

Viega Product Guide

Catalog 2025



**COMPLETE
THE SYSTEM**



Shaping the future of press technology

Engineered for you

Viega pioneered press technology in North America in 1999 with Viega ProPress®. Still more than 25 years later, Viega press technology makes consistent, secure connections possible on copper, stainless, carbon steel, copper-nickel and PEX. Viega press systems also offer proven security through innovations like Viega Smart Connect® technology, which is only available on genuine Viega press fittings. Installers can trust Viega connections and finish a job without worrying, because Viega Smart Connect® is the only technology that detects unpressed connections 100% of the time.

Integrated system solutions

Viega offers press fittings and valves in multiple materials including copper, stainless steel, carbon steel, copper-nickel and bronze, along with a complete PEX plumbing system including water-distribution manifolds, tubing and press fittings. Our primary press solutions for metals are Viega ProPress® and Viega MegaPress®. Manufactured with different sealing elements, our fittings are for plumbing, mechanical and gas applications. The Viega PureFlow® System is a complete PEX plumbing system that works seamlessly for potable water installations. System-matched tools and jaws make it simple and easy to install the full line of Viega press technology for several applications on the same project.

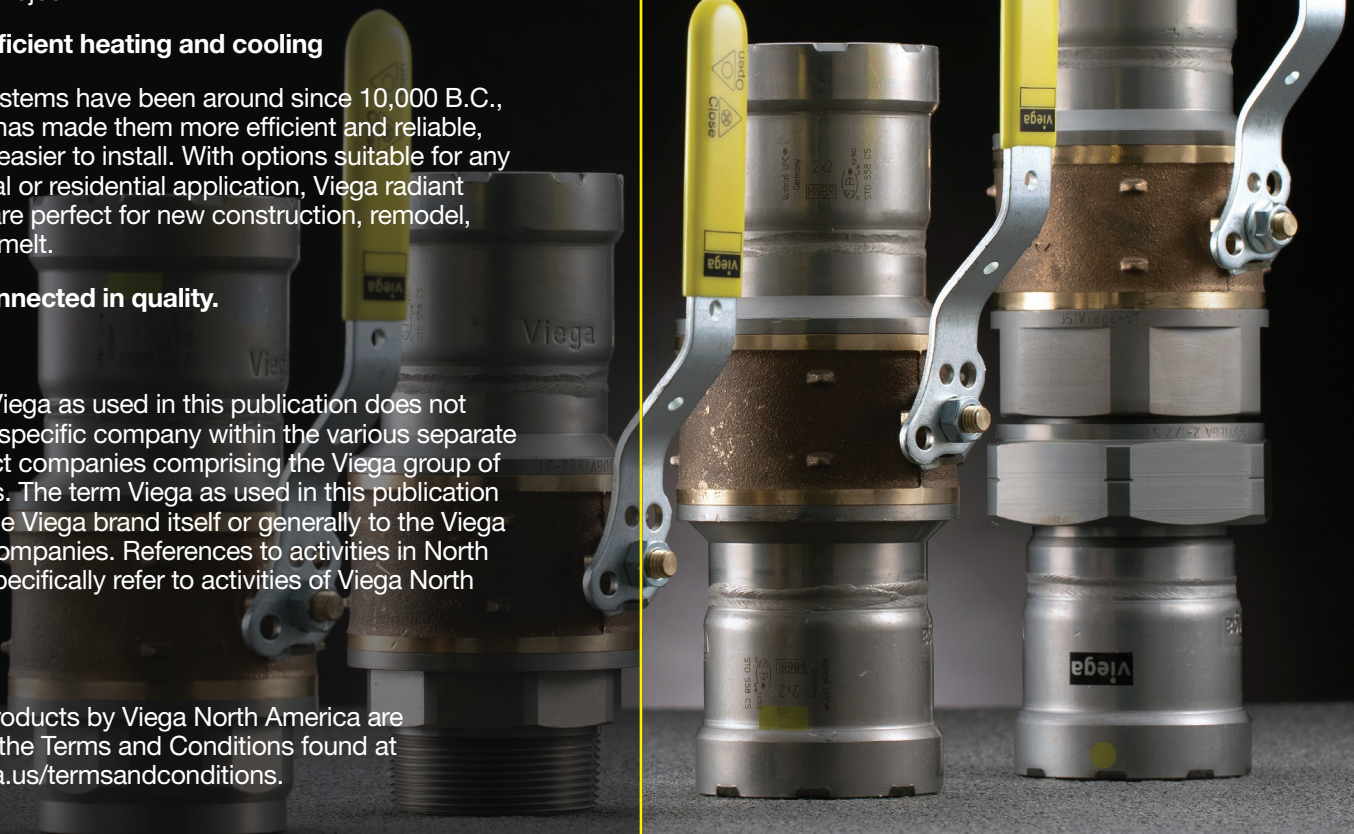
Energy-efficient heating and cooling

Radiant systems have been around since 10,000 B.C., but Viega has made them more efficient and reliable, as well as easier to install. With options suitable for any commercial or residential application, Viega radiant solutions are perfect for new construction, remodel, and snow melt.

Viega. Connected in quality.

The term Viega as used in this publication does not apply to a specific company within the various separate and distinct companies comprising the Viega group of companies. The term Viega as used in this publication refers to the Viega brand itself or generally to the Viega group of companies. References to activities in North America specifically refer to activities of Viega North America.

Sales of products by Viega North America are subject to the Terms and Conditions found at www.viega.us/termsandconditions.



LEADING WITH INNOVATION

ACROSS NORTH AMERICA

Press adoption is growing across North America, and Viega is committed to meeting the demand. Our conscious commitment to installing lifelines for the buildings of tomorrow is evident in this new, state-of-the-art facility in Ohio that will be fully operational in 2025. By combining cutting-edge technology with intentionally sustainable practices, we aim not just for immediate gains, but for continued success for years to come.

Family owned since 1899.



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viega



TAKING RESPONSIBILITY

“In the dynamic manufacturing industry, staying ahead of technological advancements and strategic growth trends is paramount to maintaining a competitive edge. As a global leader in the manufacturing and distribution of plumbing, heating and pipe joining systems, we strive to exemplify this forward-thinking approach.

Being conscious about manufacturing sustainable products is just the start. Environmental considerations are front and center of our planning – not because it’s a popular topic right now but because the concern for our environment is deeply ingrained in our DNA. We are continuously modernizing our production processes to preserve resources and to save as much energy as possible when manufacturing our quality products.”

– Marki Huston, Chief Executive Officer, Viega North America



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Superior Performance with Viega System Solutions

Viega introduced press technology to North America in 1999 with Viega ProPress. Now more than 25 years later, Viega press technology has made consistent, secure connections possible on copper, stainless, carbon steel, copper-nickel and PEX. Viega press systems also offer security through innovations like Viega Smart Connect® technology, which is available on many genuine Viega press fittings. Installers can trust a Viega connection and finish a job without worrying, because Viega Smart Connect is the only technology that detects unpressed connections 100% of the time.

Company Information: Viega North America

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Websites:

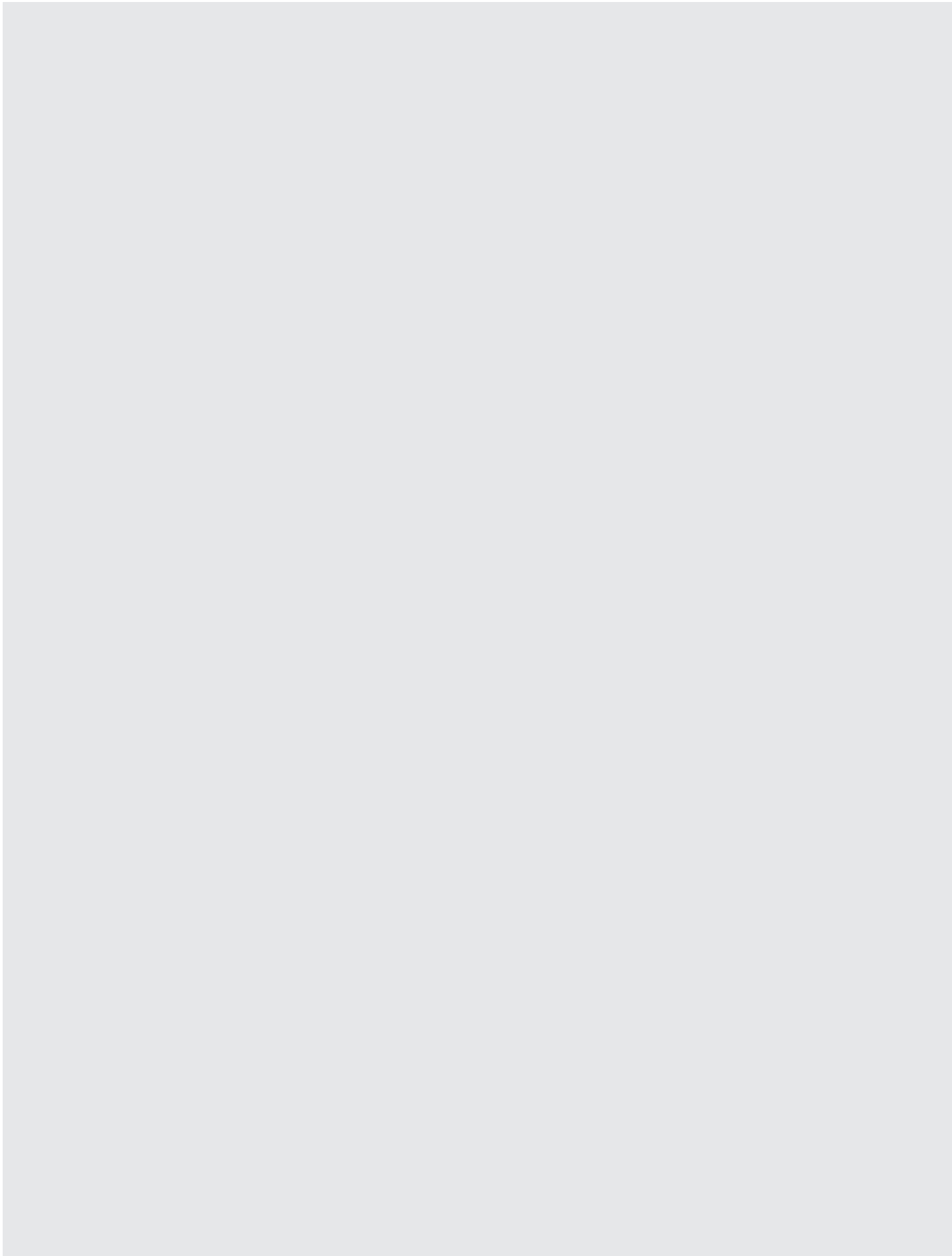
www.viega.us
www.viega.ca








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Table of Contents

New	New products from Viega	pg. 9		New
Viega ProPress	Copper press system for a wide variety of applications, including potable water	pg. 15		1.1
Viega ProPress 316	316 stainless steel press CTS system for a wide variety of applications, including corrosive chemicals, and potable water	pg. 31		1.2
Viega SeaPress	Copper-nickel press system specifically for marine market, for use in a variety of applications from potable water to fuel to fire sprinkler	pg. 41		1.3
Viega MegaPress	Carbon steel press system for a wide variety of applications, including water, excluding gas	pg. 49		2.1
Viega MegaPressG	Carbon steel press system for gas applications	pg. 57		2.2
Viega MegaPress FKM	Carbon steel press system with an FKM sealing element for a variety of applications	pg. 67		2.3
Viega MegaPress 304 FKM	304 stainless steel press IPS system for a wide variety of commercial and industrial applications	pg. 77		2.4
Viega MegaPress 316	316 stainless steel press IPS system for a wide variety of applications, including potable water	pg. 87		2.5
Viega MegaPress 316 FKM	316 stainless steel press IPS system with an FKM sealing element for a wide variety of applications	pg. 97		2.6



Viega MegaPress CuNi	Copper-nickel system for use in marine applications	pg. 107		2.7
Viega PureFlow Press	Complete plumbing system for residential and commercial applications	pg. 117		3.1
Viega PureFlow Crimp	Complete plumbing system for residential applications	pg. 133		3.2
Viega ManaBloc	The Viega ManaBloc is an entire water distribution system, allowing control over each supply line from one central location	pg. 147		3.3
Viega Heating and Cooling Solutions	Complete heating and cooling systems for residential, commercial and industrial applications	pg. 155		4.1
Viega Valves	Variety of choices to use with ProPress, MegaPress or PureFlow systems	pg. 175		5.1
Tools	Battery-powered tools, press jaws and rings, and more tools for installing Viega press systems	pg. 201		6.1
Index – Model	Search for products by model number	pg. 216		MODEL NO.
Index – Part	Search for products by part number	pg. 218		PART NO.

Legend

Abbreviation	Definition
AFM	Asbestos-Free Gasket Material
BP	Bolt Pattern
BPd	Bolt Pattern Diameter
BSP	British Standard Pipe
C	Female Copper Tube Size
Closet	Closet Connection
Comp	Compression
Crimp	PEX Crimp Connection
CTS	Copper Tube Size
D	Depth
d	Diameter
d1	Diameter 1
d2	Diameter 2
d3	Diameter 3
DG	Discount Group
EPDM	Ethylene Propylene Diene Monomer
F BSP	Female Union BSP
FKM	Fluorocarbon elastomer
FPT	Female Pipe Thread
FTG	Street
Flare	Flare Connection
G (IPS)	Groove (Iron Pipe Size)
gpm	Gallons Per Minute
H	Height
HDPE	High Density Polyethylene
HNBR	Hydrogenated Nitrile Butadiene Rubber
Hose	Hose Connection
IPS	Iron Pipe Size
L	Length

Abbreviation	Definition
Lav	Lav Connection
Lbs	Pounds
MPT	Male Pipe Thread
NPT	National Pipe Thread for Imperial Connections
OC	On Center
OD	Outside Diameter
P	Press Connection
P1	Press Connection 1
P2	Press Connection 2
P3	Press Connection 3
PB	Polybutylene Connection
pc	Piece
PE	Polyethylene Connection
PEX	Cross-linked Polyethylene
PP	Polypropylene
PTFE	Polytetrafluoroethylene
Part No	Part Number
R	British Standard External Thread (tapered)
SVC	Standard Viega Connection
Rp	British Standard Internal Thread (straight)
s	Wall thickness
Stub	Connection end that is the same size as pipe OD; similar to a street fitting
Supply	Viega ManaBloc Supply Connection
Swivel	Fitting connection that attaches with a nut that has an integral flat gasket to make a seal
V	Volt
W	Width
Wt	Weight

How to Read Dimensions of a Fitting or a Product



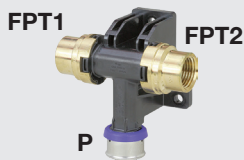
Viega ProPress tee
Smart Connect feature
- For use with ASTM B88 tubing
- Copper
- Press connection

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.202	10	77377	8
1/2	1/2	3/4	0.287	10	77382	8
1/2	1/2	1	0.320	5	15493	8
3/4	1/2	1/2	0.278	10	77392	8
3/4	1/2	3/4	0.326	5	77397	8



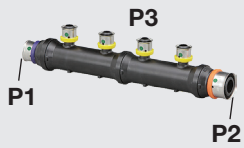
Viega ProPress vent elbow
Smart Connect feature, Zero Lead
- For use with ASTM B88 tubing
- Bronze
- Press connection, female pipe thread

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/8	0.154	2	79635	8
3/4	3/4	1/8	0.234	2	79640	8



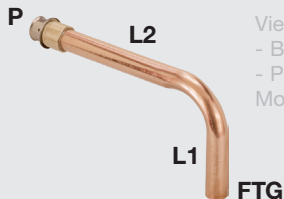
Viega PEX Press wall tee
Smart Connect feature, Zero Lead
- Polymer
- Female pipe thread, press connection
Note
For use with black ViegaPEX Ultra only.

FPT1	FPT2	P	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3/4	0.309	5	49100	6
1/2	1/2	1	0.366	5	49110	6



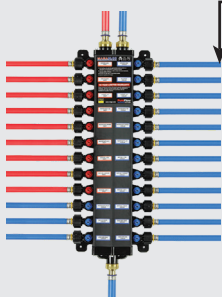
Viega PEX Press manifold
Smart Connect feature
- Only use with lock clip Part No 58075
- Polymer
- Press connection
- Flow through

Outlet(s)	P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2	3/4	3/4	1/2	0.202	10	49152	6
3	3/4	3/4	1/2	0.255	10	49153	6
4	3/4	3/4	1/2	0.318	10	49054	6
4	1	3/4	1/2	0.330	10	49254	6
6	1	1	1/2	0.455	10	49256	6



Viega PEX Press 90° tub elbow
- Brazed copper
- Press connection, street
Model 2820.0ZL

P	FTG	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3	6	0.245	25	92221	6



Viega ManaBloc distribution manifold
Smart Connect feature
- Press connection
- Color-coded ports for hot and cold water
Components
1/4 turn valves, T-handle valve key
Note
Does not include supply connections

d = Diameter of tubing

Hot Water Ports
↓
Cold Water Ports
↓

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
polymer	14	3/8	6	8	5.121	1	49142	2



Manifold cabinet
- Suitable for manifold Model 2804, 2879
- Galvanized steel, epoxy powder-coated finish
Model 2879.6US

W [in]	H [in]	D [in]	Wt [lb]	Quantity	Part No	DG
21	30	4 1/2	29.492	1	15800	4
27	30	4 1/2	29.992	1	15801	4
45	30	4 1/2	45.987	1	15802	4

Continued on next page

How to Read Dimensions of a Fitting or a Product, continued



SeaPress tee
 - CuNi 90:10
 - Press connection
Components
 EPDM sealing elements

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
15	15	15	0.178	10	453 473	7
22	22	22	0.347	10	453 480	7
28	28	28	0.422	4	453 497	7
35	35	35	0.590	4	453 503	7

Applies to SeaPress only.



SeaPress tee
 - CuNi 90:10
 - Press connection, male pipe thread

P1	NPT	P2	Wt [lb]	Quantity	Part No	DG
35	¾	35	0.410	1	461 072	7
42	¾	42	0.847	1	461 089	7
54	¾	54	1.144	1	461 096	7

Applies to SeaPress only.



SeaPress tee
 - CuNi 90:10
 - Press connection, Rp-thread
Components
 EPDM sealing elements

P1	Rp	P2	Wt [lb]	Quantity	Part No	DG
35	¾	35	0.544	1	453 749	7
42	¾	42	0.820	1	453 756	7
54	¾	54	0.998	1	453 763	7

Applies to SeaPress only.



Viega MegaPress press-in branch connector
 - For use with Sch.10 carbon steel pipe only
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM sealing element
 Model 4812.2

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.454	1	26800	12
2	¾	0.452	1	26805	12
2½	¾	0.458	1	26810	12
3	¾	0.452	1	26815	12
4	¾	0.445	1	26820	12
6	¾	0.441	1	26825	12

New products from Viega



New products from Viega

We know that staying connected with our customers and listening to their needs helps us lead the way in the industry. Every day we use innovative solutions to create products that change the way engineers and contractors do business. It's our job to engineer forward-thinking products. That is one of our commitments to the trades: understanding what is needed for the future. Industry connection and product innovation are as important today as they were for our founders more than 125 years ago. That's why Viega remains the global leader in residential, commercial and industrial press-fitting technology. We continually bring new products to market.

VALVES

Viega continues to expand the range of valves with press technology, accessories and spare parts.

We offer a wide range of 2-piece and 3-piece ball valves for ProPress and MegaPress as well as check valves, strainers, stops, and an assortment of balancing valves to cover entire system installations in potable and non-potable water applications.

Interchangeable, lockable stem extensions that come in brass and stainless steel and a variety of handle options help to complete the portfolio.

Index

5.1 Valves

12

5.1 Valves



New

Viega ProPress butterfly valve
LUG type
Smart Connect Technology
Zero Lead

- For potable water installations
- Ductile iron, epoxy powder-coated
- Top plate actuation compatible in accordance with ISO 5211, suitable for Viega ProPress flange adapters

Components

Multi-position locking handle, EPDM liner, stainless steel disc and stem

Model 2979.8ZL

d	BP	Wt [lb]	Quantity	Part No	DG
2½	4	7.582	1	87660	8
3	4	12.276	1	87665	8
4	8	17.676	1	87670	8

BP = bolt pattern



New

Viega MegaPress 316 butterfly valve
LUG type
Smart Connect Technology
Zero Lead

- Stainless steel 316
- Top plate actuation compatible in accordance with ISO 5211, suitable for Viega MegaPress flange adapters

Components

Multi-position locking handle, EPDM liner, stainless steel disc and stem

Model 5179.8

d	BP	Wt [lb]	Quantity	Part No	DG
2½	4	8.265	1	87675	14
3	4	0.011	1	87680	14
4	8	21.599	1	87685	14

BP = bolt pattern



New

Viega ProPress gear box
For butterfly valves

- For valve top
- Suitable for Viega ProPress butterfly valve LUG type Model 2979.8ZL, Viega MegaPress 316 butterfly valve LUG type Model 5179.8
- Ductile iron

Model 2979.88

d	Wt [lb]	Quantity	Part No	DG
2½	2.755	1	87690	8
3, 4	3.196	1	87695	8



New

Viega MegaPress 316 globe valve

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- Not suitable for fuel gas application
- Stainless steel 316
- Press connections

Components

EPDM sealing element, aluminum ADC12 handwheel, stainless steel disc and stem

Model 5185.1

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.895	1	87600	14
¾	¾	1.234	1	87605	14
1	1	1.926	1	87610	14
1¼	1¼	2.821	1	87615	14
1½	1½	3.689	1	87620	14
2	2	5.179	1	87625	14



New

Viega MegaPress FKM globe valve

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Not suitable for fuel gas application
- Stainless steel 316
- Press connections

Components

FKM sealing element, aluminum ADC12 handwheel, stainless steel disc and stem

Model 5985.1

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.939	1	87630	14
3/4	3/4	1.292	1	87635	14
1	1	2.023	1	87640	14
1 1/4	1 1/4	2.914	1	87645	14
1 1/2	1 1/2	3.846	1	87650	14
2	2	5.424	1	87655	14



New

Viega MegaPress FKM wafer check valve

- Ductile iron, epoxy powder-coated
- Suitable for Viega ProPress and MegaPress flange adapters, compact inline design

Components

Stainless steel hinge pin, FKM liner, stainless steel spring-loaded double-disc

Note

Lighter than traditional full-body check valves.

Model 5974XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	5.508	1	86945	12
3	3	7.873	1	86950	12
4	4	11.926	1	86955	12



New

Viega MegaPress 316 wafer check valve

- Stainless steel 316
- Suitable for Viega ProPress and MegaPress flange adapters, compact inline design

Components

Stainless steel hinge pin, EPDM liner, stainless steel spring-loaded double-disc

Note

Lighter than traditional full-body check valves.

Model 5174XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	5.951	1	86960	14
3	3	8.580	1	86965	14
4	4	12.911	1	86970	14



New

Viega ProPress wafer check valve

- For potable water installations
- Ductile iron, epoxy powder-coated
- Suitable for Viega ProPress and MegaPress flange adapters, compact inline design

Components

Stainless steel hinge pin, EPDM liner, stainless steel spring-loaded double-disc

Note

Lighter than traditional full-body check valves.

Model 2974.3XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	5.510	1	86975	8
3	3	7.873	1	86980	8
4	4	11.926	1	86985	8



New

**Viega ProPress 316 ball valve
Smart Connect Technology**

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connections
- Full port

Components

Lockable 316 stainless steel handle, stainless steel ball and stem, EPDM sealing elements

Model 4075

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.564	1	81081	9
3/4	3/4	0.778	1	81086	9
1	1	1.186	1	81096	9
1 1/4	1 1/4	1.878	1	81097	9
1 1/2	1 1/2	2.676	1	81106	9
2	2	4.320	1	81107	9



New

**ViEGA MegaPress 316 3-piece ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connections

Components

FKM sealing elements, 304 locking handle

Model 6875.8

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	1.728	1	86900	14
¾	¾	2.367	1	86905	14
1	1	3.917	1	86910	14
1¼	1¼	5.697	1	86915	14
1½	1½	8.309	1	86920	14
2	2	8.538	1	86925	14



New

**ViEGA MegaPress 316 3-piece ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connections

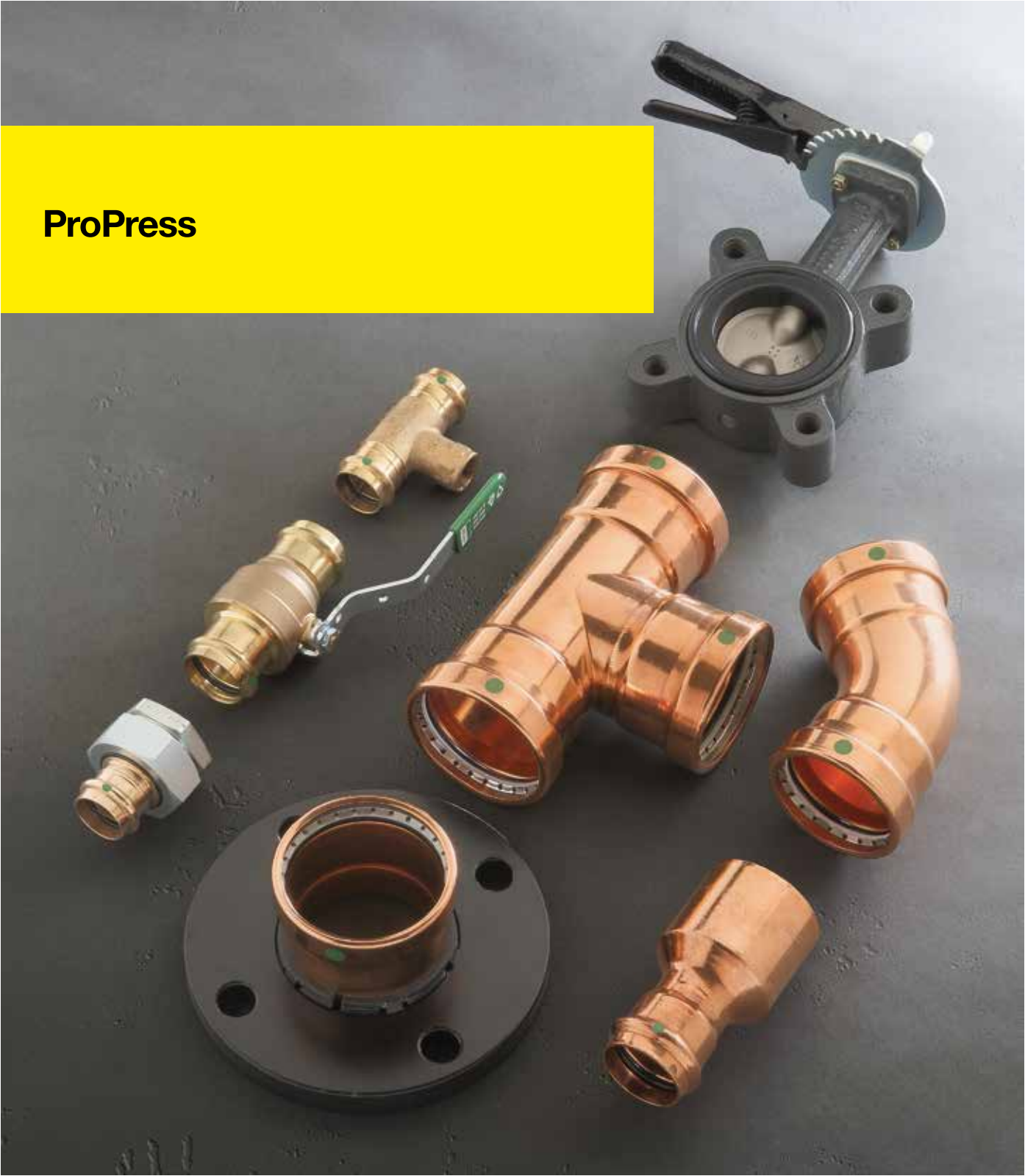
Components

FKM sealing elements, 304 locking handle

Model 6875.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	12.761	1	86930	14
3	3	22.040	1	86935	14
4	4	37.027	1	86940	14

ProPress



ProPress

Viega ProPress is the trusted copper press joining solution. Since its introduction in 1999, it has reduced overall job costs, saved time, and increased reliability on jobsites across the globe. Viega ProPress fittings offer Smart Connect technology to provide installers added confidence in their ability to ensure secure connections. With system-matched tools, rings and press jaws, press connections are made in seconds, making Viega ProPress suitable for virtually any type of project.

FEATURES AND BENEFITS

- Available in sizes ½" to 4"
- Customizable with three sealing elements: EPDM, HNBR and FKM
- More than 400 engineered fitting configurations for copper and Zero Lead bronze from ½" to 4"
- Approved for more than 250 different applications

ZERO LEAD

Zero Lead identifies Viega products meeting the lead-free requirements of NSF-61-372 through testing under NSF/ANSI/CAN 372 (0.25% or less maximum weighted average lead content).

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A green dot indicates an EPDM sealing element.

Index

Elbows	18
Tees	21
Adapters	23
Flanges	24
Caps	24
Unions	24
Couplings	25
Reducers	27
Cross-Overs	28
Stub-Outs	28
Sealing Elements and Gaskets	28
Accessories	29

Elbows

1.1



**Viega ProPress 90° elbow
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2916

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.116	100	77317	8
3/4	3/4	0.181	100	77022	8
1	1	0.278	5	77027	8
1 1/4	1 1/4	0.364	5	77032	8
1 1/2	1 1/2	0.667	1	77037	8
2	2	1.059	1	77042	8



**Viega ProPress 90° elbow
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 0916XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2.101	1	20623	8
3	3	3.031	1	20628	8
4	4	5.724	1	20633	8



**Viega ProPress 90° street elbow
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Model 2916.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.104	10	77347	8
3/4	3/4	0.164	10	77052	8
1	1	0.265	5	77057	8
1 1/4	1 1/4	0.353	5	77062	8
1 1/2	1 1/2	0.644	1	77067	8
2	2	1.025	1	77072	8



**Viega ProPress 90° street elbow
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Model 0916.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.955	1	20638	8
3	3	2.861	1	20643	8
4	4	5.510	1	20648	8



**Viega ProPress 90° reducing elbow
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2916.3

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.160	15	77325	8
1	3/4	0.251	10	77330	8



**Viega ProPress 90° elbow
Smart Connect Technology
Zero Lead**
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 2914.2ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.136	5	79520	8
1/2	1/2	0.181	5	79525	8
1/2	3/4	0.243	5	79530	8
3/4	1/2	0.245	5	79535	8
3/4	3/4	0.299	5	79540	8
1	1/2	0.313	1	79545	8
1	1	0.463	1	79550	8
1 1/4	1 1/4	0.694	1	79560	8
1 1/2	1 1/2	0.961	1	79565	8
2	2	1.609	1	79570	8



Viega ProPress vent elbow
Smart Connect Technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 2917.3ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/8	0.162	2	79635	8
3/4	3/4	1/8	0.250	2	79640	8



Viega ProPress 90° hi ear elbow
Smart Connect Technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 2925.2ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.221	5	79205	8



Viega ProPress 90° drop ear elbow
Smart Connect Technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 2925.5ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.242	5	79185	8
1/2	1/2	0.250	5	79190	8
3/4	3/4	0.430	5	79195	8



Viega ProPress double drop elbow
Smart Connect Technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 2928.7ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.390	1	78800	8
3/4	3/4	1/2	0.544	1	78802	8
3/4	3/4	3/4	0.573	1	78801	8
1	1	1/2	0.710	1	78803	8



Viega ProPress 45° elbow
Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2926

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.094	10	77607	8
3/4	3/4	0.153	10	77023	8
1	1	0.210	5	77028	8
1 1/4	1 1/4	0.292	5	77033	8
1 1/2	1 1/2	0.584	1	77038	8
2	2	0.792	1	77043	8



Viega ProPress 45° elbow
Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 0926XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.609	1	20653	8
3	3	2.336	1	20658	8
4	4	4.214	1	20663	8



**ViEGA ProPress 45° street elbow
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Model 2926.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.085	10	77637	8
3/4	3/4	0.140	10	77053	8
1	1	0.199	5	77058	8
1 1/4	1 1/4	0.274	5	77063	8
1 1/2	1 1/2	0.538	1	77068	8
2	2	0.777	1	77073	8



**ViEGA ProPress 45° street elbow
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Model 0926.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.554	1	20668	8
3	3	2.189	1	20673	8
4	4	3.964	1	20678	8

Tees



ViEGA ProPress tee
Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2918

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.202	10	77377	8
1/2	1/2	3/4	0.294	10	77382	8
1/2	1/2	1	0.310	5	15493	8
3/4	1/2	1/2	0.277	10	77392	8
3/4	1/2	3/4	0.316	5	77397	8
3/4	3/4	1/2	0.282	10	77402	8
3/4	3/4	3/4	0.324	10	77387	8
3/4	3/4	1	0.382	1	77407	8
1	1/2	3/4	0.400	5	22263	8
1	1/2	1	0.438	5	94767	8
1	3/4	1/2	0.353	5	77417	8
1	3/4	3/4	0.405	5	77422	8
1	3/4	1	0.448	5	77427	8
1	1	1/2	0.370	5	77432	8
1	1	3/4	0.405	5	77437	8
1	1	1	0.443	5	77412	8
1	1	1 1/4	0.580	1	15488	8
1 1/4	1/2	1 1/4	0.595	1	22253	8
1 1/4	3/4	3/4	0.500	1	22258	8
1 1/4	3/4	1	0.545	1	22268	8
1 1/4	3/4	1 1/4	0.607	1	22248	8
1 1/4	1	1/2	0.449	1	22238	8
1 1/4	1	3/4	0.519	1	94762	8
1 1/4	1	1	0.551	1	14568	8
1 1/4	1 1/4	1/2	0.460	1	94757	8
1 1/4	1 1/4	3/4	0.506	1	77452	8
1 1/4	1 1/4	1	0.536	1	77447	8
1 1/4	1 1/4	1 1/4	0.603	1	77442	8
1 1/2	1	3/4	0.653	1	79660	8
1 1/2	1	1	0.782	1	15458	8
1 1/2	1	1 1/2	1.083	1	15463	8
1 1/2	1 1/4	3/4	0.730	1	22233	8
1 1/2	1 1/4	1	0.804	1	15453	8
1 1/2	1 1/4	1 1/4	0.851	1	15483	8
1 1/2	1 1/2	1/2	0.714	1	15448	8
1 1/2	1 1/2	3/4	0.803	1	77462	8
1 1/2	1 1/2	1	0.836	1	77467	8
1 1/2	1 1/2	1 1/4	0.877	1	77472	8
1 1/2	1 1/2	1 1/2	1.197	1	77457	8
2	1 1/4	1 1/4	1.153	1	15518	8
2	1 1/2	3/4	1.018	1	15513	8
2	1 1/2	1	1.103	1	15498	8
2	1 1/2	1 1/4	1.172	1	15508	8
2	1 1/2	1 1/2	1.364	1	15503	8
2	1 1/2	2	1.504	1	22228	8
2	2	1/2	1.001	1	15538	8
2	2	3/4	1.046	1	94777	8
2	2	1	1.126	1	94772	8
2	2	1 1/4	1.210	1	77487	8
2	2	1 1/2	1.327	1	77482	8
2	2	2	1.478	1	77477	8

1.1



Viega ProPress tee
Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 0918XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	¾	2½	2.059	1	22317	8
2½	1	2½	2.014	1	20689	8
2½	1½	2½	2.204	1	20699	8
2½	2	¾	1.397	1	22316	8
2½	2	¾	1.397	1	20704	8
2½	2	1	1.413	1	20709	8
2½	2	1½	1.670	1	22283	8
2½	2	2	1.840	1	22278	8
2½	2	2½	2.169	1	20714	8
2½	2½	½	1.411	1	22311	8
2½	2½	¾	1.389	1	22309	8
2½	2½	1	1.521	1	22293	8
2½	2½	1¼	1.631	1	22288	8
2½	2½	1½	1.809	1	20803	8
2½	2½	2	1.940	1	20688	8
2½	2½	2½	2.292	1	20683	8
3	¾	3	2.953	1	22318	8
3	1	3	2.885	1	20724	8
3	1½	3	3.044	1	20727	8
3	2	2	2.330	1	20732	8
3	2	2½	2.605	1	20734	8
3	2	3	2.953	1	20739	8
3	2½	2	2.466	1	20744	8
3	2½	2½	2.865	1	20749	8
3	2½	3	3.183	1	20754	8
3	3	½	1.951	1	22315	8
3	3	¾	1.785	1	22310	8
3	3	1	2.063	1	22308	8
3	3	1¼	2.129	1	22313	8
3	3	1½	2.327	1	20798	8
3	3	2	2.499	1	20698	8
3	3	2½	2.903	1	20703	8
3	3	3	3.251	1	20693	8
4	3	2	4.038	1	20774	8
4	3	3	4.915	1	20784	8
4	4	½	3.313	1	22314	8
4	4	¾	3.582	1	22312	8
4	4	1	3.652	1	20794	8
4	4	1¼	3.665	1	20795	8
4	4	1½	3.791	1	20808	8
4	4	2	4.020	1	20713	8
4	4	2½	4.534	1	20718	8
4	4	3	4.853	1	20723	8
4	4	4	5.841	1	20708	8



Viega ProPress tee
Smart Connect Technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 2917.2ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
½	½	½	0.237	5	79580	8
¾	¾	¼	0.253	5	79585	8
¾	¾	½	0.307	5	79590	8
¾	¾	¾	0.348	5	79595	8
1	1	½	0.414	5	79760	8
1	1	¾	0.492	5	79765	8
1¼	1¼	½	0.529	1	79770	8
1¼	1¼	¾	0.625	1	79775	8
1½	1½	½	0.809	1	79780	8
1½	1½	¾	0.900	1	79785	8
2	2	½	1.018	1	79790	8
2	2	¾	1.300	1	79795	8



Viega ProPress tee
Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 0917.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	1.541	1	20883	8
3	3	¾	2.043	1	20893	8
4	4	¾	3.474	1	20873	8

Adapters



**Viega ProPress adapter
Smart Connect Technology
Zero Lead**
- For use with ASTM B88 and B75 tubing
- Bronze
- Press connection, male pipe thread
Components
EPDM sealing element
Model 2911ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.091	10	79210	8
1/2	1/2	0.106	10	79215	8
1/2	3/4	0.150	10	79220	8
3/4	1/2	0.146	10	79225	8
3/4	3/4	0.155	10	79230	8
3/4	1	0.237	10	79235	8
1	3/4	0.235	10	79240	8
1	1	0.260	10	79245	8
1	1 1/4	0.458	10	79250	8
1 1/4	1	0.322	1	79255	8
1 1/4	1 1/4	0.449	5	79260	8
1 1/4	1 1/2	0.522	1	79265	8
1 1/2	1 1/4	0.597	1	79270	8
1 1/2	1 1/2	0.548	1	79275	8
1 1/2	2	0.934	1	79280	8
2	1 1/2	0.844	1	79285	8
2	2	0.853	1	79290	8



**Viega ProPress adapter
Smart Connect Technology**
- For use with ASTM B88 and B75 tubing
- Copper
- Press connection, male pipe thread
Components
EPDM sealing element
Model 0911XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.585	1	20823	8
3	3	2.314	1	20828	8
4	4	3.643	1	20838	8



**Viega ProPress adapter
Zero Lead**
- For use with Viega ProPress fittings
- Bronze
- Street, male pipe thread
Model 2911.1ZL

FTG (CTS)	MPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.066	5	79375	8
1/2	1/2	0.103	5	79380	8
1/2	3/4	0.137	5	79385	8
3/4	1/2	0.101	5	79390	8
3/4	3/4	0.152	5	79395	8
1	3/4	0.166	5	79400	8
1	1	0.245	5	79405	8
1 1/4	1 1/4	0.502	1	79410	8
1 1/2	1 1/2	0.563	1	79415	8
2	2	0.895	1	79420	8



**Viega ProPress adapter
Smart Connect Technology
Zero Lead**
- For use with ASTM B88 and B75 tubing
- Bronze
- Press connection, female pipe thread
Components
EPDM sealing element
Model 2912ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.083	10	79295	8
1/2	1/2	0.121	10	79300	8
1/2	3/4	0.156	10	79305	8
3/4	1/2	0.147	10	79310	8
3/4	3/4	0.176	10	79315	8
1	1/2	0.179	10	79320	8
1	3/4	0.208	10	79325	8
1	1	0.277	10	79330	8
1	1 1/4	0.370	10	79335	8
1 1/4	1/2	0.220	1	79340	8
1 1/4	1	0.302	1	79345	8
1 1/4	1 1/4	0.391	5	79350	8
1 1/4	1 1/2	0.466	1	79355	8
1 1/2	1 1/4	0.465	1	79360	8
1 1/2	1 1/2	0.560	1	79365	8
2	2	0.781	1	79370	8



**Viega ProPress adapter
Smart Connect Technology**
- For use with ASTM B88 and B75 tubing
- Copper
- Press connection, female pipe thread
Components
EPDM sealing element
Model 0912XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.821	1	20819	8
3	3	2.923	1	20829	8
4	4	4.404	1	20839	8



**Viega ProPress adapter
Zero Lead**
 - For use with Viega ProPress fittings
 - Bronze
 - Street, female pipe thread
Model 2912.1ZL

FTG (CTS)	FPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.069	5	79425	8
1/2	1/2	0.103	5	79430	8
1/2	3/4	0.140	5	79435	8
3/4	1/2	0.111	5	79440	8
3/4	3/4	0.140	5	79445	8
1	1/2	0.172	1	79455	8
1	1	0.258	1	79450	8
1 1/4	1 1/4	0.402	1	79465	8
1 1/2	1 1/2	0.519	1	79470	8
2	2	0.825	1	79475	8

Flanges



**Viega ProPress adapter flange
2 - pc
Smart Connect Technology
Zero Lead**
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection
Components
 EPDM sealing element
Model 2959.5ZL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1	4	3 1/8	3.292	1	79680	8
1 1/4	4	3 1/2	3.196	1	79685	8
1 1/2	4	3 7/8	4.369	1	79690	8
2	4	4 3/4	6.010	1	79695	8

BP = bolt pattern
 BPd = bolt pattern diameter



**Viega ProPress adapter flange
2 - pc
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing element
Model 0959.5XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2 1/2	4	5 1/2	6.762	1	20853	8
3	4	6	8.309	1	20858	8
4	8	7 1/2	11.835	1	20863	8

BP = bolt pattern
 BPd = bolt pattern diameter

Caps



**Viega ProPress cap
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing element
Model 2956

P	Wt [lb]	Quantity	Part No	DG
1/2	0.056	10	77712	8
3/4	0.088	10	77717	8
1	0.122	5	77722	8
1 1/4	0.162	1	77727	8
1 1/2	0.311	1	77732	8
2	0.413	1	77737	8



**Viega ProPress cap
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing element
Model 0956XL

P	Wt [lb]	Quantity	Part No	DG
2 1/2	0.738	1	20833	8
3	1.025	1	20843	8
4	1.851	1	20848	8

Unions



**Viega ProPress union
Smart Connect Technology
Zero Lead**
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection
 - Ground joint
Components
 EPDM sealing elements
Model 2960ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.330	1	79125	8
3/4	3/4	0.506	1	79130	8
1	1	0.885	1	79135	8
1 1/4	1 1/4	1.092	1	79140	8
1 1/2	1 1/2	1.750	1	79145	8
2	2	2.824	1	79150	8



Viega ProPress union
Smart Connect Technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
 - Ground joint
Components
 EPDM sealing element
Model 2962ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.308	1	79700	8
3/4	3/4	0.439	1	79705	8
1	1	0.822	1	79710	8
1 1/4	1 1/4	1.013	1	79715	8
1 1/2	1 1/2	1.677	1	79720	8
2	2	2.850	1	79725	8



Viega ProPress union
Smart Connect Technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, male pipe thread
 - Ground joint
Components
 EPDM sealing element
Model 2965ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.326	1	79730	8
3/4	3/4	0.510	1	79735	8
1	1	0.901	1	79740	8
1 1/4	1 1/4	1.139	1	79745	8
1 1/2	1 1/2	1.662	1	79750	8
2	2	2.848	1	79755	8



Viega ProPress di-electric union
Smart Connect Technology
Zero Lead
 - For transitioning between copper and steel
 - Bronze
 - Press connection, female pipe thread
Components
 Flat gasket EPDM, EPDM sealing element
Model 2967ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.815	1	79155	8
3/4	3/4	1.143	1	79160	8
1	1	1.047	1	79165	8
1 1/4	1 1/4	1.558	1	79170	8
1 1/2	1 1/2	1.831	1	79175	8
2	2	2.865	1	79180	8



Viega ProPress tailpiece
Smart Connect Technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female union BSP
Components
 EPDM sealing element, flat gasket EPDM
Model 2957ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
1/2	1	0.220	1	79800	8
3/4	1	0.248	1	79805	8
1	1	0.304	1	79810	8
1	1 1/4	0.386	1	79815	8

Couplings



Viega ProPress coupling
With stop
Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2915

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.080	10	78047	8
3/4	3/4	0.131	10	78052	8
1	1	0.163	5	78057	8
1 1/4	1 1/4	0.216	5	78062	8
1 1/2	1 1/2	0.468	1	78067	8
2	2	0.600	1	78072	8



Viega ProPress coupling
With stop
Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 0915XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.210	1	20728	8
3	3	1.668	1	20733	8
4	4	2.881	1	20738	8



Viega ProPress coupling
No stop
Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2915.3

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.080	10	78172	8
3/4	3/4	0.131	10	78177	8
1	1	0.163	5	78182	8
1 1/4	1 1/4	0.214	5	78187	8
1 1/2	1 1/2	0.468	1	78192	8
2	2	0.600	1	78197	8



Viega ProPress extended coupling
No stop
Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2915.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.139	5	79005	8
3/4	3/4	0.212	5	79010	8
1	1	0.284	5	79015	8
1 1/4	1 1/4	0.400	1	79020	8
1 1/2	1 1/2	0.693	1	79025	8
2	2	0.895	1	79030	8



Viega ProPress coupling
No stop
Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 0915.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.201	1	20743	8
3	3	1.664	1	20748	8
4	4	2.865	1	20753	8



Viega PureFlow Press transition coupling
Smart Connect Technology
Zero Lead
 - For transitioning between Viega PureFlow Press and Viega ProPress
 - Bronze
 - Press connection
Components
 EPDM sealing elements
Note
 ProPress and PureFlow tool and press jaws required
Model 2813PZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.076	10	99620	6
1/2	3/4	0.115	10	99626	6
3/4	1/2	0.078	10	99630	6
3/4	3/4	0.115	10	99640	6
1	3/4	0.136	10	99645	6
1	1	0.184	10	99660	6
1 1/4	1	0.236	5	99665	6
1 1/4	1 1/4	0.287	5	99670	6
1 1/2	1 1/2	0.447	5	99680	6
2	2	0.723	5	99690	6



Viega PureFlow Crimp transition coupling
Smart Connect Technology
Zero Lead
 - For transitioning between Viega PureFlow Crimp and Viega ProPress
 - Bronze
 - Crimp connection, press connection
Components
 EPDM sealing element
Note
 PureFlow Crimp and ProPress tool and press jaws required
Model 5013PZL

Crimp	P	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.064	25	44350	5
1/2	3/4	0.102	25	44355	5
3/4	1/2	0.071	25	44360	5
3/4	3/4	0.100	25	44365	5
1	1	0.150	5	44370	5

Reducers



**Viega ProPress reducer
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2915.2

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.126	10	78147	8
1	1/2	0.175	10	15603	8
1	3/4	0.175	10	78152	8
1 1/4	3/4	0.234	1	15593	8
1 1/4	1	0.250	1	78157	8
1 1/2	3/4	0.402	1	18473	8
1 1/2	1	0.395	1	15588	8
1 1/2	1 1/4	0.414	1	78162	8
2	3/4	0.544	1	18468	8
2	1	0.539	1	15608	8
2	1 1/4	0.549	1	22328	8
2	1 1/2	0.635	1	78167	8



**Viega ProPress reducer
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 0915.2XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	1	0.827	1	20685	8
2 1/2	1 1/4	0.851	1	20690	8
2 1/2	1 1/2	0.985	1	20695	8
2 1/2	2	1.047	1	20700	8
3	1 1/2	1.245	1	20705	8
3	2	1.289	1	20710	8
3	2 1/2	1.510	1	20715	8
4	2	2.089	1	20720	8
4	2 1/2	2.332	1	20725	8
4	3	2.482	1	20730	8



**Viega ProPress reducer
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Street, press connection
Components
 EPDM sealing element
Model 2915.1

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.097	10	78077	8
1	1/2	0.127	10	78082	8
1	3/4	0.144	10	78087	8
1 1/4	1/2	0.171	5	22333	8
1 1/4	3/4	0.185	5	78092	8
1 1/4	1	0.190	5	78097	8
1 1/2	3/4	0.277	1	14543	8
1 1/2	1	0.270	1	78102	8
1 1/2	1 1/4	0.289	1	78107	8
2	1	0.406	1	78112	8
2	1 1/4	0.395	1	78117	8
2	1 1/2	0.606	1	78122	8



**Viega ProPress reducer
Smart Connect Technology
Zero Lead**
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Street, press connection
Components
 EPDM sealing element
Model 2915.1ZL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
1 1/2	1/2	0.325	5	79850	8
2	1/2	0.527	1	79855	8
2	3/4	0.521	1	79860	8



**Viega ProPress reducer
Smart Connect Technology**
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Street, press connection
Components
 EPDM sealing element
Model 0915.1XL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	1	0.754	1	20814	8
2 1/2	1 1/4	0.791	1	20815	8
2 1/2	1 1/2	0.880	1	20813	8
2 1/2	2	0.820	1	20758	8
3	1 1/4	1.008	1	20817	8
3	1 1/2	1.157	1	20818	8
3	2	0.904	1	20763	8
3	2 1/2	1.190	1	20768	8
4	2	1.884	1	20773	8
4	2 1/2	2.116	1	20778	8
4	3	2.362	1	20783	8

Cross-Overs



Viega ProPress cross-over Smart Connect Technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2928

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.237	10	77742	8
3/4	3/4	0.413	10	77747	8

Stub-Outs



Viega ProPress 90° stub-out
 - For use with Viega ProPress fittings
 - Copper
Components
 Wall plate
Model 2975.2

d	Wt [lb]	Quantity	Part No	DG
1/2	0.289	10	19786	8

Sealing Elements and Gaskets



Viega ProPress sealing element EPDM
 - For Viega ProPress CTS size fitting
Model 2989

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	shiny black	0.001	10	78242	8
3/4	shiny black	0.002	10	78247	8
1	shiny black	0.002	10	78252	8
1 1/4	shiny black	0.003	10	78257	8
1 1/2	shiny black	0.005	10	78262	8
2	shiny black	0.006	10	78267	4



Viega ProPress sealing element EPDM
 - For Viega ProPress CTS size fitting
 - EPDM
Model 2989XL

d	Version	Wt [lb]	Quantity	Part No	DG
2 1/2	shiny black	0.012	5	78268	8
3	shiny black	0.014	1	78269	8
4	shiny black	0.017	1	78270	8



Viega ProPress sealing element FKM
 - For Viega ProPress CTS size fitting
 - FKM
Model 2986

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	dull black	0.003	5	17768	8
3/4	dull black	0.005	5	17778	8
1	dull black	0.005	5	17788	8
1 1/4	dull black	0.006	5	17803	8
1 1/2	dull black	0.010	5	17818	8
2	dull black	0.013	5	17823	8



Viega ProPress sealing element FKM
 - For Viega ProPress CTS size fitting
 - FKM
Model 0186XL

d	Version	Wt [lb]	Quantity	Part No	DG
2 1/2	dull black	0.017	5	85995	8
3	dull black	0.021	5	85996	8
4	dull black	0.027	5	85997	8



Viega ProPress sealing element HNBR
 - For Viega ProPress CTS size fitting
 - HNBR
Note
 HNBR sealing elements may NOT be installed in ProPress systems that require ANSI/CSA LC-4 approval for natural gas or propane gas applications.
Model 0687

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	yellow	0.002	10	21023	8
3/4	yellow	0.001	10	21028	8
1	yellow	0.004	10	21033	8
1 1/4	yellow	0.005	10	21038	8
1 1/2	yellow	0.006	10	21043	8
2	yellow	0.009	10	21048	8



**Viega ProPress flat gasket
EPDM**
- For Viega ProPress di-electric unions
Model 2963.9

d	Wt [lb]	Quantity	Part No	DG
1/2	0.004	10	15559	8
3/4, 1	0.003	10	15569	8
1 1/4	0.006	10	15549	8
1 1/2	0.005	10	15544	8
2	0.009	10	15564	8

Accessories



Viega ProPress test plug
- For Viega ProPress fittings
- Bronze

Note
Creates temporary seal of ProPress contour
without pressing.
Model 2969

d	Wt [lb]	Quantity	Part No	DG
1/2	0.536	1	78202	8
3/4	0.700	1	78207	8

ProPress 316



1.2



ProPress 316

Viega ProPress 316 is engineered for commercial and industrial environments, such as breweries and other facilities. With applications ranging from industrial gases to caustic chemicals, Viega ProPress 316 is a complete solution, with pipe, valves and fittings. Viega ProPress fittings offer Smart Connect technology to provide installers added confidence in their ability to ensure secure connections.

FEATURES AND BENEFITS

- More than 200 different engineered fitting configurations
- Available in sizes ½" to 4"
- Approved for more than 450 different applications

ZERO LEAD

Zero Lead identifies Viega products meeting the lead-free requirements of NSF-61-372 through testing under NSF/ANSI/CAN 372 (0.25% or less maximum weighted average lead content).

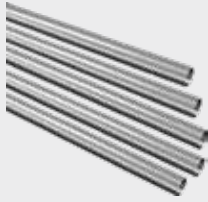
NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A green dot indicates an EPDM sealing element.

Index

Tubing	34
Elbows	34
Tees	36
Adapters	36
Flanges	37
Caps	38
Unions	38
Couplings	38
Reducers	39
Sealing Elements and Gaskets	39

Tubing



Viega ProPress tubing

- For use with Viega ProPress stainless fittings
- 316 stainless steel

Note

All Viega ProPress stainless tube is copper tube size (CTS).

ASTM A312

Model 4003

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	20	0.374	1	82000	9
3/4	20	0.540	1	82005	9
1	20	0.706	1	82010	9
1 1/4	20	0.873	1	82015	9
1 1/2	20	1.037	1	82020	9
2	20	1.369	1	82025	9



Viega ProPress tubing

- For use with Viega ProPress stainless fittings
- 316 stainless steel

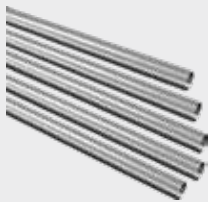
Note

All Viega ProPress stainless tube is copper tube size (CTS).

ASTM A312

Model 4007XL

d	L [ft]	Wt [lb]	Quantity	Part No	DG
2 1/2	20	2.179	1	82042	9
3	20	2.606	1	82050	9
4	20	3.462	1	82055	9



Viega ProPress ECO tubing

- For use with Viega ProPress stainless fittings, potable water installations
- Stainless steel 316

Note

All Viega ProPress stainless tube is copper tube size (CTS).

ASTM A778

Model 4008

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	20	0.265	1	82150	9
3/4	20	0.450	1	82155	9
1	20	0.554	1	82160	9
1 1/4	20	0.896	1	82165	9
1 1/2	20	1.007	1	82170	9
2	20	1.329	1	82175	9



Viega ProPress ECO tubing

- For use with Viega ProPress stainless fittings, potable water installations
- Stainless steel 316

Note

All Viega ProPress stainless tube is copper tube size (CTS).

ASTM A778

Model 4008XL

d	L [ft]	Wt [lb]	Quantity	Part No	DG
2 1/2	20	2.183	1	82180	9
3	20	2.612	1	82185	9
4	20	3.469	1	82190	9

Elbows



Viega ProPress 90° elbow Smart Connect Technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Model 4016

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.121	10	80400	9
3/4	3/4	0.235	10	80405	9
1	1	0.304	5	80410	9
1 1/4	1 1/4	0.365	1	80415	9
1 1/2	1 1/2	0.648	1	80420	9
2	2	1.001	1	80425	9



Viega ProPress 90° elbow Smart Connect Technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Model 4016XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.847	1	80430	9
3	3	2.535	1	80435	9
4	4	4.099	1	80440	9



**Viega ProPress 90° street elbow
Smart Connect Technology**
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Model 4016.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.104	10	80490	9
¾	¾	0.216	10	80495	9
1	1	0.317	5	80500	9
1¼	1¼	0.485	1	80505	9
1½	1½	0.648	1	80510	9
2	2	0.950	1	80515	9



**Viega ProPress 90° street elbow
Smart Connect Technology**
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Model 4016.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.732	1	80520	9
3	3	2.383	1	80525	9
4	4	3.974	1	80530	9



**Viega ProPress 45° elbow
Smart Connect Technology**
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4026

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.101	10	80445	9
¾	¾	0.178	10	80450	9
1	1	0.226	5	80455	9
1¼	1¼	0.282	1	80460	9
1½	1½	0.549	1	80465	9
2	2	0.738	1	80470	9



**Viega ProPress 45° elbow
Smart Connect Technology**
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4026XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.428	1	80475	9
3	3	1.917	1	80480	9
4	4	3.090	1	80485	9



**Viega ProPress 45° street elbow
Smart Connect Technology**
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Model 4026.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.091	10	80535	9
¾	¾	0.174	10	80540	9
1	1	0.237	5	80545	9
1¼	1¼	0.353	1	80550	9
1½	1½	0.458	1	80555	9
2	2	0.714	1	80560	9



**Viega ProPress 45° street elbow
Smart Connect Technology**
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Model 4026.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.333	1	80565	9
3	3	1.816	1	80570	9
4	4	2.837	1	80575	9

Tees



Viega ProPress tee
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4018

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.158	10	80580	9
3/4	3/4	1/2	0.234	10	80630	9
3/4	3/4	3/4	0.257	10	80585	9
1	1	1/2	0.302	5	80640	9
1	1	3/4	0.327	5	80650	9
1	1	1	0.346	5	80590	9
1 1/4	1 1/4	1	0.421	1	80680	9
1 1/4	1 1/4	1 1/4	0.436	1	80595	9
1 1/2	1 1/2	1/2	0.687	1	80690	9
1 1/2	1 1/2	3/4	0.705	1	80700	9
1 1/2	1 1/2	1	0.674	1	80710	9
1 1/2	1 1/2	1 1/2	0.774	1	80600	9
2	2	1/2	0.685	1	80720	9
2	2	3/4	0.703	1	80730	9
2	2	1	0.769	1	80740	9
2	2	1 1/2	0.939	1	80750	9
2	2	2	1.087	1	80605	9



Viega ProPress tee
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4018XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1 1/2	1.573	1	80751	9
2 1/2	2 1/2	2	1.739	1	80760	9
2 1/2	2 1/2	2 1/2	2.056	1	80610	9
3	3	1 1/2	1.955	1	80781	9
3	3	2	2.151	1	80770	9
3	3	3	2.722	1	80615	9
4	4	2	3.019	1	80790	9
4	4	4	4.212	1	80620	9



Viega ProPress reducing tee
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 4017.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
3/4	3/4	1/2	0.287	5	80820	9
1	1	1/2	0.322	5	80840	9
1	1	3/4	0.392	5	80850	9
1 1/4	1 1/4	1	0.480	1	80880	9
1 1/2	1 1/2	1/2	0.708	1	80890	9
1 1/2	1 1/2	3/4	0.688	1	80900	9
2	2	3/4	0.782	1	80930	9



Viega ProPress reducing tee
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 4017.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3/4	1.408	1	80950	9
3	3	3/4	1.803	1	80970	9

Adapters



Viega ProPress adapter
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, male pipe thread
Components
 EPDM sealing element
Model 4011

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.117	10	80010	9
1/2	3/4	0.170	10	80015	9
3/4	1/2	0.136	10	80020	9
3/4	3/4	0.180	10	80025	9
3/4	1	0.441	5	80030	9
1	3/4	0.200	5	80035	9
1	1	0.306	5	80040	9
1 1/4	1 1/4	0.558	1	80045	9
1 1/2	1 1/2	0.694	1	80050	9
2	2	0.996	1	80055	9



**Viega ProPress adapter
Smart Connect Technology**
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, male pipe thread
Components
 EPDM sealing element
Model 4011XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	2.050	1	80060	9
3	3	2.859	1	80065	9
4	4	3.967	1	80070	9



**Viega ProPress adapter
Smart Connect Technology**
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 4012

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.110	10	80080	9
¾	½	0.131	10	80085	9
¾	¾	0.197	10	80090	9
1	½	0.247	5	80092	9
1	1	0.239	5	80100	9
1¼	1¼	0.419	1	80105	9
1½	1½	0.688	1	80115	9
2	1½	0.720	1	80120	9
2	2	0.690	1	80125	9



Viega ProPress instrumentation adapter
 - For use with Viega ProPress stainless fittings
 - 316 stainless steel
 - Street, female pipe thread
Model 4012.5

FTG (CTS)	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.191	1	80126	9
¾	¾	0.317	1	80127	9



**Viega ProPress adapter
Smart Connect Technology**
 - For transitioning between IPS and CTS systems
 - 316 stainless steel
 - Groove = iron pipe size
Components
 EPDM sealing element
Model 4013.2XL

G (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	2½	1.521	1	80064	9
3	3	1.913	1	80061	9
4	4	2.680	1	80063	9

Flanges



**Viega ProPress adapter flange
Smart Connect Technology**
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing element
Model 4059

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.086	1	81035	9
¾	4	2¾	1.555	1	81040	9
1	4	3⅞	2.344	1	81045	9
1¼	4	3⅞	2.535	1	81050	9
1½	4	3½	2.914	1	81055	9
2	4	4¾	5.563	1	81060	9

BP = bolt pattern
 BPd = bolt pattern diameter



**Viega ProPress adapter flange
Smart Connect Technology**
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing element
Model 4059XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.880	1	81065	9
3	4	6	10.425	1	81070	9
4	8	7½	14.150	1	81075	9

BP = bolt pattern
 BPd = bolt pattern diameter

Caps



Viega ProPress cap
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing element
Model 4056

P	Wt [lb]	Quantity	Part No	DG
1/2	0.040	10	80355	9
3/4	0.077	10	80360	9
1	0.101	5	80365	9
1 1/4	0.152	1	80370	9
1 1/2	0.245	1	80375	9
2	0.344	1	80380	9



Viega ProPress cap
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing element
Model 4056.1XL

P	Wt [lb]	Quantity	Part No	DG
2 1/2	0.780	1	80385	9
3	0.996	1	80390	9
4	1.527	1	80395	9

Unions



Viega ProPress union
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
 - Ground joint
Components
 EPDM sealing elements
Model 4060

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.312	5	81005	9
3/4	3/4	0.482	5	81010	9
1	1	0.793	5	81015	9
1 1/4	1 1/4	1.014	1	81020	9
1 1/2	1 1/2	1.931	1	81025	9
2	2	2.989	1	81030	9

Couplings



Viega ProPress coupling
With stop
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4015

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.081	10	80265	9
3/4	3/4	0.128	10	80270	9
1	1	0.156	5	80275	9
1 1/4	1 1/4	0.220	1	80280	9
1 1/2	1 1/2	0.383	1	80285	9
2	2	0.531	1	80290	9



Viega ProPress coupling
With stop
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4015XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.084	1	80295	9
3	3	1.430	1	80300	9
4	4	2.122	1	80305	9



Viega ProPress coupling
No stop
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4015.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.070	10	80310	9
3/4	3/4	0.129	10	80315	9
1	1	0.156	5	80320	9
1 1/4	1 1/4	0.245	1	80325	9
1 1/2	1 1/2	0.380	1	80330	9
2	2	0.536	1	80335	9



Viega ProPress coupling
No stop
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4015.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.084	1	80340	9
3	3	1.430	1	80345	9
4	4	2.136	1	80350	9



Viega MegaPress transition coupling
Smart Connect Technology
 - For transitioning between IPS and CTS systems, use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements, grip ring, separator ring
Model 5113

P (IPS)	P (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.214	1	90465	14
¾	¾	0.280	1	90470	14
1	1	0.425	1	90475	14
1¼	1¼	0.626	1	90890	14
1½	1½	0.804	1	90485	14
2	2	1.031	1	90490	14

Reducers



Viega ProPress reducer
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Street, press connection
Components
 EPDM sealing element
Model 4015.1

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.094	10	80160	9
1	½	0.123	10	80165	9
1	¾	0.133	10	80170	9
1¼	¾	0.196	1	80180	9
1¼	1	0.216	1	80185	9
1½	¾	0.299	1	80195	9
1½	1	0.293	1	80200	9
1½	1¼	0.285	1	80205	9
2	¾	0.370	1	80215	9
2	1	0.381	1	80220	9
2	1¼	0.397	1	80225	9
2	1½	0.485	1	80230	9



Viega ProPress reducer
Smart Connect Technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Street, press connection
Components
 EPDM sealing element
Model 4015.1XL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
2½	2	0.780	1	80235	9
3	2	0.981	1	80240	9
3	2½	1.159	1	80245	9
4	2	1.455	1	80250	9
4	3	1.719	1	80260	9

Sealing Elements and Gaskets



Viega ProPress sealing element
EPDM
 - For Viega ProPress CTS size fitting
Model 2989

d	Version	Wt [lb]	Quantity	Part No	DG
½	shiny black	0.001	10	78242	8
¾	shiny black	0.002	10	78247	8
1	shiny black	0.002	10	78252	8
1¼	shiny black	0.003	10	78257	8
1½	shiny black	0.005	10	78262	8
2	shiny black	0.006	10	78267	4



Viega ProPress sealing element
EPDM
 - For Viega ProPress CTS size fitting
 - EPDM
Model 2989XL

d	Version	Wt [lb]	Quantity	Part No	DG
2½	shiny black	0.012	5	78268	8
3	shiny black	0.014	1	78269	8
4	shiny black	0.017	1	78270	8



**Viega ProPress sealing element
FKM**
- For Viega ProPress CTS size fitting
- FKM
Model 2986

d	Version	Wt [lb]	Quantity	Part No	DG
½	dull black	0.003	5	17768	8
¾	dull black	0.005	5	17778	8
1	dull black	0.005	5	17788	8
1¼	dull black	0.006	5	17803	8
1½	dull black	0.010	5	17818	8
2	dull black	0.013	5	17823	8



**Viega ProPress sealing element
FKM**
- For Viega ProPress CTS size fitting
- FKM
Model 0186XL

d	Version	Wt [lb]	Quantity	Part No	DG
2½	dull black	0.017	5	85995	8
3	dull black	0.021	5	85996	8
4	dull black	0.027	5	85997	8



**Viega ProPress sealing element
HNBR**
- For Viega ProPress CTS size fitting
- HNBR
Note
HNBR sealing elements may NOT be installed in ProPress systems that require ANSI/CSA LC-4 approval for natural gas or propane gas applications.
Model 0687

d	Version	Wt [lb]	Quantity	Part No	DG
½	yellow	0.002	10	21023	8
¾	yellow	0.001	10	21028	8
1	yellow	0.004	10	21033	8
1¼	yellow	0.005	10	21038	8
1½	yellow	0.006	10	21043	8
2	yellow	0.009	10	21048	8



**Viega ProPress flat gasket
EPDM**
- For Viega ProPress di-electric unions
Model 2963.9

d	Version	Wt [lb]	Quantity	Part No	DG
½		0.004	10	15559	8
¾, 1		0.003	10	15569	8
1¼		0.006	10	15549	8
1½		0.005	10	15544	8
2		0.009	10	15564	8

SeaPress



1.3



SeaPress

Viega LLC offers the Viega SeaPress system for marine and industrial pipe joining applications. The Viega SeaPress system, in metric sizes, can be used in a variety of freshwater and seawater applications. The Viega SeaPress system is a 90:10 copper nickel alloy that is specifically designed to stand up to the harsh environments of the sea. It is the only metric copper nickel press fitting with a double-sided press connection, making it the strongest press connection on the market.

FEATURES AND BENEFITS

- No fire watches, hot work permits or chemist required
- Only Viega offers press rings for working in tight areas
- Makes secure press connections in sizes ranging from 15 mm to 108 mm in a matter of seconds
- Installations are completed with a handheld press tool
- Copper nickel alloy (CuNi 90:10) well-suited for marine environments and systems
- Complies with DIN 86019 and with a factory standard governing the accuracy of dimensions and surface quality
- Compatible with existing press tools
- Backed by limited written warranty
- SeaPress product stocked in North America and ready to ship

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record.

Index

Elbows	44
Tees	45
Adapters	45
Flanges	46
Unions	47
Couplings	47
Reducers	47

Elbows



SeaPress 90° elbow
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0316

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.099	10	453 169	7
22	22	0.193	10	453 176	7
28	28	0.273	4	453 183	7
35	35	0.421	4	453 190	7
42	42	0.809	2	453 206	7
54	54	1.098	2	453 213	7



SeaPress XL 90° elbow
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0316XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	2.854	1	556 570	7
88.9	88.9	3.615	1	556 563	7
108.0	108.0	6.281	1	556 556	7



SeaPress 90° elbow
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0316.1

P	FTG	Wt [lb]	Quantity	Part No	DG
15	15	0.099	10	453 220	7
22	22	0.184	10	453 237	7
28	28	0.262	4	453 244	7
35	35	0.406	4	453 657	7
42	42	0.778	2	453 664	7
54	54	1.080	2	453 671	7



SeaPress 45° elbow
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0326

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.083	10	453 886	7
22	22	0.156	10	453 893	7
28	28	0.213	4	453 909	7
35	35	0.315	4	453 916	7
42	42	0.622	2	453 923	7
54	54	0.841	2	453 930	7



SeaPress XL 45° elbow
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0326XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	2.049	1	556 617	7
88.9	88.9	2.480	1	556 624	7
108.0	108.0	4.249	1	556 631	7



SeaPress 45° elbow
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0326.1

P	FTG	Wt [lb]	Quantity	Part No	DG
15	15	0.084	10	453 947	7
22	22	0.145	10	453 954	7
28	28	0.203	4	453 961	7
35	35	0.307	4	453 978	7
42	42	0.593	2	453 985	7
54	54	0.800	2	453 992	7



SeaPress XL 45° elbow
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0326.1XL

P	FTG	Wt [lb]	Quantity	Part No	DG
76.1	76.1	1.962	1	556 587	7
88.9	88.9	2.522	1	556 594	7
108.0	108.0	4.011	1	556 600	7

Tees



SeaPress tee
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0318

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
15	15	15	0.178	10	453 473	7
22	22	22	0.357	10	453 480	7
28	28	28	0.422	4	453 497	7
35	35	35	0.611	4	453 503	7
42	35	42	0.904	2	453 534	7
42	42	42	1.136	2	453 510	7
54	35	54	1.206	2	453 541	7
54	42	54	1.385	2	453 558	7
54	54	54	1.537	2	453 527	7



SeaPress XL tee
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0318XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
76.1	35	76.1	1.935	1	453 794	7
76.1	54	76.1	2.314	1	453 800	7
76.1	76.1	76.1	2.859	1	556 228	7
88.9	35	88.9	2.228	1	453 824	7
88.9	54	88.9	2.618	1	453 831	7
88.9	76.1	88.9	3.185	1	453 848	7
88.9	88.9	88.9	3.545	1	556 235	7
108.0	54	108.0	3.930	1	453 862	7
108.0	76.1	108.0	4.606	1	453 879	7
108.0	108.0	108.0	5.741	1	556 242	7



SeaPress tee
 - CuNiFe 90/10
 - Press connections, Rp-thread
Components
 EPDM sealing elements, polygon
Model 0317.2

P1	Rp	P2	Wt [lb]	Quantity	Part No	DG
35	¾	35	0.544	1	453 749	7
42	¾	42	0.820	1	453 756	7
54	¾	54	1.137	1	453 763	7



SeaPress XL tee
 - CuNiFe 90/10
 - Press connections, Rp-thread
Components
 EPDM sealing elements
Model 0317.2XL

P1	Rp	P2	Wt [lb]	Quantity	Part No	DG
76.1	¾	76.1	1.865	1	453 770	7



SeaPress tee
 - CuNiFe 90/10
 - Press connections, female pipe thread
Components
 EPDM sealing elements, polygon
Model 0317.5

P1	NPT	P2	Wt [lb]	Quantity	Part No	DG
35	¾	35	0.553	1	461 072	7
42	¾	42	0.847	1	461 089	7
54	¾	54	1.144	1	461 096	7

Adapters



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, R-thread
Components
 EPDM sealing element
Model 0311

P	R	Wt [lb]	Quantity	Part No	DG
22	¾	0.204	4	452 995	7
28	1	0.284	4	452 988	7
35	1¼	0.436	2	453 008	7
42	1½	0.644	2	453 015	7
54	2	1.092	2	453 022	7



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, male pipe thread
Components
 EPDM sealing element, polygon
Model 0311.5

P	NPT	Wt [lb]	Quantity	Part No	DG
15	1/2	0.120	4	460 792	7
22	3/4	0.208	4	460 815	7
28	1	0.296	4	460 822	7
35	1 1/4	0.445	4	461 157	7
42	1 1/2	0.645	2	461 164	7
54	2	1.080	2	461 171	7



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, Rp-thread
Components
 EPDM sealing element
Model 0312

P	Rp	Wt [lb]	Quantity	Part No	DG
22	3/4	0.181	4	453 046	7
28	1	0.267	4	453 053	7
42	1 1/2	0.666	2	453 084	7
54	2	1.252	2	453 091	7



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, female pipe thread
Components
 EPDM sealing element, polygon
Model 0312.5

P	NPT	Wt [lb]	Quantity	Part No	DG
15	1/2	0.141	4	461 188	7
22	3/4	0.176	4	461 195	7
28	1	0.278	4	461 201	7
35	1 1/4	0.338	4	461 218	7
42	1 1/2	0.637	2	461 225	7
54	2	0.994	2	461 249	7

Flanges



SeaPress flare
 - CuNiFe 90/10
 - Stub-end
Model 0359.3

FTG	Wt [lb]	Quantity	Part No	DG
22	0.456	1	454 067	7
28	0.580	1	454 074	7
35	0.849	1	454 081	7
42	1.139	1	454 098	7
54	1.631	1	454 104	7



SeaPress XL flare
 - CuNiFe 90/10
 - Stub-end
Model 0359.3XL

FTG	Wt [lb]	Quantity	Part No	DG
76.1	1.946	1	454 111	7
88.9	2.554	1	454 128	7
108.0	3.535	1	454 135	7



SeaPress flange
 - Bronze
 - Press connection
 - ANSI 150lb drilled flange x metric press
Components
 EPDM sealing element
Model 2259.5U

P	k [mm]	Wt [lb]	Quantity	Part No	DG
28	79	3.086	1	592 011	7
35	89	3.548	1	592 028	7
42		4.249	1	592 035	7
54	121	6.447	1	592 042	7

k = bolt circle diameter



SeaPress XL flange
 - Bronze
 - Press connection
 - ANSI 150lb drilled flange x metric press
Components
 EPDM sealing element
Model 2259.5XU

P	k [mm]	Wt [lb]	Quantity	Part No	DG
88.9	152	10.026	1	592 066	7
108.0	191	14.147	1	592 073	7

k = bolt circle diameter

Unions



SeaPress union
 - CuNiFe 90/10
 - Press connection, R-thread
Components
 Flat gasket EPDM, EPDM sealing element, polygon
Model 0365

P	R	Wt [lb]	Quantity	Part No	DG
22	3/4	0.453	1	477 196	7
28	1	0.721	1	477 202	7
35	1 1/4	0.941	1	477 219	7
42	1 1/2	1.355	1	534 684	7



SeaPress union
 - CuNiFe 90/10
 - Press connection, male pipe thread
Components
 Flat gasket EPDM, EPDM sealing element, polygon
Model 0365.5

P	NPT	Wt [lb]	Quantity	Part No	DG
15	1/2	0.295	1	477 226	7
22	1/2	0.430	1	477 233	7
22	3/4	0.458	1	477 240	7
28	1	0.723	1	477 264	7
35	1 1/4	0.926	1	477 257	7
42	1 1/2	1.379	1	534 691	7

Couplings



SeaPress coupling With stop
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.075	10	453 107	7
22	22	0.128	10	453 114	7
28	28	0.165	10	453 121	7
35	35	0.218	4	453 138	7
42	42	0.469	2	453 145	7
54	54	0.628	2	453 152	7



SeaPress XL coupling With stop
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	1.543	1	556 495	7
88.9	88.9	1.722	1	556 501	7
108.0	108.0	2.799	1	556 518	7



SeaPress slip coupling No stop
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315.3

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.075	10	453 299	7
22	22	0.128	10	453 305	7
28	28	0.165	10	453 312	7
35	35	0.218	4	453 329	7
42	42	0.489	2	453 336	7
54	54	0.628	2	453 343	7



SeaPress XL slip coupling No stop
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	1.508	1	453 411	7
88.9	88.9	1.740	1	453 428	7
108.0	108.0	2.806	1	453 435	7

Reducers



SeaPress reducer
 - CuNiFe 90/10
 - Street, press connection
Components
 EPDM sealing element
Model 0315.1

FTG	P	Wt [lb]	Quantity	Part No	DG
22	15	0.087	10	452 810	7
28	22	0.134	10	452 827	7
35	22	0.175	4	452 834	7
35	28	0.185	4	452 841	7
42	28	0.287	2	453 251	7
42	35	0.301	2	453 268	7
54	35	0.392	2	453 275	7
54	42	0.563	2	453 282	7



SeaPress XL reducer
 - CuNiFe 90/10
 - Street, press connection
Components
 EPDM sealing element
Model 0315.1XL

FTG	P	Wt [lb]	Quantity	Part No	DG
76.1	42	1.007	1	453 350	7
76.1	54	1.098	1	556 648	7
88.9	54	1.260	1	453 374	7
88.9	76.1	1.633	1	556 198	7
108.0	76.1	2.290	1	556 204	7
108.0	88.9	2.402	1	556 211	7

MegaPress



2-1



MegaPress

Viega MegaPress is the first clean, secure and efficient choice for joining carbon steel pipe. It is suitable for renovations, repairs or installation of new carbon steel pipe systems. Viega MegaPress can even be installed on noncombustible/flammable lines that are not completely shut down, eliminating the need to fully drain a system, and shortening repair and installation time. It is approved for use in hydronic heating, compressed air, fire protection, cooling water, marine applications and many more. Not approved for use with potable water or in fuel gas and oil applications.

FEATURES AND BENEFITS

- Approved for more applications than any other carbon steel pipe press fitting system
- Suitable for use with ASTM Schedule 5 to Schedule 40 carbon steel pipe.
- Corrosion-resistant zinc nickel coating
- More than 150 engineered fitting configurations from ½" to 2"
- Approved for underground applications, in accordance with code and local AHJ
- Viega Smart Connect technology provides installers added confidence in their ability to ensure secure connections
- UL and FM listed for fire-protection applications

NOW AVAILABLE!

Viega expands the MegaPress product range with Zero Lead bronze transition couplings that allow dissimilar piping systems to be connected, minimizing the risks of galvanic corrosion.

Available in IPS x IPS and IPS x CTS street connections, it has never been easier to transition from steel to copper, PEX or stainless steel. Megapress Zero Lead Bronze Transition Couplings with EPDM seals are NSF/ANSI 61 certified, allowing use on potable water systems.

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A green dot on a Viega MegaPress fitting indicates Smart Connect technology with an EPDM sealing element. Viega also offers a variety of valves for this product line, please check section 5.1 Valves for more details.

Index

Elbows	52
Tees	53
Adapters	53
Caps	54
Unions	54
Couplings	54
Reducers	55
Branch connectors	56

Elbows



**ViEGA MegaPress 90° elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

EPDM sealing elements, grip rings, separator rings

Model 4816

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.370	10	25200	12
3/4	3/4	0.503	10	25205	12
1	1	0.829	5	25210	12
1 1/4	1 1/4	1.281	1	25215	12
1 1/2	1 1/2	1.730	1	25220	12
2	2	2.546	1	25225	12



**ViEGA MegaPress 90° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, street

Components

EPDM sealing element, grip ring, separator ring

Model 4816.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.379	10	26050	12
3/4	3/4	0.531	10	26055	12
1	1	0.838	5	26060	12
1 1/4	1 1/4	1.300	1	26065	12
1 1/2	1 1/2	1.790	1	26070	12
2	2	2.596	1	26075	12



**ViEGA MegaPress 45° elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

EPDM sealing elements, grip rings, separator rings

Model 4826

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.304	10	25230	12
3/4	3/4	0.410	10	25235	12
1	1	0.661	5	25240	12
1 1/4	1 1/4	1.051	1	25245	12
1 1/2	1 1/2	1.389	1	25250	12
2	2	1.951	1	25255	12



**ViEGA MegaPress 45° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, street

Components

EPDM sealing element, grip ring, separator ring

Model 4826.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.312	10	26100	12
3/4	3/4	0.428	10	26105	12
1	1	0.677	5	26110	12
1 1/4	1 1/4	1.058	1	26115	12
1 1/2	1 1/2	1.435	1	26120	12
2	2	2.094	1	26125	12

Tees



**Viega MegaPress tee
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection

Components
 EPDM sealing elements, grip rings, separator rings

Model 4818

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.507	5	25300	12
3/4	3/4	1/2	0.639	5	25330	12
3/4	3/4	3/4	0.679	5	25305	12
1	1	1/2	0.904	5	25335	12
1	1	3/4	0.957	5	25340	12
1	1	1	1.036	5	25310	12
1 1/4	1 1/4	1/2	1.348	1	25510	12
1 1/4	1 1/4	3/4	1.393	1	25515	12
1 1/4	1 1/4	1	1.477	1	25350	12
1 1/4	1 1/4	1 1/4	1.620	1	25315	12
1 1/2	1 1/2	1/2	1.873	1	25360	12
1 1/2	1 1/2	3/4	1.799	1	25365	12
1 1/2	1 1/2	1	1.873	1	25370	12
1 1/2	1 1/2	1 1/4	2.036	1	25375	12
1 1/2	1 1/2	1 1/2	2.160	1	25320	12
2	2	1/2	2.539	1	25380	12
2	2	3/4	2.424	1	25385	12
2	2	1	2.513	1	25390	12
2	2	1 1/4	2.678	1	25395	12
2	2	1 1/2	2.777	1	25400	12
2	2	2	2.909	1	25325	12



**Viega MegaPress tee
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection, female pipe thread

Components
 EPDM sealing elements, grip rings, separator rings

Model 4817.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
3/4	3/4	1/2	0.611	5	25405	12
3/4	3/4	3/4	0.639	5	25480	12
1	1	1/2	0.884	5	25410	12
1	1	3/4	0.915	5	25415	12
1 1/4	1 1/4	1/2	1.344	1	25485	12
1 1/4	1 1/4	3/4	1.349	1	25505	12
1 1/4	1 1/4	1	1.492	1	25500	12
1 1/2	1 1/2	1/2	1.715	1	25435	12
1 1/2	1 1/2	3/4	1.741	1	25440	12
1 1/2	1 1/2	1	1.929	1	25445	12
2	2	1/2	2.358	1	25455	12
2	2	3/4	2.400	1	25460	12
2	2	1	2.535	1	25465	12

Adapters



**Viega MegaPress adapter
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection, male pipe thread

Components
 EPDM sealing element, grip ring, separator ring

Model 4811

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.226	10	25100	12
3/4	3/4	0.309	10	25105	12
1	1	0.483	5	25110	12
1 1/4	1 1/4	0.771	5	25115	12
1 1/2	1 1/2	1.065	1	25120	12
2	2	1.411	1	25125	12

2.1



Viega MegaPress adapter
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection, female pipe thread
Components
 EPDM sealing element, grip ring, separator ring
Model 4812

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.242	10	25130	12
3/4	1/2	0.293	10	25575	12
3/4	3/4	0.313	10	25135	12
1	1/2	0.441	10	25580	12
1	3/4	0.430	5	25585	12
1	1	0.538	5	25140	12
1 1/4	1/2	0.688	1	25590	12
1 1/4	3/4	0.670	1	25595	12
1 1/4	1	0.745	1	25600	12
1 1/4	1 1/4	0.655	5	25145	12
1 1/2	3/4	0.860	1	25610	12
1 1/2	1	0.959	1	25615	12
1 1/2	1 1/4	0.838	1	25620	12
1 1/2	1 1/2	0.948	1	25150	12
2	1/2	1.102	1	25625	12
2	3/4	1.124	1	25630	12
2	1	1.212	1	25635*	12
2	1 1/4	1.157	1	25640	12
2	1 1/2	1.190	1	25645	12
2	2	1.322	1	25155	12

* = Available while supplies last

Caps



Viega MegaPress cap
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 EPDM sealing element, grip ring, separator ring
Model 4856

P	Wt [lb]	Quantity	Part No	DG
1/2	0.203	10	25730	12
3/4	0.264	10	25735	12
1	0.397	5	25740	12
1 1/4	0.617	1	25745	12
1 1/2	0.804	1	25750	12
2	1.080	1	25755	12

Unions



Viega MegaPress union
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 Flat gasket EPDM, EPDM sealing elements, grip rings, separator rings
Model 4860

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.760	5	25700	12
3/4	3/4	1.197	5	25705	12
1	1	1.406	5	25710	12
1 1/4	1 1/4	2.391	1	25715	12
1 1/2	1 1/2	2.689	1	25720	12
2	2	4.188	1	25725	12

Couplings



Viega MegaPress coupling
With stop
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 EPDM sealing elements, grip rings, separator rings
Model 4815

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	25000	12
3/4	3/4	0.342	10	22005	12
1	1	0.505	5	25010	12
1 1/4	1 1/4	0.860	1	25015	12
1 1/2	1 1/2	1.124	1	25020	12
2	2	1.435	1	25025	12



Viega MegaPress coupling

No stop Smart Connect Technology

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

EPDM sealing elements, grip rings, separator rings

Model 4815.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	25030	12
3/4	3/4	0.337	10	25035	12
1	1	0.509	5	25040	12
1 1/4	1 1/4	0.860	1	25045	12
1 1/2	1 1/2	1.124	1	25050	12
2	2	1.411	1	25055	12



Viega MegaPress extended coupling

No stop Smart Connect Technology

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

EPDM sealing elements, grip rings, separator rings

Model 4815.3

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.348	10	25070	12
3/4	3/4	0.443	10	25075	12
1	1	0.672	5	25080	12
1 1/4	1 1/4	1.001	1	25085	12
1 1/2	1 1/2	1.278	1	25090	12
2	2	1.693	1	25095	12



Viega MegaPress transition coupling Zero Lead

Smart Connect Technology

- For transitioning between IPS sized pipe and CTS sized tube
- Bronze
- Press connection, CTS street

Components

EPDM sealing element, grip ring, separator ring

Model 4813.4ZL

P1	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.159	1	76575	12
3/4	3/4	0.207	1	76580	12
1	1	0.324	1	76585	12
1 1/4	1 1/4	0.548	1	76590	12
1 1/2	1 1/2	0.696	1	76595	12
2	2	0.963	1	76600	12



Viega MegaPress transition coupling Zero Lead

Smart Connect Technology

- For MegaPress transitions between dissimilar piping
- Bronze
- Press connections

Components

EPDM sealing elements, grip rings, separator rings

Model 4815ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.247	1	76605	12
3/4	3/4	0.315	1	76610	12
1	1	0.511	1	76615	12
1 1/4	1 1/4	0.809	1	76620	12
1 1/2	1 1/2	0.992	1	76625	12
2	2	1.168	1	76630	12

Reducers



Viega MegaPress reducer Smart Connect Technology

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Street, press connection

Components

EPDM sealing element, grip ring, separator ring

Model 4815.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.276	5	26000	12
1	1/2	0.364	5	26005	12
1	3/4	0.397	5	26010	12
1 1/4	1	0.661	1	26015	12
1 1/2	3/4	0.710	1	26020	12
1 1/2	1	0.793	1	26025	12
1 1/2	1 1/4	0.926	1	26030	12
2	1	1.047	1	26035	12
2	1 1/4	1.168	1	26040	12
2	1 1/2	1.289	1	26045	12

2-1



**ViEGA MegaPress reducer
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

- EPDM sealing elements, grip rings, separator rings

Model 4815.2

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.362	5	25930	12
1	1/2	0.486	5	25935	12
1	3/4	0.518	5	25940	12
1 1/4	3/4	0.734	1	25945	12
1 1/4	1	0.804	1	25950	12
1 1/2	1 1/4	1.080	1	25955	12
2	1 1/4	1.366	1	25960	12
2	1 1/2	1.489	1	25965	12

Branch connectors



**ViEGA MegaPress press-in branch
connector**

- For use with Sch. 10 carbon steel pipe only
- Carbon steel, zinc-nickel coating
- Press connection, female pipe thread

Components

- EPDM sealing element

Model 4812.3

for d	FPT	Wt [lb]	Quantity	Part No	DG
1 1/2	3/4	0.454	1	26860	12
2	3/4	0.452	1	26865	12
2 1/2	3/4	0.458	1	26870	12
3	3/4	0.452	1	26875	12
4	3/4	0.445	1	26880	12
6	3/4	0.441	1	26885	12



**ViEGA MegaPress press-in branch
connector**

- For use with Sch. 40 carbon steel pipe only
- Carbon steel, zinc-nickel coating
- Press connection, female pipe thread

Components

- EPDM sealing element

Model 4812.35

for d	FPT	Wt [lb]	Quantity	Part No	DG
1 1/2	3/4	0.432	1	26890	12
2	3/4	0.439	1	26895	12
2 1/2	3/4	0.436	1	26900	12
3	3/4	0.408	1	26905	12
4	3/4	0.408	1	26910	12
6	3/4	0.386	1	26915	12

MegaPressG



2.2

MegaPressG

Viega MegaPressG with an HNBR sealing element is the first press fitting system for carbon steel pipe approved for use in gas and fuel oil applications. Viega MegaPressG is ideal for industrial, commercial and residential applications and performs well in both new installations and retrofit projects. Tested to the strictest standards in North America, Viega MegaPressG joins carbon steel pipe reliably through the engineered design of the fittings and a battery-powered press tool. Not approved for use with potable water.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a graphite separator ring for sizes 2½" to 4"
- Approved for more applications than any other carbon steel pipe press fitting system
- Suitable for use with ASTM Schedule 10 to Schedule 40 carbon steel pipe in accordance with AHJ requirements
- Corrosion-resistant zinc nickel coating
- More than 200 different engineered fitting configurations
- Approved for underground applications, in accordance with code and local AHJ
- The same hanger and support requirements as threaded systems
- Viega Smart Connect technology provides installers added confidence in their ability to ensure secure connections
- Viega MegaPressG Fittings are now listed to UL 180 fuel gas standard for Combustible Liquid Tank Accessories which allows MegaPressG fittings to be installed on combustible liquid (heating) fuel piping systems (supply and fill/vent).

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A yellow dot indicates an HNBR sealing element. Viega also offers a variety of valves for this product line, please check section 5.1 Valves for more details.

Index

Elbows	60
Tees	61
Adapters	62
Flanges	63
Caps	64
Unions	64
Couplings	65
Reducers	66

Elbows



**Viega MegaPressG 90° elbow
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

HNBR sealing elements, grip rings, separator rings

Model 6616

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.370	10	25201	12
3/4	3/4	0.503	10	25206	12
1	1	0.811	5	25211	12
1 1/4	1 1/4	1.278	1	25216	12
1 1/2	1 1/2	1.708	1	25221	12
2	2	2.541	1	25226	12



**Viega MegaPressG 90° elbow
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

HNBR sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6616XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.306	1	28600	12
3	3	4.668	1	28605	12
4	4	7.597	1	28610	12



**Viega MegaPressG 90° street elbow
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, street

Components

HNBR sealing element, grip ring, separator ring

Model 6616.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.379	10	26051	12
3/4	3/4	0.531	10	26056	12
1	1	0.838	5	26061	12
1 1/4	1 1/4	1.300	1	26066	12
1 1/2	1 1/2	1.790	1	26071	12
2	2	2.596	1	26076	12



**Viega MegaPressG 90° street elbow
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, street

Components

HNBR sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6616.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.242	1	28615	12
3	3	4.421	1	28620	12
4	4	7.178	1	28625	12



**Viega MegaPressG 45° elbow
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

HNBR sealing elements, grip rings, separator rings

Model 6626

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.309	10	25231	12
3/4	3/4	0.410	10	25236	12
1	1	0.655	5	25241	12
1 1/4	1 1/4	1.047	1	25246	12
1 1/2	1 1/2	1.389	1	25251	12
2	2	1.951	1	25256	12



**Viega MegaPressG 45° elbow
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

HNBR sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6626XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.482	1	28630	12
3	3	3.471	1	28635	12
4	4	5.686	1	28640	12



**Viega MegaPressG 45° street elbow
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, street

Components

HNBR sealing element, grip ring, separator ring

Model 6626.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.312	10	26101	12
¾	¾	0.428	10	26106	12
1	1	0.677	5	26111	12
1¼	1¼	1.058	1	26116	12
1½	1½	1.435	1	26121	12
2	2	2.094	1	26126	12



**Viega MegaPressG 45° street elbow
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, street

Components

HNBR sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6626.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.380	1	28645	12
3	3	3.258	1	28650	12
4	4	5.356	1	28655	12

Tees



**Viega MegaPressG tee
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

HNBR sealing elements, grip rings, separator rings

Model 6618

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.507	5	25301	12
¾	¾	½	0.639	5	25331	12
¾	¾	¾	0.679	5	25306	12
1	1	½	0.917	5	25336	12
1	1	¾	0.957	5	25341	12
1	1	1	1.031	5	25311	12
1¼	1¼	½	1.355	1	25491	12
1¼	1¼	¾	1.406	1	25496	12
1¼	1¼	1	1.477	1	25351	12
1¼	1¼	1¼	1.644	1	25316	12
1½	1½	½	1.752	1	25361	12
1½	1½	¾	1.790	1	25366	12
1½	1½	1	1.878	1	25371	12
1½	1½	1¼	2.028	1	25376	12
1½	1½	1½	2.138	1	25321	12
2	2	½	2.526	1	25381	12
2	2	¾	2.444	1	25386	12
2	2	1	2.513	1	25391	12
2	2	1¼	2.645	1	25396	12
2	2	1½	2.755	1	25401	12
2	2	2	2.898	1	25326	12



**ViEGA MegaPressG tee
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

HNBR sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6618XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1	2.358	1	28910	12
2½	2½	1¼	2.729	1	28905	12
2½	2½	1½	2.821	1	28675	12
2½	2½	2	3.246	1	28680	12
2½	2½	2½	3.369	1	28660	12
3	3	1¼	3.577	1	28695	12
3	3	1½	3.753	1	28690	12
3	3	2	4.077	1	28685	12
3	3	2½	4.256	1	28700	12
3	3	3	4.796	1	28665	12
4	4	1½	5.539	1	28705	12
4	4	2	5.953	1	28710	12
4	4	2½	6.325	1	28715	12
4	4	3	6.727	1	28720	12
4	4	4	7.994	1	28670	12



**ViEGA MegaPressG tee
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, female pipe thread

Components

HNBR sealing elements, grip rings, separator rings

Model 6617.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.613	5	25406	12
¾	¾	¾	0.639	5	25481	12
1	1	½	0.886	5	25411	12
1	1	¾	0.915	5	25416	12
1¼	1¼	½	1.344	1	25486	12
1¼	1¼	¾	1.349	1	25506	12
1¼	1¼	1	1.444	1	25501	12
1½	1½	½	1.706	1	25436	12
1½	1½	¾	1.741	1	25441	12
1½	1½	1	1.929	1	25446	12
1½	1½	1¼	1.829	1	25451	12
2	2	½	2.358	1	25456	12
2	2	¾	2.391	1	25461	12
2	2	1	2.535	1	25466	12
2	2	1¼	2.446	1	25471	12
2	2	1½	2.601	1	25476	12



**ViEGA MegaPressG tee
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, female pipe thread

Components

HNBR sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6617.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.244	1	28725	12
3	3	¾	3.097	1	28730	12
4	4	¾	4.501	1	28735	12

Adapters



**ViEGA MegaPressG adapter
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, male pipe thread

Components

HNBR sealing element, grip ring, separator ring

Model 6611

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.227	10	25101	12
¾	¾	0.313	10	25106	12
1	1	0.474	5	25111	12
1¼	1¼	0.767	5	25116	12
1½	1½	1.069	1	25121	12
2	2	1.433	1	25126	12



**Viega MegaPressG adapter
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, male pipe thread

Components

HNBR sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6611XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.719	1	28740	12
3	3	2.338	1	28745	12
4	4	4.119	1	28750	12



**Viega MegaPressG adapter
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, female pipe thread

Components

HNBR sealing element, grip ring, separator ring

Model 6612

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.246	10	25131	12
¾	½	0.291	10	25576	12
¾	¾	0.315	10	25136	12
1	½	0.441	10	25581	12
1	¾	0.441	5	25586	12
1	1	0.538	5	25141	12
1¼	½	0.660	1	25591	12
1¼	¾	0.670	1	25596	12
1¼	1	0.749	1	25601	12
1¼	1¼	0.662	5	25146	12
1½	½	0.827	1	25606	12
1½	¾	0.860	1	25611	12
1½	1	0.959	1	25616	12
1½	1¼	0.849	1	25621	12
1½	1½	0.948	1	25151	12
2	½	1.098	1	25626	12
2	¾	1.124	1	25631	12
2	1	1.225	1	25636	12
2	1¼	1.157	1	25641	12
2	1½	1.190	1	25646	12
2	2	1.333	1	25156	12



**Viega MegaPressG adapter
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, female pipe thread

Components

HNBR sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6612XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.827	1	28755	12
3	3	2.354	1	28760	12
4	4	3.436	1	28765	12

Flanges



**Viega MegaPressG flange
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

HNBR sealing element, grip ring, separator ring

Model 6659.5

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.393	1	25761	12
¾	4	2¾	1.845	1	25766	12
1	4	3⅞	2.455	1	25771	12
1¼	4	3½	2.711	1	25776	12
1½	4	3⅞	4.011	1	25781	12
2	4	4¾	5.400	1	25786	12

BP = bolt pattern
BPd = bolt pattern diameter

2.2



**Viega MegaPressG flange
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, flat-faced flange

Components

HNBR sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6659.5XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.426	1	28875	12
3	4	6	9.881	1	28880	12
4	8	7½	13.874	1	28885	12

BP = bolt pattern
BPd = bolt pattern diameter

Caps



**Viega MegaPressG cap
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

HNBR sealing element, grip ring, separator ring

Model 6656

P	Wt [lb]	Quantity	Part No	DG
½	0.203	10	25731	12
¾	0.264	10	25736	12
1	0.397	5	25741	12
1¼	0.617	1	25746	12
1½	0.804	1	25751	12
2	1.080	1	25756	12



**Viega MegaPressG cap
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

HNBR sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6656XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.309	1	28860	12
3	1.708	1	28865	12
4	2.746	1	28870	12

Unions



**Viega MegaPressG union
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection
- Ground joint

Components

HNBR sealing elements, grip rings, separator rings

Model 6660

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.758	5	25701	12
¾	¾	1.212	5	25706	12
1	1	1.441	5	25711	12
1¼	1¼	2.424	1	25716	12
1½	1½	2.689	1	25721	12
2	2	4.188	1	25726	12



**Viega MegaPressG union
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, female pipe thread
- Ground joint

Components

HNBR sealing element, grip ring, separator ring

Model 6662

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.675	5	25651	12
¾	¾	1.107	5	25656	12
1	1	1.358	5	25661	12
1¼	1¼	2.343	1	25666	12
1½	1½	2.226	1	25671	12
2	2	3.295	1	25676	12

Couplings



Viega MegaPressG coupling
With stop
Smart Connect Technology
 - For use with Sch. 10 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 HNBR sealing elements, grip rings, separator rings
Model 6615

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.260	10	25001	12
3/4	3/4	0.353	10	22009	12
1	1	0.514	5	25011	12
1 1/4	1 1/4	0.860	1	25016	12
1 1/2	1 1/2	1.124	1	25021	12
2	2	1.433	1	25026	12



Viega MegaPressG coupling
With stop
Smart Connect Technology
 - For use with Sch. 10 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 HNBR sealing elements, grip rings, separator rings
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 6615XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.689	1	28770	12
3	3	2.435	1	28775	12
4	4	3.965	1	28780	12



Viega MegaPressG coupling
No stop
Smart Connect Technology
 - For use with Sch. 10 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 HNBR sealing elements, grip rings, separator rings
Model 6615.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	25031	12
3/4	3/4	0.339	10	25036	12
1	1	0.511	5	25041	12
1 1/4	1 1/4	0.860	1	25046	12
1 1/2	1 1/2	1.124	1	25051	12
2	2	1.411	1	25056	12



Viega MegaPressG coupling
No stop
Smart Connect Technology
 - For use with Sch. 10 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 HNBR sealing elements, grip rings, separator rings
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 6615.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.728	1	28785	12
3	3	2.413	1	28790	12
4	4	4.009	1	28795	12



Viega MegaPressG extended coupling
No stop
Smart Connect Technology
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 HNBR sealing elements, grip rings, separator rings
Model 6615.3

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.348	10	25071	12
3/4	3/4	0.447	10	25076	12
1	1	0.674	5	25081	12
1 1/4	1 1/4	1.031	1	25086	12
1 1/2	1 1/2	1.350	1	25091	12
2	2	1.693	1	25096	12

2-2

Reducers



**ViEGA MegaPressG reducer
Smart Connect Technology**
 - For use with Sch. 10 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Street, press connection
Components
 HNBR sealing element, grip ring, separator ring
Model 6615.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.276	5	26001	12
1	1/2	0.364	5	26006	12
1	3/4	0.397	5	26011	12
1 1/4	1	0.688	1	26016	12
1 1/2	3/4	0.710	1	26021	12
1 1/2	1	0.793	1	26031	12
1 1/2	1 1/4	0.926	1	26026	12
2	1	1.047	1	26036	12
2	1 1/4	1.168	1	26041	12
2	1 1/2	1.289	1	26046	12



**ViEGA MegaPressG reducer
Smart Connect Technology**
 - For use with Sch. 10 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Street, press connection
Components
 HNBR sealing element, grip ring, separator ring
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 6615.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	1	1.210	1	28800	12
2 1/2	1 1/4	1.351	1	28805	12
2 1/2	1 1/2	1.457	1	28810	12
2 1/2	2	1.534	1	28815	12
3	1 1/4	1.942	1	28820	12
3	1 1/2	2.061	1	28825	12
3	2	2.181	1	28830	12
3	2 1/2	2.169	1	28835	12
4	1 1/2	2.980	1	28840	12
4	2	3.130	1	28845	12
4	2 1/2	3.086	1	28850	12
4	3	3.526	1	28855	12



**ViEGA MegaPressG reducer
Smart Connect Technology**
 - For use with Sch. 10 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 HNBR sealing elements, grip rings, separator rings
Model 6615.2

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.360	5	25931	12
1	1/2	0.485	5	25936	12
1	3/4	0.511	5	25941	12
1 1/4	3/4	0.743	1	25946	12
1 1/4	1	0.804	1	25951	12
1 1/2	1 1/4	1.080	1	25956	12
2	1 1/4	1.459	1	25961	12
2	1 1/2	1.492	1	25966	12

MegaPress FKM



2.3

MegaPress FKM

Viega MegaPress FKM is the first and only clean, secure and efficient choice for joining ½" to 4" carbon steel pipe with an FKM sealing element. Meticulously engineered, it is suitable for renovations, repairs or installation on new carbon steel pipe systems. Viega MegaPress FKM can even be installed on noncombustible/flammable lines that are not completely shut down, eliminating the need to fully drain a system, and shortening repair and installation time. It is approved for use in hydronic heating, compressed air, fire protection, cooling water, marine applications and many more. Not approved for use with potable water.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- Approved for more applications than any other carbon steel pipe press fitting system
- Suitable for use with ASTM Schedule 5 to Schedule 40 carbon steel pipe.
- Corrosion-resistant zinc nickel coating
- Over 180 engineered fitting configurations from ½" to 4"
- Approved for underground applications, in accordance with code and local AHJ
- The same hanger and support requirements as threaded systems
- Viega Smart Connect technology provides installers added confidence in their ability to ensure secure connections
- UL and FM listed for fire-protection applications
- Not approved for use with Schedule 10 pipe ½" to 1" where UMC codes apply

NOW AVAILABLE!

Viega expands the MegaPress FKM product range with ZeroLead bronze IPS transition couplings that allow dissimilar piping systems to be connected, minimizing the risks of galvanic corrosion.

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A white dot on a Viega MegaPress fitting indicates Smart Connect technology with an FKM sealing element. Viega also offers a variety of valves for this product line, please check section 5.1 Valves for more details.

Index

Elbows	70
Tees	71
Adapters	72
Flanges	73
Caps	74
Unions	74
Couplings	74
Reducers	75
Branch connectors	75

Elbows



**ViEGA MegaPress 90° elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 5916

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.381	10	84305	12
3/4	3/4	0.520	10	84310	12
1	1	0.829	5	84315	12
1 1/4	1 1/4	1.303	1	84320	12
1 1/2	1 1/2	1.772	1	84325	12
2	2	2.557	1	84330	12



**ViEGA MegaPress 90° elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4816XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.288	1	26500	12
3	3	4.576	1	26505	12
4	4	7.227	1	26510	12



**ViEGA MegaPress 90° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, street

Components

FKM sealing element, grip ring, separator ring

Model 5916.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.395	10	84875	12
3/4	3/4	0.522	10	84880	12
1	1	0.831	5	84885	12
1 1/4	1 1/4	1.322	1	84890	12
1 1/2	1 1/2	1.798	1	84895	12
2	2	2.596	1	84900	12



**ViEGA MegaPress 90° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, street

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4816.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.231	1	26515	12
3	3	4.214	1	26520	12
4	4	7.189	1	26525	12



**ViEGA MegaPress 45° elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 5926

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.315	10	84335	12
3/4	3/4	0.423	10	84340	12
1	1	0.661	5	84345	12
1 1/4	1 1/4	1.069	1	84350	12
1 1/2	1 1/2	1.431	1	84355	12
2	2	1.975	1	84360	12



**Viega MegaPress 45° elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4826XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.455	1	26530	12
3	3	3.418	1	26535	12
4	4	5.338	1	26540	12



**Viega MegaPress 45° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, street

Components

FKM sealing element, grip ring, separator ring

Model 5926.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.320	10	84905	12
¾	¾	0.423	10	84910	12
1	1	0.683	5	84915	12
1¼	1¼	1.071	1	84920	12
1½	1½	1.437	1	84925	12
2	2	2.138	1	84930	12



**Viega MegaPress 45° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, street

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4826.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.380	1	26545	12
3	3	3.165	1	26550	12
4	4	5.259	1	26555	12

Tees



**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 5918

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.527	5	84365	12
¾	¾	½	0.650	5	84410	12
¾	¾	¾	0.701	5	84370	12
1	1	½	0.923	5	84415	12
1	1	¾	0.970	5	84420	12
1	1	1	1.045	5	84375	12
1¼	1¼	½	1.380	1	84380	12
1¼	1¼	¾	1.426	1	84385	12
1¼	1¼	1	1.499	1	84390	12
1¼	1¼	1¼	1.657	1	84395	12
1½	1½	½	1.794	1	84425	12
1½	1½	¾	1.843	1	84430	12
1½	1½	1	1.915	1	84435	12
1½	1½	1¼	2.070	1	84440	12
1½	1½	1½	2.191	1	84400	12
2	2	½	2.451	1	84445	12
2	2	¾	2.488	1	84450	12
2	2	1	2.565	1	84455	12
2	2	1¼	2.729	1	84460	12
2	2	1½	2.843	1	84465	12
2	2	2	2.993	1	84405	12



ViEGA MegaPress tee
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 4818XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	2.755	1	26575	12
2½	2½	2	3.251	1	26580	12
2½	2½	2½	3.328	1	26560	12
3	3	1¼	3.498	1	26595	12
3	3	1½	3.747	1	26590	12
3	3	2	4.060	1	26585	12
3	3	2½	4.247	1	26600	12
3	3	3	4.739	1	26565	12
4	4	1½	5.413	1	26605	12
4	4	2	5.453	1	26610	12
4	4	2½	5.640	1	26615	12
4	4	3	6.198	1	26620	12
4	4	4	7.818	1	26570	12



ViEGA MegaPress tee
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection, female pipe thread
Components
 FKM sealing elements, grip rings, separator rings
Model 5917.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.628	5	84545	12
¾	¾	¾	0.655	5	84550	12
1	1	½	0.901	5	84555	12
1	1	¾	0.915	5	84560	12
1¼	1¼	½	1.349	1	84575	12
1¼	1¼	¾	1.351	1	84570	12
1¼	1¼	1	1.499	1	84565	12
1½	1½	½	1.776	1	84580	12
1½	1½	¾	1.787	1	84585	12
1½	1½	1	1.979	1	84590	12
2	2	½	2.430	1	84595	12
2	2	¾	2.451	1	84600	12
2	2	1	2.623	1	84605	12



ViEGA MegaPress tee
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection, female pipe thread
Components
 FKM sealing elements, grip rings, separator rings
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 4817.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.200	1	26625	12
3	3	¾	3.015	1	26630	12
4	4	¾	4.434	1	26635	12

Adapters



ViEGA MegaPress adapter
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection, male pipe thread
Components
 FKM sealing element, grip ring, separator ring
Model 5911

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.236	10	84245	12
¾	¾	0.324	10	84250	12
1	1	0.496	5	84255	12
1¼	1¼	0.818	1	84260	12
1½	1½	1.093	20	84265	12
2	2	1.439	1	84270	12



ViEGA MegaPress adapter
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection, male pipe thread
Components
 FKM sealing element, grip ring, separator ring
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 4811XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.708	1	26640	12
3	3	2.314	1	26645	12
4	4	4.020	1	26650	12



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, female pipe thread

Components

FKM sealing element, grip ring, separator ring

Model 5912

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.251	10	84275	12
3/4	1/2	0.306	10	84750	12
3/4	3/4	0.322	10	84280	12
1	1/2	0.450	5	84755	12
1	3/4	0.441	5	84760	12
1	1	0.541	5	84285	12
1 1/4	1/2	0.679	1	84765	12
1 1/4	3/4	0.703	1	84770	12
1 1/4	1	0.789	1	84775	12
1 1/4	1 1/4	0.705	1	84290	12
1 1/2	1/2	0.864	1	84780	12
1 1/2	3/4	0.882	1	84785	12
1 1/2	1	0.976	1	84790	12
1 1/2	1 1/4	0.886	1	84795	12
1 1/2	1 1/2	0.967	1	84295	12
2	3/4	1.168	1	84800	12
2	1	1.254	1	84805	12
2	1 1/2	1.217	1	84810	12
2	2	1.358	1	84300	12



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection, female pipe thread

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4812XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.834	1	26655	12
3	3	2.364	1	26660	12
4	4	3.557	1	26665	12

Flanges



**Viega MegaPress flange
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing element, grip ring, separator ring

Model 5959.5

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1/2	4	2 3/8	1.400	1	84845	12
3/4	4	2 3/4	1.849	1	84850	12
1	4	3 1/8	2.473	1	84855	12
1 1/4	4	3 1/2	3.006	1	84860	12
1 1/2	4	3 7/8	4.022	1	84865	12
2	4	4 3/4	5.907	1	84870	12

BP = bolt pattern
BPd = bolt pattern diameter



**Viega MegaPress flange
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4859.5XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2 1/2	4	5 1/2	8.157	1	26775	12
3	4	6	10.403	1	26780	12
4	8	7 1/2	13.198	1	26785	12

BP = bolt pattern
BPd = bolt pattern diameter

Caps



**Viega MegaPress cap
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing element, grip ring, separator ring

Model 5956

P	Wt [lb]	Quantity	Part No	DG
1/2	0.207	10	84100	12
3/4	0.271	10	84105	12
1	0.406	5	84110	12
1 1/4	0.635	1	84115	12
1 1/2	0.838	1	84120	12
2	1.113	1	84125	12



**Viega MegaPress cap
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4856.1XL

P	Wt [lb]	Quantity	Part No	DG
2 1/2	1.309	1	26760	12
3	1.697	1	26765	12
4	2.707	1	26770	12

Unions



**Viega MegaPress union
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

AFM flat gasket, FKM sealing elements, grip rings, separator rings

Model 5960

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.771	5	84815	12
3/4	3/4	1.217	5	84820	12
1	1	1.415	1	84825	12
1 1/4	1 1/4	2.468	1	84830	12
1 1/2	1 1/2	2.722	1	84835	12
2	2	4.331	1	84840	12

Couplings



Viega MegaPress coupling

**With stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 5915

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	84215	12
3/4	3/4	0.350	10	84220	12
1	1	0.529	5	84225	12
1 1/4	1 1/4	0.875	1	84230	12
1 1/2	1 1/2	1.164	1	84235	12
2	2	1.472	1	84240	12



Viega MegaPress coupling

**With stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel, zinc-nickel coating
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4815XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.671	1	26670	12
3	3	2.367	1	26675	12
4	4	3.928	1	26680	12



Viega MegaPress slip coupling
No stop
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Model 5915.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.261	10	84130	12
¾	¾	0.344	10	84135	12
1	1	0.533	5	84140	12
1¼	1¼	0.873	1	84145	12
1½	1½	1.155	1	84150	12
2	2	1.471	1	84155	12



Viega MegaPress coupling
No stop
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 4815.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.668	1	26685	12
3	3	2.374	1	26690	12
4	4	3.945	1	26695	12



Viega MegaPress FKM transition coupling
Zero Lead
Smart Connect Technology
 - For MegaPress transitions between dissimilar piping
 - Bronze
 - Press connections
Components
 FKM sealing elements, grip rings, separator rings
Model 5915ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.249	1	76545	12
¾	¾	0.320	1	76550	12
1	1	0.516	1	76555	12
1¼	1¼	0.829	1	76560	12
1½	1½	1.054	1	76565	12
2	2	0.002	1	76570	12

Reducers



Viega MegaPress reducer
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Carbon steel, zinc-nickel coating
 - Street, press connection
Components
 FKM sealing element, grip ring, separator ring
Model 5915.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.273	5	84160	12
1	½	0.370	5	84165	12
1	¾	0.403	5	84170	12
1¼	¾	0.641	1	84175	12
1¼	1	0.699	1	84180	12
1½	¾	0.741	1	84185	12
1½	1	0.815	1	84190	12
1½	1¼	0.946	1	84195	12
2	1	1.016	1	84200	12
2	1¼	1.206	1	84205	12
2	1½	1.311	1	84210	12

Branch connectors



Viega MegaPress press-in branch connector
 - For use with Sch. 10 carbon steel pipe only
 - Carbon steel, zinc-nickel coating
 - Press connection, female pipe thread
Components
 FKM sealing element
Model 4812.2

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.454	1	26800	12
2	¾	0.452	1	26805	12
2½	¾	0.458	1	26810	12
3	¾	0.452	1	26815	12
4	¾	0.445	1	26820	12
6	¾	0.441	1	26825	12



Viega MegaPress press-in branch connector

- For use with Sch. 40 carbon steel pipe only
- Carbon steel, zinc-nickel coating
- Press connection, female pipe thread

Components

FKM sealing element

Model 4812.25

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.432	1	26830	12
2	¾	0.441	1	26835	12
2½	¾	0.441	1	26840	12
3	¾	0.410	1	26845	12
4	¾	0.410	1	26850	12
6	¾	0.388	1	26855	12

MegaPress 304 FKM



2.4

MegaPress 304 FKM

Viega MegaPress 304 FKM fittings are the industry's first stainless fittings for Schedule 5 to 40 piping systems. Save on labor cost and system downtime with press fittings in a wide variety of configurations, available in sizes from ½" to 4". MegaPress 304 with an FKM sealing element is suitable for chemical and higher temperature applications.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- FKM sealing element
- Wide range of fitting configurations
- Eliminates threading and welding
- No fire watches, hot work permits or messy cutting oils
- Makes secure press connections on sizes from ½" to 4" in seconds
- Compatible with existing press tools
- Backed by limited written warranty

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A white dot indicates an FKM sealing element. Viega also offers a variety of valves for this product line, please check section 5.1 Valves for more details.

Index

Elbows	80
Tees	81
Adapters	82
Flanges	83
Caps	83
Unions	84
Couplings	84
Reducers	85

Elbows



**Viega MegaPress 90° elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Model 4116

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.324	10	95005	14
3/4	3/4	0.423	10	95010	14
1	1	0.789	5	95015	14
1 1/4	1 1/4	1.258	1	95785	14
1 1/2	1 1/2	1.510	1	95020	14
2	2	2.032	1	95025	14



**Viega MegaPress 90° elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 4116XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.317	1	95500	14
3	3	4.763	1	95505	14
4	4	7.904	1	95510	14



**Viega MegaPress 90° street elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element, grip ring, separator ring
Model 4116.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.320	10	95030	14
3/4	3/4	0.417	10	95035	14
1	1	0.782	5	95040	14
1 1/4	1 1/4	1.219	1	95845	14
1 1/2	1 1/2	1.483	1	95045	14
2	2	2.063	1	95050	14



**Viega MegaPress 90° street elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element, grip ring, separator ring
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 4116.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.304	1	95515	14
3	3	5.052	1	95520	14
4	4	7.489	1	95525	14



**Viega MegaPress 45° elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Model 4126

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	95055	14
3/4	3/4	0.346	10	95060	14
1	1	0.641	5	95065	14
1 1/4	1 1/4	1.038	1	95790	14
1 1/2	1 1/2	1.228	1	95070	14
2	2	1.620	1	95075	14


**Viega MegaPress 45° elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4126XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.480	1	95530	14
3	3	3.579	1	95535	14
4	4	5.938	1	95540	14


**Viega MegaPress 45° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection, street

Components

FKM sealing element, grip ring, separator ring

Model 4126.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.276	10	95080	14
¾	¾	0.355	10	95085	14
1	1	0.648	5	95090	14
1¼	1¼	1.003	1	95850	14
1½	1½	1.188	1	95095	14
2	2	1.679	1	95100	14


**Viega MegaPress 45° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection, street

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4126.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.409	1	95545	14
3	3	3.306	1	95550	14
4	4	5.492	1	95555	14

Tees

**Viega MegaPress tee
Smart Connect Technology**

- 304 stainless steel
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 4118

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.443	5	95105	14
¾	¾	½	0.536	5	95130	14
¾	¾	¾	0.582	5	95110	14
1	1	½	0.882	5	95135	14
1	1	¾	0.899	5	95140	14
1	1	1	1.005	5	95115	14
1¼	1¼	½	1.300	1	95855	14
1¼	1¼	¾	1.338	1	95860	14
1¼	1¼	1	1.430	1	95865	14
1¼	1¼	1¼	1.578	1	95795	14
1½	1½	¾	1.525	1	95150	14
1½	1½	1	1.631	1	95155	14
1½	1½	1½	1.832	1	95120	14
2	2	½	2.082	1	95160	14
2	2	¾	2.094	1	95165	14
2	2	1	2.195	1	95170	14
2	2	1½	2.373	1	95175	14
2	2	2	2.493	1	95125	14



**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Press connection
- Components**
FKM sealing element, grip ring, separator ring

Note
Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4118XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	3.033	1	95575	14
2½	2½	2	3.174	1	95580	14
2½	2½	2½	3.346	1	95560	14
3	3	2	4.547	1	95585	14
3	3	3	4.862	1	95565	14
4	4	1½	5.627	1	95600	14
4	4	2	5.990	1	95605	14
4	4	2½	6.358	1	95610	14
4	4	3	6.949	1	95615	14
4	4	4	8.232	1	95570	14



**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection, female pipe thread

Components
FKM sealing elements, grip rings, separator rings

Model 4117.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.525	5	95180	14
¾	¾	¾	0.551	5	95185	14
1	1	½	0.862	5	95190	14
1	1	¾	0.886	5	95195	14
1½	1½	¾	1.563	1	95205	14
2	2	1	2.244	1	95225	14



**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection, female pipe thread

Components
FKM sealing elements, grip rings, separator rings

Note
Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4117.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.484	1	95620	14
3	3	¾	3.090	1	95625	14
4	4	¾	5.036	1	95630	14

Adapters



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection, male pipe thread

Components
FKM sealing element, grip ring, separator ring

Model 4111

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.209	10	95230	14
¾	½	0.269	10	95235	14
¾	¾	0.284	10	95240	14
1	1	0.483	5	95245	14
1¼	1¼	0.798	1	95830	14
1½	1½	0.985	1	95250	14
2	2	1.283	1	95255	14



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection, male pipe thread

Components
FKM sealing element, grip ring, separator ring

Note
Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4111XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.675	1	95635	14
3	3	2.349	1	95640	14
4	4	4.157	1	95735	14



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection, female pipe thread

Components

FKM sealing element, grip ring, separator ring
Model 4112

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.232	10	95260	14
¾	¾	0.289	10	95265	14
1	1	0.538	5	95270	14
1¼	1¼	0.683	1	95835	14
1½	1½	0.884	1	95275	14
2	2	1.228	1	95280	14



**Viega MegaPress adapter
Smart Connect Technology**

- 304 stainless steel
- Press connections, female pipe thread

Components

FKM sealing element, grip ring, separator ring
Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4112XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.814	1	95770	14
3	3	2.607	1	95775	14
4	4	3.469	1	95780	14

Flanges



**Viega MegaPress flange
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection

Components

FKM sealing element, grip ring, separator ring
Model 4159

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.051	1	95440	14
¾	4	2¾	1.488	1	95445	14
1	4	3⅛	2.133	1	95450	14
1¼	4	3½	2.658	1	95870	14
1½	4	3⅞	3.650	1	95455	14
2	4	4¾	5.030	1	95460	14

BP = bolt pattern
BPd = bolt pattern diameter



**Viega MegaPress flange
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection

Components

FKM sealing element, grip ring, separator ring
Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4159XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.276	1	95720	14
3	4	6	9.881	1	95725	14
4	8	7½	13.630	1	95730	14

BP = bolt pattern
BPd = bolt pattern diameter

Caps



**Viega MegaPress cap
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection

Components

FKM sealing element, grip ring, separator ring
Model 4156

P	Wt [lb]	Quantity	Part No	DG
½	0.172	10	95390	14
¾	0.223	10	95395	14
1	0.387	5	95400	14
1¼	0.599	1	95825	14
1½	0.701	1	95405	14
2	0.939	1	95410	14



**Viega MegaPress cap
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4156.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.247	1	95705	14
3	1.975	1	95710	14
4	2.817	1	95715	14

Unions



**Viega MegaPress union
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection

Components

AFM flat gasket, FKM sealing elements, grip rings, separator rings

Model 4160

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.608	5	95415	14
¾	¾	1.020	5	95420	14
1	1	1.333	1	95425	14
1¼	1¼	2.409	1	95875	14
1½	1½	2.494	1	95430	14
2	2	4.047	1	95435	14

Couplings



**Viega MegaPress coupling
With stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 4115

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.227	10	95285	14
¾	¾	0.289	10	95290	14
1	1	0.505	5	95295	14
1¼	1¼	0.849	1	95800	14
1½	1½	1.069	1	95300	14
2	2	1.252	1	95305	14



**Viega MegaPress coupling
With stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 4115XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.686	1	95645	14
3	3	2.438	1	95650	14
4	4	4.218	1	95655	14



**Viega MegaPress coupling
No stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 304 stainless steel
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 4115.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.229	10	95310	14
¾	¾	0.287	10	95315	14
1	1	0.500	5	95320	14
1¼	1¼	0.849	1	95805	14
1½	1½	0.985	1	95325	14
2	2	1.225	1	95330	14



Viega MegaPress coupling
No stop
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 4115.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.677	1	95660	14
3	3	2.446	1	95665	14
4	4	4.141	1	95670	14



Viega MegaPress transition coupling
Smart Connect Technology
 - For transitioning between IPS and CTS systems
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements, grip ring, separator ring
Model 4113

P (IPS)	P (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.218	1	95465	14
¾	¾	0.284	1	95470	14
1	1	0.430	1	95475	14
1¼	1¼	0.619	1	95840	14
1½	1½	0.804	1	95485	14
2	2	1.042	1	95490	14

Reducers



Viega MegaPress reducer
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Street, press connection
Components
 FKM sealing element, grip ring, separator ring
Model 4115.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.242	5	95355	14
1	½	0.347	5	95360	14
1	¾	0.366	5	95365	14
1¼	1	0.685	1	95810	14
1½	¾	0.633	1	95370	14
1½	1	0.723	1	95375	14
1½	1¼	0.926	1	95815	14
2	1	0.932	1	95380	14
2	1½	1.104	1	95385	14



Viega MegaPress reducer
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Street, press connection
Components
 FKM sealing element, grip ring, separator ring
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 4115.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	2	1.408	1	95675	14
3	2	1.845	1	95680	14
3	2½	1.962	1	95685	14
4	2	2.905	1	95690	14
4	2½	3.031	1	95695	14
4	3	3.306	1	95700	14



Viega MegaPress reducer
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Model 4115.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.320	5	95335	14
1	¾	0.480	5	95340	14
1¼	1	0.787	1	95820	14
1½	1	0.849	1	95345	14
2	1½	1.265	1	95350	14

MegaPress 316



2.5



MegaPress 316

Viega MegaPress 316 fittings are the industry's first stainless fittings for Schedule 5 to 40 piping systems. Save on labor cost and system downtime with press fittings in a wide variety of configurations, available in sizes from ½" to 4". Viega MegaPress 316 with an EPDM sealing element is suitable for use with chilled water, compressed air, potable water, marine applications and more. Not for use with fuel gas or fuel oil applications.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- 316 stainless carries an NSF-61 potable water rating
- Wide range of fitting configurations
- Eliminates threading and welding
- No fire watches, hot work permits or messy cutting oils
- Makes secure press connections on sizes from ½" to 4" in seconds
- Compatible with existing press tools
- Backed by limited written warranty

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A green dot indicates an EPDM sealing element. Viega also offers a variety of valves for this product line, please check section 5.1 Valves for more details.

Index

Elbows	90
Tees	91
Adapters	92
Flanges	93
Caps	93
Unions	94
Couplings	94
Reducers	95

Elbows



**Viega MegaPress 90° elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements, grip rings, separator rings
Model 5116

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.315	10	90005	14
3/4	3/4	0.422	10	90010	14
1	1	0.785	5	90015	14
1 1/4	1 1/4	1.247	1	90835	14
1 1/2	1 1/2	1.527	1	90020	14
2	2	2.081	1	90025	14



**Viega MegaPress 90° elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements, grip rings, separator rings
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 5116XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.163	1	90500	14
3	3	4.783	1	90505	14
4	4	7.807	1	90510	14



**Viega MegaPress 90° street elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element, grip ring, separator ring
Model 5116.1

P1	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.313	10	90030	14
3/4	3/4	0.413	10	90035	14
1	1	0.800	5	90040	14
1 1/4	1 1/4	1.225	1	90895	14
1 1/2	1 1/2	1.510	1	90045	14
2	2	2.122	1	90050	14



**Viega MegaPress 90° street elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element, grip ring, separator ring
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 5116.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.253	1	90515	14
3	3	4.459	1	90520	14
4	4	7.469	1	90525	14



**Viega MegaPress 45° elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements, grip rings, separator rings
Model 5126

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.266	10	90055	14
3/4	3/4	0.339	10	90060	14
1	1	0.639	5	90065	14
1 1/4	1 1/4	1.042	1	90840	14
1 1/2	1 1/2	1.228	1	90070	14
2	2	1.622	1	90075	14



**Viega MegaPress 45° elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

- EPDM sealing elements, grip rings, separator rings

Model 5126XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.497	1	90530	14
3	3	3.542	1	90535	14
4	4	5.916	1	90540	14



**Viega MegaPress 45° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, street

Components

- EPDM sealing element, grip ring, separator ring

Model 5126.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.271	10	90080	14
¾	¾	0.353	10	90085	14
1	1	0.648	5	90090	14
1¼	1¼	1.007	1	90900	14
1½	1½	1.232	1	90095	14
2	2	1.671	1	90100	14



**Viega MegaPress 45° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, street

Components

- EPDM sealing element, grip ring, separator ring

Note

- Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 5126.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.290	1	90545	14
3	3	3.284	1	90550	14
4	4	5.455	1	90555	14

Tees



**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

- EPDM sealing elements, grip rings, separator rings

Model 5118

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.432	5	90105	14
¾	¾	½	0.534	5	90130	14
¾	¾	¾	0.569	5	90110	14
1	1	½	0.866	5	90135	14
1	1	¾	0.891	5	90140	14
1	1	1	0.996	5	90115	14
1¼	1¼	½	1.311	1	90905	14
1¼	1¼	¾	1.342	1	90910	14
1¼	1¼	1	1.441	1	90915	14
1¼	1¼	1¼	1.600	1	90845	14
1½	1½	¾	1.536	1	90150	14
1½	1½	1	1.655	1	90155	14
1½	1½	1½	1.887	1	90120	14
2	2	¾	2.100	1	90165	14
2	2	1	2.191	1	90170	14
2	2	1½	2.407	1	90175	14
2	2	2	2.515	1	90125	14



**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 5118XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	3.035	1	90575	14
2½	2½	2	3.163	1	90580	14
2½	2½	2½	3.350	1	90560	14
3	3	1½	3.672	1	90590	14
3	3	2	3.963	1	90585	14
3	3	2½	4.312	1	90595	14
3	3	3	4.820	1	90565	14
4	4	1½	5.614	1	90600	14
4	4	2	5.979	1	90605	14
4	4	2½	6.387	1	90610	14
4	4	3	6.921	1	90615	14
4	4	4	8.221	1	90570	14



**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, female pipe thread

Components

EPDM sealing elements, grip rings, separator rings

Model 5117.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.525	5	90180	14
¾	¾	¾	0.551	5	90185	14
1	1	½	0.844	5	90190	14
1	1	¾	0.879	5	90195	14
1½	1½	1	1.719	1	90210	14
2	2	¾	2.081	1	90220	14



**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, female pipe thread

Components

EPDM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 5117.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.477	1	90620	14
3	3	¾	3.066	1	90625	14
4	4	¾	4.595	1	90630	14

Adapters



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, male pipe thread

Components

EPDM sealing element, grip ring, separator ring

Model 5111

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.207	10	90230	14
¾	½	0.270	10	90235	14
¾	¾	0.282	10	90240	14
1	1	0.465	5	90245	14
1¼	1¼	0.807	1	90880	14
1½	1½	0.983	1	90250	14
2	2	1.320	1	90255	14



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, male pipe thread

Components

EPDM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 5111XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.686	1	90635	14
3	3	2.341	1	90640	14
4	4	4.170	1	90735	14



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, female pipe thread

Components

EPDM sealing element, grip ring, separator ring

Model 5112

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.229	10	90260	14
3/4	3/4	0.291	10	90265	14
1	1	0.538	5	90270	14
1 1/4	1 1/4	0.688	1	90885	14
1 1/2	1 1/2	0.893	1	90275	14
2	2	1.261	1	90280	14



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connections, female pipe thread

Components

EPDM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 5112XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.829	1	90740	14
3	3	2.356	1	90745	14
4	4	3.478	1	90750	14

Flanges



**Viega MegaPress flange
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing element, grip ring, separator ring

Model 5159

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1/2	4	2 3/8	1.326	1	90440	14
3/4	4	2 3/4	1.512	1	90445	14
1	4	3 1/8	2.089	1	90450	14
1 1/4	4	3 1/2	2.953	1	90920	14
1 1/2	4	3 3/8	3.725	1	90455	14
2	4	4 3/4	5.049	1	90460	14

BP = bolt pattern
BPd = bolt pattern diameter



**Viega MegaPress flange
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 5159XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2 1/2	4	5 1/2	8.342	1	90720	14
3	4	6	9.709	1	90725	14
4	8	7 1/2	13.881	1	90730	14

BP = bolt pattern
BPd = bolt pattern diameter

Caps



**Viega MegaPress cap
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing element, grip ring, separator ring

Model 5156

P	Wt [lb]	Quantity	Part No	DG
1/2	0.172	10	90390	14
3/4	0.218	10	90395	14
1	0.379	5	90400	14
1 1/4	0.604	1	90875	14
1 1/2	0.703	1	90405	14
2	0.926	1	90410	14



**Viega MegaPress cap
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 5156.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.466	1	90705	14
3	1.695	1	90710	14
4	2.790	1	90715	14

Unions



**Viega MegaPress union
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

Flat gasket EPDM, EPDM sealing elements, grip rings, separator rings

Model 5160

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.624	5	90415	14
¾	¾	1.036	5	90420	14
1	1	1.342	1	90425	14
1¼	1¼	2.420	1	90925	14
1½	1½	2.468	1	90430	14
2	2	3.956	1	90435	14

Couplings



**Viega MegaPress coupling
With stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing elements, grip rings, separator rings

Model 5115

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.227	10	90285	14
¾	¾	0.290	10	90290	14
1	1	0.505	5	90295	14
1¼	1¼	0.849	10	90850	14
1½	1½	1.018	1	90300	14
2	2	1.267	1	90305	14



**Viega MegaPress coupling
With stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 5115XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.688	1	90645	14
3	3	2.429	1	90650	14
4	4	4.130	1	90655	14



**Viega MegaPress coupling
No stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing elements, grip rings, separator rings

Model 5115.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.224	10	90310	14
¾	¾	0.291	10	90315	14
1	1	0.502	5	90320	14
1¼	1¼	0.846	1	90855	14
1½	1½	1.001	1	90325	14
2	2	1.179	1	90330	14



Viega MegaPress coupling
No stop
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements, grip rings, separator rings
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 5115.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.995	1	90660	14
3	3	2.446	1	90665	14
4	4	4.135	1	90670	14



Viega MegaPress transition coupling
Smart Connect Technology
 - For transitioning between IPS and CTS systems, use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements, grip ring, separator ring
Model 5113

P (IPS)	P (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.214	1	90465	14
¾	¾	0.280	1	90470	14
1	1	0.425	1	90475	14
1¼	1¼	0.626	1	90890	14
1½	1½	0.804	1	90485	14
2	2	1.031	1	90490	14

Reducers



Viega MegaPress reducer
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Street, press connection
Components
 EPDM sealing element, grip ring, separator ring
Model 5115.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.238	5	90355	14
1	½	0.339	5	90360	14
1	¾	0.368	5	90365	14
1¼	1	0.694	1	90860	14
1½	¾	0.644	1	90370	14
1½	1	0.703	1	90375	14
1½	1¼	0.926	1	90865	14
2	1	0.915	1	90380	14
2	1½	1.126	1	90385	14



Viega MegaPress reducer
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Street, press connection
Components
 EPDM sealing element, grip ring, separator ring
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 5115.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	2	1.446	1	90675	14
3	2	1.843	1	90680	14
3	2½	1.962	1	90685	14
4	2	2.911	1	90690	14
4	2½	3.004	1	90695	14
4	3	3.280	1	90700	14



Viega MegaPress reducer
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements, grip rings, separator rings
Model 5115.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.306	5	90335	14
1	¾	0.478	5	90340	14
1¼	1	0.789	1	90870	14
1½	1	0.855	1	90345	14
2	1½	1.281	1	90350	14

MegaPress 316 FKM



MegaPress 316 FKM

Viega MegaPress 316 FKM fittings are the industry's first stainless fittings for Schedule 5 to 40 piping systems. Save on labor cost and system downtime with press fittings in a wide variety of configurations, available in sizes from ½" to 4". Viega MegaPress 316 with an FKM sealing element is suitable for use with hydronic applications, compressed air, industrial gases, marine applications and more.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- Wide range of fitting configurations
- Eliminates threading and welding
- No fire watches, hot work permits or messy cutting oils
- Makes secure press connections on sizes from ½" to 4" in seconds
- Compatible with existing press tools
- Backed by limited written warranty

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A white dot indicates an FKM sealing element.

Index

Elbows	100
Tees	101
Adapters	102
Flanges	103
Caps	103
Unions	104
Couplings	104
Reducers	105

Elbows



**ViEGA MegaPress 90° elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Model 6816

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.326	10	91695	18
3/4	3/4	0.430	10	91700	18
1	1	0.809	5	91705	18
1 1/4	1 1/4	1.263	1	91710	18
1 1/2	1 1/2	1.488	1	91715	18
2	2	2.116	1	91720	18



**ViEGA MegaPress 90° elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 6816XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.438	1	98405	18
3	3	4.833	1	98410	18
4	4	8.036	1	98415	18



**ViEGA MegaPress 90° street elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, street
Components
 FKM sealing element, grip ring, separator ring
Model 6816.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.313	10	91725	18
3/4	3/4	0.417	10	91730	18
1	1	0.807	5	91735	18
1 1/4	1 1/4	1.241	1	91740	18
1 1/2	1 1/2	1.466	1	91745	18
2	2	2.122	1	91750	18



**ViEGA MegaPress 90° street elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, street
Components
 FKM sealing element, grip ring, separator ring
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.
Model 6816.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.407	1	98390	18
3	3	4.479	1	98395	18
4	4	7.593	1	98400	18



**ViEGA MegaPress 45° elbow
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements, grip rings, separator rings
Model 6826

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.271	10	91755	18
3/4	3/4	0.357	10	91760	18
1	1	0.646	5	91765	18
1 1/4	1 1/4	1.047	1	91770	18
1 1/2	1 1/2	1.236	1	91775	18
2	2	1.622	1	91780	18


**Viega MegaPress 45° elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

- FKM sealing elements, grip rings, separator rings

Note

- Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6826XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.535	1	98510	18
3	3	3.537	1	98515	18
4	4	6.028	1	98520	18


**Viega MegaPress 45° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, street

Components

- FKM sealing element, grip ring, separator ring

Model 6826.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.267	10	91785	18
¾	¾	0.353	10	91790	18
1	1	0.648	5	91795	18
1¼	1¼	1.009	1	91800	18
1½	1½	1.188	1	91805	18
2	2	1.671	1	91810	18


**Viega MegaPress 45° street elbow
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, street

Components

- FKM sealing element, grip ring, separator ring

Note

- Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6826.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.468	1	98495	18
3	3	3.262	1	98500	18
4	4	5.525	1	98505	18

Tees

**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

- FKM sealing elements, grip rings, separator rings

Model 6818

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.436	5	91600	18
¾	¾	½	0.544	5	91625	18
¾	¾	¾	0.580	5	91605	18
1	1	½	0.871	5	91630	18
1	1	¾	0.906	5	91635	18
1	1	1	1.014	5	91610	18
1¼	1¼	½	1.311	1	91645	18
1¼	1¼	¾	1.351	1	91650	18
1¼	1¼	1	1.448	1	91655	18
1¼	1¼	1¼	1.602	1	91640	18
1½	1½	½	1.536	1	91660	18
1½	1½	¾	0.893	1	91665	18
1½	1½	1	1.651	1	91670	18
1½	1½	1¼	1.849	1	91910	18
1½	1½	1½	1.882	1	91615	18
2	2	½	2.045	1	91675	18
2	2	¾	2.078	1	91680	18
2	2	1	2.195	1	91685	18
2	2	1¼	2.343	1	91915	18
2	2	1½	2.398	1	91690	18
2	2	2	2.526	1	91620	18



**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
- Components
FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6818XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	2.874	1	98450	18
2½	2½	2	3.246	1	98455	18
2½	2½	2½	3.449	1	98435	18
3	3	1½	3.769	1	98465	18
3	3	2	4.088	1	98460	18
3	3	2½	4.450	1	98470	18
3	3	3	4.977	1	98440	18
4	4	1½	5.719	1	98475	18
4	4	2	6.105	1	98480	18
4	4	2½	6.482	1	98485	18
4	4	3	7.037	1	98490	18
4	4	4	8.355	1	98445	18



**Viega MegaPress tee
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, female pipe thread
- Components
FKM sealing elements, grip rings, separator rings

Model 6817.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.536	5	91845	18
¾	¾	¾	0.553	5	91850	18
1	1	½	0.860	5	91855	18
1	1	¾	0.882	5	91860	18
1¼	1¼	½	1.296	1	91865	18
1¼	1¼	¾	1.322	1	91870	18
1¼	1¼	1	1.497	1	91875	18
1½	1½	½	1.528	1	91880	18
1½	1½	¾	1.549	1	91885	18
1½	1½	1	1.706	1	91890	18
2	2	½	2.039	1	91895	18
2	2	¾	2.072	1	91900	18
2	2	1	2.241	1	91905	18



**Viega MegaPress tee
Smart Connect Technology**

- 316 stainless steel
 - Press connection, female pipe thread
- Components
FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6817.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.314	1	98420	18
3	3	¾	3.116	1	98425	18
4	4	¾	5.133	1	98430	18

Adapters



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, male pipe thread
- Components
FKM sealing element, grip ring, separator ring

Model 6811

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.214	10	91205	18
¾	½	0.273	10	91210	18
¾	¾	0.287	10	91215	18
1	1	0.485	5	91220	18
1¼	1¼	0.802	1	91225	18
1½	1½	0.994	1	91230	18
2	2	1.311	1	91235	18



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, male pipe thread
- Components
FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6811XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.666	1	98300	18
3	3	2.385	1	98305	18
4	4	4.243	1	98310	18



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, female pipe thread

Components

FKM sealing element, grip ring, separator ring

Model 6812

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.234	10	91240	18
¾	¾	0.293	10	91245	18
1	1	0.540	5	91250	18
1¼	1¼	0.688	1	91255	18
1½	1½	0.890	1	91260	18
2	2	1.258	1	91265	18



**Viega MegaPress adapter
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, female pipe thread

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6812XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.840	1	98315	18
3	3	2.398	1	98320	18
4	4	3.548	1	98325	18

Flanges



**Viega MegaPress flange
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing element, grip ring, separator ring

Model 6859

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.340	1	91175	18
¾	4	2¾	1.790	1	91180	18
1	4	3⅞	2.409	1	91185	18
1¼	4	3⅞	2.962	1	91190	18
1½	4	3½	3.696	1	91195	18
2	4	4¾	5.444	1	91200	18

BP = bolt pattern
BPd = bolt pattern diameter



**Viega MegaPress flange
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6859XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.003	1	98525	18
3	4	6	10.383	1	98530	18
4	8	7½	14.044	1	98535	18

BP = bolt pattern
BPd = bolt pattern diameter

Caps



**Viega MegaPress cap
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing element, grip ring, separator ring

Model 6856

P	Wt [lb]	Quantity	Part No	DG
½	0.175	10	91815	18
¾	0.227	10	91820	18
1	0.386	5	91825	18
1¼	0.606	1	91830	18
1½	0.719	1	91835	18
2	0.921	1	91840	18



**Viega MegaPress cap
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6856.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.206	1	98540	18
3	1.790	1	98545	18
4	2.852	1	98550	18

Unions



**Viega MegaPress union
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

AFM flat gasket, FKM sealing elements, grip rings, separator rings

Model 6860

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.636	5	91925	18
¾	¾	1.045	5	91930	18
1	1	1.358	5	91935	18
1¼	1¼	2.402	1	91940	18
1½	1½	2.518	1	91945	18
2	2	4.357	1	91950	18

Couplings



**Viega MegaPress coupling
With stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 6815

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.234	10	91100	18
¾	¾	0.302	10	91105	18
1	1	0.507	5	91110	18
1¼	1¼	0.844	1	91115	18
1½	1½	1.014	1	91120	18
2	2	1.276	1	91125	18



**Viega MegaPress coupling
With stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6815XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.757	1	98375	18
3	3	2.502	1	98380	18
4	4	4.238	1	98385	18



**Viega MegaPress slip coupling
No stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 6815.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.225	10	91290	18
¾	¾	0.298	10	91295	18
1	1	0.505	5	91300	18
1¼	1¼	0.852	1	91305	18
1½	1½	1.003	1	91310	18
2	2	1.256	1	91315	18


Viega MegaPress slip coupling
**No stop
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6815.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.741	1	98360	18
3	3	2.457	1	98365	18
4	4	3.705	1	98370	18

Reducers

**Viega MegaPress reducer
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Street, press connection

Components

FKM sealing element, grip ring, separator ring

Model 6815.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.245	5	91130	18
1	½	0.346	5	91135	18
1	¾	0.371	5	91140	18
1¼	¾	0.601	1	91320	18
1¼	1	0.685	1	91145	18
1½	¾	0.657	1	91155	18
1½	1	0.730	1	91160	18
1½	1¼	0.928	1	91150	18
2	1	0.939	1	91165	18
2	1¼	1.031	1	91325	18
2	1½	1.119	1	91170	18


**Viega MegaPress reducer
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Street, press connection

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 6815.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	2	1.433	1	98330	18
3	2	1.891	1	98335	18
3	2½	2.048	1	98340	18
4	2	2.964	1	98345	18
4	2½	3.086	1	98350	18
4	3	3.381	1	98355	18


**Viega MegaPress reducer
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 6815.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.322	5	91270	18
1	¾	0.485	5	91275	18
1¼	1	0.791	1	91280	18
1½	1¼	1.038	1	91920	18
2	1½	1.300	1	91285	18

MegaPress CuNi



MegaPress CuNi

Now with NAVSEA approval, Viega offers the MegaPress CuNi 90:10 IPS system with FKM sealing element for marine and industrial pipe joining applications. The MegaPress CuNi system is approved for installation in a variety of applications, from cooling water to fuel to fire sprinkler. It is a 90:10 copper nickel alloy that is specifically designed to stand up to the harsh environments of the sea.

FEATURES AND BENEFITS

- No fire watches, hot work permits or gas freeing necessary
- Makes secure press connections on sizes from ½" to 4" in seconds
- Installations are completed with a battery-operated press tool
- Copper nickel alloy (CuNi 90:10) well-suited for marine environments and systems
- Complies with DIN 86019 and with a factory standard governing the accuracy of dimensions and surface quality
- Can be used on Schedule 40 and Class 200 90/10 copper nickel pipe
- Complies with DIN 86019 and UNS C70600 compositionally, as well as ASTM B466 and Mil-T-16420K dimensionally
- Installed with Viega MegaPress CuNi Marine Jaws and Rings (or existing MegaPress press jaws and rings for XL 2-1/2" - 4" sizes)
- Backed by limited written warranty
- MegaPress CuNi product stocked in North America and ready to ship

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A white dot indicates an FKM sealing element.

Index

Elbows	110
Tees	111
Adapters	112
Flanges	112
Unions	113
Couplings	113
Reducers	114

Elbows



**ViEGA MegaPress 90° elbow
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 0516

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.357	10	88000	17
3/4	3/4	0.469	10	88005	17
1	1	0.890	5	88010	17
1 1/4	1 1/4	1.400	1	88015	17
1 1/2	1 1/2	1.653	1	88020	17
2	2	2.341	1	88025	17



**ViEGA MegaPress 90° elbow
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0516XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.707	1	88030	17
3	3	5.338	1	88035	17
4	4	8.734	1	88040	17



**ViEGA MegaPress 90° street elbow
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, street

Components

FKM sealing element, grip ring, separator ring

Model 0516.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.346	10	88045	17
3/4	3/4	0.463	10	88050	17
1	1	0.901	5	88055	17
1 1/4	1 1/4	1.375	1	88060	17
1 1/2	1 1/2	1.624	1	88065	17
2	2	2.391	1	88070	17



**ViEGA MegaPress 90° street elbow
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, street

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0516.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.665	1	88075	17
3	3	5.071	1	88080	17
4	4	8.402	1	88085	17



**ViEGA MegaPress 45° elbow
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 0526

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.300	10	88090	17
3/4	3/4	0.390	10	88095	17
1	1	0.716	5	88100	17
1 1/4	1 1/4	1.144	1	88105	17
1 1/2	1 1/2	1.349	1	88110	17
2	2	1.858	1	88115	17



**Viiega MegaPress 45° elbow
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0526XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.768	1	88120	17
3	3	3.985	1	88125	17
4	4	6.475	1	88130	17



**Viiega MegaPress 45° street elbow
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, street

Components

FKM sealing element, grip ring, separator ring

Model 0526.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.298	10	88135	17
¾	¾	0.381	10	88140	17
1	1	0.738	5	88145	17
1¼	1¼	1.135	1	88150	17
1½	1½	1.289	1	88155	17
2	2	1.867	1	88160	17



**Viiega MegaPress 45° street elbow
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, street

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0526.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.673	1	88165	17
3	3	3.701	1	88170	17
4	4	6.143	1	88175	17

Tees



**Viiega MegaPress tee
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 0518

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.489	5	88180	17
¾	¾	¾	0.650	5	88185	17
1	1	½	0.981	5	88225	17
1	1	¾	1.001	5	88230	17
1	1	1	1.115	5	88190	17
1¼	1¼	1¼	1.750	1	88195	17
1½	1½	1½	2.043	1	88200	17
2	2	½	2.281	1	88235	17
2	2	¾	2.316	1	88240	17
2	2	1	2.409	1	88245	17
2	2	2	2.781	1	88205	17



**Viiega MegaPress tee
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0518XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	2½	3.709	1	88210	17
3	3	2	4.481	1	88250	17
3	3	2½	4.866	1	88255	17
3	3	3	5.431	1	88215	17
4	4	2	6.592	1	88260	17
4	4	2½	7.007	1	88265	17
4	4	3	7.621	1	88270	17
4	4	4	9.017	1	88220	17



**Viega MegaPress tee
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, female pipe thread

Components

FKM sealing elements, grip rings, separator rings

Model 0517.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
½	½	½	0.480	5	88275	17
1	1	½	0.965	5	88280	17
1	1	¾	0.987	5	88285	17
2	2	½	2.255	1	88290	17
2	2	¾	2.283	1	88295	17



**Viega MegaPress tee
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, female pipe thread

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0517.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
3	3	½	3.462	1	88300	17
3	3	¾	3.489	1	88305	17
4	4	½	5.320	1	88310	17
4	4	¾	5.466	1	88315	17

Adapters



**Viega MegaPress adapter
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, male pipe thread

Components

FKM sealing element, grip ring, separator ring

Model 0511

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.234	10	88320	17
¾	¾	0.318	10	88325	17
1	1	0.529	5	88330	17
1¼	1¼	0.890	1	88335	17
1½	1½	1.091	1	88340	17
2	2	1.461	1	88345	17



**Viega MegaPress adapter
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, female pipe thread

Components

FKM sealing element, grip ring, separator ring

Model 0512

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.258	10	88350	17
¾	¾	0.328	10	88355	17
1	1	0.599	5	88360	17
1¼	1¼	0.767	1	88365	17
1½	1½	0.974	1	88370	17
2	2	1.384	1	88375	17

Flanges



**Viega MegaPress flange
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection
- ANSI 150lb drilled flange x press

Components

FKM sealing element, grip ring, separator ring

Model 0559

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1	4	3⅞	2.537	1	88680	17
1¼	4	3⅞	2.953	1	88685	17
1½	4	3½	3.795	1	88690	17
2	4	4¾	6.098	1	88695	17

BP = bolt pattern
BPd = bolt pattern diameter



Viega MegaPress flange
Smart Connect Technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection
- ANSI 150lb drilled flange x press

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0559.3XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	9.393	1	88700	17
3	4	6	10.804	1	88705	17
4	8	7½	15.507	1	88710	17

BP = bolt pattern
BPd = bolt pattern diameter

Unions



Viega MegaPress union
Smart Connect Technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

AFM flat gasket, FKM sealing elements, grip rings, separator rings

Model 0560

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.701	5	88620	17
¾	¾	1.150	5	88625	17
1	1	1.479	5	88630	17
1¼	1¼	2.665	1	88635	17
1½	1½	2.737	1	88640	17
2	2	4.390	1	88645	17



Viega MegaPress union
Smart Connect Technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, male pipe thread

Components

AFM flat gasket, FKM sealing element, grip ring, separator ring

Model 0565

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.602	5	88650	17
¾	¾	1.025	5	88655	17
1	1	1.263	5	88660	17
1¼	1¼	2.394	1	88665	17
1½	1½	2.387	1	88670	17
2	2	3.967	1	88675	17

Couplings



Viega MegaPress coupling
With stop
Smart Connect Technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 0515

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.256	10	88380	17
¾	¾	0.335	10	88385	17
1	1	0.555	5	88390	17
1¼	1¼	0.939	1	88395	17
1½	1½	1.109	1	88400	17
2	2	1.395	1	88405	17



Viega MegaPress coupling
With stop
Smart Connect Technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0515XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.871	1	88410	17
3	3	2.709	1	88415	17
4	4	4.487	1	88420	17



Viega MegaPress coupling

No stop

Smart Connect Technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 0515.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.251	10	88425	17
¾	¾	0.335	10	88430	17
1	1	0.553	5	88435	17
1¼	1¼	0.948	1	88440	17
1½	1½	1.106	1	88445	17
2	2	1.389	1	88450	17



Viega MegaPress coupling

No stop

Smart Connect Technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0515.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.884	1	88455	17
3	3	2.729	1	88460	17
4	4	4.474	1	88465	17

Reducers



Viega MegaPress reducer

Smart Connect Technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Street, press connection

Components

FKM sealing element, grip ring, separator ring

Model 0515.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.267	5	88545	17
1	½	0.395	5	88550	17
1	¾	0.419	5	88555	17
1¼	¾	0.644	1	88560	17
1¼	1	0.754	1	88565	17
1½	1	0.807	1	88570	17
1½	1¼	0.981	1	88575	17
2	1¼	1.214	1	88580	17
2	1½	1.241	1	88585	17



Viega MegaPress reducer

Smart Connect Technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Street, press connection

Components

FKM sealing element, grip ring, separator ring

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0515.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	1½	1.457	1	88590	17
2½	2	1.574	1	88595	17
3	2	2.052	1	88600	17
3	2½	2.206	1	88605	17
4	2½	3.394	1	88610	17
4	3	3.665	1	88615	17



Viega MegaPress reducer

Smart Connect Technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Model 0515.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.355	5	88470	17
1	½	0.514	5	88475	17
1	¾	0.529	5	88480	17
1¼	¾	0.743	1	88485	17
1¼	1	0.871	1	88490	17
1½	1	0.972	1	88495	17
1½	1¼	1.115	1	88500	17
2	1¼	1.358	1	88505	17
2	1½	1.413	1	88510	17



**Viega MegaPress reducer
Smart Connect Technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements, grip rings, separator rings

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator.

Model 0515.2XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	1½	1.812	1	88515	17
2½	2	1.873	1	88520	17
3	2	2.442	1	88525	17
3	2½	2.616	1	88530	17
4	2½	3.773	1	88535	17
4	3	4.084	1	88540	17

PureFlow Press



PureFlow Press

Known for forward-thinking system solutions, Viega offers complete plumbing systems for potable water. By combining the highest-rated PEX tubing on the market (according to industry standards) with the revolutionary Viega ManaBloc and press manifolds, as well as press fittings, the Viega PureFlow System saves time, labor and cost. The first press system for the PEX market, Viega PureFlow Press fittings have factory-attached sleeves that improve consistency and reduce installation errors. Available in high-performance polymer and Viega Zero Lead bronze, Viega PureFlow Press fittings are ideal for residential and commercial jobs. Viega also offers fittings for easy copper-to-PEX transitions; and system-matched tools and press jaws make installation easy and consistent.

FEATURES AND BENEFITS

- The original press fitting for PEX tubing
- Factory-assembled fittings with attached stainless steel sleeves reduce installation errors
- Available in sizes from $\frac{3}{8}$ " to 2"
- The only PEX fittings with Viega Smart Connect technology
- Backed by a 25-year limited warranty

ZERO LEAD

Zero Lead identifies Viega products meeting the lead-free requirements of NSF-61-372 through testing under NSF/ANSI/CAN 372 (0.25% or less maximum weighted average lead content).

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A green dot on a Viega PureFlow Press polymer fitting indicates Smart Connect technology.

Index

Tubing	120
Elbows	121
Tees	122
Adapters	123
Couplings	125
Manifolds	125
Stub-Outs	126
Lavatory adapters	126
Closet adapters	127
Outlet boxes	127
Accessories	129

Tubing



Viega PureFlow PEX tubing

- PEX
- Coil

Technical Data

PEX designation code 5306
UV resistance 6 months

ASTM F876, ASTM F877

Model V5001

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	red	0.050	1	32101 ¹	1
3/8	500	red	0.042	1	32105 ¹	1
1/2	100	red	0.058	1	32121 ¹	1
1/2	300	red	0.057	1	32123 ¹	1
1/2	500	red	0.056	1	32125 ¹	1
1/2	1000	red	0.058	1	32120 ¹	1
3/4	100	red	0.110	1	32141 ¹	1
3/4	300	red	0.107	1	32143 ¹	1
3/4	500	red	0.106	1	32145 ¹	1
1	100	red	0.169	1	33323 ¹	1
1	300	red	0.169	1	32163 ¹	1
1	500	red	0.176	1	32165	1

¹⁾ center pull coil



Viega PureFlow PEX tubing

- PEX
- Straight length

Technical Data

PEX designation code 5306
UV resistance 6 months

ASTM F876, ASTM F877

Model V5001.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	20	red	0.053	50	33120	1
3/4	20	red	0.102	25	33145	1
1	20	red	0.171	15	33270	1



Viega PureFlow PEX tubing

- PEX
- Coil

Technical Data

PEX designation code 5306
UV resistance 6 months

ASTM F876, ASTM F877

Model V5002

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	blue	0.050	1	32201 ¹	1
3/8	500	blue	0.042	1	32205 ¹	1
1/2	100	blue	0.053	1	32221 ¹	1
1/2	300	blue	0.057	1	32223 ¹	1
1/2	500	blue	0.053	1	32225 ¹	1
1/2	1000	blue	0.055	1	32220 ¹	1
3/4	100	blue	0.110	1	32241 ¹	1
3/4	300	blue	0.107	1	32243 ¹	1
3/4	500	blue	0.106	1	32245 ¹	1
1	100	blue	0.170	1	32266 ¹	1
1	300	blue	0.169	1	32263 ¹	1
1	500	blue	0.176	1	32265	1

¹⁾ center pull coil



Viega PureFlow PEX tubing

- PEX
- Straight length

Technical Data

PEX designation code 5306
UV resistance 6 months

ASTM F876, ASTM F877

Model V5002.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	20	blue	0.053	50	33240	1
3/4	20	blue	0.102	25	33265	1
1	20	blue	0.171	15	33271	1



Viega PureFlow PEX tubing

- For installation between studs
- PEX
- ManaPac

Components

Recycled plastic reels

Technical Data

PEX designation code 5306
UV resistance 6 months

ASTM F876, ASTM F877

Model V5004

d	L [ft]	Reel(s)	Version	Wt [lb]	Quantity	Part No	DG
3/8	500	1	blue	0.056	1	32905	1
3/8	500	1	red	0.056	1	32805	1
1/2	300	1	blue	0.077	1	32923	1
1/2	300	1	red	0.077	1	32823	1


Viega PureFlow PEX tubing

- PEX
- Coil
- Technical Data
- PEX designation code 5306
- UV resistance 6 months
- ASTM F876, ASTM F877
- Model V5003**

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¼	100	white	0.032	1	32011	1
¾	100	white	0.050	1	32001 ¹	1
¾	500	white	0.042	1	32005 ¹	1
½	100	white	0.060	1	32021 ¹	1
½	300	white	0.057	1	32023 ¹	1
½	500	white	0.056	1	32025 ¹	1
½	1000	white	0.055	1	32020 ¹	1
¾	100	white	0.110	1	32041 ¹	1
¾	300	white	0.107	1	32043 ¹	1
¾	500	white	0.106	1	32045 ¹	1
1	100	white	0.170	1	32061 ¹	1
1	300	white	0.173	1	32063 ¹	1
1	500	white	0.176	1	32065	1
1¼	100	white	0.255	1	32062	1
1¼	300	white	0.255	1	32042	1
1½	100	white	0.353	1	32064	1
2	100	white	0.630	1	32060	1

¹ center pull coil

Viega PureFlow PEX tubing

- PEX
- Straight length
- Technical Data
- PEX designation code 5306
- UV resistance 6 months
- ASTM F876, ASTM F877
- Model V5003.5**

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	20	white	0.054	50	33020	1
¾	20	white	0.103	25	33045	1
1	20	white	0.171	15	33061	1
1¼	20	white	0.255	10	35801	1
1½	20	white	0.353	5	35805	1
2	20	white	0.630	5	35811	1


Viega PureFlow PEX tubing Sleeved

- PEX
- Coil
- Note
- HDPE sleeve
- ASTM F876, ASTM F877
- Model V5001.2**

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	white	0.120	1	33830	1
¾	100	white	0.190	1	33831	1
1	100	white	0.320	1	33832	1

Elbows

Viega PureFlow Press 90° elbow Zero Lead

- Bronze
- Press connection
- Model 2816ZL**

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.086	10	93520	6
¾	¾	0.156	10	93540	6
1	1	0.212	10	93560	6
1¼	1¼	0.359	5	93570	6
1½	1½	0.450	5	93580	6


Viega PureFlow Press 90° elbow Smart Connect Technology

- Polymer
- Press connection
- Model V5616**

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	¾	0.023	25	49210	6
½	½	0.029	250	49220	6
¾	¾	0.047	250	49240	6
1	1	0.080	10	49260	6
1¼	1¼	0.171	5	49270	6
1½	1½	0.220	5	49280	6
2	2	0.377	1	49290	6


PureFlow Press 45° elbow Smart Connect Technology

- Polymer
- Press connection
- Model V5626**

P1	P2	Wt [lb]	Quantity	Part No	DG
1½	1½	0.235	1	49285	6
2	2	0.300	1	49286	6



Viega PureFlow Press 90° elbow Zero Lead
 - Bronze
 - Press connection, male pipe thread
Model 2814ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.202	10	92520	6
1/2	3/4	0.315	10	92525	6
3/4	3/4	0.317	10	92540	6
3/4	1	0.748	10	92545	6
3/4	1 1/4	1.210	2	92565	6
1	1	0.743	10	92560	6
1	1 1/4	1.201	2	92570	6
1 1/4	1 1/4	1.270	2	92757	6
1 1/2	1 1/2	1.415	2	92580	6



Viega PureFlow Press 90° elbow Zero Lead
 - Bronze
 - Press connection, female copper tube size
Model 2814.5ZL

P	C	Wt [lb]	Quantity	Part No	DG
1/2	3/4	0.333	10	99308	6
3/4	3/4	0.322	10	99309	6



Viega PureFlow Press 90° elbow Zero Lead
 - Bronze
 - Press connection, street
Model 2814.6ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.178	10	99310	6



Viega PureFlow Press 90° elbow Zero Lead
 - Bronze
 - Press connection, street, female copper tube size
Model 2814.7ZL

Note
 Copper connection can be used as either male or female connection.

P	FTG (CTS)	C	Wt [lb]	Quantity	Part No	DG
1/2	3/4	1/2	0.329	10	99307	6
3/4	3/4	1/2	0.319	10	99311	6



Viega PureFlow Press 90° drop ear elbow Zero Lead
 - Bronze
 - Press connection, female pipe thread
Model 2825.5ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.234	10	94505	6
1/2	1/2	0.212	10	94520	6
3/4	1/2	0.226	10	94535	6
3/4	3/4	0.287	10	94540	6

Tees



Viega PureFlow Press tee Zero Lead
 - Bronze
 - Press connection
Model 2818ZL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.107	10	94020	6
1/2	1/2	3/4	0.194	10	94022	6
3/4	1/2	1/2	0.177	10	94032	6
3/4	1/2	3/4	0.177	10	94034	6
3/4	3/4	1/2	0.185	10	94036	6
3/4	3/4	3/4	0.182	10	94040	6
1	1/2	1/2	0.282	10	94037	6
1	1/2	1	0.233	10	94039	6
1	3/4	1/2	0.287	10	94038	6
1	3/4	3/4	0.220	10	94052	6
1	3/4	1	0.242	10	94053	6
1	1	1/2	0.216	10	94050	6
1	1	3/4	0.262	10	94056	6
1	1	1	0.296	10	94060	6
1 1/4	1 1/4	3/4	0.547	5	94072	6



Viega PureFlow Press tee
Smart Connect Technology
 - Polymer
 - Press connection
Model V5618

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.035	25	49200	6
1/2	3/8	3/8	0.036	25	49322	6
1/2	1/2	3/8	0.039	25	49332	6
1/2	1/2	1/2	0.042	25	49520	6
1/2	1/2	3/4	0.052	25	49334	6
3/4	1/2	1/2	0.052	25	49433	6
3/4	1/2	3/4	0.061	25	49434	6
3/4	3/4	1/2	0.059	25	49443	6
3/4	3/4	3/4	0.068	25	49540	6
1	1/2	1/2	0.068	10	49533	6
1	1/2	1	0.097	10	49535	6
1	3/4	1/2	0.074	10	49543	6
1	3/4	3/4	0.084	10	49544	6
1	3/4	1	0.104	10	49545	6
1	1	1/2	0.088	10	49553	6
1	1	3/4	0.102	10	49554	6
1	1	1	0.115	10	49560	6
1 1/4	1	3/4	0.150	5	49754	6
1 1/4	1	1	0.166	5	49755	6
1 1/4	1 1/4	1/2	0.245	5	49888	6
1 1/4	1 1/4	3/4	0.182	5	49774	6
1 1/4	1 1/4	1	0.206	5	49775	6
1 1/4	1 1/4	1 1/4	0.250	5	49570	6
1 1/2	1	3/4	0.170	5	49854	6
1 1/2	1	1	0.195	5	49855	6
1 1/2	1	1 1/2	0.245	5	49886	6
1 1/2	1 1/4	3/4	0.205	5	49874	6
1 1/2	1 1/4	1	0.225	5	49875	6
1 1/2	1 1/4	1 1/4	0.275	5	49877	6
1 1/2	1 1/2	1/2	0.214	5	49883	6
1 1/2	1 1/2	3/4	0.233	5	49884	6
1 1/2	1 1/2	1	0.245	5	49885	6
1 1/2	1 1/2	1 1/4	0.290	5	49887	6
1 1/2	1 1/2	1 1/2	0.326	5	49580	6
2	1 1/2	3/4	0.001	1	49984	6
2	1 1/2	1	0.315	1	49985	6
2	1 1/2	1 1/4	0.365	1	49987	6
2	1 1/2	1 1/2	0.390	1	49988	6
2	2	1/2	0.309	1	49993	6
2	2	3/4	0.355	1	49994	6
2	2	1	0.373	1	49995	6
2	2	1 1/4	0.405	1	49997	6
2	2	1 1/2	0.435	1	49998	6
2	2	2	0.500	1	49590	6



PureFlow Press tee arrestor
Zero Lead
 - Brass
 Components
 Water hammer arrestor
Model 2894ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.297	10	97114	6

Adapters



Viega PureFlow Press adapter
Zero Lead
 - Bronze
 - Press connection, male pipe thread
Model 2811ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.101	10	90506	6
1/2	1/2	0.098	10	90521	6
1/2	3/4	0.152	10	90526	6
3/4	1/2	0.113	10	90542	6
3/4	3/4	0.160	10	90541	6
3/4	1	0.283	10	90546	6
3/4	1 1/4	0.507	2	90562	6
1	3/4	0.182	10	90556	6
1	1	0.284	10	90561	6
1	1 1/4	0.524	2	90566	6
1 1/4	1 1/4	0.564	2	90571	6
1 1/2	1 1/2	0.683	2	90581	6
2	2	1.104	5	90591	6

3.1



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, female pipe thread
Model 2812ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.098	10	91520	6
1/2	3/4	0.135	10	91525	6
3/4	1/2	0.110	10	91541	6
3/4	3/4	0.141	10	91540	6
1	3/4	0.166	10	91545	6
1	1	0.239	10	91560	6
1 1/4	1 1/4	0.436	5	91570	6
1 1/2	1 1/2	0.511	5	91580	6
2	2	0.818	5	91590	6



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, female copper tube size
Model 2813.5ZL

P	C	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.062	10	92006	6
1/2	1/2	0.063	10	92021	6
1/2	3/4	0.099	10	92026	6
3/4	1/2	0.067	10	92036	6
3/4	3/4	0.113	10	92041	6
3/4	1	0.176	10	92045	6
1	1	0.186	10	92060	6
1 1/4	1 1/4	0.323	5	92070	6
1 1/2	1 1/2	0.436	5	92080	6
2	2	0.655	5	92090	6



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, street
Note
 ProPress tool and press jaw required
Model 2813.1ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.064	10	97520	6
1/2	3/4	0.094	10	97525	6
3/4	1/2	0.079	10	97535	6
3/4	3/4	0.101	10	97540	6
3/4	1	0.154	10	97545	6
1	1	0.175	10	97560	6
1 1/4	1 1/4	0.305	5	97570	6
1 1/2	1 1/2	0.436	5	97580	6
2	2	0.696	5	97590 ¹	6

¹⁾ for use with solder fittings only



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, polybutylene (PB) connection
 - Does not include crimp ring
Model 2813.2ZL

P	PB	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.049	10	97820	6
3/4	3/4	0.072	10	97840	6



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, flare connection
Model 2892ZL

P	Flare	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.275	10	97140	6
1	3/4	0.327	10	97160	6
1	1	0.414	10	97165	6



Viega PureFlow Press tailpiece Zero Lead
 - Bronze
 - Press connection, female union BSP
Model 2893ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
3/4	1	0.195	10	96140	6
1	1	0.240	10	96160	6
1	1 1/4	0.343	10	96165	6



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, flare connection
Model 2892ZL

P	Flare	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.275	10	97140	6
1	3/4	0.327	10	97160	6
1	1	0.414	10	97165	6

Couplings



**Viega PureFlow Press coupling
Zero Lead**
- Bronze
- Press connection
Model 2815ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.041	10	93000	6
1/2	1/2	0.052	10	93020	6
3/4	1/2	0.070	10	93050	6
3/4	3/4	0.073	10	93040	6
1	3/4	0.113	10	93055	6
1	1	0.131	10	93060	6
1 1/4	1	0.210	5	93065	6
1 1/4	1 1/4	0.260	5	93070	6
1 1/2	1	0.246	5	93073	6
1 1/2	1 1/2	0.317	5	93080	6



**Viega PureFlow Press coupling
Smart Connect Technology**
- Polymer
- Press connection
Model V5615

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.022	25	49402	6
1/2	3/8	0.024	25	49342	6
1/2	1/2	0.027	25	49403	6
3/4	1/2	0.034	25	49343	6
3/4	3/4	0.040	25	49404	6
1	3/4	0.055	10	49354	6
1	1	0.068	10	49405	6
1 1/4	3/4	0.101	5	49347	6
1 1/4	1	0.112	5	49357	6
1 1/4	1 1/4	0.151	5	49407	6
1 1/2	3/4	0.118	5	49348	6
1 1/2	1	0.133	5	49358	6
1 1/2	1 1/4	0.165	5	49378	6
1 1/2	1 1/2	0.190	5	49408	6
2	1 1/2	0.270	1	49398	6
2	2	0.305	1	49409	6



**Viega PureFlow Press test plug
Smart Connect Technology**
- Polymer
- Press connection
Model V5656

P	Wt [lb]	Quantity	Part No	DG
3/8	0.011	25	49722	6
1/2	0.015	25	49723	6
3/4	0.022	25	49744	6
1	0.038	10	49765	6
1 1/4	0.082	5	49770	6
1 1/2	0.095	5	49780	6
2	0.154	1	49790	6



**Viega PureFlow Press transition coupling
Smart Connect Technology
Zero Lead**

- For transitioning between Viega PureFlow Press and Viega ProPress
- Bronze
- Press connection

Components

EPDM sealing elements

Note

ProPress and PureFlow tool and press jaws required

Model 2813PZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.076	10	99620	6
1/2	3/4	0.115	10	99626	6
3/4	1/2	0.078	10	99630	6
3/4	3/4	0.115	10	99640	6
1	3/4	0.136	10	99645	6
1	1	0.184	10	99660	6
1 1/4	1	0.236	5	99665	6
1 1/4	1 1/4	0.287	5	99670	6
1 1/2	1 1/2	0.447	5	99680	6
2	2	0.723	5	99690	6

Manifolds



**Viega PureFlow Press manifold
Smart Connect Technology**

- Only use with lock clip Part No 58075
- Polymer
- Press connection
- Flow through
- Does not include mounting hardware

Model V5636

Outlet(s)	P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2	3/4	3/4	1/2	0.202	10	49152	6
3	3/4	3/4	1/2	0.255	10	49153	6
4	3/4	3/4	1/2	0.318	10	49054	6
4	1	3/4	1/2	0.330	10	49254	6
6	1	1	1/2	0.455	10	49256	6
8	1	1	1/2	0.576	5	49258	6



**Viega PureFlow Press manifold
Smart Connect Technology**

- Only use with lock clip Part No 58075
 - Polymer
 - Press connection
 - Closed
 - Does not include mounting hardware
- Model V5636.1**

Outlet(s)	P1	P2	P3	Wt [lb]	Quantity	Part No	DG
4	closed	3/4	1/2	0.300	10	49004	6
6	closed	1	1/2	0.428	10	49206	6
8	closed	1	1/2	0.549	5	49208	6

Stub-Outs



Viega PureFlow Press 90° tub elbow

- Brazed copper
 - Press connection, street
- Model 2820.0ZL**

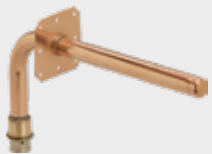
P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.258	25	92221	6



Viega PureFlow Press 90° stub-out

- Brazed copper
 - Press connection, street
- Model 2820.1ZL**

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.320	25	92406	6
1/2	1/2	0.332	25	92421	6
3/4	3/4	0.533	25	92441	6
1	1		25	92446	6



Viega PureFlow Press 90° stub-out

- Brazed copper
 - Press connection, street
- Components
Wall plate
- Model 2820.4ZL**

P	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3 1/2	8	0.368	25	92321	6



Viega PureFlow Press stub-out

- Brazed copper
 - Press connection, street
- Model 2820.2ZL**

P	FTG (CTS)	L [in]	Wt [lb]	Quantity	Part No	DG
1/2	1/2	8	0.258	25	92609	6
1/2	1/2	15	0.422	25	92616	6

Lavatory adapters



**Viega PureFlow Press lavatory adapter
Smart Connect Technology**

- Polymer
 - Press connection, lavatory connection
- Model V5613.3**

P	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.050	10	49324	6
1/2	1/2	0.055	10	49333	6
3/4	3/4	0.080	5	49344	6



**Viega PureFlow Press adapter
Zero Lead**

- Equipped with ferrule Part No 53005
 - Bronze
 - Press connection, compression
- Components
Brass ferrule
- Model 2895ZL**

P	CTS	Wt [lb]	Quantity	Part No	DG
1/2	1/4	0.125	1	97113	6



Cone seal

- For use with Viega PureFlow PEX
 - Spare part for Viega PureFlow Crimp stop valve straight Model V5036.30, Viega PureFlow Crimp lavatory adapter Model V5075ZL, Viega PureFlow Crimp 90° lavatory elbow Model V5255, Viega PureFlow Crimp lavatory adapter Model V5263, Viega PureFlow Press lavatory adapter Model V5613.3
 - Santoprene
- Model V5084.1**

d	Wt [lb]	Quantity	Part No	DG
1/2	0.002	100	43721	2
3/4	0.003	100	43740	2

Closet adapters



- Viega PureFlow Press closet adapter Smart Connect Technology**
- Polymer
 - Press connection, closet connection
- Model V5613.4**

P	Closet	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.060	5	49223	6
1/2	1/2	0.062	5	49233	6



Cone seal

- Spare part for Viega PureFlow Crimp closet adapter Model V5257, Viega PureFlow Press closet adapter Model V5613.4
 - SBR
- Model V5084**

d	Wt [lb]	Quantity	Part No	DG
1/2	0.004	100	43820	2

Outlet boxes



- Viega PureFlow Press outlet box Zero Lead**
- For washing machine
 - Color coded handles
- Components
(2) 1/4 turn brass valves, water hammer arrestors
- Model 2872.6ZL**

P	Wt [lb]	Quantity	Part No	DG
1/2	1.799	1	97212	6



- Viega PureFlow Press fire-rated outlet box Zero Lead**
- For washing machine
 - Color coded handles
- Components
(2) 1/4 turn brass valves, water hammer arrestors
- Model 2872.2**

P	Wt [lb]	Quantity	Part No	DG
1/2	3.999	1	97008	6



- Viega PureFlow Press outlet box Zero Lead**
- For ice maker
- Components
1/4 turn brass valve, water hammer arrestor
- Model 2872.7ZL**

P	Wt [lb]	Quantity	Part No	DG
1/2	0.980	1	97220	6



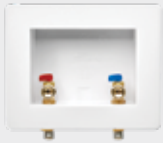
- Viega PureFlow Press fire-rated outlet box Zero Lead**
- For ice maker
- Components
1/4 turn brass valve, water hammer arrestor
- Model 2872.3**

P	Wt [lb]	Quantity	Part No	DG
1/2	1.550	1	97007	6



Viega PureFlow Press outlet box Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves
Model 2872.1US

P	Wt [lb]	Quantity	Part No	DG
½	1.549	1	97001	6



Viega PureFlow Press fire-rated outlet box Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves
Model 2872.6

P	Wt [lb]	Quantity	Part No	DG
½	3.779	1	97006	6



Viega PureFlow Press outlet box Zero Lead
 - For ice maker
Components
 ¼ turn brass valve
Model 2872.0ZL

P	Wt [lb]	Quantity	Part No	DG
½	0.870	1	98000	6



Viega PureFlow Press fire-rated outlet box Zero Lead
 - For ice maker
Components
 ¼ turn brass valve
Model 2872.5

P	Wt [lb]	Quantity	Part No	DG
½	1.450	1	98001	6



Tubing
 - Only for cold water applications
 - For ice maker
 - High density polyethylene (HDPE)
Note
 ¼" OD
Model V5052

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	white	0.012	1	43100	1



Box frame
 - For washing machine
 - Plastic
Model 2885.0ZL

Wt [lb]	Quantity	Part No	DG
0.160	1	97103	6



Box frame
 - For ice maker
 - Plastic
Model 2873.7ZL

Wt [lb]	Quantity	Part No	DG
0.150	1	97102	6

Accessories



Viega PureFlow Press sleeve
 - Only for Viega PureFlow Press polymer fittings
 - Stainless steel
Model V5615.3

d	Wt [lb]	Quantity	Part No	DG
3/8	0.009	10	49901	6
1/2	0.012	10	49902	6
3/4	0.015	10	49903	6
1	0.025	10	49904	6
1 1/4	0.053	10	49905	6
1 1/2	0.065	10	49906	6
2	0.085	10	49607	6



Lavatory riser
 - Does not include lavatory nut Model V5089
 - Equipped with ferrule Model V5085
 - PEX
Model V5080

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
1/4	3/8	20	0.046	100	58120	2
1/4	3/8	30	0.068	100	58130	2
1/4	3/8	36	0.085	100	58136	2



Closet riser
 - Does not include ballcock nut Model V5089.1
 - Equipped with ferrule Model V5085
 - PEX
Model V5081

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
1/4	3/8	12	0.031	100	57112	2
1/4	3/8	20	0.050	100	57120	2



Lavatory nut
 - Suitable for lavatory riser Model V5080
Model V5089

FPT	Wt [lb]	Quantity	Part No	DG
1/2	0.017	100	33705	2



Ballcock nut
 - Suitable for closet riser Model V5081
 - Plastic
Model V5089.1

FPT	Wt [lb]	Quantity	Part No	DG
3/4	0.023	100	53017	2



Ferrule
 - For Viega ManaBloc compression connections, risers, Valves
 - Plastic
Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/8	1/4	0.001	100	53000	2
1/4	3/8	0.001	100	53005	2
3/8	1/2	0.001	50	53015	2
1/2	3/4	0.001	100	53020	2



Insert stiffener
 - For Viega ManaBloc compression connections, risers
 - Stainless steel
Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.003	50	56110	2
1/2	3/4	0.005	50	56120	2
3/4	7/8	0.010	50	56140	2



Escutcheon Single
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	white	0.012	50	53115	2
1/2	white	0.012	50	53120	2



Escutcheon Double
 - Not suitable for use with Viega FostaPEX
 - Plastic
Model V5088.1

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	white	0.017	25	53116	2
1/2	white	0.016	25	53121	2



Sleeve
 - Not suitable for use with Viega FostaPEX
 - Chrome-plated brass
 - Finishing
Model 2800.5US

d	L [in]	Wt [lb]	Quantity	Part No	DG
3/8	3 1/2	0.041	10	52500	2
1/2	3 1/2	0.058	10	52520	2



Tubing support Dual ceiling
 - Use with tubing insulator Model V5041.1
 - Steel
Model V5041.0

max d	Wt [lb]	Quantity	Part No	DG
1	0.163	25	45750	2



Tubing insulator
 - Use with tubing support dual ceiling Model V5041.0
 - Plastic
Model V5041.1

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.020	100	45760	2



Bracket Telescoping
 - Suitable for Viega PureFlow Press 90° drop ear elbow Model 2825.5ZL
 - Steel
Model V5041.4

L [in]	Wt [lb]	Quantity	Part No	DG
14.5-24	0.518	50	45790	2



Bracket
 - For mounting on 16" center studs
 - Use with bend support snap in Model 2850.3US, tubing clamp stub-out Model V5041.2
 - Steel
 - Mounting holes on 2" centers
Model 2850.4US

d	L [in]	Wt [lb]	Quantity	Part No	DG
1/2	18	0.564	50	51022	2



Tubing clamp Stub-out
 - Use with bracket Model 2850.4US
 - Plastic
Model V5041.2

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.060	50	45770	2



Bend support Snap in
 - Not suitable for Viega FostaPEX
 - Suitable for bracket Model 2850.4US
 - Plastic
Model 2850.3US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.079	100	51021	2



Bend support
Drop ear
 - Not suitable for Viega FostaPEX
 - Plastic-coated steel
Model 2850.1US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2	0.198	25	50520	2



Bend support
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2850.2US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.081	25	51020	2
3/8, 3/4	0.152	25	51040	2
1	0.258	25	51060	2



Bend support
 - For in slab applications
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2851US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.075	10	15106	4
1/2	0.127	10	15107	4
3/8, 3/4	0.190	10	15108	4



Turn out
Tubing clamp
 - For 3/8" tubing and 1/2" tubing with standard or stub-out elbows
 - Not suitable for Viega FostaPEX
 - Plastic
 - Trim tapered tip to use with 1/2" tubing
Model V5071

max d	Wt [lb]	Quantity	Part No	DG
1/2	0.076	25	52130	2



J-clamp tubing fastener
 - Plastic
 Components
 Nail
Model 2860US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.006	100	52000	2
1/2	0.008	100	52020	2
3/4	0.013	100	52040	2
1	0.021	100	52060	2



Economy PEX tubing clamp
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5095

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.002	100	52110	2
1/2	0.003	100	52120	2
3/4	0.004	50	52140	2



Lock clip
 - Plastic
Model 2863US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.013	100	58071	2
1/2	0.014	100	58072¹⁾	2
3/4	0.014	50	58073	2
1	0.024	50	58074	2
1 1/4	0.026	50	58075	2
1 1/2	0.040	25	58076	2
2	0.048	15	58077	2

¹⁾ Suitable for Viega Barrier PEX tubing Part No 11445, 11450



U-channel fastener
 - Plastic
 - Pre-drilled holes
Model 2864US

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	6 1/2	1.029	16	15310	4



Suspension clip tubing fasteners
 - Plastic
Model 2861US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.010	50	55020	2
3/4	0.012	50	55040	2



Tubing insulator
 - Plastic
 - Fits 1 3/8" hole
Model V5094

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.018	50	55100	2
1/2	0.019	50	55120	2
3/4	0.013	50	55140	2
1	0.013	50	55160	2



Zip tie
 - Plastic
Model V5097

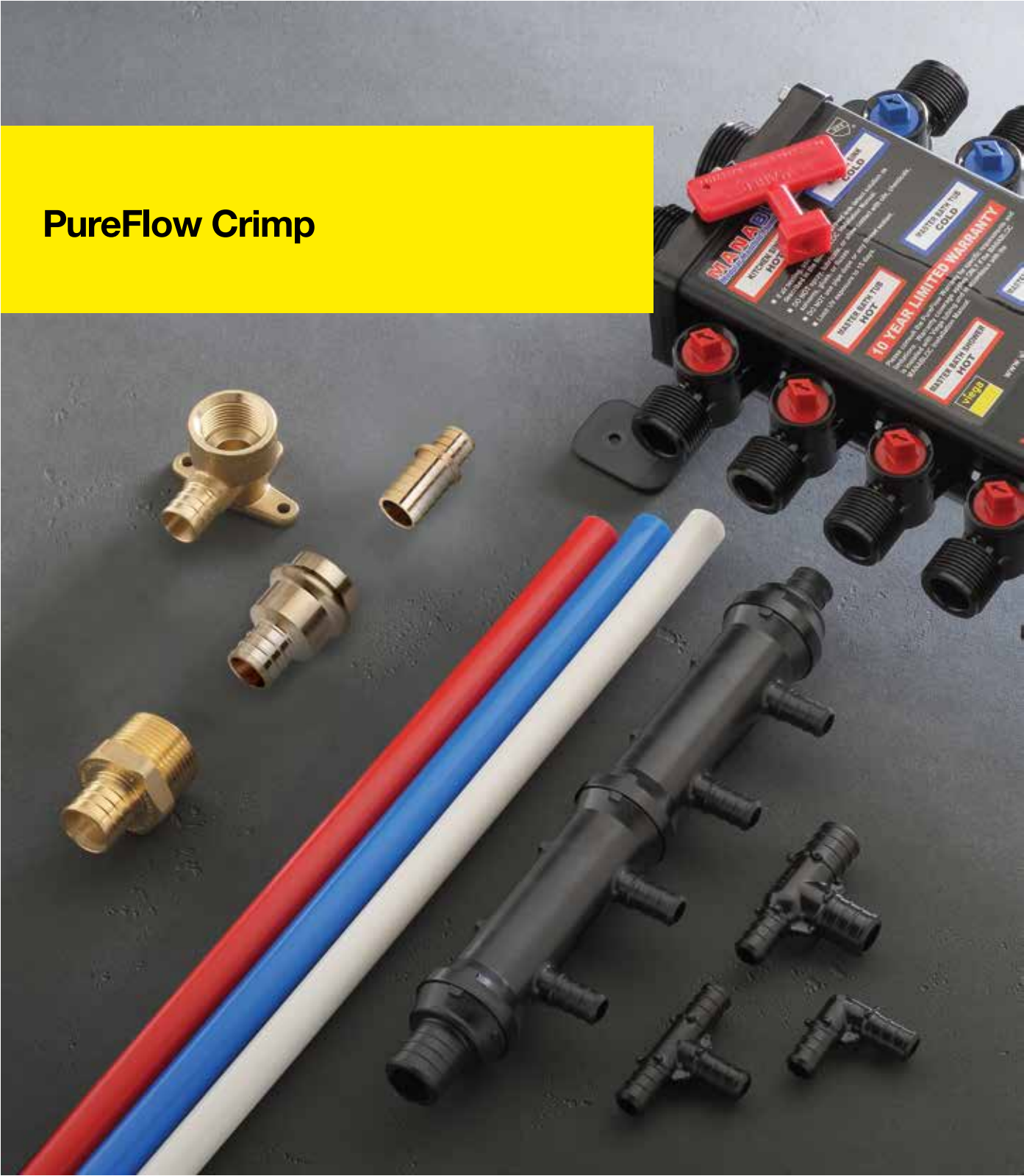
L [in]	Wt [lb]	Quantity	Part No	DG
14	0.013	100	43714	2



Pipe support
 - Not suitable for ViEGA FostaPEX
 - Steel
Model V5083

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	10	1.300	5	68434	2
3/4	10	1.999	5	68435	2
1	10	1.869	5	68430	2
1 1/4	10	1.825	5	68431	2
1 1/2	10	2.542	5	68432	2
2	10	3.132	5	68433	2

PureFlow Crimp



3.2



PureFlow Crimp

With the reliability and quality required for potable water, Viega PureFlow Crimp fittings are part of Viega's complete plumbing solution. Matched with the revolutionary Viega ManaBloc water distribution system and the highest-rated PEX tubing in the industry (according to industry standards), Viega PureFlow Crimp fittings are a time-tested method for joining PEX.

FEATURES AND BENEFITS

- EcoBrass fittings provide better corrosion resistance than other brass fittings
- High-performance PolyAlloy fittings are made in the USA
- Peace of mind from durable materials and quality manufacturing
- Available in sizes $\frac{3}{8}$ " to 1"
- Backed by a 25-year limited warranty

ZERO LEAD

Zero Lead identifies Viega products meeting the lead-free requirements of NSF-61-372 through testing under NSF/ANSI/CAN 372 (0.25% or less maximum weighted average lead content).

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. Crimp rings are not sold with any PureFlow Crimp product unless otherwise specified.

Index

Tubing	136
Elbows	137
Tees	138
Adapters	138
Couplings	139
Manifolds	140
Stub-Outs	140
Lavatory adapters	140
Closet adapters	141
Outlet boxes	142
Accessories	142

Tubing



Viega PureFlow PEX tubing

- PEX
- Coil
- Technical Data
- PEX designation code 5306
- UV resistance 6 months
- ASTM F876, ASTM F877
- Model V5001**

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	red	0.050	1	32101 ¹	1
3/8	500	red	0.042	1	32105 ¹	1
1/2	100	red	0.058	1	32121 ¹	1
1/2	300	red	0.057	1	32123 ¹	1
1/2	500	red	0.056	1	32125 ¹	1
1/2	1000	red	0.058	1	32120 ¹	1
3/4	100	red	0.110	1	32141 ¹	1
3/4	300	red	0.107	1	32143 ¹	1
3/4	500	red	0.106	1	32145 ¹	1
1	100	red	0.169	1	33323 ¹	1
1	300	red	0.169	1	32163 ¹	1
1	500	red	0.176	1	32165	1

¹⁾ center pull coil



Viega PureFlow PEX tubing

- PEX
- Straight length
- Technical Data
- PEX designation code 5306
- UV resistance 6 months
- ASTM F876, ASTM F877
- Model V5001.5**

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	20	red	0.053	50	33120	1
3/4	20	red	0.102	25	33145	1
1	20	red	0.171	15	33270	1



Viega PureFlow PEX tubing

- PEX
- Coil
- Technical Data
- PEX designation code 5306
- UV resistance 6 months
- ASTM F876, ASTM F877
- Model V5002**

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	blue	0.050	1	32201 ¹	1
3/8	500	blue	0.042	1	32205 ¹	1
1/2	100	blue	0.053	1	32221 ¹	1
1/2	300	blue	0.057	1	32223 ¹	1
1/2	500	blue	0.053	1	32225 ¹	1
1/2	1000	blue	0.055	1	32220 ¹	1
3/4	100	blue	0.110	1	32241 ¹	1
3/4	300	blue	0.107	1	32243 ¹	1
3/4	500	blue	0.106	1	32245 ¹	1
1	100	blue	0.170	1	32266 ¹	1
1	300	blue	0.169	1	32263 ¹	1
1	500	blue	0.176	1	32265	1

¹⁾ center pull coil



Viega PureFlow PEX tubing

- PEX
- Straight length
- Technical Data
- PEX designation code 5306
- UV resistance 6 months
- ASTM F876, ASTM F877
- Model V5002.5**

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	20	blue	0.053	50	33240	1
3/4	20	blue	0.102	25	33265	1
1	20	blue	0.171	15	33271	1



Viega PureFlow PEX tubing

- For installation between studs
- PEX
- ManaPac
- Components
- Recycled plastic reels
- Technical Data
- PEX designation code 5306
- UV resistance 6 months
- ASTM F876, ASTM F877
- Model V5004**

d	L [ft]	Reel(s)	Version	Wt [lb]	Quantity	Part No	DG
3/8	500	1	blue	0.056	1	32905	1
3/8	500	1	red	0.056	1	32805	1
1/2	300	1	blue	0.077	1	32923	1
1/2	300	1	red	0.077	1	32823	1


Viega PureFlow PEX tubing

- PEX
- Coil
- Technical Data
- PEX designation code 5306
- UV resistance 6 months
- ASTM F876, ASTM F877
- Model V5003**

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¼	100	white	0.032	1	32011	1
¾	100	white	0.050	1	32001 ¹	1
¾	500	white	0.042	1	32005 ¹	1
½	100	white	0.060	1	32021 ¹	1
½	300	white	0.057	1	32023 ¹	1
½	500	white	0.056	1	32025 ¹	1
½	1000	white	0.055	1	32020 ¹	1
¾	100	white	0.110	1	32041 ¹	1
¾	300	white	0.107	1	32043 ¹	1
¾	500	white	0.106	1	32045 ¹	1
1	100	white	0.170	1	32061 ¹	1
1	300	white	0.173	1	32063 ¹	1
1	500	white	0.176	1	32065	1
1¼	100	white	0.255	1	32062	1
1¼	300	white	0.255	1	32042	1
1½	100	white	0.353	1	32064	1
2	100	white	0.630	1	32060	1

¹ center pull coil

Viega PureFlow PEX tubing

- PEX
- Straight length
- Technical Data
- PEX designation code 5306
- UV resistance 6 months
- ASTM F876, ASTM F877
- Model V5003.5**

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	20	white	0.054	50	33020	1
¾	20	white	0.103	25	33045	1
1	20	white	0.171	15	33061	1
1¼	20	white	0.255	10	35801	1
1½	20	white	0.353	5	35805	1
2	20	white	0.630	5	35811	1


Viega PureFlow PEX tubing Sleeved

- PEX
- Coil
- Note
- HDPE sleeve
- ASTM F876, ASTM F877
- Model V5001.2**

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	white	0.120	1	33830	1
¾	100	white	0.190	1	33831	1
1	100	white	0.320	1	33832	1

Elbows

Viega PureFlow Crimp 90° elbow

- PolyAlloy
- Crimp connection
- Model V5216**

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
¾	¾	0.007	50	43210	3
½	½	0.010	50	43220	3
¾	½	0.016	25	43242	3
¾	¾	0.021	25/250	43240	3
1	1	0.046	10	43260	3


Viega PureFlow Crimp 90° elbow Zero Lead

- For use with Viega PureFlow PEX
- Brass
- Crimp connection, male pipe thread
- Model V5014ZL**

Crimp	MPT	Wt [lb]	Quantity	Part No	DG
½	¾	0.140	10	46232	2
½	½	0.207	10	46821	2


Viega PureFlow Crimp 90° elbow Drop ear Zero Lead

- Brass
- Crimp connection, female pipe thread
- Model V5027ZL**

Crimp	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.182	10	46233	2
¾	¾	0.288	10	46244	2



Viega PureFlow Crimp 90° elbow
 - Copper
 - Crimp connection, female copper tube size
Model V5021

Crimp	C	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.048	50	44325	2
3/4	3/4	0.111	25	44345	2



Viega PureFlow Crimp 90° elbow
 - Copper
 - Crimp connection, street
Model V5020

Crimp	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.045	50	44320	2
3/4	3/4	0.094	25	44340	2

Tees



Viega PureFlow Crimp tee
 - PolyAlloy
 - Crimp connection
Model V5218

Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.010	50	43500	3
1/2	1/2	1/2	0.014	50	43520	3
1/2	1/2	3/4	0.019	25	43334	3
3/4	1/2	1/2	0.021	25	43433	3
3/4	1/2	3/4	0.026	25	43434	3
3/4	3/4	1/2	0.023	25	43443	3
3/4	3/4	3/4	0.029	25	43540	3
3/4	3/4	1	0.038	10	43445	3
1	3/4	3/4	0.047	10	43544	3
1	3/4	1	0.054	10	43545	3
1	1	1/2	0.043	10	43553	3
1	1	3/4	0.046	10	43554	3
1	1	1	0.050	10	43560	3

Adapters



Viega PureFlow Crimp adapter Zero Lead
 - Brass
 - Crimp connection, male pipe thread
Model V5011ZL

Crimp	MPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.102	50	46302	2
1/2	1/2	0.101	50	46321	2
1/2	3/4	0.141	25	46324	2
3/4	1/2	0.096	25	46342	2
3/4	3/4	0.147	25	46340	2
3/4	1	0.216	10	46446	2
1	3/4	0.155	10	46361	2
1	1	0.236	10	46366	2



Viega PureFlow Crimp adapter Zero Lead
 - Brass
 - Crimp connection, female pipe thread
Model V5012ZL

Crimp	FPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.094	25	46323	2
1/2	1/2	0.090	25	46333	2
1/2	3/4	0.143	25	46334	2
3/4	3/4	0.147	25	46344	2
3/4	1	0.231	10	46345	2
1	1	0.234	10	46355	2



Viega PureFlow Crimp adapter Zero Lead
 - Brass
 - Crimp connection, polybutylene (PB) connection
 - Does not include crimp ring

Crimp	PB	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.023	100	46620	2
1/2	1/2	0.031	100	46630	2
3/4	3/4	0.056	50	46641	2
1	1	0.083	10	46650	2

Note

Use Viega PureFlow Crimp ring model V5019.9 for PB connection.

Model V5017ZL



Viega PureFlow Crimp adapter Zero Lead
 - Brass
 - Crimp connection, polyethylene (PE) connection

Note
 Use standard stainless steel hose clamp for PE connection (not included)
Model V5047ZL

Crimp	PE	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.111	25	46145	2
1	1	0.166	10	46156	2



Viega PureFlow Crimp adapter Zero Lead
 - Eco brass
 - Crimp connection, female copper tube size
Model V5045ZL

Crimp	C	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.035	50	46635	2
3/4	3/4	0.082	25	46644	2
1	1	0.108	10	40655¹	2

¹⁾ copper



Viega PureFlow Crimp adapter Zero Lead
 - Eco brass
 - Crimp connection, street
Model V5046ZL

Crimp	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.038	50	46633	2
3/4	3/4	0.067	25	46644	2
1	1	0.103	10	60651¹	2

¹⁾ copper



Viega PureFlow Crimp adapter Zero Lead
 - Brass
 - Crimp connection, female copper tube size, street
Note
 Copper connection can be used as either male or female connection.
Model V5024ZL

Crimp	C	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
3/8	3/8	1/2	0.036	50	46622	2
1	3/4	1	0.184	10	46654	2

Couplings



Viega PureFlow Crimp coupling
 - PolyAlloy
 - Crimp connection
Model V5215

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.006	800	43033	3
3/4	3/4	0.012	500	43044	3
3/4	1/2	0.010	500	43043	3
3/8	3/8	0.004	50	43402	3
1/2	1/2	0.006	100	43403	3
1/2	3/8	0.006	50	43332	3
3/4	1/2	0.010	50	43343	3
3/4	3/4	0.012	50	43404	3
1	1/2	0.019	10	43353	3
1	3/4	0.021	10	43354	3
1	1	0.024	10	43355	3



Viega PureFlow Crimp test plug
 - PLS
 - Crimp connection
Model V5058

Crimp	Wt [lb]	Quantity	Part No	DG
3/8	0.003	100	43702	3
1/2	0.004	100	43723	3
3/4	0.007	50	43744	3
1	0.015	50	43765	3



**Viega PureFlow Crimp transition coupling
Smart Connect Technology
Zero Lead**

- For transitioning between Viega PureFlow Crimp and Viega ProPress
- Bronze
- Crimp connection, press connection

Components

EPDM sealing element

Note

PureFlow Crimp and ProPress tool and press jaws required

Model 5013PZL

Crimp	P	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.064	25	44350	5
1/2	3/4	0.102	25	44355	5
3/4	1/2	0.071	25	44360	5
3/4	3/4	0.100	25	44365	5
1	1	0.150	5	44370	5

Manifolds



Viega PureFlow Crimp manifold

- Only use with lock clip Part No 58075
- PolyAlloy
- Crimp connection
- Flow through
- Does not include mounting hardware

Model V5031.2

Outlet(s)	Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
2	3/4	3/4	1/2	0.135	10	65152	2
3	3/4	3/4	1/2	0.197	10	65153	2
4	3/4	3/4	1/2	0.249	10	65154	2
8	1	1	1/2	0.396	5	65258	2



Viega PureFlow Crimp manifold

- Only use with lock clip Part No 58075
- PolyAlloy
- Crimp connection
- Closed
- Does not include mounting hardware

Model V5031.22

Outlet(s)	Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
4	closed	3/4	1/2	0.246	10	65104	2
6	closed	1	1/2	0.343	10	65206	2

Stub-Outs



Viega PureFlow Crimp 90° stub-out

- Copper
- Crimp connection, street

Model V5070

Crimp	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
3/8	1/2	3 1/2	8	0.248	50	44208	2
1/2	1/2	3 1/2	6	0.216	50	44226	2
1/2	1/2	3 1/2	8	0.263	50	44228	2
3/4	3/4	3 1/2	8	0.469	50	44240	2



Viega PureFlow Crimp 90° stub-out

- Copper
- Crimp connection, street

Model V5070.1

Components
Wall plate

Crimp	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
3/8	1/2	3 1/2	8	0.305	25	44209	2
1/2	1/2	3 1/2	6	0.261	25	44227	2
1/2	1/2	3 1/2	8	0.309	25	44229	2

Lavatory adapters



**Viega PureFlow Crimp lavatory adapter
Zero Lead**

- Brass
- Crimp connection, lavatory connection

Components

Plastic nut

Model V5075ZL

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.059	5	46023	2
1/2	1/2	0.058	5	46033	2



Viega PureFlow Crimp lavatory adapter
 - Equipped with ferrule Part No 53005, Viega PureFlow Crimp ring Model V5019.9
 - Brass
 - Crimp connection, compression
Components
 Brass ferrule
Model V5077ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.120	1	46032	2
1/2	1/4	0.115	1	46331	2



Viega PureFlow Crimp lavatory adapter
 - PolyAlloy
 - Crimp connection, lavatory connection
Model V5263

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.025	25	43323	3
1/2	1/2	0.025	25	43333	3
3/4	3/4	0.045	10	43344	3



Viega PureFlow Crimp 90° lavatory elbow
 - PolyAlloy
 - Crimp connection, lavatory connection
Components
 Plastic nut
Model V5255

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.027	50	43232	3
1/2	1/2	0.029	50	43233	3
3/4	3/4	0.053	25	43244	3



Cone seal
 - For use with Viega PureFlow PEX
 - Spare part for Viega PureFlow Crimp stop valve straight Model V5036.30, Viega PureFlow Crimp lavatory adapter Model V5075ZL, Viega PureFlow Crimp 90° lavatory elbow Model V5255, Viega PureFlow Crimp lavatory adapter Model V5263, Viega PureFlow Press lavatory adapter Model V5613.3
 - Santoprene
Model V5084.1

d	Wt [lb]	Quantity	Part No	DG
1/2	0.002	100	43721	2
3/4	0.003	100	43740	2

Closet adapters



Viega PureFlow Crimp closet adapter
 - PolyAlloy
 - Crimp connection, closet connection
Components
 Plastic nut
Model V5257

Crimp	Closet	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.036	5	43300	3
1/2	1/2	0.040	5	43320	3



Cone seal
 - Spare part for Viega PureFlow Crimp closet adapter Model V5257, Viega PureFlow Press closet adapter Model V5613.4
 - SBR
Model V5084

d	Wt [lb]	Quantity	Part No	DG
1/2	0.004	100	43820	2



Viega PureFlow Crimp swivel connector
 - For water heater
 - Copper
 - Crimp connection, female pipe thread
Model V5048ZL

Crimp	FPT	L [in]	Wt [lb]	Quantity	Part No	DG
3/4	3/4	18	0.554	25	46764	2

Outlet boxes



Viega PureFlow Crimp outlet box Zero Lead
 - For ice maker
 - Brass
Components
 ¼ turn brass valve, water hammer arrestor
Model 2872.8ZL

Crimp	Wt [lb]	Quantity	Part No	DG
½	0.965	1	46720	2



Viega PureFlow Crimp outlet box Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves, water hammer arrestors
Model 2872.9ZL

Crimp	Wt [lb]	Quantity	Part No	DG
½	1.819	1	46730	2



Viega PureFlow Crimp outlet box Zero Lead
 - For ice maker
Components
 ¼ turn brass valve
Model V5073

Crimp	Wt [lb]	Quantity	Part No	DG
¾	0.875	1	43700	2
½	0.880	1	43722	2



Viega PureFlow Crimp outlet box Zero Lead
 - For washing machine
 - Various
 - Color coded handles
Components
 (2) ¼ turn brass valves
Model V5073.5

Crimp	Wt [lb]	Quantity	Part No	DG
½	1.625	1	43720	2



Tubing
 - Only for cold water applications
 - For ice maker
 - High density polyethylene (HDPE)
Note
 ¼" OD
Model V5052

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
⅝	100	white	0.012	1	43100	1

Accessories




Viega PureFlow Crimp ring
 - Only for Viega PureFlow Crimp fittings, Viega PureFlow Crimp tools
 - Copper
Model V5019.9

d	Wt [lb]	Quantity	Part No	DG
¾	0.011	100	43600	2
½	0.013	100	43620	2
¾	0.018	100	43640	2
1	0.022	50	43660	2




Lavatory riser
 - Does not include lavatory nut Model V5089
 - Equipped with ferrule Model V5085
 - PEX
Model V5080

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
¼	¾	20	0.046	100	58120	2
¼	¾	30	0.068	100	58130	2
¼	¾	36	0.085	100	58136	2




Closet riser
 - Does not include ballcock nut Model V5089.1
 - Equipped with ferrule Model V5085
 - PEX
Model V5081

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
1/4	3/8	12	0.031	100	57112	2
1/4	3/8	20	0.050	100	57120	2




Lavatory nut
 - Suitable for lavatory riser Model V5080
Model V5089

FPT	Wt [lb]	Quantity	Part No	DG
1/2	0.017	100	33705	2




Ballcock nut
 - Suitable for closet riser Model V5081
 - Plastic
Model V5089.1

FPT	Wt [lb]	Quantity	Part No	DG
3/4	0.023	100	53017	2




Ferrule
 - For Viega ManaBloc compression connections, risers, Valves
 - Plastic
Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/8	1/4	0.001	100	53000	2
1/4	3/8	0.001	100	53005	2
3/8	1/2	0.001	50	53015	2
1/2	5/8	0.001	100	53020	2



Insert stiffener
 - For Viega ManaBloc compression connections, risers
 - Stainless steel
Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.003	50	56110	2
1/2	5/8	0.005	50	56120	2
3/4	7/8	0.010	50	56140	2




Escutcheon Single
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	white	0.012	50	53115	2
1/2	white	0.012	50	53120	2




Escutcheon Double
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088.1

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	white	0.017	25	53116	2
1/2	white	0.016	25	53121	2



Sleeve
 - Not suitable for use with Viega FostaPEX
 - Chrome-plated brass
 - Finishing
Model 2800.5US

d	L [in]	Wt [lb]	Quantity	Part No	DG
3/8	3 1/2	0.041	10	52500	2
1/2	3 1/2	0.058	10	52520	2



Bracket
 - For mounting on 16" center studs
 - Use with bend support snap in Model 2850.3US, tubing clamp stub-out Model V5041.2
 - Steel
 - Mounting holes on 2" centers
Model 2850.4US

d	L [in]	Wt [lb]	Quantity	Part No	DG
1/2	18	0.564	50	51022	2



Tubing clamp
Stub-out
 - Use with bracket Model 2850.4US
 - Plastic
Model V5041.2

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.060	50	45770	2



Bend support
Snap in
 - Not suitable for Viega FostaPEX
 - Suitable for bracket Model 2850.4US
 - Plastic
Model 2850.3US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.079	100	51021	2



Bend support
Drop ear
 - Not suitable for Viega FostaPEX
 - Plastic-coated steel
Model 2850.1US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2	0.198	25	50520	2



Bend support
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2850.2US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.081	25	51020	2
5/8, 3/4	0.152	25	51040	2
1	0.258	25	51060	2



Bend support
 - For in slab applications
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2851US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.075	10	15106	4
1/2	0.127	10	15107	4
5/8, 3/4	0.190	10	15108	4



Tubing clamp
Turn out
 - For 3/8" tubing and 1/2" tubing with standard or stub-out elbows
 - Not suitable for Viega FostaPEX
 - Plastic
 - Trim tapered tip to use with 1/2" tubing
Model V5071

max d	Wt [lb]	Quantity	Part No	DG
1/2	0.076	25	52130	2



J-clamp tubing fastener
 - Plastic
Components
 Nail
Model 2860US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.006	100	52000	2
1/2	0.008	100	52020	2
3/4	0.013	100	52040	2
1	0.021	100	52060	2



Economy PEX tubing clamp
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5095

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.002	100	52110	2
1/2	0.003	100	52120	2
3/4	0.004	50	52140	2



Lock clip
 - Plastic
Model 2863US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.013	100	58071	2
1/2	0.014	100	58072¹	2
3/4	0.014	50	58073	2
1	0.024	50	58074	2

¹ Suitable for Viega Barrier PEX tubing Part No 11445, 11450



U-channel fastener
 - Plastic
 - Pre-drilled holes
Model 2864US

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	6 1/2	1.029	16	15310	4



Suspension clip tubing fasteners
 - Plastic
Model 2861US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.010	50	55020	2
3/4	0.012	50	55040	2



Tubing insulator
 - Plastic
 - Fits 1 3/8" hole
Model V5094

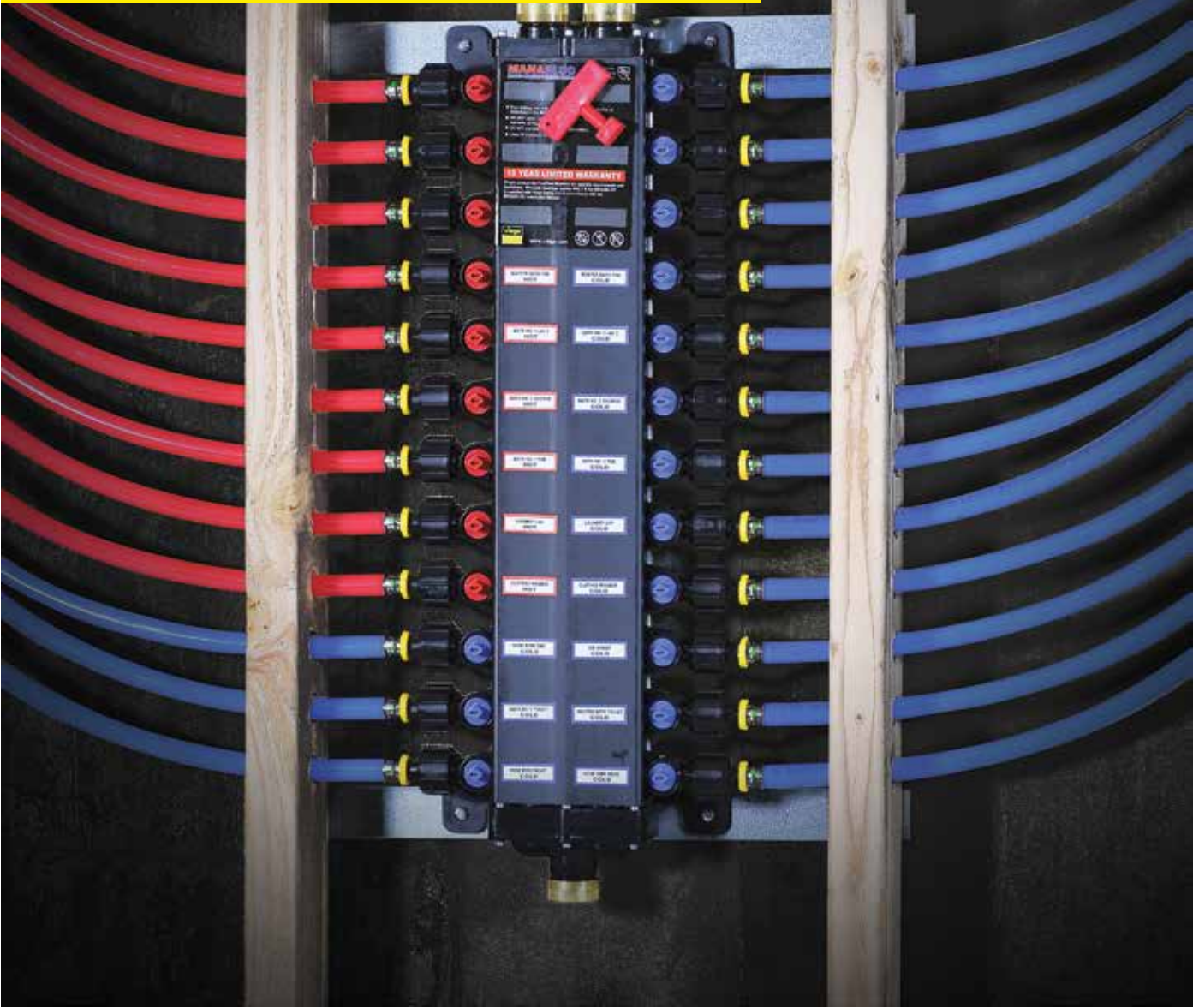
for d	Wt [lb]	Quantity	Part No	DG
3/8	0.018	50	55100	2
1/2	0.019	50	55120	2
3/4	0.013	50	55140	2
1	0.013	50	55160	2



Zip tie
 - Plastic
Model V5097

L [in]	Wt [lb]	Quantity	Part No	DG
14	0.013	100	43714	2

ManaBlocs



3.3

ManaBlocs

The Viega ManaBloc is engineered to be an entire water distribution system, allowing control over each supply line from one central location. It also allows for multiple fixtures to be used simultaneously without dramatic drops in pressure or temperature. A system featuring a ManaBloc will ultimately reduce the number of fittings (and therefore, potential leak points) behind the wall. ManaBloc features the industry's largest internal reservoir, allowing for smaller temperature and pressure changes than manifold and branch and tee installations. On top of that, ManaBlocs are designed to resist scaling and corrosion and feature a 10-year transferable warranty. Faster hot water delivery is possible using dedicated lines designed for $\frac{3}{8}$ " and $\frac{1}{2}$ " connections.

FEATURES AND BENEFITS

- Faster hot water delivery possible through dedicated lines to each plumbing fixture
- Allows shutoff of individual fixtures without disrupting flow elsewhere
- Requires less connections behind the wall than standard installation methods
- Flexible PureFlow PEX tubing makes installations fast and easy
- PEX lines available in $\frac{3}{8}$ " or $\frac{1}{2}$ " to supply required fixture demands, ensuring optimal efficiency
- Quiet operation with minimized flow noise compared to copper tubing
- Increases energy savings by reducing water waste
- Complies with most green building efficiency code supplements

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record.

Index

ManaBlocs	150
MiniBlocs	150
Port Adapters	151
Supply Adapters	152
Accessories	153

ManaBlocs



Viega PureFlow ManaBloc distribution manifold

- Polysulfone
- Does not include port adapters, supply adapters

Components

Integrated ¼ turn shutoff valves, T-handle valve key

Model V5040.6

Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
14	½	6	8	5.024	1	49610	2
18	½	8	10	5.818	1	49615	2
24	½	9	15	8.016	1	49620	2
30	½	12	18	9.579	1	49625	2
36	½	14	22	10.974	1	49630	2



Viega PureFlow ManaBloc distribution manifold

- Polysulfone
- Does not include supply adapters, port adapters

Components

Integrated ¼ turn shutoff valves, T-handle valve key

Model V5040.0

Port(s)	d	hot	cold	hard	Wt [lb]	Quantity	Part No	DG
24	½	10	10	4	8.016	1	49635	2
30	½	13	13	4	9.579	1	49640	2
36	½	16	16	4	10.974	1	49645	2

MiniBlocs



Viega PureFlow MiniBloc zoning manifold Smart Connect Technology

- For combination systems
- Polysulfone
- Press connection
- Blue color coded ports for cold water
- Does not include supply connections

Components

¼ turn valves, T-handle valve key, optional red valve caps

Model V5650

Adapter	Port(s)	d	Wt [lb]	Quantity	Part No	DG
polymer	3	½	1.804	1	49033	2
polymer	4	½	2.007	1	49043	2
polymer	6	½	2.456	1	49063	2
polymer	8	½	3.337	1	49083	2



Viega PureFlow MiniBloc zoning manifold Smart Connect Technology

- For combination systems
- Press connection
- Color coded ports for hot and cold water
- Does not include supply connections

Components

¼ turn valves, T-handle valve key

Model V5660

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
polymer	5	½	2	3	2.189	1	49453	2
polymer	7	½	3	4	3.130	1	49473	2
polymer	10	½	4	6	3.801	1	49410	2



Viega MiniBloc zoning manifold

- Polysulfone
- Crimp connection
- Blue color coded ports for cold water
- Does not include supply connections

Components

¼ turn valves, T-handle valve key, optional red valve caps

Model V5031.5

Adapter	Port(s)	d	Wt [lb]	Quantity	Part No	DG
PolyAlloy	3	½	1.727	1	50033	2
PolyAlloy	4	¾	1.605	1	50021	2
PolyAlloy	4	½	1.919	1	50043	2
PolyAlloy	6	½	2.434	1	50063	2
PolyAlloy	8	½	3.199	1	50083	2



Viega PureFlow MiniBloc zoning manifold

- Crimp connection
- Color coded ports for hot and cold water
- Does not include supply connections

Components

¼ turn valves, T-handle valve key

Model V5067

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
PolyAlloy	5	½	2	3	2.159	1	51063	2
PolyAlloy	7	½	3	4	2.869	1	51073	2
PolyAlloy	10	½	4	6	3.638	1	51003	2

Port Adapters



Viega PureFlow Press port adapter Smart Connect Technology

- For connecting distribution lines to Viega ManaBloc and Viega MiniBloc
- Polymer
- Press connection, Viega ManaBloc connection

Model V5613.1

P	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.047	6	49224	2
½	½	0.050	6	49234	2



Viega PureFlow Press port adapter Sweep Smart Connect Technology

- For connecting distribution lines to Viega ManaBloc, use when replacing a previous generation ManaBloc (with external divider plate and different port spacing)
- Polymer
- Press connection, Viega ManaBloc connection

Model V5613.5

P	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.049	6	50263	2
½	½	0.051	6	50262	2



Viega PureFlow Crimp port adapter

- For connecting distribution lines to Viega ManaBloc and Viega MiniBloc
- PolyAlloy
- Crimp connection, Viega ManaBloc connection

Model V5039.1

Crimp	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.040	6	50023	2
½	¾	0.026	6	51123	2
½	½	0.040	6	50133	2

3.3



Viega PureFlow Crimp port adapter Sweep

- For connecting distribution lines, use when replacing a previous generation ManaBloc (with external divider plate and different port spacing)
 - PolyAlloy
 - Crimp connection, Viega ManaBloc connection
- Model V5039.2**

Crimp	Port	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.041	6	50261	2
1/2	1/2	0.041	6	50260	2



Viega ManaBloc port adapter Zero Lead

- For connecting polybutylene (PB) distribution lines to Viega Manabloc
 - Brass
 - Polybutylene (PB) connection, Viega ManaBloc connection
 - Does not include ring for PB connection
- Model V5613.8**

PB	Port	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.093	6	50267	2
1/2	1/2	0.087	6	50266	2



Viega ManaBloc port adapter Sweep

- For connecting polybutylene (PB) distribution lines to Viega Manabloc, use when replacing a previous generation ManaBloc (with external divider plate and different port spacing)
 - Polymer
 - Polybutylene (PB) connection, Viega ManaBloc connection
 - Does not include ring for PB connection
- Model V5613.7**

PB	Port	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.041	6	50265	2
1/2	1/2	0.042	6	50264	2

Supply Adapters



Viega PureFlow Press supply adapter Smart Connect Technology

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
 - Polymer
 - Press connection, Viega ManaBloc supply connection
- Model V5613.2**

P	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.098	5	49414	2
1	1	0.118	5	49416	2



Viega PureFlow ManaBloc supply adapter Zero Lead

- For connecting FPT supply lines to Viega ManaBloc and Viega MiniBloc
 - Brass
 - Male pipe thread, Viega ManaBloc supply connection
- Model V5033ZL**

MPT	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.329	5	46646	2
1	1	0.399	5	46656	2



Viega ManaBloc supply adapter Zero Lead

- For connecting polybutylene (PB) supply lines to Viega Manabloc
 - Brass
 - Polybutylene (PB) connection, Viega ManaBloc connection
 - Does not include ring for PB connection
- Model V5035ZL**

PB	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.036	1	50268	2
1	1	0.036	1	50269	2



Viega PureFlow Crimp supply adapter
 - For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
 - PolyAlloy
 - Crimp connection, Viega ManaBloc supply connection
Model V5213

Crimp	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.095	5	50141	2
1	1	0.100	5	50151	2

Accessories



Port cap
 - For Viega ManaBloc, Viega MiniBloc
 - Plastic
Model V5087

d	Wt [lb]	Quantity	Part No	DG
3/8	0.020	6	36204	2
1/2	0.037	6	36205	2



Supply cap
 - For Viega ManaBloc, Viega MiniBloc
 - Brass
Model V5036.10

d	Wt [lb]	Quantity	Part No	DG
1	0.082	5	53601	2



Viega PureFlow ManaBloc mounting set
 - For mounting Viega ManaBloc between studs
 - Steel
 - Pre-drilled to mount on 16" center studs
Components
 (2) mounting straps, (4) screws
Model V5038

Wt [lb]	Quantity	Part No	DG
0.720	1	45716	2



T-handle valve key
 - For Viega ManaBloc, Viega MiniBloc
 - Plastic
Model V5039.7

Wt [lb]	Quantity	Part No	DG
0.024	1	50601	2



Replacement kit
 - For Viega ManaBloc and Viega MiniBloc valve stems, ports 1/2" or 3/8"
 - 1/4 turn
Components
 Red valve, blue valve, valve removal tool, T-handle valve key
Model 2870.91

Wt [lb]	Quantity	Part No	DG
0.150	1	51602	2



Ferrule
 - For Viega ManaBloc compression connections, risers, Valves
 - Plastic
Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/8	1/4	0.001	100	53000	2
1/4	3/8	0.001	100	53005	2
3/8	1/2	0.001	50	53015	2
1/2	5/8	0.001	100	53020	2



Insert stiffener
 - For Viega ManaBloc compression connections, risers
 - Stainless steel
Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.003	50	56110	2
1/2	5/8	0.005	50	56120	2
3/4	7/8	0.010	50	56140	2

3.3



Viega PureFlow ManaBloc access panel

- Plastic

Note

Can be mounted to open vertically or horizontally

Model V5099

W [in]	L [in]	max. Ports	Wt [lb]	Quantity	Part No	DG
14	18	14	1.350	1	50718	2
14	26	16	1.849	1	50726	2
14	30	24	2.434	1	50730	2
14	39	36	3.249	1	50739	2



Viega PureFlow ManaBloc access panel

- Metal

- 90 minute fire rating

Components

(2) knurled knobs, (2) keys

Note

Can be mounted to open vertically or horizontally

UL listed

Model V5099.1

W [in]	L [in]	max. Ports	Wt [lb]	Quantity	Part No	DG
14	40	30	26.258	1	50740	2

Heating and Cooling Solutions



4.1



Heating and Cooling Solutions

Radiant heating systems have been around since 10,000 B.C., but Viega has made them more efficient, reliable and easier to install. Viega offers a full line of prefabricated Climate Mats for wet installs, panels for dry installs, tubing, manifolds, mixing options and controls all engineered to work together. Radiant heating and cooling solutions can reduce energy costs by up to 30% for both residential and commercial buildings. Our hands-on design team can provide you with a complete design and bill of materials, so you know you have everything you need for a properly functioning system.

FEATURES AND BENEFITS

- Faster and easier than traditional radiant installation
- Typically reduces energy costs from 10-30%
- Minimizes circulation of dust, allergens and airborne contaminants
- Proven press technology helps to ensure secure connections
- Backed by a 30-year warranty on Viega Barrier PEX, PureFlow Press metal and polymer fittings
- Technical support
- Design and layout services

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A green dot on a Viega PureFlow Press polymer fitting indicates Smart Connect technology.

Index

Tubing	158
Elbows	160
Tees	160
Adapters	161
Couplings	162
Manifolds	164
Controls	166
Panels, Plates, Tracks, and Mats	167
Mixing equipment	168
Valves	169
Accessories	170
Components	171

Tubing



ViEga Barrier PEX tubing

- Oxygen Barrier Pex
- Coil
- Oxygen diffusion barrier, protective outer layer

Technical Data

PEX designation code 5306
 Chlorine resistance ratings CL5
 UV resistance 6 months
ASTM F876, ASTM F877, ASTM F3253, NSF 61

Model 2802US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
5/16	250	black with stripe	0.036	1	11400	4
5/16	1000	black with stripe	0.034	1	11405	4
3/8	300	black with stripe	0.043	1	11415	4
3/8	1200	black with stripe	0.043	1	11418	4
1/2	250	black with stripe	0.043	1	11428	4
1/2	300	black with stripe	0.057	1	11425	4
1/2	400	black with stripe	0.058	1	11430	4
1/2	500	black with stripe	0.058	1	11427	4
1/2	1000	black with stripe	0.058	1	11436	4
1/2	1200	black with stripe	0.057	1	11435	4
1/2	2000	black with stripe	0.056	1	11440	4
5/8	500	black with stripe	0.079	1	11445	4
5/8	1500	black with stripe	0.079	1	11450	4
3/4	150	black with stripe	0.107	1	11455	4
3/4	300	black with stripe	0.108	1	11457	4
3/4	500	black with stripe	0.113	1	11458	4
3/4	800	black with stripe	0.108	1	11460	4
3/4	1000	black with stripe	0.108	1	11462	4
1	150	black with stripe	0.180	1	11465	4
1	500	black with stripe	0.176	1	11470	4
1 1/4	100	black with stripe	0.270	1	11475	4
1 1/2	100	black with stripe	0.365	1	11480	4
2	100	black with stripe	0.603	1	11485	4



ViEga Barrier PEX tubing

- Oxygen Barrier Pex
- Straight length
- Oxygen diffusion barrier, protective outer layer

Technical Data

PEX designation code 5306
 Chlorine resistance ratings CL5
 UV resistance 6 months
ASTM F876, ASTM F877, ASTM F3253, NSF 61

Model 2803US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/4	20	black with stripe	0.105	25	11500	4
1	20	black with stripe	0.175	15	11505	4
1 1/4	20	black with stripe	0.264	10	11510	4
1 1/2	20	black with stripe	0.370	5	11515	4
2	20	black with stripe	0.614	5	11520	4



Zip tie

- Plastic
- Model 2866US**


L [in]	Version	Wt [lb]	Quantity	Part No	DG
8.7	yellow	0.003	100	15304	4



U-channel fastener


- Plastic
 - Pre-drilled holes
- Model 2864US**

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	6 1/2	1.029	16	15310	4
5/8	6 1/2	1.899	16	15311	4
3/4	6 1/2	1.300	16	15314	4




Bend support
 - For in slab applications
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2851US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.075	10	15106	4
1/2	0.127	10	15107	4
5/8, 3/4	0.190	10	15108	4



J-clamp tubing fastener
 - Plastic
Components
 Nail
Model 2860US


for d	Wt [lb]	Quantity	Part No	DG
3/8	0.006	100	52000	2
1/2	0.008	100	52020	2
3/4	0.013	100	52040	2
1	0.021	100	52060	2



Lock clip
 - Plastic
Model 2863US


for d	Wt [lb]	Quantity	Part No	DG
5/16	0.013	100	58070	4
3/8	0.013	100	58071	2
1/2	0.014	100	58072¹⁾	2
3/4	0.014	50	58073	2
1	0.024	50	58074	2
1 1/4	0.026	50	58075	2
1 1/2	0.040	25	58076	2
2	0.048	15	58077	2

¹⁾ Suitable for Viega Barrier PEX tubing Part No 11445, 11450




**Bend support
Drop ear**
 - Not suitable for Viega FostaPEX
 - Plastic-coated steel
Model 2850.1US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2	0.198	25	50520	2




Bend support
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2850.2US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.081	25	51020	2
5/8, 3/4	0.152	25	51040	2
1	0.258	25	51060	2



90° elbow coupling
 - For 5/16" Viega Barrier PEX
 - Suitable for Viega Barrier PEX tubing
 Part No 11400, 11405
Components
 Coupling, plastic clip
Model 2810.8US

d	Wt [lb]	Quantity	Part No	DG
5/16	0.032	2	15104	4



Clip
 - Plastic
Model 2871.6US

d	Wt [lb]	Quantity	Part No	DG
5/16	0.002	100	15112	4

Elbows



**Viega PureFlow Press 90° elbow
Smart Connect Technology**
- Polymer
- Press connection
Model V5616

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.023	25	49210	6
1/2	1/2	0.029	250	49220	6
3/4	3/4	0.047	250	49240	6
1	1	0.080	10	49260	6
1 1/4	1 1/4	0.171	5	49270	6
1 1/2	1 1/2	0.220	5	49280	6
2	2	0.377	1	49290	6



Viega ProPress insert stiffener
- For Viega ProPress 90° extended street elbow
- Bronze
Model 2946

d	Wt [lb]	Quantity	Part No	DG
3/4	0.046	5	16423	4

Tees



Viega PureFlow Press tee
- Bronze
- Press connection
Model 2818NG

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
5/8	5/8	5/8	0.188	5	84030	4



**Viega PureFlow Press tee
Smart Connect Technology**
- Polymer
- Press connection
Model V5618

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.035	25	49200	6
1/2	3/8	3/8	0.036	25	49322	6
1/2	1/2	3/8	0.039	25	49332	6
1/2	1/2	1/2	0.042	25	49520	6
1/2	1/2	3/4	0.052	25	49334	6
3/4	1/2	1/2	0.052	25	49433	6
3/4	1/2	3/4	0.061	25	49434	6
3/4	3/4	1/2	0.059	25	49443	6
3/4	3/4	3/4	0.068	25	49540	6
1	1/2	1/2	0.068	10	49533	6
1	1/2	1	0.097	10	49535	6
1	3/4	1/2	0.074	10	49543	6
1	3/4	3/4	0.084	10	49544	6
1	3/4	1	0.104	10	49545	6
1	1	1/2	0.088	10	49553	6
1	1	3/4	0.102	10	49554	6
1	1	1	0.115	10	49560	6
1 1/4	1	3/4	0.150	5	49754	6
1 1/4	1	1	0.166	5	49755	6
1 1/4	1 1/4	1/2	0.245	5	49888	6
1 1/4	1 1/4	3/4	0.182	5	49774	6
1 1/4	1 1/4	1	0.206	5	49775	6
1 1/4	1 1/4	1 1/4	0.250	5	49570	6
1 1/2	1	3/4	0.170	5	49854	6
1 1/2	1	1	0.195	5	49855	6
1 1/2	1	1 1/2	0.245	5	49886	6
1 1/2	1 1/4	3/4	0.205	5	49874	6
1 1/2	1 1/4	1	0.225	5	49875	6
1 1/2	1 1/4	1 1/4	0.275	5	49877	6
1 1/2	1 1/2	1/2	0.214	5	49883	6
1 1/2	1 1/2	3/4	0.233	5	49884	6
1 1/2	1 1/2	1	0.245	5	49885	6
1 1/2	1 1/2	1 1/4	0.290	5	49887	6
1 1/2	1 1/2	1 1/2	0.326	5	49580	6
2	1 1/2	3/4	0.001	1	49984	6
2	1 1/2	1	0.315	1	49985	6
2	1 1/2	1 1/4	0.365	1	49987	6
2	1 1/2	1 1/2	0.390	1	49988	6
2	2	1/2	0.309	1	49993	6
2	2	3/4	0.355	1	49994	6
2	2	1	0.373	1	49995	6
2	2	1 1/4	0.405	1	49997	6
2	2	1 1/2	0.435	1	49998	6
2	2	2	0.500	1	49590	6

4.1

Adapters



Viega PureFlow Press adapter
 - Bronze
 - Press connection, male pipe thread
Model 2811NG

P	MPT	Wt [lb]	Quantity	Part No	DG
5/8	3/4	0.165	5	80531	4



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, male pipe thread
Model 2811ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.101	10	90506	6
1/2	1/2	0.098	10	90521	6
1/2	3/4	0.152	10	90526	6
3/4	1/2	0.113	10	90542	6
3/4	3/4	0.160	10	90541	6
3/4	1	0.283	10	90546	6
3/4	1 1/4	0.507	2	90562	6
1	3/4	0.182	10	90556	6
1	1	0.284	10	90561	6
1	1 1/4	0.524	2	90566	6
1 1/4	1 1/4	0.564	2	90571	6
1 1/2	1 1/2	0.683	2	90581	6
2	2	1.104	5	90591	6



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, female pipe thread
Model 2812ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.098	10	91520	6
1/2	3/4	0.135	10	91525	6
3/4	1/2	0.110	10	91541	6
3/4	3/4	0.141	10	91540	6
1	3/4	0.166	10	91545	6
1	1	0.239	10	91560	6
1 1/4	1 1/4	0.436	5	91570	6
1 1/2	1 1/2	0.511	5	91580	6
2	2	0.818	5	91590	6



Viega PureFlow Press adapter Smart Connect Technology
 - Bronze
 - Press connection
Components
 EPDM sealing elements
Model 2813PNG

P1	P2	Wt [lb]	Quantity	Part No	DG
5/8	1/2	0.081	5	69627	4
5/8	3/4	0.134	5	69628	4



Viega PureFlow Press transition coupling Smart Connect Technology Zero Lead
 - For transitioning between Viega PureFlow Press and Viega ProPress
 - Bronze
 - Press connection
Components
 EPDM sealing elements
Note
 ProPress and PureFlow tool and press jaws required
Model 2813PZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.076	10	99620	6
1/2	3/4	0.115	10	99626	6
3/4	1/2	0.078	10	99630	6
3/4	3/4	0.115	10	99640	6
1	3/4	0.136	10	99645	6
1	1	0.184	10	99660	6
1 1/4	1	0.236	5	99665	6
1 1/4	1 1/4	0.287	5	99670	6
1 1/2	1 1/2	0.447	5	99680	6
2	2	0.723	5	99690	6



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, female copper tube size
Model 2813.5ZL

P	C	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.062	10	92006	6
1/2	1/2	0.063	10	92021	6
1/2	3/4	0.099	10	92026	6
3/4	1/2	0.067	10	92036	6
3/4	3/4	0.113	10	92041	6
3/4	1	0.176	10	92045	6
1	1	0.186	10	92060	6
1 1/4	1 1/4	0.323	5	92070	6
1 1/2	1 1/2	0.436	5	92080	6
2	2	0.655	5	92090	6

4.1



Viega PureFlow Press adapter
 - Bronze
 - Press connection, street
Model 2813.1NG

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
5/8	3/4	0.119	5	87531	4



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, street
Note
 ProPress tool and press jaw required
Model 2813.1ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.064	10	97520	6
1/2	3/4	0.094	10	97525	6
3/4	1/2	0.079	10	97535	6
3/4	3/4	0.101	10	97540	6
3/4	1	0.154	10	97545	6
1	1	0.175	10	97560	6
1 1/4	1 1/4	0.305	5	97570	6
1 1/2	1 1/2	0.436	5	97580	6
2	2	0.696	5	97590 ¹⁾	6

¹⁾ for use with solder fittings only



SVC manifold adapter
 - For Viega PureFlow Press connections with SVC manifold outlets
 - Bronze
 - Press connection, SVC
Model 2819NG

P	SVC	Wt [lb]	Quantity	Part No	DG
5/16	✓	0.140	5	89407	4
3/8	✓	0.141	5	89408	4
1/2	✓	0.145	5	89409	4
5/8	✓	0.161	5	89413	4
3/4	✓	0.158	5	89410	4



Compression adapter
 - Bronze
 - Compression, SVC
 - Allows Viega PEX compression connections with SVC manifold outlets
Components
 Adapter, compression ring, nut
Model 1022SV

P	SVC	Wt [lb]	Quantity	Part No	DG
5/16	✓	0.214	2	19007	4
3/8	✓	0.209	2	19008	4
1/2	✓	0.197	2	19009	4
5/8	✓	0.197	2	19010	4



Compression adapter
 - Bronze
 - Compression, SVC
 - Allows Viega PEX compression connections with SVC manifold outlets
Components
 Adapter, compression ring, nut, threaded adapter
Model 1022.1SV

P	SVC	Wt [lb]	Quantity	Part No	DG
3/4	✓	0.371	2	19011	4



SVC adapter
 - Bronze
 - Male pipe thread, SVC
Model 1022.6SV

MPT	SVC	Wt [lb]	Quantity	Part No	DG
1/2	✓	0.140	5	19109	4

Couplings



Viega PureFlow Press coupling
 - Bronze
 - Press connection
Model 2815NG

P1	P2	Wt [lb]	Quantity	Part No	DG
5/16	5/16	0.032	5	83001	4
5/8	5/8	0.068	5	83030	4



Viega PureFlow Press coupling Zero Lead
 - Bronze
 - Press connection
Model 2815ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.041	10	93000	6
1/2	1/2	0.052	10	93020	6
3/4	1/2	0.070	10	93050	6
3/4	3/4	0.073	10	93040	6
1	3/4	0.113	10	93055	6
1	1	0.131	10	93060	6
1 1/4	1	0.210	5	93065	6
1 1/4	1 1/4	0.260	5	93070	6
1 1/2	1	0.246	5	93073	6
1 1/2	1 1/2	0.317	5	93080	6



Viega PureFlow Press coupling Smart Connect Technology
 - Polymer
 - Press connection
Model V5615

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.022	25	49402	6
1/2	3/8	0.024	25	49342	6
1/2	1/2	0.027	25	49403	6
3/4	1/2	0.034	25	49343	6
3/4	3/4	0.040	25	49404	6
1	3/4	0.055	10	49354	6
1	1	0.068	10	49405	6
1 1/4	3/4	0.101	5	49347	6
1 1/4	1	0.112	5	49357	6
1 1/4	1 1/4	0.151	5	49407	6
1 1/2	3/4	0.118	5	49348	6
1 1/2	1	0.133	5	49358	6
1 1/2	1 1/4	0.165	5	49378	6
1 1/2	1 1/2	0.190	5	49408	6
2	1 1/2	0.270	1	49398	6
2	2	0.305	1	49409	6



Coupling
 - Brass
 - Compression
 - Low profile
Model 1030SV

d1	d2	Wt [lb]	Quantity	Part No	DG
5/16	5/16	0.151	10	19013	4



SVC coupling
 - Brass
 - Compression
Components
 SVC coupling, (2) nuts and inserts
Model 1030.1SV

SVC	d1	d2	Wt [lb]	Quantity	Part No	DG
✓	1/2	1/2	0.556	1	19015	4
✓	3/8	3/8	0.542	1	19016	4
✓	3/4	3/4	0.899	1	19017	4



Reducer
 - For stainless steel manifold to mixing station connections
 - Bronze
 - Male pipe thread, female pipe thread
Model 1003.5SV

MPT	FPT	Wt [lb]	Quantity	Part No	DG
1 1/4	1	0.356	2	15044	4



Viega PureFlow Press test plug
 - Bronze
 - Press connection
Model 2856NG

P	Wt [lb]	Quantity	Part No	DG
3/8	0.048	5	85131	4



Viega PureFlow Press test plug Smart Connect Technology
 - Polymer
 - Press connection
Model V5656

P	Wt [lb]	Quantity	Part No	DG
3/8	0.011	25	49722	6
1/2	0.015	25	49723	6
3/4	0.022	25	49744	6
1	0.038	10	49765	6
1 1/4	0.082	5	49770	6
1 1/2	0.095	5	49780	6
2	0.154	1	49790	6

4.1



Repair coupling tape

- For wrapping PureFlow Press fittings in a slab
 - Silicone
- Model 2890.4US**

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1	10	0.120	1	15320	4

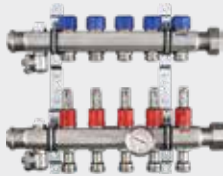


Expansion nipple

- For connecting stainless steel manifolds
 - Nickel-plated brass
 - Male pipe thread
- Model 2878.922**

MPT1	MPT2	Wt [lb]	Quantity	Part No	DG
1¼	1	0.312	2	15186	4

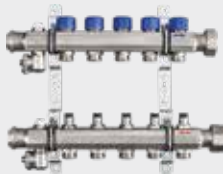
Manifolds



Manifold

- Equipped with air bleeder Model 2878.914, purge valve Model 2878.915, supply flow meter valve Model 2878.920, supply shutoff balancing valve Model 2878.924
 - Stainless steel
 - SVC, union connection, female pipe thread
 - Preassembled
- Model 2804**

Outlet(s)	SVC	Union	FPT	Wt [lb]	Quantity	Part No	DG
2	✓	1¼	1	5.142	1	16030	4
3	✓	1¼	1	5.587	1	16031	4
4	✓	1¼	1	6.687	1	16032	4
5	✓	1¼	1	6.687	1	16033	4
6	✓	1¼	1	8.351	1	16034	4
7	✓	1¼	1	9.202	1	16035	4
8	✓	1¼	1	10.097	1	16036	4
10	✓	1¼	1	11.935	1	16038	4
12	✓	1¼	1	13.751	1	16040	4



Manifold

- Equipped with air bleeder Model 2878.914, purge valve Model 2878.915, supply shutoff balancing valve Model 2878.924
 - Stainless steel
 - SVC, union connection, female pipe thread
 - Preassembled
- Model 2879**

Outlet(s)	SVC	Union	FPT	Wt [lb]	Quantity	Part No	DG
2	✓	1¼	1	4.417	1	16400	4
3	✓	1¼	1	5.217	1	16401	4
4	✓	1¼	1	6.068	1	16402	4
5	✓	1¼	1	6.947	1	16403	4
6	✓	1¼	1	7.798	1	16404	4
7	✓	1¼	1	8.576	1	16405	4
8	✓	1¼	1	9.711	1	16406	4
10	✓	1¼	1	11.421	1	16408	4
12	✓	1¼	1	12.975	1	16410	4



Manifold ball valve set

- For stainless steel manifold
 - Nickel-plated brass
 - Union connection, female pipe thread
- Components
(1) red-handled and (1) blue-handled ball valve
- Model 2877.2**

Union	FPT	Wt [lb]	Quantity	Part No	DG
1¼	1	1.802	1	15056	4



Manifold outlet cap

- For stainless steel manifold
 - Nickel-plated brass
 - SVC
- Components
EPDM gasket
- Model 2856.7**

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.042	2	15054	4



Manifold end plug

- For stainless steel manifold
 - Nickel-plated brass
 - Male pipe thread
- Components
EPDM gasket
- Model 2856.6**

MPT	Wt [lb]	Quantity	Part No	DG
1	0.149	2	15053	4



Coupling
 - Bronze
 - SVC
Model 1022.7SV

SVC1	SVC2	Wt [lb]	Quantity	Part No	DG
✓	✓	0.153	10	19012	4



Manifold
 - Equipped with shutoff / balancing valve
 Model 2834.7US
 - Type L copper
 - Solder inlet connection, PureFlow Press
 outlet connection
Components
 Brass valves
Model 2834.9US

Outlet(s)	d	P	gpm	Wt [lb]	Quantity	Part No	DG
12	1½	⅝	32	14.116	1	17223	4
12	1½	¾	32	13.906	1	17224	4
12	2	⅝	45	16.295	1	17204	4
12	2	¾	45	15.721	1	17205	4



Manifold
 - Equipped with shutoff valve Model 2834.6US
 - Type L copper
 - Solder inlet connection, PureFlow Press
 outlet connection
Components
 Brass valves
Model 2834.8US

Outlet(s)	d	P	gpm	Wt [lb]	Quantity	Part No	DG
12	1½	⅝	32	10.297	1	17221	4
12	1½	¾	32	10.027	1	17222	4
12	2	⅝	45	12.496	1	17202	4
12	2	¾	45	11.917	1	17203	4



**Manifold
 Valveless**
 - Type L copper
 - Solder
Model 2835US

Outlet(s)	d1	d2	gpm	Wt [lb]	Quantity	Part No	DG
3	1	½	13	0.500	2	17141¹	4
18	1½	¾	32	6.063	2	17120	4
18	2	¾	45	9.067	2	17100	4

¹ copper female inlet and male outlet header



Closing cap
 - For use with copper manifolds
 - Type L copper
 - Female copper tube size, female pipe thread
Note
 ½" FPT for draw-off (purge valve) and ⅝" FPT
 for automatic air vent (bottle vent).
Model 2834.5US

C	FPT1	FPT2	Wt [lb]	Quantity	Part No	DG
1½	½	⅝	0.665	1	17125	4
2	½	⅝	0.750	1	17106	4



Manifold cabinet
 - Suitable for manifold Model 2804, 2879
 - Galvanized steel, epoxy powder-coated finish
Model 2879.6US

W [in]	H [in]	D [in]	Wt [lb]	Quantity	Part No	DG
21	30	4½	25.993	1	15800	4
27	30	4½	31.991	1	15801	4
45	30	4½	45.987	1	15802	4



Lock assembly
 - Suitable for manifold cabinet
 Model 2879.6US
Components
 (2) keys
Note
 Part No 15802 requires two locks.
Model 2857.7US

Wt [lb]	Quantity	Part No	DG
0.119	1	15217	4

4.1

Controls



Basic heating control

- For controlling system water temperature based on outdoor reset
- Modulating mixing valve control, boiler activation

Components

Supply sensor, outdoor sensor

Model 2871.0US

	Wt [lb]	Quantity	Part No	DG
	2.488	1	16015	4



Wi-Fi Snow Melt Control

- For use with snow/ice sensor and snow/ice sensor housing, slab sensor and aerial snow sensor, or slab sensor only
- Mobile app for iOS and Android, automatic storm prediction via weather data, automatic software updates via the cloud, zoning (priority, tracking)

Components

Microcontroller, outdoor sensor, two universal sensors

Model 2872.5US

	Wt [lb]	Quantity	Part No	DG
	4.284	1	17014	4



Indoor sensor

- Use with basic heating control Model 2871.0US

Model 2871.2US

	Wt [lb]	Quantity	Part No	DG
	0.108	1	16016	4



Zone control

- Suitable for zone valve Model 2837.1US, 2837.2US, 2837.3US, digital thermostat Model 2874.5US, powerhead Model 2877.7
- Zone wiring and switching center

Components

Circuit board, 24 V AC transformer

Model 2874.7US

Zones	Wt [lb]	Quantity	Part No	DG
4	3.632	1	18060	4
6	5.653	1	18062	4



Digital thermostat

- For sensing floor and/or room temperature
- Suitable for zone control Model 2874.7US, powerhead Model 2877.7
- Adjustable setback, controls up to (4) powerheads, high or low limit protection

Model 2874.5US

V	Wt [lb]	Quantity	Part No	DG
24	0.250	1	18050	4



Floor sensor

- Suitable for digital thermostat Model 2874.5US
- 10KΩ

Model 2874.6US

L [ft]	Wt [lb]	Quantity	Part No	DG
10	0.139	1	18051	4

4.1



Powerhead
 - Suitable for manifold Model 2804, digital thermostat Model 2874.5US, zone control Model 2874.7US, manifold Model 2879
Model 2877.7

Wire	V	Wt [lb]	Quantity	Part No	DG
2	24 V AC	0.300	1	15070	4
4	24 V AC	0.350	1	15069	4



Powerhead
 - Suitable for manifold Model 2804, 2879
Model 2877.8

V	Wt [lb]	Quantity	Part No	DG
0-10 V DC	0.350	1	15068	4



Snow/Ice sensor
 - Spare part for Wi-Fi Snow Melt Control Model 2872.5US
 - Suitable for Snow/Ice sensor housing Model 2865.3US
Model 2875.8US

L [ft]	Wt [lb]	Quantity	Part No	DG
65	4.088	1	17016	4



Snow/Ice sensor housing
 - Spare part for Wi-Fi Snow Melt Control Model 2872.5US
Model 2865.3US

Wt [lb]	Quantity	Part No	DG
1.739	1	17017	4



Sensor well
 - For housing temperature sensor
 - Suitable for basic heating control Model 2871.0US
 - Fits into solder cup or Viega ProPress fitting
Model 2801.4US

CTS	Wt [lb]	Quantity	Part No	DG
½	0.090	1	12128	4



Outdoor sensor
 - Spare part for basic heating control Model 2871.0US, Wi-Fi Snow Melt Control Model 2872.5US
 - Plastic
Components
 10kΩ thermistor
Model 2871.4US

Temp [°F]	W [in]	Wt [lb]	Quantity	Part No	DG
-60-140	1½	0.088	1	16017	4

Panels, Plates, Tracks, and Mats



Viega Climate Panel Assembled
 - For⁹/₁₆" Viega Barrier PEX
 - Suitable for Viega Barrier PEX tubing Part No 11400, 11405
 - Wood, aluminum
Components
 Plywood with aluminum backing
Model 2810US

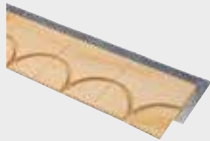
L [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	7	2.794	10	14021	4



Viega Climate Panel Assembled
 - For⁹/₁₆" Viega Barrier PEX
 - Suitable for Viega Barrier PEX tubing Part No 11400, 11405
 - (6) hinged panels
Components
 Plywood with aluminum backing
Model 2810.2US

L [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	7	15.995	1	14025	4

4.1



U-turn panel

- For 3/16" Viega Barrier PEX
- Suitable for Viega Barrier PEX tubing
- Part No 11400, 11405

Components

Plywood with aluminum backing

Model 2810.1US

L [in]	W [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	7	7	2.799	10	14035	4



Viega rapid grid

- For 3/8", 1/2", 5/8" Viega Barrier PEX, 1/2" Viega FostaPEX
- Suitable for Viega Barrier PEX tubing
- Part No 11415, 11418, 11425, 11427, 11428, 11430, 11435, 11436, 11440, 11445, 11450
- High impact polystyrene
- Grid fastening system

Model 2857.2US

L [ft]	W [ft]	H [in]	Wt [lb]	Quantity	Part No	DG
4	2	2 7/8	2.939	8	15216	4



Climate Trak

- Suitable for Viega Barrier PEX tubing
- Part No 11415, 11418, 11425, 11427, 11428, 11430, 11435, 11436, 11440
- Extruded heavy gauge aluminum
- Pre-drilled holes

Model 2857.1US

L [ft]	W [in]	d	Wt [lb]	Quantity	Part No	DG
4	3 1/2	3/8	1.150	20	15209	4
4	3 1/2	1/2	1.150	20	15210	4



Viega Climate Mat

- For in slab applications
- Oxygen Barrier Pex
- Pre-engineered
- CAN/ULC S101, CAN/ULC S102.2

Model 2809.1US

d	O.C.	Loop	Circuit	W [ft]	Wt [lb]	Quantity	Part No	DG
1/2	6	6	6	6	0.688	1	18150	4
1/2	9	4	4	6	0.458	1	18151	4
1/2	6	6	3	6	0.688	1	18154	4
1/2	6	6	2	6	0.688	1	18155	4
1/2	9	4	2	6	0.458	1	18156	4
5/8	9	4	2	6	0.635	1	18157	4
5/8	9	4	4	6	0.635	1	18160	4
5/8	6	6	2	6	0.952	1	18185	4
5/8	6	6	4	6	0.952	1	18186	4
5/8	6	6	6	6	0.952	1	18187	4



Viega Climate Mat

- For in slab applications
- Oxygen Barrier Pex
- Pre-engineered
- CAN/ULC S101, CAN/ULC S102.2

Model 2809.2US

d	O.C.	Loop	Circuit	W [ft]	Wt [lb]	Quantity	Part No	DG
1/2	9	3	3	5	0.344	1	18158	4
1/2	12	3	3	5	0.344	1	18152	4
5/8	12	3	3	5	0.476	1	18159	4

Mixing equipment



Mixing station Enhanced

- For supply temperature modulation
- 7 settings, permanent magnet motor design reduces power consumption by 50%

Components

Isolation ball valves, mounting bracket, supply temperature sensor well

Model V1203.0

Connections	Wt [lb]	Quantity	Part No	DG
ProPress	18.154	1	12152	4



Hydronic mixing block
 - Circulator, control, mixing valve
Components
 3-speed circulator, control, air vent, adapter fittings, bracket and two sensors
Model 2887.3

	Wt [lb]	Quantity	Part No	DG
	8.488	1	56160	4

Valves



Mixing valve
Three way
 - Female pipe thread
 - Regulates supply fluid temperature to the system from the source, manual or electric control
Model 2876.3US

FPT	Wt [lb]	Quantity	Part No	DG
3/4	0.963	1	20080	4
1	1.439	1	20081	4
1 1/4	2.233	1	20082	4
1 1/2	3.672	1	20083	4
2	5.142	1	20084	4



Three-way diverting and mixing valve
Smart Connect Technology
 - Not suitable for potable water installations, fuel gas application
 - Bronze
 - Male BSP
Components
 Three-way diverting and mixing valve, Viega ProPress tailpieces with EPDM sealing elements, flat gasket EPDM
Model 2976.3

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.763	100	87420	8
3/4	3/4	2.424	100	87425	8
1	1	3.615	100	87430	8
1 1/4	1 1/4	4.584	100	87435	8
1 1/2	1 1/2	7.075	100	87440	8
2	2	9.852	100	87445	8



Viega ProPress tailpiece
Smart Connect Technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female union BSP
Components
 EPDM sealing element, flat gasket EPDM
Model 2957ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
1/2	1	0.220	1	79800	8
3/4	1	0.248	1	79805	8
1	1	0.304	1	79810	8
1	1 1/4	0.386	1	79815	8



Diverting valve
Three way
 - Brass
 - Female copper tube size
Components
 Solder tailpieces
Model 2873.1US

C	Wt [lb]	Quantity	Part No	DG
3/4	2.008	1	20001*	4
1	2.989	1	20002*	4
1 1/4	5.988	1	20003*	4
1 1/2	5.907	1	20041*	4

* = Available while supplies last



Shutoff valve
 - Use with manifold valveless Model 2835US
 - Brass
 - Female copper tube size, press connection
Model 2834.6US

C	P	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.252	10	17260	4
3/4	5/8	0.434	10	17261	4
3/4	3/4	0.424	10	17262	4



Shutoff / balancing valve
 - Use with manifold valveless Model 2835US
 - Brass
 - Female copper tube size, press connection
Model 2834.7US

P	C	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.514	10	17263	4
5/8	3/4	0.739	10	17264	4
3/4	3/4	0.725	10	17265	4

4.1



Zone valve
 - Suitable for zone control Model 2874.7US
 - Bronze
 - Solder, PureFlow Press outlet connection
Model 2837.1US

V	C	P	Wt [lb]	Quantity	Part No	DG
24	¾	¾	1.479	1	17230	4
24	1	1	2.422	1	17231	4



Zone valve
 - Suitable for digital thermostat Model 2874.5US, zone control Model 2874.7US
 - Bronze
 - Press connection
Model 2837.2US

V	P1	P2	Wt [lb]	Quantity	Part No	DG
24	¾	¾	1.527	1	17232	4
24	1	1	2.488	1	17233	4



Zone valve
 - Suitable for digital thermostat Model 2874.5US, zone control Model 2874.7US
 - Bronze
 - Press connection, PureFlow Press outlet connection
Model 2837.3US

V	P1	P2	Wt [lb]	Quantity	Part No	DG
24	¾	¾	1.499	1	17234	4
24	1	1	2.513	1	17235	4



Spring check valve
 - For prevention of gravity circulation or backflow
 - Brass
 - Female pipe thread
 - Horizontal or vertical installation, non-ferrous
Model 2873.4US

FPT1	FPT2	Wt [lb]	Quantity	Part No	DG
½	½	0.255	1	20201	4
¾	¾	0.400	1	20202	4
1	1	0.562	1	20203	4
1¼	1¼	0.800	1	20204	4
1½	1½	1.100	1	20205	4



Coupling
 - Bronze
 - SVC
Model 1022.7SV

SVC1	SVC2	Wt [lb]	Quantity	Part No	DG
✓	✓	0.153	10	19012	4

Accessories



System pressurization kit
 - For pressure testing
 - Suitable for manifold Model 2804, 2879, mixing station enhanced Model V1203.0
Components
 (1) pressure gauge, (2) 1¼" MPT x 1" FPT reducer, (2) 1" MPT test plug, (1) male hose thread x SVC adapter
Model 2873.5US

	Wt [lb]	Quantity	Part No	DG
	1.898	1	21210	4



Strap-on temperature gauge set
 - Can be soldered
Components
 Gauge, mounting spring, heat transfer paste
Model 2810.3US

d	Temp [°F]	Wt [lb]	Quantity	Part No	DG
2½	32–250	0.260	1	15055	4



Flange set
Components
 (2) flanges, (2) sealing elements, (4) nuts,
 (4) bolts
Model 2881.9US

d	Wt [lb]	Quantity	Part No	DG
1	2.209	1	16209	4



Air vent
 - For 1½" and 1" brass manifolds
 - Brass
Components
 Air vent, air bleeder
Model 1028SV

MPT	Wt [lb]	Quantity	Part No	DG
¾	0.476	1	15033	4



SVC adapter
 - For adapting 16 mm PEX to SVC connections
 - Brass
Model 2876.4US

	Wt [lb]	Quantity	Part No	DG
	0.196	10	19412	4



Adapter ring
 - For stainless steel manifold
 - Suitable for powerhead Model 2877.7
 - Plastic
Model 2899.1

	Wt [lb]	Quantity	Part No	DG
	0.020	1	15066	4

Components



Flow meter cap
 - For stainless steel manifold shutoff /
 balancing / flow meter
 - Spare part for manifold Model 2804
 - Plastic
Model 2878.910

	Wt [lb]	Quantity	Part No	DG
	0.015	1	15171	4



Manifold replacement temperature gauge
 - For stainless steel manifold shutoff /
 balancing / flow meter
 - Spare part for manifold Model 2804
Model 2878.913

Temp [°F]	Wt [lb]	Quantity	Part No	DG
32–176	0.090	1	15175	4



Air bleeder
 - For stainless steel manifold shutoff /
 balancing, stainless steel manifold shutoff /
 balancing / flow meter
 - Spare part for manifold Model 2804, 2879
 - Nickel-plated brass
 - Male pipe thread
 - Manual
Model 2878.914

	Wt [lb]	Quantity	Part No	DG
	0.090	1	15176	4

4.1



Purge valve
 - For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804, 2879
 - Nickel-plated brass
 - Male pipe thread
Model 2878.915

	Wt [lb]	Quantity	Part No	DG
	0.330	1	15177	4



Return valve seat Long
 - For stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804
 - Nickel-plated brass
 - Male pipe thread, SVC
Model 2878.916

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.200	1	15178	4



Return valve seat Short
 - For stainless steel manifold shutoff / balancing
 - Spare part for manifold Model 2879
 - Nickel-plated brass
 - Male pipe thread, SVC
Model 2878.917

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.125	1	15179	4



Supply valve seat
 - For stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804
 - Nickel-plated brass
 - Male pipe thread, SVC
Model 2878.918

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.155	1	15180	4



Return valve
 - For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804, 2879
 - Brass
Model 2878.919

	Wt [lb]	Quantity	Part No	DG
	0.200	1	15181	4



Supply shutoff balancing valve
 - For stainless steel manifold shutoff / balancing
 - Spare part for manifold Model 2879
 - Nickel-plated brass
 - Male pipe thread
Model 2878.924

	Wt [lb]	Quantity	Part No	DG
	0.160	1	15182	4



Supply flow meter valve
 - For stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804
 - Nickel-plated brass
 - Male pipe thread
 - Clear plastic sight glass
Model 2878.920

	Wt [lb]	Quantity	Part No	DG
	0.200	1	15184	4



Inlet gasket

- For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804, 2879
- Rubber

Model 2878.923

	Wt [lb]	Quantity	Part No	DG
	0.013	2	15170	4



Decoiler Drum and base

- For use with Viega Barrier PEX tubing sizes 1/2" to 3/4" and lengths 800' to 2000'

Model 2875.6US

max d	Wt [lb]	Quantity	Part No	DG
3/4	129.963	1	21310	4



Hydronic mixing block supply fitting #1

- For replacement of hydronic mixing block supply fitting #1
- Spare part for hydronic mixing block Model 2887.3
- Plastic

Note

Order gasket and O-ring separately

Model 2887.31

	Wt [lb]	Quantity	Part No	DG
	0.064	1	56162	4



Hydronic mixing block return fitting #2

- For replacement of hydronic mixing block return fitting #2
- Spare part for hydronic mixing block Model 2887.3
- Plastic

Note

Order gasket and O-ring separately

Model 2887.32

	Wt [lb]	Quantity	Part No	DG
	0.085	1	56163	4



Hydronic mixing block delivery fitting #3

- For replacement of hydronic mixing block delivery fitting #3
- Spare part for hydronic mixing block Model 2887.3
- Plastic

Note

Order gasket and O-ring separately

Model 2887.33

	Wt [lb]	Quantity	Part No	DG
	0.085	1	56164	4



Hydronic mixing block gasket

- For fittings 1-3
- Spare part for hydronic mixing block Model 2887.3, hydronic mixing block supply fitting #1 Model 2887.31, hydronic mixing block return fitting #2 Model 2887.32, hydronic mixing block delivery fitting #3 Model 2887.33
- Rubber

Model 2887.30

	Wt [lb]	Quantity	Part No	DG
	0.002	1	56165	4



Hydronic mixing block O-ring

- For fittings 1-3
 - Spare part for hydronic mixing block Model 2887.3, hydronic mixing block supply fitting #1 Model 2887.31, hydronic mixing block return fitting #2 Model 2887.32, hydronic mixing block delivery fitting #3 Model 2887.33
 - Rubber
- Model 2887.37**

	Wt [lb]	Quantity	Part No	DG
	0.002	1	56169	4



Clip

- For use with hydronic mixing block fittings 1-3
 - Spare part for hydronic mixing block Model 2887.3
 - Aluminum
- Model 2887.38**

	Wt [lb]	Quantity	Part No	DG
	0.009	1	56170	4



Hydronic mixing block T&P sensor

- For use with T&P sensor O-ring
- Spare part for hydronic mixing block Model 2887.3

Note

Order T&P sensor O-ring seperately

Model 2887.34

	Wt [lb]	Quantity	Part No	DG
	0.053	1	56166	4



Hydronic mixing block T&P sensor O-ring

- For T&P sensor
- Spare part for hydronic mixing block Model 2887.3, hydronic mixing block T&P sensor Model 2887.34

Model 2887.35

	Wt [lb]	Quantity	Part No	DG
	0.001	1	56167	4



Terminal block

- For use with hydronic mixing block
- Spare part for hydronic mixing block Model 2887.3
- Plastic

Model 2887.4

	Wt [lb]	Quantity	Part No	DG
	0.029	1	56173	4



Circulator

- For use with hydronic mixing block
- Spare part for hydronic mixing block Model 2887.3
- Cast iron

Model 2887.41

	Wt [lb]	Quantity	Part No	DG
	3.434	1	56174	4

Valves



5.1



Valves

Viega offers a variety of valves to support system installations of ProPress, MegaPress or PureFlow. Whether for potable water, mechanical systems, hydronic or gas applications, Viega offers a valve for most needs, ranging in size from ½" to 4". Like our trusted fittings, Viega valves offer Smart Connect technology to provide installers added confidence in their ability to ensure secure connections. The Viega product range of valves from hydronic ball valves, to a range of balancing valves, to strainers and check valves create a complete system for a variety of applications.

FEATURES AND BENEFITS

- Multiple system and connection solutions
- 316 stainless steel ball
- Multiple accessory options
- Available with EPDM, FKM, or HNBR sealing elements
- Smart Connect Technology
- Installs within minutes – up to 80% faster than conventional methods
- Same tool used for installation of ball valves and fittings
- No flame, fire watch or hot work permits required

ZERO LEAD

Zero Lead identifies Viega products meeting the lead-free requirements of NSF-61-372 through testing under NSF/ANSI/CAN 372 (0.25% or less maximum weighted average lead content).

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record. A green dot indicates an EPDM sealing element. A white dot indicates an FKM sealing element. A yellow dot indicates an HNBR sealing element.

Index

Ball valves	178
Gas ball valves	183
3-piece ball valves	184
Check valves	186
Strainer	187
Globe valves	188
Butterfly valves	188
Balancing valves	190
Stop valves	192
Wall hydrants	193
Shower valves	194
Heating valves	194
Accessories	195

Ball valves



**Viega ProPress ball valve
Smart Connect Technology
Zero Lead**

- For potable water installations
- Bronze
- Press connection
- Full port

Components

Stainless steel ball, EPDM sealing elements, non-lockable metal handle

Model 2971.1ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.463	1	79920	8
3/4	3/4	0.637	1	79925	8
1	1	1.027	1	79930	8
1 1/4	1 1/4	1.512	1	79935	8
1 1/2	1 1/2	2.438	1	79940	8
2	2	3.910	1	79950	8



**Viega ProPress ball valve
Smart Connect Technology
Zero Lead**

- For potable water installations
- Brass
- Press connection
- Full port

Components

EPDM sealing elements, chrome-plated brass ball, lockable metal handle

Model 2971.1XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	8.706	1	78300	8
3	3	11.990	1	78305	8
4	4	17.963	1	78310	8



**Viega ProPress ball valve
Zero Lead**

- For potable water installations
- Not suitable for fuel gas application
- Brass
- Female pipe thread
- Full port

Components

EPDM sealing elements, non-lockable metal handle, stainless steel ball

Model 2800ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.529	1	87920	8
3/4	3/4	0.661	1	87925	8
1	1	1.146	1	87930	8
1 1/4	1 1/4	1.785	1	87935	8
1 1/2	1 1/2	2.182	1	87940	8
2	2	3.218	1	87945	8



**Viega ProPress ball valve
Smart Connect Technology
Zero Lead**

- For potable water installations
- Bronze
- Press connection
- Full port

Components

Lockable metal handle, stainless steel ball and stem, EPDM sealing elements

Model 2971.3ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.458	1	79923	8
3/4	3/4	0.648	1	79928	8
1	1	1.102	1	79933	8
1 1/4	1 1/4	1.508	1	79938	8
1 1/2	1 1/2	2.365	1	79943	8
2	2	3.901	1	79948	8



**Viega ProPress ball valve
Smart Connect Technology
Zero Lead**

- For potable water installations
- Not suitable for fuel gas application
- Bronze, brass
- Press connection
- Full port, drain option

Components

EPDM sealing elements, non-lockable metal handle, stainless steel ball

Model 2975.3ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.639	1	87845	8
3/4	3/4	0.904	1	87850	8



**Viega ProPress ball valve
Smart Connect Technology
Zero Lead**

- For potable water installations
- Bronze
- Press connection, female pipe thread
- Full port

Components

Lockable metal handle, stainless steel ball, EPDM sealing element

Model 2971.4ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.463	1	79970	8
3/4	3/4	0.663	1	79975	8
1	1	1.031	1	79980	8



**Viega ProPress ball valve
Smart Connect Technology
Zero Lead**

- For potable water installations
- Bronze
- Press connection, hose connection
- Full port

Components

Lockable metal handle, stainless steel ball, EPDM sealing element

Note

NH threads (garden hose)

Model 2971.6ZL

P	Hose	Wt [lb]	Quantity	Part No	DG
1/2	3/4	0.549	1	79875	8
3/4	3/4	0.719	1	79876	8



**Viega ProPress ball valve
Smart Connect Technology**

- For non-potable application
- Bronze, brass
- Press connection
- Full port

Components

EPDM sealing elements, non-lockable metal handle

Model 2973

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.595	25	24000	8
3/4	3/4	0.945	16	24005	8
1	1	1.390	14	24010	8
1 1/4	1 1/4	2.199	8	24015	8
1 1/2	1 1/2	3.049	5	24020	8
2	2	5.234	2	24025	8



**Viega ProPress ball valve
Smart Connect Technology**

- For non-potable application
- Bronze, brass
- Press connection, female pipe thread
- Full port

Components

EPDM sealing element, non-lockable metal handle

Model 2973.1

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.580	25	24030	8
3/4	3/4	0.910	20	24035	8
1	1	1.430	14	24040	8

5.1



**Viega ProPress ball valve
Smart Connect Technology**

- For non-potable application
- Bronze, brass
- Press connection, hose connection
- Full port

Components

EPDM sealing element, non-lockable metal handle

Note

NH threads (garden hose)

Model 2973.3

P	Hose	Wt [lb]	Quantity	Part No	DG
½	¾	0.695	25	24090	8
¾	¾	0.992	16	24095	8



**Viega ProPress 316 ball valve
Smart Connect Technology**

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

Components

Lockable metal handle, stainless steel ball and stem, EPDM sealing elements

Model 4070

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.714	1	81080	9
1	1	1.322	1	81090	9
1¼	1¼	2.244	1	81095	9
1½	1½	3.496	1	81100	9
2	2	5.400	1	81105	9



New

**Viega ProPress 316 ball valve
Smart Connect Technology**

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connections
- Full port

Components

Lockable 316 stainless steel handle, stainless steel ball and stem, EPDM sealing elements

Model 4075

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.564	1	81081	9
¾	¾	0.778	1	81086	9
1	1	1.186	1	81096	9
1¼	1¼	1.878	1	81097	9
1½	1½	2.676	1	81106	9
2	2	4.320	1	81107	9



**Viega MegaPress ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Not suitable for fuel gas application
- Carbon steel

Components

Stainless steel ball, EPDM sealing elements, lockable metal handle

Model 4870

P	Wt [lb]	Quantity	Part No	DG
½	0.807	1	28915	12
¾	1.115	1	28920	12
1	1.750	1	28925	12
1¼	2.759	1	28930	12
1½	3.778	1	28935	12
2	5.847	1	28940	12



**Viega MegaPress FKM ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Not suitable for fuel gas application
- Carbon steel

Components

Stainless steel ball, FKM sealing elements, lockable metal handle

Model 5970

P	Wt [lb]	Quantity	Part No	DG
½	0.818	1	28945	12
¾	1.048	1	28950	12
1	1.757	1	28955	12
1¼	2.777	1	28960	12
1½	3.795	1	28965	12
2	5.863	1	28970	12



**Viega MegaPress FKM ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel
- Press connection
- Full port

Components

FKM sealing elements, lockable metal handle

Model 5970XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	17.632	1	86790	12
3	3	24.244	1	86795	12
4	4	36.146	1	86800	12



**Viega MegaPress 304 FKM ball valve
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - Not suitable for fuel gas application
 - 316 stainless steel valve/304 stainless steel press ends
Components
 FKM sealing elements, stainless steel ball, 304 locking handle
Model 4170

P	Wt [lb]	Quantity	Part No	DG
1/2	0.760	1	29005	12
3/4	1.031	1	29010	12
1	1.730	1	29015	12
1 1/4	2.729	1	29020	12
1 1/2	3.621	1	29025	12
2	5.532	1	29030	12



**Viega MegaPress 304 FKM ball valve
Smart Connect Technology**
 - For use with Sch. 10 to Sch. 40 stainless steel pipe
 - 304 stainless steel
 - Press connection
 - Full port
Components
 Lockable metal handle, stainless steel ball and stem, FKM sealing elements
Model 4170XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	15.428	1	86820	12
3	3	20.718	1	86825	12
4	4	39.231	1	86830	12



**Viega MegaPress 316 ball valve
Smart Connect Technology**
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - Not suitable for fuel gas application
 - 316 stainless steel
Components
 EPDM sealing elements, 304 locking handle
Model 5170

P	Wt [lb]	Quantity	Part No	DG
1/2	0.774	1	28975	14
3/4	1.031	1	28980	14
1	1.730	1	28985	14
1 1/4	2.729	1	28990	14
1 1/2	3.626	1	28995	14
2	5.554	1	29000	14



**Viega MegaPress 316 ball valve
Smart Connect Technology
Zero Lead**
 - For use with Sch. 10 to Sch. 40 stainless steel pipe
 - Stainless steel 316
 - Press connection
 - Full port
Components
 EPDM sealing elements, lockable metal handle, stainless steel ball and stem
Model 5170XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	18.073	1	86805	12
3	3	23.362	1	86810	12
4	4	35.264	1	86815	12



**Viega PureFlow Press ball valve
Zero Lead**
 - For potable water installations
 - Not suitable for gas installation
 - Brass
 - Press connection
 - Full port
Components
 EPDM sealing elements, lockable metal handle, stainless steel ball
Model 2870ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.467	1	87900	6
3/4	3/4	0.475	1	87905	6
1	1	0.542	1	98200	6
1 1/4	1 1/4	0.730	1	98201	6
1 1/2	1 1/2	1.199	24	98202	6
2	2	2.114	27	98203	6



**Viega PureFlow Press ball valve
Zero Lead**

- For potable water installations
- Brass
- Press connection
- Drain option, full port

Components

EPDM sealing element, non-lockable metal handle, stainless steel ball

Model 2875ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.860	1	87910	6
3/4	3/4	1.455	1	87915	6



**Viega PureFlow Press ball valve
Smart Connect Technology
Zero Lead**

- For potable water installations
- Not suitable for fuel gas application
- Bronze, brass
- PureFlow press connection, ProPress press connection
- Full port

Components

EPDM sealing element, non-lockable metal handle, stainless steel ball

Model 2882.1ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.617	1	87855	6
3/4	3/4	0.860	1	87860	6
1	1	1.455	1	87865	6
1 1/4	1 1/4	2.336	1	87870	6
1 1/2	1 1/2	3.086	1	87875	6
2	2	4.672	1	87880	6



**Viega PureFlow Crimp ball valve
Smart Connect Technology
Zero Lead**

- For potable water installations
- Bronze, brass
- Press connection, crimp connection
- Full port

Components

EPDM sealing elements, non-lockable metal handle, stainless steel ball

Model 2882.2ZL

P	Crimp	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.463	1	87885	6
3/4	3/4	0.551	1	87890	6
1	1	0.992	1	87895	6



**Viega PureFlow Press ball valve
Zero Lead**

- Brass
- Press connection

Model 2842.2ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.195	10	94521	6
3/4	3/4	0.393	10	94541	6



**Viega PureFlow Press valve
Zero Lead**

- For copper manifolds, transitioning between Viega PureFlow Press and Viega ProPress
- Brass
- Press connection, street

Note

1/2" ProPress tool and press jaw required

Model 2842.1ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.288	10	95002	6



**Viega PureFlow Crimp stop valve
Straight
Zero Lead**

- Brass
- Crimp connection
- 1/4 turn, full port

Model V5037ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.257	10	46031	2
3/4	3/4	0.395	10	46044	2
1	1	0.643	10	46060	2



ViEGA PureFlow Crimp valve

- PolyAlloy
- Crimp connection
- ¼ turn

Model V5236

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
½	½	0.066	10	43030	3
¾	¾	0.080	10	43040	3

Gas ball valves



**ViEGA MegaPressG ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Bronze, carbon steel
- Press connection

Components

HNBR sealing elements, lockable metal handle

Model 6675

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.844	1	30600	12
¾	¾	1.124	1	30605	12
1	1	1.757	1	30610	12
1¼	1¼	2.704	1	30615	12
1½	1½	3.678	1	30620	12
2	2	5.704	1	30625	12



**ViEGA MegaPressG ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing elements, lockable metal handle

Model 6675XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	18.840	1	86840	12
3	3	21.599	1	86845	12
4	4	40.113	1	86850	12



**ViEGA MegaPressG ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Bronze, carbon steel
- Press connection, female pipe thread

Components

HNBR sealing element, lockable metal handle

Model 6675.1

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.694	1	30630	12
¾	¾	0.950	1	30635	12
1	1	1.569	1	30640	12
1¼	1¼	2.369	1	30645	12
1½	1½	3.346	1	30650	12
2	2	5.279	1	30655	12



**ViEGA MegaPressG ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Bronze, carbon steel
- Press connection, male pipe thread

Components

HNBR sealing element, lockable metal handle

Model 6675.2

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.732	1	30660	12
¾	¾	0.987	1	30665	12
1	1	1.737	1	30670	12
1¼	1¼	2.557	1	30675	12
1½	1½	3.449	1	30680	12
2	2	5.400	1	30685	12



**ViEGA MegaPressG ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Bronze, carbon steel
- Press connection, ground joint

Components

HNBR sealing element, lockable metal handle

Model 6675.3

P	GJ	Wt [lb]	Quantity	Part No	DG
½	½	1.281	1	30690	12
¾	¾	1.847	1	30695	12
1	1	2.517	1	30700	12
1¼	1¼	4.432	1	30705	12
1½	1½	5.248	1	30710	12
2	2	8.435	1	30715	12

GJ = ground joint

3-piece ball valves



**Viega ProPress 3-piece ball valve
Smart Connect Technology
Zero Lead**

- For potable water installations
- Not suitable for fuel gas application
- Bronze, stainless steel 316
- Press connection
- Full port

Components

EPDM sealing element, stainless steel ball, 304 locking handle

Model 2972.1ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.653	1	87275	8
3/4	3/4	2.061	1	87280	8
1 1/4	1 1/4	4.871	1	87290	8
1 1/2	1 1/2	6.500	1	87295	8
1	1	2.662	1	87285	8
2	2	8.706	1	87300	8



**Viega MegaPress 3-piece ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- 316 stainless steel valve/Carbon steel press ends
- Press connection

Components

EPDM sealing elements, 304 locking handle

Model 4875.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.772	1	28500	12
3/4	3/4	3.388	1	28501	12
1	1	3.747	1	28502	12
1 1/4	1 1/4	7.066	1	28503	12
1 1/2	1 1/2	8.816	1	28504	12
2	2	8.763	1	28505	12



**Viega MegaPress FKM 3-piece ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- 316 stainless steel valve/Carbon steel press ends
- Press connection

Components

FKM sealing elements, 304 locking handle

Model 5975.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	2.085	1	86400	12
3/4	3/4	3.570	1	86405	12
1	1	4.919	1	86410	12
1 1/4	1 1/4	5.715	1	86415	12
1 1/2	1 1/2	8.441	1	86420	12
2	2	8.739	1	86425	12



**Viega MegaPress FKM 3-piece ball valve
Smart Connect Technology**

- For use with Sch. 10 to Sch. 40 carbon steel pipe
- 316 stainless steel valve/Carbon steel press ends
- Press connection

Components

FKM sealing elements, 304 locking handle

Model 5975.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	17.191	1	86680	12
3	3	23.296	1	86685	12
4	4	40.554	1	86690	12



**Viega MegaPress 304 FKM 3-piece ball valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel valve/304 stainless steel press ends
- Press connection

Components

FKM sealing elements, 304 locking handle

Model 4175.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	2.711	1	86500	14
3/4	3/4	3.443	1	86505	14
1	1	4.573	1	86510	14
1 1/4	1 1/4	7.159	1	86515	14
1 1/2	1 1/2	9.336	1	86520	14
2	2	9.147	1	86525	14



Viega MegaPress 304 FKM 3-piece ball valve
Smart Connect Technology
 - For use with Sch. 10 to Sch. 40 stainless steel pipe
 - 316 stainless steel valve/304 stainless steel press ends
 - Press connection
Components
 FKM sealing elements, 304 locking handle
Model 4175.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	17.191	1	86650	14
3	3	23.252	1	86655	14
4	4	40.113	1	86660	14



Viega MegaPress 316 3-piece ball valve
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connections
Components
 EPDM sealing elements, 304 locking handle
Model 5175.8

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	1.717	1	86530	14
¾	¾	2.336	1	86535	14
1	1	4.188	1	86540	14
1¼	1¼	7.172	1	86545	14
1½	1½	8.265	1	86550	14
2	2	9.191	1	86555	14



Viega MegaPress 316 3-piece ball valve
Smart Connect Technology
 - For use with Sch. 10 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connections
Components
 EPDM sealing elements, 304 locking handle
Model 5175.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	12.761	1	86665	14
3	3	25.126	1	86670	14
4	4	40.113	1	86675	14



Viega MegaPress 316 3-piece ball valve
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connections
Components
 FKM sealing elements, 304 locking handle
Model 6875.8

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	1.728	1	86900	14
¾	¾	2.367	1	86905	14
1	1	3.917	1	86910	14
1¼	1¼	5.697	1	86915	14
1½	1½	8.309	1	86920	14
2	2	8.538	1	86925	14

New



Viega MegaPress 316 3-piece ball valve
Smart Connect Technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connections
Components
 FKM sealing elements, 304 locking handle
Model 6875.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	12.761	1	86930	14
3	3	22.040	1	86935	14
4	4	37.027	1	86940	14

New

Check valves



New

- Viega ProPress wafer check valve**
- For potable water installations
 - Ductile iron, epoxy powder-coated
 - Suitable for Viega ProPress and MegaPress flange adapters, compact inline design

Components

Stainless steel hinge pin, EPDM liner, stainless steel spring-loaded double-disc

Note

Lighter than traditional full-body check valves.

Model 2974.3XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	5.510	1	86975	8
3	3	7.873	1	86980	8
4	4	11.926	1	86985	8



New

- Viega MegaPress 316 wafer check valve**
- Stainless steel 316
 - Suitable for Viega ProPress and MegaPress flange adapters, compact inline design

Components

Stainless steel hinge pin, EPDM liner, stainless steel spring-loaded double-disc

Note

Lighter than traditional full-body check valves.

Model 5174XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	5.951	1	86960	14
3	3	8.580	1	86965	14
4	4	12.911	1	86970	14



New

- Viega MegaPress FKM wafer check valve**
- Ductile iron, epoxy powder-coated
 - Suitable for Viega ProPress and MegaPress flange adapters, compact inline design

Components

Stainless steel hinge pin, FKM liner, stainless steel spring-loaded double-disc

Note

Lighter than traditional full-body check valves.

Model 5974XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	5.508	1	86945	12
3	3	7.873	1	86950	12
4	4	11.926	1	86955	12



- Viega ProPress swing check valve**
Smart Connect Technology
Zero Lead

- For potable water installations
- Not suitable for fuel gas application
- Bronze, brass
- Press connection
- Inline

Components

PTFE valve seat seal

Model 2974.2ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.727	1	87170	8
¾	¾	1.102	1	87175	8
1	1	1.609	1	87180	8
1¼	1¼	2.513	1	87185	8
1½	1½	5.554	1	87190	8
2	2	5.683	1	87195	8



- Viega ProPress check valve**
Smart Connect Technology
Zero Lead

- For potable water installations
- Bronze
- Press connection
- Inline

Components

EPDM sealing elements

Model 2974ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.180	1	79035	8
¾	¾	0.280	1	79040	8
1	1	0.454	1	79045	8
1¼	1¼	0.639	1	79050	8
1½	1½	0.961	1	79055	8
2	2	1.873	1	79060	8



**Viega MegaPress FKM swing check valve
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Not suitable for potable water installations, fuel gas application
- Brass
- Press connection
- Carbon steel press ends

Components

PTFE disc seal

Model 5974.2

P1	P2	Wt [lb]	Quantity	Part No	DG
1	1	2.072	1	87210	12
2	2	6.678	1	87225	12
¾	¾	1.420	1	87205	12
½	½	1.014	1	87200	12
1¼	1¼	3.262	1	87215	12
1½	1½	4.386	1	87220	12



**Viega MegaPress 316 check valve
Smart Connect Technology**

- Stainless steel 316
- Press connection
- Inline

Components

EPDM sealing elements

Model 5174

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.441	1	29050	14
¾	¾	0.615	1	29055	14
1	1	1.117	1	29060	14
1¼	1¼	1.798	1	29065	14
1½	1½	2.103	1	29070	14
2	2	3.399	1	29075	14



Spring check valve

- For prevention of gravity circulation or backflow
- Brass
- Female pipe thread
- Horizontal or vertical installation, non-ferrous

Model 2873.4US

FPT1	FPT2	Wt [lb]	Quantity	Part No	DG
½	½	0.255	1	20201	4
¾	¾	0.400	1	20202	4
1	1	0.562	1	20203	4
1¼	1¼	0.800	1	20204	4
1½	1½	1.100	1	20205	4

Strainer



**Viega ProPress wye strainer
Zero Lead
Smart Connect Technology**

- For potable water installations
- Not suitable for gas installation
- Bronze, brass
- Press connection
- Mesh 20

Model 2981.1ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.551	1	87230	8
¾	¾	0.771	1	87235	8
1	1	1.212	1	87240	8
1¼	1¼	1.873	1	87245	8
1½	1½	2.741	1	87250	8
2	2	3.747	1	87255	8



**Viega ProPress wye strainer
Smart Connect Technology**

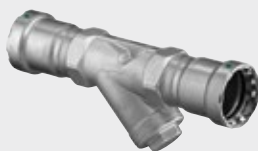
- For potable water installations
- Not suitable for gas installation
- Brass
- Press connection
- Mesh 20

Components

EPDM sealing elements

Model 2981.1XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	16.530	1	87260	8
3	3	17.632	1	87265	8
4	4	18.734	1	87270	8



**Viega MegaPress FKM wye strainer
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Not suitable for potable water installations, fuel gas application
- 316 stainless steel valve/Carbon steel press ends
- Press connection
- Mesh 20, carbon steel press ends

Components

FKM sealing element

Model 5981.1

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.890	1	87110	12
¾	¾	1.272	1	87115	12
1	1	2.255	1	87120	12
1¼	1¼	3.152	1	87125	12
1½	1½	4.025	1	87130	12
2	2	5.819	1	87135	12

5.1



Viega ProPress strainer repair kit

- Suitable for Viega ProPress wye strainer Zero Lead Model 2981.1ZL
 - Stainless steel
 - Mesh 100
- Model 2981.11**

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.022	1	87950	8
3/4	3/4	0.022	1	87955	8
1	1	0.022	1	87960	8
1 1/4	1 1/4	0.022	1	87965	8
1 1/2	1 1/2	0.022	1	87970	8
2	2	0.044	1	87975	8



Viega MegaPress 316 strainer repair kit

- Suitable for Viega MegaPress 316 wye strainer Model 5181.1, Viega MegaPress FKM wye strainer Model 5981.1
 - Stainless steel
 - Mesh 100
- Components
PTFE gasket
- Model 5181.11**

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.022	1	87745	14
3/4	3/4	0.220	1	87750	14
1	1	0.397	1	87755	14
1 1/4	1 1/4	0.397	1	87760	14
1 1/2	1 1/2	0.441	1	87765	14
2	2	0.970	1	87770	14

Globe valves



New

Viega MegaPress 316 globe valve

- For use with Sch. 5 to Sch. 40 stainless steel pipe
 - Not suitable for fuel gas application
 - Stainless steel 316
 - Press connections
- Components
EPDM sealing element, aluminum ADC12 handwheel, stainless steel disc and stem
- Model 5185.1**

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.895	1	87600	14
3/4	3/4	1.234	1	87605	14
1	1	1.926	1	87610	14
1 1/4	1 1/4	2.821	1	87615	14
1 1/2	1 1/2	3.689	1	87620	14
2	2	5.179	1	87625	14



New

Viega MegaPress FKM globe valve

- For use with Sch. 5 to Sch. 40 carbon steel pipe
 - Not suitable for fuel gas application
 - Stainless steel 316
 - Press connections
- Components
FKM sealing element, aluminum ADC12 handwheel, stainless steel disc and stem
- Model 5985.1**

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.939	1	87630	14
3/4	3/4	1.292	1	87635	14
1	1	2.023	1	87640	14
1 1/4	1 1/4	2.914	1	87645	14
1 1/2	1 1/2	3.846	1	87650	14
2	2	5.424	1	87655	14

Butterfly valves




New

Viega ProPress butterfly valve

- LUG type**
Smart Connect Technology
Zero Lead
- For potable water installations
 - Ductile iron, epoxy powder-coated
 - Top plate actuation compatible in accordance with ISO 5211, suitable for Viega ProPress flange adapters
- Components
Multi-position locking handle, EPDM liner, stainless steel disc and stem
- Model 2979.8ZL**

d	BP	Wt [lb]	Quantity	Part No	DG
2 1/2	4	7.582	1	87660	8
3	4	12.276	1	87665	8
4	8	17.676	1	87670	8

BP = bolt pattern




Viega MegaPress 316 butterfly valve
LUG type
Smart Connect Technology
Zero Lead
 - Stainless steel 316
 - Top plate actuation compatible in accordance with ISO 5211, suitable for Viega MegaPress flange adapters
Components
 Multi-position locking handle, EPDM liner, stainless steel disc and stem
Model 5179.8

d	BP	Wt [lb]	Quantity	Part No	DG
2½	4	8.265	1	87675	14
3	4	0.011	1	87680	14
4	8	21.599	1	87685	14

BP = bolt pattern


New



Viega ProPress butterfly valve
 - For non-potable application
 - Suitable for Viega ProPress bolt set Model 2873.89
 - Ductile iron
 - Lug style
Components
 Stainless steel disc and stem, EPDM liner
Model 2873.81

d	BP	Wt [lb]	Quantity	Part No	DG
2½	4	8.283	1	22074	8
3	4	8.887	1	22075	8
4	8	14.656	1	22076	8

BP = bolt pattern



Viega ProPress gear box
For butterfly valves
 - For valve top
 - Suitable for Viega ProPress butterfly valve LUG type Model 2979.8ZL, Viega MegaPress 316 butterfly valve LUG type Model 5179.8
 - Ductile iron
Model 2979.88

d	Wt [lb]	Quantity	Part No	DG
2½	2.755	1	87690	8
3, 4	3.196	1	87695	8

New

Balancing valves



Viega ProPress manual balancing valve
Smart Connect Technology

- Brass

Components

Balancing valve, EPDM sealing elements, pressure/temperature test port

Model 2980ZL

P1	P2	Valve Size (CTS)	Flow Range (GPM)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2- U- Type	0.27-0.71	1.450	1	82100	8
1/2	1/2	1/2- L- Type	0.49-1.17	1.378	1	82105	8
1/2	1/2	1/2	0.98-2.35	1.378	1	82110	8
3/4	3/4	3/4	2.19-5.15	1.620	1	82115	8
1	1	1	4.09-9.56	2.010	1	82120	8
1 1/4	1 1/4	1 1/4	8.56-19.81	3.262	1	82125	8
1 1/2	1 1/2	1 1/2	12.84-29.8	4.121	1	82130	8
2	2	2	24.09-55.63	5.913	1	82135	8

Flow Range (GPM) = GPM = Gallons per minute



Viega automatic recirculation balancing valve
Zero Lead

- For automatic balancing of hot water recirculation
- Suitable for Viega PureFlow Press tailpiece Model 2893ZL, Viega ProPress tailpiece Model 2957ZL

- Bronze

- Male BSP

Components

Stainless steel ball

Technical Data

Operating pressure 150 psi

Operating temperature 180° F

Note

- Integrated isolation
- Adjustable setpoint
- Adjustable bypass

Model 2981.3ZL

BSP Thread	Wt [lb]	Quantity	Part No	DG
1 x 1	1.159	1	79901	8

5.1



Viega ProPress dynamic balancing valve
Smart Connect Technology

- Not suitable for potable water installations
- Brass, ductile iron
- Press connection, bronze press ends

Components

EPDM sealing elements, pressure/temperature test port

Model 2981.7

Valve Body	P1	P2	Wt [lb]	Quantity	Part No	DG
brass	1/2	1/2	1.719	1	87305	8
brass	3/4	3/4	1.884	1	87310	8
brass	1	1	2.215	1	87315	8
brass	1 1/4	1 1/4	3.786	1	87320	8
ductile iron	1 1/2	1 1/2	8.188	1	87325	8
ductile iron	2	2	9.352	1	87330	8



Viega ProPress balancing valve
Pressure independent
Smart Connect Technology

- Not suitable for potable water installations
- Brass, ductile iron
- Press connection, bronze press ends

Components

Pressure independent balancing and control valve, EPDM sealing elements, pressure/temperature test port, actuator

Model 2981.71

Valve Body	P1	P2	Wt [lb]	Quantity	Part No	DG
brass	1/2	1/2	1.873	1	87365	8
brass	3/4	3/4	1.984	1	87370	8
brass	1	1	2.336	1	87375	8
brass	1 1/4	1 1/4	2.865	1	87380	8
ductile iron	1 1/2	1 1/2	11.196	1	87385	8
ductile iron	2	2	12.320	1	87390	8



Viega ProPress balancing valve
Pressure independent
Smart Connect Technology

- Not suitable for potable water installations
- Brass, ductile iron
- Press connection, bronze press ends

Components

Pressure independent balancing and control valve, EPDM sealing elements, pressure/temperature test port

Model 2987.72

Valve Body	P1	P2	Wt [lb]	Quantity	Part No	DG
brass	1/2	1/2	1.344	1	89925	8
brass	3/4	3/4	1.455	1	89930	8
brass	1	1	1.807	1	89935	8
brass	1 1/4	1 1/4	3.438	1	89940	8
ductile iron	1 1/2	1 1/2	7.229	1	89945	8
ductile iron	2	2	9.433	1	89950	8



Viega MegaPress dynamic balancing valve
Smart Connect Technology

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Not suitable for potable water installations
- Brass, ductile iron
- Press connection, carbon steel press ends

Components

Balancing valve, EPDM sealing elements, pressure/temperature test port

Model 4881.7

Valve Body	P1	P2	Wt [lb]	Quantity	Part No	DG
brass	1/2	1/2	1.984	1	87335	12
brass	3/4	3/4	2.193	1	87340	12
brass	1	1	2.733	1	87345	12
brass	1 1/4	1 1/4	4.551	1	87350	12
ductile iron	1 1/2	1 1/2	8.992	1	87355	12
ductile iron	2	2	10.425	1	87360	12

5.1



Viega MegaPress balancing valve

**Pressure independent
Smart Connect Technology**

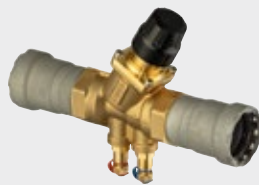
- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Not suitable for potable water installations
- Brass, ductile iron
- Press connection
- Carbon steel press ends

Components

Pressure independent balancing and control valve, EPDM sealing elements, pressure/temperature test port, actuator

Model 4881.71

Valve Body	P1	P2	Wt [lb]	Quantity	Part No	DG
brass	1/2	1/2	2.138	1	87450	12
brass	3/4	3/4	2.336	1	87395	12
brass	1	1	2.865	1	87400	12
brass	1 1/4	1 1/4	4.805	1	87405	12
ductile iron	1 1/2	1 1/2	12.276	1	87410	12
ductile iron	2	2	13.400	1	87415	12



Viega MegaPress balancing valve

**Pressure independent
Smart Connect Technology**

- For use with Sch. 5 to Sch. 40 carbon steel pipe
- Not suitable for potable water installations
- Brass, ductile iron
- Press connection
- Carbon steel press ends

Components

Pressure independent balancing and control valve, EPDM sealing elements, pressure/temperature test port

Model 4887.72

Valve Body	P1	P2	Wt [lb]	Quantity	Part No	DG
brass	1/2	1/2	1.609	1	89955	12
brass	3/4	3/4	1.807	1	89960	12
brass	1	1	2.336	1	89965	12
brass	1 1/4	1 1/4	4.276	1	89970	12
ductile iron	1 1/2	1 1/2	8.309	1	89975	12
ductile iron	2	2	9.433	1	89980	12

Stop valves



Viega ProPress stop valve

**Straight
Zero Lead**

- Not suitable for fuel gas application
- Nickel-plated brass
- ProPress press connection, compression
- 1/4 turn

Note

1/4" CTS also called 3/8" OD compression

Model 2942.4ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.331	10	90000	8



Viega ProPress stop valve

**Angled
Zero Lead**

- Not suitable for fuel gas application
- Nickel-plated brass
- ProPress press connection, compression
- 1/4 turn

Note

1/4" CTS also called 3/8" OD compression

Model 2942.3ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.309	10	89995	8



Viega PureFlow Press stop valve
Straight
Zero Lead
 - Nickel-plated brass
 - Press connection, compression
 - ¼ turn
Note
 ¼" CTS also called ⅜" OD compression
Model 2842.3ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
⅜	¼	0.281	10	94023	6
½	¼	0.274	10	94031	6



Viega PureFlow Press stop valve
Angled
Zero Lead
 - Nickel-plated brass
 - Press connection, compression
 - ¼ turn
Note
 ¼" CTS also called ⅜" OD compression
Model 2842.4ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
⅜	¼	0.284	10	93515	6
½	¼	0.278	10	93511	6



Viega PureFlow Crimp stop valve
Straight
Zero Lead
 - Nickel-plated brass
 - Crimp connection
 - ¼ turn
Note
 ¼" CTS also called ⅜" OD compression
Model V5026ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
⅜	¼	0.320	1	46001	2
½	¼	0.290	1	46022	2



Viega PureFlow Crimp stop valve
Angled
Zero Lead
 - Equipped with ferrule Part No 53005, Viega PureFlow Crimp ring Model V5019.9
 - Nickel-plated brass
 - Crimp connection
 - ¼ turn
Note
 ¼" CTS also called ⅜" OD compression
Model V5064ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
⅜	¼	0.315	1	46002	2
½	¼	0.310	1	46025	2



Viega PureFlow Crimp stop valve
Straight
 - PolyAlloy
 - Crimp connection, lavatory connection
 - ¼ turn
Model V5036.30

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
⅜	½	0.090	10	43023	3



Viega PureFlow Crimp stop valve
Straight
 - PolyAlloy
 - Crimp connection, closet connection
 - ¼ turn
Model V5036.31

Crimp	Closet	Wt [lb]	Quantity	Part No	DG
½	½	0.097	10	43003	3

Wall hydrants



Viega PureFlow Press wall hydrant
Zero Lead
 - Chrome-plated brass
 - Press connection
Note
 Frost proof
Model 2888.0ZL

P	L [in]	Wt [lb]	Quantity	Part No	DG
½	10	1.222	5	97120	6
¾	10	1.201	5	97121	6

Shower valves



**Viega shower valve
Zero Lead**

- For potable water installations
- DZR brass
- 1/2" copper stub-outs

Components

Pre-installed flush plug

Note

For use with Viega PureFlow and Viega ProPress.
Compatible only with American Standard pressure balance tub/shower, shower only and valve only trims.

Model 2842.5

d	Wt [lb]	Quantity	Part No	DG
1/2	1.679	1	93516	6



**Viega shower valve
Zero Lead**

- For potable water installations
- DZR brass
- 1/2" copper stub-outs

Components

With screwdriver stops, pre-installed flush plug

Note

For use with Viega PureFlow and Viega ProPress.
Compatible only with American Standard pressure balance tub/shower, shower only and valve only trims.

Model 2842.6

d	Wt [lb]	Quantity	Part No	DG
1/2	1.679	1	93517	6

Heating valves



**Three-way diverting and mixing valve
Smart Connect Technology**

- Not suitable for potable water installations, fuel gas application
- Bronze
- Male BSP

Components

Three-way diverting and mixing valve, Viega ProPress tailpieces with EPDM sealing elements, flat gasket EPDM

Model 2976.3

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.763	100	87420	8
3/4	3/4	2.424	100	87425	8
1	1	3.615	100	87430	8
1 1/4	1 1/4	4.584	100	87435	8
1 1/2	1 1/2	7.075	100	87440	8
2	2	9.852	100	87445	8



Shutoff valve

- Use with manifold valveless Model 2835US
- Brass
- Female copper tube size, press connection

Model 2834.6US

C	P	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.252	10	17260	4
3/4	5/8	0.434	10	17261	4
3/4	3/4	0.424	10	17262	4



Shutoff / balancing valve

- Use with manifold valveless Model 2835US
- Brass
- Female copper tube size, press connection

Model 2834.7US

P	C	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.514	10	17263	4
5/8	3/4	0.739	10	17264	4
3/4	3/4	0.725	10	17265	4



Zone valve

- Suitable for digital thermostat Model 2874.5US, zone control Model 2874.7US
- Bronze
- Press connection

Model 2837.2US

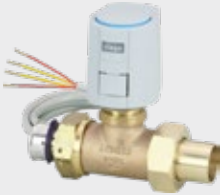
V	P1	P2	Wt [lb]	Quantity	Part No	DG
24	3/4	3/4	1.527	1	17232	4
24	1	1	2.488	1	17233	4



Zone valve

- Suitable for digital thermostat
Model 2874.5US, zone control
Model 2874.7US
 - Bronze
 - Press connection, PureFlow Press outlet connection
- Model 2837.3US**

V	P1	P2	Wt [lb]	Quantity	Part No	DG
24	¾	¾	1.499	1	17234	4
24	1	1	2.513	1	17235	4



Zone valve

- Suitable for zone control Model 2874.7US
 - Bronze
 - Solder, PureFlow Press outlet connection
- Model 2837.1US**

V	C	P	Wt [lb]	Quantity	Part No	DG
24	¾	¾	1.479	1	17230	4
24	1	1	2.422	1	17231	4



**Mixing valve
Three way**

- Female pipe thread
 - Regulates supply fluid temperature to the system from the source, manual or electric control
- Model 2876.3US**

FPT	Wt [lb]	Quantity	Part No	DG
¾	0.963	1	20080	4
1	1.439	1	20081	4
1¼	2.233	1	20082	4
1½	3.672	1	20083	4
2	5.142	1	20084	4

Accessories



Viega ProPress drain valve

- For potable water installations
 - Suitable for Viega ProPress manual balancing valve Model 2980ZL
 - Brass
 - Pressure/temperature test port
- Model 2980.1ZL**

MPT	Wt [lb]	Quantity	Part No	DG
¼	0.340	1	82140	8



**Viega drain valve and temperature port
Zero Lead**

- Suitable for Viega bimetallic thermometer Part No 23460, Viega temperature sensor 2-wire Part No 23470
 - Use with Viega automatic recirculation balancing valve Model 2981.3ZL
 - Bronze
- Model 2934.8ZL**

BSP Thread	Wt [lb]	Quantity	Part No	DG
¼	0.168	1	79902	8



**Viega powerhead cartridge
Zero Lead**

- Suitable for powerhead Model 2877.7, 2877.8
 - Use with Viega automatic recirculation balancing valve Model 2981.3ZL
 - Bronze
- Model 2913.8ZL**

Wt [lb]	Quantity	Part No	DG
0.220	1	79903	8



**Viega temperature sensor
2-wire**

- Use with Viega drain valve and temperature port Model 2934.8ZL

Note

Only for use with Viega ProPress drain valve and temperature port

Model 2913.9

	Wt [lb]	Quantity	Part No	DG
	0.203	1	23470	8



Viega bimetallic thermometer

Note

Only for use with Viega ProPress drain valve and temperature port

Model 2876.8US

	Wt [lb]	Quantity	Part No	DG
	0.056	1	23460	8



Viega valve insulation shell

- Use with Viega automatic recirculation balancing valve Model 2981.3ZL

- Expanded polypropylene

Model 2910.50

	Wt [lb]	Quantity	Part No	DG
	0.047	1	23450	8



Viega ProPress bolt set

- For butterfly valve

- Suitable for Viega ProPress butterfly valve Model 2873.81

- Galvanized steel

Components

Bolt, washer

Model 2873.89

L [in]	W [in]	Bolts	Valve Size	Wt [lb]	Quantity	Part No	DG
1½	5⁄8	4	2½	0.830	1	19768¹	8
1¾	5⁄8	8	4	1.799	1	19778²	8

¹) Suitable for Viega ProPress butterfly valve Part No 22074

²) Suitable for Viega ProPress butterfly valve Part No 22076



Viega ProPress wing style handle

- For valve top

- Suitable for Viega ProPress ball valve

Model 2800ZL, Viega PureFlow Press ball valve Model 2870ZL, 2882.1ZL, Viega PureFlow Crimp ball valve Model 2882.2ZL, Viega ProPress ball valve Model 2971.1ZL, 2971.3ZL, 2971.4ZL, 2971.6ZL, 2975.3ZL, Viega MegaPress 304 FKM ball valve Model 4170, Viega MegaPress ball valve Model 4870, Viega MegaPress 316 ball valve Model 5170, Viega MegaPress FKM ball valve Model 5970, Viega MegaPressG ball valve Model 6675, 6675.1, 6675.2, 6675.3

- Stainless steel

Model 2971.26

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.117	1	22400	8
1, 1¼	0.165	1	22405	8
1½, 2	0.225	1	22410	8



Viega thermal insulated handle

- For valve top
- Suitable for Viega ProPress ball valve Model 2800ZL, Viega PureFlow Press ball valve Model 2870ZL, 2882.1ZL, Viega PureFlow Crimp ball valve Model 2882.2ZL, Viega ProPress ball valve Model 2971.1ZL, 2971.3ZL, 2971.4ZL, 2971.6ZL, 2975.3ZL, Viega MegaPress 304 FKM ball valve Model 4170, Viega MegaPress ball valve Model 4870, Viega MegaPress 316 ball valve Model 5170, Viega MegaPress FKM ball valve Model 5970
- POM

Model 2971.46

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.128	1	23530	8
1, 1¼	0.234	1	23535	8
1½, 2	0.278	1	23540	8



Viega ProPress insulated handle replacement cap

- Spare part for Viega thermal insulated handle Model 2971.46
- POM

Model 2971.47

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾, 1	0.009	1	22415	8
1¼, 1½, 2	0.011	1	22420	8



Viega replacement handle

- For Viega ProPress Zero Lead ball valves, Viega MegaPress ball valves and for Viega MegaPressG ball valves
- Suitable for Viega ProPress ball valve Model 2971.1ZL, 2971.3ZL, 2971.4ZL, 2971.6ZL
- Galvanized carbon steel

Model 2971.8

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.119	1	22170	8
1, 1¼	0.185	1	22172	8
1½, 2	0.179	1	22174	8



Viega ProPress XL ball valve replacement handle

- Suitable for Viega ProPress ball valve Model 2971.1XL
- Galvanized carbon steel

Model 2971.8XL

Valve Size	Wt [lb]	Quantity	Part No	DG
2½-4	1.062	1	78311	8



Viega ProPress non-potable replacement handle

- For Viega ProPress ball valves
- Use with Viega ProPress ball valve Model 2973, 2973.1, 2973.3
- Carbon steel

Model 2973.8

Valve Size	Wt [lb]	Quantity	Part No	DG
½	0.115	1	22176	8
¾, 1	0.200	1	22178	8
1¼, 1½, 2	0.370	1	22180	8



Viega replacement handle

- For Viega ProPress Zero Lead ball valves, Viega MegaPress ball valves and for Viega MegaPressG ball valves
- Suitable for Viega PureFlow Press ball valve Model 2870ZL, Viega ProPress ball valve Model 2971.1ZL, 2971.3ZL, 2971.4ZL, 2971.6ZL, Viega ProPress 316 ball valve Model 4075, Viega MegaPress 304 FKM ball valve Model 4170, Viega MegaPress ball valve Model 4870, Viega MegaPress 316 ball valve Model 5170, Viega MegaPress FKM ball valve Model 5970
- 304 stainless steel

Model 4070.8

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.123	1	22425	8
1, 1¼	0.183	1	22430	8
1½, 2	0.179	1	22435	8

5.1



Viega 3-piece replacement handle

- Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
- 316 stainless steel

Model 4875.80

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.289	1	86625	14
1	3/4	0.298	1	86600	14
1 1/4	1	0.496	2	86605	14
1 1/2, 2	1 1/4, 1 1/2, 2	0.518	1	86630	14



Viega MegaPress 3-piece XL replacement handle

- Use with Viega MegaPress 304 FKM ball valve Model 4170XL, Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8XL, Viega MegaPress 316 ball valve Model 5170XL, Viega MegaPress 316 3-piece ball valve Model 5175.8XL, Viega MegaPress FKM ball valve Model 5970XL, Viega MegaPress FKM 3-piece ball valve Model 5975.8XL
- 316 stainless steel

Model 4875.8XL

Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2-3	1.232	1	86715	12
4	2.120	1	86716	12

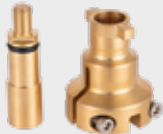


Viega ProPress stem extension

- For Viega ProPress Zero Lead ball valves
- Suitable for Viega PureFlow Press ball valve Model 2870ZL, Viega ProPress ball valve Model 2971.1ZL, 2971.3ZL, 2971.4ZL, 2971.6ZL
- Bronze

Model 2971.96

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	0.207	1	23443	8
1, 1 1/4	0.245	1	23445	8
1 1/2, 2	0.298	1	23447	8



Viega lockable stem extension

- For valve top
- Suitable for Viega ProPress ball valve Model 2800ZL, Viega PureFlow Press ball valve Model 2870ZL, 2882.1ZL, Viega PureFlow Crimp ball valve Model 2882.2ZL, Viega ProPress ball valve Model 2971.3ZL, 2971.4ZL, 2971.6ZL, 2975.3ZL, Viega MegaPress 304 FKM ball valve Model 4170, Viega MegaPress ball valve Model 4870, Viega MegaPress 316 ball valve Model 5170, Viega MegaPress FKM ball valve Model 5970, Viega MegaPressG ball valve Model 6675, 6675.1, 6675.2, 6675.3
- Brass

Note

Suitable for model 2971.1ZL, lockable function only in conjunction with model 2971.8.

Model 2971.66

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	0.207	1	23500	8
1, 1 1/4	0.273	1	23505	8
1 1/2, 2	0.370	1	23510	8



Viega ProPress lockable stem extension

- Suitable for Viega ProPress ball valve Model 2971.1XL
- Brass

Model 2971.9XL

Valve Size	Wt [lb]	Quantity	Part No	DG
2 1/2-4	1.344	1	78312	8



Viega ProPress lockable stem extension

- Suitable for Viega ProPress ball valve Model 2800ZL, Viega PureFlow Press ball valve Model 2870ZL, 2882.1ZL, Viega PureFlow Crimp ball valve Model 2882.2ZL, Viega ProPress ball valve Model 2971.3ZL, 2971.4ZL, 2971.6ZL, 2975.3ZL, Viega MegaPress 304 FKM ball valve Model 4170, Viega MegaPress ball valve Model 4870, Viega MegaPress 316 ball valve Model 5170, Viega MegaPress FKM ball valve Model 5970, Viega MegaPressG ball valve Model 6675.1, 6675.2, 6675.3
- 304 stainless steel

Note

Suitable for model 2971.1ZL, lockable function only in conjunction with model 2971.8 and 4070.8.

Model 4070.96

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	0.205	1	23515	8
1, 1 1/4	0.269	1	23520	8
1 1/2, 2	0.342	1	23525	8



Viega MegaPress lockable stem extension

- Suitable for Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
- Stainless steel

Model 2972.12

CTS	IPS	Wt [lb]	Quantity	Part No	DG
1/2		0.293	1	23600	12
3/4	1/2	0.291	1	23611	12
1	3/4	0.289	1	23605	12
1 1/4	1	0.681	1	23612	12
1 1/2, 2	1 1/4, 1 1/2, 2	0.674	1	23610	12



Viega MegaPress XL lockable stem extension

- For valve top
- Suitable for Viega MegaPress 304 FKM ball valve Model 4170XL, Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8XL, Viega MegaPress 316 ball valve Model 5170XL, Viega MegaPress 316 3-piece ball valve Model 5175.8XL, Viega MegaPress FKM ball valve Model 5970XL, Viega MegaPress FKM 3-piece ball valve Model 5975.8XL, Viega MegaPressG ball valve Model 6675XL
- Stainless steel 316

Model 5970.9XL

Valve Size	Wt [lb]	Quantity	Part No	DG
2 1/2	1.210	1	86835	16
3	1.627	1	86836	16
4	1.757	1	86837	16



Viega ProPress stem extension

- For Viega ProPress non-potable ball valves
- Suitable for Viega ProPress ball valve Model 2973, 2973.1, 2973.3
- Brass

Model 2973.96

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2	0.240	1	23449	8
3/4, 1	0.325	1	23451	8
1 1/4, 1 1/2, 2	0.590	1	23453	8



Viega ProPress valve repair kit

- Use with Viega ProPress 3-piece ball valve Model 2972.1ZL
- PTFE

Components

PTFE stem seals, PTFE ball seats

Model 4370.91

d	Wt [lb]	Quantity	Part No	DG
1/2	0.001	1	85146	9
3/4	0.001	1	85147	9
1	0.001	1	85148	9
1 1/4	0.002	1	85149	9
1 1/2	0.002	1	85150	9
2	0.002	1	85151	9

5.1



Viega MegaPress valve repair kit

- Not suitable for Viega ProPress 3-piece ball valves
- Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8

- PTFE

Components

PTFE stem seals, PTFE ball seats

Model 4875.91

d	Wt [lb]	Quantity	Part No	DG
½	0.001	1	86560	14
¾	0.001	1	86565	14
1	0.001	1	86570	14
1¼	0.002	1	86575	14
1½, 2	0.002	1	86580	14



Viega MegaPress valve repair kit

- For use with MegaPress 3-piece ball valve
- Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8XL, Viega MegaPress 316 3-piece ball valve Model 5175.8XL, Viega MegaPress FKM 3-piece ball valve Model 5975.8XL

- PTFE

Model 4875.9XL

d	Wt [lb]	Quantity	Part No	DG
2½	0.410	1	86700	12
3	0.661	1	86705	12
4	1.102	1	86710	12



**Actuator
Motor-driven**

- Suitable for Viega ProPress balancing valve pressure independent Part No 87365, 87370, 87375, 87380, 87385, Viega MegaPress balancing valve pressure independent Part No 87395, 87400, 87405, 87410, 87450, Viega ProPress balancing valve pressure independent Part No 89925, 89930, 89935, 89940, 89945, Viega MegaPress balancing valve pressure independent Part No 89955, 89960, 89965, 89970, 89975, three-way diverting and mixing valve Model 2976.3
- Modulating, adjustable stroke 2,5 mm, 5 mm and 5,5 mm

Components

M30x1.5 mm

Model 2877.10

V [V]	Wt [lb]	Quantity	Part No	DG
24 V AC	0.529	1	89985	4

V = Voltage (V)

5.1



**Actuator
Motor-driven**

- Suitable for Viega ProPress balancing valve pressure independent Part No 87385, 87390, Viega MegaPress balancing valve pressure independent Part No 87410, 87415, Viega ProPress balancing valve pressure independent Part No 89945, 89950, Viega MegaPress balancing valve pressure independent Part No 89975, 89980
- Modulating, adjustable stroke 2,5 mm, 5 mm and 5,5 mm

Components

M30x1.5 mm

Model 2877.11

V [V]	Wt [lb]	Quantity	Part No	DG
24 V AC	3.967	1	89990	4

V = Voltage (V)

Tools



6.1



Tools

Viega offers a variety of press tools and press jaws for every fitting size across every system. Save 50 to 90 percent on labor costs and system downtime by using a battery-powered press tool to make connections in seconds. With Viega, you'll get a whole solution from start to finish, including fittings, valves, press jaws/rings and press tools. Viega tool kits include a press tool, press jaws/rings, batteries, chargers and cases. Individual tools, press jaws/rings and accessories are also available.

FEATURES AND BENEFITS

- Viega press jaws and rings are uniquely engineered specifically for Viega fittings to make a reliable press every time
- The same power tool can be used across Viega systems to make presses on different products
- Make a press at any angle with Viega's patented swivel feature on press rings and actuators, an advantage when working in tight spaces as well as in shafts and pre-wall construction
- Press jaws and rings are available in sizes ½" to 4" for metals and ¾" to 2" for PEX
- No fire watches, hot work permits or gas freeing necessary
- Press in wet or dry conditions

MEGAPRESS PRESS-IN BRANCH CONNECTOR TOOL KIT

The MegaPress Press-In Branch Connector is an innovative way to create branches from main runs or install instrumentation onto existing piping.

The branch connector installs onto carbon steel pipe in sizes 1½" through 4", as well as 6", and has a ¾" FPT outlet.

The tool kit contains all the accessories needed to drill the correct hole, as well as the pressing tools in all sizes to press the connector (drill not included).

The MegaPress Press-In Branch Connector is approved for use in hydronic heating, cooling water applications, compressed gases and many more, thanks to a variety of sealing-element choices.

NOTE

Products within this section meet various codes, standards, listings and certifications. Please refer to the most up-to-date Tech Data sheets relevant to the product or to the listing agency's official record.

Index

Power Tools	206
Actuators / Press Jaws / Rings	208
Marine Actuator / Press Jaws / Rings	210
Hand Tools	210
Tubing Cutters	211
Decoilers	212
Staplers	212
Accessories	212

VIEGA TOOL MATRIX

This chart lists a selection of tools, jaws, actuators, and rings that are compatible with Viega products.

		ProPress*	MegaPress*	PureFlow
Viega Pressgun 6	Standard Jaws	½" - 2"	½" - 1"	½" - 2"
	V1 Actuator & Rings	½" - 1¼"	½" - ¾"	
	V2 Actuator & Rings	1½" - 4"	1" - 2"	
Viega Pressgun Picco 6	Compact Jaws	½" - 1¼"	½" - ¾"	⅜" - 1½"
	C1 Actuator & Rings	½" - 1¼"	½" - ¾"	
RIDGID 330/340/350/351	Standard Jaws	½" - 2"	½" - 1"	½" - 2"
	V1 Actuator & Rings	½" - 1¼"	½" - ¾"	
	V2 Actuator & Rings	1½" - 4"	1" - 2"	
	MegaPress XL PressBooster		2½" - 4"	
RIDGID 240/241/251	Compact Jaws	½" - 1¼"	½" - 1"	⅜" - 1½"
	C1 Actuator & Rings	½" - 1¼"	½" - ¾"	
RIDGID RP 342-XL	Standard Jaws	½" - 2"	½" - 1"	½" - 2"
	V2 Actuator & Rings	1½" - 4"	1" - 2"	
	Z3 Actuator and Rings		2½" - 4"	
Milwaukee M12 Force Logic	M12 Jaws	½" - 1¼"	½" - 1"	⅜" - 1½"
Milwaukee M18 Force Logic	M18 Jaws	½" - 2"	½" - 1"	½" - 2"
	M18 Ring Jaw 1 and Rings	2½" - 4"	1¼" - 2"	
Milwaukee M18 Short Throw	M18 Short Throw Jaws			½" - 1"
Milwaukee M18 Long Throw	Z3 Actuator and Rings		2½" - 4"	
	M18 Jaws	½" - 2"	½" - 1"	½" - 2"
	M18 Ring Jaw 1 and Rings	2½" - 4"	1¼" - 2"	
	M18 Ring Jaw 2 and Rings		2½" - 4"	
DeWalt DCE210 20v MAX	DeWalt Compact Jaws	½" - 1¼"		
Hand Tools				5/16" - 1"



*ProPress includes: ProPress, ProPress 316

*MegaPress includes: MegaPress, MegaPress FKM, MegaPress G, MegaPress 304 FKM, MegaPress 316, MegaPress 316 FKM, MegaPress CuNi

*Milwaukee and DeWalt tools are not sold by Viega LLC.

viega PRESS TECHNOLOGY

		SeaPress
Viega Pressgun 6	Metric Jaws	12-54
	P2 Actuator and Chain	76.1-108 (flanges only)
	Z1 Actuator and Rings	12-35
	Z2 Actuator and Rings	42-108 (no flanges)
Viega Pressgun Picco 6	Metric Jaws	12-35
	P1 Actuator & Rings	12-35
RIDGID 330/340/350/351	Metric Jaws	12-54
	Z1 Actuator & Rings	12-35
	Z2 Actuator & Rings	42-108
RIDGID 240/241/251	Metric Jaws	12-35
	P1 Actuator & Rings	12-35

When using Viega press technology, the list of needed equipment and supplies is short. All that is required is a press tool plus the appropriately sized jaws, and for some systems you'll need a ring kit. Whether you're pressing ProPress, MegaPress, PureFlow, or SeaPress, this reference chart quickly and easily lists what is needed to make a press connection, depending on the tool used.



Power Tools



Pressgun 6 press tool

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 2"
- Not for use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

Pressgun 6, battery, battery charger, hard case

Model 2995.4

for d	Wt [lb]	Quantity	Part No	DG
press jaws not included	17.434	1	57210*	16

* = Available while supplies last



Pressgun Picco 6 press tool

- For Viega PureFlow Press connections 3/8" to 1 1/2", Viega ProPress connections 1/2" to 1 1/4", Viega MegaPress connections 1/2" and 3/4"
- Not for use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

Pressgun Picco 6, battery, battery charger, hard case

Model 2989.3

for d	Wt [lb]	Quantity	Part No	DG
press jaws not included	15.234	1	57215*	16

* = Available while supplies last



Pressgun Picco 6 Compact press tool kit

- For Viega ProPress connections 1/2" to 1", Viega PureFlow Press connections 1/2" to 1"

Components

Battery, battery charger, branded soft-sided case, press jaws, Pressgun Picco 6, hard case

Model 2880.41

Press Jaws	for d	Wt [lb]	Quantity	Part No	DG
Viega ProPress	1/2, 3/4, 1	24.910	1	56375*	16
Viega PureFlow Press	1/2, 3/4, 1	25.727	1	56370	16

* = Available while supplies last



Pressgun 6 Standard Press Tool Kit

- For Viega ProPress connections 1/2" to 2", Viega MegaPress connections 1/2" to 2", Viega MegaPress connections 1/2", 3/4", 1"

Components

Battery, battery charger, branded soft-sided case, hard case, press jaws, press rings, actuator, Pressgun 6

Model 2880.42

Press Jaws	for d	Wt [lb]	Quantity	Part No	DG
Viega ProPress	1/2-2	54.012	1	56380*	16
Viega MegaPress	1/2, 3/4, 1	36.597	1	56385*	16
Viega MegaPress	1/2-2	62.290	1	56390*¹⁾	16

¹⁾ includes actuator and MegaPress Press Rings for 1 1/4, 1 1/2, 2

* = Available while supplies last



Ridgid RP 350 Standard press tool kit

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Hard case, Ridgid RP 350 tool, MegaPress press jaw sizes 1/2" to 1", 2 lithium batteries, battery charger

Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	31.941	1	56092	16



**Ridgid RP 350
Standard press tool kit**

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid RP 350 tool, ProPress press jaw sizes 1/2" to 2", 2 lithium batteries, battery charger, hard case

Model 2980.7

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	56.684	1	56091	16



**Ridgid RP 350
Standard press tool**

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid RP 350 tool, 2 lithium batteries, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
press jaws not included	22.854	1	56093	16



**Ridgid RP 241
Compact press tool kit**

- For Viega ProPress connections 1/2" to 1", Viega PureFlow Press connections 1/2" to 1"

Components

Ridgid RP 241 tool, ProPress press jaw sizes 1/2" to 1" OR PureFlow press jaw sizes 1/2" to 1", lithium battery, battery charger, branded soft-sided case

Model 2880.7US

Press Jaws	for d	Wt [lb]	Quantity	Part No	DG
Viega ProPress	1/2, 3/4, 1	19.195	1	56021*	16
Viega PureFlow Press	1/2, 3/4, 1	19.744	1	56022	16

* = Available while supplies last



Ridgid RP 342 XL press tool

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

- Various

Components

2 lithium batteries, battery charger, Ridgid RP 342 XL press tool, hard case

Note

Compatible with all standard press jaws and rings.

Viega MegaPress Z3 actuator is required for MegaPress 2-1/2" to 4" connections.

Model 2980.75

for d	Wt [lb]	Quantity	Part No	DG
1/2-4	22.694	1	56094	16



**XL PressBooster
2 1/2" MegaPress press ring**

- For Viega MegaPress XL connections 2 1/2", 3", 4"

Components

XL PressBooster, 2 1/2" MegaPress press ring, shoulder strap, hard case

Note

Capable of pressing 3" and 4" connections with the purchase of additional press rings.

Model 4896.2XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2-4	37.027	1	26200	16



Press-In Branch Connector tool kit
 - For use with 1½" to 4", 6" pipe
 - Does not include press tool, drill, press-in branch connector

Components

Drilling assembly, spare hole saw, drilling guide, positioning guides, press-in tool, adapter, marker, hard case

Note

Not for use with compact tool.

Model 4878.5

for d	Wt [lb]	Quantity	Part No	DG
1½–4, 6	20.149	1	26920	16

Actuators / Press Jaws / Rings



Viega MegaPress Z3 actuator
 - For use with Viega MegaPress XL 2-1/2" to 4" press rings
 - Steel

Components

Z3 actuator, hard case

Model 4898.5XL

for d	Wt [lb]	Quantity	Part No	DG
	19.968	1	57080	16



Viega MegaPress Z3 actuator
2½" MegaPress press ring
 - For Viega MegaPress XL connections 2½", 3", 4"

Components

Z3 actuator, 2½" MegaPress press ring, hard case

Note

Capable of pressing 3" and 4" connections with the purchase of additional press rings.

Model 4898.6XL

for d	Wt [lb]	Quantity	Part No	DG
2½	26.029	1	57081	16



Viega MegaPress XL press ring set
 - For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

3" and 4" MegaPress press rings, hard case

Model 4896.5XL

for d	Wt [lb]	Quantity	Part No	DG
3–4	23.913	1	57078	16



Viega MegaPress standard press jaw and ring set
 - For standard press tools, Viega MegaPress connections ½" to 2"

Components

MegaPress press jaw sizes ½" to 1", MegaPress press rings sizes 1 ¼" to 2", V2 actuator, branded soft-sided case

Model 2880.71

for d	Wt [lb]	Quantity	Part No	DG
½–2	48.986	1	56013	16



Viega ProPress XL-C press ring kit
 - For standard press tools, Viega ProPress connections 2½" to 4"
 - Steel

Components

V2 actuator, ProPress XL-C press rings sizes 2½" to 4", hard case

Model 2999.4XL

for d	Wt [lb]	Quantity	Part No	DG
2½–4	40.239	1	57076	16



Ridgid V2 actuator

- For use with ProPress XL-C 2-1/2" to 4" press rings and MegaPress 1-1/4" to 2" press rings
- Steel

Model 2999.2

	Wt [lb]	Quantity	Part No	DG
	6.998	1	57075	16



Viega PureFlow standard press jaw

- For Viega Pressgun 6, standard press tools, PEX tubing
- Steel

Model 2899.7US

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	4.013	1	56073	16
5/8	3.727	1	56074	16
3/4	3.978	1	56075	16
1	4.117	1	56076	16
1 1/4	4.408	1	56080	16
1 1/2	4.547	1	56081	16
2	9.347	1	56082	16



Viega PureFlow compact press jaw

- For Viega Pressgun Picco 6, compact tool, PEX tubing

- Steel

Model 2884.7US

Press Jaws	Wt [lb]	Quantity	Part No	DG
3/8	2.418	1	56052	16
1/2	2.394	1	56053	16
5/8	2.374	1	56054	16
3/4	2.358	1	56055	16
1	2.574	1	56056	16
1 1/4	2.757	1	56060	16
1 1/2	2.539	1	56061	16



Viega ProPress standard press jaw

- For Viega Pressgun 6, standard press tools, copper tube, stainless steel CTS tube
- Steel

Model 2999.5

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	4.009	1	57235	16
3/4	4.219	1	57234	16
1	4.399	1	57233	16
1 1/4	4.639	1	57232	16
1 1/2	6.398	1	57231	16
2	9.747	1	57230	16



Viega ProPress compact press jaw

- For Viega Pressgun Picco 6, compact tool, copper tube, stainless steel CTS tube
- Steel

Model 2999.51

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	2.219	1	57239	16
3/4	1.999	1	57238	16
1	2.289	1	57237	16
1 1/4	2.639	1	57236	16



Viega ProPress XL-C press ring

- For Viega Pressgun 6, standard press tools, copper tube, stainless steel CTS tube
- Steel

Model 2999.52

for d	Wt [lb]	Quantity	Part No	DG
2 1/2	11.997	1	57242	16
3	10.297	1	57241	16
4	11.997	1	57240	16



Viega MegaPress standard press ring

- For Viega Pressgun 6, standard press tools, carbon steel, stainless steel IPS pipe, CuNiFe 90/10

- Steel

Model 2999.53

for d	Wt [lb]	Quantity	Part No	DG
1 1/4	6.142	1	57245	16
1 1/2	6.554	1	57244	16
2	5.998	1	57243	16



Viega MegaPress standard press jaw

- For Viega Pressgun 6, standard press tools, carbon steel, stainless steel IPS pipe, CuNiFe 90/10

- Steel

Model 2999.54

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	3.999	1	57248	16
3/4	5.199	1	57247	16
1	6.798	1	57246	16



Viega MegaPress compact press jaw
 - For Viega Pressgun Picco 6, compact tool, carbon steel, stainless steel IPS pipe
 - Steel
Model 2999.55

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	2.999	1	57249	16
3/4	2.999	1	57250	16

Marine Actuator / Press Jaws / Rings



Viega MegaPress Marine press jaw set
 - For use with Viega MegaPress CuNi only in Navy applications
 - Steel
Components
 Hard case, Viega MegaPress Marine press jaws 1/2-1"
Model 2880.75

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	23.268	1	56310	16



Viega MegaPress Marine press ring set
 - For use with Viega MegaPress CuNi only in Navy applications
 - Steel
Components
 Hard case, Viega MegaPress Marine press rings 1-1/4" - 2" and Marine V2 actuator
Model 2880.76

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	13.663	1	56360	16
1, 1 1/4, 1 1/2, 2	34.032	1	56365	16



Viega MegaPress Marine press jaw
 - For use with Viega MegaPress CuNi only in Navy applications
 - Steel
Model 2880.72

for d	Wt [lb]	Quantity	Part No	DG
1/2	4.955	1	56250	16
3/4	5.142	1	56255	16
1	6.811	1	56260	16



Viega MegaPress Marine press ring
 - For use with Viega MegaPress CuNi only in Navy applications
 - Steel
Model 2880.73

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.593	1	56265	16
3/4	1.563	1	56270	16
1	2.098	1	56275	16
1 1/4	6.142	1	56280	16
1 1/2	6.561	1	56285	16
2	5.979	1	56290	16



Viega MegaPress Marine actuator
 - For use with Viega MegaPress CuNi only in Navy applications
 - Steel
Model 2880.74

type	for d	Wt [lb]	Quantity	Part No	DG
V1/Z1	1/2, 3/4	4.742	1	56300	16
V2/Z2	1, 1 1/4, 1 1/2, 2	6.998	1	56305	16

Hand Tools



Viega PureFlow Press hand tool
 - Ratcheting design, color coded handles
Model 2882US

d	Version	Wt [lb]	Quantity	Part No	DG
5/16	black	3.394	1	60010	4
3/8	green	3.446	1	50000	6
1/2	yellow	3.409	1	50020	6
5/8	red	3.459	1	50030	4
3/4	blue	3.344	1	50040	6
1	orange	4.549	1	50060	6



Viega PureFlow Crimp hand tool Compact angled
 - Color coded handles
Model V5082.4

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	green	2.439	1	41703	5
1/2	yellow	2.459	1	41723	5
3/4	blue	2.559	1	41744	5



Viega PureFlow Crimp hand tool full circle
 - Composite
 - Soft touch
Model V5082.7

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	3.449	1	41770	5
1	3.459	1	41765	5



Viega PureFlow Press starter tool set
 - Color coded handles
Components
 Viega Pureflow Press hand tool sizes 1/2" and 3/4", tubing cutter
Model 2880.2

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	13.255	1	56000	6



Viega PureFlow Press complete heating tool set
 - Color coded handles
Components
 Viega Pureflow Press hand tool sizes 3/8" to 1", prep tool
Model 2880.5US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2, 3/4, 1	26.446	1	56030	4



Viega PureFlow Press complete plumbing tool set
 - Color coded handles
Components
 Viega Pureflow Press hand tool sizes 3/8" to 1", tubing cutter
Model 2880.6US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2, 3/4, 1	22.192	1	56010	6



SVC wrench
 - For SVC fitting nuts on manifolds
 - Chrome-plated steel
Model 2889.4US

SVC	Wrench [in]	Wrench	Wt [lb]	Quantity	Part No	DG
✓	13/16	30	0.310	1	50002	4

Wrench = wrench size (in inch)

Tubing Cutters



Viega PureFlow PEX tubing cutter
 - For use with Viega PureFlow tubing up to 2"
 - Steel
 - Ratcheting design
Model 2840

max d	Wt [lb]	Quantity	Part No	DG
2	1.254	1	53561	5



Viega PureFlow PEX tubing cutter
 - For use with Viega PureFlow tubing up to 1½"
 - Plastic
Model V5055

max d	Wt [lb]	Quantity	Part No	DG
1½	0.401	1	21307	5

Decoilers



Decoiler Drum and base
 - For use with Viega Barrier PEX tubing sizes ½" to ¾" and lengths 800' to 2000'
Model 2875.6US

max d	Wt [lb]	Quantity	Part No	DG
¾	129.963	1	21310	4

Staplers



Stapler
 - For foam board insulation
 - Suitable for staple Model 2890.0US
 - Manual
Model 2891.1US

	Wt [lb]	Quantity	Part No	DG
	7.026	1	21432	4



Staple
 - Suitable for stapler Model 2891.1US
 - Plastic
Note
 Smallest sellable quantity is 1 box of 300
Model 2890.0US

L [in]	Wt [lb]	Quantity	Part No	DG
2½	0.006	300	15312	4

Accessories



Press tool battery
 - For use with Pressgun 6, Pressgun Picco 6, or other compatible 18V tool platform
 - Lithium-ion
Model 2998.63

V	Wt [lb]	Quantity	Part No	DG
18 V, 2.5 Ah	1.100	1	57260	16
18 V, 5 Ah	1.763	1	57261	16



Battery charger
 - For use with compatible 18V batteries
Components
 Charger, type A cable, vehicle cable
Model 2998.65

V	Wt [lb]	Quantity	Part No	DG
120 V AC	2.189	1	57262	16



Viega soft-sided tool case

- 600D Nylon

Components

Hard base, shoulder strap, 8 internal pockets,
8 external pockets

Model 2880.4

	Wt [lb]	Quantity	Part No	DG
	3.168	1	56066	16



Hole saw

- Spare part for Press-In Branch Connector
tool kit Model 4878.5

- Steel

Model 4878

d	Wt [lb]	Quantity	Part No	DG
1 1/16	0.140	1	26975	16



Press-In Branch Connector HEX adapter

- For use with drill chuck without SDS-plus
handle

- Spare part for Press-In Branch Connector
tool kit Model 4878.5

- Steel

Components

Hex chuck

Model 4812.28

	Wt [lb]	Quantity	Part No	DG
	0.149	1	26837	16



Positioning guide

- Spare part for Press-In Branch Connector
tool kit Model 4878.5

- Use with Viega MegaPress press-in branch
connector Model 4812.2

- Stainless steel

Model 4878.6

for d	Wt [lb]	Quantity	Part No	DG
1½	0.333	1	26990	16
2	0.476	1	26991	16
2½	0.555	1	26992	16
3	0.721	1	26993	16
4	0.961	1	26994	16
6	1.397	1	26995	16



**Press-In Branch Connector adapter
SDS-plus drive**

- Spare part for Press-In Branch Connector
tool kit Model 4878.5

- Steel

Model 4878.91

	Wt [lb]	Quantity	Part No	DG
	0.134	1	26955	16



Press-In Branch Connector tool

- For installing Viega MegaPress press-in
branch connectors

- Spare part for Press-In Branch Connector
tool kit Model 4878.5

- Steel

Model 4878.9

	Wt [lb]	Quantity	Part No	DG
	1.245	1	26925	16



Press-In Branch Connector bolt

- Spare part for Press-In Branch Connector
tool kit Model 4878.5

- Use with Press-In Branch Connector tool
Model 4878.9

- Steel

Model 4878.92

	Wt [lb]	Quantity	Part No	DG
	0.256	1	26960	16



Shoulder strap

- Suitable for XL PressBooster 2½" MegaPress press ring Model 4896.2XL
- Nylon

Model 4897.4XL

	Wt [lb]	Quantity	Part No	DG
	0.555	1	26930	16



Replacement handle

- For Z3 actuator
- Plastic

Model 4898.7XL

	Wt [lb]	Quantity	Part No	DG
	0.309	1	57082	6



Caliper

Go/No-Go gauge

- For use with Viega PureFlow Crimp fittings

Model V5054

for d	Wt [lb]	Quantity	Part No	DG
⅜, ½, ¾	0.100	1	53507	5
1	0.065	1	53511	5

Catalog Index



MODEL NO.

PART NO.

Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page
0186XL	28	2803US	158	2863US	145	2887.33	173	2975.3ZL	179
0186XL	40	2804	164	2863US	159	2887.34	174	2976.3	169
0311	45	2809.1US	168	2864US	132	2887.35	174	2976.3	194
0311.5	46	2809.2US	168	2864US	145	2887.37	174	2979.88	12
0312	46	2810.1US	168	2864US	158	2887.38	174	2979.88	189
0312.5	46	2810.2US	167	2865.3US	167	2887.4	174	2979.8ZL	12
0315	47	2810.3US	170	2866US	158	2887.41	174	2979.8ZL	188
0315.1	47	2810.8US	159	2870.91	153	2888.0ZL	193	2980.1ZL	195
0315.1XL	48	2810US	167	2870ZL	181	2889.4US	211	2980.7	207
0315.3	47	2811NG	161	2871.0US	166	2890.0US	212	2980.71	207
0315.5XL	47	2811ZL	123	2871.2US	166	2890.4US	164	2980.75	207
0315XL	47	2811ZL	161	2871.4US	167	2891.1US	212	2980ZL	190
0316	44	2812ZL	124	2871.6US	159	2892ZL	124	2981.11	188
0316.1	44	2812ZL	161	2872.0ZL	128	2892ZL	124	2981.1XL	187
0316XL	44	2813.1NG	162	2872.1US	128	2893ZL	124	2981.1ZL	187
0317.2	45	2813.1ZL	124	2872.2	127	2894ZL	123	2981.3ZL	190
0317.2XL	45	2813.1ZL	162	2872.3	127	2895ZL	126	2981.7	190
0317.5	45	2813.2ZL	124	2872.5	128	2899.1	171	2981.71	191
0318	45	2813.5ZL	124	2872.5US	166	2899.7US	209	2986	28
0318XL	45	2813.5ZL	161	2872.6	128	2910.50	196	2986	40
0326	44	2813PNG	161	2872.6ZL	127	2911.1ZL	23	2987.72	191
0326.1	44	2813PZL	26	2872.7ZL	127	2911ZL	23	2989	28
0326.1XL	44	2813PZL	125	2872.8ZL	142	2912.1ZL	24	2989	39
0326XL	44	2813PZL	161	2872.9ZL	142	2912ZL	23	2989.3	206
0359.3	46	2814.5ZL	122	2873.1US	169	2913.8ZL	195	2989XL	28
0359.3XL	46	2814.6ZL	122	2873.4US	170	2913.9	196	2989XL	39
0365	47	2814.7ZL	122	2873.4US	187	2914.2ZL	18	2995.4	206
0365.5	47	2814ZL	122	2873.5US	170	2915	25	2998.63	212
0511	112	2815NG	162	2873.7ZL	128	2915.1	27	2998.65	212
0512	112	2815ZL	125	2873.81	189	2915.1ZL	27	2999.2	209
0515	113	2815ZL	163	2873.81	189	2915.2	27	2999.4XL	208
0515.1	114	2816ZL	121	2873.89	196	2915.3	26	2999.5	209
0515.1XL	114	2818NG	160	2874.5US	166	2915.5	26	2999.51	209
0515.2	114	2818ZL	122	2874.6US	166	2916	18	2999.52	209
0515.2XL	115	2819NG	162	2874.7US	166	2916.1	18	2999.53	209
0515.5	114	2820.0ZL	126	2875.6US	173	2916.3	18	2999.54	209
0515.5XL	114	2820.1ZL	126	2875.6US	212	2917.2ZL	22	2999.55	210
0515XL	113	2820.2ZL	126	2875.8US	167	2917.3ZL	19	4003	34
0516	110	2820.4ZL	126	2875ZL	182	2918	21	4007XL	34
0516.1	110	2825.5ZL	122	2876.3US	169	2925.2ZL	19	4008	34
0516.1XL	110	2834.5US	165	2876.3US	195	2925.5ZL	19	4008XL	34
0516XL	110	2834.6US	169	2876.4US	171	2926	19	4011	36
0517.2	112	2834.6US	194	2876.8US	196	2926.1	20	4011XL	37
0517.2XL	112	2834.7US	169	2877.10	200	2928	28	4012	37
0518	111	2834.7US	194	2877.11	200	2928.7ZL	19	4012.5	37
0518XL	111	2834.8US	165	2877.2	164	2934.8ZL	195	4013.2XL	37
0526	110	2834.9US	165	2877.7	167	2942.3ZL	192	4015	38
0526.1	111	2835US	165	2877.8	167	2942.4ZL	192	4015.1	39
0526.1XL	111	2837.1US	170	2878.910	171	2946	160	4015.1XL	39
0526XL	111	2837.1US	195	2878.913	171	2956	24	4015.5	38
0559	112	2837.2US	170	2878.914	171	2957ZL	25	4015.5XL	39
0559.3XL	113	2837.2US	194	2878.915	172	2957ZL	169	4015XL	38
0560	113	2837.3US	170	2878.916	172	2959.5ZL	24	4016	34
0565	113	2837.3US	195	2878.917	172	2960ZL	24	4016.1	35
0687	28	2840	211	2878.918	172	2962ZL	25	4016.1XL	35
0687	40	2842.1ZL	182	2878.919	172	2963.9	29	4016XL	34
0911XL	23	2842.2ZL	182	2878.920	172	2963.9	40	4017.2	36
0912XL	23	2842.3ZL	193	2878.922	164	2965ZL	25	4017.2XL	36
0915.1XL	27	2842.4ZL	193	2878.923	173	2967ZL	25	4018	36
0915.2XL	27	2842.5	194	2878.924	172	2969	29	4018XL	36
0915.5XL	26	2842.6	194	2879	164	2971.1XL	178	4026	35
0915XL	25	2850.1US	131	2879.6US	165	2971.1XL	178	4026.1	35
0916.1XL	18	2850.1US	144	2880.2	211	2971.1ZL	178	4026.1XL	35
0916XL	18	2850.1US	159	2880.4	213	2971.26	196	4026XL	35
0917.2XL	22	2850.2US	131	2880.41	206	2971.3ZL	178	4056	38
0918XL	22	2850.2US	144	2880.42	206	2971.46	197	4056.1XL	38
0926.1XL	20	2850.2US	159	2880.5US	211	2971.47	197	4059	37
0926XL	19	2850.3US	130	2880.6US	211	2971.4ZL	179	4059XL	37
0956XL	24	2850.3US	144	2880.7	206	2971.66	198	4060	38
0959.5XL	24	2850.4US	130	2880.71	208	2971.6ZL	179	4070	180
1003.5SV	163	2850.4US	143	2880.72	210	2971.8	197	4070.8	197
1022.1SV	162	2851US	131	2880.73	210	2971.8XL	197	4070.96	199
1022.6SV	162	2851US	144	2880.74	210	2971.96	198	4075	13
1022.7SV	165	2851US	159	2880.75	210	2971.9XL	198	4075	180
1022.7SV	170	2856.6	164	2880.76	210	2972.12	199	4111	82
1022SV	162	2856.7	164	2880.7US	207	2972.1ZL	184	4111XL	82
1028SV	171	2856NG	163	2881.9US	171	2973	179	4112	83
1030.1SV	163	2857.1US	168	2882.1ZL	182	2973.1	179	4112XL	83
1030SV	163	2857.2US	168	2882.2ZL	182	2973.3	180	4113	85
2259.5U	46	2857.7US	165	2882US	210	2973.8	197	4115	84
2259.5XU	46	2860US	131	2884.7US	209	2973.96	199	4115.1	85
2800.5US	130	2860US	144	2885.0ZL	128	2974.2ZL	186	4115.1XL	85
2800.5US	143	2860US	159	2887.3	169	2974.3XL	13	4115.2	85
2800ZL	178	2861US	132	2887.30	173	2974.3XL	186	4115.5	84
2801.4US	167	2861US	145	2887.31	173	2974ZL	186	4115.5XL	85
2802US	158	2863US	131	2887.32	173	2975.2	28	4115XL	84

Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page
4116	80	5115.1	95	6656XL	64	V5041.2	130		
4116.1	80	5115.1XL	95	6659.5	63	V5041.2	144		
4116.1XL	80	5115.2	95	6659.5XL	64	V5041.4	130		
4116XL	80	5115.5	94	6660	64	V5045ZL	139		
4117.2	82	5115.5XL	95	6662	64	V5046ZL	139		
4117.2XL	82	5115XL	94	6675	183	V5047ZL	139		
4118	81	5116	90	6675.1	183	V5048ZL	141		
4118XL	82	5116.1	90	6675.2	183	V5052	128		
4126	80	5116.1XL	90	6675.3	183	V5052	142		
4126.1	81	5116XL	90	6675XL	183	V5054	214		
4126.1XL	81	5117.2	92	6811	102	V5055	212		
4126XL	81	5117.2XL	92	6811XL	102	V5058	139		
4156	83	5118	91	6812	103	V5064ZL	193		
4156.1XL	84	5118XL	92	6812XL	103	V5067	151		
4159	83	5126	90	6815	104	V5070	140		
4159XL	83	5126.1	91	6815.1	105	V5070.1	140		
4160	84	5126.1XL	91	6815.1XL	105	V5071	131		
4170	181	5126XL	91	6815.2	105	V5071	144		
4170XL	181	5156	93	6815.5	104	V5073	142		
4175.8	184	5156.1XL	94	6815.5XL	105	V5073.5	142		
4175.8XL	185	5159	93	6815XL	104	V5075ZL	140		
4370.91	199	5159XL	93	6816	100	V5077ZL	141		
4811	53	5160	94	6816.1	100	V5080	129		
4811XL	72	5170	181	6816.1XL	100	V5080	142		
4812	54	5170XL	181	6816XL	100	V5081	129		
4812.2	75	5174	187	6817.2	102	V5081	143		
4812.25	76	5174XL	13	6817.2XL	102	V5082.4	211		
4812.28	213	5174XL	186	6818	101	V5082.7	211		
4812.3	56	5175.8	185	6818XL	102	V5083	132		
4812.35	56	5175.8XL	185	6826	100	V5084	127		
4812XL	73	5179.8	12	6826.1	101	V5084	141		
4813.4ZL	55	5179.8	189	6826.1XL	101	V5084.1	127		
4815	54	5181.11	188	6826XL	101	V5084.1	141		
4815.1	55	5185.1	12	6856	103	V5085	129		
4815.2	56	5185.1	188	6856.1XL	104	V5085	143		
4815.3	55	5911	72	6859	103	V5085	153		
4815.5	55	5912	73	6859XL	103	V5086	129		
4815.5XL	75	5915	74	6860	104	V5086	143		
4815XL	74	5915.1	75	6875.8	14	V5086	153		
4815ZL	55	5915.5	75	6875.8	185	V5087	153		
4816	52	5915ZL	75	6875.8XL	14	V5088	129		
4816.1	52	5916	70	6875.8XL	185	V5088	143		
4816.1XL	70	5916.1	70	V1203.0	168	V5088.1	130		
4816XL	70	5917.2	72	V5001	120	V5088.1	143		
4817.2	53	5918	71	V5001	136	V5089	129		
4817.2XL	72	5926	70	V5001.2	121	V5089	143		
4818	53	5926.1	71	V5001.2	137	V5089.1	129		
4818XL	72	5956	74	V5001.5	120	V5089.1	143		
4826	52	5959.5	73	V5001.5	136	V5094	132		
4826.1	52	5960	74	V5002	120	V5094	145		
4826.1XL	71	5970	180	V5002	136	V5095	131		
4826XL	71	5970.9XL	199	V5002.5	120	V5095	145		
4856	54	5970XL	180	V5002.5	136	V5097	132		
4856.1XL	74	5974.2	187	V5003	121	V5097	145		
4859.5XL	73	5974XL	13	V5003	137	V5099	154		
4860	54	5974XL	186	V5003.5	121	V5099.1	154		
4870	180	5975.8	184	V5003.5	137	V5213	153		
4875.8	184	5975.8XL	184	V5004	120	V5215	139		
4875.80	198	5981.1	187	V5004	136	V5216	137		
4875.8XL	198	5985.1	13	V5011ZL	138	V5218	138		
4875.91	200	5985.1	188	V5012ZL	138	V5236	183		
4875.9XL	200	6611	62	V5014ZL	137	V5255	141		
4878	213	6611XL	63	V5017ZL	138	V5257	141		
4878.5	208	6612	63	V5019.9	142	V5263	141		
4878.6	213	6612XL	63	V5020	138	V5613.1	151		
4878.9	213	6615	65	V5021	138	V5613.2	152		
4878.91	213	6615.1	66	V5024ZL	139	V5613.3	126		
4878.92	213	6615.1XL	66	V5026ZL	193	V5613.4	127		
4881.7	191	6615.2	66	V5027ZL	137	V5613.5	151		
4881.71	192	6615.3	65	V5031.2	140	V5613.7	152		
4887.72	192	6615.5	65	V5031.22	140	V5613.8	152		
4896.2XL	207	6615.5XL	65	V5031.5	151	V5615	125		
4896.5XL	208	6615XL	65	V5033ZL	152	V5615	163		
4897.4XL	214	6616	60	V5035ZL	152	V5615.3	129		
4898.5XL	208	6616.1	60	V5036.10	153	V5616	121		
4898.6XL	208	6616.1XL	60	V5036.30	193	V5616	160		
4898.7XL	214	6616XL	60	V5036.31	193	V5618	123		
5013PZL	26	6617.2	62	V5037ZL	182	V5618	160		
5013PZL	140	6617.2XL	62	V5038	153	V5626	121		
5111	92	6618	61	V5039.1	151	V5636	125		
5111XL	92	6618XL	62	V5039.2	152	V5636.1	126		
5112	93	6626	60	V5039.7	153	V5650	150		
5112XL	93	6626.1	61	V5040.0	150	V5656	125		
5113	39	6626.1XL	61	V5040.6	150	V5656	163		
5113	95	6626XL	61	V5041.0	130	V5660	150		
5115	94	6656	64	V5041.1	130				

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
11400	158	15493	21	17265	194	20688	22	22005	54
11405	158	15498	21	17768	28	20689	22	22009	65
11415	158	15503	21	17768	40	20690	27	22074	189
11418	158	15508	21	17778	28	20693	22	22074	189
11425	158	15513	21	17778	40	20695	27	22075	189
11427	158	15518	21	17788	28	20698	22	22075	189
11428	158	15538	21	17788	40	20699	22	22076	189
11430	158	15544	29	17803	28	20700	27	22076	189
11435	158	15544	40	17803	40	20703	22	22170	197
11436	158	15549	29	17818	28	20704	22	22172	197
11440	158	15549	40	17818	40	20705	27	22174	197
11445	158	15559	29	17823	28	20708	22	22176	197
11450	158	15559	40	17823	40	20709	22	22178	197
11455	158	15564	29	18050	166	20710	27	22180	197
11457	158	15564	40	18051	166	20713	22	22228	21
11458	158	15569	29	18060	166	20714	22	22233	21
11460	158	15569	40	18062	166	20715	27	22238	21
11462	158	15588	27	18150	168	20718	22	22248	21
11465	158	15593	27	18151	168	20720	27	22253	21
11470	158	15603	27	18152	168	20723	22	22258	21
11475	158	15608	27	18154	168	20724	22	22263	21
11480	158	15800	165	18155	168	20725	27	22268	21
11485	158	15801	165	18156	168	20727	22	22278	22
11500	158	15802	165	18157	168	20728	25	22283	22
11505	158	16015	166	18158	168	20730	27	22288	22
11510	158	16016	166	18159	168	20732	22	22293	22
11515	158	16017	167	18160	168	20733	25	22308	22
11520	158	16030	164	18185	168	20734	22	22309	22
12128	167	16031	164	18186	168	20738	25	22310	22
12152	168	16032	164	18187	168	20739	22	22311	22
14021	167	16033	164	18468	27	20743	26	22312	22
14025	167	16034	164	18473	27	20744	22	22313	22
14035	168	16035	164	19007	162	20748	26	22314	22
14543	27	16036	164	19008	162	20749	22	22315	22
14568	21	16038	164	19009	162	20753	26	22316	22
15033	171	16040	164	19010	162	20754	22	22317	22
15044	163	16209	171	19011	162	20758	27	22318	22
15053	164	16400	164	19012	165	20763	27	22328	27
15054	164	16401	164	19012	170	20768	27	22333	27
15055	170	16402	164	19013	163	20773	27	22400	196
15056	164	16403	164	19015	163	20774	22	22405	196
15066	171	16404	164	19016	163	20778	27	22410	196
15068	167	16405	164	19017	163	20783	27	22415	197
15069	167	16406	164	19109	162	20784	22	22420	197
15070	167	16408	164	19412	171	20794	22	22425	197
15104	159	16410	164	19768	196	20795	22	22430	197
15106	131	16423	160	19778	196	20798	22	22435	197
15106	144	17014	166	19786	28	20803	22	23443	198
15106	159	17016	167	20001	169	20808	22	23445	198
15107	131	17017	167	20002	169	20813	27	23447	198
15107	144	17100	165	20003	169	20814	27	23449	199
15107	159	17106	165	20041	169	20815	27	23450	196
15108	131	17120	165	20080	169	20817	27	23451	199
15108	144	17125	165	20080	195	20818	27	23453	199
15108	159	17141	165	20081	169	20819	23	23460	196
15112	159	17202	165	20081	195	20823	23	23470	196
15170	173	17203	165	20082	169	20828	23	23500	198
15171	171	17204	165	20082	195	20829	23	23505	198
15175	171	17205	165	20083	169	20833	24	23510	198
15176	171	17221	165	20083	195	20838	23	23515	199
15177	172	17222	165	20084	169	20839	23	23520	199
15178	172	17223	165	20084	195	20843	24	23525	199
15179	172	17224	165	20201	170	20848	24	23530	197
15180	172	17230	170	20201	187	20853	24	23535	197
15181	172	17230	195	20202	170	20858	24	23540	197
15182	172	17231	170	20202	187	20863	24	23600	199
15184	172	17231	195	20203	170	20873	22	23605	199
15186	164	17232	170	20203	187	20883	22	23610	199
15209	168	17232	194	20204	170	20893	22	23611	199
15210	168	17233	170	20204	187	21023	28	23612	199
15216	168	17233	194	20205	170	21023	40	24000	179
15217	165	17234	170	20205	187	21028	28	24005	179
15304	158	17234	195	20623	18	21028	40	24010	179
15310	132	17235	170	20628	18	21033	28	24015	179
15310	145	17235	195	20633	18	21033	40	24020	179
15310	158	17260	169	20638	18	21038	28	24025	179
15311	158	17260	194	20643	18	21038	40	24030	179
15312	212	17261	169	20648	18	21043	28	24035	179
15314	158	17261	194	20653	19	21043	40	24040	179
15320	164	17262	169	20658	19	21048	28	24090	180
15448	21	17262	194	20663	19	21048	40	24095	180
15453	21	17263	169	20668	20	21210	170	25000	54
15458	21	17263	194	20673	20	21307	212	25001	65
15463	21	17264	169	20678	20	21310	173	25010	54
15483	21	17264	194	20683	22	21310	212	25011	65
15488	21	17265	169	20685	27	21432	212	25015	54

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
25016	65	25321	61	25636	63	26071	60	26915	56
25020	54	25325	53	25640	54	26075	52	26920	208
25021	65	25326	61	25641	63	26076	60	26925	213
25025	54	25330	53	25645	54	26100	52	26930	214
25026	65	25331	61	25646	63	26101	61	26955	213
25030	55	25335	53	25651	64	26105	52	26960	213
25031	65	25336	61	25656	64	26106	61	26975	213
25035	55	25340	53	25661	64	26110	52	26990	213
25036	65	25341	61	25666	64	26111	61	26991	213
25040	55	25350	53	25671	64	26115	52	26992	213
25041	65	25351	61	25676	64	26116	61	26993	213
25045	55	25360	53	25700	54	26120	52	26994	213
25046	65	25361	61	25701	64	26121	61	26995	213
25050	55	25365	53	25705	54	26125	52	28500	184
25051	65	25366	61	25706	64	26126	61	28501	184
25055	55	25370	53	25710	54	26200	207	28502	184
25056	65	25371	61	25711	64	26500	70	28503	184
25070	55	25375	53	25715	54	26505	70	28504	184
25071	65	25376	61	25716	64	26510	70	28505	184
25075	55	25380	53	25720	54	26515	70	28600	60
25076	65	25381	61	25721	64	26520	70	28605	60
25080	55	25385	53	25725	54	26525	70	28610	60
25081	65	25386	61	25726	64	26530	71	28615	60
25085	55	25390	53	25730	54	26535	71	28620	60
25086	65	25391	61	25731	64	26540	71	28625	60
25090	55	25395	53	25735	54	26545	71	28630	61
25091	65	25396	61	25736	64	26550	71	28635	61
25095	55	25400	53	25740	54	26555	71	28640	61
25096	65	25401	61	25741	64	26560	72	28645	61
25100	53	25405	53	25745	54	26565	72	28650	61
25101	62	25406	62	25746	64	26570	72	28655	61
25105	53	25410	53	25750	54	26575	72	28660	62
25106	62	25411	62	25751	64	26580	72	28665	62
25110	53	25415	53	25755	54	26585	72	28670	62
25111	62	25416	62	25756	64	26590	72	28675	62
25115	53	25435	53	25761	63	26595	72	28680	62
25116	62	25436	62	25766	63	26600	72	28685	62
25120	53	25440	53	25771	63	26605	72	28690	62
25121	62	25441	62	25776	63	26610	72	28695	62
25125	53	25445	53	25781	63	26615	72	28700	62
25126	62	25446	62	25786	63	26620	72	28705	62
25130	54	25451	62	25930	56	26625	72	28710	62
25131	63	25455	53	25931	66	26630	72	28715	62
25135	54	25456	62	25935	56	26635	72	28720	62
25136	63	25460	53	25936	66	26640	72	28725	62
25140	54	25461	62	25940	56	26645	72	28730	62
25141	63	25465	53	25941	66	26650	72	28735	62
25145	54	25466	62	25945	56	26655	73	28740	63
25146	63	25471	62	25946	66	26660	73	28745	63
25150	54	25476	62	25950	56	26665	73	28750	63
25151	63	25480	53	25951	66	26670	74	28755	63
25155	54	25481	62	25955	56	26675	74	28760	63
25156	63	25485	53	25956	66	26680	74	28765	63
25200	52	25486	62	25960	56	26685	75	28770	65
25201	60	25491	61	25961	66	26690	75	28775	65
25205	52	25496	61	25965	56	26695	75	28780	65
25206	60	25500	53	25966	66	26760	74	28785	65
25210	52	25501	62	26000	55	26765	74	28790	65
25211	60	25505	53	26001	66	26770	74	28795	65
25215	52	25506	62	26005	55	26775	73	28800	66
25216	60	25510	53	26006	66	26780	73	28805	66
25220	52	25515	53	26010	55	26785	73	28810	66
25221	60	25575	54	26011	66	26800	75	28815	66
25225	52	25576	63	26015	55	26805	75	28820	66
25226	60	25580	54	26016	66	26810	75	28825	66
25230	52	25581	63	26020	55	26815	75	28830	66
25231	60	25585	54	26021	66	26820	75	28835	66
25235	52	25586	63	26025	55	26825	75	28840	66
25236	60	25590	54	26026	66	26830	76	28845	66
25240	52	25591	63	26030	55	26835	76	28850	66
25241	60	25595	54	26031	66	26837	213	28855	66
25245	52	25596	63	26035	55	26840	76	28860	64
25246	60	25600	54	26036	66	26845	76	28865	64
25250	52	25601	63	26040	55	26850	76	28870	64
25251	60	25606	63	26041	66	26855	76	28875	64
25255	52	25610	54	26045	55	26860	56	28880	64
25256	60	25611	63	26046	66	26865	56	28885	64
25300	53	25615	54	26050	52	26870	56	28905	62
25301	61	25616	63	26051	60	26875	56	28910	62
25305	53	25620	54	26055	52	26880	56	28915	180
25306	61	25621	63	26056	60	26885	56	28920	180
25310	53	25625	54	26060	52	26890	56	28925	180
25311	61	25626	63	26061	60	26895	56	28930	180
25315	53	25630	54	26065	52	26900	56	28935	180
25316	61	25631	63	26066	60	26905	56	28940	180
25320	53	25635	54	26070	52	26910	56	28945	180

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
28950	180	32120	136	41703	211	44370	26	454 128	46
28955	180	32121	120	41723	211	44370	140	454 135	46
28960	180	32121	136	41744	211	452 810	47	45716	153
28965	180	32123	120	41765	211	452 827	47	45750	130
28970	180	32123	136	41770	211	452 834	47	45760	130
28975	181	32125	120	43003	193	452 841	47	45770	130
28980	181	32125	136	43023	193	452 988	45	45770	144
28985	181	32141	120	43030	183	452 995	45	45790	130
28990	181	32141	136	43033	139	453 008	45	460 792	46
28995	181	32143	120	43040	183	453 015	45	460 815	46
29000	181	32143	136	43043	139	453 022	45	460 822	46
29005	181	32145	120	43044	139	453 046	46	46001	193
29010	181	32145	136	43100	128	453 053	46	46002	193
29015	181	32163	120	43100	142	453 084	46	46022	193
29020	181	32163	136	43210	137	453 091	46	46023	140
29025	181	32165	120	43220	137	453 107	47	46025	193
29030	181	32165	136	43232	141	453 114	47	46031	182
29050	187	32201	120	43233	141	453 121	47	46032	141
29055	187	32201	136	43240	137	453 138	47	46033	140
29060	187	32205	120	43242	137	453 145	47	46044	182
29065	187	32205	136	43244	141	453 152	47	46060	182
29070	187	32220	120	43260	137	453 169	44	461 072	45
29075	187	32220	136	43300	141	453 176	44	461 089	45
30600	183	32221	120	43320	141	453 183	44	461 096	46
30605	183	32221	136	43323	141	453 190	44	461 157	45
30610	183	32223	120	43332	139	453 206	44	461 164	46
30615	183	32223	136	43333	141	453 213	44	461 171	46
30620	183	32225	120	43334	138	453 220	44	461 188	46
30625	183	32225	136	43343	139	453 237	44	461 195	46
30630	183	32241	120	43344	141	453 244	44	461 201	46
30635	183	32241	136	43353	139	453 251	47	461 218	46
30640	183	32243	120	43354	139	453 268	47	461 225	46
30645	183	32243	136	43355	139	453 275	47	461 249	46
30650	183	32245	120	43402	139	453 282	47	46145	139
30655	183	32245	136	43403	139	453 299	47	46156	139
30660	183	32263	120	43404	139	453 305	47	46232	137
30665	183	32263	136	43433	138	453 312	47	46233	137
30670	183	32265	120	43434	138	453 329	47	46244	137
30675	183	32265	136	43443	138	453 336	47	46302	138
30680	183	32266	120	43445	138	453 343	47	46321	138
30685	183	32266	136	43500	138	453 350	48	46323	138
30690	183	32805	120	43520	138	453 374	48	46324	138
30695	183	32805	136	43540	138	453 411	47	46331	141
30700	183	32823	120	43544	138	453 428	47	46333	138
30705	183	32823	136	43545	138	453 435	47	46334	138
30710	183	32905	120	43553	138	453 473	45	46340	138
30715	183	32905	136	43554	138	453 480	45	46342	138
32001	121	32923	120	43560	138	453 497	45	46344	138
32001	137	32923	136	43600	142	453 503	45	46345	138
32005	121	33020	121	43620	142	453 510	45	46355	138
32005	137	33020	137	43640	142	453 527	45	46361	138
32011	121	33045	121	43660	142	453 534	45	46366	138
32011	137	33045	137	43700	142	453 541	45	46446	138
32020	121	33061	121	43702	139	453 558	45	46620	138
32020	137	33061	137	43714	132	453 657	44	46622	139
32021	121	33120	120	43714	145	453 664	44	46630	138
32021	137	33120	136	43720	142	453 671	44	46633	139
32023	121	33145	120	43721	127	453 749	45	46635	139
32023	137	33145	136	43721	141	453 756	45	46641	138
32025	121	33240	120	43722	142	453 763	45	46644	139
32025	137	33240	136	43723	139	453 770	45	46645	139
32041	121	33265	120	43740	127	453 794	45	46646	152
32041	137	33265	136	43740	141	453 800	45	46650	138
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32042	137	33270	136	43765	139	453 831	45	46656	152
32043	121	33271	120	43820	127	453 848	45	46720	142
32043	137	33271	136	43820	141	453 862	45	46730	142
32045	121	33323	120	44208	140	453 879	45	46764	141
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32060	121	33705	129	44226	140	453 893	44	477 196	47
32060	137	33705	143	44227	140	453 909	44	477 202	47
32061	121	33830	121	44228	140	453 916	44	477 219	47
32061	137	33830	137	44229	140	453 923	44	477 226	47
32062	121	33831	121	44240	140	453 930	44	477 233	47
32062	137	33831	137	44320	138	453 947	44	477 240	47
32063	121	33832	121	44325	138	453 954	44	477 257	47
32063	137	33832	137	44340	138	453 961	44	477 264	47
32064	121	35801	121	44345	138	453 978	44	49004	126
32064	137	35801	137	44350	26	453 985	44	49033	150
32065	121	35805	121	44350	140	453 992	44	49043	150
32065	137	35805	137	44355	26	454 067	46	49054	125
32101	120	35811	121	44355	140	454 074	46	49063	150
32101	136	35811	137	44360	26	454 081	46	49083	150
32105	120	36204	153	44360	140	454 098	46	49152	125
32105	136	36205	153	44365	26	454 104	46	49153	125
32120	120	40655	139	44365	140	454 111	46	49200	123

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
49200	160	49543	123	49993	160	53000	143	56120	129
49206	126	49543	160	49994	123	53000	153	56120	143
49208	126	49544	123	49994	160	53005	129	56120	153
49210	121	49544	160	49995	123	53005	143	56140	129
49210	160	49545	123	49995	160	53005	153	56140	143
49220	121	49545	160	49997	123	53015	129	56140	153
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49223	127	49553	160	49998	123	53015	153	56162	173
49224	151	49554	123	49998	160	53017	129	56163	173
49233	127	49554	160	50000	210	53017	143	56164	173
49234	151	49560	123	50002	211	53020	129	56165	173
49240	121	49560	160	50020	210	53020	143	56166	174
49240	160	49570	123	50021	151	53020	153	56167	174
49254	125	49570	160	50023	151	53115	129	56169	174
49256	125	49580	123	50030	210	53115	143	56170	174
49258	125	49580	160	50033	151	53116	130	56173	174
49260	121	49590	123	50040	210	53116	143	56174	174
49260	160	49590	160	50043	151	53120	129	56250	210
49270	121	49607	129	50060	210	53120	143	56255	210
49270	160	49610	150	50063	151	53121	130	56260	210
49280	121	49615	150	50083	151	53121	143	56265	210
49280	160	49620	150	50133	151	534 684	47	56270	210
49285	121	49625	150	50141	153	534 691	47	56275	210
49286	121	49630	150	50151	153	53507	214	56280	210
49290	121	49635	150	50260	152	53511	214	56285	210
49290	160	49640	150	50261	152	53561	211	56290	210
49322	123	49645	150	50262	151	53601	153	56300	210
49322	160	49722	125	50263	151	55020	132	56305	210
49324	126	49722	163	50264	152	55020	145	56310	210
49332	123	49723	125	50265	152	55040	132	56360	210
49332	160	49723	163	50266	152	55040	145	56365	210
49333	126	49744	125	50267	152	55100	132	56370	206
49334	123	49744	163	50268	152	55100	145	56375	206
49334	160	49754	123	50269	152	55120	132	56380	206
49342	125	49754	160	50520	131	55120	145	56385	206
49342	163	49755	123	50520	144	55140	132	56390	206
49343	125	49755	160	50520	159	55140	145	57075	209
49343	163	49765	125	50601	153	55160	132	57076	208
49344	126	49765	163	50718	154	55160	145	57078	208
49347	125	49770	125	50726	154	556 198	48	57080	208
49347	163	49770	163	50730	154	556 204	48	57081	208
49348	125	49774	123	50739	154	556 211	48	57082	214
49348	163	49774	160	50740	154	556 228	45	57112	129
49354	125	49775	123	51003	151	556 235	45	57112	143
49354	163	49775	160	51020	131	556 242	45	57120	129
49357	125	49780	125	51020	144	556 495	47	57120	143
49357	163	49780	163	51020	159	556 501	47	57210	206
49358	125	49790	125	51021	130	556 518	47	57215	206
49358	163	49790	163	51021	144	556 556	44	57230	209
49378	125	49854	123	51022	130	556 563	44	57231	209
49378	163	49854	160	51022	143	556 570	44	57232	209
49398	125	49855	123	51040	131	556 587	44	57233	209
49398	163	49855	160	51040	144	556 594	44	57234	209
49402	125	49874	123	51040	159	556 600	44	57235	209
49402	163	49874	160	51060	131	556 617	44	57236	209
49403	125	49875	123	51060	144	556 624	44	57237	209
49403	163	49875	160	51060	159	556 631	44	57238	209
49404	125	49877	123	51063	151	556 648	48	57239	209
49404	163	49877	160	51073	151	56000	211	57240	209
49405	125	49883	123	51123	151	56010	211	57241	209
49405	163	49883	160	51602	153	56013	208	57242	209
49407	125	49884	123	52000	131	56021	207	57243	209
49407	163	49884	160	52000	144	56022	207	57244	209
49408	125	49885	123	52000	159	56030	211	57245	209
49408	163	49885	160	52020	131	56052	209	57246	209
49409	125	49886	123	52020	144	56053	209	57247	209
49409	163	49886	160	52020	159	56054	209	57248	209
49410	150	49887	123	52040	131	56055	209	57249	210
49414	152	49887	160	52040	144	56056	209	57250	210
49416	152	49888	123	52040	159	56060	209	57260	212
49433	123	49888	160	52060	131	56061	209	57261	212
49433	160	49901	129	52060	144	56066	213	57262	212
49434	123	49902	129	52060	159	56073	209	58070	159
49434	160	49903	129	52110	131	56074	209	58071	131
49443	123	49904	129	52110	145	56075	209	58071	145
49443	160	49905	129	52120	131	56076	209	58071	159
49453	150	49906	129	52120	145	56080	209	58072	131
49473	150	49984	123	52130	131	56081	209	58072	145
49520	123	49984	160	52130	144	56082	209	58072	159
49520	160	49985	123	52140	131	56091	207	58073	131
49533	123	49985	160	52140	145	56092	206	58073	145
49533	160	49987	123	52500	130	56093	207	58073	159
49535	123	49987	160	52500	143	56094	207	58074	131
49535	160	49988	123	52520	130	56110	129	58074	145
49540	123	49988	160	52520	143	56110	143	58074	159
49540	160	49993	123	53000	129	56110	153	58075	131

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
58075	159	77432	21	79030	26	79580	22	80125	37
58076	131	77437	21	79035	186	79585	22	80126	37
58076	159	77442	21	79040	186	79590	22	80127	37
58077	131	77447	21	79045	186	79595	22	80160	39
58077	159	77452	21	79050	186	79635	19	80165	39
58120	129	77457	21	79055	186	79640	19	80170	39
58120	142	77462	21	79060	186	79660	21	80180	39
58130	129	77467	21	79125	24	79680	24	80185	39
58130	142	77472	21	79130	24	79685	24	80195	39
58136	129	77477	21	79135	24	79690	24	80200	39
58136	142	77482	21	79140	24	79695	24	80205	39
592 011	46	77487	21	79145	24	79700	25	80215	39
592 028	46	77607	19	79150	24	79705	25	80220	39
592 035	46	77637	20	79155	25	79710	25	80225	39
592 042	46	77712	24	79160	25	79715	25	80230	39
592 066	46	77717	24	79165	25	79720	25	80235	39
592 073	46	77722	24	79170	25	79725	25	80240	39
60010	210	77727	24	79175	25	79730	25	80245	39
60651	139	77732	24	79180	25	79735	25	80250	39
65104	140	77737	24	79185	19	79740	25	80260	39
65152	140	77742	28	79190	19	79745	25	80265	38
65153	140	77747	28	79195	19	79750	25	80270	38
65154	140	78047	25	79205	19	79755	25	80275	38
65206	140	78052	25	79210	23	79760	22	80280	38
65258	140	78057	25	79215	23	79765	22	80285	38
68430	132	78062	25	79220	23	79770	22	80290	38
68431	132	78067	25	79225	23	79775	22	80295	38
68432	132	78072	25	79230	23	79780	22	80300	38
68433	132	78077	27	79235	23	79785	22	80305	38
68434	132	78082	27	79240	23	79790	22	80310	38
68435	132	78087	27	79245	23	79795	22	80315	38
69627	161	78092	27	79250	23	79800	25	80320	38
69628	161	78097	27	79255	23	79800	169	80325	38
76545	75	78102	27	79260	23	79805	25	80330	38
76550	75	78107	27	79265	23	79805	169	80335	38
76555	75	78112	27	79270	23	79810	25	80340	39
76560	75	78117	27	79275	23	79810	169	80345	39
76565	75	78122	27	79280	23	79815	25	80350	39
76570	75	78147	27	79285	23	79815	169	80355	38
76575	55	78152	27	79290	23	79850	27	80360	38
76580	55	78157	27	79295	23	79855	27	80365	38
76585	55	78162	27	79300	23	79860	27	80370	38
76590	55	78167	27	79305	23	79875	179	80375	38
76595	55	78172	26	79310	23	79876	179	80380	38
76600	55	78177	26	79315	23	79901	190	80385	38
76605	55	78182	26	79320	23	79902	195	80390	38
76610	55	78187	26	79325	23	79903	195	80395	38
76615	55	78192	26	79330	23	79920	178	80400	34
76620	55	78197	26	79335	23	79923	178	80405	34
76625	55	78202	29	79340	23	79925	178	80410	34
76630	55	78207	29	79345	23	79928	178	80415	34
77022	18	78242	28	79350	23	79930	178	80420	34
77023	19	78247	39	79355	23	79933	178	80425	34
77027	18	78247	28	79360	23	79935	178	80430	34
77028	19	78247	39	79365	23	79938	178	80435	34
77032	18	78252	28	79370	23	79940	178	80440	34
77033	19	78252	39	79375	23	79943	178	80445	35
77037	18	78257	28	79380	23	79948	178	80450	35
77038	19	78257	39	79385	23	79950	178	80455	35
77042	18	78262	28	79390	23	79970	179	80460	35
77043	19	78262	39	79395	23	79975	179	80465	35
77052	18	78267	28	79400	23	79980	179	80470	35
77053	20	78267	39	79405	23	80010	36	80475	35
77057	18	78268	28	79410	23	80015	36	80480	35
77058	20	78268	39	79415	23	80020	36	80485	35
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77068	20	78270	39	79435	24	80040	36	80505	35
77072	18	78300	178	79440	24	80045	36	80510	35
77073	20	78300	178	79445	24	80050	36	80515	35
77317	18	78305	178	79450	24	80055	36	80520	35
77325	18	78305	178	79455	24	80060	37	80525	35
77330	18	78310	178	79465	24	80061	37	80530	35
77347	18	78310	178	79470	24	80063	37	80531	161
77377	21	78311	197	79475	24	80064	37	80535	35
77382	21	78312	198	79520	18	80065	37	80540	35
77387	21	78800	19	79525	18	80070	37	80545	35
77392	21	78801	19	79530	18	80080	37	80550	35
77397	21	78802	19	79535	18	80085	37	80555	35
77402	21	78803	19	79540	18	80090	37	80560	35
77407	21	79005	26	79545	18	80092	37	80565	35
77412	21	79010	26	79550	18	80100	37	80570	35
77417	21	79015	26	79560	18	80105	37	80575	35
77422	21	79020	26	79565	18	80115	37	80580	36
77427	21	79025	26	79570	18	80120	37	80585	36

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
80590	36	82170	34	84565	72	86650	185	87245	187
80595	36	82175	34	84570	72	86655	185	87250	187
80600	36	82180	34	84575	72	86660	185	87255	187
80605	36	82185	34	84580	72	86665	185	87260	187
80610	36	82190	34	84585	72	86670	185	87265	187
80615	36	83001	162	84590	72	86675	185	87270	187
80620	36	83030	162	84595	72	86680	184	87275	184
80630	36	84030	160	84600	72	86685	184	87280	184
80640	36	84100	74	84605	72	86690	184	87285	184
80650	36	84105	74	84750	73	86700	200	87290	184
80680	36	84110	74	84755	73	86705	200	87295	184
80690	36	84115	74	84760	73	86710	200	87300	184
80700	36	84120	74	84765	73	86715	198	87305	190
80710	36	84125	74	84770	73	86716	198	87310	190
80720	36	84130	75	84775	73	86790	180	87315	190
80730	36	84135	75	84780	73	86795	180	87320	190
80740	36	84140	75	84785	73	86800	180	87325	190
80750	36	84145	75	84790	73	86805	181	87330	190
80751	36	84150	75	84795	73	86810	181	87335	191
80760	36	84155	75	84800	73	86815	181	87340	191
80770	36	84160	75	84805	73	86820	181	87345	191
80781	36	84165	75	84810	73	86825	181	87350	191
80790	36	84170	75	84815	74	86830	181	87355	191
80820	36	84175	75	84820	74	86835	199	87360	191
80840	36	84180	75	84825	74	86836	199	87365	191
80850	36	84185	75	84830	74	86837	199	87370	191
80880	36	84190	75	84835	74	86840	183	87375	191
80890	36	84195	75	84840	74	86845	183	87380	191
80900	36	84200	75	84845	73	86850	183	87385	191
80930	36	84205	75	84850	73	86900	14	87390	191
80950	36	84210	75	84855	73	86900	185	87395	192
80970	36	84215	74	84860	73	86905	14	87400	192
81005	38	84220	74	84865	73	86905	185	87405	192
81010	38	84225	74	84870	73	86910	14	87410	192
81015	38	84230	74	84875	70	86910	185	87415	192
81020	38	84235	74	84880	70	86915	14	87420	169
81025	38	84240	74	84885	70	86915	185	87420	194
81030	38	84245	72	84890	70	86920	14	87425	169
81035	37	84250	72	84895	70	86920	185	87425	194
81040	37	84255	72	84900	70	86925	14	87430	169
81045	37	84260	72	84905	71	86925	185	87430	194
81050	37	84265	72	84910	71	86930	14	87435	169
81055	37	84270	72	84915	71	86930	185	87435	194
81060	37	84275	73	84920	71	86935	14	87440	169
81065	37	84280	73	84925	71	86935	185	87440	194
81070	37	84285	73	84930	71	86940	14	87445	169
81075	37	84290	73	85131	163	86940	185	87445	194
81080	180	84295	73	85146	199	86945	13	87450	192
81081	13	84300	73	85147	199	86945	186	87531	162
81081	180	84305	70	85148	199	86950	13	87600	12
81086	13	84310	70	85149	199	86950	186	87600	188
81086	180	84315	70	85150	199	86955	13	87605	12
81090	180	84320	70	85151	199	86955	186	87605	188
81095	180	84325	70	85995	28	86960	13	87610	12
81096	13	84330	70	85995	40	86960	186	87610	188
81096	180	84335	70	85996	28	86965	13	87615	12
81097	13	84340	70	85996	40	86965	186	87615	188
81097	180	84345	70	85997	28	86970	13	87620	12
81100	180	84350	70	85997	40	86970	186	87620	188
81105	180	84355	70	86400	184	86975	13	87625	12
81106	13	84360	70	86405	184	86975	186	87625	188
81106	180	84365	71	86410	184	86980	13	87630	13
81107	13	84370	71	86415	184	86980	186	87630	188
81107	180	84375	71	86420	184	86985	13	87635	13
82000	34	84380	71	86425	184	86985	186	87635	188
82005	34	84385	71	86500	184	87110	187	87640	13
82010	34	84390	71	86505	184	87115	187	87640	188
82015	34	84395	71	86510	184	87120	187	87645	13
82020	34	84400	71	86515	184	87125	187	87645	188
82025	34	84405	71	86520	184	87130	187	87650	13
82042	34	84410	71	86525	184	87135	187	87650	188
82050	34	84415	71	86530	185	87170	186	87655	13
82055	34	84420	71	86535	185	87175	186	87655	188
82100	190	84425	71	86540	185	87180	186	87660	12
82105	190	84430	71	86545	185	87185	186	87660	188
82110	190	84435	71	86550	185	87190	186	87665	12
82115	190	84440	71	86555	185	87195	186	87665	188
82120	190	84445	71	86560	200	87200	187	87670	12
82125	190	84450	71	86565	200	87205	187	87670	188
82130	190	84455	71	86570	200	87210	187	87675	12
82135	190	84460	71	86575	200	87215	187	87675	189
82140	195	84465	71	86580	200	87220	187	87680	12
82150	34	84545	72	86600	198	87225	187	87680	189
82155	34	84550	72	86605	198	87230	187	87685	12
82160	34	84555	72	86625	198	87235	187	87685	189
82165	34	84560	72	86630	198	87240	187	87690	12

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
87690	189	88250	111	88680	112	90325	94	90610	92
87695	12	88255	111	88685	112	90330	94	90615	92
87695	189	88260	111	88690	112	90335	95	90620	92
87745	188	88265	111	88695	112	90340	95	90625	92
87750	188	88270	111	88700	113	90345	95	90630	92
87755	188	88275	112	88705	113	90350	95	90635	92
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87765	188	88285	112	89407	162	90360	95	90645	94
87770	188	88290	112	89408	162	90365	95	90650	94
87845	179	88295	112	89409	162	90370	95	90655	94
87850	179	88300	112	89410	162	90375	95	90660	95
87855	182	88305	112	89413	162	90380	95	90665	95
87860	182	88310	112	89925	191	90385	95	90670	95
87865	182	88315	112	89930	191	90390	93	90675	95
87870	182	88320	112	89935	191	90395	93	90680	95
87875	182	88325	112	89940	191	90400	93	90685	95
87880	182	88330	112	89945	191	90405	93	90690	95
87885	182	88335	112	89950	191	90410	93	90695	95
87890	182	88340	112	89955	192	90415	94	90700	95
87895	182	88345	112	89960	192	90420	94	90705	94
87900	181	88350	112	89965	192	90425	94	90710	94
87905	181	88355	112	89970	192	90430	94	90715	94
87910	182	88360	112	89975	192	90435	94	90720	93
87915	182	88365	112	89980	192	90440	93	90725	93
87920	178	88370	112	89985	200	90445	93	90730	93
87925	178	88375	112	89990	200	90450	93	90735	92
87930	178	88380	113	89995	192	90455	93	90740	93
87935	178	88385	113	90000	192	90460	93	90745	93
87940	178	88390	113	90005	90	90465	39	90750	93
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87970	188	88420	113	90035	90	90485	39	90860	95
87975	188	88425	114	90040	90	90485	95	90865	95
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88100	110	88530	115	90150	91	90542	161	91135	105
88105	110	88535	115	90155	91	90545	91	91140	105
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88115	110	88545	114	90170	91	90546	161	91150	105
88120	111	88550	114	90175	91	90550	91	91155	105
88125	111	88555	114	90180	92	90555	91	91160	105
88130	111	88560	114	90185	92	90556	123	91165	105
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88140	111	88570	114	90195	92	90560	92	91175	103
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88150	111	88580	114	90220	92	90561	161	91185	103
88155	111	88585	114	90230	92	90562	123	91190	103
88160	111	88590	114	90235	92	90562	161	91195	103
88165	111	88595	114	90240	92	90565	92	91200	103
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88175	111	88605	114	90250	92	90566	161	91210	102
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88240	111	88670	113	90315	94	90600	92	91275	105
88245	111	88675	113	90320	94	90605	92	91280	105

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
91285	105	91895	102	94038	122	95355	85	95835	83
91290	104	91900	102	94039	122	95360	85	95840	85
91295	104	91905	102	94040	122	95365	85	95845	80
91300	104	91910	101	94050	122	95370	85	95850	81
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91310	104	91920	105	94053	122	95380	85	95860	81
91315	104	91925	104	94056	122	95385	85	95865	81
91320	105	91930	104	94060	122	95390	83	95870	83
91325	105	91935	104	94072	122	95395	83	95875	84
91520	124	91940	104	94505	122	95400	83	96140	124
91520	161	91945	104	94520	122	95405	83	96160	124
91525	124	91950	104	94521	182	95410	83	96165	124
91525	161	92006	124	94535	122	95415	84	97001	128
91540	124	92006	161	94540	122	95420	84	97006	128
91540	161	92021	124	94541	182	95425	84	97007	127
91541	124	92021	161	94757	21	95430	84	97008	127
91541	161	92026	124	94762	21	95435	84	97102	128
91545	124	92026	161	94767	21	95440	83	97103	128
91545	161	92036	124	94772	21	95445	83	97113	126
91560	124	92036	161	94777	21	95450	83	97114	123
91560	161	92041	124	95002	182	95455	83	97120	193
91570	124	92041	161	95005	80	95460	83	97121	193
91570	161	92045	124	95010	80	95465	85	97140	124
91580	124	92045	161	95015	80	95470	85	97140	124
91580	161	92060	124	95020	80	95475	85	97160	124
91590	124	92060	161	95025	80	95485	85	97160	124
91590	161	92070	124	95030	80	95490	85	97165	124
91600	101	92070	161	95035	80	95500	80	97165	124
91605	101	92080	124	95040	80	95505	80	97212	127
91610	101	92080	161	95045	80	95510	80	97220	127
91615	101	92090	124	95050	80	95515	80	97520	124
91620	101	92090	161	95055	80	95520	80	97520	162
91625	101	92221	126	95060	80	95525	80	97525	124
91630	101	92321	126	95065	80	95530	81	97525	162
91635	101	92406	126	95070	80	95535	81	97535	124
91640	101	92421	126	95075	80	95540	81	97535	162
91645	101	92441	126	95080	81	95545	81	97540	124
91650	101	92446	126	95085	81	95550	81	97540	162
91655	101	92520	122	95090	81	95555	81	97545	124
91660	101	92525	122	95095	81	95560	82	97545	162
91665	101	92540	122	95100	81	95565	82	97560	124
91670	101	92545	122	95105	81	95570	82	97560	162
91675	101	92560	122	95110	81	95575	82	97570	124
91680	101	92565	122	95115	81	95580	82	97570	162
91685	101	92570	122	95120	81	95585	82	97580	124
91690	101	92580	122	95125	81	95600	82	97580	162
91695	100	92609	126	95130	81	95605	82	97590	124
91700	100	92616	126	95135	81	95610	82	97590	162
91705	100	92757	122	95140	81	95615	82	97820	124
91710	100	93000	125	95150	81	95620	82	97840	124
91715	100	93000	163	95155	81	95625	82	98000	128
91720	100	93020	125	95160	81	95630	82	98001	128
91725	100	93020	163	95165	81	95635	82	98200	181
91730	100	93040	125	95170	81	95640	82	98201	181
91735	100	93040	163	95175	81	95645	84	98202	181
91740	100	93050	125	95180	82	95650	84	98203	181
91745	100	93050	163	95185	82	95655	84	98300	102
91750	100	93055	125	95190	82	95660	85	98305	102
91755	100	93055	163	95195	82	95665	85	98310	102
91760	100	93060	125	95205	82	95670	85	98315	103
91765	100	93060	163	95225	82	95675	85	98320	103
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91800	101	93080	125	95260	83	95710	84	98355	105
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91810	101	93511	193	95270	83	95720	83	98365	105
91815	103	93515	193	95275	83	95725	83	98370	105
91820	103	93516	194	95280	83	95730	83	98375	104
91825	103	93517	194	95285	84	95735	82	98380	104
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91835	103	93540	121	95295	84	95775	83	98390	100
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91875	102	94032	122	95335	85	95815	85	98430	102
91880	102	94034	122	95340	85	95820	85	98435	102
91885	102	94036	122	95345	85	95825	83	98440	102
91890	102	94037	122	95350	85	95830	82	98445	102

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
98450	102						
98455	102						
98460	102						
98465	102						
98470	102						
98475	102						
98480	102						
98485	102						
98490	102						
98495	101						
98500	101						
98505	101						
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98515	101						
98520	101						
98525	103						
98530	103						
98535	103						
98540	104						
98545	104						
98550	104						
99307	122						
99308	122						
99309	122						
99310	122						
99311	122						
99620	26						
99620	125						
99620	161						
99626	26						
99626	125						
99626	161						
99630	26						
99630	125						
99630	161						
99640	26						
99640	125						
99640	161						
99645	26						
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99645	161						
99660	26						
99660	125						
99660	161						
99665	26						
99665	125						
99665	161						
99670	26						
99670	125						
99670	161						
99680	26						
99680	125						
99680	161						
99690	26						
99690	125						
99690	161						

MEGAPRESS® TRANSITION COUPLING OVERVIEW

Introducing the latest press innovation from Viega: the MegaPress ½" to 2" Zero-Lead (ZL) Bronze Transition Coupling. Engineered for seamless integration across various piping systems. The MegaPress ZL Bronze Transition Coupling is the first of its kind and can be used to transition systems while reducing the risk of galvanic corrosion when connecting dissimilar piping systems.

The MegaPress IPS to CTS coupling includes an EPDM sealing element and is NSF 61 rated for potable water applications, which makes it ideal for transitioning between IPS sized galvanized pipe to copper, PEX or stainless tubing. The MegaPress IPS to IPS coupling offers options with both EPDM and FKM seals, catering to different application needs like joining carbon or galvanized steel to stainless steel.

Experience the ease and reliability of Viega MegaPress ZL Bronze Transition Couplings, engineered to simplify your piping installation and provide solutions without compromising performance or quality. With this versatile range, you can seamlessly connect a variety of reliable Viega piping systems and over 2,500 applications, all with the same tool.



Viega products can be pressed in seconds wet or dry, a significant time savings over traditional methods. There is no need to drain the full system and pressure tests can be performed immediately.



With no hot work, fire watches are unnecessary. That means there's no need for additional manpower, plus you can skip the messy material or labor-intensive tools.



Smart Connect® technology ensures easy identification of unpressed connections, enhancing installation accuracy.



Our transition couplings support our full suite of fittings and valves. Every ProPress, MegaPress, and PureFlow component can be pressed with the same tool.

PRESS YOUR HYDRONIC SYSTEM WITH ONE TOOL

DURABLE END TO END SOLUTIONS

Using Viega systems means completing your plumbing project in a fraction of the time, with fewer consumables and one tool. Press all Viega MegaPress, ProPress, and PureFlow fittings and valves with the same tool.



Zero Lead identifies Viega products meeting the lead-free requirements of NSF 61-G through testing under NSF/ANSI 372 (0.25% or less maximum weighted average lead content).

Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. Installation by non-professionals may void Viega LLC's warranty.

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