## MANIFOLD - ASTM F1807 PEX

## 672 SERIES

#### **SPECIFICATION**

Sioux Chief ASTM F1807 PEX BranchMaster<sup>™</sup> manifolds shall be used in plumbing or heating systems for safe distribution of hot or cold water to supply fixtures and shall be utilized in various design configurations. Manifolds shall be designed in accordance to the ASTM F1807 PEX standard and shall be offered with or without valves on branches. Each manifold shall be manufactured with no-lead solder or brazing and tested by Sioux Chief prior to shipment.

#### **INSTALLATION**

Hot water manifolds should be located within the first six feet after a water heater to aid in hot water delivery times. Recirculation lines should be run into an independent fitting and not directly into the manifold.

#### MATERIALS

Trunk: Type L copper End outlet: copper or C69300\* brass Branch: copper or C69300\* brass Solder: No Lead \*693 brass used in brazed configurations

## **CERTIFICATIONS/APPROVALS**

NSF-372 compliant, IAPMO listed

NSF-14 end connections (brass) Note: connection specifications are limited to those called out in their respective ASTM standards for pipe and fittings.

ITEM # SUBMITTED	
JOB NAME	
LOCATION	
ENGINEER	
CONTRACTOR	
PO#	_ TAG







#### Create Item Number

# 672<u>A BC</u>

e.g. 672X0490: 1" Type-L copper trunk, four 1/2" ASTM F1807 PEX branches, 3/4" PEX inlet x spun closed

#### BRANCH TYPE A

X = F1807 branch (copper)
XB = F1807 PEX balancing valve, Brass
XV = F1807 PEX ball valve - Brass
C = compression PEX
CB = comp. PEX balancing valve, Brass
CV = comp. PEX valve, Brass

#### BRANCH MULTIPLES B

02 = 2 branches	
03 = 3 branches	
04 = 4 branches	
05 = 5 branches	
06 = 6 branches	
08 = 8 branches	
<b>10</b> = 10 branches	
<b>12</b> = 12 branches	
<b>13</b> = 13 branches	
<b>15</b> = 15 branches	
<b>18</b> = 18 branches	
Branches are 2" on center	

#### TRUNK TYPE C

<b>10</b> = 1" Type-L copper, 1" female sweat × spun closed
<b>10L</b> = 1" Type-L copper, 1" female sweat × spun closed, valve left
<b>30</b> = 1" Type-L copper, <sup>3</sup> / <sub>4</sub> " male sweat × spun closed
<b>31</b> = 1" Type-L copper, $\frac{3}{4}$ " female sweat $\times \frac{3}{4}$ " male sweat
<b>33EE</b> = 1" Type-L copper, <sup>3</sup> /4" male sweat ×
<sup>3</sup> /4" male sweat (extended trunk ends)
<b>40</b> = 1" Type-L copper, 1" male sweat × spun closed
<b>41</b> = 1" Type-L copper, 1" male sweat $\times$ 1" female sweat,
$42 = 1$ " Type-L copper, 1" male sweat $\times$ 1" female sweat
<b>44</b> = 1" Type-L copper, 1" male sweat × 1" male sweat
<b>70</b> = 1" Type-L copper, 1" PEX × spun closed
<b>77</b> = 1" Type-L copper, 1" PEX × 1" PEX
80 = 1" Type-L copper, 1/2" PEX × spun closed
90 = 1" Type-L copper, 3/4" PEX × spun closed
<b>90EE</b> = <sup>3</sup> / <sub>4</sub> " PEX × spun closed (extended trunk ends)
<b>97</b> = 1" Type-L copper, <sup>3</sup> / <sub>4</sub> " PEX × 1" PEX
<b>98</b> = 1" Type-L copper, 3/4" PEX × 1/2" PEX
<b>99</b> = 1" Type-L copper, <sup>3</sup> / <sub>4</sub> " PEX × <sup>3</sup> / <sub>4</sub> " PEX
<b>CO</b> = 1" Type-L copper, 1" CPVC × spun closed

Note: Not all option combinations are STOCK manifolds. For non-stock manifolds, a minimum of 25 pcs is required and extended lead times may apply.



## **BranchMaster**