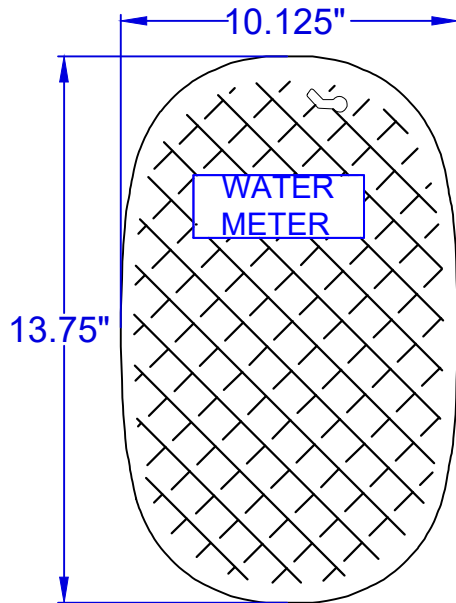
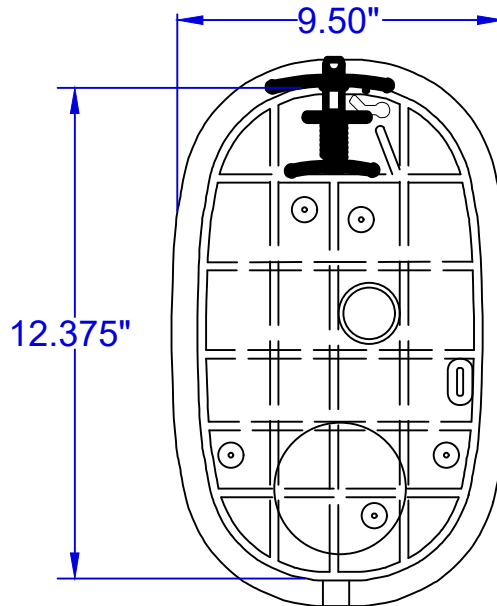


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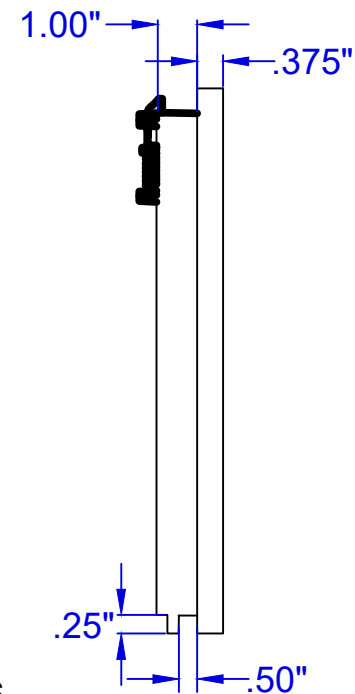
TOP VIEW



BOTTOM VIEW

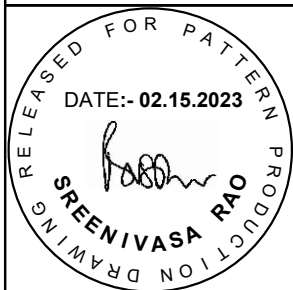


SIDE VIEW




NOTES

1. All the dimensions are in inches units.
2. Material: MAIN LID POLYMER, Finish process - Surface finish 125
3. Tolerances unless specified :
 XXX±0.0010 (.0254); XXX±0.005 (.127); XX ± 0.010 (.254)
 Angles ± 0.010 1/2°; Remove burrs and break corners
 0.005 (0.127) Max. unless specified; Inside corners 0.010 R. MAX.
 Concentricity 0.005 F.I.M.
4. Refer Sigma QIP Doc.No : QA/QIP/MCC for manufacturing and inspection procedure.



Rev	Date	Revision Record	Prepared by	Approved by

All Radii & Fillets to be 0.12" (3mm) unless otherwise specified All Draft angles to be 2° unless otherwise specified on drawing	
Product Group :- MCC	
Coating :-	
Product Description:- 10x13 HDPE BLK OVAL WATER SOLID LOCKING LID	
Drawing Number :- N1013BLKWATOVL	Rev :- 0



SIGMATM
CREAM RIDGE, NEW JERSEY

DATE : 02.15.2023	DRAWN BY : LK3
DRAWING FOR: SUBMITTAL	CHECKED BY : PB
SCALE: NTS	SHEET NO: 1 OF 1
APPROVED BY : SR1	

RADIUS: ±.030 , MACHINED: .XX±.015