

1. Identify the pipe. The MEGAFLANGE 2100 Flange Adapter, sizes 3 inch through 12 inch, is designed for use on ductile iron pipe, PVC (C900 & IPS O.D. (ASTM D2241)) pipe, HDPE pipe, and carbon steel pipe. Check to see if the spacers under the screws are in place. If the pipe is ductile iron or C.I. O.D. PVC (C900) DO NOT REMOVE THE SPACERS. If the pipe is carbon steel or IPS O.D. PVC, REMOVE THE SPACERS (sizes 4-inch through 12-inch). The 3-inch size is designed for use on ductile iron, IPS O.D. PVC pipe. Sizes 30-inch and larger are designed for ductile iron pipe only. There are no spacers on the 3 inch and the 14 inch and larger sizes.
2. Cut the pipe to the required length. Clean the end of the pipe for a length approximately one foot using a wire brush if needed, removing all excess paint and foreign material. Also clean the opposing flange to be connected to the 2100. Place the 2100 restraint ring on the clean pipe with the lip facing the plain end.
3. Lubricate and place the EBAA-Seal™ Gasket on the clean pipe following the restraint ring. (USE A TRANSITION GASKET IN PLACE OF THE EBAA-SEAL GASKET FOR CARBON STEEL AND IPS. O.D. PVC PIPE.)
4. Place the O-ring into the groove of the 2100 Gasket Ring. (This step may have been completed at the factory, check Gasket Ring to see if O-ring is already in place.) Place the Gasket Ring on the pipe with the O-ring facing the pipe end and the gasket recess facing the EBAA-Seal (or transition) Gasket and restraint ring.
5. Bring the pipe and flanges together within the maximum assembled deflection and maximum allowable gap "L" to the flange face. Slide the gasket ring, gasket and restraint ring until contact is made with the opposing flange.
6. Insert and tighten all flange bolts. Torque all flange bolts an alternating manner to the value listed in Table 1.1. Be sure to make any necessary joint deflection before tightening the actuating screws. Joint deflection should not exceed the maximum allowable deflection. Be sure that deflection of the joint does not cause the end of the pipe to be separated from the opposing flange more than the maximum allowable gap "L".
7. Tighten the actuating screws in an alternating manner until all wedges touch the pipe. Continue tightening the nuts in an alternating pattern until all the torque-limiting nuts have been twisted off.
8. If removal is necessary, utilize the 5/8 inch hex head provided. For reinstallation, repeat steps 2 through 7, torquing the actuating screws to 70 ft.-lbs. or until the hex heads bottom out on the spacers or gland.