

SERVICE PARTS LIST FOR MITSUBISHI ELECTRIC PACKAGED AIR-CONDITIONERS

**Series : PURY-EP•T(S)NU-A(-BS)
PURY-EP•Y(S)NU-A(-BS)**

For use with the R410A

REVISED

July 2020

BWE01825B

INDEX
PURY-EP72TNU-A(-BS) PURY-EP96TNU-A(-BS) PURY-EP120TNU-A(-BS) PURY-EP144TNU-A(-BS) PURY-EP168TNU-A(-BS) PURY-EP72YNU-A(-BS) PURY-EP96YNU-A(-BS) PURY-EP120YNU-A(-BS) PURY-EP144YNU-A(-BS) PURY-EP168YNU-A(-BS)

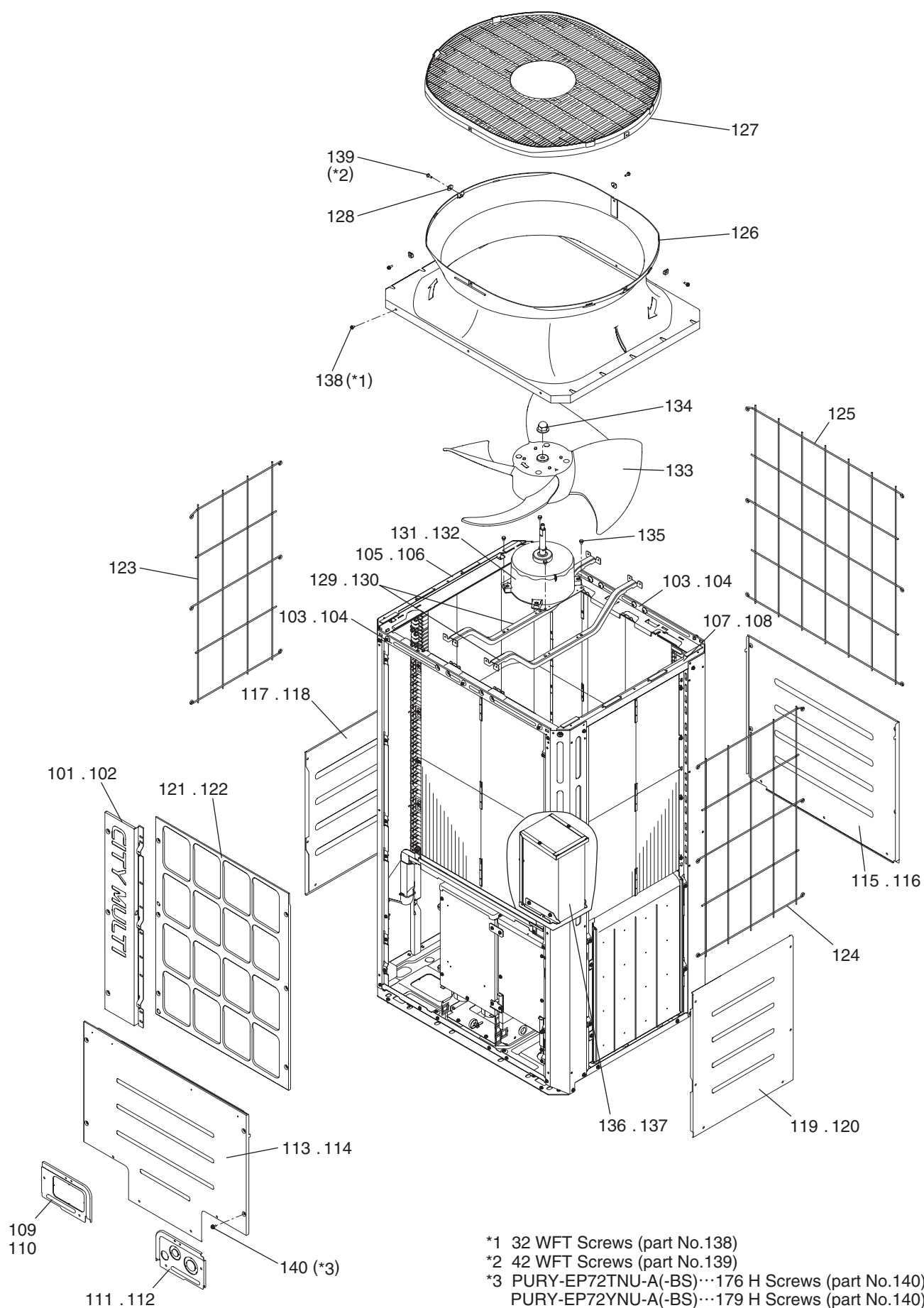
Part information update day : **2020/07/17**

Please change the old catalog (issued Mar. 2020, No.BWE01825A) to this new catalog.
Content of revision : Some of parts are changed.

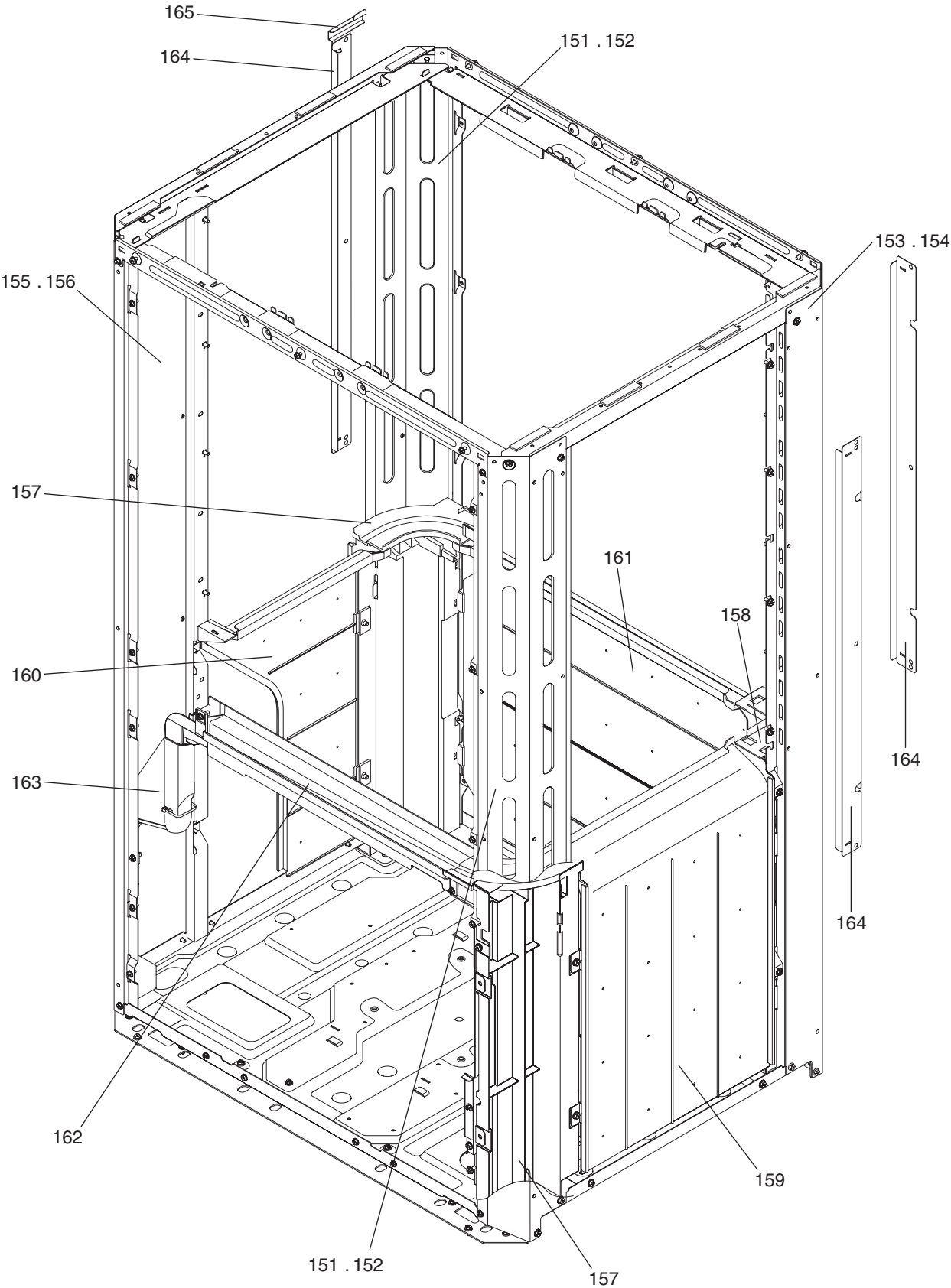


The Package name list

PURY-EP192TSNU-A(-BS) [PURY-EP96TNU-A(-BS)+PURY-EP96TNU-A(-BS)]
PURY-EP216TSNU-A(-BS) [PURY-EP96TNU-A(-BS)+PURY-EP120TNU-A(-BS)]
PURY-EP240TSNU-A(-BS) [PURY-EP120TNU-A(-BS)+PURY-EP120TNU-A(-BS)]
PURY-EP264TSNU-A(-BS) [PURY-EP120TNU-A(-BS)+PURY-EP144TNU-A(-BS)]
PURY-EP288TSNU-A(-BS) [PURY-EP144TNU-A(-BS)+PURY-EP144TNU-A(-BS)]
PURY-EP312TSNU-A(-BS) [PURY-EP144TNU-A(-BS)+PURY-EP168TNU-A(-BS)]
PURY-EP336TSNU-A(-BS) [PURY-EP168TNU-A(-BS)+PURY-EP168TNU-A(-BS)]
PURY-EP192YSNU-A(-BS) [PURY-EP96YNU-A(-BS)+PURY-EP96YNU-A(-BS)]
PURY-EP216YSNU-A(-BS) [PURY-EP96YNU-A(-BS)+PURY-EP120YNU-A(-BS)]
PURY-EP240YSNU-A(-BS) [PURY-EP120YNU-A(-BS)+PURY-EP120YNU-A(-BS)]
PURY-EP264YSNU-A(-BS) [PURY-EP120YNU-A(-BS)+PURY-EP144YNU-A(-BS)]
PURY-EP288YSNU-A(-BS) [PURY-EP144YNU-A(-BS)+PURY-EP144YNU-A(-BS)]
PURY-EP312YSNU-A(-BS) [PURY-EP144YNU-A(-BS)+PURY-EP168YNU-A(-BS)]
PURY-EP336YSNU-A(-BS) [PURY-EP168YNU-A(-BS)+PURY-EP168YNU-A(-BS)]



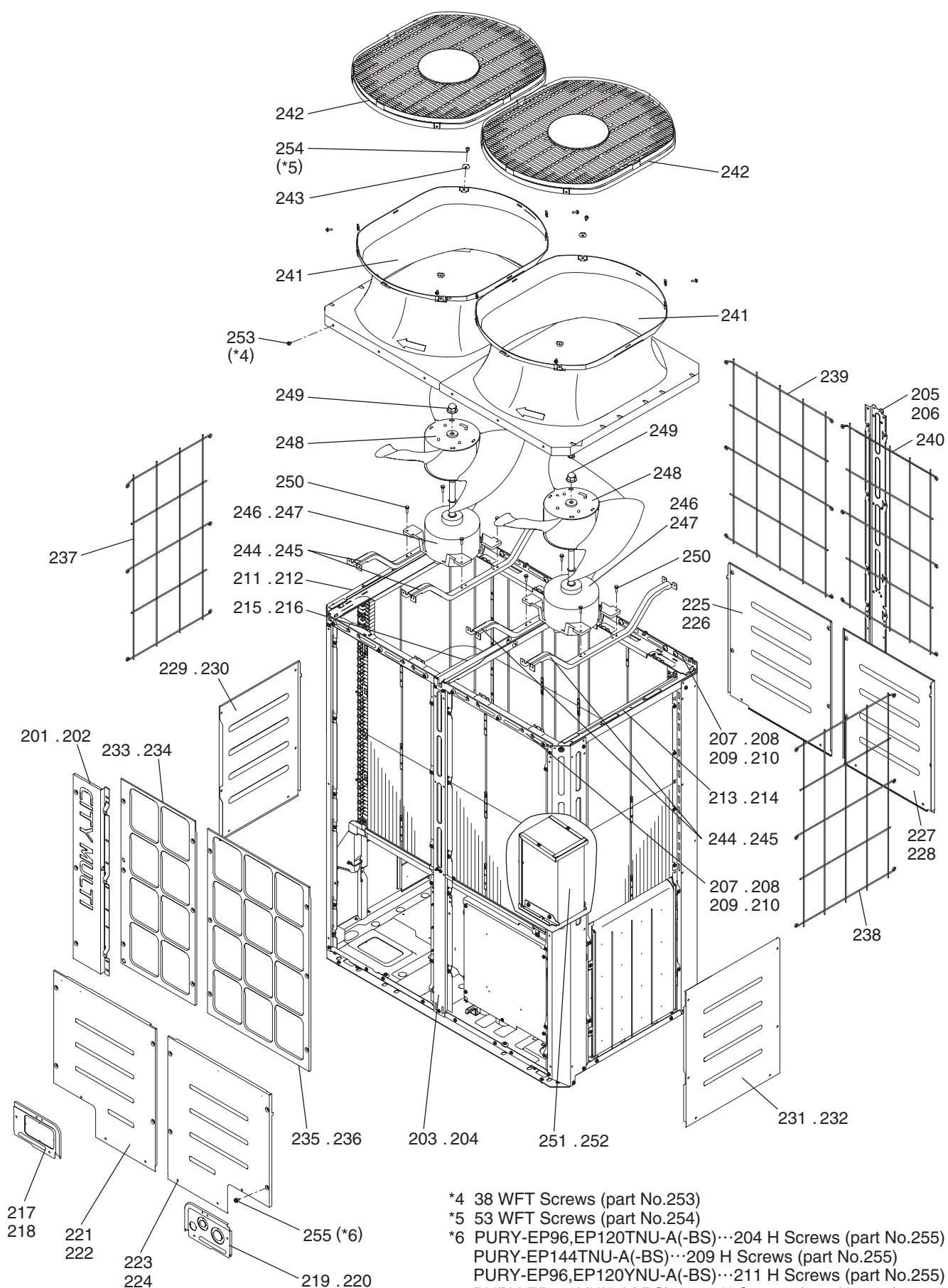
No.	Part No.	Part Name	Spec.	PURY-EP72TNU-A	PURY-EP72TNU-A-BS	PURY-EP72YNU-A	PURY-EP72YNU-A-BS		Dwg. No.	Notes for the models	Revision info.
101	R61 043 626	Pillar LF2		1	1				KJ00F066G09		
102	R61 044 626	Pillar LF2	BS		1	1			KJ00F066G10		
103	R61 130 162	Frame assy FB		2	2				KL00G707G03		
104	R61 131 162	Frame assy FB	BS		2	2			KL00G707G04		
105	R61 160 162	Frame assy L		1	1				KB00C02PG03		
106	R61 161 162	Frame assy L	BS		1	1			KB00C02PG04		
107	R61 132 162	Frame assy R		1	1				KS00L332G11		
108	R61 133 162	Frame assy R	BS		1	1			KS00L332G12		
109	R61 218 690	Piping cover		1	1				KJ00F069G05		
110	R61 219 690	Piping cover	BS		1	1			KJ00F069G06		
111	R61 250 690	Wiring cover		1	1				KJ00K050G03		
112	R61 251 690	Wiring cover	BS		1	1			KJ00K050G04		
113	R61 379 651	Panel F		1	1				KS00L334G07		
114	R61 380 651	Panel F	BS		1	1			KS00L334G08		
115	R61 381 651	Panel B		1	1				KD02B671H02		
116	R61 382 651	Panel B	BS		1	1			KS00R821G01		
117	R61 383 651	Panel L		1	1				KS02R320H02		
118	R61 384 651	Panel L	BS		1	1			KS00R822G01		
119	R61 385 651	Panel R		1	1				KS02R321H02		
120	R61 386 651	Panel R	BS		1	1			KS00R823G01		
121	R61 018 611	Fin guard		1	1				KD02B848H02		
122	R61 019 611	Fin guard	BS		1	1			KS00T209G02		
123	R61 026 611	Fin guard L		1	1	1	1		KD07J314G01		
124	R61 027 611	Fin guard R		1	1	1	1		KD07J315G01		
125	R61 028 611	Fin guard B		1	1	1	1		KD07J317G01		
126	R61 004 119	Bell mouth		1	1	1	1		KB25A368G01		
127	R11 003 009	Fan guard		1	1	1	1		KB25V019G01		
128	R61 009 669	Plate fan guard		4	4	4	4		KD02D205H02		
129	R61 040 140	Base fan		2	2				KS02B161H01		
130	R61 041 140	Base fan	BS		2	2			KS02B161G01		
131	R61 378 220	Motor	DC920 T	1	1				KMM00001B23		
132	R61 349 220	Motor	DC920 Y			1	1		KMM00001B15		
133	R61 047 114	Fan	700D	1	1	1	1		KB25A993H02		
134	R63 4H6 122	Box nut	M12 CH	1	1	1	1		P552000X01		
135	R63 014 087	Upset screw	M6 × 10	4	4	4	4		P516047X01		
136	R61 060 260	Trans box assy				1			KE00H427G01		
137	R61 061 260	Trans box assy	BS				1		KE00H427G02		
138	R63 006 087	WFT screw	M5 × 12(30pcs)	2	2	2	2		KB00H418G01	*1	
139	R63 029 087	WFT screw	M5 × 16(10pcs)	5	5	5	5		KD00H026G01	*2	
140	R61 048 087	H screw	M5 × 10 KNURLED(30pcs)	6	6	6	6		KB00H418G14	*3	



PURY-EP72TNU-A(-BS)
PURY-EP72YNU-A(-BS)

EXTERNAL PARTS & BLOWER PARTS (1-2)

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PURY-EP96,EP120,EP144TNU-A(-BS)
PURY-EP96,EP120,EP144YNU-A(-BS)

EXTERNAL PARTS & BLOWER PARTS (2-1)

No.	Part No.	Part Name	Spec.	PURY-EP96TNU-A	PURY-EP96TNU-A-BS	PURY-EP120TNU-A	PURY-EP120TNU-A-BS	PURY-EP144TNU-A	PURY-EP144TNU-A-BS	Dwg. No.	Notes for the models	Revision info.
201	R61 043 626	Pillar LF2		1		1		1		KJ00F066G09		
202	R61 044 626	Pillar LF2	BS		1		1		1	KJ00F066G10		
203	R61 070 626	Pillar assy C		1		1		1		KS00L326G13		Chg.
204	R61 052 626	Pillar assy C	BS		1		1		1	KS00L326G12		
205	R61 053 626	Pillar C		1		1		1		KS00L327G11		
206	R61 054 626	Pillar C	BS		1		1		1	KS00L327G12		
207	R61 134 162	Frame assy FB		2		2				KL00G709G03		
208	R61 135 162	Frame assy FB	BS		2		2			KL00G709G04		
209	R61 136 162	Frame assy FB 3L						2		KL00G717G03		
210	R61 137 162	Frame assy FB 3L	BS						2	KL00G717G04		
211	R61 160 162	Frame assy L		1		1		1		KB00C02PG03		
212	R61 161 162	Frame assy L	BS		1		1		1	KB00C02PG04		
213	R61 132 162	Frame assy R		1		1		1		KS00L332G11		
214	R61 133 162	Frame assy R	BS		1		1		1	KS00L332G12		
215	R61 162 162	Frame assy C		1		1		1		KJ00K843G01		
216	R61 163 162	Frame assy C	BS		1		1		1	KJ00K843G02		
217	R61 218 690	Piping cover		1		1		1		KJ00F069G05		
218	R61 219 690	Piping cover	BS		1		1		1	KJ00F069G06		
219	R61 250 690	Wiring cover		1		1		1		KJ00K050G03		
220	R61 251 690	Wiring cover	BS		1		1		1	KJ00K050G04		
221	R61 390 651	Panel FL		1		1		1		KS00L335G07		
222	R61 391 651	Panel FL	BS		1		1		1	KS00L335G08		
223	R61 392 651	Panel FR		1		1		1		KS00L336G09		
224	R61 393 651	Panel FR	BS		1		1		1	KS00L336G10		
225	R61 394 651	Panel BL		1		1		1		KD02B680H02		
226	R61 395 651	Panel BL	BS		1		1		1	KS00R824G01		
227	R61 396 651	Panel BR		1		1		1		KD02B681H02		
228	R61 397 651	Panel BR	BS		1		1		1	KS00R825G01		
229	R61 383 651	Panel L		1		1		1		KS02R320H02		
230	R61 384 651	Panel L	BS		1		1		1	KS00R822G01		
231	R61 385 651	Panel R		1		1		1		KS02R321H02		
232	R61 386 651	Panel R	BS		1		1		1	KS00R823G01		
233	R61 020 611	Fin guard FL		1		1		1		KD02B849H02		
234	R61 021 611	Fin guard FL	BS		1		1		1	KS00T210G02		
235	R61 022 611	Fin guard FR		1		1		1		KD02B850H01		
236	R61 023 611	Fin guard FR	BS		1		1		1	KS00T211G01		
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239	R61 029 611	Fin guard BL		1	1	1	1	1	1	KD07J318G01		
240	R61 030 611	Fin guard BR		1	1	1	1	1	1	KD07J319G01		
241	R61 016 119	Bell mouth		2	2	2	2	2	2	KB25Y025G02		
242	R61 019 118	Fan guard		2	2	2	2	2	2	KB25Y024G01		
243	R61 009 669	Plate fan guard		8	8	8	8	8	8	KD02D205H02		
244	R61 040 140	Base fan		4		4		4		KS02B161H01		
245	R61 041 140	Base fan	BS		4		4		4	KS02B161G01		

PURY-EP96,EP120,EP144TNU-A(-BS)
PURY-EP96,EP120,EP144YNU-A(-BS)

EXTERNAL PARTS & BLOWER PARTS (2-1)

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PURY-EP96,EP120,EP144TNU-A(-BS)
PURY-EP96,EP120,EP144YNU-A(-BS)

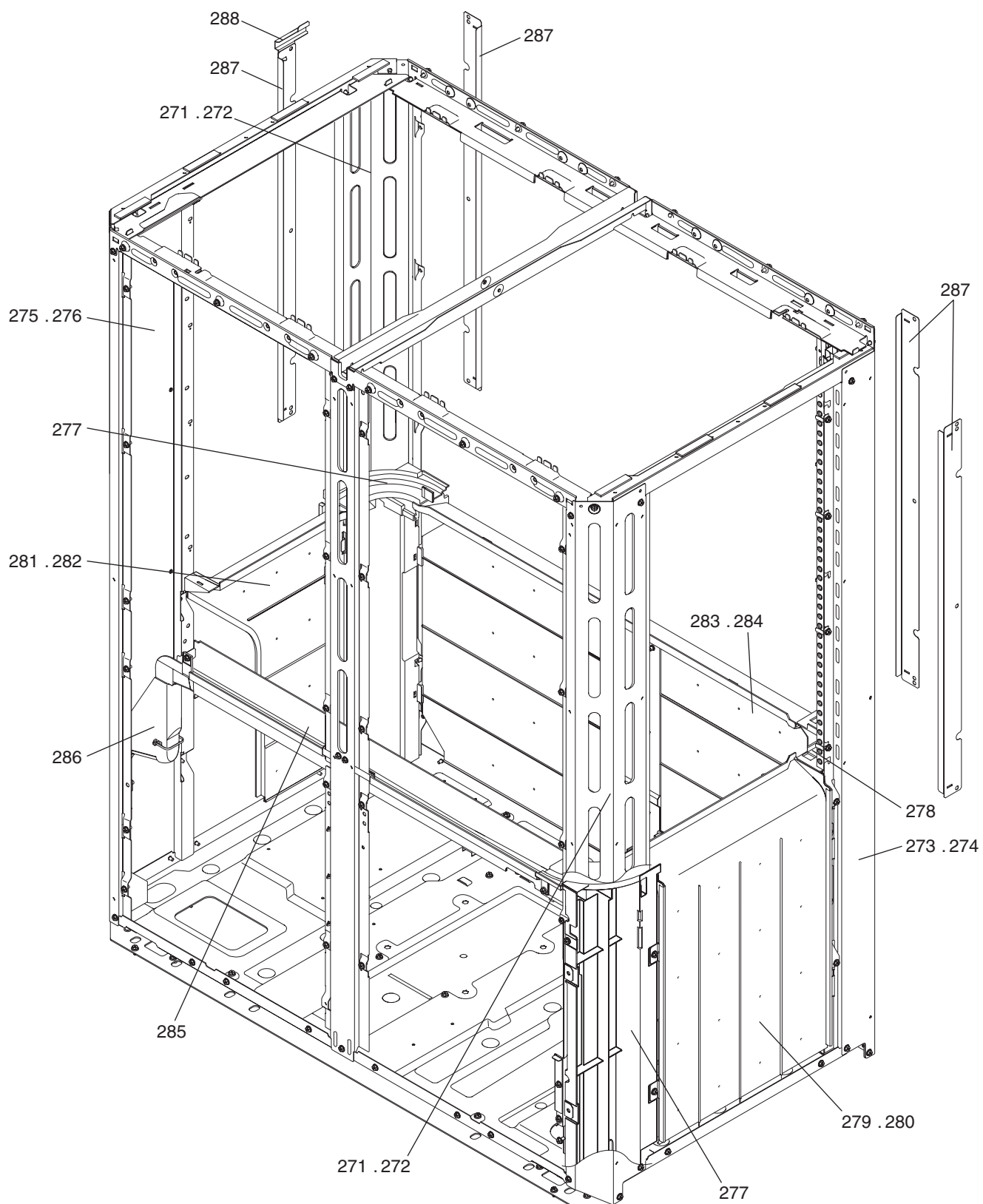
EXTERNAL PARTS & BLOWER PARTS (2-1)

No.	Part No.	Part Name	Spec.	PURY-EP96YNU-A	PURY-EP96YNU-A-BS	PURY-EP120YNU-A	PURY-EP120YNU-A-BS	PURY-EP144YNU-A	PURY-EP144YNU-A-BS	Dwg. No.	Notes for the models	Revision info.
201	R61 043 626	Pillar LF2		1		1		1		KJ00F066G09		
202	R61 044 626	Pillar LF2	BS		1		1		1	KJ00F066G10		
203	R61 070 626	Pillar assy C		1		1		1		KS00L326G13		Chg.
204	R61 052 626	Pillar assy C	BS		1		1		1	KS00L326G12		
205	R61 053 626	Pillar C		1		1		1		KS00L327G11		
206	R61 054 626	Pillar C	BS		1		1		1	KS00L327G12		
207	R61 134 162	Frame assy FB		2		2				KL00G709G03		
208	R61 135 162	Frame assy FB	BS		2		2			KL00G709G04		
209	R61 136 162	Frame assy FB 3L						2		KL00G717G03		
210	R61 137 162	Frame assy FB 3L	BS						2	KL00G717G04		
211	R61 160 162	Frame assy L		1		1		1		KB00C02PG03		
212	R61 161 162	Frame assy L	BS		1		1		1	KB00C02PG04		
213	R61 132 162	Frame assy R		1		1		1		KS00L332G11		
214	R61 133 162	Frame assy R	BS		1		1		1	KS00L332G12		
215	R61 162 162	Frame assy C		1		1		1		KJ00K843G01		
216	R61 163 162	Frame assy C	BS		1		1		1	KJ00K843G02		
217	R61 218 690	Piping cover		1		1		1		KJ00F069G05		
218	R61 219 690	Piping cover	BS		1		1		1	KJ00F069G06		
219	R61 250 690	Wiring cover		1		1		1		KJ00K050G03		
220	R61 251 690	Wiring cover	BS		1		1		1	KJ00K050G04		
221	R61 390 651	Panel FL		1		1		1		KS00L335G07		
222	R61 391 651	Panel FL	BS		1		1		1	KS00L335G08		
223	R61 392 651	Panel FR		1		1		1		KS00L336G09		
224	R61 393 651	Panel FR	BS		1		1		1	KS00L336G10		
225	R61 394 651	Panel BL		1		1		1		KD02B680H02		
226	R61 395 651	Panel BL	BS		1		1		1	KS00R824G01		
227	R61 396 651	Panel BR		1		1		1		KD02B681H02		
228	R61 397 651	Panel BR	BS		1		1		1	KS00R825G01		
229	R61 383 651	Panel L		1		1		1		KS02R320H02		
230	R61 384 651	Panel L	BS		1		1		1	KS00R822G01		
231	R61 385 651	Panel R		1		1		1		KS02R321H02		
232	R61 386 651	Panel R	BS		1		1		1	KS00R823G01		
233	R61 020 611	Fin guard FL		1		1		1		KD02B849H02		
234	R61 021 611	Fin guard FL	BS		1		1		1	KS00T210G02		
235	R61 022 611	Fin guard FR		1		1		1		KD02B850H01		
236	R61 023 611	Fin guard FR	BS		1		1		1	KS00T211G01		
237	R61 026 611	Fin guard L		1	1	1	1	1	1	KD07J314G01		
238	R61 027 611	Fin guard R		1	1	1	1	1	1	KD07J315G01		
239	R61 029 611	Fin guard BL		1	1	1	1	1	1	KD07J318G01		
240	R61 030 611	Fin guard BR		1	1	1	1	1	1	KD07J319G01		
241	R61 016 119	Bell mouth		2	2	2	2	2	2	KB25Y025G02		
242	R61 019 118	Fan guard		2	2	2	2	2	2	KB25Y024G01		
243	R61 009 669	Plate fan guard		8	8	8	8	8	8	KD02D205H02		
244	R61 040 140	Base fan		4		4		4		KS02B161H01		
245	R61 041 140	Base fan	BS		4		4		4	KS02B161G01		

PURY-EP96,EP120,EP144TNU-A(-BS)
PURY-EP96,EP120,EP144YNU-A(-BS)

EXTERNAL PARTS & BLOWER PARTS (2-1)

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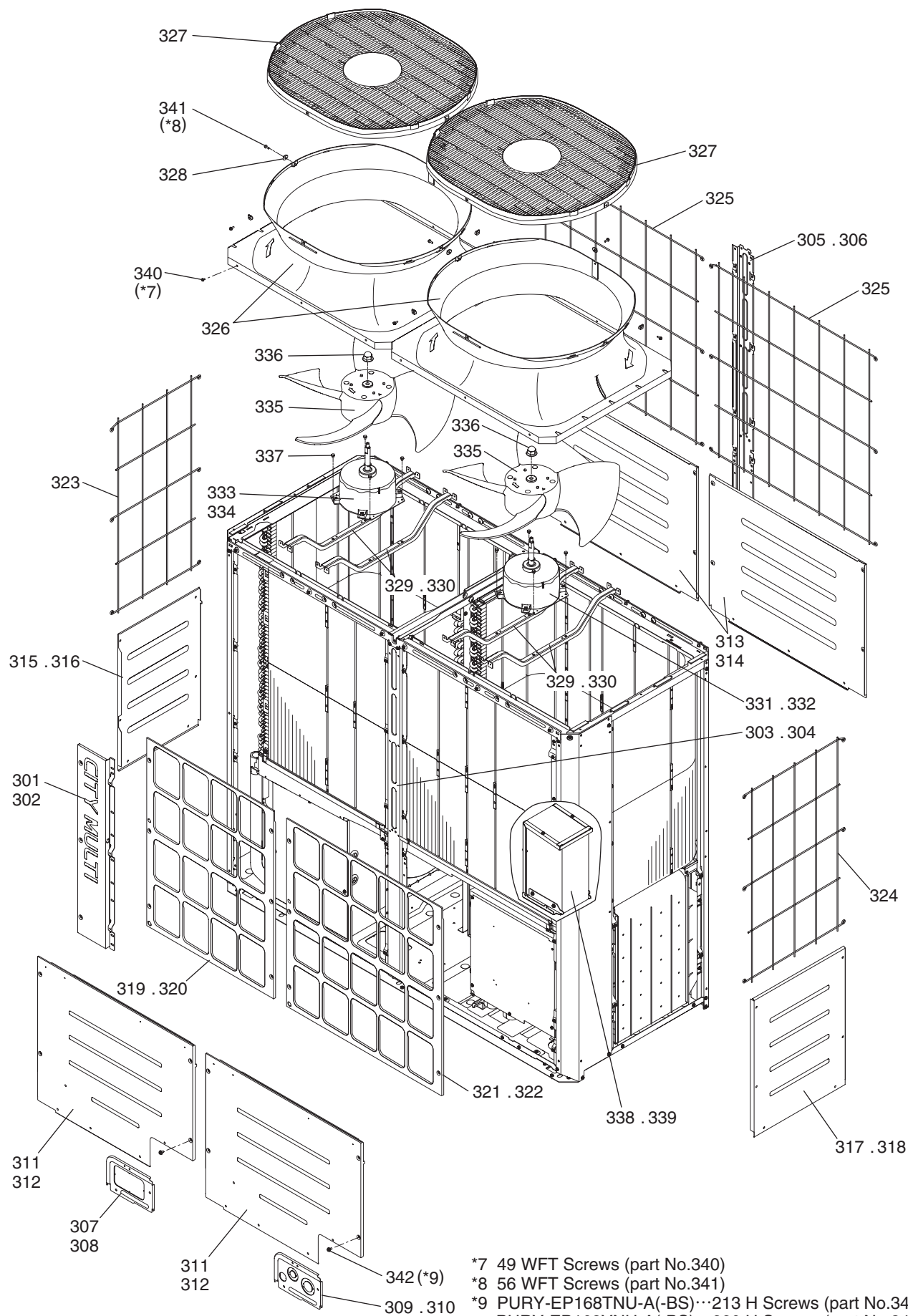
EXTERNAL PARTS & BLOWER PARTS (2-2)

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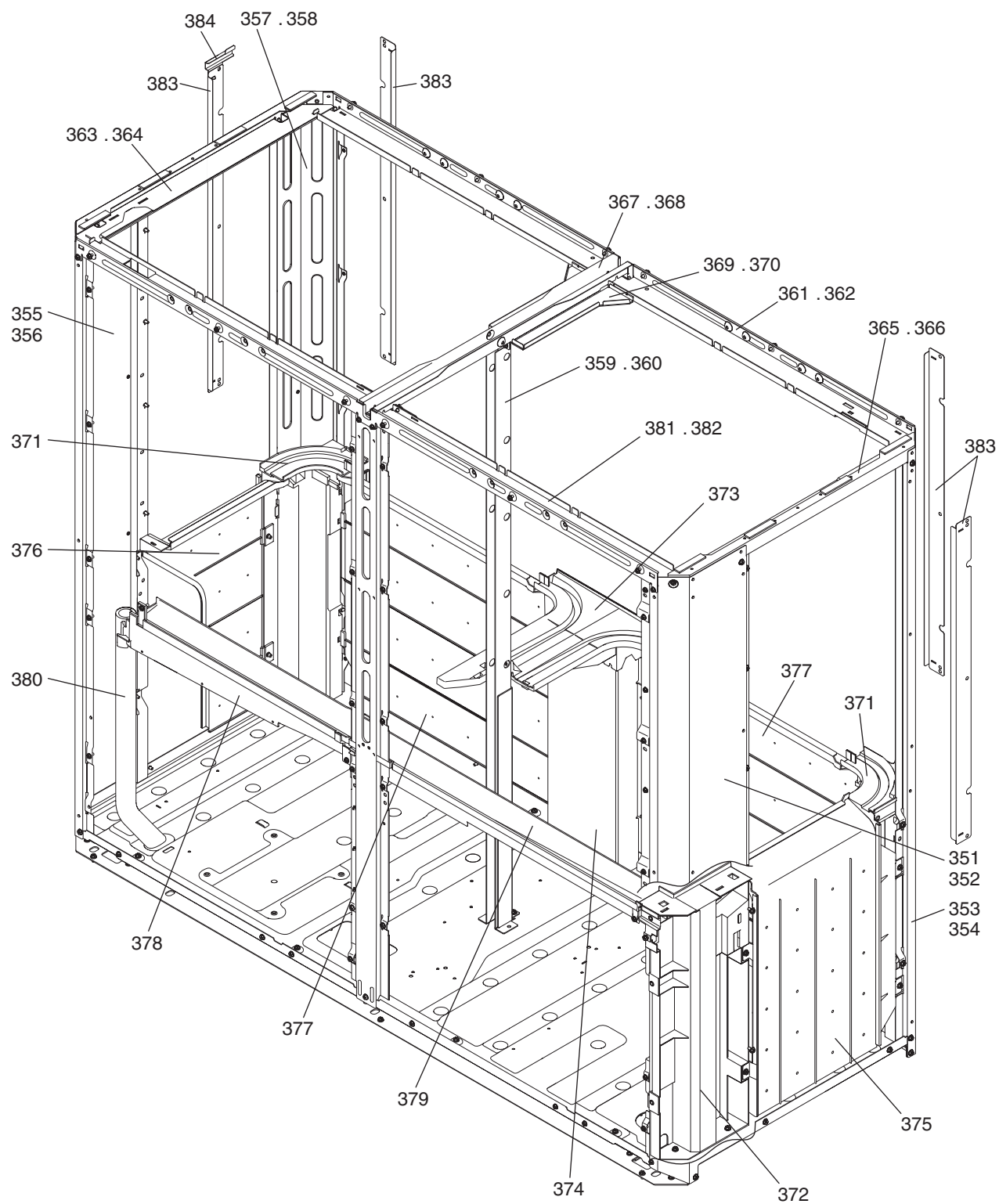
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PURY-EP96,EP120,EP144YNU-A(-BS)

EXTERNAL PARTS & BLOWER PARTS (2-2)

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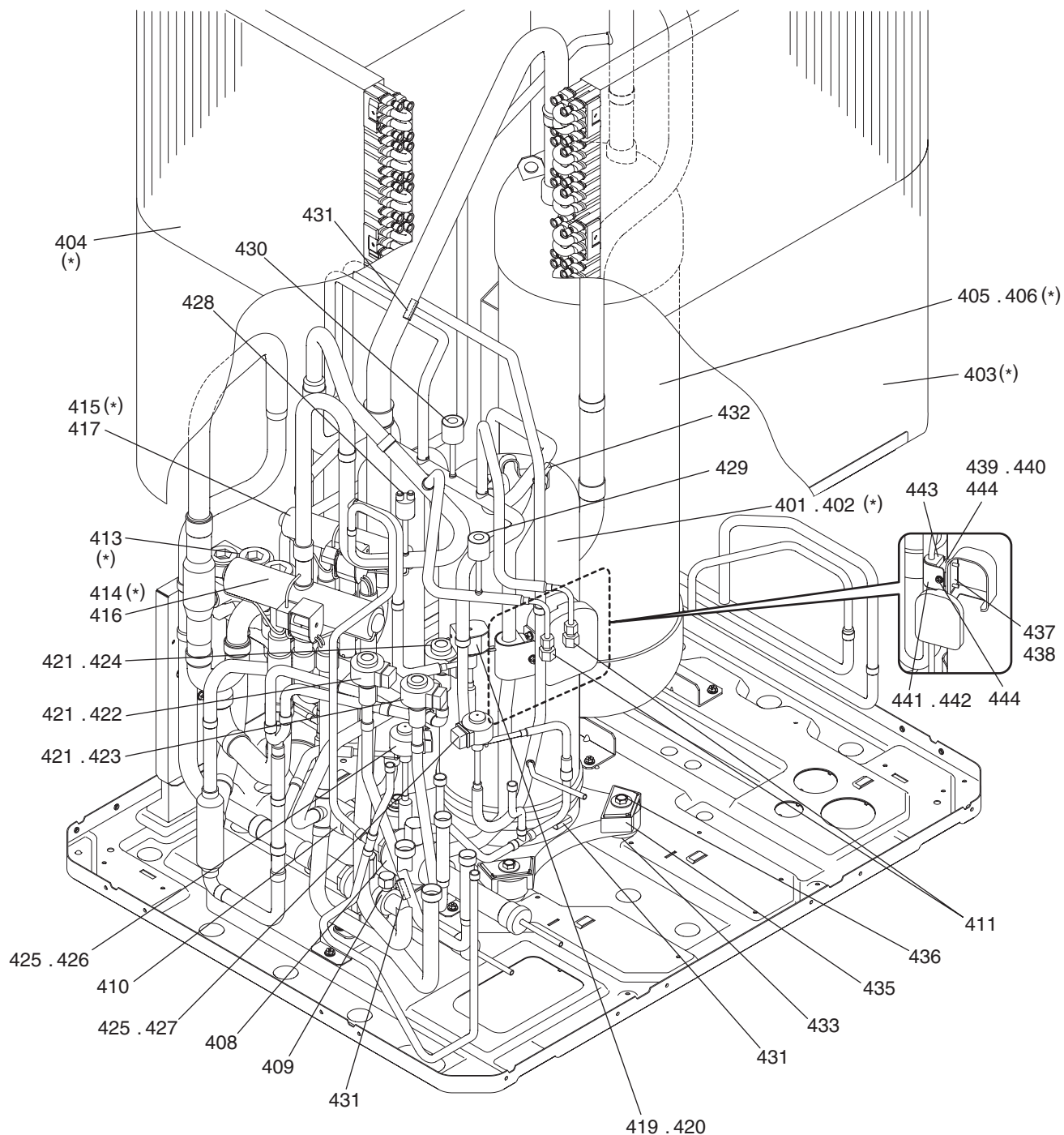
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301	R61 043 626	Pillar LF2		1	1				KJ00F066G09		
302	R61 044 626	Pillar LF2	BS		1	1			KJ00F066G10		
303	R61 070 626	Pillar assy C		1	1				KS00L326G13		Chg.
304	R61 052 626	Pillar assy C	BS		1	1			KS00L326G12		
305	R61 053 626	Pillar C		1	1				KS00L327G11		
306	R61 054 626	Pillar C	BS		1	1			KS00L327G12		
307	R61 223 690	Piping cover		1	1				KJ00F431G03		
308	R61 224 690	Piping cover	BS		1	1			KJ00F431G04		
309	R61 250 690	Wiring cover		1	1				KJ00K050G03		
310	R61 251 690	Wiring cover	BS		1	1			KJ00K050G04		
311	R61 403 651	Panel F		2	2				KS00R550G07		
312	R61 406 651	Panel F	BS		2	2			KS00R550G08		
313	R61 407 651	Panel B		2	2				KD02B773H01		
314	R61 408 651	Panel B	BS		2	2			KS00R841G01		
315	R61 383 651	Panel L		1	1				KS02R320H02		
316	R61 384 651	Panel L	BS		1	1			KS00R822G01		
317	R61 409 651	Panel R		1	1				KD02B774H01		
318	R61 410 651	Panel R	BS		1	1			KS00R842G01		
319	R61 018 611	Fin guard		1	1				KD02B848H02		
320	R61 019 611	Fin guard	BS		1	1			KS00T209G02		
321	R61 024 611	Fin guard		1	1				KD02B851H02		
322	R61 025 611	Fin guard	BS		1	1			KS00T212G02		
323	R61 026 611	Fin guard L		1	1	1	1		KD07J314G01		
324	R61 031 611	Fin guard R		1	1	1	1		KD07J316G01		
325	R61 032 611	Fin guard B		2	2	2	2		KD07J320G01		
326	R61 005 119	Bell mouth		2	2	2	2		KB25A367G01		
327	R11 003 009	Fan guard		2	2	2	2		KB25V019G01		
328	R61 009 669	Plate fan guard		8	8	8	8		KD02D205H02		
329	R61 040 140	Base fan		4	4				KS02B161H01		
330	R61 041 140	Base fan	BS		4	4			KS02B161G01		
331	R61 378 220	Motor	DC920 T (RIGHT)	1	1				KMM00001B23		
332	R61 349 220	Motor	DC920 Y (RIGHT)			1	1		KMM00001B15		
333	R61 380 220	Motor	DC920 T (LEFT)	1	1				KMM00001B24		
334	R61 353 220	Motor	DC920 Y (LEFT)			1	1		KMM00001B16		
335	R61 047 114	Fan	700D	2	2	2	2		KB25A993H02		
336	R63 4H6 122	Box nut	M12 CH	2	2	2	2		P552000X01		
337	R63 014 087	Upset screw	M6 × 10	8	8	8	8		P516047X01		
338	R61 060 260	Trans box assy				1			KE00H427G01		
339	R61 061 260	Trans box assy	BS				1		KE00H427G02		
340	R63 006 087	WFT screw	M5 × 12(30pcs)	2	2	2	2		KB00H418G01	*7	
341	R63 029 087	WFT screw	M5 × 16(10pcs)	6	6	6	6		KD00H026G01	*8	
342	R61 048 087	H screw	M5 × 10 KNURLED(30pcs)	8	8	8	8		KB00H418G14	*9	



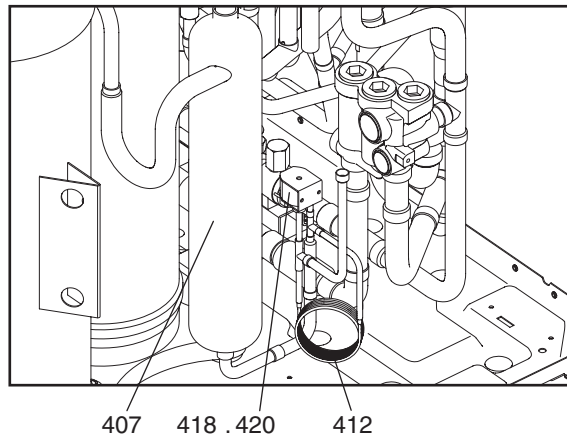
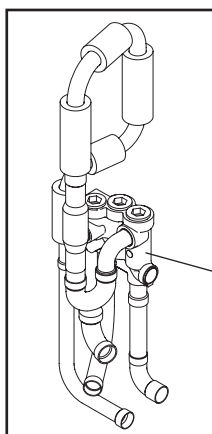
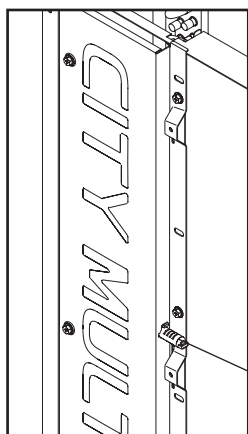
PURY-EP168TNU-A(-BS)
PURY-EP168YNU-A(-BS)

EXTERNAL PARTS & BLOWER PARTS (3-2)

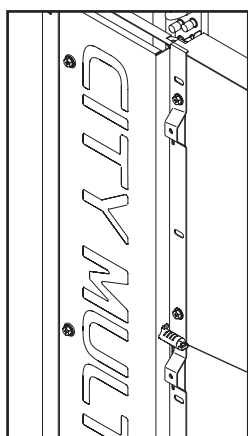
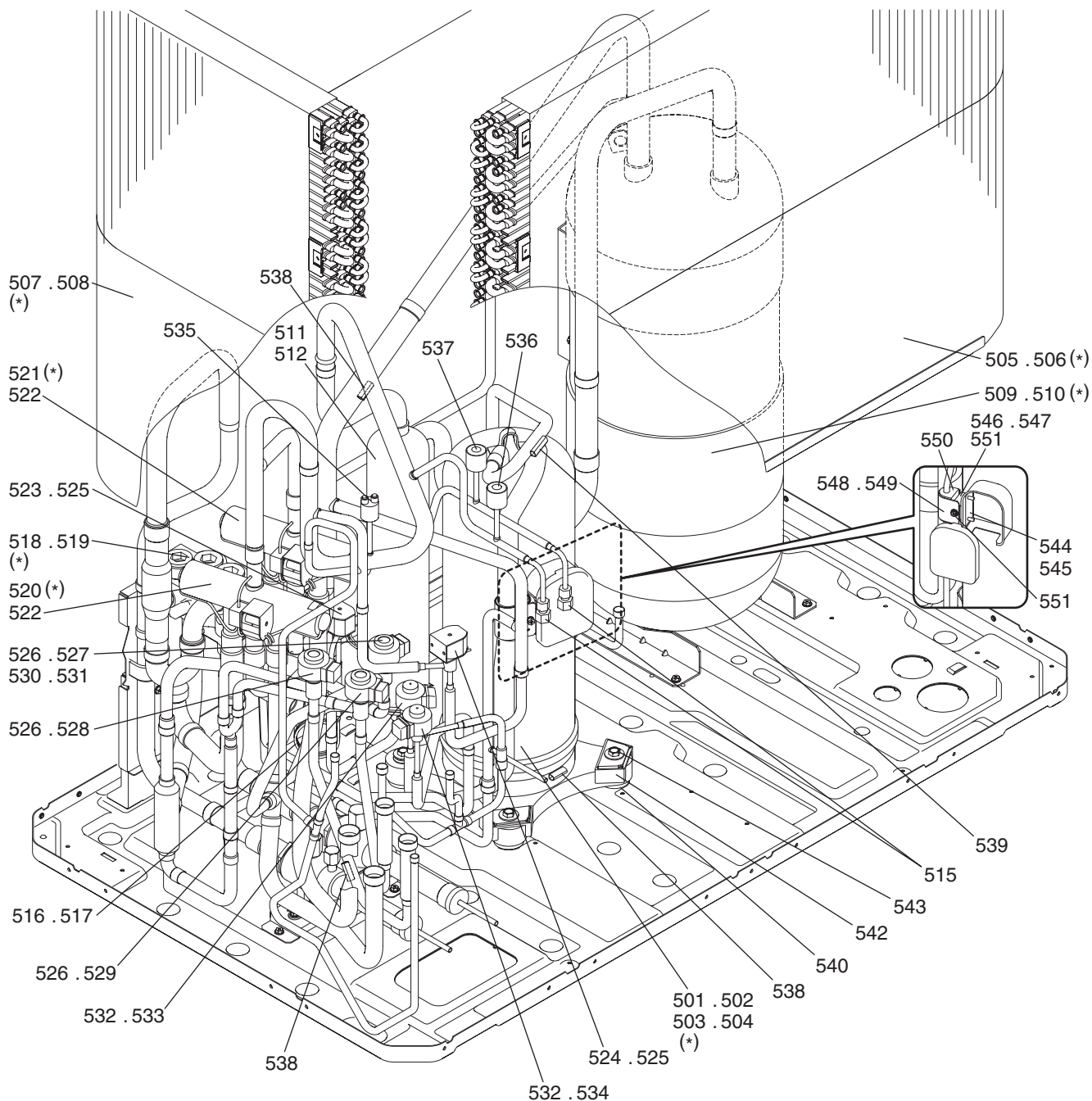
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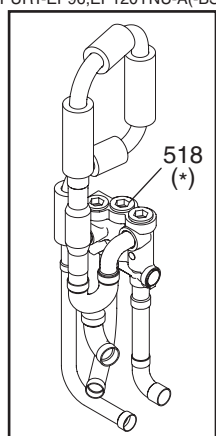
* with instructions



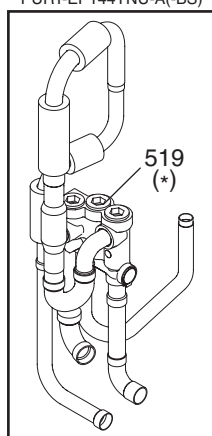
No.	Part No.	Part Name	Spec.	PURY-EP72TNU-A	PURY-EP72TNU-A-BS	PURY-EP72YNU-A	PURY-EP72YNU-A-BS		Dwg. No.	Notes for the models	Revision info.
401	R69 167 478	Scroll compressor SP kit	HNK68FA-U	1	1				EP10175B01	*	
402	R69 168 478	Scroll compressor SP kit	HNK68FA-YE			1	1		EP10175B03	*	
403	R61 F79 480	Heat exchanger SP kit	2L F	1	1	1	1		KJ00H774G02	*	
404	R61 F80 480	Heat exchanger SP kit	2L R	1	1	1	1		KJ00H775G02	*	
405	R61 152 484	Accumulator assy SP kit		1		1			KS00D242G09	*	
406	R61 153 484	Accumulator assy SP kit	BS		1		1		KS00D242G10	*	
407	R61 060 487	Oil separator assy		1	1	1	1		KL00L207G01		
408	R61 019 410	Ball valve	SBV10-005	1	1	1	1		P636404X01	<BV1>	
409	R61 020 410	Valve	SBV07-005	1	1	1	1		P636405X01	<BV2>	
410	R61 015 454	Strainer	28.6D-25.4D	1	1	1	1		P641144X01	<ST1>	
411	R61 007 413	Check joint L	TCJ-2GME-5	2	2	2	2		KR50C388H01	<CJ1,CJ2>	
412	R63 002 425	Capillary tube assy		1	1	1	1		KB49F229G01	<CP1>	
413	R61 093 418	CV block SP kit		1	1	1	1		KS00D243G01	<CV BLOCK,CV5a>*	
414	R61 018 403	Four way valve A SP kit		1	1	1	1		KS00D244G01	<21S4a>*	
415	R61 019 403	Four way valve B SP kit		1	1	1	1		KS00D244G02	<21S4b>*	
416	R61 019 242	Four way valve coil	SQ-A2520D-000028-RK	1	1	1	1		P472128X01	<21S4a>	
417	R61 020 242	Four way valve coil	STF-H01AQ2422UA1	1	1	1	1		P472130X01	<21S4b>	
418	R63 046 232	Solenoid valve	FDF2A77	1	1	1	1		P631312X01	<SV1a>	
419	R13 018 921	Solenoid valve	FDF4A-016-RK	1	1	1	1		P631311X01	<SV2>	
420	R61 069 243	Solenoid valve coil	FQ-A0120D-001734-RK	2	2	2	2		P472129X01	<SV1a,SV2>	
421	R61 107 401	Linear expansion valve	PAM-BB0YGM2D-2	3	3	3	3		KR50C486H01	<LEV2a,LEV2b,LEV2d>	
422	R61 108 401	Linear expansion valve coil	PAM-MD12MD-17	1	1	1	1		P472109X01	<LEV2a>	
423	R61 109 401	Linear expansion valve coil	PAM-MD12MD-18	1	1	1	1		P472110X01	<LEV2b>	
424	R61 110 401	Linear expansion valve coil	PAM-MD12MD-25	1	1	1	1		KR50C487H01	<LEV2d>	
425	R63 R34 401	Linear expansion valve	CAM-B35YGM2D-2	2	2	2	2		P632416X01	<LEV4,LEV9>	
426	R61 120 401	Linear expansion valve coil	CAM-MD12MD-128	1	1	1	1		P472131X01	<LEV4>	
427	R61 111 401	Linear expansion valve coil	CAM-MD12MD-125	1	1	1	1		P472113X01	<LEV9>	
428	R61 052 208	Pressure switch	ACB-1UB179W	1	1	1	1		P426346X01	<63H>	
429	R61 137 288	Pressure sensor	NSK-BH042D-501	1	1	1	1		KB00H904G30	<63HS>	
430	R61 097 288	Pressure sensor	NSK-BH017D-602	1	1	1	1		KB00H904G31	<63LS>	
431	R61 345 200	Thermistor	PXM-41E-M112-1Y	4	4	4	4		P418167X01	<TH3,TH5,TH7,TH15>	
432	R63 911 202	Thermistor		1	1	1	1		P425416X02	<TH4>	
433	R63 852 860	Rubber mount		4	4	4	4		W897574H01	For compressor	
434	R61 001 310	Sensor holder		1	1	1	1		KB25B471G02		
435	R61 027 155	Attachment (HH)		2	2	2	2		KJ00F713G04		
436	R61 009 306	Bolt	M6	4	4	4	4		KJ12F711H05		
437	R61 001 132	Attachment		1		1			KB02K008H01		
438	R61 002 132	Attachment	BS		1		1		KB02K008H02		
439	R61 005 609	Attachment Saddle		1		1			KL00L214G03		
440	R61 006 609	Attachment Saddle	BS		1		1		KL00L214G04		
441	R61 003 456	Saddle		1		1			KJ02K540H01		
442	R61 004 456	Saddle	BS		1		1		KJ02K540H02		
443	R11 934 905	Packing		2	2	2	2		W483653G03		
444	R61 010 087	Screw upset	M5 × 12	3	3	3	3		S516322H01		



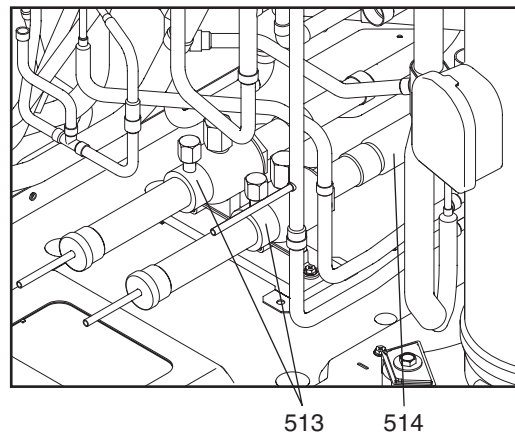
PURY-EP96,EP120TNU-A(-BS)
PURY-EP96,EP120YNU-A(-BS)



PURY-EP144TNU-A(-BS)
PURY-EP144YNU-A(-BS)



* with instructions



PURY-EP96,EP120,EP144TNU-A(-BS) FUNCTIONAL PARTS (2) PURY-EP96,EP120,EP144YNU-A(-BS)

No.	Part No.	Part Name	Spec.	PURY-EP96TNU-A	PURY-EP96TNU-A-BS	PURY-EP120TNU-A	PURY-EP120YNU-A-BS	PURY-EP144TNU-A	PURY-EP144YNU-A-BS	Dwg. No.	Notes for the models	Revision info.
501	R69 167 478	Scroll compressor SP kit	HNK68FA-U	1	1					EP10175B01	*	
502	R69 169 478	Scroll compressor SP kit	HNK97FA-U			1	1	1	1	EP10177B01	*	
503	R69 168 478	Scroll compressor SP kit	HNK68FA-YE							EP10175B03	*	
504	R69 170 478	Scroll compressor SP kit	HNK97FA-YE							EP10177B02	*	
505	R61 F81 480	Heat exchanger SP kit	2L F	1	1	1	1			KJ00H776G02	*	
506	R61 F82 480	Heat exchanger SP kit	3L F					1	1	KJ00H778G02	*	
507	R61 F83 480	Heat exchanger SP kit	2L R	1	1	1	1			KJ00H777G02	*	
508	R61 F84 480	Heat exchanger SP kit	3L R					1	1	KJ00H779G02	*	
509	R61 154 484	Accumulator assy SP kit		1		1		1		KS00D242G11	*	
510	R61 157 484	Accumulator assy SP kit	BS		1		1		1	KS00D242G12	*	
511	R61 060 487	Oil separator assy		1	1					KL00L207G01		
512	R61 061 487	Oil separator assy				1	1	1	1	KL00L287G01		
513	R61 019 410	Ball valve	SBV10-005	2	2	2	2	2	2	P636404X01	<BV1,BV2>	
514	R61 015 454	Strainer	28.6D-25.4D	1	1	1	1	1	1	P641144X01	<ST1>	
515	R61 007 413	Check joint L	TCJ-2GME-5	2	2	2	2	2	2	KR50C388H01	<CJ1,CJ2>	
516	R63 002 425	Capillary tube assy		1	1					KB49F229G01	<CP1>	
517	R61 014 425	Capillary tube assy				1	1	1	1	KB49M503G01	<CP1>	
518	R61 092 418	CV block SP kit		1	1	1	1			KS00D243G02	<CV BLOCK,CV5a>*	
519	R61 090 418	CV block SP kit						1	1	KS00D243G03	<CV BLOCK,CV5a>*	
520	R61 020 403	Four way valve A SP kit		1	1	1	1	1	1	KS00D244G03	<21S4a>*	
521	R61 021 403	Four way valve B SP kit		1	1	1	1	1	1	KS00D244G04	<21S4b>*	
522	R61 019 242	Four way valve coil	SQ-A2520D-000028-RK	2	2	2	2	2	2	P472128X01	<21S4a,21S4b>	
523	R63 046 232	Solenoid valve	FDF2A77	1	1	1	1	1	1	P631312X01	<SV1a>	
524	R13 018 921	Solenoid valve	FDF4A-016-RK	1	1	1	1	1	1	P631311X01	<SV2>	
525	R61 069 243	Solenoid valve coil	FQ-A0120D-001734-RK	2	2	2	2	2	2	P472129X01	<SV1a,SV2>	
526	R61 107 401	Linear expansion valve	PAM-BB0YGMD-2	3	3	3	3	2	2	KR50C486H01	<LEV2a,LEV2b,LEV2d>	
527	R61 112 401	Linear expansion valve	PDM-BD130MD-1					1	1	P632630X01	<LEV2d>	
528	R61 108 401	Linear expansion valve coil	PAM-MD12MD-17	1	1	1	1	1	1	P472109X01	<LEV2a>	
529	R61 109 401	Linear expansion valve coil	PAM-MD12MD-18	1	1	1	1	1	1	P472110X01	<LEV2b>	
530	R61 110 401	Linear expansion valve coil	PAM-MD12MD-25	1	1	1	1			KR50C487H01	<LEV2d>	
531	R61 113 401	Linear expansion valve coil	PAM-MD12MD-20					1	1	P472112X01	<LEV2d>	
532	R63 R34 401	Linear expansion valve	CAM-B35YGMD-2	2	2	2	2	2	2	P632416X01	<LEV4,LEV9>	
533	R61 120 401	Linear expansion valve coil	CAM-MD12MD-128	1	1	1	1	1	1	P472131X01	<LEV4>	
534	R61 111 401	Linear expansion valve coil	CAM-MD12MD-125	1	1	1	1	1	1	P472113X01	<LEV9>	
535	R61 052 208	Pressure switch	ACB-1UB179W	1	1	1	1	1	1	P426346X01	<63H>	
536	R61 098 288	Pressure sensor	NSK-BH042D-501	1	1	1	1	1	1	KB00H904G32	<63HS>	
537	R61 138 288	Pressure sensor	NSK-BH017D-602	1	1	1	1	1	1	KB00H904G33	<63LS>	
538	R61 345 200	Thermistor	PXM-41E-M112-1Y	4	4	4	4	4	4	P418167X01	<TH3,TH5,TH7,TH15>	
539	R63 911 202	Thermistor		1	1	1	1	1	1	P425416X02	<TH4>	
540	R63 852 860	Rubber mount		4	4	4	4	4	4	W897574H01	For compressor	
541	R61 001 310	Sensor holder		1	1	1	1	1	1	KB25B471G02		
542	R61 027 155	Attachment (HH)		2	2	2	2	2	2	KJ00F713G04		
543	R61 009 306	Bolt	M6	4	4	4	4	4	4	KJ12F711H05		
544	R61 001 132	Attachment		1		1		1		KB02K008H01		
545	R61 002 132	Attachment	BS		1		1		1	KB02K008H02		

PURY-EP96,EP120,EP144TNU-A(-BS)
PURY-EP96,EP120,EP144YNU-A(-BS)

FUNCTIONAL PARTS (2)

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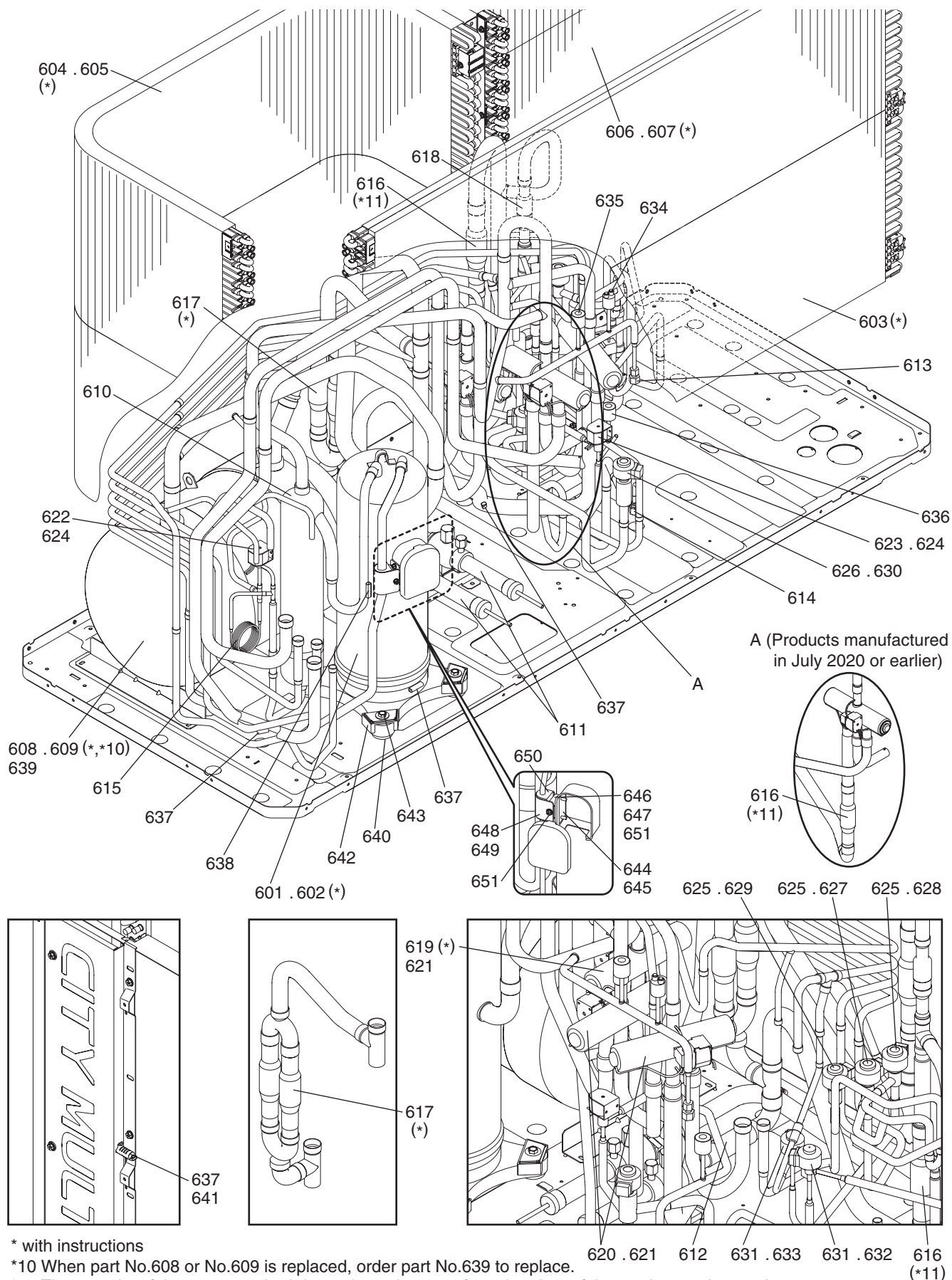
PURY-EP96,EP120,EP144TNU-A(-BS) FUNCTIONAL PARTS (2) PURY-EP96,EP120,EP144YNU-A(-BS)

No.	Part No.	Part Name	Spec.	PURY-EP96YNU-A	PURY-EP96YNU-A-BS	PURY-EP120YNU-A	PURY-EP120YNU-A-BS	PURY-EP144YNU-A	PURY-EP144YNU-A-BS	Dwg. No.	Notes for the models	Revision info.
501	R69 167 478	Scroll compressor SP kit	HNK68FA-U							EP10175B01	*	
502	R69 169 478	Scroll compressor SP kit	HNK97FA-U							EP10177B01	*	
503	R69 168 478	Scroll compressor SP kit	HNK68FA-YE	1	1					EP10175B03	*	
504	R69 170 478	Scroll compressor SP kit	HNK97FA-YE			1	1	1	1	EP10177B02	*	
505	R61 F81 480	Heat exchanger SP kit	2L F	1	1	1	1			KJ00H776G02	*	
506	R61 F82 480	Heat exchanger SP kit	3L F					1	1	KJ00H778G02	*	
507	R61 F83 480	Heat exchanger SP kit	2L R	1	1	1	1			KJ00H777G02	*	
508	R61 F84 480	Heat exchanger SP kit	3L R					1	1	KJ00H779G02	*	
509	R61 154 484	Accumulator assy SP kit		1		1		1		KS00D242G11	*	
510	R61 157 484	Accumulator assy SP kit	BS		1		1		1	KS00D242G12	*	
511	R61 060 487	Oil separator assy		1	1					KL00L207G01		
512	R61 061 487	Oil separator assy				1	1	1	1	KL00L287G01		
513	R61 019 410	Ball valve	SBV10-005	2	2	2	2	2	2	P636404X01	<BV1,BV2>	
514	R61 015 454	Strainer	28.6D-25.4D	1	1	1	1	1	1	P641144X01	<ST1>	
515	R61 007 413	Check joint L	TCJ-2GME-5	2	2	2	2	2	2	KR50C388H01	<CJ1,CJ2>	
516	R63 002 425	Capillary tube assy		1	1					KB49F229G01	<CP1>	
517	R61 014 425	Capillary tube assy				1	1	1	1	KB49M503G01	<CP1>	
518	R61 092 418	CV block SP kit		1	1	1	1			KS00D243G02	<CV BLOCK,CV5a>*	
519	R61 090 418	CV block SP kit						1	1	KS00D243G03	<CV BLOCK,CV5a>*	
520	R61 020 403	Four way valve A SP kit		1	1	1	1	1	1	KS00D244G03	<21S4a>*	
521	R61 021 403	Four way valve B SP kit		1	1	1	1	1	1	KS00D244G04	<21S4b>*	
522	R61 019 242	Four way valve coil	SQ-A2520D-000028-RK	2	2	2	2	2	2	P472128X01	<21S4a,21S4b>	
523	R63 046 232	Solenoid valve	FDF2A77	1	1	1	1	1	1	P631312X01	<SV1a>	
524	R13 018 921	Solenoid valve	FDF4A-016-RK	1	1	1	1	1	1	P631311X01	<SV2>	
525	R61 069 243	Solenoid valve coil	FQ-A0120D-001734-RK	2	2	2	2	2	2	P472129X01	<SV1a,SV2>	
526	R61 107 401	Linear expansion valve	PAM-BB0YGMD-2	3	3	3	3	2	2	KR50C486H01	<LEV2a,LEV2b,LEV2d>	
527	R61 112 401	Linear expansion valve	PDM-BD130MD-1					1	1	P632630X01	<LEV2d>	
528	R61 108 401	Linear expansion valve coil	PAM-MD12MD-17	1	1	1	1	1	1	P472109X01	<LEV2a>	
529	R61 109 401	Linear expansion valve coil	PAM-MD12MD-18	1	1	1	1	1	1	P472110X01	<LEV2b>	
530	R61 110 401	Linear expansion valve coil	PAM-MD12MD-25	1	1	1	1			KR50C487H01	<LEV2d>	
531	R61 113 401	Linear expansion valve coil	PAM-MD12MD-20					1	1	P472112X01	<LEV2d>	
532	R63 R34 401	Linear expansion valve	CAM-B35YGMD-2	2	2	2	2	2	2	P632416X01	<LEV4,LEV9>	
533	R61 120 401	Linear expansion valve coil	CAM-MD12MD-128	1	1	1	1	1	1	P472131X01	<LEV4>	
534	R61 111 401	Linear expansion valve coil	CAM-MD12MD-125	1	1	1	1	1	1	P472113X01	<LEV9>	
535	R61 052 208	Pressure switch	ACB-1UB179W	1	1	1	1	1	1	P426346X01	<63H>	
536	R61 098 288	Pressure sensor	NSK-BH042D-501	1	1	1	1	1	1	KB00H904G32	<63HS>	
537	R61 138 288	Pressure sensor	NSK-BH017D-602	1	1	1	1	1	1	KB00H904G33	<63LS>	
538	R61 345 200	Thermistor	PXM-41E-M112-1Y	4	4	4	4	4	4	P418167X01	<TH3,TH5,TH7,TH15>	
539	R63 911 202	Thermistor		1	1	1	1	1	1	P425416X02	<TH4>	
540	R63 852 860	Rubber mount		4	4	4	4	4	4	W897574H01	For compressor	
541	R61 001 310	Sensor holder		1	1	1	1	1	1	KB25B471G02		
542	R61 027 155	Attachment (HH)		2	2	2	2	2	2	KJ00F713G04		
543	R61 009 306	Bolt	M6	4	4	4	4	4	4	KJ12F711H05		
544	R61 001 132	Attachment		1		1		1		KB02K008H01		
545	R61 002 132	Attachment	BS		1		1		1	KB02K008H02		

PURY-EP96,EP120,EP144TNU-A(-BS)
PURY-EP96,EP120,EP144YNU-A(-BS)

FUNCTIONAL PARTS (2)

[illegible]



* with instructions

*10 When part No.608 or No.609 is replaced, order part No.639 to replace.

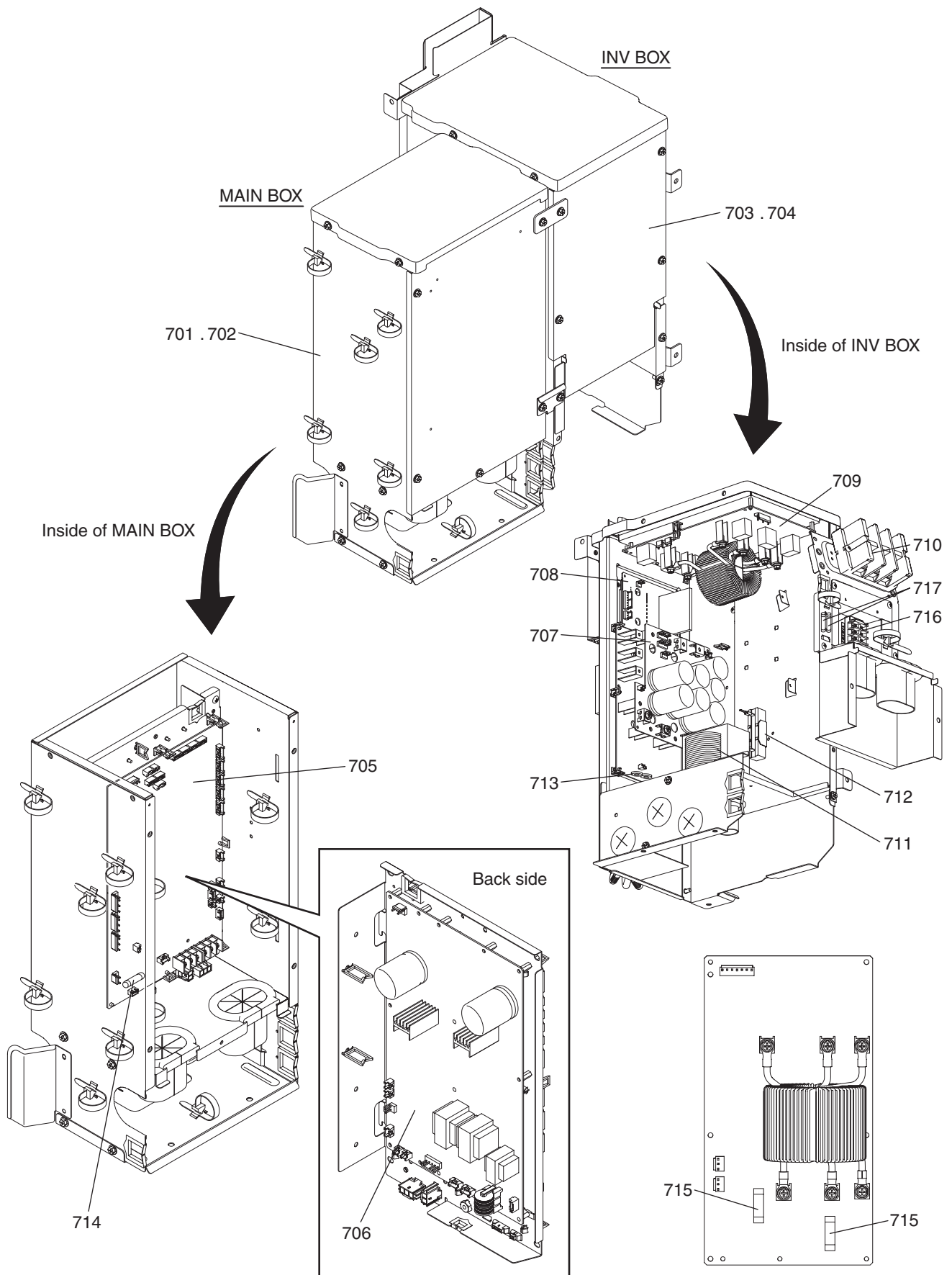
*11 The quantity of the parts required depends on the manufacturing date of the products to be used.

July 2020 or earlier (Serial numbers up to 07W****): 3 pieces

August 2020 or later (Serial numbers 08W**** or later): 2 pieces

No.	Part No.	Part Name	Spec.	PURY-EP168TNU-A	PURY-EP168YNU-A-BS	PURY-EP168YNU-A	PURY-EP168YNU-A-BS		Dwg. No.	Notes for the models	Revision info.
601	R69 169 478	Scroll compressor SP kit	HNK97FA-U	1	1				EP10177B01	*	
602	R69 170 478	Scroll compressor SP kit	HNK97FA-YE			1	1		EP10177B02	*	
603	R61 F87 480	Heat exchanger SP kit	2L F	1	1	1	1		KJ00H780G03	*	
604	R61 F89 480	Heat exchanger SP kit	2L L	1		1			KJ00H781G03	*	
605	R61 F97 480	Heat exchanger SP kit	2L L BS		1		1		KJ00H781G04	*	
606	R61 F98 480	Heat exchanger SP kit	2L R	1		1			KJ00H782G03	*	
607	R61 F99 480	Heat exchanger SP kit	2L R BS		1		1		KJ00H782G04	*	
608	R61 158 484	Accumulator assy SP kit		1		1			KS00D242G13	* *10	
609	R61 159 484	Accumulator assy SP kit	BS		1		1		KS00D242G14	* *10	
610	R61 062 487	Oil separator assy		1	1	1	1		KL00L164G01		
611	R61 019 410	Ball valve	SBV10-005	2	2	2	2		P636404X01	<BV1,BV2>	
612	R61 016 454	Strainer	28.6D-28.8D	1	1	1	1		P641146X01	<ST1>	
613	R61 008 413	Check joint	TCJ-2GME-4	1	1	1	1		KR50C379H01	<CJ1>	
614	R63 R34 413	Check joint L	R410A	1	1	1	1		P666004X02	<CJ2>	
615	R63 R55 425	Capillary tube assy		1	1	1	1		W905191G02	<CP1>	
616	R61 065 418	Check valve	YBV-22Y9GMD-2	3	3	3	3		P639183X02	<CV1b,CV3a,CV5a>*11	Chg.
617	R61 091 418	CV assy SP kit		1	1	1	1		KS00D243G04	<CV2a,CV2b>*	
618	R61 019 418	Check valve	UCV-A1507DQ4	1	1	1	1		P633135X01	<CV6a>	
619	R61 022 403	Four way valve A SP kit		1	1	1	1		KS00D244G05	<21S4a>*	
620	R61 013 403	Four way valve	STF-H0731	2	2	2	2		P633130X01	<21S4b,21S4c>	
621	R61 020 242	Four way valve coil	STF-H01AQ2422UA1	3	3	3	3		P472130X01	<21S4a,21S4b,21S4c>	
622	R63 046 232	Solenoid valve	FDF2A77	1	1	1	1		P631312X01	<SV1a>	
623	R13 018 921	Solenoid valve	FDF4A-016-RK	1	1	1	1		P631311X01	<SV2>	
624	R61 069 243	Solenoid valve coil	FQ-A0120D-001734-RK	2	2	2	2		P472129X01	<SV1a,SV2>	
625	R61 107 401	Linear expansion valve	PAM-BB0YGMD-2	3	3	3	3		KR50C486H01	<LEV2a,LEV2b,LEV2c>	
626	R61 112 401	Linear expansion valve	PDM-BD130MD-1	1	1	1	1		P632630X01	<LEV2d>	
627	R61 108 401	Linear expansion valve coil	PAM-MD12MD-17	1	1	1	1		P472109X01	<LEV2a>	
628	R61 109 401	Linear expansion valve coil	PAM-MD12MD-18	1	1	1	1		P472110X01	<LEV2b>	
629	R61 114 401	Linear expansion valve coil	PAM-MD12MD-19	1	1	1	1		P472111X01	<LEV2c>	
630	R61 113 401	Linear expansion valve coil	PAM-MD12MD-20	1	1	1	1		P472112X01	<LEV2d>	
631	R63 R34 401	Linear expansion valve	CAM-B35YGMD-2	2	2	2	2		P632416X01	<LEV4,LEV9>	
632	R61 120 401	Linear expansion valve coil	CAM-MD12MD-128	1	1	1	1		P472131X01	<LEV4>	
633	R61 111 401	Linear expansion valve coil	CAM-MD12MD-125	1	1	1	1		P472113X01	<LEV9>	
634	R61 052 208	Pressure switch	ACB-1UB179W	1	1	1	1		P426346X01	<63H>	
635	R61 108 288	Pressure sensor	NSK-BH042D-501	1	1	1	1		KB00H904G36	<63HS>	
636	R61 109 288	Pressure sensor	NSK-BH017D-602	1	1	1	1		KB00H904G37	<63LS>	
637	R61 345 200	Thermistor	PXM-41E-M112-1Y	4	4	4	4		P418167X01	<TH3,TH5,TH7,TH15>	
638	R63 911 202	Thermistor		1	1	1	1		P425416X02	<TH4>	
639	R61 018 237	ACC heater kit		1	1	1	1		KJ00K930G01	<TH16,TH17,TH18,CH20,CH21>	
640	R63 852 860	Rubber mount		4	4	4	4		W897574H01	For compressor	
641	R61 001 310	Sensor holder		1	1	1	1		KB25B471G02		
642	R61 027 155	Attachment (HH)		4	4	4	4		KJ00F713G04		
643	R61 009 306	Bolt	M6	4	4	4	4		KJ12F711H05		
644	R61 001 132	Attachment		1		1			KB02K008H01		
645	R61 002 132	Attachment	BS		1		1		KB02K008H02		

[illegible]

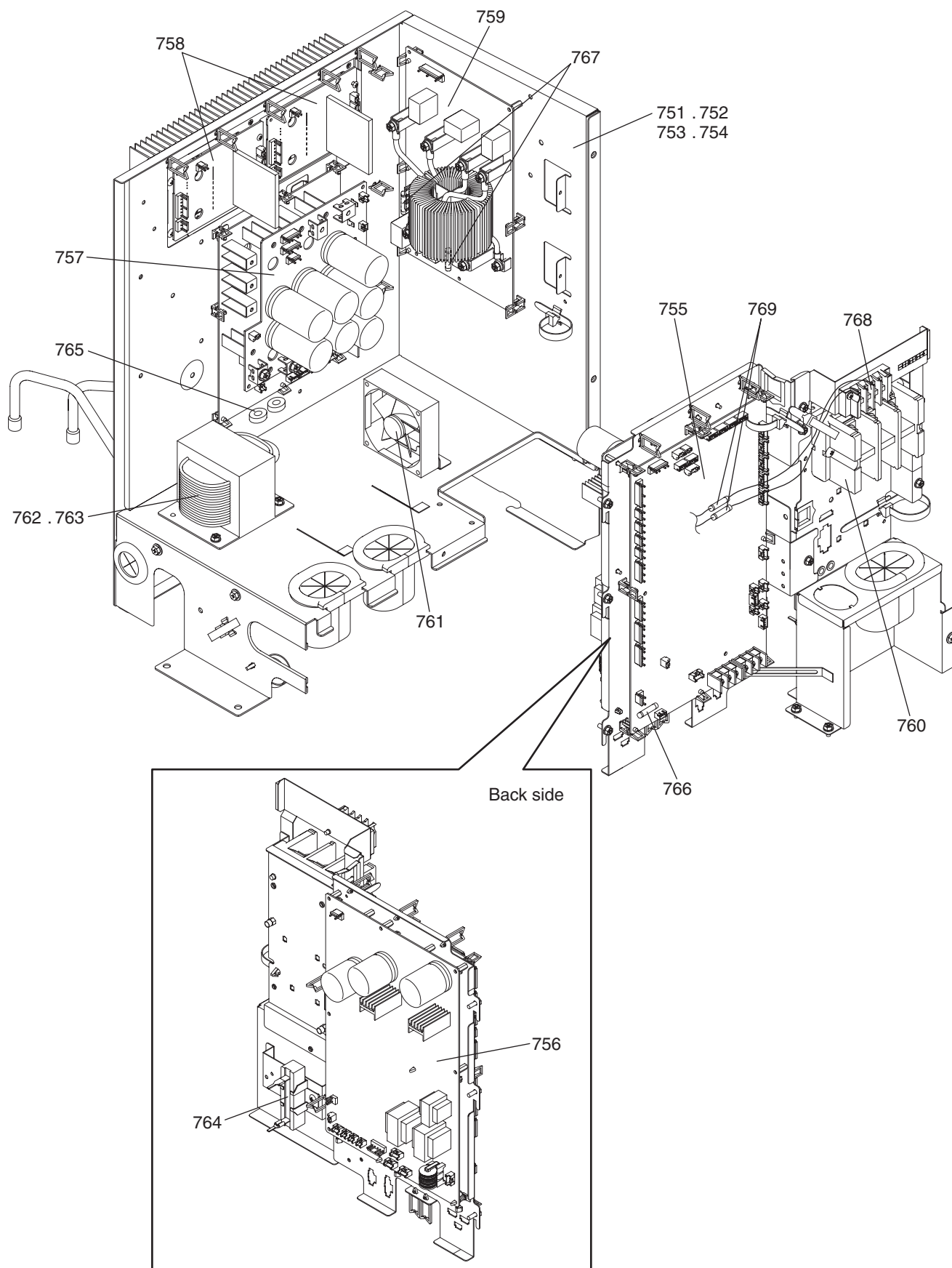


Notice: Consult your service agency when the wiring needs to be replaced.
(Replacing wiring will take about 2 months.)

PURY-EP72TNU-A
PURY-EP72TNU-A-BS

CONTROL BOX PARTS (1)

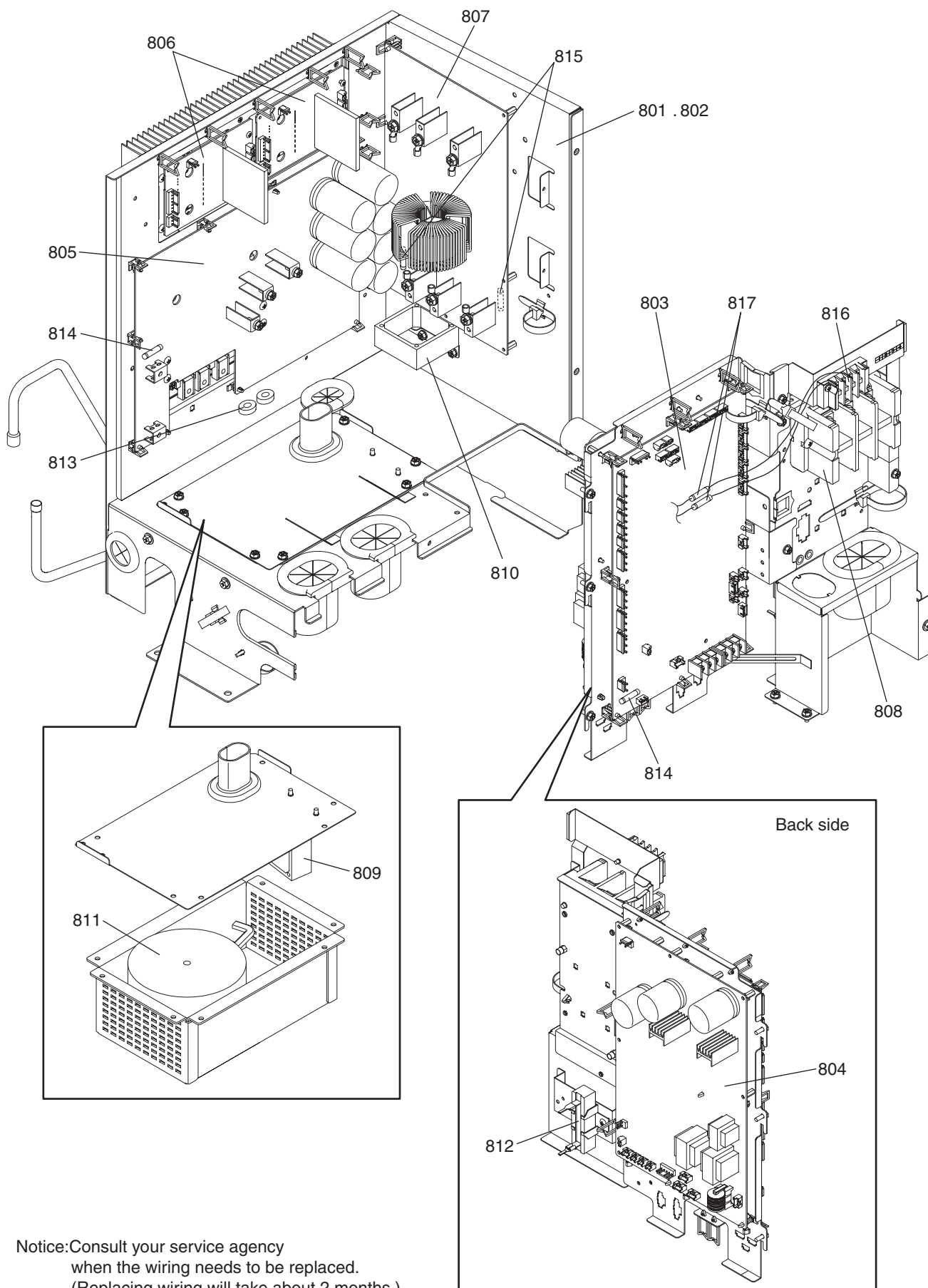
[illegible]



Notice: Consult your service agency when the wiring needs to be replaced.
(Replacing wiring will take about 2 months.)

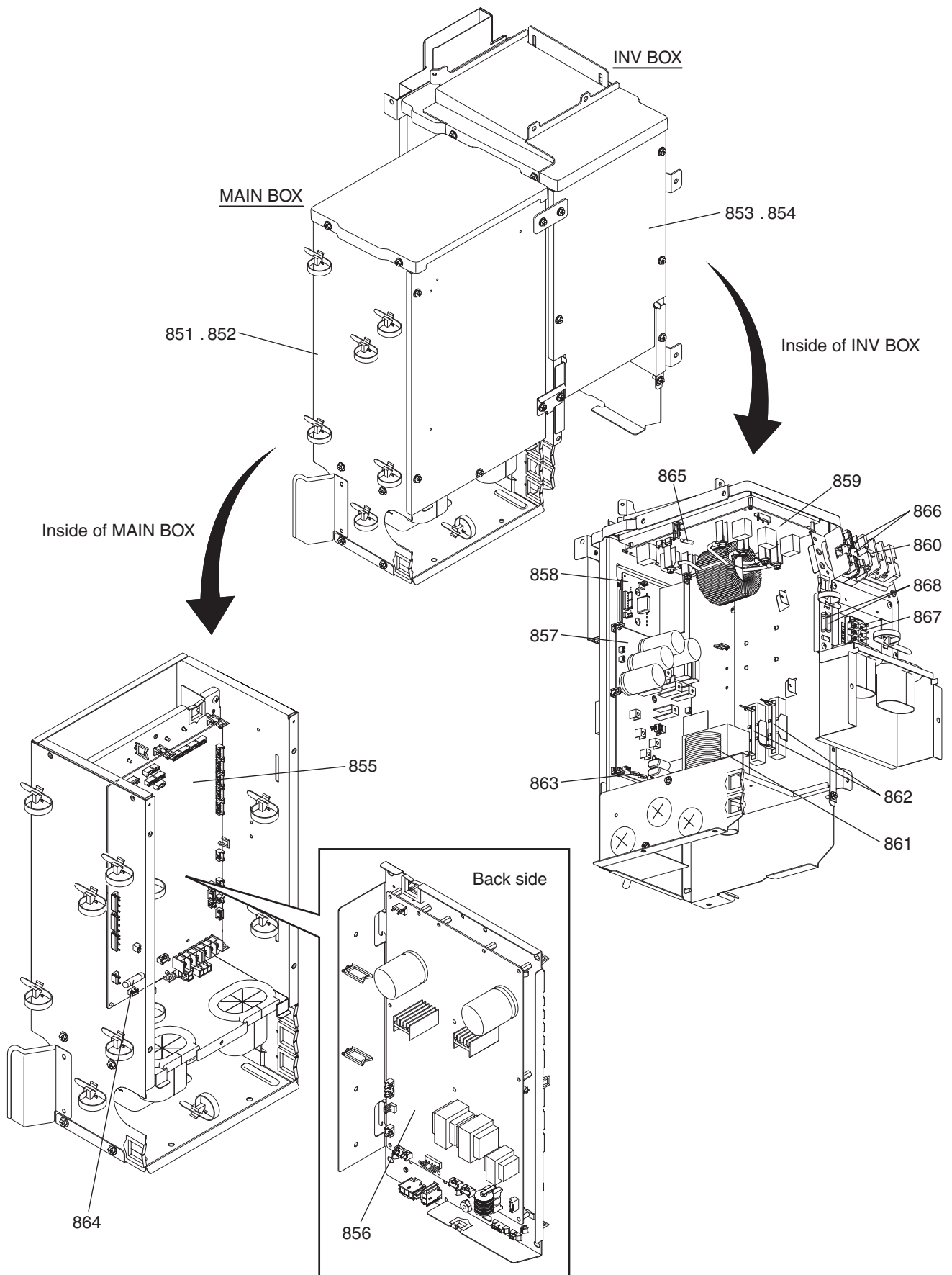
CONTROL BOX PARTS (2)

30



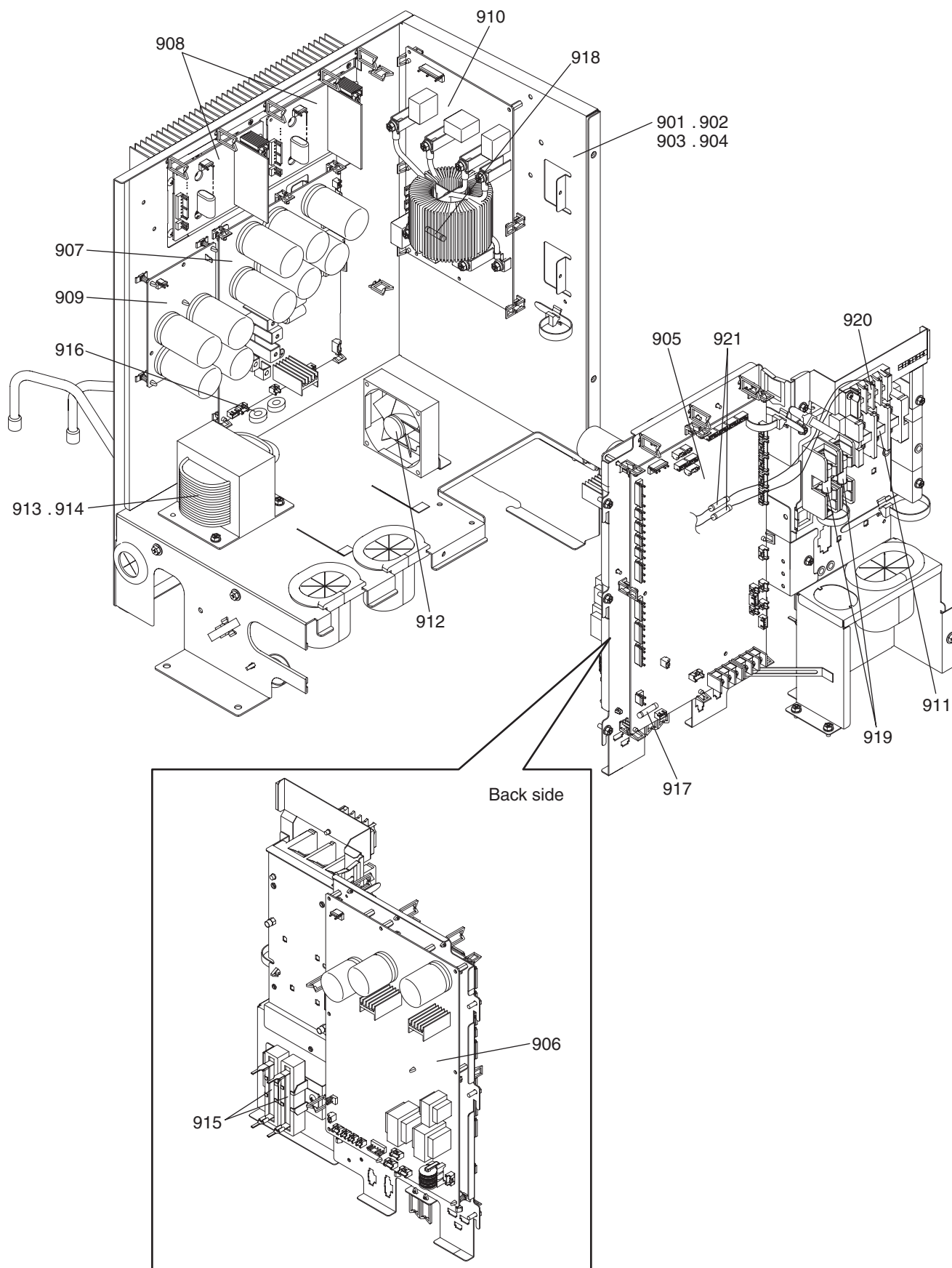
CONTROL BOX PARTS (3)

32



Notice: Consult your service agency when the wiring needs to be replaced.
(Replacing wiring will take about 2 months.)

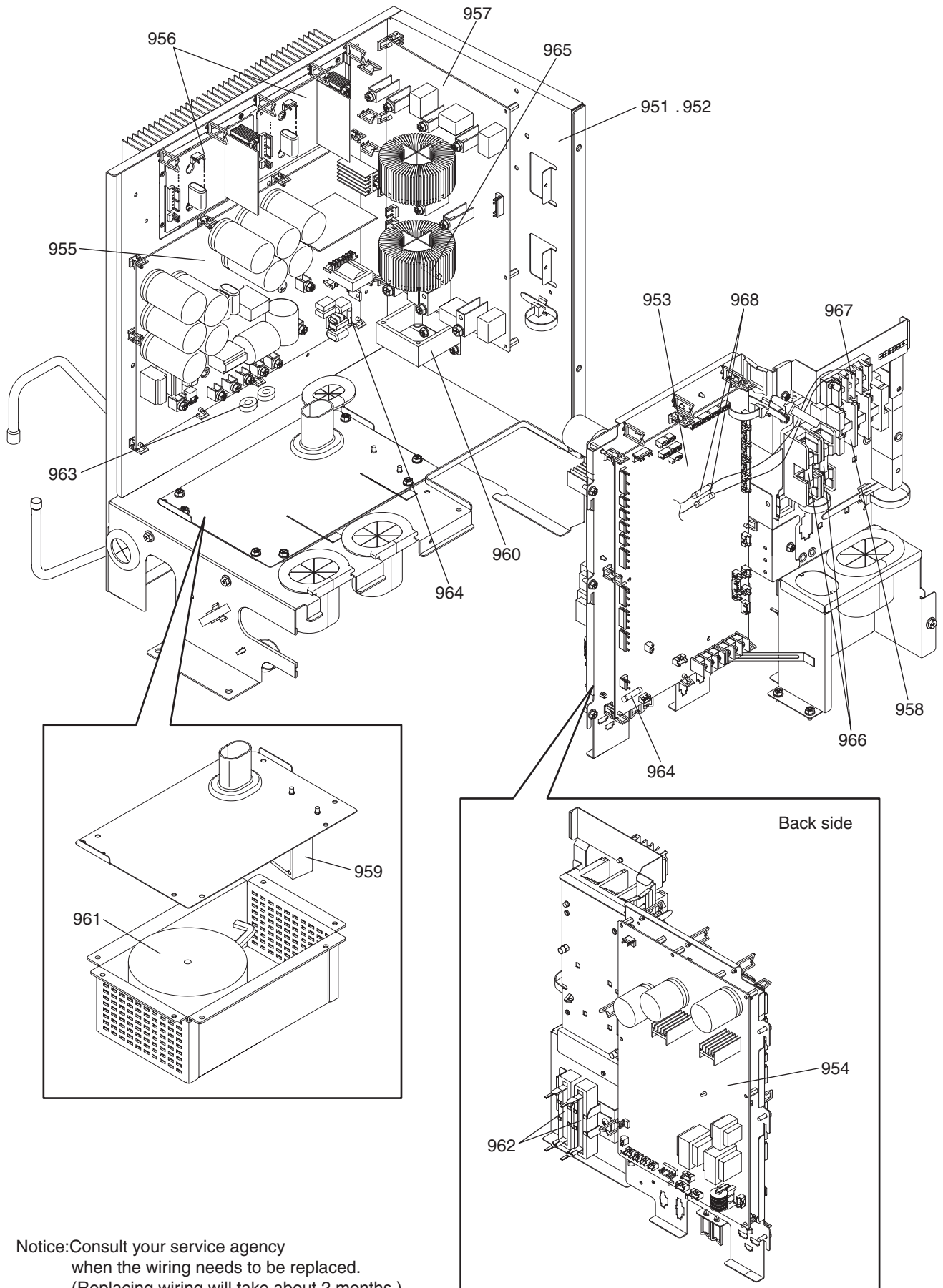
34



Notice: Consult your service agency when the wiring needs to be replaced.
(Replacing wiring will take about 2 months.)

CONTROL BOX PARTS (5)

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PURY-EP168YNU-A
PURY-EP168YNU-A-BS

CONTROL BOX PARTS (6)

[illegible]

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