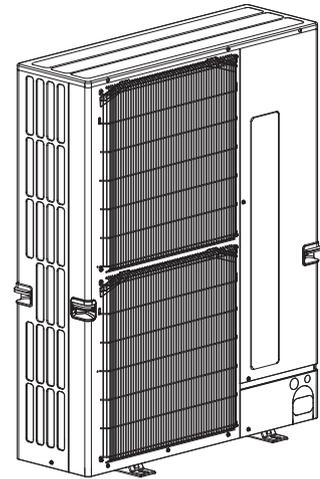


Technical & Service Manual R454B

[Model Name]	[Service Ref.]
PUZ-AK24NLHZ	PUZ-AK24NLHZ-U1
PUZ-AK30NLHZ	PUZ-AK30NLHZ-U1
PUZ-AK36NLHZ	PUZ-AK36NLHZ-U1
PUZ-AK42NLHZ	PUZ-AK42NLHZ-U1
PUZ-AK48NLHZ	PUZ-AK48NLHZ-U1
SUZ-AK24NLHZ	SUZ-AK24NLHZ-U1
SUZ-AK30NLHZ	SUZ-AK30NLHZ-U1
SUZ-AK36NLHZ	SUZ-AK36NLHZ-U1
SUZ-AK48NLHZ	SUZ-AK48NLHZ-U1



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1

REFERENCE MANUAL

INDOOR UNIT SERVICE MANUAL

Model Name	Service Ref.	Service Manual No. Parts Catalog No.
PLA-AE12/18/24/30/36/42/48NL	PLA-AE12/18/24/30/36/42/48NL-U1	OCH856 OCB856
PCA-AK24/30/36/42NL	PCA-AK24/30/36/42NL-U1	OCH860 OCB860
PKA-AK24/30/36NL	PKA-AK24/30/36NL-U1	OCH859 OCB859
PEAD-AA12/18/24/30/36/42NL	PEAD-AA12/18/24/30/36/42NL-U1	HWE24030 BWE024030
PAA-AA/BA/CA18/24/30/36/42NL	—	MD-2025-K010
PVA-AA24/30/36/42/48NL	PVA-AA24/30/36/42/48NL-U1	
SVZ-AP24/30/36/48NL	SVZ-AP24/30/36/48NL-U1	

2

SAFETY PRECAUTION

MEANINGS OF SYMBOLS DISPLAYED ON THE UNIT

 	WARNING (Risk of fire)	This unit uses a flammable refrigerant. If the refrigerant leaks and comes in contact with fire or a heating part, it will create a harmful gas and there is a risk of fire.
	Read the OPERATING INSTRUCTIONS carefully before operation.	
	Service personnel are required to carefully read the OPERATING INSTRUCTIONS and INSTALLATION MANUAL before operation.	
	Further information is available in the OPERATING INSTRUCTIONS, INSTALLATION MANUAL, and the like.	

2-1. ALWAYS OBSERVE FOR SAFETY

Before obtaining access to terminal, all supply circuits must be disconnected.

Preparation before the repair service.

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air conditioner, turn off the power-supply breaker.
- Discharge the condenser before the work involving the electric parts.

Precautions during the repair service.

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigerating cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.
- When opening or closing the valve below freezing temperatures, refrigerant may spurt out from the gap between the valve stem and the valve body, resulting in injuries.
- This model is equipped with a fusible plug. The fusible plug operates when the temperature rises above 158°F [70°C], and there is a risk of accidents or disasters such as the ejection of molten metal or refrigerant leakage.
When removing the refrigerant pipe, be careful not to expose the fusible plug to the braze torch flame or transfer heat to it.

2-2. CAUTIONS RELATED TO NEW REFRIGERANT

Caution for units utilizing refrigerant R454B

Use new refrigerant pipes.

In the case of using the existing pipes for R22, R410A, be careful with the following:

- Be sure to clean the pipes and make sure that the insides of the pipes are clean.
- Change flare nut to the one provided with this product. Use a newly flared pipe.
- Avoid using thin pipes.

Make sure that the inside and outside of refrigerant piping is clean and it has no contaminants such as sulfur, oxides, dirt, shaving particles, etc. which are hazard to refrigerant cycle. In addition, use pipes with specified thickness.

Contamination inside refrigerant piping can cause deterioration of refrigerant oil, etc.

Store the piping to be used indoors during installation and both ends of the piping sealed until just before brazing. (Leave elbow joints, etc. in their packaging.)

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

The refrigerant oil applied to flare and flange connections must be ester oil, ether oil or alkylbenzene oil in a small amount.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil, etc.

Charge refrigerant from liquid phase of gas cylinder.

If the refrigerant is charged from gas phase, composition change may occur in refrigerant and the efficiency will be lowered.

Do not use refrigerant other than R454B.

If other refrigerant (R22, R410A, etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil, etc.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil, etc.

Use the following tools specifically designed for use with R454B refrigerant.

The following tools are necessary to use R454B refrigerant.

Tools for R454B	
Gauge manifold	Flaring tool
Charge hose	Size adjustment gauge
Gas leak detector	Vacuum pump adaptor
Torque wrench	Electronic refrigerant charging scale

Handle tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Do not use a charging cylinder.

If a charging cylinder is used, the composition of refrigerant will change and the efficiency will be lowered.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

Use the specified refrigerant only.

Never use any refrigerant other than that specified. Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of. Correct refrigerant is specified in the manuals and on the spec labels provided with our products. We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

[1] Warning for service

- (1) Do not alter the unit.
- (2) For installation and relocation work, follow the instructions in the Installation Manual and use tools and pipe components specifically made for use with refrigerant specified in the outdoor unit installation manual.
- (3) Ask a dealer or an authorized technician to install, relocate and repair the unit.
- (4) Refrigerant pipes connection shall be accessible for maintenance purposes.
- (5) If the air conditioner is installed in a small room or closed room, measures must be taken to prevent the refrigerant concentration in the room from exceeding the safety limit in the event of refrigerant leakage. Should the refrigerant leak and cause the concentration limit to be exceeded, hazards due to lack of oxygen in the room may result.
- (6) Keep gas-burning appliances, electric heaters, and other fire sources (ignition sources) away from the location where installation, repair, and other air conditioner work will be performed.
If refrigerant comes into contact with a flame, poisonous gases will be released.
- (7) When installing or relocating, or servicing the air conditioner, use only the specified refrigerant (R454B) to charge the refrigerant lines.
Do not mix it with any other refrigerant and do not allow air to remain in the lines.
If air is mixed with the refrigerant, then it can be the cause of abnormal high pressure in the refrigerant line, and may result in an explosion and other hazards.
- (8) After installation has been completed, check for refrigerant leaks. If refrigerant leaks into the room and comes into contact with the flame of a heater or portable cooking range, poisonous gases will be released.
- (9) Do not use low temperature solder alloy in the case of brazing the refrigerant pipes.
- (10) When performing brazing work, be sure to ventilate the room sufficiently. Make sure that there are no hazardous or flammable materials nearby.
When performing the work in a closed room, small room, or similar location, make sure that there are no refrigerant leaks before performing the work.
If refrigerant leaks and accumulates, it may ignite or poisonous gases may be released.
- (11) Do not install the unit in places where refrigerant may build-up or places with poor ventilation such as a semibasement or a sunken place in outdoor: Refrigerant is heavier than air, and inclined to fall away from the leak source.
- (12) Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- (13) The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- (14) Do not pierce or burn.
- (15) Be aware that refrigerants may not contain an odor.
- (16) Pipe-work shall be protected from physical damage.
- (17) The installation of pipe-work shall be kept to a minimum.
- (18) Compliance with national gas regulations shall be observed.
- (19) All field joints shall be accessible for inspection prior to being covered or enclosed.
- (20) Keep any required ventilation openings clear of obstruction.
- (21) Servicing shall be performed only as recommended by the manufacturer.
- (22) The appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- (23) Maintenance, service and repair operations shall be performed by authorized technician with required qualification.
- (24) Be sure to have appropriate ventilation in order to prevent ignition. Furthermore, be sure to carry out fire prevention measures that there are no dangerous or flammable objects in the surrounding area.

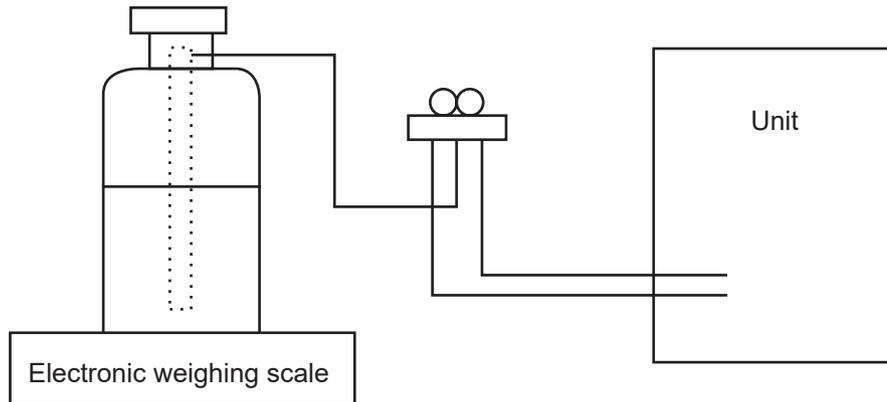
[2] Cautions for service

- (1) Perform service after recovering the refrigerant left in unit completely.
- (2) Do not release refrigerant in the air.
- (3) After completing service, charge the cycle with specified amount of refrigerant.
- (4) If moisture or foreign matter might have entered the refrigerant piping during service, ensure to remove them.

[3] Additional refrigerant charge

When charging directly from cylinder

- (1) Check that cylinder for R454B on the market is a syphon type.
- (2) Charging should be performed with the cylinder of syphon stood vertically. (Refrigerant is charged from liquid phase.)



[4] Cautions for unit using R454B refrigerant

Basic work procedures are the same as those for conventional units using refrigerant R410A. However, pay careful attention to the following points.

(1) Information on servicing

(1-1) Checks on the Area

Prior to beginning work on systems containing FLAMMABLE REFRIGERANTS, safety checks are necessary to ensure that the risk of ignition is minimized. For repair to the refrigerating systems, (1-3) to (1-7) shall be completed prior to conducting work on the systems.

(1-2) Work Procedure

Work shall be undertaken under a controlled procedure so as to minimize the risk of a flammable gas or vapor being present while the work is being performed.

(1-3) General Work Area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out.

Work in confined spaces shall be avoided. The area around the workspace shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.

(1-4) Checking for Presence of Refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.

(1-5) Presence of Fire Extinguisher

If any hot work is to be conducted on the refrigerating equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand.

Have a dry powder or CO2 fire extinguisher adjacent to the charging area.

(1-6) No Ignition Sources

No person carrying out work in relation to a REFRIGERATING SYSTEM which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.

(1-7) Ventilated Area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

(1-8) Checks on the Refrigeration Equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance.

The following checks shall be applied to installations using FLAMMABLE REFRIGERANTS:

- the actual REFRIGERANT CHARGE is in accordance with the room size within which the refrigerant containing parts are installed;
- the ventilation machinery and outlets are operating adequately and are not obstructed;
- marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected;
- refrigerating pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

(1-9) Checks on Electrical Devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.

Initial safety checks shall include:

- that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
- that no live electrical components and wiring are exposed while charging, recovering or purging the system;
- that there is continuity of ground bonding.

Continued to the next page.

(2) Repairs to Sealed Components

Sealed electrical components shall be replaced.

(3) Repair to intrinsically Safe Components

Intrinsically safe components must be replaced.

(4) Cabling

Refer to 6.1 in the installation manual.

(5) Detection of Flammable Refrigerants

Refer to 4.4 in the installation manual.

(6) Removal and Evacuation

Refer to 1.2 in the installation manual.

(7) Charging Procedures

Refer to 4.4 in the installation manual.

(8) Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant. It is essential that electrical power is available before the task is commenced.

a. Become familiar with the equipment and its operation.

b. Isolate system electrically.

c. Before attempting the procedure, ensure that:

- mechanical handling equipment is available, if required, for handling refrigerant cylinders;
- all personal protective equipment is available and being used correctly;
- the recovery process is supervised at all times by a competent person;
- recovery equipment and cylinders conform to the appropriate standards.

d. Pump down refrigerant system, if possible.

e. If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.

f. Make sure that cylinder is situated on the scales before recovery takes place.

g. Start the recovery machine and operate in accordance with instructions.

h. Do not overfill cylinders (no more than 80 % volume liquid charge).

i. Do not exceed the maximum working pressure of the cylinder, even temporarily.

j. When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.

k. Recovered refrigerant shall not be charged into another REFRIGERATING SYSTEM unless it has been cleaned and checked.

(9) Labelling

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing FLAMMABLE REFRIGERANTS, ensure that there are labels on the equipment stating the equipment contains FLAMMABLE REFRIGERANT.

(10) Recovery

Refer to 1.2 in the installation manual.

[5] Service tools

Use the below service tools as exclusive tools for R454B refrigerant.

No.	Tool name	Specifications
①	Gauge manifold	· Only for R454B
		· Use the existing fitting specifications.
		· Use high-tension side pressure of 768.7 psig [5.3 MPa.G] or over.
②	Charge hose	· Only for R454B
		· Use pressure performance of 738.2 psig [5.09 MPa.G] or over.
③	Electronic weighing scale	—
④	Gas leak detector	· Use the detector for R134a, R407C, R410A, or R454B
⑤	Adaptor for reverse flow check	· Attach on vacuum pump.
⑥	Refrigerant charge base	—
⑦	Refrigerant cylinder	· Only for R454B · Top of cylinder (Pink)
		· Cylinder with syphon
⑧	Refrigerant recovery equipment	—

2-3. CAUTIONS FOR REFRIGERANT PIPING WORK

The new refrigerant R454B is adopted for replacement inverter series. Although the refrigerant piping work for R454B is the same as for R22/R410A, exclusive tools are required to avoid mixing with different types of refrigerant. Furthermore, as the working pressure of R454B is 1.6 time higher than that of R22, their sizes of flared sections and flare nuts are different.

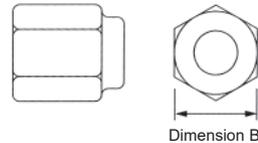
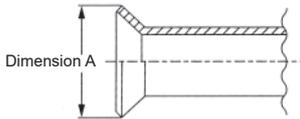
1. Thickness of pipes

Because the working pressure of R454B is higher compared to R22, be sure to use refrigerant piping with thickness as shown below. (Never use pipes of 7/256 inch [0.7mm] or below.)

Nominal dimensions (in)	Outside diameter (mm)	Thickness: in (mm)	
		R454B/R410A	R22
1/4	6.35	1/32 (0.8)	1/32 (0.8)
3/8	9.52	1/32 (0.8)	1/32 (0.8)
1/2	12.70	1/32 (0.8)	1/32 (0.8)
5/8	15.88	5/128 (1.0)	5/128 (1.0)
3/4	19.05	5/128 (1.0)	5/128 (1.0)

2. Dimensions of flare cutting and flare nut

The component molecules in HFC refrigerant are smaller compared to the conventional refrigerants. In addition, R454B is a refrigerant, which has higher risk of leakage because its working pressure is higher than that of other refrigerants. Therefore, to enhance air tightness and intensity, flare cutting dimension of copper pipe for R454B has been specified separately from the dimensions for other refrigerants as shown below. The dimension B of the flare nut for R454B also has partly been changed to increase strength as shown below. Set copper pipe correctly referring to copper pipe flaring dimensions for R454B below. For 1/2 and 5/8 inch pipes, the dimension B changes. Use torque wrench corresponding to each dimension.



Flare cutting dimensions

Nominal dimensions (inch)	Outside diameter (mm)	Dimension A (寸)	
		R454B/R410A (inch [mm])	R22 (mm)
1/4	6.35	11/32-23/64 [9.1]	9.0
3/8	9.52	1/2-33/64 [13.2]	13.0
1/2	12.70	41/64-21/32 [16.6]	16.2
5/8	15.88	49/64-25/32 [19.7]	19.4
3/4	19.05	59/64-15/16 [24.0]	23.3

Flare nut dimensions

Nominal dimensions (inch)	Outside diameter (mm)	Dimension B	
		R454B/R410A (inch [mm])	R22 (mm)
1/4	6.35	43/64 [17.0]	17.0
3/8	9.52	7/8 [22.0]	22.0
1/2	12.70	1-3/64 [26.0]	24.0
5/8	15.88	1-9/64 [29.0]	27.0
3/4	19.05	1-27/64 [36.0]	36.0

3. Tools for R454B (The following table shows whether conventional tools can be used or not.)

Tools and materials	Use	R454B tools	Can R22 tools be used ?	Can R410A tools be used ?
Gauge manifold	Air purge, refrigerant charge and operation check	Tool exclusive for R454B	×	○
Charge hose		Tool exclusive for R454B	×	○
Gas leak detector	Gas leak check	Tool for HFC refrigerant	×	○
Refrigerant recovery equipment	Refrigerant recovery	Tool exclusive for R454B	×	○
Refrigerant cylinder	Refrigerant charge	Tool exclusive for R454B	×	×
Applied oil	Apply to flared section	Ester oil, ether oil and alkylbenzene oil (minimum amount)	×	Ester oil, ether oil: ○ Alkylbenzene oil: minimum amount
Safety charger	Prevent compressor malfunction when charging refrigerant by spraying liquid refrigerant	Tool exclusive for R454B	×	○
Charge valve	Prevent gas from blowing out when detaching charge hose	Tool exclusive for R454B	×	○
Vacuum pump	Vacuum drying and air purge	Tools for other refrigerants can be used if equipped with adopter for reverse flow check	△ (Usable if equipped with adopter for reverse flow)	△ (Usable if equipped with adopter for reverse flow)
Flaring tool*	Flaring work of piping	Tools for other refrigerants can be used by adjusting flaring dimension	△ (Usable by adjusting flaring dimension)	△ (Usable by adjusting flaring dimension)
Bender	Bend the pipes	Tools for other refrigerants can be used	○	○
Pipe cutter*	Cut the pipes	Tools for other refrigerants can be used	○	○
Welder and nitrogen gas cylinder	Weld the pipes	Tools for other refrigerants can be used	○	○
Refrigerant charging scale	Refrigerant charge	Tools for other refrigerants can be used	○	○
Vacuum gauge or thermistor vacuum gauge and vacuum valve	Check the degree of vacuum. (Vacuum valve prevents back flow of oil and refrigerant to thermistor vacuum gauge)	Tools for other refrigerants can be used	○	○
Charging cylinder	Refrigerant charge	Tool exclusive for R454B	×	×

×: Prepare a new tool. (Use the new tool as the tool exclusive for R454B.)

△: Tools for other refrigerants can be used under certain conditions.

○: Tools for other refrigerants can be used.

* Follow the instructions below to prevent abrasive components contained in sandpaper and cutting tools from entering the refrigerant circuit because those components can cause failures of the compressor and valves.

- To deburr pipes, use a reamer or other deburring tools, not sandpaper.
- To cut pipes, use a pipe cutter, not a grinder or other tools that use abrasive materials.
- When cutting or deburring pipes, do not allow cutting chips or other foreign matters to enter the pipes.
- If cutting chips or other foreign matters enter pipes, wipe them off the inside of the pipes.

2-4. Minimum installation area

■ Indoor units

When the indoor unit is installed in a room with a floor area of A_{min} or more, charge an appropriate amount of refrigerant M (factory-charged refrigerant + locally added refrigerant) according to the table below.

* For the factory-charged refrigerant amount, refer to the specification nameplate or installation manual.

For the amount to be added locally, refer to the installation manual.

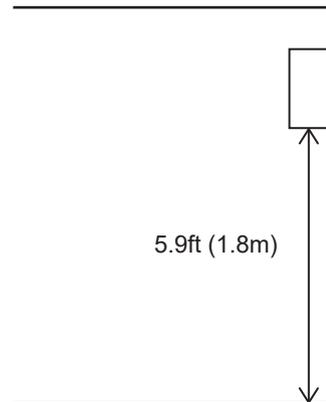
* For ducted systems to one or more rooms, first determine the system's refrigerant amount, then refer to the indoor unit installation manual for each room's restriction for minimum area.

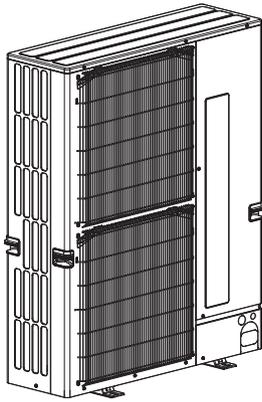
The mounting height of indoor unit shall be 5.9 ft (1.8 m) or more from the floor, excluding ceiling concealed (PEAD), multi-position air handler (PVA / SVZ), and A-Coil (PAA).

* There are restrictions in installation height for each model, so read the installation manual for the particular unit.

<Refrigerant Charging Table>

M		A_{min}	
[kg]	[lbs, oz]	[m ²]	[ft ²]
2.0	4 6	7.5	81
2.5	5 8	9.3	101
3.0	6 9	11.2	121
3.5	7 11	13.0	140
4.0	8 13	14.9	161
4.5	9 14	16.7	180
4.6	10 2	17.1	185
4.7	10 5	17.5	189
4.8	10 9	17.8	192
4.9	10 12	18.2	196
5.0	11 0	18.6	201
5.1	11 3	18.9	204
5.2	11 7	19.3	208
5.3	11 10	19.7	213
5.4	11 14	20.0	216
5.5	12 2	20.4	220
5.6	12 5	20.8	224
5.7	12 9	21.2	229
5.8	12 12	21.5	232
5.9	13 0	21.9	236
6.0	13 3	22.3	241
6.1	13 7	22.6	244
6.2	13 10	23.0	248
6.3	13 14	23.4	252
6.4	14 1	23.8	257
6.5	14 5	24.1	260
6.6	14 8	24.5	264
6.7	14 12	24.9	269
6.8	14 15	25.2	272
6.9	15 3	25.6	276
7.0	15 6	26.0	280
7.1	15 10	26.3	284
7.2	15 13	26.7	288
7.3	16 1	27.1	292





PUZ-AK24NLHZ
PUZ-AK30NLHZ
PUZ-AK36NLHZ
PUZ-AK42NLHZ
PUZ-AK48NLHZ
SUZ-AK24NLHZ
SUZ-AK30NLHZ
SUZ-AK36NLHZ
SUZ-AK48NLHZ

CHARGELESS SYSTEM

PRE-CHARGED REFRIGERANT IS SUPPLIED FOR PIPING LENGTH AT SHIPMENT.

Maximum 100 ft, 30 m

The refrigerant circuit with LEV (Linear Expansion Valve) and the power receiver always control the optimal refrigerant level regardless of the piping length. The additional refrigerant charging work during installation often causes problems. It is completely eliminated by chargeless system. This unique system improves the quality and reliability of the work performance. It also helps to speed up the installation time.

Note:

Please carefully consider the indoor unit location when piping lengths are less than 25 ft (7.5 m) as there could be intermittent noises during normal operation that would be noticeable in very quiet environments.

4

SPECIFICATIONS

Service Ref.			PUZ-AK24NLHZ-U1	PUZ-AK30NLHZ-U1	PUZ-AK36NLHZ-U1
Power supply	Phase		Single		
	Frequency		60 Hz		
	Voltage		208/230 V		
Inverter Input		A	16	19	
MCA		A	24	29	
MOCP		A	39	48	
Breaker size		A	25	30	
External finish			Munsell 3Y 7.8/1.1		
Heat exchanger			Plate fin coil (Ring)		
Defrost method			Reverse cycle		
Crankcase heater		kW	—		
Compressor			Hermetic		
Model			MRK36FFGMC		
Motor output		kW	2.7		
Starter type			Inverter		
Fan	Fan (drive) × No.		Propeller fan × 2		
	Fan motor output	kW	0.074 + 0.074		
		HP	0.0992 + 0.0992		
	Airflow	CFM	3,740		
m ³ /min		106			
Sound pressure level	Cooling	dB	52		
	Heating	dB	53		
Protection devices			HP switch		
			Comp. shell thermo		
Dimension	W	inch	41-11/32		
	D	inch	63/64+12-63/64		
	H	inch	52-43/64		
	W	mm	1,050		
	D	mm	25 + 330		
	H	mm	1,338		
Weight			lb	231	
			kg	105	
Refrigerant			R454B		
	Charged	lb	9+14/16		
		kg	4.5		
	Control		Linear expansion valve		
	Oil charged	Model	Ester (RM68EH)		
		oz	45		
		L	1.4		
Refrigerant piping	Pipe size OD liquid	inch	3/8		
		mm	9.52		
	Pipe size OD gas	inch	5/8		
		mm	15.88		
	Connection method - Indoor		Flared		
	Connection method - Outdoor		Flared		
	Height difference	ft	Maximum 100		
		m	Maximum 30		
	Piping length	ft	Maximum 165	Maximum 245	
		m	Maximum 50	Maximum 75	

Service Ref.			PUZ-AK42NLHZ-U1	PUZ-AK48NLHZ-U1	
Power supply	Phase		Single		
	Frequency		60 Hz		
	Voltage		208/230 V		
Inverter Input		A	26		
MCA		A	35		
MOCP		A	60		
Breaker size		A	40		
External finish			Munsell 3Y 7.8/1.1		
Heat exchanger			Plate fin coil (Ring)		
Defrost method			Reverse cycle		
Crankcase heater		kW	—		
Compressor			Hermetic		
		Model	MRK53FFJMC-L		
		Motor output	kW	3.7	
Starter type			Inverter		
Fan	Fan (drive) × No.		Propeller fan × 2		
	Fan motor output	kW	0.200 + 0.200		
		HP	0.2682 + 0.2682		
	Airflow	CFM	4,020		
m ³ /min		114			
Sound pressure level	Cooling	dB	60		
	Heating	dB	62		
Protection devices			HP switch		
			Comp. shell thermo		
Dimension	W	inch	41-11/32		
	D	inch	63/64+12-63/64		
	H	inch	52-43/64		
	W	mm	1,050		
	D	mm	25 + 330		
	H	mm	1,338		
Weight			lb	271	
			kg	123	
Refrigerant			R454B		
Charged		lb	11+7/16		
		kg	5.2		
Control			Linear expansion valve		
Oil charged		Model	Ester (RM68EH)		
		oz	60		
		L	1.9		
Refrigerant piping	Pipe size OD liquid	inch	3/8		
		mm	9.52		
	Pipe size OD gas	inch	5/8		
		mm	15.88		
	Connection method - Indoor			Flared	
	Connection method - Outdoor			Flared	
	Height difference	ft	Maximum 100		
		m	Maximum 30		
Piping length	ft	Maximum 245			
	m	Maximum 75			

Service Ref.			SUZ-AK24NLHZ-U1	SUZ-AK30NLHZ-U1	SUZ-AK36NLHZ-U1	SUZ-AK48NLHZ-U1	
Power supply	Phase		Single				
	Frequency		60 Hz				
	Voltage		208/230 V				
Inverter Input	A	16	19	26			
MCA	A	24	29	35			
MOCP	A	39	48	60			
Breaker size	A	25	30	40			
External finish			Munsell 3Y 7.8/1.1				
Heat exchanger			Plate fin coil (Ring)				
Defrost method			Reverse cycle				
Crankcase heater	kW	—					
Compressor			Hermetic				
	Model		MRK36FFGMC		MRK53FFJMC-L		
	Motor output	kW	2.7		3.7		
	Starter type		Inverter				
Fan	Fan (drive) × No.		Propeller fan × 2				
	Fan motor output	kW	0.074 + 0.074		0.200 + 0.200		
		HP	0.0992 + 0.0992		0.2682 + 0.2682		
	Airflow	CFM	3,880		4,020		
m³/min		110		114			
Sound pressure level	Cooling	dB	52		60		
	Heating	dB	53		62		
Protection devices			HP switch				
			Comp. shell thermo				
Dimension	W	inch	41-11/32				
	D	inch	63/64+12-63/64				
	H	inch	52-43/64				
	W	mm	1,050				
	D	mm	25 + 330				
	H	mm	1338				
Weight	lb		231		271		
	kg		105		123		
Refrigerant			R454B				
	Charged	lb	9+14/16		11+7/16		
		kg	4.5		5.2		
	Control			Linear expansion valve			
	Oil charged	Model		Ester (RM68EH)			
		oz		45		60	
		L		1.4		1.9	
Refrigerant piping	Pipe size OD liquid	inch	3/8				
		mm	9.52				
	Pipe size OD gas	inch	5/8				
		mm	15.88				
	Connection method - Indoor			Flared			
	Connection method - Outdoor			Flared			
	Height difference IU-OU	ft	Maximum 100				
		m	Maximum 30				
	Piping length	ft	Maximum 165	Maximum 245			
m		Maximum 50	Maximum 75				

5-1. REFILLING REFRIGERANT CHARGE (R454B: oz, kg)

Service Ref.	Piping length (one way)																								Factory charged
	50ft	60ft	70ft	80ft	90ft	100ft	110ft	120ft	130ft	140ft	150ft	160ft	165ft	170ft	180ft	190ft	200ft	210ft	220ft	230ft	240ft	245ft			
	15m	18m	21m	24m	27m	30m	33m	37m	40m	43m	46m	49m	50m	52m	55m	58m	61m	64m	67m	70m	73m	75m			
PUZ-AK24NLHZ-U1	158	158	158	158	158	158	164	170	176	182	188	194	197	-	-	-	-	-	-	-	-	-	158		
	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz		
	4.5	4.5	4.5	4.5	4.5	4.5	4.7	4.8	5.0	5.2	5.4	5.5	5.6	-	-	-	-	-	-	-	-	-	4.5		
PUZ-AK30NLHZ-U1	158	158	158	158	158	158	164	170	176	182	188	194	197	200	200	200	200	200	200	200	200	200	158		
	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz		
	4.5	4.5	4.5	4.5	4.5	4.5	4.7	4.8	5.0	5.2	5.4	5.5	5.6	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	4.5		
PUZ-AK36NLHZ-U1	158	158	158	158	158	158	164	170	176	182	188	194	197	200	200	200	200	200	200	200	200	200	158		
	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz		
	4.5	4.5	4.5	4.5	4.5	4.5	4.7	4.8	5.0	5.2	5.4	5.5	5.6	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	4.5		
PUZ-AK42NLHZ-U1	183	183	183	183	183	183	189	195	201	207	213	219	222	225	231	237	243	249	255	257	257	257	183		
	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz		
	5.2	5.2	5.2	5.2	5.2	5.2	5.4	5.5	5.7	5.9	6.1	6.2	6.3	6.4	6.6	6.7	6.9	7.1	7.2	7.3	7.3	7.3	5.2		
PUZ-AK48NLHZ-U1	183	183	183	183	183	183	189	195	201	207	213	219	222	225	231	237	243	249	255	257	257	257	183		
	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz		
	5.2	5.2	5.2	5.2	5.2	5.2	5.4	5.5	5.7	5.9	6.1	6.2	6.3	6.4	6.6	6.7	6.9	7.1	7.2	7.3	7.3	7.3	5.2		
SUZ-AK24NLHZ-U1	158	158	158	158	158	158	164	170	176	182	188	194	197	-	-	-	-	-	-	-	-	-	158		
	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz		
	4.5	4.5	4.5	4.5	4.5	4.5	4.7	4.8	5.0	5.2	5.4	5.5	5.6	-	-	-	-	-	-	-	-	-	4.5		
SUZ-AK30NLHZ-U1	158	158	158	158	158	158	164	170	176	182	188	194	197	200	200	200	200	200	200	200	200	200	158		
	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz		
	4.5	4.5	4.5	4.5	4.5	4.5	4.7	4.8	5.0	5.2	5.4	5.5	5.6	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	4.5		
SUZ-AK36NLHZ-U1	158	158	158	158	158	158	164	170	176	182	188	194	197	200	200	200	200	200	200	200	200	200	158		
	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz		
	4.5	4.5	4.5	4.5	4.5	4.5	4.7	4.8	5.0	5.2	5.4	5.5	5.6	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	4.5		
SUZ-AK48NLHZ-U1	183	183	183	183	183	183	189	195	201	207	213	219	222	225	231	237	243	249	255	257	257	257	183		
	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz		
	5.2	5.2	5.2	5.2	5.2	5.2	5.4	5.5	5.7	5.9	6.1	6.2	6.3	6.4	6.6	6.7	6.9	7.1	7.2	7.3	7.3	7.3	5.2		

5-2. COMPRESSOR TECHNICAL DATA

Winding temperature at 68°F [20°C]

Service Ref.	PUZ-AK24NLHZ-U1 SUZ-AK24NLHZ-U1	PUZ-AK30NLHZ-U1 SUZ-AK30NLHZ-U1	PUZ-AK36NLHZ-U1 SUZ-AK36NLHZ-U1	PUZ-AK42NLHZ-U1	PUZ-AK48NLHZ-U1 SUZ-AK48NLHZ-U1
Compressor model	MRK36FFGMC			MRK53FFJMC-L	
Winding Resistance (Ω)	U - V	0.44		0.49	
	U - W	0.44		0.49	
	W - V	0.44		0.49	

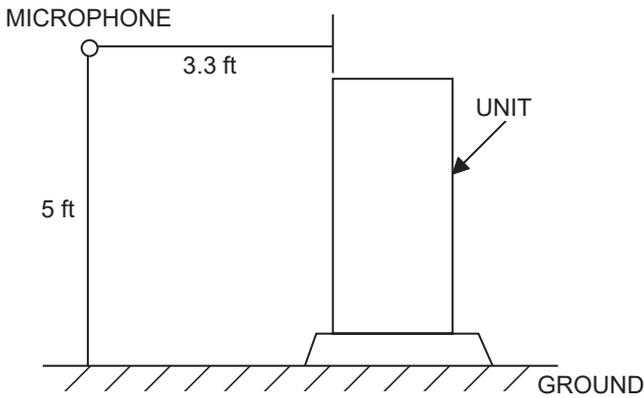
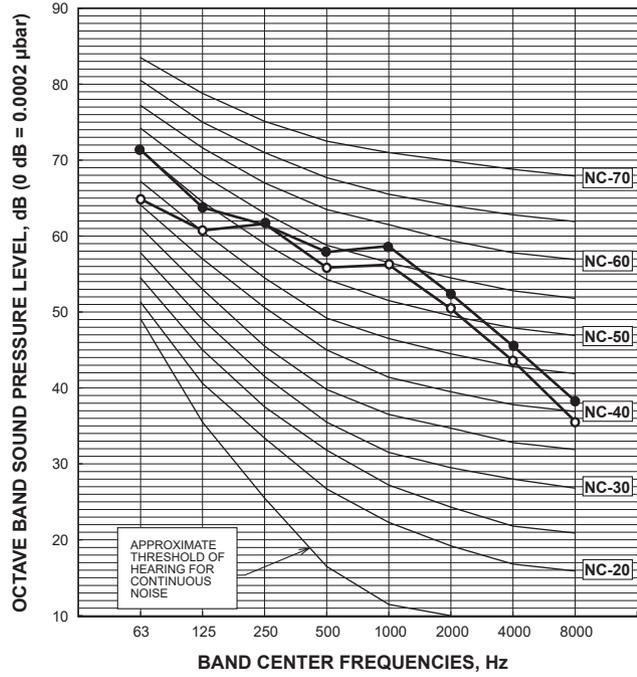
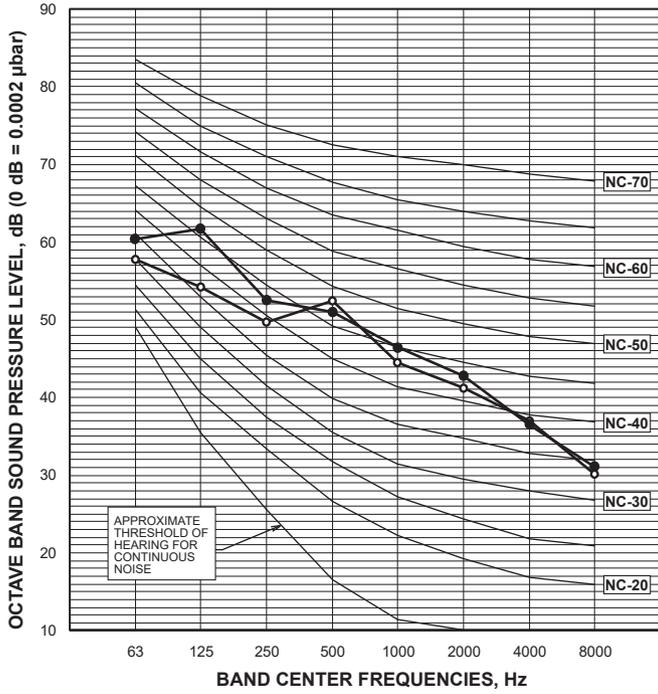
5-3. NOISE CRITERION CURVES

PUZ-AK24NLHZ
PUZ-AK30NLHZ
PUZ-AK36NLHZ
SUZ-AK24NLHZ
SUZ-AK30NLHZ
SUZ-AK36NLHZ

MODE	SPL(dB)	LINE
COOLING	52	○—○
HEATING	53	●—●

PUZ-AK42NLHZ
PUZ-AK48NLHZ
SUZ-AK48NLHZ

MODE	SPL(dB)	LINE
COOLING	60	○—○
HEATING	62	●—●



5-4. STANDARD OPERATION DATA

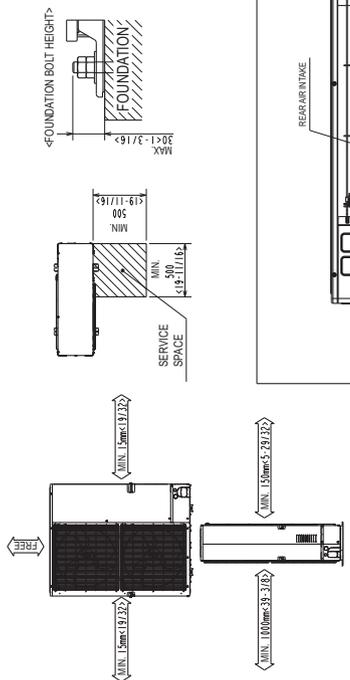
Representative matching			PLA-AE24NL		PLA-AE30NL		PLA-AE36NL	
Mode			COOLING	HEATING	COOLING	HEATING	COOLING	HEATING
Total	Capacity	Btu/h	24,000	28,000	30,000	34,000	36,000	40,000
	Input	W	1,490	1,780	2,130	2,140	2,620	2,570
Electrical circuit	Indoor unit model		PLA-AE24NL		PLA-AE30NL		PLA-AE36NL	
	Phase		Single					
	Cycle		60 Hz					
	Voltage		208/230 V					
	Current		0.49 A		0.59 A		0.98 A	
	Outdoor unit model		PUZ-AK24NLHZ		PUZ-AK36NLHZ		PUZ-AK36NLHZ	
	Phase		Single					
	Cycle		60 Hz					
	Voltage		208/230 V					
	Current		6.06 A	7.33 A	8.67 A	8.71 A	10.56 A	10.32 A
Refrigerant circuit	Discharge pressure	psig	339	314	381	333	366	335
	Suction pressure	psig	158	116	148	117	148	115
	Discharge temperature	°F	134	141	173	168	143	158
	Condensing temperature	°F	105	99	116	106	111	103
	Suction temperature	°F	56	37	60	49	52	41
	Ref. Pipe length	ft	25	25	25	25	25	25
	Discharge pressure	Mpa	2.34	2.17	2.62	2.29	2.52	2.31
	Suction pressure	Mpa	1.09	0.80	1.02	0.81	1.02	0.80
	Discharge temperature	°C	56.4	60.6	78.1	75.5	61.7	69.9
	Condensing temperature	°C	40.8	37.4	46.9	41.2	43.8	39.7
	Suction temperature	°C	13.4	2.9	15.8	9.2	11.1	4.8
	Ref. Pipe length	m	7.6	7.6	7.6	7.6	7.6	7.6
Indoor side	Intake air temperature D.B.	°F	80	70	80	70	80	70
	Intake air temperature W.B.	°F	67	60	67	60	67	60
	Discharge air temperature D.B.	°F	58	101	55	106	57	102
Outdoor side	Intake air temperature D.B.	°F	95	47	95	47	95	47
	Intake air temperature W.B.	°F	75	43	75	43	75	43
Indoor side	Intake air temperature D.B.	°C	26.7	21.1	26.7	21.1	26.7	21.1
	Intake air temperature W.B.	°C	19.4	15.6	19.4	15.6	19.4	15.6
	Discharge air temperature D.B.	°C	14.3	38.3	12.7	40.9	13.7	38.8
Outdoor side	Intake air temperature D.B.	°C	35.0	8.3	35.0	8.3	35.0	8.3
	Intake air temperature W.B.	°C	23.9	6.1	23.9	6.1	23.9	6.1
SHF			0.79	-	0.76	-	0.76	-
BF			0.12	-	0.02	-	0.10	-

Representative matching			PLA-AE42NL		PLA-AE48NL	
Mode			COOLING	HEATING	COOLING	HEATING
Total	Capacity	Btu/h	42,000	54,000	48,000	60,000
	Input	W	3,530	4,350	4,560	5,190
Electrical circuit	Indoor unit model		PLA-AE42NL		PLA-AE48NL	
	Phase		Single			
	Cycle		60 Hz			
	Voltage		208/230 V			
	Current		1.05 A		1.05 A	
	Outdoor unit model		PUZ-AK42NLHZ		PUZ-AK48NLHZ	
	Phase		Single			
	Cycle		60 Hz			
	Voltage		208/230 V			
	Current		14.30 A	17.86 A	18.95 A	21.70 A
Refrigerant circuit	Discharge pressure	psig	348	388	361	409
	Suction pressure	psig	132	116	122	113
	Discharge temperature	°F	167	187	150	167
	Condensing temperature	°F	110	118	110	118
	Suction temperature	°F	51	39	43	38
	Ref. Pipe length	ft	25	25	25	25
	Discharge pressure	Mpa	2.40	2.67	2.49	2.82
	Suction pressure	Mpa	0.91	0.80	0.84	0.78
	Discharge temperature	°C	74.7	86.1	65.8	75.1
	Condensing temperature	°C	43.1	47.6	43.3	47.9
	Suction temperature	°C	10.4	3.9	6.0	3.1
	Ref. Pipe length	m	7.6	7.6	7.6	7.6
Indoor side	Intake air temperature D.B.	°F	80	70	80	70
	Intake air temperature W.B.	°F	67	60	67	60
	Discharge air temperature D.B.	°F	55	112	53	118
Outdoor side	Intake air temperature D.B.	°F	95	47	95	47
	Intake air temperature W.B.	°F	75	43	75	43
Indoor side	Intake air temperature D.B.	°C	26.7	21.1	26.7	21.1
	Intake air temperature W.B.	°C	19.4	15.6	19.4	15.6
	Discharge air temperature D.B.	°C	12.7	44.6	11.7	47.5
Outdoor side	Intake air temperature D.B.	°C	35.0	8.3	35.0	8.3
	Intake air temperature W.B.	°C	23.9	6.1	23.9	6.1
SHF			0.74	-	0.67	-
BF			0.14	-	0.14	-

Representative matching			SVZ-AP24NL		SVZ-AP30NL		SVZ-AP36NL		SVZ-AP48NL	
Mode			COOLING	HEATING	COOLING	HEATING	COOLING	HEATING	COOLING	HEATING
Total	Capacity	Btu/h	23,800	28,000	28,000	34,000	36,000	40,000	48,000	60,000
	Input	W	2,030	2,690	2,150	2,910	3,410	3,620	4,560	5,190
Electrical circuit	Indoor unit model		SVZ-AP24NL		SVZ-AP30NL		SVZ-AP36NL		SVZ-AP48NL	
	Phase		Single							
	Cycle		60 Hz							
	Voltage		208/230 V							
	Current		1.40 A		1.70 A		2.70 A		1.05 A	
	Outdoor unit model		SUZ-AK24NLHZ		SUZ-AK30NLHZ		SUZ-AK36NLHZ		SUZ-AK48NLHZ	
	Phase		Single							
	Cycle		60 Hz							
	Voltage		208/230 V							
	Current		7.60 A	10.51 A	8.01 A	11.31 A	12.53 A	13.46 A	18.95 A	21.70 A
Refrigerant circuit	Discharge pressure	psig	351	403	358	367	357	392	361	409
	Suction pressure	psig	141	121	153	118	139	113	122	113
	Discharge temperature	°F	147	191	155	159	154	183	150	167
	Condensing temperature	°F	107	116	108	112	112	118	110	118
	Suction temperature	°F	48	49	58	38	49	39	43	38
	Ref. Pipe length	ft	25	25	25	25	25	25	25	25
	Discharge pressure	Mpa	2.42	2.78	2.47	2.53	2.46	2.70	2.49	2.82
	Suction pressure	Mpa	0.97	0.83	1.06	0.82	0.96	0.78	0.84	0.78
	Discharge temperature	°C	63.8	88.3	68.3	70.5	67.9	83.7	65.8	75.1
	Condensing temperature	°C	41.9	46.6	42.3	44.2	44.2	48.1	43.3	47.9
	Suction temperature	°C	9.1	9.7	14.3	3.1	9.5	4.0	6	3.1
	Ref. Pipe length	m	7.6	7.6	7.6	7.6	7.6	7.6	7.6	7.6
Indoor side	Intake air temperature D.B.	°F	80	70	80	70	80	70	80	70
	Intake air temperature W.B.	°F	67	60	67	60	67	60	67	60
	Discharge air temperature D.B.	°F	57	109	58	106	55	109	53	118
Outdoor side	Intake air temperature D.B.	°F	95	47	95	47	95	47	95	47
	Intake air temperature W.B.	°F	75	43	75	43	75	43	75	43
Indoor side	Intake air temperature D.B.	°C	26.7	21.1	26.7	21.1	26.7	21.1	26.7	21.1
	Intake air temperature W.B.	°C	19.4	15.6	19.4	15.6	19.4	15.6	19.4	15.6
	Discharge air temperature D.B.	°C	13.7	42.5	14.5	41.0	12.7	42.5	11.7	47.5
Outdoor side	Intake air temperature D.B.	°C	35.0	8.3	35.0	8.3	35.0	8.3	35	8.3
	Intake air temperature W.B.	°C	23.9	6.1	23.9	6.1	23.9	6.1	23.9	6.1
SHF			0.71	-	0.79	-	0.70	-	0.67	-
BF			0.21	-	0.04	-	0.21	-	0.14	-

Unit: mm<in>

- 1. FREE SPACE AROUND THE UNIT)
THE DIAGRAM BELOW SHOWS A BASIC EXAMPLE. EXPLANATION OF PARTICULAR DETAILS ARE GIVEN IN THE INSTALLATION MANUALS ETC.
- 2. SERVICE SPACE
DIMENSIONS OF SPACE NEEDED FOR SERVICE ACCESS ARE SHOWN IN THE BELOW DIAGRAM.
- 3. FOUNDATION BOLTS
PLEASE SECURE THE BASE OF THE UNIT FIRMLY USING M10 <M8> FOUNDATION BOLTS AT FOUR PLACES WITH DOUBLE NUTS, BOLTS, WASHERS AND NUT MUST BE PURCHASED LOCALLY)
- 4. PIPING-WIRING DIRECTIONS
PIPING AND WIRING CONNECTIONS CAN BE MADE FROM 4 DIRECTIONS: FRONT, RIGHT, REAR AND BELOW.

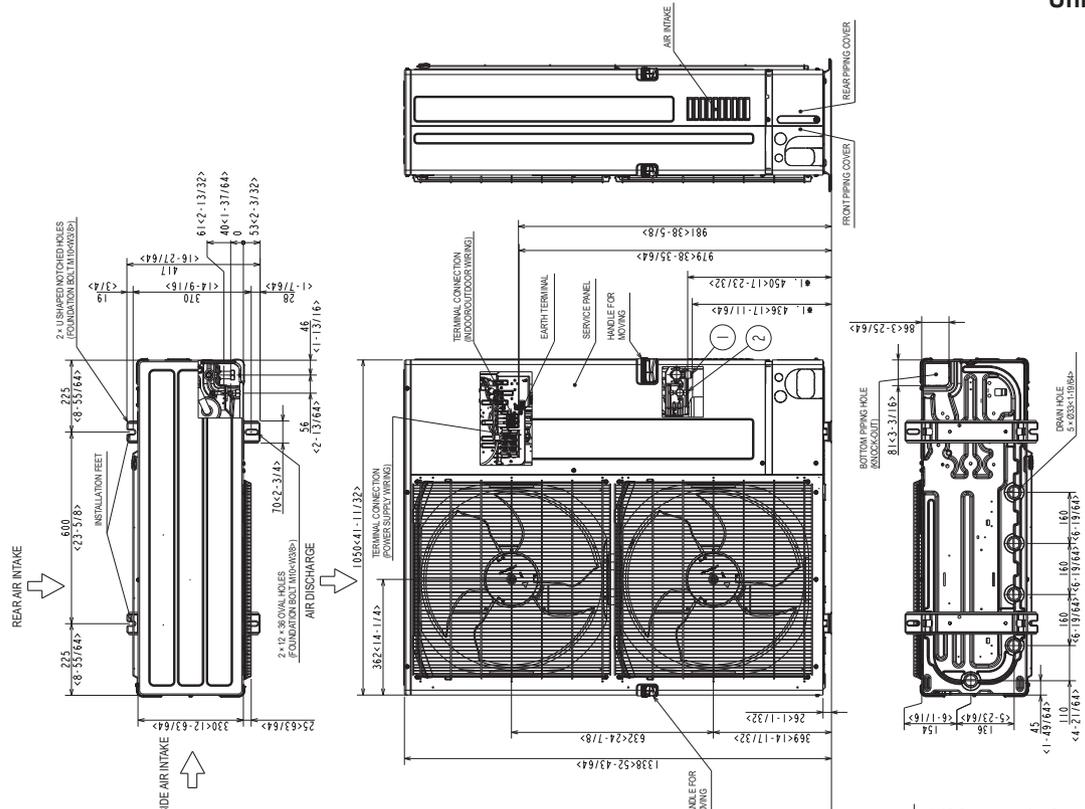
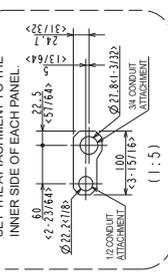


EXAMPLE OF NOTES

- ①... REFRIGERANT GAS PIPE CONNECTION (FLARE) φ15.88 (0.62)
- ②... REFRIGERANT LIQUID PIPE CONNECTION (FLARE) φ12.52 (0.49)
- *... INDICATION OF STOP-VALVE CONNECTION LOCATION

PIPING KNOCK-OUT HOLE DETAILS

WHEN INSTALLING THE CONDUIT, SET THE ATTACHMENT TO THE INNER SIDE OF EACH PANEL.



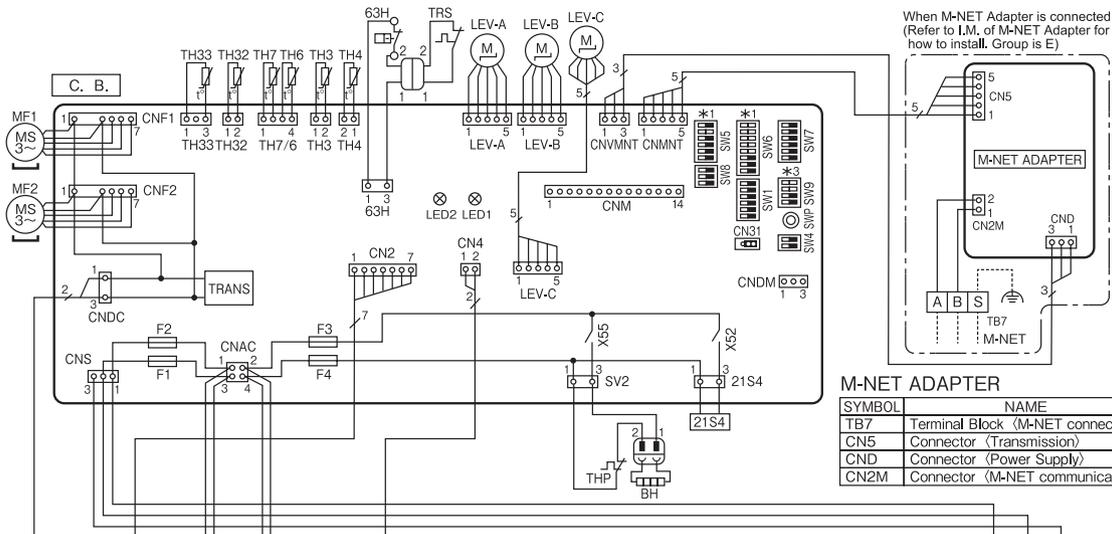
7

WIRING DIAGRAM

PUZ-AK24NLHZ PUZ-AK30NLHZ PUZ-AK36NLHZ
 SUZ-AK24NLHZ SUZ-AK30NLHZ SUZ-AK36NLHZ

[LEGEND]

SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
TB1	Terminal Block (Power Supply)	TH7	Thermistor (Ambient)	SW4	Switch (Function Switch)
TB2	Terminal Block (Indoor/Outdoor)	TH8	Thermistor (Heat Sink)	SW5	Switch (Function Switch, Model Select)
MC	Motor for Compressor	TH32	Thermistor (Suction)	SW6	Switch (Model Select)
MF1, MF2	Fan Motor	TH33	Thermistor (Comp. Surface)	SW7	Switch (Function Switch)
21S4	Solenoid Valve (4-Way Valve)	LEV-A, LEV-B, LEV-C	Linear Expansion Valve	SW8	Switch (Function Switch)
63H	High Pressure Switch	DCL1, DCL2, DCL3	Reactor	SW9	Switch (Function Switch)
TRS	Thermal Protector	P. B.	Power Circuit Board	SWP	Switch (Pump Down)
BH	Base Heater	C. B.	Controller Circuit Board	CNM	Connector (Connection for Option)
THP	Thermal Protector	F1, F2	Fuse (T10AL250V)	CN31	Connector (Emergency Operation)
TH3	Thermistor (Liquid)	F3, F4	Fuse (T6.3AL250V)	CNDM	Connector (Connection for Option)
TH4	Thermistor (Discharge)	SW1	Switch (Manual Defrost, Defect History Record Reset, Refrigerant Address)	SV2	Base Heater
TH6	Thermistor (2-Phase Pipe)			LED1, LED2	LED (Operation Inspection Indicators)



M-NET ADAPTER

SYMBOL	NAME
TB7	Terminal Block (M-NET connection)
CN5	Connector (Transmission)
CND	Connector (Power Supply)
CN2M	Connector (M-NET communication)

*1. MODEL SELECT
 The black square (■) indicates a switch position.

MODEL	SW6-4, 5, 6, 7, 8 *2	SW5-5 *2	MODEL	SW6-4, 5, 6, 7, 8 *2	SW5-5 *2
PUZ-AK24NLHZ	ON OFF [1 2 3 4 5 6 7 8]	ON OFF [1 2 3 4 5 6]	SUZ-AK24NLHZ	ON OFF [1 2 3 4 5 6 7 8]	ON OFF [1 2 3 4 5 6]
PUZ-AK30NLHZ	ON OFF [1 2 3 4 5 6 7 8]	ON OFF [1 2 3 4 5 6]	SUZ-AK30NLHZ	ON OFF [1 2 3 4 5 6 7 8]	ON OFF [1 2 3 4 5 6]
PUZ-AK36NLHZ	ON OFF [1 2 3 4 5 6 7 8]	ON OFF [1 2 3 4 5 6]	SUZ-AK36NLHZ	ON OFF [1 2 3 4 5 6 7 8]	ON OFF [1 2 3 4 5 6]

*2. SW6-1 to 3, SW5-1 to 4, 6 : Function Switch

*3 Ambient temp. of Hyper Heating Flash Injection becomes effective.
 The black square (■) indicates a switch position.

Ambient temp.	SW9-3.4 *4	Ambient temp.	SW9-3.4 *4	Ambient temp.	SW9-3.4 *4
37°F or less (Initial setting)	ON OFF [1 2 3 4]	32°F or less	ON OFF [1 2 3 4]	27°F or less	ON OFF [1 2 3 4]
				21°F or less	ON OFF [1 2 3 4]

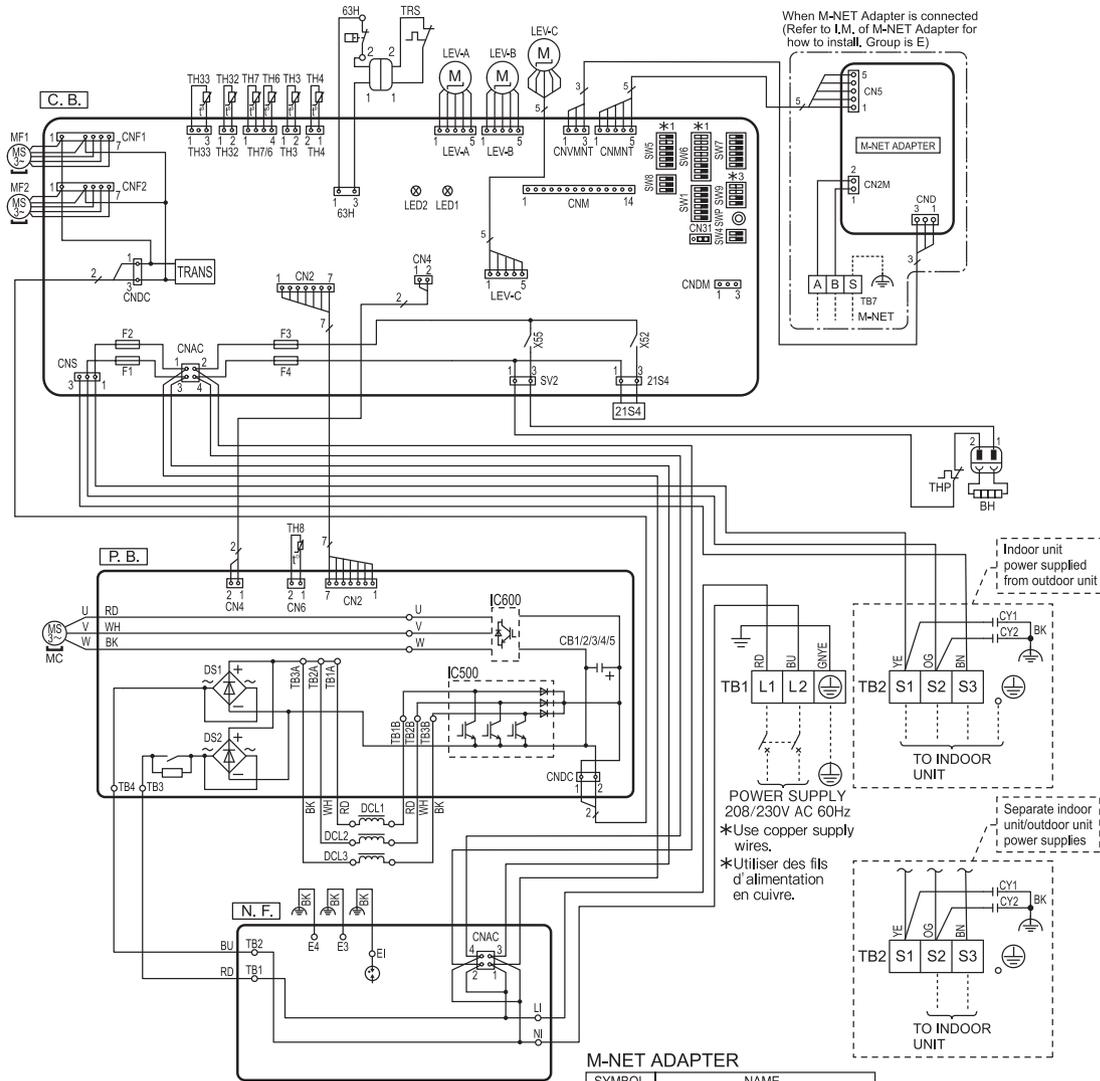
*4 SW9-1 to 2 : Function Switch

POWER SUPPLY
 208/230V AC 60Hz
 *Use copper supply wires.
 *Utiliser des fils d'alimentation en cuivre.

PUZ-AK42NLHZ PUZ-AK48NLHZ SUZ-AK48NLHZ

[LEGEND]

SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
TB1	Terminal Block (Power Supply)	TH8	Thermistor (internal) (Heat Sink)	SW6	Switch (Model Select)
TB2	Terminal Block (Indoor/Outdoor)	TH32	Thermistor (Suction)	SW7	Switch (Function Switch)
MC	Motor for Compressor	TH33	Thermistor (Comp. Surface)	SW8	Switch (Function Switch)
MF1, MF2	Fan Motor	LEV4, LEV8, LEV-C	Linear Expansion Valve	SW9	Switch (Function Switch)
21S4	Solenoid Valve (4-Way Valve)	DCL1, DCL2, DCL3	Reactor	SWP	Switch (Pump Down)
63H	High Pressure Switch	CY1, CY2	Capacitor	CN31	Connector (Emergency Operation)
TRS	Thermal Protector	N. F.	Noise Filter Circuit Board	CNDM	Connector (Connection for Option)
BH	Base Heater	P. B.	Power Circuit Board	CNM	Connector (Connection for Option)
THP	Thermal Protector	C. B.	Controller Circuit Board	SV2	Base Heater
TH3	Thermistor (Liquid)	SW1	Switch (Manual Defrost, Defect History Record Reset, Refrigerant Address)	LED1, LED2	LED (Operation Inspection Indicators)
TH4	Thermistor (Discharge)	SW4	Switch (Test Operation)	F1, F2	Fuse (T10AL250V)
TH6	Thermistor (2-Phase Pipe)	SW5	Switch (Function Switch, Model Select)	F3, F4	Fuse (T6.3AL250V)
TH7	Thermistor (Ambient)				



*1 MODEL SELECT

The black square (■) indicates a switch position.

MODEL	SW6-4, 5, 6, 7, 8 *2	SW5-5 *2																										
PUZ-AK42NLHZ	ON OFF <table border="1"><tr><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td></tr></table>	■	■	■	■	■	■	■	■	1	2	3	4	5	6	7	8	ON OFF <table border="1"><tr><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr></table>	■	■	■	■	■	1	2	3	4	5
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PUZ-AK48NLHZ	ON OFF <table border="1"><tr><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td></tr></table>	■	■	■	■	■	■	■	■	1	2	3	4	5	6	7	8	ON OFF <table border="1"><tr><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr></table>	■	■	■	■	■	1	2	3	4	5
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SUZ-AK48NLHZ	ON OFF <table border="1"><tr><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td></tr></table>	■	■	■	■	■	■	■	■	1	2	3	4	5	6	7	8	ON OFF <table border="1"><tr><td>■</td><td>■</td><td>■</td><td>■</td><td>■</td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr></table>	■	■	■	■	■	1	2	3	4	5
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1	2	3	4	5																								

*2 SW6-1 to 3, SW5-1 to 4, 6 : Function Switch

M-NET ADAPTER

SYMBOL	NAME
TB7	Terminal Block (M-NET connection)
CN5	Connector (Transmission)
CND	Connector (Power Supply)
CN2M	Connector (M-NET communication)

*3 Ambient temp. of Hyper Heating Flash Injection becomes effective. The black square (■) indicates a switch position.

Ambient temp.	SW9-3,4 *4	Ambient temp.	SW9-3,4 *4														
37°F or less (Initial setting)	ON OFF <table border="1"><tr><td>■</td><td>■</td><td>■</td><td>■</td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td></tr></table>	■	■	■	■	1	2	3	4	27°F or less	ON OFF <table border="1"><tr><td>■</td><td>■</td><td>■</td></tr><tr><td>1</td><td>2</td><td>3</td></tr></table>	■	■	■	1	2	3
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1	2	3	4														
■	■	■															
1	2	3															
32°F or less	ON OFF <table border="1"><tr><td>■</td><td>■</td><td>■</td></tr><tr><td>1</td><td>2</td><td>3</td></tr></table>	■	■	■	1	2	3	21°F or less	ON OFF <table border="1"><tr><td>■</td><td>■</td><td>■</td></tr><tr><td>1</td><td>2</td><td>3</td></tr></table>	■	■	■	1	2	3		
■	■	■															
1	2	3															
■	■	■															
1	2	3															

*4 SW9-1 to 2 : Function Switch

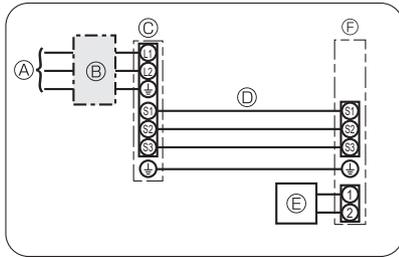
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WIRING SPECIFICATIONS

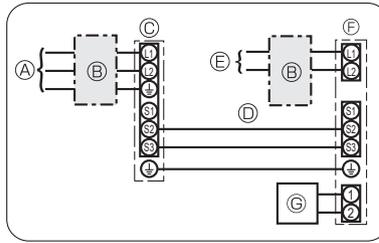
8-1. INDOOR UNIT POWER SUPPLIED FROM OUTDOOR UNIT

The following illustrations show available connection patterns.

The outdoor unit power supply patterns vary depending on each model.



- (A) Outdoor unit power supply
- (B) Wiring circuit breaker or isolating switch
- (C) Outdoor unit
- (D) Indoor unit/outdoor unit connecting cords
- (E) Remote controller
- (F) Indoor unit



- (A) Outdoor unit power supply
- (B) Wiring circuit breaker or isolating switch
- (C) Outdoor unit
- (D) Indoor unit/outdoor unit connecting cords
- (E) Indoor unit power supply
- (F) Indoor unit
- (G) Remote controller

Affix a label A that is included with the manuals near each wiring diagram for the indoor and outdoor units.

Outdoor model name		AK24	AK30/36	AK42/48
Outdoor unit power supply		~N (single), 60 Hz, 208/230 V		
Breaker size		*1 25 A	30 A	40 A
Minimum circuit ampacity		24 A	29 A	35 A
Maximum rating of overcurrent protective device		39 A	48 A	60 A
Wiring Wire No. x size (mm ²)	Outdoor unit power supply	2 x Min. AWG 12	2 x Min AWG 10	2 x Min AWG 8
	Outdoor unit power supply ground	1 x Min. AWG 10	1 x Min AWG 10	1 x Min AWG 10
	Indoor unit-Outdoor unit	*2 3 x AWG 14 (polar)	3 x AWG 14 (polar)	3 x AWG 14 (polar)
	Indoor unit-Outdoor unit ground	*2 1 x Min AWG 14	1 x Min AWG 14	1 x Min AWG 14
	Remote controller-Indoor unit	*3 2 x AWG 22 (Non-polar)	2 x AWG 22 (Non-polar)	2 x AWG 22 (Non-polar)
Circuit rating	Outdoor unit L1-L2	*4 208/230 VAC	208/230 VAC	208/230 VAC
	Indoor unit-Outdoor unit S1-S2 (Single)	*4 208/230 VAC	208/230 VAC	208/230 VAC
	Indoor unit-Outdoor unit S2-S3 (Single)	*4 28 VDC	28 VDC	28 VDC
	Remote controller-Indoor unit	*4 12 VDC	12 VDC	12 VDC

Please follow applicable federal, state, or local codes to prevent potential leakage/electric shock. Or install a ground fault interrupt for the prevention of leakage and electric shock.

*1. Please follow applicable federal, state, or local codes to prevent potential leakage/electric shock. Or install a ground fault interrupt for the prevention of leakage and electric shock.

*2. Maximum 147 ft [45 m].

If AWG13 used, maximum 164 ft [50 m].

If AWG13 used and S3 separated, maximum 262 ft [80 m].

*3. The wire with a length of 10 m (30 ft) is attached in the remote controller accessory. Maximum 1500 ft [500 m].

*4. The figures are NOT always against the ground.

S3 terminal has 28 VDC against S2 terminal. However between S3 and S1, these terminals are NOT electrically insulated by the transformer or other devices.

IMPORTANT

If you use ground fault circuit interrupter, it should be compatible with higher harmonics as this unit is equipped with an inverter. The use of an inadequate breaker can cause the incorrect operation of inverter.

Note: 1. The wiring size must comply with the applicable local and national codes.

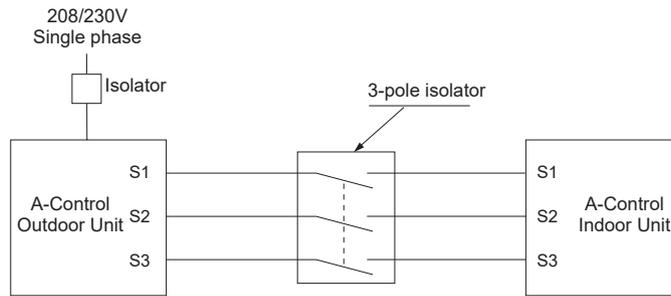
2. Use copper supply wires.

3. Use wires rated 600 V or more for the power supply cables and the indoor/outdoor unit connecting cables.

4. Power supply cables, the cable connecting the indoor and outdoor units (indoor-outdoor connecting cable), and the cable connecting the water heater and outdoor unit (water heater-outdoor connecting cable) shall not be lighter than polychloroprene sheathed flexible cord. (Design 60245 IEC 57)

5. Use an ground wire which is longer than the other cords so that it will not become disconnected when tension is applied.

6. The appliance shall be installed in accordance with national wiring regulations.



⚠ Warning:

In the case of A-control wiring, there is high voltage potential on the S3 terminal caused by electrical circuit design that has no electrical insulation between power supply wire and communication signal line. Therefore, please turn off the main power supply when servicing. And do not touch the S1, S2, S3 terminals when the power is energized. If isolator should be used between indoor unit and outdoor unit, please use 3-pole type.

- Turn on the main power when the ambient temperature is -4°F [-20°C] or higher.
- In below -4°F [-20°C] condition, it needs at least 12 hours standby to operate in order to warm the electrical parts.

Never splice the power cable or the indoor-outdoor connection cable, otherwise it may result in a smoke, a fire or communication failure.

8-2. INDOOR – OUTDOOR CONNECTING CABLE

Outdoor power supply	Wire No. × Size		
	Max. 147 ft [45 m]	Max. 164 ft [50 m]	Max. 262 ft [80 m]
Indoor unit-Outdoor unit	3 × AWG15 (polar)	3 × AWG13 (polar)	3 × AWG13 (polar) and S3 separated

Note: The maximum cable length may vary depending on the condition of installation, humidity or materials, etc.

Indoor/Outdoor separate power supply	Wire No. × Size
	Max. 393 ft [120 m]
Indoor unit-Outdoor unit	2 × Min AWG22

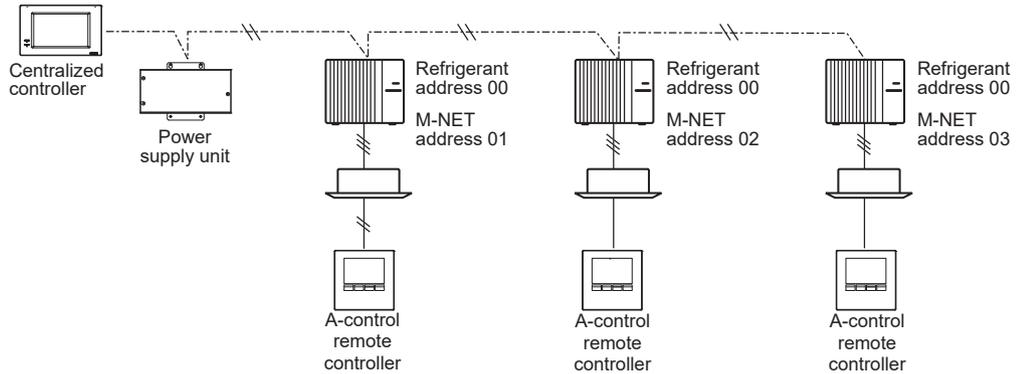
Note: The optional indoor power supply terminal kit is necessary.

Be sure to connect the indoor-outdoor connecting cables directly to the units (no intermediate connections). Intermediate connections can lead to communication errors if water enters the cables and causes insufficient insulation to ground or a poor electrical contact at the intermediate connection point.

8-3. M-NET WIRING METHOD

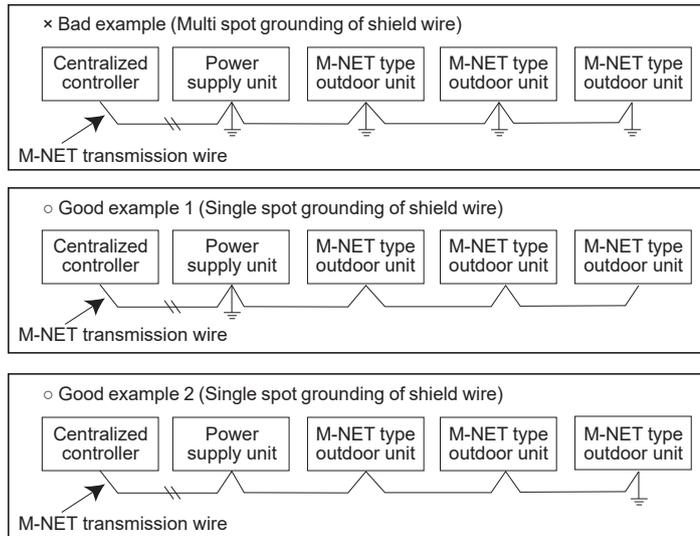
Points to notice:

- (1) Outside the unit, transmission wires should stay away from electric wires in order to prevent electromagnetic noise from making an influence on the signal communication. Place them at intervals of 5 cm [2 in.] or more. Do not put them in the same conduit tube.
- (2) Terminal block (TB7) for transmission wires should never be connected to 208/230 V power supply. If it is connected, electronic parts on M-NET P.C. board may be burnt out.
- (3) Use 2-core x 1.25 mm² [AWG16] shield wire (CVVS, CPEVS) for the transmission wire. Transmission signals may not be sent or received normally if different types of transmission wires are put together in the same multi-conductor cable. Failure to do so may cause a malfunction.



It is acceptable if M-NET wire (non-polar, 2-core) is arranged in addition to the wiring for A-control.

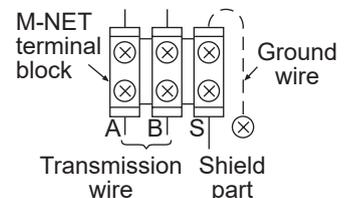
- (4) Ground only one of any appliances through M-NET transmission wire (shield wire). Communication error may occur due to the influence of electromagnetic noise.
 "Ed" error will appear on the LED display of outdoor unit.
 "0403" error will appear on the centralized remote controller.



If there are more than 2 grounding spots on the shield wire, noise may enter into the shield wire because the ground wire and shield wire form one circuit and the electric potential difference occurs due to the impedance difference among grounding spots. In the case of single spot grounding, noise does not enter into the shield wire because the ground wire and shield wire do not form 1 circuit. To avoid communication errors caused by noise, make sure to observe the single spot grounding method described in the installation manual.

● M-NET wiring

- (1) Use 2-core x 1.25 mm² [AWG16] shield wire for electric wires.
(Excluding the case connecting to system controller.)
- (2) Connect the wire to the M-NET terminal block. Connect one core of the transmission wire (non-polar) to A terminal and the other to B. Peel the shield wire, twist the shield part to a string and connect it to S terminal.
- (3) In the system which several outdoor units are being connected, the terminal (A(M1), B(M2), S) on M-NET terminal block should be individually wired to the other outdoor unit's terminal. (i.e. A to A; B to B; and S to S) In this case, choose one of those outdoor units and drive a screw to fix an ground wire on the plate as shown on the right figure.



8-3-1. M-NET address setting

In A-control models, M-NET address and refrigerant address should be set only for the outdoor unit. Similar to CITY MULTI series, there is no need to set the address of outdoor unit and remote controller. To construct a central control system, the setting of M-NET address should be conducted only upon the outdoor unit. The setting range should be 1 to 50 (the same as that of the indoor unit in CITY MULTI system), and the address number should be consecutively set in a same group.

Address number can be set by using rotary switches (SW11 for ones digit and SW12 for tens digit), which is located on the M-NET board of outdoor unit. (Initial setting: all addresses are set to "0".)

<Setting example>

M-NET Address No.		1	2	50
Switching setting	SW11 ones digit			
	SW12 tens digit			

8-3-2. Refrigerant address setting

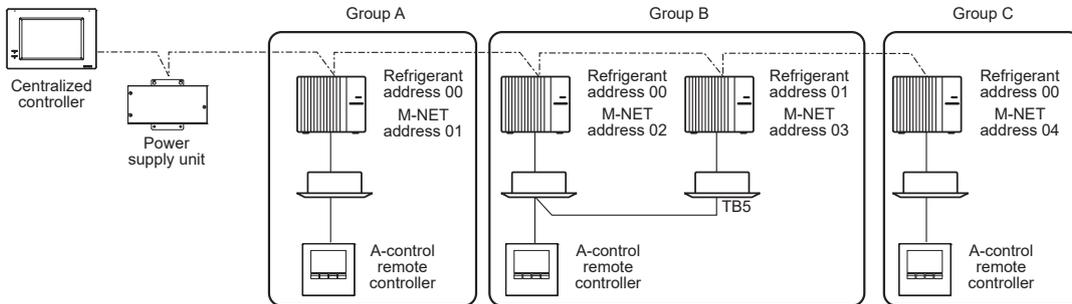
In the case of multiple grouping system (multiple refrigerant circuits in one group), indoor units should be connected by remote controller wiring (TB5) and the refrigerant address needs to be set. Leave the refrigerant addresses to "00" if the group setting is not conducted. Set the refrigerant address by using SW1-3 to 1-6 on the outdoor controller board. Initial setting: all switches are OFF. (All refrigerant addresses are "00".)

Refrigerant address

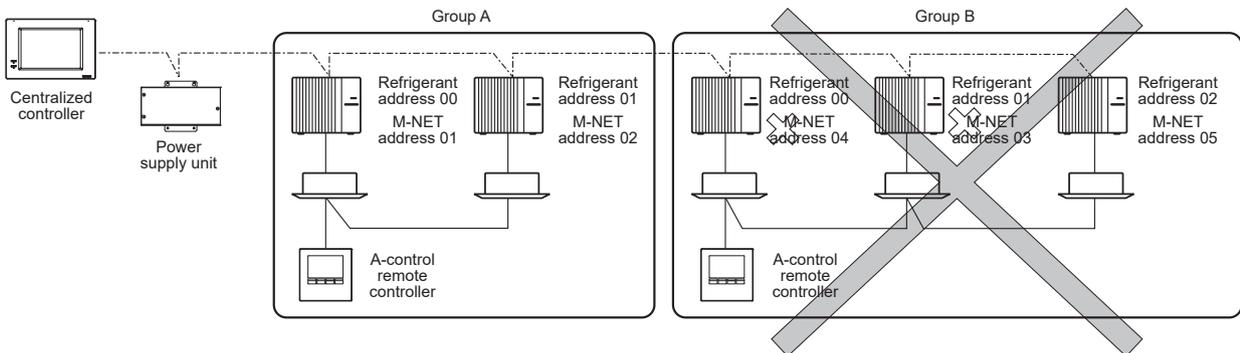
0	1	2	3	4	5	6	7
8	9	10	11	12	13	14	15

8-3-3. Regulations in address settings

In the case of multiple grouping system, M-NET and refrigerant address settings should be done as explained in the above section. Set the lowest number in the group for the outdoor unit whose refrigerant address is "00" as its M-NET address.



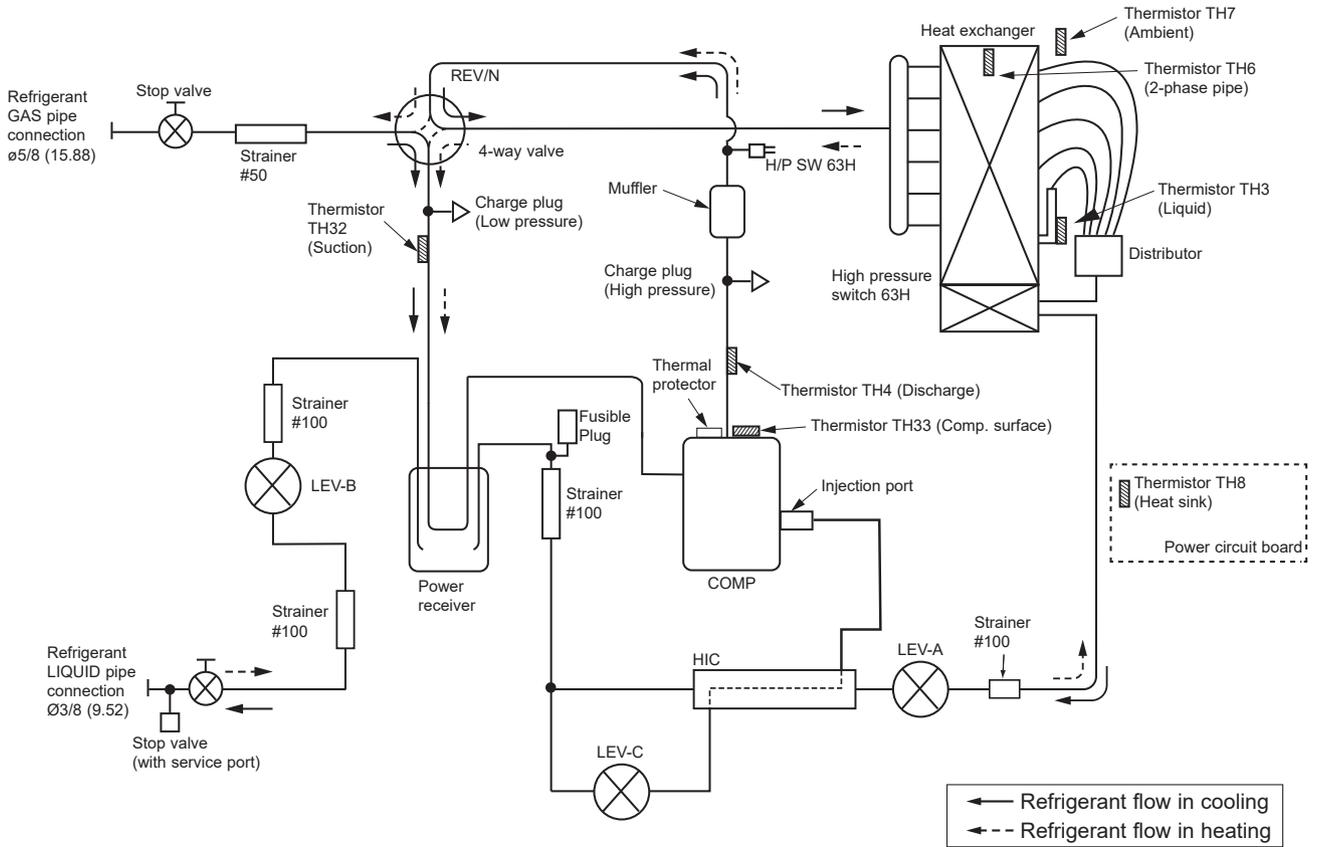
Note: Refrigerant addresses can be overlapped if they are in the different group.



In group B, M-NET address of the outdoor unit whose refrigerant address is "00" is not set to the minimum in the group. As "03" is right for this situation, the setting is wrong. Taking group A as a good sample, set the minimum M-NET address in the group for the outdoor unit whose refrigerant address is "00".

PUZ-AK24NLHZ PUZ-AK30NLHZ PUZ-AK36NLHZ
 SUZ-AK24NLHZ SUZ-AK30NLHZ SUZ-AK36NLHZ

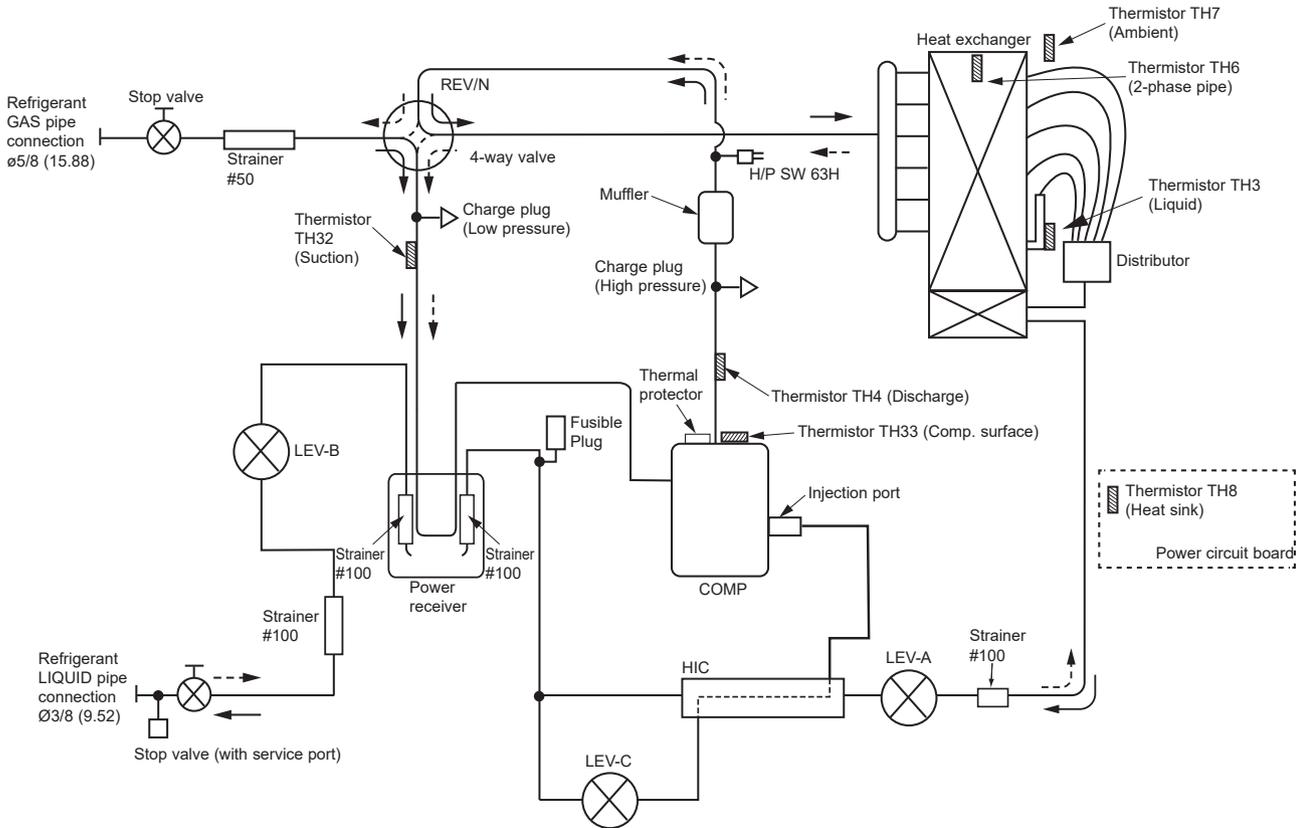
Unit: in (mm)



Symbol	Parts name	Detail
COMP	Compressor	DC inverter rotary compressor (Mitsubishi Electric Corporation)
H/P SW	High pressure switch (63H)	For protection (OFF: 4.15 MPa)
REV/V	Reversing (4-way) valve (21S4)	Change the refrigerant circuit (Heating / Cooling) and for Defrosting
Charge plug	Charge plug	High pressure / Low pressure / For production test use
LEV-A	Linear expansion valve -A	Heating: Secondary LEV Cooling: Primary LEV
LEV-B	Linear expansion valve -B	Heating: Primary LEV Cooling: Secondary LEV
LEV-C	Linear expansion valve -C	For HIC (heating only)
TH32	Suction temperature thermistor	For LEV control
TH3	Liquid pipe temperature thermistor	Heating: Evaporating temperature Cooling: Subcooling liquid temperature
TH4	Discharge temperature thermistor	For LEV control and for compressor protection
TH6	2-phase pipe temperature thermistor	Outdoor 2-phase pipe temperature
TH7	Ambient temperature thermistor	For fan control and for compressor frequency control
TH33	Comp. surface temperature thermistor	For protection
Power Receiver	Power Receiver	For accumulation of refrigerant
HIC	Heat interchange circuit	For high heating capacity

PUZ-AK42NLHZ PUZ-AK48NLHZ SUZ-AK48NLHZ

Unit: in (mm)



Symbol	Parts name	Detail
COMP	Compressor	DC inverter rotary compressor (Mitsubishi Electric Corporation)
H/P SW	High pressure switch (63H)	For protection (OFF: 4.15 MPa)
REV/V	Reversing (4-way) valve (21S4)	Change the refrigerant circuit (Heating / Cooling) and for Defrosting
Charge plug	Charge plug	High pressure / Low pressure / For production test use
LEV-A	Linear expansion valve -A	Heating: Secondary LEV Cooling: Primary LEV
LEV-B	Linear expansion valve -B	Heating: Primary LEV Cooling: Secondary LEV
LEV-C	Linear expansion valve -C	For HIC (heating only)
TH32	Suction temperature thermistor	For LEV control
TH3	Liquid pipe temperature thermistor	Heating: Evaporating temperature Cooling: Subcooling liquid temperature
TH4	Discharge temperature thermistor	For LEV control and for compressor protection
TH6	2-phase pipe temperature thermistor	Outdoor 2-phase pipe temperature
TH7	Ambient temperature thermistor	For fan control and for compressor frequency control
TH33	Comp. surface temperature thermistor	For protection
Power Receiver	Power Receiver	For accumulation of refrigerant
HIC	Heat interchange circuit	For high heating capacity

9-1. REFRIGERANT COLLECTING (PUMP DOWN)

When relocating or disposing of the indoor/outdoor unit, pump down the system following the procedures below so that no refrigerant is released into the atmosphere.

- (1) Turn off the power supply (circuit breaker).
- (2) Connect the low pressure valve on the gauge manifold to the charge plug (low pressure side) on the outdoor unit.
- (3) Close the liquid stop valve completely.
- (4) Supply power (circuit breaker).
 - When power is supplied, make sure that [Centrally controlled] is not displayed on the remote controller. If [Centrally controlled] is displayed, the refrigerant collecting (pump down) cannot be completed normally.
 - Startup of the indoor-outdoor communication takes about 3 minutes after the power (circuit breaker) is turned on. Start the pump-down operation 3 to 4 minutes after the power (circuit breaker) is turned on.
- (5) Perform the refrigerant collecting operation (cooling test run).
 - Push the pump-down SWP switch (push-button type) on the control board of the outdoor unit. The compressor and ventilators (indoor and outdoor units) start operating (refrigerant collecting operation begins). (LED1 and LED2 on the control board of the outdoor unit are lit.)
 - Only push the pump-down SWP switch if the unit is stopped. However, even if the unit is stopped and the pump-down SWP switch is pushed less than 3 minutes after the compressor stops, the refrigerant collecting operation cannot be performed. Wait until the compressor has been stopped for 3 minutes and then push the pump-down SWP switch again.
- (6) Fully close the ball valve on the gas pipe side of the outdoor unit when the pressure gauge on the gauge manifold shows 0.05 to 0 MPa (Gauge) (approx. 0.5 to 0 kgf/cm²) and quickly stop the air conditioner.
 - Because the unit automatically stops in about 3 minutes when the refrigerant collecting operation is completed (LED1 off, LED2 lit), be sure to quickly close the gas ball valve. However, if LED1 is lit, LED2 is off, and the unit is stopped, open the liquid stop valve completely, close the valve completely after 3 minutes or more have passed, and then repeat step ⑤. (Open the gas ball valve completely.)
 - If the refrigerant collecting operation has been completed normally (LED1 off, LED2 lit), the unit will remain stopped until the power supply is turned off.
 - Note that it may not be possible to perform a pump-down operation when the extension piping is very long with a large refrigerant amount. In this case, use refrigerant recovery equipment to collect all of the refrigerant in the system.
- (7) Turn off the power supply (circuit breaker), remove the gauge manifold, and then disconnect the refrigerant pipes.

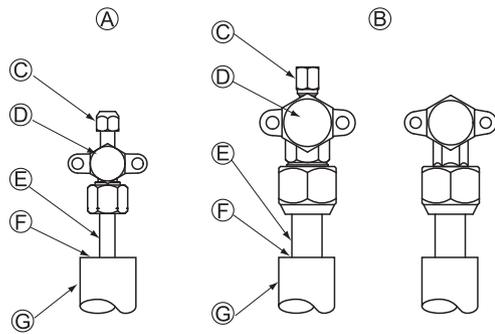
⚠ Warning:

When pumping down the refrigerant, stop the compressor before disconnecting the refrigerant pipes.

- If the refrigerant pipes are disconnected while the compressor is operating and the stop valve (ball valve) is open, the pressure in the refrigeration cycle could become extremely high if air is drawn in, causing the pipes to burst, personal injury, etc.
- Do not perform pump down work when there is a gas leak. The intake of air or other gases causes abnormally high pressure in the refrigeration cycle, which may cause explosion or injury.

9-2. REFRIGERANT PIPE NITROGEN PRESSURE TEST METHOD

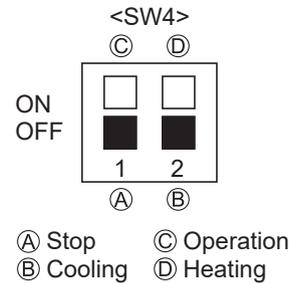
- (1) Connect the testing tools.
 - Make sure the stop valves ㉞ ㉟ are closed and do not open them.
 - Add pressure to the refrigerant lines through the service port <Removed "㉟ of the liquid stop valve ㉞">
- (2) Do not add pressure to the specified pressure all at once; add pressure little by little.
 - ① Pressurize to 0.5 MPa (73 psig, 5 kgf/cm²G), wait 5 minutes, and make sure the pressure does not decrease.
 - ② Pressurize to 1.5 MPa (218 psig, 15 kgf/cm²G), wait 5 minutes, and make sure the pressure does not decrease.
 - ③ Pressurize to 4.15 MPa (602 psig, 41.5 kgf/cm²G) and measure the surrounding temperature and refrigerant pressure.
- (3) If the specified pressure holds for about 24 Hours and does not decrease, the pipes have passed the test and there are no leaks.
 - If the surrounding temperature changes by 1°C (1.8°F), the pressure will change by about 0.01 MPa (1.45 psig, 0.1 kgf/cm²G). Make the necessary corrections.
- (4) If the pressure decreases in steps (2) or (3), there is a gas leak. Look for the source of the gas leak.



- (A) Stop valve <Liquid side>
- (B) Stop valve <Gas side>
- (C) Service port
- (D) Open/Close section
- (E) Local pipe
- (F) Sealed, same way for gas side
- (G) Pipe cover

9-3. START AND FINISH OF TEST RUN

- Operation from the indoor unit
Execute the test run using the installation manual for the indoor unit.
- Operation from the outdoor unit
SW4, located on the control board of the outdoor unit, starts and finishes the test run. It also sets the operation mode (cooling/heating).
 - ① Set the operation mode (cooling/heating) with SW4-2.
 - ② Turn on SW4-1 to start test run with the operation mode set by SW4-2.
 - ③ Turn off SW4-1 to finish the test run.
- There may be a faint knocking sound around the machine room after power is supplied. However, this is not a problem with product because the linear expansion valve is just moving to adjust opening pulse.
- There may be a knocking sound around the machine room for several seconds after compressor starts operating. However, this is not a problem with product because it is generated by the check valve itself due to a small pressure difference in the refrigerant circuit.



Note:

The operation cannot be changed by SW4-2 during the test run. (To change test run mode, stop the unit by SW4-1, change the operation mode and restart the test run by SW4-1.)

10-1. TROUBLESHOOTING**<Error code displayed by self-diagnosis and actions required for service (summary)>**

Present and past error codes are logged, and they can be displayed on the control board of outdoor unit. Actions required for service, which depends on whether or not the trouble is reoccurring in the field, are summarized in the table below. Check the contents below before investigating details.

Unit conditions at service	Error code	Actions required for service (summary)
The trouble is reoccurring.	Displayed	Judge the problem and take a corrective action according to "10-3. SELF-DIAGNOSIS ACTION TABLE".
	Not displayed	Conduct troubleshooting and ascertain the cause of the trouble according to "10-4. TROUBLESHOOTING BY INFERIOR PHENOMENA".
The trouble is not reoccurring.	Logged	<ol style="list-style-type: none"> 1. Consider the temporary defects such as the work of protection devices in the refrigerant circuit including compressor, poor connection of wiring, noise, etc. Re-check the symptom and check the installation environment, refrigerant amount, weather when the trouble occurred, and matters related to wiring, etc. 2. Reset error code logs and restart the unit after finishing service. 3. There is no abnormality in electrical component, controller board, or remote controller, etc.
	Not logged	<ol style="list-style-type: none"> 1. Re-check the abnormal symptom. 2. Conduct troubleshooting to identify the cause of the trouble according to "10-4. TROUBLESHOOTING BY INFERIOR PHENOMENA". 3. Continue to operate unit for the time being if the cause is not identified. 4. There is no abnormality concerning of parts such as electrical component, controller board, and remote controller, etc.

10-2. CHECK POINT UNDER TEST RUN

10-2-1. Before the test run

- After installation of indoor and outdoor units, piping work, and electric wiring work, re-check that there is no refrigerant leakage, loosened connections, and incorrect polarity.
 - Measure impedance between the ground and the power supply terminal block (L1, L2) on the outdoor unit by 500 V Megger and check that it is 1.0 MΩ or over.
 - Do not use 500 V Megger to the indoor/outdoor connecting wire terminal block (S1, S2, S3) and the remote controller terminal block (1, 2). This may cause malfunction.
 - Make sure that the test run switch (SW4) is set to OFF before turning on power supply.
 - Turn on power supply 12 hours before the test run in order to protect compressor.
 - For specific models which requires higher ceiling settings or auto-recovery feature from power failure, make proper changes of settings referring to the description of "12. FUNCTION SETTING".
- Make sure to read the operation manual before test run. (Especially items to secure safety.)

10-2-2. TEST RUN

Refer to "15-4. TEST RUN" for the operation procedure.

10-2-3. ERROR INFORMATION

Refer to "15-2. ERROR INFORMATION" when an error occurs.

10-2-4. ERROR HISTORY

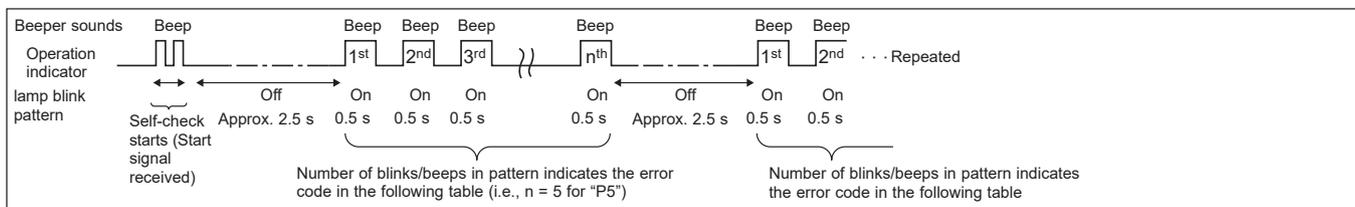
Refer to "15-6. ERROR HISTORY" to check the errors occurred in the past.

10-2-5. SELF-DIAGNOSIS

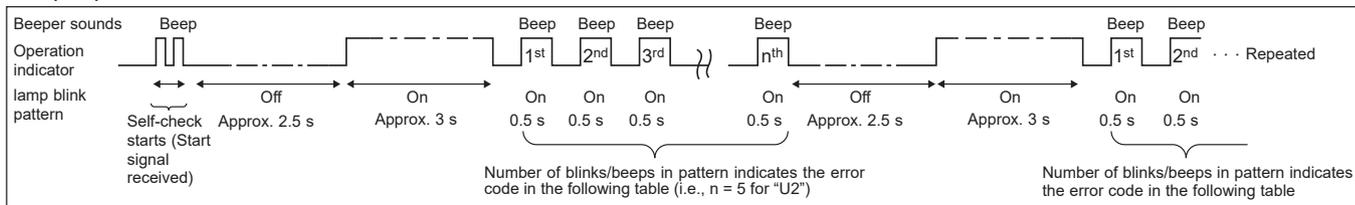
Refer to "15-7. SELF-DIAGNOSIS" to search for the error history.

• Refer to the following tables for details on the error codes

Output pattern A



Output pattern B



Output pattern A: Errors detected by indoor unit

IR wireless remote controller	Wired remote controller	Symptom	Remark
Beeper sounds/operation indicator lamp blinks (Number of times)	① Error code		
1	P1	Intake sensor error	As for indoor unit, refer to indoor unit's service manual.
2	P2	Pipe (TH2) sensor error	
	P9	Pipe (TH5) sensor error	
3	E6, E7	Indoor/outdoor unit communication error	
4	P4	Drain sensor error/Float switch connector open	
5	P5	Drain pump error	
	PA	Forced compressor stop (due to water leakage abnormality)	
6	P6	Freezing/Overheating protection operation	
7	EE	Combination error between indoor and outdoor units	
8	P8	Pipe temperature error	
9	E4, E5	Remote controller signal receiving error	
10	–	–	
11	–	–	
12	FB (Fb)	Indoor unit control system error (memory error, etc.)	
14	PL	Abnormal refrigerant circuit	
–	E0, E3	Remote controller transmission error	
–	E1, E2	Remote controller control board error	

Output pattern B: Errors detected by unit other than indoor unit (outdoor unit, etc.)

IR wireless remote controller	Wired remote controller	Symptom	Remark
Beeper sounds/operation indicator lamp blinks (Number of times)	Error code		
1	E9	Indoor/outdoor unit communication error (Transmitting error) (Outdoor unit)	For details, check the LED display of the outdoor controller board.
2	UP	Compressor overcurrent interruption	
3	U3,U4	Open/short of outdoor unit thermistors	
4	UF	Compressor overcurrent interruption (When compressor is locked)	
5	U2	Abnormal high discharge temperature/49C worked/insufficient refrigerant	
6	U1,Ud	Abnormal high pressure (63H worked)/Overheating protection operation	
7	U5	Abnormal temperature of heatsink	
8	U8	Outdoor unit fan protection stop	
9	U6	Compressor overcurrent interruption/Abnormal of power module	
10	U7	Abnormality of super heat due to low discharge temperature	
11	U9,UH	Abnormality such as overvoltage or voltage shortage and abnormal synchronous signal to the main circuit/current sensor error	
12	–	–	
13	–	–	
14	Others	Other errors	

Note:

1. If the beeper does not sound again after the initial 2 beeps to confirm the self-check start signal was received and the operation indicator lamp does not come on, there are no error records.
2. If the beeper sounds 3 times continuously "beep, beep, beep (0.4 + 0.4 + 0.4 s)" after the initial 2 beeps to confirm the self-check start signal was received, the specified refrigerant address is incorrect.

10-3. SELF-DIAGNOSIS ACTION TABLE

<Abnormalities detected when the power is turned on>

Note: Refer to the indoor unit section for the codes starting with P and E.

Error code	Abnormal points and detection method	Cause	judgment and action
None	—	<p>① No voltage is supplied to terminal block (TB1) of the outdoor unit. a) The power supply breaker is turned off. b) Contact failure or disconnection of the power supply terminal c) Open phase (L1 or L2 phase)</p> <p>② Electric power is not charged to the power supply terminal of the outdoor power circuit board. a) Contact failure of the power supply terminal b) Open phase on the outdoor power circuit board (Disconnection of the connector LI or NI)</p> <p>③ Electric power is not supplied to the outdoor controller circuit board. a) Disconnection of the connector (CNDC)</p> <p>④ Disconnection of the reactor (DCL)</p> <p>⑤ Disconnection of outdoor noise filter circuit board or parts failure in outdoor noise filter circuit board. (AK42,48)</p> <p>⑥ Defective outdoor power circuit board</p> <p>⑦ Defective outdoor noise filter circuit board (AK42,48)</p> <p>⑧ Defective outdoor controller circuit board</p>	<p>① Check following items. a) The power supply breaker b) Connection of the power supply terminal block (TB1) c) Connection of the power supply terminal block (TB1)</p> <p>② Check following items. a) Connection of the power supply terminal block (TB1) b) Connection of the terminal on the outdoor power circuit board (AK24-36) Connection of the terminal on the outdoor noise filter circuit board (AK42, 48) Disconnection of the connector LI or NI Refer to "10-8. TEST POINT DIAGRAM".</p> <p>③ Check connection of the connector (CNDC) on the outdoor controller circuit board. Check connection of the connector CNDC on the outdoor power circuit board. Refer to "10-8. TEST POINT DIAGRAM".</p> <p>④ Check connection of the reactor. (DCL) Refer to "7. WIRING DIAGRAM".</p> <p>⑤ a) Check connection of the outdoor noise filter circuit board. (AK42, 48) b) Replace the outdoor noise filter circuit board. Refer to "10-8. TEST POINT DIAGRAM". (AK42, 48)</p> <p>⑥ Replace outdoor power circuit board.</p> <p>⑦ Replace outdoor noise filter circuit board (AK42,48)</p> <p>⑧ Replace controller board (When items above are checked but the units cannot be repaired).</p>
F5 (5201)	<p>63H or TRS connector open Abnormal if 63H or TRS connector circuit is open for 3 minutes continuously after power supply. 63H: High pressure switch TRS: Thermal protector</p>	<p>① Disconnection or contact failure of 63H or TRS connector on outdoor controller circuit board</p> <p>② Disconnection or contact failure of 63H or TRS</p> <p>③ 63H or TRS is working due to defective parts.</p> <p>④ Defective outdoor controller circuit board</p>	<p>① Check connection of 63H and TRS connector on outdoor controller circuit board. Refer to "10-8. TEST POINT DIAGRAM".</p> <p>② Check the 63H and TRS side of connecting wire.</p> <p>③ Check continuity by multimeter. Replace the parts if the parts are defective.</p> <p>④ Replace outdoor controller circuit board.</p>

Error code	Abnormal points and detection method	Cause	Judgment and action
EA (6844)	Miswiring of the indoor/outdoor unit connecting wire (1) The outdoor controller circuit board can automatically check the number of connected indoor units. Abnormal if the number cannot be checked automatically due to miswiring of the indoor/outdoor unit connecting wire, etc. after power is turned on for 4 minutes. (2) Abnormal if the outdoor controller circuit board detects excessive number of indoor units.	<ul style="list-style-type: none"> ① Contact failure or miswiring of the indoor/outdoor unit connecting wire ② Diameter or length of the indoor/outdoor unit connecting wire is out of specified capacity. ③ Excessive number of indoor units are connected to 1 outdoor unit. (4 units or more) ④ Defective transmitting receiving circuit of the outdoor controller circuit board ⑤ Defective transmitting receiving circuit of indoor controller board ⑥ Defective indoor power board ⑦ 2 or more outdoor units have refrigerant address "0". (In the case of group control) ⑧ Noise has entered into power supply or the indoor/outdoor unit connecting wire. 	<ul style="list-style-type: none"> ① Check disconnection or looseness or polarity of the indoor/outdoor unit connecting wire of the indoor and outdoor units. ② Check diameter and length of the indoor/outdoor unit connecting wire. Total wiring length: 262 ft [80 m] (including wiring connecting each indoor unit and between the indoor and outdoor unit) Also check if the connection order of flat cable is S1, S2, S3. ③ Check the number of indoor units that are connected to one outdoor unit. (If EA is detected) ④-⑥ Turn the power off once and on again to check. Replace the outdoor controller circuit board, indoor controller board, or indoor power board if abnormality is detected again.
Eb (6845)	Miswiring of the indoor/outdoor unit connecting wire (converse wiring or disconnection) (1) The outdoor controller circuit board can automatically set the unit number of indoor units. (2) Abnormal if the indoor unit number cannot be set within 4 minutes after power on because of miswiring (converse wiring or disconnection) of the indoor/outdoor unit connecting wire.	<ul style="list-style-type: none"> ① Contact failure or miswiring of the indoor/outdoor unit connecting wire ② Diameter or length of the indoor/outdoor unit connecting wire is out of specified capacity. ④ Defective transmitting receiving circuit of the outdoor controller circuit board ⑤ Defective transmitting receiving circuit of the indoor controller board ⑥ Defective indoor power board ⑦ 2 or more outdoor units have refrigerant address "0". (In the case of group control) ⑧ Noise has entered into power supply or the indoor/outdoor unit connecting wire. 	<ul style="list-style-type: none"> ⑦ Check if the refrigerant addresses (SW1-3 to SW1-6 on the outdoor controller circuit board) are overlapping in the case of group control system. ⑧ Check transmission path and remove the cause. <p>Note: The descriptions above, ①-⑧, are for EA, Eb and EC.</p>
EC (6846)	Startup time over The unit cannot finish startup process within 4 minutes after power on.	<ul style="list-style-type: none"> ① Contact failure of the indoor/outdoor unit connecting wire ② Diameter or length of the indoor/outdoor unit connecting wire is out of specified capacity. ⑦ 2 or more outdoor units have refrigerant address "0". (In the case of group control) ⑧ Noise has entered into power supply or the indoor/outdoor unit connecting wire. 	
U1 (1302)	High pressure (High pressure switch 63H operated) /High compressor temperature (Thermal protector TRS operated) Abnormal if the high pressure switch 63H (4.15 MPa, 602 psig) or thermal protector TRS (248°F [120°C]) operated during compressor operation 63H: High pressure switch	<ul style="list-style-type: none"> ① Short cycle of the indoor unit ② Clogged filter of the indoor unit ③ Decreased airflow caused by dirt of the indoor fan ④ Dirt of the indoor heat exchanger ⑤ Locked indoor fan motor ⑥ Malfunction of the indoor fan motor ⑦ Defective operation of the stop valve (Not full open) ⑧ Clogged or broken pipe ⑨ Locked outdoor fan motor ⑩ Malfunction of the outdoor fan motor ⑪ Short cycle of the outdoor unit ⑫ Dirt of the outdoor heat exchanger ⑬ Decreased airflow caused by defective inspection of the outside temperature thermistor (It detects lower temperature than actual temperature.) ⑭ Disconnection or contact failure of the connector (63H or TRS) on the outdoor controller board ⑮ Disconnection or contact failure of 63H or TRS connection ⑯ Defective outdoor controller board ⑰ Defective action of the linear expansion valve ⑱ Malfunction of the fan driving circuit ⑲ Overheated compressor operation caused by shortage of refrigerant ⑳ Defective operation of the stop valve 	<ul style="list-style-type: none"> ①-⑥ Check the indoor unit and repair defects. ⑦ Check if the stop valve is fully open. ⑧ Check the piping and repair defects. ⑨-⑫ Check the outdoor unit and repair defects. ⑬ Check the detected temperature of the outside temperature thermistor on the LED display. (SW2 on A-Control Service Tool : Refer to "10-9. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".) ⑭-⑯ Turn the power off and check if F5 is displayed when the power is turned on again. When F5 is displayed, refer to "Judgment and action" for F5. ⑰ Check the linear expansion valve. Refer to "10-5. HOW TO CHECK THE PARTS". ⑱ Replace the outdoor controller board. ⑲ Check intake superheat. Check leakage of refrigerant. Charge additional refrigerant. ⑳ Check if stop valve is fully open.

Error code	Abnormal points and detection method	Cause	Judgment and action
<p>U2 (TH4: 1102) (TH33: 1132) (Refrigerant shortage: 1501)</p>	<p>(1) High discharge temperature Abnormal if discharge temperature thermistor (TH4) exceeds 239°F [115°C] or 230°F [110°C] continuously for 5 minutes. Abnormal if TH4 exceeds 230°F [110°C] or more continuously for 30 seconds after 90 seconds have passed since the defrosting operation started.</p> <p>(2) High discharge superheat Abnormal if discharge superheat (Cooling: [Higher temperature of TH4 or TH33] – TH6 / Heating: [Higher temperature of TH4 or TH33] – TH5) exceeds 126°F [70°C] continuously for 10 minutes.</p> <p>(3) High comp. surface temperature Abnormal if comp. surface temperature thermistor (TH33) exceeds 239°F [115°C]. In the case of high comp. surface temperature error, compressor does not restart unless the thermistor (TH33) becomes less than 203°F [95°C]. TH4: Thermistor <Discharge> TH33: Thermistor <Comp. surface> TH5: Thermistor<Indoor 2-phase pipe temperature> TH6: Thermistor<Outdoor 2-phase pipe temperature></p>	<p>① Overheated compressor operation caused by shortage of refrigerant</p> <p>② Defective operation of stop valve</p> <p>③ Defective thermistor</p> <p>④ Defective outdoor controller board</p> <p>⑤ Defective action of linear expansion valve</p> <p>⑥ Clogging with foreign objects in refrigerant circuit Note: Clogging occur in the parts which become below freezing point when water enters in refrigerant circuit.</p> <p>⑦ In the case of the unit does not restart: Detection temp. of thermistor (TH33) ≥ 203°F [95°C]</p>	<p>① Check intake superheat. Check leakage of refrigerant. Charge additional refrigerant.</p> <p>② Check if stop valve is fully open.</p> <p>③④ Turn the power off and check if U3 is displayed when the power is on again. When U3 is displayed, refer to "Judgment and action" for U3.</p> <p>⑤ Check linear expansion valve. Refer to "10-5. HOW TO CHECK THE PARTS" and "10-6. HOW TO CHECK THE COMPONENTS".</p> <p>⑥ After recovering refrigerant, remove water from entire refrigerant circuit under vacuum more than 1 hour.</p>
<p>U3 (TH4: 5104) (TH33: 5132)</p>	<p>Open/short circuit of outdoor unit temperature thermistor (TH4, TH33) Abnormal if open (-4°F [-20°C] or less) or short (422°F [217°C] or more) is detected during compressor operation. (Detection is inoperative for 10 minutes of compressor starting process and for 10 minutes after and during defrosting.) TH4: Thermistor <Discharge> TH33: Thermistor <Comp. surface></p>	<p>① Disconnection or contact failure of connectors (TH4, TH33) on the outdoor controller circuit board</p> <p>② Defective thermistor</p> <p>③ Defective outdoor controller circuit board</p>	<p>① Check connection of connector (TH4, TH33) on the outdoor controller circuit board. Check breaking of the lead wire for TH4 or TH33. Refer to "10-8. TEST POINT DIAGRAM".</p> <p>② Check resistance value of TH4, TH33, or temperature by microprocessor. (Thermistor/TH4, TH33: Refer to "10-5. HOW TO CHECK THE PARTS".) (SW2 on A-Control Service Tool: Refer to "10-9. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".)</p> <p>③ Replace outdoor controller board.</p>

Error code	Abnormal points and detection method	Cause	judgment and action																								
U4 (TH3: 5105) (TH6: 5107) (TH7: 5106) (TH8: 5110) (TH32: 5105)	Open/short of outdoor unit thermistors (TH3, TH6, TH7, TH8 and TH32) Abnormal if open or short is detected during compressor operation. Open detection of thermistors TH3 and TH6 is inoperative for 10 seconds to 10 minutes after compressor starting and 10 minutes after and during defrosting. Note: Check which unit has abnormality in its thermistor by switching the mode of SW2. (PAC-SK52ST) (Refer to "10-9. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".)	① Disconnection or contact failure of connectors (Outdoor controller circuit board: TH3,TH6/TH7, TH32 Outdoor power circuit board: CN6)	① Check connection of connector (TH3,TH6/TH7, TH32) on the outdoor controller circuit board. Check connection of connector (CN6) on the outdoor power circuit board. Check breaking of the lead wire for thermistor (TH3,TH6,TH7,TH8, TH32). Refer to "10-8. TEST POINT DIAGRAM".																								
		② Defective thermistor	② Check resistance value of thermistor (TH3,TH6,TH7,TH8, TH32) or check temperature by microprocessor. (Thermistor/TH3, TH6, TH7, TH8, TH32: Refer to "10-5. HOW TO CHECK THE PARTS".) (SW2 on A-Control Service Tool: Refer to "10-9. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".)																								
		③ Defective outdoor controller circuit board	③ Replace outdoor controller circuit board. Note: Emergency operation is available in the case of abnormalities of TH3, TH6, TH7 and TH32. Refer to "10-7. EMERGENCY OPERATION".																								
		<table border="1"> <thead> <tr> <th colspan="2">Thermistors</th> <th rowspan="2">Open detection</th> <th rowspan="2">Short detection</th> </tr> <tr> <th>Symbol</th> <th>Name</th> </tr> </thead> <tbody> <tr> <td>TH3</td> <td>Thermistor <Liquid></td> <td>-54°F [-48°C] or below</td> <td>194°F [90°C] or above</td> </tr> <tr> <td>TH6</td> <td>Thermistor <2-phase pipe></td> <td>-54°F [-48°C] or below</td> <td>194°F [90°C] or above</td> </tr> <tr> <td>TH7</td> <td>Thermistor <Ambient></td> <td>-54°F [-48°C] or below</td> <td>194°F [90°C] or above</td> </tr> <tr> <td>TH8</td> <td>Thermistor <Heat sink></td> <td>-54°F [-48°C] or below</td> <td>216°F [102°C] or above</td> </tr> <tr> <td>TH32</td> <td>Thermistor <Suction></td> <td>-54°F [-48°C] or below</td> <td>194°F [90°C] or above</td> </tr> </tbody> </table>	Thermistors		Open detection	Short detection	Symbol	Name	TH3	Thermistor <Liquid>	-54°F [-48°C] or below	194°F [90°C] or above	TH6	Thermistor <2-phase pipe>	-54°F [-48°C] or below	194°F [90°C] or above	TH7	Thermistor <Ambient>	-54°F [-48°C] or below	194°F [90°C] or above	TH8	Thermistor <Heat sink>	-54°F [-48°C] or below	216°F [102°C] or above	TH32	Thermistor <Suction>	-54°F [-48°C] or below
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TH3	Thermistor <Liquid>	-54°F [-48°C] or below	194°F [90°C] or above																								
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TH8	Thermistor <Heat sink>	-54°F [-48°C] or below	216°F [102°C] or above																								
TH32	Thermistor <Suction>	-54°F [-48°C] or below	194°F [90°C] or above																								
U5 (4230)	Temperature of heat sink Abnormal if heat sink thermistor (TH8) detects temperature indicated below. AK42/48 172°F [78°C] AK24/30/36 177°F [81°C]	① The outdoor fan motor is locked. ② Failure of outdoor fan motor ③ Airflow path is clogged. ④ Rise of ambient temperature	①② Check outdoor fan. ③ Check airflow path for cooling. ④ Check if there is something which causes temperature rise around outdoor unit. (Upper limit of ambient temperature is 114°F [46°C].) Turn off power and on again to check if U5 is displayed within 30 minutes. If U4 is displayed instead of U5, follow the action to be taken for U4.																								
		⑤ Defective thermistor	⑤ Check resistance value of thermistor (TH8) or temperature by microprocessor. (Thermistor/TH8: Refer to "10-5. HOW TO CHECK THE PARTS".) (SW2 on A-Control Service Tool: Refer to "10-9. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".)																								
		⑥ Defective input circuit of outdoor power circuit board ⑦ Failure of outdoor fan drive circuit	⑥ Replace outdoor power circuit board. ⑦ Replace outdoor controller circuit board.																								
U6 (4250)	Power module Check abnormality by driving power module if overcurrent is detected. (UF or UP error condition)	① Outdoor stop valve is closed. ② Decrease of power supply voltage ③ Looseness, disconnection or converse of compressor wiring connection ④ Defective compressor ⑤ Defective outdoor power circuit board	① Open stop valve. ② Check facility of power supply. ③ Correct the wiring (U·V·W phase) to compressor. Refer to "10-8. TEST POINT DIAGRAM" (Outdoor power circuit board). ④ Check compressor referring to "10-5. HOW TO CHECK THE PARTS". ⑤ Replace outdoor power circuit board.																								
U7 (1502)	Too low superheat due to low discharge temperature Abnormal if discharge superheat is continuously detected less than or equal to 5°F [-15°C] for 3 minutes even though linear expansion valve has minimum open pulse after compressor starts operating for 10 minutes.	① Disconnection or loose connection of discharge thermistor (TH4) ② Defective holder of discharge thermistor ③ Disconnection or loose connection of linear expansion valve's coil ④ Disconnection or loose connection of linear expansion valve's connector ⑤ Defective linear expansion valve	①② Check the installation conditions of discharge thermistor (TH4). ③ Check the coil of linear expansion valve. Refer to "10-6. HOW TO CHECK THE COMPONENTS". ④ Check the connection or contact of LEV-A and LEV-B on outdoor controller circuit board. ⑤ Check linear expansion valve. Refer to "10-5. HOW TO CHECK THE PARTS".																								

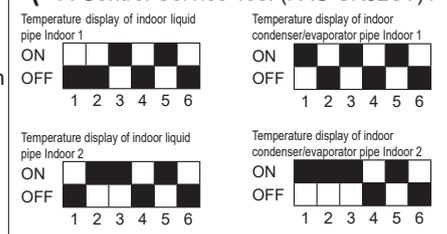
Error code	Abnormal points and detection method	Cause	Judgment and action	
U8 (4400)	Outdoor fan motor Abnormal if the rotational frequency of fan motor is not detected during DC fan motor operation. Fan motor rotational frequency is abnormal if the following conditions are observed: <ul style="list-style-type: none"> • 100 rpm or below detected continuously for 15 seconds at 68°F [20°C] or more outside air temperature. • 50 rpm or below or 1500 rpm or more detected continuously for 1 minute. 	① Failure in the operation of the DC fan motor ② Failure in the outdoor circuit controller board	① Check or replace the DC fan motor. ② Check the voltage of the outdoor circuit controller board during operation. ③ Replace the outdoor circuit controller board. (when the failure is still indicated even after performing the remedy ① above.)	
U9 (4220)	Detailed codes	To find out the detail history (latest) about U9 error, turn ON SW2-1, 2-2, and 2-6. Refer to "10-9. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".		
	01	Overvoltage error <ul style="list-style-type: none"> • Increase to DC bus voltage to 430V 	① Abnormal increase in power source voltage ② Disconnection of compressor wiring ③ Defective outdoor power circuit board ④ Compressor has a ground fault.	① Check the field facility for the power supply. ② Correct the wiring (U-V-W phase) to compressor. Refer to "10-8. TEST POINT DIAGRAM" (Outdoor power circuit board). ③ Replace outdoor power circuit board. ④ Check compressor for electrical insulation. Replace compressor.
	02	Undervoltage error <ul style="list-style-type: none"> • Instantaneous decrease in DC bus voltage to 200 V 	① Decrease in power source voltage, instantaneous stop. ② Defective converter drive circuit in outdoor power circuit board ③ Defective 52C drive circuit in outdoor power circuit board ④ Disconnection or loose connection of CN2 on the outdoor power circuit board/controller circuit board ⑤ Power circuit failure on DC supply for 15 VDC output on outdoor controller circuit board	① Check the field facility for the power supply. ② Replace outdoor power circuit board. ③ Replace outdoor power circuit board. ④ Check CN2 wiring. ⑤ Replace outdoor controller circuit board.
	04	Input current sensor error <ul style="list-style-type: none"> • Decrease in input current through outdoor unit to 0.5 A only if operation frequency is more than or equal to 40 Hz or compressor current is more than or equal to 6 A. 	① Defective input current detection circuit in outdoor power circuit board ② Defective outdoor controller circuit board	① Replace outdoor power circuit board. ② Replace outdoor controller circuit board.
	08	Abnormal power synchronous signal <ul style="list-style-type: none"> • No input of power synchronous signal to power circuit board • Power synchronous signal of 44 Hz or less, or 65 Hz or more is detected on power circuit board. 	① Distortion of power source voltage, noise superimposition ② Disconnection or loose connection of the ground wiring ③ Disconnection or loose connection of CN2 on the outdoor power circuit board/controller circuit board ④ Defective power synchronous signal circuit in outdoor controller circuit board ⑤ Defective power synchronous signal circuit in outdoor power circuit board	① Check the field facility for the power supply. ② Check the ground wiring. ③ Check CN2 wiring. ④ Replace outdoor controller circuit board. ⑤ Replace outdoor power circuit board.

Error code	Abnormal points and detection method	Cause	judgment and action	
U9 (4220)	Detailed codes	To find out the detail history (latest) about U9 error, turn ON SW2-1, 2-2, and 2-6. Refer to "10-9. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".		
	10	PFC error (Overvoltage/Undervoltage/Overcurrent) • PFC detected any of the following: a) Increase of DC bus voltage as follows: 430 V b) Decrease in PFC control voltage to 13 VDC or lower c) Increase in input current as follows AK24: 42 A peak AK30/36: 62 A peak AK42/48: 74 A peak	① Abnormal increase in power source voltage ② Decrease in power source voltage, instantaneous stop ③ Disconnection of compressor wiring ④ Misconnection of reactor (DCL) ⑤ Defective outdoor power circuit board ⑥ Defective reactor (DCL) ⑦ Disconnection or loose connection of CN2 on the outdoor power circuit board/controller circuit board	①② Check the field facility for the power supply. ③ Correct the wiring (U·V·W phase) to compressor. Refer to "10-8. TEST POINT DIAGRAM". ④ Correct the wiring (U·V·W phase) or reactor (DCL). ⑤ Replace outdoor power circuit board. ⑥ Replace reactor (DCL). ⑦ Check CN2 wiring.
	80	Input voltage sensor error a) Increase in input voltage to 290V or higher b) Decrease in input voltage to 162V or lower c) A short or open circuit is detected in the input voltage detection circuit.	① Distortion of power source voltage, noise superimposition. ② Disconnection or loose connection of the ground wiring ③ Disconnection or loose connection of power supply wiring on the outdoor power circuit board/controller circuit board ④ Defective input voltage signal circuit in outdoor power circuit board	① Check the field facility for the power supply. ② Check the ground wiring. ③ Check power supply wiring. ④ Replace outdoor power circuit board.
UF (4100)	Compressor overcurrent interruption (When compressor locked) Abnormal if overcurrent of DC bus or compressor is detected within 30 seconds after compressor starts operating.	① Stop valve is closed. ② Decrease of power supply voltage ③ Looseness, disconnection or converse of compressor wiring connection ④ Defective compressor ⑤ Defective outdoor power board ⑥ DIP switch setting difference of outdoor controller circuit board	① Open stop valve. ② Check facility of power supply. ③ Correct the wiring (U·V·W phase) to compressor. Refer to "10-8. TEST POINT DIAGRAM".(Outdoor power circuit board). ④ Check compressor. Refer to "10-5. HOW TO CHECK THE PARTS". ⑤ Replace outdoor power circuit board. ⑥ Check the DIP switch setting of outdoor controller circuit board. Refer to "Model Select" in "1) Function of switches" in "10-9. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".	
UH (5300)	Current sensor error • It is abnormal for 38 A the input current or 10 seconds continuous 34 A or more. (AK24-36) • It is abnormal for 44 A the input current or 10 seconds continuous 40 A or more. (AK42/48)	① Defective circuit of current sensor on outdoor power circuit board ② Decrease of power supply voltage	① Replace outdoor power circuit board. ② Check the facility of power supply.	
Ud (1504)	Overheat protection Abnormal if outdoor liquid pipe thermistor (TH3) detects 158°F [70°C] or more during compressor operation.	① Defective outdoor fan (fan motor) or short cycle of outdoor unit during cooling operation ② Defective outdoor liquid pipe thermistor (TH3) ③ Defective outdoor controller board	① Check outdoor unit air passage. ②③ Turn the power off and on again to check the error code. If U4 is displayed, follow the U4 processing direction.	

Error code	Abnormal points and detection method	Cause	judgment and action
UL (1300)	<p>Low pressure Abnormal if the following conditions are detected continuously for 3 minutes after compressor starts heating operating for 10 minutes.</p> <p>(1) Heating mode Detection mode 1 TH7 – TH3 ≤ 7°F [4°C] and TH5 – Indoor room temperature ≤ 4°F [2°C] Detection mode 2 TH7 – TH3 ≤ 4°F [2°C] and TH5 – Indoor room temperature ≤ 7°F [4°C] and TH2 – Indoor room temperature ≤ 7°F [4°C] Detection mode 3 TH7 – TH3 ≤ 7°F [4°C] and TH5 – Indoor room temperature ≤ 4°F [2°C] and TH4 – TH5 ≥ 36°F [20°C]</p> <p>(2) Cooling mode TH6 – TH7 ≤ 4°F [2°C] and TH3 – TH7 ≤ 4°F [2°C] and Indoor room temperature - Indoor liquid pipe temperature (TH2) ≤ 9°F [5°C] Note that it applies when the compressor accumulated operating time is under 30 minutes, and 7 minutes has passed after the compressor operation. TH32 - TH4 ≥ 36°F [20°C] and TH32 > 144°F [80°C] Thermistors: TH3: Liquid pipe temperature TH33: Comp. surface temperature TH4: Discharge temperature TH5: Indoor 2-phase pipe temperature TH7: Ambient temperature Thermistor TH3: Outdoor liquid pipe temperature TH4: Discharge temperature TH5: Indoor cond./eva. temperature TH6: Outdoor 2-phase pipe temperature TH7: Outdoor ambient temperature</p>	<p>① Stop valve of outdoor unit is closed during operation.</p> <p>② Leakage or shortage of refrigerant</p> <p>③ Malfunction of linear expansion valve</p> <p>④ Clogging with foreign objects in refrigerant circuit Note: If water enters in refrigerant circuit, clogging may occur where the part becomes below freezing point.</p>	<p>① Check stop valve.</p> <p>② Check intake superheat. Check leakage of refrigerant. Check additional refrigerant.</p> <p>③ Check linear expansion valve. Refer to "10-5. HOW TO CHECK THE PARTS".</p> <p>④ After recovering refrigerant, remove water from entire refrigerant circuit under vacuum more than 1 hour.</p>
UP (4210)	<p>Compressor overcurrent interruption Abnormal if overcurrent DC bus or compressor is detected after compressor starts operating for 30 seconds.</p>	<p>① Stop valve of outdoor unit is closed.</p> <p>② Decrease of power supply voltage</p> <p>③ Looseness, disconnection or converse of compressor wiring connection</p> <p>④ Defective fan of indoor/outdoor units</p> <p>⑤ Short cycle of indoor/outdoor units</p> <p>⑥ Defective input circuit of outdoor controller board</p> <p>⑦ Defective compressor</p> <p>⑧ Defective outdoor power circuit board</p> <p>⑨ Dip switch setting difference of outdoor controller circuit board</p>	<p>① Open stop valve.</p> <p>② Check facility of power supply.</p> <p>③ Correct the wiring (U-V-W phase) to compressor. Refer to "10-8. TEST POINT DIAGRAM". (Outdoor power circuit board).</p> <p>④ Check indoor/outdoor fan.</p> <p>⑤ Resolve short cycle.</p> <p>⑥ Replace outdoor controller circuit board.</p> <p>⑦ Check compressor. Refer to "10-5. HOW TO CHECK THE PARTS". Before the replacement of the outdoor controller circuit board, disconnect the wiring to compressor from the outdoor power circuit board and check the output voltage among phases, U, V, W, during test run. No defect on board if voltage among phases (U-V, V-W and W-U) is same. Make sure to perform the voltage check with same performing frequency.</p> <p>⑧ Replace outdoor power circuit board</p> <p>⑨ Check the dip switch setting of outdoor controller circuit board</p>

Error code	Abnormal points and detection method	Cause	Judgment and action
E0 or E4 (6831, 6834)	Remote controller transmission error (E0)/signal receiving error (E4) (1) Abnormal if main or sub remote controller cannot receive any transmission normally from indoor unit of refrigerant address "0" for 3 minutes. (Error code: E0) (2) Abnormal if sub-remote controller could not receive for any signal for 2 minutes. (Error code: E0) (1) Abnormal if indoor controller board cannot receive any data normally from remote controller board or from other indoor controller boards for 3 minutes. (Error code: E4) (2) The indoor controller board cannot receive any signal from remote controller for 2 minutes. (Error code: E4)	① Contact failure at transmission wire of remote controller ② All remote controllers are set as "sub" remote controller. In this case, E0 is displayed on remote controller, and E4 is displayed at LED (LED1, LED2) on the outdoor controller circuit board. ③ Miswiring of remote controller ④ Defective transmitting receiving circuit of remote controller ⑤ Defective transmitting receiving circuit of indoor controller board of refrigerant address "0". ⑥ Noise has entered into the transmission wire of remote controller.	① Check disconnection or looseness of indoor unit or transmission wire of remote controller. ② Set one of the remote controllers as "main". If there is no problem with the action above. ③ Check wiring of remote controller. • Total wiring length: max. 1640ft [500 m] (Do not use cable with 3 or more cores.) • The number of connecting indoor units: max. 16 units • The number of connecting remote controller: max. 2 units If the cause of trouble is not in above ①–③, ④ Diagnose remote controllers. a) When [OK] is displayed, remote controllers have no problem. Turn the power off and on again to check. If abnormality occurs again, replace indoor controller board. b) When [NG] is displayed, replace remote controller. c) When [E3] or [ERC] is displayed, noise may be causing abnormality. Note: If the unit is not normal after replacing indoor controller board in group control, indoor controller board of address "0" may be abnormal.
E1 or E2 (6201, 6202)	Remote controller control board (1) Abnormal if data cannot be normally read from the nonvolatile memory of the remote controller control board. (Error code: E1) (2) Abnormal if the clock function of remote controller cannot be normally operated. (Error code: E2)	① Defective remote controller	① Replace remote controller.
E3 or E5 (6832, 6833)	Remote controller transmission error (E3)/signal receiving error (E5) (1) Abnormal if remote controller could not find blank of transmission path for 6 seconds and could not transmit. (Error code: E3) (2) Remote controller receives and transmits data simultaneously for comparison. If different data is detected 30 times in a row, it is judged to be an error. (Error code: E3) (1) Abnormal if indoor controller board could not find blank of transmission path. (Error code: E5) (2) The indoor controller board receives and transmits data simultaneously for comparison. If different data is detected 30 times in a row, it is judged to be an error. (Error code: E5)	① 2 remote controllers are set as "main." (In the case of 2 remote controllers) ② Remote controller is connected with 2 indoor units or more. ③ Repetition of refrigerant address ④ Defective transmitting receiving circuit of remote controller ⑤ Defective transmitting receiving circuit of indoor controller board ⑥ Noise has entered into transmission wire of remote controller.	① Set a remote controller to main, and the other to sub. ② Remote controller is connected with only one indoor unit. ③ The address changes to a separate setting. ④–⑥ Diagnose remote controller. a) When [OK] is displayed, remote controllers have no problem. Turn the power off and on again to check. When becoming abnormal again, replace indoor controller board. b) When [NG] is displayed, replace remote controller. c) When [E3] or [ERC] is displayed, noise may be causing abnormality.

Error code	Abnormal points and detection method	Cause	Judgment and action
E6 (6840)	Indoor/outdoor unit communication error (Signal receiving error) (1) Abnormal if indoor controller board could not receive any signal normally for 6 minutes after turning the power on. (2) Abnormal if indoor controller board could not receive any signal normally for 3 minutes. (3) Consider the unit as abnormal under the following conditions: When 2 or more indoor units are connected to an outdoor unit; when the indoor controller board could not receive a signal for 3 minutes from the outdoor controller circuit board; or when a signal which allows the outdoor controller circuit board to transmit signals.	① Contact failure, short circuit or miswiring (reversed wiring) of indoor/outdoor unit connecting wire ② Defective transmitting receiving circuit of outdoor controller circuit board ③ Defective transmitting receiving circuit of indoor controller board ④ Noise has entered into indoor/outdoor unit connecting wire. ⑤ High pressure (High pressure switch 63H operated) or High compressor temperature (Thermal protector TRS operated) ⑥ Defective fan motor ⑦ Defective rush current resistor of outdoor power circuit board	Note: Check LED display on outdoor controller circuit board. (Connect A-Control service tool (PAC-SG50ST)) Refer to EA-EC item if LED displays EA-AC. ① Check disconnecting or looseness of indoor/outdoor unit connecting wire of indoor unit or outdoor unit. Check all the units in the case of twin indoor unit system. ②-④ Turn the power off and on again to check. If abnormality occurs again, replace indoor controller board or outdoor controller circuit board. ②-⑤ Turn the power off, wait 10 minutes, and on again to check. ⑥ Turn the power off and detach fan motor from connector (CNF1, 2). Then turn the power on again. If abnormality is not displayed, replace fan motor. If abnormality is displayed, replace outdoor controller circuit board. ⑦ Check the rush current resistor on outdoor noise filter board with a multimeter. If open is detected, replace the power board. Note: Other indoor controller boards may have defect for twin indoor unit system.
E7	Indoor/outdoor unit communication error (Transmitting error) Abnormal if "1" receiving is detected 30 times continuously though indoor controller board has transmitted "0".	① Defective transmitting receiving circuit of indoor controller board ② Noise has entered into power supply. ③ Noise has entered into outdoor control wire.	①-③ Turn the power off and on again to check. Replace indoor controller board if abnormality is displayed again.
E8 (6840)	Indoor/outdoor unit communication error (Signal receiving error) (Outdoor unit) (1) Abnormal if outdoor controller circuit board could not receive anything normally for 3 minutes.	① Contact failure of indoor/outdoor unit connecting wire ② Defective communication circuit of outdoor controller circuit board ③ Defective communication circuit of indoor controller board ④ Noise has entered into indoor/outdoor unit connecting wire.	① Check disconnection or looseness of indoor/outdoor unit connecting wire of indoor or outdoor units. ②-④ Turn the power off and on again to check. Replace indoor controller board or outdoor controller circuit board if abnormality is displayed again.
E9 (6841)	Indoor/outdoor unit communication error (Transmitting error) (Outdoor unit) (1) Abnormal if "0" receiving is detected 30 times continuously though outdoor controller circuit board has transmitted "1". (2) Abnormal if outdoor controller circuit board could not find blank of transmission path for 3 minutes.	① Indoor/outdoor unit connecting wire has contact failure. ② Defective communication circuit of outdoor controller circuit board ③ Noise has entered power supply. ④ Noise has entered indoor/outdoor unit connecting wire.	① Check disconnection or looseness of indoor/outdoor unit connecting wire. ②-④ Turn the power off and on again to check. Replace outdoor controller circuit board if abnormality is displayed again.
EF (6607 or 6608)	Non defined error code This code is displayed when non defined error code is received.	① Noise has entered transmission wire of remote controller. ② Noise has entered indoor/outdoor unit connecting wire. ③ Outdoor unit is not a power-inverter models.	①② Turn the power off and on again to check. Replace indoor controller board or outdoor controller circuit board if abnormality is displayed again. ③ Replace outdoor unit with a power-inverter type outdoor unit.
EE (7130)	Abnormal if a connection of indoor unit and outdoor unit which uses different refrigerant is detected.	Unauthorized connection of indoor unit and outdoor unit The following combinations are not authorized; Outdoor unit: Models with R454B refrigerant Indoor unit: Ducted type indoor unit (PVA/PEAD/PAA/SVZ) with R410A refrigerant	Change the connection referring to the combination as shown in the "Cause" column.

Error code	Abnormal points and detection method	Cause	Judgment and action
Ed (0403)	Serial communication error (1) Abnormal if serial communication between outdoor controller circuit board and outdoor power circuit board is defective.	① Breaking of wire or contact failure of connector CN2 between the outdoor controller circuit board and the outdoor power circuit board ② Breaking of wire or contact failure of connector CN4 between the outdoor controller circuit board and the outdoor power circuit board ③ Defective communication circuit of outdoor power circuit board ④ Defective communication circuit of outdoor controller circuit board for outdoor power circuit board	①② Check connection of each connector CN2 and CN4 between the outdoor controller circuit board and the outdoor power circuit board. ③ Replace outdoor power circuit board. ④ Replace outdoor controller circuit board.
	(2) Abnormal if communication between outdoor controller circuit board and M-NET board is not available.	① Breaking of wire or contact failure of connector between outdoor controller circuit board and M-NET board ② Contact failure of M-NET board power supply line ③ Noise has entered into M-NET transmission wire.	① Check disconnection, looseness, or breaking of connection wire between outdoor controller circuit board (CNMNT) and M-NET board (CN5). ② Check disconnection, looseness, or breaking of connection wire between outdoor controller circuit board (CNVMNT) and M-NET board (CND). ③ Check M-NET transmission wiring method.
P8	Pipe temperature <Cooling mode> Detected as abnormal when the pipe temperature is not in the cooling range 3 minutes after compressor start and 6 minutes after the liquid or condenser/evaporator pipe is out of cooling range. Note 1: It takes at least 9 minutes to detect. Note 2: Abnormality P8 is not detected in dry mode. Cooling range: Indoor pipe temperature (TH2 or TH5) – intake temperature (TH1) $\leq -5.4^{\circ}\text{F}$ [-3°C] TH: Lower temperature between liquid pipe temperature and condenser/evaporator temperature <Heating mode> When 10 seconds have passed after the compressor starts operation and the hot adjustment mode has finished, the unit is detected as abnormal when condenser/evaporator pipe temperature is not in heating range within 20 minutes. Note 3: It takes at least 27 minutes to detect abnormality. Note 4: It excludes the period of defrosting (Detection restarts when defrosting mode is over.) Heating range: -5.4°F [-3°C] \leq (Condenser/evaporator temperature (TH5) – intake temperature (TH1))	① Slight temperature difference between indoor room temperature and pipe <liquid or condenser/evaporator> temperature thermistor • Shortage of refrigerant • Disconnected holder of pipe <liquid or condenser/evaporator> thermistor • Defective refrigerant circuit ② Reversed connection of extension pipe (on plural units connection) ③ Reversed wiring of indoor/outdoor unit connecting wire (on plural units connection) ④ Defective detection of indoor room temperature and pipe <condenser/evaporator> temperature thermistor ⑤ Stop valve is not opened completely.	①–④ Check pipe <liquid or condenser/evaporator> temperature with room temperature display on remote controller and outdoor controller circuit board. Pipe <liquid or condenser/evaporator> temperature display is indicated by setting SW2 of outdoor controller circuit board as follows. (Conduct temperature check with outdoor controller circuit board after connecting 'A-Control Service Tool (PAC-SK52ST)')  A-Control Service Tool SW2 setting ②③ Check converse connection of extension pipe or converse wiring of indoor/outdoor unit connecting wire. ⑤ Check the stop valve is opened completely.
PL	Abnormal refrigerant circuit During Cooling, Dry, or Auto Cooling operation, the following conditions are regarded as failures when they are detected for 1 second. a) The compressor continues to run for 30 or more seconds. b) The liquid pipe temperature or the condenser/evaporator temperature is 167°F [75°C] or more. <u>These detected errors will not be cancelled until the power source is reset.</u>	① Abnormal operation of 4-way valve ② Disconnection of or leakage in refrigerant pipes ③ Air into refrigerant piping ④ Abnormal operation (no rotation) of indoor fan • Defective fan motor. • Defective indoor control board. ⑤ Defective refrigerant circuit (clogging)	① <u>When this error occurs, be sure to replace the 4-way valve.</u> ② Check refrigerant pipes for disconnection or leakage. ③ After the recovery of refrigerant, vacuum dry the whole refrigerant circuit. ④ Refer to "10-5. HOW TO CHECK THE PARTS". ⑤ Check refrigerant circuit for operation. <u>To avoid entry of moisture or air into refrigerant circuit which could cause abnormal high pressure, purge air in refrigerant circuit or replace refrigerant.</u>
FH	Refrigerant sensor error Abnormal if refrigerant sensor cannot detect errors normally.	① The refrigerant sensor mounted on the indoor unit does not work. ② The refrigerant sensor is not connected properly or the wire is broken.	①② Turn the power off, check the connection of some parts such as connectors and turn the power on again. When the error has not been cleared, replace the refrigerant sensor.

Error code	Abnormal points and detection method	Cause	judgment and action
FL	Refrigerant leakage Abnormal if the refrigerant leakage detected by a refrigerant sensor.	① Refrigerant leaks from the piping or the heat exchanger in the indoor unit. ② The following items are used around the indoor unit. <ul style="list-style-type: none"> • Spray (LP gas including Freon, and whose main ingredient is propane and butane) • Aerosol insecticide (including ethanol) • Air spray painting (including dichloromethane) • Charcoal (charcoal fire) • Chemicals (such as ethanol) ③ Refrigerant leaks from piping or heat exchangers, or sensor errors in the indoor units in other rooms.	<ul style="list-style-type: none"> • Turn off the power after FAN operation is finished. (FAN operation continues for 8 hours.) • Check the indoor unit to detect the part where the refrigerant leaks. • Repair the part where the refrigerant leaks. • Turn on the power again. • Replace the refrigerant sensor if the problem is not fixed.

Error code	Abnormal points and detection method	Cause	Judgment and action
A0 (6600)	Address duplicate definition This error is displayed when transmission from the units of same address is detected. Note: The address and attribute displayed at remote controller indicate the controller that detected abnormality.	<ul style="list-style-type: none"> ① There are 2 or more same address of controller of outdoor unit, indoor unit, FRESH MASTER, or LOSSNAY. ② Noise has entered into transmission signal and signal was transformed. 	Search the unit with same address as abnormality is detected. If the same address is found, turn off the power supply of outdoor unit and indoor unit and FRESH MASTER or LOSSNAY at the same time for 2 minutes or more after the address is corrected, and turn the power on again. Check transmission waveform or noise on transmission wire.
A2 (6602)	Hardware error of transmission processor Transmission processor intended to transmit "0", but "1" appeared on transmission wire. Note: The address and attribute display at remote controller indicate the controller that detected abnormality.	<ul style="list-style-type: none"> ① Error is detected if waveform is transformed when wiring works of transmission wire of outdoor unit, indoor unit, FRESH MASTER, or LOSSNAY are done, or polarity is changed with the power on and transmission data collide each other. ② Defective transmitting receiving circuit of transmission processor ③ Transmission data is changed by the noise on transmission. 	<ul style="list-style-type: none"> ① If the works of transmission wire is done with the power on, turn off the power supply of outdoor unit, indoor unit, FRESH MASTER, or LOSSNAY at the same time for 2 minutes or more, and turn the power on again. ② Check transmission waveform or noise on transmission wire.
A3 (6603)	BUS BUSY (1) Overtime error by collision damage Abnormal if transmitting signal is not possible for 8–10 minutes continuously because of collision of transmission. (2) Data could not reach transmission wire for 8–10 minutes continuously because of noise, etc. Note: The address and attribute displayed at remote controller indicate the controller that detected abnormality.	<ul style="list-style-type: none"> ① Transmission processor could not transmit signal because short cycle voltage of noise and the like have entered into transmission wire continuously. ② Transmission quantity has increased and transmission is not possible because there was wiring mistake of terminal block for transmission wire (TB3) and terminal block for central control (TB7) in outdoor unit. ③ Mixed transmissions due to failure of outdoor unit repeater, which is a function to connect or disconnect transmission of control and central control system, increases occupation rate on transmission wire, detecting an error. 	<ul style="list-style-type: none"> ① Check if transmission wire of indoor unit, FRESH MASTER, LOSSNAY, or remote controller is not connected to terminal block for central control (TB7) of outdoor unit. ② Check if transmission wire of indoor unit, FRESH MASTER, or LOSSNAY is not connected to terminal block for transmission wire of outdoor unit. ③ Check if terminal block for transmission wire (TB3) and terminal block for central control (TB7) are not connected. ④ Check transmission waveform or noise on transmission wire.
A6 (6606)	Communication error with communication processor Defective communication between unit processor and transmission processor Note: The address and attribute display at remote controller indicate the controller that detected abnormality.	<ul style="list-style-type: none"> ① Data of transmission processor or unit processor is not transmitted normally because of accidental trouble such as noise or lightning surge. ② Address forwarding from unit processor is not transmitted normally because of defective transmission processor hardware. 	Turn off the power supply of outdoor unit, indoor unit, FRESH MASTER, and LOSSNAY at the same time for 2 minutes or more, and turn the power on again. System returns to normal if abnormality was accidental malfunction. If the same abnormality occurs again, abnormality-occurred controller may be defective.

Error code	Abnormal points and detection method	Cause	Judgment and action
A7 (6607)	<p>NO ACK signal (1) Transmitting side controller detects abnormal if a message was transmitted but there is no reply (ACK) that a message was received. Transmitting side detects abnormality every 30 seconds, 6 times continuously. Note: The address and attribute displayed at remote controller is indicate the controller that did not reply (ACK).</p>	<p>Common factors that have no relation with abnormality source. ① The unit of former address does not exist as address switch has changed while the unit was energized. ② Voltage drop and weak signal causing communication error, are caused by over-range transmission wire. • Maximum distance ···· 656 ft [200 m] • Remote controller line·· (39ft [12 m]) ③ Voltage drop and weak signal causing communication error are caused by type-unmatched transmission wire. Type···· With shield wire- CVVS, CPEVS With normal wire (no shield)- VCTF, VCTFK, CVV CVS, VVR, VVF, VCT Diameter ··· 1.25 mm² [AWG16] or more ④ Voltage drop and weak signal causing communication error are caused by over-numbered units. ⑤ Accidental malfunction of causing abnormality-detected controller (noise, lightning surge) ⑥ Defective of abnormality occurred controller</p>	<p>Always try the following when the error "A7" occurs. ① Turn off the power supply of outdoor unit, indoor unit, FRESH MASTER, and LOSSNAY at the same time for 2 minutes or more, and turn the power on again. If malfunction was accidental, the unit returns to normal. ② Check address switch of abnormality occurred address. ③ Check disconnection or looseness of abnormality occurred or abnormality detected transmission wire (terminal block and connector) ④ Check if tolerance range of transmission wire is not exceeded. ⑤ Check if type of transmission wire is correct or not.</p> <p>If the cause of trouble is included in ①–⑤ above, repair the defective, then turn off the power supply of outdoor unit, indoor unit, FRESH MASTER, and LOSSNAY at the same time for 2 minutes or more, and turn the power on again. • If the cause of trouble is not described in ①–⑤ above, in single refrigerant system (one outdoor unit), controller of displayed address or attribute is defective. • If the cause of trouble is not included in ①–⑤ above in different refrigerant system (2 or more outdoor units), judge with ⑥.</p> <p>⑥ If address of abnormality source is the address that should not exist, there is the unit that memorizes nonexistent address information. Delete unused address information with manual setting function of remote controller. Only the system FRESH MASTER or LOSSNAY are connected to, or the system that is equipped with group setting of different refrigerant system.</p>
	<p>(2) If displayed address or attribute is outdoor unit, Indoor unit detects abnormality when indoor unit transmitted to outdoor unit and there was no reply (ACK).</p>	<p>① Contact failure of transmission wire of outdoor unit or indoor unit ② Disconnection of transmission connector (CN2M) of outdoor unit ③ Defective transmitting receiving circuit of outdoor unit or indoor unit</p>	<p>If the cause of trouble is not included any of ①–⑥ above, replace the controller board of displayed address or attribute.</p>
	<p>(3) If displayed address or attribute is indoor unit, remote controller detects abnormality when remote controller transmitted to indoor unit and there was no reply (ACK).</p>	<p>① During group operation with indoor unit of multi-refrigerant system, if remote controller transmit to indoor unit while outdoor unit power supply of one refrigerant system is turned off or within 2 minutes of restart, abnormality is detected. ② Contact failure of transmission wire of remote controller or indoor unit ③ Disconnection of transmission connector (CN2M) of indoor unit ④ Defective transmitting receiving circuit of indoor unit or remote controller</p>	<p>If the unit does not return to normal, multi controller board of outdoor unit may be defective (repeater circuit). Replace multi-controller board one by one to check if the unit returns to normal.</p>
	<p>(4) If displayed address or attribute is remote controller, Indoor unit detects abnormality when indoor unit transmitted to remote controller and there was no reply (ACK).</p>	<p>① During group operation with indoor unit of multi-refrigerant system, if indoor unit transmit to remote controller while outdoor unit power supply of one refrigerant system is turned off or within 2 minutes of restart, abnormality is detected. ② Contact failure of transmission wire of remote controller or indoor unit ③ Disconnection of transmission connector (CN2M) of indoor unit ④ Defective transmitting receiving circuit of indoor unit or remote controller</p>	

Error code	Abnormal points and detection method	Cause	judgment and action
A7 (6607)	(5) If displayed address or attribute is FRESH MASTER, the indoor unit detects abnormality when indoor unit transmitted to FRESH MASTER and there was no reply (ACK).	<ul style="list-style-type: none"> ① During sequential operation of indoor unit and FRESH MASTER of other refrigerant system, if indoor unit transmits to FRESH MASTER while outdoor unit power supply of same refrigerant system with FRESH MASTER is turned off or within 2 minutes of restart, abnormality is detected. ② Contact failure of transmission wire of indoor unit or FRESH MASTER ③ Disconnection of transmission connector (CN2M) of indoor unit or FRESH MASTER ④ Defective transmitting receiving circuit of indoor unit or FRESH MASTER 	Same as mentioned in "A7" of the previous page.
	(6) If displayed address or attribute is LOSSNAY, the indoor unit detects abnormality when indoor unit transmitted to LOSSNAY and there was no reply (ACK).	<ul style="list-style-type: none"> ① If the power supply of LOSSNAY is turned off, indoor unit detects abnormality when it transmits to LOSSNAY. ② During sequential operation of indoor unit and LOSSNAY of other refrigerant system, if indoor unit transmits to LOSSNAY while outdoor unit power supply of same refrigerant system with LOSSNAY is turned off or within 2 minutes of restart, abnormality is detected. ③ Contact failure of transmission wire of indoor unit of LOSSNAY ④ Disconnection of transmission connector (CN2M) of indoor unit ⑤ Defective transmitting receiving circuit of indoor unit or LOSSNAY 	
	(7) If displayed address or attribute is non-existent,	<ul style="list-style-type: none"> ① The unit of former address does not exist as address switch has changed while the unit was energized. ② Abnormality is detected when indoor unit transmitted because the address of FRESH MASTER and LOSSNAY are changed after sequential operation of FRESH MASTER and LOSSNAY by remote controller. 	

Error code	Abnormal points and detection method	Cause	Judgment and action
A8 (6608)	<p>M-NET NO RESPONSE Abnormal if a message was transmitted and there were reply (ACK) that message was received, but response command does not return. Transmitting side detects abnormality every 30 seconds, 6 times continuously. Note: The address and attribute displayed at remote controller indicate the controller that did not reply (ACK).</p>	<p>① Transmitting condition is repeated fault because of noise and the like.</p> <p>② Voltage drop and weak signal causing communication error are caused by over-range transmission wire.</p> <ul style="list-style-type: none"> • Maximum distance 656 ft [200 m] • Remote controller line ... (39 ft [12 m]) <p>③ Voltage drop and weak signal causing communication error are caused by over-range transmission wire. Type..... With shield wire- CVVS, CPEVS With normal wire (no shield)- VCTF, VCTFK, CVV CVS, VVR, VVF, VCT Diameter... 1.25 mm² [AWG16] or more</p> <p>④ Accidental malfunction of abnormality-occurred controller</p>	<p>① Check transmission waveform or noise on transmission wire.</p> <p>② Turn off the power supply of the outdoor unit, indoor unit, FRESH MASTER, and LOSSNAY at the same time for 2 minutes or more, and turn the power on again. If malfunction was accidental, the unit returns to normal. If the same abnormality occurs again, controller of displayed address and attribute may be defective.</p>

10-4. TROUBLESHOOTING BY INFERIOR PHENOMENA

Phenomena	Factor	Countermeasure
(1) Remote controller display does not work.	<p>① 12 VDC is not supplied to remote controller.</p> <p>② 12–15 VDC is supplied to remote controller, however, no display is indicated.</p> <ul style="list-style-type: none"> • [Please Wait] is not displayed. • [Please Wait] is displayed. 	<p>① Check LED2 on indoor controller board.</p> <p>(1) When LED2 is lit, check the remote controller wiring for breaking or contact failure.</p> <p>(2) When LED2 is blinking, check short circuit of remote controller wiring.</p> <p>(3) When LED2 is not lit, refer to phenomena No.3 below.</p> <p>② Check the following.</p> <ul style="list-style-type: none"> • Failure of remote controller if [Please Wait] is not displayed • Refer to phenomena No.2 below if [Please Wait] is displayed.
(2) [Please Wait] display is remained on the remote controller.	<p>① At longest 2 minutes after the power supply [Please Wait] is displayed to start up.</p> <p>② Communication error between the remote controller and indoor unit</p> <p>③ Communication error between the indoor and outdoor unit</p> <p>④ Outdoor unit protection device connector is open.</p>	<p>① Normal operation</p> <p>② Self-diagnosis of remote controller</p> <p>③ [Please Wait] is displayed for 6 minutes at most in the case of indoor/outdoor unit communication error. Check LED3 on indoor controller board.</p> <p>(1) When LED3 is not blinking, check indoor/outdoor connecting wire for miswiring. (Reversed wiring of S1 and S2, or break of S3 wiring.)</p> <p>(2) When LED3 is blinking, indoor/outdoor connecting wire is normal.</p> <p>④ Check LED display on outdoor controller circuit board. Refer to "10-9. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS". Check protection device connector (63L and 63H) for contact failure. Refer to "10-8. TEST POINT DIAGRAM".</p>
(3) When pressing the remote controller operation switch the OPERATION display is appeared but it will be turned off soon.	<p>① After cancelling to select function from the remote controller, the remote controller operation switch will not be accepted for approx. 30 seconds.</p>	<p>① Normal operation</p>

Phenomena	Factor	Countermeasure
(4) Even controlling by the IR wireless remote controller no beep is heard and the unit does not start operating. Operation display is indicated on IR wireless remote controller.	① The pair number settings of the IR wireless remote controller and indoor controller board are mismatched.	① Check the pair number settings.
(5) When operating by the IR wireless remote controller, beep sound is heard, however, unit does not start operating.	① No operation for 2 minutes at most after the power supply ON. ② Hand-held remote controller operation is prohibited. • Remote controlling adaptor is connected to CN32 on the indoor controller board. • Hand-held remote controller operation is prohibited by centralized controller etc. since it is connected to MELANS. ③ Refer to factor of phenomena No.2.	① Normal operation ② Normal operation ③ Check the details of phenomena No.2.
(6) Remote controller display works normally and the unit performs cooling operation, however, the capacity cannot be fully obtained. (The air does not cool well.)	① Refrigerant shortage ② Filter clogging ③ Heat exchanger clogging ④ Air duct short cycle	① If refrigerant leaks, discharge temperature rises and LEV opening increases. Inspect leakage by checking the temperature and opening. Check pipe connections for gas leakage. ② Open intake grille and check the filter. Clean the filter by removing dirt or dust on it. ③ If the filter is clogged, indoor pipe temperature rises and discharge pressure increases. Check if heat exchanger is clogged by inspecting discharge pressure. Clean the heat exchanger. ④ Remove the blockage.
(7) Remote controller display works normally and the unit performs heating operation, however, the capacity cannot be fully obtained.	① Linear expansion valve fault Opening cannot be adjusted well due to linear expansion valve fault. ② Refrigerant shortage ③ Lack of insulation for refrigerant piping ④ Filter clogging ⑤ Heat exchanger clogging ⑥ Air duct short cycle ⑦ Bypass circuit of outdoor unit fault	① Discharge temperature and indoor heat exchanger temperature does not rise. Inspect the failure by checking discharge pressure. Replace linear expansion valve. ② If refrigerant leaks, discharge temperature rises and LEV opening increases. Inspect leakage by checking the temperature and opening. Check pipe connections for gas leakage. ③ Check the insulation. ④ Open intake grill and check the filter. Clean the filter by removing dirt or dust on it. ⑤ If the filter is clogged, indoor pipe temperature rises and discharge pressure increases. Check if heat exchanger is clogged by inspecting discharge pressure. Clean the heat exchanger. ⑥ Remove the blockage. ⑦ Check refrigerant system during operation.
(8) ① For 3 minutes after temperature adjuster turns off, the compressor will not start operating even if temperature adjuster is turned on. ② For 3 minutes after temperature adjuster turns on, the compressor will not stop operating even if temperature adjuster is turned off. (Compressor stops operating immediately when turning off by the remote controller.)	①② Normal operation (For protection of compressor)	①② Normal operation

Symptoms: [Please Wait] is kept being displayed on the remote controller.

Diagnosis flow	Cause	Inspection method and troubleshooting
<pre> graph TD Start[Check the display time of [Please Wait] after turning on the main power.] --> D1{How long is [Please Wait] kept being displayed on the remote controller?} D1 -- "2 minutes or less" --> C1[• [Please Wait] will be displayed during the startup diagnosis after turning on the main power] D1 -- "2 to 6 minutes" --> D2{Are any error codes displayed on the remote controller?} D2 -- NO --> C1 D2 -- YES --> S1[Check the LED display of the outdoor controller circuit board.] S1 --> D3{Are any error codes displayed on the LED?} D3 -- YES --> C2[• Miswiring of indoor/outdoor connecting wire • Breaking of indoor/outdoor connecting wire (S3) • Defective indoor controller board • Defective outdoor controller circuit board] D3 -- NO --> C3[• Defective indoor controller board • Defective remote controller] D1 -- "6 minutes or more" --> C1 </pre>	<ul style="list-style-type: none"> • [Please Wait] will be displayed during the startup diagnosis after turning on the main power • Miswiring of indoor/outdoor connecting wire • Breaking of indoor/outdoor connecting wire (S3) • Defective indoor controller board • Defective outdoor controller circuit board • Defective indoor controller board • Defective remote controller 	<ul style="list-style-type: none"> • Normal The startup diagnosis will be over in around 2 minutes • Refer to “Self-diagnosis action table” in order to solve the trouble. • In the case of communication errors, the display of remote controller may not match the LED display of the outdoor unit.

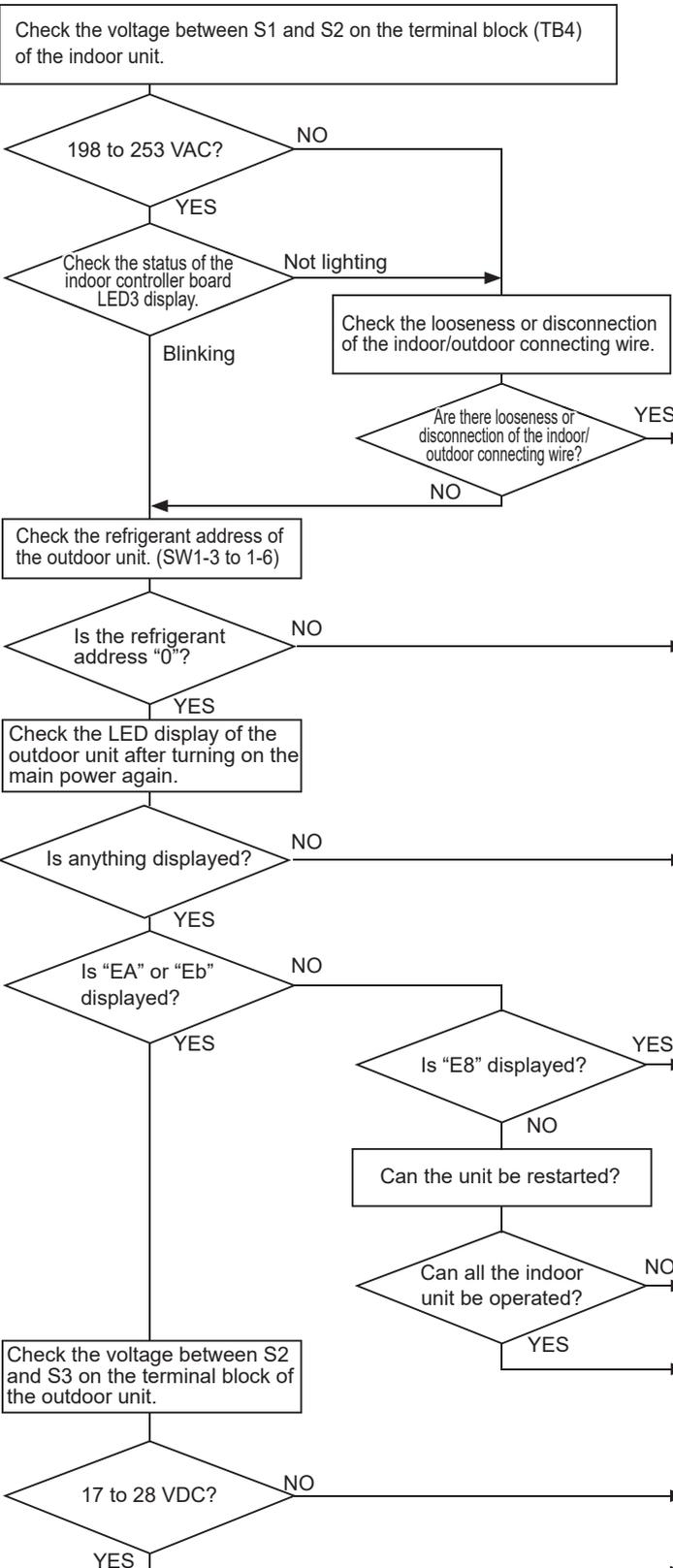
Symptoms: Nothing is displayed on the remote controller. ①

LED display of the indoor controller board
 LED1: ○
 LED2: ○
 LED3: ○

Diagnosis flow	Cause	Inspection method and troubleshooting
<pre> graph TD Start[Check the voltage between S1 and S2 on the terminal block (TB4) of the indoor unit.] --> D1{198 to 253 VAC?} D1 -- NO --> C1[Check the voltage among L1 and L2 on the terminal block (TB1) of the outdoor power circuit board.] D1 -- YES --> D2{198 to 253 VAC?} C1 --> D2 D2 -- NO --> C2[• Troubles concerning power supply] D2 -- YES --> C3[Check the voltage between S1 and S2 on the terminal block (TB1 or TB2) of the outdoor unit which is used to connect the indoor unit and the outdoor unit.] C3 --> D3{198 to 253 VAC?} D3 -- NO --> C4[• Bad wiring of the outdoor controller board • The fuses on the outdoor controller circuit board are blown.] D3 -- YES --> C5[• Bad wiring of the outdoor controller board • The fuses on the outdoor controller circuit board are blown] C5 --> D4{12 to 16 VDC?} D4 -- YES --> C6[• Defective indoor controller board] D4 -- NO --> C7[Check the voltage of the unit after removing the indoor power board (CN2S).] C7 --> D5{12 to 16 VDC?} D5 -- YES --> C8[• Miswiring, breaking or poor connection of indoor/outdoor connecting wire] D5 -- NO --> C9[• Defective indoor power board] </pre>	<p>• Troubles concerning power supply</p> <p>• Bad wiring of the outdoor controller board • The fuses on the outdoor controller circuit board are blown.</p> <p>• Bad wiring of the outdoor controller board • The fuses on the outdoor controller circuit board are blown</p> <p>• Defective indoor controller board</p> <p>• Miswiring, breaking or poor connection of indoor/outdoor connecting wire</p> <p>• Defective indoor power board</p>	<p>• Check the power wiring to the outdoor unit. • Check the breaker.</p> <p>• Check the wiring of the outdoor unit. • Check if the wiring is bad. The fuses on the outdoor controller circuit board will be blown when the indoor/outdoor connecting wire short-circuits.</p> <p>• Check if miswiring, breaking or poor contact is causing this problem. Indoor/outdoor connecting wire is polarized 3-core type. Connect the indoor unit and the outdoor unit by wiring each pair of S1, S2 and S3 on the both side of indoor/outdoor terminal blocks.</p> <p>• Replace the indoor controller board.</p> <p>• Check if there is miswiring or breaking of wire.</p> <p>• Replace the indoor power board.</p>

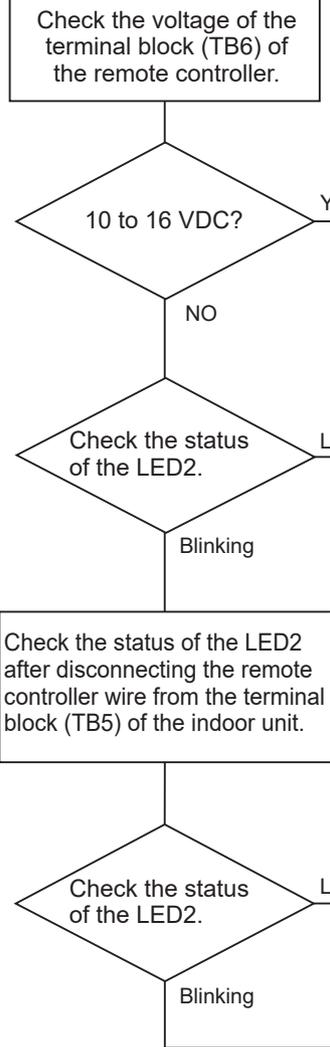
Symptoms: Nothing is displayed on the remote controller. ②

LED display of the indoor controller board
 LED1: 
 LED2: 
 LED3:  or 

Diagnosis flow	Cause	Inspection method and troubleshooting
 <pre> graph TD Start[Check the voltage between S1 and S2 on the terminal block (TB4) of the indoor unit.] --> D1{198 to 253 VAC?} D1 -- NO --> D2{Are there looseness or disconnection of the indoor/outdoor connecting wire?} D1 -- YES --> D3{Check the status of the indoor controller board LED3 display.} D3 -- Not lighting --> D2 D3 -- Blinking --> D4{Check the refrigerant address of the outdoor unit. (SW1-3 to 1-6)} D4 --> D5{Is the refrigerant address "0"?} D5 -- NO --> C1[Normal Only the unit which has the refrigerant address "0" supplies power to the remote controller.] D5 -- YES --> D6[Check the LED display of the outdoor unit after turning on the main power again.] D6 --> D7{Is anything displayed?} D7 -- NO --> C2[Defective outdoor controller circuit board] D7 -- YES --> D8{Is "EA" or "Eb" displayed?} D8 -- NO --> D9{Is "E8" displayed?} D9 -- YES --> C3[Defective outdoor controller circuit board] D9 -- NO --> D10{Can the unit be restarted?} D10 --> D11{Can all the indoor unit be operated?} D11 -- NO --> C4[Defective indoor controller board] D11 -- YES --> D12[Check the voltage between S2 and S3 on the terminal block of the outdoor unit.] D12 --> D13{17 to 28 VDC?} D13 -- NO --> C5[Defective outdoor power circuit board] D13 -- YES --> C6[Defective indoor power board] </pre>	<ul style="list-style-type: none"> • Breaking or poor contact of the indoor/outdoor connecting wire • Normal Only the unit which has the refrigerant address "0" supplies power to the remote controller. • Defective outdoor controller circuit board • Defective outdoor controller circuit board • Defective indoor controller board • Influence of electromagnetic noise • Defective outdoor power circuit board • Defective indoor power board 	<ul style="list-style-type: none"> • Fix the breaking or poor contact of the indoor/outdoor connecting wire. • Set the refrigerant address to "0". In the case of the multiple grouping system, recheck the refrigerant address again. • Replace the outdoor controller circuit board. • Replace the outdoor controller circuit board. • Replace the indoor controller board of the indoor unit which does not operate. • Not abnormal. There may be the influence of electromagnetic noise. Check the transmission wire and get rid of the causes. • Replace the outdoor power circuit board. • Replace the indoor power board.

Symptoms: Nothing is displayed on the remote controller. ③

LED display of the indoor controller board
 LED1: 
 LED2:  or 
 LED3: —

Diagnosis flow	Cause	Inspection method and troubleshooting
 <pre> graph TD A[Check the voltage of the terminal block (TB6) of the remote controller.] --> B{10 to 16 VDC?} B -- YES --> C[Defective remote controller] B -- NO --> D{Check the status of the LED2.} D -- Lighting --> E[Breaking or poor contact of the remote controller wire] D -- Blinking --> F[Check the status of the LED2 after disconnecting the remote controller wire from the terminal block (TB5) of the indoor unit.] F --> G{Check the status of the LED2.} G -- Lighting --> H[The remote controller wire short-circuits] G -- Blinking --> I[Defective indoor controller board] </pre>	<ul style="list-style-type: none"> • Defective remote controller • Breaking or poor contact of the remote controller wire • The remote controller wire short-circuits • Defective indoor controller board 	<ul style="list-style-type: none"> • Replace the remote controller. • Check if there is breaking or poor contact of the remote controller wire. Check the voltage of the terminal block (TB5) connecting the remote controller wire. If it is not between 10 VDC and 16 VDC, the indoor controller board must be defective. • Check if the remote controller wire is short-circuited. • Replace the indoor controller board.

• Before repair
Frequently Asked Questions

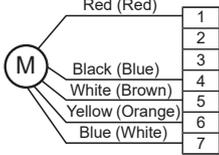
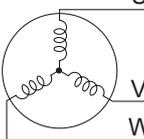
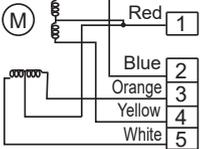
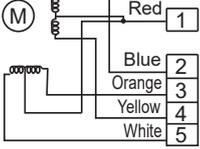
Questions from customers	Answers	Note	
Unit does not operate at all.	① The operating display of remote controller does not come on.	① Check if power is supplied to air conditioner. Nothing appears on the display unless power is supplied.	-
	② Unit cannot be restarted for a while after it's stopped.	② Wait around 3 minutes to restart unit. The air conditioner is in a state of being protected by the microprocessor's directive. Once the compressor is stopped, the unit cannot be restarted for 3 minutes. This control is also applied when the unit is turned on and off by remote controller or thermostat.	-
	③ Error code appears and blinks on the display of remote controller.	③ Error code will be displayed if any protection devices of the air conditioner are actuated. What is error code?	Refer to "SELF-DIAGNOSIS ACTION TABLE". Check if servicing is required for the error.
Remote controller	① [Please Wait] is displayed on the screen.	① Wait around 2 minutes. An automatic startup test will be conducted for 2 minutes when power is supplied to the air conditioner. [Please Wait] will be kept displayed while that time.	-
	② [] is displayed on the screen.	② This indicates that it is time to clean the air filters. Clean the air filters. [] can be cleared from the filter information of the maintenance menu. See the operation manual that came with the product for how to clean the filters.	Display time of [] depends on the model. Long life filter: 2500 hrs. Standard filter: 100 hrs.
	③ [Heat Standby] is displayed on the screen.	③ This is displayed when the unit starts HEAT operation, when the thermostat puts the compressor in operation mode, or when the outdoor unit ends DEFROST operation and returns to HEAT operation. The display will automatically disappear around 10 minutes later. While [Heat Standby] is displayed on the remote controller, the airflow amount will be restricted because the indoor unit's heat exchanger is not fully heated up. In addition to that, the up/down vane will be automatically set to horizontal blow in order to prevent cold air from directly blowing out to human body. The up/down vane will return to the setting specified by the remote controller when [Heat Standby] is released	-
	④ [Heat Defrost] is displayed on the screen. (No air comes out of the unit.)	④ The outdoor unit gets frosted when the outside temperature is low and the humidity is high. [Heat Defrost] indicates the DEFROST operation is being performed to melt this frost. The DEFROST operation ends in around 10 minutes (at most 15 minutes). During the DEFROST operation, the indoor unit's heat exchanger becomes cold, so the blower is stopped. The up/down vane will be automatically set to horizontal blow in order to prevent cold air from directly blowing out to human body. The display will turn into [Heat Standby] when DEFROST operation ends.	-

Questions from customers	Answers	Note	
The room cannot be cooled or heated sufficiently.	① Check the set temperature of remote controller. The outdoor unit cannot be operated if the set temperature is not appropriate. The outdoor unit operates in the following modes. COOL: When the set temperature is lower than the room temperature. HEAT: When the set temperature is higher than the room temperature.	-	
	② Check if filters are not dirty and clogged. If filters are clogged, the airflow amount will be reduced and the unit capacity will be lowered. See the instruction manual that came with the product for how to clean the filters.	-	
	③ Check there is enough space around the air conditioner. If there are any obstacles in the air intake or air outlet of indoor/outdoor units, they block the airflow direction so that the unit capacity will be lowered.	-	
Sound comes out from the air conditioner.	① A gas escaping sound is heard sometimes.	① This is not a malfunction. This is the sound when the flow of refrigerant in the air conditioner is switched.	-
	② A cracking sound is heard sometimes.	② This is not a malfunction. This is the sound when internal parts of units expand or contract when the temperature changes.	-
	③ A buzzing sound is heard sometimes.	③ This is not a malfunction. This is the sound when the outdoor unit starts operating.	-
	④ A ticking sound is heard from the outdoor unit sometimes.	④ This is not a malfunction. This is the sound when the fan of the outdoor unit is controlling the airflow amount in order to keep the optimum operating condition.	-
	⑤ A sound, similar to water flowing, is heard from the unit.	⑤ This is not a malfunction. This is the sound when the refrigerant is flowing inside the indoor unit.	-
Something is wrong with the blower.	① The fan speed does not match the setting of the remote controller during DRY operation.(No air comes out sometimes during DRY operation.)	① This is not a malfunction. During the DRY operation, the blower's ON/OFF is controlled by the microprocessor to prevent overcooling and to ensure efficient dehumidification. The fan speed cannot be set by the remote controller during DRY operation.	-
	② The fan speed does not match the setting of the remote controller in HEAT operation.	② This is not a malfunction. 1) When HEAT operation starts, to prevent the unit from blowing cold air, the fan speed is gradually increased from 0 to the set speed, in proportion to the temperature rise of the discharged air. 2) When the room temperature reaches the set temperature and the outdoor unit stops, the unit starts the LOW AIR operation. 3) During HEAT operation, the DEFROST operation is performed to defrost the outdoor unit. During the DEFROST operation, the fan is stopped to prevent cold air coming out of the indoor unit.	The up/down vane will be automatically set to horizontal blow in these cases listed up on the left 1)–3). After a while, the up/down vane will be automatically moved according to the setting of the remote controller.

Questions from customers		Answers	Note
Something is wrong with the blower.	③ Air blows out for a while after HEAT operation is stopped.	③ This is not a malfunction. The blower is operating just for cooling down the heated-up air conditioner. This will be done within 1 minute. This control is conducted only when HEAT operation is stopped with the electric heater ON.	However, this control is also applied to the models which has no electric heater.
Something is wrong with the airflow direction.	① The airflow direction is changed during COOL operation.	① If the up/down vane is set to downward in COOL operation, it will be automatically set to horizontal blow by the microprocessor in order to prevent water from dropping down. [1h] will be displayed on the remote controller if the up/down vane is set to downward with the fan speed set to be less than [LOW].	-
	② The airflow direction is changed during HEAT operation. (The airflow direction cannot be set by remote controller.)	② In HEAT operation, the up/down vane is automatically controlled according to the temperature of the indoor unit's heat exchanger. In the following cases written below, the up/down vane will be set to horizontal blow, and the setting cannot be changed by remote controller. 1) At the beginning of HEAT operation 2) While the outdoor unit is being stopped by thermostat or when the outdoor unit gets started to operate. 3) During DEFROST operation The airflow direction will be back to the setting of remote controller when the above situations are released.	[Heat Standby] will be displayed on the remote controller in the case of 1) and 2). [Heat Defrost] will be displayed on the screen in the case of 3).
	③ The airflow direction does not change. (Up/down vane, left/right louver).	③ 1) Check if the vane is set to a fixed position. (Check if the vane motor connector is removed.) 2) Check if the air conditioner has a function for switching the air direction. 3) If the air conditioner does not have that function, [Unsupported function] will be displayed on the remote controller when the air direction or the louver button is pressed.	-
The air conditioner starts operating even though any buttons on the remote controller are not pressed.	① Check if you set ON/OFF timer. The air conditioner starts operating at the time designated if ON timer has been set before.	-	
	② Check if any operations are ordered by distant control system or the central remote controller. While [Centrally controlled] is displayed on the remote controller, the air conditioner is under the control of external directive.	There might be a case that [Centrally controlled] will not be displayed.	
	③ Check if power is recovered from power failure (black out). The units will automatically start operating when power is recovered after power failure (black out) occurs. This function is called "auto recovery feature from power".	-	
The air conditioner stops even though any buttons on the remote controller are not pressed.	① Check if you set ON/OFF timer. The air conditioner stops operating at the time designated if OFF timer has been set before.	There might be a case that [Centrally controlled] will not be displayed.	
	② Check if any operations are ordered by distant control system or the central remote controller. While [Centrally controlled] is displayed on the remote controller, the air conditioner is under the control of external directive.		

Questions from customers	Answers	Note
A white mist is expelled from the indoor unit.	This is not a malfunction. This may occur when the operation is started in the room with high humidity.	-
Water or moisture is expelled from the outdoor unit.	COOL: when pipes or piping joints are cooled, they sweat and water drips down. HEAT: water drips down from the heat exchanger. Note: Use optional parts "Drain Socket" and "Drain pan" if these water needs to be collected and drained out for once.	-
The display of IR wireless remote controller gets dim or does not come on. The indoor unit does not receive a signal from remote controller at a long distance.	Batteries are being exhausted. Replace them and press the reset button of remote controller.	-

10-5. HOW TO CHECK THE PARTS

Parts name	Checkpoints																		
Thermistor (TH3) <Liquid> Thermistor (TH4) <Discharge> Thermistor (TH6) < 2-phase pipe> Thermistor (TH7) <Ambient> Thermistor (TH8) <Heat sink> Thermistor (TH32) <Suction> Thermistor (TH33) <Comp. surface>	Disconnect the connector then measure the resistance with a multimeter. (At the ambient temperature 50 to 86°F [10 to 30°C]) <table border="1" style="margin-top: 10px;"> <thead> <tr> <th></th> <th>Normal</th> <th>Abnormal</th> </tr> </thead> <tbody> <tr> <td>TH4 TH33</td> <td>160 to 410 kΩ</td> <td rowspan="3">Open or short</td> </tr> <tr> <td>TH3 TH6 TH7 TH32</td> <td>4.3 to 9.6 kΩ</td> </tr> <tr> <td>TH8</td> <td>39 to 105 kΩ</td> </tr> </tbody> </table>		Normal	Abnormal	TH4 TH33	160 to 410 kΩ	Open or short	TH3 TH6 TH7 TH32	4.3 to 9.6 kΩ	TH8	39 to 105 kΩ								
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TH3 TH6 TH7 TH32	4.3 to 9.6 kΩ																		
TH8	39 to 105 kΩ																		
Fan motor (MF1, MF2) 	Measure the resistance between the terminals with a multimeter. (At the ambient temperature 20°C) Note that the resistance between the connector pins may vary depending on the ambient temperature, so use those values as reference. <table border="1" style="margin-top: 10px;"> <thead> <tr> <th>Model</th> <th colspan="4">Normal</th> <th>Abnormal</th> </tr> </thead> <tbody> <tr> <td>AK24-36</td> <td>Red - Blue 1.3 MΩ</td> <td>Brown - Blue 6.1 MΩ</td> <td>Orange - Blue 220 kΩ</td> <td>White - Blue OL</td> <td>Open or short (short, for White - Blue)</td> </tr> <tr> <td>AK42/48</td> <td>Red - Blue 1.3 MΩ</td> <td>Brown - Blue 6.1 MΩ</td> <td>Orange - Blue 190 kΩ</td> <td>White - Blue OL</td> <td>Open or short (short, for White - Blue)</td> </tr> </tbody> </table>	Model	Normal				Abnormal	AK24-36	Red - Blue 1.3 MΩ	Brown - Blue 6.1 MΩ	Orange - Blue 220 kΩ	White - Blue OL	Open or short (short, for White - Blue)	AK42/48	Red - Blue 1.3 MΩ	Brown - Blue 6.1 MΩ	Orange - Blue 190 kΩ	White - Blue OL	Open or short (short, for White - Blue)
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Solenoid valve coil <Four-way valve> (21S4)	Measure the resistance between the terminals with a multimeter. (Ambient temperature 68°F [20°C]) <table border="1" style="margin-top: 10px;"> <thead> <tr> <th>Model</th> <th>Normal</th> <th>Abnormal</th> </tr> </thead> <tbody> <tr> <td>AK24-36</td> <td>1200 ± 150 Ω</td> <td rowspan="2">Open or short</td> </tr> <tr> <td>AK42/48</td> <td>1707 ± 170 Ω</td> </tr> </tbody> </table>	Model	Normal	Abnormal	AK24-36	1200 ± 150 Ω	Open or short	AK42/48	1707 ± 170 Ω										
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AK42/48	1707 ± 170 Ω																		
Motor for compressor (MC) 	Measure the resistance between the terminals with a multimeter. (Winding temperature 68°F [20°C]) <table border="1" style="margin-top: 10px;"> <thead> <tr> <th>Model</th> <th>Normal</th> <th>Abnormal</th> </tr> </thead> <tbody> <tr> <td>AK24-36</td> <td>0.44 Ω</td> <td rowspan="2">Open or short</td> </tr> <tr> <td>AH42/48</td> <td>0.49 Ω</td> </tr> </tbody> </table>	Model	Normal	Abnormal	AK24-36	0.44 Ω	Open or short	AH42/48	0.49 Ω										
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AK24-36	0.44 Ω	Open or short																	
AH42/48	0.49 Ω																		
Linear expansion valve (LEV-A/B) For AK24-36 	Disconnect the connector then measure the resistance with a multimeter. (Winding temperature 68°F [20°C]) <table border="1" style="margin-top: 10px;"> <thead> <tr> <th colspan="4">Normal</th> <th>Abnormal</th> </tr> </thead> <tbody> <tr> <td>Red - White</td> <td>Red - Orange</td> <td>Red - Yellow</td> <td>Red - Blue</td> <td rowspan="2">Open or short</td> </tr> <tr> <td colspan="4" style="text-align: center;">46 ± 4 Ω</td> </tr> </tbody> </table>	Normal				Abnormal	Red - White	Red - Orange	Red - Yellow	Red - Blue	Open or short	46 ± 4 Ω							
Normal				Abnormal															
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Linear expansion valve (LEV-A/B/C) For AK42/48 (LEV-C) For AK24-36 	Disconnect the connector then measure the resistance with a multimeter. (Winding temperature 68°F [20°C]) <table border="1" style="margin-top: 10px;"> <thead> <tr> <th colspan="4">Normal</th> <th>Abnormal</th> </tr> </thead> <tbody> <tr> <td>Gray - Black</td> <td>Gray - Red</td> <td>Gray - Yellow</td> <td>Gray - Orange</td> <td rowspan="2">Open or short</td> </tr> <tr> <td colspan="4" style="text-align: center;">46 ± 3 Ω</td> </tr> </tbody> </table>	Normal				Abnormal	Gray - Black	Gray - Red	Gray - Yellow	Gray - Orange	Open or short	46 ± 3 Ω							
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Gray - Black	Gray - Red	Gray - Yellow	Gray - Orange	Open or short															
46 ± 3 Ω																			

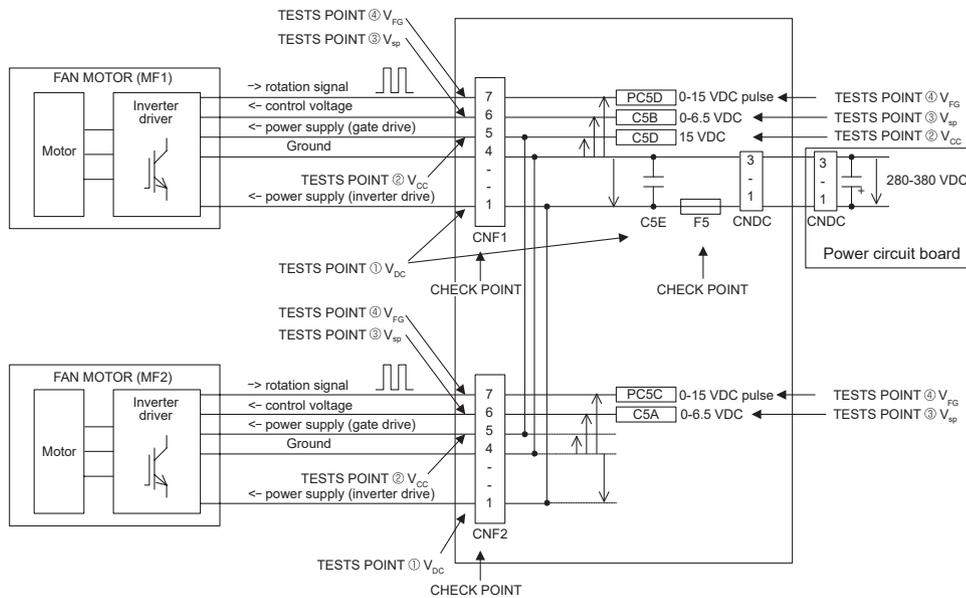
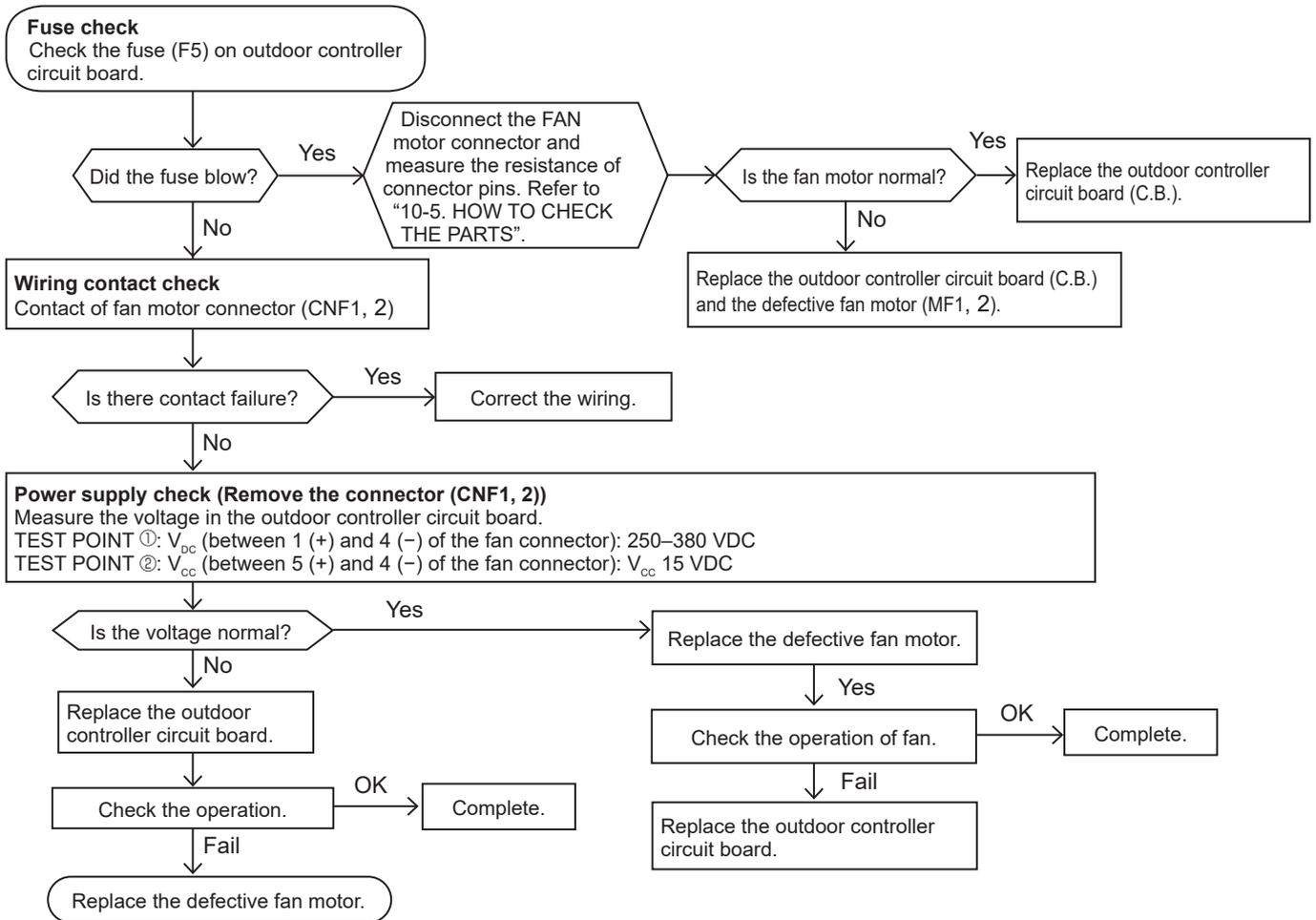
Check methods of the DC fan motor (fan motor/outdoor controller circuit board)

① Notes

- High voltage is applied to the connector (CNF1, 2) for the fan motor. Pay attention to the service.
- Do not pull out the connector (CNF1, 2) for the motor with the power supply on.
(It causes trouble of the outdoor controller circuit board and fan motor.)

② Self check

Symptom: The outdoor fan cannot rotate.



- The inverter control P. C. board is built in the fan motor of this outdoor unit.
- When F5 that is on controller board is opened, change the fan motor and outdoor controller board at the same time (F5 is impossible to change).
- It is abnormal when the abnormality is detected from either both fan motors or only one side.

10-6. HOW TO CHECK THE COMPONENTS

<Thermistor feature chart>

Low temperature thermistors

- Thermistor <Liquid pipe> (TH3)
- Thermistor <2-phase pipe> (TH6)
- Thermistor <Ambient> (TH7)
- Thermistor <Suction pipe> (TH32)

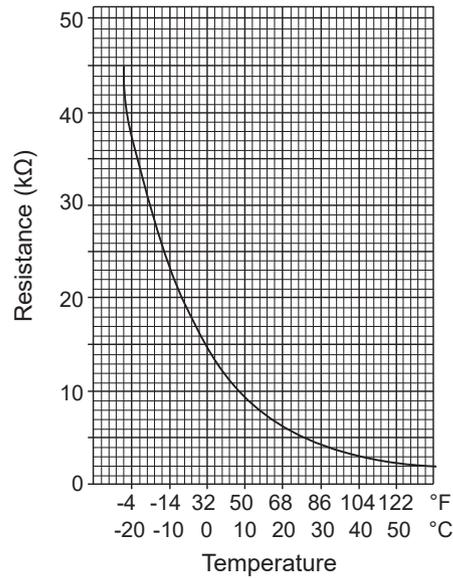
Thermistor R0 = 15 kΩ ± 3%

B constant = 3480 ± 1%

$$t (^{\circ}\text{C}): R_t = 15 \exp\left\{3480 \left(\frac{1}{273+t} - \frac{1}{273} \right)\right\}$$

$$T (^{\circ}\text{F}): R_T = 15 \exp\left\{3480 \left(\frac{1}{273+(T-32)/1.8} - \frac{1}{273} \right)\right\}$$

32°F [0°C]	15 kΩ	86°F [30°C]	4.3 kΩ
50°F [10°C]	9.6 kΩ	104°F [40°C]	3.0 kΩ
68°F [20°C]	6.3 kΩ		
77°F [25°C]	5.2 kΩ		



Medium temperature thermistor

- Thermistor <Heat sink> (TH8)

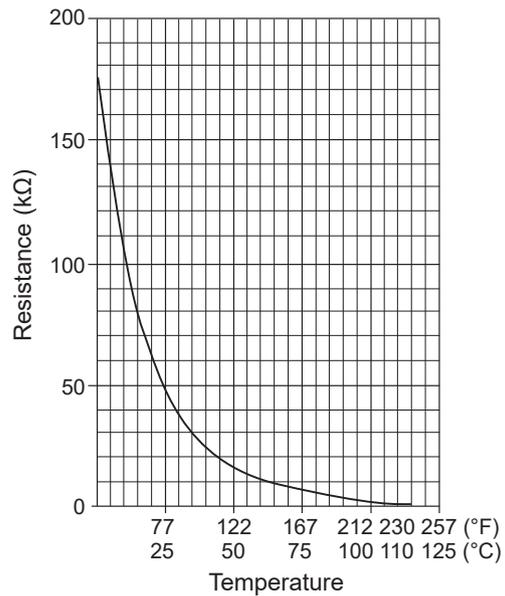
Thermistor R50 = 17 kΩ ± 2%

B constant = 4150 ± 3%

$$t (^{\circ}\text{C}): R_t = 17 \exp\left\{4150 \left(\frac{1}{273+t} - \frac{1}{323} \right)\right\}$$

$$T (^{\circ}\text{F}): R_T = 17 \exp\left\{4150 \left(\frac{1}{273+(T-32)/1.8} - \frac{1}{323} \right)\right\}$$

32°F [0°C]	180 kΩ
77°F [25°C]	50 kΩ
122°F [50°C]	17 kΩ
158°F [70°C]	8 kΩ
194°F [90°C]	4 kΩ



High temperature thermistors

- Thermistor <Discharge> (TH4)
- Thermistor <Comp. surface> (TH33)

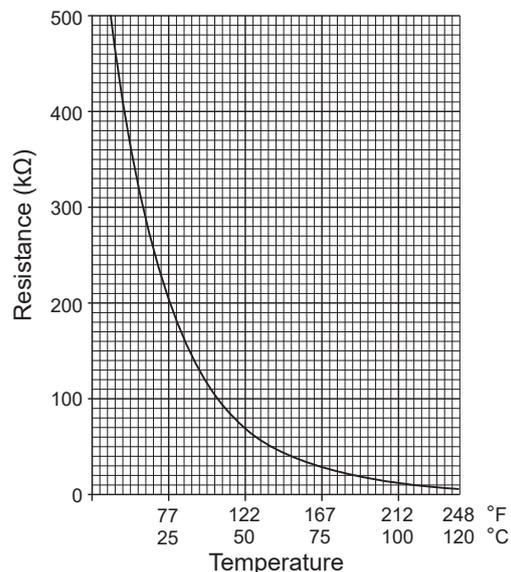
Thermistor R120 = 7.465 kΩ ± 2%

B constant = 4057 ± 2%

$$t (^{\circ}\text{C}): R_t = 7.465 \exp\left\{4057 \left(\frac{1}{273+t} - \frac{1}{393} \right)\right\}$$

$$T (^{\circ}\text{F}): R_T = 7.465 \exp\left\{4057 \left(\frac{1}{273+(T-32)/1.8} - \frac{1}{393} \right)\right\}$$

68°F [20°C]	250 kΩ	158°F [70°C]	34 kΩ
86°F [30°C]	160 kΩ	176°F [80°C]	24 kΩ
104°F [40°C]	104 kΩ	194°F [90°C]	17.5 kΩ
122°F [50°C]	70 kΩ	212°F [100°C]	13.0 kΩ
140°F [60°C]	48 kΩ	230°F [110°C]	9.8 kΩ



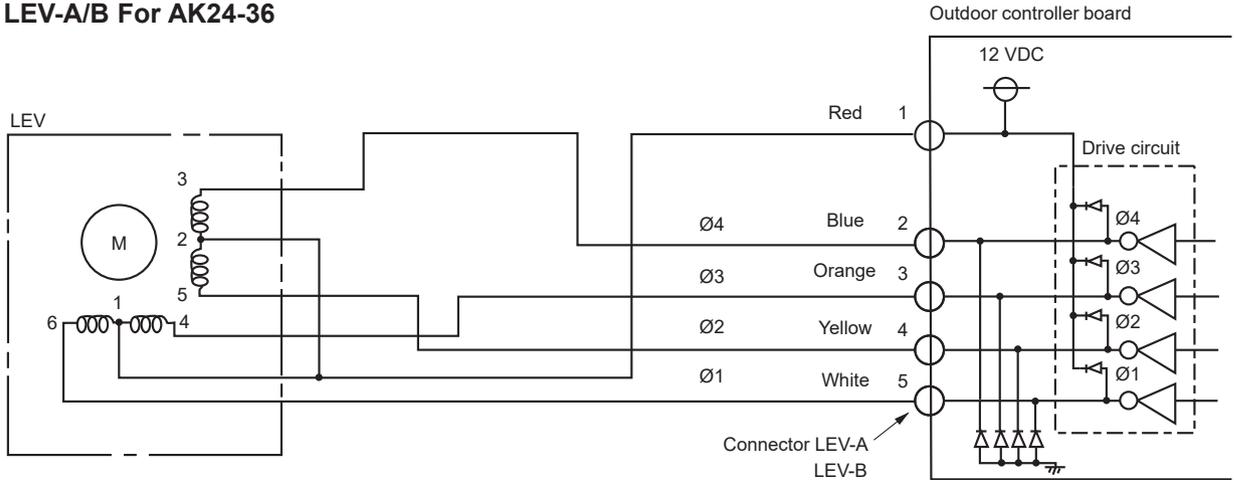
Linear expansion valve

(1) Operation summary of the linear expansion valve

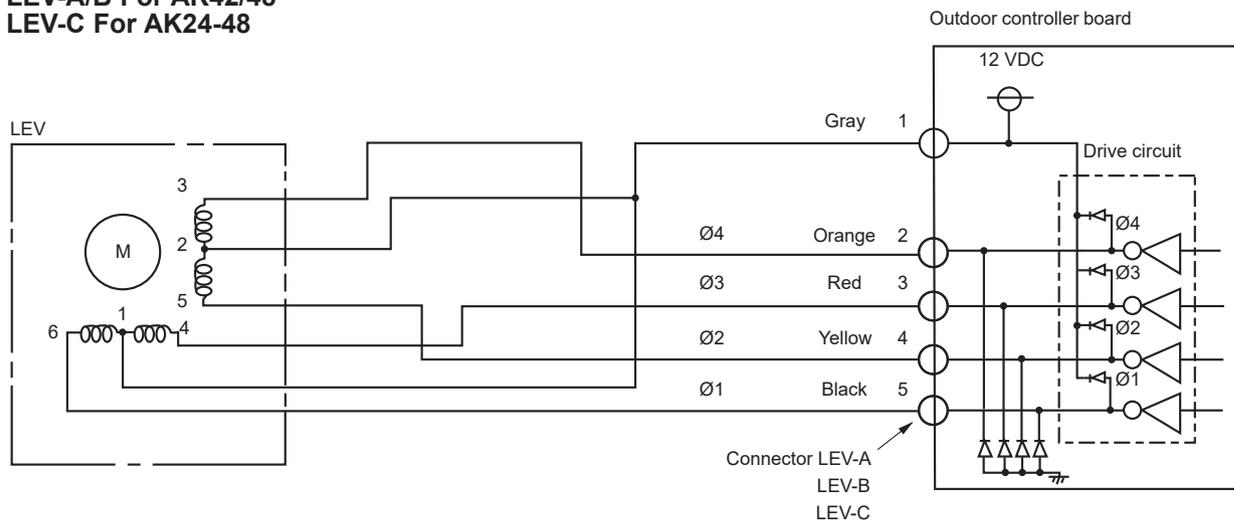
- The linear expansion valve opens/closes through stepping motor after receiving the pulse signal from the outdoor controller board.
- The valve position can be changed in proportion to the number of the pulse signal.

<Connection between the outdoor controller board and the linear expansion valve>

LEV-A/B For AK24-36



LEV-A/B For AK42/48 LEV-C For AK24-48



<Output pulse signal and the valve operation>

Output (Phase)	Output							
	1	2	3	4	5	6	7	8
ø1	ON	ON	OFF	OFF	OFF	OFF	OFF	ON
ø2	OFF	ON	ON	ON	OFF	OFF	OFF	OFF
ø3	OFF	OFF	OFF	ON	ON	ON	OFF	OFF
ø4	OFF	OFF	OFF	OFF	OFF	ON	ON	ON

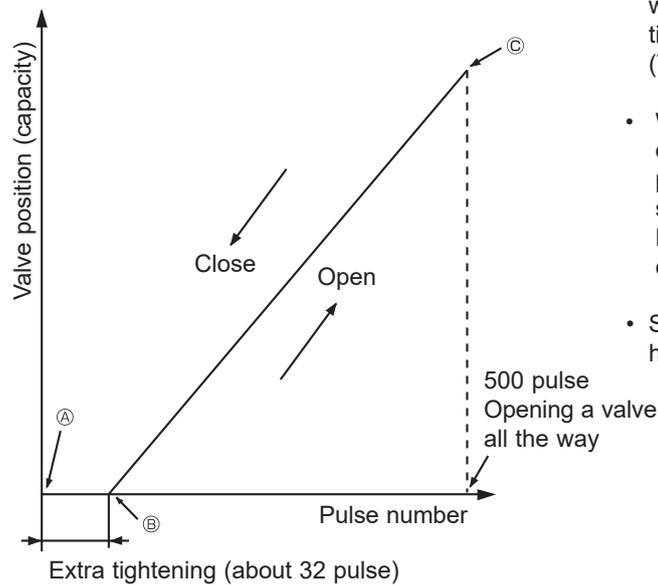
The output pulse shifts in the following order.

Opening a valve: 8 → 7 → 6 → 5 → 4 → 3 → 2 → 1 → 8

Closing a valve: 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 1

- When the linear expansion valve operation stops, all output phases become OFF.

(2) Linear expansion valve operation

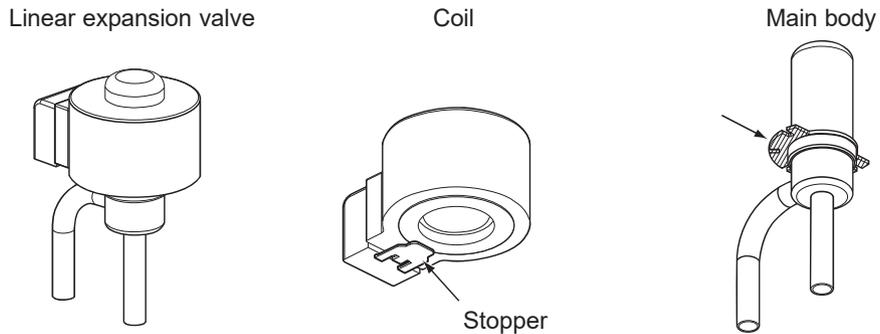


- When the power is turned on, 700 pulse closing the valve signal will be sent till it goes to ① point in order to define the valve position. (The pulse signal is being sent for about 20 seconds.)
- When the valve moves smoothly, there is no sound or vibration occurring from the linear expansion valve; however, when the pulse number moves from ② to ① or when the valve is locked, sound can be heard than the normal situation. No sound is heard when the pulse number moves from ② to ① in case coil is burn out or motor is locked by the open-phase.
- Sound can be detected by placing the ear against the screw driver handle while putting the screw driver to the linear expansion valve.

(3) How to attach and detach the coil of linear expansion valve
PUZ-AK24NLHZ PUZ-AK30NLHZ PUZ-AK36NLHZ
SUZ-AK24NLHZ SUZ-AK30NLHZ SUZ-AK36NLHZ

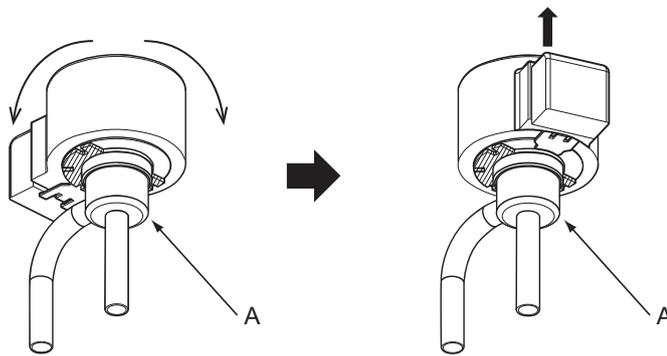
<Composition>

The linear expansion valve is separable into the main body and the coil as shown in the diagram below.



<How to detach the coil>

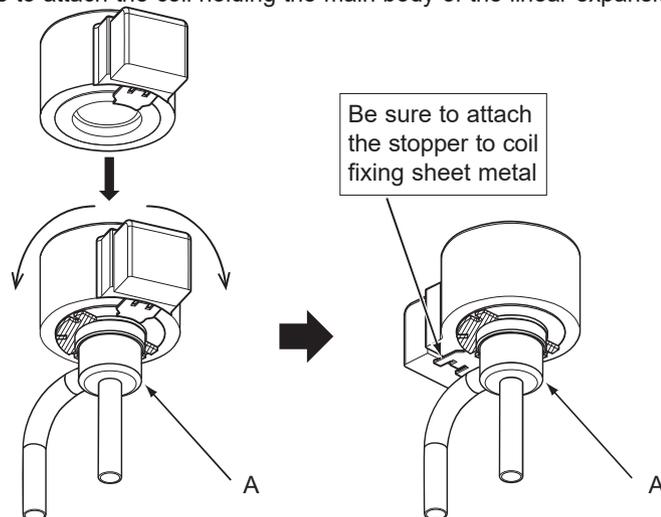
Hold the lower part of the main body (shown as A) firmly so that the main body does not move and detach the coil by pulling it upward. Be sure to detach the coil holding main body firmly. Otherwise the pipes can bend due to stress.



<How to attach the coil>

Hold the lower part of the main body (shown as A) firmly so that the main body does not move and attach the coil by inserting it downward into the main body. Then securely attach the coil stopper to coil fixing sheet metal. (At this time, be careful that stress is not added to the lead wire and the main body is not wound by the lead wire.) If the stopper is not firmly attached to the coil fixing sheet metal, the coil may be detached from the main body and that can cause defective operation of the linear expansion valve.

To prevent piping stress, be sure to attach the coil holding the main body of the linear expansion valve firmly. Otherwise the pipe may break.



PUZ-AK24NLHZ
SUZ-AK24NLHZ

PUZ-AK30NLHZ
SUZ-AK30NLHZ

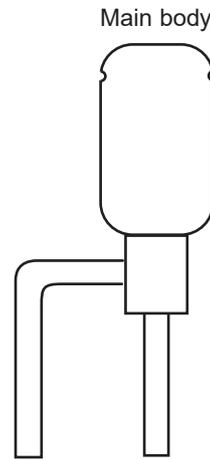
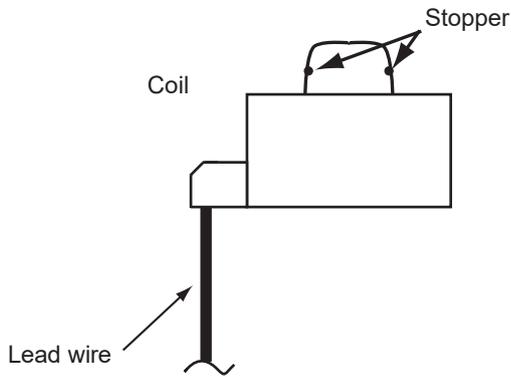
PUZ-AK36NLHZ
SUZ-AK36NLHZ

PUZ-AK42NLHZ
SUZ-AK42NLHZ

PUZ-AK48NLHZ
SUZ-AK48NLHZ

<Composition>

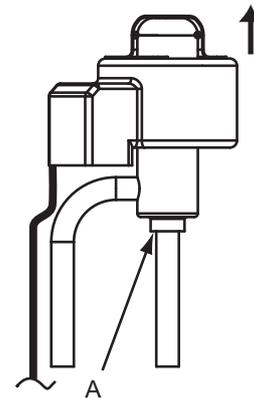
Linear expansion valve is separable into the main body and the coil as shown in the diagram below.



<How to detach the coil>

Hold the lower part of the main body (shown as A) firmly so that the main body does not move and detach the coil by pulling it upward.

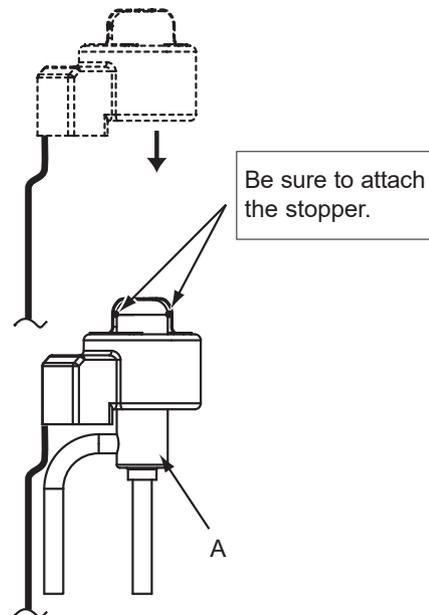
Be sure to detach the coil holding main body firmly. Otherwise pipes can bend due to stress.



<How to attach the coil>

Hold the lower part of the main body (shown as A) firmly so that the main body does not move and attach the coil by inserting it downward into the main body. Then securely attach the coil stopper to main body. (At this time, be careful that stress is not added to lead wire and main body is not wound by lead wire.) If the stopper is not firmly attached to main body, coil may be detached from the main body and that can cause defective operation of linear expansion valve.

To prevent piping stress, be sure to attach the coil holding the main body of linear expansion valve firmly. Otherwise pipe may break.



10-7. EMERGENCY OPERATION

(1) When any error codes shown below is displayed on outdoor unit, or microprocessor for wired remote controller or indoor unit has a failure while no other problems are found, emergency operation will be available by setting the emergency operation switch (SWE) ON and short-circuiting the connector (CN31) on the outdoor controller board.

- When following abnormalities occur, emergency operation will be available.

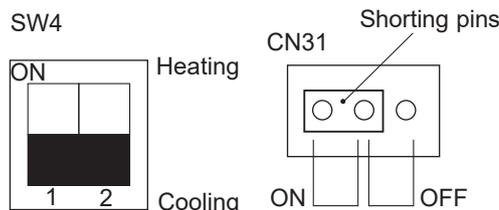
Error code	Inspected content
U4	Open/short of pipe thermistor (TH3/TH6/TH7/TH8/TH32)
E8	The indoor/outdoor unit communication error •Signal receiving error (Outdoor unit)
E9	The indoor/outdoor unit communication error •Transmitting error (Indoor unit)
E0 – E7	Communication error other than outdoor unit
Ed	Communication error between outdoor controller board and M-NET board (Serial communication error)

(2) Check the following items and cautions for emergency operation

- ① Make sure that there is no abnormality in the outdoor unit other than the above abnormalities. (Emergency operation will not be available when error codes other than the above are indicated.)
- ② For emergency operation, it is necessary to set the emergency operation switch (SWE) on the indoor controller board. (Refer to the electrical wiring diagram of the indoor unit for how to set the indoor unit.)
- ③ During emergency operation, the air-conditioner will continuously be operated by supplying power and stopping it: it cannot be turned on or off by the remote control, and the temperature control is not possible.
- ④ Do not perform emergency heating operation for an extended period of time: if the outdoor unit starts defrosting during this period, cold air will blow out from the indoor unit.
- ⑤ Do not perform emergency cooling operation for more than 10 hours; otherwise, it could result in freezing the heat exchanger of the indoor unit.

(3) Emergency operation procedure

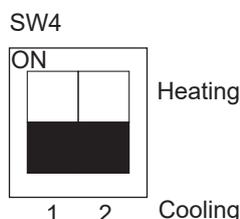
- ① Turn the main power supply off.
- ② Turn on the emergency operation switch (SWE) on the indoor controller board.
- ③ Set the shorting pins of the emergency operation connector (CN31) on the outdoor controller board to ON.
- ④ Use SW4-2 on the outdoor controller board to set the operation mode (cooling or heating). (SW4-1 is not used.)
- ⑤ Turning the main power supply on will start the emergency operation.



(4) Releasing emergency operation

- ① Turn the main power supply off.
- ② Set the emergency operation switch (SWE) on the indoor controller board to OFF.
- ③ Set the shorting pins of emergency operation connector (CN31) on the outdoor controller board to OFF.
- ④ Set SW4-2 on the outdoor controller board as shown below.

Note: If the shorting pins are not set on the emergency operation connector (CN31), the setting remains OFF.



(5) Operation data during emergency operation

During emergency operation, no communication is performed with the indoor unit, so the data items needed for operation shall be set to the following values:

Operation data	Operation mode		Remarks
	COOL	HEAT	
Intake temperature (TH1)	81°F [27°C]	69°F [20.5°C]	
Indoor fluid pipe temperature (TH2)	41°F [5°C]	113°F [45°C]	
Indoor 2-phase pipe temperature (TH5)	41°F [5°C]	122°F [50°C]	
Set temperature	77°F [25°C]	72°F [22°C]	
Outdoor liquid pipe temperature (TH3)	113°F [45°C]	41°F [5°C]	*1
Outdoor 2-phase pipe temperature (TH6)	122°F [50°C]	41°F [5°C]	*1
Outdoor ambient air temperature (TH7)	95°F [35°C]	45°F [7°C]	*1
Temperature difference code (intake temperature - set temperature) (Tj)	5	5	*1
Discharge superheat (SHd)	54°F [30°C]	54°F [30°C]	
Subcooling (SC)	9°F [5°C]	9°F [5°C]	*2

*1: If the thermistor temperature data is normal (not open/short), that data is loaded into the control as valid data.

If the unit enters emergency operation because TH values have become mismatched, setting the thermistors to open/short corrects the settings.

*2: If one thermistor is set to open/short, the values for each will be different.

[Example] When the liquid pipe temperature thermistor (TH3) has an open or short circuit.

Thermistor	COOL	HEAT
TH3	113°F [45°C]	41°F [5°C]
TH6	Ta	Tb
	Regard normal figure as effective data.	
TH4	Tc	Td
	Regard normal figure as effective data.	
TH5	41°F [5°C]	122°F [50°C]
TH2	41°F [5°C]	113°F [45°C]
TH33	Regard normal figure as effective data.	

Discharge superheat (SHd)

Cooling = TH4 - TH6 = Tc - Ta

Heating = TH4 - TH5 = Td - 122°F [50°C]

Degree of subcooling (SC)

Cooling = TH6 - TH3 = Ta - 113°F [45°C]

Heating = TH5 - TH2 = 50°C - 45°C = 5°C

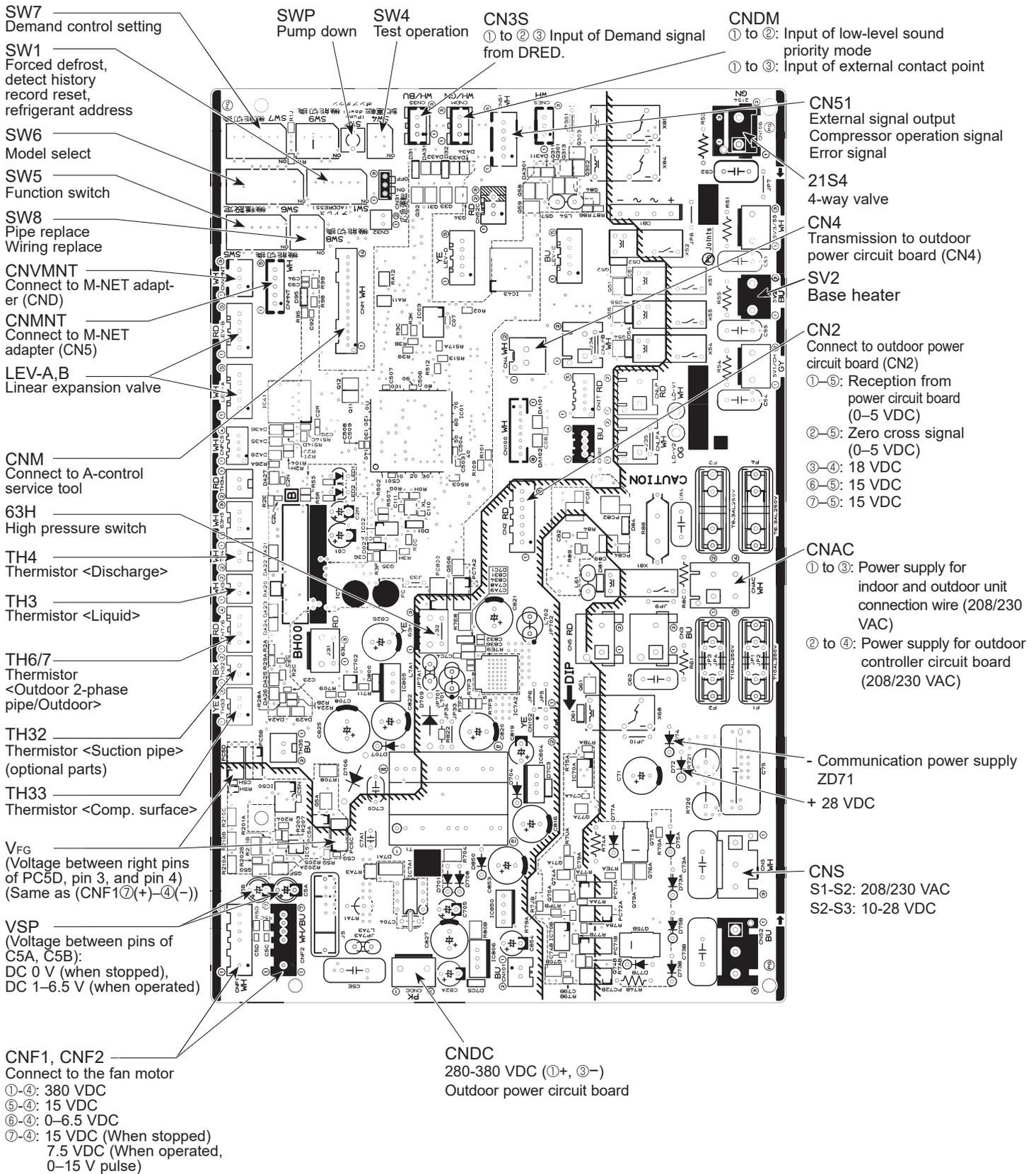
or

= 122°F - 113°F = 9°F

10-8. TEST POINT DIAGRAM

Outdoor controller circuit board

<CAUTION> TEST POINT① is high voltage.



Outdoor power circuit board

PUZ-AK24NLHZ
 PUZ-AK30NLHZ
 PUZ-AK36NLHZ
 SUZ-AK24NLHZ
 SUZ-AK30NLHZ
 SUZ-AK36NLHZ

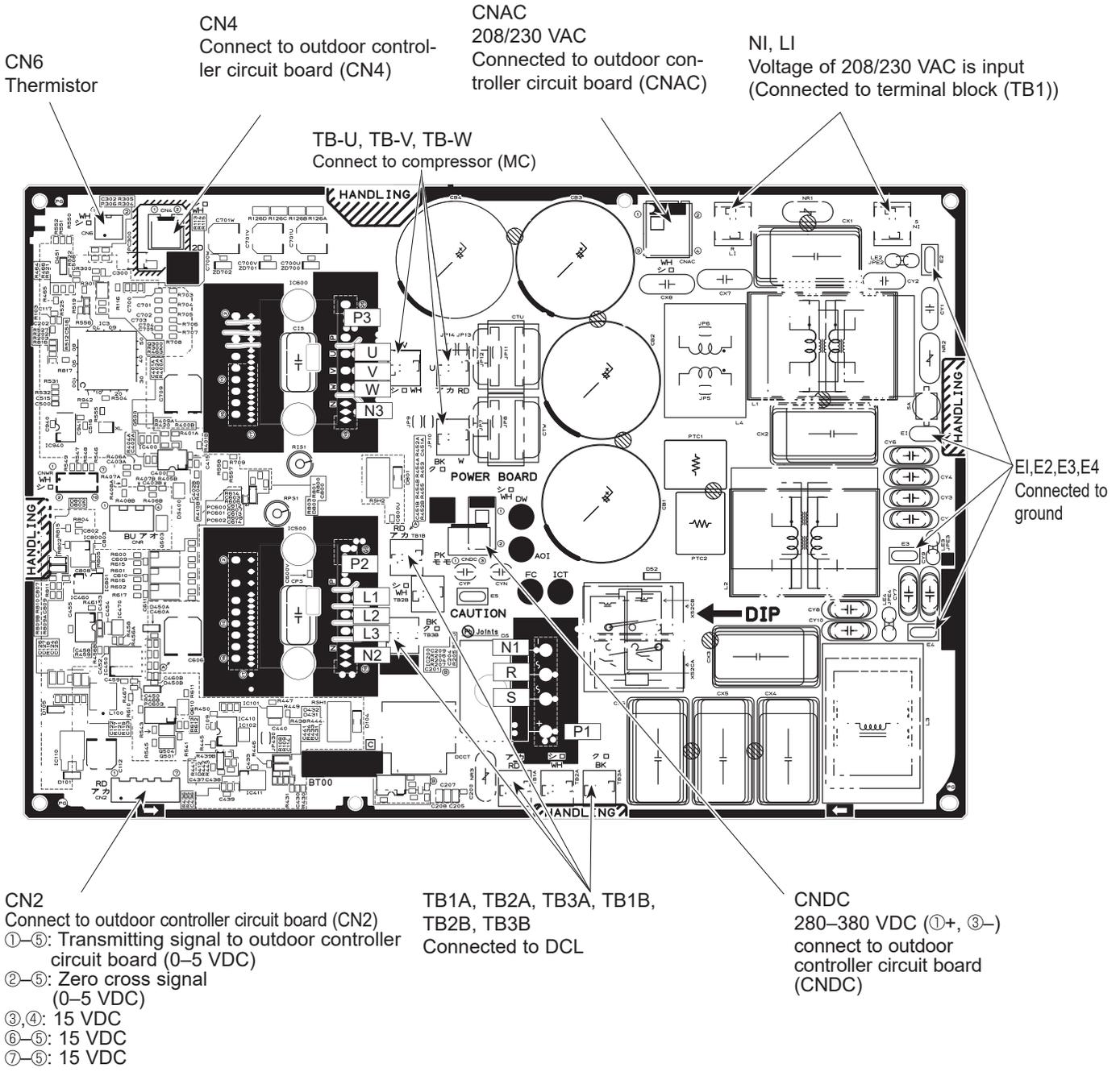
Brief check for power module
 If they are short-circuited, they are broken.
 Measure the resistance at the following points (connectors, etc.).

1. Check for power module
 ① Check diode circuit
 R - P1 S - P1 R - N1 S - N1

② Check of PFC circuit
 P2 - L1 P2 - L2 P2 - L3 N2 - L1 N2 - L2 N2 - L3

③ Check inverter circuit
 P3 - U , P3 - V , P3 - W , N3 - U , N3 - V , N3 - W

Note: The marks R, S, L1, L2, L3, P1, P2, P3, N1, N2, N3, U, V and W show in the diagram are not actually printed on the board.



CN6
Thermistor

CN4
Connect to outdoor control-
ler circuit board (CN4)

CNAC
208/230 VAC
Connected to outdoor control-
ler circuit board (CNAC)

NI, LI
Voltage of 208/230 VAC is input
(Connected to terminal block (TB1))

TB-U, TB-V, TB-W
Connect to compressor (MC)

E1,E2,E3,E4
Connected to
ground

CN2
Connect to outdoor controller circuit board (CN2)
 ①-⑤: Transmitting signal to outdoor controller
circuit board (0-5 VDC)
 ②-⑤: Zero cross signal
(0-5 VDC)
 ③,④: 15 VDC
 ⑥-⑤: 15 VDC
 ⑦-⑤: 15 VDC

TB1A, TB2A, TB3A, TB1B,
TB2B, TB3B
Connected to DCL

CNDC
280-380 VDC (①+, ③-)
connect to outdoor
controller circuit board
(CNDC)

Outdoor power circuit board

PUZ-AK42NLHZ
 PUZ-AK48NLHZ
 SUZ-AK48NLHZ

Brief check for power module

If they are short-circuited, it means that they are broken.
 Measure the resistance in the following points (connectors, etc.).

1. Check for power module

1 Check diode circuit

R1 - P1, S1 - P1, R1 - N1, S1 - N1

R2 - P4, S2 - P4, R2 - N4, S2 - N4

2 Check PFC circuit

P2 - L1, P2 - L2, P2 - L3, N2 - L1, N2 - L2, N2 - L3

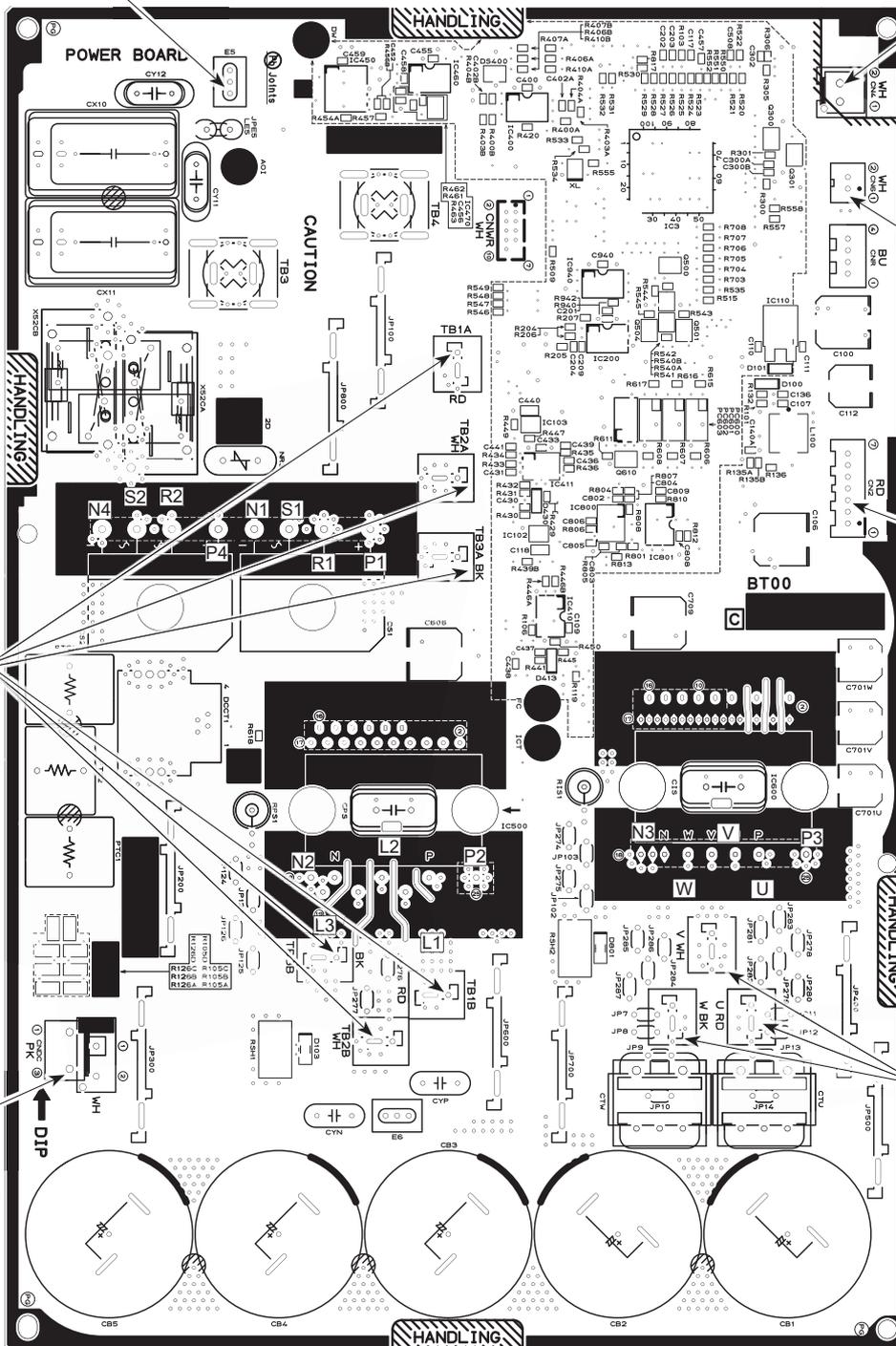
3 Check inverter circuit

P3 - U, P3 - V, P3 - W, N3 - U, N3 - V, N3 - W

Note: The marks R, S, L1, L2, L3, P1, P2, P3, N1, N2, N3, U, V and W shown in the diagram are not actually printed on the board.

E5

Connect to electrical parts box



CN4

Connect to outdoor controller circuit board (CN4)

CN6

Thermistor (TH8)

CN2

Connect to outdoor controller circuit board (CN2)

- ①-⑤: Transmitting signal to outdoor controller circuit board (0-5 VDC)
- ②-⑤: Zero cross signal (0-5 VDC)
- ③-④: 15 VDC
- ⑥-⑤: 15 VDC
- ⑦-⑤: 15 VDC

TB-U, TB-V, TB-W
 Connect to compressor (MC)

TB1A, TB2A, TB3A, TB1B, TB2B, TB3B
 Connect to DCL

CNDC
 280-380 VDC (①+, ③-)
 Connect to outdoor controller circuit board (CNDC)

Outdoor noise filter circuit board

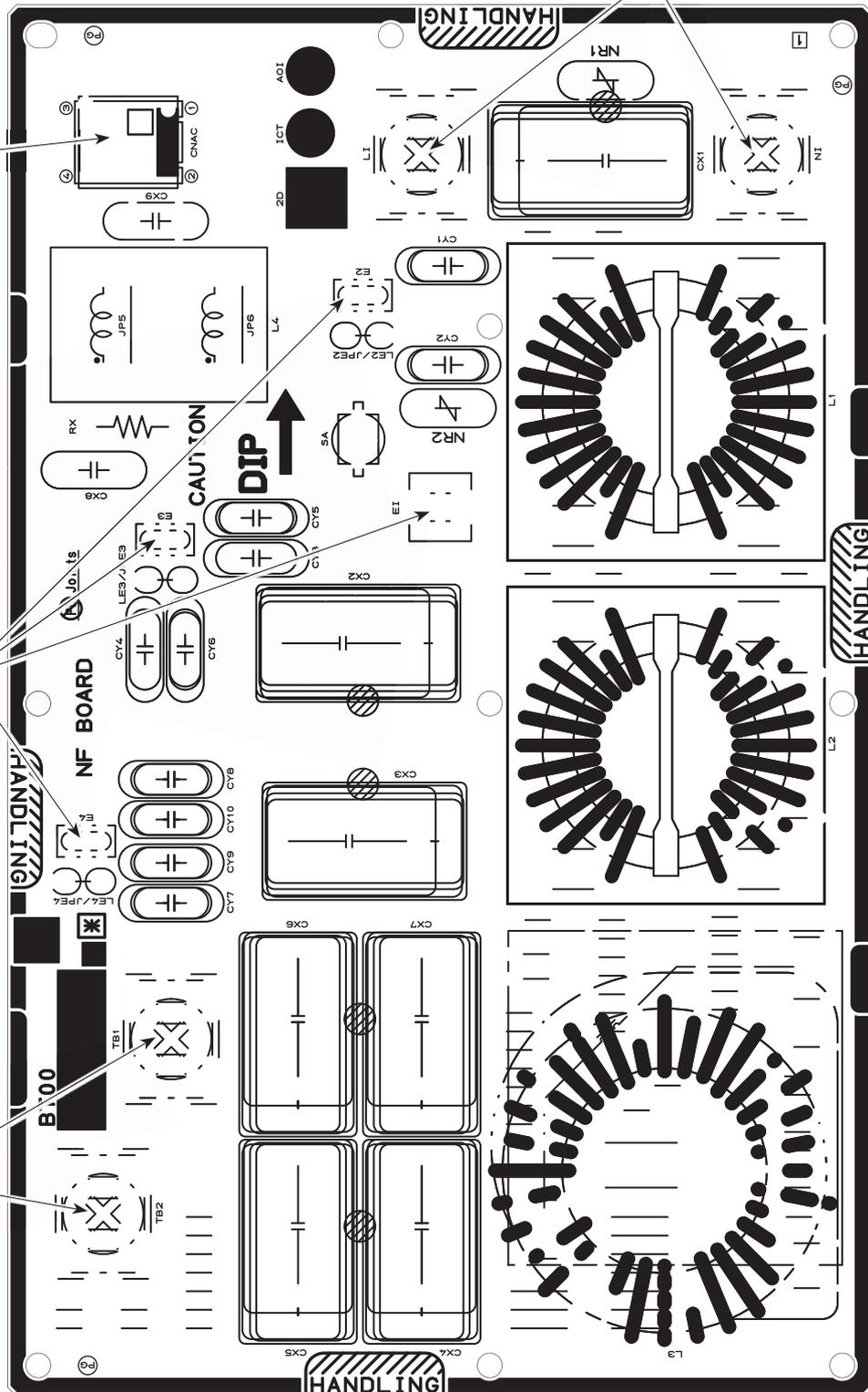
PUZ-AK42NLHZ
 PUZ-AK48NLHZ
 SUZ-AK48NLHZ

LI, NI
 POWER SUPPLY
 Voltage of 208/230 VAC is input
 (Connect to terminal block (TB1))
 M6 2.8 ± 0.2 N·m

CNAC
 208/230 VAC
 Connect to outdoor
 controller circuit board
 (CNAC)

E1, E2, E3, E4
 Connect to electrical
 parts box

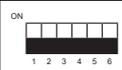
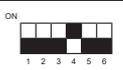
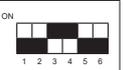
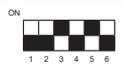
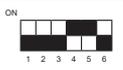
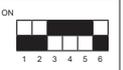
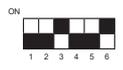
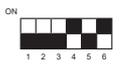
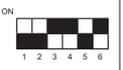
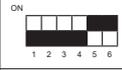
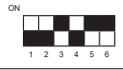
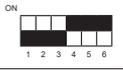
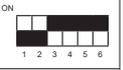
TB1, TB2
 POWER SUPPLY
 Voltage of 208/230 VAC
 (Connect to outdoor
 power circuit board (TB3,
 TB4))
 M6 2.8 ± 0.2 N·m



10-9. FUNCTIONS OF SWITCHES, CONNECTORS AND JUMPERS

(1) Switch functions

The black square (■) indicates a switch position.

Type of switch	Switch	No.	Function	Action by switch operation		Effective timing						
				ON	OFF							
DIP Switch	SW1	1	Manual defrost *1	Start	Normal	When compressor is operating in heating operation. *1						
		2	Abnormal history clear	Clear	Normal	Off or operating						
		3	Refrigerant address setting		0		1		2		3	When power supply is ON
				4		5		6		7		
				8		9		10		11		
				12		13		14		15		
		SW4		1	Test run	Operating	OFF	Under suspension				
				2	Test run mode setting	Heating	Cooling					
		SW8		1	Use of existing pipe	Used	Not used	Always				
				2	No function	—	—	—				
	3		Separate indoor/ outdoor unit power supplies	Used	Not used	When power supply ON						
	Push switch	SWP	Pump down	Start	Normal	Under suspension						

*1 Manual defrost should be done as follows;

- ① Change the SW1-1 on the outdoor controller board from OFF to ON.
- ② Manual defrost will start by the above operation ① if all of the following conditions are satisfied.

- Heat mode setting
- 10 minutes have passed since the compressor started operating or the previous manual defrost finished.
- Pipe temperature is less than or equal to 46°F [8°C].

Manual defrost will finish if certain conditions have been satisfied.

Manual defrost can be done if the above conditions have been satisfied when SW1-1 is changed from OFF to ON.

After SW1-1 is changed from OFF to ON, there is no problem if SW1-1 is left ON or changed to OFF again.

This depends on the service conditions.

Type of Switch	Switch	No.	Function	Action by the switch operation		Effective timing	
				ON	OFF		
DIP switch	SW5	1	No function	—	—	—	
		2	Power failure automatic recovery *2	Auto recovery	No auto recovery	When power supply is ON	
		3,4,6	No function	—	—	—	
	SW7 *3	1	Mode select *3	—	Low noise mode	Always	
		2	No function	—	—	—	
		3	Max Hz setting (cooling)	Max Hz (cooling) × 0.8	Normal	Always	
		4	Max Hz setting (heating)	Max Hz (heating) × 0.8	Normal	Always	
		5	No function	—	—	—	
		6	Defrost setting	For high humidity	Normal	Always	
	SW9	1	No function	—	—	—	
		2	No function	—	—	—	
		3,4	No function	—	—	—	
	SW6	1	Model select	Refer to "7. WIRING DIAGRAM".			
		2					
		3					
		4					
		5					
		6					
		7					
		8					
SW5	5						

*2 "Power failure automatic recovery" can be set by either remote controller or this DIP SW. If one of them is set to ON, "Auto recovery" activates. Please set "Auto recovery" basically by remote controller because all units do not have DIP SW. Please refer to the indoor unit installation manual.

*3 Please do not use SW7-3-6 usually. Trouble might be caused by the usage condition.

*4 SW6-1 to 3, SW5-1 to 4,6 : Function Switch

(2) Function of connector

Type	Connector	Function	Action by open/short operation		Effective timing
			Short	Open	
Connector	CN31	Emergency operation	Start	Normal	When power supply is ON

<Display function of inspection for outdoor unit>

The blinking patterns of both LED1(green) and LED2(red) indicate the types of abnormality when it occurs.

Types of abnormality can be indicated in details by connecting an optional part "A-Control Service Tool (PAC-SK52ST)" to the connector CNM on the outdoor controller board.

Display

(1)Normal condition

Unit condition	Outdoor controller board		A-Control Service Tool	
	LED1 (Green)	LED2 (Red)	Error code	Indication of the display
When power is turned on	Lit	Lit	— ↔ —	Alternately blinking display
When unit stops	Lit	Not lit	00, etc.	Operation mode
When compressor is warming up	Lit	Not lit	08, etc.	
When unit operates	Lit	Lit	C5, H7, etc.	

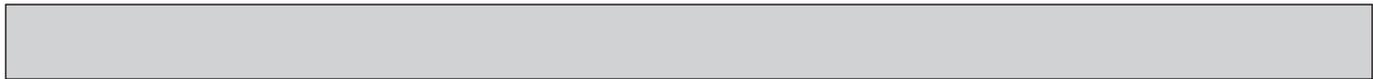
(2)Abnormal condition

Indication		Contents	Check code*	Error	Inspection method	Detailed reference page	
Outdoor controller board							
LED1 (Green)	LED2 (Red)						
1 blinking	2 blinking	Connector(63H) is open.	F5	① Check if connector (63H and TRS) on the outdoor controller board is not disconnected. ② Check continuity of pressure switch (63H)/Thermal protector (TRS) by multimeter.		p.50	
	4 blinking	Abnormality of indoor controller board	Fb			① Replace indoor controller board.	**
	5 blinking	Refrigerant sensor error	FH			① Check the connectors of the refrigerant sensor.	p.46
Refrigerant leakage		FL	① Check the indoor unit to detect the part where refrigerant leaks.	p.46			
2 blinking	1 blinking	Miswiring of indoor/outdoor unit connecting wire, excessive number of indoor units (4 units or more)	—	① Check if indoor/outdoor connecting wire is connected correctly. ② Check if 4 or more indoor units are connected to outdoor unit. ③ Check if noise entered into indoor/outdoor connecting wire or power supply. ④ Re-check error by turning off power, and on again.		p.38 (EA)	
		Miswiring of indoor/outdoor unit connecting wire (converse wiring or disconnection)	—			p.37 (Eb)	
		Startup time over	—			p.40 (EC)	
	2 blinking	Indoor/outdoor unit communication error (signal receiving error) is detected by indoor unit.		E6	① Check if indoor/outdoor connecting wire is connected correctly. ② Check if noise entered into indoor/outdoor connecting wire or power supply. ③ Check if noise entered into indoor/outdoor controller board. ④ Re-check error by turning off power, wait 10 minutes and on again.		**
			Indoor/outdoor unit communication error (transmitting error) is detected by indoor unit.	E7			**
		Indoor/outdoor unit communication error (signal receiving error) is detected by outdoor unit.	—	p.45 (E8)			
		Indoor/outdoor unit communication error (transmitting error) is detected by outdoor unit.	—	p.45 (E9)			
	3 blinking	Remote controller signal receiving error is detected by remote controller.	E0	① Check if connecting wire of indoor unit or remote controller is connected correctly. ② Check if noise entered into transmission wire of remote controller. ③ Re-check error by turning off power, and on again.		p.43	
		Remote controller transmitting error is detected by remote controller.	E3			p.44	
		Remote controller signal receiving error is detected by indoor unit.	E4			p.38	
		Remote controller transmitting error is detected by indoor unit.	E5			p.44	
	4 blinking	Error code is not defined.		EF	① Check if remote controller is MA remote controller(PAR-21MAA). ② Check if noise entered into transmission wire of remote controller. ③ Check if noise entered into indoor/outdoor connecting wire. ④ Re-check error by turning off power, and on again.		p.39
Abnormal if a connection of indoor unit and outdoor unit using different refrigerant is detected.			EE	Check if indoor/outdoor unit combination is authorized.			p.45
Abnormality of refrigerant circuit			PL	① Be sure to replace 4-way valve. ② Check refrigerant pipes for disconnection or leakage. ③ After the recovery of refrigerant, vacuum dry the whole refrigerant circuit. ④ Refer to "10-5. HOW TO CHECK THE PARTS". ⑤ Check refrigerant circuit for operation.			p.43

*Error code displayed on remote controller

**Refer to service manual for indoor unit.

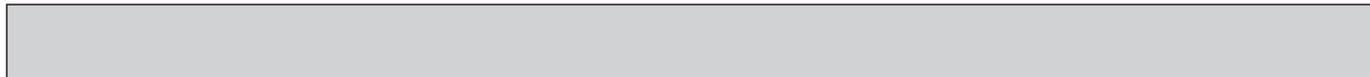
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Indication		Error			
Outdoor controller board		Contents	Check code*	Inspection method	Detailed reference page
LED1 (Green)	LED2 (Red)				
2 blinking	5 blinking	Float switch connector open (FS)	P4	① Check if connector (CN4F) on indoor controller board is not disconnected. ② Measure resistance value among terminals on drain pump using a multimeter. ③ Check if drain pump works. ④ Check drain function.	**
	5 blinking	Serial communication error <Communication between outdoor controller board and outdoor power board> <Communication between outdoor controller board and M-NET P.C. board>	Ed	① Check if connector (CN4) on outdoor controller board and outdoor power board is not disconnected. ② Check if there is poor connection of connector on outdoor controller board(CNMNT and CNVMNT). ③ Check M-NET communication signal.	p.40
		Communication error of M-NET system	A0-A8		p.47 -p.50
3 blinking	1 blinking	Abnormality of Discharge temperature (TH4) and Comp. surface temperature (TH33)	U2	① Check if stop valves are open. ② Check if connectors (TH4, TH33, LEV-A, and LEV-B) on outdoor controller board are not disconnected.	p.38
		Abnormality of superheat due to low discharge temperature	U7	③ Check if unit is filled with specified amount of refrigerant. ④ Measure resistance values among terminals on indoor valve and outdoor linear expansion valve using a multimeter.	p.40
	2 blinking	Abnormal high pressure (63H operated)/High compressor temperature (TRS operated)	U1	① Check if indoor/outdoor units have a short cycle on their air ducts. ② Check if connector (63H) (63L)on outdoor controller board is not disconnected.	p.38
		Abnormal low pressure (Low pressure switch 63L worked.)	UL	③ Check if heat exchanger and filter is not dirty. ④ Measure resistance values among terminals on linear expansion valve using a multimeter. ⑤ Check if stop valves are open. ⑥ Check if unit is filled with specified amount of refrigerant.	p.42
	3 blinking	Abnormality of outdoor fan motor rotational speed	U8	① Check the outdoor fan motor. ② Check if connector (TH3) on outdoor controller board is disconnected.	p.40
		Protection from overheat operation(TH3)	Ud		p.41
	4 blinking	Compressor overcurrent breaking (Startup locked)	UF	① Check if stop valves are open. ② Check looseness, disconnection, and converse connection of compressor wiring. ③ Measure resistance values among terminals on compressor using a multimeter. ④ Check if outdoor unit has a short cycle on its air duct.	p.41
		Compressor overcurrent breaking	UP		p.42
		Abnormality of current sensor (P.B.)	UH		p.41
		Abnormality of power module	U6		p.39
	5 blinking	Open/short of discharge thermistors (TH4) (TH33)	U3	① Check if connectors (TH3, TH4, TH6, TH7, TH8, TH32, and TH33) on outdoor controller board connector (CN6) on outdoor power board are not disconnected. ② Measure resistance value of outdoor thermistors.	p.39
		Open/short of outdoor thermistors (TH3, TH32, TH6, TH7 and TH8)	U4		p.39
	6 blinking	Abnormality of heatsink temperature	U5	① Check if indoor/outdoor units have a short cycle on their air ducts. ② Measure resistance value of outdoor thermistor (TH8).	p.39
	7 blinking	Abnormality of voltage	U9	① Check looseness, disconnection, and converse connection of compressor wiring. ② Measure resistance value among terminals on compressor using a multimeter. ③ Check if power supply voltage decreases.	p.40

*Error code displayed on remote controller
 **Refer to service manual for indoor unit.

Continue to the next page.



Indication		Error			
Outdoor controller board		Contents	Check code*	Inspection method	Detailed reference page
LED1 (Green)	LED2 (Red)				
4 blinking	1 blinking	Abnormality of room temperature thermistor (TH1)	P1	① Check if connectors (CN20, CN21, CN29 and CN44) on indoor controller board are not disconnected. ② Measure resistance value of indoor thermistors.	**
		Abnormality of pipe temperature thermistor /Liquid (TH2)	P2		**
		Abnormality of pipe temperature thermistor/Condenser-Evaporator	P9		**
	2 blinking	Abnormality of drain sensor (DS) Indoor drain overflow protection	P4	① Check if connector (CN31) on indoor controller board is not disconnected. ② Measure resistance value of indoor thermistors. ③ Measure resistance value among terminals on drain-up machine using a multimeter. ④ Check if drain-up machine works. ⑤ Check drain function.	**
			P5		**
	3 blinking	Freezing (cooling)/overheating (heating) protection	P6	① Check if indoor unit has a short cycle on its air duct. ② Check if heat exchanger and filter are not dirty. ③ Measure resistance value on indoor and outdoor fan motors. ④ Check if the inside of refrigerant piping is not clogged.	**
4 blinking	Abnormality of pipe temperature	P8	① Check if indoor thermistors(TH2 and TH5) are not disconnected from holder. ② Check if stop valve is open. ③ Check converse connection of extension pipe. (for plural unit connection) ④ Check if indoor/outdoor connecting wire is connected correctly.(for plural unit connection)	**	
5 blinking	Indoor fan motor trouble	Pb	① Check the winding of an indoor unit fan motor.	**	
—	—	Abnormality of remote controller board	E1 E2	① Replace remote controller.	p.44

*Error code displayed on remote controller

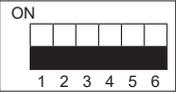
**Refer to service manual for indoor unit.

<Outdoor unit operation monitor function>

When optional part "A-Control Service Tool(PAC-SK52ST)" is connected to outdoor controller board(CNM)

By controlling SW2 on the 'A-Control Service Tool', a 2-digit number or code is displayed on the digital indicator LED1 to indicate the operating status and the meaning of the error code.

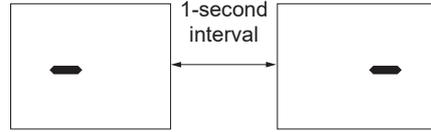
Operation indicator SW2: Change self-diagnostic indicators

SW2 setting	Display detail	Explanation for display	Unit
			

<Digital indicator LED1 working details>

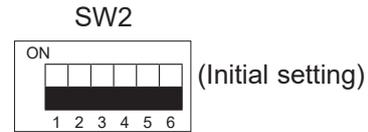
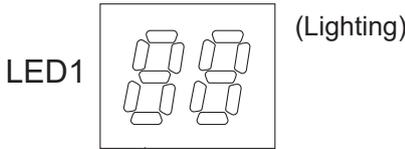
(Be sure that 1 to 6 on SW2 are set to OFF.)

- (1) When the power supply turns ON
The displays blink alternately. Wait for 4 minutes at the longest.



- (2) When the display lights (Normal operation)

① Operation mode display



The tens digit: Operation mode

Display	Operation mode
O	OFF/FAN
C	COOLING/DRY
H	HEATING
d	DEFROSTING

The ones digit: Relay output

Display	Warning-up compressor	Compressor	4-way valve	Solenoid valve
0	-	-	-	-
1	-	-	-	ON
2	-	-	ON	-
3	-	-	ON	ON
4	-	ON	-	-
5	-	ON	-	ON
6	-	ON	ON	-
7	-	ON	ON	ON
8	ON	-	-	-
A	ON	-	ON	-

- ② Display during error postponement
Postponement code is displayed when compressor stops due to the work of protection device.
Postponement code is displayed while error is being postponed.

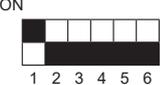
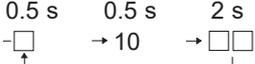
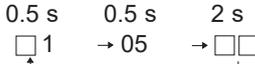
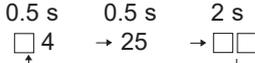
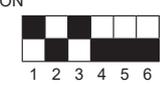
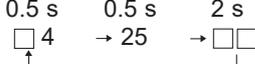
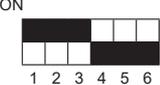
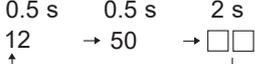
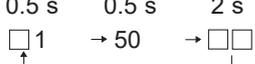
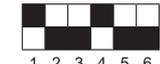
- (3) When the display blinks
Inspection code is displayed when compressor stops due to the work of protection devices.

Display	Contents to be inspected (During operation)
U1	Abnormal high pressure (63H operated)/High compressor temperature (TRS operated)
U2	Abnormal high discharge temperature, shortage of refrigerant
U3	Open/short circuit of comp. surface thermistor (TH33) and discharge temperature thermistor (TH4)
U4	Open/short of outdoor unit thermistors (TH3, TH32, TH6, TH7 and TH8)
U5	Abnormal temperature of heatsink
U6	Abnormality of power module
U7	Abnormality of superheat due to low discharge temperature
U8	Abnormality in outdoor fan motor
Ud	Overheat protection
UF	Compressor overcurrent interruption (When Comp. locked)
UH	Current sensor error
UL	Abnormal low pressure(63L worked)
UP	Compressor overcurrent interruption
P1~P8	Abnormality of indoor units
PL	Abnormal refrigerant circuit
A0~A7	Communication error of M-NET system

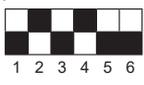
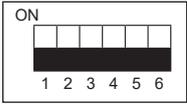
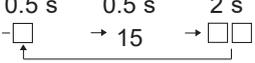
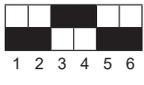
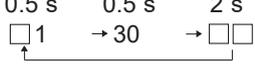
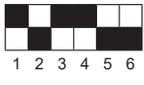
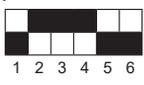
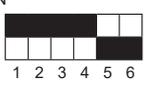
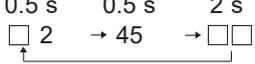
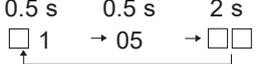
Display	Inspection unit
0	Outdoor unit
1	Indoor unit 1
2	Indoor unit 2

Display	Contents to be inspected (When power is turned on)
F5	63H connector (yellow) is open. /TRS connector is open.
E8	Indoor/outdoor communication error (Signal receiving error) (Outdoor unit)
E9	Indoor/outdoor communication error (Transmitting error) (Outdoor unit)
EA	Miswiring of indoor/outdoor unit connecting wire, excessive number of indoor units (4 units or more)
Eb	Miswiring of indoor/outdoor unit connecting wire (converse wiring or disconnection)
EC	Startup time over
E0~E7	Communication error except for outdoor unit

The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
ON 	Pipe temperature/Liquid (TH3) -58 to 194	-58 to 194°F [-50 to 90°C] (When the coil thermistor detects 0°F [-17°C] or below, “-” and temperature are displayed alternately.) (Example) When -10°F [-23°C]; 0.5 s 0.5 s 2 s -□ → 10 → □□ 	°F [°C]
ON 	Discharge temperature (TH4) -4 to 422	-4 to 422°F [-20 to 217°C] (When the discharge thermistor detects 100°F [37°C] or more, hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 105°F [40°C]; 0.5 s 0.5 s 2 s □ 1 → 05 → □□ 	°F [°C]
ON 	Output step of outdoor FAN 0 to 25	0 to 25	Step
ON 	Number of ON/OFF times of compressor 0 to 9999	0 to 9999 (When the number of times is 100 or more, hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 4250 times (425 × 100 times); 0.5 s 0.5 s 2 s □ 4 → 25 → □□ 	100 times
ON 	Compressor integrating operation times 0 to 9999	0 to 9999 (When it is 100 hours or more, hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 2450 hours (245 × 10 hours); 0.5 s 0.5 s 2 s □ 4 → 25 → □□ 	10 hours
ON 	Compressor operating current 0 to 50	0 to 50 Note: Omit the figures after the decimal fractions.	A
ON 	Compressor operating frequency 0 to 9999	0 to 9999 (When it is 100Hz or more, hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 125Hz; 0.5 s 0.5 s 2 s 12 → 50 → □□ 	0.1 Hz
ON 	LEV-A opening pulse 0 to 500	0 to 500 (When it is 100 pulse or more, hundreds digit, tens digit, and ones digit, are displayed alternately.) (Example) When 150 pulse; 0.5 s 0.5 s 2 s □ 1 → 50 → □□ 	Pulse
ON 	Error postponement code history (1) of outdoor unit	Postponement code display Blinking: During postponement Lighting: Cancellation of postponement “00” is displayed in the case of no postponement.	Code display

The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
ON 	Operation mode on error occurring	Operation mode of when operation stops due to error is displayed by setting SW2 as below. (SW2) 	Code display
ON 	Pipe temperature/Liquid (TH3) on error occurring -58 to 194	-58 to 194°F [-50 to 90°C] (When the coil thermistor detects 0°F [-17°C] or below, “-” and temperature are displayed alternately.) (Example) When -15°F [-26°C]; 0.5 s 0.5 s 2 s -□ → 15 → □□ 	°F [°C]
ON 	Discharge temperature (TH4) on error occurring -4 to 422	-4 to 422°F [-20 to 217°C] (When the temperature is 100°F [37°C] or more, the hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 130°F [54°C]; 0.5 s 0.5 s 2 s □ 1 → 30 → □□ 	°F [°C]
ON 	Compressor operating current on error occurring 0 to 50	Compressor operating current on error occurring 0 to 50	A
ON 	Error history (1) (latest) Alternate display of abnormal unit number and code	When no error history, “ 0 ” and “ - ” are displayed alternately.	Code display
ON 	Error history (2) Alternate display of error unit number and code	When no error history, “ 0 ” and “ - ” are displayed alternately.	Code display
ON 	Thermostat ON time 0 to 999	0 to 999 (When it is 100 minutes or more, the hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 245 minutes; 0.5 s 0.5 s 2 s □ 2 → 45 → □□ 	Minute
	Test run elapsed time 0 to 120	0 to 120 (When it is 100 minutes or more, the hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 105 minutes; 0.5 s 0.5 s 2 s □ 1 → 05 → □□ 	

The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit												
ON 	The number of connected indoor units	0 to 4 (The number of connected indoor units are displayed.)	Unit												
ON 	Capacity setting display	Displayed as an outdoor capacity code <table border="1"> <thead> <tr> <th>Capacity</th> <th>Code</th> </tr> </thead> <tbody> <tr> <td>AK24NLHZ</td> <td>11</td> </tr> <tr> <td>AK30NLHZ</td> <td>14</td> </tr> <tr> <td>AK36NLHZ</td> <td>20</td> </tr> <tr> <td>AK42NLHZ</td> <td>25</td> </tr> <tr> <td>AK48NLHZ</td> <td>28</td> </tr> </tbody> </table>	Capacity	Code	AK24NLHZ	11	AK30NLHZ	14	AK36NLHZ	20	AK42NLHZ	25	AK48NLHZ	28	Code display
Capacity	Code														
AK24NLHZ	11														
AK30NLHZ	14														
AK36NLHZ	20														
AK42NLHZ	25														
AK48NLHZ	28														
ON 	Outdoor unit setting information	<ul style="list-style-type: none"> The tens digit (Total display for applied setting) <table border="1"> <thead> <tr> <th>Setting details</th> <th>Display details</th> </tr> </thead> <tbody> <tr> <td>H•P/Cooling only</td> <td>0: H•P 1: Cooling only</td> </tr> <tr> <td>Single phase/3-phase</td> <td>0: Single phase 2: 3-phase</td> </tr> </tbody> </table> <ul style="list-style-type: none"> The ones digit <table border="1"> <thead> <tr> <th>Setting details</th> <th>Display details</th> </tr> </thead> <tbody> <tr> <td>Defrosting switch</td> <td>0: Normal 1: For high humidity</td> </tr> </tbody> </table> (Example) When heat pump, 3-phase and defrosting (normal) are set up, "20" is displayed.	Setting details	Display details	H•P/Cooling only	0: H•P 1: Cooling only	Single phase/3-phase	0: Single phase 2: 3-phase	Setting details	Display details	Defrosting switch	0: Normal 1: For high humidity	Code display		
Setting details	Display details														
H•P/Cooling only	0: H•P 1: Cooling only														
Single phase/3-phase	0: Single phase 2: 3-phase														
Setting details	Display details														
Defrosting switch	0: Normal 1: For high humidity														
ON 	Indoor pipe temperature/Liquid (TH2 [1]) Indoor 1 -38 to 190	-38 to 190°F [-39 to 88°C] (When the temperature is 0°F [-17°C] or less, "-" and temperature are displayed alternately.)	°F [°C]												
ON 	Indoor pipe temperature/Cond./Eva. (TH5 [1]) Indoor 1 -38 to 190	-38 to 190°F [-39 to 88°C] (When the temperature is 0°F [-17°C] or less, "-" and temperature are displayed alternately.)	°F [°C]												
ON 	Indoor pipe temperature/Liquid (TH2 [2]) Indoor 2 -38 to 190	-38 to 190°F [-39 to 88°C] (When the temperature is 0°F [-17°C] or less, "-" and temperature are displayed alternately.)	°F [°C]												
ON 	Indoor pipe temperature/Cond./Eva. (TH5 [2]) Indoor 2 -38 to 190	-38 to 190°F [-39 to 88°C] (When the temperature is 0°F [-17°C] or less, "-" and temperature are displayed alternately.)	°F [°C]												
ON 	Indoor room temperature (TH1) 46 to 102	Indoor room temperature (TH1) 46 to 102°F [8 to 39°C]	°F [°C]												

The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
ON 	DC bus voltage 180 to 500	180 to 500 (When it is 100V or more, hundreds digit, tens digit, and ones digit are displayed alternately.)	V
ON 	Capacity save 0 to 100 When air conditioner is connected to M-NET and capacity save mode is demanded, a value from "0" to "100" is displayed. [When there is no setting of capacity save, "100" is displayed.]	0 to 100 (When the capacity is 100%, hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 100%; 0.5 s 0.5 s 2 s □1 →00 →□□ 	%
ON 	Error postponement code history (2) of outdoor unit	Postponement code display Blinking: During postponement Lighting: Cancellation of postponement "00" is displayed in the case of no postponement.	Code display
ON 	Error postponement code history (3) of outdoor unit	Postponement code display Blinking: During postponement Lighting: Cancellation of postponement "00" is displayed in the case of no postponement.	Code display
ON 	Error history (3) (Oldest) Alternate display of abnormal unit number and code.	When no error history, "0" and "--" are displayed alternately.	Code display
ON 	Error thermistor display [When there is no error thermistor, "--" is displayed.]	3: Liquid/Suction pipe temperature (TH3, TH32) 4: Discharge pipe temperature (TH4) 6: 2-phase pipe temperature (TH6) 7: Ambient temperature (TH7) 8: Heat sink temperature (TH8) 33: Comp. surface temperature (TH33)	Code display
ON 	Operation frequency on error occurring 0 to 255	0 to 255 (When it is 100 Hz or more, hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 125 Hz; 0.5 s 0.5 s 2 s □1 →25 →□□ 	Hz
ON 	Fan step on error occurring 0 to 25	0 to 25	Step

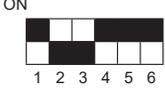
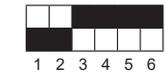
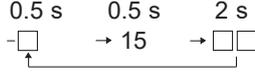
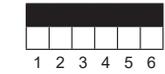
The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
ON 	LEV-C opening pulse on error occurring 0 to 480	0 to 480 (When it is 100 pulse or more, hundreds digit, tens digit and ones digit are displayed by turns.) Example: When 130 pulse; 0.5 s 0.5 s 2 s □ 1 → 30 → □□ ↑	Pulse
ON 	Indoor room temperature (TH1) on error occurring 46 to 102	46 to 102°F [8 to 39°C]	°F [°C]
ON 	Indoor pipe temperature/Liquid (TH2) on error occurring -38 to 190	-38 to 190°F [-39 to 88°C] (When the temperature is 32°F [0°C] or less, “-” and temperature are displayed alternately.) (Example) When -15°F [-26°C]; 0.5 s 0.5 s 2 s -□ → 15 → □□ ↑	°F [°C]
ON 	Indoor pipe temperature/Cond./Eva. (TH5) on error occurring -38 to 190	-38 to 190°F [-39 to 88°C] (When the temperature is 32°F [0°C] or less, “-” and temperature are displayed alternately.) (Example) When -15°F [-26°C]; 0.5 s 0.5 s 2 s -□ → 15 → □□ ↑	°F [°C]
ON 	Outdoor pipe temperature/2-phase (TH6) on error occurring -58 to 194	-58 to 194°F [-50 to 90°C] (When the temperature is 32°F [0°C] or less, “-” and temperature are displayed alternately.) (Example) When -15°F [-26°C]; 0.5 s 0.5 s 2 s -□ → 15 → □□ ↑	°F [°C]
ON 	Outdoor ambient temperature (TH7) on error occurring -58 to 194	-58 to 194°F [-50 to 90°C] (When the temperature is 32°F [0°C] or less, “-” and temperature are displayed alternately.) (Example) When -15°F [-26°C]; 0.5 s 0.5 s 2 s -□ → 15 → □□ ↑	°F [°C]
ON 	Outdoor heat sink temperature (TH8) on error occurring -40 to 392	-40 to 392°F [-40 to 200°C] (When the temperature is 0°F [-17°C] or less, “-” and temperature are displayed alternately.) (When the temperature is 100°F [37°C] or more, hundreds digit, tens digit, and ones digit are displayed alternately.)	°F [°C]

The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
ON 	Discharge superheat on error occurring SHd 32 to 491 [Cooling = TH4-TH6 Heating = TH4-TH5]	32 to 491°F [0 to 255°C] (When the temperature is 100°F [37°C] or more, hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 150°F [65°C]; 0.5 s 0.5 s 2 s <input type="checkbox"/> 1 → 50 → <input type="checkbox"/> <input type="checkbox"/>	°F [°C]
ON 	Subcooling on error occurring. SC 32 to 266 [Cooling = TH6 - TH3 Heating = TH5 - TH2]	32 to 266°F [0 to 130°C] (When the temperature is 100°F [37°C] or more, hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 115°F [46°C]; 0.5 s 0.5 s 2 s <input type="checkbox"/> 1 → 15 → <input type="checkbox"/> <input type="checkbox"/>	°F [°C]
ON 	Thermostat-on time until error stops 0 to 999	0 to 999 (When it is 100 minutes or more, hundreds digit, tens digit, and ones digit are displayed alternately.) (Example) When 415 minutes; 0.5 s 0.5 s 2 s <input type="checkbox"/> 4 → 15 → <input type="checkbox"/> <input type="checkbox"/>	Minute
ON 	Indoor pipe temperature/Liquid (TH2 [3]) Indoor 3 -38 to 190	-38 to 190°F [-39 to 88°C] (When the temperature is 0°F [-17°C] or less, “-” and temperature are displayed alternately.)	°F [°C]
ON 	Indoor pipe temperature/Cond./Eva. (TH5 [3]) Indoor 3 -38 to 190	-38 to 190°F [-39 to 88°C] (When the temperature is 0°F [-17°C] or less, “-” and temperature are displayed alternately.) When there is no indoor unit, “00” is displayed.	°F [°C]

The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit																
	Controlling status of compressor operating frequency	<p>The following code will be a help to know the operating status of unit.</p> <ul style="list-style-type: none"> The tens digit <table border="1" data-bbox="694 287 1236 372"> <thead> <tr> <th>Display</th> <th>Compressor operating frequency control</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Primary current control</td> </tr> <tr> <td>2</td> <td>Secondary current control</td> </tr> </tbody> </table> <ul style="list-style-type: none"> The ones digit (In this digit, the total number of activated control is displayed) <table border="1" data-bbox="694 468 1268 719"> <thead> <tr> <th>Display</th> <th>Compressor operating frequency control</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Preventive control for excessive temperature rise of discharge temperature</td> </tr> <tr> <td>2</td> <td>Preventive control for excessive temperature rise of condensing temperature</td> </tr> <tr> <td>4</td> <td>Frost prevention control</td> </tr> <tr> <td>8</td> <td>Preventive control for excessive temperature rise of heatsink</td> </tr> </tbody> </table> <p>(Example) The following controls are activated.</p> <ul style="list-style-type: none"> Primary current control Preventive control for excessive temperature rise of condensing temperature Preventive control for excessive temperature rise of heat sink 	Display	Compressor operating frequency control	1	Primary current control	2	Secondary current control	Display	Compressor operating frequency control	1	Preventive control for excessive temperature rise of discharge temperature	2	Preventive control for excessive temperature rise of condensing temperature	4	Frost prevention control	8	Preventive control for excessive temperature rise of heatsink	Code display
Display	Compressor operating frequency control																		
1	Primary current control																		
2	Secondary current control																		
Display	Compressor operating frequency control																		
1	Preventive control for excessive temperature rise of discharge temperature																		
2	Preventive control for excessive temperature rise of condensing temperature																		
4	Frost prevention control																		
8	Preventive control for excessive temperature rise of heatsink																		
	Pipe temperature/Suction (TH32) -58 to 194	-58 to 194°F [-50 to 90°C] (When the coil thermistor detects 0°F [-17°C] or below, “-” and temperature are displayed alternately.) (Example) When -10°F [-23°C]; 0.5 s 0.5 s 2 s -□ → 15 → □□ 	°F [°C]																
	Indoor pipe temperature/Liquid (TH2 [4]) Indoor 4 -38 to 190	-38 to 190°F [-39 to 88°C] (When the temperature is 0°F [-17°C] or less, “-” and temperature are displayed alternately.)	°F [°C]																
	Indoor pipe temperature / Cond./Eva. (TH5 [4]) Indoor 4 -38 to 190	-38 to 190°F [-39 to 88°C] (When the temperature is 0°F [-17°C] or less, “-” and temperature are displayed by turns.) When there is no indoor unit, “00” is displayed.	°F [°C]																

11-1. SMOOTH MAINTENANCE

Refer to "15-9. SMOOTH MAINTENANCE" for operation procedure.

11-2. GUIDE FOR OPERATION CONDITION

Checkpoints

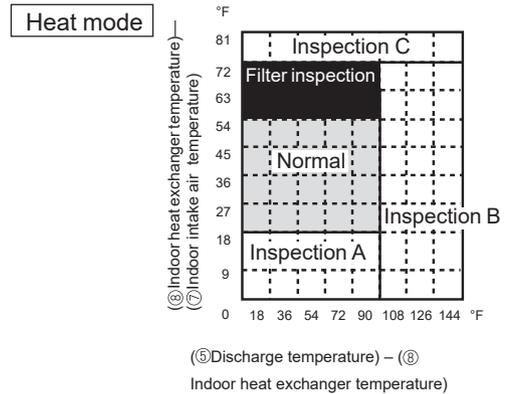
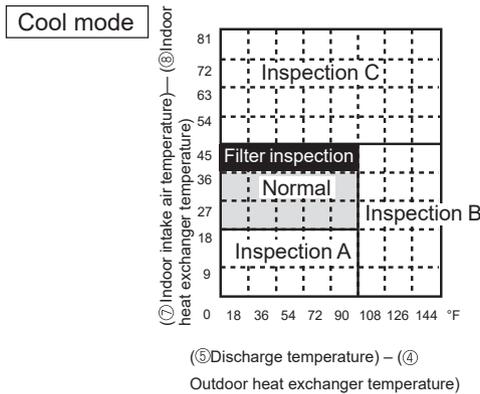
Enter the temperature differences between ⑤, ④, ⑦, and ⑧ into the graph given below.
 Operation state is determined according to the plotted areas on the graph.
 For data measurements, set the fan speed to [Hi] before activating maintenance mode.

Inspection item		Result	
Power supply	Lose connection	Terminal block	Breaker Good Retightened Outdoor Unit Good Retightened Indoor Unit Good Retightened
		(Insulation resistance)	MΩ
		(Voltage)	V
Compressor	① Accumulated operating time	Time	
	② Number of ON/OFF times	Times	
	③ Current	A	
Outdoor unit	Temperature	④ Refrigerant/heat exchanger temperature	COOL °F HEAT °F
		⑤ Refrigerant/discharge temperature	COOL °F HEAT °F
		⑥ Air/outside air temperature	COOL °F HEAT °F
	Cleanliness	(Air/discharge air temperature)	COOL °F HEAT °F
		Appearance	Good Cleaning required
Indoor unit	Temperature	⑦ Air/intake air temperature	COOL °F HEAT °F
		(Air/discharge air temperature)	COOL °F HEAT °F
		⑧ Refrigerant/heat exchanger temperature	COOL °F HEAT °F
Cleanliness	⑨ Filter operating time *	Time	
	Decorative panel	Good Cleaning required	
	Filter	Good Cleaning required	
	Fan	Good Cleaning required	
	Heat exchanger	Good Cleaning required	
Sound/vibration	None Present		

Classification	Item	Result	
Cool	Inspection	Is "000" displayed stably in Display ⑩ on the remote controller?	Stable Unstable
	Temperature difference	(⑤ Discharge temperature) - (④ Outdoor heat exchanger temperature) (⑦ Indoor intake air temperature) - (⑧ Indoor heat exchanger temperature)	°F
Heat	Inspection	Is "000" displayed stably in Display ⑩ on the remote controller?	Stable Unstable
	Temperature difference	(⑤ Discharge temperature) - (⑧ Indoor heat exchanger temperature) (③ Indoor intake air temperature) - (⑦ Indoor heat exchanger temperature)	°F

Note:

- Fixed Hz operation may not be possible under the following temperature ranges
 - A) In cool mode, outdoor intake air temperature is 104 °F or higher or indoor intake air temperature is 73 °F or lower.
 - B) In heat mode, outdoor intake air temperature is 68 °F or higher or indoor intake air temperature is 77 °F or lower.
- If the air conditioner is operated at a temperature range other than the ones above but operation is not stabilized after 30 minutes or more have elapsed, carry out inspection.
- In heat mode, the operation state may vary due to frost forming on the outdoor heat exchanger.



Result

Area	Check item	Judgement	
		Cool	Heat
Normal	Normal operation state		
Filter inspection	Filter may be clogged.*		
Inspection A	Performance has dropped. Detailed inspection is necessary.		
Inspection B	Refrigerant amount is dropping.		
Inspection C	Filter or indoor heat exchanger may be clogged.		

Note: The above judgment is just guide based on Japanese standard conditions. It may be changed depending on the indoor and outdoor temperature.

* It may be judged as "filter inspection" due to the outdoor and indoor temperature, even though it is not clogged.

12-1. UNIT FUNCTION SETTING BY THE REMOTE CONTROLLER

Each function can be set as necessary using the remote controller. The setting of function for each unit can only be done by the remote controller. Select function available from the table 1.

(1) Functions available when setting the unit number to 00 (Select 00 referring to ④ setting the indoor unit number.)

<Table 1> Function selections

Function	Settings	Mode No. Wired remote controller (RF thermistor)	Setting No.	●: Initial setting (when sent from the factory)	Remarks
Power failure automatic recovery	Not available	01	1		The setting is applied to all the units in the same refrigerant system.
	Available	(101)	2	●	
Indoor temperature detection	Average data from each indoor unit	02	1	●	
	Data from the indoor unit with remote controllers	(-)	2		
	Data from main remote controllers		3		
LOSSNAY connectivity	Not supported		1	●	
	Supported (indoor unit dose not intake outdoor air through LOSSNAY)	03 (103)	2		
	Supported (indoor unit intakes outdoor air through LOSSNAY)		3		
Power supply voltage	230 V	04 (104)	1	●	
	208 V		2		
Frost prevention temperature	36°F [2°C] (Normal)	15	1	●	
	37°F [3°C]	(115)	2		
Humidifier control	When the compressor operates, the humidifier also operates.	16	1		
	When the fan operates, the humidifier also operates.	(116)	2	●	
Change of defrosting control	Standard	17	1	●	
	For high humidity	(117)	2		

<Table 2> Meaning of "Function setting"
Mode02: Indoor temperature detecting

No.	Indoor temperature (ta) =					
No.1	Average data of sensor on all indoor units	Initial setting	ta = (A+B)/2	ta = (A+B)/2	ta = A	ta = A
No.2	Data of sensor on indoor unit that connected with remote controller	Initial setting	ta = A	ta = B	ta = A	ta = A
No.3	Data of sensor on main remote controller	Initial setting	ta = C	ta = C	ta = C	ta = C

12-2. SELECTING FUNCTIONS USING THE REMOTE CONTROLLER

Refer to "15-3. SERVICE MENU" and "15-5. FUNCTION SETTING" when selecting functions.

13

MONITORING THE OPERATION DATA BY THE REMOTE CONTROLLER

13-1. HOW TO "MONITOR THE OPERATION DATA"

Refer to "15-10. REQUEST CODE" when monitoring the operation data.

13-2. REQUEST CODE LIST

Certain indoor/outdoor combinations do not have the request code function; therefore, no request codes are displayed.

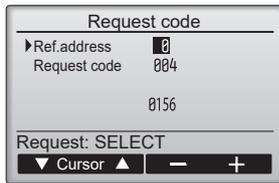
Request code	Request content	Description (Display range)	Unit	Remarks
0	Operation state	Refer to 13-2-1. Detail Contents in Request Code.	-	
1	Compressor-Operating current (rms)	0-50	A	
2	Compressor-Accumulated operating time	0-9999	10 hours	
3	Compressor-Number of operation times	0-9999	100 times	
4	Discharge temperature (TH4)	-4-422	°F	
5	Outdoor unit-Liquid pipe 1 temperature (TH3)	-58-194	°F	
6				
7	Outdoor unit-2-phase pipe temperature (TH6)	-58-194	°F	
8	Outdoor suction pipe temperature (TH32)	-58-194	°F	
9	Outdoor unit-Ambient air temperature (TH7)	-58-194	°F	
10	Outdoor unit-Heat sink temperature (TH8)	-40-392	°F	
11				
12	Discharge superheat (SHd)	0-327	°F	
13	Subcooling (SC)	0-234	°F	
14				
15				
16	Compressor-Operating frequency	0-255	Hz	
17	Compressor-Target operating frequency	0-255	Hz	
18	Outdoor unit-Fan output step	0-25	Step	
19	Outdoor unit-Fan 1 speed (Only for air conditioners with DC fan motor)	0-9999	rpm	
20	Outdoor unit-Fan 2 speed (Only for air conditioners with DC fan motor)	0-9999	rpm	"0" is displayed if air conditioner is a single-fan type.
21				
22	LEV (A) opening	0-500	Pulses	
23	LEV (B) opening	0-500	Pulses	
24	LEV (C) opening	0-500	Pulses	
25	Primary current	0-50	A	
26	DC bus voltage	180-370	V	
27				
28				
29	Number of connected indoor units	0-4	Units	
30	Indoor unit-Setting temperature	62-86	°F	
31	Indoor unit-Intake air temperature <Measured by thermostat>	46-102	°F	
32	Indoor unit-Intake air temperature (Unit No. 1) <Heat mode-4 degree correction>	46-102	°F	"0" is displayed if target unit is not present.
33	Indoor unit-Intake air temperature (Unit No. 2) <Heat mode-4 degree correction>	46-102	°F	↑
34	Indoor unit-Intake air temperature (Unit No. 3) <Heat mode-4 degree correction>	46-102	°F	↑
35	Indoor unit-Intake air temperature (Unit No. 4) <Heat mode-4 degree correction>	46-102	°F	↑
36				
37	Indoor unit-Liquid pipe temperature (Unit No. 1)	-38-190	°F	"0" is displayed if target unit is not present.
38	Indoor unit-Liquid pipe temperature (Unit No. 2)	-38-190	°F	↑
39	Indoor unit-Liquid pipe temperature (Unit No. 3)	-38-190	°F	↑
40	Indoor unit-Liquid pipe temperature (Unit No. 4)	-38-190	°F	↑
41				
42	Indoor unit-Cond./Eva. pipe temperature (Unit No. 1)	-38-190	°F	"0" is displayed if target unit is not present.
43	Indoor unit-Cond./Eva. pipe temperature (Unit No. 2)	-38-190	°F	↑
44	Indoor unit-Cond./Eva. pipe temperature (Unit No. 3)	-38-190	°F	↑
45	Indoor unit-Cond./Eva. pipe temperature (Unit No. 4)	-38-190	°F	↑
46				
47				
48	Thermostat ON operating time	0-999	Minutes	
49	Test run elapsed time	0-120	Minutes	← Not possible to activate maintenance mode during test run.

Request code	Request content	Description (Display range)	Unit	Remarks
50	Indoor unit-Control state	Refer to 13-2-1. Detail Contents in Request Code.	-	
51	Outdoor unit-Control state	Refer to 13-2-1. Detail Contents in Request Code.	-	
52	Compressor-Frequency control state	Refer to 13-2-1. Detail Contents in Request Code.	-	
53	Outdoor unit-Fan control state	Refer to 13-2-1. Detail Contents in Request Code.	-	
54	Actuator output state	Refer to 13-2-1. Detail Contents in Request Code.	-	
55	Error content (U9)	Refer to 13-2-1. Detail Contents in Request Code.	-	
56				
57				
58				
59				
60	Signal transmission demand capacity	0-255	%	
61	Contact demand capacity	Refer to 13-2-1.Detail Contents in Request Code.	-	
62	External input state (silent mode, etc.)	Refer to 13-2-1.Detail Contents in Request Code.	-	
63				
64				
65				
66				
67				
68				
69				
70	Outdoor unit-Capacity setting display	Refer to 13-2-1.Detail Contents in Request Code.	-	
71	Outdoor unit-Setting information	Refer to 13-2-1.Detail Contents in Request Code.	-	
72				
73	Outdoor unit-SW1 setting information	Refer to 13-2-1.Detail Contents in Request Code.	-	
74	Outdoor unit-SW2 setting information	Refer to 13-2-1.Detail Contents in Request Code.	-	
75				
76	Outdoor unit-SW4 setting information	Refer to 13-2-1.Detail Contents in Request Code.	-	
77	Outdoor unit-SW5 setting information	Refer to 13-2-1.Detail Contents in Request Code.	-	
78	Outdoor unit-SW6 setting information	Refer to 13-2-1.Detail Contents in Request Code.	-	
79	Outdoor unit-SW7 setting information	Refer to 13-2-1.Detail Contents in Request Code.	-	
80	Outdoor unit-SW8 setting information	Refer to 13-2-1.Detail Contents in Request Code.	-	
81	Outdoor unit-SW9 setting information	Refer to 13-2-1.Detail Contents in Request Code.	-	
82				
83				
84	M-NET adapter connection (presence/absence)	"0000": Not connected "0001": Connected	-	
85				
86				
87				
88				
89	Display of execution of replace/wash operation	"0000": Not connected "0001": Connected	-	
90	Outdoor unit-Microprocessor version information	Examples) Ver 5.01 → "0501"	Ver	
91	Outdoor unit-Microprocessor version information (sub No.)	Auxiliary information (displayed after version information) Examples) Ver 5.01 A000 → "A000"	-	
92				
93				
94				
95				
96				
97				
98				
99				
100	Outdoor unit-Error postponement history 1 (latest)	Displays postponement code. (" - - " is displayed if no postponement code is present)	Code	
101	Outdoor unit-Error postponement history 2 (previous)	Displays postponement code. (" - - " is displayed if no postponement code is present)	Code	
102	Outdoor unit-Error postponement history 3 (second to last)	Displays postponement code. (" - - " is displayed if no postponement code is present)	Code	

Request code	Request content	Description (Display range)	Unit	Remarks
103	Error history 1 (latest)	Displays error history. (" - - " is displayed if no history is present.)	Code	
104	Error history 2 (second to last)	Displays error history. (" - - " is displayed if no history is present.)	Code	
105	Error history 3 (third to last)	Displays error history. (" - - " is displayed if no history is present.)	Code	
106	Abnormal thermistor display (TH3/TH6/TH7/TH8)	3: TH3 6: TH6 7: TH7 8: TH8 0: No thermistor error	Sensor number	
107	Operation mode at time of error	Displayed in the same way as request code "0".	-	
108	Compressor-Operating current at time of error	0-50	A	
109	Compressor-Accumulated operating time at time of error	0-9999	10 hours	
110	Compressor-Number of operation times at time of error	0-9999	100 times	
111	Discharge temperature at time of error	-4-422	°F	
112	Outdoor unit - Liquid pipe 1 temperature (TH3) at time of error	-58-194	°F	
113				
114	Outdoor unit-2-phase pipe temperature (TH6) at time of error	-58-194	°F	
115	Outdoor suction pipe temperature (TH32) at time of error	-58-194	°F	
116	Outdoor unit-Ambient temperature (TH7) at time of error	-58-194	°F	
117	Outdoor unit-Heat sink temperature (TH8) at time of error	-40-392	°F	
118	Discharge super heat (SHd) at time of error	0-327	°F	
119	Subcooling (SC) at time of error	0-255	°F	
120	Compressor-Operating frequency at time of error	0-255	Hz	
121	Outdoor unit at time of error • Fan output step	0-25	Step	
122	Outdoor unit at time of error • Fan 1 speed (Only for air conditioners with DC fan)	0-9999	rpm	
123	Outdoor unit at time of error • Fan 2 speed (Only for air conditioners with DC fan)	0-9999	rpm	"0" is displayed if the air conditioner is a single-fan type.
124				
125	LEV (A) opening at time of error	0-500	Pulses	
126	LEV (B) opening at time of error	0-500	Pulses	
127	LEV (C) opening at time of error	0-500	Pulses	
128				
129				
130	Thermo ON time until operation stops due to error	0-999	Minutes	
131				
132	Indoor - Liquid pipe temperature at time of error	-38-190	°F	Average value of all indoor units is displayed if the air conditioner consists of 2 or more indoor units (twin).
133	Indoor-Cond./Eva. pipe temperature at time of error	-38-190	°F	Average value of all indoor units is displayed if the air conditioner consists of 2 or more indoor units (twin).
134	Indoor at time of error • Intake air temperature <Thermostat judge temperature>	-38-190	°F	
135				
136				
137				
138				
139				
140				
~				
146				
147				
148				
149				
150	Indoor-Actual intake air temperature	-38-190	°F	
151	Indoor - Liquid pipe temperature	-38-190	°F	
152	Indoor-Cond./Eva. pipe temperature	-38-190	°F	

Request code	Request content	Description (Display range)	Unit	Remarks
153				
154	Indoor-Fan operating time (After filter is reset)	0-9999	1 hour	
155	Indoor-Total operating time (Fan motor ON time)	0-9999	10 hours	
156				
157	Indoor fan output value (Sj value)	0-255 Fan control data	-	For indoor fan phase control
158	Indoor fan output value (Pulsation ON/OFF)	"00 *** ** indicates fan control data.	-	For indoor fan pulsation control
159	Indoor fan output value (duty value)	"00 *** ** indicates fan control data.	-	For indoor DC brushless motor control
160				
161				
162	Indoor unit-Model setting information	Refer to 13-2-1. Detail Contents in Request Code.	-	
163	Indoor unit-Capacity setting information	Refer to 13-2-1. Detail Contents in Request Code.	-	
164	Indoor unit-SW3 information	Undefined	-	
165	Wireless pair No. (indoor control board side) setting	Refer to 13-2-1. Detail Contents in Request Code.	-	
166	Indoor unit-SW5 information	Undefined	-	
167				
~				
189				
190	Indoor unit-Microprocessor version information	Examples) Ver 5.01 → "0501"	Ver	
191	Indoor unit-Microprocessor version information (sub No.)	Auxiliary information (displayed after version information) Examples) Ver 5.01 A000 → "A000"	-	
192				
~				
764				
765	Stable operation (Heat mode)	This request code is not provided to collect data. It is used to fix the operation state.		
766	Stable operation (Cool mode)	This request code is not provided to collect data. It is used to fix the operation state.		
767	Stable operation cancellation	This request code is not provided to collect data. It is used to cancel the operation state that has been fixed by request codes "765" and "766".		

13-2-1. Detail Content in Request Code



[Example) Request code "004"
Discharge temperature 156°F
Refrigerant address "00"]

Operation state (Request code: "0")

Data display

□ □ C 4

Relay output state
Operation mode

Operation mode

Display	Operation mode
0	STOP • FAN
C	COOL • DRY
H	HEAT
d	DEFROST

Relay output state

Display	Power currently supplied to compressor	Compressor	4-way valve	Solenoid valve
0	-	-	-	-
1				ON
2			ON	
3			ON	ON
4		ON		
5		ON		ON
6		ON	ON	
7		ON	ON	ON
8	ON			
A	ON		ON	

Indoor unit-Control state (Request code: "50")

Data display

* * * *

Unit No. 4 state
Unit No. 3 state
Unit No. 2 state
Unit No. 1 state

Operation mode

Display	State
0	Normal
1	Preparing for heat operation.
2	-
3	-
4	Heater is ON.
5	Anti-freeze protection is ON.
6	Overheat protection is ON.
7	Requesting compressor to turn OFF.
F	There are no corresponding units.

Outdoor unit-Control state (Request code: "51")

Data display	State
0 0 0 0	Normal
0 0 0 1	Preparing for heat operation.
0 0 0 2	Defrost

Compressor-Frequency control state (Request code: "52")

Data display

0 0 * *

Frequency control state 2
Frequency control state 1

Frequency control state 1

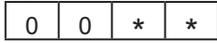
Display	State
0	No current limit
1	Primary current limit control is ON.
2	Secondary current limit control is ON.

Frequency control state 2

Display	Discharge temperature overheat prevention	Condensation temperature overheat prevention	Anti-freeze protection control	Heat sink temperature overheat prevention
0				
1	Controlled			
2		Controlled		
3	Controlled	Controlled		
4			Controlled	
5	Controlled		Controlled	
6		Controlled	Controlled	
7	Controlled	Controlled	Controlled	
8				Controlled
9	Controlled			Controlled
A		Controlled		Controlled
b	Controlled	Controlled		Controlled
C			Controlled	Controlled
d	Controlled		Controlled	Controlled
E		Controlled	Controlled	Controlled
F	Controlled	Controlled	Controlled	Controlled

Fan control state (Request code: "53")

Data display



Fan step correction value by heatsink temperature overhear prevention control
 Fan step correction value by cool condensation temperature overhear prevention control

Display	Correction valve
-(minus)	-1
0	0
1	+1
2	+2

Actuator output state (Request code: "54")

Data display



Actuator output state 1
 Actuator output state 2

Actuator output state 1

Display	SV1	4-way valve	Compressor	Compressor is warming up
0				
1	ON			
2		ON		
3	ON	ON		
4			ON	
5	ON		ON	
6		ON	ON	
7	ON	ON	ON	
8				ON
9	ON			ON
A		ON		ON
b	ON	ON		ON
C			ON	ON
d	ON		ON	ON
E		ON	ON	ON
F	ON	ON	ON	ON

Actuator output state 2

Display	52C	SV2	SS
0			
1	ON		
2		ON	
3	ON	ON	
4			ON
5	ON		ON
6		ON	ON
7	ON	ON	ON

Error content (U9) (Request code: "55")

Data display



Error content 1
 Error content 2

●: Detected

Error content 1

Display	Overtoltage error	Undervoltage error	L1-phase open error	Power synchronizing signal error
0				
1	●			
2		●		
3	●	●		
4			●	
5	●		●	
6		●	●	
7	●	●	●	
8				●
9	●			●
A		●		●
b	●	●		●
C			●	●
d	●		●	●
E		●	●	●
F	●	●	●	●

Error content 2

●: Detected

Display	Converter Fo error	PAM error	Input voltage sensor error
0			
1	●		
2		●	
3	●	●	
8			●
9	●		●
A		●	●
b	●	●	●

Contact demand capacity (Request code: "61")

Data display

0	0	0	*
---	---	---	---

Setting content

Setting content

Display	Setting value	Setting	
		SW7-1	SW7-2
0	0%		
1	50%	ON	
2	75%		ON
3	100%	ON	ON

External input state (Request code: "62")

Data display

0	0	0	*
---	---	---	---

Input state

●: Input position

Input state

Display	Contact demand input	Silent mode input	Spare 1 input	Spare 2 input
0				
1	●			
2		●		
3	●	●		
4			●	
5	●		●	
6		●	●	
7	●	●	●	
8				●
9	●			●
A		●		●
b	●	●		●
C			●	●
d	●		●	●
E		●	●	●
F	●	●	●	●

Outdoor unit-Capacity setting display (Request code: "70")

Data Display	Capacity
9	12
10	18
11	24
14	30
20	36
25	42
28	48

Outdoor unit-Setting information (Request code: "71")

Data display

0	0	*	*
---	---	---	---

Setting information 1
Setting information 2

Setting information 1

Display	Defrost mode
0	Standard
1	For high humidity

Setting information 2

Display	Single-/3-phase	Heat pump/cooling only
0	Single-phase	Heat pump
1		Cooling only
2	3-phase	Heat pump
3		Cooling only

Outdoor unit switch setting display (SW1 to SW9, except SW3) Request codes: "73 to 81"

0: Switch OFF 1: Switch ON

SW1, SW2, SW6, SW7						Data display
1	2	3	4	5	6	
0	0	0	0	0	0	00 00
1	0	0	0	0	0	00 01
0	1	0	0	0	0	00 02
1	1	0	0	0	0	00 03
0	0	1	0	0	0	00 04
1	0	1	0	0	0	00 05
0	1	1	0	0	0	00 06
1	1	1	0	0	0	00 07
0	0	0	1	0	0	00 08
1	0	0	1	0	0	00 09
0	1	0	1	0	0	00 0A
1	1	0	1	0	0	00 0b
0	0	1	1	0	0	00 0C
1	0	1	1	0	0	00 0d
0	1	1	1	0	0	00 0E
1	1	1	1	0	0	00 0F
0	0	0	0	1	0	00 10
1	0	0	0	1	0	00 11
0	1	0	0	1	0	00 12
1	1	0	0	1	0	00 13
0	0	1	0	1	0	00 14
1	0	1	0	1	0	00 15
0	1	1	0	1	0	00 16
1	1	1	0	1	0	00 17
0	0	0	1	1	0	00 18
1	0	0	1	1	0	00 19
0	1	0	1	1	0	00 1A
1	1	0	1	1	0	00 1B
0	0	1	1	1	0	00 1C
1	0	1	1	1	0	00 1D
0	1	1	1	1	0	00 1E
1	1	1	1	1	0	00 1F
0	0	0	0	0	1	00 20
1	0	0	0	0	1	00 21
0	1	0	0	0	1	00 22
1	1	0	0	0	1	00 23
0	0	1	0	0	1	00 24
1	0	1	0	0	1	00 25
0	1	1	0	0	1	00 26
1	1	1	0	0	1	00 27
0	0	0	1	1	1	00 28
1	0	0	1	1	1	00 29
0	1	0	1	1	1	00 2A
1	1	0	1	1	1	00 2B
0	0	1	1	1	1	00 2C
1	0	1	1	1	1	00 2D
0	1	1	1	1	1	00 2E
1	1	1	1	1	1	00 2F
0	0	0	0	0	1	00 30
1	0	0	0	0	1	00 31
0	1	0	0	0	1	00 32
1	1	0	0	0	1	00 33
0	0	1	0	0	1	00 34
1	0	1	0	0	1	00 35
0	1	1	0	0	1	00 36
1	1	1	0	0	1	00 37
0	0	0	1	1	1	00 38
1	0	0	1	1	1	00 39
0	1	0	1	1	1	00 3A
1	1	0	1	1	1	00 3B
0	0	1	1	1	1	00 3C
1	0	1	1	1	1	00 3D
0	1	1	1	1	1	00 3E
1	1	1	1	1	1	00 3F

0: Switch OFF 1: Switch ON

SW5				Data display
1	2	3	4	
0	0	0	0	00 00
1	0	0	0	00 01
0	1	0	0	00 02
1	1	0	0	00 03
0	0	1	0	00 04
1	0	1	0	00 05
0	1	1	0	00 06
1	1	1	0	00 07
0	0	0	1	00 08
1	0	0	1	00 09
0	1	0	1	00 0A
1	1	0	1	00 0b
0	0	1	1	00 0C
1	0	1	1	00 0d
0	1	1	1	00 0E
1	1	1	1	00 0F

0: Switch OFF 1: Switch ON

SW8			Data display
1	2	3	
0	0	0	00 00
1	0	0	00 01
0	1	0	00 02
1	1	0	00 03
0	0	1	00 04
1	0	1	00 05
0	1	1	00 06
1	1	1	00 07

0: Switch OFF 1: Switch ON

SW4, SW9		Data display
1	2	
0	0	00 00
1	0	00 01
0	1	00 02
1	1	00 03

Indoor unit-Capacity setting information (Request code: "163")

Data display

0	0	*	*
---	---	---	---

See the table on the right.

Display	Capacity setting state	Display	Capacity setting state
00		10	42
01		11	
02		12	48
03		13	60
04		14	
05		15	
06	12	16	
07		17	
08		18	
09	18	19	
0A		1A	
0b	24	1b	
0C		1C	
0d	30	1d	
0E		1E	
0F	36	1F	

Wireless pair No. (indoor control board side) setting (Request code: "165")

Data display

0	0	*	*
---	---	---	---

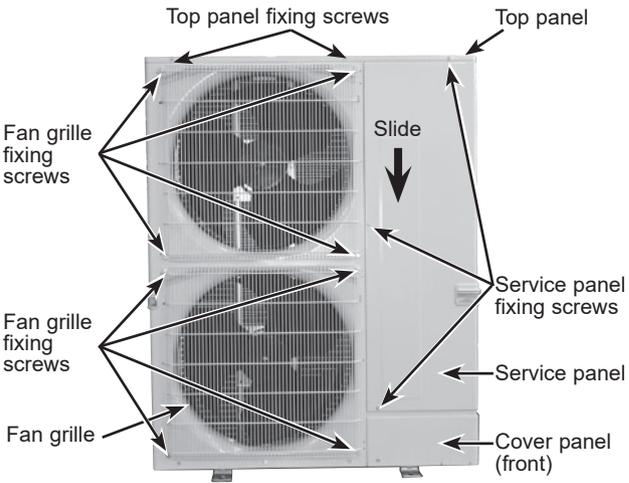
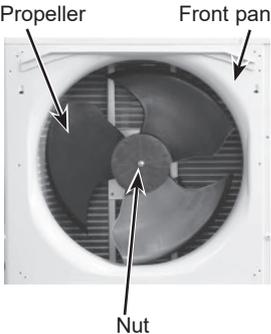
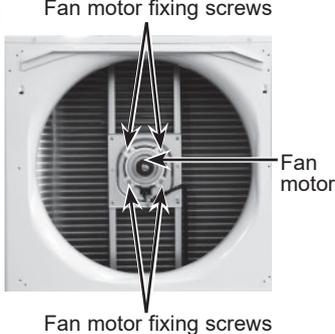
See the table on the right.

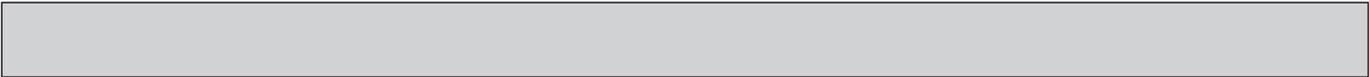
Display	Pair No. setting state
00	No. 0
01	No. 1 J41 disconnected
02	No. 2 J42 disconnected
03	No. 3 J41, J42 disconnected

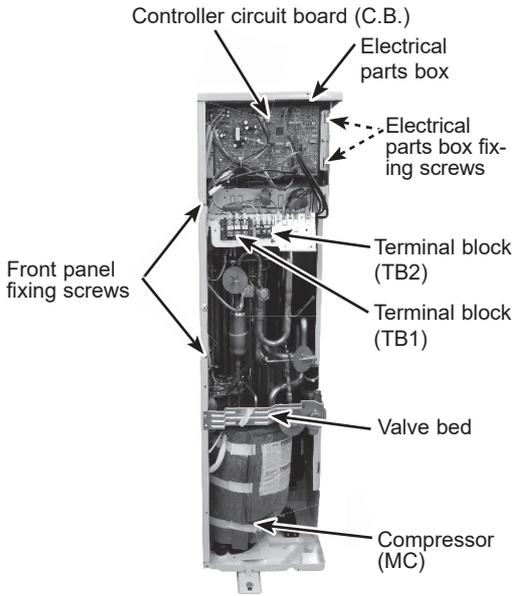
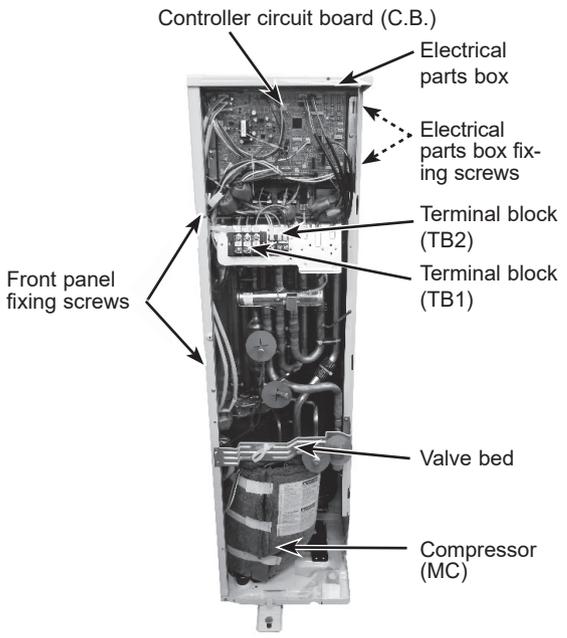
—————> : Indicates the visible parts in the photos/figures.

- - - - -> : Indicates the invisible parts in the photos/figures.

Note: The red markings indicate that flammable refrigerant is charged. If you remove the markings, put them back to the original position after the work is completed.

PROCEDURE	PHOTOS/FIGURES
<p>1. Removing the service panel and top panel</p> <p>(1) Remove the 3 service panel fixing screws (5 × 12) and slide the hook on the right downward to remove the service panel.</p> <p>(2) Remove the screws (2 for front, 3 for rear/5 × 12) of the top panel and remove it.</p>	<p>Photo 1</p> 
<p>2. Removing the fan motor (MF1, MF2)</p> <p>(1) Remove the service panel. (See Photo 1)</p> <p>(2) Remove the top panel. (See Photo 1)</p> <p>(3) Remove the 4 fan grille fixing screws (5 × 12) from each grille and remove it. (See Photo 1)</p> <p>(4) Remove a nut (for right handed screw of M6) to detach the propeller. (See Photo 2)</p> <p>(5) Disconnect the connectors, CNF1, CNF2 on controller circuit board in the electrical parts box.</p> <p>(6) Remove the 4 fan motor fixing screws (5 × 20) to detach the fan motor. (See Photo 3)</p> <p>(7) When attaching the fan motor, make sure to route the cable through the hook below the fan motor and fix firmly with the clamp.</p>	<p>Photo 2 Photo 3</p>  



PROCEDURE	PHOTOS/FIGURES
<p>3. Removing the electrical parts box</p> <p>(1) Remove the service panel. (See Photo 1)</p> <p>(2) Remove the top panel. (See Photo 1)</p> <p>(3) Disconnect the indoor/outdoor connecting wire and the power supply wire from the terminal block.</p> <p>(4) Disconnect the connector CNF1, CNF2, SV2, LEV-A, LEV-B, and LEV-C on the controller circuit board.</p> <p><Symbols on the board></p> <ul style="list-style-type: none"> • CNF1, CNF2: Fan motor • LEV-A, LEV-B, LEV-C: LEV • SV2: Base Heater <p>(5) Disconnect the pipe-side connections of the following parts.</p> <ul style="list-style-type: none"> • Thermistor <Liquid>(TH3) • Thermistor <Discharge>(TH4) • Thermistor <2-phase pipe>(TH6) • Thermistor <Ambient>(TH7) • Thermistor <Suction> (TH32) • Thermistor <Comp. surface> (TH33) • Thermal protector (TRS) • High pressure switch (63H) • 4-way valve coil (21S4) <p>(6) Remove the terminal cover and disconnect the compressor lead wire.</p> <p>(7) Loosen the clamp for lead wires on the separator.</p> <p>(8) Remove 2 electrical parts box fixing screws (4 × 10) and detach the electrical parts box by pulling it upward. The electrical parts box is fixed with 2 hooks on the left and 1 hook on the right.</p>	<p>Photo 4</p> <p>AK24/30/36</p>  <p>AK42/48</p> 

PROCEDURE

4. Removing the thermistor <2-phase pipe> (TH6) and thermistor <Ambient>(TH7)

- (1) Remove the service panel. (See Photo 1)
- (2) Remove the top panel. (See Photo 1)
- (3) Disconnect the connectors TH7/6 (red) on the controller circuit board in the electrical parts box.
Loosen fasteners for lead wires in the electrical parts box.
- (4) Loosen the clamp for lead wires in the rear of the electrical parts box.
- (5) Pull out the thermistor <2-phase pipe> (TH6) and the thermistor <Ambient> (TH7) from the sensor holder.

Note: When replacing the thermistor <2-phase pipe> (TH6) or the thermistor <Ambient> (TH7), replace it together.

PHOTOS/FIGURES

Photo 5

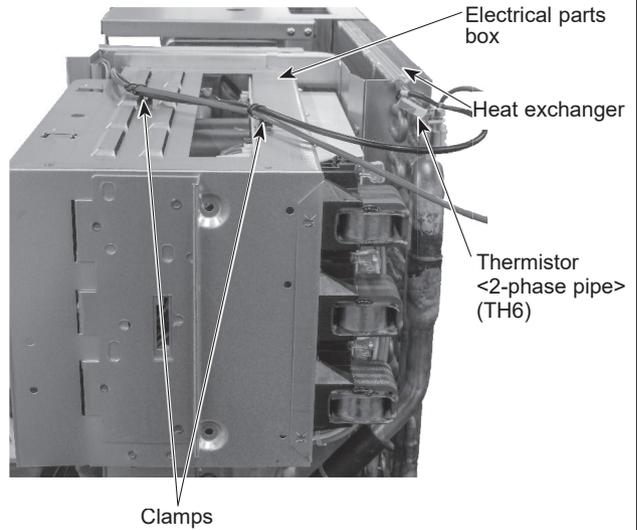
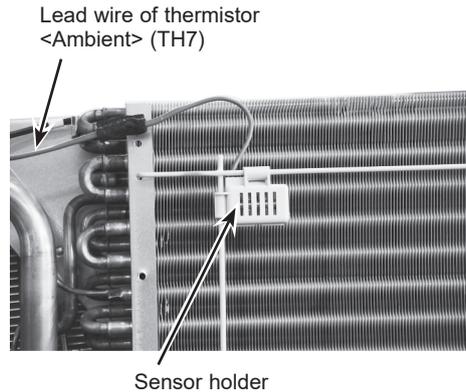
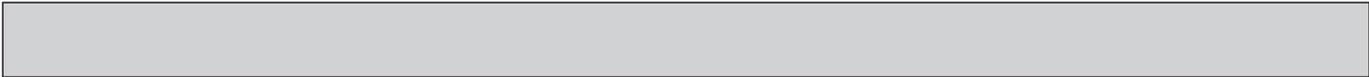


Photo 6

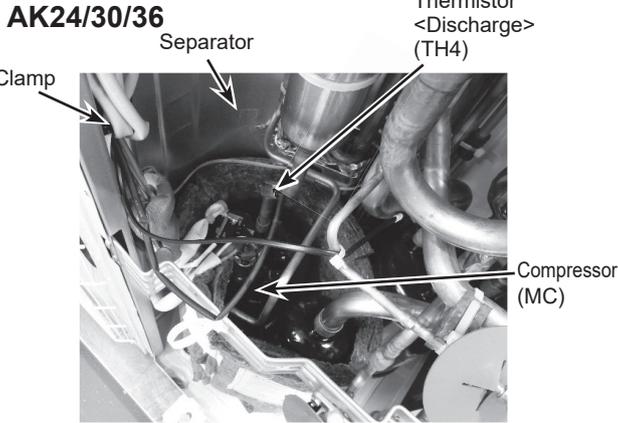




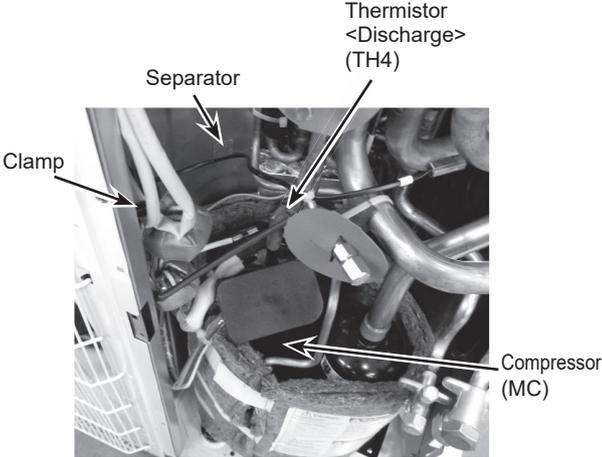
PROCEDURE
<p>5. Removing the thermistor <Discharge> (TH4)</p> <ul style="list-style-type: none">(1) Remove the service panel. (See Photo 1)(2) Disconnect the connector TH4 (white) on the controller circuit board in the electrical parts box. Loosen fasteners for lead wires in the electrical parts box.(3) Loosen clamps for the lead wire on the separator (See Photo 7).(4) Pull out the thermistor <Discharge> (TH4) from the sensor holder.

PHOTOS/FIGURES

Photo 7



AK42/48



PROCEDURE

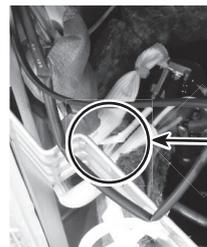
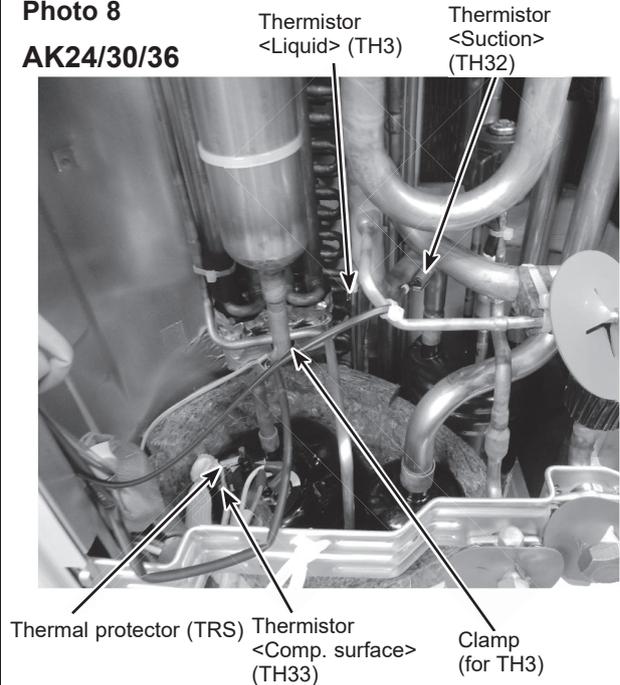
6. Removing the thermistor <Liquid> (TH3), thermistor <Suction> (TH32), thermistor <Comp. surface> (TH33), and thermal protector (TRS)

- (1) Remove the service panel. (See Photo 1)
- (2) Disconnect the connectors, TH3 (white) and TH32 (black), TH33 (yellow) on the controller circuit board in the electrical parts box.
- (3) Loosen fasteners for lead wires in the electrical parts box. Cut the band connecting the 63H lead wire and the lead wire of the thermal protector in the electrical parts box, and disconnect the relay connector of the thermal protector (TRS).
- (4) Loosen the clamps for the lead wires on the separator (See Photo 7).
Loosen the clamp and the cable strap for lead wires on the bottom of the electrical parts box. (Note that this procedure is only for removing TH3.)
- (5) Loosen the clamp for the lead wire for TH3 and TH32.
- (6) Pull out the thermistor <Liquid> (TH3), thermistor <Suction> (TH32), thermistor <Comp. surface> (TH33).
Instead of holding the lead wires, hold the thermistor body when removing and installing the shell thermistor. See "Warning label of wire disconnection" .(See Photo 8)
- (7) Remove the damper and pull out the thermal protector (TRS) from the holder. (See Photo 8)

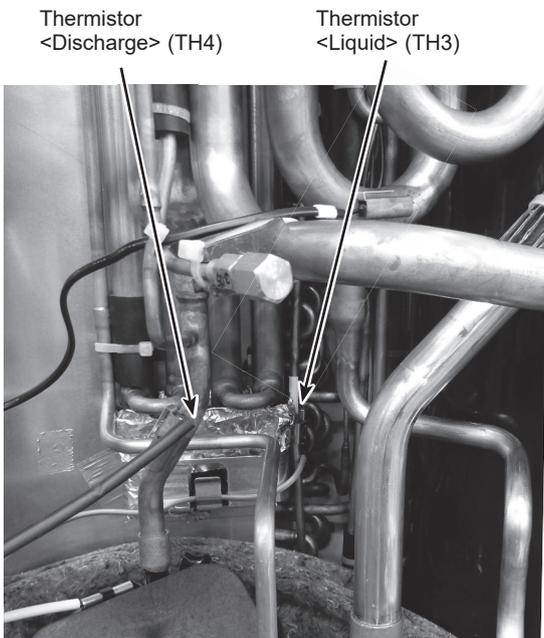
PHOTOS/FIGURES

Photo 8

AK24/30/36



AK42/48



PROCEDURE

7. Removing the 4-way valve coil (21S4), and linear expansion valve coil (LEV-A, LEV-B, LEV-C)

- (1) Remove the service panel. (See Photo 1)
- (2) Remove the top panel. (See Photo 1)
- (3) Remove the electrical parts box. (See Photo 4)

Removing the 4-way valve coil

- (4) Remove the 4-way valve coil fixing screw (See Photo9).
- (5) Remove the 4-way valve coil by sliding the coil toward you. Loosen the clamp for lead wires on the separator. Loosen the fasteners and the cable strap for lead wires in the electrical parts box.
- (6) Disconnect the connector 21S4 (green) on the controller circuit board in the electrical parts box.

Removing the linear expansion valve coil

- (4) Loosen a fastener for lead wires.
- (5) Remove the linear expansion valve coil by sliding the coil upward. Loosen the clamp for lead wires on the separator. Loosen a fastener for lead wires in the electrical parts box.
- (6) Disconnect the connectors, LEV-A (white), LEV-B (red), and LEV-C (blue) on the controller circuit board in the electrical parts box.

8. Removing the 4-way valve

- (1) Remove the service panel. (See Photo 1)
- (2) Remove the top panel. (See Photo 1)
- (3) Remove the electrical parts box. (See Photo 4)
- (4) Remove the 2 cover panel front fixing screws (5 × 12) and remove the cover panel front. (See Photo 1)
- (5) Remove the 2 cover panel rear fixing screws (5 × 12) and remove the cover panel rear.
- (6) Remove the 3 valve bed fixing screws (4 × 10) and 4 stop valve fixing screws (5 × 16), then remove the valve bed.
- (7) Remove 3 side panel (R) fixing screws (5 × 12) in the rear of the unit then remove the side panel (R).
- (8) Remove the 4-way valve coil.
- (9) Recover refrigerant.
- (10) Remove the welded part of the 4-way valve.

Note 1: Recover refrigerant without spreading it in the air.

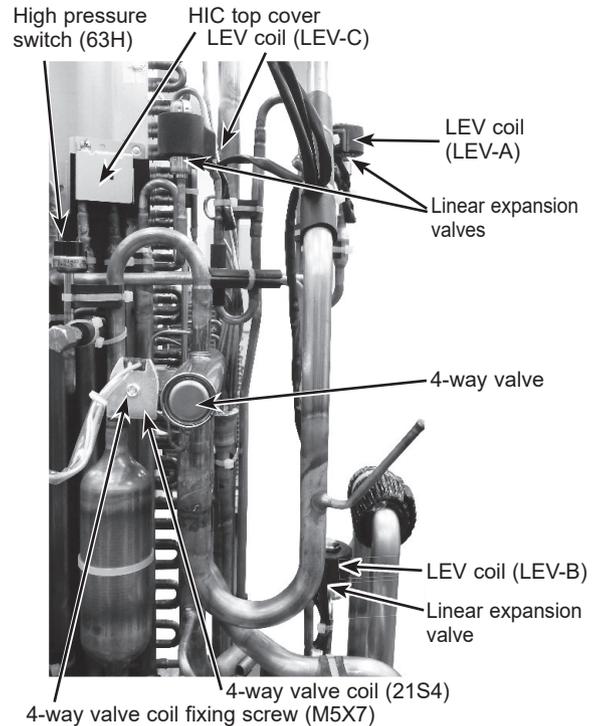
Note 2: The welded part can be removed easily by removing the right side panel.

Note 3: When installing the 4-way valve, cover it with a wet cloth to prevent it from heating (250°F [120°C] or more), then braze the pipes so that the inside of pipes are not oxidized.

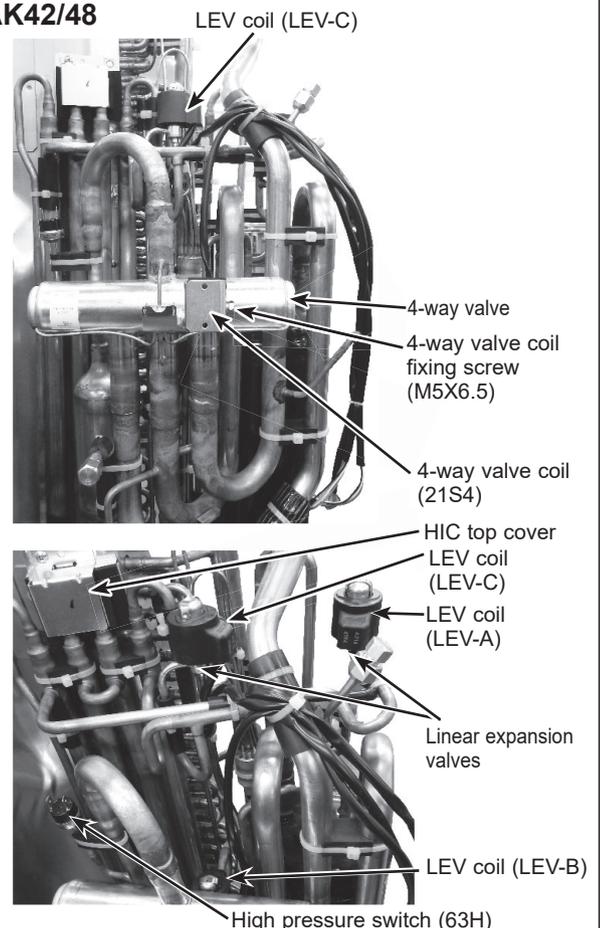
Note 4: Be careful not to expose the fusible plug to the braze torch flame or transfer heat to it; protect the fusible plug with a wet cloth when necessary (fusible plug breaks at 158°F [70°C]).

PHOTOS/FIGURES

**Photo 9
AK24/30/36**



AK42/48



PROCEDURE

9. Removing linear expansion valve

- (1) Remove the service panel. (See Photo 1)
- (2) Remove the top panel. (See Photo 1)
- (3) Remove the electrical parts box. (See Photo 4)
- (4) Remove the cover panel front. (Refer to procedure 8)
- (5) Remove the cover panel rear. (Refer to procedure 8)
- (6) Remove the valve bed. (Refer to procedure 8)
- (7) Remove the side panel (R). (Refer to procedure 8)
- (8) Remove the linear expansion valve coil.
- (9) Recover refrigerant.
- (10) Remove the welded part of linear expansion valve.

Note 1: Recover refrigerant without spreading it in the air.

Note 2: The welded part can be removed easily by removing the right side panel.

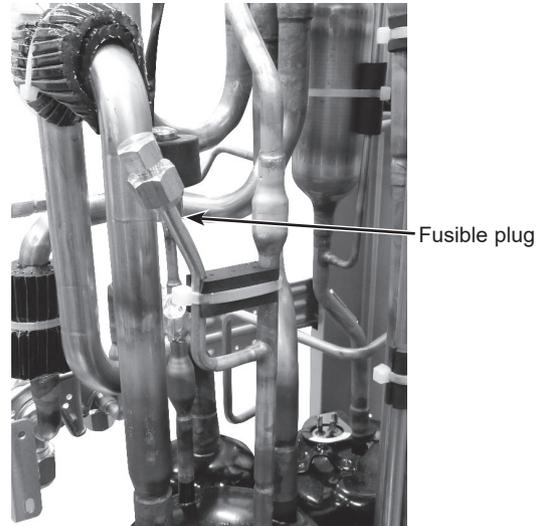
Note 3: When installing the linear expansion valve, cover it with a wet cloth to prevent it from heating (250°F [120°C] or more), then braze the pipes so that the inside of pipes are not oxidized.

Note 4: Be careful not to expose the fusible plug to the braze torch flame or transfer heat to it; protect the fusible plug with a wet cloth when necessary (fusible plug breaks at 158°F [70°C]).

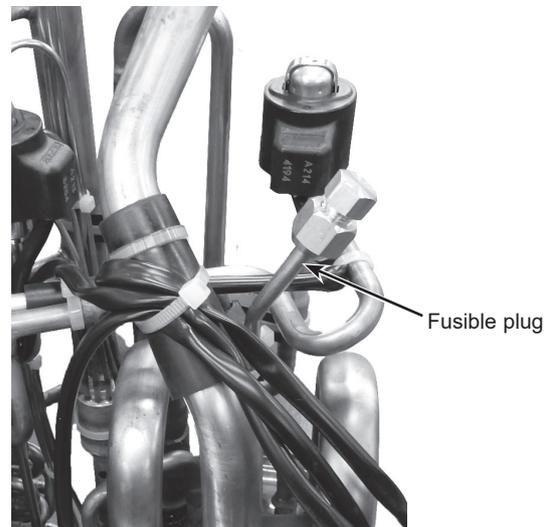
PHOTOS/FIGURES

Photo 10

AK24/30/36



AK42/48



PROCEDURE

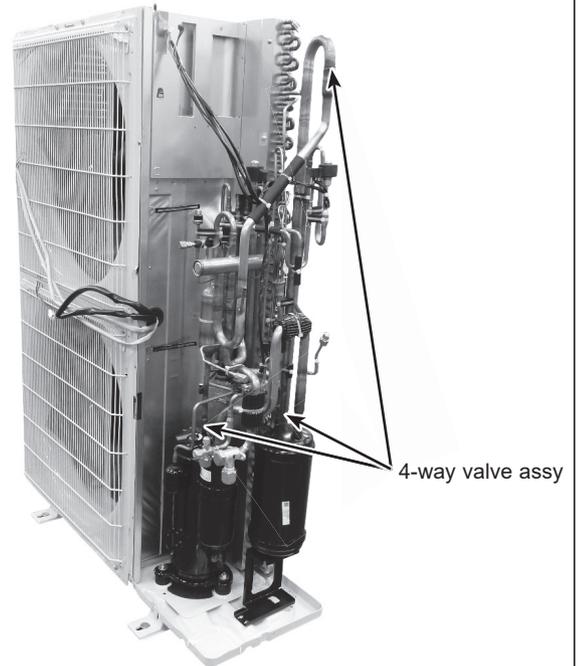
10. Removing the HIC&LEV ASSY

- (1) Remove the service panel. (See Photo 1)
- (2) Remove the top panel. (See Photo 1)
- (3) Remove the electrical parts box. (See Photo 4)
- (4) Remove the 2 cover panel front fixing screws (5 × 12) and remove the cover panel front. (See Photo 1)
- (5) Remove the 2 cover panel rear fixing screws (5 × 12) and remove the cover panel rear.
- (6) Remove the 3 valve bed fixing screws (4 × 10) and the 4 stop valve fixing screws (5 × 16), and then remove the valve bed.
- (7) Remove the 3 side panel (R) fixing screws (5 × 12) in the rear of the unit, and then remove the side panel (R).
- (8) Remove the 4-way valve coil.
- (9) Recover refrigerant.
- (10) Remove the welded part of the 4-way valve assy. (See Photo 11)
- (11) Remove 1 (4 × 10) HIC top cover (See Photo 9) fixing screw and remove the HIC top cover.
- (12) Remove the welded part of HIC&LEV ASSY.

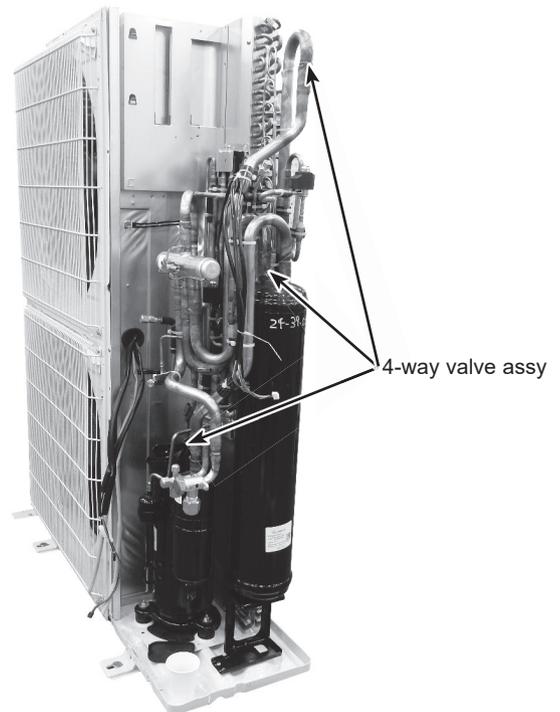
Note: When installing the HIC&LEV ASSY, cover the fusible plug with a wet cloth to prevent it from heating (158°F [70°C] or more), then braze the pipes so that the inside of pipes are not oxidized.

PHOTOS/FIGURES

Photo 11
AK24/30/36



AK42/48



11. Removing the high pressure switch (63H)

- (1) Remove the service panel. (See Photo 1)
- (2) Remove the top panel. (See Photo 1)
- (3) Remove the electrical parts box. (See Photo 4)
- (4) Remove the cover panel front. (Refer to procedure 8)
- (5) Remove the cover panel rear. (Refer to procedure 8)
- (6) Remove the valve bed. (Refer to procedure 8)
- (7) Remove the side panel (R). (Refer to procedure 8)
- (8) Pull out the lead wire of high pressure switch (63H).
- (9) Recover refrigerant.
- (10) Remove the welded part of high pressure switch (63H).

Note : When installing the high pressure switch, cover it with a wet cloth to prevent it from heating (210°F [100°C] or more), then braze the pipes so that the inside of pipes are not oxidized.

PROCEDURE

12. Removing the reactor (DCL)

- (1) Remove the service panel. (See Photo 1)
- (2) Remove the top panel. (See Photo 1)
- (3) Remove the electrical parts box. (See Photo 4)
- (4) Remove the 6 reactor fixing screws (4 × 10) and remove the reactors.

Note 1: The reactor and capacitor is attached to the rear of the electrical parts box.

Note 2: The 3 pieces of reactors to be replaced must have the same color of sticker. (Green, Orange, or Blue)

13. Removing the compressor (MC)

- (1) Remove the service panel. (See Photo 1)
- (2) Remove the top panel. (See Photo 1)
- (3) Remove the screws on the front panel (2 screws on the top, 3 screws on the bottom, and 2 screws on the right). Then slide the front panel upward for removal.
- (4) Remove the electrical parts box. (See Photo 4)
- (5) Remove the cover panel front. (Refer to procedure 8)
- (6) Remove the cover panel rear. (Refer to procedure 8)
- (7) Remove the valve bed. (Refer to procedure 8)
- (8) Remove the side panel (R). (Refer to procedure 8)
- (9) Remove 1 separator fixing screws (4 × 10) and move the separator to the fan side. Make sure that the separator is not in contact with the fan. (See Photo 14)
- (10) Remove the comp. felt for the compressor.
- (11) Recover refrigerant.
- (12) Remove the welded pipe of compressor inlet and outlet then remove the compressor. (See Photo 15)
(To install the compressor, tilt the outdoor unit backward so that the inlet and outlet pipes are facing upward. This allows you to easily connect the unit to the compressor.)
- (13) Remove the 3 points of the compressor fixing nut using a spanner or an adjustable wrench.
- (14) Remove the welded pipe of the compressor inlet and outlet and then remove the compressor.

Note: Recover refrigerant without spreading it in the air.

PHOTOS/FIGURES

Photo 12

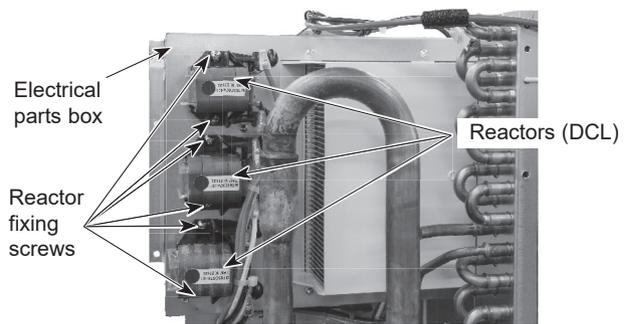
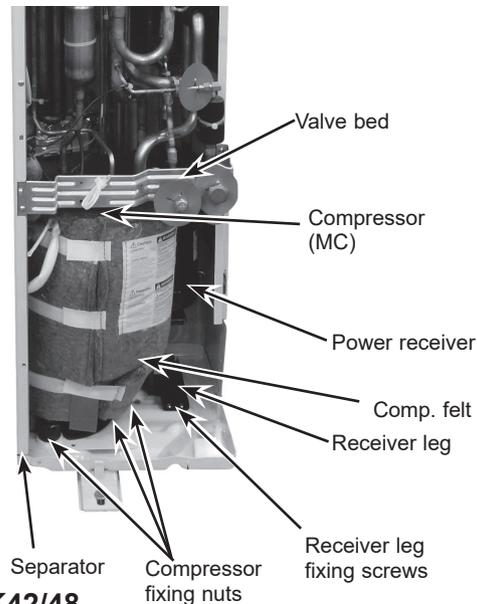
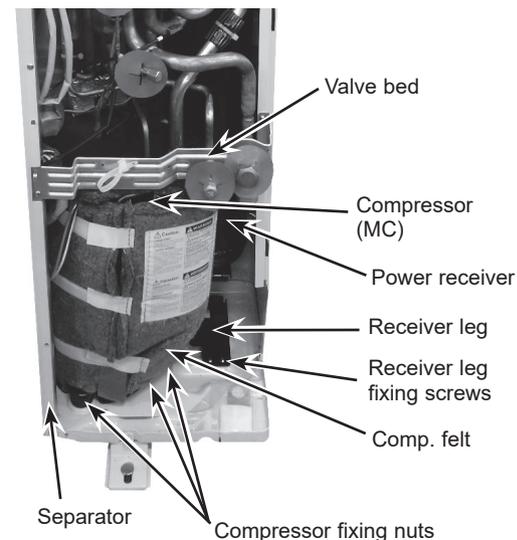


Photo 13
AK24/30/36



AK42/48



PROCEDURE

PHOTOS/FIGURES

Photo 14

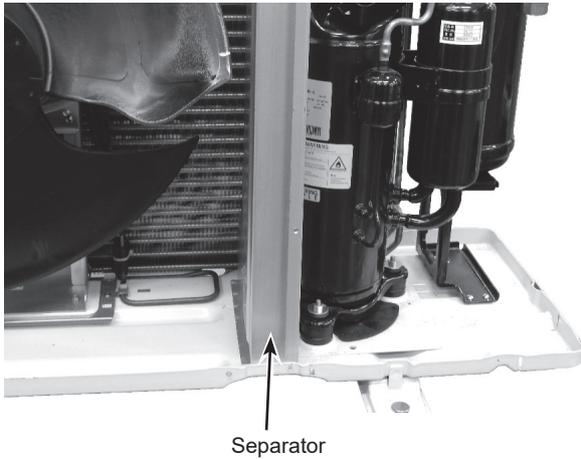
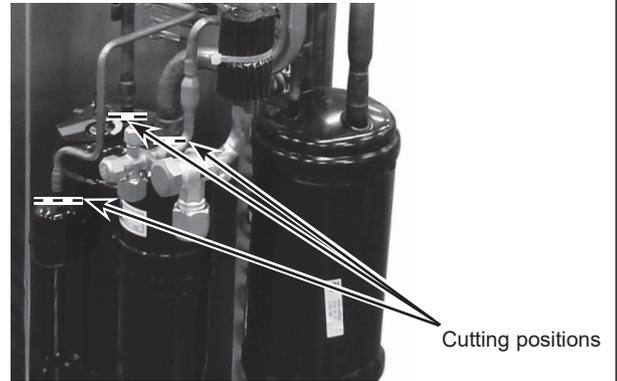
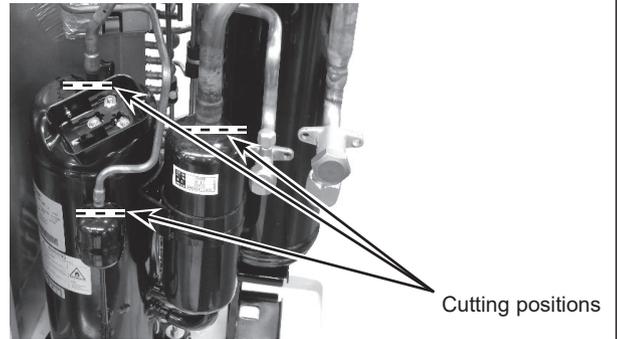


Photo 15

AK24/30/36



AK42/48



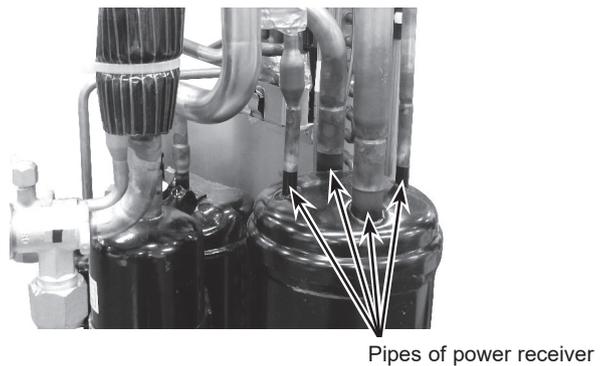
14. Removing the power receiver

- (1) Remove the service panel. (See Photo 1)
- (2) Remove the top panel. (See Photo 1)
- (3) Remove the electrical parts box. (See Photo 4)
- (4) Remove the cover panel front. (Refer to procedure 8)
- (5) Remove the cover panel rear. (Refer to procedure 8)
- (6) Remove the valve bed. (Refer to procedure 8)
- (7) Remove the side panel (R). (Refer to procedure 8)
- (8) Recover refrigerant.
- (9) Remove the 4 welded pipes of power receiver inlet and outlet. (See Photo 16)
- (10) Remove 2 receiver leg fixing screws (4 × 10) (See Photo 13)

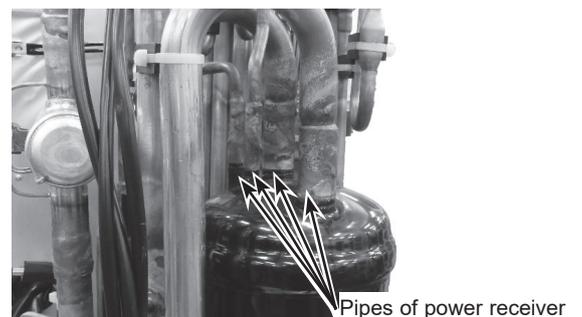
Note: Recover refrigerant without spreading it in the air.

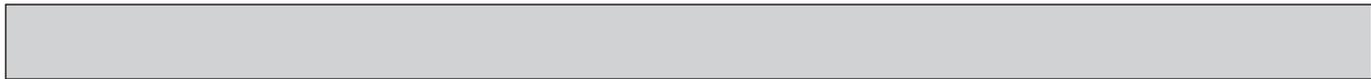
Photo 16

AK24/30/36



AK42/48





PROCEDURE

PHOTOS/FIGURES

16. Removing the base heater

(1) Remove the service panel. (See Photo 1)

(2) Remove the top panel. (See Photo 1)

(3) Remove the upper 2 screws (5 × 12) fixing the motor support, the lower 3 screws (5 × 12) fixing the base and the 2 screws (4 × 10) fixing the separator to detach the front panel. (See Photo 1)

(4) Remove a nut (for right handed screw of M6) to detach the propeller. (See Photo 2)

(5) Remove all of the following connectors from controller circuit board;
 <Diagram symbol in the connector housing>

- Fan motor (CNF1, CNF2)
- Base heater (SV2)

Pull out the disconnected wire from the electrical parts box. (See Photo 4)

(6) Loosen the wire clamps on the side of the motor support and separator.

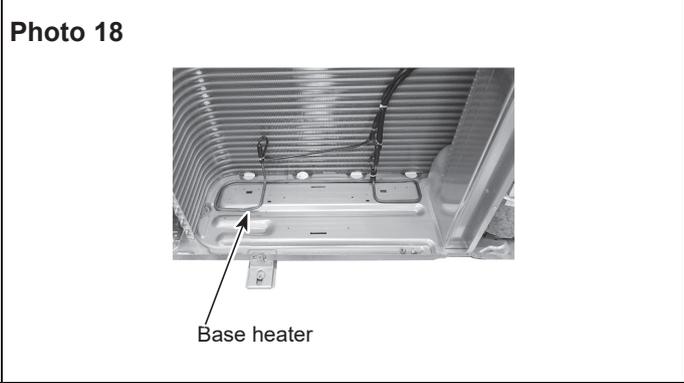
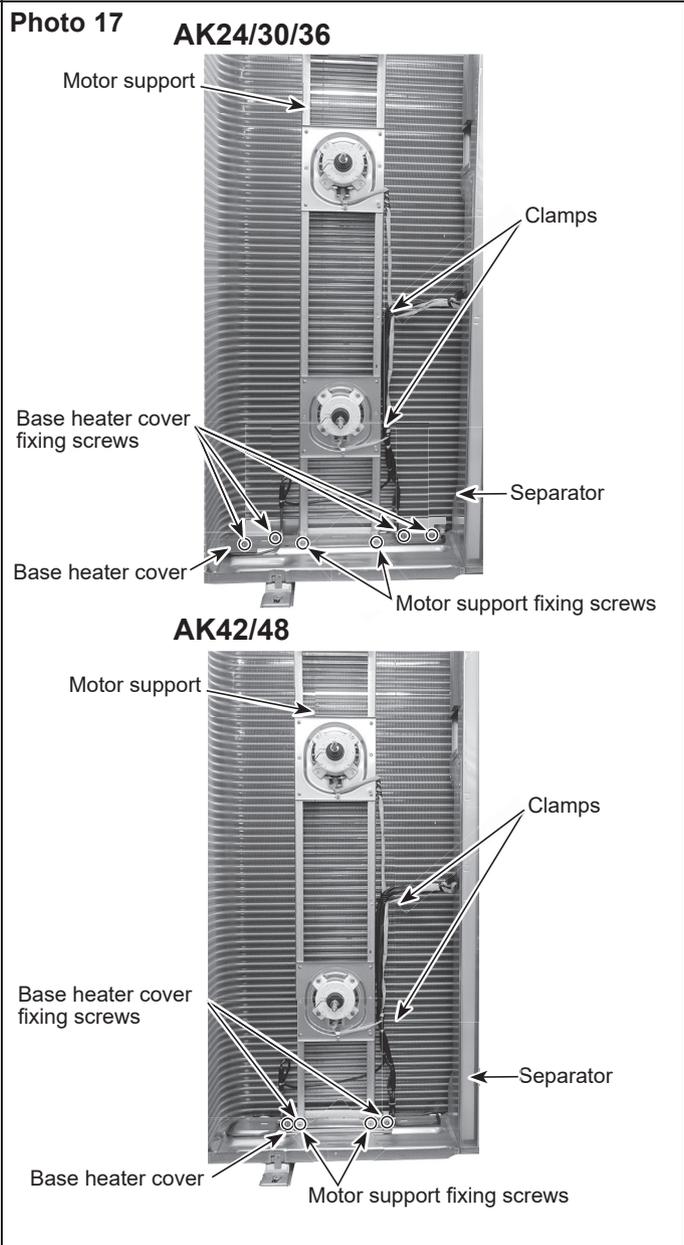
(7) Remove the 2 motor support fixing screws (5 x 12), then remove the motor support with fan motor still attached. (See Photo 17)

(8) For AK24/30/36
 Remove the 4 base heater cover fixing screws (4 x 10), then remove the base heater cover.
 For AK42/48
 Remove the 2 base heater support fixing screws (4 x 10), then remove the base heater support.

(9) Remove the base heater. (See Photo 18)

Note:

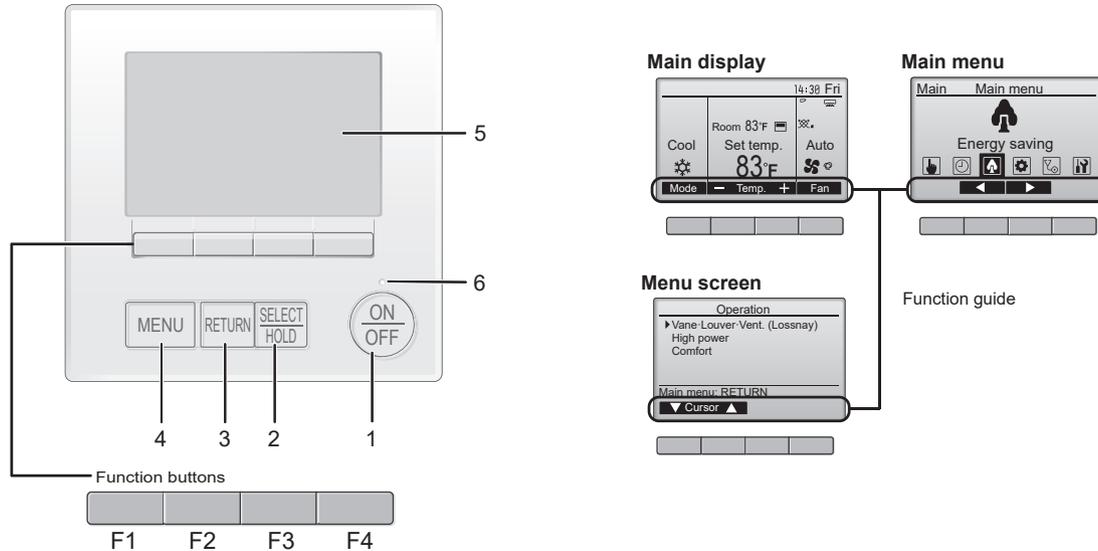
1. Tighten the propeller fan with a torque of 5.7 ± 0.3 N·m [4.2 ± 0.2 ft = lbs]
2. Rotate the propeller fan and make sure that the base heater and the lead wires do not interfere with the movement of the propeller fan.



15-1. Remote controller functions

15-1-1. PAR-42MAAUB

Controller interface

**Note:**

- The functions of the function buttons change depending on the screen. Refer to the button function guide that appears at the bottom of the LCD for the functions they serve on a given screen. When the system is centrally controlled, the button function guide that corresponds to the locked button will not appear.

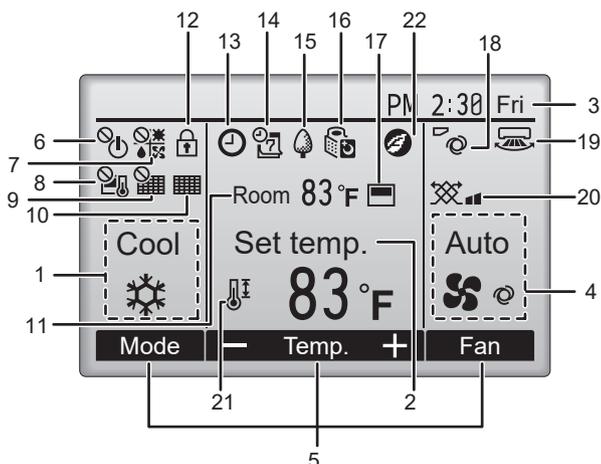
1. [ON/OFF] button
Press to turn ON/OFF the indoor unit.
 2. [SELECT/HOLD] button
Press to save the setting.
When the main menu is displayed, pressing this button will enable/disable the [HOLD] function.
 3. [RETURN] button
Press to return to the previous screen.
 4. [MENU] button
Press to open the main menu.
 5. Backlit LCD
Operation settings will appear.
When the backlight is off, pressing any button, except for the [ON/OFF] button, turns the backlight on, and it will stay lit for a certain period of time depending on the screen.
 6. ON/OFF lamp
This lamp lights up in green while the unit is in operation. It blinks while the remote controller is starting up or when there is an error.
- F1: Function button 1
Main display: Press to change the operation mode.
Menu screen: The button function varies depending on the screen.
- F2: Function button 2
Main display: Press to decrease temperature.
Main menu: Press to move the cursor left.
Menu screen: The button function varies depending on the screen.
- F3: Function button 3
Main display: Press to increase temperature.
Main menu: Press to move the cursor right.
Menu screen: The button function varies depending on the screen.
- F4: Function button 4
Main display: Press to change the fan speed.
Menu screen: The button function varies depending on the screen.

Display

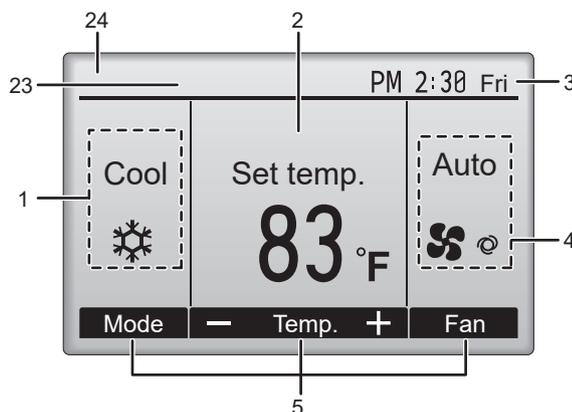
The main display can be displayed in 2 different modes: [Full] and [Basic]. The initial setting is [Full]. To switch to [Basic] mode, change the setting on the [Main display] setting. (Refer to operation manual included with remote controller.)

■ [Full] mode

All icons are displayed for explanation.



■ [Basic] mode



Note:

- Most settings (except ON/OFF, mode, fan speed, temperature) can be made from the main menu.

1. Operation mode
2. Preset temperature
3. Clock
4. Fan speed
5. Button function guide: Functions of the corresponding buttons appear here.
6. : Appears when the ON/OFF operation is centrally controlled.
7. : Appears when the operation mode is centrally controlled.
8. : Appears when the preset temperature is centrally controlled.
9. : Appears when the filter reset function is centrally controlled.
10. : Appears when filter needs maintenance.
11. Room temperature
12. : Appears when the buttons are locked.
13. : Appears when [On/Off timer] or [Auto-off] function is enabled.
: Appears when the timer is disabled by the centralized control system.
14. : Appears when [Weekly timer] is enabled.
15. : Appears while the units are operated in the energy saving mode.
(Will not appear on some models of indoor units)
16. : Appears while the outdoor units are operated in the silent mode.
17. : Appears when the built-in thermistor on the remote controller is activated to monitor the room temperature (11).
: Appears when the thermistor on the indoor unit is activated to monitor the room temperature.
18. : Indicates the vane setting.
19. : Indicates the louver setting. *1
20. : Indicates the ventilation setting.
21. : Appears when the preset temperature range is restricted.
22. : Appears when an energy saving operation is performed using [3D i-See sensor] function. *1
23. Centrally controlled: Appears for a certain period of time when a centrally-controlled item is operated.
24. Preliminary error display: A check code appears during the preliminary error.

*1. These functions are not applied to the floor standing models.

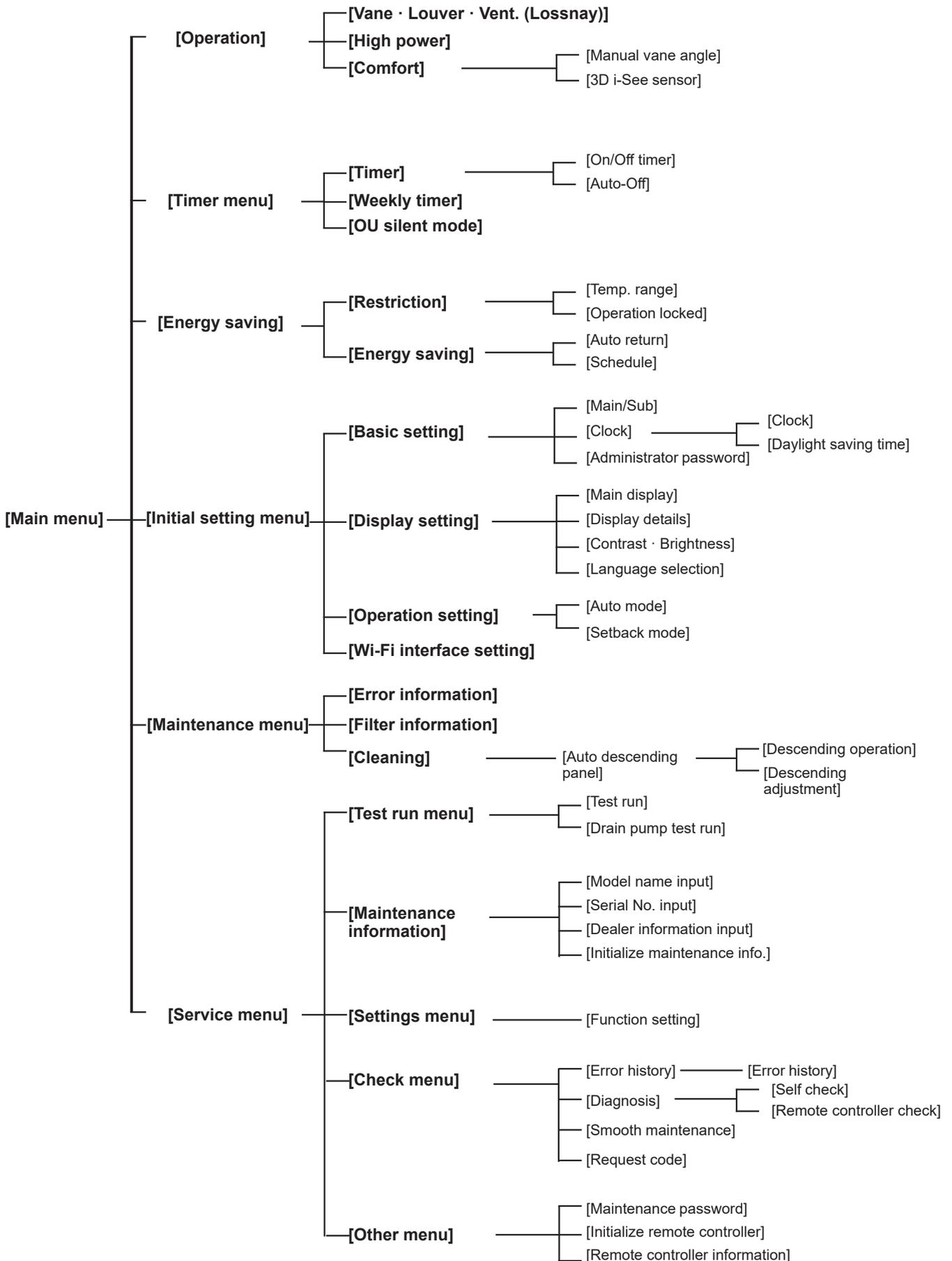
Menu structure

Press [MENU] button.

Move the cursor to the desired item with the F1 and F2 buttons, and press [SELECT] button

Note:

- Not all functions are available on all models of indoor units.



Main menu list

[Main menu]	Setting and display items		Setting details
[Operation]	[Vane · Louver · Vent. (Lossnay)]		Use to set the vane angle. • Select a desired vane setting. Use to turn on/off the louver. • Select a desired setting from [On] and [Off]. Use to set the amount of ventilation. • Select a desired setting from [Off], [Low], and [High].
	[High power] *3		Use to reach the comfortable room temperature quickly. • Units can be operated in the High-power mode for up to 30 minutes.
	[Comfort]	[Manual vane angle]	• Use to fix each vane angle. Horizontal air direction • Sets the horizontal airflow direction (vane) of each unit.
		[3D i-See sensor]	Use to set the following functions for 3D i-See sensor. • Air distribution • Energy saving option • Seasonal airflow
[Timer]	[Timer]	[On/Off timer] *1	Use to set the operation ON/OFF times. • Time can be set in 5-minute increments.
		[Auto-Off]	Use to set the Auto-Off time. • Time can be set to a value from 30 to 240 in 10-minute increments.
	[Weekly timer] *1, *2		Use to set the weekly operation ON/OFF times. • Up to 8 operation patterns can be set for each day. (Not valid when [On/Off timer] is enabled.)
	[OU silent mode] *1, *3		Use to set the time periods in which priority is given to quiet operation of outdoor units over temperature control. Set the Start/Stop times for each day of the week. • Select the desired silent level from normal, middle, and quiet.
[Energy saving]	[Restriction]	[Temp. range] *2	Use to restrict the preset temperature range. • Different temperature ranges can be set for different operation modes.
		[Operation locked]	Use to lock selected functions. • The locked functions cannot be operated.
	[Energy saving]	[Auto return] *2	Use to get the units to operate at the preset temperature after performing energy saving operation for a specified time period. • Time can be set to a value from 30 and 120 in 10-minute increments. (This function will not be valid when the preset temperature ranges are restricted.)
		[Schedule] *1, *3	Set the start/stop times to operate the units in the energy saving mode for each day of the week, and set the energy saving rate. • Up to 4 energy saving operation patterns can be set for each day. • Time can be set in 5-minute increments. • Energy saving rate can be set to a value from 0% or 50 to 90% in 10% increments.
[Initial setting]	[Basic setting]	[Main/Sub]	When connecting 2 remote controllers, one of them needs to be designated as a sub controller.
		[Clock]	Use to set the current time.
		[Daylight saving time]	Set the daylight saving time.
		[Administrator password]	The administrator password is required to make the settings for the following items. • [Timer] setting • [Energy saving] setting • [Weekly timer] setting • [Restriction] setting • [OU silent mode] setting
		[Display setting]	[Main display]
	[Display setting]	[Display details]	Make the settings for the remote controller related items as necessary. [Clock]: The initial settings are [Yes] and [24h] format. [Temperature]: Set to either celsius (°C) or fahrenheit (°F). [Room temp.]: Set to Show or Hide. Auto mode: Set Auto mode display or Only Auto display.
		[Contrast · Brightness]	Use to adjust screen contrast and brightness.
		[Language selection]	Use to select the desired language.
	[Operation setting]	[Auto mode]	Whether or not to use [Auto mode] can be selected by using the button. This setting is valid only when indoor units with [Auto mode] function are connected.
		[Setback mode]	Whether or not to use [Setback mode] can be selected by using the button. This setting is valid only when indoor units with [Setback mode] function are connected.
[Maintenance]	[Error information]		Use to check error information when an error occurs. • Check code, error source, refrigerant address, model name, manufacturing number, contact information (dealer's phone number) can be displayed. (The model name, manufacturing number, and contact information need to be registered in advance to be displayed.)
	[Filter information]		Use to check the filter status. • The filter sign can be reset.
	[Cleaning]	[Auto descending panel]	Use to lift and lower the auto descending panel (Optional parts).

[Main menu]	Setting and display items		Setting details
[Service]	[Test run]		Select [Test run] from [Service menu] to bring up the [Test run menu]. <ul style="list-style-type: none"> • [Test run] • [Drain pump test run]
	[Input maintenance info.]		Select [Input maintenance info.] from [Service menu] to bring up [Maintenance information] screen. The following settings can be made from [Maintenance information] screen. <ul style="list-style-type: none"> • [Model name input] • [Serial No. input] • [Dealer information input] • [Initialize maintenance info.]
	[Settings]	[Function setting]	Make the settings for the indoor unit functions via the remote controller as necessary.
	[Check]	[Error history]	Display the error history and execute [Delete error history?].
		[Diagnosis]	[Self check]: Error history of each unit can be checked via the remote controller. [Remote controller check]: When the remote controller does not work properly, use the remote controller checking function to troubleshoot the problem.
		[Smooth maintenance] *3	Use to display the maintenance data of indoor/outdoor units.
		[Request code] *3	Use to check operation data such as thermistor temperature and error information.
	[Others]	[Maintenance password]	Use to change the maintenance password.
		[Initialize remote controller]	Use to initialize the remote controller to the factory shipment status.
		[Remote controller information]	Use to display the remote controller model name, software version, and serial number.

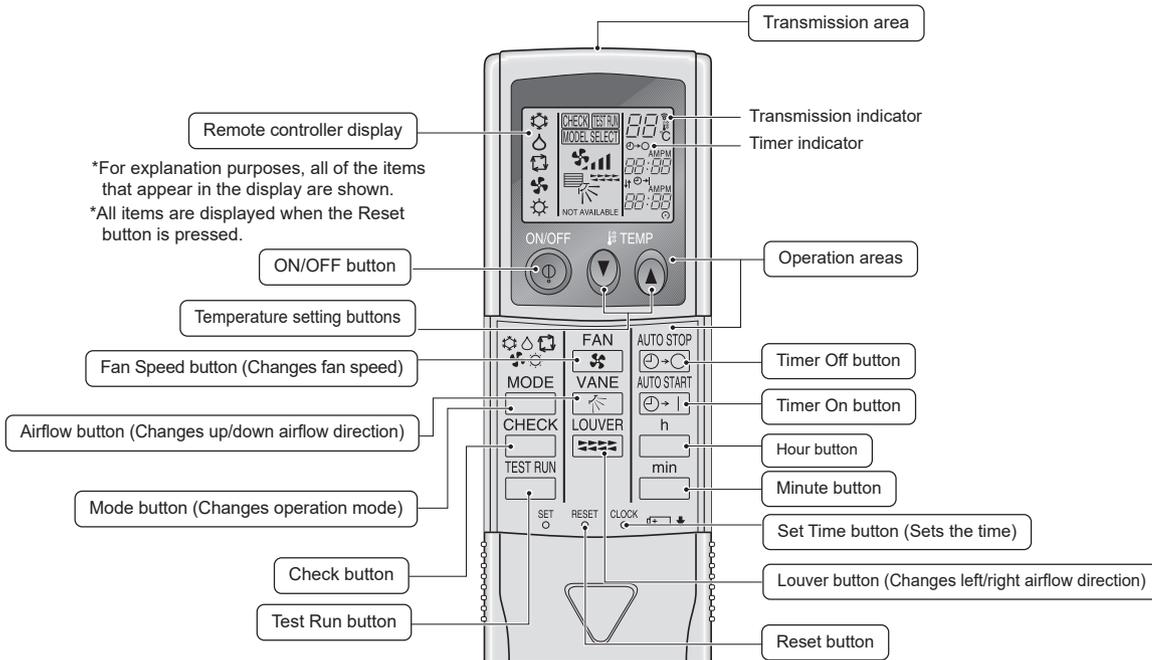
*1. Clock setting is required.

*2. 1°C (2°F) increments.

*3. This function is available only when certain outdoor units are connected.

15-1-2. PAR-FL32MA

Controller interface

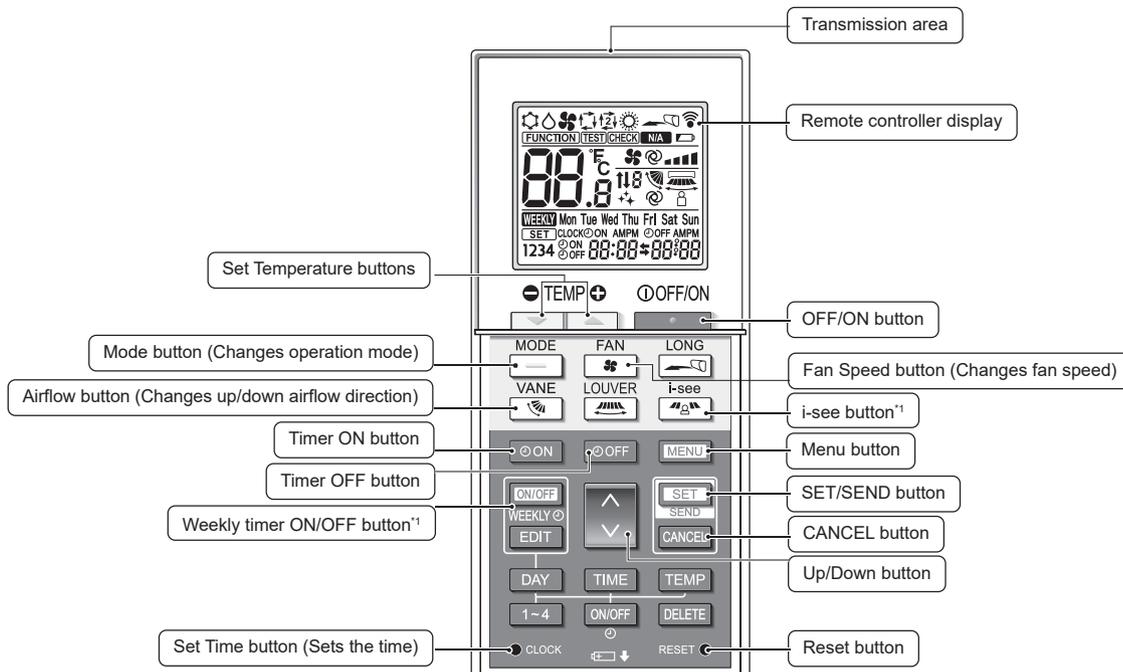


Instructions for use

- When using the wireless remote controller, point it towards the receiver on the indoor unit.
- If the remote controller is operated within approximately three minutes after power is supplied to the indoor unit, the indoor unit may beep three times as the unit is performing the initial automatic check.
- The indoor unit beeps to confirm that the signal transmitted from the remote controller has been received. Signals can be received up to approximately 7 meters in a direct line from the indoor unit in an area 45° to the left and right of the unit. However, illumination such as fluorescent lights and strong light can affect the ability of the indoor unit to receive signals.
- If the operation lamp near the receiver on the indoor unit is blinking, the unit needs to be inspected. Consult your dealer for service.
- Handle the remote controller carefully. Do not drop the remote controller or subject it to strong shocks. In addition, do not get the remote controller wet or leave it in a location with high humidity.
- To avoid misplacing the remote controller, install the holder included with the remote controller on a wall and be sure to always place the remote controller in the holder after use.

15-1-3. PAR-SL101A-E

Controller interface



*1. This button is enabled or disabled depending on the model of the indoor unit.

Display

The diagram shows the remote controller display with several callouts explaining different indicators and settings:

- Operation mode:** Cool, Dry, Fan, Auto (single set point), Heat, Auto (dual set point).
- Temperature setting:** The units of temperature can be changed. For details, refer to the Installation Manual.
- Vane setting:** Step 1, Step 2, Step 3, Step 4, Step 5, Swing, Auto.
- Not available:** Appears when a non-supported function is selected.
- Battery replacement indicator:** Appears when the remaining battery power is low.
- Fan speed setting:** Auto.
- 3D i-See sensor (Air distribution):** Default, Direct, Indirect. When Direct or Indirect is selected, the vane setting is set to [Auto].

15-2. [Error information]

Operating instructions

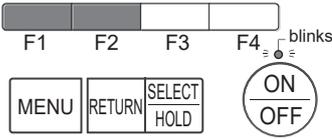
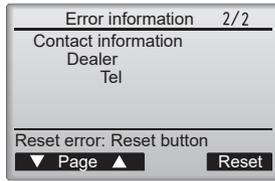
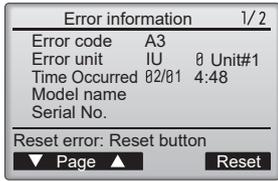
■ How to check the error information when an error occurs

When an error occurs, the following screen will appear. Check the error status, stop the operation, and consult your dealer.

1. Check the error information

Check code, error unit, refrigerant address, date and time of occurrence, model name, and serial number will appear. The model name and serial number will appear only if the information has been registered.

- Press F1 or F2 button to go to the next screen.
- Contact information (dealer's phone number) will appear if the information has been registered.

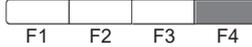
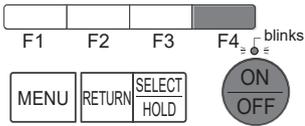
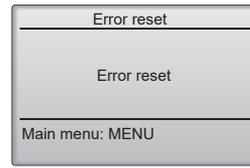
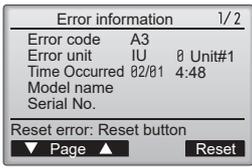


2. Reset the error

- Press F4 button or [ON/OFF] button to reset the error that is occurring.
- Select [OK] with F4 button.

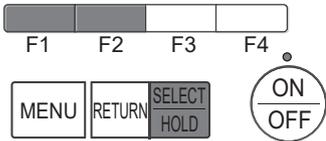
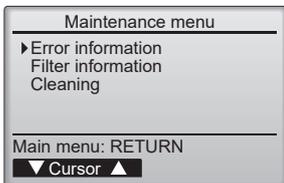
Note:

- Errors cannot be reset while the ON/OFF operation is prohibited.
- To go back to [Service menu], press [MENU] button.



■ How to check the error information later

While no errors are occurring, page 2/2 of the error information can be viewed by selecting [Error information] from [Maintenance menu]. Errors cannot be reset on this screen.



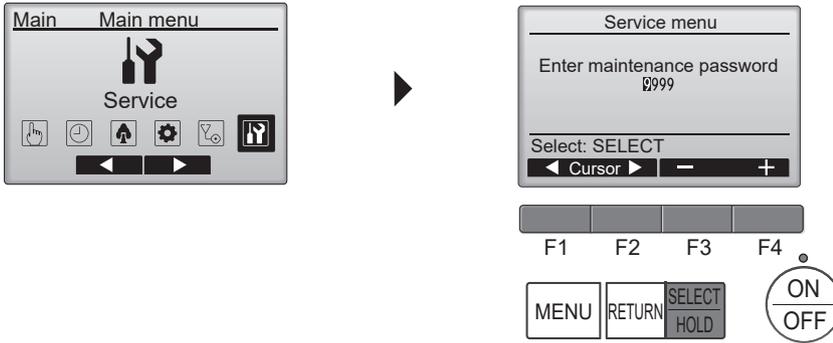
15-3. [Service menu]

Note:

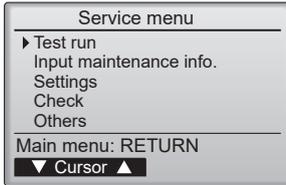
- Maintenance password is required to set each item in the service menu.

Operating instructions

1. Press [MENU] button to open the main menu.
2. Select [Service] from [Main menu], and press [SELECT] button.
A window asking for the password will appear when [Service menu] is selected.



3. Enter the current maintenance password (4 numerical digits).
Move the cursor to the digit you want to change with F1 or F2 button and set each number (0 through 9) with F3 or F4 button.
4. Press [SELECT] button.
[Service menu] will appear if the password matches.



Notes:

- The initial maintenance password is "9999". Change the default password as necessary to prevent unauthorized access. Have the password available for those who need it.
- If you forget your maintenance password, you can initialize the password to the default password "9999" by pressing and holding F1 button for 10 seconds on the maintenance password setting screen.
- Air conditioning units need to be stopped depending on the item you want to set. Remote controller might not be used when the system is centrally controlled. The following screen will appear in this case.



Notes:

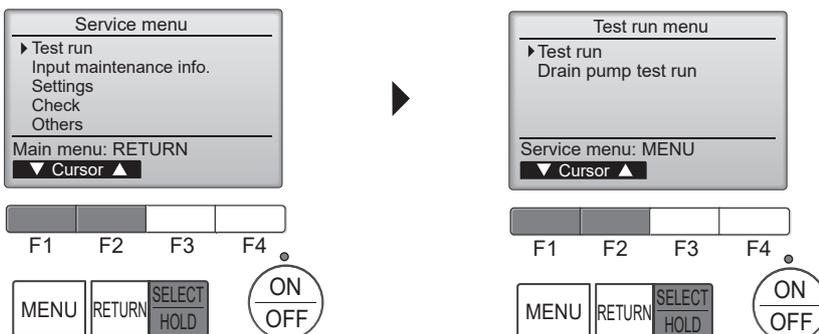
- To go back to [Service menu], press [MENU] button.
- To return to the previous screen, press [RETURN] button.

15-4. [Test run]

15-4-1. PAR-42MAAUB

Operating instructions

1. Select [Service] from [Main menu], and press [SELECT] button.
2. Select [Test run] with F1 or F2 button, and press [SELECT] button.



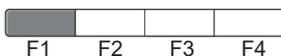
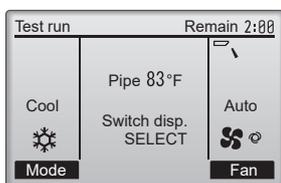
■ Test run operation

1. Press F1 button to go through the operation modes in the order of [Cool] and [Heat].

Cooling mode: Check the cold air blows out.

Heating mode: Check the heat blows out.

2. Check the operation of the outdoor unit's fan.
3. Press [SELECT] button and open the vane setting screen.

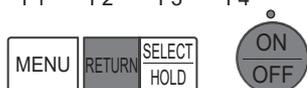
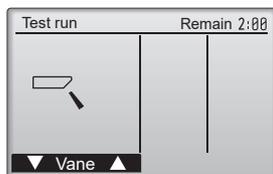


■ Auto vane check

1. Check the auto vane with F1 and F2 buttons.
2. Press [RETURN] button to return to test run operation.
3. Press [ON/OFF] button.

Notes:

- When the test run is completed, [Test run menu] screen will appear.
- The test run will automatically stop after 2 hours.
- The function is available only for the model with vanes.



15-4-2. PAR-FL32MA

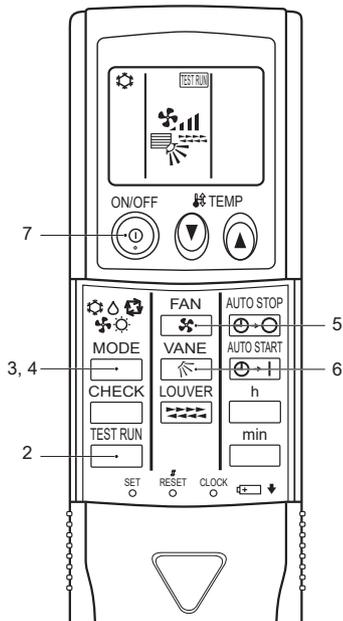
Measure an impedance between the power supply terminal block on the outdoor unit and ground with a 500 V Megger and check that it is equal to or greater than 1.0 MΩ.

Operating instructions

1. Turn on the main power to the unit.
2. Press  button twice continuously.
(Start this operation from the status of remote controller display turned off.)
The symbol of  and current operation mode are displayed.
3. Press  button to activate the cool mode , then check whether cool air blows out from the unit.
4. Press  button to activate the heat mode , then check whether warm air blows out from the unit.
5. Press  button and check whether strong air blows out from the unit.
6. Press  button and check whether the auto vane operates properly.
7. Press  button to stop the test run.

Notes:

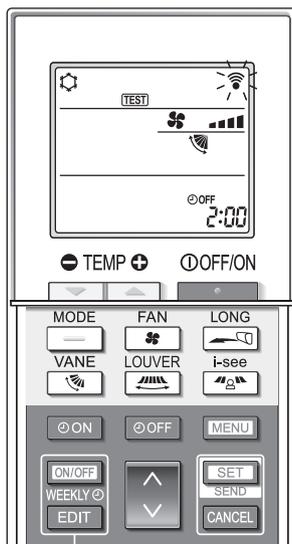
- Point the remote controller towards the indoor unit receiver to perform steps 2 to 7.
- It is not possible to run in the fan, the dry or the auto mode.



15-4-3. PAR-SL101A-E

Operating instructions

1. Stop the air conditioner
 - Press button to stop the air conditioner.
 - If the weekly timer is enabled (**WEEKLY** is shown on the display), press button to disable it (**WEEKLY** is off).
2. Start the test run
 - Press button for 5 seconds.
 - **CHECK** appears on the display and the unit starts the service mode.
 - Press button.
 - **TEST** appears on the display and the unit starts the test run mode.
 - Press the following buttons to start the test run.
 - : Switch the operation mode between cooling and heating and start the test run.
 - : Switch the fan speed and start the test run.
 - : Switch the airflow direction and start the test run.
 - : Switch the louver and start the test run.
 - : Start the test run.
3. Stop the test run.
 - Press button to stop the test run.
 - After 2 hours, the stop signal is transmitted.



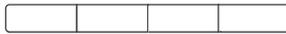
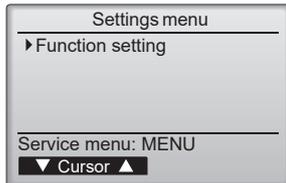
15-5. [Function setting]

15-5-1. PAR-42MAAUB

Operating instructions

1. Open the [Function setting] screen.
 - Select [Service] from [Main menu], and press [SELECT] button.
 - Select [Setting] from [Service menu], and press [SELECT] button.
 - Select [Function setting] and press [SELECT] button.

[Function setting] screen will appear.



F1 F2 F3 F4

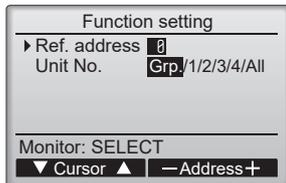


2. Set the indoor unit refrigerant addresses and indoor numbers

- Enter the indoor unit refrigerant addresses and indoor numbers with F1 - F4 buttons, and then press [SELECT] button to confirm the current setting.

Note: Checking the indoor unit No.

- When [SELECT] button is pressed, the target indoor unit will start fan operation. If the unit is common or when running all units, all indoor units for the selected refrigerant address will start fan operation.

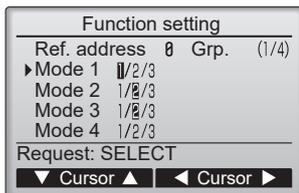


F1 F2 F3 F4



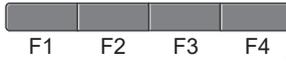
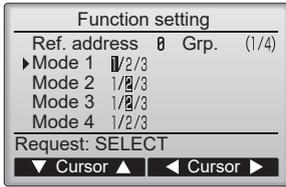
3. Check the current settings

- When data collection from the indoor units is completed, the current settings appears highlighted. Non-highlighted items indicate that no function settings are made.
Screen appearance varies depending on [Unit No.] setting.



4. Change the current settings

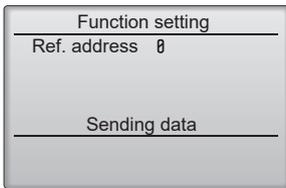
- Use F1 or F2 button to move the cursor to select the mode number, and change the setting number with F3 or F4 button.



5. Complete the function settings

- When the settings are completed, press [SELECT] button to send the setting data from the remote controller to the indoor units.

When the transmission is successfully completed, the screen will return to [Function setting] screen.



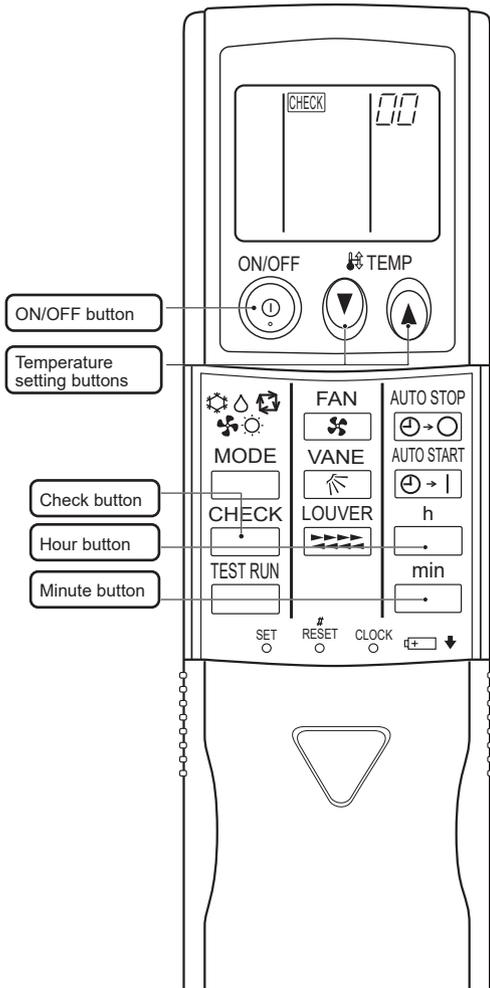
Notes:

- Make the above settings only on Mr. Slim units as necessary.
- The above function settings are not available for City Multi units.
- Refer to the installation manual of the indoor unit for the information about initial settings, mode numbers, and setting numbers of indoor units.
- Be sure to write down the settings for all functions if any of the initial settings has been changed after the completion of installation work.

15-5-2. PAR-FL32MA

Functions can be selected with the wireless remote controller. Function selection using wireless remote controller is available only for refrigerant system with wireless function. Refrigerant address cannot be specified by the wireless remote controller.

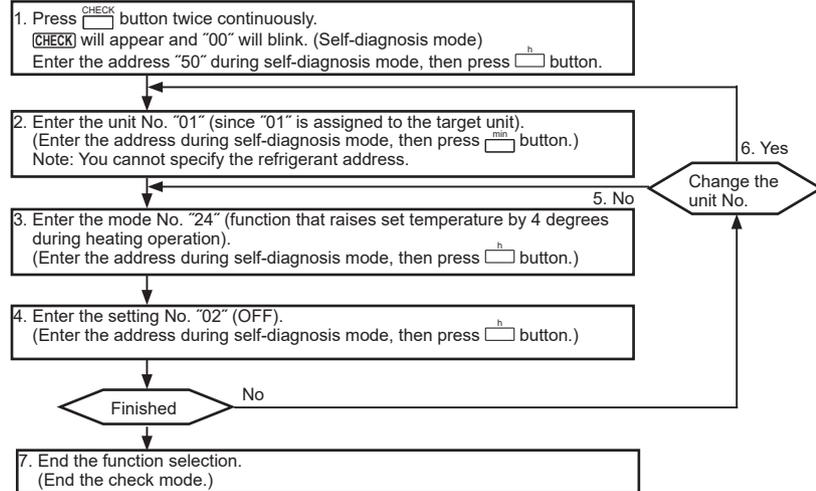
An example of function selection flow



An example of a function selection flow is shown below. It shows how to turn off the function that raises the set temperature by 4 degrees during heating operation. (Mode 24: 2)

Function setting

Mode	Mode No.	Setting	Setting No.	Target unit No.
Raising the set temperature by 4 degrees	24	OFF	02	01



Note:

When you switch the mode to function selection mode with a wireless remote controller, the unit ends function selection mode automatically if nothing is input for 10 minutes or longer.

Operating instructions

- Press button twice continuously. → **CHECK** appears and "00" blinks.
 - Press TEMP button once to set the address number to "50".
 - Direct the wireless remote controller toward the receiver of the indoor unit and press button.
- Enter the unit number.
 - Press TEMP button to enter the unit number.
 - Direct the wireless remote controller toward the receiver of the indoor unit and press button.
 By setting the unit number with button, the specified indoor unit starts performing fan operation. Detect which unit is assigned to which number using this function. If unit number is set to AL, all the indoor units in the same refrigerant system start performing fan operation simultaneously.

Notes:

- If a unit number that cannot be recognized by the unit is entered, 3 beeps of 0.4 seconds will be emitted. Reenter the unit number.
 - If the signal was not received by the sensor, no beep or a "double beep" will be emitted. Reenter the unit number.
- Select a mode.
 - Press TEMP button to set a mode.
 - Direct the wireless remote controller toward the sensor of the indoor unit and press button. → The sensor-operation indicator will blink and beeps will be emitted to indicate the current setting number.
 - Current setting number: 1 = 1 beep (1 second)
 - 2 = 2 beeps (1 second each)
 - 3 = 3 beeps (1 second each)

Notes:

- If a mode number that cannot be recognized by the unit is entered, 3 beeps of 0.4 seconds will be emitted. Reenter the mode number.
 - If the signal was not received by the sensor, no beep or a "double beep" will be emitted. Reenter the mode number.
4. Select the setting number.
 - Press TEMP  button to select the setting number.
 - Direct the wireless remote controller toward the receiver of the indoor unit and press  button.
 - The sensor-operation indicator will blink and beeps will be emitted to indicate the setting number.
- Setting number: 1 = 1 beep (0.4 seconds each)
 2 = 2 beeps (0.4 seconds each, repeated twice)
 3 = 2 beeps (0.4 seconds each, repeated 3 times)

Notes:

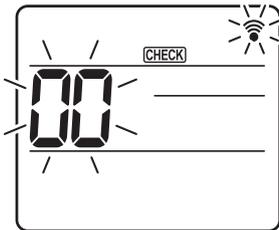
- If a setting number that cannot be recognized by the unit is entered, the setting will turn back to the original setting.
 - If the signal was not received by the sensor, no beep or a "double beep" will be emitted. Reenter the setting number.
5. Repeat steps 3 and 4 to make other function setting on the same unit.
 6. Repeat steps 2 to 4 to change the unit and make function settings on it.
 7. Complete the function settings
 - Press  button.

Note:

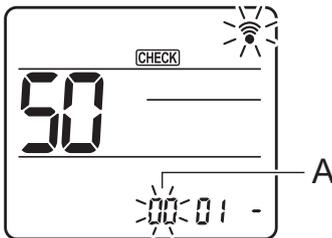
- Do not use the wireless remote controller for 30 seconds after completing the function setting.

15-5-3. PAR-SL101A-E**Operating instructions**

1. Go to the function select mode.
 - Press  button for 5 seconds. (Start this operation from the status of remote controller display turned off.)
 -  appears on the display and "00" blinks.
 - Press  button to enter "50".
 - Direct the wireless remote controller toward the receiver of the indoor unit and press  button.

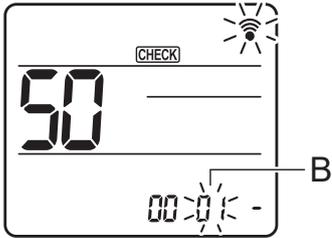


2. Set the unit number.
 - Press  button to set unit number A.
 - Direct the wireless remote controller toward the receiver of the indoor unit and press  button.

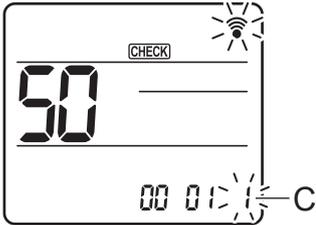


3. Select a mode
 - Press  button to set the mode number B.
 - Direct the wireless remote controller toward the receiver of the indoor unit and press  button.

Current setting number: 1=1 beep (1 second)
 2=2 beeps (1 second each)
 3=3 beeps (1 second each)



4. Select the setting number.
 - Press button to change the setting number C.
 - Direct the wireless remote controller toward the receiver of the indoor unit and press button.



5. Select multiple functions continuously.
 - Repeat the steps 3 and 4 to change multiple function settings continuously.
6. Complete function selections.
 - Direct the wireless remote controller toward the sensor of the indoor unit and press button.

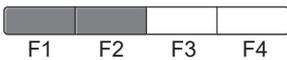
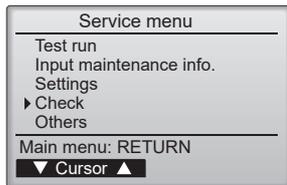
Note:

- Be sure to write down the settings for all functions if any of the initial settings has been changed after the completion of installation work.

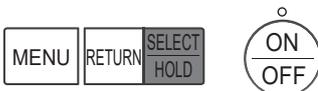
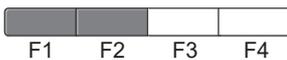
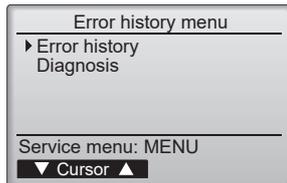
15-6. [Error history]

Operating instructions

1. Open [Service menu] and select [Check].
 - Select [Service] from [Main menu], and press [SELECT] button.
 - Select [Check] with F1 or F2 button, and press [SELECT] button.



2. Select [Error history] with F1 or F2 button, and press [SELECT] button.

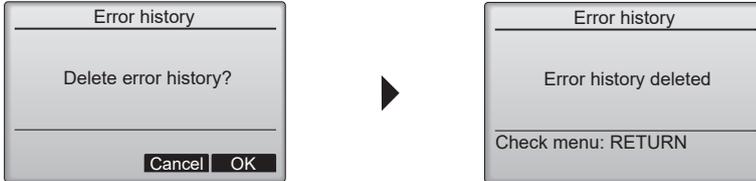


- 16 error history records will appear.
4 records are shown per page, and the top record on the first page indicates the latest error record.

Error history 1/4			
Error	Unt#	dd/mm/yy	
E4	0-1	12/04/20	12:34
E4	0-1	12/04/20	12:34
E4	0-1	12/04/20	12:34
E4	0-1	12/04/20	12:34

Check menu: RETURN
 ▼ Page ▲ Delete

- Delete the error history.
 - Press F4 button [Delete].
A confirmation screen will appear asking if you want to delete the error history.
 - Press F4 button [OK] to delete the history.
[Error history deleted] will appear on the screen.
 - Press [RETURN] button to go back to [Check menu] screen.

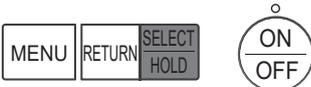
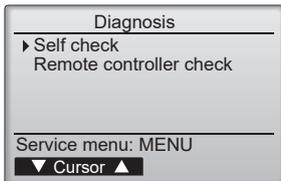


15-7. Self-diagnosis

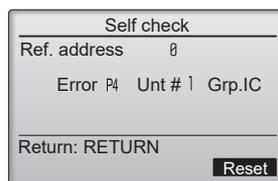
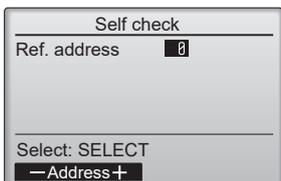
15-7-1. PAR-42MAAUB

Operating instructions

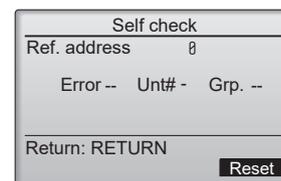
- Open [Self check] screen
 - Select [Service] from [Main menu], and press [SELECT] button.
 - Select [Check] from [Service menu], and press [SELECT] button.
 - Select [Diagnosis] from [Check menu], and press [SELECT] button.
 - Select [Self check] with F1 or F2 button, and press [SELECT] button.
[Self check] screen will appear.



- Enter the refrigerant address with F1 or F2 button, and press [SELECT] button.
 - Check code, unit number, attribute, and indoor unit demand signal ON/OFF status at the contact will appear.
[-] will appear when there is no error history.

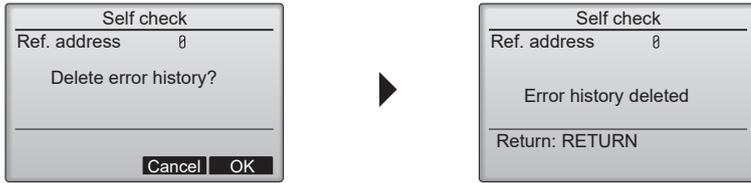


<Error history is shown.>



<When there is no error history.>

3. Reset the error history.
 - Press F4 button [Reset].
A confirmation screen will appear to ask you if you want to delete the error history.
 - Press F4 button [OK] to delete the error history.
[Request rejected] will appear if deletion fails.
[Unit not exist] will appear if no indoor unit is assigned to the entered address.



Notes:

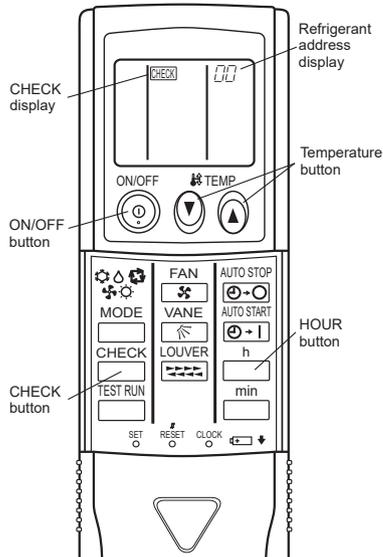
- To go back to [Service menu], press [MENU] button
- To return to the previous screen, press [RETURN] button

15-7-2. PAR-FL32MA

When a malfunction occurs to air conditioners, both of the indoor unit and the outdoor unit will stop and the operation lamp will blink to inform the unusual stop.

Operating instructions

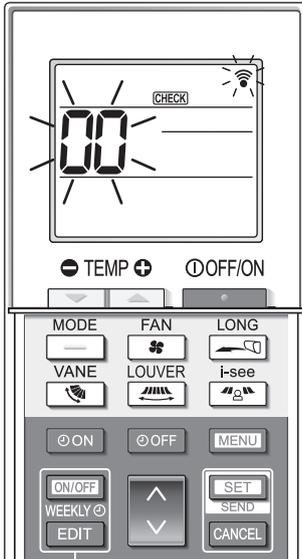
1. Press  button twice.
CHECK appears, and the refrigerant address "00" blinks.
Make sure that the remote controller's display has stopped before continuing.
2. Press   buttons to select the refrigerant address of the indoor unit for self-diagnosis.
Set the address of the indoor unit that is to be self-diagnosed.
3. Point the remote controller at the sensor of the indoor unit and press  button.
If an air conditioner error occurs, the indoor unit's sensor emits an intermittent buzzer sound, the operation light blinks, and the check code is output.
4. Point the remote controller at the sensor of the indoor unit and press  button.
The check mode is cancelled.



15-7-3. PAR-SL101A-E

Operating instructions

1. Press button to stop the air conditioner.
If the weekly timer is enabled (**WEEKLY** is shown on the display), press button to disable it (**WEEKLY** is off).
2. Press button for 5 seconds. **CHECK** appears and the unit starts the self-check mode.
3. Press button to select the refrigerant address (M-NET address) of the indoor unit for which you want to perform the self-check.
4. Press button.
If an error is detected, the error code is indicated by the number of beeps from the indoor unit and the number of blinks of the operation indicator lamp.
5. Press button.
CHECK and the refrigerant address (M-NET address) go off and the self-check is completed.

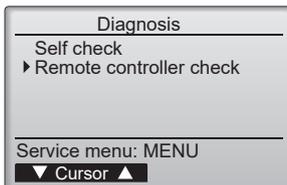


15-8. [Remote controller check]

Operating instructions

If operations cannot be completed with the remote controller, diagnose the remote controller with this function.

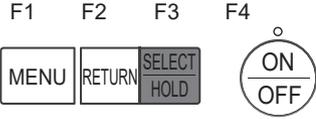
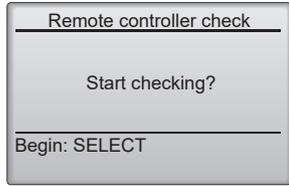
1. Go to [Remote controller check] screen.
 - Select [Service] from [Main menu], and press [SELECT] button.
 - Select [Check] from [Service menu], and press [SELECT] button.
 - Select [Diagnosis] from [Check menu], and press [SELECT] button.
 - Select [Remote controller check] with F1 or F2 button, and press [SELECT] button.



2. Start the remote controller check.
 - Select [Remote controller check] from [Diagnosis], and press [SELECT] button to start the remote controller check and see the check results.

Notes:

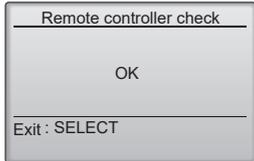
- To cancel the remote controller check and exit [Remote controller check] menu screen, press [MENU] or [RETURN] button.
- The remote controller will not reboot itself.



3. Check the result of the remote controller check.
See the following descriptions for each result:

- [OK]:**
 - The remote controller has no problem. Check other parts to find problems.
- [E3], [6832]:**
 - There is noise on the transmission line, or the indoor unit or another remote controller is faulty. Check the transmission line and the other remote controllers.
- [NG] (ALL0, ALL1):**
 - Send-receive circuit fault. The remote controller needs to be replaced.
- [ERC]:**
 - The number of data errors is the discrepancy between the number of bits in the data transmitted from the remote controller and that of the data that was actually transmitted over the transmission line. If data errors are found, check the transmission line for external noise interference.

If [SELECT] button is pressed after the remote controller check results are displayed, remote controller check will end, and the remote controller will automatically reboot itself.



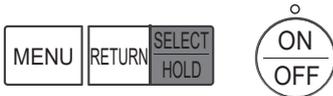
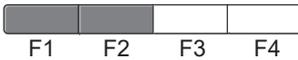
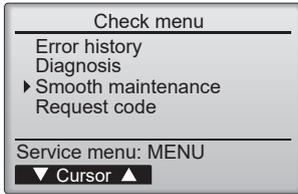
Remote controller check results screen

- Note:**
- Check the remote controller display and see if anything is displayed (including lines). Nothing will appear on the remote controller display if the correct voltage (8.5 – 12 VDC) is not supplied to the remote controller. If this is the case, check the remote controller wiring and indoor units.

15-9. [Smooth Maintenance]

Operating instructions

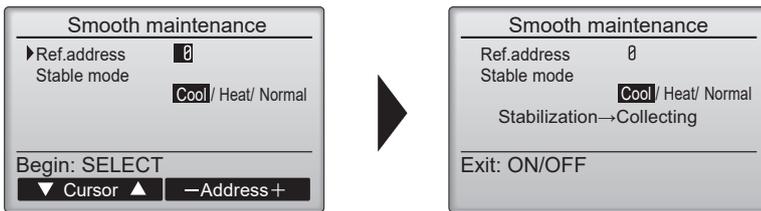
- Go to [Smooth maintenance] screen.
 - Select [Service] from [Main menu], and press [SELECT] button.
 - Select [Check] with F1 or F2 button, and press [SELECT] button.
 - Select [Smooth maintenance] with F1 or F2 button, and press [SELECT] button.



- Set the refrigerant address and the stable mode.
 - Select the item to be changed with F1 or F2 button.
 - Select the required setting with F3 or F4 button.
 - [Ref.address] setting: 0 - 15
 - [Stable mode] setting: [Cool/Heat/Normal]
 - Press [SELECT] button, Fixed operation will start.

Note:

- Stable mode will take approx. 20 minutes.

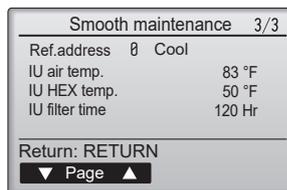
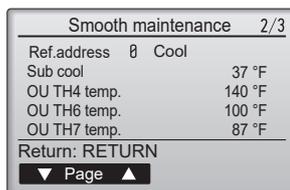
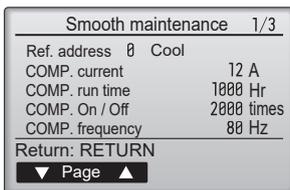


- The operation data will appear.

The compressor-accumulated operating (COMP. run) time is 10-hour unit, and the compressor-number of operation times (COMP. ON/OFF) is a 100-time unit (fractions discarded).

Note:

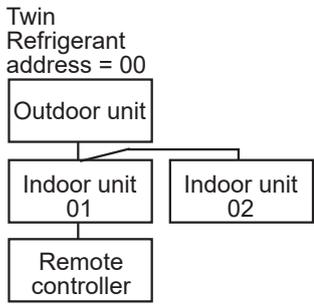
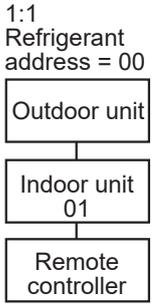
- To go back to [Service menu], press [MENU] button
- To return to the previous screen, press [RETURN] button



■ Refrigerant address

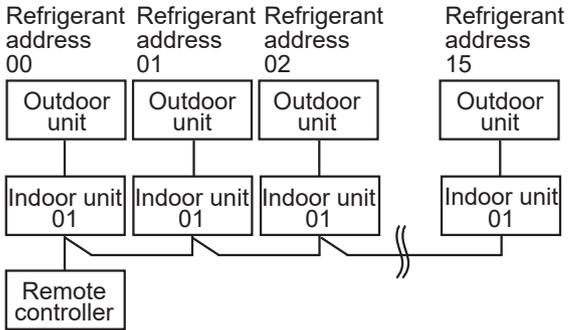
- Single refrigerant system

In the case of single refrigerant system, the refrigerant address is "00" and no operation is required. Simultaneous twin, triple units belong to this category (single refrigerant system).



- Multi refrigerant system (group control)

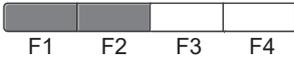
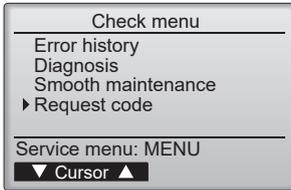
Up to 16 refrigerant systems (16 outdoor units) can be connected as a group by 1 remote controller. To check or set the refrigerant addresses.



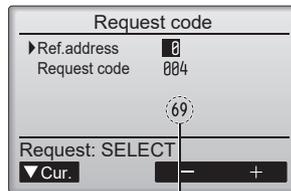
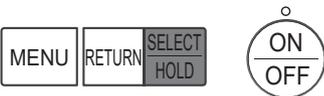
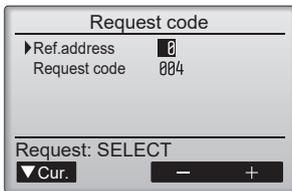
15-10. [Request code]

Details on the operation data including each thermistor temperature and error history can be confirmed with the remote controller.

1. Go to [Request code] screen.
 - Select [Service] from [Main menu], and press [SELECT] button.
 - Select [Check] with F1 or F2 button, and press [SELECT] button.
 - Select [Request code] with F1 or F2 button, and press [SELECT] button.



2. Set the refrigerant address and the request code.
 - Select the item to be changed with F1 or F2 button.
 - Select the required setting with F3 or F4 button.
[Ref.address] setting: 0 – 15
[Request code] setting
 - Press [SELECT] button. Data will be collected and displayed.



Request code: 004
Discharge temperature: 69°F

T1 SPECIFICATIONS CONNECTED TO INDOOR UNITS

Model name	Indoor unit	PLA-AE24NL	PLA-AE30NL	PLA-AE36NL	PLA-AE42NL	PLA-AE48NL		
	Outdoor unit	PUZ-AK24NLHZ	PUZ-AK30NLHZ	PUZ-AK36NLHZ	PUZ-AK42NLHZ	PUZ-AK48NLHZ		
Cooling at 95°F	Max. Capacity	Btu/h	24,400	31,000	36,600	43,000	49,000	
	Rated Capacity	Btu/h	24,000	30,000	36,000	42,000	48,000	
	Min. Capacity	Btu/h	13,600	12,600	14,300	16,800	16,800	
	Total input	W	1,490	2,130	2,620	3,530	4,560	
	EER2	Btu/h/W	16.1	14.0	13.7	11.8	10.5	
	SEER2	Btu/h/W	22.8	23.8	23.3	20.0	20.1	
	Moisture Removal	Pints/h	4.7	6.7	8.0	10.0	14.6	
	SHF		0.79	0.76	0.76	0.74	0.67	
	Power factor	%	98	98	99	98	99	
	Heating	at 47°F	Max. Capacity	Btu/h	28,000	34,000	40,000	54,000
Rated Capacity			Btu/h	26,000	32,000	38,000	48,000	52,000
Min. Capacity			Btu/h	13,200	11,500	13,000	16,000	16,000
Total input			W	1,680	1,970	2,470	3,720	4,170
COP			W/W	4.5	4.7	4.5	3.7	3.6
at 17°F		Rated Capacity	Btu/h	16,400	21,600	24,000	32,400	36,600
		Rated Total input	W	1,650	2,020	2,400	3,450	4,110
		COP	W/W	2.9	3.1	2.9	2.7	2.6
		HSPF2 (I/V)	Btu/h/W	9.8/7.8	10.1/8.4	9.7/7.8	9.2/7.7	9.2/7.7
		Power supply	Phase, Cycle, Voltage	1-phase, 60 Hz, 208/230 V				
	Breaker size	A	25	30	40			
Voltage	Indoor - Outdoor S1-S2	AC 208/230 V						
	Indoor - Outdoor S2-S3	DC 24 V						
	Indoor - Remote controller	DC 12 V						
Indoor unit	MCA	A	1.0		2.0			
	MOCP	A			15			
	Fan Motor Output	W			120			
	Air flow (Lo-Mid2-Mid1-Hi)	DRY (CFM)	530-640-710-810	570-670-780-880	670-850-1,020-1,200	740-920-1,060-1,200		
		WET (CFM)	530-640-710-810	570-670-780-880	670-850-1,020-1,200	740-920-1,060-1,200		
	External Static Pressure	in WG	0					
	Sound Pressure Level (LoLo-Lo-Mid-Hi)	dB (A)	28-30-33-36	28-32-35-38	32-37-41-44	34-38-42-45		
	External Finish Color		White Munsell 1.0Y 9.2/0.2					
	Dimensions (Panel)	W:mm [inch]	840 (950) [33-1/16 (37-13/32)]					
		D:mm [inch]	840 (950) [33-1/16 (37-13/32)]					
		H:mm [inch]	298 (40) [11-3/4 (1-9/16)]					
	Weight Unit	kg [lbs]	26 [57]					
	Field drain pipe size	mm [inch]	ø32 [1-1/4]					
	Refrigerant pipe Gas	mm [inch]	ø15.88 [5/8]					
	Refrigerant pipe Liquid	mm [inch]	ø9.52 [3/8]					
Outdoor unit	MCA	A	24	29		35		
	MOCP	A	39	48		60		
	SCCR	kA			5			
	Inverter input	A	16	19		26		
	Fan motor output	W	74 × 2			200 × 2		
	Compressor	Model	MRK36FFGMC			MRK53FFJMC-L		
	Air flow (Cooling/Heating)	CFM	3,740			4,020		
	Refrigerant Control		Electronic expansion valve					
	Defrost Method		Reverse cycle					
	SPL (Cooling)	dB (A)	52			60		
	SPL (Heating)	dB (A)	53			62		
	External Finish Color		Ivory Munsell 3Y 7.8/1.1					
	Dimension	W: mm [inch]	1050 [41-11/32]					
		D: mm [inch]	25 + 330 [63/64+12-63/64]					
		H: mm [inch]	1338 [52-43/64]					
Weight	kg [lbs]	105 [231]			123 [271]			
Remote Controller	Type	Attached in indoor unit						
Refrigerant	Type	R454B						
	Charge	kg [lbs,oz]	4.5 [9 lbs + 14 oz]		5.2 [11 lbs + 7 oz]			
	Oil	Type L [Fl.oz.]	RM68EH 1.4 [45]		RM68EH 1.9 [60]			
Refrigerant Pipe Size	Gas side O.D.	mm [inch]	ø15.88 [5/8]					
	Liquid side O.D.	mm [inch]	ø9.52 [3/8]					
Refrigerant Pipe Length	Height Difference	m [ft]	30 [100]					
	Length	m [ft]	50 [165]	75 [245]				
Connection Method	Indoor/Outdoor	Flared						
Refrigerant Piping		Not supplied						

NOTES: 1. Rating conditions (cooling)-Indoor: D.B. 26.7°C (80°F), W.B. 19.4°C (67°F) Outdoor: D.B. 35°C (95°F), W.B. 23.9°C (75°F)
 (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. 8.3°C (47°F), W.B. 6.1°C (43°F)
 2. Rating conditions (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. -8.3°C (17°F), W.B. -9.4°C (15°F)
 Operating range

		Indoor intake air temperature	Outdoor intake air temperature
Cooling	Maximum	D.B. 32°C (90°F), W.B. 23°C (73°F)	D.B. 46°C (115°F)
	Minimum	D.B. 19°C (66°F), W.B. 15°C (59°F)	D.B. -5°C (23°F) D.B. -18°C (0°F)*
Heating	Maximum	D.B. 28°C (83°F)	D.B. 21.1°C (70°F), W.B. 15°C (59°F)
	Minimum	D.B. 10°C (50°F)	D.B. -25°C (-13°F), W.B. -25°C (-13°F)

* In case that the wind baffle is installed. (In case that the wind baffle is not installed, the minimum temperature will be -5°C (23°F) DB.)

Model name		Indoor unit	PKA-AK24NL	PKA-AK30NL	PKA-AK36NL	
		Outdoor unit	PUZ-AH24NLHZ	PUZ-AH30NLHZ	PUZ-AH36NLHZ	
Cooling at 95°F	Max. Capacity	Btu/h	25,000	31,000	36,000	
	Rated Capacity	Btu/h	24,000	30,000	33,600	
	Min. Capacity	Btu/h	13,600	12,600	14,200	
	Total input	W	1,650	2,350	2,810	
	EER2	Btu/h/W	14.5	12.7	11.9	
	SEER2	Btu/h/W	21.8	23.2	22.1	
	Moisture Removal	Pints/h	7.8	8.3	12.4	
	SHF		0.65	0.70	0.60	
	Power factor	%	96	98	98	
	Heating	at 47°F	Max. Capacity	Btu/h	28,000	34,000
Rated Capacity			Btu/h	26,000	32,000	38,000
Min. Capacity			Btu/h	12,800	11,500	13,000
Total input			W	1,720	2,410	2,690
COP			W/W	4.4	3.8	4.1
at 17°F		Power factor	%	97	98	98
		Rated Capacity	Btu/h	17,000	22,000	24,200
		Total input	W	1,800	2,100	2,500
		COP	W/W	2.7	3.0	2.8
		HSPF2 (IVV)	Btu/h/W	9.4/7.6	9.9/8.5	9.6/7.9
Power supply	Phase, Cycle, Voltage		1-phase, 60 Hz, 208/230 V			
	Breaker size	A	25	30		
Voltage	Indoor - Outdoor S1-S2		AC 208/230 V			
	Indoor - Outdoor S2-S3		DC 24 V			
	Indoor - Remote controller		DC 12 V			
Indoor unit	MCA	A	1.0			
	MOCP	A	15			
	Fan Motor Output	W	69			
	Air flow (Lo-Mid-Hi)	DRY (CFM)	635-705-775		705-810-920	
		WET (CFM)	635-705-775		705-810-920	
	External Static Pressure	in WG	0			
	Sound Pressure Level (Lo-Mid-Hi)	dB (A)	39-42-45		43-46-49	
	External Finish Color		White Munsell 0.7PB 9.2/0.4			
	Dimensions	W:mm [inch]	1170 [46-1/16]			
		D:mm [inch]	295 [11-5/8]			
		H:mm [inch]	365 [14-3/8]			
	Weight Unit	kg [lbs]	21 [46]			
	Field drain pipe size	mm [inch]	ø15.88 [5/8]			
	Refrigerant pipe Gas	mm [inch]	ø15.88 [5/8]			
	Refrigerant pipe Liquid	mm [inch]	ø9.52 [3/8]			
Outdoor unit	MCA	A	24	29		
	MOCP	A	39	48		
	SCCR	kA	5			
	Inverter input	A	16	19		
	Fan motor output	W	74 × 2			
	Compressor	Model	MRK36FFGMC			
	Air flow (Cooling/Heating)	CFM	3,740			
	Refrigerant Control	Electronic expansion valve				
	Defrost Method	Reverse cycle				
	SPL (Cooling)	dB (A)	52			
	SPL (Heating)	dB (A)	53			
	External Finish Color		Ivory Munsell 3Y 7.8/1.1			
	Dimension	W: mm [inch]	1050 [41-11/32]			
		D: mm [inch]	25 + 330 [63/64+12-63/64]			
		H: mm [inch]	1338 [52-43/64]			
Weight	kg [lbs]	105 [231]				
Remote Controller	Type	Attached in indoor unit				
Refrigerant	Type	R454B				
	Charge	kg [lbs,oz]	4.5 [9 lbs + 14 oz]			
	Oil	Type L [Fl.oz.]	RM68EH 1.4 [45]			
Refrigerant Pipe Size	Gas side O.D.	mm [inch]	ø15.88 [5/8]			
	Liquid side O.D.	mm [inch]	ø9.52 [3/8]			
Refrigerant Pipe Length	Height Difference	m [ft]	30 [100]			
	Length	m [ft]	50 [165]	75 [245]		
Connection Method	Indoor/Outdoor		Flared			
Refrigerant Piping	Not supplied					

NOTES: 1. Rating conditions (cooling)-Indoor: D.B. 26.7°C (80°F), W.B. 19.4°C (67°F) Outdoor: D.B. 35°C (95°F), W.B. 23.9°C (75°F)
(heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. 8.3°C (47°F), W.B. 6.1°C (43°F)
2. Rating conditions (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. -8.3°C (17°F), W.B. -9.4°C (15°F)

Operating range

		Indoor intake air temperature	Outdoor intake air temperature
Cooling	Maximum	D.B. 32°C (90°F), W.B. 23°C (73°F)	D.B. 46°C (115°F)
	Minimum	D.B. 19°C (66°F), W.B. 15°C (59°F)	D.B. -5°C (23°F) D.B. -18°C (0°F)*
Heating	Maximum	D.B. 28°C (83°F)	D.B. 21.1°C (70°F), W.B. 15°C (59°F)
	Minimum	D.B. 10°C (50°F)	D.B. -25°C (-13°F), W.B. -25°C (-13°F)

* In case that the wind baffle is installed. (In case that the wind baffle is not installed, the minimum temperature will be -5°C (23°F) DB.)

Model name		Indoor unit	PCA-AK24NL	PCA-AK30NL	PCA-AK36NL	PCA-AK42NL	
		Outdoor unit	PUZ-AK24NLHZ	PUZ-AK30NLHZ	PUZ-AK36NLHZ	PUZ-AK42NLHZ	
Cooling at 95°F	Max. Capacity	Btu/h	24,800	31,000	37,000	43,000	
	Rated Capacity	Btu/h	24,000	30,000	36,000	42,000	
	Min. Capacity	Btu/h	13,100	12,300	14,400	17,200	
	Total input	W	1,700	2,420	2,930	4,080	
	EER2	Btu/h/W	14.1	12.3	12.2	10.2	
	SEER2	Btu/h/W	20.0	21.9	22.2	19.6	
	Moisture Removal	Pints/h	8.0	8.0	12.7	10.9	
	SHF		0.64	0.71	0.62	0.72	
	Power factor	%	95	97	96	97	
	Heating	at 47°F	Max. Capacity	Btu/h	28,000	35,000	40,000
Rated Capacity			Btu/h	26,000	32,000	38,000	48,000
Min. Capacity			Btu/h	12,800	11,500	13,000	16,100
Total input			W	1,830	2,420	2,670	4,460
COP			W/W	4.1	3.8	4.1	3.1
Power factor		%	96	97	96	98	
at 17°F		Rated Capacity	Btu/h	17,000	22,400	24,200	33,000
		Rated Total input	W	1,800	2,400	2,500	3,950
		COP	W/W	2.7	2.7	2.8	2.4
HSPF2(IV/V)		Btu/h/W	9.2/7.6	9.4/7.9	9.5/7.7	8.6/7.4	
Power supply	Phase, Cycle, Voltage	1 phase, 60 Hz, 208/230 V					
	Breaker size	A	25	30	40		
Voltage	Indoor - Outdoor S1-S2	AC 208/230 V					
	Indoor - Outdoor S2-S3	DC 24 V					
	Indoor - Remote controller	DC 12 V					
Indoor unit	MCA	A	1.0	2.0			
	MOCP	A	15				
	Fan Motor Output	W	95	160			
	Air flow (Lo-Mid2-Mid1-Hi)	DRY (CFM)	530-565-600-670	565-600-635-705	775-850-920-990	810-885-955-1,025	
		WET (CFM)	495-530-565-635	530-565-600-670	705-775-850-920	740-810-885-955	
	External Static Pressure	in WG	0				
	Sound Pressure Level (Lo-Mid2-Mid1-Hi)	dB (A)	33-35-37-40	35-37-39-41	37-39-41-43	39-41-43-45	
	External Finish Color	White Munsell 6.4Y 8.9/0.4					
	Dimensions	W:mm [inch]	1,280 [50-3/8]			1600 [63]	
		D:mm [inch]	680 [26-3/4]				
		H:mm [inch]	230 [9-1/16]				
	Weight Unit	kg [lbs]	32 [71]	36 [79]	39 [86]		
	Field drain pipe size	mm [inch]	ø26 [1-1/32]				
Refrigerant pipe Gas	mm [inch]	ø15.88 [5/8]					
Refrigerant pipe Liquid	mm [inch]	ø9.52 [3/8]					
Outdoor unit	MCA	A	24	29	35		
	MOCP	A	39	48	60		
	SCCR	kA	5				
	Inverter input	A	16	19	26		
	Fan motor output	W	74 × 2			200 × 2	
	Compressor	Model	MRK36FFGMC				
	Air flow (Cooling/Heating)	CFM	3,740			4,020	
	Refrigerant Control	Electronic expansion valve					
	Defrost Method	Reverse cycle					
	SPL (Cooling)	dB (A)	52			60	
	SPL (Heating)	dB (A)	53			62	
	External Finish Color	Ivory Munsell 3Y 7.8/1.1					
	Dimension	W: mm [inch]	1050 [41-11/32]				
		D: mm [inch]	25 + 330 [63/64+12-63/64]				
		H: mm [inch]	1338 [52-43/64]				
	Weight	kg [lbs]	105 [231]			123 [271]	
	Remote Controller	Type	Attached in indoor unit				
Refrigerant	Type	R454B					
	Charge	kg [lbs,oz]	4.5 [9 lbs + 14 oz]			5.2 [11 lbs + 7 oz]	
	Oil	Type L [Fl.oz.]	RM68EH 1.4 [45]			RM68EH 1.9 [60]	
Refrigerant Pipe Size	Gas side O.D.	mm [inch]	ø15.88 [5/8]				
	Liquid side O.D.	mm [inch]	ø9.52 [3/8]				
Refrigerant Pipe Length	Height Difference	m [ft]	30 [100]				
	Length	m [ft]	50 [165]	75 [245]			
Connection Method	Indoor/Outdoor	Flared					
Refrigerant Piping	Not supplied						

NOTES: 1. Rating conditions (cooling)-Indoor: D.B. 26.7°C (80°F), W.B. 19.4°C (67°F) Outdoor: D.B. 35°C (95°F), W.B. 23.9°C (75°F)
(heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. 8.3°C (47°F), W.B. 6.1°C (43°F)
2. Rating conditions (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. -8.3°C (17°F), W.B. -9.4°C (15°F)

Operating range

		Indoor intake air temperature	Outdoor intake air temperature
Cooling	Maximum	D.B. 32°C (90°F), W.B. 23°C (73°F)	D.B. 46°C (115°F)
	Minimum	D.B. 19°C (66°F), W.B. 15°C (59°F)	D.B. -5°C (23°F) D.B. -18°C (0°F)*
Heating	Maximum	D.B. 28°C (83°F)	D.B. 21.1°C (70°F), W.B. 15°C (59°F)
	Minimum	D.B. 10°C (50°F)	D.B. -25°C (-13°F), W.B. -25°C (-13°F)

* In case that the wind baffle is installed. (In case that the wind baffle is not installed, the minimum temperature will be -5°C (23°F) DB.)

Model name		Indoor unit	PEAD-AA24NL	PEAD-AA30NL	PEAD-AA36NL	PEAD-AA42NL	
		Outdoor unit	PUZ-AK24NLHZ	PUZ-AK30NLHZ	PUZ-AK36NLHZ	PUZ-AK42NLHZ	
Cooling at 95°F		Max. Capacity	Btu/h	24,800	30,800	37,000	43,000
		Rated Capacity	Btu/h	24,000	30,000	36,000	42,000
		Min. Capacity	Btu/h	12,700	12,200	14,600	18,000
		Total input	W	1,790	2,400	2,860	3,790
		EER2	Btu/h/W	13.4	12.5	12.5	11.0
		SEER2	Btu/h/W	19.3	21.7	21.7	18.3
		Moisture Removal	Pints/h	8.2	6.9	11.8	6.6
		SHF		0.63	0.75	0.65	0.83
		Power factor	%	93	95	95	95
	Heating	at 47°F	Max. Capacity	Btu/h	28,000	34,000	40,000
Rated Capacity			Btu/h	25,000	32,000	38,000	48,000
Min. Capacity			Btu/h	12,800	11,500	13,000	16,100
Total input			W	1,760	2,330	2,610	4,600
COP			W/W	4.1	4.0	4.2	3.4
		Power factor	%	94	95	95	96
at 17°F		Rated Capacity	Btu/h	17,000	21,800	24,400	33,000
		Total input	W	1,900	2,400	2,580	3,800
		COP	W/W	2.6	2.6	2.7	2.5
		HSPF2(V/V)	Btu/h/W	9.0/7.4	9.3/7.8	9.3/7.6	8.5/7.3
Power supply		Phase, Cycle, Voltage		1-phase, 60 Hz, 208/230 V			
		Breaker size	A	25	30	40	40
Voltage		Indoor - Outdoor S1-S2		AC 208/230 V			
		Indoor - Outdoor S2-S3		DC 24 V			
		Indoor - Remote controller		DC 12 V			
Indoor unit		MCA	A	2.25	3.50	4.25	
		MOCP	A	15			
		Fan Motor Output	W	121	300		
		Air flow (LoLo-Lo-Mid-Hi)	DRY (CFM)	512-565-636-742	618-671-742-883	848-936-1,024-1,201	1,042-1,148-1,254-1,483
			WET (CFM)	512-565-636-742	618-671-742-883	848-936-1,024-1,201	1,042-1,148-1,254-1,483
		External Static Pressure	in WG	0.14/0.20/0.28/0.40/0.60			
		Sound Pressure Level (LoLo-Lo-Mid-Hi) *Air flow down mode	0.14inWG* [dB(A)]	26-26-28-30	29-29-31-33	33-33-35-37	37-37-39-41
			0.14inWG [dB(A)]	26-28-30-34	29-31-33-37	33-35-37-41	37-39-41-45
			0.20inWG [dB(A)]	27-29-31-35	30-32-34-38	34-36-38-42	37-39-41-45
			0.28inWG [dB(A)]	28-30-33-37	31-33-35-39	35-37-39-43	38-41-42-47
			0.40inWG [dB(A)]	30-32-35-39	33-35-37-41	37-39-41-44	40-42-44-48
			0.60inWG [dB(A)]	33-35-38-42	35-37-39-43	39-41-43-47	42-44-46-50
		External Finish Color	Galvanized				
		Dimensions	W: mm [inch]	1100 [43-5/16]		1,400 [55-1/8]	
			D: mm [inch]	732 [28-7/8]			
			H: mm [inch]	250 [9-7/8]			
		Weight Unit	kg [lbs]	30 [67]	37 [82]	39 [86]	
		Field drain pipe size	mm [inch]	ø32 [1-1/4]			
		Refrigerant pipe Gas	mm [inch]	ø15.88 [5/8]			
		Refrigerant pipe Liquid	mm [inch]	ø9.52 [3/8]			
Outdoor unit		MCA	A	24	29	35	
		MOCP	A	39	48	60	
		SCCR	kA	5			
		Inverter input	A	16	19	26	
		Fan motor output	W	74 × 2		200 × 2	
		Compressor	Model	MRK36FFGMC		MRK53FFJMC-L	
		Air flow	CFM	3,740		4,020	
		Refrigerant Control	Electronic expansion valve				
		Defrost Method	Reverse cycle				
		SPL (Cooling)	dB (A)	52		60	
		SPL (Heating)	dB (A)	53		62	
		External Finish Color	Ivory Munsell 3Y 7.8/1.1				
		Dimension	W: mm [inch]	1050 [41-11/32]			
			D: mm [inch]	25 + 330 [63/64+12-63/64]			
			H: mm [inch]	1338 [52-43/64]			
		Weight	kg [lbs]	105 [231]		123 [271]	
Remote Controller		Type	Attached in indoor unit				
Refrigerant		Type	R454B				
		Charge	kg [lbs, oz]	4.5 [9 lbs + 14 oz]		5.2 [11 lbs + 7 oz]	
		Oil	Type L [Fl.oz.]	RM68EH 1.4 [45]		RM68EH 1.9 [60]	
Refrigerant Pipe Size		Gas side O.D.	mm [inch]	ø15.88 [5/8]			
		Liquid side O.D.	mm [inch]	ø9.52 [3/8]			
Refrigerant Pipe Length		Height Difference	m [ft]	30 [100]			
		Length	m [ft]	50 [165]	75 [245]		
Connection Method		Indoor/Outdoor	Flared				
Refrigerant Piping		Not supplied					

NOTES: 1. Rating conditions (cooling)-Indoor: D.B. 26.7°C (80°F), W.B. 19.4°C (67°F) Outdoor: D.B. 35°C (95°F), W.B. 23.9°C (75°F)
 (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. 8.3°C (47°F), W.B. 6.1°C (43°F)
 2. Rating conditions (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. -8.3°C (17°F), W.B. -9.4°C (15°F)

Operating range

		Indoor intake air temperature	Outdoor intake air temperature
Cooling	Maximum	D.B. 32°C (90°F), W.B. 23°C (73°F)	D.B. 46°C (115°F)
	Minimum	D.B. 19°C (66°F), W.B. 15°C (59°F)	D.B. -5°C (23°F) D.B. -18°C (0°F)*
Heating	Maximum	D.B. 28°C (83°F)	D.B. 21.1°C (70°F), W.B. 15°C (59°F)
	Minimum	D.B. 10°C (50°F)	D.B. -25°C (-13°F), W.B. -25°C (-13°F)

* In case that the wind baffle is installed. (In case that the wind baffle is not installed, the minimum temperature will be -5°C (23°F) DB.)

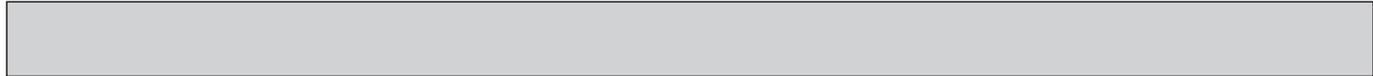
Model name		Indoor unit	PEAD-AA24NL	PEAD-AA30NL	PEAD-AA36NL		
		Outdoor unit	SUZ-AK24NLHZ	SUZ-AK30NLHZ	SUZ-AK36NLHZ		
Cooling at 95°F	Max. Capacity		Btu/h	24,800	30,800	37,000	
	Rated Capacity		Btu/h	24,000	30,000	36,000	
	Min. Capacity		Btu/h	12,700	12,200	14,600	
	Total input		W	1,950	2,420	2,910	
	EER2		Btu/h/W	12.3	12.3	12.3	
	SEER2		Btu/h/W	17.3	19.5	19.5	
	Moisture Removal		Pints/h	8.2	6.9	11.8	
	SHF			0.63	0.75	0.65	
	Power factor		%	93	95	95	
	Heating	at 47°F	Max. Capacity		Btu/h	28,000	34,000
Rated Capacity			Btu/h	25,000	32,000	38,000	
Min. Capacity			Btu/h	12,800	11,500	13,000	
Total input			W	1,900	2,500	2,700	
COP			W/W	3.8	3.7	4.1	
Power factor		%	94	95	95		
at 17°F		Rated Capacity		Btu/h	17,000	21,800	24,400
		Total input		W	2,000	2,400	2,800
		COP		W/W	2.4	2.6	2.5
HSPF2(IV/V)		Btu/h/W	8.5/7.1	8.5/7.2	8.5/7.0		
Power supply		Phase, Cycle, Voltage		1-phase, 60 Hz, 208/230 V			
		Breaker size	A	25	30		
Voltage		Indoor - Outdoor S1-S2		AC 208/230 V			
		Indoor - Outdoor S2-S3		DC 24 V			
		Indoor - Remote controller		DC 12 V			
Indoor unit		MCA	A	2.25	3.50		
		MOCP	A	15			
		Fan Motor Output	W	121	300		
Air flow (LoLo-Lo-Mid-Hi)		DRY (CFM)		512-565-636-742	618-671-742-883	848-936-1,024-1,201	
		WET (CFM)		512-565-636-742	618-671-742-883	848-936-1,024-1,201	
External Static Pressure		in WG		0.14/0.20/0.28/0.40/0.60			
Sound Pressure Level (LoLo-Lo-Mid-Hi) *Air flow down mode		0.14inWG [dB(A)]		26-26-28-30	29-29-31-33	33-33-35-37	
		0.14inWG [dB(A)]		26-28-30-34	29-31-33-37	33-35-37-41	
		0.20inWG [dB(A)]		27-29-31-35	30-32-34-38	34-36-38-42	
		0.28inWG [dB(A)]		28-30-33-37	31-33-35-39	35-37-39-43	
		0.40inWG [dB(A)]		30-32-35-39	33-35-37-41	37-39-41-44	
0.60inWG [dB(A)]		33-35-38-42	35-37-39-43	39-41-43-47			
External Finish Color		Galvanized					
Dimensions		W: mm [inch]		1100 [43-5/16]			
		D: mm [inch]		732 [28-7/8]			
		H: mm [inch]		250 [9-7/8]			
Weight Unit		kg [lbs]		30 [67]			
Field drain pipe size		mm [inch]		ø32 [1-1/4]			
Refrigerant pipe Gas		mm [inch]		ø15.88 [5/8]			
Refrigerant pipe Liquid		mm [inch]		ø9.52 [3/8]			
Outdoor unit		MCA	A	24	29		
		MOCP	A	39	48		
		SCCR	kA	5			
		Inverter input	A	16	19		
		Fan motor output	W	74			
		Compressor	Model	MRK36FFGMC			
		Air flow	CFM	3,740			
		Refrigerant Control	Electronic expansion valve				
		Defrost Method	Reverse cycle				
		SPL (Cooling)	dB (A)	52			
		SPL (Heating)	dB (A)	53			
		External Finish Color	Ivory Munsell 3Y 7.8/1.1				
Dimension		W: mm [inch]		1050 [41-11/32]			
		D: mm [inch]		25 + 330 [63/64+12-63/64]			
		H: mm [inch]		1338 [52-43/64]			
Weight		kg [lbs]		105 [231]			
Remote Controller		Type		Attached in indoor unit			
Refrigerant		Type		R454B			
		Charge	kg [lbs, oz]	4.5 [9 lbs + 14 oz]			
		Oil	Type L [Fl.oz.]	RM68EH 1.4 [45]			
Refrigerant Pipe Size		Gas side O.D.		ø15.88 [5/8]			
		Liquid side O.D.		ø9.52 [3/8]			
Refrigerant Pipe Length		Height Difference		30 [100]			
		Length		50 [165]	75 [245]		
Connection Method		Indoor/Outdoor		Flared			
Refrigerant Piping		Not supplied					

NOTES: 1. Rating conditions (cooling)-Indoor: D.B. 26.7°C (80°F), W.B. 19.4°C (67°F) Outdoor: D.B. 35°C (95°F), W.B. 23.9°C (75°F)
(heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. 8.3°C (47°F), W.B. 6.1°C (43°F)
2. Rating conditions (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. -8.3°C (17°F), W.B. -9.4°C (15°F)

Operating range

		Indoor intake air temperature		Outdoor intake air temperature	
Cooling	Maximum	D.B. 32°C (90°F), W.B. 23°C (73°F)		D.B. 46°C (115°F)	
	Minimum	D.B. 19°C (66°F), W.B. 15°C (59°F)		D.B. -5°C (23°F) D.B. -18°C (0°F)*	
Heating	Maximum	D.B. 28°C (83°F)		D.B. 21.1°C (70°F), W.B. 15°C (59°F)	
	Minimum	D.B. 10°C (50°F)		D.B. -25°C (-13°F), W.B. -25°C (-13°F)	

* In case that the wind baffle is installed. (In case that the wind baffle is not installed, the minimum temperature will be -5°C (23°F) DB.)



Model name		Indoor unit	PVA-AA24NL	PVA-AA30NL	PVA-AA36NL	PVA-AA42NL	
		Outdoor unit	PUZ-AK24NLHZ	PUZ-AK30NLHZ	PUZ-AK36NLHZ	PUZ-AK42NLHZ	
Cooling at 95°F	Max. Capacity	Btu/h	25,000	31,000	37,000	43,000	
	Rated Capacity	Btu/h	24,000	30,000	36,000	42,000	
	Min. Capacity	Btu/h	13,600	12,600	14,600	17,900	
	Total input	W	1,760	2,210	2,960	3,660	
	EER2	Btu/h/W	13.6	13.5	12.1	11.4	
	SEER2	Btu/h/W	19.7	21.0	21.2	18.7	
	Moisture Removal	Pints/h	6.7	6.6	11.8	6.6	
	SHF		0.70	0.76	0.65	0.83	
	Power factor	%	89	91	91	90	
	Heating	at 47°F	Max. Capacity	Btu/h	28,000	34,000	40,000
Rated Capacity			Btu/h	26,000	32,000	38,000	48,000
Min. Capacity			Btu/h	12,800	11,500	13,000	16,100
Total input			W	1,860	2,190	2,660	3,760
COP			W/W	4.0	4.2	4.1	3.7
Power factor			%	91	92	90	92
at 17°F		Rated Capacity	Btu/h	26,000	32,000	38,000	48,000
		Total input	W	3,480	3,960	5,070	7,040
		COP	W/W	2.1	2.3	2.1	1.9
HSPF2(IVV)		Btu/h/W	8.8/7.2	9.3/7.8	9.2/7.5	8.7/7.3	
Power supply		Phase, Cycle, Voltage	1-phase, 60 Hz, 208/230 V				
Breaker size		A	25	30	40	40	
Voltage		Indoor - Outdoor S1-S2	AC 208/230 V				
		Indoor - Outdoor S2-S3	DC 24 V				
		Indoor - Remote controller	DC 12 V				
Indoor unit		MCA	A	4.13	5.50	5.63	
		MOCP	A	15			
		Fan Motor Output	W	244	430		
		Air flow (Lo-Mid-Hi)	CFM	613-744-875	788-956-1,125	1,040-1,262-1,485	
		External Static Pressure	in WG	0.30/0.50/0.80			
		Sound Pressure Level (Lo-Mid-Hi)	75Pa (0.30 in.WG)	30-34-38		34-38-42	
			125Pa (0.50 in.WG)	34-40-44		38-43-43	
			200Pa (0.80 in.WG)	35-39-43		37-41-45	
		External Finish Color	Galvanized steel cabinet - Powder coated Slate Gray				
Dimensions		W: mm [inch]	534 [21]		635 [25]		
		D: mm [inch]	548 [21-5/8]				
		H: mm [inch]	1,378 [54-1/4]		1,511 [59-1/2]		
Weight Unit		kg [lbs]	64 [141]		78 [172]		
Field drain pipe size		mm [inch]	ø19.05 [3/4]				
Refrigerant pipe Gas		mm [inch]	ø15.88 [5/8]				
Refrigerant pipe Liquid		mm [inch]	ø9.52 [3/8]				
Outdoor unit		MCA	A	24	29	35	
		MOCP	A	39	48	60	
		SCCR	kA	5			
		Inverter input	A	16	19	26	
		Fan motor output	W	74 × 2		200 × 2	
		Compressor	Model	MRK36FFGMC		MRK53FFJMC-L	
		Air flow (Cooling/Heating)	CFM	3,740			
		Refrigerant Control	Electronic expansion valve				
		Defrost Method	Reverse cycle				
		SPL (Cooling)	dB (A)	52		60	
		SPL (Heating)	dB (A)	53		62	
		External Finish Color	Ivory Munsell 3Y 7.8/1.1				
Dimension		W: mm [inch]	1050 [41-11/32]				
		D: mm [inch]	25 + 330 [63/64+12-63/64]				
		H: mm [inch]	1338 [52-43/64]				
Weight		kg [lbs]	105 [231]		123 [271]		
Remote Controller		Type	Attached in indoor unit				
Refrigerant		Type	R454B				
		Charge	kg [lbs, oz]	45 [9 lbs + 14 oz]		5.2 [11 lbs + 7 oz]	
		Oil	Type L [Fl.oz.]	RM68EH 1.4 [45]		RM68EH 1.9 [60]	
Refrigerant Pipe Size		Gas side O.D.	mm [inch]	ø15.88 [5/8]			
		Liquid side O.D.	mm [inch]	ø9.52 [3/8]			
Refrigerant Pipe Length		Height Difference	m [ft]	30 [100]			
		Length	m [ft]	50 [165]	75 [245]		
Connection Method		Indoor/Outdoor	Flared				
Refrigerant pipe		Not supplied					

NOTES: 1. Rating conditions (cooling)-Indoor: D.B. 26.7°C (80°F), W.B. 19.4°C (67°F) Outdoor: D.B. 35°C (95°F), W.B. 23.9°C (75°F)
 (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. 8.3°C (47°F), W.B. 6.1°C (43°F)
 2. Rating conditions (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. -8.3°C (17°F), W.B. -9.4°C (15°F)

Operating range

		Indoor intake air temperature	Outdoor intake air temperature
Cooling	Maximum	D.B. 32°C (90°F), W.B. 23°C (73°F)	D.B. 46°C (115°F)
	Minimum	D.B. 19°C (66°F), W.B. 15°C (59°F)	D.B. -5°C (23°F) D.B. -18°C (0°F)*
Heating	Maximum	D.B. 28°C (83°F)	D.B. 21.1°C (70°F), W.B. 15°C (59°F)
	Minimum	D.B. 10°C (50°F)	D.B. -25°C (-13°F), W.B. -25°C (-13°F)

* In case that the wind baffle is installed. (In case that the wind baffle is not installed, the minimum temperature will be -5°C (23°F) DB.)

Model name		Indoor unit	SVZ-AP24NL	SVZ-AP30NL	SVZ-AP36NL		
		Outdoor unit	SUZ-AK24NLHZ	SUZ-AK30NLHZ	SUZ-AK36NLHZ		
Cooling at 95°F	Max. Capacity		Btu/h	25,000	29,000	37,000	
	Rated Capacity		Btu/h	23,800	28,000	36,000	
	Min. Capacity		Btu/h	12,300	12,700	12,700	
	Total input		W	2,030	2,150	3,410	
	EER2		Btu/h/W	11.7	13.0	10.5	
	SEER2		Btu/h/W	18.6	17.1	15.2	
	Moisture Removal		Pints/h	6.4	5.4	10.2	
	SHF			0.71	0.79	0.70	
	Power factor		%	98	91	90	
Heating	at 47°F	Max. Capacity		Btu/h	28,000	34,000	40,000
		Rated Capacity		Btu/h	23,000	32,000	37,000
		Min. Capacity		Btu/h	10,700	18,300	13,300
		Total input		W	2,100	2,590	3,310
		COP		W/W	3.2	3.6	3.2
	Power factor		%	98	94	91	
	at 17°F	Rated Capacity		Btu/h	18,000	23,600	25,800
		Total input		W	2,420	2,710	2,990
		COP		W/W	2.1	2.5	2.5
HSPF2(IVV)		Btu/h/W	7.9/6.8	9.2/7.4	9.1/7.7		
Power supply		Phase, Cycle, Voltage		1-phase, 60 Hz, 208/230 V			
		Breaker size		A	25	30	
Voltage		Indoor - Outdoor S1-S2		AC 208/230 V			
		Indoor - Outdoor S2-S3		DC 24 V			
		Indoor - Remote controller		DC 12 V			
Indoor unit		MCA	A	3.00	4.13		
		MOCP	A	15			
		Fan Motor Output	W	121	244		
		Air flow (Lo-Mid-Hi)	CFM	515-625-735	613-744-875	767-910-910	
		External Static Pressure	in WG	0.30/0.50/0.80			
		Sound Pressure Level (Lo-Mid-Hi)	75Pa (0.30 in.WG)	31-35-37	30-34-38	34-38-43	
			125Pa (0.50 in.WG)	36-41-45	36-45-49	47-49-49	
			200Pa (0.80 in.WG)	37-41-45	35-40-43	37-41-43	
		External Finish Color		Hot-dip coated steel (ZAM)			
		Dimensions	W: mm [inch]	432 [17]	534 [21]		
			D: mm [inch]	548 [21-5/8]			
			H: mm [inch]	1011 [39-13/16]	1111 [43-3/4]		
		Weight Unit	kg [lbs]	44 [97]	55 [122]		
		Field drain pipe size	mm [inch]	ø19.5 [3/4]			
		Refrigerant pipe Gas	mm [inch]	ø15.88 [5/8]			
		Refrigerant pipe Liquid	mm [inch]	ø9.52 [3/8]			
Outdoor unit		MCA	A	24	29		
		MOCP	A	39	48		
		SCCR	kA	5			
		Inverter input	A	16	19		
		Fan motor output	W	74 × 2			
		Compressor	Model	MRK36FFGMC			
		Air flow (Cooling/Heating)	CFM	3,740			
		Refrigerant Control	Electronic expansion valve				
		Defrost Method	Reverse cycle				
		SPL (Cooling)	dB (A)	52			
		SPL (Heating)	dB (A)	53			
		External Finish Color		Ivory Munsell 3Y 7.8/1.1			
		Dimension	W: mm [inch]	1050 [41-11/32]			
			D: mm [inch]	25 + 330 [63/64+12-63/64]			
			H: mm [inch]	1338 [52-43/64]			
		Weight	kg [lbs]	105 [231]			
Remote Controller		Type		Attached in indoor unit			
Refrigerant		Type		R454B			
		Charge	kg [lbs, oz]	4.5 [9 lbs + 14 oz]			
		Oil	Type L [Fl.oz.]	RM68EH 1.4 [45]			
Refrigerant Pipe Size		Gas side O.D.	mm [inch]	ø15.88 [5/8]			
		Liquid side O.D.	mm [inch]	ø9.52 [3/8]			
Refrigerant Pipe Length		Height Difference	m [ft]	30 [100]			
		Length	m [ft]	50 [165]	75 [245]		
Connection Method		Indoor/Outdoor		Flared			
Refrigerant pipe		Not supplied					

NOTES: 1. Rating conditions (cooling)-Indoor: D.B. 26.7°C (80°F), W.B. 19.4°C (67°F) Outdoor: D.B. 35°C (95°F), W.B. 23.9°C (75°F)
(heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. 8.3°C (47°F), W.B. 6.1°C (43°F)
2. Rating conditions (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. -8.3°C (17°F), W.B. -9.4°C (15°F)

Operating range

		Indoor intake air temperature		Outdoor intake air temperature	
Cooling	Maximum	D.B. 32°C (90°F), W.B. 23°C (73°F)		D.B. 46°C (115°F)	
	Minimum	D.B. 19°C (66°F), W.B. 15°C (59°F)		D.B. -5°C (23°F) D.B. -18°C (0°F)*	
Heating	Maximum	D.B. 28°C (83°F)		D.B. 21.1°C (70°F), W.B. 15°C (59°F)	
	Minimum	D.B. 10°C (50°F)		D.B. -25°C (-13°F), W.B. -25°C (-13°F)	

* In case that the wind baffle is installed. (In case that the wind baffle is not installed, the minimum temperature will be -5°C (23°F) DB.)



Model name		Indoor unit	PAA-AA18NL	PAA-AA24NL	PAA-AA30NL	PAA-BA36NL	PAA-BA42NL	
		Outdoor unit	PUZ-AK24NLHZ	PUZ-AK24NLHZ	PUZ-AK30NLHZ	PUZ-AK36NLHZ	PUZ-AK42NLHZ	
Cooling at 95°F	Max. Capacity	Btu/h	19,000	25,000	31,000	36,000	44,500	
	Rated Capacity	Btu/h	18,000	24,000	30,000	32,000	42,000	
	Min. Capacity	Btu/h	13,100	14,100	15,800	16,200	17,300	
	Total input	W	1,530	1,980	2,550	2,720	3,860	
	EER2	Btu/h/W	11.7	12.1	11.7	11.7	10.8	
	SEER2	Btu/h/W	15.9	17.0	17.6	18.1	17.1	
	Moisture Removal	Pints/h	4.8	6.0	7.6	6.8	11.4	
	SHF		0.73	0.74	0.74	0.78	0.71	
	Power factor	%	88	87	88	87	90	
	Heating	at 47°F	Max. Capacity	Btu/h	23,000	27,900	35,800	42,000
Rated Capacity			Btu/h	22,000	26,000	32,000	38,000	48,000
Min. Capacity			Btu/h	12,400	12,700	14,900	19,200	26,100
Total input			W	2,040	2,130	2,570	3,030	4,770
COP			W/W	3.1	3.5	3.6	3.6	2.9
at 17°F		Rated Capacity	Btu/h	16,500	20,800	26,600	31,200	38,500
		Total input	W	2,250	2,500	3,100	3,730	4,980
		COP	W/W	2.1	2.4	2.5	2.4	2.2
		HSPF2(IVV)	Btu/h/W	8.5/7.2	9.4/8.1	9.0/7.9	9.4/8.0	8.7/7.6
		Power supply	Phase, Cycle, Voltage, Breaker size	1-phase, 60 Hz, 208/230 V				
Voltage	Indoor - Outdoor S1-S2	AC 208/230 V						
	Indoor - Outdoor S2-S3	DC 24 V						
	Indoor - Remote controller	DC 12 V						
Indoor unit	MCA	A	0.2					
	Air flow (Min.-Max.)	DRY (CFM)	424-812	551-830	700-1,024	765-1,050	936-1,660	
	Internal Static Pressure	in WG	0.3					
	External Finish Color	Galvanized steel cabinet - Powder coated Slate Gray						
	Dimensions	W: mm [inch]	368 [14-1/2]				445 [17-1/2]	
		D: mm [inch]	551 [21-2/3]				551 [21-2/3]	
		H: mm [inch]	696 [27-5/8]				810 [31-8/9]	
	Weight Unit	kg [lbs]	24.59 [55.10]	29.36 [64.40]	29.27 [55.10]	35.55 [78.20]		
	Field drain pipe size	mm [inch]	19.05[3/4]					
	Refrigerant pipe Gas	mm [inch]	12.7 [1/2]	9.52[3/8]				
Refrigerant pipe Liquid	mm [inch]	6.35 [1/4]	15.88[5/8]					
Outdoor unit	MCA	A	24	29		35		
	MOCP	A	39	48		60		
	SCCR	kA	5					
	Inverter input	A	16	19		26		
	Fan motor output	W	74 × 2				200 × 2	
	Compressor	Model	MRK36FFGMC				MRK53FFJMC-L	
	Air flow (Cooling/Heating)	CFM	3,740				4,020	
	Refrigerant Control	Linear expansion valve						
	Defrost Method	Reverse cycle						
	SPL (Cooling)	dB (A)	52				60	
	SPL (Heating)	dB (A)	53				62	
	External Finish Color	Ivory Munsell 3Y 7.8/1.1						
	Dimension	W: mm [inch]	1050 [41-11/32]					
		D: mm [inch]	25 + 330 [63/64+12-63/64]					
		H: mm [inch]	1338 [52-43/64]					
Weight	kg [lbs]	105 [231]				123 [271]		
Remote Controller	Type	Attached in indoor unit						
Refrigerant Pipe Size	Type	R454B						
	Charge	kg [lbs, oz]	4.5 [9lbs+14oz]				5.2 [11lbs+7oz]	
	Oil	Type L [Fl.oz.]	RM68EH 1.4 [45]				RM68EH 1.9 [60]	
Refrigerant Pipe Length	Gas side O.D.	mm [inch]	ø15.88 (5/8)					
	Liquid side O.D.	mm [inch]	ø9.52 (3/8)					
	Height Difference (Max.)	m [ft]	30 [100]					
	Length (Max.)	m [ft]	30 [100]					
Connection Method	Indoor/Outdoor	Flared						
Refrigerant Piping	Not supplied							

NOTES: 1. Rating conditions (cooling)-Indoor: D.B. 26.7°C (80°F), W.B. 19.4°C (67°F) Outdoor: D.B. 35°C (95°F), W.B. 23.9°C (75°F)
 (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. 8.3°C (47°F), W.B. 6.1°C (43°F)
 2. Rating conditions (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. -8.3°C (17°F), W.B. -9.4°C (15°F)

Operating range

		Indoor intake air temperature		Outdoor intake air temperature	
Cooling	Maximum	D.B. 32°C (90°F), W.B. 23°C (73°F)		D.B. 46°C (115°F)	
	Minimum	D.B. 19°C (66°F), W.B. 15°C (59°F)		D.B. -5°C (23°F) D.B. -18°C (0°F)*	
Heating	Maximum	D.B. 28°C (83°F)		D.B. 21.1°C (70°F), W.B. 15°C (59°F)	
	Minimum	D.B. 10°C (50°F)		D.B. -25°C (-13°F), W.B. -25°C (-13°F)	

* In case that the wind baffle is installed. (In case that the wind baffle is not installed, the minimum temperature will be -5°C (23°F) DB.)

Model name		Indoor unit	PAA-BA18NL	PAA-BA24NL	PAA-BA30NL	PAA-CA36NL	PAA-CA42NL	
		Outdoor unit	PUZ-AK24NLHZ	PUZ-AK24NLHZ	PUZ-AK30NLHZ	PUZ-AK36NLHZ	PUZ-AK42NLHZ	
Cooling at 95°F	Max. Capacity	Btu/h	19,000	25,000	31,000	36,000	44,500	
	Rated Capacity	Btu/h	18,000	24,000	30,000	32,000	42,000	
	Min. Capacity	Btu/h	13,100	14,100	15,800	16,200	17,300	
	Total input	W	1,530	1,980	2,550	2,720	3,860	
	EER2	Btu/h/W	11.7	12.1	11.7	11.7	10.8	
	SEER2	Btu/h/W	15.9	17.0	17.6	18.1	17.1	
	Moisture Removal	Pints/h	4.8	6.0	7.6	6.8	11.4	
	SHF		0.73	0.74	0.74	0.78	0.71	
	Power factor	%	88	87	88	87	90	
	Heating	at 47°F	Max. Capacity	Btu/h	23,000	27,800	35,800	42,000
Rated Capacity			Btu/h	22,000	26,000	32,000	38,000	48,000
Min. Capacity			Btu/h	12,400	12,700	14,900	19,200	26,100
Total input			W	2,040	2,130	2,570	3,030	4,770
COP			W/W	3.1	3.5	3.6	3.6	2.9
at 17°F		Rated Capacity	Btu/h	16,500	20,800	26,600	31,200	38,500
		Total input	W	2,250	2,500	3,100	3,730	4,980
		COP	W/W	2.1	2.4	2.5	2.4	2.2
		HSPF2(I/V)	Btu/h/W	8.5/7.2	9.4/8.1	9.0/7.9	9.4/8.0	8.7/7.6
		Power supply	Phase, Cycle, Voltage,	1-phase, 60 Hz, 208/230 V				
	Breaker size	25		30		40		
Voltage	Indoor - Outdoor S1-S2	AC 208/230 V						
	Indoor - Outdoor S2-S3	DC 24 V						
	Indoor - Remote controller	DC 12 V						
Indoor unit	MCA	A	0.2					
	Air flow (Min.-Max.)	DRY (CFM)	424-812	551-830	700-1,024	765-1,050	936-1,660	
	Internal Static Pressure	in WG	0.3					
	External Finish Color	Galvanized steel cabinet - Powder coated Slate Gray						
	Dimensions	W: mm [inch]	445 [17-1/2]			553 [21-7/9]		
		D: mm [inch]	551 [21-2/3]					
		H: mm [inch]	696 [27-2/5]			810 [31-8/9]		
	Weight Unit	kg [lbs]	26.77 [58.90]	31.50 [69.30]	31.32 [68.90]	38.73 [85.20]		
	Field drain pipe size	mm [inch]	ø19.05 [3/4]					
	Refrigerant pipe Gas	mm [inch]	ø12.7 [1/2]	ø15.88 [5/8]				
Refrigerant pipe Liquid	mm [inch]	ø6.35 [1/4]	ø9.52 [3/8]					
Outdoor unit	MCA	A	24	29		35		
	MOCP	A	39	48		60		
	SCCR	kA	5					
	Inverter input	A	16	19		26		
	Fan motor output	W	74 × 2			200 × 2		
	Compressor	Model	MRK36FFGMC			MRK53FFJMC-L		
	Air flow (Cooling/Heating)	CFM	3,740			4,020		
	Refrigerant Control	Linear expansion valve						
	Defrost Method	Reverse cycle						
	SPL (Cooling)	dB (A)	52			60		
	SPL (Heating)	dB (A)	53			62		
	External Finish Color	Ivory Munsell 3Y 7.8/1.1						
	Dimension	W: mm [inch]	1050 [41-11/32]					
		D: mm [inch]	25 + 330 [63/64+12-63/64]					
		H: mm [inch]	1338 [52-43/64]					
Weight	kg [lbs]	105 [231]			123 [271]			
Remote Controller	Type	Attached in indoor unit						
Refrigerant Pipe Size	Type	R454B						
	Charge	kg [lbs, oz]	4.5 [9lbs+14oz]			5.2 [11lbs+7oz]		
	Oil	Type L [Fl.oz.]	RM68EH 1.4 [45]			RM68EH 1.9 [60]		
Refrigerant Pipe Length	Gas side O.D.	mm [inch]	ø15.88 (5/8)					
	Liquid side O.D.	mm [inch]	ø9.52 (3/8)					
	Height Difference (Max)	m [ft]	30 [100]					
	Length (Max.)	m [ft]	30 [100]					
Connection Method	Indoor/Outdoor	Flared						
Refrigerant Piping	Not supplied							

NOTES: 1. Rating conditions (cooling)-Indoor: D.B. 26.7°C (80°F), W.B. 19.4°C (67°F) Outdoor: D.B. 35°C (95°F), W.B. 23.9°C (75°F)
(heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. 8.3°C (47°F), W.B. 6.1°C (43°F)
2. Rating conditions (heating)-Indoor: D.B. 21.1°C (70°F), W.B. 15.6°C (60°F) Outdoor: D.B. -8.3°C (17°F), W.B. -9.4°C (15°F)

Operating range

		Indoor intake air temperature		Outdoor intake air temperature	
Cooling	Maximum	D.B. 32°C (90°F), W.B. 23°C (73°F)		D.B. 46°C (115°F)	
	Minimum	D.B. 19°C (66°F), W.B. 15°C (59°F)		D.B. -5°C (23°F) D.B. -18°C (0°F)*	
Heating	Maximum	D.B. 28°C (83°F)		D.B. 21.1°C (70°F), W.B. 15°C (59°F)	
	Minimum	D.B. 10°C (50°F)		D.B. -25°C (-13°F), W.B. -25°C (-13°F)	

* In case that the wind baffle is installed. (In case that the wind baffle is not installed, the minimum temperature will be -5°C (23°F) DB.)

**T2-1. HYPER HEATING INVERTER
T2-1-1. COOLING CAPACITY
PLA-AE24NL/PUZ-AK24NLHZ**

CAPACITY (Btu/h): 24,000 INPUT (kW): 1.49 SHF: 0.79

Indoor intake air D.B.(°C) D.B.(°F) W.B.(°C) W.B.(°F)				Outdoor intake air °C/F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	25,146	17,250	0.69	0.99	23,652	16,225	0.69	1.12	21,760	14,927	0.69	1.23	19,967	13,698	0.69	1.33	18,175	12,468	0.69	1.40	16,382	11,238	0.69	1.46
19	66	18	64	27,485	15,557	0.57	1.09	25,992	14,711	0.57	1.22	24,100	13,640	0.57	1.33	22,307	12,626	0.57	1.43	20,515	11,611	0.57	1.50	18,722	10,597	0.57	1.56
20	68	16	61	25,146	18,256	0.73	0.99	23,652	17,171	0.73	1.12	21,760	15,798	0.73	1.23	19,967	14,496	0.73	1.33	18,175	13,195	0.73	1.40	16,382	11,894	0.73	1.46
20	68	18	64	27,485	16,656	0.61	1.09	25,992	15,751	0.61	1.22	24,100	14,604	0.61	1.33	22,307	13,518	0.61	1.43	20,515	12,432	0.61	1.50	18,722	11,346	0.61	1.56
20	68	20	68	28,680	13,939	0.49	1.15	27,485	13,358	0.49	1.25	25,892	12,584	0.49	1.37	24,000	11,664	0.49	1.49	22,108	10,744	0.49	1.56	20,515	9,970	0.49	1.63
22	72	16	61	25,146	20,268	0.81	0.99	23,652	19,064	0.81	1.12	21,760	17,539	0.81	1.23	19,967	16,094	0.81	1.33	18,175	14,649	0.81	1.40	16,382	13,204	0.81	1.46
22	72	18	64	27,485	18,855	0.69	1.09	25,992	17,830	0.69	1.22	24,100	16,532	0.69	1.33	22,307	15,303	0.69	1.43	20,515	14,073	0.69	1.50	18,722	12,843	0.69	1.56
22	72	20	68	28,680	16,233	0.57	1.15	27,485	15,557	0.57	1.25	25,892	14,655	0.57	1.37	24,000	13,584	0.57	1.49	22,108	12,513	0.57	1.56	20,515	11,611	0.57	1.63
24	75	16	61	25,146	22,279	0.89	0.99	23,652	20,956	0.89	1.12	21,760	19,279	0.89	1.23	19,967	17,691	0.89	1.33	18,175	16,103	0.89	1.40	16,382	14,515	0.89	1.46
24	75	18	64	27,485	21,054	0.77	1.09	25,992	19,910	0.77	1.22	24,100	18,460	0.77	1.33	22,307	17,087	0.77	1.43	20,515	15,714	0.77	1.50	18,722	14,341	0.77	1.56
24	75	20	68	28,680	18,528	0.65	1.15	27,485	17,756	0.65	1.25	25,892	16,726	0.65	1.37	24,000	15,504	0.65	1.49	22,108	14,282	0.65	1.56	20,515	13,252	0.65	1.63
24	75	22	72	30,274	15,924	0.53	1.20	29,278	15,400	0.53	1.33	27,485	14,457	0.53	1.44	25,693	13,514	0.53	1.55	23,900	12,572	0.53	1.63	21,909	11,524	0.53	1.67
26	79	16	61	25,146	24,291	0.97	0.99	23,652	22,848	0.97	1.12	21,760	21,020	0.97	1.23	19,967	19,289	0.97	1.33	18,175	17,557	0.97	1.40	16,382	15,825	0.97	1.46
26	79	18	64	27,485	23,253	0.85	1.09	25,992	21,989	0.85	1.22	24,100	20,388	0.85	1.33	22,307	18,872	0.85	1.43	20,515	17,355	0.85	1.50	18,722	15,839	0.85	1.56
26	79	20	68	28,680	20,822	0.73	1.15	27,485	19,954	0.73	1.25	25,892	18,798	0.73	1.37	24,000	17,424	0.73	1.49	22,108	16,050	0.73	1.56	20,515	14,894	0.73	1.63
26	79	22	72	30,274	18,346	0.61	1.20	29,278	17,742	0.61	1.33	27,485	16,656	0.61	1.44	25,693	15,570	0.61	1.55	23,900	14,484	0.61	1.63	21,909	13,277	0.61	1.67
27	81	16	61	25,146	25,146	1.00	0.99	23,652	23,652	1.00	1.12	21,760	21,760	1.00	1.23	19,967	19,967	1.00	1.33	18,175	18,175	1.00	1.40	16,382	16,382	1.00	1.46
27	81	18	64	27,485	24,352	0.89	1.09	25,992	23,029	0.89	1.22	24,100	21,352	0.89	1.33	22,307	19,764	0.89	1.43	20,515	18,176	0.89	1.50	18,722	16,588	0.89	1.56
27	81	20	68	28,680	21,969	0.77	1.15	27,485	21,054	0.77	1.25	25,892	19,833	0.77	1.37	24,000	18,384	0.77	1.49	22,108	16,935	0.77	1.56	20,515	15,714	0.77	1.63
27	81	22	72	30,274	19,519	0.65	1.20	29,278	18,914	0.65	1.33	27,485	17,756	0.65	1.44	25,693	16,598	0.65	1.55	23,900	15,400	0.65	1.63	21,909	14,153	0.65	1.67
28	82	16	61	25,146	25,146	1.00	0.99	23,652	23,652	1.00	1.12	21,760	21,760	1.00	1.23	19,967	19,967	1.00	1.33	18,175	18,175	1.00	1.40	16,382	16,382	1.00	1.46
28	82	18	64	27,485	25,452	0.93	1.09	25,992	24,068	0.93	1.22	24,100	22,316	0.93	1.33	22,307	20,656	0.93	1.43	20,515	18,996	0.93	1.50	18,722	17,337	0.93	1.56
28	82	20	68	28,680	23,116	0.81	1.15	27,485	22,153	0.81	1.25	25,892	20,869	0.81	1.37	24,000	19,344	0.81	1.49	22,108	17,819	0.81	1.56	20,515	16,535	0.81	1.63
28	82	22	72	30,274	20,768	0.69	1.20	29,278	20,085	0.69	1.33	27,485	18,855	0.69	1.44	25,693	17,625	0.69	1.55	23,900	16,396	0.69	1.63	21,909	15,029	0.69	1.67
30	86	16	61	25,146	25,146	1.00	0.99	23,652	23,652	1.00	1.12	21,760	21,760	1.00	1.23	19,967	19,967	1.00	1.33	18,175	18,175	1.00	1.40	16,382	16,382	1.00	1.46
30	86	18	64	27,485	27,485	1.00	1.09	25,992	25,992	1.00	1.22	24,100	24,100	1.00	1.33	22,307	22,307	1.00	1.43	20,515	20,515	1.00	1.50	18,722	18,722	1.00	1.56
30	86	20	68	28,680	25,411	0.89	1.15	27,485	24,352	0.89	1.25	25,892	22,940	0.89	1.37	24,000	21,264	0.89	1.49	22,108	19,588	0.89	1.56	20,515	18,176	0.89	1.63
30	86	22	72	30,274	23,190	0.77	1.20	29,278	22,427	0.77	1.33	27,485	21,054	0.77	1.44	25,693	19,681	0.77	1.55	23,900	18,308	0.77	1.63	21,909	16,782	0.77	1.67
32	90	16	61	25,146	25,146	1.00	0.99	23,652	23,652	1.00	1.12	21,760	21,760	1.00	1.23	19,967	19,967	1.00	1.33	18,175	18,175	1.00	1.40	16,382	16,382	1.00	1.46
32	90	18	64	27,485	27,485	1.00	1.09	25,992	25,992	1.00	1.22	24,100	24,100	1.00	1.33	22,307	22,307	1.00	1.43	20,515	20,515	1.00	1.50	18,722	18,722	1.00	1.56
32	90	20	68	28,680	27,705	0.97	1.15	27,485	26,551	0.97	1.25	25,892	25,012	0.97	1.37	24,000	23,184	0.97	1.49	22,108	21,356	0.97	1.56	20,515	19,817	0.97	1.63
32	90	22	72	30,274	25,612	0.85	1.20	29,278	24,769	0.85	1.33	27,485	23,253	0.85	1.44	25,693	21,736	0.85	1.55	23,900	20,220	0.85	1.63	21,909	18,535	0.85	1.67

PLA-AE30NL/PUZ-AK30NLHZ

CAPACITY (Btu/h): 30,000 INPUT (kW): 2.13 SHF: 0.76

Indoor intake air D.B.(°C) D.B.(°F) W.B.(°C) W.B.(°F)				Outdoor intake air °C/F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	31,432	20,620	0.66	1.41	29,565	19,395	0.66	1.60	27,200	17,843	0.66	1.75	24,959	16,373	0.66	1.90	22,719	14,903	0.66	1.99	20,478	13,434	0.66	2.09
19	66	18	64	34,357	18,415	0.54	1.56	32,490	17,414	0.54	1.75	30,124	16,147	0.54	1.90	27,884	14,946	0.54	2.04	25,643	13,745	0.54	2.14	23,402	12,544	0.54	2.24
20	68	16	61	31,432	21,877	0.70	1.41	29,565	20,577	0.70	1.60	27,200	18,931	0.70	1.75	24,959	17,372	0.70	1.90	22,719	15,812	0.70	1.99	20,478	14,253	0.70	2.09
20	68	18	64	34,357	19,790	0.58	1.56	32,490	18,714	0.58	1.75	30,124	17,352	0.58	1.90	27,884	16,061	0.58	2.04	25,643	14,770	0.58	2.14	23,402	13,480	0.58	2.24
20	68	20	68	35,851	16,348	0.46	1.64	34,357	15,667	0.46	1.79	32,365	14,759	0.46	1.96	30,000	13,680	0.46	2.13	27,635	12,601	0.46	2.24	25,643	11,693	0.46	2.33
22	72	16	61	31,432	24,392	0.78	1.41	29,565	23,078	0.78	1.60	27,200	21,107	0.78	1.75	24,959	19,368	0.78	1.90	22,719	17,630	0.78	1.99	20,478	15,891	0.78	2.09
22	72	18	64	34,357	22,538	0.66	1.56	32,490	21,313	0.66	1.75	30,124	19,762	0.66	1.90	27,884	18,292	0.66	2.04	25,643	16,822	0.66	2.14	23,402	15,352	0.66	2.24
22	72	20	68	35,851	19,216	0.54	1.64	34,357	18,415	0.54	1.79	32,365	17,348	0.54	1.96	30,000	16,080	0.54	2.13	27,635	14,812	0.54	2.24	25,643	13,745	0.54	2.33
24	75	16	61	31,432	26,906	0.86	1.41	29,565	25,308	0.86	1.60	27,200	23,283	0.86	1.75	24,959	21,365	0.86	1.90	22,719	19,447	0.86	1.99	20,478	17,529	0.86	2.09
24	75	18	64	34,357	25,287	0.74</																					

PLA-AE36NL/PUZ-AK36NLHZ

CAPACITY (Btu/h): 36,000 INPUT (kW): 2.62 SHF: 0.76

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	37,719	24,744	0.66	1.74	35,478	23,274	0.66	1.97	32,640	21,412	0.66	2.15	29,951	19,648	0.66	2.33	27,262	17,884	0.66	2.45	24,574	16,120	0.66	2.57
19	66	18	64	41,228	22,098	0.54	1.91	38,988	20,897	0.54	2.15	36,149	19,376	0.54	2.33	33,461	17,935	0.54	2.51	30,772	16,494	0.54	2.63	28,083	15,052	0.54	2.75
20	68	16	61	37,719	26,252	0.70	1.74	35,478	24,693	0.70	1.97	32,640	22,717	0.70	2.15	29,951	20,846	0.70	2.33	27,262	18,975	0.70	2.45	24,574	17,103	0.70	2.57
20	68	18	64	41,228	23,747	0.58	1.91	38,988	22,457	0.58	2.15	36,149	20,822	0.58	2.33	33,461	19,273	0.58	2.51	30,772	17,725	0.58	2.63	28,083	16,176	0.58	2.75
20	68	20	68	43,021	19,617	0.46	2.02	41,228	18,800	0.46	2.20	38,838	17,710	0.46	2.42	36,000	16,416	0.46	2.62	33,162	15,122	0.46	2.75	30,772	14,032	0.46	2.87
22	72	16	61	37,719	29,270	0.78	1.74	35,478	27,531	0.78	1.97	32,640	25,329	0.78	2.15	29,951	23,242	0.78	2.33	27,262	21,156	0.78	2.45	24,574	19,069	0.78	2.57
22	72	18	64	41,228	27,046	0.66	1.91	38,988	25,576	0.66	2.15	36,149	23,714	0.66	2.33	33,461	21,950	0.66	2.51	30,772	20,186	0.66	2.63	28,083	18,422	0.66	2.75
22	72	20	68	43,021	23,059	0.54	2.02	41,228	22,098	0.54	2.20	38,838	20,817	0.54	2.42	36,000	19,296	0.54	2.62	33,162	17,775	0.54	2.75	30,772	16,494	0.54	2.87
24	75	16	61	37,719	32,287	0.86	1.74	35,478	30,369	0.86	1.97	32,640	27,940	0.86	2.15	29,951	25,638	0.86	2.33	27,262	23,337	0.86	2.45	24,574	21,035	0.86	2.57
24	75	18	64	41,228	30,344	0.74	1.91	38,988	28,695	0.74	2.15	36,149	26,606	0.74	2.33	33,461	24,627	0.74	2.51	30,772	22,648	0.74	2.63	28,083	20,669	0.74	2.75
24	75	20	68	43,021	26,501	0.62	2.02	41,228	25,397	0.62	2.20	38,838	23,924	0.62	2.42	36,000	22,176	0.62	2.62	33,162	20,428	0.62	2.75	30,772	18,955	0.62	2.87
24	75	22	72	45,411	22,524	0.50	2.11	43,917	21,783	0.50	2.33	41,228	20,449	0.50	2.54	38,539	19,116	0.50	2.73	35,851	17,782	0.50	2.86	32,863	16,300	0.50	2.94
26	79	16	61	37,719	35,305	0.94	1.74	35,478	33,208	0.94	1.97	32,640	30,551	0.94	2.15	29,951	28,034	0.94	2.33	27,262	25,518	0.94	2.45	24,574	23,001	0.94	2.57
26	79	18	64	41,228	33,642	0.82	1.91	38,988	31,814	0.82	2.15	36,149	29,498	0.82	2.33	33,461	27,304	0.82	2.51	30,772	25,110	0.82	2.63	28,083	22,916	0.82	2.75
26	79	20	68	43,021	29,942	0.70	2.02	41,228	28,695	0.70	2.20	38,838	27,031	0.70	2.42	36,000	25,056	0.70	2.62	33,162	23,081	0.70	2.75	30,772	21,417	0.70	2.87
26	79	22	72	45,411	26,157	0.58	2.11	43,917	25,296	0.58	2.33	41,228	23,747	0.58	2.54	38,539	22,199	0.58	2.73	35,851	20,650	0.58	2.86	32,863	18,929	0.58	2.94
27	81	16	61	37,719	36,814	0.98	1.74	35,478	34,627	0.98	1.97	32,640	31,857	0.98	2.15	29,951	29,232	0.98	2.33	27,262	26,608	0.98	2.45	24,574	23,984	0.98	2.57
27	81	18	64	41,228	35,291	0.86	1.91	38,988	33,373	0.86	2.15	36,149	30,944	0.86	2.33	33,461	28,642	0.86	2.51	30,772	26,341	0.86	2.63	28,083	24,039	0.86	2.75
27	81	20	68	43,021	31,663	0.74	2.02	41,228	30,344	0.74	2.20	38,838	28,585	0.74	2.42	36,000	26,496	0.74	2.62	33,162	24,407	0.74	2.75	30,772	22,648	0.74	2.87
27	81	22	72	45,411	27,973	0.62	2.11	43,917	27,053	0.62	2.33	41,228	25,397	0.62	2.54	38,539	23,740	0.62	2.73	35,851	22,084	0.62	2.86	32,863	20,244	0.62	2.94
28	82	16	61	37,719	37,719	1.00	1.74	35,478	35,478	1.00	1.97	32,640	32,640	1.00	2.15	29,951	29,951	1.00	2.33	27,262	27,262	1.00	2.45	24,574	24,574	1.00	2.57
28	82	18	64	41,228	36,940	0.90	1.91	38,988	34,933	0.90	2.15	36,149	32,390	0.90	2.33	33,461	29,981	0.90	2.51	30,772	27,572	0.90	2.63	28,083	25,162	0.90	2.75
28	82	20	68	43,021	33,384	0.78	2.02	41,228	31,993	0.78	2.20	38,838	30,138	0.78	2.42	36,000	27,936	0.78	2.62	33,162	25,734	0.78	2.75	30,772	23,879	0.78	2.87
28	82	22	72	45,411	29,789	0.66	2.11	43,917	28,010	0.66	2.33	41,228	27,046	0.66	2.54	38,539	25,282	0.66	2.73	35,851	23,518	0.66	2.86	32,863	21,558	0.66	2.94
30	86	16	61	37,719	37,719	1.00	1.74	35,478	35,478	1.00	1.97	32,640	32,640	1.00	2.15	29,951	29,951	1.00	2.33	27,262	27,262	1.00	2.45	24,574	24,574	1.00	2.57
30	86	18	64	41,228	40,239	0.98	1.91	38,988	38,052	0.98	2.15	36,149	35,282	0.98	2.33	33,461	32,658	0.98	2.51	30,772	30,033	0.98	2.63	28,083	27,409	0.98	2.75
30	86	20	68	43,021	36,826	0.86	2.02	41,228	35,291	0.86	2.20	38,838	33,245	0.86	2.42	36,000	30,816	0.86	2.62	33,162	28,387	0.86	2.75	30,772	26,341	0.86	2.87
30	86	22	72	45,411	33,422	0.74	2.11	43,917	32,323	0.74	2.33	41,228	30,344	0.74	2.54	38,539	28,365	0.74	2.73	35,851	26,386	0.74	2.86	32,863	24,187	0.74	2.94
32	90	16	61	37,719	37,719	1.00	1.74	35,478	35,478	1.00	1.97	32,640	32,640	1.00	2.15	29,951	29,951	1.00	2.33	27,262	27,262	1.00	2.45	24,574	24,574	1.00	2.57
32	90	18	64	41,228	41,228	1.00	1.91	38,988	38,988	1.00	2.15	36,149	36,149	1.00	2.33	33,461	33,461	1.00	2.51	30,772	30,772	1.00	2.63	28,083	28,083	1.00	2.75
32	90	20	68	43,021	40,267	0.94	2.02	41,228	38,590	0.94	2.20	38,838	36,353	0.94	2.42	36,000	33,696	0.94	2.62	33,162	31,039	0.94	2.75	30,772	28,802	0.94	2.87
32	90	22	72	45,411	37,055	0.82	2.11	43,917	35,836	0.82	2.33	41,228	33,642	0.82	2.54	38,539	31,448	0.82	2.73	35,851	29,254	0.82	2.86	32,863	26,816	0.82	2.94

PLA-AE42NL/PUZ-AK42NLHZ

CAPACITY (Btu/h): 42,000 INPUT(kW): 3.53 SHF: 0.74

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	44,005	27,987	0.64	2.34	41,391	26,325	0.64	2.66	38,080	24,219	0.64	2.90	34,943	22,224	0.64	3.14	31,806	20,229	0.64	3.31	28,669	18,234	0.64	3.47
19	66	18	64	48,100	24,819	0.52	2.58	45,485	23,471	0.52	2.96	42,174	21,762	0.52	3.14	39,037	20,143	0.52	3.38	35,900	18,525	0.52	3.55	32,763	16,906	0.52	3.71
20	68	16	61	44,005	29,748	0.68	2.34	41,391	27,980	0.68	2.66	38,080	25,742	0.68	2.90	34,943	23,622	0.68	3.14	31,806	21,501	0.68	3.31	28,669	19,380	0.68	3.47
20	68	18	64	48,100	26,743	0.56	2.58	45,485	25,290	0.56	2.90	42,174	23,449	0.56	3.14	39,037	21,705	0.56	3.38	35,900	19,961	0.56	3.55	32,763	18,216	0.56	3.71
20	68	20	68	50,191	21,883	0.44	2.72	48,100	20,971	0.44	2.97	45,311	19,756	0.44	3.26	42,000	18,312	0.44	3.53	38,689	16,868	0.44	3.71	35,900	15,653	0.44	3.87
22	72	16	61	44,005	33,268	0.76	2.34	41,391	31,292	0.76	2.66	38,080	28,788	0.76	2.90	34,943	26,417	0.76	3.14	31,806	24,045	0.76	3.31	28,669	21,674	0.76	3.47
22	72	18	64	48,100	30,591	0.64	2.58	45,485	28,929	0.64	2.90	42,174	26,823	0.64	3.14	39,037	24,828	0.64	3.38	35,900	22,833	0.64	3.55	32,763	20,838	0.64	3.71
22	72	20	68	50,191	25,898	0.52	2.72	48,100	24,819	0.52	2.97	45,311	23,381	0.52	3.26	42,000	21,672	0.52	3.53	38,689	19,963	0.52	3.71	35,900	18,525	0.52	3.87
24	75	16	61	44,005	36,788	0.84	2.34	41,391	34,603	0.84	2.66	38,080	31,835	0.84	2.90	34,943	29,212	0.84	3.14	31,806	26,590	0.84	3.31	28,669	23,967	0.84	3.47
24	75	18	64	48,100	34,439	0.72	2.58	45,48																			

PLA-AE48NL/PUZ-AK48NLHZ

CAPACITY (Btu/h): 48,000 INPUT(kW): 4.56 SHF: 0.67

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	50,292	28,465	0.57	3.02	47,304	26,774	0.57	3.43	43,520	24,632	0.57	3.75	39,935	22,603	0.57	4.06	36,350	20,574	0.57	4.27	32,765	18,545	0.57	4.48
19	66	18	64	54,971	24,517	0.45	3.33	51,983	23,185	0.45	3.74	48,199	21,497	0.45	4.06	44,614	19,898	0.45	4.37	41,029	18,299	0.45	4.58	37,444	16,700	0.45	4.79
20	68	16	61	50,292	30,477	0.61	3.02	47,304	28,666	0.61	3.43	43,520	26,373	0.61	3.75	39,935	24,201	0.61	4.06	36,350	22,028	0.61	4.27	32,765	19,855	0.61	4.48
20	68	18	64	54,971	26,716	0.49	3.33	51,983	25,264	0.49	3.74	48,199	23,425	0.49	4.06	44,614	21,682	0.49	4.37	41,029	19,940	0.49	4.58	37,444	18,198	0.49	4.79
20	68	20	68	57,361	20,994	0.37	3.52	54,971	20,119	0.37	3.83	51,784	18,953	0.37	4.21	48,000	17,568	0.37	4.56	44,216	16,183	0.37	4.79	41,029	15,017	0.37	5.00
22	72	16	61	50,292	34,500	0.69	3.02	47,304	32,451	0.69	3.43	43,520	29,855	0.69	3.75	39,935	27,395	0.69	4.06	36,350	24,936	0.69	4.27	32,765	22,477	0.69	4.48
22	72	18	64	54,971	31,114	0.57	3.33	51,983	29,423	0.57	3.74	48,199	27,281	0.57	4.06	44,614	25,252	0.57	4.37	41,029	23,222	0.57	4.58	37,444	21,193	0.57	4.79
22	72	20	68	57,361	25,583	0.45	3.52	54,971	24,517	0.45	3.83	51,784	23,096	0.45	4.21	48,000	21,408	0.45	4.56	44,216	19,720	0.45	4.79	41,029	18,299	0.45	5.00
24	75	16	61	50,292	38,523	0.77	3.02	47,304	36,235	0.77	3.43	43,520	33,336	0.77	3.75	39,935	30,590	0.77	4.06	36,350	27,844	0.77	4.27	32,765	25,098	0.77	4.48
24	75	18	64	54,971	35,511	0.65	3.33	51,983	33,581	0.65	3.74	48,199	31,137	0.65	4.06	44,614	28,821	0.65	4.37	41,029	26,505	0.65	4.58	37,444	24,189	0.65	4.79
24	75	20	68	57,361	30,172	0.53	3.52	54,971	28,915	0.53	3.83	51,784	27,239	0.53	4.21	48,000	25,248	0.53	4.56	44,216	23,257	0.53	4.79	41,029	21,581	0.53	5.00
24	75	22	72	60,548	24,582	0.41	3.66	58,556	23,774	0.41	4.06	54,971	22,318	0.41	4.41	51,386	20,863	0.41	4.75	47,801	19,407	0.41	4.98	43,817	17,790	0.41	5.12
26	79	16	61	50,292	42,547	0.85	3.02	47,304	40,019	0.85	3.43	43,520	36,818	0.85	3.75	39,935	33,785	0.85	4.06	36,350	30,752	0.85	4.27	32,765	27,719	0.85	4.48
26	79	18	64	54,971	39,909	0.73	3.33	51,983	37,740	0.73	3.74	48,199	34,993	0.73	4.06	44,614	32,390	0.73	4.37	41,029	29,787	0.73	4.58	37,444	27,184	0.73	4.79
26	79	20	68	57,361	34,761	0.61	3.52	54,971	33,312	0.61	3.83	51,784	31,381	0.61	4.21	48,000	29,088	0.61	4.56	44,216	26,795	0.61	4.79	41,029	24,864	0.61	5.00
26	79	22	72	60,548	29,426	0.49	3.66	58,556	28,458	0.49	4.06	54,971	26,716	0.49	4.41	51,386	24,974	0.49	4.75	47,801	23,231	0.49	4.98	43,817	21,295	0.49	5.12
27	81	16	61	50,292	44,559	0.89	3.02	47,304	41,912	0.89	3.43	43,520	38,559	0.89	3.75	39,935	35,382	0.89	4.06	36,350	32,206	0.89	4.27	32,765	29,030	0.89	4.48
27	81	18	64	54,971	42,108	0.77	3.33	51,983	39,819	0.77	3.74	48,199	36,921	0.77	4.06	44,614	34,174	0.77	4.37	41,029	31,428	0.77	4.58	37,444	28,682	0.77	4.79
27	81	20	68	57,361	37,055	0.65	3.52	54,971	35,511	0.65	3.83	51,784	33,453	0.65	4.21	48,000	31,008	0.65	4.56	44,216	28,563	0.65	4.79	41,029	26,505	0.65	5.00
27	81	22	72	60,548	31,848	0.53	3.66	58,556	30,800	0.53	4.06	54,971	28,915	0.53	4.41	51,386	27,029	0.53	4.75	47,801	25,143	0.53	4.98	43,817	23,048	0.53	5.12
28	82	16	61	50,292	46,570	0.93	3.02	47,304	43,804	0.93	3.43	43,520	40,300	0.93	3.75	39,935	36,980	0.93	4.06	36,350	33,660	0.93	4.27	32,765	30,340	0.93	4.48
28	82	18	64	54,971	44,307	0.81	3.33	51,983	41,899	0.81	3.74	48,199	38,849	0.81	4.06	44,614	35,959	0.81	4.37	41,029	33,069	0.81	4.58	37,444	30,180	0.81	4.79
28	82	20	68	57,361	39,350	0.69	3.52	54,971	37,710	0.69	3.83	51,784	35,524	0.69	4.21	48,000	32,928	0.69	4.56	44,216	30,332	0.69	4.79	41,029	28,146	0.69	5.00
28	82	22	72	60,548	34,270	0.57	3.66	58,556	33,143	0.57	4.06	54,971	31,114	0.57	4.41	51,386	29,084	0.57	4.75	47,801	27,055	0.57	4.98	43,817	24,801	0.57	5.12
30	86	16	61	50,292	50,292	1.00	3.02	47,304	47,304	1.00	3.43	43,520	43,520	1.00	3.75	39,935	39,935	1.00	4.06	36,350	36,350	1.00	4.27	32,765	32,765	1.00	4.48
30	86	18	64	54,971	48,704	0.89	3.33	51,983	46,057	0.89	3.74	48,199	42,704	0.89	4.06	44,614	39,528	0.89	4.37	41,029	36,352	0.89	4.58	37,444	33,175	0.89	4.79
30	86	20	68	57,361	43,939	0.77	3.52	54,971	42,108	0.77	3.83	51,784	39,667	0.77	4.21	48,000	36,768	0.77	4.56	44,216	33,869	0.77	4.79	41,029	31,428	0.77	5.00
30	86	22	72	60,548	39,114	0.65	3.66	58,556	37,827	0.65	4.06	54,971	35,511	0.65	4.41	51,386	33,195	0.65	4.75	47,801	30,879	0.65	4.98	43,817	28,306	0.65	5.12
32	90	16	61	50,292	50,292	1.00	3.02	47,304	47,304	1.00	3.43	43,520	43,520	1.00	3.75	39,935	39,935	1.00	4.06	36,350	36,350	1.00	4.27	32,765	32,765	1.00	4.48
32	90	18	64	54,971	53,102	0.97	3.33	51,983	50,216	0.97	3.74	48,199	46,560	0.97	4.06	44,614	43,097	0.97	4.37	41,029	39,634	0.97	4.58	37,444	36,171	0.97	4.79
32	90	20	68	57,361	48,527	0.85	3.52	54,971	46,505	0.85	3.83	51,784	43,809	0.85	4.21	48,000	40,608	0.85	4.56	44,216	37,407	0.85	4.79	41,029	34,711	0.85	5.00
32	90	22	72	60,548	43,958	0.73	3.66	58,556	42,512	0.73	4.06	54,971	39,909	0.73	4.41	51,386	37,306	0.73	4.75	47,801	34,703	0.73	4.98	43,817	31,811	0.73	5.12

PKA-AK24NL/PUZ-AK24NLHZ

CAPACITY (Btu/h): 24,000 INPUT (kW): 1.65 SHF: 0.65

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	25,146	13,730	0.55	1.09	23,652	12,914	0.55	1.24	21,760	11,881	0.55	1.36	19,967	10,902	0.55	1.47	18,175	9,924	0.55	1.55	16,382	8,945	0.55	1.62
19	66	18	64	27,485	11,709	0.43	1.21	25,992	11,072	0.43	1.35	24,100	10,266	0.43	1.47	22,307	9,503	0.43	1.58	20,515	8,739	0.43	1.66	18,722	7,976	0.43	1.73
20	68	16	61	25,146	14,735	0.59	1.09	23,652	13,860	0.59	1.24	21,760	12,751	0.59	1.36	19,967	11,701	0.59	1.47	18,175	10,651	0.59	1.55	16,382	9,600	0.59	1.62
20	68	18	64	27,485	12,808	0.47	1.21	25,992	12,112	0.47	1.35	24,100	11,230	0.47	1.47	22,307	10,395	0.47	1.58	20,515	9,560	0.47	1.66	18,722	8,724	0.47	1.73
20	68	20	68	28,680	9,923	0.35	1.27	27,485	9,510	0.35	1.39	25,892	8,959	0.35	1.52	24,000	8,304	0.35	1.65	22,108	7,649	0.35	1.73	20,515	7,098	0.35	1.81
22	72	16	61	25,146	16,747	0.67	1.09	23,652	15,752	0.67	1.24	21,760	14,492	0.67	1.36	19,967	13,298	0.67	1.47	18,175	12,105	0.67	1.55	16,382	10,911	0.67	1.62
22	72	18	64	27,485	15,007	0.55	1.21	25,992	14,191	0.55	1.35	24,100	13,158	0.55	1.47	22,307	12,180	0.55	1.58	20,515	11,201	0.55	1.66	18,722	10,222	0.55	1.73
22	72	20	68	28,680	12,218	0.43	1.27	27,485	11,709	0.43	1.39	25,892	11,030	0.43	1.52	24,000	10,224	0.43	1.65	22,108	9,418	0.43	1.73	20,515	8,380	0.43	1.81
24	75	16	61	25,146	18,759	0.75	1.09	23,652	17,644	0.75	1.24	21,760	16,233	0.75	1.36	19,967	14,896	0.75	1.47	18,175	13,558	0.75	1.55	16,382	12,221	0.75	1.62
24	75	18	64	27,485	17,206	0.63	1.21	25,992	16,271																		

PKA-AK30NL/PUZ-AK30NLHZ

CAPACITY (Btu/h): 30,000 INPUT (kW): 2.35 SHF: 0.7

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	31,432	18,734	0.60	1.56	29,565	17,621	0.60	1.77	27,200	16,211	0.60	1.93	24,959	14,876	0.60	2.09	22,719	13,540	0.60	2.20	20,478	12,205	0.60	2.31
19	66	18	64	34,357	16,354	0.48	1.72	32,490	15,465	0.48	1.93	30,124	14,339	0.48	2.09	27,884	13,273	0.48	2.25	25,643	12,206	0.48	2.36	23,402	11,140	0.48	2.47
20	68	16	61	31,432	19,991	0.64	1.56	29,565	18,803	0.64	1.77	27,200	17,299	0.64	1.93	24,959	15,874	0.64	2.09	22,719	14,449	0.64	2.20	20,478	13,024	0.64	2.31
20	68	18	64	34,357	17,728	0.52	1.72	32,490	16,765	0.52	1.93	30,124	15,544	0.52	2.09	27,884	14,388	0.52	2.25	25,643	13,232	0.52	2.36	23,402	12,076	0.52	2.47
20	68	20	68	35,851	14,197	0.40	1.81	34,357	13,605	0.40	1.97	32,365	12,817	0.40	2.17	30,000	11,880	0.40	2.35	27,635	10,943	0.40	2.47	25,643	10,155	0.40	2.58
22	72	16	61	31,432	22,506	0.72	1.56	29,565	21,169	0.72	1.77	27,200	19,475	0.72	1.93	24,959	17,871	0.72	2.09	22,719	16,267	0.72	2.20	20,478	14,662	0.72	2.31
22	72	18	64	34,357	20,477	0.60	1.72	32,490	19,364	0.60	1.93	30,124	17,954	0.60	2.09	27,884	16,619	0.60	2.25	25,643	15,283	0.60	2.36	23,402	13,948	0.60	2.47
22	72	20	68	35,851	17,065	0.48	1.81	34,357	16,354	0.48	1.97	32,365	15,406	0.48	2.17	30,000	14,280	0.48	2.35	27,635	13,154	0.48	2.47	25,643	12,206	0.48	2.58
24	75	16	61	31,432	25,020	0.80	1.56	29,565	23,534	0.80	1.77	27,200	21,651	0.80	1.93	24,959	19,868	0.80	2.09	22,719	18,084	0.80	2.20	20,478	16,300	0.80	2.31
24	75	18	64	34,357	23,225	0.68	1.72	32,490	21,963	0.68	1.93	30,124	20,364	0.68	2.09	27,884	18,849	0.68	2.25	25,643	17,335	0.68	2.36	23,402	15,820	0.68	2.47
24	75	20	68	35,851	19,933	0.56	1.81	34,357	19,102	0.56	1.97	32,365	17,995	0.56	2.17	30,000	16,680	0.56	2.35	27,635	15,365	0.56	2.47	25,643	14,258	0.56	2.58
24	75	22	72	37,842	16,499	0.44	1.89	36,598	15,957	0.44	2.09	34,357	14,980	0.44	2.27	32,116	14,003	0.44	2.45	29,876	13,026	0.44	2.56	27,386	11,940	0.44	2.64
26	79	16	61	31,432	27,535	0.88	1.56	29,565	25,899	0.88	1.77	27,200	23,827	0.88	1.93	24,959	21,864	0.88	2.09	22,719	19,902	0.88	2.20	20,478	17,939	0.88	2.31
26	79	18	64	34,357	25,974	0.76	1.72	32,490	24,562	0.76	1.93	30,124	22,774	0.76	2.09	27,884	21,080	0.76	2.25	25,643	19,386	0.76	2.36	23,402	17,692	0.76	2.47
26	79	20	68	35,851	22,801	0.64	1.81	34,357	21,851	0.64	1.97	32,365	20,584	0.64	2.17	30,000	19,080	0.64	2.35	27,635	17,576	0.64	2.47	25,643	16,309	0.64	2.58
26	79	22	72	37,842	19,527	0.52	1.89	36,598	18,884	0.52	2.09	34,357	17,728	0.52	2.27	32,116	16,572	0.52	2.45	29,876	15,416	0.52	2.56	27,386	14,131	0.52	2.64
27	81	16	61	31,432	28,792	0.92	1.56	29,565	27,082	0.92	1.77	27,200	24,915	0.92	1.93	24,959	22,863	0.92	2.09	22,719	20,810	0.92	2.20	20,478	18,758	0.92	2.31
27	81	18	64	34,357	27,348	0.80	1.72	32,490	25,862	0.80	1.93	30,124	23,979	0.80	2.09	27,884	22,196	0.80	2.25	25,643	20,412	0.80	2.36	23,402	18,628	0.80	2.47
27	81	20	68	35,851	24,235	0.68	1.81	34,357	23,225	0.68	1.97	32,365	21,879	0.68	2.17	30,000	20,280	0.68	2.35	27,635	18,681	0.68	2.47	25,643	17,335	0.68	2.58
27	81	22	72	37,842	21,040	0.56	1.89	36,598	20,348	0.56	2.09	34,357	19,102	0.56	2.27	32,116	17,857	0.56	2.45	29,876	16,611	0.56	2.56	27,386	15,227	0.56	2.64
28	82	16	61	31,432	30,049	0.96	1.56	29,565	28,264	0.96	1.77	27,200	26,003	0.96	1.93	24,959	23,861	0.96	2.09	22,719	21,719	0.96	2.20	20,478	19,577	0.96	2.31
28	82	18	64	34,357	28,722	0.84	1.72	32,490	27,161	0.84	1.93	30,124	25,184	0.84	2.09	27,884	23,311	0.84	2.25	25,643	21,438	0.84	2.36	23,402	19,564	0.84	2.47
28	82	20	68	35,851	25,669	0.72	1.81	34,357	24,600	0.72	1.97	32,365	23,173	0.72	2.17	30,000	21,480	0.72	2.35	27,635	19,787	0.72	2.47	25,643	18,360	0.72	2.58
28	82	22	72	37,842	22,554	0.60	1.89	36,598	21,812	0.60	2.09	34,357	20,477	0.60	2.27	32,116	19,141	0.60	2.45	29,876	17,806	0.60	2.56	27,386	16,322	0.60	2.64
30	86	16	61	31,432	31,432	1.00	1.56	29,565	29,565	1.00	1.77	27,200	27,200	1.00	1.93	24,959	24,959	1.00	2.09	22,719	22,719	1.00	2.20	20,478	20,478	1.00	2.31
30	86	18	64	34,357	31,471	0.92	1.72	32,490	29,760	0.92	1.93	30,124	27,594	0.92	2.09	27,884	25,542	0.92	2.25	25,643	23,489	0.92	2.36	23,402	21,437	0.92	2.47
30	86	20	68	35,851	28,537	0.80	1.81	34,357	27,348	0.80	1.97	32,365	25,763	0.80	2.17	30,000	23,880	0.80	2.35	27,635	21,997	0.80	2.47	25,643	20,412	0.80	2.58
30	86	22	72	37,842	25,581	0.68	1.89	36,598	24,740	0.68	2.09	34,357	23,225	0.68	2.27	32,116	21,711	0.68	2.45	29,876	20,196	0.68	2.56	27,386	18,513	0.68	2.64
32	90	16	61	31,432	31,432	1.00	1.56	29,565	29,565	1.00	1.77	27,200	27,200	1.00	1.93	24,959	24,959	1.00	2.09	22,719	22,719	1.00	2.20	20,478	20,478	1.00	2.31
32	90	18	64	34,357	34,219	1.00	1.72	32,490	32,360	1.00	1.93	30,124	30,004	1.00	2.09	27,884	27,772	1.00	2.25	25,643	25,541	1.00	2.36	23,402	23,309	1.00	2.47
32	90	20	68	35,851	31,405	0.88	1.81	34,357	30,097	0.88	1.97	32,365	28,352	0.88	2.17	30,000	26,280	0.88	2.35	27,635	24,208	0.88	2.47	25,643	22,463	0.88	2.58
32	90	22	72	37,842	28,609	0.76	1.89	36,598	27,668	0.76	2.09	34,357	25,974	0.76	2.27	32,116	24,280	0.76	2.45	29,876	22,586	0.76	2.56	27,386	20,704	0.76	2.64

PKA-AK36NL/PUZ-AK36NLHZ

CAPACITY (Btu/h): 33,600 INPUT (kW): 2.81 SHF: 0.6

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	35,204	17,461	0.50	1.86	33,113	16,424	0.50	2.12	30,464	15,110	0.50	2.31	27,954	13,865	0.50	2.50	25,445	12,621	0.50	2.63	22,935	11,376	0.50	2.76
19	66	18	64	38,480	14,468	0.38	2.05	36,388	13,682	0.38	2.31	33,739	12,686	0.38	2.50	31,230	11,742	0.38	2.69	28,720	10,799	0.38	2.82	26,211	9,855	0.38	2.95
20	68	16	61	35,204	18,869	0.54	1.86	33,113	17,749	0.54	2.12	30,464	16,329	0.54	2.31	27,954	14,984	0.54	2.50	25,445	13,638	0.54	2.63	22,935	12,293	0.54	2.76
20	68	18	64	38,480	16,008	0.42	2.05	36,388	15,138	0.42	2.31	33,739	14,036	0.42	2.50	31,230	12,992	0.42	2.69	28,720	11,948	0.42	2.82	26,211	10,904	0.42	2.95
20	68	20	68	40,153	11,885	0.30	2.17	38,480	11,390	0.30	2.36	36,249	10,730	0.30	2.59	33,600	9,946	0.30	2.81	30,951	9,162	0.30	2.95	28,720	8,501	0.30	3.08
22	72	16	61	35,204	21,686	0.62	1.86	33,113	20,398	0.62	2.12	30,464	18,766	0.62	2.31	27,954	17,220	0.62	2.50	25,445	15,674	0.62	2.63	22,935	14,128	0.62	2.76
22	72	18	64	38,480	19,086	0.50	2.05	36,388	18,049	0.50	2.31	33,739	16,735	0.50	2.50	31,230	15,490	0.50	2.69	28,720	14,245	0.50	2.82	26,211	13,001	0.50	2.95
22	72	20	68	40,153	15,097	0.38	2.17	38,480	14,468	0.38	2.36	36,249	13,630	0.38	2.59	33,600	12,634	0.38	2.81	30,951	11,638	0.38	2.95	28,720	10,799	0.38	3.08
24	75	16	61	35,204	24,502	0.70	1.86	33,113	23,047	0.70	2.12	30,464	21,203	0.70	2.31	27,954	19,456	0.70	2.50	25,445	17,710	0.70	2.63	22,935	15,963	0.70	2.76
24	75	18	64	38,480	22,164	0.58	2.05	36,388																			

PCA-AK24NL/PUZ-AK24NLHZ

CAPACITY (Btu/h): 24,000 INPUT (kW): 1.7 SHF: 0.64

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	25,146	13,478	0.54	1.13	23,652	12,678	0.54	1.28	21,760	11,663	0.54	1.40	19,967	10,703	0.54	1.51	18,175	9,742	0.54	1.59	16,382	8,781	0.54	1.67
19	66	18	64	27,485	11,434	0.42	1.24	25,992	10,813	0.42	1.40	24,100	10,025	0.42	1.51	22,307	9,280	0.42	1.63	20,515	8,534	0.42	1.71	18,722	7,788	0.42	1.79
20	68	16	61	25,146	14,484	0.58	1.13	23,652	13,624	0.58	1.28	21,760	12,534	0.58	1.40	19,967	11,501	0.58	1.51	18,175	10,469	0.58	1.59	16,382	9,436	0.58	1.67
20	68	18	64	27,485	12,533	0.46	1.24	25,992	11,852	0.46	1.40	24,100	10,989	0.46	1.51	22,307	10,172	0.46	1.63	20,515	9,355	0.46	1.71	18,722	8,537	0.46	1.79
20	68	20	68	28,680	9,637	0.34	1.31	27,485	9,235	0.34	1.43	25,892	8,700	0.34	1.57	24,000	8,064	0.34	1.70	22,108	7,428	0.34	1.79	20,515	6,893	0.34	1.86
22	72	16	61	25,146	16,496	0.66	1.13	23,652	15,516	0.66	1.28	21,760	14,275	0.66	1.40	19,967	13,099	0.66	1.51	18,175	11,923	0.66	1.59	16,382	10,747	0.66	1.67
22	72	18	64	27,485	14,732	0.54	1.24	25,992	13,932	0.54	1.40	24,100	12,917	0.54	1.51	22,307	11,957	0.54	1.63	20,515	10,996	0.54	1.71	18,722	10,035	0.54	1.79
22	72	20	68	28,680	11,931	0.42	1.31	27,485	11,434	0.42	1.43	25,892	10,771	0.42	1.57	24,000	9,984	0.42	1.70	22,108	9,197	0.42	1.79	20,515	8,534	0.42	1.86
24	75	16	61	25,146	18,507	0.74	1.13	23,652	17,408	0.74	1.28	21,760	16,015	0.74	1.40	19,967	14,696	0.74	1.51	18,175	13,377	0.74	1.59	16,382	12,057	0.74	1.67
24	75	18	64	27,485	16,931	0.62	1.24	25,992	16,011	0.62	1.40	24,100	14,845	0.62	1.51	22,307	13,741	0.62	1.63	20,515	12,637	0.62	1.71	18,722	11,533	0.62	1.79
24	75	20	68	28,680	14,226	0.50	1.31	27,485	13,633	0.50	1.43	25,892	12,842	0.50	1.57	24,000	11,904	0.50	1.70	22,108	10,966	0.50	1.79	20,515	10,175	0.50	1.86
24	75	22	72	30,274	11,803	0.38	1.37	29,278	11,009	0.38	1.51	27,485	10,335	0.38	1.65	25,693	9,661	0.38	1.77	23,900	9,067	0.38	1.86	21,909	8,328	0.38	1.91
26	79	16	61	25,146	20,519	0.82	1.13	23,652	19,300	0.82	1.28	21,760	17,756	0.82	1.40	19,967	16,293	0.82	1.51	18,175	14,831	0.82	1.59	16,382	13,368	0.82	1.67
26	79	18	64	27,485	19,130	0.70	1.24	25,992	18,090	0.70	1.40	24,100	16,773	0.70	1.51	22,307	15,526	0.70	1.63	20,515	14,278	0.70	1.71	18,722	13,031	0.70	1.79
26	79	20	68	28,680	16,520	0.58	1.31	27,485	15,832	0.58	1.43	25,892	14,914	0.58	1.57	24,000	13,824	0.58	1.70	22,108	12,734	0.58	1.79	20,515	11,816	0.58	1.86
26	79	22	72	30,274	13,805	0.46	1.37	29,278	13,351	0.46	1.51	27,485	12,533	0.46	1.65	25,693	11,716	0.46	1.77	23,900	10,899	0.46	1.86	21,909	9,990	0.46	1.91
27	81	16	61	25,146	21,525	0.86	1.13	23,652	20,246	0.86	1.28	21,760	18,627	0.86	1.40	19,967	17,092	0.86	1.51	18,175	15,558	0.86	1.59	16,382	14,023	0.86	1.67
27	81	18	64	27,485	20,209	0.74	1.24	25,992	19,130	0.74	1.40	24,100	17,737	0.74	1.51	22,307	16,418	0.74	1.63	20,515	15,099	0.74	1.71	18,722	13,779	0.74	1.79
27	81	20	68	28,680	17,667	0.62	1.31	27,485	16,931	0.62	1.43	25,892	15,950	0.62	1.57	24,000	14,784	0.62	1.70	22,108	13,618	0.62	1.79	20,515	12,637	0.62	1.86
27	81	22	72	30,274	15,016	0.50	1.37	29,278	14,522	0.50	1.51	27,485	13,633	0.50	1.65	25,693	12,744	0.50	1.77	23,900	11,855	0.50	1.86	21,909	10,867	0.50	1.91
28	82	16	61	25,146	22,531	0.90	1.13	23,652	21,192	0.90	1.28	21,760	19,497	0.90	1.40	19,967	17,891	0.90	1.51	18,175	16,285	0.90	1.59	16,382	14,679	0.90	1.67
28	82	18	64	27,485	21,329	0.78	1.24	25,992	20,170	0.78	1.40	24,100	18,701	0.78	1.51	22,307	17,310	0.78	1.63	20,515	15,919	0.78	1.71	18,722	14,528	0.78	1.79
28	82	20	68	28,680	18,814	0.66	1.31	27,485	18,030	0.66	1.43	25,892	16,985	0.66	1.57	24,000	15,744	0.66	1.70	22,108	14,503	0.66	1.79	20,515	13,458	0.66	1.86
28	82	22	72	30,274	16,227	0.54	1.37	29,278	15,693	0.54	1.51	27,485	14,732	0.54	1.65	25,693	13,771	0.54	1.77	23,900	12,811	0.54	1.86	21,909	11,743	0.54	1.91
30	86	16	61	25,146	24,542	0.98	1.13	23,652	23,084	0.98	1.28	21,760	21,238	0.98	1.40	19,967	19,488	0.98	1.51	18,175	17,739	0.98	1.59	16,382	15,989	0.98	1.67
30	86	18	64	27,485	23,528	0.86	1.24	25,992	22,249	0.86	1.40	24,100	20,629	0.86	1.51	22,307	19,095	0.86	1.63	20,515	17,560	0.86	1.71	18,722	16,026	0.86	1.79
30	86	20	68	28,680	21,109	0.74	1.31	27,485	20,229	0.74	1.43	25,892	19,057	0.74	1.57	24,000	17,664	0.74	1.70	22,108	16,271	0.74	1.79	20,515	15,099	0.74	1.86
30	86	22	72	30,274	18,649	0.62	1.37	29,278	18,035	0.62	1.51	27,485	16,931	0.62	1.65	25,693	15,827	0.62	1.77	23,900	14,723	0.62	1.86	21,909	13,496	0.62	1.91
32	90	16	61	25,146	26,146	1.00	1.13	23,652	23,652	1.00	1.28	21,760	21,760	1.00	1.40	19,967	19,967	1.00	1.51	18,175	18,175	1.00	1.59	16,382	16,382	1.00	1.67
32	90	18	64	27,485	25,726	0.94	1.24	25,992	24,328	0.94	1.40	24,100	22,557	0.94	1.51	22,307	20,879	0.94	1.63	20,515	19,202	0.94	1.71	18,722	17,524	0.94	1.79
32	90	20	68	28,680	23,403	0.82	1.31	27,485	22,428	0.82	1.43	25,892	21,128	0.82	1.57	24,000	19,584	0.82	1.70	22,108	18,040	0.82	1.79	20,515	16,740	0.82	1.86
32	90	22	72	30,274	21,071	0.70	1.37	29,278	20,377	0.70	1.51	27,485	19,130	0.70	1.65	25,693	17,882	0.70	1.77	23,900	16,635	0.70	1.86	21,909	15,248	0.70	1.91

PCA-AK30NL/PUZ-AK30NLHZ

CAPACITY (Btu/h): 30,000 INPUT (kW): 2.42 SHF: 0.71

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	31,432	19,048	0.61	1.60	29,565	17,916	0.61	1.82	27,200	16,483	0.61	1.99	24,959	15,125	0.61	2.16	22,719	13,768	0.61	2.27	20,478	12,410	0.61	2.38
19	66	18	64	34,357	16,697	0.49	1.77	32,490	15,790	0.49	1.99	30,124	14,640	0.49	2.15	27,884	13,552	0.49	2.32	25,643	12,463	0.49	2.43	23,402	11,374	0.49	2.54
20	68	16	61	31,432	20,305	0.65	1.60	29,565	19,099	0.65	1.82	27,200	17,571	0.65	1.99	24,959	16,124	0.65	2.16	22,719	14,676	0.65	2.27	20,478	13,229	0.65	2.38
20	68	18	64	34,357	18,072	0.53	1.77	32,490	17,090	0.53	1.99	30,124	15,845	0.53	2.15	27,884	14,667	0.53	2.32	25,643	13,488	0.53	2.43	23,402	12,310	0.53	2.54
20	68	20	68	35,851	14,555	0.41	1.87	34,357	13,949	0.41	2.03	32,365	13,140	0.41	2.23	30,000	12,180	0.41	2.42	27,635	11,220	0.41	2.54	25,643	10,411	0.41	2.65
22	72	16	61	31,432	22,820	0.73	1.60	29,565	21,464	0.73	1.82	27,200	19,747	0.73	1.99	24,959	18,120	0.73	2.16	22,719	16,494	0.73	2.27	20,478	14,867	0.73	2.38
22	72	18	64	34,357	20,820	0.61	1.77	32,490	19,689	0.61	1.99	30,124	18,255	0.61	2.15	27,884	16,898	0.61	2.32	25,643	15,540	0.61	2.43	23,402	14,182	0.61	2.54
22	72	20	68	35,851	17,423	0.49	1.87	34,357	16,697	0.49	2.03	32,365	15,729	0.49	2.23	30,000	14,580	0.49	2.42	27,635	13,431	0.49	2.54	25,643	12,463	0.49	2.65
24	75	16	61	31,432	25,334	0.81	1.60	29,565	23,830	0.81	1.82	27,200	21,923	0.81	1.99	24,959	20,117	0.81	2.16	22,719	18,311	0.81	2.27	20,478	16,505	0.81	2.38
24	75	18	64	34,357	23,569	0.69	1.77	32,490	22,288	0.69	1.99	30,124	20,665	0.69	2.												

PCA-AK36NL/PUZ-AK36NLHZ

CAPACITY (Btu/h): 36,000 INPUT (kW): 2.93 SHF: 0.62

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	37,719	19,463	0.52	1.94	35,478	18,307	0.52	2.21	32,640	16,842	0.52	2.41	29,951	15,455	0.52	2.61	27,262	14,067	0.52	2.74	24,574	12,680	0.52	2.88
19	66	18	64	41,228	16,326	0.40	2.14	38,988	15,439	0.40	2.41	36,149	14,315	0.40	2.61	33,461	13,250	0.40	2.81	30,772	12,186	0.40	2.94	28,083	11,121	0.40	3.08
20	68	16	61	37,719	20,972	0.56	1.94	35,478	19,726	0.56	2.21	32,640	18,148	0.56	2.41	29,951	16,653	0.56	2.61	27,262	15,158	0.56	2.74	24,574	13,663	0.56	2.88
20	68	18	64	41,228	17,976	0.44	2.14	38,988	16,999	0.44	2.41	36,149	15,761	0.44	2.61	33,461	14,589	0.44	2.81	30,772	13,416	0.44	2.94	28,083	12,244	0.44	3.08
20	68	20	68	43,021	13,595	0.32	2.26	41,228	13,028	0.32	2.46	38,838	12,273	0.32	2.70	36,000	11,376	0.32	2.93	33,162	10,479	0.32	3.08	30,772	9,724	0.32	3.21
22	72	16	61	37,719	23,989	0.64	1.94	35,478	22,564	0.64	2.21	32,640	20,759	0.64	2.41	29,951	19,049	0.64	2.61	27,262	17,339	0.64	2.74	24,574	15,629	0.64	2.88
22	72	18	64	41,228	21,274	0.52	2.14	38,988	20,118	0.52	2.41	36,149	18,653	0.52	2.61	33,461	17,266	0.52	2.81	30,772	15,878	0.52	2.94	28,083	14,491	0.52	3.08
22	72	20	68	43,021	17,036	0.40	2.26	41,228	16,326	0.40	2.46	38,838	15,380	0.40	2.70	36,000	14,256	0.40	2.93	33,162	13,132	0.40	3.08	30,772	12,186	0.40	3.21
24	75	16	61	37,719	27,007	0.72	1.94	35,478	25,402	0.72	2.21	32,640	23,700	0.72	2.41	29,951	21,445	0.72	2.61	27,262	19,520	0.72	2.74	24,574	17,595	0.72	2.88
24	75	18	64	41,228	24,572	0.60	2.14	38,988	23,237	0.60	2.41	36,149	21,545	0.60	2.61	33,461	19,943	0.60	2.81	30,772	18,340	0.60	2.94	28,083	16,737	0.60	3.08
24	75	20	68	43,021	20,478	0.48	2.26	41,228	19,625	0.48	2.46	38,838	18,487	0.48	2.70	36,000	17,136	0.48	2.93	33,162	15,785	0.48	3.08	30,772	14,647	0.48	3.21
24	75	22	72	45,411	16,166	0.36	2.35	43,917	15,634	0.36	2.61	41,228	14,677	0.36	2.84	38,539	13,720	0.36	3.05	35,851	12,763	0.36	3.20	32,863	11,699	0.36	3.29
26	79	16	61	37,719	30,024	0.80	1.94	35,478	28,241	0.80	2.21	32,640	25,981	0.80	2.41	29,951	23,841	0.80	2.61	27,262	21,701	0.80	2.74	24,574	19,561	0.80	2.88
26	79	18	64	41,228	27,870	0.68	2.14	38,988	26,356	0.68	2.41	36,149	24,437	0.68	2.61	33,461	22,619	0.68	2.81	30,772	20,802	0.68	2.94	28,083	18,984	0.68	3.08
26	79	20	68	43,021	23,920	0.56	2.26	41,228	22,923	0.56	2.46	38,838	21,594	0.56	2.70	36,000	20,016	0.56	2.93	33,162	18,438	0.56	3.08	30,772	17,109	0.56	3.21
26	79	22	72	45,411	19,799	0.44	2.35	43,917	19,148	0.44	2.61	41,228	17,976	0.44	2.84	38,539	16,803	0.44	3.05	35,851	15,631	0.44	3.20	32,863	14,328	0.44	3.29
27	81	16	61	37,719	31,533	0.84	1.94	35,478	29,660	0.84	2.21	32,640	27,287	0.84	2.41	29,951	25,039	0.84	2.61	27,262	22,791	0.84	2.74	24,574	20,544	0.84	2.88
27	81	18	64	41,228	29,519	0.72	2.14	38,988	27,915	0.72	2.41	36,149	25,883	0.72	2.61	33,461	23,958	0.72	2.81	30,772	22,033	0.72	2.94	28,083	20,107	0.72	3.08
27	81	20	68	43,021	25,640	0.60	2.26	41,228	24,572	0.60	2.46	38,838	23,148	0.60	2.70	36,000	21,456	0.60	2.93	33,162	19,764	0.60	3.08	30,772	18,340	0.60	3.21
27	81	22	72	45,411	21,616	0.48	2.35	43,917	20,904	0.48	2.61	41,228	19,625	0.48	2.84	38,539	18,345	0.48	3.05	35,851	17,065	0.48	3.20	32,863	15,643	0.48	3.29
28	82	16	61	37,719	33,042	0.88	1.94	35,478	31,079	0.88	2.21	32,640	28,593	0.88	2.41	29,951	26,237	0.88	2.61	27,262	23,882	0.88	2.74	24,574	21,526	0.88	2.88
28	82	18	64	41,228	31,169	0.76	2.14	38,988	29,475	0.76	2.41	36,149	27,329	0.76	2.61	33,461	25,296	0.76	2.81	30,772	23,263	0.76	2.94	28,083	21,231	0.76	3.08
28	82	20	68	43,021	27,361	0.64	2.26	41,228	26,221	0.64	2.46	38,838	24,701	0.64	2.70	36,000	22,896	0.64	2.93	33,162	21,091	0.64	3.08	30,772	19,571	0.64	3.21
28	82	22	72	45,411	23,432	0.52	2.35	43,917	22,661	0.52	2.61	41,228	21,274	0.52	2.84	38,539	19,886	0.52	3.05	35,851	18,499	0.52	3.20	32,863	16,957	0.52	3.29
30	86	16	61	37,719	36,059	0.96	1.94	35,478	33,917	0.96	2.21	32,640	31,204	0.96	2.41	29,951	28,633	0.96	2.61	27,262	26,063	0.96	2.74	24,574	23,492	0.96	2.88
30	86	18	64	41,228	34,467	0.84	2.14	38,988	32,594	0.84	2.41	36,149	30,221	0.84	2.61	33,461	27,973	0.84	2.81	30,772	25,725	0.84	2.94	28,083	23,477	0.84	3.08
30	86	20	68	43,021	30,803	0.72	2.26	41,228	29,519	0.72	2.46	38,838	27,808	0.72	2.70	36,000	25,776	0.72	2.93	33,162	23,744	0.72	3.08	30,772	22,033	0.72	3.21
30	86	22	72	45,411	27,065	0.60	2.35	43,917	26,175	0.60	2.61	41,228	24,572	0.60	2.84	38,539	22,969	0.60	3.05	35,851	21,367	0.60	3.20	32,863	19,586	0.60	3.29
32	90	16	61	37,719	37,719	1.00	1.94	35,478	35,478	1.00	2.21	32,640	32,640	1.00	2.41	29,951	29,951	1.00	2.61	27,262	27,262	1.00	2.74	24,574	24,574	1.00	2.88
32	90	18	64	41,228	37,765	0.92	2.14	38,988	35,713	0.92	2.41	36,149	33,613	0.92	2.61	33,461	30,650	0.92	2.81	30,772	28,187	0.92	2.94	28,083	25,724	0.92	3.08
32	90	20	68	43,021	34,245	0.80	2.26	41,228	32,818	0.80	2.46	38,838	30,915	0.80	2.70	36,000	28,656	0.80	2.93	33,162	26,397	0.80	3.08	30,772	24,494	0.80	3.21
32	90	22	72	45,411	30,698	0.68	2.35	43,917	29,688	0.68	2.61	41,228	27,870	0.68	2.84	38,539	26,053	0.68	3.05	35,851	24,235	0.68	3.20	32,863	22,215	0.68	3.29

PCA-AK42NL/PUZ-AK42NLHZ

CAPACITY (Btu/h): 42,000 INPUT (kW): 4.08 SHF: 0.72

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	44,005	27,107	0.62	2.70	41,391	25,497	0.62	3.07	38,080	23,457	0.62	3.36	34,943	21,525	0.62	3.63	31,806	19,593	0.62	3.82	28,669	17,660	0.62	4.01
19	66	18	64	48,100	23,857	0.50	2.98	45,485	22,561	0.50	3.35	42,174	20,918	0.50	3.63	39,037	19,363	0.50	3.91	35,900	17,807	0.50	4.10	32,763	16,251	0.50	4.28
20	68	16	61	44,005	28,867	0.66	2.70	41,391	27,153	0.66	3.07	38,080	24,980	0.66	3.36	34,943	22,923	0.66	3.63	31,806	20,865	0.66	3.82	28,669	18,807	0.66	4.01
20	68	18	64	48,100	25,781	0.54	2.98	45,485	24,380	0.54	3.35	42,174	22,605	0.54	3.63	39,037	20,924	0.54	3.91	35,900	19,243	0.54	4.10	32,763	17,561	0.54	4.28
20	68	20	68	50,191	20,879	0.42	3.15	48,100	20,009	0.42	3.43	45,311	18,849	0.42	3.76	42,000	17,472	0.42	4.08	38,689	16,095	0.42	4.28	35,900	14,935	0.42	4.47
22	72	16	61	44,005	32,388	0.74	2.70	41,391	30,464	0.74	3.07	38,080	28,027	0.74	3.36	34,943	25,718	0.74	3.63	31,806	23,409	0.74	3.82	28,669	21,101	0.74	4.01
22	72	18	64	48,100	29,629	0.62	2.98	45,485	28,019	0.62	3.35	42,174	25,979	0.62	3.63	39,037	24,047	0.62	3.91	35,900	22,115	0.62	4.10	32,763	20,182	0.62	4.28
22	72	20	68	50,191	24,895	0.50	3.15	48,100	23,857	0.50	3.43	45,311	22,474	0.50	3.76	42,000	20,832	0.50	4.08	38,689	19,190	0.50	4.28	35,900	17,807	0.50	4.47
24	75	16	61	44,005	35,908	0.82	2.70	41,391	33,775	0.82	3.07	38,080	31,073	0.82	3.36	34,943	28,514	0.82	3.63	31,806	25,954	0.82	3.82	28,669	23,994	0.82	4.01
24	75	18	64	48,100	33,477	0.70	2.98	45,485																			

PEAD-AA24NL/PUZ-AK24NLHZ

CAPACITY (Btu/h): 24,000 INPUT (kW): 1.79 SHF: 0.63

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	25,146	13,227	0.53	1.19	23,652	12,441	0.53	1.35	21,760	11,446	0.53	1.47	19,967	10,503	0.53	1.59	18,175	9,560	0.53	1.68	16,382	8,617	0.53	1.76
19	66	18	64	27,485	11,159	0.41	1.31	25,992	10,553	0.41	1.47	24,100	9,784	0.41	1.59	22,307	9,057	0.41	1.72	20,515	8,329	0.41	1.80	18,722	7,601	0.41	1.88
20	68	16	61	25,146	14,233	0.57	1.19	23,652	13,387	0.57	1.35	21,760	12,316	0.57	1.47	19,967	11,302	0.57	1.59	18,175	10,287	0.57	1.68	16,382	9,272	0.57	1.76
20	68	18	64	27,485	12,259	0.45	1.31	25,992	11,592	0.45	1.47	24,100	10,748	0.45	1.59	22,307	9,949	0.45	1.72	20,515	9,149	0.45	1.80	18,722	8,350	0.45	1.88
20	68	20	68	28,680	9,350	0.33	1.38	27,485	8,960	0.33	1.50	25,892	8,441	0.33	1.65	24,000	7,824	0.33	1.79	22,108	7,207	0.33	1.88	20,515	6,688	0.33	1.96
22	72	16	61	25,146	16,244	0.65	1.19	23,652	15,279	0.65	1.35	21,760	14,057	0.65	1.47	19,967	12,899	0.65	1.59	18,175	11,741	0.65	1.68	16,382	10,583	0.65	1.76
22	72	18	64	27,485	14,457	0.53	1.31	25,992	13,672	0.53	1.47	24,100	12,676	0.53	1.59	22,307	11,734	0.53	1.72	20,515	10,791	0.53	1.80	18,722	9,848	0.53	1.88
22	72	20	68	28,680	11,644	0.41	1.38	27,485	11,159	0.41	1.50	25,892	10,512	0.41	1.65	24,000	9,744	0.41	1.79	22,108	8,976	0.41	1.88	20,515	8,329	0.41	1.96
24	75	16	61	25,146	18,256	0.73	1.19	23,652	17,171	0.73	1.35	21,760	15,798	0.73	1.47	19,967	14,496	0.73	1.59	18,175	13,195	0.73	1.68	16,382	11,894	0.73	1.76
24	75	18	64	27,485	16,656	0.61	1.31	25,992	15,751	0.61	1.47	24,100	14,604	0.61	1.59	22,307	13,518	0.61	1.72	20,515	12,432	0.61	1.80	18,722	11,346	0.61	1.88
24	75	20	68	28,680	13,939	0.49	1.38	27,485	13,358	0.49	1.50	25,892	12,584	0.49	1.65	24,000	11,664	0.49	1.79	22,108	10,744	0.49	1.88	20,515	9,970	0.49	1.96
24	75	22	72	30,274	11,080	0.37	1.44	29,278	10,716	0.37	1.59	27,485	10,060	0.37	1.73	25,693	9,404	0.37	1.86	23,900	8,748	0.37	1.95	21,909	8,019	0.37	2.01
26	79	16	61	25,146	20,268	0.81	1.19	23,652	19,064	0.81	1.35	21,760	17,539	0.81	1.47	19,967	16,094	0.81	1.59	18,175	14,649	0.81	1.68	16,382	13,204	0.81	1.76
26	79	18	64	27,485	18,855	0.69	1.31	25,992	17,830	0.69	1.47	24,100	16,532	0.69	1.59	22,307	15,303	0.69	1.72	20,515	14,073	0.69	1.80	18,722	12,843	0.69	1.88
26	79	20	68	28,680	16,233	0.57	1.38	27,485	15,557	0.57	1.50	25,892	14,655	0.57	1.65	24,000	13,584	0.57	1.79	22,108	12,513	0.57	1.88	20,515	11,611	0.57	1.96
26	79	22	72	30,274	13,502	0.45	1.44	29,278	13,058	0.45	1.59	27,485	12,259	0.45	1.73	25,693	11,459	0.45	1.86	23,900	10,660	0.45	1.95	21,909	9,771	0.45	2.01
27	81	16	61	25,146	21,273	0.85	1.19	23,652	20,010	0.85	1.35	21,760	18,409	0.85	1.47	19,967	16,892	0.85	1.59	18,175	15,376	0.85	1.68	16,382	13,860	0.85	1.76
27	81	18	64	27,485	19,954	0.73	1.31	25,992	18,870	0.73	1.47	24,100	17,496	0.73	1.59	22,307	16,195	0.73	1.72	20,515	14,994	0.73	1.80	18,722	13,592	0.73	1.88
27	81	20	68	28,680	17,380	0.61	1.38	27,485	16,656	0.61	1.50	25,892	15,691	0.61	1.65	24,000	14,544	0.61	1.79	22,108	13,397	0.61	1.88	20,515	12,432	0.61	1.96
27	81	22	72	30,274	14,713	0.49	1.44	29,278	14,229	0.49	1.59	27,485	13,558	0.49	1.73	25,693	12,487	0.49	1.86	23,900	11,616	0.49	1.95	21,909	10,648	0.49	2.01
28	82	16	61	25,146	22,279	0.89	1.19	23,652	20,956	0.89	1.35	21,760	19,279	0.89	1.47	19,967	17,691	0.89	1.59	18,175	16,103	0.89	1.68	16,382	14,515	0.89	1.76
28	82	18	64	27,485	21,054	0.77	1.31	25,992	19,910	0.77	1.47	24,100	18,460	0.77	1.59	22,307	17,087	0.77	1.72	20,515	15,714	0.77	1.80	18,722	14,341	0.77	1.88
28	82	20	68	28,680	18,528	0.65	1.38	27,485	17,756	0.65	1.50	25,892	16,726	0.65	1.65	24,000	15,504	0.65	1.79	22,108	14,282	0.65	1.88	20,515	13,252	0.65	1.96
28	82	22	72	30,274	15,924	0.53	1.44	29,278	15,400	0.53	1.59	27,485	14,457	0.53	1.73	25,693	13,514	0.53	1.86	23,900	12,572	0.53	1.95	21,909	11,524	0.53	2.01
30	86	16	61	25,146	24,291	0.97	1.19	23,652	22,848	0.97	1.35	21,760	21,020	0.97	1.47	19,967	19,289	0.97	1.59	18,175	17,557	0.97	1.68	16,382	15,825	0.97	1.76
30	86	18	64	27,485	23,853	0.85	1.31	25,992	21,989	0.85	1.47	24,100	20,388	0.85	1.59	22,307	18,872	0.85	1.72	20,515	17,355	0.85	1.80	18,722	15,839	0.85	1.88
30	86	20	68	28,680	20,822	0.73	1.38	27,485	19,954	0.73	1.50	25,892	18,798	0.73	1.65	24,000	17,424	0.73	1.79	22,108	16,050	0.73	1.88	20,515	14,894	0.73	1.96
30	86	22	72	30,274	18,346	0.61	1.44	29,278	17,742	0.61	1.59	27,485	16,656	0.61	1.73	25,693	15,570	0.61	1.86	23,900	14,484	0.61	1.95	21,909	13,277	0.61	2.01
32	90	16	61	25,146	25,146	1.00	1.19	23,652	23,652	1.00	1.35	21,760	21,760	1.00	1.47	19,967	19,967	1.00	1.59	18,175	18,175	1.00	1.68	16,382	16,382	1.00	1.76
32	90	18	64	27,485	25,452	0.93	1.31	25,992	24,068	0.93	1.47	24,100	22,316	0.93	1.59	22,307	20,656	0.93	1.72	20,515	18,996	0.93	1.80	18,722	17,337	0.93	1.88
32	90	20	68	28,680	23,116	0.81	1.38	27,485	22,153	0.81	1.50	25,892	20,869	0.81	1.65	24,000	19,344	0.81	1.79	22,108	17,819	0.81	1.88	20,515	16,535	0.81	1.96
32	90	22	72	30,274	20,768	0.69	1.44	29,278	20,085	0.69	1.59	27,485	18,855	0.69	1.73	25,693	17,625	0.69	1.86	23,900	16,396	0.69	1.95	21,909	15,029	0.69	2.01

PEAD-AA30NL/PUZ-AK30NLHZ

CAPACITY (Btu/h): 30,000 INPUT (kW): 2.40 SHF: 0.75

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	31,432	20,305	0.65	1.59	29,565	19,099	0.65	1.81	27,200	17,571	0.65	1.97	24,959	16,124	0.65	2.14	22,719	14,676	0.65	2.25	20,478	13,229	0.65	2.36
19	66	18	64	34,357	18,072	0.53	1.75	32,490	17,090	0.53	1.97	30,124	15,845	0.53	2.14	27,884	14,667	0.53	2.30	25,643	13,488	0.53	2.41	23,402	12,310	0.53	2.52
20	68	16	61	31,432	21,563	0.69	1.59	29,565	20,282	0.69	1.81	27,200	18,659	0.69	1.97	24,959	17,122	0.69	2.14	22,719	15,585	0.69	2.25	20,478	14,048	0.69	2.36
20	68	18	64	34,357	19,446	0.57	1.75	32,490	18,389	0.57	1.97	30,124	17,050	0.57	2.14	27,884	15,782	0.57	2.30	25,643	14,514	0.57	2.41	23,402	13,246	0.57	2.52
20	68	20	68	35,851	15,989	0.45	1.85	34,357	15,323	0.45	2.02	32,365	14,435	0.45	2.21	30,000	13,380	0.45	2.40	27,635	12,325	0.45	2.52	25,643	11,437	0.45	2.63
22	72	16	61	31,432	24,077	0.77	1.59	29,565	22,647	0.77	1.81	27,200	20,835	0.77	1.97	24,959	19,119	0.77	2.14	22,719	17,402	0.77	2.25	20,478	15,686	0.77	2.36
22	72	18	64	34,357	22,195	0.65	1.75	32,490	20,988	0.65	1.97	30,124	19,460	0.65	2.14	27,884	18,013	0.65	2.30	25,643	16,565	0.65	2.41	23,402	15,118	0.65	2.52
22	72	20	68	35,851	18,857	0.53	1.85	34,357	18,072	0.53	2.02	32,365	17,024	0.53	2.21	30,000	15,780	0.53	2.40	27,635	14,536	0.53	2.52	25,643	13,488	0.53	2.63
24	75	16	61	31,432	26,592	0.85	1.59	29,565	25,012	0.85	1.81	27,200	23,011	0.85	1.97	24,959	21,116	0.85	2.14	22,719	19,220	0.85	2.25	20,478	17,324	0.85	2.36
24	75	18	64	34,357	24,943	0.73	1.75	32,490	23,587	0.73	1.97	30,124	21,870	0.73	2												

PEAD-AA36NL/PUZ-AK36NLHZ

CAPACITY (Btu/h): 36,000 INPUT (kW): 2.86 SHF: 0.65

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	37,719	22,594	0.55	1.89	35,478	19,371	0.55	2.15	32,640	17,821	0.55	2.35	29,951	16,353	0.55	2.55	27,262	14,885	0.55	2.68	24,574	13,417	0.55	2.81
19	66	18	64	41,228	17,563	0.43	2.09	38,988	16,609	0.43	2.35	36,149	15,400	0.43	2.55	33,461	14,254	0.43	2.74	30,772	13,109	0.43	2.87	28,083	11,963	0.43	3.00
20	68	16	61	37,719	22,103	0.59	1.89	35,478	20,790	0.59	2.15	32,640	19,127	0.59	2.35	29,951	17,551	0.59	2.55	27,262	15,976	0.59	2.68	24,574	14,400	0.59	2.81
20	68	18	64	41,228	19,212	0.47	2.09	38,988	18,168	0.47	2.35	36,149	16,846	0.47	2.55	33,461	15,593	0.47	2.74	30,772	14,340	0.47	2.87	28,083	13,087	0.47	3.00
20	68	20	68	43,021	14,885	0.35	2.21	41,228	14,265	0.35	2.40	38,838	13,438	0.35	2.64	36,000	12,456	0.35	2.86	33,162	11,474	0.35	3.00	30,772	10,647	0.35	3.13
22	72	16	61	37,719	25,121	0.67	1.89	35,478	23,628	0.67	2.15	32,640	21,738	0.67	2.35	29,951	19,947	0.67	2.55	27,262	18,157	0.67	2.68	24,574	16,366	0.67	2.81
22	72	18	64	41,228	22,511	0.55	2.09	38,988	21,287	0.55	2.35	36,149	19,738	0.55	2.55	33,461	18,269	0.55	2.74	30,772	16,801	0.55	2.87	28,083	15,333	0.55	3.00
22	72	20	68	43,021	18,327	0.43	2.21	41,228	17,563	0.43	2.40	38,838	16,545	0.43	2.64	36,000	15,336	0.43	2.86	33,162	14,127	0.43	3.00	30,772	13,109	0.43	3.13
24	75	16	61	37,719	28,138	0.75	1.89	35,478	26,467	0.75	2.15	32,640	24,349	0.75	2.35	29,951	22,344	0.75	2.55	27,262	20,338	0.75	2.68	24,574	18,332	0.75	2.81
24	75	18	64	41,228	25,809	0.63	2.09	38,988	24,406	0.63	2.35	36,149	22,630	0.63	2.55	33,461	20,946	0.63	2.74	30,772	19,263	0.63	2.87	28,083	17,580	0.63	3.00
24	75	20	68	43,021	21,768	0.51	2.21	41,228	20,861	0.51	2.40	38,838	19,652	0.51	2.64	36,000	18,216	0.51	2.86	33,162	16,780	0.51	3.00	30,772	15,571	0.51	3.13
24	75	22	72	45,411	17,529	0.39	2.30	43,917	16,952	0.39	2.55	41,228	15,914	0.39	2.77	38,539	14,876	0.39	2.98	35,851	13,838	0.39	3.12	32,863	12,685	0.39	3.21
26	79	16	61	37,719	31,156	0.83	1.89	35,478	29,305	0.83	2.15	32,640	26,961	0.83	2.35	29,951	24,740	0.83	2.55	27,262	22,519	0.83	2.68	24,574	20,298	0.83	2.81
26	79	18	64	41,228	29,107	0.71	2.09	38,988	27,525	0.71	2.35	36,149	25,521	0.71	2.55	33,461	23,623	0.71	2.74	30,772	21,725	0.71	2.87	28,083	19,827	0.71	3.00
26	79	20	68	43,021	25,210	0.59	2.21	41,228	24,160	0.59	2.40	38,838	22,759	0.59	2.64	36,000	21,096	0.59	2.86	33,162	19,433	0.59	3.00	30,772	18,032	0.59	3.13
26	79	22	72	45,411	21,161	0.47	2.30	43,917	20,465	0.47	2.55	41,228	19,212	0.47	2.77	38,539	17,959	0.47	2.98	35,851	16,706	0.47	3.12	32,863	15,314	0.47	3.21
27	81	16	61	37,719	32,665	0.87	1.89	35,478	30,724	0.87	2.15	32,640	28,266	0.87	2.35	29,951	25,938	0.87	2.55	27,262	23,609	0.87	2.68	24,574	21,281	0.87	2.81
27	81	18	64	41,228	30,756	0.75	2.09	38,988	29,085	0.75	2.35	36,149	26,967	0.75	2.55	33,461	24,962	0.75	2.74	30,772	22,956	0.75	2.87	28,083	20,950	0.75	3.00
27	81	20	68	43,021	26,931	0.63	2.21	41,228	25,809	0.63	2.40	38,838	24,313	0.63	2.64	36,000	22,536	0.63	2.86	33,162	20,759	0.63	3.00	30,772	19,263	0.63	3.13
27	81	22	72	45,411	22,978	0.51	2.30	43,917	22,222	0.51	2.55	41,228	20,861	0.51	2.77	38,539	19,501	0.51	2.98	35,851	18,140	0.51	3.12	32,863	16,629	0.51	3.21
28	82	16	61	37,719	34,173	0.91	1.89	35,478	32,143	0.91	2.15	32,640	29,572	0.91	2.35	29,951	27,136	0.91	2.55	27,262	24,700	0.91	2.68	24,574	22,264	0.91	2.81
28	82	18	64	41,228	32,405	0.79	2.09	38,988	30,644	0.79	2.35	36,149	28,413	0.79	2.55	33,461	26,300	0.79	2.74	30,772	24,187	0.79	2.87	28,083	22,073	0.79	3.00
28	82	20	68	43,021	28,652	0.67	2.21	41,228	27,458	0.67	2.40	38,838	25,866	0.67	2.64	36,000	23,976	0.67	2.86	33,162	22,086	0.67	3.00	30,772	20,494	0.67	3.13
28	82	22	72	45,411	24,794	0.55	2.30	43,917	23,979	0.55	2.55	41,228	22,511	0.55	2.77	38,539	21,043	0.55	2.98	35,851	19,574	0.55	3.12	32,863	17,943	0.55	3.21
30	86	16	61	37,719	37,191	0.99	1.89	35,478	34,981	0.99	2.15	32,640	32,183	0.99	2.35	29,951	29,532	0.99	2.55	27,262	26,881	0.99	2.68	24,574	24,230	0.99	2.81
30	86	18	64	41,228	35,704	0.87	2.09	38,988	33,763	0.87	2.35	36,149	31,305	0.87	2.55	33,461	28,977	0.87	2.74	30,772	26,648	0.87	2.87	28,083	24,320	0.87	3.00
30	86	20	68	43,021	32,093	0.75	2.21	41,228	30,756	0.75	2.40	38,838	28,973	0.75	2.64	36,000	26,856	0.75	2.86	33,162	24,739	0.75	3.00	30,772	22,956	0.75	3.13
30	86	22	72	45,411	28,427	0.63	2.30	43,917	27,492	0.63	2.55	41,228	25,809	0.63	2.77	38,539	24,126	0.63	2.98	35,851	22,442	0.63	3.12	32,863	20,572	0.63	3.21
32	90	16	61	37,719	37,191	1.00	1.89	35,478	35,478	1.00	2.15	32,640	32,640	1.00	2.35	29,951	29,951	1.00	2.55	27,262	27,262	1.00	2.68	24,574	24,574	1.00	2.81
32	90	18	64	41,228	39,002	0.95	2.09	38,988	36,882	0.95	2.35	36,149	34,197	0.95	2.55	33,461	31,654	0.95	2.74	30,772	29,110	0.95	2.87	28,083	26,567	0.95	3.00
32	90	20	68	43,021	35,535	0.83	2.21	41,228	34,055	0.83	2.40	38,838	32,080	0.83	2.64	36,000	29,736	0.83	2.86	33,162	27,392	0.83	3.00	30,772	25,417	0.83	3.13
32	90	22	72	45,411	32,060	0.71	2.30	43,917	31,005	0.71	2.55	41,228	29,107	0.71	2.77	38,539	27,209	0.71	2.98	35,851	25,311	0.71	3.12	32,863	23,201	0.71	3.21

PEAD-AA42NL/PUZ-AK42NLHZ

CAPACITY (Btu/h): 42,000 INPUT (kW): 3.79 SHF: 0.83

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	44,005	31,948	0.73	2.51	41,391	30,050	0.73	2.85	38,080	27,646	0.73	3.12	34,943	25,369	0.73	3.38	31,806	23,091	0.73	3.55	28,669	20,814	0.73	3.72
19	66	18	64	48,100	29,148	0.61	2.77	45,485	27,564	0.61	3.11	42,174	25,558	0.61	3.37	39,037	23,657	0.61	3.63	35,900	21,756	0.61	3.81	32,763	19,855	0.61	3.98
20	68	16	61	44,005	33,708	0.77	2.51	41,391	31,706	0.77	2.85	38,080	29,169	0.77	3.12	34,943	26,766	0.77	3.38	31,806	24,363	0.77	3.55	28,669	21,961	0.77	3.72
20	68	18	64	48,100	31,072	0.65	2.77	45,485	29,384	0.65	3.11	42,174	27,245	0.65	3.37	39,037	25,218	0.65	3.63	35,900	23,192	0.65	3.81	32,763	21,165	0.65	3.98
20	68	20	68	50,191	26,400	0.53	2.92	48,100	25,300	0.53	3.18	45,311	23,834	0.53	3.50	42,000	22,092	0.53	3.79	38,689	20,350	0.53	3.98	35,900	18,884	0.53	4.15
22	72	16	61	44,005	37,228	0.85	2.51	41,391	35,017	0.85	2.85	38,080	32,216	0.85	3.12	34,943	29,562	0.85	3.38	31,806	26,908	0.85	3.55	28,669	24,254	0.85	3.72
22	72	18	64	48,100	34,920	0.73	2.77	45,485	33,022	0.73	3.11	42,174	30,619	0.73	3.37	39,037	28,341	0.73	3.63	35,900	26,064	0.73	3.81	32,763	23,786	0.73	3.98
22	72	20	68	50,191	30,416	0.61	2.92	48,100	29,148	0.61	3.18	45,311	27,459	0.61	3.50	42,000	25,452	0.61	3.79	38,689	23,445	0.61	3.98	35,900	21,756	0.61	4.15
24	75	16	61	44,005	40,749	0.93	2.51	41,391	38,328	0.93	2.85	38,080	35,262	0.93	3.12	34,943	32,357	0.93	3.38	31,806	29,452	0.93	3.55	28,669	26,548	0.93	3.72
24	75	18	64	48,100	38,768	0.81	2.77	45,485</																			

PEAD-AA24NL/SUZ-AK24NLHZ

CAPACITY (Btu/h): 24,000 INPUT (kW): 1.95 SHF: 0.63

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	25,146	13,227	0.53	1.29	23,652	12,441	0.53	1.47	21,760	11,446	0.53	1.60	19,967	10,503	0.53	1.74	18,175	9,560	0.53	1.83	16,382	8,617	0.53	1.92
19	66	18	64	27,485	11,159	0.41	1.42	25,992	10,553	0.41	1.60	24,100	9,784	0.41	1.74	22,307	9,057	0.41	1.87	20,515	8,329	0.41	1.96	18,722	7,601	0.41	2.05
20	68	16	61	25,146	14,233	0.57	1.29	23,652	13,387	0.57	1.47	21,760	12,316	0.57	1.60	19,967	11,302	0.57	1.74	18,175	10,287	0.57	1.83	16,382	9,272	0.57	1.92
20	68	18	64	27,485	12,259	0.45	1.42	25,992	11,592	0.45	1.60	24,100	10,748	0.45	1.74	22,307	9,949	0.45	1.87	20,515	9,149	0.45	1.96	18,722	8,350	0.45	2.05
20	68	20	68	28,680	9,350	0.33	1.50	27,485	8,960	0.33	1.64	25,892	8,441	0.33	1.80	24,000	7,824	0.33	1.95	22,108	7,207	0.33	2.05	20,515	6,688	0.33	2.14
22	72	16	61	25,146	16,244	0.65	1.29	23,652	15,279	0.65	1.47	21,760	14,057	0.65	1.60	19,967	12,899	0.65	1.74	18,175	11,741	0.65	1.83	16,382	10,583	0.65	1.92
22	72	18	64	27,485	14,457	0.53	1.42	25,992	13,672	0.53	1.60	24,100	12,676	0.53	1.74	22,307	11,734	0.53	1.87	20,515	10,791	0.53	1.96	18,722	9,848	0.53	2.05
22	72	20	68	28,680	11,644	0.41	1.50	27,485	11,159	0.41	1.64	25,892	10,512	0.41	1.80	24,000	9,744	0.41	1.95	22,108	8,976	0.41	2.05	20,515	8,329	0.41	2.14
24	75	16	61	25,146	18,256	0.73	1.29	23,652	17,171	0.73	1.47	21,760	15,798	0.73	1.60	19,967	14,496	0.73	1.74	18,175	13,195	0.73	1.83	16,382	11,894	0.73	1.92
24	75	18	64	27,485	16,656	0.61	1.42	25,992	15,751	0.61	1.60	24,100	14,604	0.61	1.74	22,307	13,518	0.61	1.87	20,515	12,432	0.61	1.96	18,722	11,346	0.61	2.05
24	75	20	68	28,680	13,939	0.49	1.50	27,485	13,358	0.49	1.64	25,892	12,584	0.49	1.80	24,000	11,664	0.49	1.95	22,108	10,744	0.49	2.05	20,515	9,970	0.49	2.14
24	75	22	72	30,274	11,080	0.37	1.57	29,278	10,716	0.37	1.74	27,485	10,060	0.37	1.89	25,693	9,404	0.37	2.03	23,900	8,748	0.37	2.13	21,909	8,019	0.37	2.19
26	79	16	61	25,146	20,268	0.81	1.29	23,652	19,064	0.81	1.47	21,760	17,539	0.81	1.60	19,967	16,094	0.81	1.74	18,175	14,649	0.81	1.83	16,382	13,204	0.81	1.92
26	79	18	64	27,485	18,855	0.69	1.42	25,992	17,830	0.69	1.60	24,100	16,532	0.69	1.74	22,307	15,303	0.69	1.87	20,515	14,073	0.69	1.96	18,722	12,843	0.69	2.05
26	79	20	68	28,680	16,233	0.57	1.50	27,485	15,557	0.57	1.64	25,892	14,655	0.57	1.80	24,000	13,584	0.57	1.95	22,108	12,513	0.57	2.05	20,515	11,611	0.57	2.14
26	79	22	72	30,274	13,502	0.45	1.57	29,278	13,058	0.45	1.74	27,485	12,259	0.45	1.89	25,693	11,459	0.45	2.03	23,900	10,660	0.45	2.13	21,909	9,771	0.45	2.19
27	81	16	61	25,146	21,273	0.85	1.29	23,652	20,010	0.85	1.47	21,760	18,409	0.85	1.60	19,967	16,892	0.85	1.74	18,175	15,376	0.85	1.83	16,382	13,860	0.85	1.92
27	81	18	64	27,485	19,954	0.73	1.42	25,992	18,870	0.73	1.60	24,100	17,496	0.73	1.74	22,307	16,195	0.73	1.87	20,515	14,894	0.73	1.96	18,722	13,592	0.73	2.05
27	81	20	68	28,680	17,380	0.61	1.50	27,485	16,656	0.61	1.64	25,892	15,691	0.61	1.80	24,000	14,544	0.61	1.95	22,108	13,397	0.61	2.05	20,515	12,432	0.61	2.14
27	81	22	72	30,274	14,713	0.49	1.57	29,278	14,229	0.49	1.74	27,485	13,358	0.49	1.89	25,693	12,487	0.49	2.03	23,900	11,616	0.49	2.13	21,909	10,648	0.49	2.19
28	82	16	61	25,146	22,279	0.89	1.29	23,652	20,956	0.89	1.47	21,760	19,279	0.89	1.60	19,967	17,691	0.89	1.74	18,175	16,103	0.89	1.83	16,382	14,515	0.89	1.92
28	82	18	64	27,485	21,054	0.77	1.42	25,992	19,910	0.77	1.60	24,100	18,460	0.77	1.74	22,307	17,087	0.77	1.87	20,515	15,714	0.77	1.96	18,722	14,341	0.77	2.05
28	82	20	68	28,680	18,528	0.65	1.50	27,485	17,756	0.65	1.64	25,892	16,726	0.65	1.80	24,000	15,504	0.65	1.95	22,108	14,282	0.65	2.05	20,515	13,252	0.65	2.14
28	82	22	72	30,274	15,924	0.53	1.57	29,278	15,400	0.53	1.74	27,485	14,457	0.53	1.89	25,693	13,514	0.53	2.03	23,900	12,572	0.53	2.13	21,909	11,524	0.53	2.19
30	86	16	61	25,146	24,291	0.97	1.29	23,652	22,848	0.97	1.47	21,760	21,020	0.97	1.60	19,967	19,289	0.97	1.74	18,175	17,557	0.97	1.83	16,382	15,825	0.97	1.92
30	86	18	64	27,485	23,253	0.85	1.42	25,992	21,989	0.85	1.60	24,100	20,388	0.85	1.74	22,307	18,872	0.85	1.87	20,515	17,355	0.85	1.96	18,722	15,839	0.85	2.05
30	86	20	68	28,680	20,822	0.73	1.50	27,485	19,954	0.73	1.64	25,892	18,798	0.73	1.80	24,000	17,424	0.73	1.95	22,108	16,050	0.73	2.05	20,515	14,894	0.73	2.14
30	86	22	72	30,274	18,346	0.61	1.57	29,278	17,742	0.61	1.74	27,485	16,656	0.61	1.89	25,693	15,570	0.61	2.03	23,900	14,484	0.61	2.13	21,909	13,277	0.61	2.19
32	90	16	61	25,146	25,146	1.00	1.29	23,652	23,652	1.00	1.47	21,760	21,760	1.00	1.60	19,967	19,967	1.00	1.74	18,175	18,175	1.00	1.83	16,382	16,382	1.00	1.92
32	90	18	64	27,485	25,452	0.93	1.42	25,992	24,068	0.93	1.60	24,100	22,316	0.93	1.74	22,307	20,656	0.93	1.87	20,515	18,996	0.93	1.96	18,722	17,337	0.93	2.05
32	90	20	68	28,680	23,116	0.81	1.50	27,485	22,153	0.81	1.64	25,892	20,869	0.81	1.80	24,000	19,344	0.81	1.95	22,108	17,819	0.81	2.05	20,515	16,535	0.81	2.14
32	90	22	72	30,274	20,768	0.69	1.57	29,278	20,085	0.69	1.74	27,485	18,855	0.69	1.89	25,693	17,625	0.69	2.03	23,900	16,396	0.69	2.13	21,909	15,029	0.69	2.19

PEAD-AA30NL/PUZ-AK30NLHZ

CAPACITY (Btu/h): 30,000 INPUT (kW): 2.42 SHF: 0.75

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	31,432	20,305	0.65	1.60	29,565	19,099	0.65	1.82	27,200	17,571	0.65	1.99	24,959	16,124	0.65	2.16	22,719	14,676	0.65	2.27	20,478	13,229	0.65	2.38
19	66	18	64	34,357	18,072	0.53	1.77	32,490	17,090	0.53	1.99	30,124	15,845	0.53	2.15	27,884	14,667	0.53	2.32	25,643	13,488	0.53	2.43	23,402	12,310	0.53	2.54
20	68	16	61	31,432	21,563	0.69	1.60	29,565	20,282	0.69	1.82	27,200	18,659	0.69	1.99	24,959	17,122	0.69	2.16	22,719	15,585	0.69	2.27	20,478	14,048	0.69	2.38
20	68	18	64	34,357	19,446	0.57	1.77	32,490	18,389	0.57	1.99	30,124	17,050	0.57	2.15	27,884	15,782	0.57	2.32	25,643	14,514	0.57	2.43	23,402	13,246	0.57	2.54
20	68	20	68	35,851	15,989	0.45	1.87	34,357	15,323	0.45	2.03	32,365	14,335	0.45	2.23	30,000	13,380	0.45	2.42	27,635	12,325	0.45	2.54	25,643	11,437	0.45	2.65
22	72	16	61	31,432	24,077	0.77	1.60	29,565	22,647	0.77	1.82	27,200	20,835	0.77	1.99	24,959	19,119	0.77	2.16	22,719	17,402	0.77	2.27	20,478	15,686	0.77	2.38
22	72	18	64	34,357	22,195	0.65	1.77	32,490	20,988	0.65	1.99	30,124	19,460	0.65	2.15	27,884	18,013	0.65	2.32	25,643	16,565	0.65	2.43	23,402	15,118	0.65	2.54
22	72	20	68	35,851	18,857	0.53	1.87	34,357	18,072	0.53	2.03	32,365	17,024	0.53	2.23	30,000	15,780	0.53	2.42	27,635	14,536	0.53	2.54	25,643	13,488	0.53	2.65
24	75	16	61	31,432	26,592	0.85	1.60	29,565	25,012	0.85	1.82	27,200	23,011	0.85	1.99	24,959	21,116	0.85	2.16	22,719	19,220	0.85	2.27	20,478	17,324	0.85	2.38
24	75	18	64	34,357	24,943	0.73	1.77	32,490	23,587	0.73	1.																

PEAD-AA36NL/PUZ-AK36NLHZ

CAPACITY (Btu/h): 36,000 INPUT (kW): 2.91 SHF: 0.65

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	37,719	20,594	0.55	1.93	35,478	19,371	0.55	2.19	32,640	17,821	0.55	2.39	29,951	16,353	0.55	2.59	27,262	14,885	0.55	2.73	24,574	13,417	0.55	2.86
19	66	18	64	41,228	17,563	0.43	2.13	38,988	16,609	0.43	2.39	36,149	15,400	0.43	2.59	33,461	14,254	0.43	2.79	30,772	13,109	0.43	2.92	28,083	11,963	0.43	3.06
20	68	16	61	37,719	22,103	0.59	1.93	35,478	20,790	0.59	2.19	32,640	19,127	0.59	2.39	29,951	17,551	0.59	2.59	27,262	15,976	0.59	2.73	24,574	14,400	0.59	2.86
20	68	18	64	41,228	19,212	0.47	2.13	38,988	18,168	0.47	2.39	36,149	16,846	0.47	2.59	33,461	15,593	0.47	2.79	30,772	14,340	0.47	2.92	28,083	13,087	0.47	3.06
20	68	20	68	43,021	14,885	0.35	2.25	41,228	14,265	0.35	2.44	38,838	13,438	0.35	2.68	36,000	12,456	0.35	2.91	33,162	11,474	0.35	3.06	30,772	10,647	0.35	3.19
22	72	16	61	37,719	25,121	0.67	1.93	35,478	23,628	0.67	2.19	32,640	21,738	0.67	2.39	29,951	19,947	0.67	2.59	27,262	18,157	0.67	2.73	24,574	16,366	0.67	2.86
22	72	18	64	41,228	22,511	0.55	2.13	38,988	21,287	0.55	2.39	36,149	19,738	0.55	2.59	33,461	18,269	0.55	2.79	30,772	16,801	0.55	2.92	28,083	15,333	0.55	3.06
22	72	20	68	43,021	18,327	0.43	2.25	41,228	17,563	0.43	2.44	38,838	16,545	0.43	2.68	36,000	15,336	0.43	2.91	33,162	14,127	0.43	3.06	30,772	13,109	0.43	3.19
24	75	16	61	37,719	28,138	0.75	1.93	35,478	26,467	0.75	2.19	32,640	24,349	0.75	2.39	29,951	22,344	0.75	2.59	27,262	20,338	0.75	2.73	24,574	18,332	0.75	2.86
24	75	18	64	41,228	25,809	0.63	2.13	38,988	24,406	0.63	2.39	36,149	22,630	0.63	2.59	33,461	20,946	0.63	2.79	30,772	19,263	0.63	2.92	28,083	17,580	0.63	3.06
24	75	20	68	43,021	21,768	0.51	2.25	41,228	20,861	0.51	2.44	38,838	19,652	0.51	2.68	36,000	18,216	0.51	2.91	33,162	16,780	0.51	3.06	30,772	15,571	0.51	3.19
24	75	22	72	45,411	17,529	0.39	2.34	43,917	16,952	0.39	2.59	41,228	15,914	0.39	2.82	38,539	14,876	0.39	3.03	35,851	13,838	0.39	3.18	32,863	12,685	0.39	3.27
26	79	16	61	37,719	31,156	0.83	1.93	35,478	29,305	0.83	2.19	32,640	26,961	0.83	2.39	29,951	24,740	0.83	2.59	27,262	22,519	0.83	2.73	24,574	20,298	0.83	2.86
26	79	18	64	41,228	29,107	0.71	2.13	38,988	27,525	0.71	2.39	36,149	25,521	0.71	2.59	33,461	23,623	0.71	2.79	30,772	21,725	0.71	2.92	28,083	19,827	0.71	3.06
26	79	20	68	43,021	25,210	0.59	2.25	41,228	24,160	0.59	2.44	38,838	22,759	0.59	2.68	36,000	21,096	0.59	2.91	33,162	19,433	0.59	3.06	30,772	18,032	0.59	3.19
26	79	22	72	45,411	21,161	0.47	2.34	43,917	20,465	0.47	2.59	41,228	19,212	0.47	2.82	38,539	17,959	0.47	3.03	35,851	16,706	0.47	3.18	32,863	15,314	0.47	3.27
27	81	16	61	37,719	32,665	0.87	1.93	35,478	30,724	0.87	2.19	32,640	28,266	0.87	2.39	29,951	25,938	0.87	2.59	27,262	23,609	0.87	2.73	24,574	21,281	0.87	2.86
27	81	18	64	41,228	30,756	0.75	2.13	38,988	29,085	0.75	2.39	36,149	26,967	0.75	2.59	33,461	24,962	0.75	2.79	30,772	22,956	0.75	2.92	28,083	20,950	0.75	3.06
27	81	20	68	43,021	26,931	0.63	2.25	41,228	25,809	0.63	2.44	38,838	24,313	0.63	2.68	36,000	22,536	0.63	2.91	33,162	20,759	0.63	3.06	30,772	19,263	0.63	3.19
27	81	22	72	45,411	22,978	0.51	2.34	43,917	22,222	0.51	2.59	41,228	20,861	0.51	2.82	38,539	19,501	0.51	3.03	35,851	18,140	0.51	3.18	32,863	16,629	0.51	3.27
28	82	16	61	37,719	34,173	0.91	1.93	35,478	32,143	0.91	2.19	32,640	29,572	0.91	2.39	29,951	27,136	0.91	2.59	27,262	24,700	0.91	2.73	24,574	22,264	0.91	2.86
28	82	18	64	41,228	32,405	0.79	2.13	38,988	30,644	0.79	2.39	36,149	28,413	0.79	2.59	33,461	26,300	0.79	2.79	30,772	24,187	0.79	2.92	28,083	22,073	0.79	3.06
28	82	20	68	43,021	28,652	0.67	2.25	41,228	27,458	0.67	2.44	38,838	25,866	0.67	2.68	36,000	23,976	0.67	2.91	33,162	22,086	0.67	3.06	30,772	20,494	0.67	3.19
28	82	22	72	45,411	24,794	0.55	2.34	43,917	23,979	0.55	2.59	41,228	22,511	0.55	2.82	38,539	21,043	0.55	3.03	35,851	19,574	0.55	3.18	32,863	17,943	0.55	3.27
30	86	16	61	37,719	37,191	0.99	1.93	35,478	34,981	0.99	2.19	32,640	32,183	0.99	2.39	29,951	29,532	0.99	2.59	27,262	26,881	0.99	2.73	24,574	24,230	0.99	2.86
30	86	18	64	41,228	35,704	0.87	2.13	38,988	33,763	0.87	2.39	36,149	31,305	0.87	2.59	33,461	28,977	0.87	2.79	30,772	26,648	0.87	2.92	28,083	24,320	0.87	3.06
30	86	20	68	43,021	32,093	0.75	2.25	41,228	30,756	0.75	2.44	38,838	28,973	0.75	2.68	36,000	26,856	0.75	2.91	33,162	24,739	0.75	3.06	30,772	22,956	0.75	3.19
30	86	22	72	45,411	28,427	0.63	2.34	43,917	27,492	0.63	2.59	41,228	25,809	0.63	2.82	38,539	24,126	0.63	3.03	35,851	22,442	0.63	3.18	32,863	20,572	0.63	3.27
32	90	16	61	37,719	37,719	1.00	1.93	35,478	35,478	1.00	2.19	32,640	32,640	1.00	2.39	29,951	29,951	1.00	2.59	27,262	27,262	1.00	2.73	24,574	24,574	1.00	2.86
32	90	18	64	41,228	39,002	0.95	2.13	38,988	36,882	0.95	2.39	36,149	34,197	0.95	2.59	33,461	31,654	0.95	2.79	30,772	29,110	0.95	2.92	28,083	26,567	0.95	3.06
32	90	20	68	43,021	35,535	0.83	2.25	41,228	34,055	0.83	2.44	38,838	32,080	0.83	2.68	36,000	29,736	0.83	2.91	33,162	27,392	0.83	3.06	30,772	25,417	0.83	3.19
32	90	22	72	45,411	32,060	0.71	2.34	43,917	31,005	0.71	2.59	41,228	29,107	0.71	2.82	38,539	27,209	0.71	3.03	35,851	25,311	0.71	3.18	32,863	23,201	0.71	3.27

Note: CA : Capacity (Btu/h) SHC : Sensible heat capacity (Btu/h) SHF : Sensible heat factor P.C. : Power consumption (kW)
 D.B. : Dry-bulb temperature W.B. : Wet-bulb temperature

PVA-AA24NL/PUZ-AK24NLHZ

CAPACITY (Btu/h): 24,000 INPUT (kW): 1.76 SHF: 0.7

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	25,146	14,987	0.60	1.17	23,652	14,097	0.60	1.17	21,760	12,969	0.60	1.45	19,967	11,901	0.60	1.57	18,175	10,832	0.60	1.65	16,382	9,764	0.60	1.73
19	66	18	64	27,485	13,083	0.48	1.29	25,992	12,372	0.48	1.44	24,100	11,471	0.48	1.57	22,307	10,618	0.48	1.69	20,515	9,765	0.48	1.77	18,722	8,912	0.48	1.85
20	68	16	61	25,146	15,993	0.64	1.17	23,652	15,043	0.64	1.33	21,760	13,839	0.64	1.45	19,967	12,699	0.64	1.57	18,175	11,559	0.64	1.65	16,382	10,419	0.64	1.73
20	68	18	64	27,485	14,183	0.52	1.29	25,992	13,412	0.52	1.44	24,100	12,435	0.52	1.57	22,307	11,510	0.52	1.69	20,515	10,585	0.52	1.77	18,722	9,661	0.52	1.85
20	68	20	68	28,680	11,357	0.40	1.36	27,485	10,884	0.40	1.48	25,892	10,253	0.40	1.62	24,000	9,504	0.40	1.76	22,108	8,755	0.40	1.85	20,515	8,124	0.40	1.93
22	72	16	61	25,146	18,004	0.72	1.17	23,652	16,935	0.72	1.33	21,760	15,580	0.72	1.45	19,967	14,297	0.72	1.57	18,175	13,013	0.72	1.65	16,382	11,730	0.72	1.73
22	72	18	64	27,485	16,381	0.60	1.29	25,992	15,491	0.60	1.44	24,100	14,363	0.60	1.57	22,307	13,295	0.60	1.69	20,515	12,227	0.60	1.77	18,722	11,158	0.60	1.85
22	72	20	68	28,680	13,652	0.48	1.36	27,485	13,083	0.48	1.48	25,892	12,325	0.48	1.62	24,000	11,424	0.48	1.76	22,108	10,523	0.48	1.85	20,515	9,765	0.48	1.93
24	75	16	61	25,146	20,016	0.80	1.17	23,652	18,827	0.80	1.33	21,760	17,321	0.80	1.45	19,967	15,894	0.80	1.57	18,175	14,467	0.80	1.65	16,382	13,040	0.80	1.73
24	75	18	64	27,485	18,580	0.68	1.29	25,992	17,500	0.68	1.44	24,100	16,291	0.68	1.57	22,307	15,080	0.68	1.69	20,515	13,868	0.68	1.77	18,722	12,656	0.68	1.85
24	75	20	68	28,680	15,946	0.56	1.36	27,485	15,282	0.56	1.48	25,892	14,396	0.56	1.62	24,000	13,344	0.56	1.76	22,108	12,292	0.56	1.85	20,515	11,406	0.56	1.93
24	75	22	72	30,274	13,199	0.44	1.41	29,278	12,765	0.44	1.57	27,485	11,984	0.44	1.70	25,693	11,202	0.44	1.83	23,900	10,421	0.44	1.92	21,909	9,552	0.44	1.98
26	79	16	61	25,146	22,028	0.88	1.17	23,652	20,719	0.88	1.33	21,760	19,062	0.88	1.45	19,967	17,491	0.88	1.57	18,175	15,921	0.88	1.65	16,382	14,351	0.88	1.73
26	79	18	64	27,485	20,779	0.76	1.29	25,992	19,650	0.76	1.44	24,100	18,219	0.76	1.57	22,307	16,864	0.76	1.69	20,515	15,509	0.76	1.77	18,722	14,154	0.76	1.85
26	79	20	68	28,680	18,241	0.64	1.36	27,485	17,481	0.64	1.48	25,892	16,467	0.64	1.62	24,000	15,264	0.64	1.76	22,108	14,061	0.64	1.85	20,515	13,047	0.64	1.93
26	79	22	72	30,274	15,621	0.52	1.41	29,278	15,107	0.52	1.57	27,485	14,183	0.52	1.70	25,693	13,258	0.52	1.83	23,900	12,333	0.52	1.92	21,909	11,305	0.52	1.98
27	81	16	61	25,146	23,034	0.92	1.17	23,652	21,665	0.92	1.33	21,760	19,932	0.92	1.45	19,967	18,290	0.92	1.57	18,175	16,648	0.92	1.65	16,382	15,006	0.92	1.73
27	81	18	64	27,485	21,878	0.80	1.29	25,992	20,689	0.80	1.44	24,100	19,183	0.80	1.57	22,307	17,756	0.80	1.69	20,515	16,330	0.80	1.77	18,722	14,903	0.80	1.85
27	81	20	68	28,680	19,388	0.68	1.36	27,485	18,580	0.68	1.48	25,892	17,503	0.68	1.62	24,000	16,224	0.68	1.76	22,108	15,045	0.68	1.85	20,515	13,868	0.68	1.93
27	81	22	72	30,274	16,832	0.56	1.41	29,278	16,279	0.56	1.57	27,485	15,282	0.56	1.70	25,693	14,285	0.56	1.83	23,900	13,289	0.56	1.92	21,909	12,181	0.56	1.98
28	82	16	61	25,146	24,039	0.96	1.17	23,652	22,611	0.96	1.33	21,760	20,803	0.96	1.45	19,967	19,089	0.96	1.57	18,175	17,375	0.96	1.65	16,382	15,662	0.96	1.73
28	82	18	64	27,485	22,978	0.84	1.29	25,992	21,729	0.84	1.44	24,100	20,147	0.84	1.57	22,307	18,649	0.84	1.69	20,515	17,150	0.84	1.77	18,722	15,652	0.84	1.85
28	82	20	68	28,680	20,535	0.72	1.36	27,485	19,680	0.72	1.48	25,892	18,539	0.72	1.62	24,000	17,184	0.72	1.76	22,108	15,829	0.72	1.85	20,515	14,688	0.72	1.93
28	82	22	72	30,274	18,043	0.60	1.41	29,278	17,450	0.60	1.57	27,485	16,381	0.60	1.70	25,693	15,313	0.60	1.83	23,900	14,245	0.60	1.92	21,909	13,058	0.60	1.98
30	86	16	61	25,146	25,146	1.00	1.17	23,652	23,652	1.00	1.33	21,760	21,760	1.00	1.45	19,967	19,967	1.00	1.57	18,175	18,175	1.00	1.65	16,382	16,382	1.00	1.73
30	86	18	64	27,485	25,177	0.92	1.29	25,992	23,808	0.92	1.44	24,100	22,075	0.92	1.57	22,307	20,433	0.92	1.69	20,515	18,791	0.92	1.77	18,722	17,149	0.92	1.85
30	86	20	68	28,680	22,830	0.80	1.36	27,485	21,878	0.80	1.48	25,892	20,610	0.80	1.62	24,000	19,104	0.80	1.76	22,108	17,598	0.80	1.85	20,515	16,330	0.80	1.93
30	86	22	72	30,274	20,460	0.68	1.41	29,278	19,792	0.68	1.57	27,485	18,580	0.68	1.70	25,693	17,368	0.68	1.83	23,900	16,157	0.68	1.92	21,909	14,810	0.68	1.98
32	90	16	61	25,146	25,146	1.00	1.17	23,652	23,652	1.00	1.33	21,760	21,760	1.00	1.45	19,967	19,967	1.00	1.57	18,175	18,175	1.00	1.65	16,382	16,382	1.00	1.73
32	90	18	64	27,485	27,376	1.00	1.29	25,992	25,888	1.00	1.44	24,100	24,003	1.00	1.57	22,307	22,218	1.00	1.69	20,515	20,432	1.00	1.77	18,722	18,647	1.00	1.85
32	90	20	68	28,680	25,124	0.88	1.36	27,485	24,077	0.88	1.48	25,892	22,681	0.88	1.62	24,000	21,024	0.88	1.76	22,108	19,367	0.88	1.85	20,515	17,971	0.88	1.93
32	90	22	72	30,274	22,887	0.76	1.41	29,278	22,134	0.76	1.57	27,485	20,779	0.76	1.70	25,693	19,424	0.76	1.83	23,900	18,069	0.76	1.92	21,909	16,563	0.76	1.98

PVA-AA30NL/PUZ-AK30NLHZ

CAPACITY (Btu/h): 30,000 INPUT (kW): 2.21 SHF: 0.76

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	31,432	20,620	0.66	1.46	29,565	19,395	0.66	1.66	27,200	17,843	0.66	1.82	24,959	16,373	0.66	1.97	22,719	14,903	0.66	2.07	20,478	13,434	0.66	2.17
19	66	18	64	34,357	18,415	0.54	1.61	32,490	17,414	0.54	1.81	30,124	16,147	0.54	1.97	27,884	14,946	0.54	2.12	25,643	13,745	0.54	2.22	23,402	12,544	0.54	2.32
20	68	16	61	31,432	21,877	0.70	1.46	29,565	20,577	0.70	1.66	27,200	18,931	0.70	1.82	24,959	17,372	0.70	1.97	22,719	15,812	0.70	2.07	20,478	14,253	0.70	2.17
20	68	18	64	34,357	19,790	0.58	1.61	32,490	18,714	0.58	1.81	30,124	17,352	0.58	1.97	27,884	16,061	0.58	2.12	25,643	14,770	0.58	2.22	23,402	13,480	0.58	2.32
20	68	20	68	35,851	16,348	0.46	1.71	34,357	15,667	0.46	1.86	32,365	14,759	0.46	2.04	30,000	13,680	0.46	2.21	27,635	12,601	0.46	2.32	25,643	11,693	0.46	2.42
22	72	16	61	31,432	24,392	0.78	1.46	29,565	22,943	0.78	1.66	27,200	21,107	0.78	1.82	24,959	19,368	0.78	1.97	22,719	17,630	0.78	2.07	20,478	15,891	0.78	2.17
22	72	18	64	34,357	22,538	0.66	1.61	32,490	21,313	0.66	1.81	30,124	19,762	0.66	1.97	27,884	18,292	0.66	2.12	25,643	16,822	0.66	2.22	23,402	15,352	0.66	2.32
22	72	20	68	35,851	19,216	0.54	1.71	34,357	18,415	0.54	1.86	32,365	17,348	0.54	2.04	30,000	16,080	0.54	2.21	27,635	14,812	0.54	2.32	25,643	13,745	0.54	2.42
24	75	16	61	31,432	26,906	0.86	1.46	29,565	25,308	0.86	1.66	27,200	23,283	0.86	1.82	24,959	21,365	0.86	1.97	22,719	19,447	0.86	2.07	20,478	17,529	0.86	2.17
24	75	18	64	34,357	25,287	0.74	1.61	32,490	23,912	0.74	1.81	30,124	22,172														

PVA-AA36NL/PUZ-AK36NLHZ

CAPACITY (Btu/h): 36,000 INPUT (kW): 2.96 SHF: 0.65

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	37,719	20,594	0.55	1.96	35,478	19,371	0.55	2.23	32,640	17,821	0.55	2.43	29,951	16,353	0.55	2.64	27,262	14,885	0.55	2.77	24,574	13,417	0.55	2.91
19	66	18	64	41,228	17,563	0.43	2.16	38,988	16,609	0.43	2.43	36,149	15,400	0.43	2.64	33,461	14,254	0.43	2.84	30,772	13,109	0.43	2.97	28,083	11,963	0.43	3.11
20	68	16	61	37,719	22,103	0.59	1.96	35,478	20,790	0.59	2.23	32,640	19,127	0.59	2.43	29,951	17,551	0.59	2.64	27,262	15,976	0.59	2.77	24,574	14,400	0.59	2.91
20	68	18	64	41,228	19,212	0.47	2.16	38,988	18,168	0.47	2.43	36,149	16,846	0.47	2.64	33,461	15,593	0.47	2.84	30,772	14,340	0.47	2.97	28,083	13,087	0.47	3.11
20	68	20	68	43,021	14,885	0.35	2.28	41,228	14,265	0.35	2.49	38,838	13,438	0.35	2.73	36,000	12,456	0.35	2.96	33,162	11,474	0.35	3.11	30,772	10,647	0.35	3.24
22	72	16	61	37,719	25,121	0.67	1.96	35,478	23,628	0.67	2.23	32,640	21,738	0.67	2.43	29,951	19,947	0.67	2.64	27,262	18,157	0.67	2.77	24,574	16,366	0.67	2.91
22	72	18	64	41,228	22,511	0.55	2.16	38,988	21,287	0.55	2.43	36,149	19,738	0.55	2.64	33,461	18,269	0.55	2.84	30,772	16,801	0.55	2.97	28,083	15,333	0.55	3.11
22	72	20	68	43,021	18,327	0.43	2.28	41,228	17,563	0.43	2.49	38,838	16,545	0.43	2.73	36,000	15,336	0.43	2.96	33,162	14,127	0.43	3.11	30,772	13,109	0.43	3.24
24	75	16	61	37,719	28,138	0.75	1.96	35,478	26,467	0.75	2.23	32,640	24,349	0.75	2.43	29,951	22,344	0.75	2.64	27,262	20,338	0.75	2.77	24,574	18,332	0.75	2.91
24	75	18	64	41,228	25,809	0.63	2.16	38,988	24,406	0.63	2.43	36,149	22,630	0.63	2.64	33,461	20,946	0.63	2.84	30,772	19,263	0.63	2.97	28,083	17,580	0.63	3.11
24	75	20	68	43,021	21,768	0.51	2.28	41,228	20,861	0.51	2.49	38,838	19,652	0.51	2.73	36,000	18,216	0.51	2.96	33,162	16,780	0.51	3.11	30,772	15,571	0.51	3.24
24	75	22	72	45,411	17,529	0.39	2.38	43,917	16,952	0.39	2.64	41,228	15,914	0.39	2.87	38,539	14,876	0.39	3.08	35,851	13,838	0.39	3.23	32,863	12,685	0.39	3.32
26	79	16	61	37,719	31,156	0.83	1.96	35,478	29,305	0.83	2.23	32,640	26,961	0.83	2.43	29,951	24,740	0.83	2.64	27,262	22,519	0.83	2.77	24,574	20,298	0.83	2.91
26	79	18	64	41,228	29,107	0.71	2.16	38,988	27,525	0.71	2.43	36,149	25,521	0.71	2.64	33,461	23,623	0.71	2.84	30,772	21,725	0.71	2.97	28,083	19,827	0.71	3.11
26	79	20	68	43,021	25,210	0.59	2.28	41,228	24,160	0.59	2.49	38,838	22,759	0.59	2.73	36,000	21,096	0.59	2.96	33,162	19,433	0.59	3.11	30,772	18,032	0.59	3.24
26	79	22	72	45,411	21,161	0.47	2.38	43,917	20,465	0.47	2.64	41,228	19,212	0.47	2.87	38,539	17,959	0.47	3.08	35,851	16,706	0.47	3.23	32,863	15,314	0.47	3.32
27	81	16	61	37,719	32,665	0.87	1.96	35,478	30,724	0.87	2.23	32,640	28,266	0.87	2.43	29,951	25,938	0.87	2.64	27,262	23,609	0.87	2.77	24,574	21,281	0.87	2.91
27	81	18	64	41,228	30,756	0.75	2.16	38,988	29,085	0.75	2.43	36,149	26,967	0.75	2.64	33,461	24,962	0.75	2.84	30,772	22,956	0.75	2.97	28,083	20,950	0.75	3.11
27	81	20	68	43,021	26,931	0.63	2.28	41,228	25,809	0.63	2.49	38,838	24,313	0.63	2.73	36,000	22,536	0.63	2.96	33,162	20,759	0.63	3.11	30,772	19,263	0.63	3.24
27	81	22	72	45,411	22,978	0.51	2.38	43,917	22,222	0.51	2.64	41,228	20,861	0.51	2.87	38,539	19,501	0.51	3.08	35,851	18,140	0.51	3.23	32,863	16,629	0.51	3.32
28	82	16	61	37,719	34,173	0.91	1.96	35,478	32,143	0.91	2.23	32,640	29,572	0.91	2.43	29,951	27,136	0.91	2.64	27,262	24,700	0.91	2.77	24,574	22,264	0.91	2.91
28	82	18	64	41,228	32,405	0.79	2.16	38,988	30,644	0.79	2.43	36,149	28,413	0.79	2.64	33,461	26,300	0.79	2.84	30,772	24,187	0.79	2.97	28,083	22,073	0.79	3.11
28	82	20	68	43,021	28,652	0.67	2.28	41,228	27,458	0.67	2.49	38,838	25,866	0.67	2.73	36,000	23,976	0.67	2.96	33,162	22,086	0.67	3.11	30,772	20,494	0.67	3.24
28	82	22	72	45,411	24,794	0.55	2.38	43,917	23,979	0.55	2.64	41,228	22,511	0.55	2.87	38,539	21,043	0.55	3.08	35,851	19,574	0.55	3.23	32,863	17,943	0.55	3.32
30	86	16	61	37,719	37,191	0.99	1.96	35,478	34,981	0.99	2.23	32,640	32,183	0.99	2.43	29,951	29,532	0.99	2.64	27,262	26,881	0.99	2.77	24,574	24,230	0.99	2.91
30	86	18	64	41,228	35,704	0.87	2.16	38,988	33,763	0.87	2.43	36,149	31,305	0.87	2.64	33,461	28,977	0.87	2.84	30,772	26,648	0.87	2.97	28,083	24,320	0.87	3.11
30	86	20	68	43,021	32,093	0.75	2.28	41,228	30,756	0.75	2.49	38,838	28,973	0.75	2.73	36,000	26,856	0.75	2.96	33,162	24,739	0.75	3.11	30,772	22,956	0.75	3.24
30	86	22	72	45,411	28,427	0.63	2.38	43,917	27,492	0.63	2.64	41,228	25,809	0.63	2.87	38,539	24,126	0.63	3.08	35,851	22,442	0.63	3.23	32,863	20,572	0.63	3.32
32	90	16	61	37,719	37,719	1.00	1.96	35,478	35,478	1.00	2.23	32,640	32,640	1.00	2.43	29,951	29,951	1.00	2.64	27,262	27,262	1.00	2.77	24,574	24,574	1.00	2.91
32	90	18	64	41,228	39,002	0.95	2.16	38,988	36,882	0.95	2.43	36,149	34,197	0.95	2.64	33,461	31,654	0.95	2.84	30,772	29,110	0.95	2.97	28,083	26,567	0.95	3.11
32	90	20	68	43,021	35,535	0.83	2.28	41,228	34,055	0.83	2.49	38,838	32,080	0.83	2.73	36,000	29,736	0.83	2.96	33,162	27,392	0.83	3.11	30,772	25,417	0.83	3.24
32	90	22	72	45,411	32,060	0.71	2.38	43,917	31,005	0.71	2.64	41,228	29,107	0.71	2.87	38,539	27,209	0.71	3.08	35,851	25,311	0.71	3.23	32,863	23,201	0.71	3.32

PVA-AA42NL/PUZ-AK42NLHZ

CAPACITY (Btu/h): 42,000 INPUT (kW): 3.66 SHF: 0.83

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	44,005	31,948	0.73	2.42	41,391	30,050	0.73	2.76	38,080	27,646	0.73	3.01	34,943	25,369	0.73	3.26	31,806	23,091	0.73	3.43	28,669	20,814	0.73	3.59
19	66	18	64	48,100	29,148	0.61	2.67	45,485	27,564	0.61	3.00	42,174	25,558	0.61	3.26	39,037	23,657	0.61	3.51	35,900	21,756	0.61	3.68	32,763	19,855	0.61	3.84
20	68	16	61	44,005	33,708	0.77	2.42	41,391	31,706	0.77	2.76	38,080	29,169	0.77	3.01	34,943	26,766	0.77	3.26	31,806	24,363	0.77	3.43	28,669	21,961	0.77	3.59
20	68	18	64	48,100	31,072	0.65	2.67	45,485	29,384	0.65	3.00	42,174	27,245	0.65	3.26	39,037	25,218	0.65	3.51	35,900	23,192	0.65	3.68	32,763	21,165	0.65	3.84
20	68	20	68	50,191	26,400	0.53	2.82	48,100	25,300	0.53	3.08	45,311	23,834	0.53	3.38	42,000	22,092	0.53	3.66	38,689	20,350	0.53	3.84	35,900	18,884	0.53	4.01
22	72	16	61	44,005	37,228	0.85	2.42	41,391	35,017	0.85	2.76	38,080	32,616	0.85	3.01	34,943	29,562	0.85	3.26	31,806	26,908	0.85	3.43	28,669	24,254	0.85	3.59
22	72	18	64	48,100	34,920	0.73	2.67	45,485	33,022	0.73	3.00	42,174	30,219	0.73	3.26	39,037	28,341	0.73	3.51	35,900	26,064	0.73	3.68	32,763	23,786	0.73	3.84
22	72	20	68	50,191	30,416	0.61	2.82	48,100	29,148	0.61	3.08	45,311	27,459	0.61	3.38	42,000	25,452	0.61	3.66	38,689	23,445	0.61	3.84	35,900	21,756	0.61	4.01
24	75	16	61	44,005	40,749	0.93	2.42	41,391	38,328	0.93	2.76	38,080	35,262	0.93	3.01	34,943	32,357	0.93	3.26	31,806	29,452	0.93	3.43	28,669	26,548	0.93	3.59
24	75	18	64	48,100	38,768	0.81	2.67	45,485																			

SVZ-AP24NL/SUZ-AK24NLHZ

CAPACITY (Btu/h): 23,800 INPUT (kW): 2.03 SHF: 0.71

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	24,936	15,111	0.61	1.35	23,455	14,214	0.61	1.53	21,579	13,077	0.61	1.67	19,801	11,999	0.61	1.81	18,023	10,922	0.61	1.90	16,246	9,845	0.61	1.99
19	66	18	64	27,256	13,247	0.49	1.48	25,775	12,527	0.49	1.67	23,899	11,615	0.49	1.81	22,121	10,751	0.49	1.95	20,344	9,887	0.49	2.04	18,566	9,023	0.49	2.13
20	68	16	61	24,936	16,109	0.65	1.35	23,455	15,152	0.65	1.53	21,579	13,940	0.65	1.67	19,801	12,791	0.65	1.81	18,023	11,643	0.65	1.90	16,246	10,495	0.65	1.99
20	68	18	64	27,256	14,337	0.53	1.48	25,775	13,558	0.53	1.67	23,899	12,571	0.53	1.81	22,121	11,636	0.53	1.95	20,344	10,701	0.53	2.04	18,566	9,766	0.53	2.13
20	68	20	68	28,441	11,547	0.41	1.57	27,256	11,066	0.41	1.71	25,676	10,425	0.41	1.87	23,800	9,663	0.41	2.03	21,924	8,901	0.41	2.13	20,344	8,259	0.41	2.22
22	72	16	61	24,936	18,104	0.73	1.35	23,455	17,028	0.73	1.53	21,579	15,666	0.73	1.67	19,801	14,376	0.73	1.81	18,023	13,085	0.73	1.90	16,246	11,795	0.73	1.99
22	72	18	64	27,256	16,517	0.61	1.48	25,775	15,620	0.61	1.67	23,899	14,483	0.61	1.81	22,121	13,405	0.61	1.95	20,344	12,328	0.61	2.04	18,566	11,251	0.61	2.13
22	72	20	68	28,441	13,823	0.49	1.57	27,256	13,247	0.49	1.71	25,676	12,479	0.49	1.87	23,800	11,567	0.49	2.03	21,924	10,655	0.49	2.13	20,344	9,887	0.49	2.22
24	75	16	61	24,936	20,099	0.81	1.35	23,455	18,905	0.81	1.53	21,579	17,392	0.81	1.67	19,801	15,960	0.81	1.81	18,023	14,527	0.81	1.90	16,246	13,094	0.81	1.99
24	75	18	64	27,256	18,698	0.69	1.48	25,775	17,682	0.69	1.67	23,899	16,395	0.69	1.81	22,121	15,175	0.69	1.95	20,344	13,956	0.69	2.04	18,566	12,736	0.69	2.13
24	75	20	68	28,441	16,098	0.57	1.57	27,256	15,427	0.57	1.71	25,676	14,533	0.57	1.87	23,800	13,471	0.57	2.03	21,924	12,409	0.57	2.13	20,344	11,514	0.57	2.22
24	75	22	72	30,022	13,390	0.45	1.63	29,034	12,949	0.45	1.81	27,256	12,156	0.45	1.97	25,479	11,364	0.45	2.11	23,701	10,571	0.45	2.22	21,726	9,690	0.45	2.28
26	79	16	61	24,936	22,094	0.89	1.35	23,455	20,781	0.89	1.53	21,579	19,119	0.89	1.67	19,801	17,544	0.89	1.81	18,023	15,989	0.89	1.90	16,246	14,394	0.89	1.99
26	79	18	64	27,256	20,878	0.77	1.48	25,775	19,744	0.77	1.67	23,899	18,306	0.77	1.81	22,121	16,945	0.77	1.95	20,344	15,583	0.77	2.04	18,566	14,222	0.77	2.13
26	79	20	68	28,441	18,373	0.65	1.57	27,256	17,608	0.65	1.71	25,676	16,587	0.65	1.87	23,800	15,375	0.65	2.03	21,924	14,163	0.65	2.13	20,344	13,142	0.65	2.22
26	79	22	72	30,022	15,791	0.53	1.63	29,034	15,272	0.53	1.81	27,256	14,337	0.53	1.97	25,479	13,402	0.53	2.11	23,701	12,467	0.53	2.22	21,726	11,428	0.53	2.28
27	81	16	61	24,936	23,091	0.93	1.35	23,455	21,719	0.93	1.53	21,579	19,982	0.93	1.67	19,801	18,336	0.93	1.81	18,023	16,690	0.93	1.90	16,246	15,044	0.93	1.99
27	81	18	64	27,256	21,969	0.81	1.48	25,775	20,775	0.81	1.67	23,899	19,262	0.81	1.81	22,121	17,830	0.81	1.95	20,344	16,397	0.81	2.04	18,566	14,964	0.81	2.13
27	81	20	68	28,441	19,511	0.69	1.57	27,256	18,698	0.69	1.71	25,676	17,614	0.69	1.87	23,800	16,327	0.69	2.03	21,924	15,040	0.69	2.13	20,344	13,956	0.69	2.22
27	81	22	72	30,022	16,992	0.57	1.63	29,034	16,433	0.57	1.81	27,256	15,427	0.57	1.97	25,479	14,421	0.57	2.11	23,701	13,415	0.57	2.22	21,726	12,297	0.57	2.28
28	82	16	61	24,936	24,089	0.97	1.35	23,455	22,658	0.97	1.53	21,579	20,845	0.97	1.67	19,801	19,128	0.97	1.81	18,023	17,417	0.97	1.90	16,246	15,694	0.97	1.99
28	82	18	64	27,256	23,059	0.85	1.48	25,775	21,806	0.85	1.67	23,899	20,218	0.85	1.81	22,121	18,715	0.85	1.95	20,344	17,211	0.85	2.04	18,566	15,707	0.85	2.13
28	82	20	68	28,441	20,649	0.73	1.57	27,256	19,788	0.73	1.71	25,676	18,641	0.73	1.87	23,800	17,279	0.73	2.03	21,924	15,917	0.73	2.13	20,344	14,769	0.73	2.22
28	82	22	72	30,022	18,193	0.61	1.63	29,034	17,595	0.61	1.81	27,256	16,517	0.61	1.97	25,479	15,440	0.61	2.11	23,701	14,363	0.61	2.22	21,726	13,166	0.61	2.28
30	86	16	61	24,936	24,936	1.00	1.35	23,455	23,455	1.00	1.53	21,579	21,579	1.00	1.67	19,801	19,801	1.00	1.81	18,023	18,023	1.00	1.90	16,246	16,246	1.00	1.99
30	86	18	64	27,256	25,239	0.93	1.48	25,775	23,868	0.93	1.67	23,899	22,130	0.93	1.81	22,121	20,484	0.93	1.95	20,344	18,838	0.93	2.04	18,566	17,192	0.93	2.13
30	86	20	68	28,441	22,924	0.81	1.57	27,256	21,969	0.81	1.71	25,676	20,695	0.81	1.87	23,800	19,183	0.81	2.03	21,924	17,670	0.81	2.13	20,344	16,397	0.81	2.22
30	86	22	72	30,022	20,595	0.69	1.63	29,034	19,917	0.69	1.81	27,256	18,698	0.69	1.97	25,479	17,478	0.69	2.11	23,701	16,259	0.69	2.22	21,726	14,904	0.69	2.28
32	90	16	61	24,936	24,936	1.00	1.35	23,455	23,455	1.00	1.53	21,579	21,579	1.00	1.67	19,801	19,801	1.00	1.81	18,023	18,023	1.00	1.90	16,246	16,246	1.00	1.99
32	90	18	64	27,256	27,256	1.00	1.48	25,775	25,775	1.00	1.67	23,899	23,899	1.00	1.81	22,121	22,121	1.00	1.95	20,344	20,344	1.00	2.04	18,566	18,566	1.00	2.13
32	90	20	68	28,441	25,199	0.89	1.57	27,256	24,149	0.89	1.71	25,676	22,749	0.89	1.87	23,800	21,087	0.89	2.03	21,924	19,424	0.89	2.13	20,344	18,024	0.89	2.22
32	90	22	72	30,022	22,997	0.77	1.63	29,034	22,240	0.77	1.81	27,256	20,878	0.77	1.97	25,479	19,517	0.77	2.11	23,701	18,155	0.77	2.22	21,726	16,642	0.77	2.28

SVZ-AP30NL/SUZ-AK30NLHZ

CAPACITY (Btu/h): 28,000 INPUT (kW): 2.15 SHF: 0.79

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	29,337	20,125	0.69	1.42	27,594	18,930	0.69	1.62	25,387	17,415	0.69	1.77	23,295	15,981	0.69	1.92	21,204	14,546	0.69	2.01	19,113	13,111	0.69	2.11
19	66	18	64	32,066	18,150	0.57	1.57	30,324	17,163	0.57	1.77	28,116	15,914	0.57	1.91	26,025	14,730	0.57	2.06	23,934	13,546	0.57	2.16	21,842	12,363	0.57	2.26
20	68	16	61	29,337	21,299	0.73	1.42	27,594	20,033	0.73	1.62	25,387	18,431	0.73	1.77	23,295	16,912	0.73	1.92	21,204	15,394	0.73	2.01	19,113	13,876	0.73	2.11
20	68	18	64	32,066	19,432	0.61	1.57	30,324	18,376	0.61	1.77	28,116	17,038	0.61	1.91	26,025	15,771	0.61	2.06	23,934	14,504	0.61	2.16	21,842	13,236	0.61	2.26
20	68	20	68	33,461	16,262	0.49	1.66	32,066	15,584	0.49	1.81	30,207	14,681	0.49	1.98	28,000	13,608	0.49	2.15	25,793	12,535	0.49	2.26	23,934	11,632	0.49	2.36
22	72	16	61	29,337	23,646	0.81	1.42	27,594	22,241	0.81	1.62	25,387	20,462	0.81	1.77	23,295	18,776	0.81	1.92	21,204	17,090	0.81	2.01	19,113	15,405	0.81	2.11
22	72	18	64	32,066	21,998	0.69	1.57	30,324	20,802	0.69	1.77	28,116	19,288	0.69	1.91	26,025	17,853	0.69	2.06	23,934	16,418	0.69	2.16	21,842	14,984	0.69	2.26
22	72	20	68	33,461	18,939	0.57	1.66	32,066	18,150	0.57	1.81	30,207	17,097	0.57	1.98	28,000	15,848	0.57	2.15	25,793	14,599	0.57	2.26	23,934	13,546	0.57	2.36
24	75	16	61	29,337	25,992	0.89	1.42	27,594	24,448	0.89	1.62	25,387	22,493	0.89	1.77	23,295	20,640	0.89	1.92	21,204	18,787	0.89	2.01	19,113	16,934	0.89	2.11
24	75	18	64	32,066	24,563	0.77	1.57	30,324	23,228	0.77	1.77	28,116	21,537														

SVZ-AP36NL/PUZ-AK36NLHZ

CAPACITY (Btu/h): 36,000 INPUT (kW): 3.41 SHF: 0.7

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	37,719	22,480	0.60	2.26	35,478	21,145	0.60	2.57	32,640	19,453	0.60	2.80	29,951	17,851	0.60	3.04	27,262	16,248	0.60	3.19	24,574	14,646	0.60	3.35
19	66	18	64	41,228	19,625	0.48	2.49	38,988	18,558	0.48	2.80	36,149	17,207	0.48	3.04	33,461	15,927	0.48	3.27	30,772	14,647	0.48	3.43	28,083	13,368	0.48	3.58
20	68	16	61	37,719	23,989	0.64	2.26	35,478	22,564	0.64	2.57	32,640	20,759	0.64	2.80	29,951	19,049	0.64	3.04	27,262	17,339	0.64	3.19	24,574	15,629	0.64	3.35
20	68	18	64	41,228	21,274	0.52	2.49	38,988	20,118	0.52	2.80	36,149	18,653	0.52	3.04	33,461	17,266	0.52	3.27	30,772	15,878	0.52	3.43	28,083	14,491	0.52	3.58
20	68	20	68	43,021	17,036	0.40	2.63	41,228	16,326	0.40	2.87	38,838	15,380	0.40	3.15	36,000	14,256	0.40	3.41	33,162	13,132	0.40	3.58	30,772	12,186	0.40	3.74
22	72	16	61	37,719	27,007	0.72	2.26	35,478	25,402	0.72	2.57	32,640	23,701	0.72	2.80	29,951	21,445	0.72	3.04	27,262	19,520	0.72	3.19	24,574	17,595	0.72	3.35
22	72	18	64	41,228	24,572	0.60	2.49	38,988	23,237	0.60	2.80	36,149	21,545	0.60	3.04	33,461	19,943	0.60	3.27	30,772	18,340	0.60	3.43	28,083	16,737	0.60	3.58
22	72	20	68	43,021	20,478	0.48	2.63	41,228	19,625	0.48	2.87	38,838	18,487	0.48	3.15	36,000	17,136	0.48	3.41	33,162	15,785	0.48	3.58	30,772	14,647	0.48	3.74
24	75	16	61	37,719	30,024	0.80	2.26	35,478	28,241	0.80	2.57	32,640	25,981	0.80	2.80	29,951	23,841	0.80	3.04	27,262	21,701	0.80	3.19	24,574	19,561	0.80	3.35
24	75	18	64	41,228	27,870	0.68	2.49	38,988	26,356	0.68	2.80	36,149	24,437	0.68	3.04	33,461	22,619	0.68	3.27	30,772	20,802	0.68	3.43	28,083	18,984	0.68	3.58
24	75	20	68	43,021	23,920	0.56	2.63	41,228	22,923	0.56	2.87	38,838	21,594	0.56	3.15	36,000	20,016	0.56	3.41	33,162	18,438	0.56	3.58	30,772	17,109	0.56	3.74
24	75	22	72	45,411	19,799	0.44	2.74	43,917	19,148	0.44	3.04	41,228	17,976	0.44	3.30	38,539	16,803	0.44	3.55	35,851	15,631	0.44	3.72	32,863	14,328	0.44	3.83
26	79	16	61	37,719	33,042	0.88	2.26	35,478	31,079	0.88	2.57	32,640	28,593	0.88	2.80	29,951	26,237	0.88	3.04	27,262	23,882	0.88	3.19	24,574	21,526	0.88	3.35
26	79	18	64	41,228	31,169	0.76	2.49	38,988	29,475	0.76	2.80	36,149	27,329	0.76	3.04	33,461	25,296	0.76	3.27	30,772	23,263	0.76	3.43	28,083	21,231	0.76	3.58
26	79	20	68	43,021	27,361	0.64	2.63	41,228	26,221	0.64	2.87	38,838	24,701	0.64	3.15	36,000	22,896	0.64	3.41	33,162	21,091	0.64	3.58	30,772	19,571	0.64	3.74
26	79	22	72	45,411	23,432	0.52	2.74	43,917	22,661	0.52	3.04	41,228	21,274	0.52	3.30	38,539	19,886	0.52	3.55	35,851	18,499	0.52	3.72	32,863	16,957	0.52	3.83
27	81	16	61	37,719	34,550	0.92	2.26	35,478	32,498	0.92	2.57	32,640	29,898	0.92	2.80	29,951	27,435	0.92	3.04	27,262	24,972	0.92	3.19	24,574	22,509	0.92	3.35
27	81	18	64	41,228	32,818	0.80	2.49	38,988	31,034	0.80	2.80	36,149	28,775	0.80	3.04	33,461	26,635	0.80	3.27	30,772	24,494	0.80	3.43	28,083	22,354	0.80	3.58
27	81	20	68	43,021	29,082	0.68	2.63	41,228	27,870	0.68	2.87	38,838	26,255	0.68	3.15	36,000	24,336	0.68	3.41	33,162	22,417	0.68	3.58	30,772	20,802	0.68	3.74
27	81	22	72	45,411	25,248	0.56	2.74	43,917	24,418	0.56	3.04	41,228	22,923	0.56	3.30	38,539	21,428	0.56	3.55	35,851	19,933	0.56	3.72	32,863	18,272	0.56	3.83
28	82	16	61	37,719	36,059	0.96	2.26	35,478	33,917	0.96	2.57	32,640	31,204	0.96	2.80	29,951	28,633	0.96	3.04	27,262	26,063	0.96	3.19	24,574	23,492	0.96	3.35
28	82	18	64	41,228	34,467	0.84	2.49	38,988	32,594	0.84	2.80	36,149	30,221	0.84	3.04	33,461	27,973	0.84	3.27	30,772	25,725	0.84	3.43	28,083	23,477	0.84	3.58
28	82	20	68	43,021	30,803	0.72	2.63	41,228	29,519	0.72	2.87	38,838	27,808	0.72	3.15	36,000	25,776	0.72	3.41	33,162	23,744	0.72	3.58	30,772	22,033	0.72	3.74
28	82	22	72	45,411	27,065	0.60	2.74	43,917	26,175	0.60	3.04	41,228	24,572	0.60	3.30	38,539	22,969	0.60	3.55	35,851	21,367	0.60	3.72	32,863	19,586	0.60	3.83
30	86	16	61	37,719	37,719	1.00	2.26	35,478	35,478	1.00	2.57	32,640	32,640	1.00	2.80	29,951	29,951	1.00	3.04	27,262	27,262	1.00	3.19	24,574	24,574	1.00	3.35
30	86	18	64	41,228	37,765	0.92	2.49	38,988	35,713	0.92	2.80	36,149	33,113	0.92	3.04	33,461	30,650	0.92	3.27	30,772	28,187	0.92	3.43	28,083	25,724	0.92	3.58
30	86	20	68	43,021	34,245	0.80	2.63	41,228	32,818	0.80	2.87	38,838	30,915	0.80	3.15	36,000	28,656	0.80	3.41	33,162	26,397	0.80	3.58	30,772	24,494	0.80	3.74
30	86	22	72	45,411	30,698	0.68	2.74	43,917	29,688	0.68	3.04	41,228	27,870	0.68	3.30	38,539	26,053	0.68	3.55	35,851	24,235	0.68	3.72	32,863	22,215	0.68	3.83
32	90	16	61	37,719	37,719	1.00	2.26	35,478	35,478	1.00	2.57	32,640	32,640	1.00	2.80	29,951	29,951	1.00	3.04	27,262	27,262	1.00	3.19	24,574	24,574	1.00	3.35
32	90	18	64	41,228	41,063	1.00	2.49	38,988	38,832	1.00	2.80	36,149	36,005	1.00	3.04	33,461	33,327	1.00	3.27	30,772	30,649	1.00	3.43	28,083	27,971	1.00	3.58
32	90	20	68	43,021	37,686	0.88	2.63	41,228	36,116	0.88	2.87	38,838	34,022	0.88	3.15	36,000	31,536	0.88	3.41	33,162	29,050	0.88	3.58	30,772	26,956	0.88	3.74
32	90	22	72	45,411	34,331	0.76	2.74	43,917	33,201	0.76	3.04	41,228	31,169	0.76	3.30	38,539	29,136	0.76	3.55	35,851	27,103	0.76	3.72	32,863	24,844	0.76	3.83

PAA-A/BA18NL/PUZ-AK24NLHZ

CAPACITY (Btu/h): 18,000 INPUT (kW): 1.53 SHF: 0.73

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	18,859	11,806	0.63	1.01	17,739	11,105	0.63	1.15	16,320	10,216	0.63	1.26	14,976	9,375	0.63	1.36	13,631	8,533	0.63	1.43	12,287	7,692	0.63	1.50
19	66	18	64	20,614	10,431	0.51	1.12	19,494	9,864	0.51	1.26	18,075	9,146	0.51	1.36	16,730	8,466	0.51	1.47	15,386	7,785	0.51	1.54	14,041	7,105	0.51	1.61
20	68	16	61	18,859	12,560	0.67	1.01	17,739	11,814	0.67	1.15	16,320	10,869	0.67	1.26	14,976	9,974	0.67	1.36	13,631	9,078	0.67	1.43	12,287	8,183	0.67	1.50
20	68	18	64	20,614	11,255	0.55	1.12	19,494	10,644	0.55	1.26	18,075	9,869	0.55	1.36	16,730	9,135	0.55	1.47	15,386	8,401	0.55	1.54	14,041	7,667	0.55	1.61
20	68	20	68	21,510	9,163	0.43	1.18	20,614	8,782	0.43	1.29	19,419	8,273	0.43	1.41	18,000	7,668	0.43	1.53	16,581	7,063	0.43	1.61	15,386	6,554	0.43	1.68
22	72	16	61	18,859	14,069	0.75	1.01	17,739	13,233	0.75	1.15	16,320	12,175	0.75	1.26	14,976	11,172	0.75	1.36	13,631	10,169	0.75	1.43	12,287	9,166	0.75	1.50
22	72	18	64	20,614	12,904	0.63	1.12	19,494	12,203	0.63	1.26	18,075	11,315	0.63	1.36	16,730	10,473	0.63	1.47	15,386	9,632	0.63	1.54	14,041	8,790	0.63	1.61
22	72	20	68	21,510	10,884	0.51	1.18	20,614	10,431	0.51	1.29	19,419	9,826	0.51	1.41	18,000	9,108	0.51	1.53	16,581	8,390	0.51	1.61	15,386	7,785	0.51	1.68
24	75	16	61	18,859	15,578	0.83	1.01	17,739	14,652	0.83	1.15	16,320	13,480	0.83	1.26	14,976	12,370	0.83	1.36	13,631	11,259	0.83	1.43	12,287	10,149	0.83	1.50
24	75	18	64	20,614	14,554	0.71	1.12	19,494	13,763	0.71	1.2																

PAA-A/BA24NL/PUZ-AK24NLHZ

CAPACITY (Btu/h): 24,000 INPUT (kW): 1.98 SHF: 0.74

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	25,146	15,993	0.64	1.31	23,652	15,043	0.64	1.49	21,760	13,839	0.64	1.63	19,967	12,699	0.64	1.76	18,175	11,559	0.64	1.85	16,382	10,419	0.64	1.94
19	66	18	64	27,485	14,183	0.52	1.45	25,992	13,412	0.52	1.63	24,100	12,435	0.52	1.76	22,307	11,510	0.52	1.90	20,515	10,585	0.52	1.99	18,722	9,661	0.52	2.08
20	68	16	61	25,146	16,999	0.68	1.31	23,652	15,989	0.68	1.49	21,760	14,710	0.68	1.63	19,967	13,498	0.68	1.76	18,175	12,286	0.68	1.85	16,382	11,075	0.68	1.94
20	68	18	64	27,485	15,282	0.56	1.45	25,992	14,451	0.56	1.63	24,100	13,399	0.56	1.76	22,307	12,403	0.56	1.90	20,515	11,406	0.56	1.99	18,722	10,409	0.56	2.08
20	68	20	68	28,680	12,505	0.44	1.53	27,485	11,984	0.44	1.66	25,892	11,289	0.44	1.83	24,000	10,464	0.44	1.98	22,108	9,639	0.44	2.08	20,515	8,944	0.44	2.17
22	72	16	61	25,146	19,010	0.76	1.31	23,652	17,881	0.76	1.49	21,760	16,451	0.76	1.63	19,967	15,095	0.76	1.76	18,175	13,740	0.76	1.85	16,382	12,385	0.76	1.94
22	72	18	64	27,485	17,481	0.64	1.45	25,992	16,531	0.64	1.63	24,100	15,327	0.64	1.76	22,307	14,187	0.64	1.90	20,515	13,047	0.64	1.99	18,722	11,907	0.64	2.08
22	72	20	68	28,680	14,799	0.52	1.53	27,485	14,183	0.52	1.66	25,892	13,360	0.52	1.83	24,000	12,384	0.52	1.98	22,108	11,408	0.52	2.08	20,515	10,585	0.52	2.17
24	75	16	61	25,146	21,022	0.84	1.31	23,652	19,773	0.84	1.49	21,760	18,191	0.84	1.63	19,967	16,693	0.84	1.76	18,175	15,194	0.84	1.85	16,382	13,696	0.84	1.94
24	75	18	64	27,485	19,680	0.72	1.45	25,992	18,610	0.72	1.63	24,100	17,255	0.72	1.76	22,307	15,972	0.72	1.90	20,515	14,688	0.72	1.99	18,722	13,405	0.72	2.08
24	75	20	68	28,680	17,094	0.60	1.53	27,485	16,381	0.60	1.66	25,892	15,432	0.60	1.83	24,000	14,304	0.60	1.98	22,108	13,176	0.60	2.08	20,515	12,227	0.60	2.17
24	75	22	72	30,274	14,410	0.48	1.59	29,278	13,936	0.48	1.76	27,485	13,083	0.48	1.92	25,693	12,230	0.48	2.06	23,900	11,377	0.48	2.16	21,909	10,429	0.48	2.22
26	79	16	61	25,146	23,030	0.92	1.31	23,652	21,665	0.92	1.49	21,760	19,932	0.92	1.63	19,967	18,290	0.92	1.76	18,175	16,648	0.92	1.85	16,382	15,006	0.92	1.94
26	79	18	64	27,485	21,878	0.80	1.45	25,992	20,689	0.80	1.63	24,100	19,183	0.80	1.76	22,307	17,756	0.80	1.90	20,515	16,330	0.80	1.99	18,722	14,903	0.80	2.08
26	79	20	68	28,680	19,388	0.68	1.53	27,485	18,580	0.68	1.66	25,892	17,503	0.68	1.83	24,000	16,224	0.68	1.98	22,108	14,945	0.68	2.08	20,515	13,868	0.68	2.17
26	79	22	72	30,274	16,832	0.56	1.59	29,278	16,279	0.56	1.76	27,485	15,282	0.56	1.92	25,693	14,285	0.56	2.06	23,900	13,289	0.56	2.16	21,909	12,111	0.56	2.22
27	81	16	61	25,146	24,039	0.96	1.31	23,652	22,611	0.96	1.49	21,760	20,803	0.96	1.63	19,967	19,089	0.96	1.76	18,175	17,375	0.96	1.85	16,382	15,662	0.96	1.94
27	81	18	64	27,485	22,978	0.84	1.45	25,992	21,729	0.84	1.63	24,100	20,147	0.84	1.76	22,307	18,649	0.84	1.90	20,515	17,150	0.84	1.99	18,722	15,652	0.84	2.08
27	81	20	68	28,680	20,535	0.72	1.53	27,485	19,680	0.72	1.66	25,892	18,539	0.72	1.83	24,000	17,184	0.72	1.98	22,108	15,829	0.72	2.08	20,515	14,688	0.72	2.17
27	81	22	72	30,274	18,043	0.60	1.59	29,278	17,450	0.60	1.76	27,485	16,381	0.60	1.92	25,693	15,313	0.60	2.06	23,900	14,245	0.60	2.16	21,909	13,058	0.60	2.22
28	82	16	61	25,146	25,045	1.00	1.31	23,652	23,558	1.00	1.49	21,760	21,673	1.00	1.63	19,967	19,888	1.00	1.76	18,175	18,102	1.00	1.85	16,382	16,317	1.00	1.94
28	82	18	64	27,485	24,077	0.88	1.45	25,992	22,769	0.88	1.63	24,100	21,111	0.88	1.76	22,307	19,541	0.88	1.90	20,515	17,971	0.88	1.99	18,722	16,400	0.88	2.08
28	82	20	68	28,680	21,682	0.76	1.53	27,485	20,779	0.76	1.66	25,892	19,574	0.76	1.83	24,000	18,144	0.76	1.98	22,108	16,714	0.76	2.08	20,515	15,509	0.76	2.17
28	82	22	72	30,274	19,254	0.64	1.59	29,278	18,621	0.64	1.76	27,485	17,481	0.64	1.92	25,693	16,341	0.64	2.06	23,900	15,201	0.64	2.16	21,909	13,934	0.64	2.22
30	86	16	61	25,146	25,146	1.00	1.31	23,652	23,652	1.00	1.49	21,760	21,760	1.00	1.63	19,967	19,967	1.00	1.76	18,175	18,175	1.00	1.85	16,382	16,382	1.00	1.94
30	86	18	64	27,485	26,276	0.96	1.45	25,992	24,848	0.96	1.63	24,100	23,039	0.96	1.76	22,307	21,326	0.96	1.90	20,515	19,612	0.96	1.99	18,722	17,898	0.96	2.08
30	86	20	68	28,680	23,977	0.84	1.53	27,485	22,978	0.84	1.66	25,892	21,646	0.84	1.83	24,000	20,064	0.84	1.98	22,108	18,482	0.84	2.08	20,515	17,150	0.84	2.17
30	86	22	72	30,274	21,676	0.72	1.59	29,278	20,963	0.72	1.76	27,485	19,680	0.72	1.92	25,693	18,396	0.72	2.06	23,900	17,113	0.72	2.16	21,909	15,687	0.72	2.22
32	90	16	61	25,146	25,146	1.00	1.31	23,652	23,652	1.00	1.49	21,760	21,760	1.00	1.63	19,967	19,967	1.00	1.76	18,175	18,175	1.00	1.85	16,382	16,382	1.00	1.94
32	90	18	64	27,485	27,485	1.00	1.45	25,992	25,992	1.00	1.63	24,100	24,100	1.00	1.76	22,307	22,307	1.00	1.90	20,515	20,515	1.00	1.99	18,722	18,722	1.00	2.08
32	90	20	68	28,680	26,271	0.92	1.53	27,485	25,177	0.92	1.66	25,892	23,717	0.92	1.83	24,000	21,984	0.92	1.98	22,108	20,251	0.92	2.08	20,515	18,791	0.92	2.17
32	90	22	72	30,274	24,098	0.80	1.59	29,278	23,305	0.80	1.76	27,485	21,878	0.80	1.92	25,693	20,452	0.80	2.06	23,900	19,025	0.80	2.16	21,909	17,439	0.80	2.22

PAA-A/BA30NL/PUZ-AK30NLHZ

CAPACITY (Btu/h): 30,000 INPUT (kW): 2.55 SHF: 0.74

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	31,432	19,991	0.64	1.69	29,565	18,803	0.64	1.92	27,200	17,299	0.64	2.10	24,959	15,874	0.64	2.27	22,719	14,449	0.64	2.39	20,478	13,024	0.64	2.50
19	66	18	64	34,357	17,728	0.52	1.86	32,490	16,765	0.52	2.09	30,124	15,544	0.52	2.27	27,884	14,388	0.52	2.45	25,643	13,232	0.52	2.56	23,402	12,076	0.52	2.68
20	68	16	61	31,432	21,248	0.68	1.69	29,565	19,986	0.68	1.92	27,200	18,387	0.68	2.10	24,959	16,873	0.68	2.27	22,719	15,358	0.68	2.39	20,478	13,843	0.68	2.50
20	68	18	64	34,357	19,102	0.56	1.86	32,490	18,064	0.56	2.09	30,124	16,749	0.56	2.27	27,884	15,503	0.56	2.45	25,643	14,258	0.56	2.56	23,402	13,012	0.56	2.68
20	68	20	68	35,851	15,631	0.44	1.97	34,357	14,980	0.44	2.14	32,365	14,111	0.44	2.35	30,000	13,080	0.44	2.55	27,635	12,049	0.44	2.68	25,643	11,180	0.44	2.79
22	72	16	61	31,432	23,763	0.76	1.69	29,565	22,351	0.76	1.92	27,200	20,563	0.76	2.10	24,959	18,869	0.76	2.27	22,719	17,175	0.76	2.39	20,478	15,481	0.76	2.50
22	72	18	64	34,357	21,851	0.64	1.86	32,490	20,663	0.64	2.09	30,124	19,159	0.64	2.27	27,884	17,734	0.64	2.45	25,643	16,309	0.64	2.56	23,402	14,884	0.64	2.68
22	72	20	68	35,851	18,499	0.52	1.97	34,357	17,728	0.52	2.14	32,365	16,700	0.52	2.35	30,000	15,480	0.52	2.55	27,635	14,260	0.52	2.68	25,643	13,232	0.52	2.79
24	75	16	61	31,432	26,277	0.84	1.69	29,565	24,716	0.84	1.92	27,200	22,739	0.84	2.10	24,959	20,866	0.84	2.27	22,719	19,893	0.84	2.39	20,478	17,120	0.84	2.50
24	75	18	64	34,357	24,600	0.72	1.86	32,490	23,263	0.72	2.09	30,124															

PAA-B/CA36NL/PUZ-AK36NLHZ

CAPACITY (Btu/h): 32,000 INPUT (kW): 2.72 SHF: 0.78

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	33.528	22.665	0.68	1.80	31.536	21.318	0.68	2.05	29.013	19.613	0.68	2.24	26.623	17.997	0.68	2.42	24.233	16.382	0.68	2.55	21.843	14.766	0.68	2.67
19	66	18	64	36.647	20.376	0.56	1.99	34.656	19.269	0.56	2.23	32.133	17.866	0.56	2.42	29.743	16.537	0.56	2.61	27.353	15.208	0.56	2.73	24.963	13.879	0.56	2.86
20	68	16	61	33.528	24.006	0.72	1.80	31.536	22.580	0.72	2.05	29.013	20.774	0.72	2.24	26.623	19.062	0.72	2.42	24.233	17.351	0.72	2.55	21.843	15.640	0.72	2.67
20	68	18	64	36.647	21.842	0.60	1.99	34.656	20.655	0.60	2.23	32.133	19.151	0.60	2.42	29.743	17.727	0.60	2.61	27.353	16.302	0.60	2.73	24.963	14.878	0.60	2.86
20	68	20	68	38.241	18.203	0.48	2.10	36.647	17.444	0.48	2.29	34.523	16.433	0.48	2.51	32.000	15.232	0.48	2.72	29.477	14.031	0.48	2.86	27.353	13.020	0.48	2.98
22	72	16	61	33.528	26.688	0.80	1.80	31.536	25.103	0.80	2.05	29.013	23.095	0.80	2.24	26.623	21.192	0.80	2.42	24.233	19.290	0.80	2.55	21.843	17.387	0.80	2.67
22	72	18	64	36.647	24.774	0.68	1.99	34.656	23.427	0.68	2.23	32.133	21.722	0.68	2.42	29.743	20.106	0.68	2.61	27.353	18.490	0.68	2.73	24.963	16.875	0.68	2.86
22	72	20	68	38.241	21.262	0.56	2.10	36.647	20.376	0.56	2.29	34.523	19.195	0.56	2.51	32.000	17.792	0.56	2.72	29.477	16.389	0.56	2.86	27.353	15.208	0.56	2.98
24	75	16	61	33.528	29.370	0.88	1.80	31.536	27.626	0.88	2.05	29.013	25.416	0.88	2.24	26.623	23.322	0.88	2.42	24.233	21.228	0.88	2.55	21.843	19.135	0.88	2.67
24	75	18	64	36.647	27.705	0.76	1.99	34.656	26.200	0.76	2.23	32.133	24.292	0.76	2.42	29.743	22.486	0.76	2.61	27.353	20.679	0.76	2.73	24.963	18.872	0.76	2.86
24	75	20	68	38.241	24.321	0.64	2.10	36.647	23.308	0.64	2.29	34.523	21.957	0.64	2.51	32.000	20.352	0.64	2.72	29.477	18.747	0.64	2.86	27.353	17.396	0.64	2.98
24	75	22	72	40.365	20.828	0.52	2.19	39.037	20.143	0.52	2.42	36.647	18.910	0.52	2.63	34.257	17.677	0.52	2.83	31.867	16.443	0.52	2.97	29.212	15.073	0.52	3.06
26	79	16	61	33.528	32.053	0.96	1.80	31.536	30.149	0.96	2.05	29.013	27.737	0.96	2.24	26.623	25.452	0.96	2.42	24.233	23.167	0.96	2.55	21.843	20.882	0.96	2.67
26	79	18	64	36.647	30.637	0.84	1.99	34.656	28.972	0.84	2.23	32.133	26.863	0.84	2.42	29.743	24.865	0.84	2.61	27.353	22.867	0.84	2.73	24.963	20.869	0.84	2.86
26	79	20	68	38.241	27.380	0.72	2.10	36.647	26.239	0.72	2.29	34.523	24.718	0.72	2.51	32.000	22.912	0.72	2.72	29.477	21.106	0.72	2.86	27.353	19.585	0.72	2.98
26	79	22	72	40.365	24.058	0.60	2.19	39.037	23.266	0.60	2.42	36.647	21.842	0.60	2.63	34.257	20.417	0.60	2.83	31.867	18.993	0.60	2.97	29.212	17.410	0.60	3.06
27	81	16	61	33.528	33.394	1.00	1.80	31.536	31.410	1.00	2.05	29.013	28.897	1.00	2.24	26.623	26.517	1.00	2.42	24.233	24.136	1.00	2.55	21.843	21.756	1.00	2.67
27	81	18	64	36.647	32.103	0.88	1.99	34.656	30.358	0.88	2.23	32.133	28.148	0.88	2.42	29.743	26.055	0.88	2.61	27.353	23.961	0.88	2.73	24.963	21.867	0.88	2.86
27	81	20	68	38.241	28.910	0.76	2.10	36.647	27.705	0.76	2.29	34.523	26.099	0.76	2.51	32.000	24.192	0.76	2.72	29.477	22.285	0.76	2.86	27.353	20.679	0.76	2.98
27	81	22	72	40.365	25.672	0.64	2.19	39.037	24.828	0.64	2.42	36.647	23.308	0.64	2.63	34.257	21.788	0.64	2.83	31.867	20.268	0.64	2.97	29.212	18.579	0.64	3.06
28	82	16	61	33.528	33.528	1.00	1.80	31.536	31.536	1.00	2.05	29.013	29.013	1.00	2.24	26.623	26.623	1.00	2.42	24.233	24.233	1.00	2.55	21.843	21.843	1.00	2.67
28	82	18	64	36.647	33.569	0.92	1.99	34.656	31.745	0.92	2.23	32.133	29.434	0.92	2.42	29.743	27.244	0.92	2.61	27.353	25.055	0.92	2.73	24.963	22.866	0.92	2.86
28	82	20	68	38.241	30.440	0.80	2.10	36.647	29.171	0.80	2.29	34.523	27.480	0.80	2.51	32.000	25.472	0.80	2.72	29.477	23.464	0.80	2.86	27.353	21.773	0.80	2.98
28	82	22	72	40.365	27.287	0.68	2.19	39.037	26.389	0.68	2.42	36.647	24.774	0.68	2.63	34.257	23.158	0.68	2.83	31.867	21.542	0.68	2.97	29.212	19.747	0.68	3.06
30	86	16	61	33.528	33.528	1.00	1.80	31.536	31.536	1.00	2.05	29.013	29.013	1.00	2.24	26.623	26.623	1.00	2.42	24.233	24.233	1.00	2.55	21.843	21.843	1.00	2.67
30	86	18	64	36.647	36.501	1.00	1.99	34.656	34.517	1.00	2.23	32.133	32.004	1.00	2.42	29.743	29.624	1.00	2.61	27.353	27.243	1.00	2.73	24.963	24.863	1.00	2.86
30	86	20	68	38.241	33.499	0.88	2.10	36.647	32.103	0.88	2.29	34.523	30.242	0.88	2.51	32.000	28.032	0.88	2.72	29.477	25.822	0.88	2.86	27.353	23.961	0.88	2.98
30	86	22	72	40.365	30.516	0.76	2.19	39.037	29.512	0.76	2.42	36.647	27.705	0.76	2.63	34.257	25.898	0.76	2.83	31.867	24.092	0.76	2.97	29.212	22.084	0.76	3.06
32	90	16	61	33.528	33.528	1.00	1.80	31.536	31.536	1.00	2.05	29.013	29.013	1.00	2.24	26.623	26.623	1.00	2.42	24.233	24.233	1.00	2.55	21.843	21.843	1.00	2.67
32	90	18	64	36.647	36.647	1.00	1.99	34.656	34.656	1.00	2.23	32.133	32.133	1.00	2.42	29.743	29.743	1.00	2.61	27.353	27.353	1.00	2.73	24.963	24.963	1.00	2.86
32	90	20	68	38.241	36.558	0.96	2.10	36.647	35.035	0.96	2.29	34.523	33.004	0.96	2.51	32.000	30.592	0.96	2.72	29.477	28.180	0.96	2.86	27.353	26.149	0.96	2.98
32	90	22	72	40.365	33.745	0.84	2.19	39.037	32.635	0.84	2.42	36.647	30.637	0.84	2.63	34.257	28.639	0.84	2.83	31.867	26.641	0.84	2.97	29.212	24.421	0.84	3.06

PAA-B/CA42NL/PUZ-AK42NLHZ

CAPACITY (Btu/h): 42,000 INPUT (kW): 3.86 SHF: 0.71

Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Indoor intake air W.B.(°C)	Indoor intake air W.B.(°F)	Outdoor intake air °C/°F D.B.																							
				20/68				25/77				30/86				35/95				40/104				46/115			
				CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.	CA	SHC	SHF	P.C.
19	66	16	61	44.005	26.667	0.61	2.56	41.391	25.083	0.61	2.91	38.080	23.076	0.61	3.17	34.943	21.175	0.61	3.44	31.806	19.275	0.61	3.62	28.669	17.374	0.61	3.79
19	66	18	64	48.100	23.376	0.49	2.82	45.485	22.106	0.49	3.17	42.174	20.497	0.49	3.44	39.037	18.972	0.49	3.70	35.900	17.448	0.49	3.88	32.763	15.923	0.49	4.05
20	68	16	61	44.005	28.427	0.65	2.56	41.391	26.739	0.65	2.91	38.080	24.600	0.65	3.17	34.943	22.573	0.65	3.44	31.806	20.547	0.65	3.62	28.669	18.520	0.65	3.79
20	68	18	64	48.100	25.300	0.53	2.82	45.485	23.925	0.53	3.17	42.174	22.184	0.53	3.44	39.037	20.534	0.53	3.70	35.900	18.884	0.53	3.88	32.763	17.234	0.53	4.05
20	68	20	68	50.191	20.377	0.41	2.98	48.100	19.528	0.41	3.24	45.311	18.396	0.41	3.56	42.000	17.052	0.41	3.86	38.689	15.708	0.41	4.05	35.900	14.576	0.41	4.23
22	72	16	61	44.005	31.948	0.73	2.56	41.391	30.050	0.73	2.91	38.080	27.646	0.73	3.17	34.943	25.369	0.73	3.44	31.806	23.091	0.73	3.62	28.669	20.814	0.73	3.79
22	72	18	64	48.100	29.148	0.61	2.82	45.485	27.564	0.61	3.17	42.174	25.558	0.61	3.44	39.037	23.657	0.61	3.70	35.900	21.756	0.61	3.88	32.763	19.855	0.61	4.05
22	72	20	68	50.191	24.393	0.49	2.98	48.100	23.376	0.49	3.24	45.311	22.021	0.49	3.56	42.000	20.412	0.49	3.86	38.689	18.803	0.49	4.05	35.900	17.448	0.49	4.23
24	75	16	61	44.005	35.468	0.81	2.56	41.391	33.361	0.81	2.91	38.080	30.692	0.81	3.17	34.943	28.164	0.81	3.44	31.806	25.636	0.81	3.62	28.669	23.107	0.81	3.79
24	75	18	64	48.100	32.996	0.69	2.82	45.48																			

T2-1-2. HEATING CAPACITY PUZ-AK-NLHZ

Model Name	Capacity Btu/h	Input kW	Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Outdoor intake air °C/°F W.B.											
					-10/14		-5/23		0/32		5/41		10/50		15/59	
					CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PLA-AE24NL	26,000	1.68	15	59	16,763	1.11	20,415	1.32	22,252	1.42	25,946	1.59	29,661	1.72	33,395	1.80
			20	68	15,853	1.20	19,542	1.41	21,398	1.50	25,104	1.65	28,771	1.77	32,356	1.85
			25	77	14,306	1.29	18,155	1.49	20,069	1.58	23,847	1.73	27,518	1.84	31,035	1.91
PLA-AE30NL	32,000	1.97	15	59	20,632	1.30	25,126	1.55	27,387	1.66	31,933	1.86	36,506	2.01	41,101	2.11
			20	68	19,511	1.41	24,052	1.65	26,336	1.76	30,898	1.94	35,411	2.07	39,823	2.17
			25	77	17,607	1.51	22,345	1.75	24,701	1.85	29,350	2.03	33,868	2.16	38,197	2.24
PLA-AE36NL	38,000	2.47	15	59	24,500	1.63	29,837	1.94	32,522	2.08	37,921	2.33	43,351	2.52	48,808	2.65
			20	68	23,169	1.77	28,562	2.07	31,273	2.20	36,691	2.43	42,050	2.60	47,290	2.72
			25	77	20,908	1.89	26,534	2.19	29,332	2.32	34,853	2.54	40,219	2.70	45,359	2.81
PLA-AE42NL	45,000	3.72	15	59	30,948	2.46	37,689	2.93	41,081	3.14	47,900	3.51	54,759	3.80	61,652	3.99
			20	68	29,266	2.67	36,078	3.12	39,503	3.32	46,347	3.66	53,116	3.91	59,735	4.09
			25	77	26,411	2.85	33,517	3.30	37,051	3.50	44,025	3.83	50,802	4.07	57,296	4.23
PLA-AE48NL	52,000	7.26	15	59	33,527	4.81	40,830	5.71	44,504	6.13	51,891	6.85	59,323	7.42	66,790	7.78
			20	68	31,705	5.21	39,084	6.09	42,795	6.48	50,209	7.14	57,542	7.64	64,713	7.99
			25	77	28,611	5.56	36,310	6.44	40,139	6.83	47,694	7.47	55,036	7.95	62,070	8.26

Model Name	Capacity Btu/h	Input kW	Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Outdoor intake air °C/°F W.B.											
					-10/14		-5/23		0/32		5/41		10/50		15/59	
					CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PKA-AK24NL	26,000	1.72	15	59	16,763	1.14	20,415	1.35	22,252	1.45	25,946	1.62	29,661	1.76	33,395	1.84
			20	68	15,853	1.23	19,542	1.44	21,398	1.54	25,104	1.69	28,771	1.81	32,356	1.89
			25	77	14,306	1.32	18,155	1.53	20,069	1.62	23,847	1.77	27,518	1.88	31,035	1.96
PKA-AK30NL	32,000	2.41	15	59	20,632	1.60	25,126	1.90	27,387	2.03	31,933	2.28	36,506	2.46	41,101	2.58
			20	68	19,511	1.73	24,052	2.02	26,336	2.15	30,898	2.37	35,411	2.54	39,823	2.65
			25	77	17,607	1.84	22,345	2.14	24,701	2.27	29,350	2.48	33,868	2.64	38,197	2.74
PKA-AK36NL	38,000	2.69	15	59	24,500	1.78	29,837	2.12	32,522	2.27	37,921	2.54	43,351	2.75	48,808	2.88
			20	68	23,169	1.93	28,562	2.26	31,273	2.40	36,691	2.64	42,050	2.83	47,290	2.96
			25	77	20,908	2.06	26,534	2.39	29,332	2.53	34,853	2.77	40,219	2.94	45,359	3.06

Model Name	Capacity Btu/h	Input kW	Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Outdoor intake air °C/°F W.B.											
					-10/14		-5/23		0/32		5/41		10/50		15/59	
					CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PCA-AK24NL	26,000	1.83	15	59	16,763	1.21	20,415	1.44	22,252	1.54	25,946	1.73	29,661	1.87	33,395	1.96
			20	68	15,853	1.31	19,542	1.54	21,398	1.63	25,104	1.80	28,771	1.93	32,356	2.01
			25	77	14,306	1.40	18,155	1.62	20,069	1.72	23,847	1.88	27,518	2.00	31,035	2.08
PCA-AK30NL	32,000	2.42	15	59	20,632	1.60	25,126	1.90	27,387	2.04	31,933	2.28	36,506	2.47	41,101	2.59
			20	68	19,511	1.74	24,052	2.03	26,336	2.16	30,898	2.38	35,411	2.55	39,823	2.66
			25	77	17,607	1.85	22,345	2.15	24,701	2.28	29,350	2.49	33,868	2.65	38,197	2.75
PCA-AK36NL	38,000	2.67	15	59	24,500	1.77	29,837	2.10	32,522	2.25	37,921	2.52	43,351	2.73	48,808	2.86
			20	68	23,169	1.91	28,562	2.24	31,273	2.38	36,691	2.62	42,050	2.81	47,290	2.94
			25	77	20,908	2.04	26,534	2.37	29,332	2.51	34,853	2.75	40,219	2.92	45,359	3.04
PCA-AK42NL	48,000	4.46	15	59	30,948	2.95	37,689	3.51	41,081	3.76	47,900	4.21	54,759	4.56	61,652	4.78
			20	68	29,266	3.20	36,078	3.74	39,503	3.98	46,347	4.38	53,116	4.69	59,735	4.91
			25	77	26,411	3.41	33,517	3.96	37,051	4.19	44,025	4.59	50,802	4.88	57,296	5.08

Model Name	Capacity Btu/h	Input kW	Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Outdoor intake air °C/°F W.B.											
					-10/14		-5/23		0/32		5/41		10/50		15/59	
					CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PEAD-AA24NL	25,000	1.76	15	59	16,119	1.16	19,630	1.38	21,396	1.49	24,948	1.66	28,521	1.80	32,110	1.89
			20	68	15,243	1.26	18,790	1.48	20,575	1.57	24,139	1.73	27,665	1.85	31,112	1.94
			25	77	13,756	1.35	17,457	1.56	19,297	1.65	22,930	1.81	26,460	1.93	29,841	2.00
PEAD-AA30NL	32,000	2.33	15	59	20,632	1.54	25,126	1.83	27,387	1.97	31,933	2.20	36,506	2.38	41,101	2.50
			20	68	19,511	1.67	24,052	1.96	26,336	2.08	30,898	2.29	35,411	2.45	39,823	2.56
			25	77	17,607	1.78	22,345	2.07	24,701	2.19	29,350	2.40	33,868	2.55	38,197	2.65
PEAD-AA36NL	38,000	2.61	15	59	24,500	1.73	29,837	2.05	32,522	2.20	37,921	2.46	43,351	2.67	48,808	2.80
			20	68	23,169	1.87	28,562	2.19	31,273	2.33	36,691	2.57	42,050	2.75	47,290	2.87
			25	77	20,908	2.00	26,534	2.32	29,332	2.45	34,853	2.68	40,219	2.86	45,359	2.97
PEAD-AA42NL	48,000	3.94	15	59	30,948	2.61	37,689	3.10	41,081	3.33	47,900	3.72	54,759	4.02	61,652	4.22
			20	68	29,266	2.83	36,078	3.31	39,503	3.52	46,347	3.87	53,116	4.15	59,735	4.33
			25	77	26,411	3.02	33,517	3.50	37,051	3.70	44,025	4.05	50,802	4.31	57,296	4.49

Model Name	Capacity Btu/h	Input kW	Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Outdoor intake air °C/°F W.B.											
					-10/14		-5/23		0/32		5/41		10/50		15/59	
					CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PEAD-AA24NL (SUZ)	25,000	1.90	15	59	16,119	1.26	19,630	1.50	21,396	1.60	24,948	1.79	28,521	1.94	32,110	2.04
			20	68	15,243	1.36	18,790	1.59	20,575	1.70	24,139	1.87	27,665	2.00	31,112	2.09
			25	77	13,756	1.45	17,457	1.69	19,297	1.79	22,930	1.95	26,460	2.08	29,841	2.16
PEAD-AA30NL (SUZ)	32,000	2.50	15	59	20,632	1.65	25,126	1.97	27,387	2.11	31,933	2.36	36,506	2.55	41,101	2.68
			20	68	19,511	1.79	24,052	2.10	26,336	2.23	30,898	2.46	35,411	2.63	39,823	2.75
			25	77	17,607	1.91	22,345	2.22	24,701	2.35	29,350	2.57	33,868	2.74	38,197	2.85
PEAD-AA36NL (SUZ)	38,000	2.70	15	59	24,500	1.79	29,837	2.12	32,522	2.28	37,921	2.55	43,351	2.76	48,808	2.89
			20	68	23,169	1.94	28,562	2.27	31,273	2.41	36,691	2.65	42,050	2.84	47,290	2.97
			25	77	20,908	2.07	26,534	2.40	29,332	2.54	34,853	2.78	40,219	2.96	45,359	3.07

Note: CA : Capacity (Btu/h) P.C. : Power consumption (kW)
D.B. : Dry-bulb temperature W.B. : Wet-bulb temperature



Model Name	Capacity Btu/h	Input kW	Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Outdoor intake air °C/F W.B.											
					-10/14		-5/23		0/32		5/41		10/50		15/59	
					CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PVA-AA24NL	26,000	1.86	15	59	16,763	1.23	20,415	1.46	22,252	1.57	25,946	1.76	29,661	1.90	33,395	1.99
			20	68	15,853	1.33	19,542	1.56	21,398	1.66	25,104	1.83	28,771	1.96	32,356	2.05
			25	77	14,306	1.42	18,155	1.65	20,069	1.75	23,847	1.91	27,518	2.04	31,035	2.12
PVA-AA30NL	32,000	2.19	15	59	20,632	1.45	25,126	1.72	27,387	1.85	31,933	2.07	36,506	2.24	41,101	2.35
			20	68	19,511	1.57	24,052	1.84	26,336	1.95	30,898	2.15	35,411	2.30	39,823	2.41
			25	77	17,607	1.68	22,345	1.94	24,701	2.06	29,350	2.25	33,868	2.40	38,197	2.49
PVA-AA36NL	38,000	2.66	15	59	24,500	1.76	29,837	2.09	32,522	2.24	37,921	2.51	43,351	2.72	48,808	2.85
			20	68	23,169	1.91	28,562	2.23	31,273	2.37	36,691	2.61	42,050	2.80	47,290	2.93
			25	77	20,908	2.04	26,534	2.36	29,332	2.50	34,853	2.74	40,219	2.91	45,359	3.03
PVA-AA42NL	48,000	3.76	15	59	30,948	2.49	37,689	2.96	41,081	3.17	47,900	3.55	54,759	3.84	61,652	4.03
			20	68	29,266	2.70	36,078	3.16	39,503	3.36	46,347	3.70	53,116	3.96	59,735	4.14
			25	77	26,411	2.88	33,517	3.34	37,051	3.54	44,025	3.87	50,802	4.12	57,296	4.28

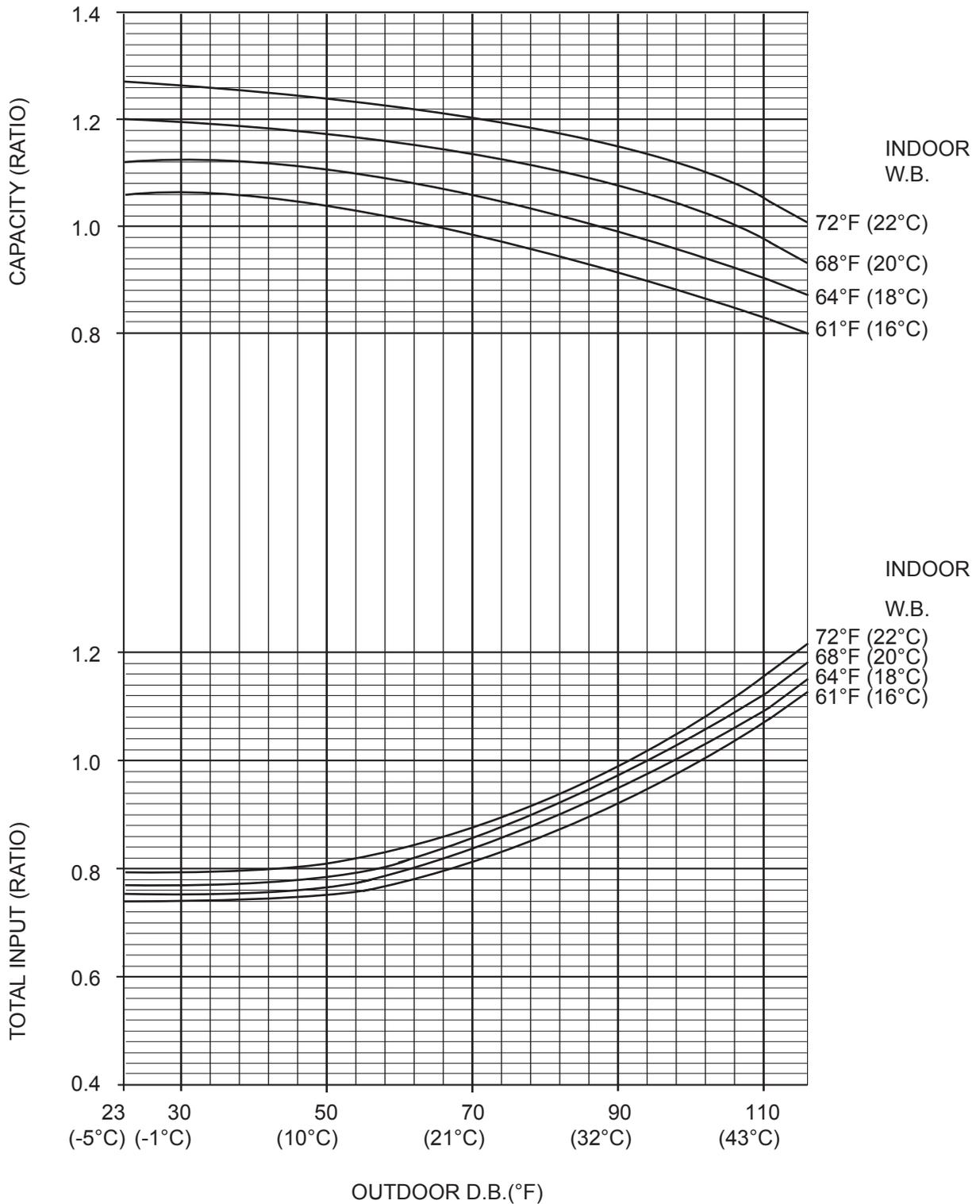
Model Name	Capacity Btu/h	Input kW	Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Outdoor intake air °C/F W.B.											
					-10/14		-5/23		0/32		5/41		10/50		15/59	
					CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
SVZ-AP24NL	23,000	2.10	15	59	14,829	1.39	18,060	1.65	19,685	1.77	22,952	1.98	26,239	2.15	29,542	2.25
			20	68	14,023	1.51	17,287	1.76	18,929	1.87	22,208	2.06	25,451	2.21	28,623	2.31
			25	77	12,655	1.61	16,060	1.86	17,754	1.97	21,095	2.16	24,343	2.30	27,454	2.39
SVZ-AP30NL	32,000	2.59	15	59	20,632	1.71	25,126	2.04	27,387	2.19	31,933	2.45	36,506	2.65	41,101	2.78
			20	68	19,511	1.86	24,052	2.17	26,336	2.31	30,898	2.55	35,411	2.73	39,823	2.85
			25	77	17,607	1.98	22,345	2.30	24,701	2.44	29,350	2.66	33,868	2.84	38,197	2.95
SVZ-AP36NL	37,000	3.31	15	59	23,856	2.19	29,052	2.60	31,666	2.79	36,923	3.12	42,210	3.38	47,523	3.55
			20	68	22,560	2.37	27,810	2.78	30,450	2.95	35,726	3.25	40,944	3.48	46,046	3.64
			25	77	20,358	2.53	25,836	2.94	28,560	3.11	33,936	3.40	39,160	3.62	44,165	3.77

Model Name	Capacity Btu/h	Input kW	Indoor intake air D.B.(°C)	Indoor intake air D.B.(°F)	Outdoor intake air °C/F W.B.											
					-10/14		-5/23		0/32		5/41		10/50		15/59	
					CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PAA-A/BA18NL	22,000	2.04	15	59	14,184	1.35	17,274	1.61	18,829	1.72	21,954	1.93	25,098	2.08	28,257	2.19
			20	68	13,414	1.46	16,536	1.71	18,106	1.82	21,242	2.01	24,345	2.15	27,379	2.24
			25	77	12,105	1.56	15,362	1.81	16,982	1.92	20,178	2.10	23,284	2.23	26,260	2.32
PAA-A/BA24NL	26,000	2.13	15	59	16,763	1.41	20,415	1.68	22,252	1.80	25,946	2.01	29,661	2.18	33,395	2.28
			20	68	15,853	1.53	19,542	1.79	21,398	1.90	25,104	2.09	28,771	2.24	32,356	2.34
			25	77	14,306	1.63	18,155	1.89	20,069	2.00	23,847	2.19	27,518	2.33	31,035	2.42
PAA-A/BA30NL	32,000	2.57	15	59	20,632	1.70	25,126	2.02	27,387	2.17	31,933	2.43	36,506	2.63	41,101	2.75
			20	68	19,511	1.84	24,052	2.16	26,336	2.29	30,898	2.53	35,411	2.70	39,823	2.83
			25	77	17,607	1.97	22,345	2.28	24,701	2.42	29,350	2.64	33,868	2.81	38,197	2.93
PAA-B/CA36NL	38,000	3.03	15	59	24,500	2.01	29,837	2.38	32,522	2.56	37,921	2.86	43,351	3.10	48,808	3.25
			20	68	23,169	2.17	28,562	2.54	31,273	2.70	36,691	2.98	42,050	3.19	47,290	3.33
			25	77	20,908	2.32	26,534	2.69	29,332	2.85	34,853	3.12	40,219	3.32	45,359	3.45
PAA-B/CA42NL	48,000	4.77	15	59	30,948	3.16	37,689	3.75	41,081	4.03	47,900	4.50	54,759	4.87	61,652	5.11
			20	68	29,266	3.42	36,078	4.00	39,503	4.26	46,347	4.69	53,116	5.02	59,735	5.25
			25	77	26,411	3.65	33,517	4.23	37,051	4.48	44,025	4.91	50,802	5.22	57,296	5.43

Note: CA : Capacity (Btu/h) P.C. : Power consumption (kW)
 D.B. : Dry-bulb temperature W.B. : Wet-bulb temperature

FOR THE COMBINATION OF OUTDOOR UNIT

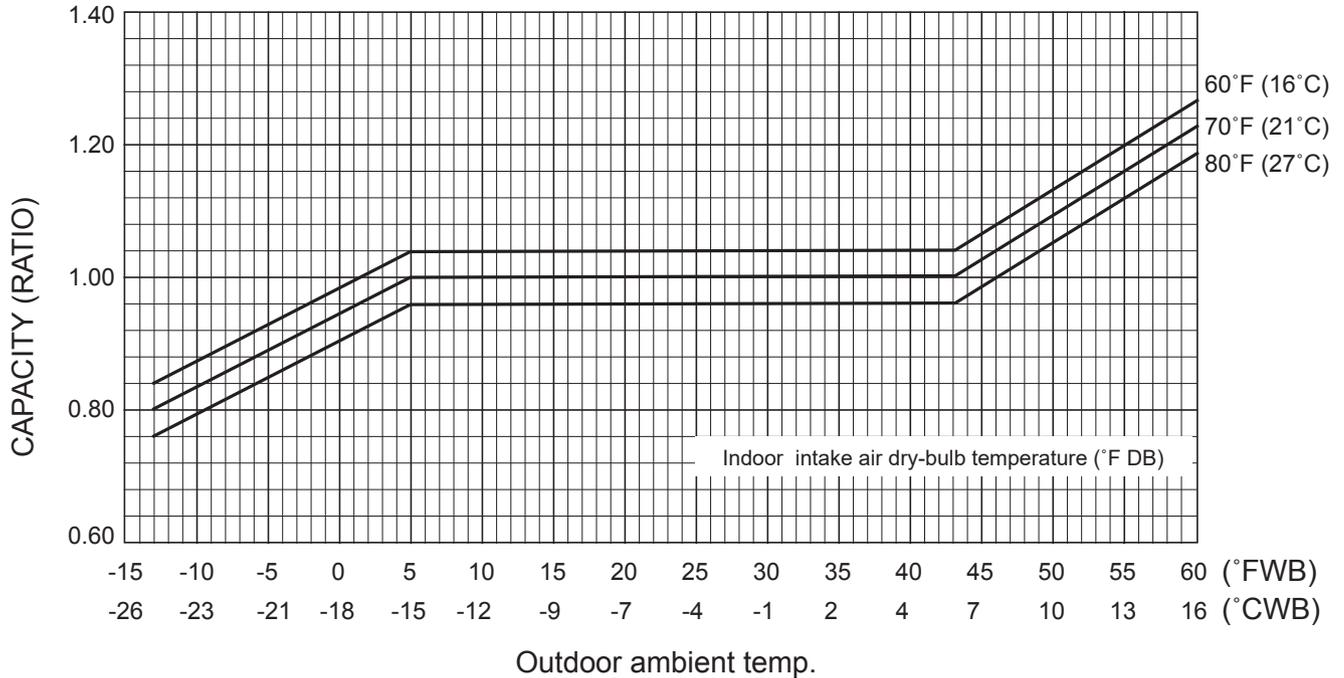
Cooling performance curve



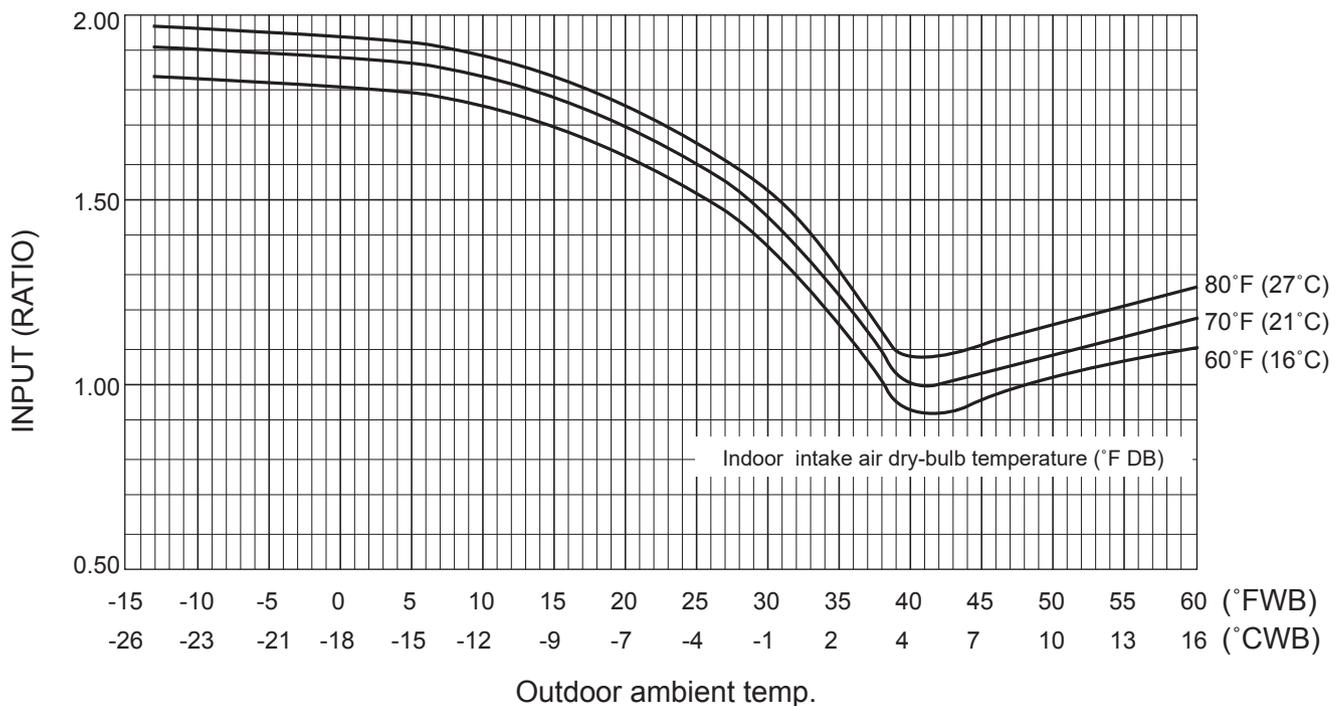
Note : This diagram shows the case where the operation frequency of a compressor is fixed.

Rated heating performance curve

Rated heating capacity



Heating input



T4

CORRECTION FACTORS

T4-1. COOLING CAPACITY CORRECTION FACTORS

Outdoor unit	Refrigerant piping length (one way)									
	ft	15 ft (5 m)	25 ft (8 m)	30 ft (9 m)	65 ft (20 m)	100 ft (30 m)	130 ft (40 m)	165 ft (50 m)	180 ft (55 m)	200 ft (61 m)
PUZ-AK24NLHZ SUZ-AK24NLHZ	1.000	0.993	0.987	0.945	0.900	0.862	0.834	-	-	-
PUZ-AK30NLHZ PUZ-AK36NLHZ SUZ-AK30NLHZ SUZ-AK36NLHZ	1.000	0.993	0.987	0.945	0.900	0.862	0.834	0.819	0.803	0.766
PUZ-AK42NLHZ PUZ-AK48NLHZ SUZ-AK48NLHZ	1.000	0.989	0.985	0.954	0.935	0.932	0.825	0.893	0.852	0.805

T4-2. HEATING CAPACITY CORRECTION FACTORS

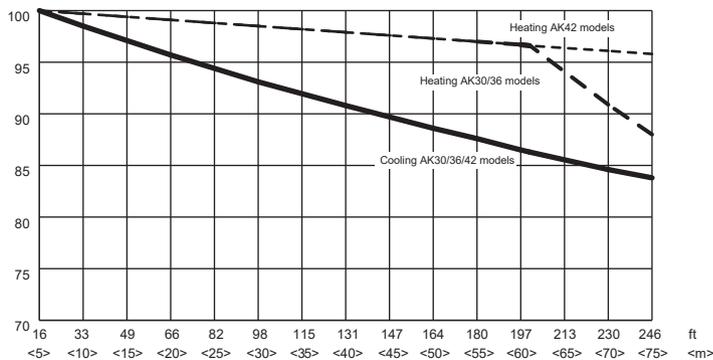
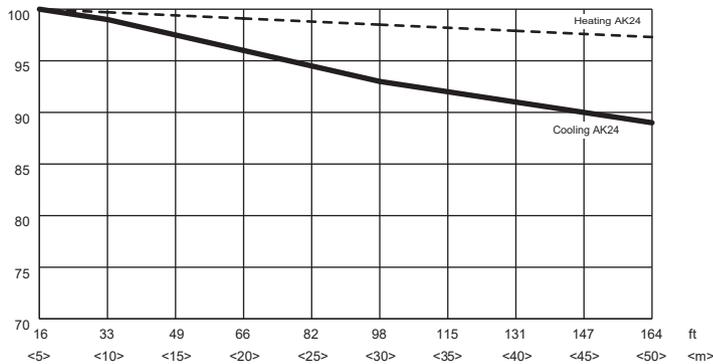
Outdoor unit	Refrigerant piping length (one way)									
	ft	15ft (5m)	25ft (8m)	30ft (9m)	65ft (20m)	100ft (30m)	130ft (40m)	165ft (50m)	180ft (55m)	200ft (61m)
PUZ-AK24NLHZ SUZ-AK24NLHZ	1.000	0.999	0.999	0.995	0.990	0.996	0.984	-	-	-
PUZ-AK30NLHZ PUZ-AK36NLHZ SUZ-AK30NLHZ SUZ-AK36NLHZ	1.000	0.999	0.999	0.995	0.990	0.996	0.984	0.979	0.872	0.655
PUZ-AK42NLHZ PUZ-AK48NLHZ SUZ-AK48NLHZ	1.000	0.998	0.997	0.986	0.975	0.964	0.954	0.950	0.940	0.918

T4-3. CAPACITY CORRECTION

Cooling and heating capacity is lowered according to pipe length. Capacity can be obtained by referring to the capacity curves below.

Corrected pipe length (m) = actual pipe length (m) + number of bends x 0.3 (m)

Corrected pipe length (ft) = actual pipe length (ft) + number of bends x 1 (ft)



When pipe is one size larger than standard size, capacity can be obtained by referring to capacity curves of standard size.

T4-4. ADDITION OF REFRIGERANT

- Additional charging is not necessary if the pipe length does not exceed 30 m 100 ft.
- Especially, additional charging is not necessary if the pipe length does not exceed 30 m 100 ft when connected to the A-COIL indoor unit (PAA).
- If the pipe length exceeds the specified length above, charge the unit with additional R454B refrigerant according to the permitted pipe lengths in the chart below.

Notes:

1. When the unit is stopped, charge the unit with the additional refrigerant through the liquid stop valve after the pipe extensions and indoor unit have been vacuumized. When the unit is operating, add refrigerant to the gas check valve using a safety charger. Do not add liquid refrigerant directly to the check valve.
- Be careful when installing multiple units. Connecting to an incorrect indoor unit can lead to abnormally high pressure and have a serious effect on operation performance.

Model	Max pipe length	Max height difference	Additional refrigerant charging amount (kg/lbs, oz) *2																
			30 m	34 m	37 m	40 m	43 m	46 m	49 m	50 m	52 m	55 m	58 m	61 m	64 m	67 m	70 m	73 m	75 m
			100 ft	110 ft	120 ft	130 ft	140 ft	150 ft	160 ft	165 ft	170 ft	180 ft	190 ft	200 ft	210 ft	220 ft	230 ft	240 ft	245 ft
PUZ-AK24	50 m, 165 ft *1	30 m, 100 ft	0	0.17 kg 6 oz	0.34 kg 12 oz	0.51 kg 1 lbs 2 oz	0.68 kg 1 lbs 8 oz	0.85 kg 1 lbs 14 oz	1.02 kg 2 lbs 4 oz	1.10 kg 2 lbs 7 oz	-	-	-	-	-	-	-	-	-
SUZ-AK24	30 m, 100 ft	15 m, 50 ft	0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PUZ-AK30/36	75 m, 245 ft *1	30 m, 100 ft	0	0.17 kg 6 oz	0.34 kg 12 oz	0.51 kg 1 lbs 2 oz	0.68 kg 1 lbs 8 oz	0.85 kg 1 lbs 14 oz	1.02 kg 2 lbs 4 oz	1.10 kg 2 lbs 7 oz	1.20 kg 2 lbs 10 oz								
SUZ-AK30/36	30 m, 100ft	15 m, 50 ft	0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
PUZ-AK42/48	75 m, 245 ft *1	30 m, 100 ft	0	0.17 kg 6 oz	0.34 kg 12 oz	0.51 kg 1 lbs 2 oz	0.68 kg 1 lbs 8 oz	0.85 kg 1 lbs 14 oz	1.02 kg 2 lbs 4 oz	1.10 kg 2 lbs 7 oz	1.20 kg 2 lbs 10 oz	1.36 kg 3 lbs	1.53 kg 3 lbs 6 oz	1.70 kg 3 lbs 12 oz	1.87 kg 4 lbs 2 oz	2.04 kg 4 lbs 8 oz	2.10 kg 4 lbs 10 oz	2.10 kg 4 lbs 10 oz	2.10 kg 4 lbs 10 oz
SUZ-AK48	30 m, 100 ft *1	15 m, 50 ft	0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

*1 If outdoor unit is connected to the A-COIL indoor unit (PAA), pipe length is "Max. 30 m, 100 ft".

*2 This additional refrigerant chart is used only when connected to an indoor unit other than A-COIL indoor unit (PAA).

Additional charging is not necessary if the pipe length does not exceed 30 m 100 ft when connected to the A-COIL indoor unit (PAA).

T5

PART LOAD CAPACITY CHART

PLA-AE24NL
PUZ-AK24NLHZ
1) COOLING

Rated
 Q(Btu/h): 26,000
 W: 1,490

Indoor W.B. Outdoor D.B. (°F) (°C)	71°F / 21.7°C							67°F / 19.4°C							63°F / 17.2°C						
	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min			
115 46.1 Q(Btu/h)	24,595	26,208	19,656	-	-	13,709	22,692	24,180	18,135	-	-	12,648	21,301	22,698	17,024	-	-	11,873			
W	1,940	1,818	1,363	-	-	891	1,876	1,758	1,319	-	-	861	1,829	1,714	1,285	-	-	840			
110 43.3 Q(Btu/h)	25,840	27,534	20,651	-	-	14,402	23,936	25,506	19,130	-	-	13,342	22,546	24,024	18,018	-	-	12,566			
W	1,841	1,725	1,294	-	-	845	1,778	1,666	1,249	-	-	816	1,730	1,621	1,216	-	-	794			
105 40.6 Q(Btu/h)	26,376	28,106	21,080	-	-	14,702	24,473	26,078	19,559	-	-	13,641	23,082	24,596	18,447	-	-	12,866			
W	1,779	1,667	1,250	-	-	817	1,716	1,608	1,206	-	-	788	1,668	1,563	1,172	-	-	766			
100 37.8 Q(Btu/h)	27,084	28,860	21,645	-	-	15,096	25,181	26,832	20,124	-	-	14,035	23,790	25,350	19,013	-	-	13,260			
W	1,693	1,587	1,190	-	-	777	1,630	1,527	1,145	-	-	748	1,582	1,483	1,112	-	-	726			
95 35.0 Q(Btu/h)	27,670	29,484	22,113	-	-	15,422	25,766	27,456	20,592	-	-	14,362	24,376	25,974	19,481	-	-	13,586			
W	1,625	1,523	1,142	-	-	746	1,561	1,463	1,097	-	-	717	1,514	1,418	1,064	-	-	695			
90 32.2 Q(Btu/h)	28,060	29,900	22,425	-	-	15,640	26,157	27,872	20,904	-	-	14,579	24,766	26,390	19,793	-	-	13,804			
W	1,574	1,475	1,106	-	-	723	1,511	1,416	1,062	-	-	694	1,463	1,371	1,028	-	-	672			
85 29.4 Q(Btu/h)	28,353	30,212	22,659	-	-	15,803	26,450	28,184	21,138	-	-	14,742	25,059	26,702	20,027	-	-	13,967			
W	1,526	1,430	1,073	-	-	701	1,463	1,371	1,028	-	-	672	1,415	1,326	995	-	-	650			
80 26.7 Q(Btu/h)	28,792	30,680	23,010	-	-	16,048	26,889	28,652	21,489	-	-	14,987	25,498	27,170	20,378	-	-	14,212			
W	1,476	1,383	1,037	-	-	677	1,412	1,323	992	-	-	648	1,364	1,278	959	-	-	626			
75 23.9 Q(Btu/h)	29,109	31,018	23,264	-	-	16,225	27,206	28,990	21,743	-	-	15,164	25,815	27,508	20,631	-	-	14,389			
W	1,431	1,341	1,006	-	-	657	1,367	1,281	961	-	-	628	1,320	1,237	928	-	-	606			
70 21.1 Q(Btu/h)	29,280	31,200	23,400	-	-	16,320	27,377	29,172	21,879	-	-	15,259	25,986	27,690	20,768	-	-	14,484			
W	1,396	1,308	981	-	-	641	1,332	1,249	936	-	-	612	1,285	1,204	903	-	-	590			
67 19.4 Q(Btu/h)	29,475	31,408	23,556	-	-	16,429	27,572	29,380	22,035	-	-	15,368	26,181	27,898	20,924	-	-	14,593			
W	1,371	1,284	963	-	-	629	1,307	1,225	919	-	-	600	1,259	1,180	885	-	-	578			

PLA-AE24NL
PUZ-AK24NLHZ
2) HEATING

Rated
 Q(Btu/h): 26,000
 W: 1,680

Indoor D.B. Outdoor W.B. (°F) (°C)			77°F / 25.0°C					68°F / 20.0°C					59°F / 15.0°C							
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
65	18.3	Q(Btu/h)	35,736	33,184	24,888	-	-	16,847	36,772	34,146	25,609	-	-	17,336	37,948	35,238	26,428	-	-	17,890
		W	2,332	2,201	1,651	-	-	891	2,172	2,066	1,550	-	-	836	2,047	1,932	1,449	-	-	782
60	15.6	Q(Btu/h)	33,740	31,330	23,498	-	-	15,906	34,776	32,292	24,219	-	-	16,394	35,952	33,384	25,038	-	-	16,949
		W	2,243	2,117	1,588	-	-	857	2,083	1,982	1,487	-	-	802	1,958	1,848	1,386	-	-	748
55	12.8	Q(Btu/h)	31,500	29,250	21,938	-	-	14,850	32,536	30,212	22,659	-	-	15,338	33,712	31,304	23,478	-	-	15,893
		W	2,154	2,050	1,537	-	-	830	1,994	1,915	1,436	-	-	775	1,869	1,781	1,336	-	-	721
50	10.0	Q(Btu/h)	29,624	27,508	20,631	-	-	13,966	30,660	28,470	21,353	-	-	14,454	31,836	29,562	22,172	-	-	15,008
		W	2,065	1,957	1,468	-	-	792	1,905	1,823	1,367	-	-	738	1,780	1,688	1,266	-	-	683
45	7.2	Q(Btu/h)	24,625	25,480	19,110	-	-	12,936	25,625	26,442	19,832	-	-	13,424	26,625	27,534	20,651	-	-	13,979
		W	1,976	1,848	1,386	-	-	748	1,816	1,714	1,285	-	-	694	1,691	1,579	1,184	-	-	639
40	4.4	Q(Btu/h)	24,000	21,320	15,990	-	-	10,824	25,000	22,282	16,712	-	-	11,312	26,000	23,374	17,531	-	-	11,867
		W	1,922	1,697	1,273	-	-	687	1,762	1,596	1,197	-	-	646	1,638	1,478	1,109	-	-	598
35	1.7	Q(Btu/h)	24,000	18,460	13,845	-	-	9,372	25,000	20,540	15,405	-	-	10,428	26,000	21,840	16,380	-	-	11,088
		W	2,049	1,599	1,200	-	-	647	1,954	1,499	1,124	-	-	607	1,828	1,381	1,036	-	-	559
30	-1.1	Q(Btu/h)	24,000	17,680	13,260	-	-	8,976	25,000	18,616	13,962	-	-	9,451	26,000	19,396	14,547	-	-	9,847
		W	2,411	1,458	1,094	-	-	590	2,317	1,357	1,018	-	-	549	2,191	1,240	930	-	-	502
25	-3.9	Q(Btu/h)	24,000	16,900	12,675	-	-	8,580	25,000	17,836	13,377	-	-	9,055	26,000	18,616	13,962	-	-	9,451
		W	2,616	1,268	951	-	-	513	2,522	1,168	876	-	-	473	2,396	1,050	788	-	-	425
20	-6.7	Q(Btu/h)	24,000	16,120	12,090	-	-	8,184	25,000	17,056	12,792	-	-	8,659	26,000	17,836	13,377	-	-	9,055
		W	2,758	1,243	932	-	-	503	2,664	1,142	857	-	-	462	2,537	1,025	769	-	-	415
15	-9.4	Q(Btu/h)	24,000	15,730	11,798	-	-	7,986	25,000	16,666	12,500	-	-	8,461	26,000	17,446	13,085	-	-	8,857
		W	2,884	1,184	888	-	-	479	2,790	1,084	813	-	-	439	2,664	966	725	-	-	391
10	-12.2	Q(Btu/h)	24,000	15,132	11,349	-	-	7,682	25,000	16,068	12,051	-	-	8,158	26,000	16,848	12,636	-	-	8,554
		W	2,963	1,095	822	-	-	443	2,868	995	746	-	-	403	2,742	877	658	-	-	355
5	-15.0	Q(Btu/h)	24,000	14,807	11,105	-	-	7,517	25,000	15,743	11,807	-	-	7,993	26,000	16,523	12,392	-	-	8,389
		W	3,026	1,091	819	-	-	442	2,931	991	743	-	-	401	2,805	873	655	-	-	353
0	-17.8	Q(Btu/h)	22,625	14,560	10,920	-	-	7,392	23,625	15,496	11,622	-	-	7,867	24,625	16,276	12,207	-	-	8,263
		W	3,058	1,094	821	-	-	443	2,963	993	745	-	-	402	2,837	876	657	-	-	354
-4	-20.0	Q(Btu/h)	21,475	14,404	10,803	-	-	7,313	22,475	15,340	11,505	-	-	7,788	23,475	16,120	12,090	-	-	8,184
		W	3,073	1,083	812	-	-	438	2,979	982	737	-	-	398	2,853	865	648	-	-	350
-13	-25.0	Q(Btu/h)	19,000	14,268	10,701	-	-	7,244	20,000	15,204	11,403	-	-	7,719	21,000	15,984	11,988	-	-	8,115
		W	3,089	1,066	799	-	-	431	2,994	965	724	-	-	391	2,868	848	636	-	-	343

PLA-AE30NL
PUZ-AK30NLHZ
1) COOLING

Rated
 Q(Btu/h): 30,000
 W: 2,130

Indoor W.B.	Outdoor D.B.	Q(Btu/h)	71°F / 21.7°C					67°F / 19.4°C					63°F / 17.2°C								
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																				
115	46.1	Q(Btu/h)	31,248	30,240	22,680	15,120	-	12,701	28,830	27,900	20,925	13,950	-	11,718	27,063	26,190	19,643	13,095	-	11,000	
		W	2,721	2,599	1,949	1,299	-	744	2,631	2,513	1,885	1,257	-	720	2,565	2,450	1,837	1,225	-	702	
110	43.3	Q(Btu/h)	32,829	31,770	23,828	15,885	-	13,343	30,411	29,430	22,073	14,715	-	12,361	28,644	27,720	20,790	13,860	-	11,642	
		W	2,582	2,467	1,850	1,233	-	706	2,493	2,381	1,786	1,191	-	682	2,426	2,317	1,738	1,159	-	664	
105	40.6	Q(Btu/h)	33,511	32,430	24,323	16,215	-	13,621	31,093	30,090	22,568	15,045	-	12,638	29,326	28,380	21,285	14,190	-	11,920	
		W	2,495	2,383	1,788	1,192	-	683	2,406	2,298	1,724	1,149	-	658	2,339	2,234	1,676	1,117	-	640	
100	37.8	Q(Btu/h)	34,410	33,300	24,975	16,650	-	13,986	31,992	30,960	23,220	15,480	-	13,003	30,225	29,250	21,938	14,625	-	12,285	
		W	2,375	2,268	1,701	1,134	-	650	2,286	2,183	1,637	1,092	-	625	2,219	2,119	1,590	1,060	-	607	
95	35.0	Q(Btu/h)	35,154	34,020	25,515	17,010	-	14,288	32,736	31,680	23,760	15,840	-	13,306	30,969	29,970	22,478	14,985	-	12,587	
		W	2,279	2,177	1,633	1,088	-	623	2,190	2,092	1,569	1,046	-	599	2,123	2,028	1,521	1,014	-	581	
90	32.2	Q(Btu/h)	35,650	34,500	25,875	17,250	-	14,490	33,232	32,160	24,120	16,080	-	13,507	31,465	30,450	22,838	15,225	-	12,789	
		W	2,208	2,109	1,582	1,054	-	604	2,119	2,024	1,518	1,012	-	580	2,052	1,960	1,470	980	-	561	
85	29.4	Q(Btu/h)	36,022	34,860	26,145	17,430	-	14,641	33,604	32,520	24,390	16,260	-	13,658	31,837	30,810	23,108	15,405	-	12,940	
		W	2,141	2,045	1,534	1,022	-	586	2,052	1,960	1,470	980	-	561	1,985	1,896	1,422	948	-	543	
80	26.7	Q(Btu/h)	36,580	35,400	26,550	17,700	-	14,868	34,162	33,060	24,795	16,530	-	13,885	32,395	31,350	23,513	15,675	-	13,167	
		W	2,069	1,977	1,482	988	-	566	1,980	1,891	1,419	946	-	542	1,913	1,828	1,371	914	-	523	
75	23.9	Q(Btu/h)	36,983	35,790	26,843	17,895	-	15,032	34,565	33,450	25,088	16,725	-	14,049	32,798	31,740	23,805	15,870	-	13,331	
		W	2,007	1,917	1,438	959	-	549	1,918	1,832	1,374	916	-	525	1,851	1,768	1,326	884	-	506	
70	21.1	Q(Btu/h)	37,200	36,000	27,000	18,000	-	15,120	34,782	33,660	25,245	16,830	-	14,137	33,015	31,950	23,963	15,975	-	13,419	
		W	1,958	1,870	1,403	935	-	536	1,869	1,785	1,339	892	-	511	1,802	1,721	1,291	861	-	493	
67	19.4	Q(Btu/h)	37,448	36,240	27,180	18,120	-	15,221	35,030	33,900	25,425	16,950	-	14,238	33,263	32,190	24,143	16,095	-	13,520	
		W	1,922	1,836	1,377	918	-	526	1,833	1,751	1,313	875	-	501	1,766	1,687	1,265	843	-	483	

**PLA-AE30NL
PUZ-AK30NLHZ
2) HEATING**

Rated
Q(Btu/h): 32,000
W: 1,970

Indoor D.B. Outdoor W.B. (°F) (°C)	77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
65	18.3	Q(Btu/h)	43,394	40,842	30,631	20,421	-	14,677	44,652	42,026	31,519	21,013	-	15,103	46,080	43,370	32,527	21,685	-	15,586	
		W	2,803	2,581	1,936	1,290	-	707	2,611	2,423	1,817	1,212	-	664	2,461	2,266	1,699	1,133	-	621	
60	15.6	Q(Btu/h)	40,970	38,560	28,920	19,280	-	13,858	42,228	39,744	29,808	19,872	-	14,283	43,656	41,088	30,816	20,544	-	14,766	
		W	2,696	2,482	1,862	1,241	-	680	2,504	2,325	1,743	1,162	-	637	2,354	2,167	1,625	1,084	-	594	
55	12.8	Q(Btu/h)	38,250	36,000	27,000	18,000	-	12,938	39,508	37,184	27,888	18,592	-	13,363	40,936	38,528	28,896	19,264	-	13,846	
		W	2,589	2,403	1,803	1,202	-	659	2,397	2,246	1,684	1,123	-	616	2,247	2,088	1,566	1,044	-	572	
50	10.0	Q(Btu/h)	35,972	33,856	25,392	16,928	-	12,167	37,230	35,040	26,280	17,520	-	12,593	38,658	36,384	27,288	18,192	-	13,076	
		W	2,482	2,295	1,721	1,148	-	629	2,290	2,137	1,603	1,069	-	586	2,140	1,980	1,485	990	-	543	
45	7.2	Q(Btu/h)	30,978	31,360	23,520	15,680	-	11,270	32,236	32,544	24,408	16,272	-	11,696	33,494	33,888	25,416	16,944	-	12,179	
		W	2,375	2,167	1,625	1,084	-	594	2,183	2,009	1,507	1,005	-	551	2,033	1,852	1,389	926	-	508	
40	4.4	Q(Btu/h)	30,192	26,240	19,680	13,120	-	9,430	31,450	27,424	20,568	13,712	-	9,856	32,708	28,768	21,576	14,384	-	10,339	
		W	2,311	1,990	1,492	995	-	545	2,119	1,872	1,404	936	-	513	1,969	1,734	1,300	867	-	475	
35	1.7	Q(Btu/h)	30,192	22,720	17,040	11,360	-	8,165	31,450	25,280	18,960	12,640	-	9,085	32,708	26,880	20,160	13,440	-	9,660	
		W	2,608	1,875	1,407	938	-	514	2,488	1,757	1,318	879	-	482	2,327	1,619	1,215	810	-	444	
30	-1.1	Q(Btu/h)	30,192	21,760	16,320	10,880	-	7,820	31,450	22,912	17,184	11,456	-	8,234	32,708	23,872	17,904	11,936	-	8,579	
		W	3,070	1,710	1,282	855	-	469	2,949	1,592	1,194	796	-	436	2,789	1,454	1,090	727	-	399	
25	-3.9	Q(Btu/h)	30,192	20,800	15,600	10,400	-	7,475	31,450	21,952	16,464	10,976	-	7,889	32,708	22,912	17,184	11,456	-	8,234	
		W	3,330	1,487	1,116	744	-	408	3,210	1,369	1,027	685	-	375	3,050	1,231	923	616	-	338	
20	-6.7	Q(Btu/h)	30,192	19,840	14,880	9,920	-	7,130	31,450	20,992	15,744	10,496	-	7,544	32,708	21,952	16,464	10,976	-	7,889	
		W	3,511	1,458	1,093	729	-	400	3,391	1,340	1,005	670	-	367	3,230	1,202	901	601	-	329	
15	-9.4	Q(Btu/h)	30,192	19,360	14,520	9,680	-	6,958	31,450	20,512	15,384	10,256	-	7,372	32,708	21,472	16,104	10,736	-	7,717	
		W	3,671	1,389	1,042	694	-	381	3,551	1,271	953	635	-	348	3,391	1,133	850	566	-	311	
10	-12.2	Q(Btu/h)	30,192	18,624	13,968	9,312	-	6,693	31,450	19,776	14,832	9,888	-	7,107	32,708	20,736	15,552	10,368	-	7,452	
		W	3,772	1,284	963	642	-	352	3,651	1,166	875	583	-	320	3,491	1,028	771	514	-	282	
5	-15.0	Q(Btu/h)	30,192	18,224	13,668	9,112	-	6,549	31,450	19,376	14,532	9,688	-	6,963	32,708	20,336	15,252	10,168	-	7,308	
		W	3,852	1,280	960	640	-	351	3,732	1,162	871	581	-	318	3,571	1,024	768	512	-	281	
0	-17.8	Q(Btu/h)	28,462	17,920	13,440	8,960	-	6,440	29,720	19,072	14,304	9,536	-	6,854	30,978	20,032	15,024	10,016	-	7,199	
		W	3,892	1,283	962	641	-	352	3,772	1,165	873	582	-	319	3,611	1,027	770	513	-	281	
-4	-20.0	Q(Btu/h)	27,016	17,728	13,296	8,864	-	6,371	28,274	18,880	14,160	9,440	-	6,785	29,532	19,840	14,880	9,920	-	7,130	
		W	3,912	1,270	953	635	-	348	3,792	1,152	864	576	-	316	3,631	1,014	760	507	-	278	
-13	-25.0	Q(Btu/h)	23,902	17,561	13,171	8,780	-	6,311	25,160	18,713	14,035	9,356	-	6,725	26,418	19,673	14,755	9,836	-	7,070	
		W	3,932	1,250	937	625	-	343	3,812	1,132	849	566	-	310	3,651	994	745	497	-	272	

**PLA-AE36NL
PUZ-AK36NLHZ
1) COOLING**

Rated
Q(Btu/h): 36,000
W: 2,620

Indoor W.B. Outdoor D.B. (°F) (°C)	71°F / 21.7°C							67°F / 19.4°C							63°F / 17.2°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
115 46.1	Q(Btu/h)	36,893	36,288	27,216	18,144	-	14,414	34,038	33,480	25,110	16,740	-	13,299	31,952	31,428	23,571	15,714	-	12,484		
	W	3,343	3,196	2,397	1,598	-	854	3,233	3,092	2,319	1,546	-	826	3,151	3,013	2,260	1,507	-	805		
110 43.3	Q(Btu/h)	38,759	38,124	28,593	19,062	-	15,144	35,905	35,316	26,487	17,658	-	14,028	33,818	33,264	24,948	16,632	-	13,213		
	W	3,173	3,034	2,275	1,517	-	811	3,063	2,929	2,197	1,465	-	783	2,981	2,851	2,138	1,425	-	762		
105 40.6	Q(Btu/h)	39,565	38,916	29,187	19,458	-	15,458	36,710	36,108	27,081	18,054	-	14,343	34,624	34,056	25,542	17,028	-	13,528		
	W	3,066	2,932	2,199	1,466	-	783	2,956	2,827	2,120	1,413	-	755	2,874	2,748	2,061	1,374	-	734		
100 37.8	Q(Btu/h)	40,626	39,960	29,970	19,980	-	15,873	37,771	37,152	27,864	18,576	-	14,758	35,685	35,100	26,325	17,550	-	13,943		
	W	2,918	2,790	2,093	1,395	-	746	2,809	2,686	2,014	1,343	-	718	2,726	2,607	1,955	1,303	-	697		
95 35.0	Q(Btu/h)	41,504	40,824	30,618	20,412	-	16,216	38,650	38,016	28,512	19,008	-	15,101	36,563	35,964	26,973	17,982	-	14,286		
	W	2,800	2,678	2,008	1,339	-	715	2,691	2,573	1,930	1,286	-	687	2,608	2,494	1,871	1,247	-	666		
90 32.2	Q(Btu/h)	42,090	41,400	31,050	20,700	-	16,445	39,235	38,592	28,944	19,296	-	15,330	37,149	36,540	27,405	18,270	-	14,515		
	W	2,713	2,594	1,945	1,297	-	693	2,603	2,489	1,867	1,245	-	665	2,521	2,410	1,808	1,205	-	644		
85 29.4	Q(Btu/h)	42,529	41,832	31,374	20,916	-	16,617	39,674	39,024	29,268	19,512	-	15,501	37,588	36,972	27,729	18,486	-	14,686		
	W	2,630	2,515	1,886	1,258	-	672	2,521	2,410	1,808	1,205	-	644	2,439	2,332	1,749	1,166	-	623		
80 26.7	Q(Btu/h)	43,188	42,480	31,860	21,240	-	16,874	40,333	39,672	29,754	19,836	-	15,759	38,247	37,620	28,215	18,810	-	14,944		
	W	2,543	2,431	1,824	1,216	-	650	2,433	2,327	1,745	1,163	-	622	2,351	2,248	1,686	1,124	-	601		
75 23.9	Q(Btu/h)	43,664	42,948	32,211	21,474	-	17,060	40,809	40,140	30,105	20,070	-	15,945	38,723	38,088	28,566	19,044	-	15,129		
	W	2,466	2,358	1,769	1,179	-	630	2,356	2,253	1,690	1,127	-	602	2,274	2,175	1,631	1,087	-	581		
70 21.1	Q(Btu/h)	43,920	43,200	32,400	21,600	-	17,160	41,065	40,392	30,294	20,196	-	16,045	38,979	38,340	28,755	19,170	-	15,230		
	W	2,406	2,300	1,725	1,150	-	615	2,296	2,196	1,647	1,098	-	587	2,214	2,117	1,588	1,058	-	566		
67 19.4	Q(Btu/h)	44,213	43,488	32,616	21,744	-	17,274	41,358	40,680	30,510	20,340	-	16,159	39,272	38,628	28,971	19,314	-	15,344		
	W	2,362	2,258	1,694	1,129	-	603	2,252	2,154	1,615	1,077	-	575	2,170	2,075	1,556	1,038	-	554		

PLA-AE36NL
PUZ-AK36NLHZ
2) HEATING

Rated
 Q(Btu/h): 38,000
 W: 2,470

Indoor D.B. Outdoor W.B. (°F) (°C)	Q(Btu/h) W	77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C					
		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
65 18.3	Q(Btu/h)	51,052	48,499	36,375	24,250	-	16,592	52,532	49,905	37,429	24,953	-	17,073	54,212	51,501	38,626	25,751	-	17,619
	W	3,367	3,236	2,427	1,618	-	812	3,135	3,038	2,279	1,519	-	763	2,956	2,841	2,130	1,420	-	713
60 15.6	Q(Btu/h)	48,200	45,790	34,343	22,895	-	15,665	49,680	47,196	35,397	23,598	-	16,146	51,360	48,792	36,594	24,396	-	16,692
	W	3,238	3,112	2,334	1,556	-	781	3,007	2,915	2,186	1,457	-	732	2,827	2,717	2,038	1,359	-	682
55 12.8	Q(Btu/h)	45,000	42,750	32,063	21,375	-	14,625	46,480	44,156	33,117	22,078	-	15,106	48,160	45,752	34,314	22,876	-	15,652
	W	3,110	3,013	2,260	1,507	-	756	2,878	2,816	2,112	1,408	-	707	2,699	2,618	1,964	1,309	-	657
50 10.0	Q(Btu/h)	42,320	40,204	30,153	20,102	-	13,754	43,800	41,610	31,208	20,805	-	14,235	45,480	43,206	32,405	21,603	-	14,781
	W	2,981	2,878	2,158	1,439	-	722	2,750	2,680	2,010	1,340	-	673	2,570	2,482	1,862	1,241	-	623
45 7.2	Q(Btu/h)	36,445	37,240	27,930	18,620	-	12,740	37,925	38,646	28,985	19,323	-	13,221	39,405	40,242	30,182	20,121	-	13,767
	W	2,853	2,717	2,038	1,359	-	682	2,621	2,519	1,890	1,260	-	632	2,442	2,322	1,741	1,161	-	583
40 4.4	Q(Btu/h)	35,520	31,160	23,370	15,580	-	10,660	37,000	32,566	24,425	16,283	-	11,141	38,480	34,162	25,622	17,081	-	11,687
	W	2,776	2,495	1,871	1,247	-	626	2,544	2,347	1,760	1,173	-	589	2,364	2,174	1,630	1,087	-	546
35 1.7	Q(Btu/h)	35,520	26,980	20,235	13,490	-	9,230	37,000	30,020	22,515	15,010	-	10,270	38,480	31,920	23,940	15,960	-	10,920
	W	3,132	2,351	1,764	1,176	-	590	2,988	2,203	1,652	1,102	-	553	2,795	2,030	1,523	1,015	-	510
30 -1.1	Q(Btu/h)	35,520	25,840	19,380	12,920	-	8,840	37,000	27,208	20,406	13,604	-	9,308	38,480	28,348	21,261	14,174	-	9,698
	W	3,686	2,144	1,608	1,072	-	538	3,542	1,996	1,497	998	-	501	3,349	1,823	1,367	911	-	458
25 -3.9	Q(Btu/h)	35,520	24,700	18,525	12,350	-	8,450	37,000	26,068	19,551	13,034	-	8,918	38,480	27,208	20,406	13,604	-	9,308
	W	4,000	1,865	1,399	932	-	468	3,855	1,717	1,287	858	-	431	3,662	1,544	1,158	772	-	388
20 -6.7	Q(Btu/h)	35,520	23,560	17,670	11,780	-	8,060	37,000	24,928	18,696	12,464	-	8,528	38,480	26,068	19,551	13,034	-	8,918
	W	4,216	1,828	1,371	914	-	459	4,072	1,680	1,260	840	-	422	3,879	1,507	1,130	753	-	378
15 -9.4	Q(Btu/h)	35,520	22,990	17,243	11,495	-	7,865	37,000	24,358	18,269	12,179	-	8,333	38,480	25,498	19,124	12,749	-	8,723
	W	4,409	1,741	1,306	871	-	437	4,265	1,593	1,195	797	-	400	4,072	1,420	1,065	710	-	357
10 -12.2	Q(Btu/h)	35,520	22,116	16,587	11,058	-	7,566	37,000	23,484	17,613	11,742	-	8,034	38,480	24,624	18,468	12,312	-	8,424
	W	4,530	1,610	1,208	805	-	404	4,385	1,462	1,097	731	-	367	4,192	1,289	967	645	-	324
5 -15.0	Q(Btu/h)	35,520	21,641	16,231	10,821	-	7,404	37,000	23,009	17,257	11,505	-	7,872	38,480	24,149	18,112	12,075	-	8,262
	W	4,626	1,605	1,204	802	-	403	4,481	1,457	1,092	728	-	366	4,289	1,284	963	642	-	322
0 -17.8	Q(Btu/h)	33,485	21,280	15,960	10,640	-	7,280	34,965	22,648	16,986	11,324	-	7,748	36,445	23,788	17,841	11,894	-	8,138
	W	4,674	1,608	1,206	804	-	404	4,530	1,460	1,095	730	-	367	4,337	1,287	966	644	-	323
-4 -20.0	Q(Btu/h)	31,783	21,052	15,789	10,526	-	7,202	33,263	22,420	16,815	11,210	-	7,670	34,743	23,560	17,670	11,780	-	8,060
	W	4,698	1,592	1,194	796	-	400	4,554	1,444	1,083	722	-	363	4,361	1,271	953	636	-	319
-13 -25.0	Q(Btu/h)	28,120	20,853	15,640	10,427	-	7,134	29,600	22,221	16,666	11,111	-	7,602	31,080	23,361	17,521	11,681	-	7,992
	W	4,722	1,567	1,175	784	-	393	4,578	1,419	1,064	709	-	356	4,385	1,246	935	623	-	313

PLA-AE42NL
PUZ-AK42NLHZ
1) COOLING

Rated
 Q(Btu/h): 42,000
 W: 3,530

Indoor W.B.	Outdoor D.B.	Q(Btu/h)	71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	43,344	42,336	31,752	21,168	-	16,934	39,990	39,060	29,295	19,530	-	15,624	37,539	36,666	27,500	18,333	-	14,666
		W	4,453	4,307	3,230	2,153	-	1,135	4,307	4,165	3,124	2,083	-	1,097	4,198	4,060	3,045	2,030	-	1,070
110	43.3	Q(Btu/h)	45,537	44,478	33,359	22,239	-	17,791	42,183	41,202	30,902	20,601	-	16,481	39,732	38,808	29,106	19,404	-	15,523
		W	4,227	4,088	3,066	2,044	-	1,077	4,081	3,947	2,960	1,973	-	1,040	3,971	3,841	2,880	1,920	-	1,012
105	40.6	Q(Btu/h)	46,483	45,402	34,052	22,701	-	18,161	43,129	42,126	31,595	21,063	-	16,850	40,678	39,732	29,799	19,866	-	15,893
		W	4,084	3,950	2,963	1,975	-	1,041	3,938	3,809	2,857	1,904	-	1,003	3,829	3,703	2,777	1,851	-	976
100	37.8	Q(Btu/h)	47,730	46,620	34,965	23,310	-	18,648	44,376	43,344	32,508	21,672	-	17,338	41,925	40,950	30,713	20,475	-	16,380
		W	3,887	3,759	2,820	1,880	-	990	3,741	3,618	2,714	1,809	-	953	3,632	3,512	2,634	1,756	-	925
95	35.0	Q(Btu/h)	48,762	47,628	35,721	23,814	-	19,051	45,408	44,352	33,264	22,176	-	17,741	42,957	41,958	31,469	20,979	-	16,783
		W	3,730	3,608	2,706	1,804	-	950	3,584	3,466	2,600	1,733	-	913	3,475	3,361	2,520	1,680	-	885
90	32.2	Q(Btu/h)	49,450	48,300	36,225	24,150	-	19,320	46,096	45,024	33,768	22,512	-	18,010	43,645	42,630	31,973	21,315	-	17,052
		W	3,614	3,495	2,621	1,747	-	921	3,468	3,354	2,515	1,677	-	884	3,358	3,248	2,436	1,624	-	856
85	29.4	Q(Btu/h)	49,966	48,804	36,603	24,402	-	19,522	46,612	45,528	34,146	22,764	-	18,211	44,161	43,134	32,351	21,567	-	17,254
		W	3,504	3,389	2,542	1,694	-	893	3,358	3,248	2,436	1,624	-	856	3,249	3,142	2,356	1,571	-	828
80	26.7	Q(Btu/h)	50,740	49,560	37,170	24,780	-	19,824	47,386	46,284	34,713	23,142	-	18,514	44,935	43,890	32,918	21,945	-	17,556
		W	3,387	3,276	2,457	1,638	-	863	3,241	3,135	2,351	1,567	-	826	3,132	3,029	2,272	1,514	-	798
75	23.9	Q(Btu/h)	51,299	50,106	37,580	25,053	-	20,042	47,945	46,830	35,123	23,415	-	18,732	45,494	44,436	33,327	22,218	-	17,774
		W	3,285	3,177	2,383	1,589	-	837	3,139	3,036	2,277	1,518	-	800	3,030	2,930	2,197	1,465	-	772
70	21.1	Q(Btu/h)	51,600	50,400	37,800	25,200	-	20,160	48,246	47,124	35,343	23,562	-	18,850	45,795	44,730	33,548	22,365	-	17,892
		W	3,205	3,099	2,325	1,550	-	817	3,059	2,958	2,219	1,479	-	779	2,949	2,852	2,139	1,426	-	751
67	19.4	Q(Btu/h)	51,944	50,736	38,052	25,368	-	20,294	48,590	47,460	35,595	23,730	-	18,984	46,139	45,066	33,800	22,533	-	18,026
		W	3,146	3,043	2,282	1,521	-	802	3,000	2,902	2,176	1,451	-	764	2,891	2,796	2,097	1,398	-	737

PLA-AE42NL
PUZ-AK42NLHZ
2) HEATING

Rated
 Q(Btu/h): 48,000
 W: 3,720

Indoor D.B.		77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																			
65	18.3	Q(Btu/h)	68,920	61,262	45,947	30,631	-	20,421	70,918	63,038	47,279	31,519	-	21,013	73,186	65,054	48,791	32,527	-	21,685
		W	5,699	4,873	3,655	2,437	-	1,114	5,307	4,576	3,432	2,288	-	1,046	5,003	4,278	3,209	2,139	-	978
60	15.6	Q(Btu/h)	65,070	57,840	43,380	28,920	-	19,280	67,068	59,616	44,712	29,808	-	19,872	69,336	61,632	46,224	30,816	-	20,544
		W	5,481	4,687	3,515	2,344	-	1,071	5,090	4,390	3,292	2,195	-	1,003	4,785	4,092	3,069	2,046	-	935
55	12.8	Q(Btu/h)	60,750	54,000	40,500	27,000	-	18,000	62,748	55,776	41,832	27,888	-	18,592	65,016	57,792	43,344	28,896	-	19,264
		W	5,264	4,538	3,404	2,269	-	1,037	4,872	4,241	3,181	2,120	-	969	4,568	3,943	2,957	1,972	-	901
50	10.0	Q(Btu/h)	57,132	50,784	38,088	25,392	-	16,928	59,130	52,560	39,420	26,280	-	17,520	61,398	54,576	40,932	27,288	-	18,192
		W	5,046	4,334	3,250	2,167	-	990	4,655	4,036	3,027	2,018	-	922	4,350	3,739	2,804	1,869	-	854
45	7.2	Q(Btu/h)	47,491	47,040	35,280	23,520	-	15,680	49,420	48,816	36,612	24,408	-	16,272	51,348	50,832	38,124	25,416	-	16,944
		W	4,829	4,092	3,069	2,046	-	935	4,437	3,794	2,846	1,897	-	867	4,133	3,497	2,623	1,748	-	799
40	4.4	Q(Btu/h)	46,286	39,360	29,520	19,680	-	13,120	48,214	41,136	30,852	20,568	-	13,712	50,143	43,152	32,364	21,576	-	14,384
		W	4,698	3,757	2,818	1,879	-	859	4,307	3,534	2,651	1,767	-	808	4,002	3,274	2,455	1,637	-	748
35	1.7	Q(Btu/h)	46,286	34,080	25,560	17,040	-	11,360	48,214	37,920	28,440	18,960	-	12,640	50,143	40,320	30,240	20,160	-	13,440
		W	5,007	3,541	2,656	1,771	-	809	4,776	3,318	2,489	1,659	-	758	4,468	3,058	2,293	1,529	-	699
30	-1.1	Q(Btu/h)	46,286	32,640	24,480	16,320	-	10,880	48,214	34,368	25,776	17,184	-	11,456	50,143	35,808	26,856	17,904	-	11,936
		W	5,893	3,229	2,422	1,614	-	738	5,662	3,006	2,254	1,503	-	687	5,354	2,745	2,059	1,373	-	627
25	-3.9	Q(Btu/h)	46,286	31,200	23,400	15,600	-	10,400	48,214	32,928	24,696	16,464	-	10,976	50,143	34,368	25,776	17,184	-	11,456
		W	6,394	2,809	2,106	1,404	-	642	6,163	2,585	1,939	1,293	-	591	5,854	2,325	1,744	1,163	-	531
20	-6.7	Q(Btu/h)	46,286	29,760	22,320	14,880	-	9,920	48,214	31,488	23,616	15,744	-	10,496	50,143	32,928	24,696	16,464	-	10,976
		W	6,740	2,753	2,065	1,376	-	629	6,509	2,530	1,897	1,265	-	578	6,201	2,269	1,702	1,135	-	519
15	-9.4	Q(Btu/h)	46,286	29,040	21,780	14,520	-	9,680	48,214	30,768	23,076	15,384	-	10,256	50,143	32,208	24,156	16,104	-	10,736
		W	7,048	2,623	1,967	1,311	-	599	6,817	2,399	1,800	1,200	-	548	6,509	2,139	1,604	1,070	-	489
10	-12.2	Q(Btu/h)	46,286	27,936	20,952	13,968	-	9,312	48,214	29,664	22,248	14,832	-	9,888	50,143	31,104	23,328	15,552	-	10,368
		W	7,241	2,425	1,819	1,213	-	554	7,010	2,202	1,652	1,101	-	503	6,702	1,942	1,456	971	-	444
5	-15.0	Q(Btu/h)	46,286	27,336	20,502	13,668	-	9,112	48,214	29,064	21,798	14,532	-	9,688	50,143	30,504	22,878	15,252	-	10,168
		W	7,395	2,417	1,813	1,208	-	552	7,164	2,194	1,645	1,097	-	501	6,856	1,933	1,450	967	-	442
0	-17.8	Q(Btu/h)	43,634	26,880	20,160	13,440	-	8,960	45,563	28,608	21,456	14,304	-	9,536	47,491	30,048	22,536	15,024	-	10,016
		W	7,472	2,422	1,817	1,211	-	554	7,241	2,199	1,649	1,100	-	503	6,933	1,939	1,454	969	-	443
-4	-20.0	Q(Btu/h)	41,416	26,592	19,944	13,296	-	8,864	43,345	28,320	21,240	14,160	-	9,440	45,273	29,760	22,320	14,880	-	9,920
		W	7,511	2,398	1,799	1,199	-	548	7,279	2,175	1,631	1,088	-	497	6,971	1,915	1,436	957	-	437
-13	-25.0	Q(Btu/h)	36,643	26,341	19,756	13,171	-	8,780	38,571	28,069	21,052	14,035	-	9,356	40,500	29,509	22,132	14,755	-	9,836
		W	7,549	2,360	1,770	1,180	-	539	7,318	2,137	1,603	1,069	-	488	7,010	1,877	1,407	938	-	429

PLA-AE48NL
PUZ-AK48NLHZ
1) COOLING

Rated
 Q(Btu/h): 48,000
 W: 4,560

Indoor W.B. Outdoor D.B. (°F) (°C)	71°F / 21.7°C							67°F / 19.4°C							63°F / 17.2°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
115 46.1 Q(Btu/h)	49,392	48,384	36,288	24,192	-	16,934		45,570	44,640	33,480	22,320	-	15,624		42,777	41,904	31,428	20,952	-	14,666	
W	5,819	5,563	4,172	2,782	-	1,135		5,629	5,381	4,036	2,690	-	1,097		5,486	5,244	3,933	2,622	-	1,070	
110 43.3 Q(Btu/h)	51,891	50,832	38,124	25,416	-	17,791		48,069	47,088	35,316	23,544	-	16,481		45,276	44,352	33,264	22,176	-	15,523	
W	5,524	5,280	3,960	2,640	-	1,077		5,333	5,098	3,824	2,549	-	1,040		5,190	4,961	3,721	2,481	-	1,012	
105 40.6 Q(Btu/h)	52,969	51,888	38,916	25,944	-	18,161		49,147	48,144	36,108	24,072	-	16,850		46,354	45,408	34,056	22,704	-	15,893	
W	5,338	5,103	3,827	2,551	-	1,041		5,147	4,920	3,690	2,460	-	1,003		5,004	4,783	3,588	2,392	-	976	
100 37.8 Q(Btu/h)	54,390	53,280	39,960	26,640	-	18,648		50,568	49,536	37,152	24,768	-	17,338		47,775	46,800	35,100	23,400	-	16,380	
W	5,080	4,856	3,642	2,428	-	990		4,889	4,674	3,506	2,337	-	953		4,746	4,537	3,403	2,269	-	925	
95 35.0 Q(Btu/h)	55,566	54,432	40,824	27,216	-	19,051		51,744	50,688	38,016	25,344	-	17,741		48,951	47,952	35,964	23,976	-	16,783	
W	4,875	4,660	3,495	2,330	-	950		4,684	4,478	3,358	2,239	-	913		4,541	4,341	3,256	2,171	-	885	
90 32.2 Q(Btu/h)	56,350	55,200	41,400	27,600	-	19,320		52,528	51,456	38,592	25,728	-	18,010		49,735	48,720	36,540	24,360	-	17,052	
W	4,722	4,514	3,386	2,257	-	921		4,532	4,332	3,249	2,166	-	884		4,388	4,195	3,146	2,098	-	856	
85 29.4 Q(Btu/h)	56,938	55,776	41,832	27,888	-	19,522		53,116	52,032	39,024	26,016	-	18,211		50,323	49,296	36,972	24,648	-	17,254	
W	4,579	4,378	3,283	2,189	-	893		4,388	4,195	3,146	2,098	-	856		4,245	4,058	3,044	2,029	-	828	
80 26.7 Q(Btu/h)	57,820	56,640	42,480	28,320	-	19,824		53,998	52,896	39,672	26,448	-	18,514		51,205	50,160	37,620	25,080	-	17,556	
W	4,427	4,232	3,174	2,116	-	863		4,236	4,049	3,037	2,025	-	826		4,093	3,912	2,934	1,956	-	798	
75 23.9 Q(Btu/h)	58,457	57,264	42,948	28,632	-	20,042		54,635	53,520	40,140	26,760	-	18,732		51,842	50,784	38,088	25,392	-	17,774	
W	4,293	4,104	3,078	2,052	-	837		4,102	3,922	2,941	1,961	-	800		3,959	3,785	2,839	1,892	-	772	
70 21.1 Q(Btu/h)	58,800	57,600	43,200	28,800	-	20,160		54,978	53,856	40,392	26,928	-	18,850		52,185	51,120	38,340	25,560	-	17,892	
W	4,188	4,004	3,003	2,002	-	817		3,997	3,821	2,866	1,911	-	779		3,854	3,684	2,763	1,842	-	751	
67 19.4 Q(Btu/h)	59,192	57,984	43,488	28,992	-	20,294		55,370	54,240	40,680	27,120	-	18,984		52,577	51,504	38,628	25,752	-	18,026	
W	4,112	3,931	2,948	1,965	-	802		3,921	3,748	2,811	1,874	-	764		3,778	3,612	2,709	1,806	-	737	

**PLA-AE48NL
PUZ-AK48NLHZ
2) HEATING**

Rated
Q(Btu/h): 52,000
W: 4,170

Indoor D.B.		77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min			
(°F)	(°C)																					
65	18.3	Q(Btu/h)	76,578	66,368	49,776	33,184	-	20,421	78,798	68,292	51,219	34,146	-	21,013	81,318	70,476	52,857	35,238	-	21,685		
		W	6,799	5,463	4,097	2,731	-	1,114	6,332	5,129	3,847	2,565	-	1,046	5,969	4,796	3,597	2,398	-	978		
60	15.6	Q(Btu/h)	72,300	62,660	46,995	31,330	-	19,280	74,520	64,584	48,438	32,292	-	19,872	77,040	66,768	50,076	33,384	-	20,544		
		W	6,539	5,254	3,941	2,627	-	1,071	6,072	4,921	3,690	2,460	-	1,003	5,709	4,587	3,440	2,294	-	935		
55	12.8	Q(Btu/h)	67,500	58,500	43,875	29,250	-	18,000	69,720	60,424	45,318	30,212	-	18,592	72,240	62,608	46,956	31,304	-	19,264		
		W	6,280	5,087	3,816	2,544	-	1,037	5,813	4,754	3,565	2,377	-	969	5,450	4,420	3,315	2,210	-	901		
50	10.0	Q(Btu/h)	63,480	55,016	41,262	27,508	-	16,928	65,700	56,940	42,705	28,470	-	17,520	68,220	59,124	44,343	29,562	-	18,192		
		W	6,020	4,858	3,644	2,429	-	990	5,553	4,524	3,393	2,262	-	922	5,190	4,191	3,143	2,095	-	854		
45	7.2	Q(Btu/h)	54,668	50,960	38,220	25,480	-	15,680	56,888	52,884	39,663	26,442	-	16,272	59,108	55,068	41,301	27,534	-	16,944		
		W	5,761	4,587	3,440	2,294	-	935	5,294	4,253	3,190	2,127	-	867	4,931	3,920	2,940	1,960	-	799		
40	4.4	Q(Btu/h)	53,280	42,640	31,980	21,320	-	13,120	55,500	44,564	33,423	22,282	-	13,712	57,720	46,748	35,061	23,374	-	14,384		
		W	5,605	4,212	3,159	2,106	-	859	5,138	3,962	2,971	1,981	-	808	4,775	3,670	2,752	1,835	-	748		
35	1.7	Q(Btu/h)	53,280	36,920	27,690	18,460	-	11,360	55,500	41,080	30,810	20,540	-	12,640	57,720	43,680	32,760	21,840	-	13,440		
		W	6,325	3,970	2,977	1,985	-	809	6,033	3,720	2,790	1,860	-	758	5,644	3,428	2,571	1,714	-	699		
30	-1.1	Q(Btu/h)	53,280	35,360	26,520	17,680	-	10,880	55,500	37,232	27,924	18,616	-	11,456	57,720	38,792	29,094	19,396	-	11,936		
		W	7,444	3,620	2,715	1,810	-	738	7,152	3,369	2,527	1,685	-	687	6,763	3,077	2,308	1,539	-	627		
25	-3.9	Q(Btu/h)	53,280	33,800	25,350	16,900	-	10,400	55,500	35,672	26,754	17,836	-	10,976	57,720	37,232	27,924	18,616	-	11,456		
		W	8,077	3,148	2,361	1,574	-	642	7,785	2,898	2,174	1,449	-	591	7,396	2,606	1,955	1,303	-	531		
20	-6.7	Q(Btu/h)	53,280	32,240	24,180	16,120	-	9,920	55,500	34,112	25,584	17,056	-	10,496	57,720	35,672	26,754	17,836	-	10,976		
		W	8,515	3,086	2,314	1,543	-	629	8,223	2,836	2,127	1,418	-	578	7,834	2,544	1,908	1,272	-	519		
15	-9.4	Q(Btu/h)	53,280	31,460	23,595	15,730	-	9,680	55,500	33,332	24,999	16,666	-	10,256	57,720	34,892	26,169	17,446	-	10,736		
		W	8,904	2,940	2,205	1,470	-	599	8,612	2,690	2,017	1,345	-	548	8,223	2,398	1,798	1,199	-	489		
10	-12.2	Q(Btu/h)	53,280	30,264	22,698	15,132	-	9,312	55,500	32,136	24,102	16,068	-	9,888	57,720	33,696	25,272	16,848	-	10,368		
		W	9,147	2,719	2,039	1,359	-	554	8,855	2,469	1,851	1,234	-	503	8,466	2,177	1,633	1,088	-	444		
5	-15.0	Q(Btu/h)	53,280	29,614	22,211	14,807	-	9,112	55,500	31,486	23,615	15,743	-	9,688	57,720	33,046	24,785	16,523	-	10,168		
		W	9,342	2,709	2,032	1,355	-	552	9,050	2,459	1,844	1,230	-	501	8,661	2,167	1,625	1,084	-	442		
0	-17.8	Q(Btu/h)	50,228	29,120	21,840	14,560	-	8,960	52,448	30,992	23,244	15,496	-	9,536	54,668	32,552	24,414	16,276	-	10,016		
		W	9,439	2,716	2,037	1,358	-	554	9,147	2,465	1,849	1,233	-	503	8,758	2,173	1,630	1,087	-	443		
-4	-20.0	Q(Btu/h)	47,675	28,808	21,606	14,404	-	8,864	49,895	30,680	23,010	15,340	-	9,440	52,115	32,240	24,180	16,120	-	9,920		
		W	9,488	2,688	2,016	1,344	-	548	9,196	2,438	1,829	1,219	-	497	8,807	2,146	1,610	1,073	-	437		
-13	-25.0	Q(Btu/h)	42,180	28,536	21,402	14,268	-	8,780	44,400	30,408	22,806	15,204	-	9,356	46,620	31,968	23,976	15,984	-	9,836		
		W	9,537	2,646	1,984	1,323	-	539	9,245	2,396	1,797	1,198	-	488	8,855	2,104	1,578	1,052	-	429		

PKA-AK24NL
PUZ-AK24NLHZ
1) COOLING

Rated
 Q(Btu/h): 24,000
 W: 1,650

Indoor W.B. Outdoor D.B. (°F) (°C)			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	25,200	24,192	18,144	-	-	13,709	23,250	22,320	16,740	-	-	12,648	21,825	20,952	15,714	-	-	11,873
		W	2,111	2,013	1,510	-	-	903	2,041	1,947	1,460	-	-	873	1,990	1,898	1,423	-	-	851
110	43.3	Q(Btu/h)	26,475	25,416	19,062	-	-	14,402	24,525	23,544	17,658	-	-	13,342	23,100	22,176	16,632	-	-	12,566
		W	2,003	1,911	1,433	-	-	857	1,934	1,845	1,384	-	-	827	1,882	1,795	1,346	-	-	805
105	40.6	Q(Btu/h)	27,025	25,944	19,458	-	-	14,702	25,075	24,072	18,054	-	-	13,641	23,650	22,704	17,028	-	-	12,866
		W	1,936	1,846	1,385	-	-	828	1,867	1,780	1,335	-	-	798	1,815	1,731	1,298	-	-	776
100	37.8	Q(Btu/h)	27,750	26,640	19,980	-	-	15,096	25,800	24,768	18,576	-	-	14,035	24,375	23,400	17,550	-	-	13,260
		W	1,842	1,757	1,318	-	-	788	1,773	1,691	1,268	-	-	759	1,721	1,642	1,231	-	-	736
95	35.0	Q(Btu/h)	28,350	27,216	20,412	-	-	15,422	26,400	25,344	19,008	-	-	14,362	24,975	23,976	17,982	-	-	13,586
		W	1,768	1,686	1,265	-	-	756	1,699	1,620	1,215	-	-	727	1,647	1,571	1,178	-	-	704
90	32.2	Q(Btu/h)	28,750	27,600	20,700	-	-	15,640	26,800	25,728	19,296	-	-	14,579	25,375	24,360	18,270	-	-	13,804
		W	1,713	1,634	1,225	-	-	733	1,644	1,568	1,176	-	-	703	1,592	1,518	1,139	-	-	681
85	29.4	Q(Btu/h)	29,050	27,888	20,916	-	-	15,803	27,100	26,016	19,512	-	-	14,742	25,675	24,648	18,486	-	-	13,967
		W	1,661	1,584	1,188	-	-	710	1,592	1,518	1,139	-	-	681	1,540	1,469	1,101	-	-	659
80	26.7	Q(Btu/h)	29,500	28,320	21,240	-	-	16,048	27,550	26,448	19,836	-	-	14,987	26,125	25,080	18,810	-	-	14,212
		W	1,605	1,531	1,148	-	-	687	1,536	1,465	1,099	-	-	657	1,484	1,416	1,062	-	-	635
75	23.9	Q(Btu/h)	29,825	28,632	21,474	-	-	16,225	27,875	26,760	20,070	-	-	15,164	26,450	25,392	19,044	-	-	14,389
		W	1,557	1,485	1,114	-	-	666	1,488	1,419	1,064	-	-	636	1,436	1,370	1,027	-	-	614
70	21.1	Q(Btu/h)	30,000	28,800	21,600	-	-	16,320	28,050	26,928	20,196	-	-	15,259	26,625	25,560	19,170	-	-	14,484
		W	1,519	1,449	1,087	-	-	650	1,450	1,383	1,037	-	-	620	1,398	1,333	1,000	-	-	598
67	19.4	Q(Btu/h)	30,200	28,992	21,744	-	-	16,429	28,250	27,120	20,340	-	-	15,368	26,825	25,752	19,314	-	-	14,593
		W	1,491	1,422	1,067	-	-	638	1,422	1,356	1,017	-	-	608	1,370	1,307	980	-	-	586

PKA-AK24NL
PUZ-AK24NLHZ
2) HEATING

Rated
 Q(Btu/h): 26,000
 W: 1,720

Indoor D.B.		77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min			
(°F)	(°C)																					
65	18.3	Q(Btu/h)	35,736	33,184	24,888	16,592	-	16,337	36,772	34,146	25,609	17,073	-	16,810	37,948	35,238	26,428	17,619	-	17,348		
		W	2,450	2,253	1,690	1,127	-	891	2,281	2,116	1,587	1,058	-	836	2,151	1,978	1,484	989	-	782		
60	15.6	Q(Btu/h)	33,740	31,330	23,498	15,665	-	15,424	34,776	32,292	24,219	16,146	-	15,898	35,952	33,384	25,038	16,692	-	16,435		
		W	2,356	2,167	1,625	1,084	-	857	2,188	2,030	1,522	1,015	-	802	2,057	1,892	1,419	946	-	748		
55	12.8	Q(Btu/h)	31,500	29,250	21,938	14,625	-	14,400	32,536	30,212	22,659	15,106	-	14,874	33,712	31,304	23,478	15,652	-	15,411		
		W	2,263	2,098	1,574	1,049	-	830	2,094	1,961	1,471	980	-	775	1,964	1,823	1,367	912	-	721		
50	10.0	Q(Btu/h)	29,624	27,508	20,631	13,754	-	13,542	30,660	28,470	21,353	14,235	-	14,016	31,836	29,562	22,172	14,781	-	14,554		
		W	2,169	2,004	1,503	1,002	-	792	2,001	1,866	1,400	933	-	738	1,870	1,729	1,296	864	-	683		
45	7.2	Q(Btu/h)	25,958	25,480	19,110	12,740	-	12,544	27,012	26,442	19,832	13,221	-	13,018	28,066	27,534	20,651	13,767	-	13,555		
		W	2,076	1,892	1,419	946	-	748	1,907	1,754	1,316	877	-	694	1,777	1,617	1,213	808	-	639		
40	4.4	Q(Btu/h)	25,299	21,320	15,990	10,660	-	10,496	26,353	22,282	16,712	11,141	-	10,970	27,407	23,374	17,531	11,687	-	11,507		
		W	2,020	1,737	1,303	869	-	687	1,851	1,634	1,226	817	-	646	1,720	1,514	1,135	757	-	598		
35	1.7	Q(Btu/h)	25,299	18,460	13,845	9,230	-	9,088	26,353	20,540	15,405	10,270	-	10,112	27,407	21,840	16,380	10,920	-	10,752		
		W	2,152	1,637	1,228	819	-	647	2,053	1,534	1,151	767	-	607	1,921	1,414	1,060	707	-	559		
30	-1.1	Q(Btu/h)	25,299	17,680	13,260	8,840	-	8,704	26,353	18,616	13,962	9,308	-	9,165	27,407	19,396	14,547	9,698	-	9,549		
		W	2,533	1,493	1,120	746	-	590	2,434	1,390	1,042	695	-	549	2,301	1,269	952	635	-	502		
25	-3.9	Q(Btu/h)	25,299	16,900	12,675	8,450	-	8,320	26,353	17,836	13,377	8,918	-	8,781	27,407	18,616	13,962	9,308	-	9,165		
		W	2,749	1,299	974	649	-	513	2,649	1,195	897	598	-	473	2,517	1,075	806	538	-	425		
20	-6.7	Q(Btu/h)	25,299	16,120	12,090	8,060	-	7,936	26,353	17,056	12,792	8,528	-	8,397	27,407	17,836	13,377	8,918	-	8,781		
		W	2,898	1,273	955	636	-	503	2,798	1,170	877	585	-	462	2,666	1,049	787	525	-	415		
15	-9.4	Q(Btu/h)	25,299	15,730	11,798	7,865	-	7,744	26,353	16,666	12,500	8,333	-	8,205	27,407	17,446	13,085	8,723	-	8,589		
		W	3,030	1,213	909	606	-	479	2,931	1,109	832	555	-	439	2,798	989	742	495	-	391		
10	-12.2	Q(Btu/h)	25,299	15,132	11,349	7,566	-	7,450	26,353	16,068	12,051	8,034	-	7,910	27,407	16,848	12,636	8,424	-	8,294		
		W	3,113	1,121	841	561	-	443	3,013	1,018	764	509	-	403	2,881	898	673	449	-	355		
5	-15.0	Q(Btu/h)	25,299	14,807	11,105	7,404	-	7,290	26,353	15,743	11,807	7,872	-	7,750	27,407	16,523	12,392	8,262	-	8,134		
		W	3,179	1,117	838	559	-	442	3,080	1,014	761	507	-	401	2,947	894	670	447	-	353		
0	-17.8	Q(Btu/h)	23,849	14,560	10,920	7,280	-	7,168	24,904	15,496	11,622	7,748	-	7,629	25,958	16,276	12,207	8,138	-	8,013		
		W	3,212	1,120	840	560	-	443	3,113	1,017	763	508	-	402	2,980	896	672	448	-	354		
-4	-20.0	Q(Btu/h)	22,637	14,404	10,803	7,202	-	7,091	23,691	15,340	11,505	7,670	-	7,552	24,745	16,120	12,090	8,060	-	7,936		
		W	3,229	1,109	832	554	-	438	3,129	1,006	754	503	-	398	2,997	885	664	443	-	350		
-13	-25.0	Q(Btu/h)	20,028	14,268	10,701	7,134	-	7,024	21,082	15,204	11,403	7,602	-	7,485	22,136	15,984	11,988	7,992	-	7,869		
		W	3,245	1,091	818	546	-	431	3,146	988	741	494	-	391	3,013	868	651	434	-	343		

PKA-AK30NL
PUZ-AK30NLHZ
1) COOLING

Rated
 Q(Btu/h): 30,000
 W: 2,350

Indoor W.B. Outdoor D.B. (°F) (°C)	71°F / 21.7°C							67°F / 19.4°C							63°F / 17.2°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
115 46.1 Q(Btu/h)	31,248	30,240	22,680	15,120	-	12,701		28,830	27,900	20,925	13,950	-	11,718		27,063	26,190	19,643	13,095	-	11,000	
W	2,989	2,867	2,150	1,434	-	756		2,891	2,773	2,080	1,387	-	732		2,818	2,703	2,027	1,351	-	713	
110 43.3 Q(Btu/h)	32,829	31,770	23,828	15,885	-	13,343		30,411	29,430	22,073	14,715	-	12,361		28,644	27,720	20,790	13,860	-	11,642	
W	2,837	2,721	2,041	1,361	-	718		2,739	2,627	1,970	1,314	-	693		2,666	2,557	1,918	1,278	-	675	
105 40.6 Q(Btu/h)	33,511	32,430	24,323	16,215	-	13,621		31,093	30,090	22,568	15,045	-	12,638		29,326	28,380	21,285	14,190	-	11,920	
W	2,742	2,630	1,972	1,315	-	694		2,644	2,536	1,902	1,268	-	669		2,570	2,465	1,849	1,233	-	650	
100 37.8 Q(Btu/h)	34,410	33,300	24,975	16,650	-	13,986		31,992	30,960	23,220	15,480	-	13,003		30,225	29,250	21,938	14,625	-	12,285	
W	2,609	2,503	1,877	1,251	-	660		2,511	2,409	1,807	1,204	-	636		2,438	2,338	1,754	1,169	-	617	
95 35.0 Q(Btu/h)	35,154	34,020	25,515	17,010	-	14,288		32,736	31,680	23,760	15,840	-	13,306		30,969	29,970	22,478	14,985	-	12,587	
W	2,504	2,402	1,801	1,201	-	634		2,406	2,308	1,731	1,154	-	609		2,332	2,237	1,678	1,119	-	590	
90 32.2 Q(Btu/h)	35,650	34,500	25,875	17,250	-	14,490		33,232	32,160	24,120	16,080	-	13,507		31,465	30,450	22,838	15,225	-	12,789	
W	2,426	2,327	1,745	1,163	-	614		2,328	2,233	1,674	1,116	-	589		2,254	2,162	1,622	1,081	-	570	
85 29.4 Q(Btu/h)	36,022	34,860	26,145	17,430	-	14,641		33,604	32,520	24,390	16,260	-	13,658		31,837	30,810	23,108	15,405	-	12,940	
W	2,352	2,256	1,692	1,128	-	595		2,254	2,162	1,622	1,081	-	570		2,181	2,092	1,569	1,046	-	552	
80 26.7 Q(Btu/h)	36,580	35,400	26,550	17,700	-	14,868		34,162	33,060	24,795	16,530	-	13,885		32,395	31,350	23,513	15,675	-	13,167	
W	2,274	2,181	1,636	1,090	-	575		2,176	2,087	1,565	1,043	-	551		2,102	2,016	1,512	1,008	-	532	
75 23.9 Q(Btu/h)	36,983	35,790	26,843	17,895	-	15,032		34,565	33,450	25,088	16,725	-	14,049		32,798	31,740	23,805	15,870	-	13,331	
W	2,205	2,115	1,586	1,058	-	558		2,107	2,021	1,516	1,011	-	533		2,034	1,951	1,463	975	-	515	
70 21.1 Q(Btu/h)	37,200	36,000	27,000	18,000	-	15,120		34,782	33,660	25,245	16,830	-	14,137		33,015	31,950	23,963	15,975	-	13,419	
W	2,151	2,063	1,547	1,032	-	544		2,053	1,969	1,477	985	-	520		1,980	1,899	1,424	949	-	501	
67 19.4 Q(Btu/h)	37,448	36,240	27,180	18,120	-	15,221		35,030	33,900	25,425	16,950	-	14,238		33,263	32,190	24,143	16,095	-	13,520	
W	2,112	2,026	1,519	1,013	-	534		2,014	1,932	1,449	966	-	510		1,940	1,861	1,396	931	-	491	

PKA-AK30NL
PUZ-AK30NLHZ
2) HEATING

Rated
 Q(Btu/h): 32,000
 W: 2,410

Indoor D.B. Outdoor W.B. (°F) (°C)	77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
65 18.3	Q(Btu/h)	43,394	40,842	30,631	20,421	-	14,677	44,652	42,026	31,519	21,013	-	15,103	46,080	43,370	32,527	21,685	-	15,586		
	W	3,432	3,157	2,368	1,579	-	747	3,196	2,964	2,223	1,482	-	701	3,013	2,772	2,079	1,386	-	656		
60 15.6	Q(Btu/h)	40,970	38,560	28,920	19,280	-	13,858	42,228	39,744	29,808	19,872	-	14,283	43,656	41,088	30,816	20,544	-	14,766		
	W	3,301	3,037	2,277	1,518	-	718	3,065	2,844	2,133	1,422	-	673	2,882	2,651	1,988	1,326	-	627		
55 12.8	Q(Btu/h)	38,250	36,000	27,000	18,000	-	12,938	39,508	37,184	27,888	18,592	-	13,363	40,936	38,528	28,896	19,264	-	13,846		
	W	3,170	2,940	2,205	1,470	-	695	2,934	2,747	2,061	1,374	-	650	2,751	2,555	1,916	1,277	-	604		
50 10.0	Q(Btu/h)	35,972	33,856	25,392	16,928	-	12,167	37,230	35,040	26,280	17,520	-	12,593	38,658	36,384	27,288	18,192	-	13,076		
	W	3,039	2,808	2,106	1,404	-	664	2,803	2,615	1,961	1,307	-	618	2,620	2,422	1,817	1,211	-	573		
45 7.2	Q(Btu/h)	30,978	31,360	23,520	15,680	-	11,270	32,236	32,544	24,408	16,272	-	11,696	33,494	33,888	25,416	16,944	-	12,179		
	W	2,908	2,651	1,988	1,326	-	627	2,672	2,458	1,844	1,229	-	581	2,489	2,265	1,699	1,133	-	536		
40 4.4	Q(Btu/h)	30,192	26,240	19,680	13,120	-	9,430	31,450	27,424	20,568	13,712	-	9,856	32,708	28,768	21,576	14,384	-	10,339		
	W	2,830	2,434	1,826	1,217	-	576	2,594	2,290	1,717	1,145	-	542	2,410	2,121	1,591	1,060	-	502		
35 1.7	Q(Btu/h)	30,192	22,720	17,040	11,360	-	8,165	31,450	25,280	18,960	12,640	-	9,085	32,708	26,880	20,160	13,440	-	9,660		
	W	3,193	2,294	1,721	1,147	-	543	3,046	2,150	1,612	1,075	-	508	2,849	1,981	1,486	991	-	469		
30 -1.1	Q(Btu/h)	30,192	21,760	16,320	10,880	-	7,820	31,450	22,912	17,184	11,456	-	8,234	32,708	23,872	17,904	11,936	-	8,579		
	W	3,758	2,092	1,569	1,046	-	495	3,611	1,947	1,460	974	-	461	3,414	1,779	1,334	889	-	421		
25 -3.9	Q(Btu/h)	30,192	20,800	15,600	10,400	-	7,475	31,450	21,952	16,464	10,976	-	7,889	32,708	22,912	17,184	11,456	-	8,234		
	W	4,077	1,820	1,365	910	-	430	3,930	1,675	1,256	837	-	396	3,734	1,506	1,130	753	-	356		
20 -6.7	Q(Btu/h)	30,192	19,840	14,880	9,920	-	7,130	31,450	20,992	15,744	10,496	-	7,544	32,708	21,952	16,464	10,976	-	7,889		
	W	4,298	1,783	1,338	892	-	422	4,151	1,639	1,229	819	-	388	3,955	1,470	1,103	735	-	348		
15 -9.4	Q(Btu/h)	30,192	19,360	14,520	9,680	-	6,958	31,450	20,512	15,384	10,256	-	7,372	32,708	21,472	16,104	10,736	-	7,717		
	W	4,495	1,699	1,274	850	-	402	4,348	1,554	1,166	777	-	368	4,151	1,386	1,039	693	-	328		
10 -12.2	Q(Btu/h)	30,192	18,624	13,968	9,312	-	6,693	31,450	19,776	14,832	9,888	-	7,107	32,708	20,736	15,552	10,368	-	7,452		
	W	4,618	1,571	1,178	786	-	372	4,470	1,427	1,070	713	-	337	4,274	1,258	944	629	-	298		
5 -15.0	Q(Btu/h)	30,192	18,224	13,668	9,112	-	6,549	31,450	19,376	14,532	9,688	-	6,963	32,708	20,336	15,252	10,168	-	7,308		
	W	4,716	1,566	1,174	783	-	370	4,569	1,421	1,066	711	-	336	4,372	1,252	939	626	-	296		
0 -17.8	Q(Btu/h)	28,462	17,920	13,440	8,960	-	6,440	29,720	19,072	14,304	9,536	-	6,854	30,978	20,032	15,024	10,016	-	7,199		
	W	4,765	1,569	1,177	785	-	371	4,618	1,425	1,069	712	-	337	4,421	1,256	942	628	-	297		
-4 -20.0	Q(Btu/h)	27,016	17,728	13,296	8,864	-	6,371	28,274	18,880	14,160	9,440	-	6,785	29,532	19,840	14,880	9,920	-	7,130		
	W	4,790	1,554	1,165	777	-	367	4,642	1,409	1,057	705	-	333	4,446	1,240	930	620	-	293		
-13 -25.0	Q(Btu/h)	23,902	17,561	13,171	8,780	-	6,311	25,160	18,713	14,035	9,356	-	6,725	26,418	19,673	14,755	9,836	-	7,070		
	W	4,814	1,529	1,147	765	-	362	4,667	1,384	1,038	692	-	327	4,470	1,216	912	608	-	288		

PKA-AK36NL
PUZ-AK36NLHZ
1) COOLING

Rated
 Q(Btu/h): 33,600
 W: 2,810

Indoor W.B.	Outdoor D.B.	Q(Btu/h)	71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	36,288	33,869	25,402	16,934	-	14,314	33,480	31,248	23,436	15,624	-	13,206	31,428	29,333	22,000	14,666	-	12,397
		W	3,794	3,428	2,571	1,714	-	866	3,670	3,316	2,487	1,658	-	838	3,577	3,232	2,424	1,616	-	817
110	43.3	Q(Btu/h)	38,124	35,582	26,687	17,791	-	15,038	35,316	32,962	24,721	16,481	-	13,930	33,264	31,046	23,285	15,523	-	13,121
		W	3,601	3,254	2,440	1,627	-	822	3,477	3,142	2,356	1,571	-	794	3,384	3,057	2,293	1,529	-	772
105	40.6	Q(Btu/h)	38,916	36,322	27,241	18,161	-	15,350	36,108	33,701	25,276	16,850	-	14,243	34,056	31,786	23,839	15,893	-	13,433
		W	3,480	3,144	2,358	1,572	-	794	3,356	3,032	2,274	1,516	-	766	3,262	2,948	2,211	1,474	-	745
100	37.8	Q(Btu/h)	39,960	37,296	27,972	18,648	-	15,762	37,152	34,675	26,006	17,338	-	14,654	35,100	32,760	24,570	16,380	-	13,845
		W	3,312	2,993	2,244	1,496	-	756	3,188	2,880	2,160	1,440	-	728	3,094	2,796	2,097	1,398	-	706
95	35.0	Q(Btu/h)	40,824	38,102	28,577	19,051	-	16,103	38,016	35,482	26,611	17,741	-	14,995	35,964	33,566	25,175	16,783	-	14,186
		W	3,178	2,872	2,154	1,436	-	726	3,054	2,759	2,070	1,380	-	697	2,961	2,675	2,006	1,338	-	676
90	32.2	Q(Btu/h)	41,400	38,640	28,980	19,320	-	16,330	38,592	36,019	27,014	18,010	-	15,222	36,540	34,104	25,578	17,052	-	14,413
		W	3,079	2,782	2,086	1,391	-	703	2,955	2,670	2,002	1,335	-	675	2,861	2,585	1,939	1,293	-	653
85	29.4	Q(Btu/h)	41,832	39,043	29,282	19,522	-	16,500	39,024	36,422	27,317	18,211	-	15,393	36,972	34,507	25,880	17,254	-	14,583
		W	2,986	2,698	2,023	1,349	-	682	2,861	2,585	1,939	1,293	-	653	2,768	2,501	1,876	1,250	-	632
80	26.7	Q(Btu/h)	42,480	39,648	29,736	19,824	-	16,756	39,672	37,027	27,770	18,514	-	15,648	37,620	35,112	26,334	17,556	-	14,839
		W	2,886	2,608	1,956	1,304	-	659	2,762	2,495	1,871	1,248	-	630	2,668	2,411	1,808	1,205	-	609
75	23.9	Q(Btu/h)	42,948	40,085	30,064	20,042	-	16,941	40,140	37,464	28,098	18,732	-	15,833	38,088	35,549	26,662	17,774	-	15,024
		W	2,799	2,529	1,897	1,265	-	639	2,675	2,417	1,812	1,208	-	611	2,581	2,332	1,749	1,166	-	589
70	21.1	Q(Btu/h)	43,200	40,320	30,240	20,160	-	17,040	40,392	37,699	28,274	18,850	-	15,932	38,340	35,784	26,838	17,892	-	15,123
		W	2,731	2,467	1,850	1,234	-	623	2,606	2,355	1,766	1,177	-	595	2,513	2,270	1,703	1,135	-	574
67	19.4	Q(Btu/h)	43,488	40,589	30,442	20,294	-	17,154	40,680	37,968	28,476	18,984	-	16,046	38,628	36,053	27,040	18,026	-	15,237
		W	2,681	2,422	1,817	1,211	-	612	2,556	2,310	1,732	1,155	-	584	2,463	2,226	1,669	1,113	-	562

PKA-AK36NL
PUZ-AK36NLHZ
2) HEATING

Rated
 Q(Btu/h): 38,000
 W: 2,690

Indoor D.B. Outdoor W.B. (°F) (°C)	Q(Btu/h) W	77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C					
		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
65 18.3	Q(Btu/h)	51,052	48,499	36,375	24,250	-	16,592	52,532	49,905	37,429	24,953	-	17,073	54,212	51,501	38,626	25,751	-	17,619
	W	3,694	3,524	2,643	1,762	-	838	3,440	3,309	2,482	1,654	-	787	3,243	3,094	2,320	1,547	-	736
60 15.6	Q(Btu/h)	48,200	45,790	34,343	22,895	-	15,665	49,680	47,196	35,397	23,598	-	16,146	51,360	48,792	36,594	24,396	-	16,692
	W	3,553	3,389	2,542	1,695	-	806	3,299	3,174	2,381	1,587	-	755	3,102	2,959	2,219	1,480	-	704
55 12.8	Q(Btu/h)	45,000	42,750	32,063	21,375	-	14,625	46,480	44,156	33,117	22,078	-	15,106	48,160	45,752	34,314	22,876	-	15,652
	W	3,412	3,282	2,461	1,641	-	781	3,158	3,067	2,300	1,533	-	730	2,961	2,851	2,139	1,426	-	678
50 10.0	Q(Btu/h)	42,320	40,204	30,153	20,102	-	13,754	43,800	41,610	31,208	20,805	-	14,235	45,480	43,206	32,405	21,603	-	14,781
	W	3,271	3,134	2,350	1,567	-	746	3,017	2,919	2,189	1,459	-	694	2,820	2,703	2,028	1,352	-	643
45 7.2	Q(Btu/h)	36,445	37,240	27,930	18,620	-	12,740	37,925	38,646	28,985	19,323	-	13,221	39,405	40,242	30,182	20,121	-	13,767
	W	3,130	2,959	2,219	1,480	-	704	2,876	2,744	2,058	1,372	-	653	2,679	2,529	1,896	1,264	-	602
40 4.4	Q(Btu/h)	35,520	31,160	23,370	15,580	-	10,660	37,000	32,566	24,425	16,283	-	11,141	38,480	34,162	25,622	17,081	-	11,687
	W	3,046	2,717	2,038	1,358	-	646	2,792	2,556	1,917	1,278	-	608	2,594	2,367	1,775	1,184	-	563
35 1.7	Q(Btu/h)	35,520	26,980	20,235	13,490	-	9,230	37,000	30,020	22,515	15,010	-	10,270	38,480	31,920	23,940	15,960	-	10,920
	W	3,437	2,561	1,921	1,280	-	609	3,278	2,399	1,800	1,200	-	571	3,067	2,211	1,658	1,106	-	526
30 -1.1	Q(Btu/h)	35,520	25,840	19,380	12,920	-	8,840	37,000	27,208	20,406	13,604	-	9,308	38,480	28,348	21,261	14,174	-	9,698
	W	4,045	2,335	1,751	1,167	-	556	3,886	2,174	1,630	1,087	-	517	3,675	1,985	1,489	993	-	472
25 -3.9	Q(Btu/h)	35,520	24,700	18,525	12,350	-	8,450	37,000	26,068	19,551	13,034	-	8,918	38,480	27,208	20,406	13,604	-	9,308
	W	4,389	2,031	1,523	1,015	-	483	4,230	1,870	1,402	935	-	445	4,019	1,681	1,261	841	-	400
20 -6.7	Q(Btu/h)	35,520	23,560	17,670	11,780	-	8,060	37,000	24,928	18,696	12,464	-	8,528	38,480	26,068	19,551	13,034	-	8,918
	W	4,627	1,991	1,493	995	-	474	4,468	1,829	1,372	915	-	435	4,256	1,641	1,231	820	-	390
15 -9.4	Q(Btu/h)	35,520	22,990	17,243	11,495	-	7,865	37,000	24,358	18,269	12,179	-	8,333	38,480	25,498	19,124	12,749	-	8,723
	W	4,838	1,896	1,422	948	-	451	4,679	1,735	1,301	868	-	413	4,468	1,547	1,160	773	-	368
10 -12.2	Q(Btu/h)	35,520	22,116	16,587	11,058	-	7,566	37,000	23,484	17,613	11,742	-	8,034	38,480	24,624	18,468	12,312	-	8,424
	W	4,970	1,754	1,315	877	-	417	4,812	1,592	1,194	796	-	379	4,600	1,404	1,053	702	-	334
5 -15.0	Q(Btu/h)	35,520	21,641	16,231	10,821	-	7,404	37,000	23,009	17,257	11,505	-	7,872	38,480	24,149	18,112	12,075	-	8,262
	W	5,076	1,748	1,311	874	-	416	4,917	1,586	1,190	793	-	377	4,706	1,398	1,048	699	-	333
0 -17.8	Q(Btu/h)	33,485	21,280	15,960	10,640	-	7,280	34,965	22,648	16,986	11,324	-	7,748	36,445	23,788	17,841	11,894	-	8,138
	W	5,129	1,752	1,314	876	-	417	4,970	1,590	1,193	795	-	378	4,759	1,402	1,052	701	-	334
-4 -20.0	Q(Btu/h)	31,783	21,052	15,789	10,526	-	7,202	33,263	22,420	16,815	11,210	-	7,670	34,743	23,560	17,670	11,780	-	8,060
	W	5,155	1,734	1,301	867	-	413	4,997	1,573	1,180	786	-	374	4,785	1,384	1,038	692	-	329
-13 -25.0	Q(Btu/h)	28,120	20,853	15,640	10,427	-	7,134	29,600	22,221	16,666	11,111	-	7,602	31,080	23,361	17,521	11,681	-	7,992
	W	5,182	1,707	1,280	853	-	406	5,023	1,545	1,159	773	-	368	4,812	1,357	1,018	679	-	323

PCA-AK24NL
PUZ-AK24NLHZ
1) COOLING

Rated
 Q(Btu/h): 24,000
 W: 1,700

Indoor W.B. Outdoor D.B. (°F) (°C)			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	24,998	24,192	18,144	-	-	13,205	23,064	22,320	16,740	-	-	12,183	21,650	20,952	15,714	-	-	11,436
		W	2,135	2,074	1,556	-	-	915	2,065	2,006	1,505	-	-	885	2,013	1,955	1,466	-	-	863
110	43.3	Q(Btu/h)	26,263	25,416	19,062	-	-	13,873	24,329	23,544	17,658	-	-	12,851	22,915	22,176	16,632	-	-	12,104
		W	2,027	1,969	1,476	-	-	869	1,957	1,901	1,425	-	-	839	1,904	1,850	1,387	-	-	816
105	40.6	Q(Btu/h)	26,809	25,944	19,458	-	-	14,161	24,874	24,072	18,054	-	-	13,139	23,461	22,704	17,028	-	-	12,393
		W	1,958	1,902	1,427	-	-	839	1,888	1,834	1,376	-	-	809	1,836	1,783	1,337	-	-	787
100	37.8	Q(Btu/h)	27,528	26,640	19,980	-	-	14,541	25,594	24,768	18,576	-	-	13,519	24,180	23,400	17,550	-	-	12,773
		W	1,864	1,811	1,358	-	-	799	1,794	1,743	1,307	-	-	769	1,741	1,692	1,269	-	-	746
95	35.0	Q(Btu/h)	28,123	27,216	20,412	-	-	14,855	26,189	25,344	19,008	-	-	13,834	24,775	23,976	17,982	-	-	13,087
		W	1,789	1,737	1,303	-	-	767	1,719	1,669	1,252	-	-	737	1,666	1,618	1,214	-	-	714
90	32.2	Q(Btu/h)	28,520	27,600	20,700	-	-	15,065	26,586	25,728	19,296	-	-	14,043	25,172	24,360	18,270	-	-	13,297
		W	1,733	1,683	1,262	-	-	743	1,663	1,615	1,211	-	-	713	1,610	1,564	1,173	-	-	690
85	29.4	Q(Btu/h)	28,818	27,888	20,916	-	-	15,222	26,883	26,016	19,512	-	-	14,200	25,470	24,648	18,486	-	-	13,454
		W	1,680	1,632	1,224	-	-	720	1,610	1,564	1,173	-	-	690	1,558	1,513	1,135	-	-	668
80	26.7	Q(Btu/h)	29,264	28,320	21,240	-	-	15,458	27,330	26,448	19,836	-	-	14,436	25,916	25,080	18,810	-	-	13,690
		W	1,624	1,578	1,183	-	-	696	1,554	1,510	1,132	-	-	666	1,502	1,459	1,094	-	-	644
75	23.9	Q(Btu/h)	29,586	28,632	21,474	-	-	15,628	27,652	26,760	20,070	-	-	14,607	26,238	25,392	19,044	-	-	13,860
		W	1,575	1,530	1,148	-	-	675	1,505	1,462	1,097	-	-	645	1,453	1,411	1,058	-	-	623
70	21.1	Q(Btu/h)	29,760	28,800	21,600	-	-	15,720	27,826	26,928	20,196	-	-	14,698	26,412	25,560	19,170	-	-	13,952
		W	1,537	1,493	1,119	-	-	659	1,467	1,425	1,068	-	-	629	1,414	1,374	1,030	-	-	606
67	19.4	Q(Btu/h)	29,958	28,992	21,744	-	-	15,825	28,024	27,120	20,340	-	-	14,803	26,610	25,752	19,314	-	-	14,056
		W	1,509	1,465	1,099	-	-	647	1,439	1,397	1,048	-	-	617	1,386	1,346	1,010	-	-	594

PCA-AK24NL
PUZ-AK24NLHZ
2) HEATING

Rated
 Q(Btu/h): 26,000
 W: 1,830

Indoor D.B. Outdoor W.B. (°F) (°C)	77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C							
	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min		
65	18.3	Q(Btu/h)	35,736	33,184	24,888	16,592	-	16,337	36,772	34,146	25,609	17,073	-	16,810	37,948	35,238	26,428	17,619	-	17,348
		W	2,620	2,397	1,798	1,199	-	943	2,440	2,251	1,688	1,125	-	886	2,300	2,105	1,578	1,052	-	828
60	15.6	Q(Btu/h)	33,740	31,330	23,498	15,665	-	15,424	34,776	32,292	24,219	16,146	-	15,898	35,952	33,384	25,038	16,692	-	16,435
		W	2,520	2,306	1,729	1,153	-	907	2,340	2,159	1,620	1,080	-	850	2,200	2,013	1,510	1,007	-	792
55	12.8	Q(Btu/h)	31,500	29,250	21,938	14,625	-	14,400	32,536	30,212	22,659	15,106	-	14,874	33,712	31,304	23,478	15,652	-	15,411
		W	2,420	2,233	1,674	1,116	-	878	2,240	2,086	1,565	1,043	-	821	2,100	1,940	1,455	970	-	763
50	10.0	Q(Btu/h)	29,624	27,508	20,631	13,754	-	13,542	30,660	28,470	21,353	14,235	-	14,016	31,836	29,562	22,172	14,781	-	14,554
		W	2,320	2,132	1,599	1,066	-	839	2,140	1,986	1,489	993	-	781	2,000	1,839	1,379	920	-	724
45	7.2	Q(Btu/h)	25,958	25,480	19,110	12,740	-	12,544	27,012	26,442	19,832	13,221	-	13,018	28,066	27,534	20,651	13,767	-	13,555
		W	2,220	2,013	1,510	1,007	-	792	2,040	1,867	1,400	933	-	734	1,900	1,720	1,290	860	-	677
40	4.4	Q(Btu/h)	25,299	21,320	15,990	10,660	-	10,496	26,353	22,282	16,712	11,141	-	10,970	27,407	23,374	17,531	11,687	-	11,507
		W	2,160	1,848	1,386	924	-	727	1,980	1,739	1,304	869	-	684	1,840	1,610	1,208	805	-	634
35	1.7	Q(Btu/h)	25,299	18,460	13,845	9,230	-	9,088	26,353	20,540	15,405	10,270	-	10,112	27,407	21,840	16,380	10,920	-	10,752
		W	2,302	1,742	1,307	871	-	685	2,196	1,632	1,224	816	-	642	2,054	1,504	1,128	752	-	592
30	-1.1	Q(Btu/h)	25,299	17,680	13,260	8,840	-	8,704	26,353	18,616	13,962	9,308	-	9,165	27,407	19,396	14,547	9,698	-	9,549
		W	2,709	1,588	1,191	794	-	625	2,603	1,479	1,109	739	-	582	2,461	1,351	1,013	675	-	531
25	-3.9	Q(Btu/h)	25,299	16,900	12,675	8,450	-	8,320	26,353	17,836	13,377	8,918	-	8,781	27,407	18,616	13,962	9,308	-	9,165
		W	2,940	1,382	1,036	691	-	544	2,833	1,272	954	636	-	500	2,692	1,144	858	572	-	450
20	-6.7	Q(Btu/h)	25,299	16,120	12,090	8,060	-	7,936	26,353	17,056	12,792	8,528	-	8,397	27,407	17,836	13,377	8,918	-	8,781
		W	3,099	1,354	1,016	677	-	533	2,993	1,244	933	622	-	490	2,851	1,116	837	558	-	439
15	-9.4	Q(Btu/h)	25,299	15,730	11,798	7,865	-	7,744	26,353	16,666	12,500	8,333	-	8,205	27,407	17,446	13,085	8,723	-	8,589
		W	3,241	1,290	968	645	-	508	3,134	1,180	885	590	-	464	2,993	1,052	789	526	-	414
10	-12.2	Q(Btu/h)	25,299	15,132	11,349	7,566	-	7,450	26,353	16,068	12,051	8,034	-	7,910	27,407	16,848	12,636	8,424	-	8,294
		W	3,329	1,193	895	597	-	469	3,223	1,083	813	542	-	426	3,081	955	716	478	-	376
5	-15.0	Q(Btu/h)	25,299	14,807	11,105	7,404	-	7,290	26,353	15,743	11,807	7,872	-	7,750	27,407	16,523	12,392	8,262	-	8,134
		W	3,400	1,189	892	594	-	468	3,294	1,079	809	540	-	425	3,152	951	713	476	-	374
0	-17.8	Q(Btu/h)	23,849	14,560	10,920	7,280	-	7,168	24,904	15,496	11,622	7,748	-	7,629	25,958	16,276	12,207	8,138	-	8,013
		W	3,435	1,192	894	596	-	469	3,329	1,082	811	541	-	426	3,188	954	715	477	-	375
-4	-20.0	Q(Btu/h)	22,637	14,404	10,803	7,202	-	7,091	23,691	15,340	11,505	7,670	-	7,552	24,745	16,120	12,090	8,060	-	7,936
		W	3,453	1,180	885	590	-	464	3,347	1,070	802	535	-	421	3,205	942	706	471	-	371
-13	-25.0	Q(Btu/h)	20,028	14,268	10,701	7,134	-	7,024	21,082	15,204	11,403	7,602	-	7,485	22,136	15,984	11,988	7,992	-	7,869
		W	3,471	1,161	871	581	-	457	3,365	1,051	788	526	-	414	3,223	923	692	462	-	363

PCA-AK30NL
PUZ-AK30NLHZ
1) COOLING

Rated
 Q(Btu/h): 30,000
 W: 2,420

Indoor W.B.	Outdoor D.B.	Q(Btu/h)	71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	31,248	30,240	22,680	15,120	-	12,398	28,830	27,900	20,925	13,950	-	11,439	27,063	26,190	19,643	13,095	-	10,738
		W	3,111	2,952	2,214	1,476	-	781	3,009	2,856	2,142	1,428	-	755	2,933	2,783	2,087	1,392	-	736
110	43.3	Q(Btu/h)	32,829	31,770	23,828	15,885	-	13,026	30,411	29,430	22,073	14,715	-	12,066	28,644	27,720	20,790	13,860	-	11,365
		W	2,953	2,802	2,102	1,401	-	741	2,851	2,706	2,029	1,353	-	716	2,774	2,633	1,975	1,316	-	696
105	40.6	Q(Btu/h)	33,511	32,430	24,323	16,215	-	13,296	31,093	30,090	22,568	15,045	-	12,337	29,326	28,380	21,285	14,190	-	11,636
		W	2,853	2,708	2,031	1,354	-	716	2,751	2,611	1,958	1,306	-	691	2,675	2,539	1,904	1,269	-	671
100	37.8	Q(Btu/h)	34,410	33,300	24,975	16,650	-	13,653	31,992	30,960	23,220	15,480	-	12,694	30,225	29,250	21,938	14,625	-	11,993
		W	2,716	2,577	1,933	1,289	-	682	2,614	2,481	1,860	1,240	-	656	2,537	2,408	1,806	1,204	-	637
95	35.0	Q(Btu/h)	35,154	34,020	25,515	17,010	-	13,948	32,736	31,680	23,760	15,840	-	12,989	30,969	29,970	22,478	14,985	-	12,288
		W	2,606	2,473	1,855	1,237	-	654	2,504	2,376	1,782	1,188	-	628	2,428	2,304	1,728	1,152	-	609
90	32.2	Q(Btu/h)	35,650	34,500	25,875	17,250	-	14,145	33,232	32,160	24,120	16,080	-	13,186	31,465	30,450	22,838	15,225	-	12,485
		W	2,525	2,396	1,797	1,198	-	634	2,423	2,299	1,724	1,150	-	608	2,346	2,226	1,670	1,113	-	589
85	29.4	Q(Btu/h)	36,022	34,860	26,145	17,430	-	14,293	33,604	32,520	24,390	16,260	-	13,333	31,837	30,810	23,108	15,405	-	12,632
		W	2,448	2,323	1,742	1,162	-	614	2,346	2,226	1,670	1,113	-	589	2,270	2,154	1,615	1,077	-	570
80	26.7	Q(Btu/h)	36,580	35,400	26,550	17,700	-	14,514	34,162	33,060	24,795	16,530	-	13,555	32,395	31,350	23,513	15,675	-	12,854
		W	2,366	2,246	1,684	1,123	-	594	2,264	2,149	1,612	1,074	-	568	2,188	2,076	1,557	1,038	-	549
75	23.9	Q(Btu/h)	36,983	35,790	26,843	17,895	-	14,674	34,565	33,450	25,088	16,725	-	13,715	32,798	31,740	23,805	15,870	-	13,013
		W	2,295	2,178	1,634	1,089	-	576	2,193	2,081	1,561	1,041	-	550	2,117	2,009	1,506	1,004	-	531
70	21.1	Q(Btu/h)	37,200	36,000	27,000	18,000	-	14,760	34,782	33,660	25,245	16,830	-	13,801	33,015	31,950	23,963	15,975	-	13,100
		W	2,239	2,125	1,594	1,062	-	562	2,137	2,028	1,521	1,014	-	536	2,060	1,955	1,467	978	-	517
67	19.4	Q(Btu/h)	37,448	36,240	27,180	18,120	-	14,858	35,030	33,900	25,425	16,950	-	13,899	33,263	32,190	24,143	16,095	-	13,198
		W	2,198	2,086	1,565	1,043	-	552	2,096	1,989	1,492	995	-	526	2,020	1,917	1,437	958	-	507

**PCA-AK30NL
PUZ-AK30NLHZ
2) HEATING**

Rated
Q(Btu/h): 32,000
W: 2,420

Indoor D.B. Outdoor W.B. (°F) (°C)	77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
65 18.3	Q(Btu/h)	44,671	40,842	30,631	20,421	-	14,677	45,966	42,026	31,519	21,013	-	15,103	47,436	43,370	32,527	21,685	-	15,586
	W	3,550	3,170	2,378	1,585	-	786	3,306	2,977	2,232	1,488	-	738	3,117	2,783	2,087	1,392	-	690
60 15.6	Q(Btu/h)	42,175	38,560	28,920	19,280	-	13,858	43,470	39,744	29,808	19,872	-	14,283	44,940	41,088	30,816	20,544	-	14,766
	W	3,415	3,049	2,287	1,525	-	756	3,171	2,856	2,142	1,428	-	708	2,981	2,662	1,997	1,331	-	660
55 12.8	Q(Btu/h)	39,375	36,000	27,000	18,000	-	12,938	40,670	37,184	27,888	18,592	-	13,363	42,140	38,528	28,896	19,264	-	13,846
	W	3,279	2,952	2,214	1,476	-	732	3,035	2,759	2,069	1,379	-	684	2,846	2,565	1,924	1,283	-	636
50 10.0	Q(Btu/h)	37,030	33,856	25,392	16,928	-	12,167	38,325	35,040	26,280	17,520	-	12,593	39,795	36,384	27,288	18,192	-	13,076
	W	3,144	2,819	2,114	1,410	-	699	2,900	2,626	1,969	1,313	-	651	2,710	2,432	1,824	1,216	-	603
45 7.2	Q(Btu/h)	31,889	31,360	23,520	15,680	-	11,270	33,184	32,544	24,408	16,272	-	11,696	34,479	33,888	25,416	16,944	-	12,179
	W	3,008	2,662	1,997	1,331	-	660	2,764	2,468	1,851	1,234	-	612	2,575	2,275	1,706	1,137	-	564
40 4.4	Q(Btu/h)	31,080	26,240	19,680	13,120	-	9,430	32,375	27,424	20,568	13,712	-	9,856	33,670	28,768	21,576	14,384	-	10,339
	W	2,927	2,444	1,833	1,222	-	606	2,683	2,299	1,724	1,150	-	570	2,493	2,130	1,597	1,065	-	528
35 1.7	Q(Btu/h)	31,080	22,720	17,040	11,360	-	8,165	32,375	25,280	18,960	12,640	-	9,085	33,670	26,880	20,160	13,440	-	9,660
	W	3,303	2,304	1,728	1,152	-	571	3,150	2,159	1,619	1,079	-	535	2,947	1,989	1,492	995	-	493
30 -1.1	Q(Btu/h)	31,080	21,760	16,320	10,880	-	7,820	32,375	22,912	17,184	11,456	-	8,234	33,670	23,872	17,904	11,936	-	8,579
	W	3,887	2,101	1,575	1,050	-	521	3,735	1,955	1,467	978	-	485	3,531	1,786	1,339	893	-	443
25 -3.9	Q(Btu/h)	31,080	20,800	15,600	10,400	-	7,475	32,375	21,952	16,464	10,976	-	7,889	33,670	22,912	17,184	11,456	-	8,234
	W	4,217	1,827	1,370	914	-	453	4,065	1,682	1,261	841	-	417	3,862	1,513	1,134	756	-	375
20 -6.7	Q(Btu/h)	31,080	19,840	14,880	9,920	-	7,130	32,375	20,992	15,744	10,496	-	7,544	33,670	21,952	16,464	10,976	-	7,889
	W	4,446	1,791	1,343	895	-	444	4,294	1,646	1,234	823	-	408	4,090	1,476	1,107	738	-	366
15 -9.4	Q(Btu/h)	31,080	19,360	14,520	9,680	-	6,958	32,375	20,512	15,384	10,256	-	7,372	33,670	21,472	16,104	10,736	-	7,717
	W	4,649	1,706	1,280	853	-	423	4,497	1,561	1,171	780	-	387	4,294	1,392	1,044	696	-	345
10 -12.2	Q(Btu/h)	31,080	18,624	13,968	9,312	-	6,693	32,375	19,776	14,832	9,888	-	7,107	33,670	20,736	15,552	10,368	-	7,452
	W	4,776	1,578	1,183	789	-	391	4,624	1,433	1,074	716	-	355	4,421	1,263	947	632	-	313
5 -15.0	Q(Btu/h)	31,080	18,224	13,668	9,112	-	6,549	32,375	19,376	14,532	9,688	-	6,963	33,670	20,336	15,252	10,168	-	7,308
	W	4,878	1,572	1,179	786	-	390	4,726	1,427	1,070	714	-	354	4,522	1,258	943	629	-	312
0 -17.8	Q(Btu/h)	29,299	17,920	13,440	8,960	-	6,440	30,594	19,072	14,304	9,536	-	6,854	31,889	20,032	15,024	10,016	-	7,199
	W	4,929	1,576	1,182	788	-	391	4,776	1,431	1,073	715	-	355	4,573	1,261	946	631	-	313
-4 -20.0	Q(Btu/h)	27,810	17,728	13,296	8,864	-	6,371	29,105	18,880	14,160	9,440	-	6,785	30,400	19,840	14,880	9,920	-	7,130
	W	4,954	1,560	1,170	780	-	387	4,802	1,415	1,061	707	-	351	4,599	1,246	934	623	-	309
-13 -25.0	Q(Btu/h)	24,605	17,561	13,171	8,780	-	6,311	25,900	18,713	14,035	9,356	-	6,725	27,195	19,673	14,755	9,836	-	7,070
	W	4,980	1,535	1,152	768	-	381	4,827	1,390	1,043	695	-	345	4,624	1,221	916	610	-	303

PCA-AK36NL
PUZ-AK36NLHZ
1) COOLING

Rated
 Q(Btu/h): 36,000
 W: 2,930

Indoor W.B.	Outdoor D.B.	Q(Btu/h)	71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	37,296	36,288	27,216	18,144	-	14,515	34,410	33,480	25,110	16,740	-	13,392	32,301	31,428	23,571	15,714	-	12,571
		W	3,709	3,575	2,681	1,787	-	878	3,587	3,457	2,593	1,729	-	850	3,496	3,370	2,527	1,685	-	828
110	43.3	Q(Btu/h)	39,183	38,124	28,593	19,062	-	15,250	36,297	35,316	26,487	17,658	-	14,126	34,188	33,264	24,948	16,632	-	13,306
		W	3,520	3,393	2,545	1,696	-	834	3,399	3,276	2,457	1,638	-	805	3,308	3,188	2,391	1,594	-	783
105	40.6	Q(Btu/h)	39,997	38,916	29,187	19,458	-	15,566	37,111	36,108	27,081	18,054	-	14,443	35,002	34,056	25,542	17,028	-	13,622
		W	3,402	3,279	2,459	1,639	-	806	3,280	3,161	2,371	1,581	-	777	3,189	3,074	2,305	1,537	-	755
100	37.8	Q(Btu/h)	41,070	39,960	29,970	19,980	-	15,984	38,184	37,152	27,864	18,576	-	14,861	36,075	35,100	26,325	17,550	-	14,040
		W	3,238	3,120	2,340	1,560	-	767	3,116	3,003	2,252	1,502	-	738	3,025	2,915	2,187	1,458	-	716
95	35.0	Q(Btu/h)	41,958	40,824	30,618	20,412	-	16,330	39,072	38,016	28,512	19,008	-	15,206	36,963	35,964	26,973	17,982	-	14,386
		W	3,107	2,994	2,246	1,497	-	736	2,985	2,877	2,158	1,439	-	707	2,894	2,789	2,092	1,395	-	685
90	32.2	Q(Btu/h)	42,550	41,400	31,050	20,700	-	16,560	39,664	38,592	28,944	19,296	-	15,437	37,555	36,540	27,405	18,270	-	14,616
		W	3,010	2,901	2,176	1,450	-	713	2,888	2,784	2,088	1,392	-	684	2,797	2,696	2,022	1,348	-	662
85	29.4	Q(Btu/h)	42,994	41,832	31,374	20,916	-	16,733	40,108	39,024	29,268	19,512	-	15,610	37,999	36,972	27,729	18,486	-	14,789
		W	2,918	2,813	2,110	1,406	-	691	2,797	2,696	2,022	1,348	-	662	2,706	2,608	1,956	1,304	-	641
80	26.7	Q(Btu/h)	43,660	42,480	31,860	21,240	-	16,992	40,774	39,672	29,754	19,836	-	15,869	38,665	37,620	28,215	18,810	-	15,048
		W	2,821	2,719	2,039	1,360	-	668	2,700	2,602	1,951	1,301	-	639	2,608	2,514	1,885	1,257	-	618
75	23.9	Q(Btu/h)	44,141	42,948	32,211	21,474	-	17,179	41,255	40,140	30,105	20,070	-	16,056	39,146	38,088	28,566	19,044	-	15,235
		W	2,736	2,637	1,978	1,319	-	648	2,614	2,520	1,890	1,260	-	619	2,523	2,432	1,824	1,216	-	598
70	21.1	Q(Btu/h)	44,400	43,200	32,400	21,600	-	17,280	41,514	40,392	30,294	20,196	-	16,157	39,405	38,340	28,755	19,170	-	15,336
		W	2,669	2,573	1,929	1,286	-	632	2,548	2,455	1,842	1,228	-	603	2,456	2,367	1,776	1,184	-	582
67	19.4	Q(Btu/h)	44,696	43,488	32,616	21,744	-	17,395	41,810	40,680	30,510	20,340	-	16,272	39,701	38,628	28,971	19,314	-	15,451
		W	2,620	2,526	1,894	1,263	-	621	2,499	2,408	1,806	1,204	-	592	2,408	2,321	1,740	1,160	-	570

**PCA-AK36NL
PUZ-AK36NLHZ
2) HEATING**

Rated
Q(Btu/h): 38,000
W: 2,670

Indoor D.B.		77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																			
65	18.3	Q(Btu/h)	51,052	48,499	36,375	24,250	-	16,592	52,532	49,905	37,429	24,953	-	17,073	54,212	51,501	38,626	25,751	-	17,619
		W	3,655	3,498	2,623	1,749	-	852	3,404	3,284	2,463	1,642	-	800	3,209	3,071	2,303	1,535	-	748
60	15.6	Q(Btu/h)	48,200	45,790	34,343	22,895	-	15,665	49,680	47,196	35,397	23,598	-	16,146	51,360	48,792	36,594	24,396	-	16,692
		W	3,515	3,364	2,523	1,682	-	819	3,264	3,151	2,363	1,575	-	767	3,069	2,937	2,203	1,469	-	715
55	12.8	Q(Btu/h)	45,000	42,750	32,063	21,375	-	14,625	46,480	44,156	33,117	22,078	-	15,106	48,160	45,752	34,314	22,876	-	15,652
		W	3,376	3,257	2,443	1,629	-	793	3,125	3,044	2,283	1,522	-	741	2,930	2,830	2,123	1,415	-	689
50	10.0	Q(Btu/h)	42,320	40,204	30,153	20,102	-	13,754	43,800	41,610	31,208	20,805	-	14,235	45,480	43,206	32,405	21,603	-	14,781
		W	3,236	3,111	2,333	1,555	-	757	2,985	2,897	2,173	1,448	-	705	2,790	2,683	2,013	1,342	-	653
45	7.2	Q(Btu/h)	36,445	37,240	27,930	18,620	-	12,740	37,925	38,646	28,985	19,323	-	13,221	39,405	40,242	30,182	20,121	-	13,767
		W	3,097	2,937	2,203	1,469	-	715	2,846	2,723	2,043	1,362	-	663	2,651	2,510	1,882	1,255	-	611
40	4.4	Q(Btu/h)	35,520	31,160	23,370	15,580	-	10,660	37,000	32,566	24,425	16,283	-	11,141	38,480	34,162	25,622	17,081	-	11,687
		W	3,013	2,697	2,023	1,348	-	657	2,762	2,537	1,902	1,268	-	618	2,567	2,350	1,762	1,175	-	572
35	1.7	Q(Btu/h)	35,520	26,980	20,235	13,490	-	9,230	37,000	30,020	22,515	15,010	-	10,270	38,480	31,920	23,940	15,960	-	10,920
		W	3,400	2,542	1,906	1,271	-	619	3,243	2,382	1,786	1,191	-	580	3,034	2,195	1,646	1,097	-	534
30	-1.1	Q(Btu/h)	35,520	25,840	19,380	12,920	-	8,840	37,000	27,208	20,406	13,604	-	9,308	38,480	28,348	21,261	14,174	-	9,698
		W	4,002	2,318	1,738	1,159	-	564	3,845	2,157	1,618	1,079	-	525	3,636	1,970	1,478	985	-	480
25	-3.9	Q(Btu/h)	35,520	24,700	18,525	12,350	-	8,450	37,000	26,068	19,551	13,034	-	8,918	38,480	27,208	20,406	13,604	-	9,308
		W	4,342	2,016	1,512	1,008	-	491	4,185	1,856	1,392	928	-	452	3,976	1,669	1,252	834	-	406
20	-6.7	Q(Btu/h)	35,520	23,560	17,670	11,780	-	8,060	37,000	24,928	18,696	12,464	-	8,528	38,480	26,068	19,551	13,034	-	8,918
		W	4,577	1,976	1,482	988	-	481	4,420	1,816	1,362	908	-	442	4,211	1,629	1,222	814	-	397
15	-9.4	Q(Btu/h)	35,520	22,990	17,243	11,495	-	7,865	37,000	24,358	18,269	12,179	-	8,333	38,480	25,498	19,124	12,749	-	8,723
		W	4,787	1,882	1,412	941	-	458	4,630	1,722	1,292	861	-	419	4,420	1,535	1,151	768	-	374
10	-12.2	Q(Btu/h)	35,520	22,116	16,587	11,058	-	7,566	37,000	23,484	17,613	11,742	-	8,034	38,480	24,624	18,468	12,312	-	8,424
		W	4,917	1,741	1,306	870	-	424	4,760	1,581	1,185	790	-	385	4,551	1,394	1,045	697	-	339
5	-15.0	Q(Btu/h)	35,520	21,641	16,231	10,821	-	7,404	37,000	23,009	17,257	11,505	-	7,872	38,480	24,149	18,112	12,075	-	8,262
		W	5,022	1,735	1,301	867	-	422	4,865	1,574	1,181	787	-	383	4,656	1,388	1,041	694	-	338
0	-17.8	Q(Btu/h)	33,485	21,280	15,960	10,640	-	7,280	34,965	22,648	16,986	11,324	-	7,748	36,445	23,788	17,841	11,894	-	8,138
		W	5,074	1,739	1,304	869	-	423	4,917	1,579	1,184	789	-	384	4,708	1,392	1,044	696	-	339
-4	-20.0	Q(Btu/h)	31,783	21,052	15,789	10,526	-	7,202	33,263	22,420	16,815	11,210	-	7,670	34,743	23,560	17,670	11,780	-	8,060
		W	5,100	1,721	1,291	861	-	419	4,944	1,561	1,171	781	-	380	4,734	1,374	1,031	687	-	335
-13	-25.0	Q(Btu/h)	28,120	20,853	15,640	10,427	-	7,134	29,600	22,221	16,666	11,111	-	7,602	31,080	23,361	17,521	11,681	-	7,992
		W	5,127	1,694	1,271	847	-	412	4,970	1,534	1,150	767	-	373	4,760	1,347	1,010	673	-	328

PCA-AK42NL
PUZ-AK42NLHZ
1) COOLING

Rated
 Q(Btu/h): 42,000
 W: 4,080

Indoor W.B.	Outdoor D.B.	Q(Btu/h)	71°F / 21.7°C					67°F / 19.4°C					63°F / 17.2°C							
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	43,344	42,336	31,752	21,168	-	17,338	39,990	39,060	29,295	19,530	-	15,996	37,539	36,666	27,500	18,333	-	15,016
		W	5,148	4,978	3,733	2,489	-	1,196	4,980	4,814	3,611	2,407	-	1,156	4,853	4,692	3,519	2,346	-	1,127
110	43.3	Q(Btu/h)	45,537	44,478	33,359	22,239	-	18,215	42,183	41,202	30,902	20,601	-	16,873	39,732	38,808	29,106	19,404	-	15,893
		W	4,887	4,725	3,543	2,362	-	1,135	4,718	4,561	3,421	2,281	-	1,096	4,591	4,439	3,329	2,220	-	1,066
105	40.6	Q(Btu/h)	46,483	45,402	34,052	22,701	-	18,593	43,129	42,126	31,595	21,063	-	17,252	40,678	39,732	29,799	19,866	-	16,271
		W	4,722	4,566	3,424	2,283	-	1,097	4,553	4,402	3,302	2,201	-	1,057	4,427	4,280	3,210	2,140	-	1,028
100	37.8	Q(Btu/h)	47,730	46,620	34,965	23,310	-	19,092	44,376	43,344	32,508	21,672	-	17,750	41,925	40,950	30,713	20,475	-	16,770
		W	4,494	4,345	3,259	2,173	-	1,044	4,326	4,182	3,137	2,091	-	1,005	4,199	4,060	3,045	2,030	-	975
95	35.0	Q(Btu/h)	48,762	47,628	35,721	23,814	-	19,505	45,408	44,352	33,264	22,176	-	18,163	42,957	41,958	31,469	20,979	-	17,183
		W	4,313	4,170	3,127	2,085	-	1,002	4,144	4,007	3,005	2,003	-	962	4,017	3,884	2,913	1,942	-	933
90	32.2	Q(Btu/h)	49,450	48,300	36,225	24,150	-	19,780	46,096	45,024	33,768	22,512	-	18,438	43,645	42,630	31,973	21,315	-	17,458
		W	4,178	4,039	3,029	2,020	-	970	4,009	3,876	2,907	1,938	-	931	3,882	3,754	2,815	1,877	-	902
85	29.4	Q(Btu/h)	49,966	48,804	36,603	24,402	-	19,986	46,612	45,528	34,146	22,764	-	18,645	44,161	43,134	32,351	21,567	-	17,664
		W	4,051	3,917	2,938	1,958	-	941	3,882	3,754	2,815	1,877	-	902	3,756	3,631	2,723	1,816	-	872
80	26.7	Q(Btu/h)	50,740	49,560	37,170	24,780	-	20,296	47,386	46,284	34,713	23,142	-	18,954	44,935	43,890	32,918	21,945	-	17,974
		W	3,916	3,786	2,840	1,893	-	909	3,747	3,623	2,717	1,812	-	870	3,621	3,501	2,625	1,750	-	841
75	23.9	Q(Btu/h)	51,299	50,106	37,580	25,053	-	20,520	47,945	46,830	35,123	23,415	-	19,178	45,494	44,436	33,327	22,218	-	18,198
		W	3,798	3,672	2,754	1,836	-	882	3,629	3,509	2,632	1,754	-	843	3,503	3,386	2,540	1,693	-	813
70	21.1	Q(Btu/h)	51,600	50,400	37,800	25,200	-	20,640	48,246	47,124	35,343	23,562	-	19,298	45,795	44,730	33,548	22,365	-	18,318
		W	3,705	3,582	2,687	1,791	-	860	3,536	3,419	2,564	1,710	-	821	3,410	3,297	2,472	1,648	-	792
67	19.4	Q(Btu/h)	51,944	50,736	38,052	25,368	-	20,778	48,590	47,460	35,595	23,730	-	19,436	46,139	45,066	33,800	22,533	-	18,456
		W	3,638	3,517	2,638	1,758	-	845	3,469	3,354	2,515	1,677	-	806	3,342	3,231	2,424	1,616	-	776

**PCA-AK42NL
PUZ-AK42NLHZ
2) HEATING**

Rated
Q(Btu/h): 48,000
W: 4,460

Indoor D.B.		77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																			
65	18.3	Q(Btu/h)	68,920	61,262	45,947	30,631	-	20,548	70,918	63,038	47,279	31,519	-	21,144	73,186	65,054	48,791	32,527	-	21,820
		W	6,891	5,843	4,382	2,921	-	1,153	6,417	5,486	4,114	2,743	-	1,082	6,049	5,129	3,847	2,565	-	1,012
60	15.6	Q(Btu/h)	65,070	57,840	43,380	28,920	-	19,401	67,068	59,616	44,712	29,808	-	19,996	69,336	61,632	46,224	30,816	-	20,672
		W	6,628	5,620	4,215	2,810	-	1,109	6,154	5,263	3,947	2,631	-	1,038	5,786	4,906	3,680	2,453	-	968
55	12.8	Q(Btu/h)	60,750	54,000	40,500	27,000	-	18,113	62,748	55,776	41,832	27,888	-	18,708	65,016	57,792	43,344	28,896	-	19,384
		W	6,365	5,441	4,081	2,721	-	1,074	5,891	5,084	3,813	2,542	-	1,003	5,523	4,728	3,546	2,364	-	933
50	10.0	Q(Btu/h)	57,132	50,784	38,088	25,392	-	17,034	59,130	52,560	39,420	26,280	-	17,630	61,398	54,576	40,932	27,288	-	18,306
		W	6,102	5,196	3,897	2,598	-	1,025	5,628	4,839	3,629	2,420	-	955	5,260	4,482	3,362	2,241	-	884
45	7.2	Q(Btu/h)	50,061	47,040	35,280	23,520	-	15,778	52,094	48,816	36,612	24,408	-	16,374	54,127	50,832	38,124	25,416	-	17,050
		W	5,839	4,906	3,680	2,453	-	968	5,365	4,549	3,412	2,275	-	898	4,997	4,192	3,144	2,096	-	827
40	4.4	Q(Btu/h)	48,791	39,360	29,520	19,680	-	13,202	50,824	41,136	30,852	20,568	-	13,798	52,856	43,152	32,364	21,576	-	14,474
		W	5,681	4,505	3,378	2,252	-	889	5,207	4,237	3,178	2,119	-	836	4,839	3,925	2,944	1,962	-	774
35	1.7	Q(Btu/h)	48,791	34,080	25,560	17,040	-	11,431	50,824	37,920	28,440	18,960	-	12,719	52,856	40,320	30,240	20,160	-	13,524
		W	6,054	4,246	3,184	2,123	-	838	5,775	3,978	2,984	1,989	-	785	5,402	3,666	2,750	1,833	-	723
30	-1.1	Q(Btu/h)	48,791	32,640	24,480	16,320	-	10,948	50,824	34,368	25,776	17,184	-	11,528	52,856	35,808	26,856	17,904	-	12,011
		W	7,126	3,871	2,903	1,936	-	764	6,846	3,604	2,703	1,802	-	711	6,474	3,291	2,469	1,646	-	649
25	-3.9	Q(Btu/h)	48,791	31,200	23,400	15,600	-	10,465	50,824	32,928	24,696	16,464	-	11,045	52,856	34,368	25,776	17,184	-	11,528
		W	7,731	3,367	2,525	1,684	-	664	7,452	3,100	2,325	1,550	-	612	7,079	2,788	2,091	1,394	-	550
20	-6.7	Q(Btu/h)	48,791	29,760	22,320	14,880	-	9,982	50,824	31,488	23,616	15,744	-	10,562	52,856	32,928	24,696	16,464	-	11,045
		W	8,150	3,300	2,475	1,650	-	651	7,871	3,033	2,275	1,516	-	598	7,498	2,721	2,040	1,360	-	537
15	-9.4	Q(Btu/h)	48,791	29,040	21,780	14,520	-	9,741	50,824	30,768	23,076	15,384	-	10,320	52,856	32,208	24,156	16,104	-	10,803
		W	8,523	3,144	2,358	1,572	-	620	8,243	2,877	2,158	1,438	-	568	7,871	2,565	1,923	1,282	-	506
10	-12.2	Q(Btu/h)	48,791	27,936	20,952	13,968	-	9,370	50,824	29,664	22,248	14,832	-	9,950	52,856	31,104	23,328	15,552	-	10,433
		W	8,756	2,908	2,181	1,454	-	574	8,476	2,640	1,980	1,320	-	521	8,104	2,328	1,746	1,164	-	459
5	-15.0	Q(Btu/h)	48,791	27,336	20,502	13,668	-	9,169	50,824	29,064	21,798	14,532	-	9,749	52,856	30,504	22,878	15,252	-	10,232
		W	8,942	2,898	2,173	1,449	-	572	8,663	2,630	1,973	1,315	-	519	8,290	2,318	1,738	1,159	-	457
0	-17.8	Q(Btu/h)	45,995	26,880	20,160	13,440	-	9,016	48,028	28,608	21,456	14,304	-	9,596	50,061	30,048	22,536	15,024	-	10,079
		W	9,035	2,904	2,178	1,452	-	573	8,756	2,637	1,978	1,318	-	520	8,383	2,325	1,743	1,162	-	459
-4	-20.0	Q(Btu/h)	43,657	26,592	19,944	13,296	-	8,919	45,690	28,320	21,240	14,160	-	9,499	47,723	29,760	22,320	14,880	-	9,982
		W	9,082	2,875	2,156	1,438	-	567	8,802	2,608	1,956	1,304	-	515	8,430	2,295	1,722	1,148	-	453
-13	-25.0	Q(Btu/h)	38,626	26,341	19,756	13,171	-	8,835	40,659	28,069	21,052	14,035	-	9,415	42,692	29,509	22,132	14,755	-	9,898
		W	9,128	2,830	2,122	1,415	-	558	8,849	2,562	1,922	1,281	-	506	8,476	2,250	1,687	1,125	-	444

**PEAD-AA24NL
PUZ-AK24NLHZ
1) COOLING**

Rated
Q(Btu/h): 24,000
W: 1,790

Indoor W.B. Outdoor D.B. (°F) (°C)			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	24,998	24,192	18,144	-	-	12,802	23,064	22,320	16,740	-	-	11,811	21,650	20,952	15,714	-	-	11,087
		W	2,245	2,184	1,638	-	-	927	2,171	2,112	1,584	-	-	897	2,116	2,059	1,544	-	-	874
110	43.3	Q(Btu/h)	26,263	25,416	19,062	-	-	13,449	24,329	23,544	17,658	-	-	12,459	22,915	22,176	16,632	-	-	11,735
		W	2,131	2,073	1,555	-	-	880	2,057	2,001	1,501	-	-	850	2,002	1,948	1,461	-	-	827
105	40.6	Q(Btu/h)	26,809	25,944	19,458	-	-	13,729	24,874	24,072	18,054	-	-	12,738	23,461	22,704	17,028	-	-	12,014
		W	2,059	2,003	1,502	-	-	850	1,985	1,931	1,449	-	-	820	1,930	1,878	1,408	-	-	797
100	37.8	Q(Btu/h)	27,528	26,640	19,980	-	-	14,097	25,594	24,768	18,576	-	-	13,106	24,180	23,400	17,550	-	-	12,383
		W	1,960	1,906	1,430	-	-	809	1,886	1,835	1,376	-	-	779	1,831	1,781	1,336	-	-	756
95	35.0	Q(Btu/h)	28,123	27,216	20,412	-	-	14,402	26,189	25,344	19,008	-	-	13,411	24,775	23,976	17,982	-	-	12,687
		W	1,880	1,829	1,372	-	-	777	1,807	1,758	1,318	-	-	746	1,752	1,704	1,278	-	-	724
90	32.2	Q(Btu/h)	28,520	27,600	20,700	-	-	14,605	26,586	25,728	19,296	-	-	13,614	25,172	24,360	18,270	-	-	12,891
		W	1,822	1,772	1,329	-	-	752	1,748	1,701	1,275	-	-	722	1,693	1,647	1,235	-	-	699
85	29.4	Q(Btu/h)	28,818	27,888	20,916	-	-	14,757	26,883	26,016	19,512	-	-	13,767	25,470	24,648	18,486	-	-	13,043
		W	1,766	1,718	1,289	-	-	730	1,693	1,647	1,235	-	-	699	1,638	1,593	1,195	-	-	676
80	26.7	Q(Btu/h)	29,264	28,320	21,240	-	-	14,986	27,330	26,448	19,836	-	-	13,995	25,916	25,080	18,810	-	-	13,272
		W	1,708	1,661	1,246	-	-	705	1,634	1,590	1,192	-	-	675	1,579	1,536	1,152	-	-	652
75	23.9	Q(Btu/h)	29,586	28,632	21,474	-	-	15,151	27,652	26,760	20,070	-	-	14,161	26,238	25,392	19,044	-	-	13,437
		W	1,656	1,611	1,208	-	-	684	1,582	1,539	1,155	-	-	654	1,527	1,486	1,114	-	-	631
70	21.1	Q(Btu/h)	29,760	28,800	21,600	-	-	15,240	27,826	26,928	20,196	-	-	14,249	26,412	25,560	19,170	-	-	13,526
		W	1,616	1,572	1,179	-	-	667	1,542	1,500	1,125	-	-	637	1,487	1,446	1,085	-	-	614
67	19.4	Q(Btu/h)	29,958	28,992	21,744	-	-	15,342	28,024	27,120	20,340	-	-	14,351	26,610	25,752	19,314	-	-	13,627
		W	1,586	1,543	1,157	-	-	655	1,512	1,471	1,104	-	-	625	1,457	1,418	1,063	-	-	602

PEAD-AA24NL
PUZ-AK24NLHZ
2) HEATING

Rated
Q(Btu/h): 25,000
W: 1,760

Indoor D.B.		77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																			
65	18.3	Q(Btu/h)	35,736	31,908	23,931	-	-	16,337	36,772	32,833	24,624	-	-	16,810	37,948	33,883	25,412	-	-	17,348
		W	2,699	2,306	1,729	-	-	983	2,513	2,165	1,624	-	-	923	2,369	2,024	1,518	-	-	863
60	15.6	Q(Btu/h)	33,740	30,125	22,594	-	-	15,424	34,776	31,050	23,288	-	-	15,898	35,952	32,100	24,075	-	-	16,435
		W	2,596	2,218	1,663	-	-	945	2,410	2,077	1,558	-	-	885	2,266	1,936	1,452	-	-	825
55	12.8	Q(Btu/h)	31,500	28,125	21,094	-	-	14,400	32,536	29,050	21,788	-	-	14,874	33,712	30,100	22,575	-	-	15,411
		W	2,493	2,147	1,610	-	-	915	2,307	2,006	1,505	-	-	855	2,163	1,866	1,399	-	-	795
50	10.0	Q(Btu/h)	29,624	26,450	19,838	-	-	13,542	30,660	27,375	20,531	-	-	14,016	31,836	28,425	21,319	-	-	14,554
		W	2,390	2,050	1,538	-	-	874	2,204	1,910	1,432	-	-	814	2,060	1,769	1,327	-	-	754
45	7.2	Q(Btu/h)	25,512	24,500	18,375	-	-	12,544	26,548	25,425	19,069	-	-	13,018	27,584	26,475	19,856	-	-	13,555
		W	2,287	1,936	1,452	-	-	825	2,101	1,795	1,346	-	-	765	1,957	1,654	1,241	-	-	705
40	4.4	Q(Btu/h)	24,864	20,500	15,375	-	-	10,496	25,900	21,425	16,069	-	-	10,970	26,936	22,475	16,856	-	-	11,507
		W	2,225	1,778	1,333	-	-	758	2,039	1,672	1,254	-	-	713	1,895	1,549	1,162	-	-	660
35	1.7	Q(Btu/h)	24,864	17,750	13,313	-	-	9,088	25,900	19,750	14,813	-	-	10,112	26,936	21,000	15,750	-	-	10,752
		W	2,511	1,676	1,257	-	-	714	2,395	1,570	1,177	-	-	669	2,240	1,447	1,085	-	-	617
30	-1.1	Q(Btu/h)	24,864	17,000	12,750	-	-	8,704	25,900	17,900	13,425	-	-	9,165	26,936	18,650	13,988	-	-	9,549
		W	2,955	1,528	1,146	-	-	651	2,839	1,422	1,067	-	-	606	2,684	1,299	974	-	-	554
25	-3.9	Q(Btu/h)	24,864	16,250	12,188	-	-	8,320	25,900	17,150	12,863	-	-	8,781	26,936	17,900	13,425	-	-	9,165
		W	3,206	1,329	997	-	-	566	3,090	1,223	917	-	-	521	2,936	1,100	825	-	-	469
20	-6.7	Q(Btu/h)	24,864	15,500	11,625	-	-	7,936	25,900	16,400	12,300	-	-	8,397	26,936	17,150	12,863	-	-	8,781
		W	3,380	1,302	977	-	-	555	3,264	1,197	898	-	-	510	3,109	1,074	805	-	-	458
15	-9.4	Q(Btu/h)	24,864	15,125	11,344	-	-	7,744	25,900	16,025	12,019	-	-	8,205	26,936	16,775	12,581	-	-	8,589
		W	3,534	1,241	931	-	-	529	3,418	1,135	851	-	-	484	3,264	1,012	759	-	-	431
10	-12.2	Q(Btu/h)	24,864	14,550	10,913	-	-	7,450	25,900	15,450	11,588	-	-	7,910	26,936	16,200	12,150	-	-	8,294
		W	3,631	1,148	861	-	-	489	3,515	1,042	781	-	-	444	3,360	919	689	-	-	392
5	-15.0	Q(Btu/h)	24,864	14,238	10,678	-	-	7,290	25,900	15,138	11,353	-	-	7,750	26,936	15,888	11,916	-	-	8,134
		W	3,708	1,143	858	-	-	487	3,592	1,038	778	-	-	442	3,438	915	686	-	-	390
0	-17.8	Q(Btu/h)	23,440	14,000	10,500	-	-	7,168	24,476	14,900	11,175	-	-	7,629	25,512	15,650	11,738	-	-	8,013
		W	3,747	1,146	860	-	-	488	3,631	1,041	780	-	-	443	3,476	917	688	-	-	391
-4	-20.0	Q(Btu/h)	22,248	13,850	10,388	-	-	7,091	23,284	14,750	11,063	-	-	7,552	24,320	15,500	11,625	-	-	7,936
		W	3,766	1,135	851	-	-	484	3,650	1,029	772	-	-	439	3,496	906	679	-	-	386
-13	-25.0	Q(Btu/h)	19,684	13,719	10,289	-	-	7,024	20,720	14,619	10,964	-	-	7,485	21,756	15,369	11,527	-	-	7,869
		W	3,785	1,117	837	-	-	476	3,669	1,011	758	-	-	431	3,515	888	666	-	-	378

**PEAD-AA30NL
PUZ-AK30NLHZ
1) COOLING**

Rated
Q(Btu/h): 30,000
W: 2,400

Indoor W.B. Outdoor D.B. (°F) (°C)			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	31,046	30,240	22,680	15,120	-	12,298	28,644	27,900	20,925	13,950	-	11,346	26,888	26,190	19,643	13,095	-	10,651
		W	3,013	2,928	2,196	1,464	-	793	2,915	2,832	2,124	1,416	-	767	2,841	2,760	2,070	1,380	-	748
110	43.3	Q(Btu/h)	32,617	31,770	23,828	15,885	-	12,920	30,215	29,430	22,073	14,715	-	11,968	28,459	27,720	20,790	13,860	-	11,273
		W	2,860	2,779	2,084	1,390	-	753	2,761	2,683	2,012	1,342	-	727	2,687	2,611	1,958	1,306	-	707
105	40.6	Q(Btu/h)	33,295	32,430	24,323	16,215	-	13,188	30,892	30,090	22,568	15,045	-	12,237	29,137	28,380	21,285	14,190	-	11,541
		W	2,764	2,686	2,014	1,343	-	727	2,665	2,590	1,942	1,295	-	701	2,591	2,518	1,888	1,259	-	682
100	37.8	Q(Btu/h)	34,188	33,300	24,975	16,650	-	13,542	31,786	30,960	23,220	15,480	-	12,590	30,030	29,250	21,938	14,625	-	11,895
		W	2,631	2,556	1,917	1,278	-	692	2,532	2,460	1,845	1,230	-	666	2,458	2,388	1,791	1,194	-	647
95	35.0	Q(Btu/h)	34,927	34,020	25,515	17,010	-	13,835	32,525	31,680	23,760	15,840	-	12,883	30,769	29,970	22,478	14,985	-	12,188
		W	2,524	2,453	1,840	1,226	-	664	2,426	2,357	1,768	1,178	-	638	2,351	2,285	1,714	1,142	-	619
90	32.2	Q(Btu/h)	35,420	34,500	25,875	17,250	-	14,030	33,018	32,160	24,120	16,080	-	13,078	31,262	30,450	22,838	15,225	-	12,383
		W	2,445	2,376	1,782	1,188	-	644	2,347	2,280	1,710	1,140	-	618	2,272	2,208	1,656	1,104	-	598
85	29.4	Q(Btu/h)	35,790	34,860	26,145	17,430	-	14,176	33,387	32,520	24,390	16,260	-	13,225	31,632	30,810	23,108	15,405	-	12,529
		W	2,371	2,304	1,728	1,152	-	624	2,272	2,208	1,656	1,104	-	598	2,198	2,136	1,602	1,068	-	579
80	26.7	Q(Btu/h)	36,344	35,400	26,550	17,700	-	14,396	33,942	33,060	24,795	16,530	-	13,444	32,186	31,350	23,513	15,675	-	12,749
		W	2,292	2,227	1,670	1,114	-	603	2,193	2,131	1,598	1,066	-	577	2,119	2,059	1,544	1,030	-	558
75	23.9	Q(Btu/h)	36,744	35,790	26,843	17,895	-	14,555	34,342	33,450	25,088	16,725	-	13,603	32,586	31,740	23,805	15,870	-	12,908
		W	2,223	2,160	1,620	1,080	-	585	2,124	2,064	1,548	1,032	-	559	2,050	1,992	1,494	996	-	540
70	21.1	Q(Btu/h)	36,960	36,000	27,000	18,000	-	14,640	34,558	33,660	25,245	16,830	-	13,688	32,802	31,950	23,963	15,975	-	12,993
		W	2,169	2,107	1,580	1,054	-	571	2,070	2,011	1,508	1,006	-	545	1,996	1,939	1,454	970	-	525
67	19.4	Q(Btu/h)	37,206	36,240	27,180	18,120	-	14,738	34,804	33,900	25,425	16,950	-	13,786	33,048	32,190	24,143	16,095	-	13,091
		W	2,129	2,069	1,552	1,034	-	560	2,030	1,973	1,480	986	-	534	1,956	1,901	1,426	950	-	515

**PEAD-AA30NL
PUZ-AK30NLHZ
2) HEATING**

Rated
Q(Btu/h): 32,000
W: 2,330

Indoor D.B. Outdoor W.B. (°F) (°C)	77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
65 18.3	Q(Btu/h)	43,394	40,842	30,631	20,421	-	14,677	44,652	42,026	31,519	21,013	-	15,103	46,080	43,370	32,527	21,685	-	15,586
	W	3,301	3,052	2,289	1,526	-	799	3,074	2,866	2,149	1,433	-	750	2,898	2,680	2,010	1,340	-	702
60 15.6	Q(Btu/h)	40,970	38,560	28,920	19,280	-	13,858	42,228	39,744	29,808	19,872	-	14,283	43,656	41,088	30,816	20,544	-	14,766
	W	3,175	2,936	2,202	1,468	-	769	2,948	2,749	2,062	1,375	-	720	2,772	2,563	1,922	1,282	-	671
55 12.8	Q(Btu/h)	38,250	36,000	27,000	18,000	-	12,938	39,508	37,184	27,888	18,592	-	13,363	40,936	38,528	28,896	19,264	-	13,846
	W	3,049	2,843	2,132	1,421	-	744	2,822	2,656	1,992	1,328	-	695	2,646	2,470	1,852	1,235	-	647
50 10.0	Q(Btu/h)	35,972	33,856	25,392	16,928	-	12,167	37,230	35,040	26,280	17,520	-	12,593	38,658	36,384	27,288	18,192	-	13,076
	W	2,923	2,714	2,036	1,357	-	711	2,696	2,528	1,896	1,264	-	662	2,520	2,342	1,756	1,171	-	613
45 7.2	Q(Btu/h)	30,978	31,360	23,520	15,680	-	11,270	32,236	32,544	24,408	16,272	-	11,696	33,494	33,888	25,416	16,944	-	12,179
	W	2,797	2,563	1,922	1,282	-	671	2,570	2,377	1,782	1,188	-	622	2,394	2,190	1,643	1,095	-	573
40 4.4	Q(Btu/h)	30,192	26,240	19,680	13,120	-	9,430	31,450	27,424	20,568	13,712	-	9,856	32,708	28,768	21,576	14,384	-	10,339
	W	2,722	2,353	1,765	1,177	-	616	2,495	2,214	1,660	1,107	-	580	2,318	2,050	1,538	1,025	-	537
35 1.7	Q(Btu/h)	30,192	22,720	17,040	11,360	-	8,165	31,450	25,280	18,960	12,640	-	9,085	32,708	26,880	20,160	13,440	-	9,660
	W	3,071	2,218	1,664	1,109	-	581	2,930	2,078	1,559	1,039	-	544	2,741	1,915	1,436	958	-	501
30 -1.1	Q(Btu/h)	30,192	21,760	16,320	10,880	-	7,820	31,450	22,912	17,184	11,456	-	8,234	32,708	23,872	17,904	11,936	-	8,579
	W	3,615	2,022	1,517	1,011	-	529	3,473	1,883	1,412	941	-	493	3,284	1,720	1,290	860	-	450
25 -3.9	Q(Btu/h)	30,192	20,800	15,600	10,400	-	7,475	31,450	21,952	16,464	10,976	-	7,889	32,708	22,912	17,184	11,456	-	8,234
	W	3,922	1,759	1,319	880	-	461	3,780	1,619	1,215	810	-	424	3,591	1,456	1,092	728	-	381
20 -6.7	Q(Btu/h)	30,192	19,840	14,880	9,920	-	7,130	31,450	20,992	15,744	10,496	-	7,544	32,708	21,952	16,464	10,976	-	7,889
	W	4,134	1,724	1,293	862	-	451	3,993	1,584	1,188	792	-	415	3,804	1,421	1,066	711	-	372
15 -9.4	Q(Btu/h)	30,192	19,360	14,520	9,680	-	6,958	31,450	20,512	15,384	10,256	-	7,372	32,708	21,472	16,104	10,736	-	7,717
	W	4,323	1,643	1,232	821	-	430	4,182	1,503	1,127	751	-	393	3,993	1,340	1,005	670	-	351
10 -12.2	Q(Btu/h)	30,192	18,624	13,968	9,312	-	6,693	31,450	19,776	14,832	9,888	-	7,107	32,708	20,736	15,552	10,368	-	7,452
	W	4,442	1,519	1,139	760	-	398	4,300	1,379	1,035	690	-	361	4,111	1,216	912	608	-	318
5 -15.0	Q(Btu/h)	30,192	18,224	13,668	9,112	-	6,549	31,450	19,376	14,532	9,688	-	6,963	32,708	20,336	15,252	10,168	-	7,308
	W	4,536	1,514	1,135	757	-	396	4,394	1,374	1,031	687	-	360	4,205	1,211	908	605	-	317
0 -17.8	Q(Btu/h)	28,462	17,920	13,440	8,960	-	6,440	29,720	19,072	14,304	9,536	-	6,854	30,978	20,032	15,024	10,016	-	7,199
	W	4,583	1,517	1,138	759	-	397	4,442	1,377	1,033	689	-	361	4,253	1,214	911	607	-	318
-4 -20.0	Q(Btu/h)	27,016	17,728	13,296	8,864	-	6,371	28,274	18,880	14,160	9,440	-	6,785	29,532	19,840	14,880	9,920	-	7,130
	W	4,607	1,502	1,127	751	-	393	4,465	1,362	1,022	681	-	357	4,276	1,199	899	600	-	314
-13 -25.0	Q(Btu/h)	23,902	17,561	13,171	8,780	-	6,311	25,160	18,713	14,035	9,356	-	6,725	26,418	19,673	14,755	9,836	-	7,070
	W	4,631	1,478	1,109	739	-	387	4,489	1,339	1,004	669	-	350	4,300	1,175	882	588	-	308

**PEAD-AA36NL
PUZ-AK36NLHZ
1) COOLING**

Rated
Q(Btu/h): 36,000
W: 2,860

Indoor W.B.			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
Outdoor D.B.			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
(°F)	(°C)																			
115	46.1	Q(Btu/h)	37,296	36,288	27,216	18,144	-	14,717	34,410	33,480	25,110	16,740	-	13,578	32,301	31,428	23,571	15,714	-	12,746
		W	3,623	3,489	2,617	1,745	-	915	3,505	3,375	2,531	1,687	-	885	3,416	3,289	2,467	1,645	-	863
110	43.3	Q(Btu/h)	39,183	38,124	28,593	19,062	-	15,461	36,297	35,316	26,487	17,658	-	14,323	34,188	33,264	24,948	16,632	-	13,490
		W	3,439	3,312	2,484	1,656	-	869	3,320	3,197	2,398	1,599	-	839	3,231	3,112	2,334	1,556	-	816
105	40.6	Q(Btu/h)	39,997	38,916	29,187	19,458	-	15,783	37,111	36,108	27,081	18,054	-	14,644	35,002	34,056	25,542	17,028	-	13,812
		W	3,323	3,200	2,400	1,600	-	839	3,205	3,086	2,314	1,543	-	809	3,116	3,000	2,250	1,500	-	787
100	37.8	Q(Btu/h)	41,070	39,960	29,970	19,980	-	16,206	38,184	37,152	27,864	18,576	-	15,067	36,075	35,100	26,325	17,550	-	14,235
		W	3,163	3,046	2,284	1,523	-	799	3,044	2,932	2,199	1,466	-	769	2,955	2,846	2,134	1,423	-	746
95	35.0	Q(Btu/h)	41,958	40,824	30,618	20,412	-	16,556	39,072	38,016	28,512	19,008	-	15,418	36,963	35,964	26,973	17,982	-	14,585
		W	3,035	2,923	2,192	1,461	-	767	2,917	2,809	2,106	1,404	-	737	2,827	2,723	2,042	1,361	-	714
90	32.2	Q(Btu/h)	42,550	41,400	31,050	20,700	-	16,790	39,664	38,592	28,944	19,296	-	15,651	37,555	36,540	27,405	18,270	-	14,819
		W	2,940	2,831	2,124	1,416	-	743	2,822	2,717	2,038	1,359	-	713	2,732	2,631	1,973	1,316	-	690
85	29.4	Q(Btu/h)	42,994	41,832	31,374	20,916	-	16,965	40,108	39,024	29,268	19,512	-	15,826	37,999	36,972	27,729	18,486	-	14,994
		W	2,851	2,746	2,059	1,373	-	720	2,732	2,631	1,973	1,316	-	690	2,643	2,545	1,909	1,273	-	668
80	26.7	Q(Btu/h)	43,660	42,480	31,860	21,240	-	17,228	40,774	39,672	29,754	19,836	-	16,089	38,665	37,620	28,215	18,810	-	15,257
		W	2,756	2,654	1,991	1,327	-	696	2,637	2,540	1,905	1,270	-	666	2,548	2,454	1,840	1,227	-	644
75	23.9	Q(Btu/h)	44,141	42,948	32,211	21,474	-	17,418	41,255	40,140	30,105	20,070	-	16,279	39,146	38,088	28,566	19,044	-	15,447
		W	2,673	2,574	1,931	1,287	-	675	2,554	2,460	1,845	1,230	-	645	2,465	2,374	1,780	1,187	-	623
70	21.1	Q(Btu/h)	44,400	43,200	32,400	21,600	-	17,520	41,514	40,392	30,294	20,196	-	16,381	39,405	38,340	28,755	19,170	-	15,549
		W	2,608	2,511	1,883	1,256	-	659	2,489	2,397	1,798	1,198	-	629	2,400	2,311	1,733	1,155	-	606
67	19.4	Q(Btu/h)	44,696	43,488	32,616	21,744	-	17,637	41,810	40,680	30,510	20,340	-	16,498	39,701	38,628	28,971	19,314	-	15,666
		W	2,560	2,465	1,849	1,233	-	647	2,441	2,351	1,763	1,175	-	617	2,352	2,265	1,699	1,133	-	594

**PEAD-AA36NL
PUZ-AK36NLHZ
2) HEATING**

Rated
Q(Btu/h): 38,000
W: 2,610

Indoor D.B.		77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min			
(°F)	(°C)																					
65	18.3	Q(Btu/h)	51,052	48,499	36,375	24,250	-	16,592	52,532	49,905	37,429	24,953	-	17,073	54,212	51,501	38,626	25,751	-	17,619		
		W	3,576	3,419	2,564	1,710	-	865	3,331	3,210	2,408	1,605	-	812	3,140	3,002	2,251	1,501	-	759		
60	15.6	Q(Btu/h)	48,200	45,790	34,343	22,895	-	15,665	49,680	47,196	35,397	23,598	-	16,146	51,360	48,792	36,594	24,396	-	16,692		
		W	3,440	3,289	2,466	1,644	-	832	3,194	3,080	2,310	1,540	-	779	3,003	2,871	2,153	1,436	-	726		
55	12.8	Q(Btu/h)	45,000	42,750	32,063	21,375	-	14,625	46,480	44,156	33,117	22,078	-	15,106	48,160	45,752	34,314	22,876	-	15,652		
		W	3,303	3,184	2,388	1,592	-	805	3,058	2,975	2,232	1,488	-	752	2,867	2,767	2,075	1,383	-	700		
50	10.0	Q(Btu/h)	42,320	40,204	30,153	20,102	-	13,754	43,800	41,610	31,208	20,805	-	14,235	45,480	43,206	32,405	21,603	-	14,781		
		W	3,167	3,041	2,280	1,520	-	769	2,921	2,832	2,124	1,416	-	716	2,730	2,623	1,967	1,312	-	663		
45	7.2	Q(Btu/h)	36,445	37,240	27,930	18,620	-	12,740	37,925	38,646	28,985	19,323	-	13,221	39,405	40,242	30,182	20,121	-	13,767		
		W	3,030	2,871	2,153	1,436	-	726	2,785	2,662	1,997	1,331	-	673	2,594	2,453	1,840	1,227	-	620		
40	4.4	Q(Btu/h)	35,520	31,160	23,370	15,580	-	10,660	37,000	32,566	24,425	16,283	-	11,141	38,480	34,162	25,622	17,081	-	11,687		
		W	2,948	2,636	1,977	1,318	-	667	2,703	2,480	1,860	1,240	-	627	2,512	2,297	1,723	1,148	-	581		
35	1.7	Q(Btu/h)	35,520	26,980	20,235	13,490	-	9,230	37,000	30,020	22,515	15,010	-	10,270	38,480	31,920	23,940	15,960	-	10,920		
		W	3,327	2,485	1,864	1,242	-	628	3,174	2,328	1,746	1,164	-	589	2,969	2,145	1,609	1,073	-	543		
30	-1.1	Q(Btu/h)	35,520	25,840	19,380	12,920	-	8,840	37,000	27,208	20,406	13,604	-	9,308	38,480	28,348	21,261	14,174	-	9,698		
		W	3,916	2,265	1,699	1,133	-	573	3,762	2,109	1,582	1,054	-	533	3,558	1,926	1,445	963	-	487		
25	-3.9	Q(Btu/h)	35,520	24,700	18,525	12,350	-	8,450	37,000	26,068	19,551	13,034	-	8,918	38,480	27,208	20,406	13,604	-	9,308		
		W	4,249	1,971	1,478	985	-	498	4,095	1,814	1,360	907	-	459	3,890	1,631	1,223	816	-	413		
20	-6.7	Q(Btu/h)	35,520	23,560	17,670	11,780	-	8,060	37,000	24,928	18,696	12,464	-	8,528	38,480	26,068	19,551	13,034	-	8,918		
		W	4,479	1,931	1,449	966	-	488	4,325	1,775	1,331	887	-	449	4,121	1,592	1,194	796	-	403		
15	-9.4	Q(Btu/h)	35,520	22,990	17,243	11,495	-	7,865	37,000	24,358	18,269	12,179	-	8,333	38,480	25,498	19,124	12,749	-	8,723		
		W	4,684	1,840	1,380	920	-	465	4,530	1,683	1,263	842	-	426	4,325	1,501	1,126	750	-	380		
10	-12.2	Q(Btu/h)	35,520	22,116	16,587	11,058	-	7,566	37,000	23,484	17,613	11,742	-	8,034	38,480	24,624	18,468	12,312	-	8,424		
		W	4,812	1,702	1,276	851	-	430	4,658	1,545	1,159	773	-	391	4,453	1,362	1,022	681	-	345		
5	-15.0	Q(Btu/h)	35,520	21,641	16,231	10,821	-	7,404	37,000	23,009	17,257	11,505	-	7,872	38,480	24,149	18,112	12,075	-	8,262		
		W	4,914	1,696	1,272	848	-	429	4,760	1,539	1,154	770	-	389	4,556	1,356	1,017	678	-	343		
0	-17.8	Q(Btu/h)	33,485	21,280	15,960	10,640	-	7,280	34,965	22,648	16,986	11,324	-	7,748	36,445	23,788	17,841	11,894	-	8,138		
		W	4,965	1,700	1,275	850	-	430	4,812	1,543	1,157	772	-	390	4,607	1,360	1,020	680	-	344		
-4	-20.0	Q(Btu/h)	31,783	21,052	15,789	10,526	-	7,202	33,263	22,420	16,815	11,210	-	7,670	34,743	23,560	17,670	11,780	-	8,060		
		W	4,991	1,683	1,262	841	-	425	4,837	1,526	1,145	763	-	386	4,632	1,343	1,007	672	-	340		
-13	-25.0	Q(Btu/h)	28,120	20,853	15,640	10,427	-	7,134	29,600	22,221	16,666	11,111	-	7,602	31,080	23,361	17,521	11,681	-	7,992		
		W	5,016	1,656	1,242	828	-	419	4,863	1,499	1,125	750	-	379	4,658	1,317	987	658	-	333		

**PEAD-AA42NL
PUZ-AK42NLHZ
1) COOLING**

Rated
Q(Btu/h): 42,000
W: 3,790

Indoor W.B. Outdoor D.B. (°F) (°C)			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	43,344	42,336	31,752	21,168	-	18,144	39,990	39,060	29,295	19,530	-	16,740	37,539	36,666	27,500	18,333	-	15,714
		W	4,770	4,624	3,468	2,312	-	1,330	4,614	4,472	3,354	2,236	-	1,286	4,497	4,359	3,269	2,179	-	1,254
110	43.3	Q(Btu/h)	45,537	44,478	33,359	22,239	-	19,062	42,183	41,202	30,902	20,601	-	17,658	39,732	38,808	29,106	19,404	-	16,632
		W	4,528	4,389	3,292	2,194	-	1,262	4,371	4,237	3,178	2,119	-	1,219	4,254	4,124	3,093	2,062	-	1,186
105	40.6	Q(Btu/h)	46,483	45,402	34,052	22,701	-	19,458	43,129	42,126	31,595	21,063	-	18,054	40,678	39,732	29,799	19,866	-	17,028
		W	4,375	4,241	3,181	2,121	-	1,220	4,219	4,089	3,067	2,045	-	1,176	4,102	3,976	2,982	1,988	-	1,143
100	37.8	Q(Btu/h)	47,730	46,620	34,965	23,310	-	19,980	44,376	43,344	32,508	21,672	-	18,576	41,925	40,950	30,713	20,475	-	17,550
		W	4,164	4,036	3,027	2,018	-	1,161	4,008	3,885	2,914	1,942	-	1,117	3,890	3,771	2,828	1,886	-	1,085
95	35.0	Q(Btu/h)	48,762	47,628	35,721	23,814	-	20,412	45,408	44,352	33,264	22,176	-	19,008	42,957	41,958	31,469	20,979	-	17,982
		W	3,996	3,873	2,905	1,937	-	1,114	3,840	3,722	2,791	1,861	-	1,070	3,722	3,608	2,706	1,804	-	1,038
90	32.2	Q(Btu/h)	49,450	48,300	36,225	24,150	-	20,700	46,096	45,024	33,768	22,512	-	19,296	43,645	42,630	31,973	21,315	-	18,270
		W	3,871	3,752	2,814	1,876	-	1,079	3,715	3,601	2,700	1,800	-	1,036	3,597	3,487	2,615	1,743	-	1,003
85	29.4	Q(Btu/h)	49,966	48,804	36,603	24,402	-	20,916	46,612	45,528	34,146	22,764	-	19,512	44,161	43,134	32,351	21,567	-	18,486
		W	3,754	3,638	2,729	1,819	-	1,046	3,597	3,487	2,615	1,743	-	1,003	3,480	3,373	2,530	1,687	-	970
80	26.7	Q(Btu/h)	50,740	49,560	37,170	24,780	-	21,240	47,386	46,284	34,713	23,142	-	19,836	44,935	43,890	32,918	21,945	-	18,810
		W	3,628	3,517	2,638	1,759	-	1,012	3,472	3,366	2,524	1,683	-	968	3,355	3,252	2,439	1,626	-	935
75	23.9	Q(Btu/h)	51,299	50,106	37,580	25,053	-	21,474	47,945	46,830	35,123	23,415	-	20,070	45,494	44,436	33,327	22,218	-	19,044
		W	3,519	3,411	2,558	1,706	-	981	3,363	3,259	2,445	1,630	-	937	3,245	3,146	2,359	1,573	-	905
70	21.1	Q(Btu/h)	51,600	50,400	37,800	25,200	-	21,600	48,246	47,124	35,343	23,562	-	20,196	45,795	44,730	33,548	22,365	-	19,170
		W	3,433	3,328	2,496	1,664	-	957	3,277	3,176	2,382	1,588	-	913	3,159	3,062	2,297	1,531	-	881
67	19.4	Q(Btu/h)	51,944	50,736	38,052	25,368	-	21,744	48,590	47,460	35,595	23,730	-	20,340	46,139	45,066	33,800	22,533	-	19,314
		W	3,370	3,267	2,450	1,633	-	940	3,214	3,115	2,337	1,558	-	896	3,097	3,002	2,251	1,501	-	863

**PEAD-AA42NL
PUZ-AK42NLHZ
2) HEATING**

Rated
Q(Btu/h): 48,000
W: 3,940

Indoor D.B.		77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																			
65	18.3	Q(Btu/h)	68,920	61,262	45,947	30,631	-	20,548	70,918	63,038	47,279	31,519	-	21,144	73,186	65,054	48,791	32,527	-	21,820
		W	6,026	5,161	3,871	2,581	-	1,258	5,612	4,846	3,635	2,423	-	1,181	5,290	4,531	3,398	2,266	-	1,104
60	15.6	Q(Btu/h)	65,070	57,840	43,380	28,920	-	19,401	67,068	59,616	44,712	29,808	-	19,996	69,336	61,632	46,224	30,816	-	20,672
		W	5,796	4,964	3,723	2,482	-	1,210	5,382	4,649	3,487	2,325	-	1,133	5,060	4,334	3,251	2,167	-	1,056
55	12.8	Q(Btu/h)	60,750	54,000	40,500	27,000	-	18,113	62,748	55,776	41,832	27,888	-	18,708	65,016	57,792	43,344	28,896	-	19,384
		W	5,566	4,807	3,605	2,403	-	1,171	5,152	4,492	3,369	2,246	-	1,094	4,830	4,176	3,132	2,088	-	1,018
50	10.0	Q(Btu/h)	57,132	50,784	38,088	25,392	-	17,034	59,130	52,560	39,420	26,280	-	17,630	61,398	54,576	40,932	27,288	-	18,306
		W	5,336	4,590	3,443	2,295	-	1,118	4,922	4,275	3,206	2,137	-	1,042	4,600	3,960	2,970	1,980	-	965
45	7.2	Q(Btu/h)	49,201	47,040	35,280	23,520	-	15,778	51,199	48,816	36,612	24,408	-	16,374	53,197	50,832	38,124	25,416	-	17,050
		W	5,106	4,334	3,251	2,167	-	1,056	4,692	4,019	3,014	2,009	-	979	4,370	3,704	2,778	1,852	-	902
40	4.4	Q(Btu/h)	47,952	39,360	29,520	19,680	-	13,202	49,950	41,136	30,852	20,568	-	13,798	51,948	43,152	32,364	21,576	-	14,474
		W	4,968	3,979	2,985	1,990	-	970	4,554	3,743	2,807	1,872	-	912	4,232	3,467	2,600	1,734	-	845
35	1.7	Q(Btu/h)	47,952	34,080	25,560	17,040	-	11,431	49,950	37,920	28,440	18,960	-	12,719	51,948	40,320	30,240	20,160	-	13,524
		W	5,606	3,751	2,813	1,875	-	914	5,348	3,514	2,636	1,757	-	856	5,003	3,239	2,429	1,619	-	789
30	-1.1	Q(Btu/h)	47,952	32,640	24,480	16,320	-	10,948	49,950	34,368	25,776	17,184	-	11,528	51,948	35,808	26,856	17,904	-	12,011
		W	6,598	3,420	2,565	1,710	-	833	6,339	3,184	2,388	1,592	-	776	5,994	2,908	2,181	1,454	-	708
25	-3.9	Q(Btu/h)	47,952	31,200	23,400	15,600	-	10,465	49,950	32,928	24,696	16,464	-	11,045	51,948	34,368	25,776	17,184	-	11,528
		W	7,159	2,975	2,231	1,487	-	725	6,900	2,738	2,054	1,369	-	667	6,555	2,463	1,847	1,231	-	600
20	-6.7	Q(Btu/h)	47,952	29,760	22,320	14,880	-	9,982	49,950	31,488	23,616	15,744	-	10,562	51,948	32,928	24,696	16,464	-	11,045
		W	7,547	2,916	2,187	1,458	-	710	7,288	2,679	2,009	1,340	-	653	6,943	2,403	1,803	1,202	-	586
15	-9.4	Q(Btu/h)	47,952	29,040	21,780	14,520	-	9,741	49,950	30,768	23,076	15,384	-	10,320	51,948	32,208	24,156	16,104	-	10,803
		W	7,892	2,778	2,083	1,389	-	677	7,633	2,541	1,906	1,271	-	619	7,288	2,266	1,699	1,133	-	552
10	-12.2	Q(Btu/h)	47,952	27,936	20,952	13,968	-	9,370	49,950	29,664	22,248	14,832	-	9,950	51,948	31,104	23,328	15,552	-	10,433
		W	8,108	2,569	1,927	1,284	-	626	7,849	2,332	1,749	1,166	-	568	7,504	2,057	1,543	1,028	-	501
5	-15.0	Q(Btu/h)	47,952	27,336	20,502	13,668	-	9,169	49,950	29,064	21,798	14,532	-	9,749	51,948	30,504	22,878	15,252	-	10,232
		W	8,280	2,560	1,920	1,280	-	624	8,021	2,323	1,743	1,162	-	566	7,676	2,048	1,536	1,024	-	499
0	-17.8	Q(Btu/h)	45,205	26,880	20,160	13,440	-	9,016	47,203	28,608	21,456	14,304	-	9,596	49,201	30,048	22,536	15,024	-	10,079
		W	8,366	2,566	1,924	1,283	-	625	8,108	2,329	1,747	1,165	-	568	7,763	2,054	1,540	1,027	-	500
-4	-20.0	Q(Btu/h)	42,907	26,592	19,944	13,296	-	8,919	44,905	28,320	21,240	14,160	-	9,499	46,903	29,760	22,320	14,880	-	9,982
		W	8,409	2,540	1,905	1,270	-	619	8,151	2,304	1,728	1,152	-	561	7,806	2,028	1,521	1,014	-	494
-13	-25.0	Q(Btu/h)	37,962	26,341	19,756	13,171	-	8,835	39,960	28,069	21,052	14,035	-	9,415	41,958	29,509	22,132	14,755	-	9,898
		W	8,453	2,500	1,875	1,250	-	609	8,194	2,263	1,698	1,132	-	551	7,849	1,988	1,491	994	-	484

**PEAD-AA24NL
SUZ-AK24NLHZ
1) COOLING**

Rated
Q(Btu/h): 24,000
W: 1,950

Indoor W.B. Outdoor D.B. (°F) (°C)	71°F / 21.7°C							67°F / 19.4°C							63°F / 17.2°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
115 46.1 Q(Btu/h)	24,998	24,192	18,144	-	-	12,802		23,064	22,320	16,740	-	-	11,811		21,650	20,952	15,714	-	-	11,087	
W	2,464	2,379	1,784	-	-	927		2,384	2,301	1,726	-	-	897		2,323	2,243	1,682	-	-	874	
110 43.3 Q(Btu/h)	26,263	25,416	19,062	-	-	13,449		24,329	23,544	17,658	-	-	12,459		22,915	22,176	16,632	-	-	11,735	
W	2,339	2,258	1,694	-	-	880		2,258	2,180	1,635	-	-	850		2,198	2,122	1,591	-	-	827	
105 40.6 Q(Btu/h)	26,809	25,944	19,458	-	-	13,729		24,874	24,072	18,054	-	-	12,738		23,461	22,704	17,028	-	-	12,014	
W	2,260	2,182	1,637	-	-	850		2,180	2,104	1,578	-	-	820		2,119	2,046	1,534	-	-	797	
100 37.8 Q(Btu/h)	27,528	26,640	19,980	-	-	14,097		25,594	24,768	18,576	-	-	13,106		24,180	23,400	17,550	-	-	12,383	
W	2,151	2,077	1,558	-	-	809		2,071	1,999	1,499	-	-	779		2,010	1,940	1,455	-	-	756	
95 35.0 Q(Btu/h)	28,123	27,216	20,412	-	-	14,402		26,189	25,344	19,008	-	-	13,411		24,775	23,976	17,982	-	-	12,687	
W	2,064	1,993	1,495	-	-	777		1,984	1,915	1,436	-	-	746		1,923	1,856	1,392	-	-	724	
90 32.2 Q(Btu/h)	28,520	27,600	20,700	-	-	14,605		26,586	25,728	19,296	-	-	13,614		25,172	24,360	18,270	-	-	12,891	
W	2,000	1,931	1,448	-	-	752		1,919	1,853	1,389	-	-	722		1,858	1,794	1,346	-	-	699	
85 29.4 Q(Btu/h)	28,818	27,888	20,916	-	-	14,757		26,883	26,016	19,512	-	-	13,767		25,470	24,648	18,486	-	-	13,043	
W	1,939	1,872	1,404	-	-	730		1,858	1,794	1,346	-	-	699		1,798	1,736	1,302	-	-	676	
80 26.7 Q(Btu/h)	29,264	28,320	21,240	-	-	14,986		27,330	26,448	19,836	-	-	13,995		25,916	25,080	18,810	-	-	13,272	
W	1,875	1,810	1,357	-	-	705		1,794	1,732	1,299	-	-	675		1,733	1,673	1,255	-	-	652	
75 23.9 Q(Btu/h)	29,586	28,632	21,474	-	-	15,151		27,652	26,760	20,070	-	-	14,161		26,238	25,392	19,044	-	-	13,437	
W	1,818	1,755	1,316	-	-	684		1,737	1,677	1,258	-	-	654		1,677	1,619	1,214	-	-	631	
70 21.1 Q(Btu/h)	29,760	28,800	21,600	-	-	15,240		27,826	26,928	20,196	-	-	14,249		26,412	25,560	19,170	-	-	13,526	
W	1,774	1,712	1,284	-	-	667		1,693	1,634	1,226	-	-	637		1,632	1,576	1,182	-	-	614	
67 19.4 Q(Btu/h)	29,958	28,992	21,744	-	-	15,342		28,024	27,120	20,340	-	-	14,351		26,610	25,752	19,314	-	-	13,627	
W	1,741	1,681	1,261	-	-	655		1,660	1,603	1,202	-	-	625		1,600	1,544	1,158	-	-	602	

PEAD-AA24NL
SUZ-AK24NLHZ
2) HEATING

Rated
 Q(Btu/h): 25,000
 W: 1,900

Indoor D.B.		77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																			
65	18.3	Q(Btu/h)	35,736	31,908	23,931	-	-	16,337	36,772	32,833	24,624	-	-	16,810	37,948	33,883	25,412	-	-	17,348
		W	2,882	2,489	1,867	-	-	1,048	2,684	2,337	1,753	-	-	984	2,530	2,185	1,639	-	-	920
60	15.6	Q(Btu/h)	33,740	30,125	22,594	-	-	15,424	34,776	31,050	23,288	-	-	15,898	35,952	32,100	24,075	-	-	16,435
		W	2,772	2,394	1,796	-	-	1,008	2,574	2,242	1,682	-	-	944	2,420	2,090	1,568	-	-	880
55	12.8	Q(Btu/h)	31,500	28,125	21,094	-	-	14,400	32,536	29,050	21,788	-	-	14,874	33,712	30,100	22,575	-	-	15,411
		W	2,662	2,318	1,739	-	-	976	2,464	2,166	1,625	-	-	912	2,310	2,014	1,511	-	-	848
50	10.0	Q(Btu/h)	29,624	26,450	19,838	-	-	13,542	30,660	27,375	20,531	-	-	14,016	31,836	28,425	21,319	-	-	14,554
		W	2,552	2,214	1,660	-	-	932	2,354	2,062	1,546	-	-	868	2,200	1,910	1,432	-	-	804
45	7.2	Q(Btu/h)	24,625	24,500	18,375	-	-	12,544	25,625	25,425	19,069	-	-	13,018	26,625	26,475	19,856	-	-	13,555
		W	2,442	2,090	1,568	-	-	880	2,244	1,938	1,454	-	-	816	2,090	1,786	1,340	-	-	752
40	4.4	Q(Btu/h)	24,000	20,500	15,375	-	-	10,496	25,000	21,425	16,069	-	-	10,970	26,000	22,475	16,856	-	-	11,507
		W	2,376	1,919	1,439	-	-	808	2,178	1,805	1,354	-	-	760	2,024	1,672	1,254	-	-	704
35	1.7	Q(Btu/h)	24,000	17,750	13,313	-	-	9,088	25,000	19,750	14,813	-	-	10,112	26,000	21,000	15,750	-	-	10,752
		W	2,532	1,809	1,357	-	-	762	2,415	1,695	1,271	-	-	714	2,260	1,562	1,171	-	-	658
30	-1.1	Q(Btu/h)	24,000	17,000	12,750	-	-	8,704	25,000	17,900	13,425	-	-	9,165	26,000	18,650	13,988	-	-	9,549
		W	2,980	1,649	1,237	-	-	694	2,863	1,535	1,151	-	-	646	2,708	1,402	1,052	-	-	590
25	-3.9	Q(Btu/h)	24,000	16,250	12,188	-	-	8,320	25,000	17,150	12,863	-	-	8,781	26,000	17,900	13,425	-	-	9,165
		W	3,234	1,435	1,076	-	-	604	3,117	1,321	990	-	-	556	2,961	1,188	891	-	-	500
20	-6.7	Q(Btu/h)	24,000	15,500	11,625	-	-	7,936	25,000	16,400	12,300	-	-	8,397	26,000	17,150	12,863	-	-	8,781
		W	3,409	1,406	1,055	-	-	592	3,292	1,292	969	-	-	544	3,136	1,159	869	-	-	488
15	-9.4	Q(Btu/h)	24,000	15,125	11,344	-	-	7,744	25,000	16,025	12,019	-	-	8,205	26,000	16,775	12,581	-	-	8,589
		W	3,565	1,340	1,005	-	-	564	3,448	1,226	919	-	-	516	3,292	1,093	819	-	-	460
10	-12.2	Q(Btu/h)	24,000	14,550	10,913	-	-	7,450	25,000	15,450	11,588	-	-	7,910	26,000	16,200	12,150	-	-	8,294
		W	3,662	1,239	929	-	-	522	3,545	1,125	844	-	-	474	3,389	992	744	-	-	418
5	-15.0	Q(Btu/h)	24,000	14,238	10,678	-	-	7,290	25,000	15,138	11,353	-	-	7,750	26,000	15,888	11,916	-	-	8,134
		W	3,740	1,234	926	-	-	520	3,623	1,120	840	-	-	472	3,467	987	741	-	-	416
0	-17.8	Q(Btu/h)	22,625	14,000	10,500	-	-	7,168	23,625	14,900	11,175	-	-	7,629	24,625	15,650	11,738	-	-	8,013
		W	3,779	1,237	928	-	-	521	3,662	1,123	842	-	-	473	3,506	990	743	-	-	417
-4	-20.0	Q(Btu/h)	21,475	13,850	10,388	-	-	7,091	22,475	14,750	11,063	-	-	7,552	23,475	15,500	11,625	-	-	7,936
		W	3,798	1,225	919	-	-	516	3,682	1,111	833	-	-	468	3,526	978	733	-	-	412
-13	-25.0	Q(Btu/h)	19,000	13,719	10,289	-	-	7,024	20,000	14,619	10,964	-	-	7,485	21,000	15,369	11,527	-	-	7,869
		W	3,818	1,205	904	-	-	508	3,701	1,091	819	-	-	460	3,545	958	719	-	-	404

**PEAD-AA30NL
SUZ-AK30NLHZ
1) COOLING**

Rated
Q(Btu/h): 30,000
W: 2,420

Indoor W.B. Outdoor D.B. (°F) (°C)	71°F / 21.7°C							67°F / 19.4°C						63°F / 17.2°C					
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115 46.1 Q(Btu/h)	31,046	30,240	22,680	15,120	-	12,298		28,644	27,900	20,925	13,950	-	11,346	26,888	26,190	19,643	13,095	-	10,651
W	3,062	2,952	2,214	1,476	-	793		2,962	2,856	2,142	1,428	-	767	2,887	2,783	2,087	1,392	-	748
110 43.3 Q(Btu/h)	32,617	31,770	23,828	15,885	-	12,920		30,215	29,430	22,073	14,715	-	11,968	28,459	27,720	20,790	13,860	-	11,273
W	2,907	2,802	2,102	1,401	-	753		2,806	2,706	2,029	1,353	-	727	2,731	2,633	1,975	1,316	-	707
105 40.6 Q(Btu/h)	33,295	32,430	24,323	16,215	-	13,188		30,892	30,090	22,568	15,045	-	12,237	29,137	28,380	21,285	14,190	-	11,541
W	2,809	2,708	2,031	1,354	-	727		2,708	2,611	1,958	1,306	-	701	2,633	2,539	1,904	1,269	-	682
100 37.8 Q(Btu/h)	34,188	33,300	24,975	16,650	-	13,542		31,786	30,960	23,220	15,480	-	12,590	30,030	29,250	21,938	14,625	-	11,895
W	2,673	2,577	1,933	1,289	-	692		2,573	2,481	1,860	1,240	-	666	2,497	2,408	1,806	1,204	-	647
95 35.0 Q(Btu/h)	34,927	34,020	25,515	17,010	-	13,835		32,525	31,680	23,760	15,840	-	12,883	30,769	29,970	22,478	14,985	-	12,188
W	2,565	2,473	1,855	1,237	-	664		2,465	2,376	1,782	1,188	-	638	2,390	2,304	1,728	1,152	-	619
90 32.2 Q(Btu/h)	35,420	34,500	25,875	17,250	-	14,030		33,018	32,160	24,120	16,080	-	13,078	31,262	30,450	22,838	15,225	-	12,383
W	2,485	2,396	1,797	1,198	-	644		2,385	2,299	1,724	1,150	-	618	2,309	2,226	1,670	1,113	-	598
85 29.4 Q(Btu/h)	35,790	34,860	26,145	17,430	-	14,176		33,387	32,520	24,390	16,260	-	13,225	31,632	30,810	23,108	15,405	-	12,529
W	2,410	2,323	1,742	1,162	-	624		2,309	2,226	1,670	1,113	-	598	2,234	2,154	1,615	1,077	-	579
80 26.7 Q(Btu/h)	36,344	35,400	26,550	17,700	-	14,396		33,942	33,060	24,795	16,530	-	13,444	32,186	31,350	23,513	15,675	-	12,749
W	2,329	2,246	1,684	1,123	-	603		2,229	2,149	1,612	1,074	-	577	2,154	2,076	1,557	1,038	-	558
75 23.9 Q(Btu/h)	36,744	35,790	26,843	17,895	-	14,555		34,342	33,450	25,088	16,725	-	13,603	32,586	31,740	23,805	15,870	-	12,908
W	2,259	2,178	1,634	1,089	-	585		2,159	2,081	1,561	1,041	-	559	2,083	2,009	1,506	1,004	-	540
70 21.1 Q(Btu/h)	36,960	36,000	27,000	18,000	-	14,640		34,558	33,660	25,245	16,830	-	13,688	32,802	31,950	23,963	15,975	-	12,993
W	2,204	2,125	1,594	1,062	-	571		2,103	2,028	1,521	1,014	-	545	2,028	1,955	1,467	978	-	525
67 19.4 Q(Btu/h)	37,206	36,240	27,180	18,120	-	14,738		34,804	33,900	25,425	16,950	-	13,786	33,048	32,190	24,143	16,095	-	13,091
W	2,164	2,086	1,565	1,043	-	560		2,063	1,989	1,492	995	-	534	1,988	1,917	1,437	958	-	515

**PEAD-AA30NL
SUZ-AK30NLHZ
2) HEATING**

Rated
Q(Btu/h): 32,000
W: 2,500

Indoor D.B.		77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min			
(°F)	(°C)																					
65	18.3	Q(Btu/h)	43,394	40,842	30,631	20,421	-	14,677	44,652	42,026	31,519	21,013	-	15,103	46,080	43,370	32,527	21,685	-	15,586		
		W	3,537	3,275	2,456	1,638	-	1,009	3,294	3,075	2,306	1,538	-	947	3,105	2,875	2,156	1,438	-	886		
60	15.6	Q(Btu/h)	40,970	38,560	28,920	19,280	-	13,858	42,228	39,744	29,808	19,872	-	14,283	43,656	41,088	30,816	20,544	-	14,766		
		W	3,402	3,150	2,363	1,575	-	970	3,159	2,950	2,213	1,475	-	909	2,970	2,750	2,063	1,375	-	847		
55	12.8	Q(Btu/h)	38,250	36,000	27,000	18,000	-	12,938	39,508	37,184	27,888	18,592	-	13,363	40,936	38,528	28,896	19,264	-	13,846		
		W	3,267	3,050	2,288	1,525	-	939	3,024	2,850	2,138	1,425	-	878	2,835	2,650	1,988	1,325	-	816		
50	10.0	Q(Btu/h)	35,972	33,856	25,392	16,928	-	12,167	37,230	35,040	26,280	17,520	-	12,593	38,658	36,384	27,288	18,192	-	13,076		
		W	3,132	2,913	2,184	1,456	-	897	2,889	2,713	2,034	1,356	-	835	2,700	2,513	1,884	1,256	-	774		
45	7.2	Q(Btu/h)	31,520	31,360	23,520	15,680	-	11,270	32,800	32,544	24,408	16,272	-	11,696	34,080	33,888	25,416	16,944	-	12,179		
		W	2,997	2,750	2,063	1,375	-	847	2,754	2,550	1,913	1,275	-	785	2,565	2,350	1,763	1,175	-	724		
40	4.4	Q(Btu/h)	30,720	26,240	19,680	13,120	-	9,430	32,000	27,424	20,568	13,712	-	9,856	33,280	28,768	21,576	14,384	-	10,339		
		W	2,916	2,525	1,894	1,263	-	778	2,673	2,375	1,781	1,188	-	732	2,484	2,200	1,650	1,100	-	678		
35	1.7	Q(Btu/h)	30,720	22,720	17,040	11,360	-	8,165	32,000	25,280	18,960	12,640	-	9,085	33,280	26,880	20,160	13,440	-	9,660		
		W	3,108	2,380	1,785	1,190	-	733	2,964	2,230	1,673	1,115	-	687	2,773	2,055	1,541	1,028	-	633		
30	-1.1	Q(Btu/h)	30,720	21,760	16,320	10,880	-	7,820	32,000	22,912	17,184	11,456	-	8,234	33,280	23,872	17,904	11,936	-	8,579		
		W	3,658	2,170	1,628	1,085	-	668	3,514	2,020	1,515	1,010	-	622	3,323	1,845	1,384	923	-	568		
25	-3.9	Q(Btu/h)	30,720	20,800	15,600	10,400	-	7,475	32,000	21,952	16,464	10,976	-	7,889	33,280	22,912	17,184	11,456	-	8,234		
		W	3,968	1,888	1,416	944	-	581	3,825	1,738	1,303	869	-	535	3,634	1,563	1,172	781	-	481		
20	-6.7	Q(Btu/h)	30,720	19,840	14,880	9,920	-	7,130	32,000	20,992	15,744	10,496	-	7,544	33,280	21,952	16,464	10,976	-	7,889		
		W	4,184	1,850	1,388	925	-	570	4,040	1,700	1,275	850	-	524	3,849	1,525	1,144	763	-	470		
15	-9.4	Q(Btu/h)	30,720	19,360	14,520	9,680	-	6,958	32,000	20,512	15,384	10,256	-	7,372	33,280	21,472	16,104	10,736	-	7,717		
		W	4,375	1,763	1,322	881	-	543	4,231	1,613	1,209	806	-	497	4,040	1,438	1,078	719	-	443		
10	-12.2	Q(Btu/h)	30,720	18,624	13,968	9,312	-	6,693	32,000	19,776	14,832	9,888	-	7,107	33,280	20,736	15,552	10,368	-	7,452		
		W	4,494	1,630	1,223	815	-	502	4,351	1,480	1,110	740	-	456	4,160	1,305	979	653	-	402		
5	-15.0	Q(Btu/h)	30,720	18,224	13,668	9,112	-	6,549	32,000	19,376	14,532	9,688	-	6,963	33,280	20,336	15,252	10,168	-	7,308		
		W	4,590	1,624	1,218	812	-	500	4,447	1,474	1,106	737	-	454	4,255	1,299	974	650	-	400		
0	-17.8	Q(Btu/h)	28,960	17,920	13,440	8,960	-	6,440	30,240	19,072	14,304	9,536	-	6,854	31,520	20,032	15,024	10,016	-	7,199		
		W	4,638	1,628	1,221	814	-	501	4,494	1,478	1,109	739	-	455	4,303	1,303	977	652	-	401		
-4	-20.0	Q(Btu/h)	27,488	17,728	13,296	8,864	-	6,371	28,768	18,880	14,160	9,440	-	6,785	30,048	19,840	14,880	9,920	-	7,130		
		W	4,662	1,612	1,209	806	-	496	4,518	1,462	1,096	731	-	450	4,327	1,287	965	643	-	396		
-13	-25.0	Q(Btu/h)	24,320	17,561	13,171	8,780	-	6,311	25,600	18,713	14,035	9,356	-	6,725	26,880	19,673	14,755	9,836	-	7,070		
		W	4,686	1,586	1,190	793	-	489	4,542	1,436	1,077	718	-	442	4,351	1,261	946	631	-	388		

**PEAD-AA36NL
SUZ-AK36NLHZ
1) COOLING**

Rated
Q(Btu/h): 36,000
W: 2,910

Indoor W.B. Outdoor D.B. (°F) (°C)	71°F / 21.7°C							67°F / 19.4°C							63°F / 17.2°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
115 46.1 Q(Btu/h)	37,296	36,288	27,216	18,144	-	14,717		34,410	33,480	25,110	16,740	-	13,578		32,301	31,428	23,571	15,714	-	12,746	
W	3,684	3,550	2,663	1,775	-	915		3,564	3,434	2,575	1,717	-	885		3,473	3,347	2,510	1,673	-	863	
110 43.3 Q(Btu/h)	39,183	38,124	28,593	19,062	-	15,461		36,297	35,316	26,487	17,658	-	14,323		34,188	33,264	24,948	16,632	-	13,490	
W	3,497	3,370	2,527	1,685	-	869		3,376	3,253	2,440	1,627	-	839		3,286	3,166	2,375	1,583	-	816	
105 40.6 Q(Btu/h)	39,997	38,916	29,187	19,458	-	15,783		37,111	36,108	27,081	18,054	-	14,644		35,002	34,056	25,542	17,028	-	13,812	
W	3,379	3,256	2,442	1,628	-	839		3,259	3,140	2,355	1,570	-	809		3,168	3,053	2,289	1,526	-	787	
100 37.8 Q(Btu/h)	41,070	39,960	29,970	19,980	-	16,206		38,184	37,152	27,864	18,576	-	15,067		36,075	35,100	26,325	17,550	-	14,235	
W	3,216	3,099	2,324	1,550	-	799		3,096	2,983	2,237	1,491	-	769		3,005	2,895	2,172	1,448	-	746	
95 35.0 Q(Btu/h)	41,958	40,824	30,618	20,412	-	16,556		39,072	38,016	28,512	19,008	-	15,418		36,963	35,964	26,973	17,982	-	14,585	
W	3,086	2,974	2,231	1,487	-	767		2,966	2,858	2,143	1,429	-	737		2,875	2,770	2,078	1,385	-	714	
90 32.2 Q(Btu/h)	42,550	41,400	31,050	20,700	-	16,790		39,664	38,592	28,944	19,296	-	15,651		37,555	36,540	27,405	18,270	-	14,819	
W	2,990	2,881	2,161	1,440	-	743		2,869	2,765	2,073	1,382	-	713		2,778	2,677	2,008	1,339	-	690	
85 29.4 Q(Btu/h)	42,994	41,832	31,374	20,916	-	16,965		40,108	39,024	29,268	19,512	-	15,826		37,999	36,972	27,729	18,486	-	14,994	
W	2,899	2,794	2,095	1,397	-	720		2,778	2,677	2,008	1,339	-	690		2,688	2,590	1,942	1,295	-	668	
80 26.7 Q(Btu/h)	43,660	42,480	31,860	21,240	-	17,228		40,774	39,672	29,754	19,836	-	16,089		38,665	37,620	28,215	18,810	-	15,257	
W	2,803	2,700	2,025	1,350	-	696		2,682	2,584	1,938	1,292	-	666		2,591	2,497	1,873	1,248	-	644	
75 23.9 Q(Btu/h)	44,141	42,948	32,211	21,474	-	17,418		41,255	40,140	30,105	20,070	-	16,279		39,146	38,088	28,566	19,044	-	15,447	
W	2,718	2,619	1,964	1,310	-	675		2,597	2,503	1,877	1,251	-	645		2,507	2,415	1,811	1,208	-	623	
70 21.1 Q(Btu/h)	44,400	43,200	32,400	21,600	-	17,520		41,514	40,392	30,294	20,196	-	16,381		39,405	38,340	28,755	19,170	-	15,549	
W	2,652	2,555	1,916	1,277	-	659		2,531	2,439	1,829	1,219	-	629		2,440	2,351	1,763	1,176	-	606	
67 19.4 Q(Btu/h)	44,696	43,488	32,616	21,744	-	17,637		41,810	40,680	30,510	20,340	-	16,498		39,701	38,628	28,971	19,314	-	15,666	
W	2,603	2,508	1,881	1,254	-	647		2,482	2,392	1,794	1,196	-	617		2,392	2,305	1,729	1,152	-	594	

PEAD-AA36NL
SUZ-AK36NLHZ
2) HEATING

Rated
 Q(Btu/h): 38,000
 W: 2,700

Indoor D.B. Outdoor W.B. (°F) (°C)	77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
65 18.3	Q(Btu/h)	51,052	48,499	36,375	24,250	-	16,592	52,532	49,905	37,429	24,953	-	17,073	54,212	51,501	38,626	25,751	-	17,619
	W	3,799	3,537	2,653	1,769	-	1,048	3,538	3,321	2,491	1,661	-	984	3,335	3,105	2,329	1,553	-	920
60 15.6	Q(Btu/h)	48,200	45,790	34,343	22,895	-	15,665	49,680	47,196	35,397	23,598	-	16,146	51,360	48,792	36,594	24,396	-	16,692
	W	3,654	3,402	2,552	1,701	-	1,008	3,393	3,186	2,390	1,593	-	944	3,190	2,970	2,228	1,485	-	880
55 12.8	Q(Btu/h)	45,000	42,750	32,063	21,375	-	14,625	46,480	44,156	33,117	22,078	-	15,106	48,160	45,752	34,314	22,876	-	15,652
	W	3,509	3,294	2,471	1,647	-	976	3,248	3,078	2,309	1,539	-	912	3,045	2,862	2,147	1,431	-	848
50 10.0	Q(Btu/h)	42,320	40,204	30,153	20,102	-	13,754	43,800	41,610	31,208	20,805	-	14,235	45,480	43,206	32,405	21,603	-	14,781
	W	3,364	3,146	2,359	1,573	-	932	3,103	2,930	2,197	1,465	-	868	2,900	2,714	2,035	1,357	-	804
45 7.2	Q(Btu/h)	36,445	37,240	27,930	18,620	-	12,740	37,925	38,646	28,985	19,323	-	13,221	39,405	40,242	30,182	20,121	-	13,767
	W	3,219	2,970	2,228	1,485	-	880	2,958	2,754	2,066	1,377	-	816	2,755	2,538	1,904	1,269	-	752
40 4.4	Q(Btu/h)	35,520	31,160	23,370	15,580	-	10,660	37,000	32,566	24,425	16,283	-	11,141	38,480	34,162	25,622	17,081	-	11,687
	W	3,132	2,727	2,045	1,364	-	808	2,871	2,565	1,924	1,283	-	760	2,668	2,376	1,782	1,188	-	704
35 1.7	Q(Btu/h)	35,520	26,980	20,235	13,490	-	9,230	37,000	30,020	22,515	15,010	-	10,270	38,480	31,920	23,940	15,960	-	10,920
	W	3,534	2,570	1,928	1,285	-	762	3,371	2,408	1,806	1,204	-	714	3,154	2,219	1,665	1,110	-	658
30 -1.1	Q(Btu/h)	35,520	25,840	19,380	12,920	-	8,840	37,000	27,208	20,406	13,604	-	9,308	38,480	28,348	21,261	14,174	-	9,698
	W	4,160	2,344	1,758	1,172	-	694	3,997	2,182	1,636	1,091	-	646	3,779	1,993	1,494	996	-	590
25 -3.9	Q(Btu/h)	35,520	24,700	18,525	12,350	-	8,450	37,000	26,068	19,551	13,034	-	8,918	38,480	27,208	20,406	13,604	-	9,308
	W	4,513	2,039	1,529	1,019	-	604	4,350	1,877	1,407	938	-	556	4,133	1,688	1,266	844	-	500
20 -6.7	Q(Btu/h)	35,520	23,560	17,670	11,780	-	8,060	37,000	24,928	18,696	12,464	-	8,528	38,480	26,068	19,551	13,034	-	8,918
	W	4,758	1,998	1,499	999	-	592	4,595	1,836	1,377	918	-	544	4,377	1,647	1,235	824	-	488
15 -9.4	Q(Btu/h)	35,520	22,990	17,243	11,495	-	7,865	37,000	24,358	18,269	12,179	-	8,333	38,480	25,498	19,124	12,749	-	8,723
	W	4,975	1,904	1,428	952	-	564	4,812	1,742	1,306	871	-	516	4,595	1,553	1,164	776	-	460
10 -12.2	Q(Btu/h)	35,520	22,116	16,587	11,058	-	7,566	37,000	23,484	17,613	11,742	-	8,034	38,480	24,624	18,468	12,312	-	8,424
	W	5,111	1,760	1,320	880	-	522	4,948	1,598	1,199	799	-	474	4,731	1,409	1,057	705	-	418
5 -15.0	Q(Btu/h)	35,520	21,641	16,231	10,821	-	7,404	37,000	23,009	17,257	11,505	-	7,872	38,480	24,149	18,112	12,075	-	8,262
	W	5,220	1,754	1,316	877	-	520	5,057	1,592	1,194	796	-	472	4,839	1,403	1,052	702	-	416
0 -17.8	Q(Btu/h)	33,485	21,280	15,960	10,640	-	7,280	34,965	22,648	16,986	11,324	-	7,748	36,445	23,788	17,841	11,894	-	8,138
	W	5,274	1,758	1,319	879	-	521	5,111	1,596	1,197	798	-	473	4,894	1,407	1,055	704	-	417
-4 -20.0	Q(Btu/h)	31,783	21,052	15,789	10,526	-	7,202	33,263	22,420	16,815	11,210	-	7,670	34,743	23,560	17,670	11,780	-	8,060
	W	5,302	1,741	1,305	870	-	516	5,138	1,579	1,184	789	-	468	4,921	1,390	1,042	695	-	412
-13 -25.0	Q(Btu/h)	28,120	20,853	15,640	10,427	-	7,134	29,600	22,221	16,666	11,111	-	7,602	31,080	23,361	17,521	11,681	-	7,992
	W	5,329	1,713	1,285	857	-	508	5,166	1,551	1,163	776	-	460	4,948	1,362	1,022	681	-	404

**PVA-AA24NL
PUZ-AK24NLHZ
1) COOLING**

Rated
Q(Btu/h): 24,000
W: 1,760

Indoor W.B.			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
Outdoor D.B.			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
(°F)	(°C)																			
115	46.1	Q(Btu/h)	25,200	24,192	18,144	-	-	13,709	23,250	22,320	16,740	-	-	12,648	21,825	20,952	15,714	-	-	11,873
		W	2,233	2,147	1,610	-	-	976	2,159	2,077	1,558	-	-	944	2,105	2,024	1,518	-	-	920
110	43.3	Q(Btu/h)	26,475	25,416	19,062	-	-	14,402	24,525	23,544	17,658	-	-	13,342	23,100	22,176	16,632	-	-	12,566
		W	2,119	2,038	1,529	-	-	926	2,046	1,968	1,476	-	-	894	1,991	1,915	1,436	-	-	870
105	40.6	Q(Btu/h)	27,025	25,944	19,458	-	-	14,702	25,075	24,072	18,054	-	-	13,641	23,650	22,704	17,028	-	-	12,866
		W	2,048	1,969	1,477	-	-	895	1,975	1,899	1,424	-	-	863	1,920	1,846	1,385	-	-	839
100	37.8	Q(Btu/h)	27,750	26,640	19,980	-	-	15,096	25,800	24,768	18,576	-	-	14,035	24,375	23,400	17,550	-	-	13,260
		W	1,949	1,874	1,406	-	-	852	1,876	1,804	1,353	-	-	820	1,821	1,751	1,313	-	-	796
95	35.0	Q(Btu/h)	28,350	27,216	20,412	-	-	15,422	26,400	25,344	19,008	-	-	14,362	24,975	23,976	17,982	-	-	13,586
		W	1,870	1,799	1,349	-	-	818	1,797	1,728	1,296	-	-	786	1,742	1,676	1,257	-	-	762
90	32.2	Q(Btu/h)	28,750	27,600	20,700	-	-	15,640	26,800	25,728	19,296	-	-	14,579	25,375	24,360	18,270	-	-	13,804
		W	1,812	1,742	1,307	-	-	792	1,739	1,672	1,254	-	-	760	1,684	1,619	1,214	-	-	736
85	29.4	Q(Btu/h)	29,050	27,888	20,916	-	-	15,803	27,100	26,016	19,512	-	-	14,742	25,675	24,648	18,486	-	-	13,967
		W	1,757	1,690	1,267	-	-	768	1,684	1,619	1,214	-	-	736	1,629	1,566	1,175	-	-	712
80	26.7	Q(Btu/h)	29,500	28,320	21,240	-	-	16,048	27,550	26,448	19,836	-	-	14,987	26,125	25,080	18,810	-	-	14,212
		W	1,698	1,633	1,225	-	-	742	1,625	1,563	1,172	-	-	710	1,570	1,510	1,133	-	-	686
75	23.9	Q(Btu/h)	29,825	28,632	21,474	-	-	16,225	27,875	26,760	20,070	-	-	15,164	26,450	25,392	19,044	-	-	14,389
		W	1,647	1,584	1,188	-	-	720	1,574	1,514	1,135	-	-	688	1,519	1,461	1,096	-	-	664
70	21.1	Q(Btu/h)	30,000	28,800	21,600	-	-	16,320	28,050	26,928	20,196	-	-	15,259	26,625	25,560	19,170	-	-	14,484
		W	1,607	1,545	1,159	-	-	702	1,534	1,475	1,106	-	-	670	1,479	1,422	1,067	-	-	646
67	19.4	Q(Btu/h)	30,200	28,992	21,744	-	-	16,429	28,250	27,120	20,340	-	-	15,368	26,825	25,752	19,314	-	-	14,593
		W	1,577	1,517	1,138	-	-	690	1,504	1,447	1,085	-	-	658	1,449	1,394	1,045	-	-	634

**PVA-AA24NL
PUZ-AK24NLHZ
2) HEATING**

Rated
Q(Btu/h): 26,000
W: 1,860

Indoor D.B.		77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min			
(°F)	(°C)																					
65	18.3	Q(Btu/h)	35,736	33,184	24,888	16,592	-	16,337	36,772	34,146	25,609	17,073	-	16,810	37,948	35,238	26,428	17,619	-	17,348		
		W	2,646	2,437	1,827	1,218	-	943	2,464	2,288	1,716	1,144	-	886	2,323	2,139	1,604	1,070	-	828		
60	15.6	Q(Btu/h)	33,740	31,330	23,498	15,665	-	15,424	34,776	32,292	24,219	16,146	-	15,898	35,952	33,384	25,038	16,692	-	16,435		
		W	2,545	2,344	1,758	1,172	-	907	2,363	2,195	1,646	1,097	-	850	2,222	2,046	1,535	1,023	-	792		
55	12.8	Q(Btu/h)	31,500	29,250	21,938	14,625	-	14,400	32,536	30,212	22,659	15,106	-	14,874	33,712	31,304	23,478	15,652	-	15,411		
		W	2,444	2,269	1,702	1,135	-	878	2,262	2,120	1,590	1,060	-	821	2,121	1,972	1,479	986	-	763		
50	10.0	Q(Btu/h)	29,624	27,508	20,631	13,754	-	13,542	30,660	28,470	21,353	14,235	-	14,016	31,836	29,562	22,172	14,781	-	14,554		
		W	2,343	2,167	1,625	1,083	-	839	2,161	2,018	1,514	1,009	-	781	2,020	1,869	1,402	935	-	724		
45	7.2	Q(Btu/h)	25,512	25,480	19,110	12,740	-	12,544	26,548	26,442	19,832	13,221	-	13,018	27,584	27,534	20,651	13,767	-	13,555		
		W	2,242	2,046	1,535	1,023	-	792	2,060	1,897	1,423	949	-	734	1,919	1,748	1,311	874	-	677		
40	4.4	Q(Btu/h)	24,864	21,320	15,990	10,660	-	10,496	25,900	22,282	16,712	11,141	-	10,970	26,936	23,374	17,531	11,687	-	11,507		
		W	2,182	1,879	1,409	939	-	727	2,000	1,767	1,325	884	-	684	1,858	1,637	1,228	818	-	634		
35	1.7	Q(Btu/h)	24,864	18,460	13,845	9,230	-	9,088	25,900	20,540	15,405	10,270	-	10,112	26,936	21,840	16,380	10,920	-	10,752		
		W	2,462	1,771	1,328	885	-	685	2,348	1,659	1,244	830	-	642	2,197	1,529	1,147	764	-	592		
30	-1.1	Q(Btu/h)	24,864	17,680	13,260	8,840	-	8,704	25,900	18,616	13,962	9,308	-	9,165	26,936	19,396	14,547	9,698	-	9,549		
		W	2,897	1,614	1,211	807	-	625	2,784	1,503	1,127	751	-	582	2,632	1,373	1,030	686	-	531		
25	-3.9	Q(Btu/h)	24,864	16,900	12,675	8,450	-	8,320	25,900	17,836	13,377	8,918	-	8,781	26,936	18,616	13,962	9,308	-	9,165		
		W	3,144	1,404	1,053	702	-	544	3,030	1,293	970	646	-	500	2,879	1,163	872	581	-	450		
20	-6.7	Q(Btu/h)	24,864	16,120	12,090	8,060	-	7,936	25,900	17,056	12,792	8,528	-	8,397	26,936	17,836	13,377	8,918	-	8,781		
		W	3,314	1,376	1,032	688	-	533	3,200	1,265	949	632	-	490	3,049	1,135	851	567	-	439		
15	-9.4	Q(Btu/h)	24,864	15,730	11,798	7,865	-	7,744	25,900	16,666	12,500	8,333	-	8,205	26,936	17,446	13,085	8,723	-	8,589		
		W	3,466	1,311	983	656	-	508	3,352	1,200	900	600	-	464	3,200	1,070	802	535	-	414		
10	-12.2	Q(Btu/h)	24,864	15,132	11,349	7,566	-	7,450	25,900	16,068	12,051	8,034	-	7,910	26,936	16,848	12,636	8,424	-	8,294		
		W	3,560	1,213	910	606	-	469	3,447	1,101	826	551	-	426	3,295	971	728	485	-	376		
5	-15.0	Q(Btu/h)	24,864	14,807	11,105	7,404	-	7,290	25,900	15,743	11,807	7,872	-	7,750	26,936	16,523	12,392	8,262	-	8,134		
		W	3,636	1,208	906	604	-	468	3,522	1,097	823	548	-	425	3,371	967	725	483	-	374		
0	-17.8	Q(Btu/h)	23,440	14,560	10,920	7,280	-	7,168	24,476	15,496	11,622	7,748	-	7,629	25,512	16,276	12,207	8,138	-	8,013		
		W	3,674	1,211	908	606	-	469	3,560	1,100	825	550	-	426	3,409	969	727	485	-	375		
-4	-20.0	Q(Btu/h)	22,248	14,404	10,803	7,202	-	7,091	23,284	15,340	11,505	7,670	-	7,552	24,320	16,120	12,090	8,060	-	7,936		
		W	3,693	1,199	899	600	-	464	3,579	1,088	816	544	-	421	3,428	957	718	479	-	371		
-13	-25.0	Q(Btu/h)	19,684	14,268	10,701	7,134	-	7,024	20,720	15,204	11,403	7,602	-	7,485	21,756	15,984	11,988	7,992	-	7,869		
		W	3,712	1,180	885	590	-	457	3,598	1,069	801	534	-	414	3,447	938	704	469	-	363		

**PVA-AA30NL
PUZ-AK30NLHZ
1) COOLING**

Rated
Q(Btu/h): 30,000
W: 2,210

Indoor W.B.			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
Outdoor D.B.			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
(°F)	(°C)																			
115	46.1	Q(Btu/h)	31,248	30,240	22,680	15,120	-	12,701	28,830	27,900	20,925	13,950	-	11,718	27,063	26,190	19,643	13,095	-	11,000
		W	2,806	2,696	2,022	1,348	-	830	2,714	2,608	1,956	1,304	-	802	2,645	2,542	1,906	1,271	-	782
110	43.3	Q(Btu/h)	32,829	31,770	23,828	15,885	-	13,343	30,411	29,430	22,073	14,715	-	12,361	28,644	27,720	20,790	13,860	-	11,642
		W	2,663	2,559	1,919	1,280	-	787	2,571	2,471	1,853	1,235	-	760	2,502	2,404	1,803	1,202	-	740
105	40.6	Q(Btu/h)	33,511	32,430	24,323	16,215	-	13,621	31,093	30,090	22,568	15,045	-	12,638	29,326	28,380	21,285	14,190	-	11,920
		W	2,574	2,473	1,855	1,236	-	761	2,482	2,385	1,788	1,192	-	734	2,413	2,318	1,739	1,159	-	713
100	37.8	Q(Btu/h)	34,410	33,300	24,975	16,650	-	13,986	31,992	30,960	23,220	15,480	-	13,003	30,225	29,250	21,938	14,625	-	12,285
		W	2,450	2,354	1,765	1,177	-	724	2,358	2,265	1,699	1,133	-	697	2,289	2,199	1,649	1,099	-	677
95	35.0	Q(Btu/h)	35,154	34,020	25,515	17,010	-	14,288	32,736	31,680	23,760	15,840	-	13,306	30,969	29,970	22,478	14,985	-	12,587
		W	2,351	2,259	1,694	1,129	-	695	2,259	2,170	1,628	1,085	-	668	2,190	2,104	1,578	1,052	-	647
90	32.2	Q(Btu/h)	35,650	34,500	25,875	17,250	-	14,490	33,232	32,160	24,120	16,080	-	13,507	31,465	30,450	22,838	15,225	-	12,789
		W	2,277	2,188	1,641	1,094	-	673	2,185	2,100	1,575	1,050	-	646	2,116	2,033	1,525	1,017	-	626
85	29.4	Q(Btu/h)	36,022	34,860	26,145	17,430	-	14,641	33,604	32,520	24,390	16,260	-	13,658	31,837	30,810	23,108	15,405	-	12,940
		W	2,208	2,122	1,591	1,061	-	653	2,116	2,033	1,525	1,017	-	626	2,047	1,967	1,475	983	-	605
80	26.7	Q(Btu/h)	36,580	35,400	26,550	17,700	-	14,868	34,162	33,060	24,795	16,530	-	13,885	32,395	31,350	23,513	15,675	-	13,167
		W	2,134	2,051	1,538	1,025	-	631	2,042	1,962	1,472	981	-	604	1,973	1,896	1,422	948	-	583
75	23.9	Q(Btu/h)	36,983	35,790	26,843	17,895	-	15,032	34,565	33,450	25,088	16,725	-	14,049	32,798	31,740	23,805	15,870	-	13,331
		W	2,070	1,989	1,492	995	-	612	1,978	1,901	1,425	950	-	585	1,909	1,834	1,376	917	-	564
70	21.1	Q(Btu/h)	37,200	36,000	27,000	18,000	-	15,120	34,782	33,660	25,245	16,830	-	14,137	33,015	31,950	23,963	15,975	-	13,419
		W	2,019	1,940	1,455	970	-	597	1,927	1,852	1,389	926	-	570	1,858	1,786	1,339	893	-	549
67	19.4	Q(Btu/h)	37,448	36,240	27,180	18,120	-	15,221	35,030	33,900	25,425	16,950	-	14,238	33,263	32,190	24,143	16,095	-	13,520
		W	1,983	1,905	1,429	953	-	586	1,891	1,817	1,362	908	-	559	1,822	1,750	1,313	875	-	539

**PVA-AA30NL
PUZ-AK30NLHZ
2) HEATING**

Rated
Q(Btu/h): 32,000
W: 2,190

Indoor D.B. Outdoor W.B. (°F) (°C)	77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
65 18.3	Q(Btu/h)	43,394	40,842	30,631	20,421	-	14,677	44,652	42,026	31,519	21,013	-	15,103	46,080	43,370	32,527	21,685	-	15,586
	W	3,079	2,869	2,152	1,434	-	812	2,867	2,694	2,020	1,347	-	763	2,703	2,519	1,889	1,259	-	713
60 15.6	Q(Btu/h)	40,970	38,560	28,920	19,280	-	13,858	42,228	39,744	29,808	19,872	-	14,283	43,656	41,088	30,816	20,544	-	14,766
	W	2,961	2,759	2,070	1,380	-	781	2,750	2,584	1,938	1,292	-	732	2,585	2,409	1,807	1,205	-	682
55 12.8	Q(Btu/h)	38,250	36,000	27,000	18,000	-	12,938	39,508	37,184	27,888	18,592	-	13,363	40,936	38,528	28,896	19,264	-	13,846
	W	2,844	2,672	2,004	1,336	-	756	2,632	2,497	1,872	1,248	-	707	2,468	2,321	1,741	1,161	-	657
50 10.0	Q(Btu/h)	35,972	33,856	25,392	16,928	-	12,167	37,230	35,040	26,280	17,520	-	12,593	38,658	36,384	27,288	18,192	-	13,076
	W	2,726	2,551	1,914	1,276	-	722	2,515	2,376	1,782	1,188	-	673	2,350	2,201	1,651	1,100	-	623
45 7.2	Q(Btu/h)	30,978	31,360	23,520	15,680	-	11,270	32,236	32,544	24,408	16,272	-	11,696	33,494	33,888	25,416	16,944	-	12,179
	W	2,609	2,409	1,807	1,205	-	682	2,397	2,234	1,675	1,117	-	632	2,233	2,059	1,544	1,029	-	583
40 4.4	Q(Btu/h)	30,192	26,240	19,680	13,120	-	9,430	31,450	27,424	20,568	13,712	-	9,856	32,708	28,768	21,576	14,384	-	10,339
	W	2,538	2,212	1,659	1,106	-	626	2,327	2,081	1,560	1,040	-	589	2,162	1,927	1,445	964	-	546
35 1.7	Q(Btu/h)	30,192	22,720	17,040	11,360	-	8,165	31,450	25,280	18,960	12,640	-	9,085	32,708	26,880	20,160	13,440	-	9,660
	W	2,864	2,085	1,564	1,042	-	590	2,732	1,953	1,465	977	-	553	2,556	1,800	1,350	900	-	510
30 -1.1	Q(Btu/h)	30,192	21,760	16,320	10,880	-	7,820	31,450	22,912	17,184	11,456	-	8,234	32,708	23,872	17,904	11,936	-	8,579
	W	3,371	1,901	1,426	950	-	538	3,239	1,770	1,327	885	-	501	3,062	1,616	1,212	808	-	458
25 -3.9	Q(Btu/h)	30,192	20,800	15,600	10,400	-	7,475	31,450	21,952	16,464	10,976	-	7,889	32,708	22,912	17,184	11,456	-	8,234
	W	3,657	1,653	1,240	827	-	468	3,525	1,522	1,142	761	-	431	3,349	1,369	1,027	684	-	388
20 -6.7	Q(Btu/h)	30,192	19,840	14,880	9,920	-	7,130	31,450	20,992	15,744	10,496	-	7,544	32,708	21,952	16,464	10,976	-	7,889
	W	3,855	1,621	1,215	810	-	459	3,723	1,489	1,117	745	-	422	3,547	1,336	1,002	668	-	378
15 -9.4	Q(Btu/h)	30,192	19,360	14,520	9,680	-	6,958	31,450	20,512	15,384	10,256	-	7,372	32,708	21,472	16,104	10,736	-	7,717
	W	4,032	1,544	1,158	772	-	437	3,900	1,413	1,059	706	-	400	3,723	1,259	944	630	-	357
10 -12.2	Q(Btu/h)	30,192	18,624	13,968	9,312	-	6,693	31,450	19,776	14,832	9,888	-	7,107	32,708	20,736	15,552	10,368	-	7,452
	W	4,142	1,428	1,071	714	-	404	4,010	1,296	972	648	-	367	3,833	1,143	857	572	-	324
5 -15.0	Q(Btu/h)	30,192	18,224	13,668	9,112	-	6,549	31,450	19,376	14,532	9,688	-	6,963	32,708	20,336	15,252	10,168	-	7,308
	W	4,230	1,423	1,067	711	-	403	4,098	1,291	969	646	-	366	3,922	1,138	854	569	-	322
0 -17.8	Q(Btu/h)	28,462	17,920	13,440	8,960	-	6,440	29,720	19,072	14,304	9,536	-	6,854	30,978	20,032	15,024	10,016	-	7,199
	W	4,274	1,426	1,070	713	-	404	4,142	1,295	971	647	-	367	3,966	1,141	856	571	-	323
-4 -20.0	Q(Btu/h)	27,016	17,728	13,296	8,864	-	6,371	28,274	18,880	14,160	9,440	-	6,785	29,532	19,840	14,880	9,920	-	7,130
	W	4,296	1,412	1,059	706	-	400	4,164	1,280	960	640	-	363	3,988	1,127	845	564	-	319
-13 -25.0	Q(Btu/h)	23,902	17,561	13,171	8,780	-	6,311	25,160	18,713	14,035	9,356	-	6,725	26,418	19,673	14,755	9,836	-	7,070
	W	4,318	1,389	1,042	695	-	393	4,186	1,258	944	629	-	356	4,010	1,105	829	552	-	313

**PVA-AA36NL
PUZ-AK36NLHZ
1) COOLING**

Rated
Q(Btu/h): 36,000
W: 2,960

Indoor W.B.			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
Outdoor D.B.			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
(°F)	(°C)																			
115	46.1	Q(Btu/h)	37,296	36,288	27,216	18,144	-	14,717	34,410	33,480	25,110	16,740	-	13,578	32,301	31,428	23,571	15,714	-	12,746
		W	3,733	3,611	2,708	1,806	-	927	3,611	3,493	2,620	1,746	-	897	3,519	3,404	2,553	1,702	-	874
110	43.3	Q(Btu/h)	39,183	38,124	28,593	19,062	-	15,461	36,297	35,316	26,487	17,658	-	14,323	34,188	33,264	24,948	16,632	-	13,490
		W	3,543	3,428	2,571	1,714	-	880	3,421	3,309	2,482	1,655	-	850	3,329	3,220	2,415	1,610	-	827
105	40.6	Q(Btu/h)	39,997	38,916	29,187	19,458	-	15,783	37,111	36,108	27,081	18,054	-	14,644	35,002	34,056	25,542	17,028	-	13,812
		W	3,424	3,312	2,484	1,656	-	850	3,302	3,194	2,395	1,597	-	820	3,210	3,105	2,329	1,553	-	797
100	37.8	Q(Btu/h)	41,070	39,960	29,970	19,980	-	16,206	38,184	37,152	27,864	18,576	-	15,067	36,075	35,100	26,325	17,550	-	14,235
		W	3,259	3,152	2,364	1,576	-	809	3,137	3,034	2,276	1,517	-	779	3,045	2,945	2,209	1,473	-	756
95	35.0	Q(Btu/h)	41,958	40,824	30,618	20,412	-	16,556	39,072	38,016	28,512	19,008	-	15,418	36,963	35,964	26,973	17,982	-	14,585
		W	3,127	3,025	2,269	1,513	-	777	3,005	2,907	2,180	1,453	-	746	2,913	2,818	2,113	1,409	-	724
90	32.2	Q(Btu/h)	42,550	41,400	31,050	20,700	-	16,790	39,664	38,592	28,944	19,296	-	15,651	37,555	36,540	27,405	18,270	-	14,819
		W	3,029	2,930	2,198	1,465	-	752	2,907	2,812	2,109	1,406	-	722	2,815	2,723	2,042	1,362	-	699
85	29.4	Q(Btu/h)	42,994	41,832	31,374	20,916	-	16,965	40,108	39,024	29,268	19,512	-	15,826	37,999	36,972	27,729	18,486	-	14,994
		W	2,938	2,842	2,131	1,421	-	730	2,815	2,723	2,042	1,362	-	699	2,723	2,634	1,976	1,317	-	676
80	26.7	Q(Btu/h)	43,660	42,480	31,860	21,240	-	17,228	40,774	39,672	29,754	19,836	-	16,089	38,665	37,620	28,215	18,810	-	15,257
		W	2,840	2,747	2,060	1,373	-	705	2,717	2,628	1,971	1,314	-	675	2,625	2,540	1,905	1,270	-	652
75	23.9	Q(Btu/h)	44,141	42,948	32,211	21,474	-	17,418	41,255	40,140	30,105	20,070	-	16,279	39,146	38,088	28,566	19,044	-	15,447
		W	2,754	2,664	1,998	1,332	-	684	2,632	2,546	1,909	1,273	-	654	2,540	2,457	1,843	1,228	-	631
70	21.1	Q(Btu/h)	44,400	43,200	32,400	21,600	-	17,520	41,514	40,392	30,294	20,196	-	16,381	39,405	38,340	28,755	19,170	-	15,549
		W	2,687	2,599	1,949	1,299	-	667	2,564	2,480	1,860	1,240	-	637	2,472	2,392	1,794	1,196	-	614
67	19.4	Q(Btu/h)	44,696	43,488	32,616	21,744	-	17,637	41,810	40,680	30,510	20,340	-	16,498	39,701	38,628	28,971	19,314	-	15,666
		W	2,638	2,552	1,914	1,276	-	655	2,515	2,433	1,825	1,217	-	625	2,424	2,344	1,758	1,172	-	602

PVA-AA36NL
PUZ-AK36NLHZ
2) HEATING

Rated
 Q(Btu/h): 38,000
 W: 2,660

Indoor D.B.		77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																			
65	18.3	Q(Btu/h)	51,052	48,499	36,375	24,250	-	16,592	52,532	49,905	37,429	24,953	-	17,073	54,212	51,501	38,626	25,751	-	17,619
		W	3,642	3,485	2,613	1,742	-	878	3,392	3,272	2,454	1,636	-	824	3,197	3,059	2,294	1,530	-	771
60	15.6	Q(Btu/h)	48,200	45,790	34,343	22,895	-	15,665	49,680	47,196	35,397	23,598	-	16,146	51,360	48,792	36,594	24,396	-	16,692
		W	3,503	3,352	2,514	1,676	-	844	3,253	3,139	2,354	1,569	-	791	3,058	2,926	2,195	1,463	-	737
55	12.8	Q(Btu/h)	45,000	42,750	32,063	21,375	-	14,625	46,480	44,156	33,117	22,078	-	15,106	48,160	45,752	34,314	22,876	-	15,652
		W	3,364	3,245	2,434	1,623	-	817	3,114	3,032	2,274	1,516	-	764	2,919	2,820	2,115	1,410	-	710
50	10.0	Q(Btu/h)	42,320	40,204	30,153	20,102	-	13,754	43,800	41,610	31,208	20,805	-	14,235	45,480	43,206	32,405	21,603	-	14,781
		W	3,225	3,099	2,324	1,549	-	781	2,975	2,886	2,165	1,443	-	727	2,780	2,673	2,005	1,337	-	673
45	7.2	Q(Btu/h)	36,445	37,240	27,930	18,620	-	12,740	37,925	38,646	28,985	19,323	-	13,221	39,405	40,242	30,182	20,121	-	13,767
		W	3,086	2,926	2,195	1,463	-	737	2,836	2,713	2,035	1,357	-	683	2,641	2,500	1,875	1,250	-	630
40	4.4	Q(Btu/h)	35,520	31,160	23,370	15,580	-	10,660	37,000	32,566	24,425	16,283	-	11,141	38,480	34,162	25,622	17,081	-	11,687
		W	3,002	2,687	2,015	1,343	-	677	2,752	2,527	1,895	1,264	-	637	2,558	2,341	1,756	1,170	-	590
35	1.7	Q(Btu/h)	35,520	26,980	20,235	13,490	-	9,230	37,000	30,020	22,515	15,010	-	10,270	38,480	31,920	23,940	15,960	-	10,920
		W	3,388	2,532	1,899	1,266	-	638	3,232	2,373	1,780	1,186	-	598	3,023	2,187	1,640	1,093	-	551
30	-1.1	Q(Btu/h)	35,520	25,840	19,380	12,920	-	8,840	37,000	27,208	20,406	13,604	-	9,308	38,480	28,348	21,261	14,174	-	9,698
		W	3,988	2,309	1,732	1,154	-	582	3,831	2,149	1,612	1,075	-	541	3,623	1,963	1,472	982	-	494
25	-3.9	Q(Btu/h)	35,520	24,700	18,525	12,350	-	8,450	37,000	26,068	19,551	13,034	-	8,918	38,480	27,208	20,406	13,604	-	9,308
		W	4,326	2,008	1,506	1,004	-	506	4,170	1,849	1,387	924	-	466	3,962	1,663	1,247	831	-	419
20	-6.7	Q(Btu/h)	35,520	23,560	17,670	11,780	-	8,060	37,000	24,928	18,696	12,464	-	8,528	38,480	26,068	19,551	13,034	-	8,918
		W	4,561	1,968	1,476	984	-	496	4,405	1,809	1,357	904	-	456	4,196	1,623	1,217	811	-	409
15	-9.4	Q(Btu/h)	35,520	22,990	17,243	11,495	-	7,865	37,000	24,358	18,269	12,179	-	8,333	38,480	25,498	19,124	12,749	-	8,723
		W	4,769	1,875	1,406	938	-	472	4,613	1,716	1,287	858	-	432	4,405	1,530	1,147	765	-	385
10	-12.2	Q(Btu/h)	35,520	22,116	16,587	11,058	-	7,566	37,000	23,484	17,613	11,742	-	8,034	38,480	24,624	18,468	12,312	-	8,424
		W	4,900	1,734	1,301	867	-	437	4,743	1,575	1,181	787	-	397	4,535	1,389	1,041	694	-	350
5	-15.0	Q(Btu/h)	35,520	21,641	16,231	10,821	-	7,404	37,000	23,009	17,257	11,505	-	7,872	38,480	24,149	18,112	12,075	-	8,262
		W	5,004	1,728	1,296	864	-	435	4,848	1,569	1,176	784	-	395	4,639	1,382	1,037	691	-	348
0	-17.8	Q(Btu/h)	33,485	21,280	15,960	10,640	-	7,280	34,965	22,648	16,986	11,324	-	7,748	36,445	23,788	17,841	11,894	-	8,138
		W	5,056	1,732	1,299	866	-	436	4,900	1,573	1,179	786	-	396	4,691	1,386	1,040	693	-	349
-4	-20.0	Q(Btu/h)	31,783	21,052	15,789	10,526	-	7,202	33,263	22,420	16,815	11,210	-	7,670	34,743	23,560	17,670	11,780	-	8,060
		W	5,082	1,715	1,286	857	-	432	4,926	1,555	1,166	778	-	392	4,717	1,369	1,027	685	-	345
-13	-25.0	Q(Btu/h)	28,120	20,853	15,640	10,427	-	7,134	29,600	22,221	16,666	11,111	-	7,602	31,080	23,361	17,521	11,681	-	7,992
		W	5,108	1,688	1,266	844	-	425	4,952	1,528	1,146	764	-	385	4,743	1,342	1,006	671	-	338

**PVA-AA42NL
PUZ-AK42NLHZ
1) COOLING**

Rated
Q(Btu/h): 42,000
W: 3,660

Indoor W.B. Outdoor D.B. (°F) (°C)			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	43,344	42,336	31,752	21,168	-	18,043	39,990	39,060	29,295	19,530	-	16,647	37,539	36,666	27,500	18,333	-	15,627
		W	4,612	4,465	3,349	2,233	-	1,293	4,460	4,319	3,239	2,159	-	1,251	4,347	4,209	3,157	2,105	-	1,219
110	43.3	Q(Btu/h)	45,537	44,478	33,359	22,239	-	18,956	42,183	41,202	30,902	20,601	-	17,560	39,732	38,808	29,106	19,404	-	16,540
		W	4,377	4,238	3,179	2,119	-	1,227	4,226	4,092	3,069	2,046	-	1,185	4,113	3,982	2,987	1,991	-	1,153
105	40.6	Q(Btu/h)	46,483	45,402	34,052	22,701	-	19,350	43,129	42,126	31,595	21,063	-	17,954	40,678	39,732	29,799	19,866	-	16,933
		W	4,230	4,096	3,072	2,048	-	1,186	4,079	3,949	2,962	1,975	-	1,144	3,965	3,839	2,880	1,920	-	1,112
100	37.8	Q(Btu/h)	47,730	46,620	34,965	23,310	-	19,869	44,376	43,344	32,508	21,672	-	18,473	41,925	40,950	30,713	20,475	-	17,453
		W	4,026	3,898	2,923	1,949	-	1,129	3,875	3,752	2,814	1,876	-	1,087	3,761	3,642	2,731	1,821	-	1,055
95	35.0	Q(Btu/h)	48,762	47,628	35,721	23,814	-	20,299	45,408	44,352	33,264	22,176	-	18,902	42,957	41,958	31,469	20,979	-	17,882
		W	3,863	3,741	2,805	1,870	-	1,083	3,712	3,594	2,696	1,797	-	1,041	3,599	3,484	2,613	1,742	-	1,009
90	32.2	Q(Btu/h)	49,450	48,300	36,225	24,150	-	20,585	46,096	45,024	33,768	22,512	-	19,189	43,645	42,630	31,973	21,315	-	18,169
		W	3,742	3,623	2,718	1,812	-	1,049	3,591	3,477	2,608	1,739	-	1,007	3,478	3,367	2,525	1,684	-	975
85	29.4	Q(Btu/h)	49,966	48,804	36,603	24,402	-	20,800	46,612	45,528	34,146	22,764	-	19,404	44,161	43,134	32,351	21,567	-	18,383
		W	3,629	3,514	2,635	1,757	-	1,018	3,478	3,367	2,525	1,684	-	975	3,364	3,257	2,443	1,629	-	943
80	26.7	Q(Btu/h)	50,740	49,560	37,170	24,780	-	21,122	47,386	46,284	34,713	23,142	-	19,726	44,935	43,890	32,918	21,945	-	18,706
		W	3,508	3,396	2,547	1,698	-	984	3,357	3,250	2,438	1,625	-	941	3,243	3,140	2,355	1,570	-	909
75	23.9	Q(Btu/h)	51,299	50,106	37,580	25,053	-	21,355	47,945	46,830	35,123	23,415	-	19,959	45,494	44,436	33,327	22,218	-	18,938
		W	3,402	3,294	2,471	1,647	-	954	3,251	3,148	2,361	1,574	-	912	3,137	3,038	2,278	1,519	-	880
70	21.1	Q(Btu/h)	51,600	50,400	37,800	25,200	-	21,480	48,246	47,124	35,343	23,562	-	20,084	45,795	44,730	33,548	22,365	-	19,064
		W	3,319	3,213	2,410	1,607	-	931	3,168	3,067	2,300	1,534	-	888	3,054	2,957	2,218	1,479	-	856
67	19.4	Q(Btu/h)	51,944	50,736	38,052	25,368	-	21,623	48,590	47,460	35,595	23,730	-	20,227	46,139	45,066	33,800	22,533	-	19,207
		W	3,258	3,155	2,366	1,577	-	914	3,107	3,009	2,256	1,504	-	871	2,994	2,899	2,174	1,449	-	840

PVA-AA42NL
PUZ-AK42NLHZ
2) HEATING

Rated
 Q(Btu/h): 48,000
 W: 3,760

Indoor D.B. Outdoor W.B. (°F) (°C)	77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
65 18.3	Q(Btu/h)	68,920	61,262	45,947	30,631	-	20,548	70,918	63,038	47,279	31,519	-	21,144	73,186	65,054	48,791	32,527	-	21,820
	W	5,646	4,926	3,694	2,463	-	1,218	5,258	4,625	3,469	2,312	-	1,144	4,957	4,324	3,243	2,162	-	1,070
60 15.6	Q(Btu/h)	65,070	57,840	43,380	28,920	-	19,401	67,068	59,616	44,712	29,808	-	19,996	69,336	61,632	46,224	30,816	-	20,672
	W	5,431	4,738	3,553	2,369	-	1,172	5,043	4,437	3,328	2,218	-	1,097	4,741	4,136	3,102	2,068	-	1,023
55 12.8	Q(Btu/h)	60,750	54,000	40,500	27,000	-	18,113	62,748	55,776	41,832	27,888	-	18,708	65,016	57,792	43,344	28,896	-	19,384
	W	5,215	4,587	3,440	2,294	-	1,135	4,827	4,286	3,215	2,143	-	1,060	4,526	3,986	2,989	1,993	-	986
50 10.0	Q(Btu/h)	57,132	50,784	38,088	25,392	-	17,034	59,130	52,560	39,420	26,280	-	17,630	61,398	54,576	40,932	27,288	-	18,306
	W	5,000	4,380	3,285	2,190	-	1,083	4,612	4,080	3,060	2,040	-	1,009	4,310	3,779	2,834	1,889	-	935
45 7.2	Q(Btu/h)	49,201	47,040	35,280	23,520	-	15,778	51,199	48,816	36,612	24,408	-	16,374	53,197	50,832	38,124	25,416	-	17,050
	W	4,784	4,136	3,102	2,068	-	1,023	4,396	3,835	2,876	1,918	-	949	4,095	3,534	2,651	1,767	-	874
40 4.4	Q(Btu/h)	47,952	39,360	29,520	19,680	-	13,202	49,950	41,136	30,852	20,568	-	13,798	51,948	43,152	32,364	21,576	-	14,474
	W	4,655	3,798	2,848	1,899	-	939	4,267	3,572	2,679	1,786	-	884	3,965	3,309	2,482	1,654	-	818
35 1.7	Q(Btu/h)	47,952	34,080	25,560	17,040	-	11,431	49,950	37,920	28,440	18,960	-	12,719	51,948	40,320	30,240	20,160	-	13,524
	W	5,253	3,580	2,685	1,790	-	885	5,010	3,354	2,515	1,677	-	830	4,687	3,091	2,318	1,545	-	764
30 -1.1	Q(Btu/h)	47,952	32,640	24,480	16,320	-	10,948	49,950	34,368	25,776	17,184	-	11,528	51,948	35,808	26,856	17,904	-	12,011
	W	6,182	3,264	2,448	1,632	-	807	5,940	3,038	2,279	1,519	-	751	5,616	2,775	2,081	1,387	-	686
25 -3.9	Q(Btu/h)	47,952	31,200	23,400	15,600	-	10,465	49,950	32,928	24,696	16,464	-	11,045	51,948	34,368	25,776	17,184	-	11,528
	W	6,707	2,839	2,129	1,419	-	702	6,465	2,613	1,960	1,307	-	646	6,142	2,350	1,763	1,175	-	581
20 -6.7	Q(Btu/h)	47,952	29,760	22,320	14,880	-	9,982	49,950	31,488	23,616	15,744	-	10,562	51,948	32,928	24,696	16,464	-	11,045
	W	7,071	2,782	2,087	1,391	-	688	6,829	2,557	1,918	1,278	-	632	6,505	2,294	1,720	1,147	-	567
15 -9.4	Q(Btu/h)	47,952	29,040	21,780	14,520	-	9,741	49,950	30,768	23,076	15,384	-	10,320	51,948	32,208	24,156	16,104	-	10,803
	W	7,394	2,651	1,988	1,325	-	656	7,152	2,425	1,819	1,213	-	600	6,829	2,162	1,622	1,081	-	535
10 -12.2	Q(Btu/h)	47,952	27,936	20,952	13,968	-	9,370	49,950	29,664	22,248	14,832	-	9,950	51,948	31,104	23,328	15,552	-	10,433
	W	7,596	2,452	1,839	1,226	-	606	7,354	2,226	1,669	1,113	-	551	7,031	1,963	1,472	981	-	485
5 -15.0	Q(Btu/h)	47,952	27,336	20,502	13,668	-	9,169	49,950	29,064	21,798	14,532	-	9,749	51,948	30,504	22,878	15,252	-	10,232
	W	7,758	2,443	1,832	1,221	-	604	7,516	2,217	1,663	1,109	-	548	7,192	1,954	1,466	977	-	483
0 -17.8	Q(Btu/h)	45,205	26,880	20,160	13,440	-	9,016	47,203	28,608	21,456	14,304	-	9,596	49,201	30,048	22,536	15,024	-	10,079
	W	7,839	2,449	1,836	1,224	-	606	7,596	2,223	1,667	1,111	-	550	7,273	1,960	1,470	980	-	485
-4 -20.0	Q(Btu/h)	42,907	26,592	19,944	13,296	-	8,919	44,905	28,320	21,240	14,160	-	9,499	46,903	29,760	22,320	14,880	-	9,982
	W	7,879	2,424	1,818	1,212	-	600	7,637	2,198	1,649	1,099	-	544	7,314	1,935	1,451	968	-	479
-13 -25.0	Q(Btu/h)	37,962	26,341	19,756	13,171	-	8,835	39,960	28,069	21,052	14,035	-	9,415	41,958	29,509	22,132	14,755	-	9,898
	W	7,920	2,386	1,789	1,193	-	590	7,677	2,160	1,620	1,080	-	534	7,354	1,897	1,423	948	-	469

SVZ-AP24NL
SUZ-AK24NLHZ
1) COOLING

Rated
 Q(Btu/h): 23,800
 W: 2,030

Indoor W.B. Outdoor D.B. (°F) (°C)	71°F / 21.7°C							67°F / 19.4°C							63°F / 17.2°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
115 46.1 Q(Btu/h)	25,200	23,990	17,993	-	-	12,398		23,250	22,134	16,601	-	-	11,439		21,825	20,777	15,583	-	-	10,738	
W	2,672	2,477	1,857	-	-	903		2,584	2,395	1,797	-	-	873		2,519	2,335	1,751	-	-	851	
110 43.3 Q(Btu/h)	26,475	25,204	18,903	-	-	13,026		24,525	23,348	17,511	-	-	12,066		23,100	21,991	16,493	-	-	11,365	
W	2,536	2,351	1,763	-	-	857		2,448	2,270	1,702	-	-	827		2,383	2,209	1,656	-	-	805	
105 40.6 Q(Btu/h)	27,025	25,728	19,296	-	-	13,296		25,075	23,871	17,904	-	-	12,337		23,650	22,515	16,886	-	-	11,636	
W	2,451	2,272	1,704	-	-	828		2,363	2,190	1,643	-	-	798		2,297	2,129	1,597	-	-	776	
100 37.8 Q(Btu/h)	27,750	26,418	19,814	-	-	13,653		25,800	24,562	18,421	-	-	12,694		24,375	23,205	17,404	-	-	11,993	
W	2,332	2,162	1,621	-	-	788		2,245	2,081	1,561	-	-	759		2,179	2,020	1,515	-	-	736	
95 35.0 Q(Btu/h)	28,350	26,989	20,242	-	-	13,948		26,400	25,133	18,850	-	-	12,989		24,975	23,776	17,832	-	-	12,288	
W	2,238	2,075	1,556	-	-	756		2,151	1,993	1,495	-	-	727		2,085	1,933	1,449	-	-	704	
90 32.2 Q(Btu/h)	28,750	27,370	20,528	-	-	14,145		26,800	25,514	19,135	-	-	13,186		25,375	24,157	18,118	-	-	12,485	
W	2,168	2,010	1,507	-	-	733		2,081	1,929	1,446	-	-	703		2,015	1,868	1,401	-	-	681	
85 29.4 Q(Btu/h)	29,050	27,656	20,742	-	-	14,293		27,100	25,799	19,349	-	-	13,333		25,675	24,443	18,332	-	-	12,632	
W	2,102	1,949	1,462	-	-	710		2,015	1,868	1,401	-	-	681		1,949	1,807	1,355	-	-	659	
80 26.7 Q(Btu/h)	29,500	28,084	21,063	-	-	14,514		27,550	26,228	19,671	-	-	13,555		26,125	24,871	18,653	-	-	12,854	
W	2,032	1,884	1,413	-	-	687		1,945	1,803	1,352	-	-	657		1,879	1,742	1,306	-	-	635	
75 23.9 Q(Btu/h)	29,825	28,393	21,295	-	-	14,674		27,875	26,537	19,903	-	-	13,715		26,450	25,180	18,885	-	-	13,013	
W	1,971	1,827	1,370	-	-	666		1,883	1,746	1,309	-	-	636		1,818	1,685	1,264	-	-	614	
70 21.1 Q(Btu/h)	30,000	28,560	21,420	-	-	14,760		28,050	26,704	20,028	-	-	13,801		26,625	25,347	19,010	-	-	13,100	
W	1,923	1,782	1,337	-	-	650		1,835	1,701	1,276	-	-	620		1,770	1,640	1,230	-	-	598	
67 19.4 Q(Btu/h)	30,200	28,750	21,563	-	-	14,858		28,250	26,894	20,171	-	-	13,899		26,825	25,537	19,153	-	-	13,198	
W	1,888	1,750	1,312	-	-	638		1,800	1,669	1,251	-	-	608		1,734	1,608	1,206	-	-	586	

SVZ-AP24NL
SUZ-AK24NLHZ
2) HEATING

Rated
 Q(Btu/h): 23,000
 W: 2,100

Indoor D.B.		77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min			
(°F)	(°C)																					
65	18.3	Q(Btu/h)	35,736	29,355	22,016	14,677	-	13,656	36,772	30,206	22,654	15,103	-	14,052	37,948	31,172	23,379	15,586	-	14,502		
		W	3,524	2,751	2,063	1,376	-	983	3,282	2,583	1,937	1,292	-	923	3,094	2,415	1,811	1,208	-	863		
60	15.6	Q(Btu/h)	33,740	27,715	20,786	13,858	-	12,894	34,776	28,566	21,425	14,283	-	13,289	35,952	29,532	22,149	14,766	-	13,739		
		W	3,389	2,646	1,985	1,323	-	945	3,147	2,478	1,859	1,239	-	885	2,959	2,310	1,733	1,155	-	825		
55	12.8	Q(Btu/h)	31,500	25,875	19,406	12,938	-	12,038	32,536	26,726	20,045	13,363	-	12,433	33,712	27,692	20,769	13,846	-	12,883		
		W	3,255	2,562	1,922	1,281	-	915	3,013	2,394	1,796	1,197	-	855	2,825	2,226	1,670	1,113	-	795		
50	10.0	Q(Btu/h)	29,624	24,334	18,251	12,167	-	11,321	30,660	25,185	18,889	12,593	-	11,717	31,836	26,151	19,613	13,076	-	12,166		
		W	3,120	2,447	1,835	1,223	-	874	2,878	2,279	1,709	1,139	-	814	2,690	2,111	1,583	1,055	-	754		
45	7.2	Q(Btu/h)	25,958	22,540	16,905	11,270	-	10,486	27,012	23,391	17,543	11,696	-	10,882	28,066	24,357	18,268	12,179	-	11,331		
		W	2,986	2,310	1,733	1,155	-	825	2,744	2,142	1,607	1,071	-	765	2,556	1,974	1,481	987	-	705		
40	4.4	Q(Btu/h)	25,299	18,860	14,145	9,430	-	8,774	26,353	19,711	14,783	9,856	-	9,170	27,407	20,677	15,508	10,339	-	9,619		
		W	2,905	2,121	1,591	1,061	-	758	2,663	1,995	1,496	998	-	713	2,475	1,848	1,386	924	-	660		
35	1.7	Q(Btu/h)	25,299	16,330	12,248	8,165	-	7,597	26,353	18,170	13,628	9,085	-	8,453	27,407	19,320	14,490	9,660	-	8,988		
		W	3,096	1,999	1,499	1,000	-	714	2,953	1,873	1,405	937	-	669	2,763	1,726	1,295	863	-	617		
30	-1.1	Q(Btu/h)	25,299	15,640	11,730	7,820	-	7,276	26,353	16,468	12,351	8,234	-	7,661	27,407	17,158	12,869	8,579	-	7,982		
		W	3,644	1,823	1,367	911	-	651	3,501	1,697	1,273	848	-	606	3,311	1,550	1,162	775	-	554		
25	-3.9	Q(Btu/h)	25,299	14,950	11,213	7,475	-	6,955	26,353	15,778	11,834	7,889	-	7,340	27,407	16,468	12,351	8,234	-	7,661		
		W	3,954	1,586	1,189	793	-	566	3,811	1,460	1,095	730	-	521	3,620	1,313	984	656	-	469		
20	-6.7	Q(Btu/h)	25,299	14,260	10,695	7,130	-	6,634	26,353	15,088	11,316	7,544	-	7,019	27,407	15,778	11,834	7,889	-	7,340		
		W	4,168	1,554	1,166	777	-	555	4,025	1,428	1,071	714	-	510	3,835	1,281	961	641	-	458		
15	-9.4	Q(Btu/h)	25,299	13,915	10,436	6,958	-	6,474	26,353	14,743	11,057	7,372	-	6,859	27,407	15,433	11,575	7,717	-	7,180		
		W	4,359	1,481	1,110	740	-	529	4,216	1,355	1,016	677	-	484	4,025	1,208	906	604	-	431		
10	-12.2	Q(Btu/h)	25,299	13,386	10,040	6,693	-	6,227	26,353	14,214	10,661	7,107	-	6,613	27,407	14,904	11,178	7,452	-	6,934		
		W	4,478	1,369	1,027	685	-	489	4,335	1,243	932	622	-	444	4,144	1,096	822	548	-	392		
5	-15.0	Q(Btu/h)	25,299	13,099	9,824	6,549	-	6,094	26,353	13,927	10,445	6,963	-	6,479	27,407	14,617	10,962	7,308	-	6,800		
		W	4,573	1,364	1,023	682	-	487	4,430	1,238	929	619	-	442	4,240	1,091	819	546	-	390		
0	-17.8	Q(Btu/h)	23,849	12,880	9,660	6,440	-	5,992	24,904	13,708	10,281	6,854	-	6,377	25,958	14,398	10,799	7,199	-	6,698		
		W	4,621	1,368	1,026	684	-	488	4,478	1,242	931	621	-	443	4,287	1,095	821	547	-	391		
-4	-20.0	Q(Btu/h)	22,637	12,742	9,557	6,371	-	5,928	23,691	13,570	10,178	6,785	-	6,313	24,745	14,260	10,695	7,130	-	6,634		
		W	4,644	1,354	1,015	677	-	484	4,502	1,228	921	614	-	439	4,311	1,081	811	540	-	386		
-13	-25.0	Q(Btu/h)	20,028	12,622	9,466	6,311	-	5,872	21,082	13,450	10,087	6,725	-	6,257	22,136	14,140	10,605	7,070	-	6,578		
		W	4,668	1,332	999	666	-	476	4,525	1,206	905	603	-	431	4,335	1,059	795	530	-	378		

SVZ-AP30NL
SUZ-AK30NLHZ
1) COOLING

Rated
 Q(Btu/h): 28,000
 W: 2,150

Indoor W.B. Outdoor D.B. (°F) (°C)	Q(Btu/h)	71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115 46.1	Q(Btu/h)	29,232	28,224	21,168	14,112	-	12,802	26,970	26,040	19,530	13,020	-	11,811	25,317	24,444	18,333	12,222	-	11,087
	W	2,745	2,623	1,967	1,312	-	1,196	2,655	2,537	1,903	1,269	-	1,156	2,588	2,473	1,854	1,236	-	1,127
110 43.3	Q(Btu/h)	30,711	29,652	22,239	14,826	-	13,449	28,449	27,468	20,601	13,734	-	12,459	26,796	25,872	19,404	12,936	-	11,735
	W	2,606	2,490	1,867	1,245	-	1,135	2,516	2,404	1,803	1,202	-	1,096	2,448	2,339	1,754	1,170	-	1,066
105 40.6	Q(Btu/h)	31,349	30,268	22,701	15,134	-	13,729	29,087	28,084	21,063	14,042	-	12,738	27,434	26,488	19,866	13,244	-	12,014
	W	2,518	2,406	1,804	1,203	-	1,097	2,428	2,320	1,740	1,160	-	1,057	2,360	2,255	1,692	1,128	-	1,028
100 37.8	Q(Btu/h)	32,190	31,080	23,310	15,540	-	14,097	29,928	28,896	21,672	14,448	-	13,106	28,275	27,300	20,475	13,650	-	12,383
	W	2,396	2,290	1,717	1,145	-	1,044	2,306	2,204	1,653	1,102	-	1,005	2,239	2,139	1,604	1,070	-	975
95 35.0	Q(Btu/h)	32,886	31,752	23,814	15,876	-	14,402	30,624	29,568	22,176	14,784	-	13,411	28,971	27,972	20,979	13,986	-	12,687
	W	2,300	2,197	1,648	1,099	-	1,002	2,210	2,111	1,583	1,056	-	962	2,142	2,047	1,535	1,023	-	933
90 32.2	Q(Btu/h)	33,350	32,200	24,150	16,100	-	14,605	31,088	30,016	22,512	15,008	-	13,614	29,435	28,420	21,315	14,210	-	12,891
	W	2,228	2,129	1,596	1,064	-	970	2,138	2,043	1,532	1,021	-	931	2,070	1,978	1,484	989	-	902
85 29.4	Q(Btu/h)	33,698	32,536	24,402	16,268	-	14,757	31,436	30,352	22,764	15,176	-	13,767	29,783	28,756	21,567	14,378	-	13,043
	W	2,160	2,064	1,548	1,032	-	941	2,070	1,978	1,484	989	-	902	2,003	1,914	1,435	957	-	872
80 26.7	Q(Btu/h)	34,220	33,040	24,780	16,520	-	14,986	31,958	30,856	23,142	15,428	-	13,995	30,305	29,260	21,945	14,630	-	13,272
	W	2,088	1,995	1,496	998	-	909	1,998	1,909	1,432	955	-	870	1,931	1,845	1,384	922	-	841
75 23.9	Q(Btu/h)	34,597	33,404	25,053	16,702	-	15,151	32,335	31,220	23,415	15,610	-	14,161	30,682	29,624	22,218	14,812	-	13,437
	W	2,025	1,935	1,451	968	-	882	1,935	1,849	1,387	925	-	843	1,868	1,785	1,338	892	-	813
70 21.1	Q(Btu/h)	34,800	33,600	25,200	16,800	-	15,240	32,538	31,416	23,562	15,708	-	14,249	30,885	29,820	22,365	14,910	-	13,526
	W	1,976	1,888	1,416	944	-	860	1,886	1,802	1,351	901	-	821	1,818	1,737	1,303	869	-	792
67 19.4	Q(Btu/h)	35,032	33,824	25,368	16,912	-	15,342	32,770	31,640	23,730	15,820	-	14,351	31,117	30,044	22,533	15,022	-	13,627
	W	1,940	1,853	1,390	927	-	845	1,850	1,767	1,325	884	-	806	1,782	1,703	1,277	851	-	776

SVZ-AP30NL
SUZ-AK30NLHZ
2) HEATING

Rated
 Q(Btu/h): 32,000
 W: 2,590

Indoor D.B.		77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																			
65	18.3	Q(Btu/h)	43,394	40,842	30,631	-	-	23,356	44,652	42,026	31,519	-	-	24,033	46,080	43,370	32,527	-	-	24,802
		W	3,812	3,393	2,545	-	-	1,585	3,550	3,186	2,389	-	-	1,488	3,347	2,979	2,234	-	-	1,392
60	15.6	Q(Btu/h)	40,970	38,560	28,920	-	-	22,052	42,228	39,744	29,808	-	-	22,729	43,656	41,088	30,816	-	-	23,497
		W	3,667	3,263	2,448	-	-	1,525	3,405	3,056	2,292	-	-	1,428	3,201	2,849	2,137	-	-	1,331
55	12.8	Q(Btu/h)	38,250	36,000	27,000	-	-	20,588	39,508	37,184	27,888	-	-	21,265	40,936	38,528	28,896	-	-	22,033
		W	3,521	3,160	2,370	-	-	1,476	3,259	2,953	2,214	-	-	1,379	3,056	2,745	2,059	-	-	1,283
50	10.0	Q(Btu/h)	35,972	33,856	25,392	-	-	19,361	37,230	35,040	26,280	-	-	20,039	38,658	36,384	27,288	-	-	20,807
		W	3,376	3,017	2,263	-	-	1,410	3,114	2,810	2,108	-	-	1,313	2,910	2,603	1,952	-	-	1,216
45	7.2	Q(Btu/h)	30,978	31,360	23,520	-	-	17,934	32,236	32,544	24,408	-	-	18,611	33,494	33,888	25,416	-	-	19,380
		W	3,230	2,849	2,137	-	-	1,331	2,968	2,642	1,981	-	-	1,234	2,765	2,435	1,826	-	-	1,137
40	4.4	Q(Btu/h)	30,192	26,240	19,680	-	-	15,006	31,450	27,424	20,568	-	-	15,683	32,708	28,768	21,576	-	-	16,452
		W	3,143	2,616	1,962	-	-	1,222	2,881	2,461	1,845	-	-	1,150	2,677	2,279	1,709	-	-	1,065
35	1.7	Q(Btu/h)	30,192	22,720	17,040	-	-	12,993	31,450	25,280	18,960	-	-	14,457	32,708	26,880	20,160	-	-	15,372
		W	3,547	2,466	1,849	-	-	1,152	3,383	2,310	1,733	-	-	1,079	3,165	2,129	1,597	-	-	995
30	-1.1	Q(Btu/h)	30,192	21,760	16,320	-	-	12,444	31,450	22,912	17,184	-	-	13,103	32,708	23,872	17,904	-	-	13,652
		W	4,174	2,248	1,686	-	-	1,050	4,010	2,093	1,570	-	-	978	3,792	1,911	1,434	-	-	893
25	-3.9	Q(Btu/h)	30,192	20,800	15,600	-	-	11,895	31,450	21,952	16,464	-	-	12,554	32,708	22,912	17,184	-	-	13,103
		W	4,529	1,955	1,467	-	-	914	4,365	1,800	1,350	-	-	841	4,147	1,619	1,214	-	-	756
20	-6.7	Q(Btu/h)	30,192	19,840	14,880	-	-	11,346	31,450	20,992	15,744	-	-	12,005	32,708	21,952	16,464	-	-	12,554
		W	4,774	1,917	1,437	-	-	895	4,611	1,761	1,321	-	-	823	4,392	1,580	1,185	-	-	738
15	-9.4	Q(Btu/h)	30,192	19,360	14,520	-	-	11,072	31,450	20,512	15,384	-	-	11,730	32,708	21,472	16,104	-	-	12,279
		W	4,992	1,826	1,369	-	-	853	4,829	1,671	1,253	-	-	780	4,611	1,489	1,117	-	-	696
10	-12.2	Q(Btu/h)	30,192	18,624	13,968	-	-	10,651	31,450	19,776	14,832	-	-	11,309	32,708	20,736	15,552	-	-	11,858
		W	5,129	1,689	1,267	-	-	789	4,965	1,533	1,150	-	-	716	4,747	1,352	1,014	-	-	632
5	-15.0	Q(Btu/h)	30,192	18,224	13,668	-	-	10,422	31,450	19,376	14,532	-	-	11,081	32,708	20,336	15,252	-	-	11,630
		W	5,238	1,683	1,262	-	-	786	5,074	1,527	1,145	-	-	714	4,856	1,346	1,010	-	-	629
0	-17.8	Q(Btu/h)	28,462	17,920	13,440	-	-	10,248	29,720	19,072	14,304	-	-	10,907	30,978	20,032	15,024	-	-	11,456
		W	5,293	1,687	1,265	-	-	788	5,129	1,531	1,148	-	-	715	4,911	1,350	1,012	-	-	631
-4	-20.0	Q(Btu/h)	27,016	17,728	13,296	-	-	10,138	28,274	18,880	14,160	-	-	10,797	29,532	19,840	14,880	-	-	11,346
		W	5,320	1,670	1,252	-	-	780	5,156	1,514	1,136	-	-	707	4,938	1,333	1,000	-	-	623
-13	-25.0	Q(Btu/h)	23,902	17,561	13,171	-	-	10,043	25,160	18,713	14,035	-	-	10,701	26,418	19,673	14,755	-	-	11,250
		W	5,347	1,643	1,232	-	-	768	5,183	1,488	1,116	-	-	695	4,965	1,307	980	-	-	610

SVZ-AP36NL
SUZ-AK36NLHZ
1) COOLING

Rated
 Q(Btu/h): 36,000
 W: 3,410

Indoor W.B. Outdoor D.B. (°F) (°C)			71°F / 21.7°C					67°F / 19.4°C					63°F / 17.2°C							
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	37,296	36,288	27,216	18,144	-	12,802	34,410	33,480	25,110	16,740	-	11,811	32,301	31,428	23,571	15,714	-	11,087
		W	4,294	4,160	3,120	2,080	-	1,196	4,154	4,024	3,018	2,012	-	1,156	4,048	3,922	2,941	1,961	-	1,127
110	43.3	Q(Btu/h)	39,183	38,124	28,593	19,062	-	13,449	36,297	35,316	26,487	17,658	-	12,459	34,188	33,264	24,948	16,632	-	11,735
		W	4,076	3,949	2,962	1,974	-	1,135	3,935	3,812	2,859	1,906	-	1,096	3,830	3,710	2,783	1,855	-	1,066
105	40.6	Q(Btu/h)	39,997	38,916	29,187	19,458	-	13,729	37,111	36,108	27,081	18,054	-	12,738	35,002	34,056	25,542	17,028	-	12,014
		W	3,939	3,816	2,862	1,908	-	1,097	3,798	3,679	2,760	1,840	-	1,057	3,692	3,577	2,683	1,789	-	1,028
100	37.8	Q(Btu/h)	41,070	39,960	29,970	19,980	-	14,097	38,184	37,152	27,864	18,576	-	13,106	36,075	35,100	26,325	17,550	-	12,383
		W	3,749	3,632	2,724	1,816	-	1,044	3,608	3,495	2,621	1,748	-	1,005	3,502	3,393	2,545	1,696	-	975
95	35.0	Q(Btu/h)	41,958	40,824	30,618	20,412	-	14,402	39,072	38,016	28,512	19,008	-	13,411	36,963	35,964	26,973	17,982	-	12,687
		W	3,597	3,485	2,614	1,743	-	1,002	3,457	3,349	2,511	1,674	-	962	3,351	3,246	2,435	1,623	-	933
90	32.2	Q(Btu/h)	42,550	41,400	31,050	20,700	-	14,605	39,664	38,592	28,944	19,296	-	13,614	37,555	36,540	27,405	18,270	-	12,891
		W	3,485	3,376	2,532	1,688	-	970	3,344	3,240	2,430	1,620	-	931	3,238	3,137	2,353	1,569	-	902
85	29.4	Q(Btu/h)	42,994	41,832	31,374	20,916	-	14,757	40,108	39,024	29,268	19,512	-	13,767	37,999	36,972	27,729	18,486	-	13,043
		W	3,379	3,274	2,455	1,637	-	941	3,238	3,137	2,353	1,569	-	902	3,133	3,035	2,276	1,517	-	872
80	26.7	Q(Btu/h)	43,660	42,480	31,860	21,240	-	14,986	40,774	39,672	29,754	19,836	-	13,995	38,665	37,620	28,215	18,810	-	13,272
		W	3,267	3,164	2,373	1,582	-	909	3,126	3,028	2,271	1,514	-	870	3,020	2,926	2,194	1,463	-	841
75	23.9	Q(Btu/h)	44,141	42,948	32,211	21,474	-	15,151	41,255	40,140	30,105	20,070	-	14,161	39,146	38,088	28,566	19,044	-	13,437
		W	3,168	3,069	2,302	1,535	-	882	3,027	2,933	2,199	1,466	-	843	2,922	2,830	2,123	1,415	-	813
70	21.1	Q(Btu/h)	44,400	43,200	32,400	21,600	-	15,240	41,514	40,392	30,294	20,196	-	14,249	39,405	38,340	28,755	19,170	-	13,526
		W	3,091	2,994	2,245	1,497	-	860	2,950	2,858	2,143	1,429	-	821	2,844	2,755	2,066	1,378	-	792
67	19.4	Q(Btu/h)	44,696	43,488	32,616	21,744	-	15,342	41,810	40,680	30,510	20,340	-	14,351	39,701	38,628	28,971	19,314	-	13,627
		W	3,034	2,939	2,205	1,470	-	845	2,893	2,803	2,102	1,402	-	806	2,788	2,701	2,026	1,350	-	776

SVZ-AP36NL
SUZ-AK36NLHZ
2) HEATING

Rated
 Q(Btu/h): 37,000
 W: 3,310

Indoor D.B. Outdoor W.B. (°F) (°C)	77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
65 18.3	Q(Btu/h)	51,052	47,223	35,417	23,612	-	16,975	52,532	48,592	36,444	24,296	-	17,467	54,212	50,146	37,610	25,073	-	18,025
	W	4,742	4,336	3,252	2,168	-	1,100	4,416	4,071	3,053	2,036	-	1,033	4,163	3,807	2,855	1,903	-	966
60 15.6	Q(Btu/h)	48,200	44,585	33,439	22,293	-	16,027	49,680	45,954	34,466	22,977	-	16,519	51,360	47,508	35,631	23,754	-	17,077
	W	4,561	4,171	3,128	2,085	-	1,058	4,235	3,906	2,929	1,953	-	991	3,982	3,641	2,731	1,821	-	924
55 12.8	Q(Btu/h)	45,000	41,625	31,219	20,813	-	14,963	46,480	42,994	32,246	21,497	-	15,455	48,160	44,548	33,411	22,274	-	16,013
	W	4,380	4,038	3,029	2,019	-	1,025	4,054	3,773	2,830	1,887	-	958	3,801	3,509	2,631	1,754	-	890
50 10.0	Q(Btu/h)	42,320	39,146	29,360	19,573	-	14,071	43,800	40,515	30,386	20,258	-	14,564	45,480	42,069	31,552	21,035	-	15,122
	W	4,199	3,856	2,892	1,928	-	979	3,873	3,591	2,694	1,796	-	911	3,620	3,327	2,495	1,663	-	844
45 7.2	Q(Btu/h)	36,445	36,260	27,195	18,130	-	13,034	37,925	37,629	28,222	18,815	-	13,526	39,405	39,183	29,387	19,592	-	14,085
	W	4,018	3,641	2,731	1,821	-	924	3,692	3,376	2,532	1,688	-	857	3,439	3,111	2,334	1,556	-	790
40 4.4	Q(Btu/h)	35,520	30,340	22,755	15,170	-	10,906	37,000	31,709	23,782	15,855	-	11,398	38,480	33,263	24,947	16,632	-	11,957
	W	3,910	3,343	2,507	1,672	-	848	3,584	3,145	2,358	1,572	-	798	3,330	2,913	2,185	1,456	-	739
35 1.7	Q(Btu/h)	35,520	26,270	19,703	13,135	-	9,443	37,000	29,230	21,923	14,615	-	10,507	38,480	31,080	23,310	15,540	-	11,172
	W	4,412	3,151	2,363	1,576	-	800	4,208	2,953	2,214	1,476	-	749	3,937	2,721	2,041	1,360	-	690
30 -1.1	Q(Btu/h)	35,520	25,160	18,870	12,580	-	9,044	37,000	26,492	19,869	13,246	-	9,523	38,480	27,602	20,702	13,801	-	9,922
	W	5,192	2,873	2,155	1,437	-	729	4,989	2,674	2,006	1,337	-	679	4,717	2,443	1,832	1,221	-	620
25 -3.9	Q(Btu/h)	35,520	24,050	18,038	12,025	-	8,645	37,000	25,382	19,037	12,691	-	9,124	38,480	26,492	19,869	13,246	-	9,523
	W	5,634	2,499	1,874	1,250	-	634	5,430	2,300	1,725	1,150	-	584	5,159	2,069	1,552	1,034	-	525
20 -6.7	Q(Btu/h)	35,520	22,940	17,205	11,470	-	8,246	37,000	24,272	18,204	12,136	-	8,725	38,480	25,382	19,037	12,691	-	9,124
	W	5,939	2,449	1,837	1,225	-	622	5,735	2,251	1,688	1,125	-	571	5,464	2,019	1,514	1,010	-	512
15 -9.4	Q(Btu/h)	35,520	22,385	16,789	11,193	-	8,047	37,000	23,717	17,788	11,859	-	8,525	38,480	24,827	18,620	12,414	-	8,924
	W	6,211	2,334	1,750	1,167	-	592	6,007	2,135	1,601	1,067	-	542	5,735	1,903	1,427	952	-	483
10 -12.2	Q(Btu/h)	35,520	21,534	16,151	10,767	-	7,741	37,000	22,866	17,150	11,433	-	8,219	38,480	23,976	17,982	11,988	-	8,618
	W	6,380	2,158	1,619	1,079	-	548	6,177	1,960	1,470	980	-	497	5,905	1,728	1,296	864	-	438
5 -15.0	Q(Btu/h)	35,520	21,072	15,804	10,536	-	7,574	37,000	22,404	16,803	11,202	-	8,053	38,480	23,514	17,635	11,757	-	8,452
	W	6,516	2,151	1,613	1,075	-	546	6,312	1,952	1,464	976	-	495	6,041	1,720	1,290	860	-	437
0 -17.8	Q(Btu/h)	33,485	20,720	15,540	10,360	-	7,448	34,965	22,052	16,539	11,026	-	7,927	36,445	23,162	17,372	11,581	-	8,326
	W	6,584	2,155	1,617	1,078	-	547	6,380	1,957	1,468	978	-	497	6,109	1,725	1,294	863	-	438
-4 -20.0	Q(Btu/h)	31,783	20,498	15,374	10,249	-	7,368	33,263	21,830	16,373	10,915	-	7,847	34,743	22,940	17,205	11,470	-	8,246
	W	6,618	2,134	1,600	1,067	-	542	6,414	1,935	1,451	968	-	491	6,143	1,704	1,278	852	-	432
-13 -25.0	Q(Btu/h)	28,120	20,305	15,228	10,152	-	7,299	29,600	21,637	16,227	10,818	-	7,777	31,080	22,747	17,060	11,373	-	8,176
	W	6,652	2,100	1,575	1,050	-	533	6,448	1,901	1,426	951	-	483	6,177	1,670	1,252	835	-	424

**PAA-A/BA18NL
PUZ-AK24NLHZ
1) COOLING**

Rated
Q(Btu/h): 18,000
W: 1,530

Indoor W.B. Outdoor D.B. (°F) (°C)			71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C					
			Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min
115	46.1	Q(Btu/h)	19,152	18,144	13,608	-	-	13,205	17,670	16,740	12,555	-	-	12,183	16,587	15,714	11,786	-	-	11,436
		W	2,367	1,867	1,400	-	-	1,061	2,289	1,805	1,354	-	-	1,027	2,231	1,760	1,320	-	-	1,001
110	43.3	Q(Btu/h)	20,121	19,062	14,297	-	-	13,873	18,639	17,658	13,244	-	-	12,851	17,556	16,632	12,474	-	-	12,104
		W	2,247	1,772	1,329	-	-	1,007	2,169	1,711	1,283	-	-	973	2,111	1,665	1,248	-	-	947
105	40.6	Q(Btu/h)	20,539	19,458	14,594	-	-	14,161	19,057	18,054	13,541	-	-	13,139	17,974	17,028	12,771	-	-	12,393
		W	2,171	1,712	1,284	-	-	974	2,093	1,651	1,238	-	-	939	2,035	1,605	1,204	-	-	913
100	37.8	Q(Btu/h)	21,090	19,980	14,985	-	-	14,541	19,608	18,576	13,932	-	-	13,519	18,525	17,550	13,163	-	-	12,773
		W	2,066	1,629	1,222	-	-	927	1,989	1,568	1,176	-	-	892	1,930	1,522	1,142	-	-	866
95	35.0	Q(Btu/h)	21,546	20,412	15,309	-	-	14,855	20,064	19,008	14,256	-	-	13,834	18,981	17,982	13,487	-	-	13,087
		W	1,983	1,564	1,173	-	-	889	1,905	1,502	1,127	-	-	854	1,847	1,457	1,092	-	-	828
90	32.2	Q(Btu/h)	21,850	20,700	15,525	-	-	15,065	20,368	19,296	14,472	-	-	14,043	19,285	18,270	13,703	-	-	13,297
		W	1,921	1,515	1,136	-	-	861	1,843	1,454	1,090	-	-	827	1,785	1,408	1,056	-	-	800
85	29.4	Q(Btu/h)	22,078	20,916	15,687	-	-	15,222	20,596	19,512	14,634	-	-	14,200	19,513	18,486	13,865	-	-	13,454
		W	1,862	1,469	1,102	-	-	835	1,785	1,408	1,056	-	-	800	1,727	1,362	1,021	-	-	774
80	26.7	Q(Btu/h)	22,420	21,240	15,930	-	-	15,458	20,938	19,836	14,877	-	-	14,436	19,855	18,810	14,108	-	-	13,690
		W	1,800	1,420	1,065	-	-	807	1,723	1,359	1,019	-	-	773	1,665	1,313	985	-	-	746
75	23.9	Q(Btu/h)	22,667	21,474	16,106	-	-	15,628	21,185	20,070	15,053	-	-	14,607	20,102	19,044	14,283	-	-	13,860
		W	1,746	1,377	1,033	-	-	783	1,668	1,316	987	-	-	748	1,610	1,270	952	-	-	722
70	21.1	Q(Btu/h)	22,800	21,600	16,200	-	-	15,720	21,318	20,196	15,147	-	-	14,698	20,235	19,170	14,378	-	-	13,952
		W	1,703	1,343	1,008	-	-	764	1,626	1,282	962	-	-	729	1,568	1,236	927	-	-	703
67	19.4	Q(Btu/h)	22,952	21,744	16,308	-	-	15,825	21,470	20,340	15,255	-	-	14,803	20,387	19,314	14,486	-	-	14,056
		W	1,672	1,319	989	-	-	750	1,595	1,258	943	-	-	715	1,536	1,212	909	-	-	689

**PAA-A/BA18NL
PUZ-AK24NLHZ
2) HEATING**

Rated
Q(Btu/h): 22,000
W: 2,040

Indoor D.B.		77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																			
65	18.3	Q(Btu/h)	29,355	28,079	21,059	-	-	15,826	30,206	28,893	21,669	-	-	16,285	31,172	29,817	22,362	-	-	16,806
		W	3,223	2,672	2,004	-	-	1,127	3,001	2,509	1,882	-	-	1,058	2,829	2,346	1,760	-	-	989
60	15.6	Q(Btu/h)	27,715	26,510	19,883	-	-	14,942	28,566	27,324	20,493	-	-	15,401	29,532	28,248	21,186	-	-	15,922
		W	3,100	2,570	1,928	-	-	1,084	2,878	2,407	1,805	-	-	1,015	2,706	2,244	1,683	-	-	946
55	12.8	Q(Btu/h)	25,875	24,750	18,563	-	-	13,950	26,726	25,564	19,173	-	-	14,409	27,692	26,488	19,866	-	-	14,930
		W	2,977	2,489	1,867	-	-	1,049	2,755	2,326	1,744	-	-	980	2,583	2,162	1,622	-	-	912
50	10.0	Q(Btu/h)	24,334	23,276	17,457	-	-	13,119	25,185	24,090	18,068	-	-	13,578	26,151	25,014	18,761	-	-	14,099
		W	2,854	2,377	1,782	-	-	1,002	2,632	2,213	1,660	-	-	933	2,460	2,050	1,538	-	-	864
45	7.2	Q(Btu/h)	20,956	21,560	16,170	-	-	12,152	21,807	22,374	16,781	-	-	12,611	22,658	23,298	17,474	-	-	13,132
		W	2,731	2,244	1,683	-	-	946	2,509	2,081	1,561	-	-	877	2,337	1,918	1,438	-	-	808
40	4.4	Q(Btu/h)	20,424	18,040	13,530	-	-	10,168	21,275	18,854	14,141	-	-	10,627	22,126	19,778	14,834	-	-	11,148
		W	2,657	2,060	1,545	-	-	869	2,435	1,938	1,454	-	-	817	2,263	1,795	1,346	-	-	757
35	1.7	Q(Btu/h)	20,424	15,620	11,715	-	-	8,804	21,275	17,380	13,035	-	-	9,796	22,126	18,480	13,860	-	-	10,416
		W	2,998	1,942	1,457	-	-	819	2,860	1,820	1,365	-	-	767	2,675	1,677	1,258	-	-	707
30	-1.1	Q(Btu/h)	20,424	14,960	11,220	-	-	8,432	21,275	15,752	11,814	-	-	8,878	22,126	16,412	12,309	-	-	9,250
		W	3,529	1,771	1,328	-	-	746	3,390	1,648	1,236	-	-	695	3,206	1,506	1,129	-	-	635
25	-3.9	Q(Btu/h)	20,424	14,300	10,725	-	-	8,060	21,275	15,092	11,319	-	-	8,506	22,126	15,752	11,814	-	-	8,878
		W	3,828	1,540	1,155	-	-	649	3,690	1,418	1,063	-	-	598	3,506	1,275	956	-	-	538
20	-6.7	Q(Btu/h)	20,424	13,640	10,230	-	-	7,688	21,275	14,432	10,824	-	-	8,134	22,126	15,092	11,319	-	-	8,506
		W	4,036	1,510	1,132	-	-	636	3,898	1,387	1,040	-	-	585	3,713	1,244	933	-	-	525
15	-9.4	Q(Btu/h)	20,424	13,310	9,983	-	-	7,502	21,275	14,102	10,577	-	-	7,948	22,126	14,762	11,072	-	-	8,320
		W	4,220	1,438	1,079	-	-	606	4,082	1,316	987	-	-	555	3,898	1,173	880	-	-	495
10	-12.2	Q(Btu/h)	20,424	12,804	9,603	-	-	7,217	21,275	13,596	10,197	-	-	7,663	22,126	14,256	10,692	-	-	8,035
		W	4,336	1,330	998	-	-	561	4,197	1,208	906	-	-	509	4,013	1,065	799	-	-	449
5	-15.0	Q(Btu/h)	20,424	12,529	9,397	-	-	7,062	21,275	13,321	9,991	-	-	7,508	22,126	13,981	10,486	-	-	7,880
		W	4,428	1,325	994	-	-	559	4,290	1,203	902	-	-	507	4,105	1,060	795	-	-	447
0	-17.8	Q(Btu/h)	19,254	12,320	9,240	-	-	6,944	20,105	13,112	9,834	-	-	7,390	20,956	13,772	10,329	-	-	7,762
		W	4,474	1,328	996	-	-	560	4,336	1,206	905	-	-	508	4,151	1,063	797	-	-	448
-4	-20.0	Q(Btu/h)	18,275	12,188	9,141	-	-	6,870	19,126	12,980	9,735	-	-	7,316	19,977	13,640	10,230	-	-	7,688
		W	4,497	1,315	986	-	-	554	4,359	1,193	895	-	-	503	4,174	1,050	787	-	-	443
-13	-25.0	Q(Btu/h)	16,169	12,073	9,055	-	-	6,805	17,020	12,865	9,649	-	-	7,251	17,871	13,525	10,144	-	-	7,623
		W	4,520	1,294	971	-	-	546	4,382	1,172	879	-	-	494	4,197	1,029	772	-	-	434

**PAA-A/BA24NL
PUZ-AK24NLHZ
1) COOLING**

Rated
Q(Btu/h): 24,000
W: 1,980

Indoor W.B. Outdoor D.B. (°F) (°C)	71°F / 21.7°C							67°F / 19.4°C							63°F / 17.2°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
115 46.1 Q(Btu/h)	25,200	24,192	18,144	-	-	14,213		23,250	22,320	16,740	-	-	13,113		21,825	20,952	15,714	-	-	12,309	
W	2,525	2,416	1,812	-	-	1,098		2,443	2,336	1,752	-	-	1,062		2,381	2,277	1,708	-	-	1,035	
110 43.3 Q(Btu/h)	26,475	25,416	19,062	-	-	14,932		24,525	23,544	17,658	-	-	13,832		23,100	22,176	16,632	-	-	13,028	
W	2,397	2,293	1,720	-	-	1,042		2,314	2,214	1,660	-	-	1,006		2,252	2,154	1,616	-	-	979	
105 40.6 Q(Btu/h)	27,025	25,944	19,458	-	-	15,242		25,075	24,072	18,054	-	-	14,142		23,650	22,704	17,028	-	-	13,339	
W	2,316	2,216	1,662	-	-	1,007		2,234	2,136	1,602	-	-	971		2,171	2,077	1,558	-	-	944	
100 37.8 Q(Btu/h)	27,750	26,640	19,980	-	-	15,651		25,800	24,768	18,576	-	-	14,551		24,375	23,400	17,550	-	-	13,748	
W	2,205	2,109	1,582	-	-	959		2,122	2,030	1,522	-	-	923		2,060	1,970	1,478	-	-	896	
95 35.0 Q(Btu/h)	28,350	27,216	20,412	-	-	15,989		26,400	25,344	19,008	-	-	14,890		24,975	23,976	17,982	-	-	14,086	
W	2,116	2,024	1,518	-	-	920		2,033	1,944	1,458	-	-	884		1,971	1,885	1,414	-	-	857	
90 32.2 Q(Btu/h)	28,750	27,600	20,700	-	-	16,215		26,800	25,728	19,296	-	-	15,115		25,375	24,360	18,270	-	-	14,312	
W	2,049	1,960	1,470	-	-	891		1,967	1,881	1,411	-	-	855		1,904	1,822	1,366	-	-	828	
85 29.4 Q(Btu/h)	29,050	27,888	20,916	-	-	16,384		27,100	26,016	19,512	-	-	15,284		25,675	24,648	18,486	-	-	14,481	
W	1,987	1,901	1,426	-	-	864		1,904	1,822	1,366	-	-	828		1,842	1,762	1,322	-	-	801	
80 26.7 Q(Btu/h)	29,500	28,320	21,240	-	-	16,638		27,550	26,448	19,836	-	-	15,538		26,125	25,080	18,810	-	-	14,735	
W	1,921	1,837	1,378	-	-	835		1,838	1,758	1,319	-	-	799		1,776	1,699	1,274	-	-	772	
75 23.9 Q(Btu/h)	29,825	28,632	21,474	-	-	16,821		27,875	26,760	20,070	-	-	15,722		26,450	25,392	19,044	-	-	14,918	
W	1,863	1,782	1,337	-	-	810		1,780	1,703	1,277	-	-	774		1,718	1,643	1,233	-	-	747	
70 21.1 Q(Btu/h)	30,000	28,800	21,600	-	-	16,920		28,050	26,928	20,196	-	-	15,820		26,625	25,560	19,170	-	-	15,017	
W	1,817	1,738	1,304	-	-	790		1,735	1,659	1,244	-	-	754		1,673	1,600	1,200	-	-	727	
67 19.4 Q(Btu/h)	30,200	28,992	21,744	-	-	17,033		28,250	27,120	20,340	-	-	15,933		26,825	25,752	19,314	-	-	15,129	
W	1,784	1,707	1,280	-	-	776		1,702	1,628	1,221	-	-	740		1,639	1,568	1,176	-	-	713	

**PAA-A/BA24NL
PUZ-AK24NLHZ
2) HEATING**

Rated
Q(Btu/h): 26,000
W: 2,130

Indoor D.B.		77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min			
(°F)	(°C)																					
65	18.3	Q(Btu/h)	35,609	33,184	24,888	16,592	-	16,209	36,641	34,146	25,609	17,073	-	16,679	37,813	35,238	26,428	17,619	-	17,212		
		W	3,223	2,790	2,093	1,395	-	1,087	3,001	2,620	1,965	1,310	-	1,021	2,829	2,450	1,837	1,225	-	955		
60	15.6	Q(Btu/h)	33,620	31,330	23,498	15,665	-	15,304	34,652	32,292	24,219	16,146	-	15,773	35,824	33,384	25,038	16,692	-	16,307		
		W	3,100	2,684	2,013	1,342	-	1,046	2,878	2,513	1,885	1,257	-	979	2,706	2,343	1,757	1,172	-	913		
55	12.8	Q(Btu/h)	31,388	29,250	21,938	14,625	-	14,288	32,420	30,212	22,659	15,106	-	14,757	33,592	31,304	23,478	15,652	-	15,291		
		W	2,977	2,599	1,949	1,299	-	1,013	2,755	2,428	1,821	1,214	-	946	2,583	2,258	1,693	1,129	-	880		
50	10.0	Q(Btu/h)	29,518	27,508	20,631	13,754	-	13,437	30,551	28,470	21,353	14,235	-	13,907	31,722	29,562	22,172	14,781	-	14,440		
		W	2,854	2,481	1,861	1,241	-	967	2,632	2,311	1,733	1,156	-	901	2,460	2,141	1,605	1,070	-	834		
45	7.2	Q(Btu/h)	25,420	25,480	19,110	12,740	-	12,446	26,453	26,442	19,832	13,221	-	12,916	27,485	27,534	20,651	13,767	-	13,449		
		W	2,731	2,343	1,757	1,172	-	913	2,509	2,173	1,629	1,086	-	847	2,337	2,002	1,502	1,001	-	780		
40	4.4	Q(Btu/h)	24,775	21,320	15,990	10,660	-	10,414	25,808	22,282	16,712	11,141	-	10,884	26,840	23,374	17,531	11,687	-	11,417		
		W	2,657	2,151	1,613	1,076	-	838	2,435	2,024	1,518	1,012	-	789	2,263	1,874	1,406	937	-	730		
35	1.7	Q(Btu/h)	24,775	18,460	13,845	9,230	-	9,017	25,808	20,540	15,405	10,270	-	10,033	26,840	21,840	16,380	10,920	-	10,668		
		W	2,998	2,028	1,521	1,014	-	790	2,860	1,900	1,425	950	-	740	2,675	1,751	1,313	875	-	682		
30	-1.1	Q(Btu/h)	24,775	17,680	13,260	8,840	-	8,636	25,808	18,616	13,962	9,308	-	9,093	26,840	19,396	14,547	9,698	-	9,474		
		W	3,529	1,849	1,387	924	-	720	3,390	1,721	1,291	861	-	671	3,206	1,572	1,179	786	-	613		
25	-3.9	Q(Btu/h)	24,775	16,900	12,675	8,450	-	8,255	25,808	17,836	13,377	8,918	-	8,712	26,840	18,616	13,962	9,308	-	9,093		
		W	3,828	1,608	1,206	804	-	627	3,690	1,480	1,110	740	-	577	3,506	1,331	998	666	-	519		
20	-6.7	Q(Btu/h)	24,775	16,120	12,090	8,060	-	7,874	25,808	17,056	12,792	8,528	-	8,331	26,840	17,836	13,377	8,918	-	8,712		
		W	4,036	1,576	1,182	788	-	614	3,898	1,448	1,086	724	-	564	3,713	1,299	974	650	-	506		
15	-9.4	Q(Btu/h)	24,775	15,730	11,798	7,865	-	7,684	25,808	16,666	12,500	8,333	-	8,141	26,840	17,446	13,085	8,723	-	8,522		
		W	4,220	1,502	1,126	751	-	585	4,082	1,374	1,030	687	-	535	3,898	1,225	919	612	-	477		
10	-12.2	Q(Btu/h)	24,775	15,132	11,349	7,566	-	7,391	25,808	16,068	12,051	8,034	-	7,849	26,840	16,848	12,636	8,424	-	8,230		
		W	4,336	1,389	1,042	694	-	541	4,197	1,261	946	630	-	491	4,013	1,112	834	556	-	433		
5	-15.0	Q(Btu/h)	24,775	14,807	11,105	7,404	-	7,233	25,808	15,743	11,807	7,872	-	7,690	26,840	16,523	12,392	8,262	-	8,071		
		W	4,428	1,384	1,038	692	-	539	4,290	1,256	942	628	-	489	4,105	1,107	830	553	-	431		
0	-17.8	Q(Btu/h)	23,356	14,560	10,920	7,280	-	7,112	24,388	15,496	11,622	7,748	-	7,569	25,420	16,276	12,207	8,138	-	7,950		
		W	4,474	1,387	1,040	694	-	540	4,336	1,259	944	630	-	491	4,151	1,110	833	555	-	433		
-4	-20.0	Q(Btu/h)	22,169	14,404	10,803	7,202	-	7,036	23,201	15,340	11,505	7,670	-	7,493	24,233	16,120	12,090	8,060	-	7,874		
		W	4,497	1,373	1,030	687	-	535	4,359	1,245	934	623	-	485	4,174	1,096	822	548	-	427		
-13	-25.0	Q(Btu/h)	19,614	14,268	10,701	7,134	-	6,969	20,646	15,204	11,403	7,602	-	7,427	21,678	15,984	11,988	7,992	-	7,808		
		W	4,520	1,351	1,014	676	-	527	4,382	1,224	918	612	-	477	4,197	1,075	806	537	-	419		

**PAA-A/BA30NL
PUZ-AK30NLHZ
1) COOLING**

Rated
Q(Btu/h): 30,000
W: 2,550

Indoor W.B. Outdoor D.B. (°F) (°C)	71°F / 21.7°C							67°F / 19.4°C							63°F / 17.2°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
115 46.1 Q(Btu/h)	31,248	30,240	22,680	-	-	15,926		28,830	27,900	20,925	-	-	14,694		27,063	26,190	19,643	-	-	13,793	
W	3,209	3,111	2,333	-	-	854		3,103	3,009	2,257	-	-	826		3,025	2,933	2,199	-	-	805	
110 43.3 Q(Btu/h)	32,829	31,770	23,828	-	-	16,732		30,411	29,430	22,073	-	-	15,500		28,644	27,720	20,790	-	-	14,599	
W	3,046	2,953	2,215	-	-	811		2,940	2,851	2,138	-	-	783		2,861	2,774	2,081	-	-	762	
105 40.6 Q(Btu/h)	33,511	32,430	24,323	-	-	17,080		31,093	30,090	22,568	-	-	15,847		29,326	28,380	21,285	-	-	14,947	
W	2,943	2,853	2,140	-	-	783		2,838	2,751	2,064	-	-	755		2,759	2,675	2,006	-	-	734	
100 37.8 Q(Btu/h)	34,410	33,300	24,975	-	-	17,538		31,992	30,960	23,220	-	-	16,306		30,225	29,250	21,938	-	-	15,405	
W	2,801	2,716	2,037	-	-	746		2,696	2,614	1,960	-	-	718		2,617	2,537	1,903	-	-	697	
95 35.0 Q(Btu/h)	35,154	34,020	25,515	-	-	17,917		32,736	31,680	23,760	-	-	16,685		30,969	29,970	22,478	-	-	15,784	
W	2,688	2,606	1,955	-	-	715		2,583	2,504	1,878	-	-	687		2,504	2,428	1,821	-	-	666	
90 32.2 Q(Btu/h)	35,650	34,500	25,875	-	-	18,170		33,232	32,160	24,120	-	-	16,938		31,465	30,450	22,838	-	-	16,037	
W	2,604	2,525	1,893	-	-	693		2,499	2,423	1,817	-	-	665		2,420	2,346	1,760	-	-	644	
85 29.4 Q(Btu/h)	36,022	34,860	26,145	-	-	18,360		33,604	32,520	24,390	-	-	17,127		31,837	30,810	23,108	-	-	16,227	
W	2,525	2,448	1,836	-	-	672		2,420	2,346	1,760	-	-	644		2,341	2,270	1,702	-	-	623	
80 26.7 Q(Btu/h)	36,580	35,400	26,550	-	-	18,644		34,162	33,060	24,795	-	-	17,412		32,395	31,350	23,513	-	-	16,511	
W	2,441	2,366	1,775	-	-	650		2,335	2,264	1,698	-	-	622		2,257	2,188	1,641	-	-	601	
75 23.9 Q(Btu/h)	36,983	35,790	26,843	-	-	18,849		34,565	33,450	25,088	-	-	17,617		32,798	31,740	23,805	-	-	16,716	
W	2,367	2,295	1,721	-	-	630		2,262	2,193	1,645	-	-	602		2,183	2,117	1,587	-	-	581	
70 21.1 Q(Btu/h)	37,200	36,000	27,000	-	-	18,960		34,782	33,660	25,245	-	-	17,728		33,015	31,950	23,963	-	-	16,827	
W	2,309	2,239	1,679	-	-	615		2,204	2,137	1,603	-	-	587		2,125	2,060	1,545	-	-	566	
67 19.4 Q(Btu/h)	37,448	36,240	27,180	-	-	19,086		35,030	33,900	25,425	-	-	17,854		33,263	32,190	24,143	-	-	16,953	
W	2,267	2,198	1,649	-	-	603		2,162	2,096	1,572	-	-	575		2,083	2,020	1,515	-	-	554	

**PAA-A/BA30NL
PUZ-AK30NLHZ
2) HEATING**

Rated
Q(Btu/h): 32,000
W: 2,570

Indoor D.B.		77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min			
(°F)	(°C)																					
65	18.3	Q(Btu/h)	45,692	4,084	3,063	-	-	19,017	47,016	4,203	3,152	-	-	19,568	48,520	4,337	3,253	-	-	20,194		
		W	3,891	3,367	2,525	-	-	1,323	3,623	3,161	2,371	-	-	1,242	3,416	2,956	2,217	-	-	1,162		
60	15.6	Q(Btu/h)	43,139	3,856	2,892	-	-	17,955	44,464	3,974	2,981	-	-	18,506	45,967	4,109	3,082	-	-	19,132		
		W	3,742	3,238	2,429	-	-	1,273	3,475	3,033	2,274	-	-	1,192	3,267	2,827	2,120	-	-	1,111		
55	12.8	Q(Btu/h)	40,275	3,600	2,700	-	-	16,763	41,600	3,718	2,789	-	-	17,314	43,103	3,853	2,890	-	-	17,940		
		W	3,594	3,135	2,352	-	-	1,232	3,326	2,930	2,197	-	-	1,151	3,119	2,724	2,043	-	-	1,071		
50	10.0	Q(Btu/h)	37,876	3,386	2,539	-	-	15,764	39,201	3,504	2,628	-	-	16,316	40,705	3,638	2,729	-	-	16,941		
		W	3,445	2,994	2,246	-	-	1,177	3,178	2,788	2,091	-	-	1,096	2,970	2,583	1,937	-	-	1,015		
45	7.2	Q(Btu/h)	32,618	3,136	2,352	-	-	14,602	33,943	3,254	2,441	-	-	15,153	35,267	3,389	2,542	-	-	15,779		
		W	3,297	2,827	2,120	-	-	1,111	3,029	2,621	1,966	-	-	1,030	2,822	2,416	1,812	-	-	949		
40	4.4	Q(Btu/h)	31,790	2,624	1,968	-	-	12,218	33,115	2,742	2,057	-	-	12,769	34,440	2,877	2,158	-	-	13,395		
		W	3,208	2,596	1,947	-	-	1,020	2,940	2,442	1,831	-	-	960	2,732	2,262	1,696	-	-	889		
35	1.7	Q(Btu/h)	31,790	2,272	1,704	-	-	10,579	33,115	2,528	1,896	-	-	11,771	34,440	2,688	2,016	-	-	12,516		
		W	3,620	2,447	1,835	-	-	962	3,453	2,292	1,719	-	-	901	3,230	2,113	1,584	-	-	830		
30	-1.1	Q(Btu/h)	31,790	2,176	1,632	-	-	10,132	33,115	2,291	1,718	-	-	10,668	34,440	2,387	1,790	-	-	11,115		
		W	4,260	2,231	1,673	-	-	877	4,093	2,077	1,557	-	-	816	3,870	1,897	1,422	-	-	745		
25	-3.9	Q(Btu/h)	31,790	2,080	1,560	-	-	9,685	33,115	2,195	1,646	-	-	10,221	34,440	2,291	1,718	-	-	10,668		
		W	4,622	1,940	1,455	-	-	763	4,455	1,786	1,340	-	-	702	4,232	1,606	1,205	-	-	631		
20	-6.7	Q(Btu/h)	31,790	1,984	1,488	-	-	9,238	33,115	2,099	1,574	-	-	9,774	34,440	2,195	1,646	-	-	10,221		
		W	4,873	1,902	1,426	-	-	747	4,706	1,748	1,311	-	-	687	4,483	1,568	1,176	-	-	616		
15	-9.4	Q(Btu/h)	31,790	1,936	1,452	-	-	9,015	33,115	2,051	1,538	-	-	9,551	34,440	2,147	1,610	-	-	9,998		
		W	5,095	1,812	1,359	-	-	712	4,928	1,658	1,243	-	-	651	4,706	1,478	1,108	-	-	581		
10	-12.2	Q(Btu/h)	31,790	1,862	1,397	-	-	8,672	33,115	1,978	1,483	-	-	9,208	34,440	2,074	1,555	-	-	9,655		
		W	5,235	1,676	1,257	-	-	659	5,068	1,521	1,141	-	-	598	4,845	1,342	1,006	-	-	527		
5	-15.0	Q(Btu/h)	31,790	1,822	1,367	-	-	8,486	33,115	1,938	1,453	-	-	9,022	34,440	2,034	1,525	-	-	9,469		
		W	5,346	1,670	1,252	-	-	656	5,179	1,516	1,137	-	-	596	4,956	1,336	1,002	-	-	525		
0	-17.8	Q(Btu/h)	29,969	1,792	1,344	-	-	8,344	31,294	1,907	1,430	-	-	8,880	32,618	2,003	1,502	-	-	9,327		
		W	5,402	1,674	1,255	-	-	658	5,235	1,519	1,140	-	-	597	5,012	1,339	1,005	-	-	526		
-4	-20.0	Q(Btu/h)	28,446	1,773	1,330	-	-	8,255	29,770	1,888	1,416	-	-	8,791	31,095	1,984	1,488	-	-	9,238		
		W	5,430	1,657	1,243	-	-	651	5,262	1,503	1,127	-	-	591	5,040	1,323	992	-	-	520		
-13	-25.0	Q(Btu/h)	25,167	1,756	1,317	-	-	8,177	26,492	1,871	1,403	-	-	8,713	27,817	1,967	1,475	-	-	9,160		
		W	5,457	1,631	1,223	-	-	641	5,290	1,476	1,107	-	-	580	5,068	1,296	972	-	-	510		

**PAA-B/CA36NL
PUZ-AK36NLHZ
1) COOLING**

Rated
Q(Btu/h): 32,000
W: 2,720

Indoor W.B. Outdoor D.B. (°F) (°C)		71°F / 21.7°C						67°F / 19.4°C						63°F / 17.2°C						
		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
115	46.1	Q(Btu/h)	36,288	32,256	24,192	-	-	16,330	33,480	29,760	22,320	-	-	15,066	31,428	27,936	20,952	-	-	14,143
		W	3,904	3,318	2,489	-	-	854	3,776	3,210	2,407	-	-	826	3,680	3,128	2,346	-	-	805
110	43.3	Q(Btu/h)	38,124	33,888	25,416	-	-	17,156	35,316	31,392	23,544	-	-	15,892	33,264	29,568	22,176	-	-	14,969
		W	3,706	3,150	2,362	-	-	811	3,578	3,041	2,281	-	-	783	3,482	2,959	2,220	-	-	762
105	40.6	Q(Btu/h)	38,916	34,592	25,944	-	-	17,512	36,108	32,096	24,072	-	-	16,249	34,056	30,272	22,704	-	-	15,325
		W	3,581	3,044	2,283	-	-	783	3,453	2,935	2,201	-	-	755	3,357	2,853	2,140	-	-	734
100	37.8	Q(Btu/h)	39,960	35,520	26,640	-	-	17,982	37,152	33,024	24,768	-	-	16,718	35,100	31,200	23,400	-	-	15,795
		W	3,408	2,897	2,173	-	-	746	3,280	2,788	2,091	-	-	718	3,184	2,706	2,030	-	-	697
95	35.0	Q(Btu/h)	40,824	36,288	27,216	-	-	18,371	38,016	33,792	25,344	-	-	17,107	35,964	31,968	23,976	-	-	16,184
		W	3,270	2,780	2,085	-	-	715	3,142	2,671	2,003	-	-	687	3,046	2,589	1,942	-	-	666
90	32.2	Q(Btu/h)	41,400	36,800	27,600	-	-	18,630	38,592	34,304	25,728	-	-	17,366	36,540	32,480	24,360	-	-	16,443
		W	3,168	2,693	2,020	-	-	693	3,040	2,584	1,938	-	-	665	2,944	2,502	1,877	-	-	644
85	29.4	Q(Btu/h)	41,832	37,184	27,888	-	-	18,824	39,024	34,688	26,016	-	-	17,561	36,972	32,864	24,648	-	-	16,637
		W	3,072	2,611	1,958	-	-	672	2,944	2,502	1,877	-	-	644	2,848	2,421	1,816	-	-	623
80	26.7	Q(Btu/h)	42,480	37,760	28,320	-	-	19,116	39,672	35,264	26,448	-	-	17,852	37,620	33,440	25,080	-	-	16,929
		W	2,970	2,524	1,893	-	-	650	2,842	2,415	1,812	-	-	622	2,746	2,334	1,750	-	-	601
75	23.9	Q(Btu/h)	42,948	38,176	28,632	-	-	19,327	40,140	35,680	26,760	-	-	18,063	38,088	33,856	25,392	-	-	17,140
		W	2,880	2,448	1,836	-	-	630	2,752	2,339	1,754	-	-	602	2,656	2,258	1,693	-	-	581
70	21.1	Q(Btu/h)	43,200	38,400	28,800	-	-	19,440	40,392	35,904	26,928	-	-	18,176	38,340	34,080	25,560	-	-	17,253
		W	2,810	2,388	1,791	-	-	615	2,682	2,279	1,710	-	-	587	2,586	2,198	1,648	-	-	566
67	19.4	Q(Btu/h)	43,488	38,656	28,992	-	-	19,570	40,680	36,160	27,120	-	-	18,306	38,628	34,336	25,752	-	-	17,383
		W	2,758	2,345	1,758	-	-	603	2,630	2,236	1,677	-	-	575	2,534	2,154	1,616	-	-	554

**PAA-B/CA36NL
PUZ-AK36NLHZ
2) HEATING**

Rated
Q(Btu/h): 38,000
W: 3,030

Indoor D.B.		77°F / 25.0°C						68°F / 20.0°C						59°F / 15.0°C						
Outdoor W.B.		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	
(°F)	(°C)																			
65	18.3	Q(Btu/h)	53,605	48,499	36,375	-	-	24,505	55,159	49,905	37,429	-	-	25,215	56,923	51,501	38,626	-	-	26,022
		W	4,559	3,969	2,977	-	-	1,651	4,246	3,727	2,795	-	-	1,550	4,002	3,485	2,613	-	-	1,449
60	15.6	Q(Btu/h)	50,610	45,790	34,343	-	-	23,136	52,164	47,196	35,397	-	-	23,846	53,928	48,792	36,594	-	-	24,653
		W	4,385	3,818	2,863	-	-	1,588	4,072	3,575	2,682	-	-	1,487	3,828	3,333	2,500	-	-	1,386
55	12.8	Q(Btu/h)	47,250	42,750	32,063	-	-	21,600	48,804	44,156	33,117	-	-	22,310	50,568	45,752	34,314	-	-	23,117
		W	4,211	3,697	2,772	-	-	1,537	3,898	3,454	2,591	-	-	1,436	3,654	3,212	2,409	-	-	1,336
50	10.0	Q(Btu/h)	44,436	40,204	30,153	-	-	20,314	45,990	41,610	31,208	-	-	21,024	47,754	43,206	32,405	-	-	21,830
		W	4,037	3,530	2,647	-	-	1,468	3,724	3,288	2,466	-	-	1,367	3,480	3,045	2,284	-	-	1,266
45	7.2	Q(Btu/h)	38,267	37,240	27,930	-	-	18,816	39,821	38,646	28,985	-	-	19,526	41,375	40,242	30,182	-	-	20,333
		W	3,863	3,333	2,500	-	-	1,386	3,550	3,091	2,318	-	-	1,285	3,306	2,848	2,136	-	-	1,184
40	4.4	Q(Btu/h)	37,296	31,160	23,370	-	-	15,744	38,850	32,566	24,425	-	-	16,454	40,404	34,162	25,622	-	-	17,261
		W	3,758	3,060	2,295	-	-	1,273	3,445	2,879	2,159	-	-	1,197	3,202	2,666	2,000	-	-	1,109
35	1.7	Q(Btu/h)	37,296	26,980	20,235	-	-	13,632	38,850	30,020	22,515	-	-	15,168	40,404	31,920	23,940	-	-	16,128
		W	4,241	2,885	2,163	-	-	1,200	4,046	2,703	2,027	-	-	1,124	3,785	2,491	1,868	-	-	1,036
30	-1.1	Q(Btu/h)	37,296	25,840	19,380	-	-	13,056	38,850	27,208	20,406	-	-	13,747	40,404	28,348	21,261	-	-	14,323
		W	4,992	2,630	1,973	-	-	1,094	4,796	2,448	1,836	-	-	1,018	4,535	2,236	1,677	-	-	930
25	-3.9	Q(Btu/h)	37,296	24,700	18,525	-	-	12,480	38,850	26,068	19,551	-	-	13,171	40,404	27,208	20,406	-	-	13,747
		W	5,416	2,288	1,716	-	-	951	5,220	2,106	1,579	-	-	876	4,959	1,894	1,420	-	-	788
20	-6.7	Q(Btu/h)	37,296	23,560	17,670	-	-	11,904	38,850	24,928	18,696	-	-	12,595	40,404	26,068	19,551	-	-	13,171
		W	5,709	2,242	1,682	-	-	932	5,514	2,060	1,545	-	-	857	5,253	1,848	1,386	-	-	769
15	-9.4	Q(Btu/h)	37,296	22,990	17,243	-	-	11,616	38,850	24,358	18,269	-	-	12,307	40,404	25,498	19,124	-	-	12,883
		W	5,970	2,136	1,602	-	-	888	5,775	1,954	1,466	-	-	813	5,514	1,742	1,307	-	-	725
10	-12.2	Q(Btu/h)	37,296	22,116	16,587	-	-	11,174	38,850	23,484	17,613	-	-	11,866	40,404	24,624	18,468	-	-	12,442
		W	6,134	1,976	1,482	-	-	822	5,938	1,794	1,345	-	-	746	5,677	1,582	1,186	-	-	658
5	-15.0	Q(Btu/h)	37,296	21,641	16,231	-	-	10,934	38,850	23,009	17,257	-	-	11,626	40,404	24,149	18,112	-	-	12,202
		W	6,264	1,969	1,476	-	-	819	6,068	1,787	1,340	-	-	743	5,807	1,575	1,181	-	-	655
0	-17.8	Q(Btu/h)	35,159	21,280	15,960	-	-	10,752	36,713	22,648	16,986	-	-	11,443	38,267	23,788	17,841	-	-	12,019
		W	6,329	1,973	1,480	-	-	821	6,134	1,791	1,344	-	-	745	5,873	1,579	1,184	-	-	657
-4	-20.0	Q(Btu/h)	33,372	21,052	15,789	-	-	10,637	34,926	22,420	16,815	-	-	11,328	36,480	23,560	17,670	-	-	11,904
		W	6,362	1,953	1,465	-	-	812	6,166	1,772	1,329	-	-	737	5,905	1,559	1,170	-	-	648
-13	-25.0	Q(Btu/h)	29,526	20,853	15,640	-	-	10,536	31,080	22,221	16,666	-	-	11,228	32,634	23,361	17,521	-	-	11,804
		W	6,395	1,922	1,442	-	-	799	6,199	1,741	1,305	-	-	724	5,938	1,529	1,146	-	-	636

**PAA-B/CA42NL
PUZ-AK42NLHZ
1) COOLING**

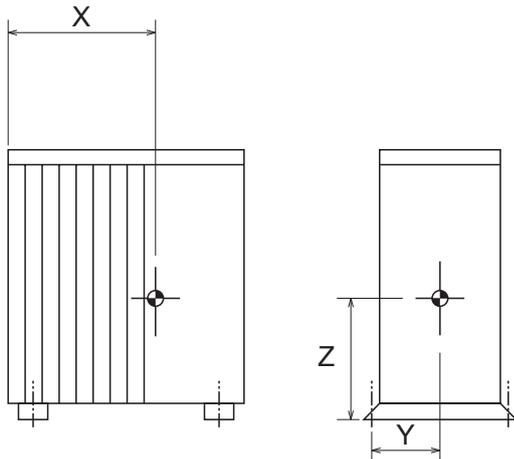
Rated
Q(Btu/h): 42,000
W: 3,860

Indoor W.B.		71°F / 21.7°C							67°F / 19.4°C							63°F / 17.2°C						
Outdoor D.B. (°F) (°C)		Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min	Max	Rated	75%	50%	25%	Min			
115	46.1	Q(Btu/h)	44,856	42,336	31,752	21,168	-	17,438	41,385	39,060	29,295	19,530	-	16,089	38,849	36,666	27,500	18,333	-	15,103		
		W	5,039	4,709	3,532	2,355	-	1,501	4,873	4,555	3,416	2,277	-	1,451	4,750	4,439	3,329	2,220	-	1,415		
110	43.3	Q(Btu/h)	47,126	44,478	33,359	22,239	-	18,321	43,655	41,202	30,902	20,601	-	16,971	41,118	38,808	29,106	19,404	-	15,985		
		W	4,783	4,470	3,352	2,235	-	1,424	4,617	4,315	3,237	2,158	-	1,375	4,493	4,200	3,150	2,100	-	1,338		
105	40.6	Q(Btu/h)	48,105	45,402	34,052	22,701	-	18,701	44,634	42,126	31,595	21,063	-	17,352	42,097	39,732	29,799	19,866	-	16,366		
		W	4,621	4,319	3,240	2,160	-	1,376	4,456	4,165	3,124	2,082	-	1,327	4,332	4,049	3,037	2,025	-	1,290		
100	37.8	Q(Btu/h)	49,395	46,620	34,965	23,310	-	19,203	45,924	43,344	32,508	21,672	-	17,854	43,388	40,950	30,713	20,475	-	16,868		
		W	4,398	4,111	3,083	2,055	-	1,310	4,233	3,957	2,967	1,978	-	1,261	4,109	3,841	2,881	1,920	-	1,224		
95	35.0	Q(Btu/h)	50,463	47,628	35,721	23,814	-	19,618	46,992	44,352	33,264	22,176	-	18,269	44,456	41,958	31,469	20,979	-	17,283		
		W	4,221	3,945	2,959	1,972	-	1,257	4,056	3,791	2,843	1,895	-	1,208	3,932	3,675	2,756	1,837	-	1,171		
90	32.2	Q(Btu/h)	51,175	48,300	36,225	24,150	-	19,895	47,704	45,024	33,768	22,512	-	18,546	45,168	42,630	31,973	21,315	-	17,560		
		W	4,089	3,821	2,866	1,911	-	1,218	3,924	3,667	2,750	1,834	-	1,169	3,800	3,551	2,663	1,776	-	1,132		
85	29.4	Q(Btu/h)	51,709	48,804	36,603	24,402	-	20,103	48,238	45,528	34,146	22,764	-	18,753	45,702	43,134	32,351	21,567	-	17,767		
		W	3,965	3,706	2,779	1,853	-	1,181	3,800	3,551	2,663	1,776	-	1,132	3,676	3,435	2,577	1,718	-	1,095		
80	26.7	Q(Btu/h)	52,510	49,560	37,170	24,780	-	20,414	49,039	46,284	34,713	23,142	-	19,065	46,503	43,890	32,918	21,945	-	18,079		
		W	3,833	3,582	2,687	1,791	-	1,141	3,667	3,428	2,571	1,714	-	1,092	3,544	3,312	2,484	1,656	-	1,055		
75	23.9	Q(Btu/h)	53,089	50,106	37,580	25,053	-	20,639	49,618	46,830	35,123	23,415	-	19,290	47,081	44,436	33,327	22,218	-	18,303		
		W	3,717	3,474	2,606	1,737	-	1,107	3,552	3,320	2,490	1,660	-	1,058	3,428	3,204	2,403	1,602	-	1,021		
70	21.1	Q(Btu/h)	53,400	50,400	37,800	25,200	-	20,760	49,929	47,124	35,343	23,562	-	19,411	47,393	44,730	33,548	22,365	-	18,425		
		W	3,626	3,389	2,542	1,695	-	1,080	3,461	3,235	2,426	1,617	-	1,031	3,337	3,119	2,339	1,559	-	994		
67	19.4	Q(Btu/h)	53,756	50,736	38,052	25,368	-	20,898	50,285	47,460	35,595	23,730	-	19,549	47,749	45,066	33,800	22,533	-	18,563		
		W	3,560	3,327	2,495	1,664	-	1,060	3,395	3,173	2,380	1,586	-	1,011	3,271	3,057	2,293	1,529	-	974		

**PAA-B/CA42NL
PUZ-AK42NLHZ
2) HEATING**

Rated
Q(Btu/h): 48,000
W: 4,770

Indoor D.B. Outdoor W.B. (°F) (°C)	77°F / 25.0°C							68°F / 20.0°C							59°F / 15.0°C						
	Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min		Max	Rated	75%	50%	25%	Min	
65 18.3	Q(Btu/h)	68,920	61,262	45,947	-	-	33,311	70,918	63,038	47,279	-	-	34,277	73,186	65,054	48,791	-	-	35,373		
	W	7,493	6,249	4,687	-	-	2,424	6,978	5,867	4,400	-	-	2,276	6,578	5,486	4,114	-	-	2,128		
60 15.6	Q(Btu/h)	65,070	57,840	43,380	-	-	31,451	67,068	59,616	44,712	-	-	32,416	69,336	61,632	46,224	-	-	33,512		
	W	7,207	6,010	4,508	-	-	2,331	6,692	5,629	4,221	-	-	2,183	6,292	5,247	3,935	-	-	2,035		
55 12.8	Q(Btu/h)	60,750	54,000	40,500	-	-	29,363	62,748	55,776	41,832	-	-	30,328	65,016	57,792	43,344	-	-	31,424		
	W	6,921	5,819	4,365	-	-	2,257	6,406	5,438	4,078	-	-	2,109	6,006	5,056	3,792	-	-	1,961		
50 10.0	Q(Btu/h)	57,132	50,784	38,088	-	-	27,614	59,130	52,560	39,420	-	-	28,580	61,398	54,576	40,932	-	-	29,676		
	W	6,635	5,557	4,168	-	-	2,155	6,120	5,175	3,882	-	-	2,007	5,720	4,794	3,595	-	-	1,859		
45 7.2	Q(Btu/h)	49,201	47,040	35,280	-	-	25,578	51,199	48,816	36,612	-	-	26,544	53,197	50,832	38,124	-	-	27,640		
	W	6,349	5,247	3,935	-	-	2,035	5,834	4,865	3,649	-	-	1,887	5,434	4,484	3,363	-	-	1,739		
40 4.4	Q(Btu/h)	47,952	39,360	29,520	-	-	21,402	49,950	41,136	30,852	-	-	22,368	51,948	43,152	32,364	-	-	23,464		
	W	6,178	4,818	3,613	-	-	1,869	5,663	4,532	3,399	-	-	1,758	5,262	4,198	3,148	-	-	1,628		
35 1.7	Q(Btu/h)	47,952	34,080	25,560	-	-	18,531	49,950	37,920	28,440	-	-	20,619	51,948	40,320	30,240	-	-	21,924		
	W	6,971	4,541	3,406	-	-	1,761	6,650	4,255	3,191	-	-	1,650	6,221	3,921	2,941	-	-	1,521		
30 -1.1	Q(Btu/h)	47,952	32,640	24,480	-	-	17,748	49,950	34,368	25,776	-	-	18,688	51,948	35,808	26,856	-	-	19,471		
	W	8,205	4,140	3,105	-	-	1,606	7,883	3,854	2,891	-	-	1,495	7,454	3,520	2,640	-	-	1,365		
25 -3.9	Q(Btu/h)	47,952	31,200	23,400	-	-	16,965	49,950	32,928	24,696	-	-	17,905	51,948	34,368	25,776	-	-	18,688		
	W	8,902	3,601	2,701	-	-	1,397	8,580	3,315	2,486	-	-	1,286	8,151	2,981	2,236	-	-	1,156		
20 -6.7	Q(Btu/h)	47,952	29,760	22,320	-	-	16,182	49,950	31,488	23,616	-	-	17,122	51,948	32,928	24,696	-	-	17,905		
	W	9,384	3,530	2,647	-	-	1,369	9,063	3,244	2,433	-	-	1,258	8,634	2,910	2,182	-	-	1,129		
15 -9.4	Q(Btu/h)	47,952	29,040	21,780	-	-	15,791	49,950	30,768	23,076	-	-	16,730	51,948	32,208	24,156	-	-	17,513		
	W	9,813	3,363	2,522	-	-	1,304	9,492	3,077	2,307	-	-	1,193	9,063	2,743	2,057	-	-	1,064		
10 -12.2	Q(Btu/h)	47,952	27,936	20,952	-	-	15,190	49,950	29,664	22,248	-	-	16,130	51,948	31,104	23,328	-	-	16,913		
	W	10,082	3,110	2,333	-	-	1,206	9,760	2,824	2,118	-	-	1,095	9,331	2,490	1,867	-	-	966		
5 -15.0	Q(Btu/h)	47,952	27,336	20,502	-	-	14,864	49,950	29,064	21,798	-	-	15,804	51,948	30,504	22,878	-	-	16,587		
	W	10,296	3,099	2,324	-	-	1,202	9,974	2,813	2,110	-	-	1,091	9,545	2,479	1,859	-	-	961		
0 -17.8	Q(Btu/h)	45,205	26,880	20,160	-	-	14,616	47,203	28,608	21,456	-	-	15,556	49,201	30,048	22,536	-	-	16,339		
	W	10,403	3,106	2,330	-	-	1,205	10,082	2,820	2,115	-	-	1,094	9,653	2,486	1,865	-	-	964		
-4 -20.0	Q(Btu/h)	42,907	26,592	19,944	-	-	14,459	44,905	28,320	21,240	-	-	15,399	46,903	29,760	22,320	-	-	16,182		
	W	10,457	3,075	2,306	-	-	1,193	10,135	2,789	2,092	-	-	1,082	9,706	2,455	1,841	-	-	952		
-13 -25.0	Q(Btu/h)	37,962	26,341	19,756	-	-	14,323	39,960	28,069	21,052	-	-	15,263	41,958	29,509	22,132	-	-	16,046		
	W	10,511	3,026	2,270	-	-	1,174	10,189	2,740	2,055	-	-	1,063	9,760	2,406	1,805	-	-	933		

T6**POSITION OF THE CENTER OF GRAVITY**

Unit: inch (mm)

Model name	X	Y	Z
PUZ-AK24/30/36NLHZ PUY-AK24/30/36NLHZ SUZ-AK24/30/36NLHZ	16-1/3 (415)	5-5/7 (145)	22 (560)
PUZ-AK42/48NLHZ PUY-AK42/48NLHZ SUZ-AK48NLHZ	16-3/4 (425)	6-2/7 (160)	24-2/5 (620)

T7

OPTIONAL PARTS

Optional Parts List for Indoor [P-series]

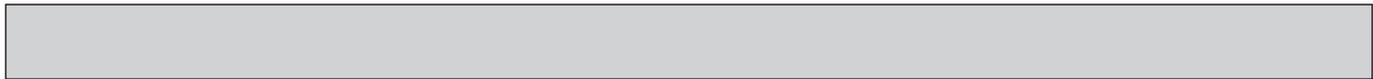
Series Name		P series								
		Wall-mounted					Ceiling-suspended			
		PKA					PCA			
		12	18	24	30	36	24	30	36	42
High-efficiency Filter Element	PAC-SH59KF-E									
	PAC-SH89KF-E						•	•		
	PAC-SH90KF-E								•	•
Filter Box	PAC-KE92TB-E									
	PAC-KE93TB-E									
	PAC-KE94TB-E									
Decoration panel with 3D I-see sensor	PLP-41EAEU									
Air outlet shutter Plate	PAC-SJ37SP-E									
Multi-functional Casement	PAC-SJ41TM-E									
Flange for fresh-air Intake	PAC-SH65OF-E									
Space Panel	PAC-SJ65AS-E									
Drain Pump	PAC-SL48DM-E	•	•	•	•	•				
Wi-Fi adapter	PAC-WHS01WF-1	•	•	•	•	•	•	•	•	•
T-STAT Interface	PAC-US445CN-1	•	•	•	•	•	•	•	•	•
Wired remote controller	PAR-42MAAUB	•	•	•	•	•	•	•	•	•
Signal Receiver	PAR-SR4LA-E									
Simple remote controller	PAC-YT53CRAU(-J)	•	•	•	•	•	•	•	•	•
Wireless Remote Controller	PAR-FL32MA-E	•	•	•	•	•	•	•	•	•
	PAR-SL101A-E	•	•	•	•	•	•	•	•	•
Controller Kit (Sender & Receiver)	PAR-SL93B-E						•	•	•	•
Controller Kit with i-see Sensor	PAR-SA92MW-E						•	•	•	•
Remote Sensor (extensible)	PAC-SE41TS-E	•	•	•	•	•				
Connector Cable for Remote Display	PAC-SA88HA-EP									
	PAC-725AD-E									
Connector for CN32 (remote on/off)	PAC-SE55RA-E	•	•	•	•	•	•	•	•	•
Connector for CN24 (Back up heating)	PAC-SE56RA-E									
Connector for CN30 (LLC)	PAC-SA57RA-E									
Remote Operation Adapter	PAC-SF40RM-E *1									
i-see Sensor	PAC-SH91MK-E						•	•	•	•
External fan / Heater control relay adapter	CN24RELAY-KIT-CM3									

*1 Unable to use with wireless remote controller

*2 Unable to use with the electric heat time delay

Optional Parts List for Outdoor [P-series]

Series Name		Cooling Only							
		PUY							
		AK12NL	AK18NL	AK24NL	AK30NL	AK36NL	AK42NL	AK48NL	AK60NL
Air Outlet Guide	PAC-SJ07SG-E	•	•						
	PAC-SG59SG-E			•	•				
	PAC-SH96SG-E					•	•	•	•
Air Protection Guide	PAC-SJ06AG-E	•	•						
	PAC-SH63AG-E			•	•				
	PAC-SH95AG-E					•	•	•	•
Drain socket	PAC-SJ08DS-E	•	•						
	PAC-SG61DS-E			•	•	•	•	•	•
Centralized Drain Pan	PAC-SG63DP-E	•	•						
	PAC-SG64DP-E			•	•				
	PAC-SH97DP-E					•	•	•	•
M-NET Converter	PAC-SJ96MA-E	•	•						
	PAC-SJ95MA-E			•	•	•	•	•	•
Control/Service Tool	PAC-SK52ST	•	•	•	•	•	•	•	•



Optional Parts List for Outdoor [S-series]

Series Name		Heat pump		Hyper heating				
		SUZ		SUZ				
		AK48NL	AK60NL	AK24NLHZ	AK30NLHZ	AK36NLHZ	AK42NLHZ	AK48NLHZ
Air Outlet Guide	PAC-SJ07SG-E							
	PAC-SG59SG-E							
	PAC-SH96SG-E	•	•	•	•	•	•	•
Air Protection Guide	PAC-SJ06AG-E							
	PAC-SH63AG-E							
	PAC-SH95AG-E	•	•	•	•	•	•	•
Drain socket	PAC-SJ08DS-E							
	PAC-SG61DS-E	•	•	•	•	•	•	•
Centralized Drain Pan	PAC-SG63DP-E							
	PAC-SG64DP-E							
	PAC-SH97DP-E	•	•	•	•	•	•	•
M-NET Converter	PAC-SJ96MA-E							
	PAC-SJ95MA-E	•	•	•	•	•	•	•
Control/Service Tool	PAC-SK52ST	•	•	•	•	•	•	•
Base heater	PAC-SK62BH-E							
	PAC-SL11BH-E	•	•					

Optional Parts

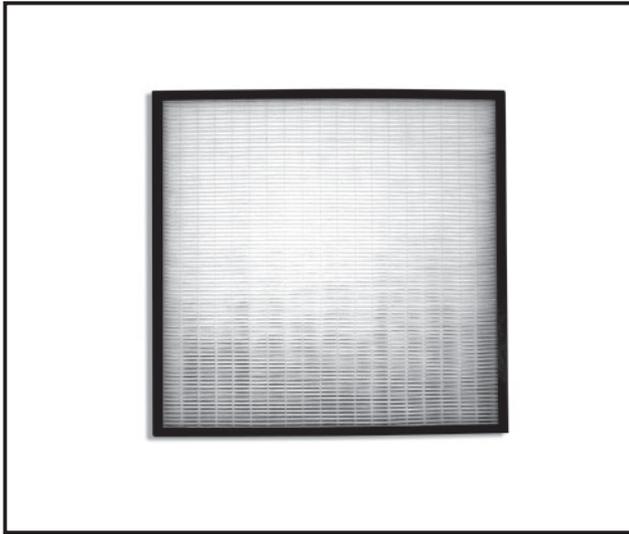
Optional parts for indoor units

1. PAC-SH59KF-E	229
2. PAC-SH89/90KF-E	231
3. PAC-KE92/93/94TB-E	232
4. PLP-41EAEU	236
5. PAC-SJ37SP-E	240
6. PAC-SJ41TM-E	242
7. PAC-SH65OF-E	247
8. PAC-SJ65AS-E	249
9. PAC-SL48DM-E	251
10. PAC-WHS01WF-1	255
11. PAC-US445CN-1	256
12. PAR-42MAAUB	264
13. PAR-SR4LA-E	290
14. PAC-YT53CRAU	293
15. PAR-FL32MA-E	315
16. PAR-SL101A-E	316
17. PAC-SH91MK-E/PAR-SA92MW-E/PAR-SL93B-E	325
18. PAC-SE41TS-E	332
19. PAC-SA88HA-E/PAC-725AD-E	334
20. PAC-SE55RA-E	336
21. PAC-SF40RM-E	338
22. CN24RELAY-KIT-CM3	342

Optional parts for outdoor units

1. PAC-SJ07SG-E	345
2. PAC-SG59SG-E	348
3. PAC-SH96SG-E	350
4. PAC-SJ06AG-E	352
5. PAC-SH63AG-E	354
6. PAC-SH95AG-E	357
7. PAC-SJ08DS-E	359
8. PAC-SG61DS-E	360
9. PAC-SG63DP-E	362
10. PAC-SG64DP-E	364
11. PAC-SH97DP-E	366
12. PAC-SJ96MA-E	368
13. PAC-SJ95MA-E	370
14. PAC-SK52ST	372
15. PAC-SK62BH-E	373
16. PAC-SL11BH-E	377

Photo



Descriptions

High-efficiency Filter is part that remove dust in air. PAC-SH53TM-E (Multi-function Casement) is required for installation.

Applicable Models

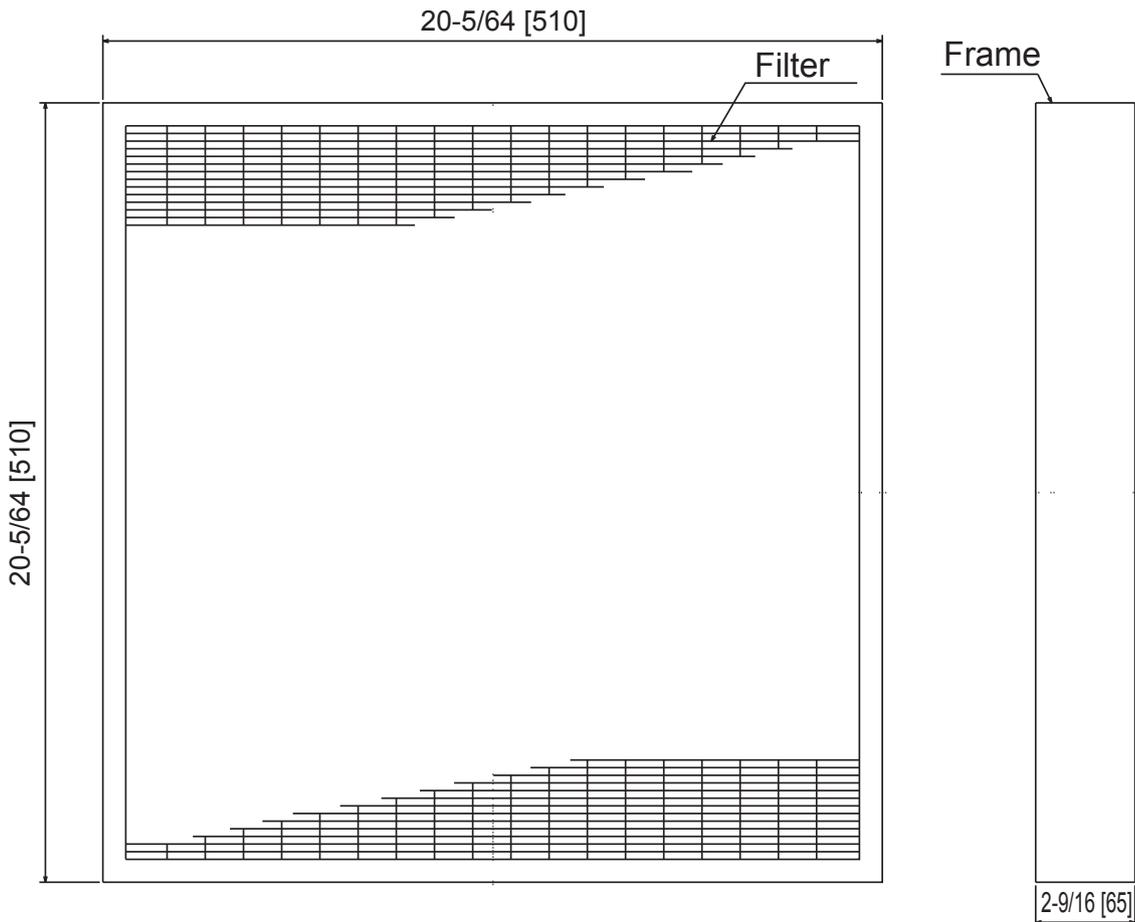
■ PLA-AE12/18/24/30/36/42/48NL

Specifications

Dust collection efficiency	Colorimetric method 65% (JIS 11 class)
Filter element material	Electrostatic polyolefin fiber
Life	Approx. 2,500 hours (at dust density 0.15 mg/m ³) *Reproduction not possible
Parts composition	This element x 1

Dimensions

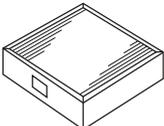
Unit: inch [mm]



How to Use / How to Install

1 Checking packed parts

(The unit is provided with this manual and following parts in the box.)

Part # Name	High-efficiency filter element
Q'ty	1
Shape	

NOTICE

In case that the High-efficiency filter element is installed, it should be installed on the Multi-functional casement which is option. Be sure to purchase the Multi-functional casement.

2 Installation of High-efficiency filter element (same procedure for replacement)

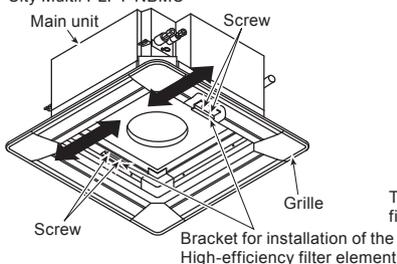
- Remove the intake grille of the grille in advance. (See the "installation instructions of grille" for details.)
- Loosen the 4 screws (B type)/8 screws (E type) of the 2 plates (B type)/4 plates (E type) for installation of the High-efficiency filter element of the Multi-functional casement as shown below. Then, slide them outward.
- Set the High-efficiency filter element in the Multi-functional casement, slide the plates inward, and then tighten the 4 screws (B type)/8 screws (E type) securely.

Note:

1. When the main unit is used with "2 ways" air outlet, the High-efficiency filter element is not available.
2. When the High-efficiency filter element is installed, the operation noise can be larger.
3. When attaching the High-efficiency filter element, check the direction of air flow, referring to the stamp on the side.

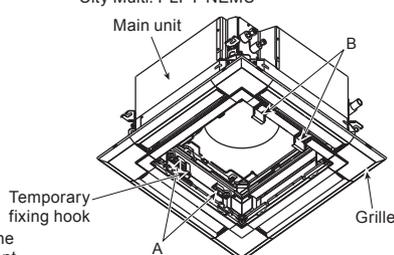
B type

Mr.Slim: PLA-BA
City Multi: PLFY-NBMU

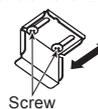


E type

Mr.Slim: PLA-EA
City Multi: PLFY-NEMU



Bracket for installation of the High-efficiency filter element "B"



Bracket for installation of the High-efficiency filter element "A"



3 Air flow volume setting when High-efficiency filter element is installed

Note:

1. When the High-efficiency filter element is attached for the first time, the setting for increase in airflow rate must be performed.
2. This setting is necessary only when the element is newly attached: No setting is required when the filter is replaced.

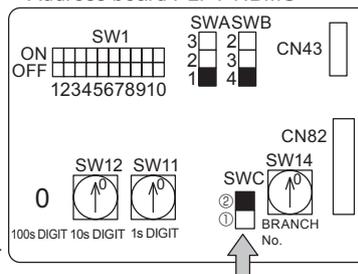


Set up for increasing air flow volume.

- If the set up is not done correctly, the air flow volume will decrease and it can lower the performance and cause dew drop.

- 1) If the main unit to be combined is a slim air conditioner (combination with PLA):
 - Setting must be performed from the remote control: See the pages of "Function Selection" in the installation manual provided with the remote control. (Set optional assembly to "Yes".)
- 2) If the main unit to be combined is a multi air conditioner (combination with PLFY):
 - For PLFY-NBMU: Set switch "SWC" on the address board in the main unit to the "option" side ("standard" at the factory).
 - For PLFY-NEMU: Set switch SW21-5 on the control board in the main unit to the "ON" side ("OFF" at the factory). For the location of switch SW21 on the control board, see the wiring diagram of the main unit.

<Address board PLFY-NBMU>



4 Replacement Period

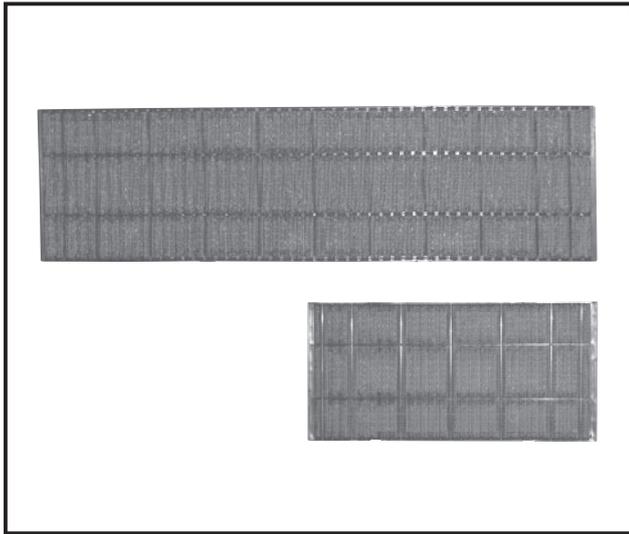
- The High-efficiency filter element is single-use (not recyclable).
- The reference for operation time is 2,500 hours (depending on the environment in which the air-conditioner is installed).



Do not wash with water.

- Washing with water will degrade the performance and could cause the element to become unusable.

Photo



Descriptions

- High-efficiency Filter is part that remove dust in air.
Dust collection efficiency: 70% (Weighing method)
- It is the best for the air-conditioning of the stove where a lot of going of the person in and out exists.

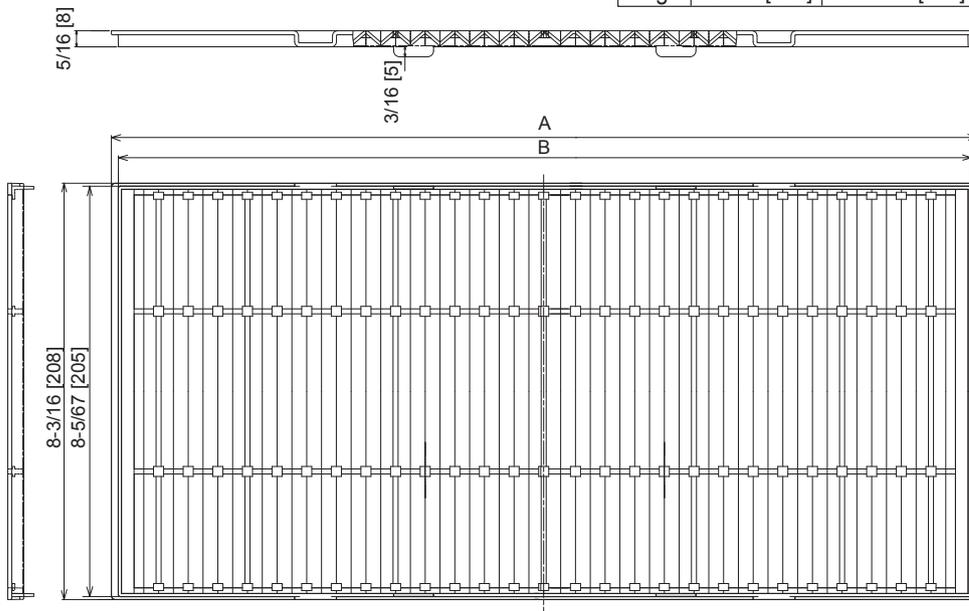
Applicable Models and Specifications

Model	PAC-SH89KF-E	PAC-SH90KF-E	
Dust collection efficiency	70% (weighing method)		
Filter material	PP fiber (antibacterial + mildew-proof), honeycomb weave (Identification: gray yarn woven)		
Maintenance	Approx. 2,500 hours (varies with operating conditions)		
Parts composition	Filter (large)	1	2
	Filter (small)	1	—
Applicable models	PCA-AK24/30NL	PCA-AK36/42NL	

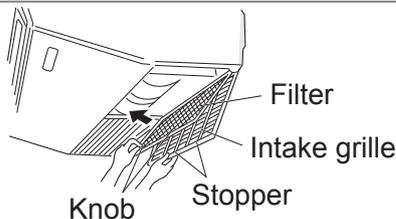
Dimensions

Unit: inch [mm]

	A	B
Small	17 [432]	16-47/64 [425]
Large	29-5/8 [752]	29-21/64 [745]



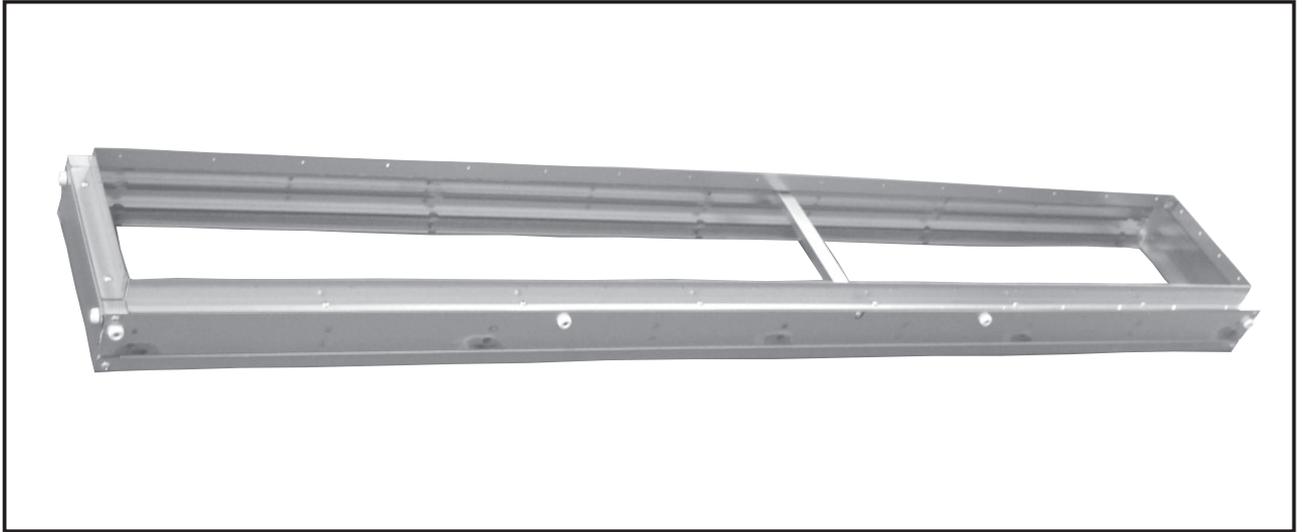
How to Use / How to Install



- 1 Open the intake grille.
- 2 Hold the knob on the filter then pull the filter up in the direction of an arrow. To replace the high efficiency filter, be sure to insert the filter far enough until it fits into the stopper.



Photo



Applicable Models

Model	PAC-KE92TB-E	PAC-KE93TB-E	PAC-KE94TB-E
Applicable models	PEAD-AA12NL PEAD-AA18NL	PEAD-AA24NL PEAD-AA30NL	PEAD-AA36NL PEAD-AA42NL

How to Use / How to Install

1 Confirming the Supplied Parts

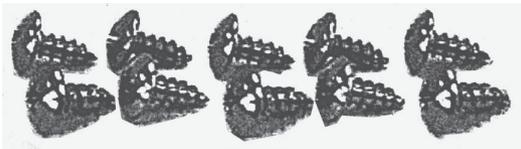
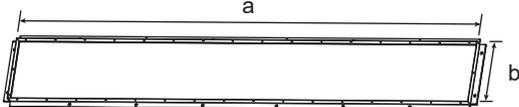
1. Model names and applicable models

Unit : inch [mm]

Model name	Applicable types	Applicable filter	
		Size	Q'ty
PAC-KE92TB-E	PEAD-AA12NL PEAD-AA18NL	35-7/16 × 9-1/2 [900×240]	1
PAC-KE93TB-E	PEAD-AA24NL PEAD-AA30NL	21-21/32 × 9-1/2 [550×240]	2
PAC-KE94TB-E	PEAD-AA36NL PEAD-AA42NL	27-9/16 × 9-1/2 [700×240]	2

2. Provided parts

Check that the packet includes the following parts in addition to this installation manual.

PARTS	SHAPE	Q'ty	Model name	
① SCREW(4 × 10)		24	PAC-KE92/93TB-E	
		30	PAC-KE94TB-E	
② SUCTION FLANGE		a × b	-	
		33-3/4 × 8-3/16 [857 × 208]	1	PAC-KE92TB-E
		41-39/64 × 8-3/16 [1057 × 208]	1	PAC-KE93TB-E
		53-27/64 × 8-3/16 [1357 × 208]	1	PAC-KE94TB-E

2 Attach the filter box

Attach the filter box before installing the indoor unit.

1. Remove the filter on the indoor unit. (Fig. 2-1)

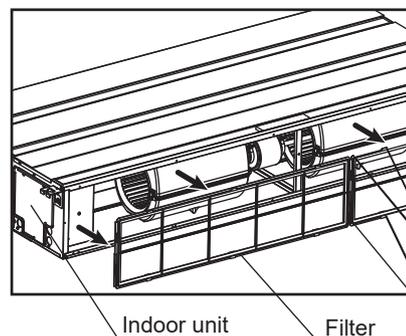


Fig.2-1

2. Install the filter box on the indoor unit with the supplied screws.
(Fig. 2-2)

PAC-KE92/93TB-E10 pcs.
PAC-KE94TB-E12 pcs.

Note) Failure to firmly tightened the screws will cause air leakage. Make sure the screws are firmly tightened.

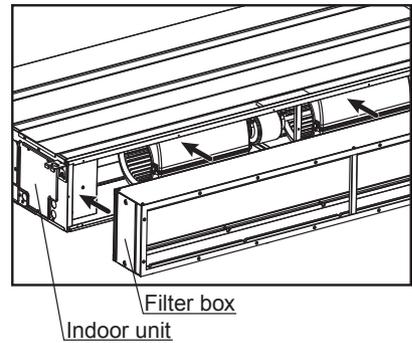


Fig.2-2

3. Install the supplied suction flange on the filter box with the supplied screws. (Fig. 2-3)

PAC-KE92/93TB-E12 pcs.
PAC-KE94TB-E16 pcs.

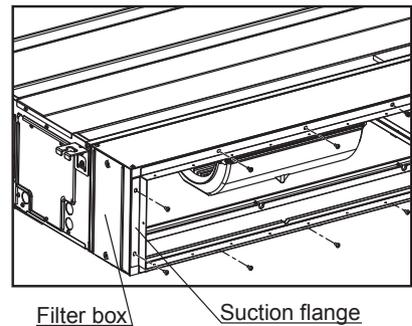


Fig.2-3

3 Installing the filter

1. Installation that allows for maintenance from the side

(1) Remove the side panel from the filter box. (Fig. 3-1-1)

(2) Insert the filter that was removed in step 2-1 above along the top and bottom rails. (Fig. 3-1-2)
When using the PAC-KE93 or 94TB model, join the two filters before inserting them. (Fig. 3-1-3)

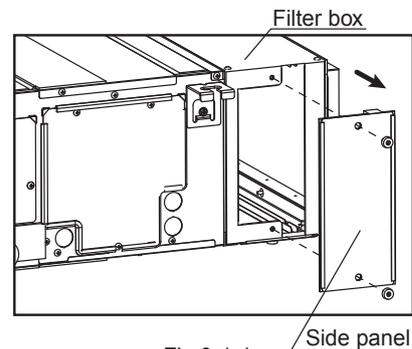


Fig.3-1-1

If the two filters are inserted without them being joined together, it will render the one in the back difficult to remove.

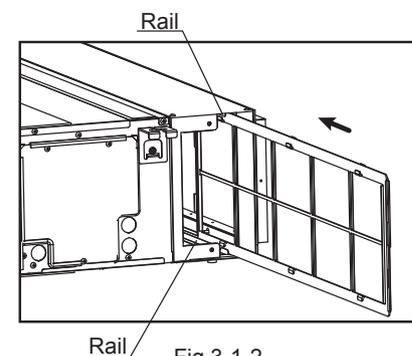


Fig.3-1-2

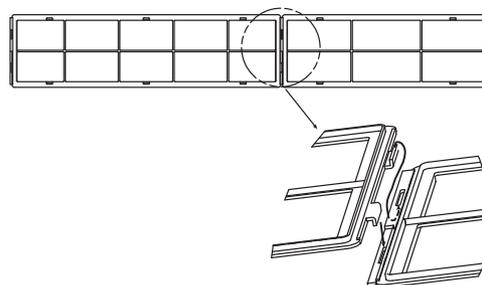


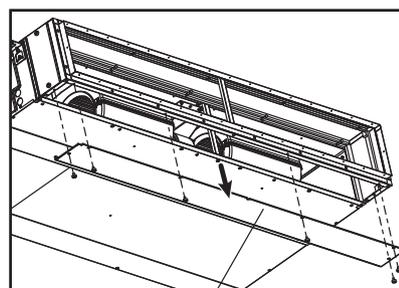
Fig.3-1-3

⚠ CAUTION

Never place your hand inside the filter box during maintenance. If the filter tabs become caught when the filter is removed for maintenance, use a long stick or similar item to remove the remaining filter.

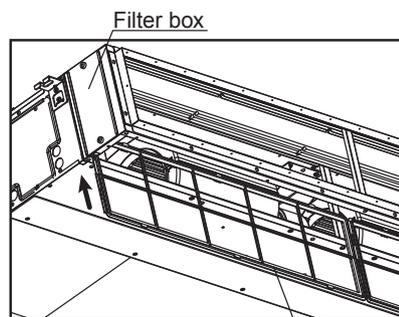
2. Installation that allows for maintenance from the bottom

- (1) Remove the under panel from the filter box. (Fig. 3-2-1)
- (2) Insert the filter that was removed in step 3-1 above through the bottom of the filter box. (Fig. 3-2-2)
- (3) Insert the filter between the insulators on the top plate of the filter box until the filter is completely inside the filter box, and place the filter on the under frame of the filter box. (Fig. 3-2-3)
- (4) Install the under panel.



Under panel

Fig.3-2-1



Filter box

Filter

Fig.3-2-2

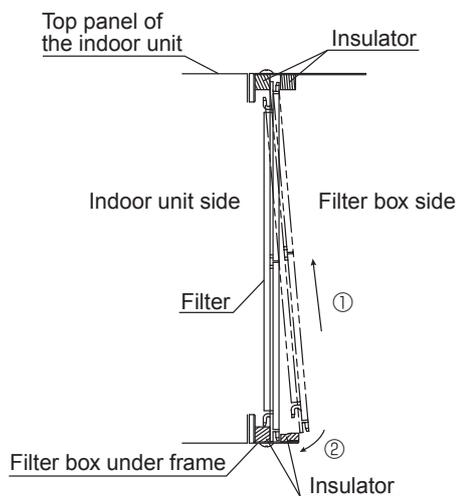


Fig.3-2-3

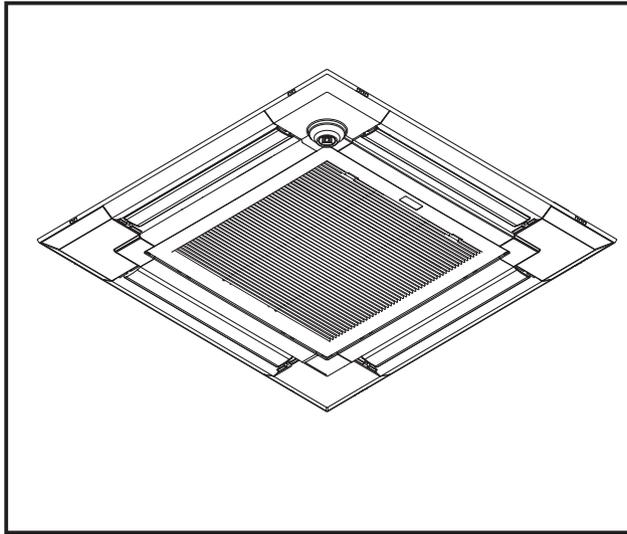
Final Check

The last step of the procedure is to make sure that nothing has been overlooked during the procedure. In addition, once the filter box has been mounted and the above procedure has been completed, carefully check for air leakage at the connections of the indoor unit.

For more detailed information, please consult your dealer.



Figure



Descriptions

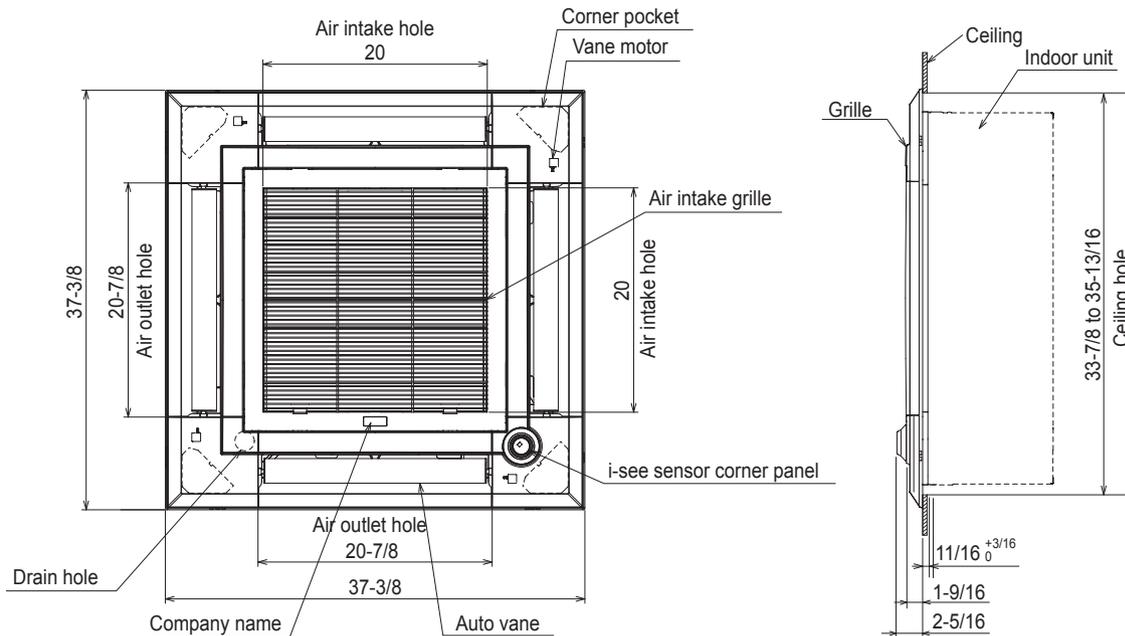
This panel is only for ceiling cassette type indoor units with i-see sensor.

Applicable Models

■ PLA-AE12/18/24/30/36/42/48NL

Dimensions

Unit : inch



How to Use / How to Install

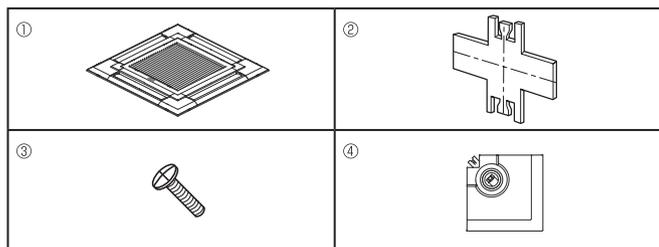


Fig. 1

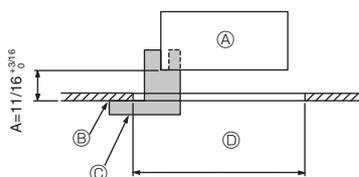


Fig. 2

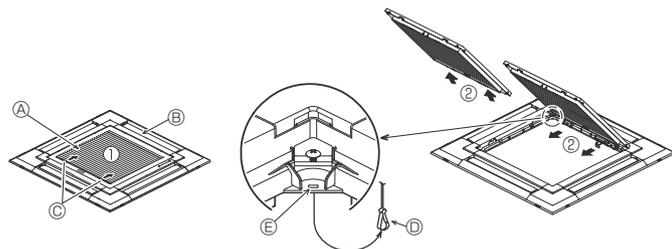


Fig. 3

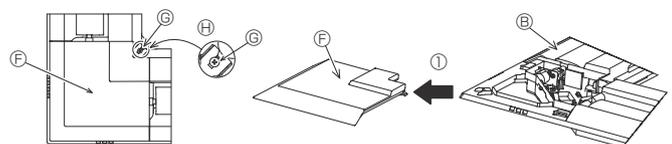


Fig. 4

	4-directional	3-directional
Blowout direction patterns	1 pattern: initial setting 	4 patterns: one air outlet fully closed
Blowout direction patterns	2-directional 	
Blowout direction patterns	6 patterns: 2 air outlet fully closed 	

Table 1

<Hook is in the raised position>

<Hook is in the lowered position>



Fig. 5

1. Checking the contents (Fig. 1)

- This kit contains this manual and the following parts.

	Accessory name	Q'ty	Remarks
①	Grille	1	950 × 950 (mm), 37-3/8 × 37-3/8 (inch)
②	Installation gauge	1	(Divided into 4 parts)
③	Screw (4 × 16)	1	
④	i-see Sensor corner panel	1	

2. Preparing to attach the grille (Fig. 2)

- With the gauge ② supplied with this kit, adjust and check the positioning of the main unit relative to the ceiling surface. If the main unit is not properly positioned relative to the ceiling surface, it may allow air leaks or cause condensation to collect.
- Make sure that the opening in the ceiling is within the following tolerances: 860 × 860-910 × 910 mm, 33-7/8 × 33-7/8 to 35-13/16 × 35-13/16 inch
- Make sure that A is performed within 17-22 mm, 11/16 to 7/8 inch. Damage could result by failing to adhere to this range.
 - Ⓐ Main unit
 - Ⓑ Ceiling surface
 - Ⓒ Installation gauge ② (inserted into the main unit)
 - Ⓓ Ceiling opening dimensions

2.1. Removing the intake grille (Fig. 3)

- Slide the levers in the direction indicated by the arrows ① to open the grille.
- Unlatch the hook that secures the grille.
 - * Do not unlatch the hook for the intake grille.
- With the intake grille in the "open" position, remove the hinge of the intake grille from the grille as indicated by the arrows ②.

2.2. Removing the corner panel (Fig. 4)

- Loose the 4 screws on the corner. Slide the corner panel in the direction of the arrow ① in the figure and remove the corner panel.

[Fig. 3] [Fig. 4]

- Ⓐ Intake grille
- Ⓑ Grille ①
- Ⓒ Intake grille levers
- Ⓓ Grille hook
- Ⓔ Hole for the grille's hook
- Ⓕ Corner panel
- Ⓖ Screw
- Ⓗ Detail

3. Selection of air outlets

For this grille the discharge direction is available in 11 patterns. Also, by setting the remote controller to the appropriate settings, you can adjust the air-flow and speed. Select the required settings from the Table 1 according to the location in which you want to install the unit. (More than two directions must be selected.)

- Decide on the discharge direction pattern.
- Be sure to set the remote controller to the appropriate settings according to the number of air outlets and the height of the ceiling on which the main unit will be installed.

Notes:

- When changing the number of directions, you need an air outlet shutter plate, which is optional part.
- Do not select 2 directions in a hot and humid environment. (Dew formation or dew drop may result.)

4. Installing the grille

4.1. Preparations (Fig. 5)

Make sure to flip 2 hooks on the grille up.

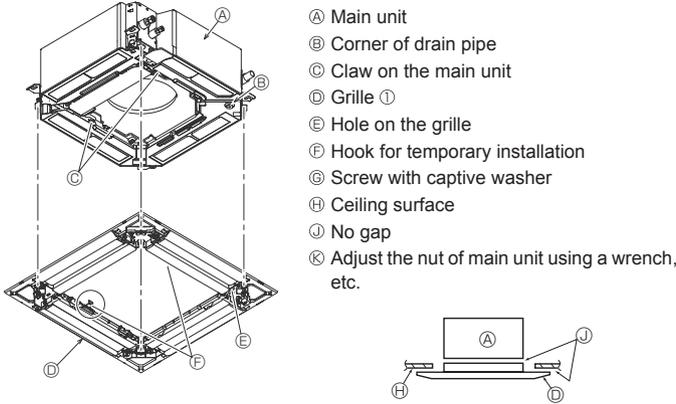


Fig. 6

< The grille temporarily installed >

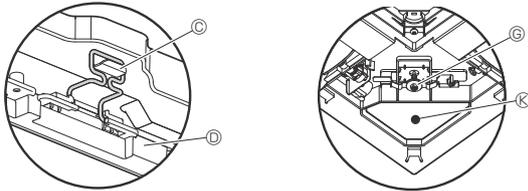


Fig. 7

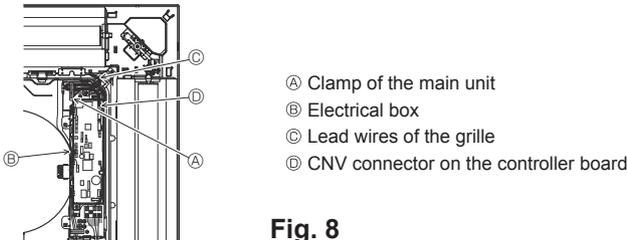


Fig. 8

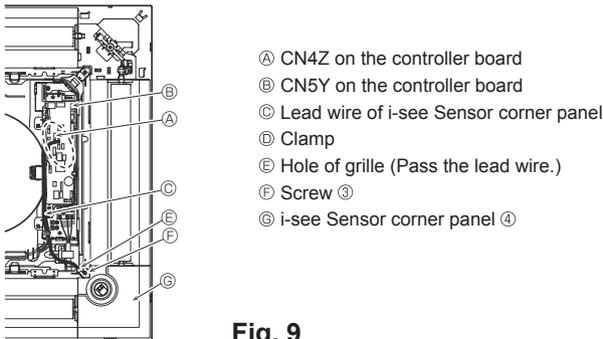


Fig. 9

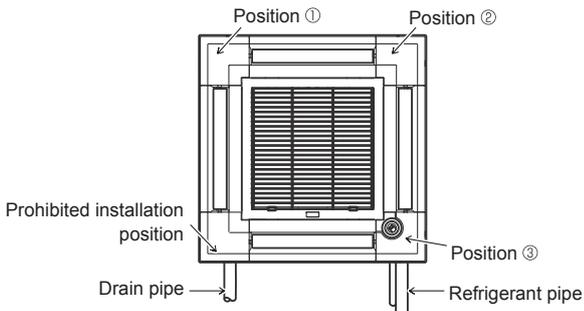


Fig. 10

4.2. Temporary installation of the grille (Fig. 6)

- Join the corner of drain pipe on the main unit with the corner with hole on the grille and put them together temporarily by hanging the hook of the grille to the claw of the main unit.

4.3. Fixing the grille

- By tightening the pre-installed screws, fix the grille onto the main unit. (Fig. 6)
Note:
Make sure there is no gap between the main unit and the grille or between the grille and the ceiling surface. (Fig. 7)

If there is a gap between the grille and the ceiling:
With the grille attached, slightly adjust the installation height of the main unit and clear the gap.

⚠ Caution:

- When tightening the screw, make sure that the tightening torque is 2.8 N·m to 3.6 N·m, 2.1 to 2.6 ft·lbs. Never use an impact screw driver.
- After tightening the screw, confirm that the two grille hooks (Fig. 6) are latched onto the hooks on the main unit.

4.4. Wire connection (Fig. 8)

- Loose the 2 screws fixing the electrical box cover on the main unit, and slide the cover to open.
- Route the lead wire from side of the electrical box.
- Make sure to connect a connector for vane motor (white, 20 poles) to CNV connector (white) on the controller board of the main unit.
- Lead wires that lead off the grille must be held together without slack using a clamp into the electrical box.

4.5. Installation of i-see Sensor corner panel (Fig. 9)

- Route the lead wire from the side of electrical box.
- Route the lead wire connector (white, 4 poles and white, 5 poles) of the i-see Sensor corner panel ④ from the side of the electrical box on the main unit and connect to the connector CN4Z and CN5Y on the controller board.
- The remaining lead wire of i-see Sensor corner panel must be held together without slack using the clamp into the electrical box.
- Put the cover back on the electrical box with 2 screws.
Note:
Make sure wires are not caught in the electrical box cover.
- The i-see Sensor corner panel should be fixed onto the grille ① with screw ③.
- * If the position of the i-see Sensor was changed from default position (Position ③) to the other position, change the function settings. (Refer to Fig. 10)
- The i-see Sensor corner panel can not installed on the drain pipe side for the main unit. (Refer to Fig. 10)

Position ①: (Air outlet identification marks □/□□□)

Position ②: (Air outlet identification marks □/□)

Position ③: Default i-see Sensor position (Air outlet identification marks □□/□□)

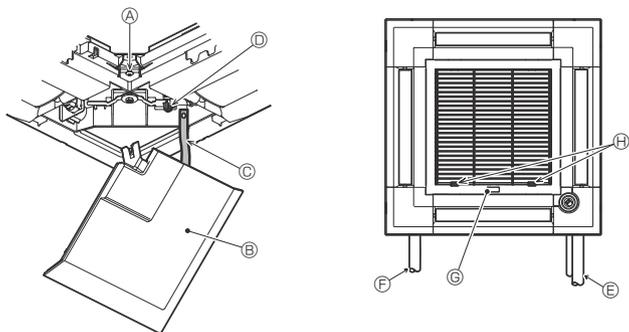


Fig. 11

5. Installing the intake grille (Fig. 11)

Note:

When reinstalling the corner panels (each with a safety strap attached), connect the other end of each safety strap to the grille as shown in the illustration.

* If the corner panels are not attached surely, they may fall off while the main unit is operating.

• Perform the procedure that is described in "2. Preparing to attach the grille" in reverse order to install the intake grille and the corner panel.

• The direction of the intake grille can be changed according to the wishes of the customer.

Ⓐ Screw (4 × 16)

Ⓑ Corner panel

Ⓒ Safety strap

Ⓓ Hook

Ⓔ Refrigerant pipe

Ⓕ Drain pipe

Ⓖ Company logo

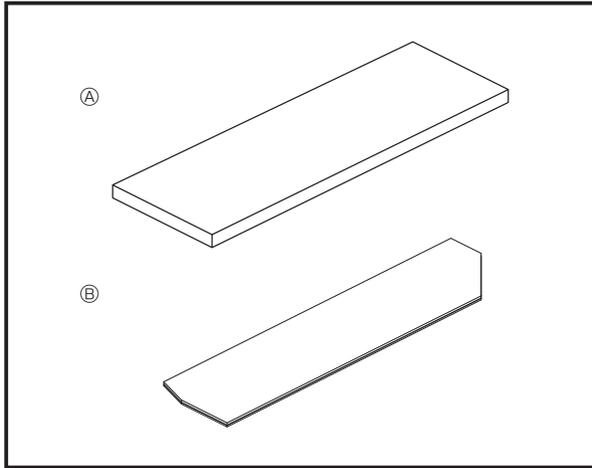
* Installation in any position is possible.

Ⓜ Initial position of the levers on the intake grille

* Although the clips can be installed in any of 4 positions, the configuration shown here is recommended. (It is not necessary to remove the intake grille when maintenance is performed on the electrical box of the main unit.)



Figure



Descriptions

Part to block the air outlet of a cassette-type indoor unit.

Applicable Models

■ PLA-AE12/18/24/30/36/42/48NL

Specifications

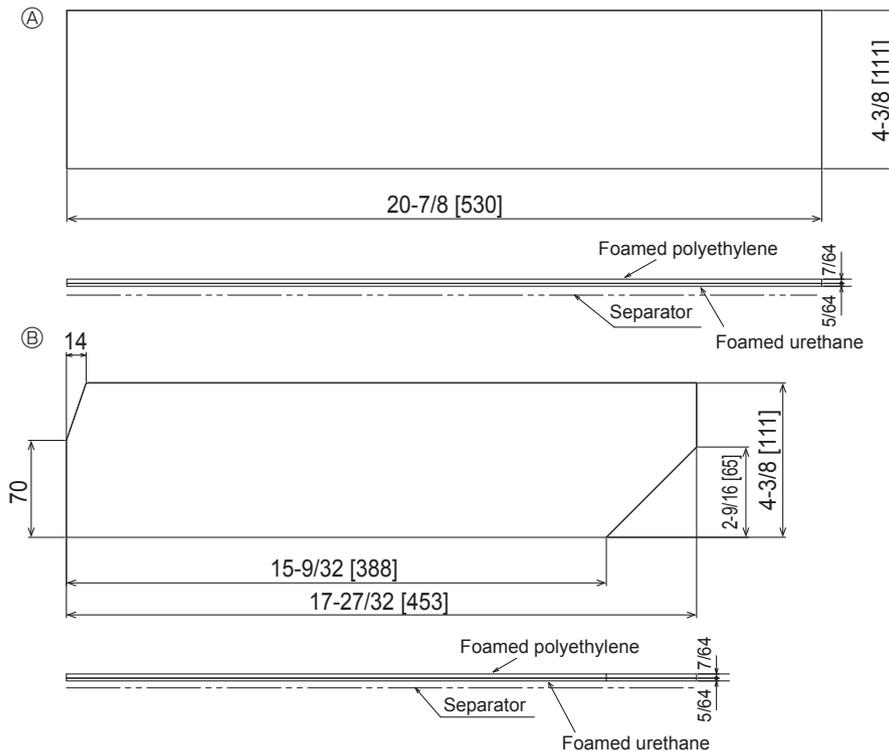
Air outlet pattern	Number of shutter plates	
	4 directions → 3 directions	1
4 directions → 2 directions	2	

(Change to 1 direction is not possible.)
 Note 1: Selecting "2 directions" requires cleaning of the filter approximately once. (Filter clogging may cause cooling/heating performance to drop.)
 Note 2: Selecting "3 directions" or "2 directions" may increase operating sound.
 Note 3: "2 directions" should not be selected when operating in high-temperature/high-humidity environment. (Dew formation or dewdrop may result.)
 Note 4: When set to "2 ways", the unit cannot be used with the optional high efficiency filter element.
 Note 5: When this air outlet shutter plate is installed, a draft reduction setting is not available.

Material	Foamed polyethylene + Foamed urethane
Color	Black
Installation method	Glued to the air outlet of the indoor unit.

Dimensions

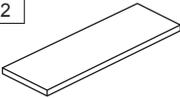
Unit : inch [mm]



How to Use / How to Install

Checking for provided parts

Make sure that the parts shown on the right are in this bag, along with the instruction sheet.

Part #, Name	① Shutter plate	② Shutter plate
Q'ty	2	1
Figure		

Air-outlet shutter plate Installation Manual

1. Locate the Shutter Plate installation position

- This is a part which is used to convert the number of air-outlet from "4 ways" to "3 ways" or "2 ways".

Note: Convert to "1 way" is not available.

- Select the outlet direction and decide the outlet to be closed.

Notes:

- When the number of outlet is selected to "2 ways", be sure to explain to the customer that the filter should be cleaned once a month. (Otherwise, the filter will be clogged, and the performance of the cooling and heating can be lower.)
- When the number of outlet is selected to "3 ways" or "2 ways", the operation noise can be larger.
- Never to select "2 ways" in the environment of high temperature and high humidity. (It can cause dew drops.)

2. Installation of shutter plate (Fig.1)

- Install the shutter plate to the indoor unit so that it can fit the air-outlet concave portion.

Notes:

- Install one piece of Shutter plate ① per one air-outlet.
- The installation should be done before the grille is installed.
- The shutter plate must be installed not to cause wrinkle or gap. (It can cause dew drops.)
- When attaching the shutter plate to the blow outlet (marked ★) between the refrigerant piping and the drain pump, attach the shutter plate ②.

3. Function setting

- When the number of air-outlet is changed, it is necessary to make function selection.

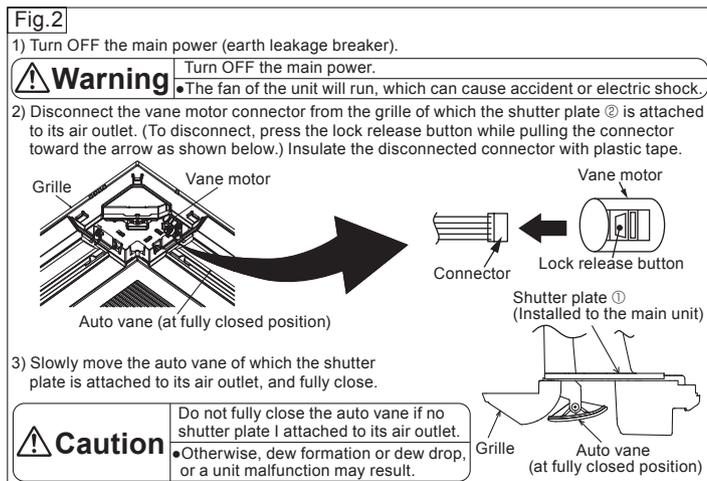
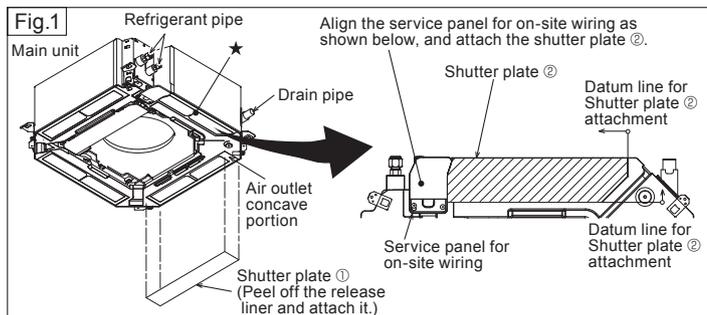
For the setting method, refer to the installation manual of the main unit.

4. Setting of the auto vane (Fig.2)

- It is possible to fix the auto vane of the grille to the fully closed position, which is applied to the air-outlet installed on the shutter plate.

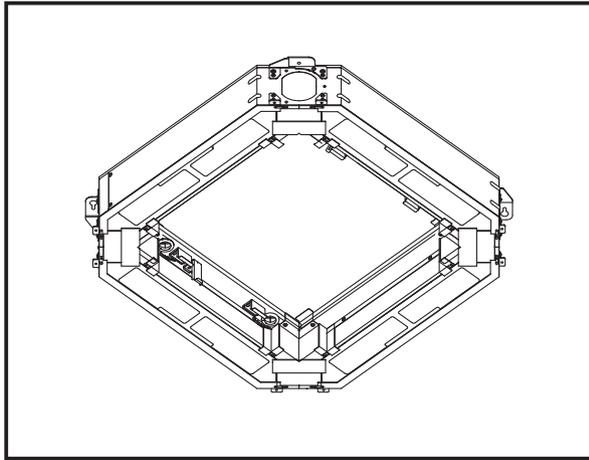
Once the auto vane is fixed, the operation of a remote controller and all of automatic control will not be available.

Note that the fixed vane angle differs from the one which is displayed on the remote controller.





Figure



Descriptions

Part to block the air outlet of a cassette-type indoor unit.

Applicable Models

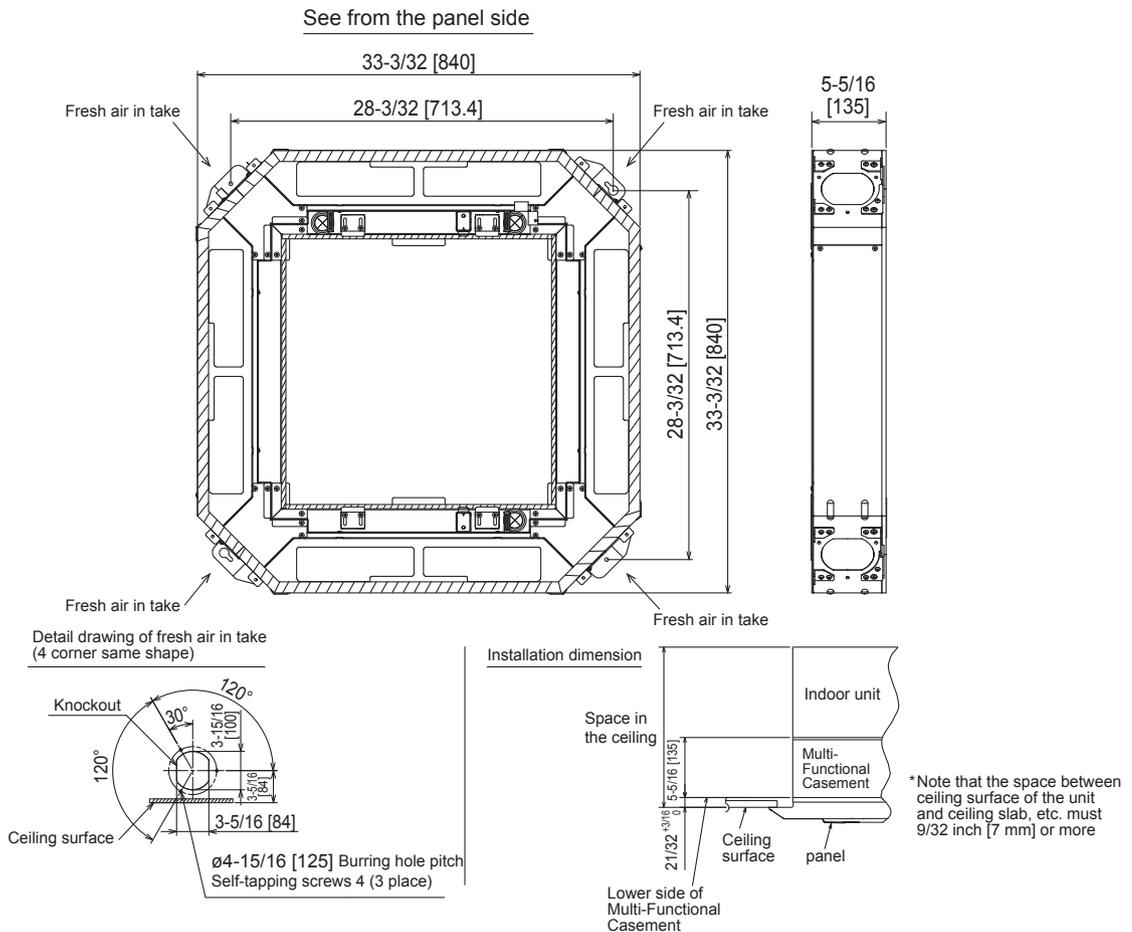
■ PLA-AE12/18/24/30/36/42/48NL

Specifications

Connected duct diameter (inch)	Ø3-15/16	
Fresh air intake	Number of intakes	Any 2 corners or less (among four corners)
	Input volume	20% or less of indoor units air volume
High-performance filter element (Optional parts)	Colorimetric method (65%)	

Dimensions

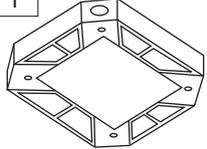
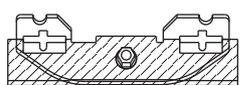
Unit: inch [mm]



How to Use / How to Install

1 Parts check (The unit is provided with this manual and following parts in the box.)

MULTI-FUNCTIONAL CASEMENT

Part No., Name	① Multi-functional casement	② Screw with washer (black)	③ Screw	④ Grille securing bracket
Q'ty	1	4 M5×0.8×25	8 M5×0.8×12	4 With insulator
Figure				

NOTICE

- (1) When taking in fresh air from outside, use the PAC-SH65OF-E duct flange (optional).
 In addition, procure following items at local site: duct fan, duct, and dust collecting filter.
 Intake-air volume should be 20% or less of indoor unit air volume.
 Note: It is available of fresh-air intake even when the High-efficiency filter element is installed.
- (2) Follow the procedure in this installation manual of the Multi-functional casement ①.
 Otherwise, it is possible that installation of refrigerant pipes, drain pipe, and electrical wiring will not be available.

2 Installation of Main unit

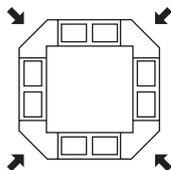
- Follow the procedure in the installation manual which is attached to the main unit.

3 Installation of Multi-functional casement

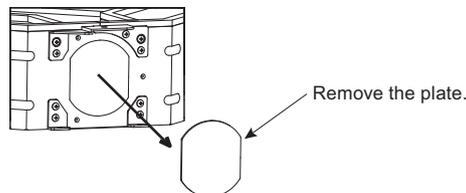
Preparation before installation

- An optional part Shutter plate to change the number of air outlet is to be installed on the main unit of the indoor unit; thus install the shutter plate before installing the Multi-functional casement ①.
- The Multi-functional casement ① has 4 knockout on each side so that the fresh air can be taken from any of four sides. Select any one or two sides in advance and make knockout holes on the Multi-functional casement ①.

— Knockout hole position for fresh-air intake. —



— Making knockout holes —



- Be sure to use the PAC-SH65OF-E (optional) for duct flange.

3 Installation of Multi-functional casement

Electrical work of main unit

- Be sure to do the wiring (indoor/outdoor unit connection cable, remote controller cable, etc.) before installing the Multi-functional casement ①:
 Note: Wiring after installing the Multi-functional casement ① will be difficult.

Temporary installation

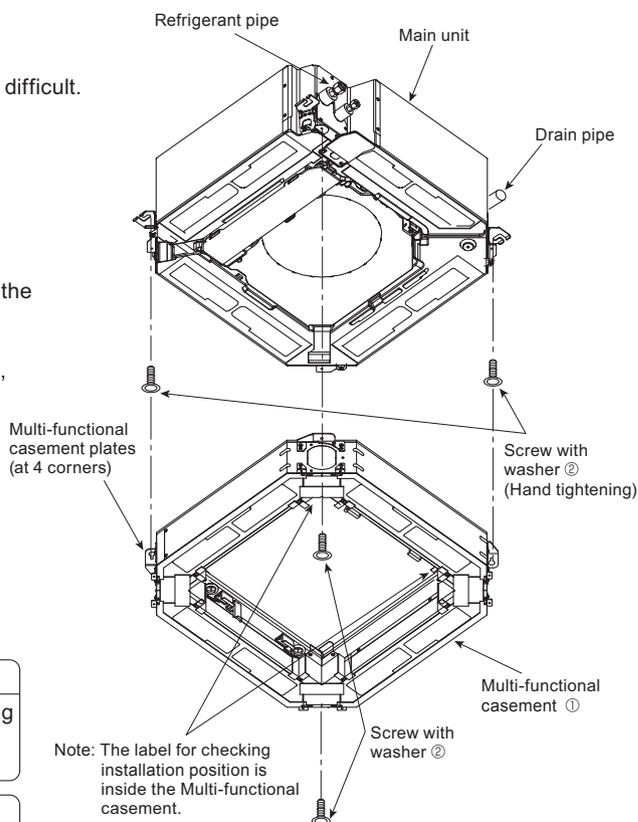
Note: Be sure to use two persons for this work.

- Fix the 2 screw with washer (black) ② to each position (drain pipe corner position and to its opposite corner).
- Align the direction of the Multi-functional casement ① according to the label for checking the installation position attached inside the Multi-functional casement ①.
 Note: If installed in improper direction, parts damage, wind leakage, or dew drop may result.
- Hook the hole of the Multi-functional casement ① to the screw with washer (black) ② and hand tight.

Fixing

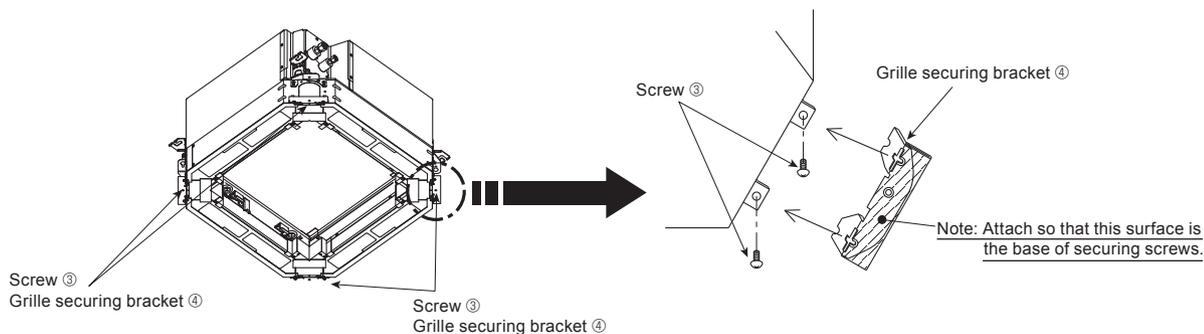
- Temporarily secure the 2 screws with washers ②, and also the other 2 screws with washers ②, and then tighten these screws with washers ② after making sure that the position of Multi-functional casement ① is correct.

Caution	Temporarily secure the 4 screws with washers.
	● Tightening the screws without temporarily securing them could damage the screws with washers, or cause air leakage.
Caution	When tightening the screw with washer ②, tighten it at a torque of 2.8 to 3.6 N·m (2.1 to 2.6 ft·lbs) or less. Never use an impact screwdriver.
	● It may result in parts damage.



Attaching bracket for securing grille

- Use 8 screws ③ to secure the 4 Grille securing brackets ④ to each corner of Multi-functional casement ①. (See the figure below.)

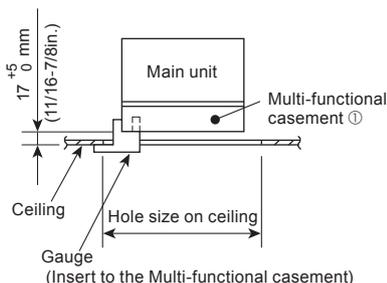


Height adjustment

Note: It is recommended to make this adjustment before installation of duct when fresh air intake.

- Readjust the height of the Multi-functional casement ① with the gauge which is attached to the grille as show right.

The gap must be in a range from 17mm(11/16in.) to 22mm(7/8in.).
 If out of range, it can cause malfunction.

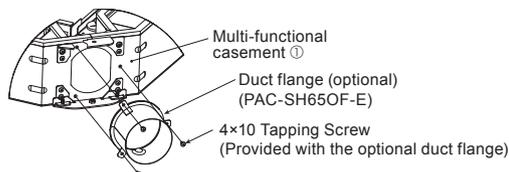
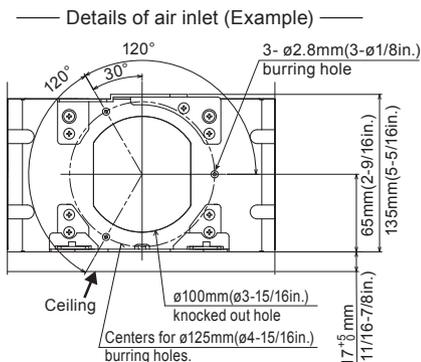


4 Installation of duct (in case of fresh air intake)

Installation of duct flange

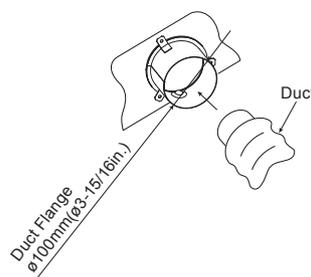
- Install the optional duct flange referring to the installation manual provided with it.

 Caution	Linkage of duct fan and air conditioner.
	<ul style="list-style-type: none"> In case that a duct fan is used, be sure to make it linked with the air conditioner when outside air is taken. Do not run the duct fan only. It can cause dew drop.



Installation of duct (should be prepared locally)

- Prepare a duct of which inner diameter fits into the outer diameter of the duct flange.
- In case that the environment above the ceiling is high temperature and high humidity, wrap the duct in a heat insulator to avoid causing dew drop on the wall.
- A duct must be procured at local site for dust collecting filter since the dust contained in the outside air taken into the indoor unit is not removed without such filter.

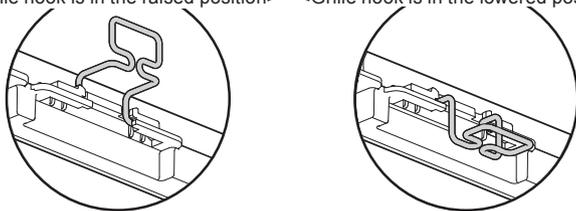


5 Installation of grille

Preparation for temporarily hanging the grille

- Check that the 2 temporary hanging hooks on the grille are in the raised position.

<Grille hook is in the raised position> <Grille hook is in the lowered position>

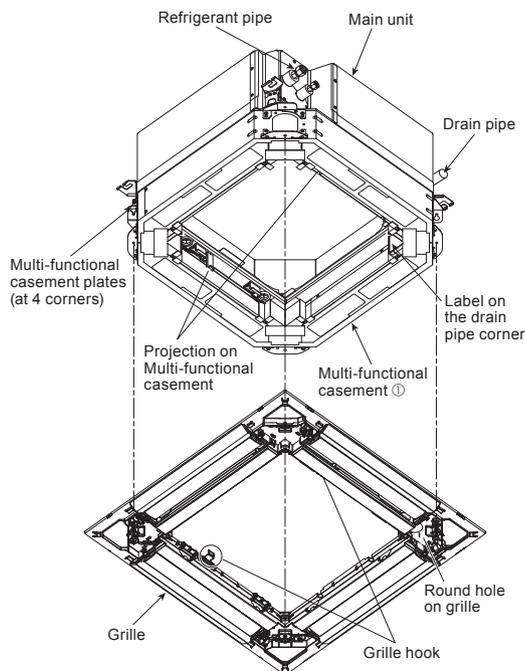
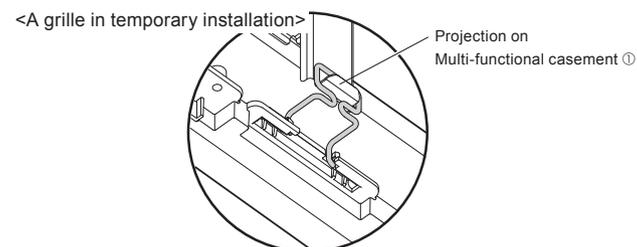


Temporary installation of the grille

- Align the label attached on the drain pipe corner of the Multi-functional casement to the corner with the round hole of the grille, and temporarily install the grille by latching the grille hooks onto the projections on the Multi-functional casement ①.

Notes:

- Make sure electrical wires are not caught between the Multi-functional casement and the grille.
- Never force pressure on the grille during the temporary installation. It may result in accident and damage.



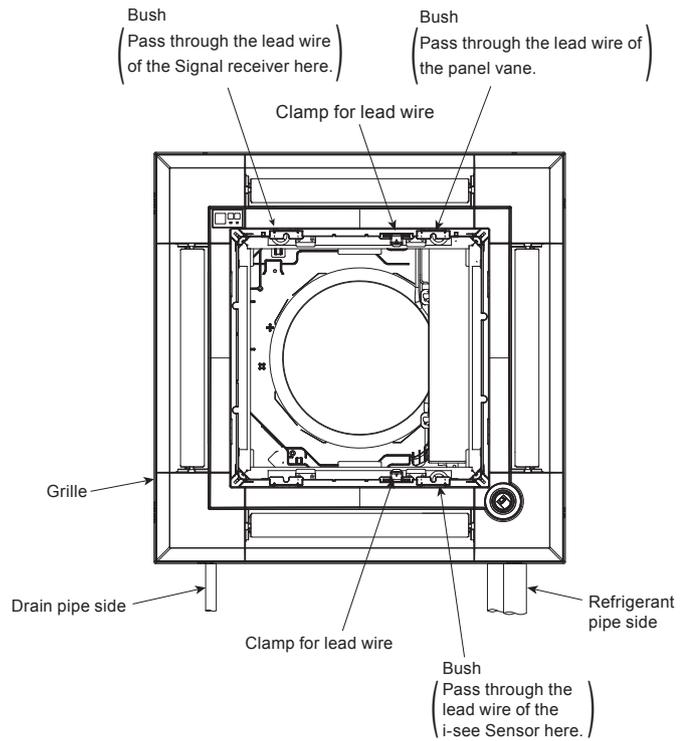
5 Installation of grille

Fixing the grille

- Refer to the installation manual of the main unit for the installation.

Electrical work

- For lead wires of the grille the Signal receiver, and the i-see Sensor make sure that they passed through the bush on the Multi-functional casement, as shown in the right figure, and connect to the main unit.



Photo



Descriptions

Part to attach a duct to take in fresh air from outdoors.

Applicable Models

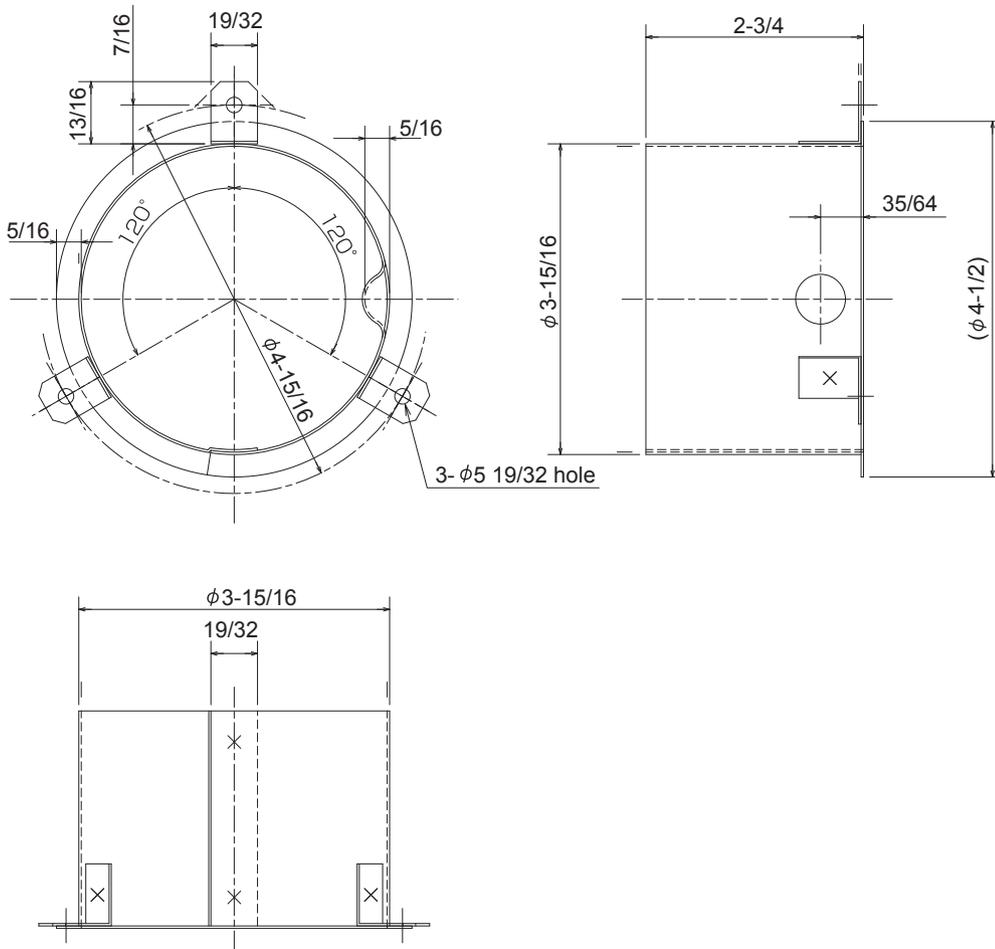
■ PLA-AE12/18/24/30/36/42/48NL

Specifications

Connection duct diameter (inch)	ø7-7/8
Material	Hot-dip zinc-coated carbon steel sheet (t0.8)
Accessory	Insulator, Fixing screw (ST4x10)x3

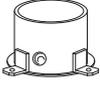
Dimensions

Unit : inch



How to Use / How to Install

1. Checking Parts (This box contains the installation manual and the following parts)

Part	①Duct flange	②Insulator	③Screws(M4×10)
Qty	1	1	3
Shape			

2. Attaching Duct Flange for External Air Input

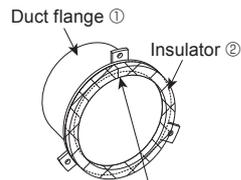
- Punch an opening for the duct flange.
 - <When attaching to main unit>
 - Cut the slit of the $\phi 100$ cut-out hole to which the duct flange is to be attached.
 - <When attaching to Multi-functional casement>
 - Remove the $\phi 100$ knockout hole to which the duct flange is to be attached.

2) Paste insulator ② on the duct flange ① (see the figure on the right).

3) Use 3 screws ③ to attach duct flange ① (see the figure below).

Note:

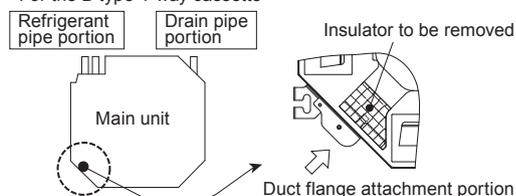
- When attaching to the main unit, **be sure to remove the insulator** that is pasted on the location of main unit (shown in the figure below).
- When attaching to Multi-functional casement, be sure to **set the concave portion of duct flange ① toward the grille attachment surface when attaching it.** (If the duct flange is attached to a location other than the specified one, the grille cannot be attached.)
- When external air is input directly through the main unit, intake-air volume should be 5% or less of indoor unit air volume.
- When external air is input through the Multi-functional casement, intake-air volume should be 20% or less of indoor unit air volume.
- To input the external air, the duct fan and dust collecting filter to prevent drawing in dust and other particles are necessary. For details, see "Fresh air intake volume & static pressure characteristics" in the P series DATA BOOK.
- When external air is input into the main unit, the operation noise can be larger.



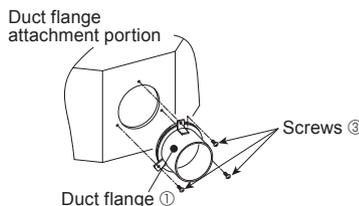
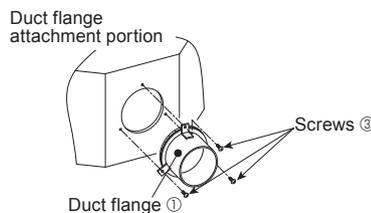
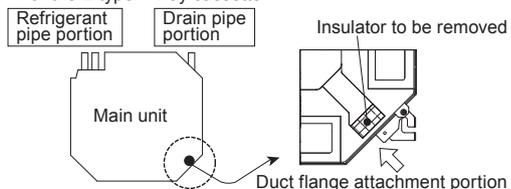
Paste insulator ② so that there is no gap at joints.

When attaching to main unit

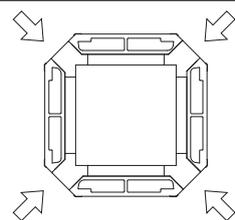
- For the B type 4-way cassette



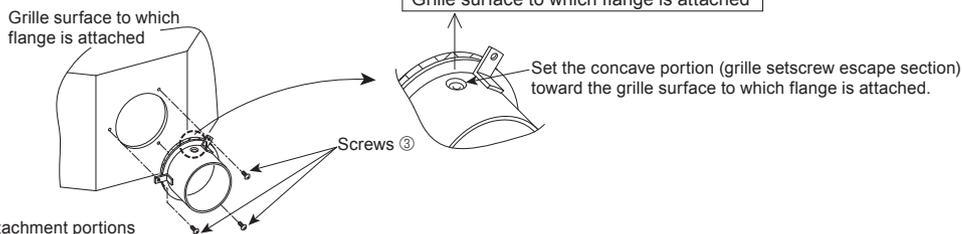
- For the E type 4-way cassette



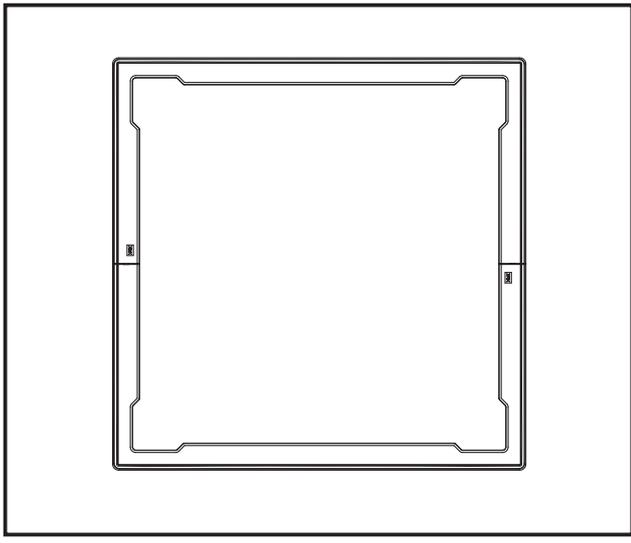
When attaching to Multi-functional casement



Arrow views (4 portions) Duct flange attachment portions



Figure



Descriptions

Enables to install cassette-type indoor units even if the ceiling height is low.
A part to the panel 40 mm lower than the ceiling surface.

Applicable Models

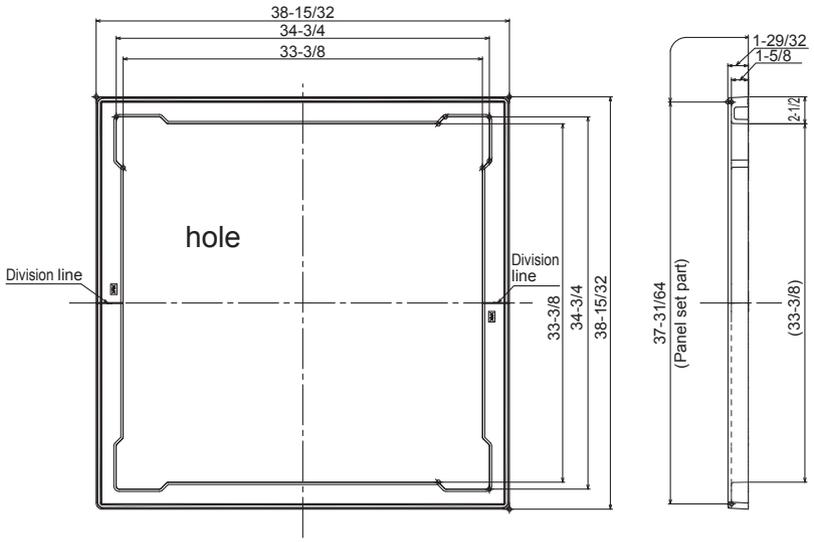
- PLA-AE12/18/24/30/36/42/48NL

Specifications

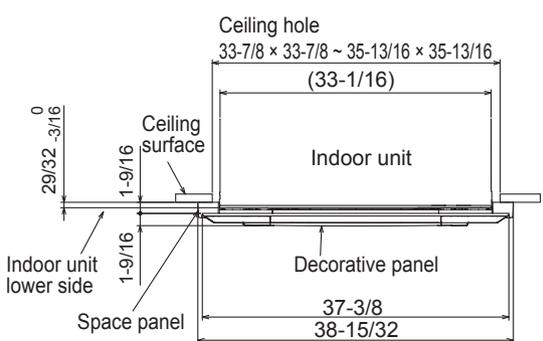
Exterior	Color (Mansell No.)	Pure White (6.4Y 8.9/0.4)
	Surface treatment	Coating
	Material	Styrofoam

Dimensions

Unit : inch



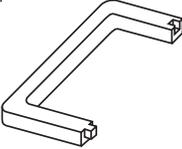
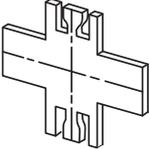
Installation dimension



How to Use / How to Install

1. Checking packed parts

Make sure that you have all the following parts, in addition to this manual in this box:

Part No. /Part name	① Space panel	② Gauge for installation
Quantity	2	1 (Split this into 4 pieces)
Shape		

2. Installing space panel

- Install before installing grille.
- This space panel is to be installed on grille before installing on main unit. (If grille has already been installed, remove it.)

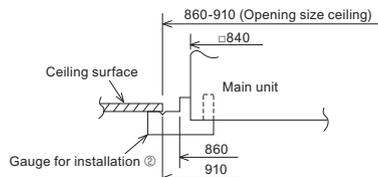
Preparation for installation

(1) Checking size of opening in ceiling

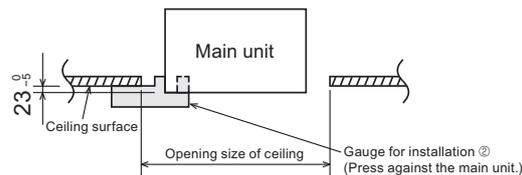
- Make sure that opening in ceiling is within the range shown below:
860×860-910×910

(2) Positioning of ceiling surface and main unit

- Divide the provided gauge for installation ② into four parts, and insert it into the unit or outlet of Multi-functional casement. Place the unit in the center of opening in ceiling, referring to the figure below.



- Using provided gauge for installation ②, position the ceiling surface and main unit. If position of ceiling surface and main unit does not match, it may result in leak of draft, drip of dewdrops and incorrect operation of horizontal vane of grille, etc.



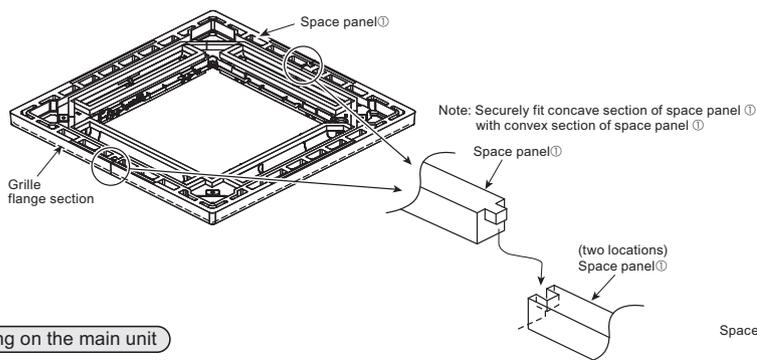
Setting the grille and space panel

- Place the space panel ① (two locations), matching the flange section of grille, and assemble space panel ① on the grille and then set them.

Note: Be sure to assemble space panel ① on the grille.

If assembled incorrectly, space panel ① may break.

Note: As an example, the illustration of the E type 4-way cassette is shown.



Installing on the main unit

- The procedures are the same as those for grille. Install the assembled set, referring to the installation manual for grille.

Photo



Descriptions

Raises drain generated during unit's operation to secure the appropriate angle of the drain pipe.

Applicable Models

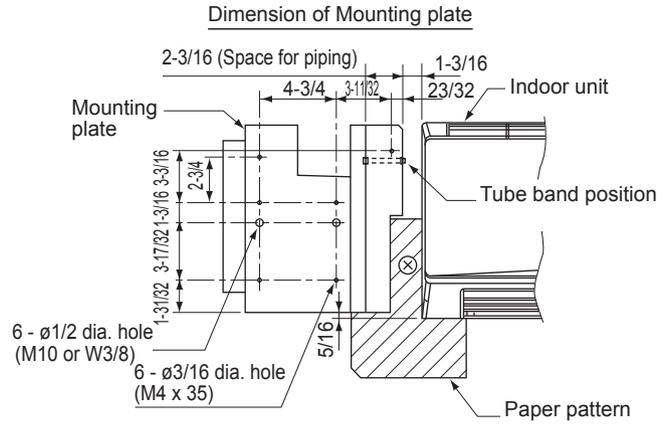
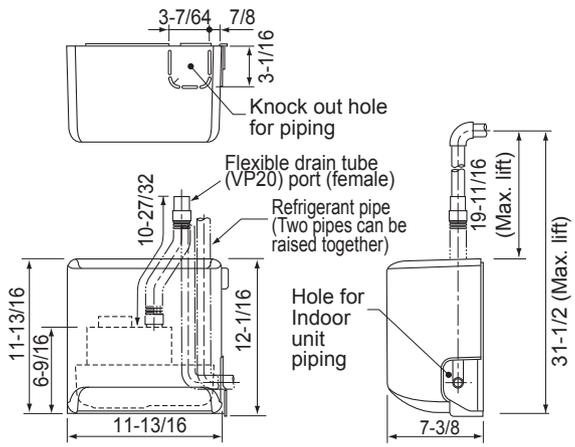
- PKA-AL12/18NL
- PKA-AK24/30/36NL

Specifications

Rated voltage	220-240V 50Hz / 60Hz
Power consumption	12 / 10.8W
Operating current	0.114 / 0.092A
Discharge lift	Max. 500 mm from drain pump's top surface
Discharge rate	24ℓ/h or more
External dimensions (inch)	11-13/16 (H) x 11-13/16 (W) x 7-3/8 (D)
Exterior	Cover : ABS resin (Munsell 6.4Y 8.9/0.4)
Driving motor	Single, shading type (Class E insulation)
Drain piping	Connected to drain outlet. PVC pipe VP-20 (O.D. 26) can be used

Dimensions

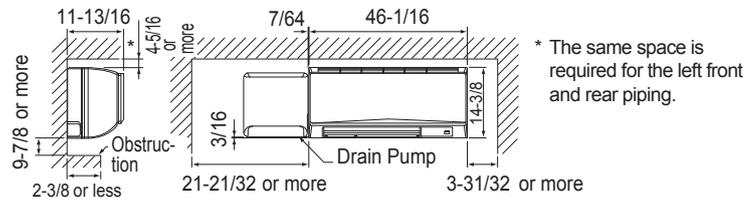
Unit : inch



Required space for installation of Drain Pump

[Maintenance space]

* In case that there is a rim at the corner of ceiling, consider the dimension of the rim before installation.



Accessories

(Make sure of the following items attached with the Drain Pump before installation.)

(A) Drain Pump	(B) Screw	(C) Drain tube	(D) Drain tube cover	(E) Tube clip	(F) Pull tight	(G) Paper pattern	(H) Wiring plate
x 1	(M4 x 16) x 1 (M4 x 35) x 6	x 1	x 1	x 1	x 1	x 2	x 1

* The items (B) – (F) are packed between main body and cover of the Drain Pump. Take them out after the cover removed.

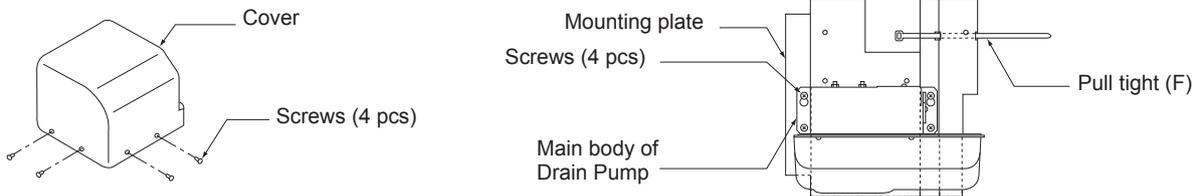
* The item (G) are one for PKA-AL and the other is for PLA-AK.

How to Use / How to Install

1. Before installation of the Drain Pump (* Position the indoor unit first.)

1-1 Set up of the Drain Pump

- Remove the cover and the mounting plate which is fixed on the back of the Drain Pump each.
 - * The packaging material which is put between the cover and the main body of Drain Pump is only for cushion for transportation. Take it out as it is unnecessary.
 - * Take out the accessories.
- Run the pull tight (F) attached through the square hole on the mounting plate.
- Cut the knock out hole on the cover with a nipper and etc.



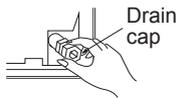
* The screws removed will be used later. Keep them not to lose.

1-2 Set up and installation of the indoor unit (* See the item of piping connection set up in the installation manual of the indoor unit.)

(1) Make the knock out hole for left side piping on the left side panel of the indoor unit.

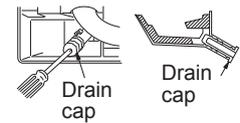
(2) Pull out the drain cap from the left drain outlet.

- Hold the convex section at the end and pull the drain cap.



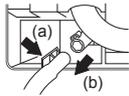
(4) Insert the drain cap into the right drain outlet.

- Insert a screwdriver or similar tool into the hole at the end of the cap and insert the cap fully into the outlet.



(3) Remove the drain hose from the indoor unit.

- Hold the end of the drain hose (a) (marked by the arrow) and pull the drain hose out (b).



(5) Insert the accessory drain hose (C) into the left drain outlet.

- Insert the hose up to the base of the drain pipe connection opening.
- * Make sure that the hook on the drain hose is securely caught on the projection in the opening in the drain pan.



(6) Install the indoor unit.



CAUTION

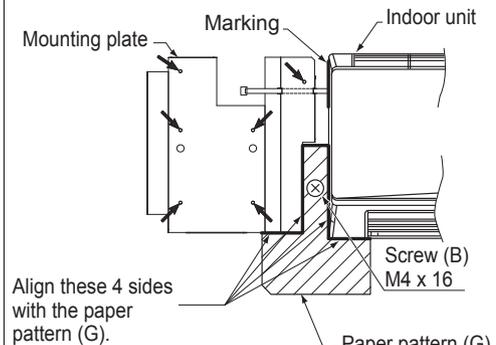
The indoor unit must be installed horizontally.

Otherwise, the water can leak and it will make the wall dirty.

2. Installation of the Drain Pump

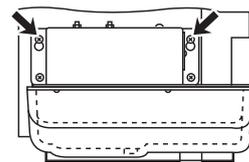
2-1 Fixing of the mounting plate

- The installation place should be carefully considered if it is proper for installation. If it is not strong enough to hold the unit, make it stronger by using board or beam before installation.
- Decide the installation position of the mounting plate by using the paper pattern (G) attached.
 - (* The left end of the indoor unit should be marked in advance.)
 - 1) Fix the paper pattern on the wall with the screw (B) (M4 × 16) attached with putting it to the left end of the indoor unit for positioning of the Drain Pump as shown in the drawing.
 - 2) Position the mounting plate with pushing it against the paper pattern.
 - Fix the mounting plate with the screws (B) (M4 × 35) attached. Fix the mounting plate using the 5 dia. holes. (6 locations pointed by arrows in the drawing.)
In case that the mounting plate is fixed by fixing bolts (through bolts, bolt anchors, or nut anchors), get M10 or W3/8 screws locally and put them into two ø 12 holes of the mounting plate to fix it.
 - When the mounting plates is installed, remove the paper pattern.
 - Check that the mounting plate is level and positioned correctly with the indoor unit. (Refer to Dimensions)



2-2 Installation of the Drain Pump

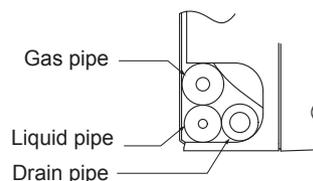
- Fix the Drain Pump on the mounting plate
- (1) Install the screws to the 2 upper holes (indicated by the arrows shown in right figure) of the mounting plate by hand tightening them about halfway, and then hook the Drain Pump on the screws.
- (2) Level the Drain Pump by using a spirit level. Then tighten the 4 screws securely to fix the Drain Pump.



CAUTION The Drain Pump must be leveled.
Otherwise, the water leaks and it makes wall dirty.

3. Installation of refrigerant piping (* See the item of refrigerant piping connection in the Installation of the indoor unit.)

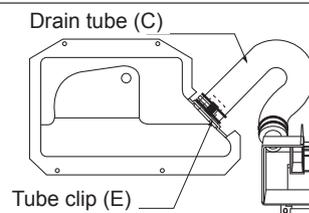
- (1) Install the refrigerant piping using the left piping method.
- (2) When the refrigerant piping and drain pipe are routed vertically together, route the piping through the space in the mounting plate.
 - Be sure that the indoor unit must be positioned at the place where was marked at 2-1.
 - The bending radius of the refrigerant pipe must be R80 or less.
 - The tube raised should be fixed with the pull tight which was put through the square hole of the mounting plate.
- (3) Position the refrigerant piping in the left piping space of the indoor unit as shown in right figure.



4. Installation of drain piping

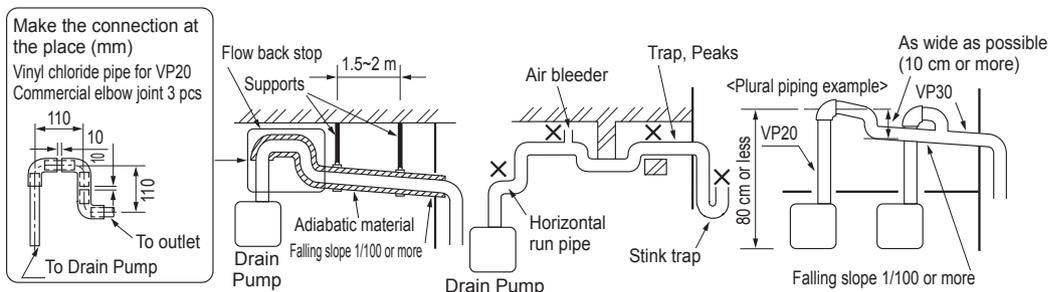
4-1 Connection of drain tube

- (1) Connect the drain tube (C) which is installed to the left side drain port of the indoor unit to the drain port of the Drain Pump.
- (2) Fix the connection port securely with the tube clip (E) attached.
- (3) Connect the flexible drain tube, which is run from the top panel of the Drain Pump, to the local drain piping. The part connected must be closed by vinyl chloride type glue.
- (4) Insulate the flexible drain tube which is run from top panel of Drain Pump with the drain tube cover (D) attached.



4-2 Installation of drain piping

- (1) The drain pipe should be installed in accordance with the following procedure.
 - The drain pipe should be installed so that the outdoor side (drain side) becomes falling slope (1/100 or more) and do not make trap or peaks.
 - The horizontal run of the drain pipe should be 20 m or less. In case that the tube is crosscut sawing for long distance, some support brackets should be installed to prevent the pipe from being wavy. Never install the air bleeder. The drain will blow out.
 - The hard vinyl chloride pipe VP20 (outer dia. 26 mm) should be used for the drain pipe. And the part connected must be closed by vinyl chloride type glue to prevent water leak.
 - Be sure to wrap the drain pipe with adiabatic material (foam polyethylene: specific gravity 0.03, thickness 9 mm or more) available on the market.
 - Do not install stink trap to the outlet of the drain pipe.
 - The outlet of the drain pipe should be installed the place where it is not possible to cause stink.
 - In case that plural drain pipes are installed, install the main pipe so that it comes approximately 10 cm lower than the drain outlet and the pipes must be made of material of VP30 or similar and they should be falling slope (1/100 or more).
 - It is possible to raise the outlet of the drain pipe to 80 cm (max. lift) from bottom face of Drain Pump. However, if there is a horizontal run pipe connected to the vertical section of the drain pipe, water will overflow from the drain pan. This is because too much water will flow back when the operation stops. Therefore, the drain pipe must be raised vertically. Also, install the flow back stop at the highest point to prevent the water from flow back from horizontal part of the pipe. See the drawing below.



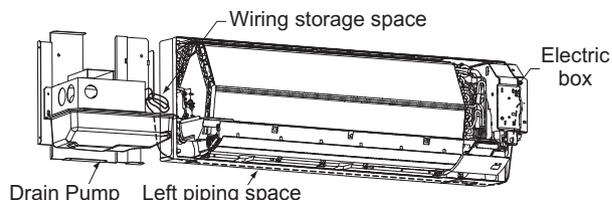
5. Electric wiring

5-1 Set up of the indoor unit (* Confirm that the power is off before starting the installation work.)

- (1) Remove the panel of indoor unit and the electric box cover. (* See the indoor unit installation section in the installation manual of the indoor unit.)

5-2 Electric wiring

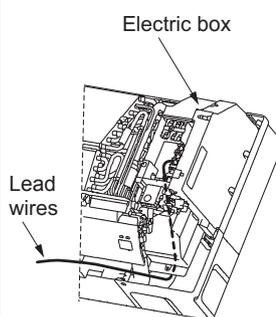
- Route the wiring through the left piping space of the indoor unit to the electric box as shown in right figure.
- Connect the lead wires to the connectors of the indoor unit control board, and then place the slack in the wires in the wiring storage space of the Drain Pump. (Fix the lead wires with the clamps.)



5-3 Electric wiring operation

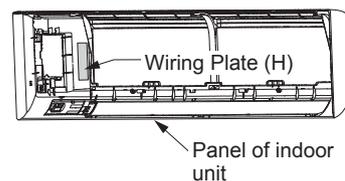
- Pull out the electric box as far as necessary to connect the lead wires to the control board connectors "CNP" and "CN4F".
- Connect the lead wires with connectors to the control board connectors "CNP" and "CN4F". At this time, remove the bypass connector (will be unused) from the terminal CN4F of the control board.
- Be sure not to have the lead wires touch the heat generator (heat sink) on the control board.

Electric wiring operation

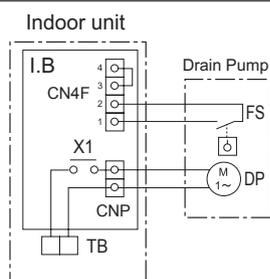


Wiring plate

- Affix the wiring plate (H) to the rear of the panel.



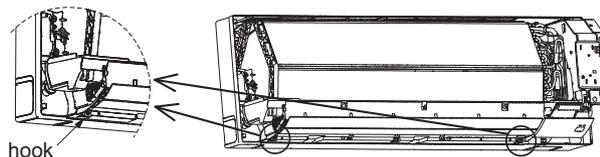
Electric circuit diagram



Symbol	Name
TB	Terminal block (indoor/outdoor connecting line)
I.B	Indoor control board
CNP	Connector (Drain Pump)
CN4F	Connector (Float switch)
DP	Drain Pump
FS	Float switch
X1	Relay (Drain Pump)

Note: □ stands for terminal connection.
 □□ stands for connector joint.

- After completing the electric wiring operation, make sure that the hooks are securely caught on the unit, and then put the electric box cover and panel back in place.



6. Test run

- After the installation of the Drain Pump has been completed, make sure that the drain works correctly and the water does not leak from any part of connection.

(1) Pour water

Pour water approximately 800 cc to the drain pan. (* See the drain pipe [checking the drain flow] section in the installation manual of the indoor unit.)

(* If the water is poured too much, it is possible that the drainage does not work due to alarm stop by activation of drain over flow protection device.)

(2) Test run

In accordance with the procedure for test run in the installation manual for the indoor unit, operate the air cooling and make sure that the drainage works and the water does not leak.

* When the Drain Pump is installed in winter season, the water must be drained.

To drain water, remove the drain plug under the Drain Pump. Prepare the pan to receive drain.

When the drainage has been completed, put the drain plug back in place.

(3) After checking, put the cover back in place.

* Make sure that the left end of the indoor unit perfectly comes on the point marked at 2-1. (If they do not match, the cover will not be able to be installed or there will be a gap between the cover and the indoor unit.)

Photo



Descriptions

Allows for a Mitsubishi Electric indoor unit to communicate with to the kumo cloud™ app and web.

Applicable Models

- MSZ-FH06/09/12/15NA
- MSZ-FH18NA2
- MSZ-EF09/12/15/18NAW(B)(S)
- MSZ-GL06/09/12/15/18/24NA
- MSZ-D30/36NA
- MSY-GL09/12/15/18/24NA
- MSY-D30/36NA
- MFZ-KJ09/12/15/18NA
- SLZ-KA09/12/15NA
- SEZ-KD09/12/15/18NA4
- MVZ-A09/12/15/18/24AA4
- PKA-A12/18HA7
- PKA-A24/30/36KA7
- PCA-A24/30/36/42KA7
- PLA-A12/18/24/30/36/42EA7
- PEAD-A12/18/24/30/36/42AA7
- PVA-A12/18/24/30/36/42AA7

Specifications

Input Voltage	DC12.7V (from indoor unit)
Power consumption	MAX 2W
Size W×H×D (mm,inch)	17.526×46.228×74.168, 0.69×1.82×2.92
RF channel	1ch ~ 11ch
Usgae environment	Temperature 32 ~ 104°F (0 ~ 40°F)

About Wireless Interface

This Wireless Interface will communicate status information and control the connected air conditioner.

- Some room air conditioners are not compatible with the Wireless Interface.

Make sure that the room air conditioner is compatible with the Wireless Interface before attempting to install the Wireless Interface.

Connecting the Wireless Interface

Note: Installation should be conducted by a professional installer.

- Turn off and verify the power has been disconnected to the complete air-conditioning system
- Dismantle the indoor unit in accordance with the service manual and locate CN105 on the main control PCB
- Connect the cable on the PAC-USWHS002-WF-1 to the CN105 connector on the indoor unit
- PAC-USWHS002-WF-1 may be attached on or in close vicinity to the indoor unit. Attach one strip to the PAC-USWHS002-WF-1 and the other to the installation site. Align the strips and press to securely attach the PAC-USWHS002-WF-1 to the installation site.
- Start up: Refer to the PAC-USWHS002-WF-1 Install guide located at <https://meus.mylinkdrive.com/item/PAC-USWHS002-WF-1.html>.

Photo



Descriptions

Allows a HVAC Thermostat or I/O Controller to control a MitsubishiElectric Cooling & Heating CITY MULTI® or M-Series or P-Series indoor unit.

Applicable Models

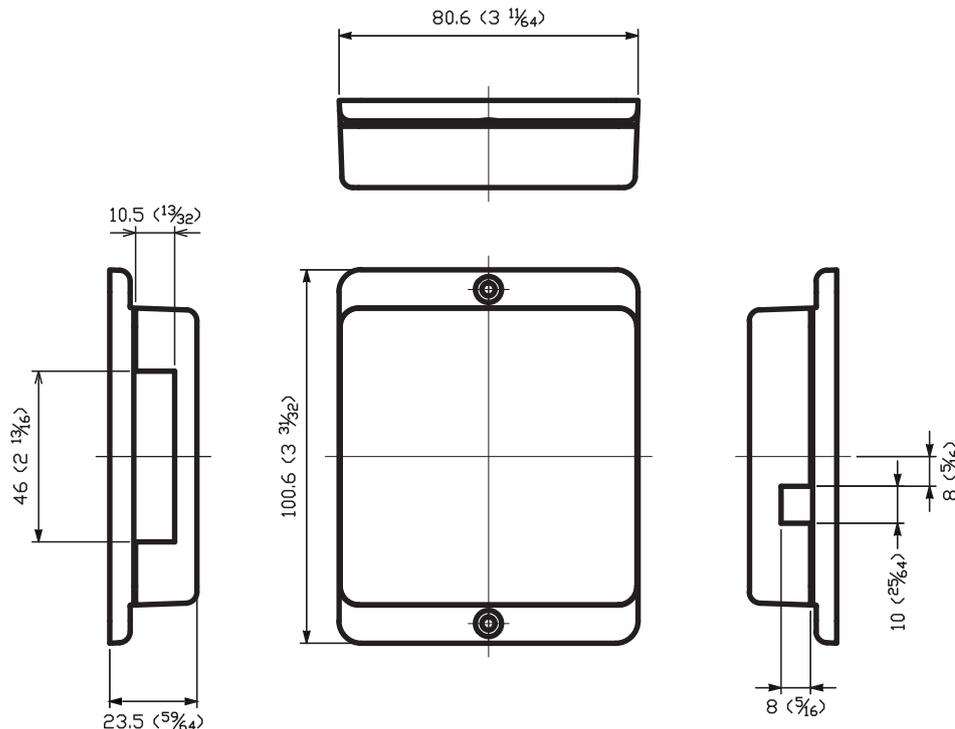
- MSZ-FH06/09/12/15NA
- MSZ-FH18NA2
- MSZ-EF09/12/15/18NAW(B)(S)
- MSZ-GL06/09/12/15/18/24NA
- MSZ-HM09/12/15/18/24NA
- MSZ-D30/36NA
- MSY-GL09/12/15/18/24NA
- MSY-D30/36NA
- MFZ-KJ09/12/15/18NA
- SLZ-KA09/12/15NA
- SEZ-KD09/12/15/18NA4
- MVZ-A12/18/24/30/36AA4
- PKA-A12/18HA7
- PKA-A24/30/36KA7
- PCA-A24/30/36/42KA7
- PLA-A12/18/24/30/36/42EA7
- PEAD-A12/18/24/30/36/42AA7
- PVA-A12/18/24/30/36/42AA7

Specifications

Indoor unit mode	Cool, Heat, Fan, and Off
Provide 3 input terminals to control fan speed control	High, Medium, Low
Addressing	No addressing required
Connection	CN105 - IT Terminal
Dimensions(H × W × D) [in]	3.96 × 3.17 × 0.93
Terminal Block	20 - 30 VAC Rated

Dimensions

Unit : mm [inch]



System Configuration

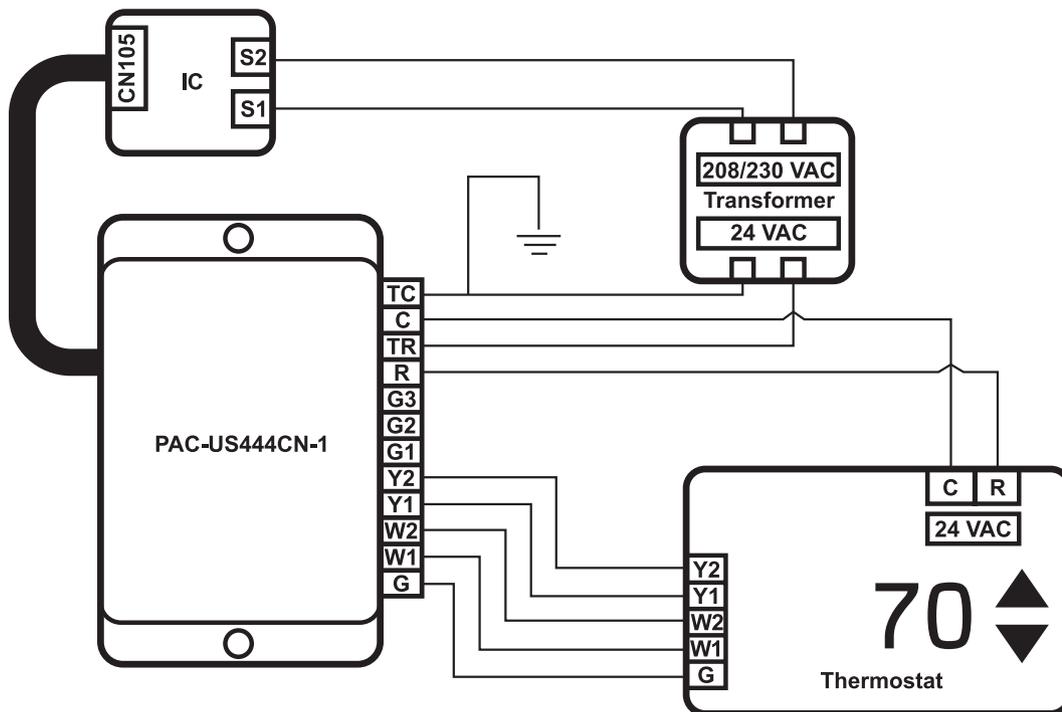
Warning: Thermostat should be configured for use with a conventional system (not heat pump).

Note: When either Y2 or W2 is left unconnected, it is recommended to set SW2-6 to the OFF position.

1. All wiring shown should be performed with 18 AWG thermostat wire.
2. Terminals on the PAC-US444CN-1 support 20-30VAC.
3. High/medium/low fan signals are optional, and may not be available on all thermostat models.
4. W2 and Y2 signals are optional, and may be omitted for single-stage thermostats.

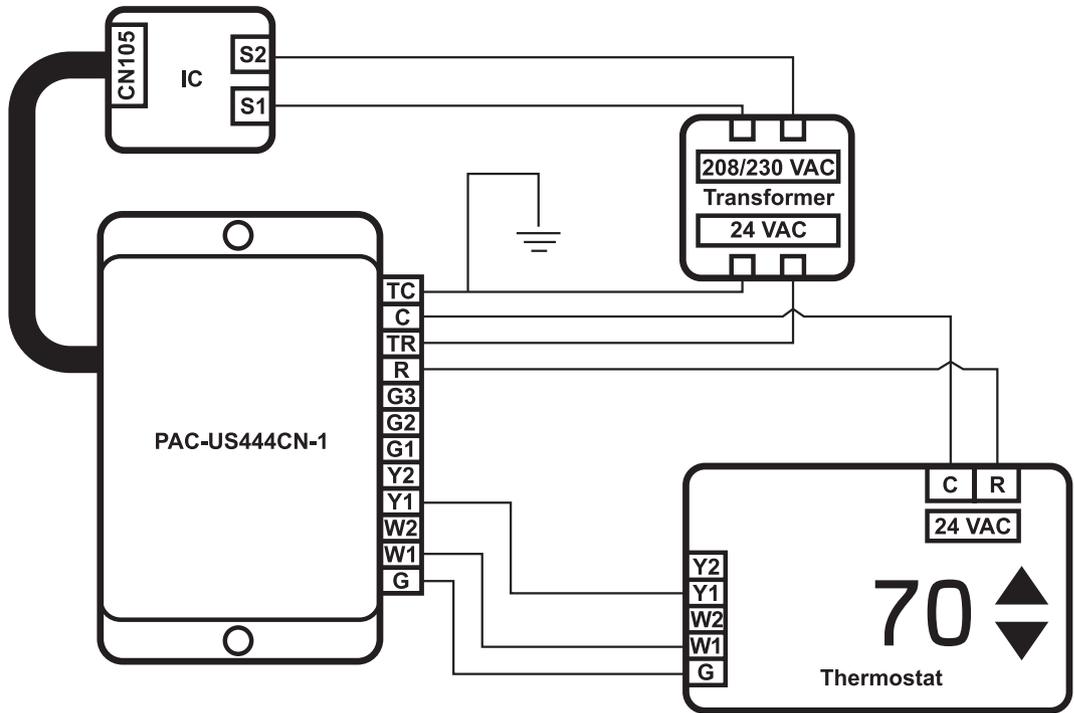
Example 1: Two-stage Cooling and Heating

Note: When both Y2 and W2 are connected, it is recommended to set SW2-6 to the ON position.



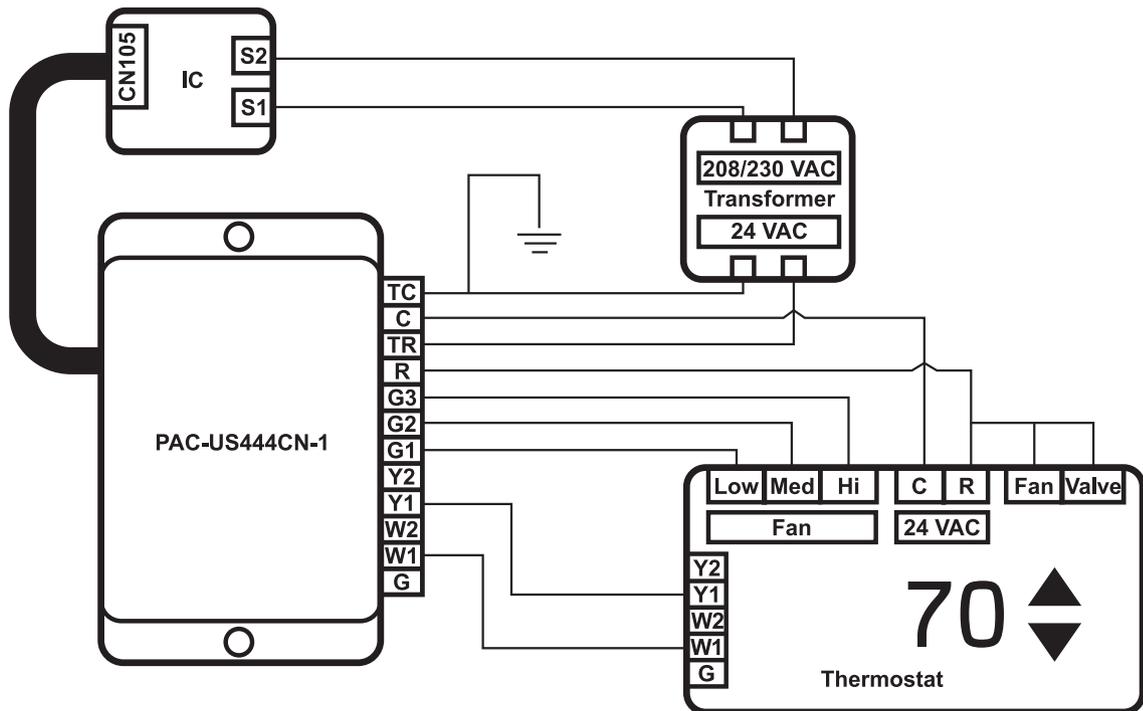
Example 2: Single-stage Cooling and Heating

Note: When either Y2 or W2 is left unconnected, it is recommended to set SW2-6 to the OFF position.



Example 3: Single-stage Cooling and Heating with Dedicated Fan Speed Relays

Note: When connecting only first stage signals (Y1/W1), it is recommended to set SW2-6 to the OFF position.



Example 4: Single-stage Cooling with Alternate Primary Heating Source

Note: For this configuration, it is recommended to set SW2-6 to the OFF position.

Follow the wiring from example 2, with the following adjustments:

1. Connect thermostat W1 to the alternate heat source.
2. Connect the thermostat W2 terminal to the PAC-US444CN-1 W1 terminal.

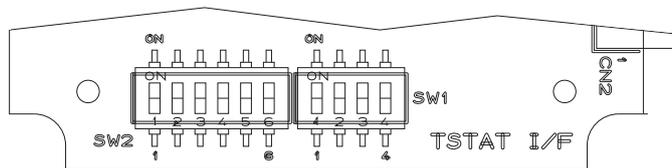
Connector	Purpose	Purpose
TC	Common (In)	C
C	Common (Out)	C
TR	24VAC (In)	R
R	24VAC (Out)	R
G3	Fan High	High Fan Speed
G2	Fan Medium	Medium Fan Speed
G1	Fan Low	Low Fan Speed
Y2	Y2	Stage 2 Cooling
Y1	Y1	Stage 1 Cooling
W2	W2	Stage 2 Heating
W1	W1	Stage 1 Heating
G	G	Fan

How to Install

1. Choose a place where to install the PAC-US444CN-1. The device provides two mounting holes that can be used to mechanically affix the case to a solid surface. Double-sided tape may be used to affix the device. When using tape, ensure that the tape is approved for use within the anticipated operating temperature ranges.
2. Install the transformer, as necessary, per building code and manufacturer's installation instructions.
3. Connect the PAC-US444CN-1 cable to the connector CN105 on the indoor unit control board.
4. Connect PAC-US444CN-1 terminals using 18 AWG wire.

Device Configuration

Initial settings can be configured via the two banks of dip switches on the circuit board, SW1 and SW2. The circuit board can be accessed by unfastening the four screws on the back of the case.



DIP Switch Definitions (Factory default is OFF for all switches):

Delayed Off

SW1-1/2: After reaching thermostat set point, the unit will continue to run for a set period of time in order to improve efficiency. The period of time is set by adjusting SW1-1 and SW1-2 according to the following table:

SW1-1	SW1-2	Result
OFF	OFF	5 minutes (Default)
ON	OFF	10 minutes
OFF	ON	30 minutes
ON	ON	0 minutes

SW1-3/4: The indoor unit fan speed can be adjusted via the following settings:

SW1-3	SW1-4	Result
OFF	OFF	Auto (Default)
ON	OFF	Medium
OFF	ON	High
ON	ON	Custom Auto

Note: Custom Auto provides more comfortable fan speed operation vs. the more efficient Auto (default).

Two-Stage Thermostat Operation

SW2-6: Adjusts indoor unit operation during stage 1 heating and stage 1 cooling according to the following table:

SW2-6	Operation during stage 1
OFF	Full capacity
ON	The capacity is adjusted so that the room temperature is adjusted (heated or cooled) at a fixed rate.

Note: When either Y2 or W2 is left unconnected, it is recommended to set SW2-6 to the OFF position. When both Y2 and W2 are connected, it is recommended to set SW2-6 to the ON position.

Static Pressure Settings

SW2-1, SW2-2, SW2-3: These adjust the static pressure function settings of the indoor unit according to the following table:

DIP switch position on PAC-US444CN-1			Indoor Unit Settings			
SW2-1	SW2-2	SW2-3	Mode 8	Mode 10	Mode 23	Mode 11
OFF	OFF	OFF	Not set	Not set	Not set	Not set
OFF	OFF	ON	Not set	Not set	Not set	Not set
OFF	ON	OFF	2	1	Set by SW2-4	2
OFF	ON	ON	2	2	Set by SW2-4	2
ON	OFF	OFF	1	1	Set by SW2-4	2
ON	OFF	ON	1	2	Set by SW2-4	2
ON	ON	OFF	3	1	Set by SW2-4	2
ON	ON	ON	3	2	Set by SW2-4	2

**Refer to the appropriate Indoor Unit Installation Manual for Mode 8 and Mode 10 function setting definitions.*

CN24 Operation During Defrost

SW2-4: Adjusts Mode 23 function settings according to the following table:

SW2-4	Result	Fan and CN24
OFF	Setting 2 (Default)	ON
ON	Setting 1	OFF

**Refer to the appropriate Indoor Unit Installation Manual for Mode 23 function setting definitions.*

Fan Speed During Heating Mode, Thermal Off

SW2-5: Adjusts Mode 25 initial setting (fan speed in thermal off for heating) according to the following table:

SW2-5	Result
OFF	Extra low (Default)
ON	Set by Thermostat Interface

In addition, the adapter also affects the following function settings of the connected indoor unit:

Mode	When using the adapter
Mode 1 (auto recovery after power failure)	Always enabled
Mode 2 (room temperature detection location)	Unused (room temperature detected by the connected thermostat)
Mode 24 (heat offset for height)	Unused

Additional function settings not addressed by the thermostat interface may be configured by temporarily connecting an MA remote controller.

Grouping

The connection of more than one PAC-US444CN-1 to a single set of thermostat dry-contacts is not supported.

Temperature Sensing

The PAC-US444CN-1 relies upon both the dry-contact thermostat and the indoor unit's thermistors in order to monitor room temperature. The thermostat's temperature sensing is used to set the room temperature. The indoor unit thermistor is used when calculating cooling and heating rates of change.

Usage

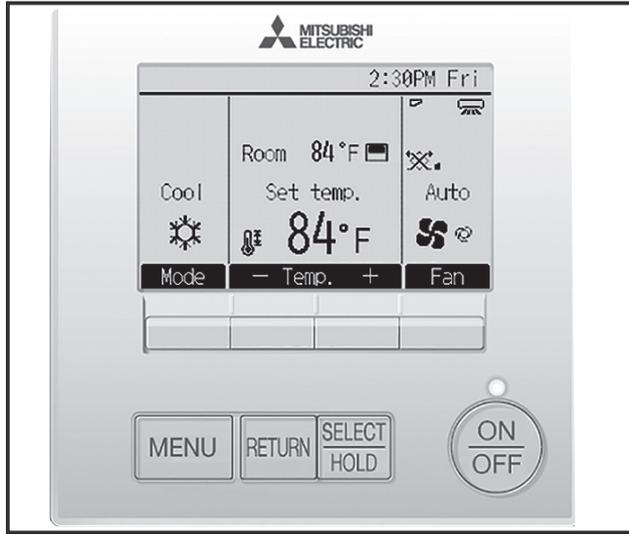
Operate the third-party thermostat per the manufacturer's instructions. During normal operation, the connection of Mitsubishi remote controllers (e.g. MA/ME) is not supported, as they will interfere with the correct operation of the PAC-US444CN-1.

Notes:

1. The indoor unit will limit the internal temperature control set point based on the indoor unit specification.
2. Fan signals G1,G2,G3, when energized, take precedence over SW1-3&4.
3. Only fan speeds available on the IDU can be set by the Thermostat Interface.
4. The G signal is used only for operating the IDU in ventilation mode when all cooling and heating signals are disabled.
5. When all cooling and signals are disabled, energizing G will place the IDU into ventilation mode.



Figure



Descriptions

Advanced MA remote controller with the large size dot liquid crystal display. Multi-language display and weekly timer function are available.

Applicable Models

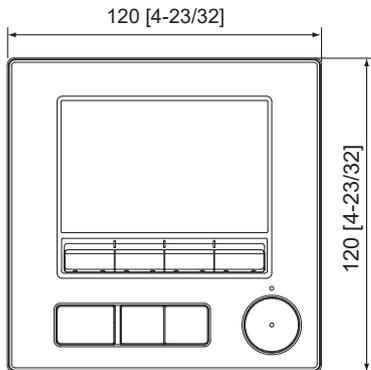
- SLZ-AF09/12/15/18NL
 - SEZ-AD09/12/15/18NL
 - SVZ-AP12/18/24/30/36NL
 - PKA-AL12/18NL
 - PKA-AK24/30/36NL
 - PCA-AK24/30/36/42NL
 - PLA-AE12/18/24/30/36/42/48NL
 - PEAD-AA09/12/15/18/24/30/36/42NL
 - PVA-AA12/18/24/30/36/42NL
- * MAC-333IF-E required

Dimensions

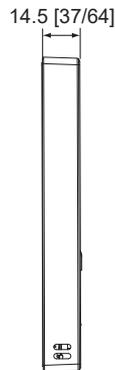
Unit : inch [mm]

Specifications

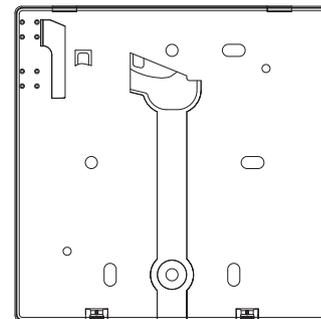
External colors	Cover	Clear white (Munsell 1.0Y 9.2/0.2)
	LCD peripheral area	Medium gray



(Front view)



(Side view)



(Rear view)

How to Use / How to Install

1. System Requirements

⚠ WARNING	The CD-ROM that is supplied with the unit can only be played on a CD-drive or a DVD-drive. Do not attempt to play this CD-ROM on an audio CD player as this may damage your ears and/or speakers.
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Your computer must meet the following requirements to run Manual Navigation Software.

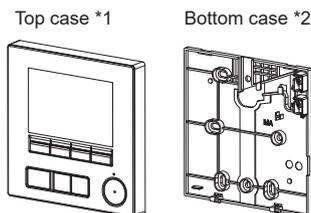
- [PC] PC/AT compatible
- [CPU] Core2 Duo 1.66 GHz or faster (Core2 Duo 1.86 GHz or faster recommended)
Pentium D 1.7 GHz or faster (Pentium D 3.0 GHz or faster recommended)
Pentium M 1.7 GHz or faster (Pentium M 2.0 GHz or faster recommended)
Pentium 4 2.4 GHz or faster (Pentium 4 2.8 GHz or faster recommended)
* Core2 Duo or faster processor is required to run Manual Navigation Software on Windows Vista or later.
- [RAM] Windows Vista or later: 1 GB minimum (2 GB or more recommended)
Windows XP: 512 MB minimum (1 GB or more recommended)
- [HDD space] 1 GB minimum (available space)
* Windows Vista or later: Available space in the drive that has the Document folder
* Windows XP: Available space in the drive that has the My Document folder
- [Resolution] SVGA 800 × 600 or greater
- [OS] Windows8/Pro/Enterprise (Pro recommended)
Windows7 Ultimate/Enterprise/Professional/Home Premium Service Pack1 (Professional recommended)
Windows Vista Ultimate/Business/Home Basic Service Pack1 (Business version recommended)
Windows XP Professional/Home Edition Service Pack2 or Service Pack3 (Professional version recommended)
- [Required software] Windows8: Adobe Reader 11.0.2 or later (Windows Reader, installed by default in Windows8, cannot be used.)
Windows7: Adobe Reader 10.1.0 or later
Windows XP and Windows Vista: Adobe Reader 8.1.3 or later
* Software to view PDF files

"Windows", "Windows XP", "Windows Vista", "Windows7" and "Windows8]]] are registered trade marks of Microsoft Corporation.
"Adobe Reader" and "Adobe Acrobat" are registered trademarks of Adobe Systems Incorporated.
"Core2 Duo" and "Pentium" are registered trademarks of Intel Corporation.

2. Component names and supplied parts

The following parts are included in the box.

Parts name	Qty.	Appearance
Remote controller (top case)	1	Right figure *1
Remote controller (bottom case)	1	Right figure *2
Roundhead cross slot screws M4×30	2	*3
Wood screw 4.1×16 (for direct wall installation)	2	*3
Simple Manual	1	
CD-ROM (this manual) Instruction Book and Installation Manual	1	



*3 ISO metric screw thread

*4 Remote controller cable is not included.

3. Field-supplied parts/Required tools

(1) Field-supplied parts

The following parts are field-supplied parts.

Parts name	Qty.	Notes
Double switch box or 86type switch box	1	Not required for direct wall installation
Thin metal conduit	Necessary	
Lock nut and bushing	Necessary	
Cable cover	Necessary	Required for routing remote controller cable along a wall
Putty	Reasonable	
Molly anchor	Necessary	
Remote controller cable (Use a 0.3 mm ² (AWG22) 2-core sheathed cable.)	Necessary	

(2) Field-supplied tools

- Flat-tip screwdriver (Width: 3 - 5 mm (1/8 - 7/32 inch))
- Nipper
- Miscellaneous tools

4. Selecting an installation site

This remote controller is for the wall installation. It can be installed either in the switch box or directly on the wall. When performing direct wall installation, wires can be thread through either back or top of the remote controller.

(1) Selecting an installation site

Install the remote controller (switch box) on the site where the following conditions are met.

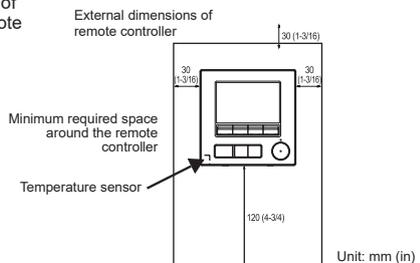
- (a) For connection to the indoor unit with an Auto descending panel, a place where people can check the Auto descending panel operation of the indoor unit while they are operating the remote controller (Refer to the indoor unit Instructions Book for how to operate Auto descending panel.)
- (b) A flat surface
- (c) A place where the remote controller can measure the accurate indoor temperature
 - Sensors to monitor indoor temperature are on the indoor unit and on the remote controller. When the room temperature is monitored with the sensor on the remote controller, the built-in sensor on the remote controller monitors the room temperature. When using the sensor on the remote controller, follow the instructions below.
 - To monitor the accurate indoor temperature, install the remote controller away from direct sunlight, heat sources, and the supply air outlet of the air conditioner.
 - Install the remote controller in a location that allows the sensor to measure the representative room temperature.
 - Install the remote controller where no wires are routed around the temperature sensor on the controller. (If wires are routed, the sensor cannot measure accurate indoor temperature.)

Important

<p>■ Discrepancy between the indoor temperature measured at the wall and the actual indoor temperature may occur. If the following conditions are met, the use of the temperature sensor on the indoor unit is recommended.</p> <ul style="list-style-type: none"> • Supply air does not reach to the wall easily where the remote controller is installed due to improper airflow distribution. • There is a great discrepancy between the wall temperature and the actual indoor temperature. • The back side of the wall is directly exposed to the outside air. <p>Note: When temperature changes rapidly, the temperature may not be detected accurately.</p>	
<p>Do not install the controller in a place where the difference between the remote controller surface temperature and the actual room temperature will be great. If the temperature difference is too high, room temperature may not be adequately controlled.</p>	<p>To avoid deformation and malfunction, do not install the remote controller in direct sunlight or where the ambient temperature may exceed 40°C (104°F) or drop below 0°C (32°F).</p>
<p>To reduce the risk of malfunctions, do not install the controller in a place where water or oil may come into contact with the controller, or in a condensing or corrosive environments.</p>	<p>To reduce the risk of malfunctions and damage to the controller, avoid installing the remote controller on an electrically conductive surface, such as an unpainted metal sheet.</p>
<p>Refer to either of the following manuals for temperature sensor setting: indoor unit Installation Manual for CITY MULTI; this manual for M/P-series.</p>	

(2) Installation space

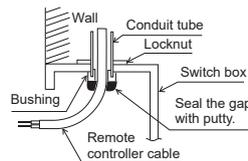
Leave a space around the remote controller as shown in the figure shown below, regardless of whether the controller is installed in the switch box or directly on the wall. Removing the remote controller will not be easy with insufficient space. Also, leave an operating space in front of the remote controller.



(3) Installation work

Controller can be installed either in the switch box or directly on the wall. Perform the installation properly according to the installation method.

- ① **Drill a hole in the wall.**
 - Installation using a switch box
 - Drill a hole in the wall, and install the switch box on the wall.
 - Connect the switch box to the conduit tube.
 - Direct wall installation
 - Drill a hole in the wall, and thread the cable through it.
- ② **Seal the cable access hole with putty.**
 - Installation using a switch box
 - Seal the remote controller cable access hole at the connection of switch box and conduit tube with putty.



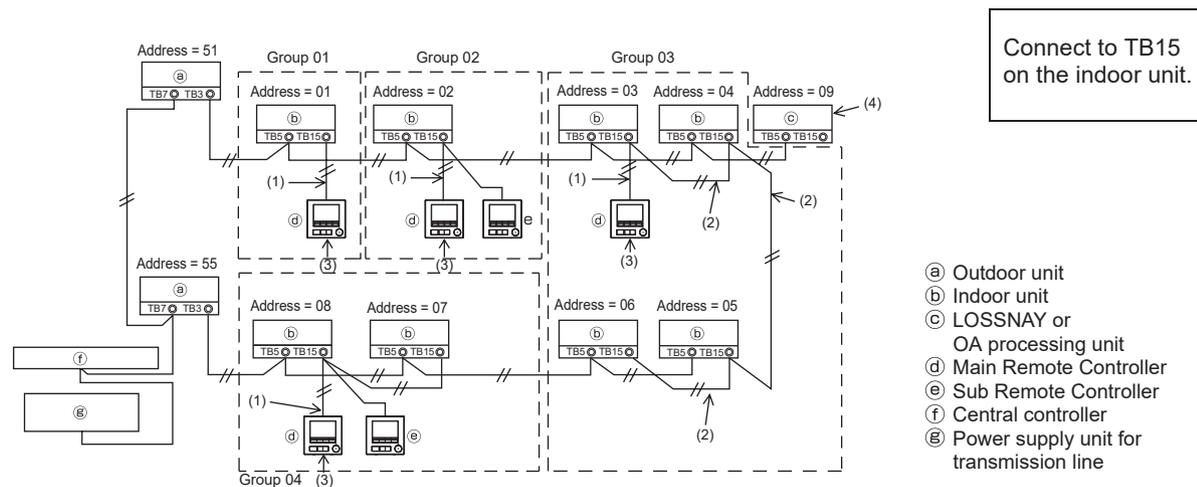
To reduce the risk of electric shock, malfunctions, or fire, seal the gap between the cables and cable access holes with putty.

5. How To Wire Transmission Line

The wiring is different when the remote controller is connected to a CITY MULTI control system (“-A” type and later) and when it is connected to M-series and P-series air conditioners (A control type). The wiring also differs with the system configuration. Check the system used.

1. Connecting to CITY MULTI control system

The numbers (1) to (4) in the figure correspond to items (1) to (4) in the following description.



- (1) Wiring from the remote controller
 - Connect to the MA remote controller terminal block (TB15) on the indoor unit.
 - The terminal block has no polarity. Connect to the terminal block at the bottom of the remote controller case.
- (2) Operating in a group (Groups 03, and 04 above)
 - Interconnect the MA remote controller terminal block (TB15) of the indoor units you want to operate as a group, and connect the MA remote controller to that point.
 - When the remote controller is used in combination with the system controller as shown in the figure above, group setting at the system controller (central controller in the figure above) is necessary.
- (3) Number of connectable remote controllers
 - A main remote controller and one sub remote controller, a total of two, can be connected to a group made up of indoor units.
- (4) To interlock to a LOSSNAY or OA processing unit, make the following settings using the remote controller. (For a description of how to set an interlock, see section 10 “Service menu” (5) “LOSSNAY setting”.)

Set the LOSSNAY or OA processing unit address and the address of all the indoor units you want to interlock.
- (5) Total length of remote controller wiring
 - The MA Remote Controller can be wired up to 200 m (656 ft).

CAUTION	Remote controllers cannot be wired together. Only one wire can be connected to the remote controller terminal block.	
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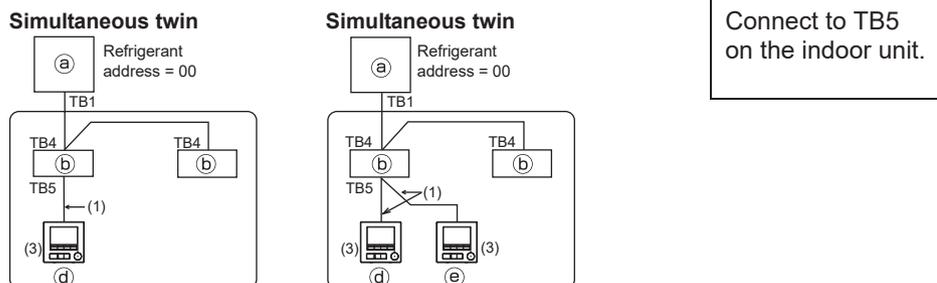
NOTE: When interlocking the MA remote controller with a LOSSNAY or OA processing unit, always set the address of all the indoor units in the group and the address of the LOSSNAY or OA processing unit.

2. Connecting to M-series and P-series air conditioners

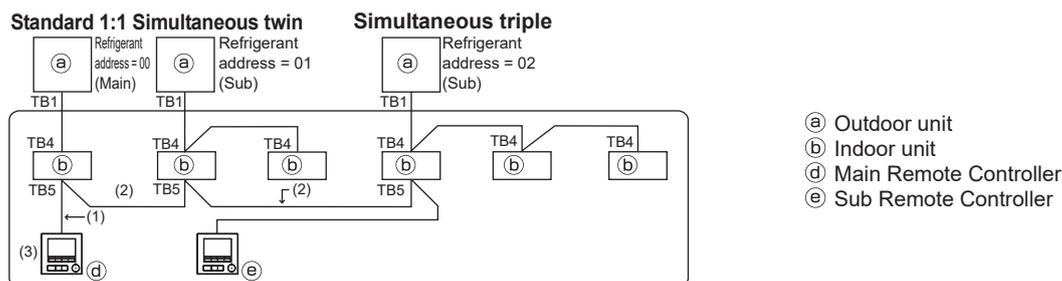
The remote controller wiring depends on the system configuration. Check the system configuration. Wire the remote controller as shown in the example below.

The numbers (1) to (3) in the figure correspond to items (1) to (3) in the following description.

- [1] Connecting the remote controller for each refrigerant system (Standard 1:1, simultaneous twin, simultaneous triple, simultaneous four)



- [2] When grouping by different refrigerant systems



* Set the refrigerant address using the outdoor unit dip switches. (For more information, refer to the outdoor unit installation manual.)

* All the indoor units enclosed in are controlled as one group.

(1) Wiring from remote controller

- Connect to indoor unit TB5 (remote controller terminal block). (The terminal block has no polarity.)
- For simultaneous multi type, when mixing various types of indoor units, always connect the remote controller to the indoor unit with the most functions (wind velocity, vane, louver, etc.).

(2) When grouping with difference refrigerant systems

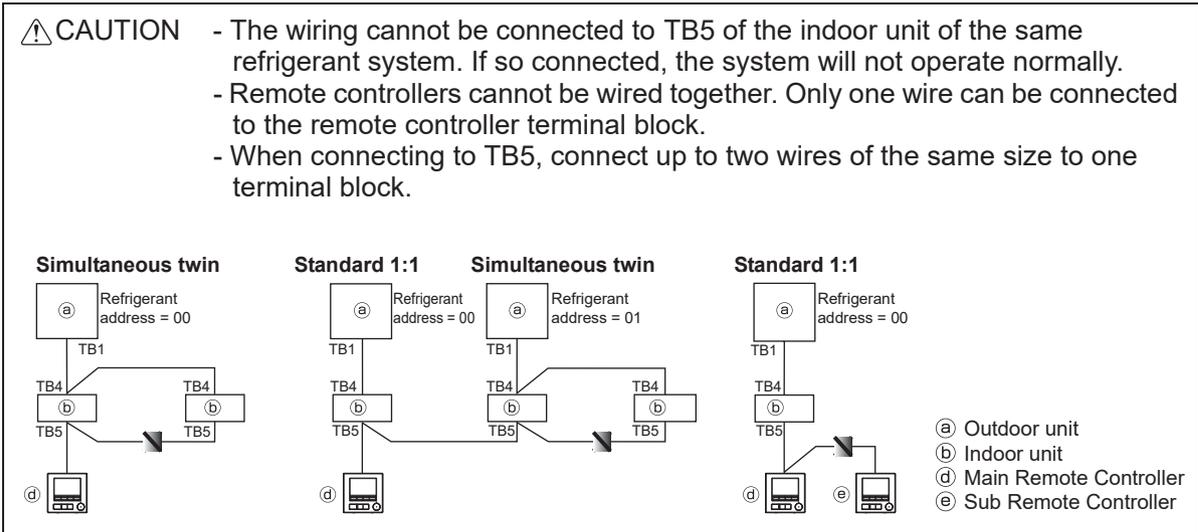
- Group using the remote controller wiring. Connect the remote controller to an arbitrary indoor unit of each refrigerant system you want to group.
- When mixing different types of indoor units in the same group, always make the outdoor unit connecting the indoor unit with the most functions (wind velocity, vane, louver, etc.) the Main unit (refrigerant address = 00). Also, when the Main unit is the simultaneous multi type, always satisfy the conditions of (1) above.
- The MA Remote Controller can control up to 16 refrigerant systems as one group.

(3) Up to two remote controllers can be connected to one group

- When only one remote controller is connected to one group, set it as the Main controller. When two remote controllers are connected to one group, set the Main remote controller and Sub remote controller. (For a description of how to set the Main/Sub setting, refer to the section on initial setting in this manual.)

(4) Total length of remote controller wiring

- The MA Remote Controller can be wired up to 450 m (1476 ft).



6. How To Install

This remote controller is for the wall installation. It can be installed either in the switch box or directly on the wall. When performing direct wall installation, wires can be thread through either back or top of the remote controller.

(1) Selecting an installation site

Install the remote controller (switch box) on the site where the following conditions are met.

- (a) For connection to the indoor unit with an Auto descending panel, a place where people can check the Auto descending panel operation of the indoor unit while they are operating the remote controller (Refer to the indoor unit Instructions Book for how to operate Auto descending panel.)
- (b) A flat surface
- (c) A place where the remote controller can measure the accurate indoor temperature
 Sensors to monitor indoor temperature are on the indoor unit and on the remote controller. When the room temperature is monitored with the sensor on the remote controller, the built-in sensor on the remote controller monitors the room temperature. When using the sensor on the remote controller, follow the instructions below.
 - To monitor the accurate indoor temperature, install the remote controller away from direct sunlight, heat sources, and the supply air outlet of the air conditioner.
 - Install the remote controller in a location that allows the sensor to measure the representative room temperature.
 - Install the remote controller where no wires are routed around the temperature sensor on the controller. (If wires are routed, the sensor cannot measure accurate indoor temperature.)

Important

■ Discrepancy between the indoor temperature measured at the wall and the actual indoor temperature may occur.

If the following conditions are met, the use of the temperature sensor on the indoor unit is recommended.

- Supply air does not reach to the wall easily where the remote controller is installed due to improper airflow distribution.
- There is a great discrepancy between the wall temperature and the actual indoor temperature.
- The back side of the wall is directly exposed to the outside air.

Note: When temperature changes rapidly, the temperature may not be detected accurately.

Do not install the controller in a place where the difference between the remote controller surface temperature and the actual room temperature will be great.
If the temperature difference is too high, room temperature may not be adequately controlled.

To reduce the risk of malfunctions, do not install the controller in a place where water or oil may come into contact with the controller, or in a condensing or corrosive environments.

To avoid deformation and malfunction, do not install the remote controller in direct sunlight or where the ambient temperature may exceed 40°C (104°F) or drop below 0°C (32°F).

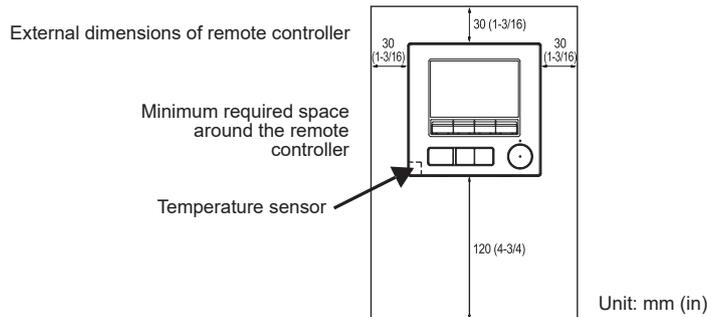
To reduce the risk of malfunctions and damage to the controller, avoid installing the remote controller on an electrically conductive surface, such as an unpainted metal sheet.

Refer to either of the following manuals for temperature sensor setting: indoor unit Installation Manual for CITY MULTI; this manual for M/P-series.

(2) Installation space

Leave a space around the remote controller as shown in the figure shown below, regardless of whether the controller is installed in the switch box or directly on the wall. Removing the remote controller will not be easy with insufficient space.

Also, leave an operating space in front of the remote controller.



(3) Installation work

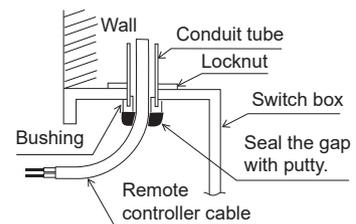
Controller can be installed either in the switch box or directly on the wall. Perform the installation properly according to the installation method.

① Drill a hole in the wall.

- Installation using a switch box
 - Drill a hole in the wall, and install the switch box on the wall.
 - Connect the switch box to the conduit tube.
- Direct wall installation
 - Drill a hole in the wall, and thread the cable through it.

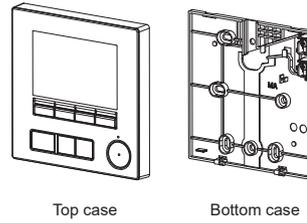
② Seal the cable access hole with putty.

- Installation using a switch box
 - Seal the remote controller cable access hole at the connection of switch box and conduit tube with putty.



To reduce the risk of electric shock, malfunctions, or fire, seal the gap between the cables and cable access holes with putty.

③ Prepare the bottom case of the remote controller.

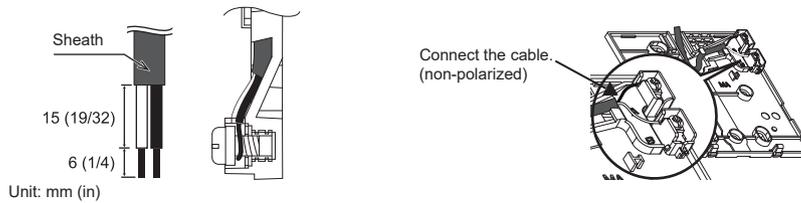


Top case

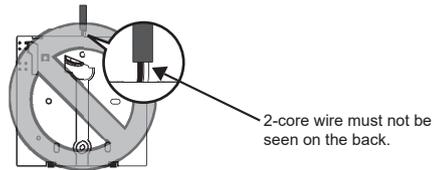
Bottom case

④ Connect the remote controller cable to the terminal block on the bottom case.

Peel off the remote controller cable sheath as shown below to connect to the terminal block properly. Secure the remote controller cable so that the peeled part of the cable will fit into the case.



Unit: mm (in)



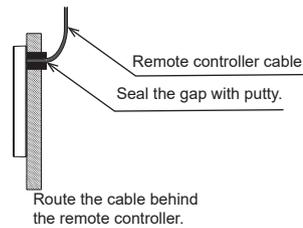
■ Direct wall installation

- Seal the hole through which the cable is threaded with putty.

To reduce the risk of electric shock, shorting, or malfunctions, keep wire pieces and sheath shavings out of the terminal block.

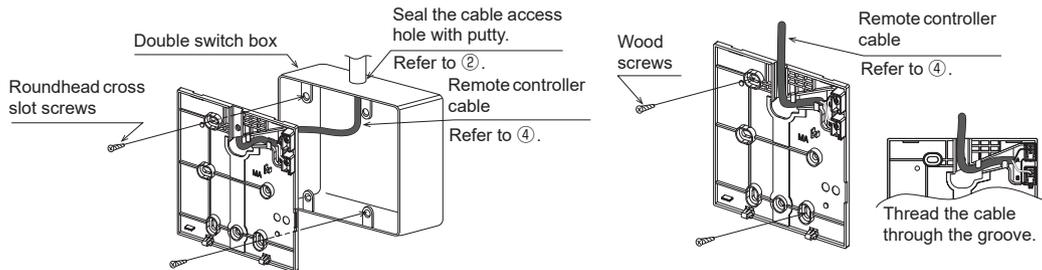
Important

Do not use solderless terminals to connect cables to the terminal block. Solderless terminals may come in contact with the circuit board and cause malfunctions or damage the controller cover.



⑤ **Install the bottom case.**

- Installation using a switch box
 - Secure at least two corners of the switch box with screws.
- Direct wall installation
 - Thread the cable through the groove.
 - Secure at least two corners of the remote controller with screws.
 - Be sure to secure top-left and bottom-right corners of the remote controller (viewed from the front) to prevent it from lifting. (Use molly anchor etc.)



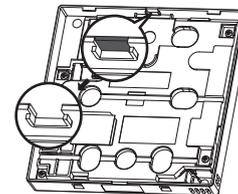
Important

To avoid damage to the controller, do not overtighten the screws.

To avoid damage to the controller, do not make holes on the controller cover.

⑥ **Cut out the cable access hole.**

- Direct wall installation (when running the cable along the wall)
 - Cut out the thin-wall part on the cover (the shaded area in the right figure) with a nipper.
 - Thread the cable from the groove behind the bottom case through this access hole.



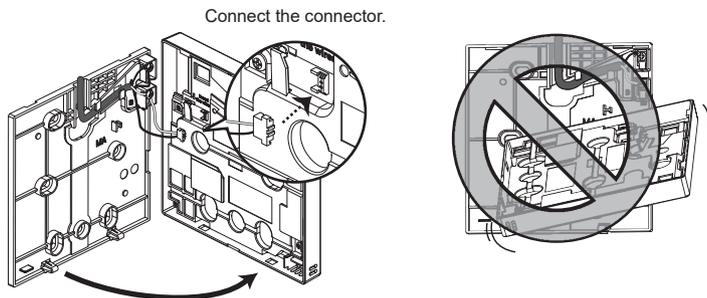
Notice

To prevent damage to the circuit board, remove the front cover from the top case before cutting out a cable access hole.

Note that accidentally touching the circuit board may damage the circuit board when cutting out a cable access hole.

⑦ **Connect the connector to the top case.**

Connect the connector on the bottom case to the socket on the top case.



Important

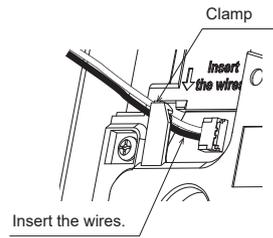
To prevent malfunctions, do not remove the protective sheet or the circuit board from the top case.

To prevent cable breakage and malfunctions, do not hang the top controller casing hang by the cable as shown in the figure above.

⑧ Insert the wires into the clamp.

Important

Hold the wires in place with the clamp to prevent undue force from being applied to the terminal block and causing cable breakage.

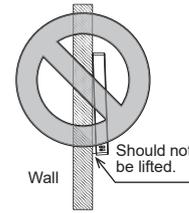
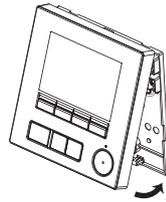


⑨ Install the top case on the bottom case.

Two mounting tabs are at the top of the top case. Hook those two tabs onto the bottom case, and click the top case into place. Check that the case is securely installed and not lifted.

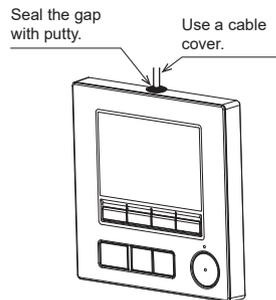
Important

When attaching the top casing to the bottom casing, push it until it they click into place. If they are not properly locked into place, they may fall, causing personal injury, controller damage, or malfunctions.



■ Direct wall installation (when running the cable along the wall)

- Thread the cable through the access hole at the top of the remote controller.
- Seal the cut-out part of the cover with putty.
- Use a cable cover.

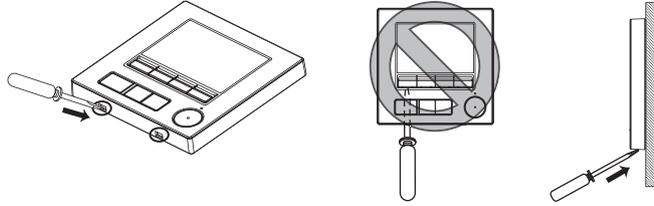


Thread the cable through the top of the remote controller.

• **Uninstalling the top case**

① Uninstalling the top case

Insert a flat-tip screwdriver with a blade width of 3-5 mm (1/8-7/32 inch) into the latches at the bottom of the remote controller and lift the latches. Then, pull up the top case.



■ **At the time of factory shipment, protective sheet is on the operation interface of the front cover. Peel off the protective sheet on the operation interface prior to use.**

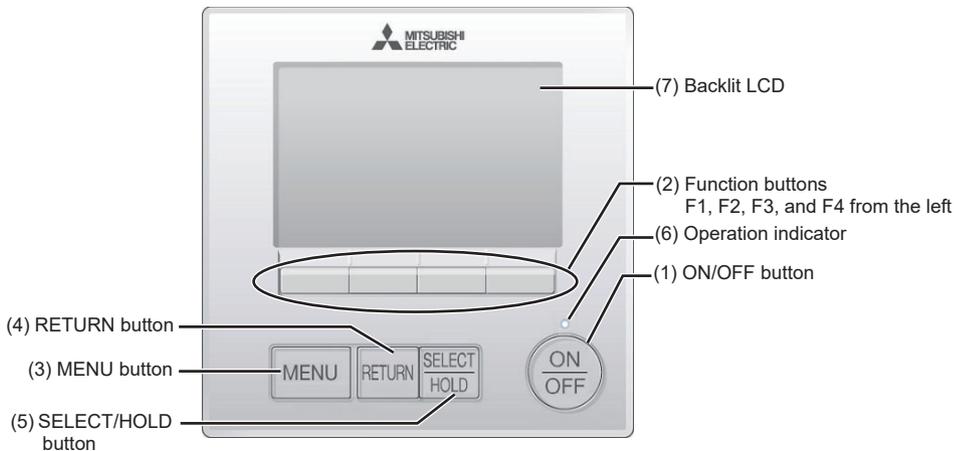
Important

To prevent damage to the controller casing, do not force the flat-tip screwdriver to turn with its tip inserted in the slot.

Do not insert the flat-tip screwdriver too far. Doing so will damage the circuit board.

To prevent damage to the controller casing, use a flat-head screwdriver with a blade width of 3-5 mm (1/8-7/32 inch).

7. Remote controller button functions



- (1) ON/OFF button**
Use to turn ON/OFF the indoor unit.
- (2) Function buttons**
Use to select the operation mode or to set the temperature and fan speed on the Main display. Use to select items on other screens.
- (3) MENU button**
Use to bring up the Main menu.
- (4) RETURN button**
Use to return to the previous screen.
- (5) SELECT/HOLD button**
Use to jump to the setting screen or to save the settings.
When the Main menu is displayed, pressing this button will enable/disable the HOLD function.
- (6) Operation indicator**
Stays lit during normal operation. Blinks during startup and when an error occurs.
- (7) Backlit LCD**
Dot display. When the backlight is off, pressing any button turns the backlight on and it will stay lit for a certain period of time depending on the screen. Performing any button operation keeps the backlight on.

Pressing the MENU button will bring up the Main menu as shown below.

Operation menu *1
Timer menu *1
Energy saving menu *1
Initial setting menu *2*3
Maintenance menu *1
Service menu *2*3

*1 Refer to the Instructions Book for details.

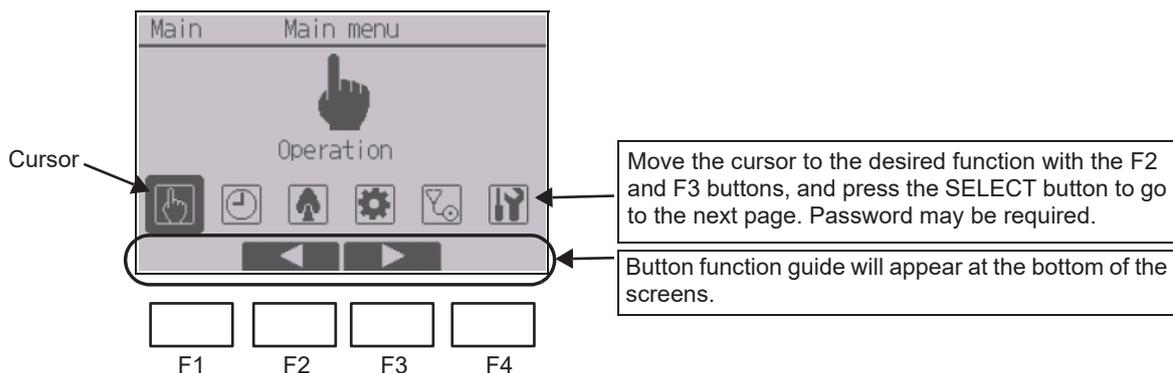
*2 Explained in this manual.

*3 If no buttons are pressed for 10 minutes on the initial setting screens, or 2 hours on the service screens (10 minutes on some screens), the screen will automatically return to the Main display. Any settings that have not been saved will be lost.

The available items on the menu depend on the connected indoor unit model. For items not described in the manuals that are enclosed with the MA Remote Controller, refer to the manuals that came with the air conditioning units.

Note: When the backlight is off, pressing any button turns the backlight on and does not perform its function. (except for the ON/OFF button)

Button operations on the Main menu



8. Turning on the power

Make sure that the MA remote controller is properly installed according to the instructions in the Installation Manual and that the indoor and outdoor unit installation has been completed before turning on the power.

(1) When the power is turned on, the following screen will appear.

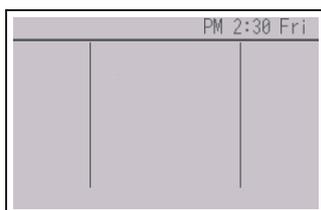


Normal start up (indicating the percentage of process completion)

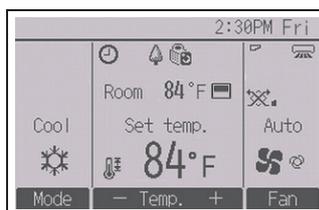
Note: When the power is on for the first time, the Language selection screen will be displayed. Refer to section 9 (5) under “Display setting menu”. Select a desired language. The system will not start-up without language selection.

(2) Main display

After the successful startup, the Main display will appear. The Main display can be displayed in two different modes: “Full” and “Basic.” Refer to section 9 “Initial settings” for how to select the display mode. (The factory setting is “Full.”)



Main display in the Full mode (while the unit is not in operation)



Main display in the Full mode (while the unit is in operation)

Note: Refer to the Instruction Book for the icons on the display.

9. Test run

Note: Maintenance password is required.

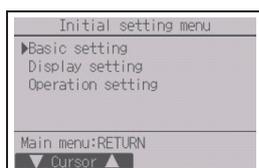
- (1) Read the section about Test run in the indoor unit Installation Manual before performing a test run.
- (2) At the Main display, press the Setting button and select Service>Test run>Test run.
- (3) Press the ON/OFF button to cancel the test run if necessary.
- (4) Refer to the indoor unit Installation Manual for the detailed information about test run and for how to handle the errors that occur during a test run.

Note: Refer to section 10 "Service menu" for information about the maintenance password.

10. Initial settings (Remote controller settings)

Note: Administrator password is required.

From the Main display, select Main menu>Initial setting, and make the remote controller settings on the screen that appears.



Basic setting menu

- Main/Sub
- Clock
- Daylight saving time
- Administrator password

Display setting menu

- Main display
- Remote controller display details setting
- Contrast•Brightness
- Language selection

Operation setting menu

- Auto mode
- Setback mode

Note: The initial administrator password is "0000." Refer to section (4) "Administrator password setting" for how to change the password.

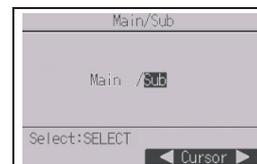
Basic setting menu

(1) Main/Sub setting

When connecting two remote controllers, one of them needs to be designated as a sub controller.

[Button operation]

- ① When the F3 or F4 button is pressed, the currently selected setting will appear highlighted. Select "Sub", and press the SELECT button to save the change.
- ② Press the MENU button to return to the Main menu screen. (This button always brings up the Main menu screen.)



(2) Clock setting

[Button operation]

- ① Move the cursor with the F1 or F2 button to the desired item.
- ② Change the date and time with the F3 or F4 button, and press the SELECT button to save the change. The change will be reflected on the clock display on the Status display and the Main display.



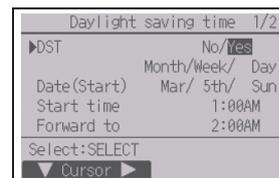
Note: Clock setting is necessary for time display, weekly timer, timer setting and error history. Make sure to perform clock setting when the unit is used for the first time or has not used for a long time.

Note: If a given system has no system controllers, the clock time will not automatically be corrected. In this case, periodically correct the clock time.

(3) Daylight saving time

The start/end time for daylight saving time can be set. The daylight saving time function will be activated based on the setting contents.

- If a given system has a system controller, disable this setting to keep the correct time.
- At the beginning and the end of daylight saving time, the timer may go into action twice or not at all.
- This function will not work unless the clock has been set.



[Button operation]

① The daylight saving time function can be activated/deactivated or the start/end times can be set by using the F1 through F4 buttons.

- DST
Select "Yes" to activate the daylight saving time, or select "No" to deactivate.
- Date(Start)
Set the start day of the week, week number, and month for daylight saving time.
- Start time
Set the start time for daylight saving time.
- Forward to
Set the time when the clock is to be set forward to at the start time above.
- Date(End) (2nd page)
Set the end day of the week, week number, and month for daylight saving time.
- End time (2nd page)
Set the end time for daylight saving time.
- Backward to (2nd page)
Set the time when the clock is to be set backward to at the end time above.



② Press the SELECT button to save the setting.

* If "5th" is selected for the week number and the 5th week does not exist in the selected month of the year, the setting is considered to be "4th."

(4) Administrator password setting

[Button operation]

- ① A window to enter a new password will appear. Enter a new password, and press the SELECT button.
- ② Press the F4 button (OK) on the password change confirmation screen to save the change. Press the F3 button (Cancel) to cancel the change.

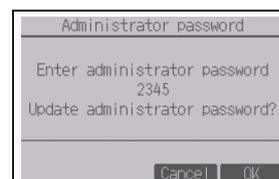
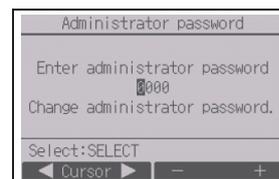
Note: The initial administrator password is "0000." Change the default password as necessary to prevent unauthorized access. Have the password available for those who need it.

Note: If you forget your administrator password, you can initialize the password to the default password "0000" by pressing and holding the F1 button for ten seconds on the administrator password setting screen.

Note: The administrator password is required to make the settings for the following items.

- Timer setting · Weekly timer setting · Energy-save setting
- Outdoor unit silent mode setting · Restriction setting
- Initial setting

Refer to the Instruction Book that came with the remote controller for the detailed information about how to make the settings for these items.

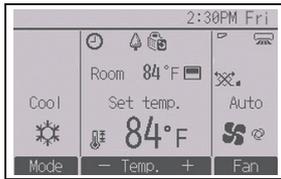


Display setting menu

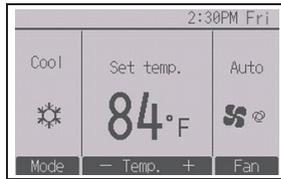
(1) Main display setting

[Button operation]

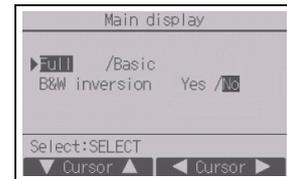
Move the cursor to “Full/Basic,” and use the F3 or F4 button to select the display mode “Full” or “Basic.” (The factory setting is “Full.”)



Full mode (Example)



Basic mode (Example)

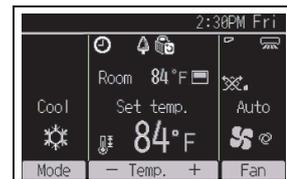


Note: This setting is only for the Main display. In the Basic mode, icons that indicate control status on timer and schedule settings will not appear on the display. Vane, louver, and ventilation settings or room temperature will not appear, either.

(2) Black and white inversion setting

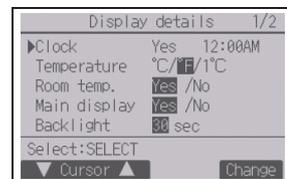
Move the cursor to “B&W inversion” and use the F3 or F4 button to select the display mode “Yes” or “No.” (The factory setting is “No.”)

Selecting “Yes” will invert the colors of the display, turning white background to black and black characters to white as shown at right.



(3) Remote controller display details setting

Make the settings for the remote-controller-related items as necessary. Press the SELECT button to save the changes.



[1] Clock display

[Button operation]

- ① Select "Clock" from the display details setting screen, and press the F4 button (Change) to bring up the clock display setting screen.
- ② Use the F1 through F4 buttons to select "Yes" (display) or "No" (non-display) and its format for the Status display and the Main display.
- ③ Save the settings with the SELECT button. (The factory settings are "Yes" (display) and "12 h" format.)



Clock display: Yes (Time is displayed on the Status display and the Main display.)
 No (Time is not displayed on the Status display and the Main display.)
 Display format: 24-hour format
 12-hour format
 AM/PM display (Effective when the display format is 12-hour): AM/PM before the time
 AM/PM after the time

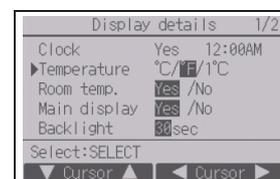
Note: Time display format will also be reflected on the timer and schedule setting display. The time is displayed as shown below.
 12-hour format: AM12:00 ~ AM1:00 ~ PM12:00 ~ PM1:00 ~ PM11:59
 24-hour format: 0:00 ~ 1:00 ~ 12:00 ~ 13:00 ~ 23:59

[2] Temperature unit setting

[Button operation]

Move the cursor to "Temperature" from the display details setting screen, and select the desired temperature unit with the F3 or F4 button. (The factory setting is Fahrenheit (°F).)

- °C: Temperature is displayed in Centigrade. Temperature is displayed in 0.5- or 1-degree increments, depending on the model of indoor units.
- °F: Temperature is displayed in Fahrenheit.
- 1 °C: Temperature is displayed in Centigrade in 1-degree increments.



[3] Room temperature display

[Button operation]

Move the cursor to "Room temp." on the display details setting screen, and select the desired setting with the F3 or F4 button.

(The factory setting is "Yes".)

- Yes: Room temperature appears on the Main display.
- No: Room temperature does not appear on the Main display.

Note: Even when "Yes" is set, the room temperature is not displayed on the Main display in the "Basic" mode.

[4] Auto (single set point) mode display setting

[Button operation]

Move the cursor to "Auto mode" from the display details setting screen, and select the desired mode with the F3 or F4 button. (The factory setting is "Yes".)

- Yes: "Auto Cool" or "Auto Heat" is displayed during operation in the Auto (single set point) mode.
- No: Only "Auto" is displayed during operation in the Auto (single set point) mode.

[5] Backlight

The backlight lighting-up time can be set.

[Button operation]

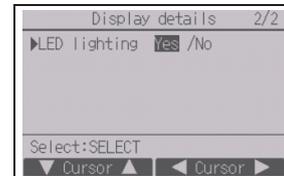
Move the cursor to “Backlight” from the display details setting screen, and select the desired time (5/10/20/30/60 seconds) with the F4 button. (The factory setting is “30” seconds.)

Note: This setting is effective on the Status display and the Main display.

[6] LED lighting

The LED lighting can be set to either “Yes” (On) or “No” (Off). (The factory setting is “Yes”.)

When “No” is selected, the LED will not light up even during the normal operation.



(4) Contrast•Brightness

[Button operation]

Select the desired brightness for the remote controller LCD with the F1 and F2 buttons.

Adjust the contrast with the F3 or F4 button. The current level is indicated with a triangle.

Note: Adjust the contrast and brightness to improve viewing in different lighting conditions or installation locations. This setting can not improve viewing from all directions.

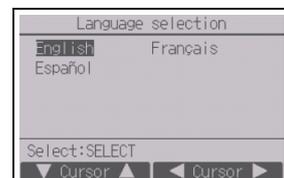


(5) Language selection

[Button operation]

Move the cursor to the language you desire with the F1 through F4 buttons.

Press the SELECT button to save the setting.



Operation setting menu

(1) Auto mode setting

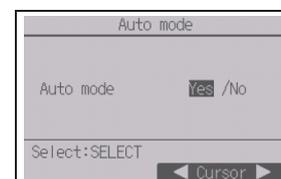
[Button operation]

Whether or not to use the Auto (single set point) or Auto (dual set points) mode can be selected by using the F3 or F4 button. This setting is valid only when indoor units with the Auto mode function are connected.

(The factory setting is “Yes”.)

Press the SELECT button to save the changes made.

- Yes: The Auto mode can be selected in the operation mode setting.
- No: The Auto mode cannot be selected in the operation mode setting.



(2) Setback mode setting

[Button operation]

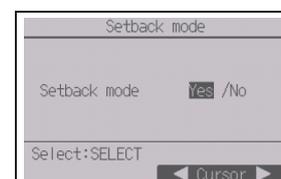
If setback mode setting can be made on multiple units, make the setting on one of the units only.

The Setback mode can be selected by using the F3 or F4 button.

(The factory setting is “Yes”.)

Press the SELECT button to save the changes made.

- Yes: The Setback mode can be selected in the operation mode setting.
- No: The Setback mode cannot be selected in the operation mode setting.



11. Service menu

Note: Maintenance password is required.

At the Main display, press the Setting button and select “Service” to make the maintenance settings.

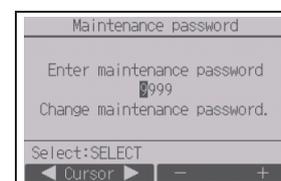
When the Service menu is selected, a window will appear asking for the password.

To enter the current maintenance password (4 numerical digits), move the cursor to the digit you want to change with the F1 or F2 button, and set each number (0 through 9) with the F3 or F4 button. Then, press the SELECT button.

Note: The initial maintenance password is “9999.” Change the default password as necessary to prevent unauthorized access. Have the password available for those who need it.

Note: If you forget your maintenance password, you can initialize the password to the default password “9999” by pressing and holding the F1 button for ten seconds on the maintenance password setting screen.

Note: Air conditioning units may need to be stopped to make certain settings. There may be some settings that cannot be made when the system is centrally controlled.



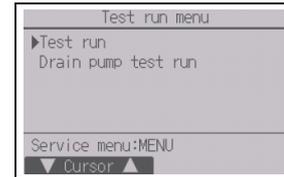
(1) Test run (CITY MULTI and M/P-series)

Select "Test run" from the Service menu to bring up the Test run menu.

- Test run: Select this option to perform a test run.
- Drain pump test run: Select this option to perform a test run on the drain pump on the indoor unit.

Applicable only to the type of indoor units that support the test run function.

Note: Refer to the indoor unit Installation Manual for the detailed information about test run.

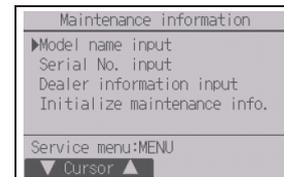


(2) Input maintenance information (CITY MULTI and M/P-series)

Select "Input maintenance info." from the Service menu to bring up the Maintenance information screen. Refer to the indoor unit Installation Manual for how to make the settings.

Note: The following settings can be made from the Maintenance information screen.

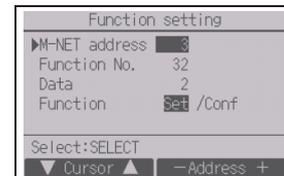
- Registering model names and serial numbers
Enter the model names and serial numbers of outdoor and indoor units. The information entered will appear on the Error information screen. Model names can have up to 18 characters, and the serial numbers can have up to 8 characters.
- Registering dealer information
Enter phone number of a dealer. The entered information will appear on the Error information screen. Phone number can have up to 13 characters.
- Initializing maintenance information
Select the desired item to initialize the model name, serial number, and dealer information settings.



(3) Function setting (CITY MULTI)

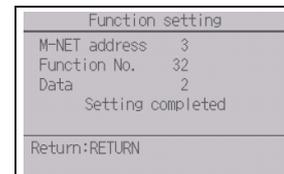
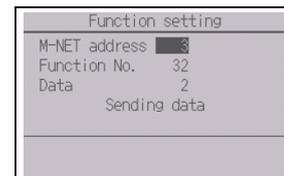
Make the settings for the indoor unit functions via the remote controller as necessary.

Select "Function setting" from the Settings menu to bring up the Function setting screen.



[Button operation]

- ① The Function setting screen will appear.
Press the F1 or F2 button to move the cursor to one of the following: M-NET address, function setting number, or setting value. Then, press the F3 or F4 button to change the settings to the desired settings.
- ② Once the settings have been completed, press the SELECT button.
A screen will appear that indicates that the settings information is being sent.
To check the current settings of a given unit, enter the setting for its M-NET address and function setting number, select Conf for the Function, and press the SELECT button.
A screen will appear that indicates that the settings are being searched for. When the search is done, the current settings will appear.
- ③ When the settings information has been sent, a screen will appear that indicates its completion.
To make additional settings, press the RETURN button to return to the screen shown in Step ② above. Set the function numbers for other indoor units by following the same steps.



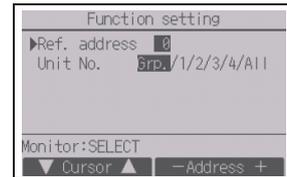
Note:

- Refer to the indoor unit Installation Manual for information about the factory settings of indoor units, function setting numbers, and setting values.
- Be sure to write down the settings for all functions if any of the initial settings has been changed after the completion of installation work.

(4) Function setting (M/P-series)

Make the settings for the indoor unit functions via the remote controller as necessary.

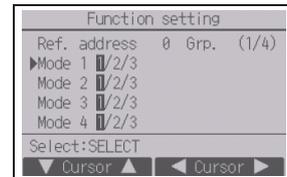
Select "Function setting" from the Settings menu to bring up the Function setting screen.



[Button operation]

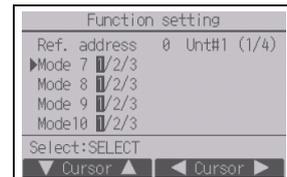
① Set the indoor unit refrigerant addresses and unit numbers with the F1 through F4 buttons, and then press the SELECT button to confirm the current setting.

② When data collection from the indoor units is completed, the current settings appears highlighted. Non-highlighted items indicate that no function settings are made. Screen appearance varies depending on the "Unit No." setting.



Common items

③ Use the F1 or F2 button to move the cursor to select the mode number, and change the setting number with the F3 or F4 button.



Individual items
(Unit No. 1 through 4)

④ When the settings are completed, press the SELECT button to send the setting data from the remote controller to the indoor units.

⑤ When the transmission is successfully completed, the screen will return to the Function setting screen.



Note:

- Make the function settings shown in Table 1 on M/P-series units as necessary.
- Refer to the Instructions Book when it is necessary to set the settings for CITY MULTI units.
- **Table 1 summarizes the setting options for each mode number. Refer to the indoor unit Installation Manual for the detailed information about initial settings, mode numbers, and setting numbers for the indoor units.**
- Be sure to write down the settings for all functions if any of the initial settings has been changed after the completion of installation work.

Table1. Function setting options

Mode No.	Mode	Settings	Setting No.	Unit numbers
01	Automatic recovery after power failure	Disable	1	Set "Grp." for the Unit number. These settings apply to all the connected indoor units.
		Enable (Four minutes of standby time is required after the restoration of power.)	2	
02	Thermistor selection (indoor temperature detection)	Average temperature reading of the indoor units in operation	1	
		Thermistor on the indoor unit to which the remote controller is connected (fixed)	2	
		Built-in sensor on the remote controller	3	
03	LOSSNAY connection	Not connected	1	
		Connected (without outdoor air intake by the indoor units)	2	
		Connected (with outdoor air intake by the indoor units)	3	
04	Power voltage	240 V	1	
		220 V, 230 V	2	
05	Auto mode	Enable (Automatically the unit achieves effective energy saving operation.)	1	
		Disable	2	
07	Filter sign	100 hours	1	Set "1, 2, 3, 4, or All" for the Unit number. These settings apply to each indoor unit. *If "1, 2, 3, or 4" is set for the Unit number, the settings apply only to the specified indoor unit regardless of the number of connected indoor units (one through four units). *If "All" is set for the Unit number, the settings apply to all the connected indoor units regardless of the number of connected indoor units (one through four units).
		2500 hours	2	
		Not displayed	3	
08	Fan speed	Silent mode (or standard)	1	
		Standard (or High ceiling 1)	2	
		High ceiling (or High ceiling 2)	3	
09	Outlet	4 directional	1	
		3 directional	2	
		2 directional	3	
10	Optional parts (High-efficiency filter)	No	1	
		Yes	2	
11	Vane	No vanes (or the vane setting No.3 is effective.)	1	
		Equipped with vanes (The vane setting No.1 is effective.)	2	
		Equipped with vanes (The vane setting No.2 is effective.)	3	

(5) LOSSNAY setting (CITY MULTI only)

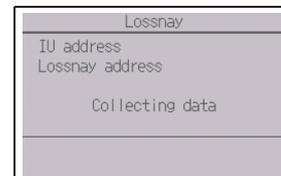
This setting is required only when the operation of CITY MULTI units is interlocked with LOSSNAY units. This setting is not available for the M/P-series units. Interlock settings can be made for the indoor unit to which the remote controller is connected. (They can also be confirmed or deleted.)

Note:

- Use the centralized controller to make the settings if it is connected.
- To interlock the operation of the indoor units with the LOSSNAY units, be sure to interlock the addresses of ALL indoor units in the group and that of the LOSSNAY unit.

[Button operation]

- ① When "Lossnay" on the Settings menu is selected, the remote controller will automatically begin searching for the registered LOSSNAY addresses of the currently connected indoor unit.



- ② When the search is completed, the smallest address of the indoor units that are connected to the remote controller and the address of the interlocked LOSSNAY unit will appear. "--" will appear if no LOSSNAY unit is interlocked with the indoor units.
If no settings need to be made, press the RETURN button to go back to the Settings menu.



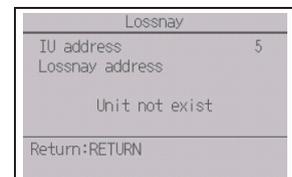
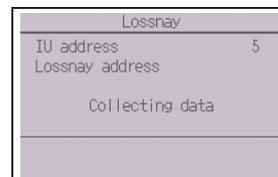
To make LOSSNAY interlock setting

- ③ Enter the addresses of the indoor unit and the LOSSNAY unit to be interlocked, with the F1 through F4 buttons, select "Set" in the "Function", and press the SELECT button to save the settings. "Sending data" will appear on the screen. If the setting is successfully completed, "Setting completed" will appear.



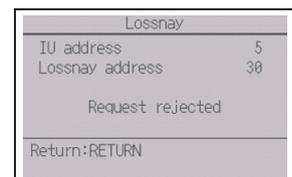
To search for the LOSSNAY address

- ④ Enter the address of the indoor unit to which the remote controller is connected, select "Conf" in the "Function", and press the SELECT button. "Collecting data" will appear on the screen. If the signal is received correctly, the indoor unit address and LOSSNAY address will appear. "--" will appear when no LOSSNAY unit is found. "Unit not exist" will appear if no indoor units that are correspond to the entered address are found.



To delete the interlock setting

- ⑤ To delete the interlocked setting between LOSSNAY unit and the indoor units to which the remote controller is connected, enter the indoor unit address and LOSSNAY address with the F1 through F4 buttons, select "Del." in the "Function", and press the SELECT button. "Deleting" will appear. The screen will return to the search result screen if the deletion is successfully completed. "Unit not exist" will appear if no indoor units that are correspond to the entered address are found. If deletion fails, "Request rejected" will appear on the screen.



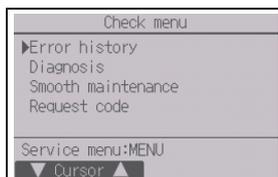
(6) Check

Select “Check” on the Service menu to bring up the Check menu screen.

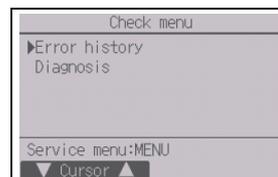
The type of menu that appears depends on the type of indoor units that are connected (CITY MULTI or M/P-series).

(When CITY MULTI is connected, only “Error history” will appear in the menu.)

<M/P-series>



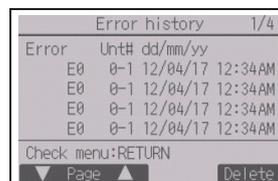
<CITY MULTI>



[Button operation]

① Error history

Select “Error history” from the Check menu, and press the SELECT button to view up to 16 error history records. Four records are shown per page, and the top record on the first page indicates the latest error record.



[Deleting the error history]

To delete the error history, press the F4 button (Delete) on the screen that shows error history. A confirmation screen will appear asking if you want to delete the error history.

Press the F4 button (OK) to delete the error history.



“Error history deleted” will appear on the screen. Press the RETURN button to go back to the Check menu screen.



② Other options in the Check menu (M/P-series only)

The following options are also available on the M/P-series units in the Check menu.

- Smooth maintenance
- Request code

These options are available only on the M/P-series units. Refer to the indoor unit Installation Manual for details.

(7) Diagnostic function

Error history of each unit can be checked via the remote controller.

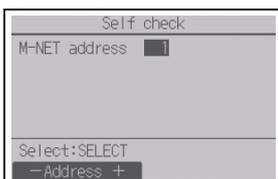
[Button operation]

① Select “Self check” from the Diagnosis menu, and press the SELECT button to view the Self check screen.

<M/P-series>



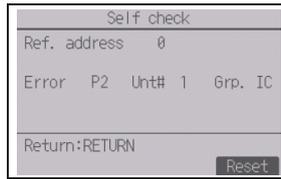
<CITY MULTI>



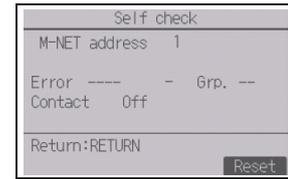
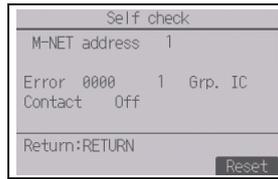
② With the F1 or F2 button, enter the refrigerant address (M/P-series) or the M-NET address (CITY MULTI), and press the SELECT button.

③ Error code, unit number, attribute, and indoor unit demand signal ON/OFF status at the contact (CITY MULTI only) will appear. “-” will appear if no error history is available.

<M/P-series>



<CITY MULTI>



When there is no error history

[Resetting the error history]

- ① Press the F4 button (Reset) on the screen that shows the error history. A confirmation screen will appear asking if you want to delete the error history.
- ② Press the F4 button (OK) to delete the error history. If deletion fails, "Request rejected" will appear, and "Unit not exist" will appear if no indoor units that are correspond to the entered address are found.



(8) Changing the maintenance password

[Button operation]

- ① Select "Maintenance password" on the Others menu, and press the SELECT button to bring up the screen to enter a new password.
- ② Move the cursor to the digit you want to change with the F1 or F2 button, and set each digit to the desired number (0 through 9) with the F3 or F4 button.
- ③ Press the SELECT button to save the new password.
- ④ A confirmation screen will appear asking if you want to change the maintenance password. Press the F4 button (OK) to save the change. Press the F3 button (Cancel) to cancel the change.
- ⑤ "Changes saved" will appear when the password is updated.
- ⑥ Press the MENU button to return to the Service menu or press the RETURN button to go back to the "Maintenance password" screen.



(9) Remote controller information

The following information of the remote controller in use can be checked.

- Model name
- Software version
- Serial number

Remote controller information	
Model name	PAR-40MAAU
S/W Ver	XX.XX
Serial No.	XXXXXXXXXXXXXX
Return:RETURN	

[Button operation]

- ① Select "Others" from the Service menu.
- ② Select "Remote controller information".

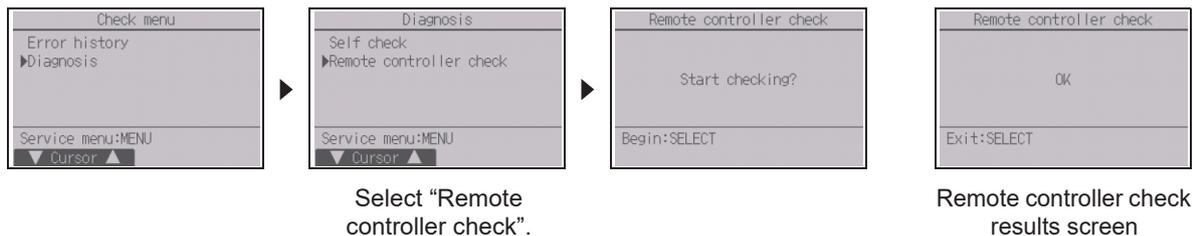
12. Remote controller check

When the remote controller does not work properly, use the remote controller checking function to troubleshoot the problem.

- (1) Check the remote controller display and see if anything is displayed (including lines). Nothing will appear on the remote controller display if the correct voltage (8.5-12 VDC) is not supplied to the remote controller. If this is the case, check the remote controller wiring and indoor units.

[Button operation]

- ① Select "Remote controller check" from the Diagnosis menu, and press the SELECT button to start the remote controller check and see the check results. To cancel the remote controller check and exit the Remote controller check menu screen, press the MENU or the RETURN button. The remote controller will not reboot itself.



OK: No problems are found with the remote controller. Check other parts for problems.

E3, 6832: There is noise on the transmission line, or the indoor unit or another remote controller is faulty. Check the transmission line and the other remote controllers.

NG (ALL0, ALL1): Send-receive circuit fault. Remote controller needs replacing.

ERC: The number of data errors is the discrepancy between the number of bits in the data transmitted from the remote controller and that of the data that was actually transmitted over the transmission line. If data errors are found, check the transmission line for external noise interference.

- ② If the SELECT button is pressed after the remote controller check results are displayed, remote controller check will end, and the remote controller will automatically reboot itself.

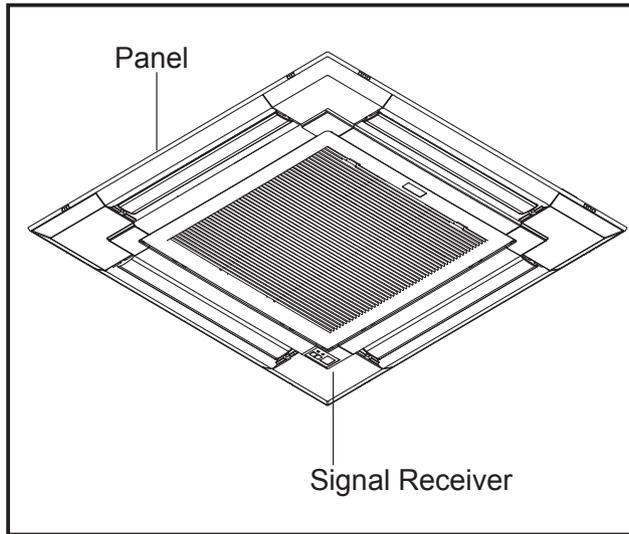
Note:

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.



Figure



Descriptions

- Integrate the Signal Receiver in the corner panel (the opposite side of refrigerant piping).
- Applicable only for PLA models.

Applicable Models

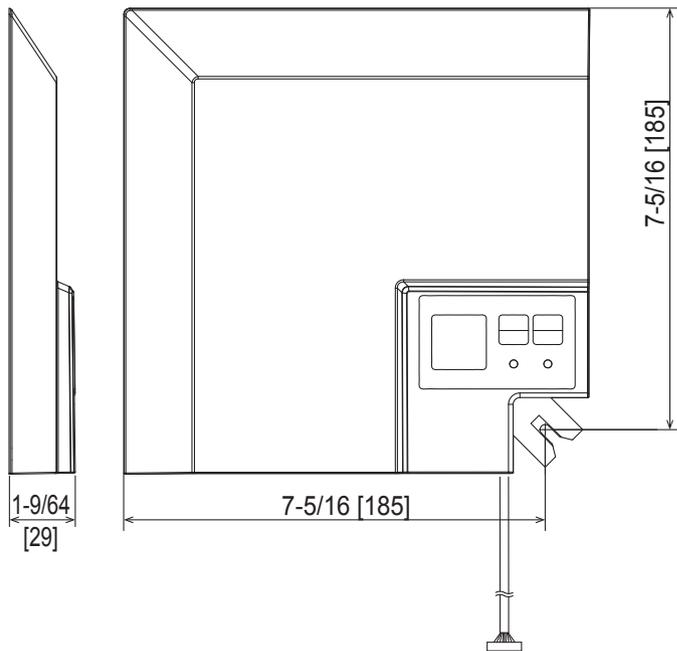
- PLA-AE12/18/24/30/36/42/48NL

Specifications

Model name	PAR-SR4LA-E
Operation indicator lamp	During operation: LED (green) lights, Abnormal condition: LED (green) blinks, Preparing for heating operation: LED (orange) lights
Emergency operation	Cooling/heating switch (operate/stop) equipped.
Number of controllable units	Maximum 16 refrigerant systems in one group (At least one wireless signal receiving kit must be installed to each refrigerant system.)
Adapter wiring	Connect the 9-core cord with connector (attached) to CN90 of the indoor controller board of the indoor unit.
Signal distance	Within 7m in 45 degrees range from the front of the Signal Receiver

Dimensions

Unit: inch [mm]



How to Use / How to Install

1 Preparation for installing SIGNAL RECEIVER

※Make sure to turn off the main power before work.

1. Open the intake grille and remove the corner panel. The corner panel is in opposite to where refrigerant pipes are (where local wires are drawn into).

Note:

- Discard only the removed corner panel.
- Reuse the screw of the removed corner panel to install the signal receiver.
- When installing the signal receiver during grille installation, complete the wiring work of grille before proceeding to the following procedure.

2. Loosen the 2 screws on the control box cover, and remove the control box cover by sliding; however, in this installation, the cover can hang temporarily.
3. Specify the target unit for wireless remote controller operation. Follow the procedure below to set the pair number on the indoor controller board and the wireless remote controller.

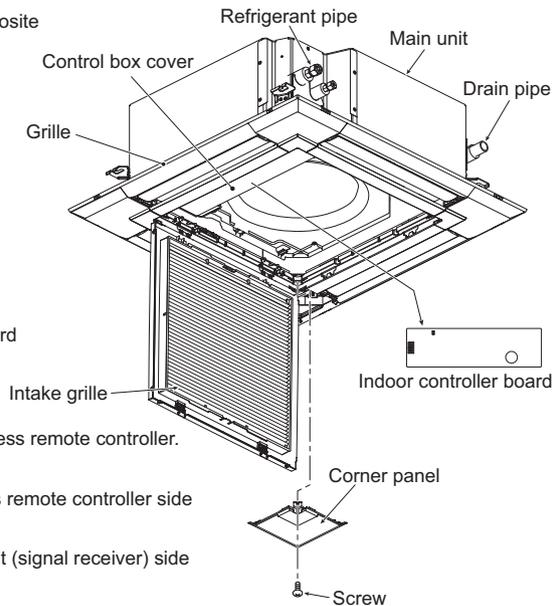
■ Setting pair number

- The pair number setting is to specify the unit which is to be operated by wireless remote controller.

When specifying the unit is not required, this setting is not necessary.

The pair number is set to "0" on indoor unit (signal receiver) side and wireless remote controller side at an initial setting.

- When specifying the unit is required, match the pair number on the indoor unit (signal receiver) side and on the wireless remote controller side as shown in the table below.

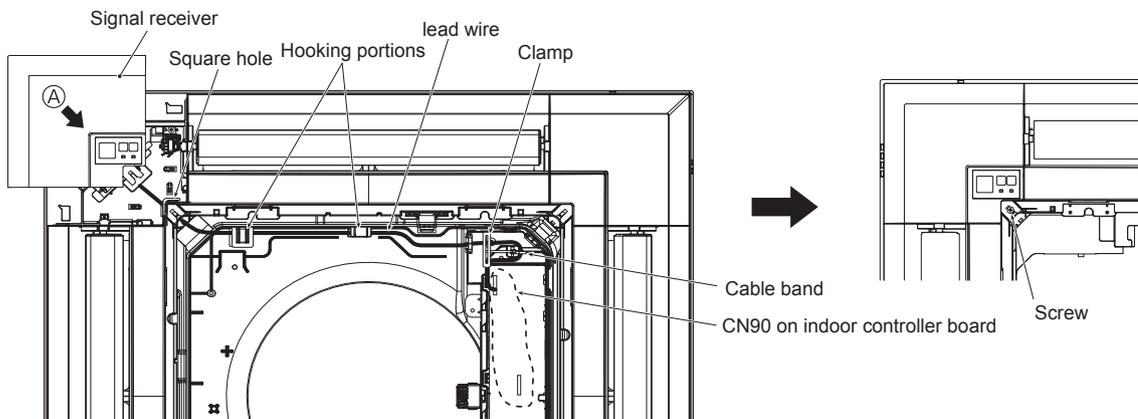


Pair number of wireless remote controller	Pair number of indoor unit		
	• When the unit is in combination with PLA-EA Cut jumper wire J41, J42, or both on the indoor controller board.	• When the unit is in combination with PLFY-EM Set SW22.	
		SW 22-3	SW 22-4
0	No need to cut.	ON	ON
1	Cut only J41.	OFF	ON
2	Cut only J42.	ON	OFF
3 to 9	Cut J41 and J42.	OFF	OFF

2 Installing SIGNAL RECEIVER

- Installation procedure for the standard location

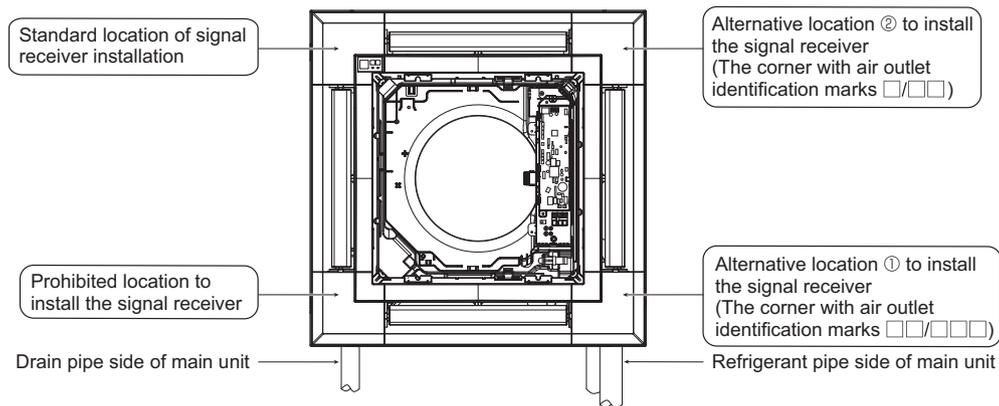
1. Pull out the lead wire of signal receiver from the square hole located in the corner of grille, where the removed corner panel was in the preparation procedure.
2. Pass the lead wire through the 2 hooking portions and inside the control box, and connect it to CN90 on the indoor controller board as shown below.
Adjust the lead wire length to allow the corner panel to be removed again, and fix it with the cable band.
3. Install the signal receiver by sliding it towards the arrow A, and fix in the corner with the screw.
(Reuse the screw which was used to fix the removed corner panel.)



4. After completing the installation, attach the control box cover to the unit as it was.

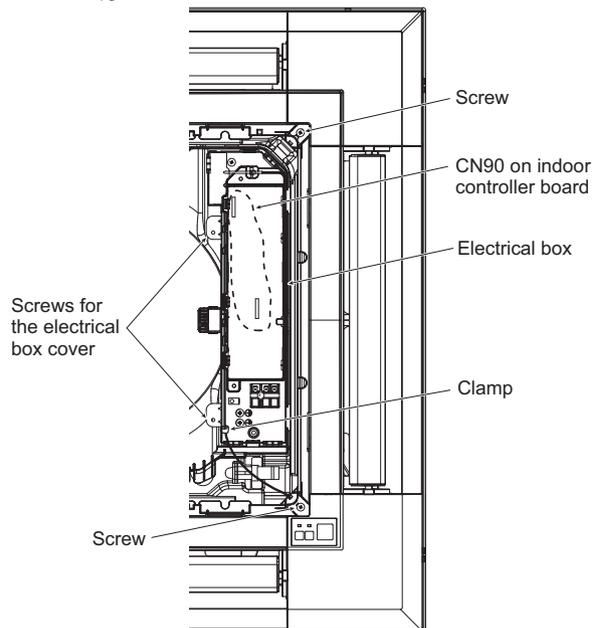
Signal Receiver PAR-SR4LA-E

- To install the signal receiver to the 2 locations other than the standard location, follow the procedure below.



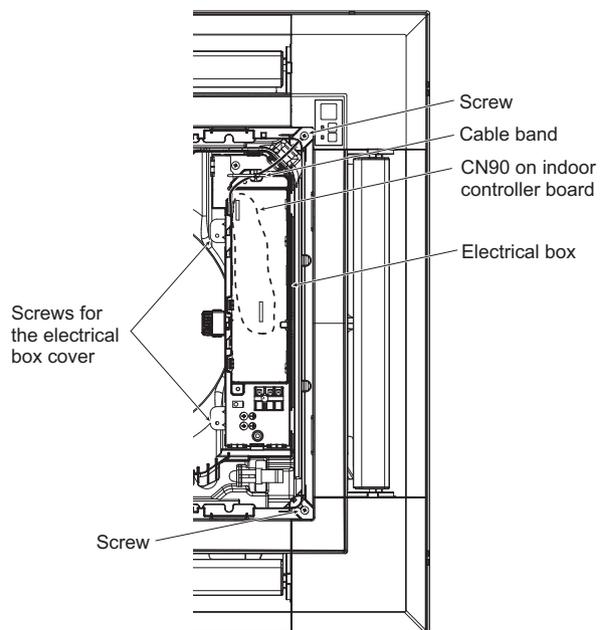
● Installation procedure for the alternative location ①

1. Pass the lead wire of signal receiver through the square hall located in the corner of grille.
2. Loosen the 2 screws fixing the electrical box cover on the unit, and slide the cover to open.
3. Route the lead wire of signal receiver (white, 9 poles) from the electrical box side on the unit, and certainly connect it to CN90 on the indoor controller board.
4. The lead wire of signal receiver must be held together without slack using the clamp into the electrical box.
5. Follow the reverse procedure of 2 to reinstall the electrical box cover on the unit.
6. Install the signal receiver to the grille and fix with the screws.

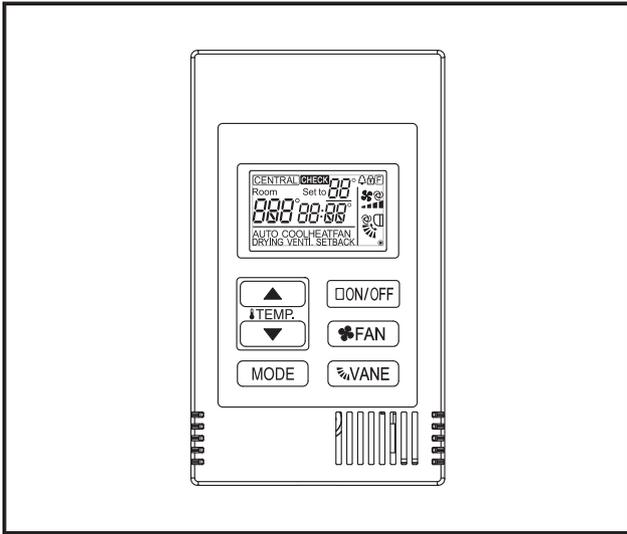


● Installation procedure for the alternative location ②

1. Pass the lead wire of signal receiver through the square hall located in the corner of grille.
2. Loosen the 2 screws fixing the electrical box cover on the unit, and slide the cover to open.
3. Route the lead wire of signal receiver (white, 9 poles) from the electrical box side on the unit, and certainly connect it to CN90 on the indoor controller board.
4. The lead wire of signal receiver must be held together without slack, and fixed with the cable band into the electrical box.
5. Follow the reverse procedure of 2 to reinstall the electrical box cover on the unit.
6. Install the signal receiver to the grille and fix with the screws.



Photo



Descriptions

New functions have been added to the CITY MULTI series that enable the setting of certain indoor unit functions (such as static pressure) from the remote controller. (For more detailed information, please contact your nearest sales office or distributor.)

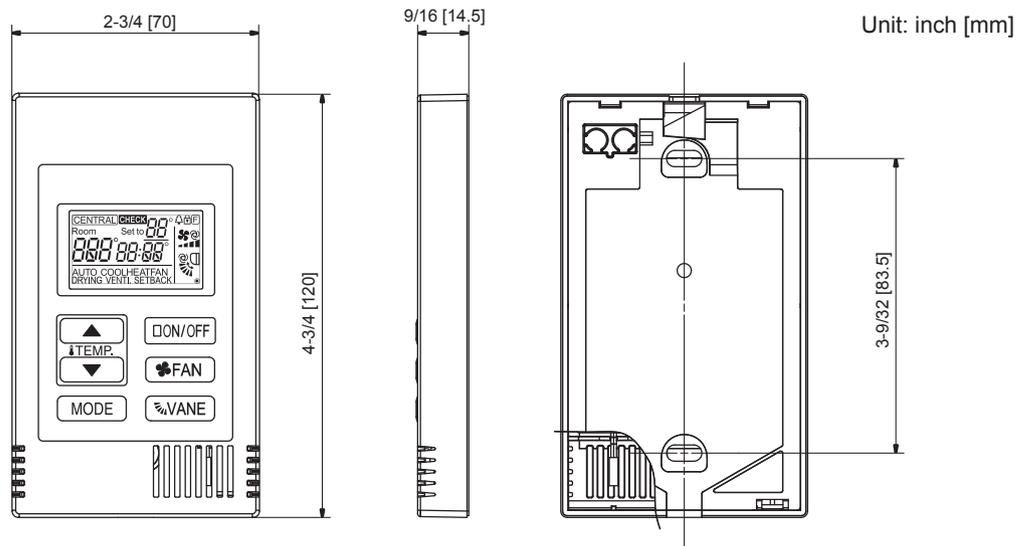
Applicable Models

- PKA-A12/18HA7
- PKA-A24/30/36KA7
- PCA-A24/30/36/42KA7
- PLA-A12/18/24/30/36/42EA7

Specifications

	Specifications
Product size	70 (W) × 120 (H) × 14.5 (D) mm (2-3/4 × 4-3/4 × 9/16 [in]) (not including the protruding part)
Net weight	0.1 kg (1/4 lb.)
Rated power supply voltage	12 VDC (supplied from indoor units)
Power consumption	0.3 W
Usage environment	Temperature 0 ~ 40°C (32 ~ 104°F) Humidity 30 ~ 90%RH (with no dew condensation)
Material	PC + ABS

Dimensions

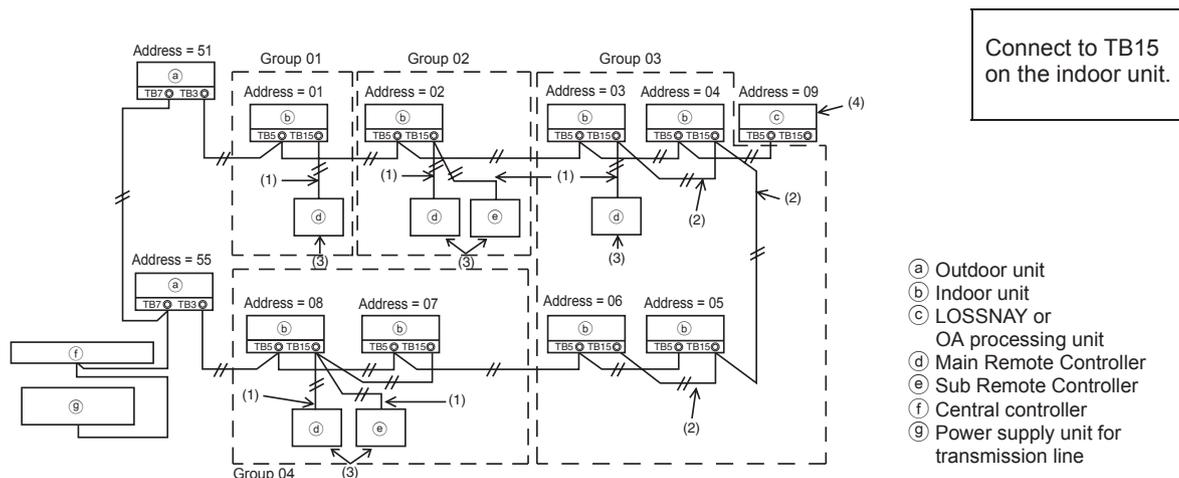


3 How To Wire Transmission Line

The wiring is different when the remote controller is connected to a CITY MULTI control system (“-A” type and later) and when it is connected to a M-Series and P-Series air conditioner (A control type). The wiring also differs with the system configuration. Check the system used.

1. Connecting to CITY MULTI control system

The numbers (1) to (4) in the figure correspond to items (1) to (4) in the following description.



(1) Wiring from the remote controller

- Connect to the MA remote controller terminal block (TB15) on the indoor unit.
- The terminal block has no polarity. Connect to the terminal block at the rear bottom of the remote controller.

(2) Operating in a group (Groups 03, and 04 above)

- Interconnect the MA remote controller terminal block (TB15) of the indoor units you want to operate as a group, and connect the MA remote controller to that point.
- When the remote controller is used in combination with the system controller as shown in the figure above, group setting at the system controller (central controller in the figure above) is necessary.

(3) Number of connectable remote controllers (groups 02 and 04)

- A main remote controller and one sub remote controller, a total of two, can be connected to a group made up of indoor units.

NOTE: When using this Simple MA remote controller in combination with other MA remote controllers, be sure to follow the compatibility rules below.

Indoor unit function	Main remote controller	Sub remote controller	Compatibility
Models applicable for AUTO (dual set point) and SETBACK mode	This Simple MA remote controller	This Simple MA remote controller	Compatible, and AUTO (dual set point) and SETBACK mode can be used depending on the indoor units to be connected.
	Other MA remote controllers	This Simple MA remote controller	Compatible, but AUTO (dual set point) and SETBACK mode cannot be used.
	This Simple MA remote controller	Other MA remote controllers	Incompatible
Models not applicable for AUTO (dual set point) and SETBACK mode	Combination with all of the above		Compatible

- (4) To interlock to a LOSSNAY or OA processing unit, make the following settings using the remote controller. (For a description of how to set an interlock, see section (7) Ventilation Setting .) Set the LOSSNAY or OA processing unit address and the address of all the indoor units you want to interlock.
- (5) Total length of remote controller wiring
- The simple MA controller can be wired up to 200 m (656 ft). Procure 0.75 - 1.25 mm² (stranded 16 - 28 AWG), 2-core cable at the installation site.

 CAUTION	Remote controllers cannot be wired together. Only one wire can be connected to the remote controller terminal block.	
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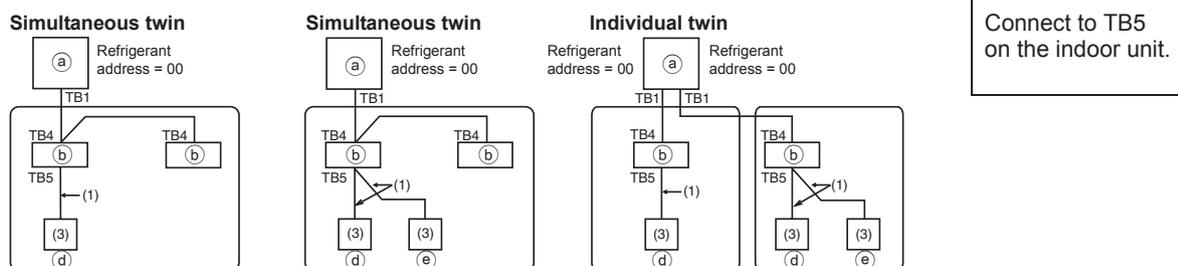
NOTE: When interlocking the MA remote controller with a LOSSNAY or OA processing unit, always set the address of all the indoor units in the group and the address of the LOSSNAY or OA processing unit.

2. Connecting to M-Series and P-Series air conditioner

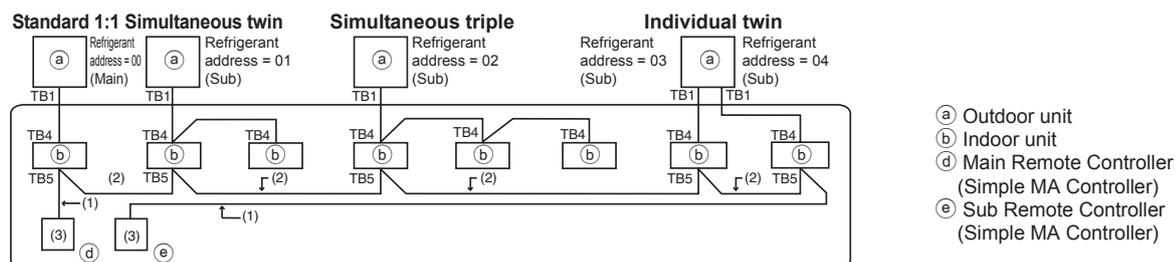
The remote controller wiring depends on the system configuration. Check the system configuration. Wire the remote controller as shown in the example below.

The numbers (1) to (3) in the figure correspond to items (1) to (3) in the following description.

- [1] Connecting the remote controller for each refrigerant system (Standard 1:1, simultaneous twin, simultaneous triple, simultaneous four, individual twin)



- [2] When grouping by different refrigerant systems



- * Set the refrigerant address using the outdoor unit dip switches. (For more information, refer to the outdoor unit installation manual.)
- * All the indoor units enclosed in are controlled as one group.
 - (1) Wiring from remote controller
 - Connect to indoor unit TB5 (remote controller terminal block). (The terminal block has no polarity.)
 - For simultaneous multi type, when mixing various types of indoor units, always connect the remote controller to the indoor unit with the most functions (wind velocity, vane, louver, etc.).
 - (2) When grouping with difference refrigerant systems
 - Group using the remote controller wiring. Connect the remote controller to an arbitrary indoor unit of each refrigerant system you want to group.
 - When mixing different types of indoor units in the same group, always make the outdoor unit connecting the indoor unit with the most functions (wind velocity, vane, louver, etc.) the Main unit (refrigerant address = 00). Also, when the Main unit is the simultaneous multi type, always satisfy the conditions of (1) above.
 - The Simple MA Remote Controller can control up to 16 refrigerant systems as one group.

(3) Up to two remote controllers can be connected to one group

- When two remote controllers are connected to one group, always set the Main remote controller and Sub remote controller.
- When only one remote controller is connected to one group, set it as the Main controller. When two remote controllers are connected to one group, set the Main remote controller and Sub remote controller. (For a description of how to set the Main/Sub switch, see step 5 in section

5 | How To Install .)

NOTE: When using this Simple MA remote controller in combination with other MA remote controllers, be sure to follow the compatibility rules below.

Indoor unit function	Main remote controller	Sub remote controller	Compatibility
Models applicable for AUTO (dual set point) and SETBACK mode	This Simple MA remote controller	This Simple MA remote controller	Compatible, and AUTO (dual set point) and SETBACK mode can be used depending on the indoor units to be connected.
	Other MA remote controllers	This Simple MA remote controller	Compatible, but AUTO (dual set point) and SETBACK mode cannot be used.
	This Simple MA remote controller	Other MA remote controllers	Incompatible
Models not applicable for AUTO (dual set point) and SETBACK mode	Combination with all of the above		Compatible

(4) Total length of remote controller wiring

- The Simple MA Remote Controller can be wired up to 200 m (656-1/8 ft). Procure 0.75 ~ 1.25 mm² (16 ~ 28 AWG), 2-core cable at the installation site.

⚠ CAUTION - The wiring cannot be connected to TB5 of the indoor unit of the same refrigerant system. If so connected, the system will not operate normally.

- Remote controllers cannot be wired together. Only one wire can be connected to the remote controller terminal block.
- When connecting to TB5, connect up to two wires of the same size to one terminal block.

Simultaneous twin Refrigerant address = 00
Standard 1:1 Refrigerant address = 00
Simultaneous twin Refrigerant address = 01
Standard 1:1 Refrigerant address = 00

(a) Outdoor unit
 (b) Indoor unit
 (d) Main Remote Controller
 (e) Sub Remote Controller

4 | How To Install

This remote controller is for the wall installation. It can be installed either in the switch box or directly on the wall. When performing direct wall installation, wires can be thread through either back or top of the remote controller.

(1) Selecting an installation site

Install the remote controller (switch box) on the site where the following conditions are met.

- (a) A flat surface
- (b) A place where the remote controller can measure the accurate indoor temperature
Sensors to monitor indoor temperature are on the indoor unit and on the remote controller. When the room temperature is monitored with the sensor on the remote controller, the built-in sensor on the Main remote controller monitors the room temperature. When using the sensor on the remote controller, follow the instructions below.

- To monitor the accurate indoor temperature, install the remote controller away from direct sunlight, heat sources, and the supply air outlet of the air conditioner.
- Install the remote controller in a location that allows the sensor to measure the representative room temperature.
- Install the remote controller where no wires are routed around the temperature sensor on the controller. (If wires are routed, the sensor cannot measure accurate indoor temperature.)

Important

Do not install the controller in a place where the difference between the remote controller surface temperature and the actual room temperature will be great. If the temperature difference is too high, room temperature may not be adequately controlled.

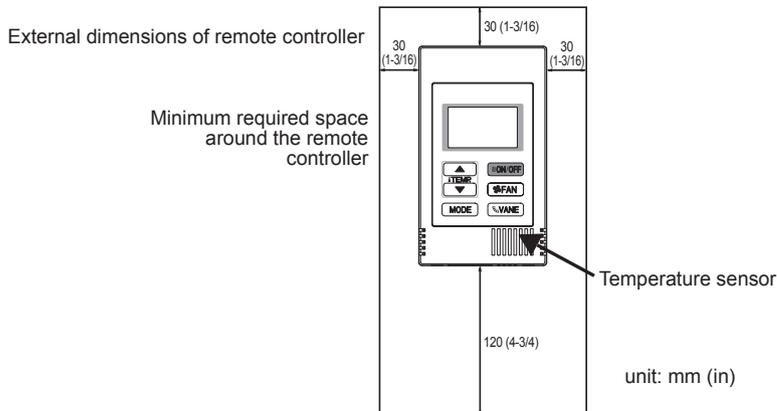
To avoid deformation and malfunction, do not install the remote controller in direct sunlight or where the ambient temperature may exceed 40°C (104°F) or drop below 0°C (32°F).

To reduce the risk of malfunctions, do not install the controller in a place where water or oil may come into contact with the controller, or in a condensing or corrosive environments.

Do not install the remote controller directly onto electrically conductive objects such as metal plate that has not been painted.

(2) Installation space

Leave a space around the remote controller as shown in the figure shown below, regardless of whether the controller is installed in the switch box or directly on the wall. Removing the remote controller will not be easy with insufficient space. Also, leave an operating space in front of the remote controller.



(3) Installation work

Controller can be installed either in the switch box or directly on the wall. Perform the installation properly according to the installation method.

① Drill a hole in the wall.

■ Installation using a switch box

- Drill a hole in the wall, and install the switch box on the wall.
- Connect the switch box to the conduit tube.

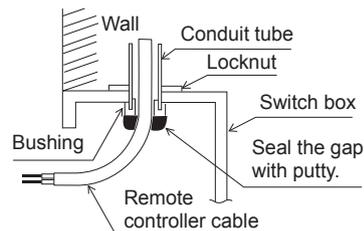
■ Direct wall installation

- Drill a hole in the wall, and thread the cable through it.

② Seal the cable access hole with putty

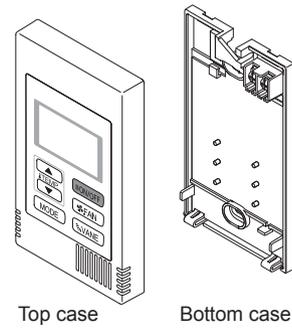
■ Installation using a switch box

- Seal the remote controller cable access hole at the connection of switch box and conduit tube with putty.



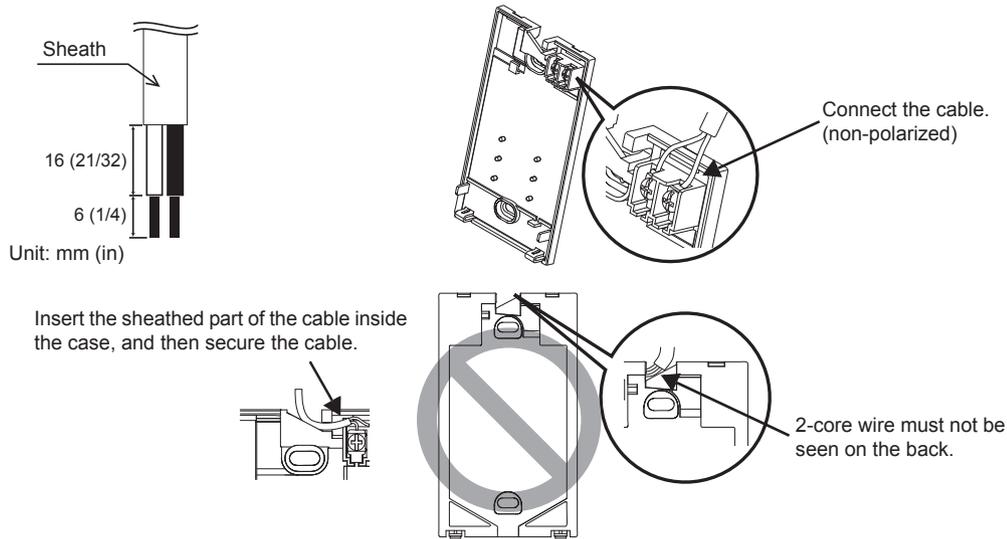
To reduce the risk of electric shock, malfunctions, or fire, seal the gap between the cables and cable access holes with putty.

③ Prepare the bottom case of the remote controller.



④ Connect the remote controller cable to the terminal block on the bottom case.

Peel off the remote controller cable sheath as shown below to connect to the terminal block properly. Secure the remote controller cable so that the peeled part of the cable will fit into the case.



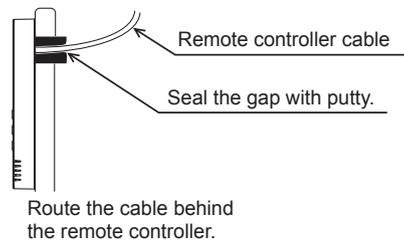
■ Direct wall installation

- Seal the hole through which the cable is threaded with putty.

To reduce the risk of electric shock, shorting, or malfunctions, keep wire pieces and sheath shavings out of the terminal block.

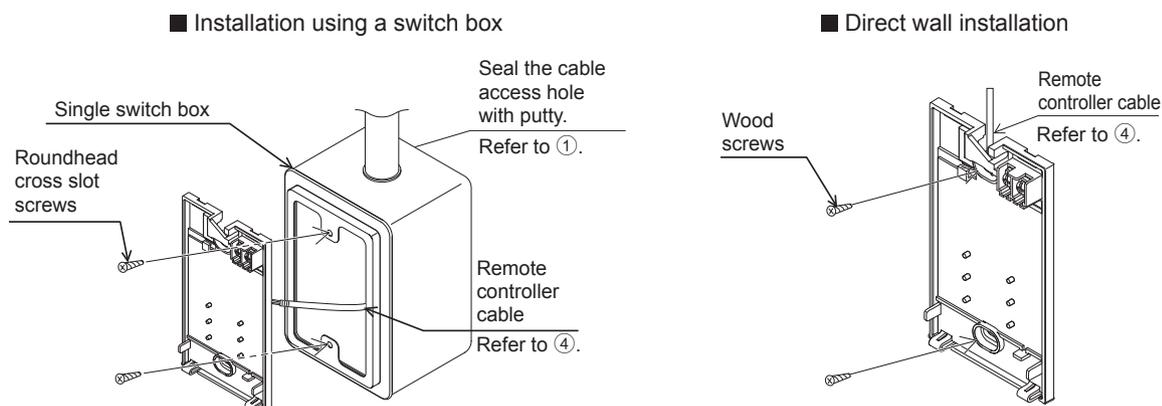
Important

Do not use solderless terminals to connect cables to the terminal block. Solderless terminals may come in contact with the circuit board and cause malfunctions or damage the controller cover.



⑤ **Install the bottom case.**

Be sure to secure two places of the bottom case.



Important

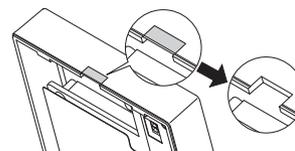
To avoid deformation and damage to the bottom case, do not overtighten the screws.

To avoid damage to the bottom case, do not make holes on it.

⑥ **Cut out the cable access hole.**

■ Direct wall installation (when running the cable along the wall)

- Cut out the thin-wall part on the cover (the shaded area in the right figure) with a knife or a nipper.
- Thread the cable from the groove behind the bottom case through this access hole.



⑦ **Set the dip switches on the top case.**

When using two remote controllers in one group, set the dip switches.

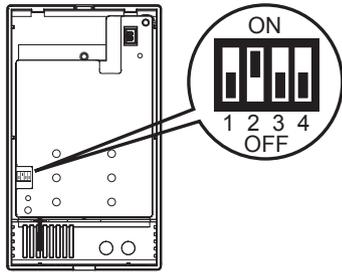
When using two remote controllers in one group, specify the main and sub remote controllers using dip switch No. 1 shown below.

- When connecting only one remote controller to one group, it is always the main remote controller. When connecting two remote controllers to one group, set one remote controller as the main remote controller and the other as the sub remote controller.
- The factory setting is “Main”.

Setting the dip switches

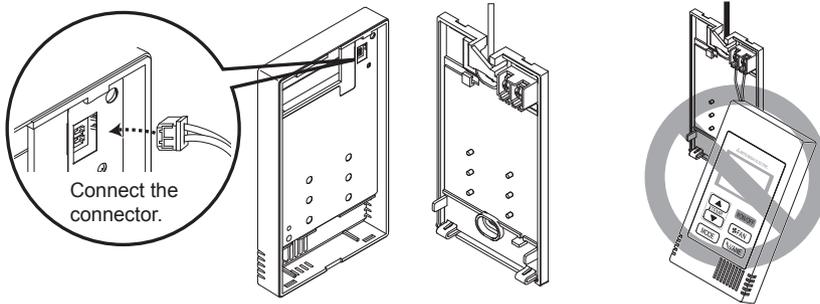
There are switches on the back of the top case. Remote controller Main/Sub and other function settings are performed using these switches. Ordinarily, only change the Main/Sub setting of SW1. (The factory settings are ON for SW1, 3, and 4 and OFF for SW2.)

SW No.	SW contents Main	ON	OFF	Comment
1	Remote controller Main/Sub setting	Main	Sub	Set one of the two remote controllers at one group to “ON”.
2	Temperature display units setting	Celsius	Fahrenheit	When the temperature is displayed in [Fahrenheit], set to “OFF”.
3	Cooling/heating display in AUTO mode	Yes	No	When you do not want to display “Cooling” and “Heating” in the AUTO mode, set to “OFF”.
4	Indoor temperature display	Yes	No	When you do not want to display the indoor temperature, set to “OFF”.



⑧ Connect the connector to the top case.

Connect the connector on the bottom case to the socket on the top case.



Important

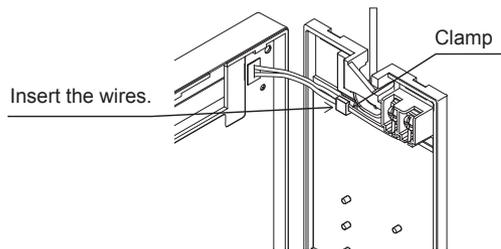
To prevent malfunctions, do not remove the protective sheet or the circuit board from the top case.

To prevent cable breakage and malfunctions, do not hang the top controller casing hang by the cable as shown in the figure above.

⑨ Insert the wires into the clamp.

Important

Hold the wires in place with the clamp to prevent undue force from being applied to the terminal block and causing cable breakage.

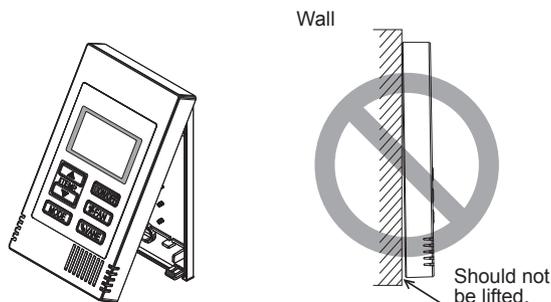


⑩ Install the top case on the bottom case.

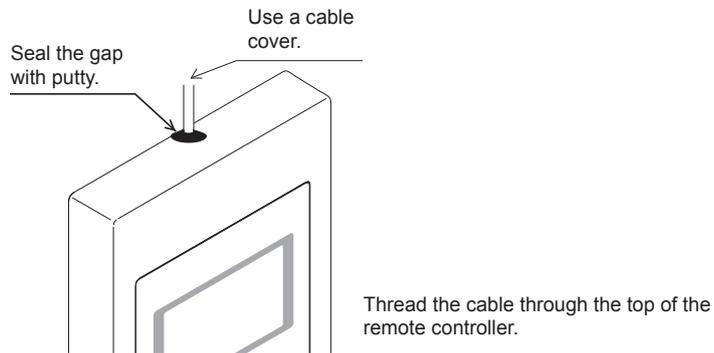
Two mounting tabs are at the top of the top case. Hook those two tabs onto the bottom case, and click the top case into place. Check that the case is securely installed and not lifted.

Important

When attaching the top casing to the bottom casing, push it until it they click into place. If they are not properly locked into place, they may fall, causing personal injury, controller damage, or malfunctions.



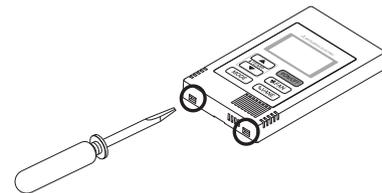
- Direct wall installation (when running the cable along the wall)
 - Thread the cable through the access hole at the top of the remote controller.
 - Seal the cut-out part of the cover with putty.
 - Use a cable cover.



- **Uninstalling the top case**

- ① Uninstalling the top case

Insert a flat-tip screwdriver with a blade width of 3-5 mm (1/8-7/32 inch) into the latches at the bottom of the remote controller and lift the latches. Then, pull up the top case.



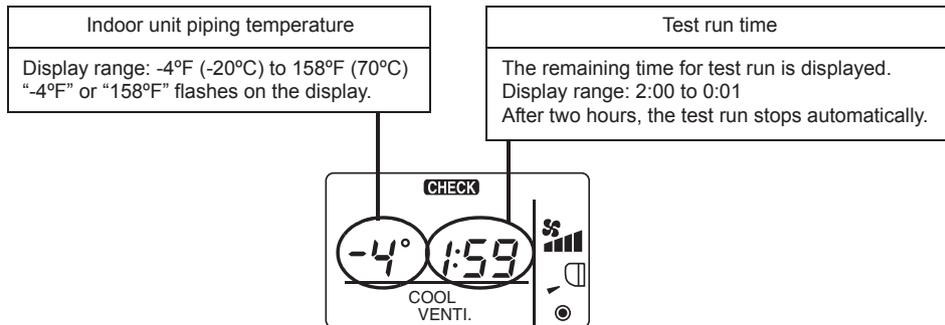
Important

To prevent damage to the controller casing, do not force the flat-tip screwdriver to turn with its tip inserted in the slot.

Do not insert the flat-tip screwdriver too far. Doing so will damage the circuit board.

5 Test Run

1. Before making a test run, refer to the "Test Run" section of the indoor unit installation manual.
2. When the [ON/OFF] button and [TEMP. ▲] button are pressed simultaneously for 2 seconds or longer, test run is performed.
3. Stop the test run by pressing the [ON/OFF] button.
4. If trouble occurred during the test run, refer to the "Test Run" section of the indoor unit installation manual.



6 Ventilation Setting

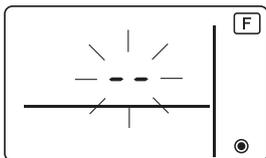
Make this setting only when interlocked operation with LOSSNAY or OA processing unit is necessary with CITY MULTI models.
 (This setting cannot be made with M-Series and P-Series air conditioners.)

Perform this operation when you want to register the LOSSNAY or OA processing unit, confirm the registered units, or delete the registered units controlled by the remote controller.

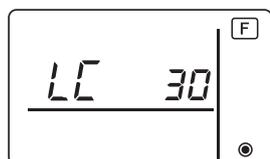
The following uses indoor unit address 05 and LOSSNAY or OA processing unit address 30 as an example to describe the setting procedure.

[Setting Procedure]

- ① Stop the air conditioner using the remote controller [ON/OFF] button.
- ② Press and hold down the [FAN] and [TEMP. ▼] buttons at the same time for two seconds. The display shown below appears. The remote controller confirms the registered LOSSNAY or OA processing unit addresses of the currently connected indoor units.



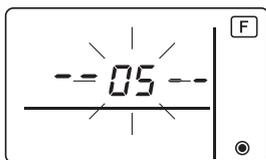
- ③ Registration confirmation result
 - The indoor unit address and registered LOSSNAY or OA processing unit address are displayed alternately.



<Indoor unit address and indoor unit display>

<LOSSNAY address display and LOSSNAY display>

- When LOSSNAY or OA processing unit are not registered



- ④ If registration is unnecessary, end registration by pressing and holding down the [FAN] and [TEMP. ▼] buttons at the same time for two seconds.

If a new LOSSNAY or OA processing unit must be registered, go to step **1. Registration procedure.**

If you want to confirm another LOSSNAY or OA processing unit, go to step **2. Confirmation procedure.** To delete a registered LOSSNAY or OA processing unit, go to step **3. Deletion procedure.**

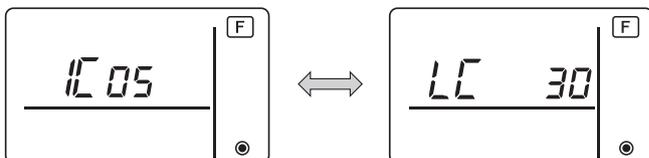
<1. Registration procedure>

- ⑤ Set the address of the indoor unit to be interlocked with the LOSSNAY unit using the [TEMP. ▲] and [TEMP. ▼] buttons. (01 to 50)
- ⑥ After setting, press the [FAN] button and set the Lossnay address you want to register by operating the [TEMP. ▲] and [TEMP. ▼] buttons. (01~50)



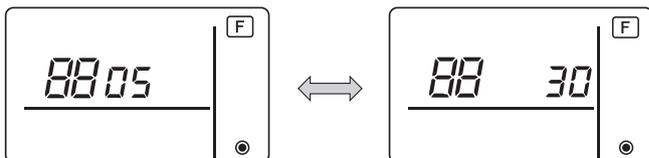
Indoor unit address LOSSNAY or OA processing unit address

- ⑦ Press the [ON/OFF] button, and register the set indoor unit address and LOSSNAY address.
- Registration end display
The indoor unit address and “IC” and LOSSNAY address and “LC” are alternately displayed.



- Registration error display

If the address is not registered correctly, the indoor unit address and [BB], and the registered LOSSNAY (or OA processing unit address) and [BB] are alternately displayed.

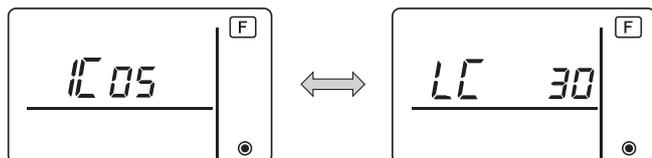


Cannot be registered because the registered indoor unit or LOSSNAY or OA processing unit does not exist.

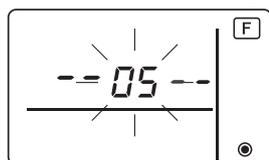
Cannot be registered because another LOSSNAY or OA processing unit was registered at the registered indoor unit.

<2. Confirmation procedure>

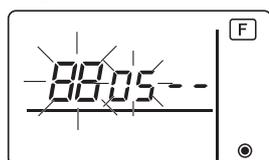
- ⑧ Set the address of the indoor unit connected by the remote controller whose LOSSNAY or OA processing unit you want to confirm using the [TEMP. ▲] and [TEMP. ▼] buttons. (01 to 50)
- ⑨ Press the [ON/OFF] button and [FAN] button simultaneously for 2 seconds, and check the LOSSNAY address registered at the set indoor unit address.
 - Confirmation end display (When LOSSNAY is connected.)
The indoor unit address and “IC” and registered LOSSNAY address and “LC” are alternately displayed.



- Confirmation end display (When LOSSNAY or OA processing unit is not connected.)



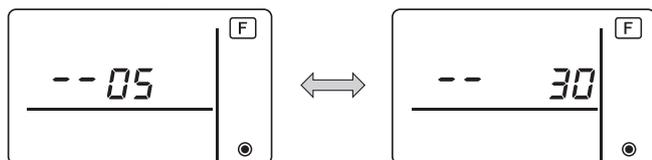
- Registered indoor unit address does not exist.



<3. Deletion procedure>

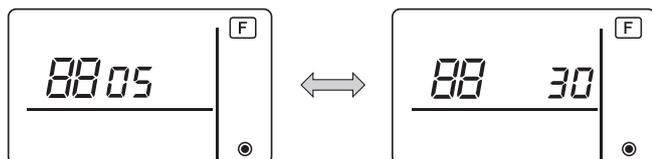
Use this procedure when you want to delete registration of indoor units connected by the remote controller and LOSSNAY or OA processing unit.

- ⑩ Confirm (see **2. Confirmation procedure**) the LOSSNAY or OA processing unit you want to delete and display the indoor units and LOSSNAY or OA processing unit confirmation results.
- ⑪ Press the [TEMP. ▲] and [TEMP. ▼] buttons simultaneously for 2 seconds, and delete registration of the LOSSNAY or OA processing unit address registered at the set indoor unit.
 - Deletion end display
Indoor unit address and “--” and registered LOSSNAY or OA processing unit address and “--” are alternately displayed.



- Deletion error display

When deletion was not performed properly.



7 Function Selection for M-Series and P-Series

Make the following settings for M-Series and P-Series if necessary.
 (This setting cannot be made with CITY MULTI Control System. To make CITY MULTI indoor unit settings from the remote controller, refer to section [9](#) Function Selection for CITY MULTI .)

Set the functions of each indoor unit from the remote controller, as required. The functions of each indoor unit can be selected only from the remote controller.

Set the functions by selecting the necessary items from Table 1.

Table1. Function selection contents

(For a detailed description of the factory settings and mode of each indoor unit, refer to the indoor unit installation manual.)

Mode No.	Mode	Settings	Setting No.	Check	Unit numbers
01	Automatic recovery after power failure	Disable	1		Set "00" for the Unit number. These settings apply to all the connected indoor units.
		Enable (Four minutes of standby time is required after the restoration of power.)	2		
02	Thermistor selection (Indoor temperature detection)	Average temperature reading of the indoor units in operation	1		
		Thermistor on the indoor unit to which the remote controller is connected (fixed)	2		
		Built-in sensor on the remote controller	3		
03	LOSSNAY connection	Not connected	1		
		Connected (without outdoor air intake by the indoor units)	2		
		Connected (with outdoor air intake by the indoor units)	3		
04	Power voltage	240 V	1		
		220 V, 230 V	2		
05	AUTO mode	Enable (Automatically the unit achieves effective energy saving operation.)	1		
		Disable	2		
07	Filter sign	100 hours	1		Set "01" to "04" or "AL" for the Unit number. These settings apply to each indoor unit.
		2500 hours	2		
		Not displayed	3		
08	Fan speed	Silent mode (or standard)	1		<ul style="list-style-type: none"> If "01" ("02", "03", "04") is set for the Unit number, the settings apply only to the specified indoor unit regardless of the number of connected indoor units (one through four units). If "AL" is set for the Unit number, the settings apply to all the connected indoor units regardless of the number of connected indoor units (one through four units).
		Standard (or High ceiling 1)	2		
		High ceiling (or High ceiling 2)	3		
09	No. of air outlets	4 directional	1		
		3 directional	2		
		2 directional	3		
10	Installed options (High performance filter)	No	1		
		Yes	2		
11	Vane setting	No vanes (or the vane setting No.3 is effective.)	1		
		Equipped with vanes (The vane setting No.1 is effective.)	2		
		Equipped with vanes (The vane setting No.2 is effective.)	3		

* Static pressure setting can be made by using Mode 08 in combination with Mode 10 depending on the indoor unit model. Refer to the Indoor unit Installation Manual for details.

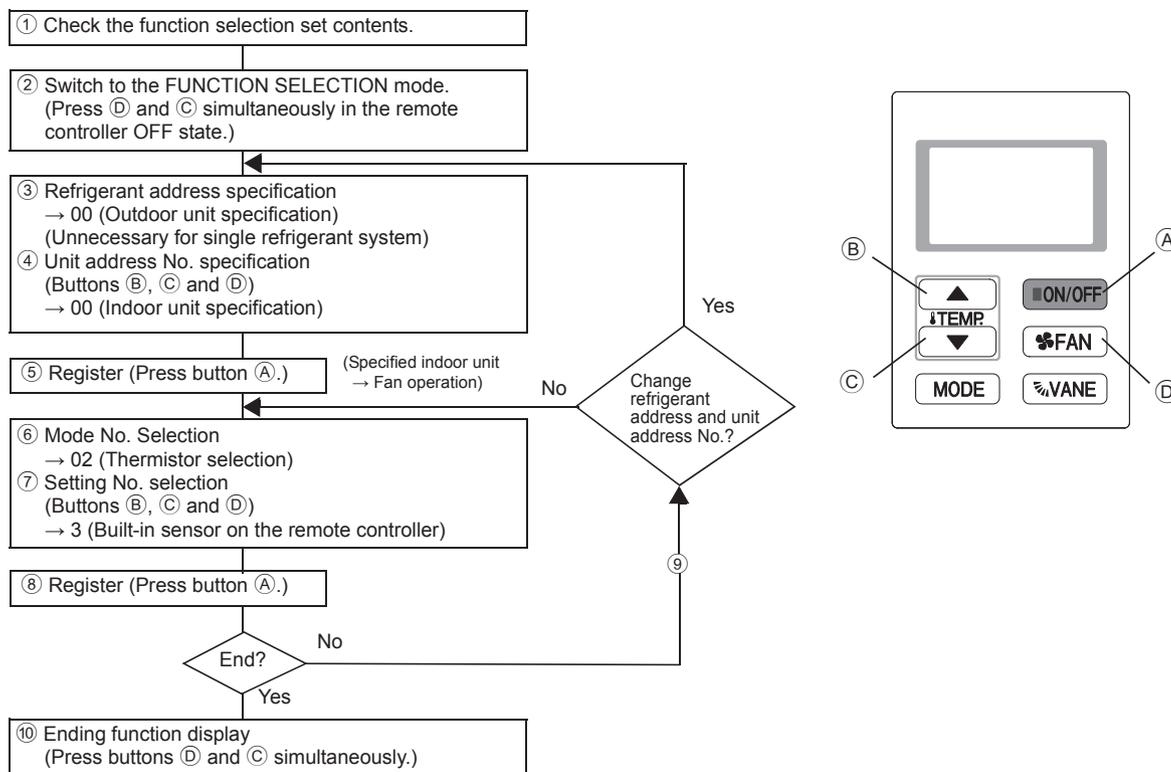
* For mode numbers other than listed above, refer to the indoor unit installation manual.

NOTE: When the indoor unit functions were changed using the function selection after installation is complete, always indicate the set contents by entering check marks or other marks in the appropriate check field of Table 1.

[Function selection flow]

First grasp the function selection flow. The following describes setting of “Thermistor selection” of Table 1 as an example.

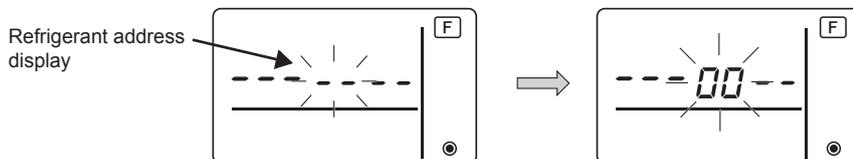
(For the actual setting procedure, see [Setting procedure] ① to ⑩.)



[Setting procedure] (Set only when change is necessary.)

① Check the set contents of each mode. When the set contents of a mode were changed by function selection, the functions of that mode also change. Check the set contents as described in steps ② to ⑦ and change the setting based on the entries in the Table 1 check field. For the factory settings, refer to the indoor unit installation manual.

② Set the remote controller to Off.
Press and hold down the D [FAN] and the C [TEMP. ▼] buttons at the same time for two seconds or longer.
“F (FUNCTION)” blinks for a while, then the remote controller display changes to the display shown below.

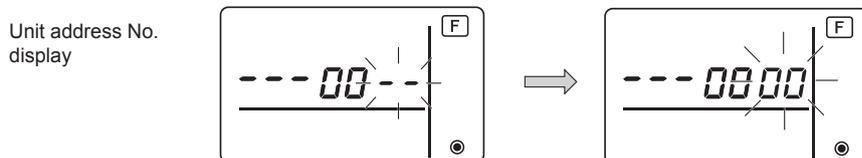


③ Set the outdoor unit refrigerant address No.
When the B [TEMP. ▲] and C [TEMP. ▼] buttons are pressed, the refrigerant address No. decreases and increases between 00 and 15.
Set it to the refrigerant address No. whose function system you want to select.
(This step is unnecessary for single refrigerant system.)

* If the remote controller enters the OFF state after the “**F** (FUNCTION)” and room temperature displays “**BB**” have flashes for two seconds, communication is probably abnormal. Make sure there are no noise sources near the transmission line.

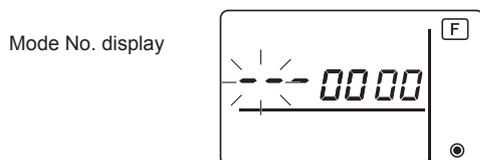
NOTE: If you make a mistake during operation, end function selection by step ⑩ and repeat selection from step ② .

- ④ Set the indoor unit address No.
 Press the **D** [**FAN**] button. The unit address No. display “--” flashes.
 When the **B** [TEMP. ▲] and **C** [TEMP. ▼] buttons are pressed, the unit address No. changes in the order of 00 ↔ 01 ↔ 02 ↔ 03 ↔ 04 ↔ AL. Set it to the unit address No. of the indoor unit whose functions you want to set.



- * When setting mode 1 ~ 6, set the unit address No. to “00”.
- * When setting modes 7 to 14:
 - When setting for each indoor unit, set the unit address No. to “01-04”.
 - When batch setting for all indoor units, set the unit address No. to “AL”.

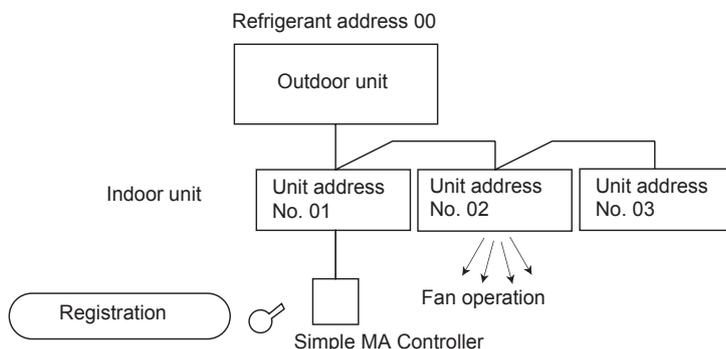
- ⑤ Refrigerant address and unit address No. registration
 Press the **A** [ON/OFF] button. The refrigerant address and unit address No. are registered.
 After a while, the mode No. display “--” flashes.



- * When “**BB**” flashes at the room temperature display, the selected refrigerant address is not in the system. When “**F**” is displayed at the unit address No. display, and when it flashes together with the refrigerant address display, the selected unit address No. does not exist. Correctly set the refrigerant address and unit address No. by repeating steps ③ and ④ .

- ☞ When registered using the **A** [ON/OFF], the registered indoor unit begins fan operation.
 When you want to know the location of the indoor units of the unit address No. whose functions were selected, check here.
 When the unit address No. is 00 or AL, all the indoor units of the selected refrigerant address perform the fan operation.

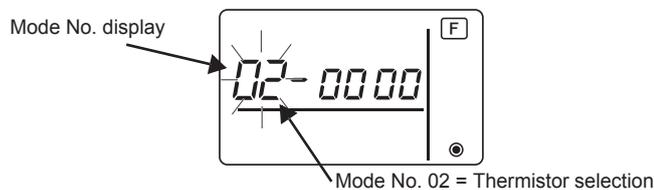
EX): When refrigerant address 00, unit address No. = 02 registered



- * When grouping by different refrigerant systems and an indoor unit other than the specified refrigerant address performs the fan operation, the refrigerant address set here is probably duplicated.
 Recheck the refrigerant address at the outdoor unit dip switches.

⑥ Mode No. selection

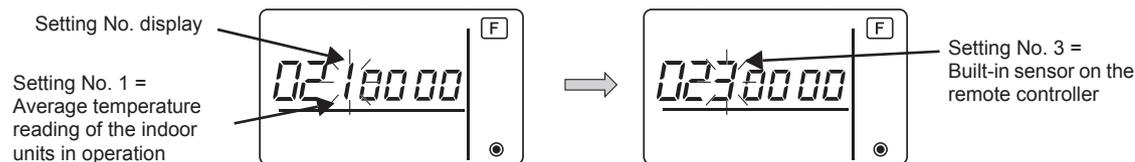
Select the mode No. you want to set with the **Ⓑ** [TEMP. ▲] and **Ⓒ** [TEMP. ▼] buttons. (Only the settable mode numbers can be selected.)



⑦ Select the setting contents of the selected mode.

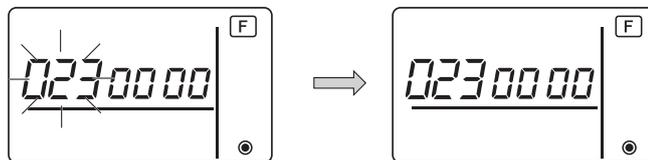
When the **Ⓓ** [FAN] button is pressed, the current setting No. flashes. Use this to check the currently set contents.

Select the setting No. using the **Ⓑ** [TEMP. ▲] and **Ⓒ** [TEMP. ▼] buttons.



⑧ The contents set at steps ③ to ⑦ are registered.

When the **Ⓐ** [ON/OFF] button is pressed, the mode No. and setting No. flash and registration begins. The flashing mode No. and setting No. change to a steady light and setting ends.



* When “88” flashes at the Mode No. display, communication is probably abnormal. Make sure there are no noise sources near the transmission line.

⑨ To select more functions, press the **Ⓓ** [FAN] and repeat steps ③ to ⑧.

⑩ End function selection.

Press and hold down the **Ⓒ** [TEMP. ▼] and **Ⓓ** [FAN] buttons at the same time for two seconds or longer.

After a while, the function selection display disappears and the remote controller returns to the air conditioner off display.

* Do not operate the air conditioner from the remote controller for 30 seconds after the end of function selection.

NOTE: When the functions of an indoor unit were changed by function selection after the end of installation, always indicate the set contents by entering check marks or other marks in the appropriate check field of Table 1.

8 Function Selection for CITY MULTI

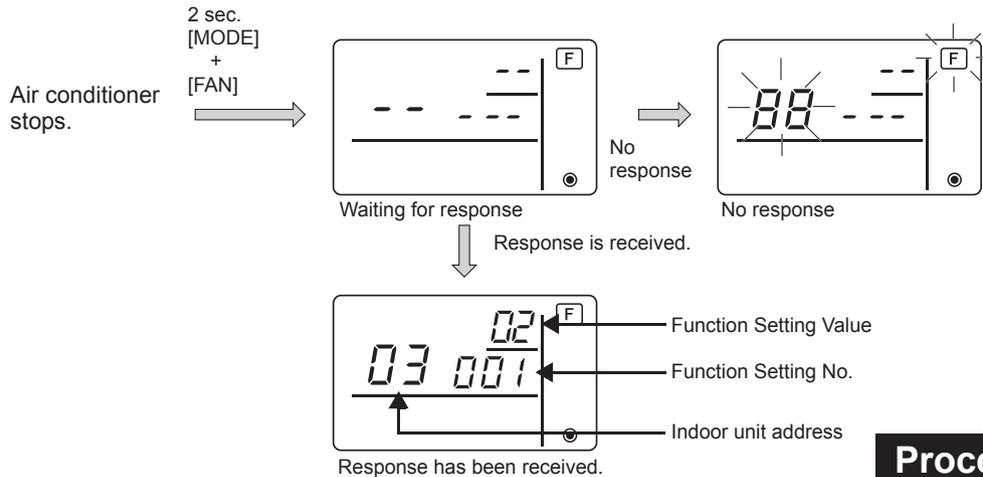
Make this setting only when the function settings need to be changed on CITY MULTI.
(This setting cannot be made with M-Series and P-Series Control System. To make settings for M-Series and P-Series, refer to section (8 Function Selection for M-Series and P-Series).)

Set the functions of each indoor unit from the remote controller, as required.
Refer to the Indoor unit Installation Manual for factory settings, mode No., and the setting No. of the indoor units.

NOTE: Be sure to write down any settings that you change performing the following steps.

■ Setting the indoor unit Setting Value

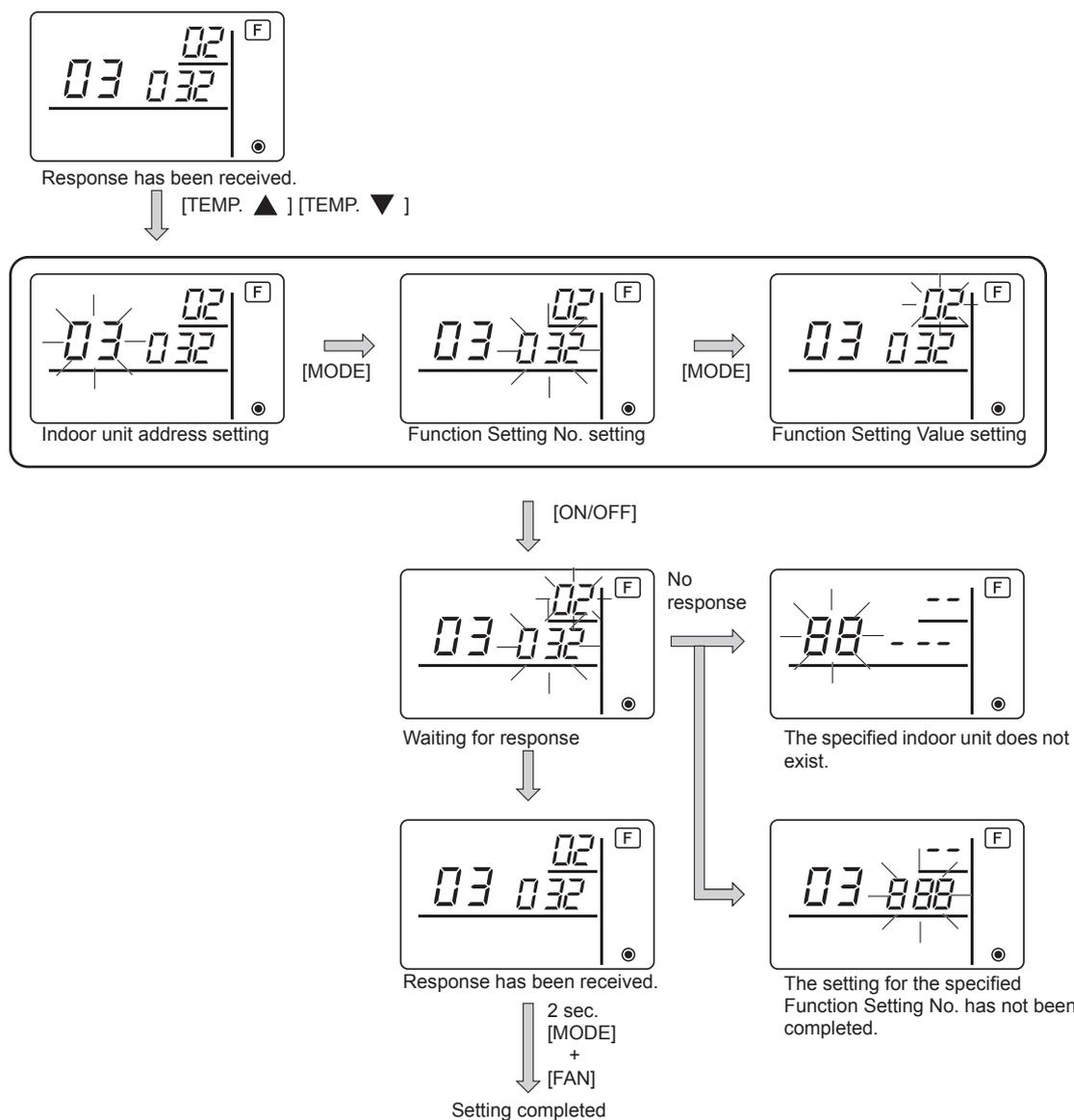
- ① Press the [ON/OFF] button to stop the operation of the air conditioner.
- ② Press and hold down the [MODE] and the [FAN] buttons at the same time for two seconds or longer to check the current settings.
- ③ When the response has been received from the indoor unit, the current settings appear. If there is no response, nothing appears.



Procedure A

- ④ Press the [TEMP. ▲] and the [TEMP. ▼] buttons to set the address of the indoor unit whose settings to be made. (0 to 50)
- ⑤ Press the [MODE] button, then press the [TEMP. ▲] and the [TEMP. ▼] buttons to set the Function Setting No. to be set. (000 to 255)
- ⑥ Press the [MODE] button, then press the [TEMP. ▲] and the [TEMP. ▼] buttons to set the Function Setting Value. to be set (00 to 15)
- ⑦ Press the [ON/OFF] button to set the settings.

- ⑧ If the set settings need to be changed, repeat steps ④ to ⑦.
 To complete the settings, press the [MODE] and the [FAN] buttons at the same time for two seconds or longer.



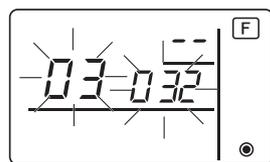
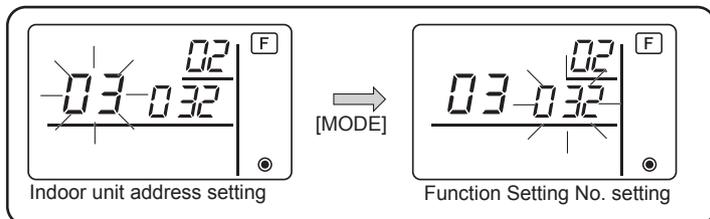
■ Checking the indoor unit Function Setting Value

- ① Perform the Procedure A on the previous page.
- ② Press the [TEMP. ▲] and the [TEMP. ▼] buttons to set the address of the indoor unit whose settings to be checked. (0 to 50)
- ③ Press the [MODE] button, then press the [TEMP. ▲] and the [TEMP. ▼] buttons to set the Function Setting No. to be checked. (000 to 255)
- ④ Press the [FAN] button to display the current Function Setting Value.

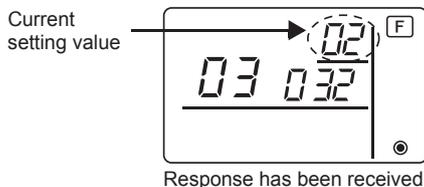
- ⑤ To check the settings, repeat steps ② to ④.
 To complete the checking process, press the [MODE] and the [FAN] buttons at the same time for two seconds or longer.



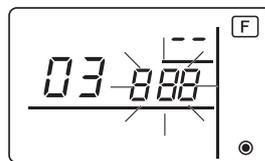
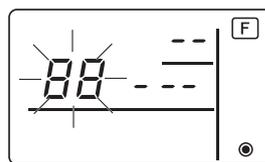
Response has been received.



Response is received.



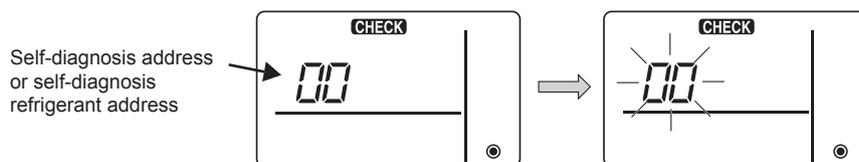
No response



9 Self diagnosis

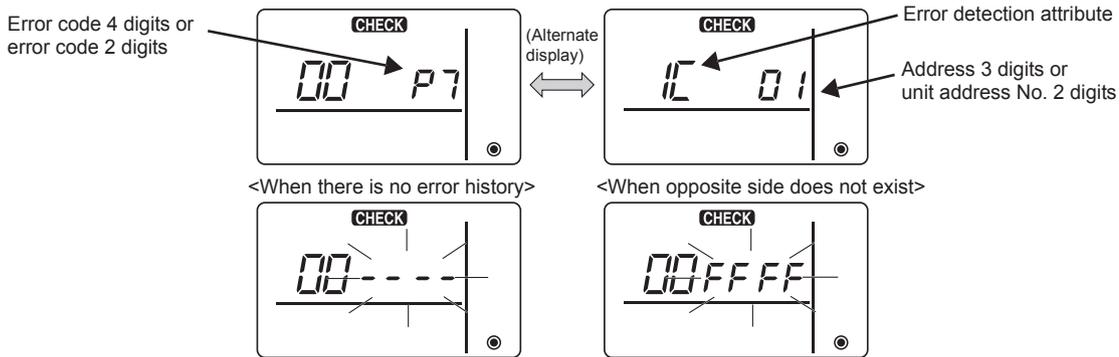
Retrieve the error history of each unit using the Simple MA controller.

- ① Switch to the self-diagnosis mode.
 When the (A) [ON/OFF] button and the (C) [TEMP. ▼] button are pressed for 5 seconds or longer, the figure shown below is displayed.
- ② Set the address or refrigerant address No. you want to self-diagnosis.
 When the (B) [TEMP. ▲] and (C) [TEMP. ▼] are pressed, the address decreases and increases between 01 and 50 or 00 and 15. Set it to the address No. or refrigerant address No. you want to self-diagnosis.



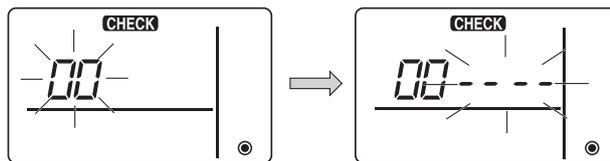
Approximately three seconds after the change operation, the self-diagnosis refrigerant address changes from flashing to a steady light and self-diagnosis begins.

③ Self-diagnosis result display <Error history> (For the contents of the error code, refer to the indoor unit installation manual or service handbook.)



④ Error history reset

The error history is displayed in ③ self-diagnosis results display.
 When the **(D)** [FAN] button is pressed two times successively within three seconds, the self-diagnosis object address and refrigerant address flash.
 When the error history was reset, the display shown below appears.
 When error history reset failed, the error contents are displayed again.



⑤ Self-diagnosis reset

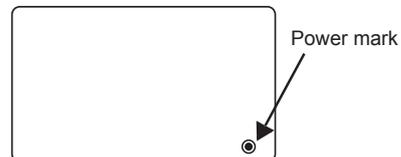
There are the following two ways of resetting self-diagnosis.
 Press the **(A)** [ON/OFF] button and the **(C)** [TEMP. ▼] button simultaneously for 5 seconds or longer. → Resets self-diagnosis and returns to the state before self-diagnosis.
 Press the **(A)** [ON/OFF] button. → Self-diagnosis resets and indoor units stop. (When operation is prohibited, this operation is ineffective.)

10 Remote Controller Check

When the air conditioner cannot be controlled from the Simple MA controller, use this function to check the remote controller.

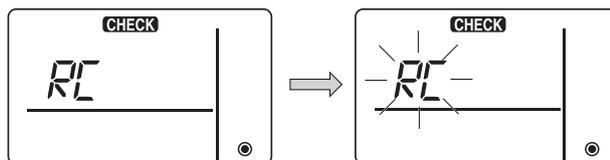
① First check the power mark.

When normal voltage (DC12V) is not applied to the remote controller, the power mark goes off.
 When the power mark is off, check the remote controller wiring and the indoor unit.

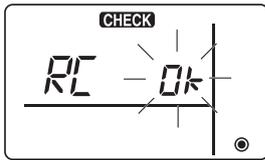


② Switch to the remote controller check mode.

When the **(B)** [TEMP. ▲] button and **(D)** [FAN] button are pressed simultaneously for 5 seconds or longer, the figure shown below is displayed.
 When the **(A)** [ON/OFF] button is pressed, remote controller check begins.

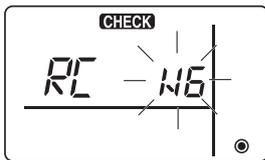


③ Remote controller check result
 <When remote controller is normal>



Since there is no problem at the remote controller, check for other causes.

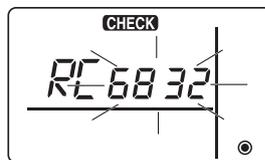
<When remote controller is faulty>



(Error display 1) "NG" flashes → Remote controller send/receive circuit abnormal

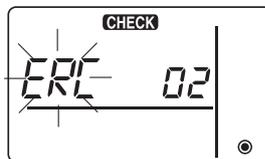
Remote controller switching is necessary.

When the problem is other than the checked remote controller



(Error display 2) "E3" "6833" "6832" flash → Cannot send

There is noise on the transmission line, or the indoor unit or another remote controller is faulty. Check the transmission line and the other remote controllers.



(Error display 3) "ERC" and data error count are displayed → Data error generation

"Data error count" is the difference between the number of bits of remote controller send data and the number of bits actually sent to the transmission line. In this case, the send data was disturbed by the noise, etc. Check the transmission line.

☰ When data error count is 02

Remote controller send data
 Send data on transmission line

④ Remote controller check reset

When the **B** [TEMP. ▲] button and **D** [FAN] button are pressed simultaneously for 5 seconds or longer, remote controller diagnosis is reset and the [HO] and run lamp flash and 30 seconds later the remote controller returns to its state before diagnosis.

Photo



Descriptions

Wireless remote controller for P series and SEZ models.
(The receiver is necessary.)

Applicable Models

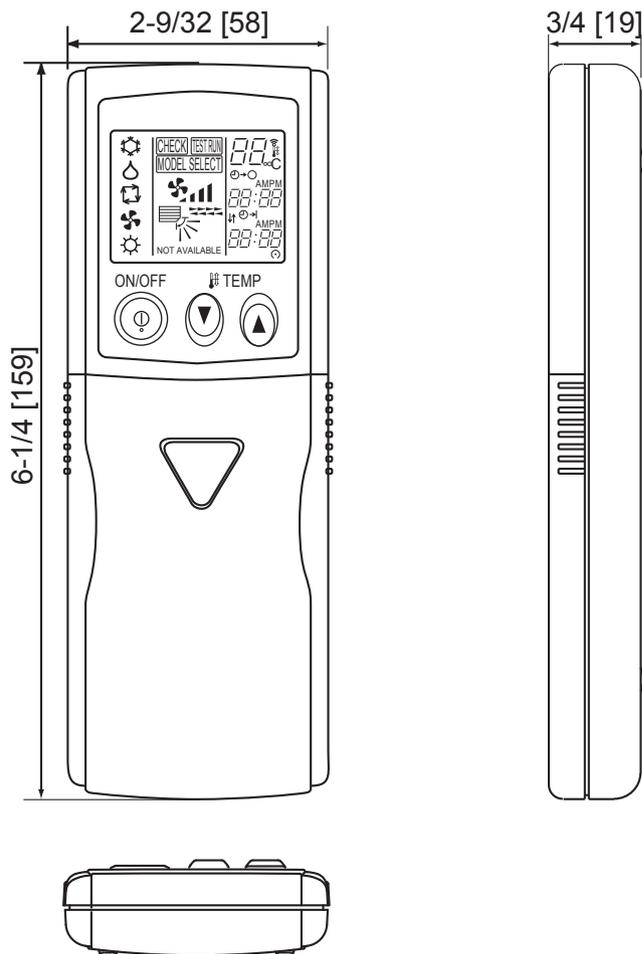
- SEZ-KD09/12/15/18NA4
- PLA-A12/18/24/30/36/42EA7
- PKA-A12/18HA7
- PEAD-A12/18/24/30/36/42AA7
- PKA-A24/30/36KA7
- PVA-A12/18/24/30/36/42AA7
- PCA-A24/30/36/42KA7

Specifications

Accessory	"AAA" LR03 alkaline batteries: 2pcs
	4.1×16 tapping screws: 2

Dimensions

Unit: inch [mm]





Photo



Descriptions

Wireless remote controller for P-series and S-series.

Applicable Models

- SLZ-M • FA2 series
- SEZ-M • DAL2 series
- SFZ-M • VA series
- PLA-ZM • EA2 series
- PLA-M • EA2 series
- PLA-SM • EA2 series
- PEAD-M • JA(L)2 * series
- PEAD-SM35/50/60JA(L)
- PEAD-SM71/100/125/140JA(L)2
- PEA-M • LA series
- PKA-M • LAL2 series
- PKA-M • KAL2 series
- PCA-M • KA2 * series
- PCA-M • HA2 * series
- PSA-M • KA * series

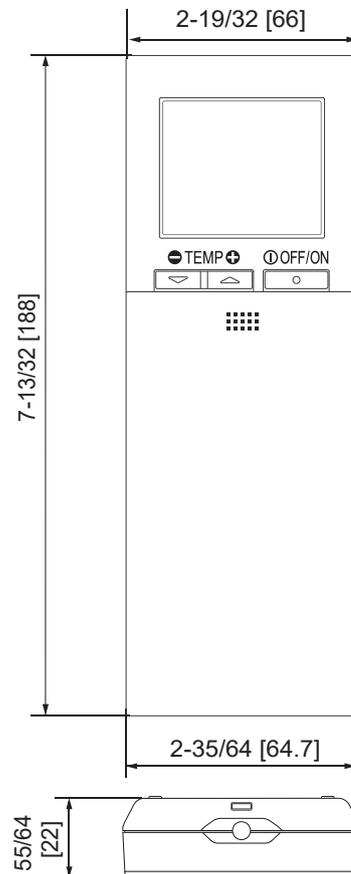
*Signal receiver "PAR-SA9CA-E" is required.

Specifications

Parts Name	Quantity
Wireless remote controller	1
Remote controller holder	1
AA(LR6) alkaline battery	2
Tapping screws 3.5 × 16	2

Dimensions

Unit: inch [mm]



How to Use / How to Install

1. Confirming the Supplied Parts

Check that the box includes the following parts in addition to this installation manual:

Parts Name	Quantity
Wireless remote controller	1
Remote controller holder	1
LR6 AA alkaline battery	2
Tapping screws 3.5 × 16	2

Only use LR6 AA batteries. Replace low batteries with new LR6 AA batteries. Observe the polarity of the batteries as indicated, and insert the negative end first.

2. Installation

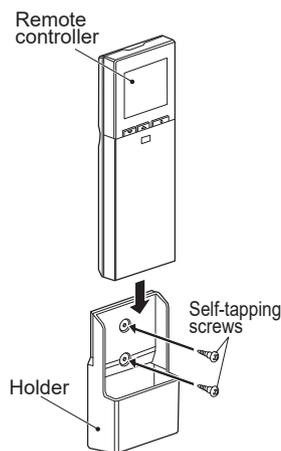
- Use the remote controller holder that is provided to avoid misplacing the remote controller.
- Install the remote controller in a location that meets the following conditions.
 - Out of the direct sun light
 - Away from any heat sources
 - Out of the airflow from the air conditioner (cool or warm)
 - Where the operation of the remote controller can easily be performed and the display is readily visible to the user
 - Out of the reach of small children

NOTES:

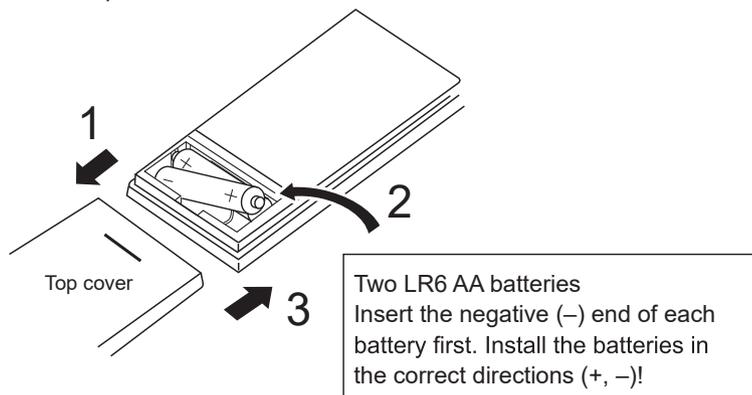
- * If there is a fluorescent light in the room in which the air conditioner is to be installed, turn it on and make sure that the signal from the remote controller can be received by the indoor unit from the intended installation location. When the signal receiving unit receives a signal from the remote controller, a short beeping sound will be heard.

If the air conditioner unit is installed in a room in which a fluorescent light on an electronic lighting control system (i.e., inverter light) is installed, signal interference may occur.

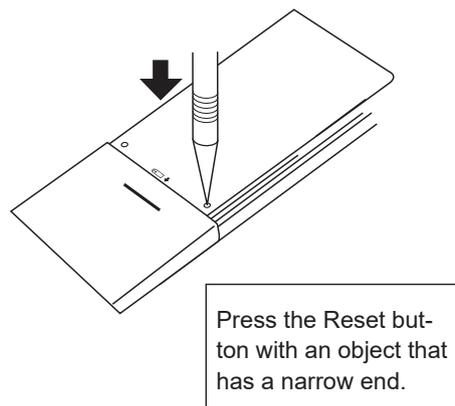
- * Maximum signal receiving distance is approximately 7 meters (Approx. 22 feet). Signal receiving angle is approximately 45 degrees to the right and the left from the center.
- * Install the unit at least 1 meter (Approx. 3 feet) away from the TV or radio. (If the unit is installed too close to these appliances, signal interference (picture distortion and noise) may occur.)
- Use the tapping screws that are provided to mount the remote controller holder on the wall, and then place the remote controller in the holder.



1. Remove the top cover, insert two LR6 AA batteries, and then install the top cover.



2. Press the Reset button.



3. Initial Setting

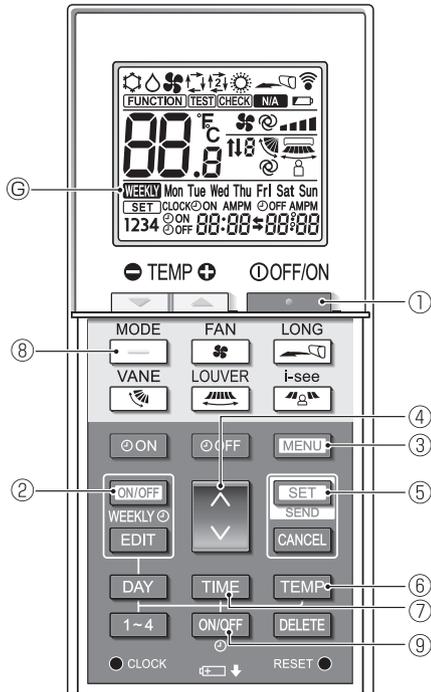


Fig. 3-1

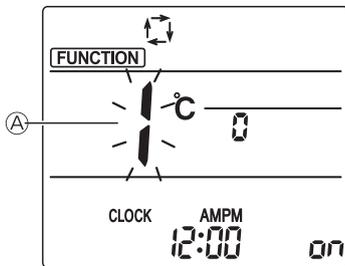


Fig. 3-2

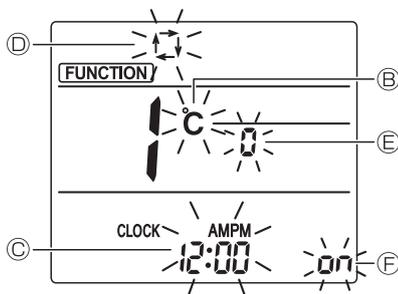


Fig. 3-3

The following settings can be made in the initial setting mode.

Item	Setting	Fig. 5-3
Temperature unit	°C/°F	(B)
Time display	12-hour format/24-hour format	(C)
AUTO mode	Single set point/Dual set point	(D)
Pair No.	0-3	(E)
Backlight	On/Off	(F)

1. Switching to the initial setting mode (Fig. 3-1, Fig. 3-2)

- Press the **STOP** button ① to stop the air conditioner.
 - If the weekly timer is enabled, press the **ON/OFF WEEKLY** button ② to disable the timer. (**WEEKLY** ③ disappears.)
- Press the **MENU** button ③.
 - The Function setting screen will be displayed and the function No. (A) will blink.
 - Press the **DOWN** button ④ to change the function No.
- Check that function No. "1" is displayed, and then press the **SET** button ⑤.
 - The Screen display setting screen will be displayed.

2. Changing the temperature unit (Fig. 3-1, Fig. 3-3 (B))

- Press the **TEMP** button ⑥.
- Pressing the **TEMP** button ⑥ changes the temperature unit (°C / °F). (The factory setting is "°C".)
 - °C : The temperature is displayed in degrees Celsius.
 - °F : The temperature is displayed in degrees Fahrenheit.

3. Changing the time display (Fig. 3-1, Fig.3-3 (C))

- Press the **TIME** button ⑦.
- Pressing the **TIME** button ⑦ changes the time display (^{AMPM} 12:00 / 24:00). (The factory setting is "12-hour format".)
 - ^{AMPM} 12:00 : The time is displayed in the 12-hour format.
 - 24:00 : The time is displayed in the 24-hour format.

4. Changing the AUTO mode (Fig. 3-1, Fig.3-3 (D))

- Press the **AUTO** button ⑧.
- Pressing the **AUTO** button ⑧ changes the Auto mode ( / ). (The factory setting is "Single set point".)
 -  : The AUTO mode operates as the usual automatic mode (Single set point).
 -  : The AUTO mode operates using dual set points.

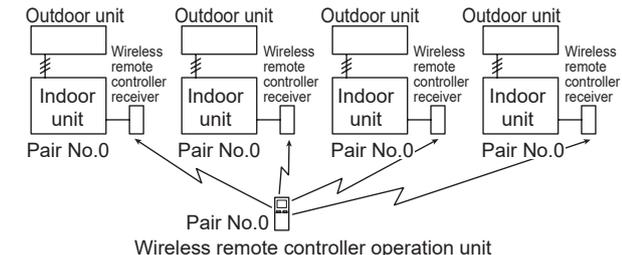
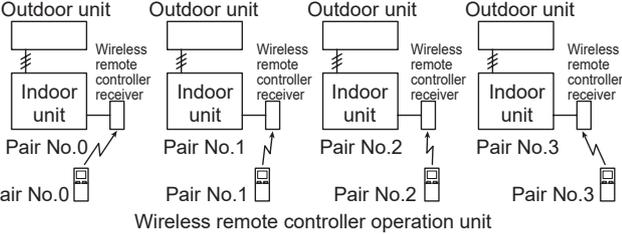
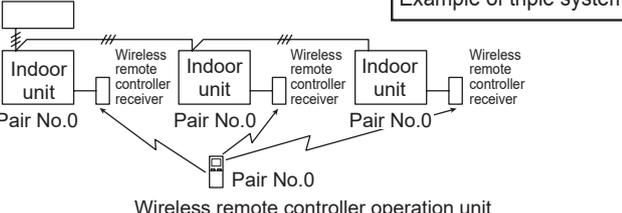
5. Changing the pair No. (Fig. 3-1, Fig.3-3 (E))

Press the button ④.

- Set the pair number to "0"-"3". (The factory setting is "0".)

Pair No. of wireless remote controller	Indoor unit setting			
	Mr. Slim		CITY MULTI	
	Indoor PC board jumper wire (J41 and J42 settings)		Indoor PC board SW22 settings	
		SW22-3	SW22-4	
0	Do not cut (initial setting)		ON	ON
1	Cut only J41		OFF	ON
2	Cut only J42		ON	OFF
3	Cut both J41 and J42		OFF	OFF

Setting example (when using Mr. Slim)

<p>Independent system</p>	<p>(1) Same settings</p> <ul style="list-style-type: none"> • All of the units can be operated by the same wireless remote controller. 	<ul style="list-style-type: none"> • All of the indoor PC boards and the wireless remote controller are set to the same pair number. • Install each unit within the receiving range of the wireless remote controller or have the operator move the wireless remote controller to operate each unit.
	<p>(2) Separate settings</p> <ul style="list-style-type: none"> • Each unit can be operated only by its own wireless remote controller. 	<ul style="list-style-type: none"> • The indoor PC boards and wireless remote controllers are set to different pair numbers for each unit.
<p>Simultaneous twin/triple/quadruple system</p>	<p>Example of triple system</p> 	<ul style="list-style-type: none"> • The system operates regardless of which indoor unit receives the signals.

4. Function settings

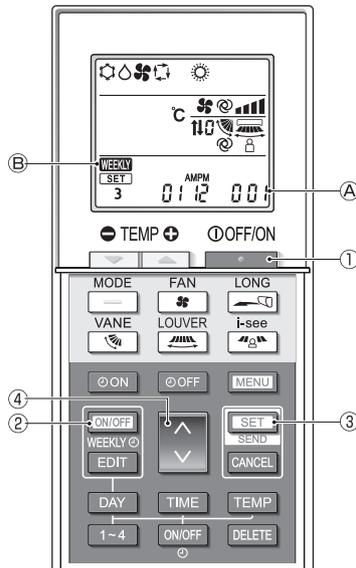


Fig. 4-1

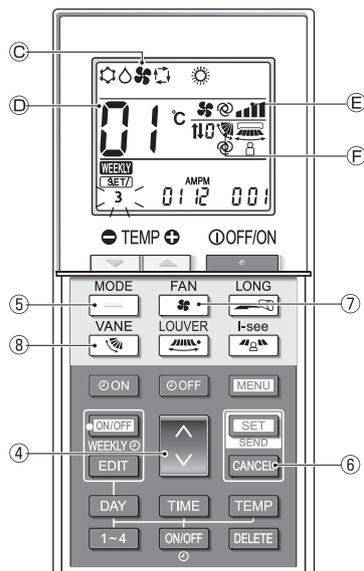


Fig. 4-2

To confirm the functions and settings for the indoor unit you want to set, refer to the operation manual and technical materials for the unit.

1. Switching to the function setting mode (Fig. 4-1)

- Press the **ON/OFF** button ① to stop the air conditioner.
 - If the weekly timer is enabled, press the **ON/OFF WEEKLY** button ② to disable the timer. (**WEEKLY** ③ disappears.)
- Press the **SET** button ③ for 5 seconds.
 - The remote controller enters the function setting mode. (The group model setting number ④ blinks.)

2. Entering the group model setting number (Fig. 4-1)

- Press the **MODE** button ④.
- Enter the group model setting number for the indoor unit you want to operate. (The factory setting is "001".)
 - To confirm the group model setting number, refer to the indoor unit operation manual.
 - The fan speed, vertical airflow direction and operation mode can be set by operating the group model setting number.
- When you want to change any settings other than above, refer to the descriptions about the separate setting modes in the following pages.

3. Separate settings mode 1 (Fig. 4-2, Fig. 4-3)

You can also set the functions as necessary for the indoor unit that you want to operate.

1) Operation mode setting (The factory setting is "01".)

- Press the **MODE** button ⑤.
 - The operation mode ⑥ blinks.
- Press the **MODE** button ④ to select the setting number ⑦.

Operation mode display ⑥	Setting No. ⑦	Operation mode display ⑥	Setting No. ⑦
	01		05
	02		06
	03		07
	04		

* If the setting is incorrect, press the **CANCEL** button ⑥ and repeat the procedure from step 1.

2) Fan speed setting (The factory setting is "01".)

- Press the **FAN** button ⑦.
 - The fan speed ⑧ blinks.
- Press the **MODE** button ④ to select the setting number ⑧.

Fan speed display ⑧	Setting No. ⑧
(4 speeds)	01
(3 speeds)	02
(2 speeds)	03
(1 speed, none)	04

* If the setting is incorrect, press the **CANCEL** button ⑥ and repeat the procedure from step 1.

3) Vertical airflow direction setting (The factory setting is "01".)

- Press the **VANE** button ⑧.
 - The airflow direction ⑨ blinks.
- Press the **MODE** button ④ to select the setting number ⑨.

Airflow direction ⑨		Setting No. ⑨
With auto vane	Without auto vane	
(With vane, swing)	(With vane, swing)	01
(With vane, no swing)	(With vane, no swing)	02
No display (no vane)	No display (no vane)	03

* If the setting is incorrect, press the **CANCEL** button ⑥ and repeat the procedure from step 1.

5. Service

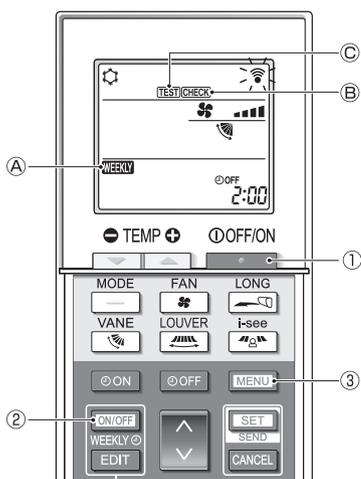


Fig. 5-1

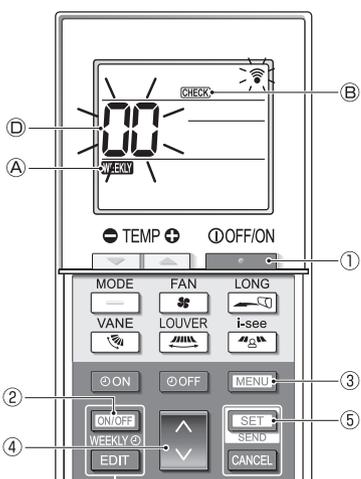


Fig. 5-2

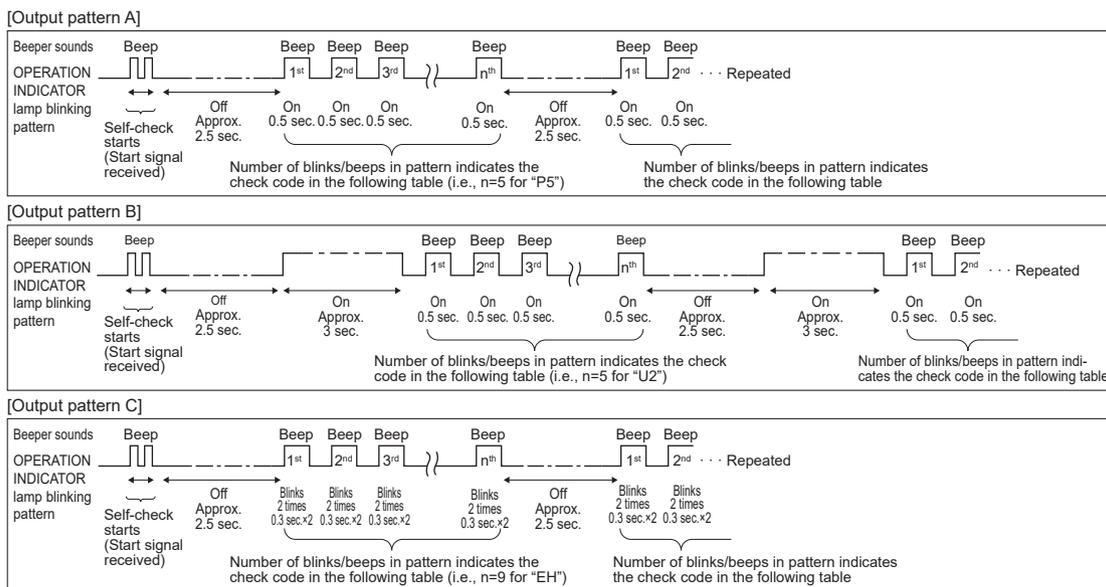
1. Testrun (Fig. 5-1)

- Press the **STOP** button ① to stop the air conditioner.
 - If the weekly timer is enabled (**WEEKLY** ④ is on), press the **ON/OFF WEEKLY** button ② to disable it (**WEEKLY** ④ is off).
- Press the **MENU** button ③ for 5 seconds.
 - CHECK** ⑤ comes on and the unit enters the service mode.
- Press the **MENU** button ③.
 - TEST** ⑥ comes on and the unit enters the test run mode.
- Press the following buttons to start the test run.
 - STOP**: Switch the operation mode between cooling and heating and start the test run.
 - FAN**: Switch the fan speed and start the test run.
 - VANE**: Switch the airflow direction and start the test run.
 - LOUVER**: Switch the louver and start the test run.
 - SET**: Start the test run.
- Stop the test run.
 - Press the **STOP** button ① to stop the test run.
 - After 2 hours, the stop signal is transmitted.

2. Self-check (Fig. 5-2)

- Press the **STOP** button 1 to stop the air conditioner.
 - If the weekly timer is enabled (**WEEKLY** ④ is on), press the **ON/OFF WEEKLY** button ② to disable it (**WEEKLY** ④ is off).
- Press the **MENU** button ③ for 5 seconds.
 - CHECK** ⑤ comes on and the unit enters the self-check mode.
- Press the **M-NET** button ④ to select the refrigerant address (M-NET address) ④ of the indoor unit for which you want to perform the self-check.
- Press the **SET** button ⑤.
 - If an error is detected, the check code is indicated by the number of beeps from the indoor unit and the number of blinks of the OPERATION INDICATOR lamp.
- Press the **STOP** button ①.
 - CHECK** ⑤ and the refrigerant address (M-NET address) ④ go off and the self-check is completed.

Refer to the following tables for details on the check codes.
 * A receiver adapter (MA type) cannot be used.



■ **Mr. Slim output contents**

[Output pattern A] Errors detected by indoor unit

Wireless remote controller	Wired remote controller	Symptom	Remark
Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	Check code		
1	P1	Intake sensor error	
2	P2, P9	Pipe (liquid or 2-phase pipe) sensor error	
3	E6, E7	Indoor/outdoor unit communication error	
4	P4	Drain sensor error/Float switch connector open	
5	P5	Drain overflow protection operation	
	PA	Forced compressor error	
6	P6	Freezing (during cooling operation)/Overheating protection operation (during heating operation)	
7	EE	Assembly error (system error)	
8	P8	Pipe temperature error	
9	E4	Communication error between wired remote controller and indoor unit	
10	—	—	
11	Pb	Indoor unit fan motor error	
12	Fb	Indoor unit control system error (memory error, etc.)	
14	PL	Refrigerant circuit abnormal	

[Output pattern B] Errors detected by unit other than indoor unit (outdoor unit, etc.) * The supported check codes may vary depending on the connected outdoor unit.

Wireless remote controller	Wired remote controller	Symptom	Remark
Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	Check code		
1	E9	Indoor/outdoor unit communication error	For details, check the LED display of the outdoor controller board.
2	UP	Compressor overcurrent interruption	
3	U3, U4	Open/short of outdoor unit thermistors	
4	UF	Compressor overcurrent interruption (When compressor locked)	
5	U2	Abnormal high discharging temperature/49C worked/insufficient refrigerant	
6	U1, Ud	Abnormal high pressure (63H worked)/Overheating protection operation	
7	U5	Abnormal temperature of heat sink	
8	U8	Outdoor unit fan protection stop	
9	U6	Compressor overcurrent interruption/Abnormal of power module	
10	U7	Abnormality of super heat due to low discharge temperature	
11	U9, UH	Abnormality such as overvoltage or voltage shortage and abnormal synchronous signal to main circuit/Current sensor error	
12	—	—	
13	—	—	
14	Others	Other errors (Refer to the technical manual for the outdoor unit.)	

[Output pattern C] Errors detected by unit other than indoor unit (outdoor unit, etc.)

Wireless remote controller	Wired remote controller	Symptom	Remark
Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	Check code		
9	EH	Panel communication abnormal (auto ascending/descending panel)	

■ **CITY MULTI output contents**

[Output pattern A] The abnormal unit (attribute) is an indoor unit, LOSSNAY unit, or outdoor air processing unit.

[Output pattern B] The abnormal unit (attribute) is an outdoor unit or other unit (a unit other than an indoor unit, LOSSNAY unit, or outdoor air processing unit).

Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	M-NET check code	Remarks
1	1000 – 1999	If the wired remote controller and system controller are not used together, the details of the check codes in the error history can be checked using the LED display of the outdoor PC board. To check the error history of the outdoor unit, refer to the outdoor unit service handbook.
2	2000 – 2999	
3	3000 – 3999	
4	4000 – 4999	
5	5000 – 5999	
6	6000 – 6999	
7	7000 – 7999	
8	0 – 999	

Notes:

1. If the beeper does not sound and the OPERATION INDICATOR lamp remains off after the signal was received when the self-check starts, there is no error history.
2. If the beeper sounds 3 times continuously “beep, beep, beep (0.4 + 0.4 + 0.4 seconds)” after the signal was received when the self-check starts, the specified refrigerant address (M-NET address) is incorrect.

3. Unit function selection

This setting method is for Mr. Slim. For CITY MULTI models, set the DIP switches on the indoor PC board and outdoor PC board.
To set the DIP switches, refer to the technical materials for the CITY MULTI models.

Set the functions as necessary using the remote controller. The functions for each unit can be set only from the remote controller.

Select the functions from table 1 that must be set.

Only the refrigerant systems that are connected to indoor units equipped with wireless remote controller receivers can be set from the wireless remote controller operation unit. The refrigerant address cannot be specified using the wireless remote controller operation unit.

Table 1 Function selection settings (For details about the factory settings and modes of each indoor unit, refer to the indoor unit installation manual.)

Note: The items in the following table are representative examples. Because the settings for each mode may vary depending on the model, refer to the indoor unit installation manual for details.

Mode	Settings	Mode no.	Setting no.	Initial setting	Setting
Power failure auto-matic recovery	Not available	01	1		Select unit number 00.
	Available		2		
Indoor temperature detecting	Indoor unit operating average	02	1		
	Set by indoor unit's remote controller		2		
	Remote controller's internal sensor		3		
LOSSNAY connectivity	Not Supported	03	1		
	Supported (indoor unit is not equipped with fresh air intake)		2		
	Supported (indoor unit is equipped with fresh air intake)		3		
Auto operation mode	Auto operation mode Single set point (Available 14°C (58°F) cooling setting) ^{*1,2}	06	1		
	Dual set point (Not available 14°C (58°F) cooling setting) ^{*1,2}		2		
Filter sign	100Hr	07	1		
	2500Hr		2		
	No filter sign indicator		3		
Fan speed	Silent	08	1		
	Standard		2		
	High ceiling		3		
Number of air outlets	4-directional	09	1		
	3-directional		2		
	2-directional		3		
Installed option (high-efficiency filter, etc.)	Without	10	1		
	With		2		
Up/down vane setting ^{*3}	Not setting/Equipped with vanes (vanes angle setup 3)	11	1		
	Equipped with vanes (vanes angle setup 1)		2		
	Equipped with vanes (vanes angle setup 2)		3		
Built-in humidifier	Not equipped	13	1		
	Equipped		2		

*1 It is available when the indoor unit is connected to any of the particular outdoor units.

*2 An optional insulation kit is required.

*3 The setting varies depending on the model.

Function selection procedure (Fig. 5-3, 5-4)

First, it is important to understand the procedure for the function selection. The following procedure explains how to set "LOSSNAY connectivity" in table 1 to "Supported (indoor unit is not equipped with outdoor-air intake)" as an example. For the actual operations, refer to the following procedure.

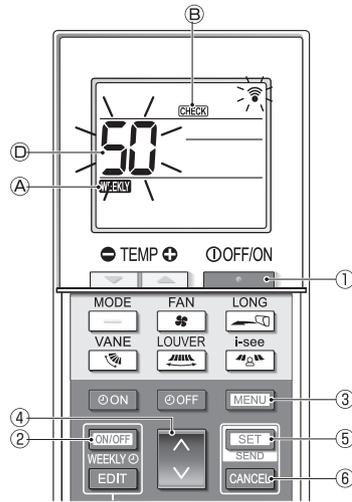


Fig. 5-3

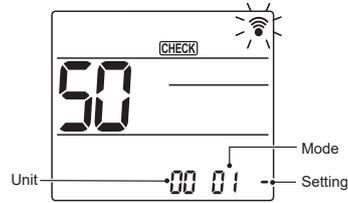


Fig. 5-4

1. Press the **POWER** button ① to stop the air conditioner.

- * If the weekly timer is enabled (**WEEKLY** ④ is on), press the **ON/OFF WEEKLY** button ② to disable it (**WEEKLY** ④ is off).

2. Press the **MENU** button ③ for 5 seconds.

- **CHECK** ⑤ comes on and the unit enters the self-check mode.

3. Press the **MODE** button ④ to set the displayed number ⑥ to "50".

- While pointing the wireless remote controller toward the receiver, press the **SET** button ⑤. (The unit number blinks.)

4. Press the **MODE** button ④ to set the unit number of the indoor unit.

- While pointing the wireless remote controller toward the receiver, press the **SET** button ⑤. (The mode number blinks.)

* When the unit number is transmitted, the selected indoor unit starts operating in the fan mode. You can use this step to confirm which indoor unit corresponds to the unit number you selected to change the functions.

However, if you set the unit number to "00" or "AL", all of the indoor units in the same refrigerant system will start operating in the fan mode.

- * If you transmit a unit number that cannot be selected, the beeper sounds 3 times continuously "beep, beep, beep (0.4 + 0.4 + 0.4 sec.)".

If this occurs, press the **CANCEL** button ⑥, and then set the unit number again while the unit number display is blinking.

- * If the signal was not received correctly, the beeper will not sound or it will beep twice. If this occurs, press the **CANCEL** button ⑥, and then set the unit number again while the unit number display is blinking.

5. Press the **MODE** button ④ to set the mode number.

- While pointing the wireless remote controller toward the receiver, press the **SET** button ⑤. (The setting number blinks.)

At this time, the beeper sound and OPERATION INDICATOR lamp blinking pattern indicate the current setting number for the selected mode number.

Current setting value = 1: Beep (1 sec.) × 1 time
 = 2: Beep (1 sec.) × 2 times
 = 3: Beep (1 sec.) × 3 times

- * If you enter a mode that cannot be set, the beeper sounds 3 times continuously "beep, beep, beep (0.4 + 0.4 + 0.4 sec.)".

If this occurs, press the **CANCEL** button ⑥, and then set the mode number again while the mode number display is blinking.

- * If the signal was not received correctly, the beeper will not sound or it will beep twice. If this occurs, press the **CANCEL** button ⑥, and then set the mode number again while the mode number display is blinking.

6. Press the **MODE** button ④ to select the setting number.

- While pointing the wireless remote controller toward the receiver, press the **SET** button ⑤. (The mode number blinks.)

At this time, the beeper sound and OPERATION INDICATOR lamp blinking pattern indicate the setting number for the selected mode number.

Current setting value = 1: Beep (1 sec.) × 1 time
 = 2: Beep (1 sec.) × 2 times
 = 3: Beep (1 sec.) × 3 times

- * If you enter a number that cannot be set, the originally set number will be used.

- * If the signal was not received correctly, the beeper will not sound or it will beep twice. If this occurs, repeat the procedure from step 5.

7. To set another mode without changing the unit number of the indoor unit, repeat steps 5 and 6.

8. To change the unit number of the indoor unit and perform the function selection, repeat steps 4–6.

9. Press the **POWER** button ① to complete the function selection.

Note:

- After the function selection is complete, do not operate the wireless remote controller for 30 seconds.
- Whenever the function selection is used to change the indoor unit functions after installation, be sure to record all of the settings with a "○" or other mark in the "Initial setting" column of the table.

Applicable Models

■ PCA-AK24/30/36/42NL

Making Sure of Components

Make sure that the following components, along with this manual, are packed in the box.

Component	PAC-SH91MK-E	PAR-SA92MW-E	PAR-SL93B-E
i-see sensor	1	—	—
Wireless remote controller receiver with i-see sensor	—	1	—
Wireless remote controller receiver	—	—	1
Wireless remote controller	—	1	1
Remote control holder	—	1	1
“AAA” LR03 alkaline batteries	—	2	2
4.1×16 wood screws	—	2	2
Cord retaining clips	—	2	2
Connection cord fixing seal (12×30 size)	—	1	1

How to Install

* Be sure to turn the power off before installing.

① Removing the intake grille and the right side panel

- Slide the catch holding the intake grille backwards to open the grille. Remove the screw holding the side panel, and then slide the side panel forward to remove it.



Catch retaining the intake grille

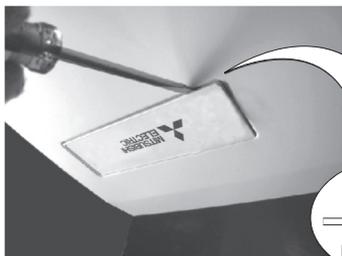


Side panel
Slide forward

Remove the screw holding the side panel

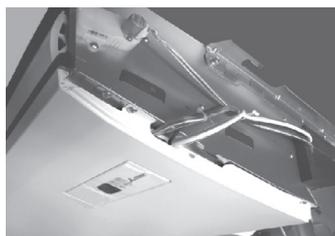
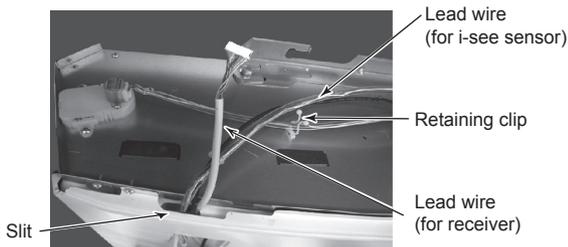
② Removing the existing brand label case

- Remove the brand label case (name plate with MITSUBISHI ELECTRIC) from the bottom right of the unit. If it is difficult to remove the case, use a flat-blade screwdriver, etc., taking care not to damage the panel.



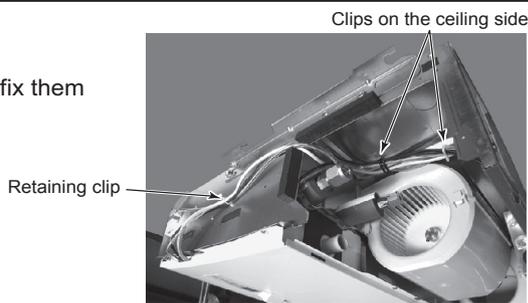
③ Installing to the indoor unit

- Pass the lead wire through the right side of the square hole to which the brand label case was attached, and then pull them through the slit in the right side of the bottom panel.
- Fit the receiver or i-see sensor into the square hole where the brand label case was attached.



④ Laying out the lead wire

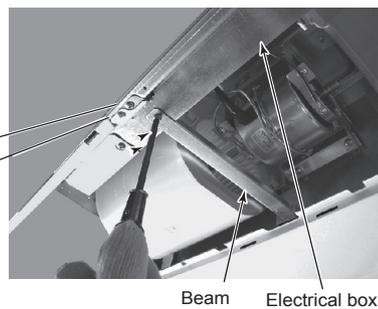
- Pass the lead wire through the retaining clips.
- Layout the lead wire along the vane motor lead wire, then fix them with the clips on the ceiling side of the unit.



⑤ Removing the beam and the electrical box cover

- Remove the beam.
- Loosen the two screws at the bottom of the electrical box cover, and then slide the cover to the left to remove it.
- Pull down the electrical box.

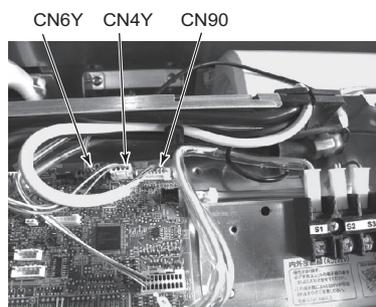
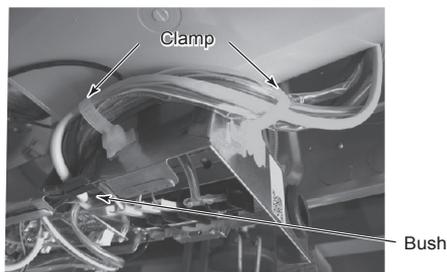
Also on the opposite side { Electrical box fixing screw
Electrical box cover fixing screw



⑥ Connecting the receiver board connector to the control circuit board

<*only when wireless remote controller kit with i-see sensor PAR-SA92MW-E or wireless remote controller receiver PAR-SL93B-E is used. >

- Pass the cord through the bush at the top right of the electrical box.
- Connect the connector to CN90 on the right of the control board.
- If the cord is loose, bundle it using the clamps under the above bush.



* The positions of the connectors may be different according to the model. Please refer to the wiring diagram to confirm the positions of the connectors.

⑦ Connecting the i-see sensor lead wire (radiation temp. sensor (black) and the stepping motor connector (transparent)) to the control circuit board

<*only when wireless remote controller receiver PAC-SH91MK-E or wireless remote controller kit with i-see sensor PAR-SA92MW-E is used. >

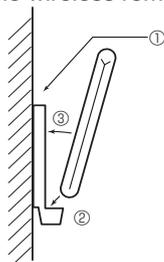
- Pass the cord through the bush at the top right of the electrical parts case.
- Connect the radiation temp. sensor (black) lead wire to CN4Y (white) on the control circuit board.
- Connect the stepping motor (transparent) lead wire to CN6Y (red) on the control circuit board.

⑧ Reinstalling the removed components

- Reinstall the removed components in reverse order. (The brand label case is not needed.)

⑨ Remote control holder

- To install the wireless remote controller on a wall, first attach the remote control holder to a wall.



Fitting remote control into holder

- ① Fix the remote control holder to the wall using the 2 wood screws provided.
- ② Insert the remote control into the holder.
- ③ Push the remote control against the wall.

Removing remote control

- Pull the top of remote control forward.

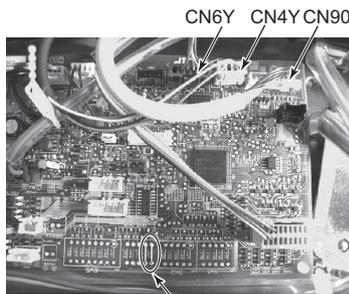
NOTE : The remote signal will reach the receiver over a distance of approx. 7m (23 ft.) in a straight line and approx. 45° left or right. If the infrared receiver is affected by fluorescent light (especially, inverter type), it may not be able to receive the signal. Take this into consideration when installing fluorescent lights or replacing them.

Pair Number Setting

- This is the setting to specify the unit to operate with the wireless remote controller.
- Make setting for J41, J42 (Jumper wire) of indoor controller board and the pair number of wireless remote controller.
- The pair number setting is available with the 4 patterns as shown in the following table. Make setting for the pair number (J41, J42) of indoor controller board and the pair number of wireless remote controller which is used as shown in the following table. *The initial setting is Pair No. "0".

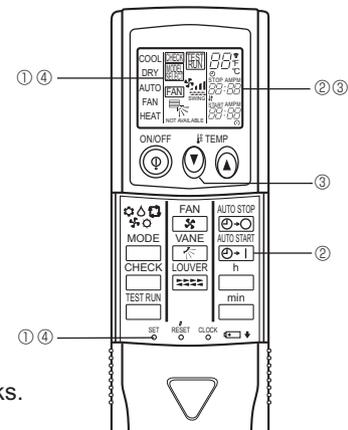
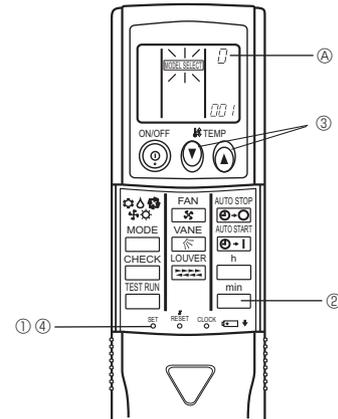
- ① Press the SET button with something sharp at the end.
Start this operation from the status of remote controller display turned off.
MODEL SELECT blinks and Model No. is lighted.
- ② Press the  button twice continuously. Pair No. "0" blinks.
- ③ Press the temp  button to set the pair number you want to set.
- ④ Press the SET button with something sharp at the end.
Set pair number is lighted for 3 seconds then turned off.

① Pair No. of wireless remote controller	Indoor PC board
0	Initial setting
1	Cut J41
2	Cut J42
3 ~ 9	Cut J41, J42



Jumper wire (J41, J42)

* The positions of the connectors may be different according to the model.
Please refer to the wiring diagram to confirm the positions of the connectors.

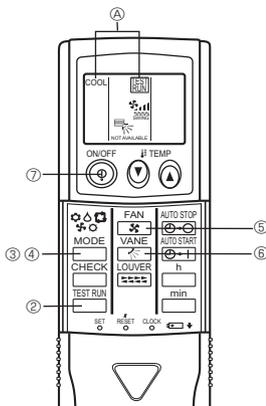


Function Selection of Wireless Remote Controller

- Temperature display °C/°F setting (Change of temp mode from °F to °C)
 - ① Press the set button with something sharp at the end. **MODEL SELECT** blinks.
 - ② Press the  button. "F." blinks.
 - ③ Press the  button. "C." blinks.
 - ④ Press the SET button with something sharp at the end.
MODEL SELECT is lighted for three seconds, then turned off.

Test Run

Measure an impedance between the power supply terminal block on the outdoor unit and the ground with a 500V Megger and check that it is equal to or greater than 1.0 MΩ.



- ① Turn on the main power to the unit.
- ② Press the  button twice continuously.
(Start this operation from the status of remote controller display turned off.)
① **TEST RUN** and current operation mode are displayed.
- ③ Press the  button to activate COOL mode, then check whether cool air is blown out from the unit.
- ④ Press the  button to activate HEAT mode, then check whether warm air is blown out from the unit.
- ⑤ Press the  button and check whether strong air is blown out from the unit.
- ⑥ Press the  button and check whether the auto vane operates properly.
- ⑦ Press the ON/OFF button to stop the test run.

NOTE : • Point the remote controller towards the indoor unit receiver while following steps ② to ⑦.
• It is not possible to run in FAN, DRY or AUTO mode.

Function Selection

This setting is available only for Mr. Slim model. CITY MULTI model can be set by dip switch of indoor/outdoor control circuit board. Refer to technical data of CITY MULTI model to set dip switch.

Each function can be set according to necessity using the remote controller.

The setting of function for each unit can only be done by the remote controller.

Select function available from the Table3. Function selection using wireless remote controller is available only for refrigerant system with wireless function. Refrigerant address cannot be specified by the wireless remote controller.

The article below describes how to set "LOSSNAY connectivity" into "supported (indoor unit is not equipped with outdoor-air intake)" in Table 3 as an example.

① Go to the function select mode

Press the button (F) twice continuously.

(Start this operation from the status of remote controller display turned off.)

is lighted and "00" blinks.

Press the temp button (C) once to set "50". Direct the wireless remote controller toward the receiver of the indoor unit and press the button (A).

② Setting the unit number

Press the temp button (C) and button (D) to set the unit number "00". Direct the wireless remote controller toward the receiver of the indoor unit and press the button (B).

③ Selecting a mode

Enter 03 to change the LOSSNAY connectivity setting using the button (C) and button (D). Direct the wireless remote controller toward the receiver of the indoor unit and press the button (A)

Current setting number:
 1=1 beep (1 second)
 2=2 beeps (1 second each)
 3=3 beeps (1 second each)

* If a mode number that can not be recognized by the unit is entered, 3 beeps (3 beeps of 0.4 seconds duration) will be heard.

Reenter the mode number selecting.

* If the signal was not received by the sensor or an error occurred during transmission, you will not hear a beep or a "double beep" may be heard. Press the button again.

④ Selecting the setting number

Use the button (C) and button (D) to change the LOSSNAY connectivity setting to 02. Direct the wireless remote controller toward the sensor of the indoor unit and press the button (A).

→ At this time, current setting number for selected mode number will be output by the interrupted buzzer sounds and the blinks of operation indicator.

Output : setting number = 1 → beep beep (0.4 second + 0.4 second) × 1
 2 → beep beep (0.4 second + 0.4 second) × 2
 3 → beep beep (0.4 second + 0.4 second) × 3

* If a setting number that can not be recognized by the unit is entered, 3 beeps (3 beeps of 0.4 seconds duration) will be heard (unit will beep only).

Reenter the setting number selecting.

* If the signal was not received by the sensor or an error occurred during transmission, you will not hear a beep or a "double beep" may be heard.

Press the button again.

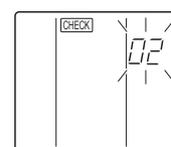
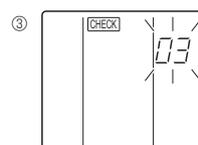
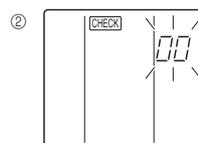
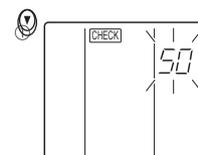
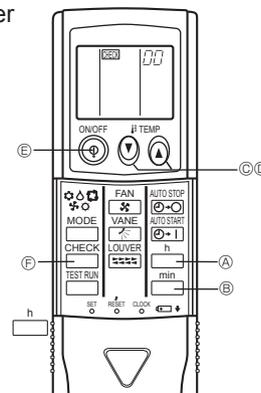
* If the number that can not be set is input, the former setting number will be set.

⑤ To select multiple functions continuously

Repeat steps ③ and ④ to change multiple function settings continuously.

⑥ Complete function selection

Direct the wireless remote controller toward the sensor of the indoor unit and press the button (E).



NOTE : Whenever changes are made to the function settings after construction or maintenance, be sure to record the added functions with an "o", in the "Check" column provided on the chart.

PAC-SH91MK-E/PAR-SA92MW-E/PAR-SL93B-E

Other function selections

Now that you know how to change LOSSANY connectivity setting, there are several other settings that can be changed as well. The following table lists the various settings that can be changed through the remote controller and the default settings.

Table 3.

Function	Settings	PCA-AK
Power failure automatic recovery	Not available	*1
	Available	*1
Indoor temperature detecting	Indoor unit operating average	○
	Set by indoor unit's remote controller	
	Remote controller's internal sensor	
LOSSNAY connectivity	Not supported	○
	Supported (indoor unit is not equipped with outdoor-air intake)	
	Not supported (indoor unit is not equipped with outdoor-air intake)	
Auto mode (only for PUZ)	Energy saving cycle automatically enabled	○
	Energy saving cycle automatically disabled	
Filter sign	100Hr	
	2500Hr	○
	No filter sign indicator	
Fan speed	Quiet	
	Standard	○
	High ceiling	
Up/down vane setting	No vanes	
	Equipped with vanes (No.1 set)	○
	Equipped with vanes (No.2 set)	

*1 Power failure automatic recovery initial setting depends on the connecting outdoor unit.

Things to remember when entering function selections:

The basic procedure for entering function selections is the same as described for switching between LOSSNAY connectivity. However, there are some differences at step ② for selecting the unit number, step ③ for selecting the mode number and step ④ for selecting the setting number.

The following Tables 4 and 5 list the various function settings, mode numbers and setting numbers.

Table 4 details the function of the entire refrigerant system while Table 5 shows the function that can be set for the indoor unit.

Table 4. Itemized functions of the entire refrigerant system (select unit number 00)

Mode	Settings	Mode no.	Setting no.	Check	Remarks
Power failure automatic recovery	Not available	01	1		
	Available (Approximately 4-minutes wait-period after power is restored.)		2		Approximately 4-minutes wait-period after power is restored.
Indoor temperature detecting	Indoor unit operating average	02	1		
	Set by indoor unit's remote controller		2		
	Remote controller's internal sensor		3		
LOSSNAY connectivity	Not supported	03	1		
	Supported (indoor unit is not equipped with outdoor-air intake)		2		
	Not supported (indoor unit is not equipped with outdoor-air intake)		3		
Auto mode (only for PUZ)	Energy saving cycle automatically enabled	05	1		
	Energy saving cycle automatically disabled		2		

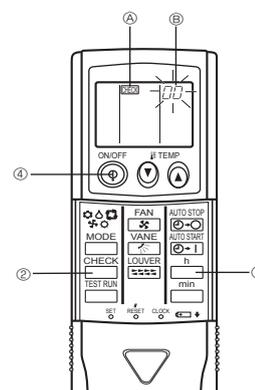
Table 5. Itemized functions of the indoor unit (select unit numbers 01 to 02 or 07)

Mode	Settings	Mode no.	Setting no.	Check	Remarks
Filter sign	100Hr	07	1		
	2500Hr		2		
	No filter sign indicator		3		
Fan speed	Quiet	08	1		
	standard		2		
	High ceiling		3		
Up/down vane setting	No vanes	11	1		
	Equipped with vanes (No.1 set)		2		
	Equipped with vanes (No.2 set)		3		

- ② Setting the unit numbers
Set "00" as the unit number when setting function from Table 4.
When setting function from Table 5.
- When setting function for an indoor unit in an independent system, set the unit number to 01.
- When setting function for a simultaneous-Twin indoor unit system, assign unit numbers from 01 to 02 to each indoor unit.
- When setting the same functions for an entire simultaneous Twin-indoor unit system, assign "07" as the unit number.
- ③ Selecting the mode number
Select from Table 4 and Table 5.
- ④ Selecting the setting number.

Self-Check

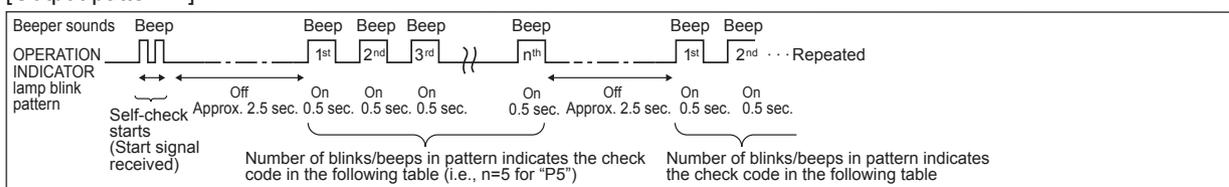
- ① Turn on the main power to the unit.
- ② Press the  button twice continuously.
(Start this operation from the status of remote controller display turned off.)
A  begins to light.
B «00» begins to blink.
- ③ While pointing the remote controller toward the unit's receiver, press the  button. The check code will be indicated by the number of times that the buzzer sounds from the receiver section and the number of blinks of the operation lamp.
- ④ Press the ON/OFF button to stop the self-check.



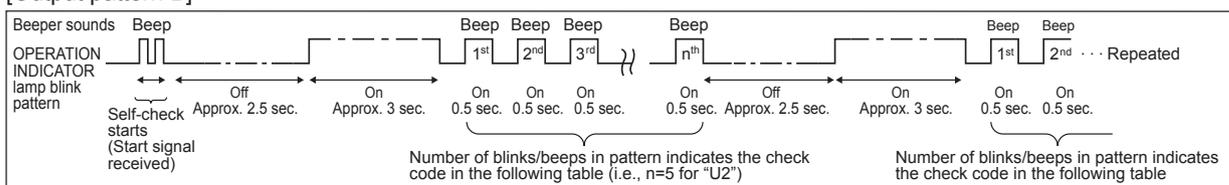
● Refer to the following tables for details on the check codes.

① Output pattern (Mr.Slim model / CITY MULTI model)

[Output pattern A]



[Output pattern B]



② Check code (Mr.Slim model)

[Output pattern A] Errors detected by indoor unit

Wireless remote controller	Wired remote controller	Symptom	Remark
Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	Check code		
1	P1	Intake sensor error	
2	P2, P9	Pipe (Liquid or 2-phase pipe) sensor error	
3	E6, E7	Indoor/outdoor unit communication error	
4	P4	Drain sensor error/Float switch connector open	
5	P5	Drain pump error	
6	P6	Freezing/Overheating safeguard operation	
7	EE	Communication error between indoor and outdoor units	
8	P8	Pipe temperature error	
9	E4	Remote controller signal receiving error	
10	-	-	
11	-	-	
12	Fb	Indoor unit control system error (memory error, etc.)	
No sound	--	No corresponding	

[Output pattern B] Errors detected by unit other than indoor unit (outdoor unit, etc.)

Wireless remote controller Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	Wired remote controller Check code	Symptom	Remark
1	E9	Indoor/outdoor unit communication error (Transmitting error) (Outdoor unit)	For details, check the LED display of the outdoor controller board.
2	UP	Compressor overcurrent interruption	
3	U3,U4	Open/short of outdoor unit thermistors	
4	UF	Compressor overcurrent interruption (When compressor locked)	
5	U2	Abnormal high discharging temperature/ insufficient refrigerant	
6	U1,Ud	Abnormal high pressure (63H worked)/Overheating protection operation	
7	U5	Abnormal temperature of heat sink	
8	U8	Outdoor unit fan protection stop	
9	U6	Compressor overcurrent interruption/Abnormal of power module	
10	U7	Abnormality of super heat due to low discharge temperature	
11	U9,UH	Abnormality such as overvoltage or voltage shortage and abnormal synchronous signal to main circuit/Current sensor error	
12	—	—	
13	—	—	
14	Others	Other errors (Refer to the technical manual for the outdoor unit.)	

*1 If the beeper does not sound again after the initial 2 beeps to confirm the self-check start signal was received and the OPERATION INDICATOR lamp does not come on, there are no error records.

*2 If the beeper sounds 3 times continuously “beep, beep, beep (0.4 + 0.4 + 0.4 sec.)” after the initial 2 beeps to confirm the self-check start signal was received, the specified refrigerant address is incorrect.

• On wireless remote controller

The continuous buzzer sounds from receiving section of indoor unit.

Blink of operation lamp

• On wired remote controller

Check code display in the LCD.

③ Check code (CITY MULTI model)

[Output pattern A] Errors detected by indoor unit or LOSSNAY unit

[Output pattern B] Errors detected by unit other than indoor unit (outdoor unit, etc.)

Wireless remote controller Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	Wired remote controller Check code	Remark
1	1000 ~ 1999	
2	2000 ~ 2999	
3	3000 ~ 3999	
4	4000 ~ 4999	
5	5000 ~ 5999	
6	6000 ~ 6999	
7	7000 ~ 7999	
8	0000 ~ 0999	
9	8000 over	

*1 Refer to service handbook of outdoor unit for the detail.

*2 If the beeper does not sound again after the initial 2 beeps to confirm the self-check start signal was received and the OPERATION INDICATOR lamp does not come on, there are no error records.

*3 If the beeper sounds 3 times continuously “beep, beep, beep (0.4 + 0.4 + 0.4 sec.)” after the initial 2 beeps to confirm the self-check start signal was received, the specified address is incorrect.

• On wireless remote controller

The continuous buzzer sounds from receiving section of indoor unit.

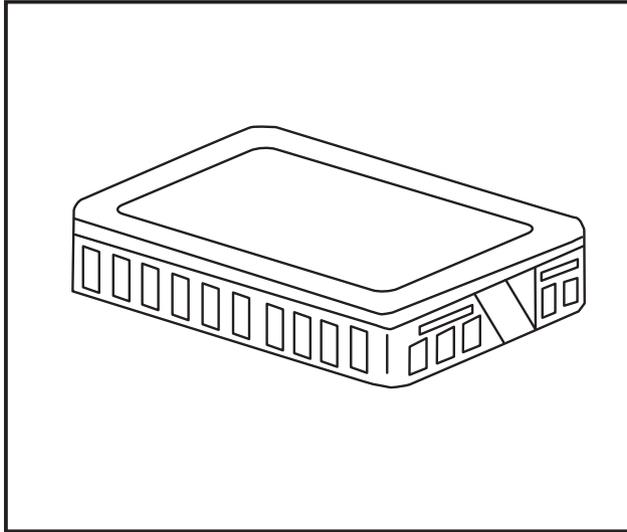
Blink of operation lamp

• On wired remote controller

Check code display in the LCD.



Figure



Descriptions

Enables to pick up the room temperature at the remote position.

Applicable Models

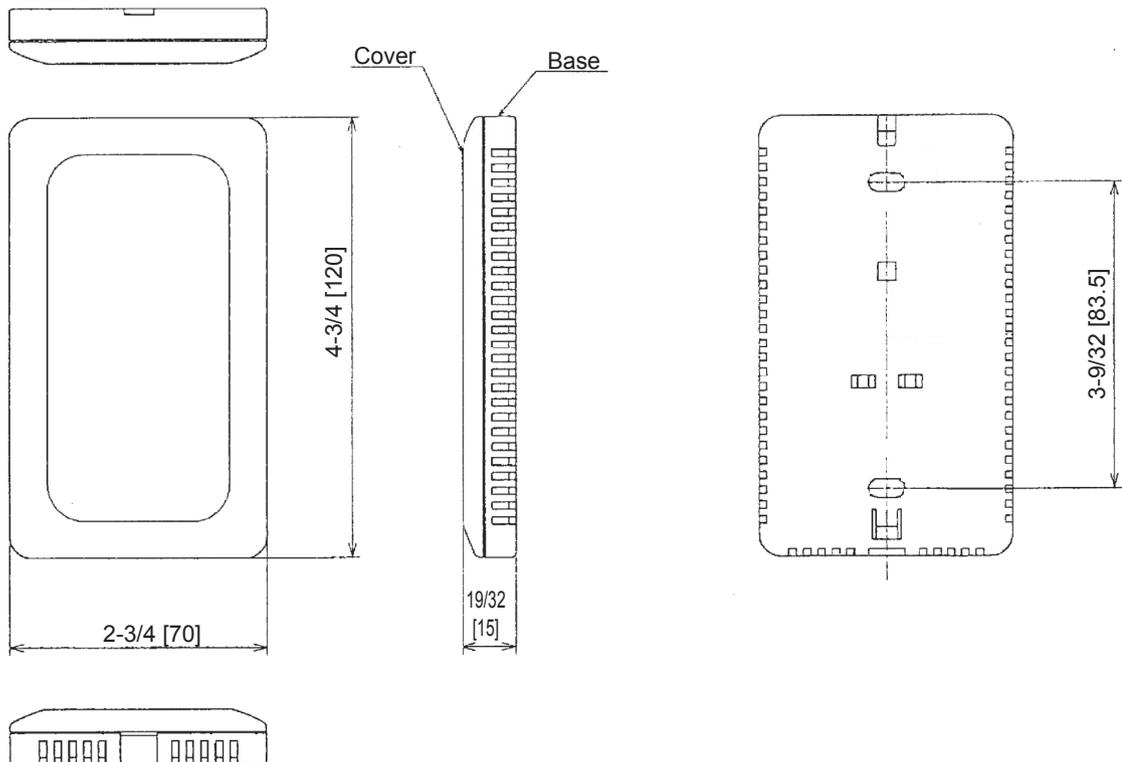
- SLZ-AF09/12/15/18NL
- SEZ-AE09/12/15/18NL
- PKA-AL12/18NL
- PKA-AK24/30/36NL
- PLA-AE12/18/24/30/36/42/48NL
- PEAD-AA12/18/24/30/36/42NL
- PVA-A12/18/24/30/36/42NL

Specifications

External dimensions (mm)	120 (H) x 70 (W) x 15 (D)
Exterior	White gray (Munsell 4.48Y 7.92/0.66) Material: ABS resin
Operating conditions	Temperature: -20 to 65°C Humidity: 30 to 90% RH (no condensation)
Installation method	Mounting on single-type switch box (JIS C8336) or directly mounting on wall
Accessory	2-wire cable (12m), Connector with post, Fixing screw (x2)
When combining with environmental measurement controller	
Temperature measuring range	-20 to 65°C
Measurement resolution	0.1°C (10 to 35°C), 0.5°C (other temperature ranges)

Dimensions

Unit: inch [mm]



How to Use / How to Install

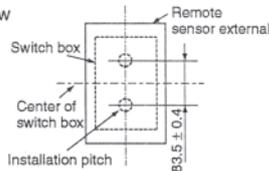
1 How to Install

(1) Determine the installation of the remote sensor (switch box).

The following items must be observed.

- ① Select a place where the remote sensor will detect an average temperature of the room, and where the sensor will not be subject to direct sunlight, heat sources, or the blow-off from the air conditioner, etc.
- ② Install the sensor within the length of the cable provided (12m).
(The cable cannot be extended. If extended, it may cause misoperation due to noise.)
- ③ The following parts must be procured at the site.

- Cross-recessed pan head screw
M4 Tow screws
- Single switch box
- Thin steel conduit
- Lock nut, bushing



(2) Connect the wires.

- Connect the 2-core cable to the terminal block in the lower case. Peel the sheath of the 2-core cable as shown in Fig.1, and correctly wire it as shown in Fig.2.

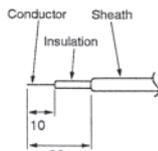


Fig.1

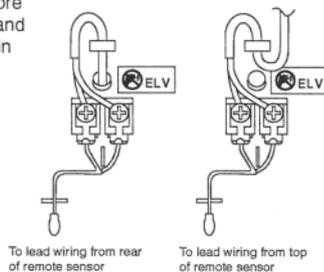


Fig.2

- The wiring connection of the indoor unit's electrical box and remote sensor is shown in Fig.3. There are three methods of connecting the 2-core cable to the electrical box.

Exchange 2-core cable (connector 20)

- ① When using the connector attached to the end of the 2-core cable as it is.
- ② When cutting the connector attached to the end of the 2-core cable and connecting the cable to the terminal block in the I.B. (Indoor Board).
- ③ When using the enclosed post for connection and convert cable.

The above three methods are used according to the indoor unit being used. If the 2-core cable is to be embedded in the wall, follow Fig.4.

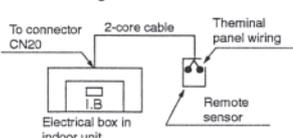


Fig.3

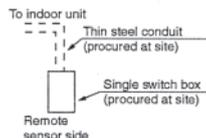
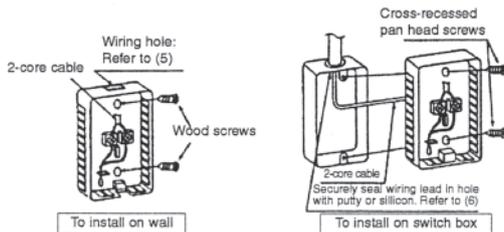


Fig.4

(3) Install the lower case on the wall or switch box.

NOTE The recommended tightening torque for installing the 2-core cable to the terminal block is 1.17N·m.



CAUTION

- If the screws are tightened too hard, the case may break or deform.
- Install the sensor on a flat wall. If installed on a bumpy wall, the case may break or trouble may occur.

(4) Fit the upper case.

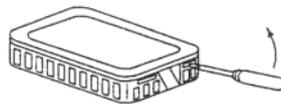


Catch the two upper claws first, and fit the case as shown on the left.

CAUTION

- Securely fit the case until a catching sound is heard. It may drop off if it is not fitted securely.

To remove the case, fit a flat-flap screwdriver into the claw section as shown below, and move the screwdriver in the direction of the arrow.

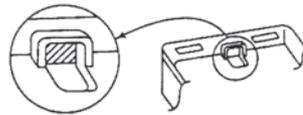


CAUTION

- Do not turn the screwdriver when it is fit into the claw section as the claws may be broken.

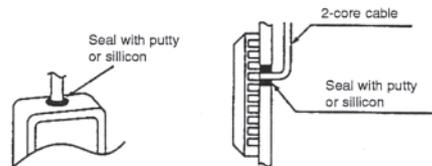
(5) Wiring hole for direction installation on wall, etc.

Cut the thin section (shaded section) of the lower case with a knife or pair of nippers, etc. The 2-core cable connected to the terminal block is led out from here.



(6) Securely seal the wiring lead hole with putty or silicon to prevent dew, water drops, cockroaches and other insects from entering.

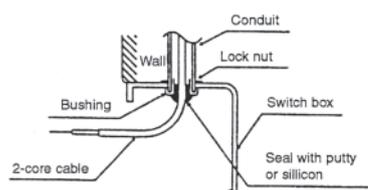
- When installing directly on the wall, seal the section cut on the lower case with putty or silicon.
If the wiring is to be passed through a hole in the wall (when leading the wiring from the rear of the remote sensor), seal the hole in the same manner.
- When installing on a switch box, seal the connection of the switch box and conduit with putty or silicon.



To lead wiring from top of remote sensor.

To lead wiring from rear of remote sensor.

To install directly on wall



To use switch box

2 Setting of indoor unit

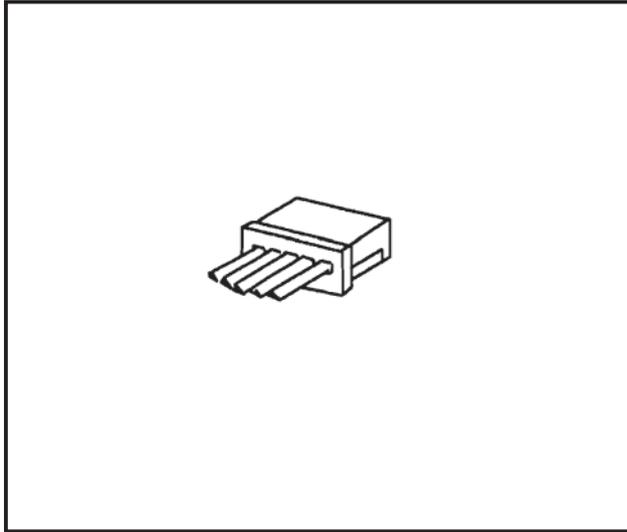
When the remote sensor is connected to the indoor unit and room temperature detection position is changed, reset the setting of "Set temp. 4-deg. up" in the heating mode as shown below.

- ① K control models : DIP switch Nos 1-6 on the control PCB of the indoor unit.
- ② M-NET control models : DIP switch Nos 3-8 on the control PCB of the indoor unit.
- ③ A control models : Refer to A-control air-conditioners SERVICE TECHNICAL GUIDE.



Connector Cable for Remote Display PAC-SA88HA-E/PAC-725AD-E

Figure



Descriptions

- This adapter enables control of several units with a multiple remote control display.

Applicable Models

- SLZ-AF09/12/15NL
- SEZ-AE09/12/15/18NL
- PEAD-AA09/12/18/24/30/36/42NL
- PVA-AA12/18/24/30/36/42NL

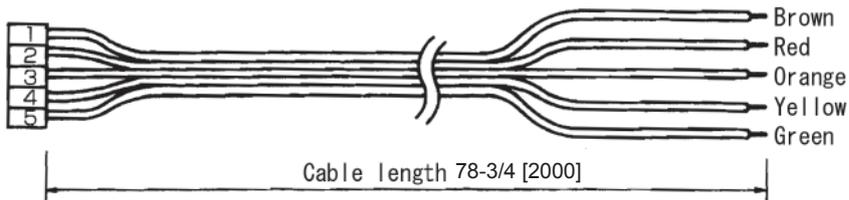
Specifications

Function	Connecting cable to output status signal of the air conditioner, and ON/OFF by external (pulse) signal.
Input signal	Pulse signal (no voltage instantaneous ON contact) Pulse duration 200ms or more.
Connector	5P (connector to CN51 or CN52 on indoor unit control board)
Cable type	5-wire vinyl cable, for extension: sheathed vinyl cord or cable (0.5 to 1.25mm ²)
Cable length	2m (max. 10m when extended locally)
Output capacity	DC12V 75mA (Max 0.9W)

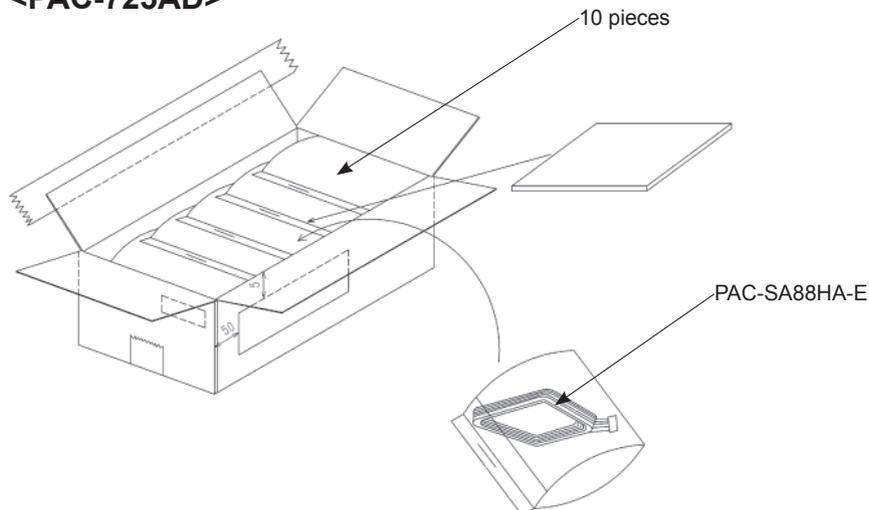
Dimensions

Unit: inch [mm]

<PAC-SA88HA-E>



<PAC-725AD>



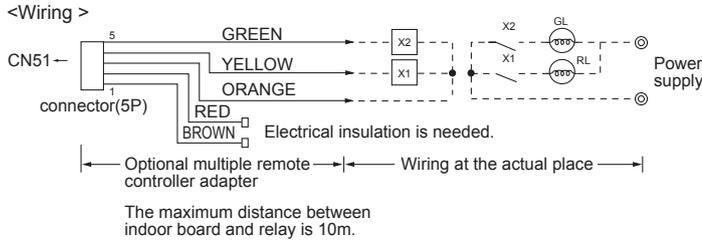
How to Use / How to Install

MULTIPLE REMOTE CONTROL DISPLAY

You can control several units with a multiple remote control display, by wiring an optional multiple remote controller adapter (PAC-SA88HA-E) with relays and lamps on the market.

How to wire

- (1) Connect the multiple remote controller adapter to the connector CN51 on the indoor controller board.
- (2) Wire three of the five wires from the multiple remote controller adapter as shown in the figure below.



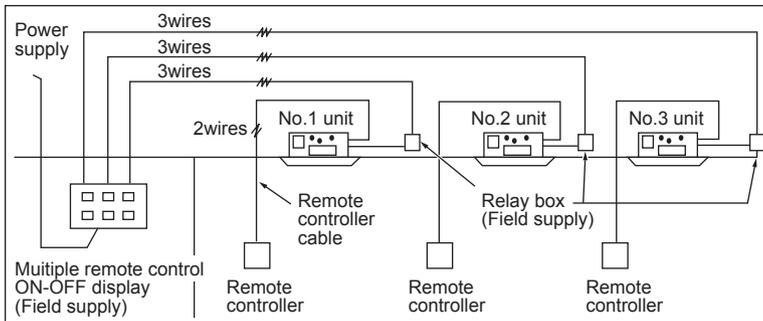
[Notes on Signs]

X1:Relay (for operation lamp)
 X2:Relay (for check lamp)
 RL:Operation Lamp
 GL:Check Lamp

[Field supplied parts]

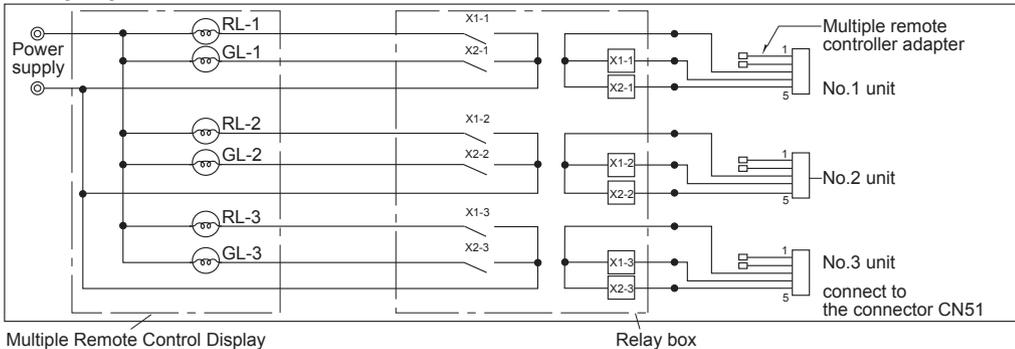
Relays:12V DC with rated coil power consumption below 0.9W.
 Lamps:Matching to power supply voltage.

<System>



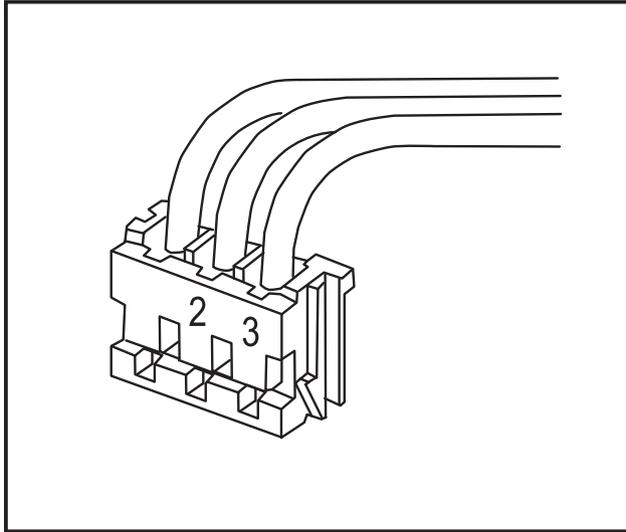
(Operation check)

<Wiring diagram>





Figure



Descriptions

- Operation other than ON/OFF (adjustment of temperature, fan speed, and air direction, for example) can be performed even when remote controller operation is prohibited.

Applicable Models

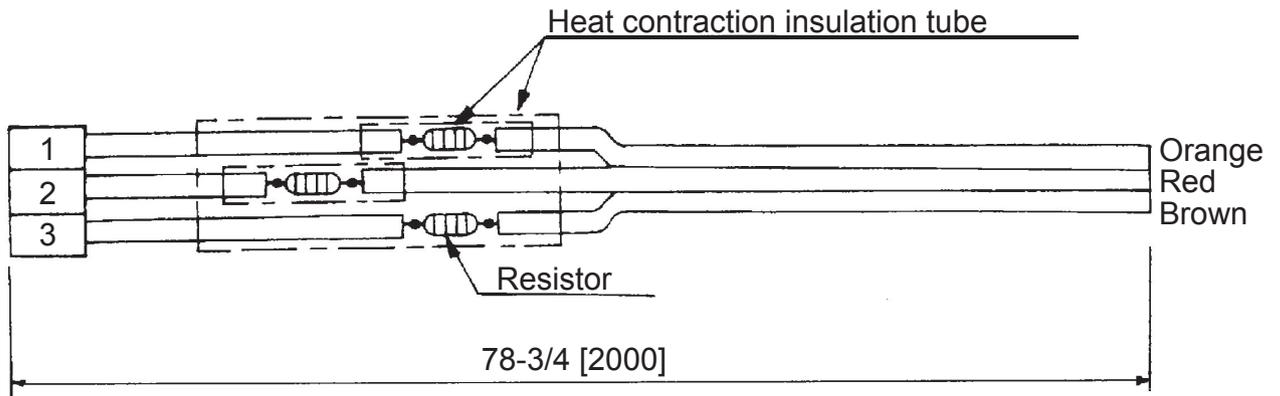
- SLZ-AF09/12/15/18NL
- SEZ-AD09/12/15/18NL
- PKA-AL12/18NL
- PKA-AK24/30/36NL
- PLA-AE12/18/24/30/36/42/48NL
- PEAD-AA09/12/15/18/24/30/36/42NL
- PVA-AA12/18/24/30/36/42NL

Specifications

Function	ON/OFF by external signal External signal ON (remote control disabled) / OFF (remote control enabled) switch able
Input signal	No-voltage contact (ON/OFF level signal)
Connector	3P (connected to CN32 on outdoor unit control board)
Cable type	3-wire cable, for extension: Sheathed vinyl cord or cable (0.5 to 1.25mm ²)
Cable length	2m (max. 10m when extended locally)

Dimensions

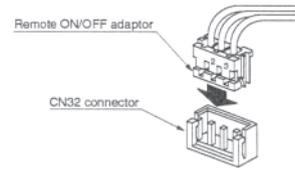
Unit: inch [mm]



How to Use / How to Install

1 Connecting to the Indoor Unit

1. Connect to the connector CN32 on the indoor controller board.
2. Press the connector for the remote ON/OFF adaptor into the CN32 connector.
The connector can only be connected in one direction only. Do not force the connection.



2 Locally Procured Wiring

With the remote ON/OFF adaptor, variations of connection method with the locally installed circuit will provide different types of operating configurations.

Example: External timer operation, remote control operation

1. Basic Connection Method

SW1 - Operating switch
Performs operation/stopping of indoor unit.

SW2 - Selecting switch
For selecting whether the operation/stopping is to be performed by external circuit or remote control.*

* Also includes system controller (central controller).

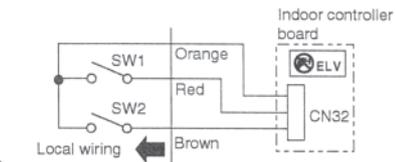
2. Switch Settings (Refer to table at right for details.)

SW2 - If on.

- Operation/stopping cannot be controlled from remote controller.
- Other operations (such as temperature settings and changing fan speed) can be performed.
- Operation/stopping can be performed by SW1.

SW2 - If off.

- Operations can be performed from remote controller.
- Operation/stopping cannot be performed by SW1.

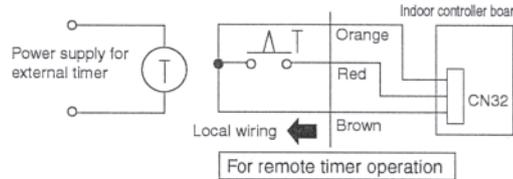
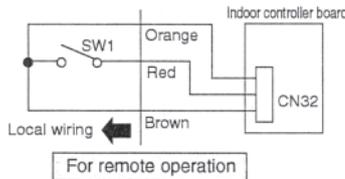


		SW2	
		ON	OFF
Remote controller	ON	Cannot perform operation/stopping	Can perform operation/stopping
	OFF	Operation	Cannot perform operation/stopping

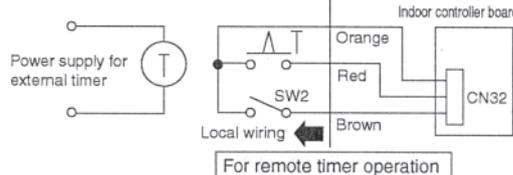
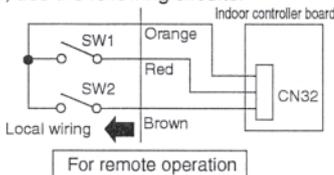
3 Examples of Usage

In either case, there is a 5 to 6 second delay from the time when the operating command is sent until the unit operates.

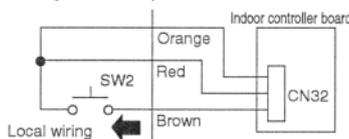
1. To perform operation/stopping by only remote operation or external timer and to prohibit operation/stopping by the remote controller, use the following circuits.



2. To perform operation/stopping by remote operation or external timer and allow operation/stopping by the remote controller, use the following circuits.

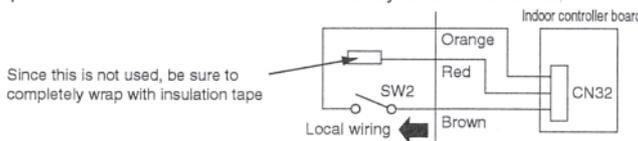


3. To start operation by remote operation and then freely use remote controller, use the following circuit.



Use a momentary switch (a switch that is turned on manually and turns off automatically) for SW2.
Press SW2 (for 1 second or more) and the operation starts. After this, the remote controller can be used for operations.

4. To permit/prohibit the use of the remote controller by an external circuit.

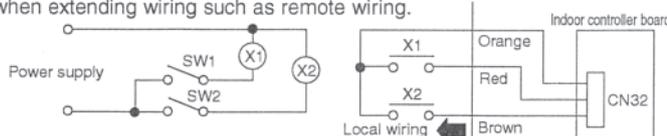


If SW2 is on, operation cannot be performed by the remote controller.
If SW2 is off, operation is permitted.

4 Wiring Restrictions

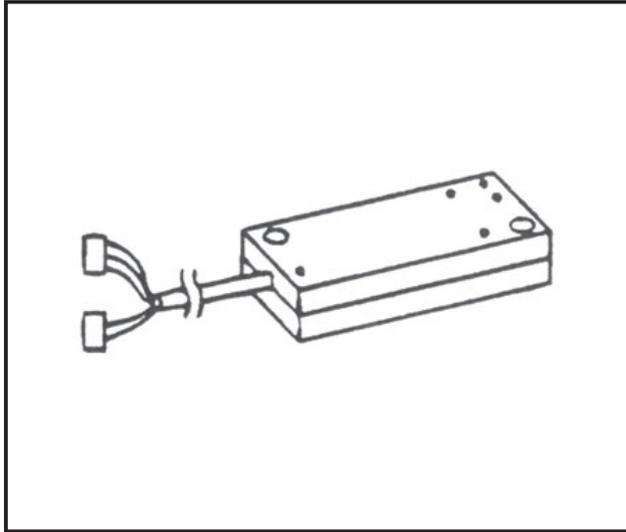
Keep the length of wire from the circuit board of the indoor unit within 10 meters. Excessive length could cause improper operation.

Use a transit relay when extending wiring such as remote wiring.





Figure



Descriptions

Extraction of non-voltage contact output.

*Use of optional [Remote Operation Adapter] and "remote display panel" Part to be provided at your site) provides non-voltage contact outputs of signals (operation, error) and operation/stop input function.

Unable to use with wireless remote controller. (except for PKA-RP-HAL/KAL)

Applicable Models

- SLZ-AF09/12/15/18NL
- SEZ-AD09/12/15/18NL
- PLA-AE12/18/24/30/36/42/48NL
- PEAD-AA09/12/18/24/30/36/42NL
- PVA-AA12/18/24/30/36/42NL

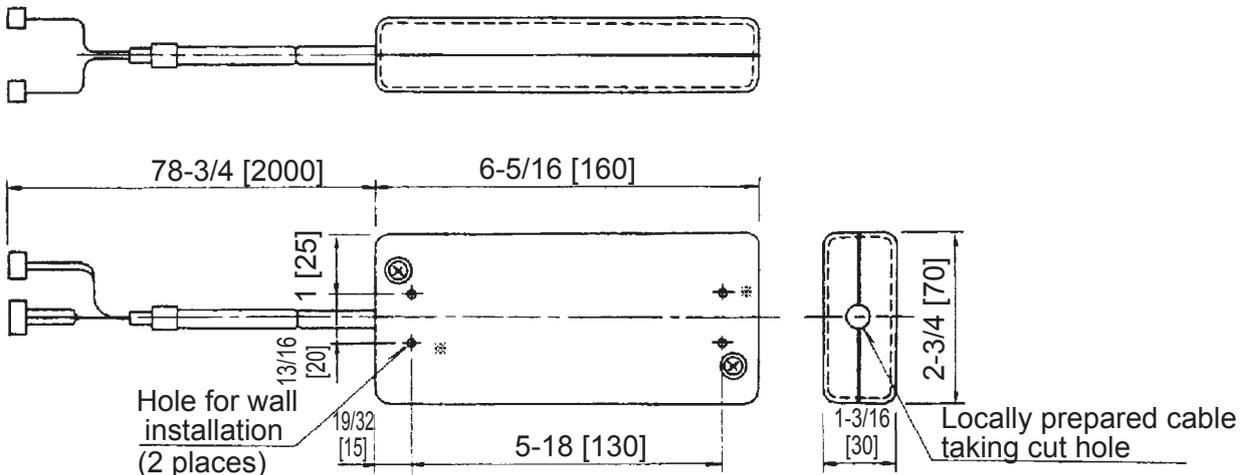
Specifications

Power	Supplied from indoor unit	
External dimensions (mm)	160 x 70 x 30	
Exterior	Material: ABS resin, Color: Gray (Munsell 3.07Y 6.16/0.33)	
Weight	200g	
Operating conditions	Indoor only Temperature: 0 to 40°C, Humidity: 35 to 85%RH (no condensation)	
Connecting cable (indoor unit)	5-wire (3 + 2) cable with connector (9-pin, 4-pin)	
Output signal	No-voltage "a" contact (relay contact method)	
	Number of Contacts	2 (Operation / Alarm)
	Contact capacity	200V AC (30V DC)/1A or less
	Minimum load	10mA
Input signal	Pulse signal (instantaneous non-voltage "a" contact), pulse width: 200ms or more	
	Number of Contacts	1 (start/stop)
Input/output signal cable (locally prepared)	Type	CV, CVS, or equivalent sheathed vinyl cord/cable
	Diameter	Twisted: 0.5 to 1.25mm ² , Single: Ø0.65 to Ø1.2mm
	Distance	Output signal cable: Max. 100m Input signal cable: Max. 10m (Extension relay must be used when exceeding 10m)

* This kit cannot be used with a wireless remote controller.
Water leakage alarm will not be displayed if the unit is built into the ceiling (PDH)

Dimensions

Unit: inch [mm]

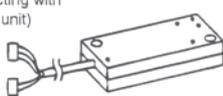
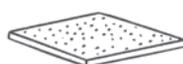


How to Use / How to Install

1 Confirming the Supplied Parts

(1) Parts Provided

Check that the box includes the following parts in addition to this installation manual.

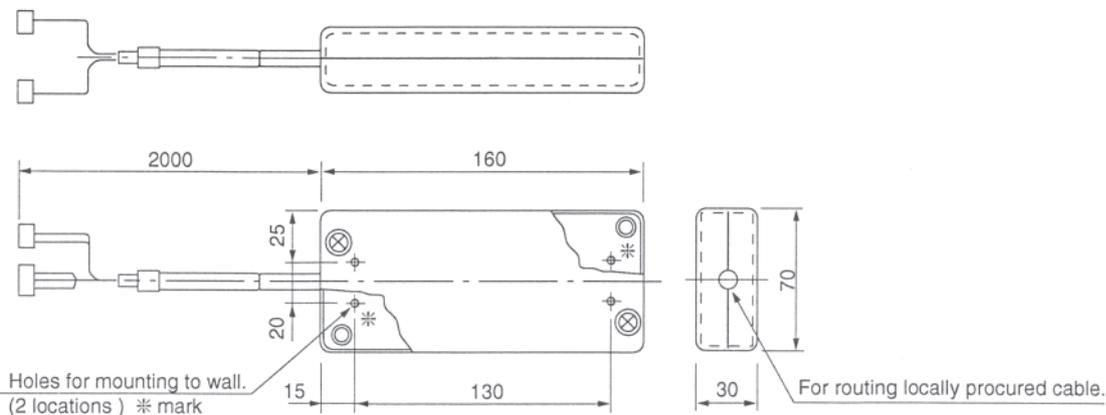
Parts	① Remote operation adaptor unit	② Cord clamp	③ Wall mount bracket
Shape	(with 2 meter wire for connecting with indoor unit) 	(Use this clamp if the local wiring is too thick to be held by the clamp inside the main unit.) 	
Quantity	1	1	1
Parts	④ Screws for mounting ③	⑤ Cushion material	⑥ Tie-wrap
Shape	 3.5 x 12 (Black)	(With adhesive on both sides.) 	(Use this for bundling lead wires.) 
Quantity	4	1	5
Parts	⑦ Cord clamp	⑧ Screws for mounting ⑦	⑨ Screws for mounting main unit
Shape		 3.5 x 12 (Black)	 3.5 x 12 (Black)
Quantity	5	5	2

(2) Locally Procured Parts

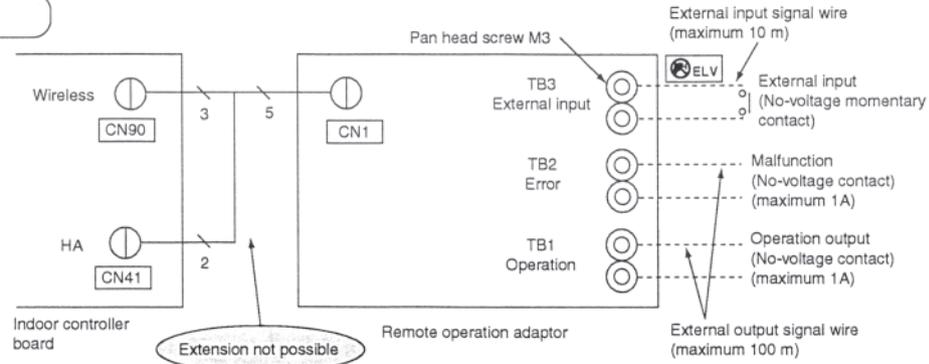
Note : Please keep LVD. LVD;Low Voltage Directive (EC Directive of Europe)
Apply some countermeasure for wiring and relay not to be touched from outside.
① Wiring should be covered by the insulation tube. ② Use relay with EU regulation.

Item	Part Name	Model & Specifications
External output function	External signal output wire	Use a vinyl cord with sheath or cable Electric wire type: CV, CVS or equivalent Electric wire size: 0.5 mm ² to 1.25 mm ² Single wire: ϕ 0.65 mm to ϕ 1.2 mm
	Display lamp, etc.	No-voltage contact AC 220 to 240 V (DC30V), 1A or less
External input function	External signal input wire	Use a vinyl cord with sheath or cable Electric wire type: CV, CVS or equivalent Electric wire size: 0.5 mm ² To 1.25 mm ² (Single wire: ϕ 0.65 mm to ϕ 1.2 mm)
	Switch	No-voltage momentary contact (Operation \leftrightarrow Stop is switched by input of a pulse of 200 ms or more)

2 External Dimension Drawing



3 Wiring



⚠ Caution

- 1) TB3 is a dedicated terminal for contact input. Do not apply voltage. Applying voltage will cause damage to the circuit board inside the for the indoor unit controller.
- 2) Always use the cable provided for connecting the unit to the indoor unit. Never make modifications to extend this cable. Extensions could cause the cable to be affected by external noise which could lead to mis-operation. If an extension is needed, refer to specification chart in "6. Product Specifications" a follow it when extending the external signal wire.

<Connecting to the indoor unit>

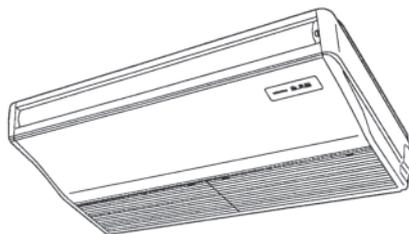
- ① If external output functions are used Insert the 9-electrode (3 core) side of the cable provided into CN90 on the controller circuit board for the indoor unit.
- ② If external input functions are used Insert the 4-electrode (2 core) side of the cable provided into CN41 on the controller circuit board for the indoor unit.

* The connector can only be inserted in one direction. Be sure to check that the connector is in the proper direction before inserting. Forcing the connector will cause damage.

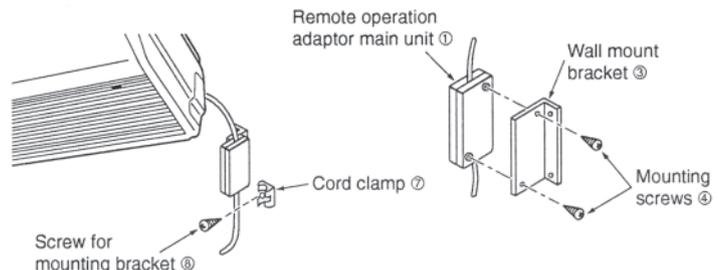
4 How to Install

There are three ways to mount the remote operation adaptor main unit: [A] Using mounting bracket, [B] Mounting directly, and [C] Using the cushion material.

(1) Installation Example (Suspended Type)



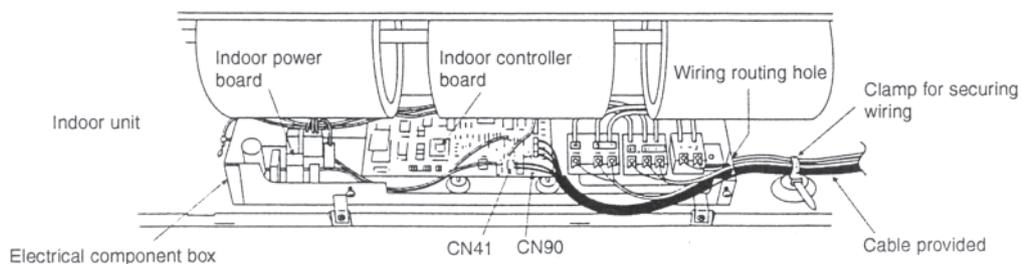
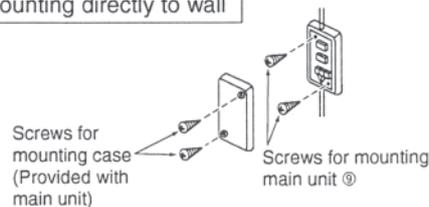
[A] Mounting to wall mounting bracket



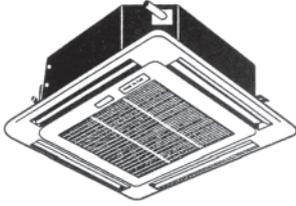
⚠ Caution

- 1) When mounting the remote operation adaptor main unit, be sure to use the mounting hardware to mount it to a wall or beam so that an inspection port is available for servicing.
- 2) If there is any loose remaining wire after installation, use a tie-wrap ⑥ to bundle it.

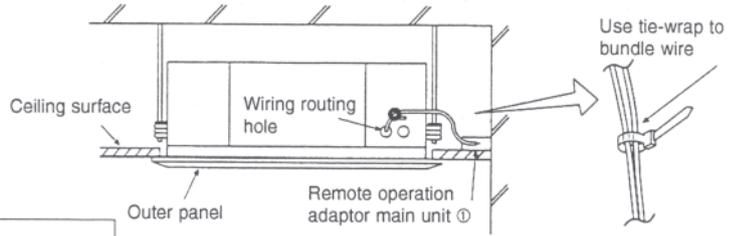
[B] Mounting directly to wall



(2) Installation Example 2 [Cassette Type]



[A] If recess-mounted into ceiling

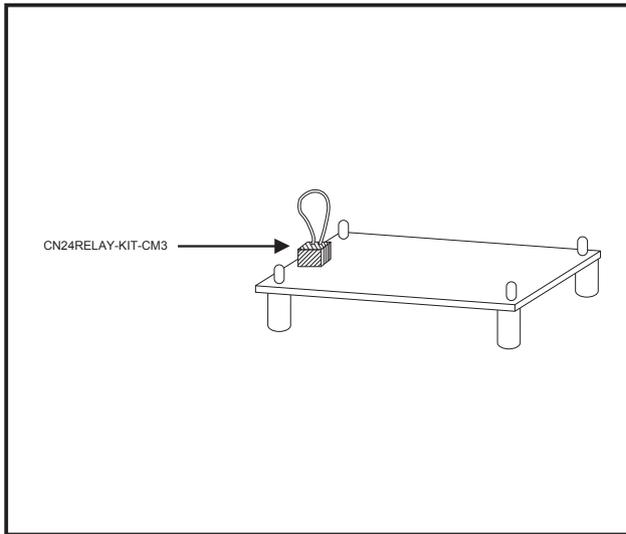


⚠Caution

- 1) When mounting the remote operation adaptor main unit, be sure to use the mounting hardware to mount it to a wall or beam so that an inspection port is available for servicing.
- 2) If there is any loose remaining wire after installation, use a tie-wrap ⑥ to bundle it.



Figure



Descriptions

This product is the special adapter necessary to operate an electric heater with the air conditioner.

Applicable Models

- SEZ-AD09/12/15/18NL
- SVZ-AP12/18/24/30/36/48/60NL
- PEAD-AA09/12/18/24/30/36/42NL
- PVA-AA12/18/24/30/36/42NL

Specifications

Item	Content
Coil Voltage	12VDC
Power Consumption	0.9W or less
Maximum Distance	32feet (10meters)
Wire Size	16 to 22AWG

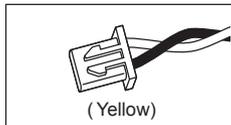
Parts list

This Installation Manual and the parts listed below are included with the CN24RELAY-KIT-CM3.

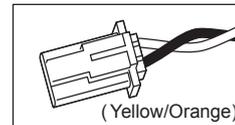
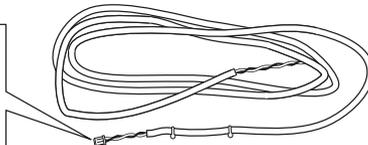
(1) External output cable 2 cables total

① CN24 without lock mechanism (Yellow) : 1

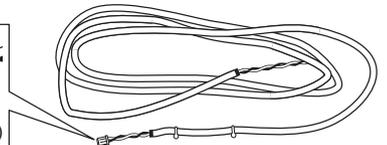
② CN24 with lock mechanism (Yellow/Orange) : 1



(Yellow)



(Yellow/Orange)

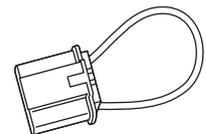
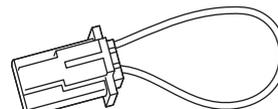
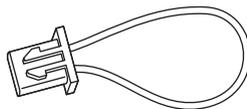


(2) Fan control connector 3 connectors total

① CN22 without lock mechanism (Green) : 1

② CN22 with lock mechanism (Green) : 1

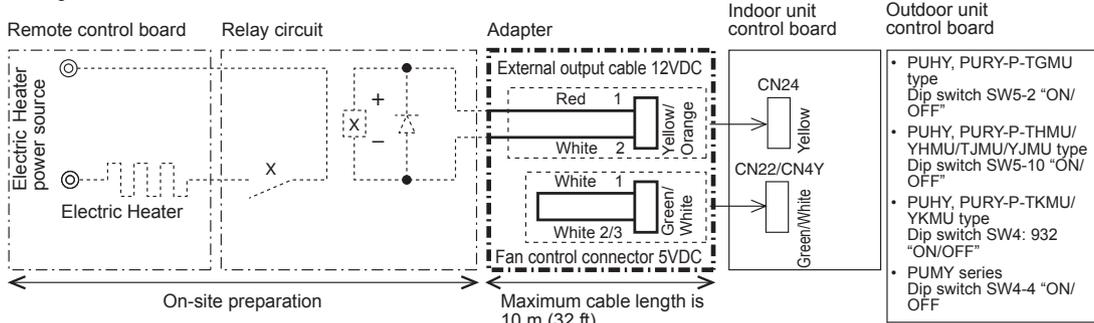
③ CN4Y (White) : 1



How to Use / How to Install

1 Field-supplied Wiring

(1) Basic wiring



Use X relay having the following specifications

- Rated voltage : 12VDC
- Power consumption : 0.9W or less

* Always insert a diode on both ends the relay coil.

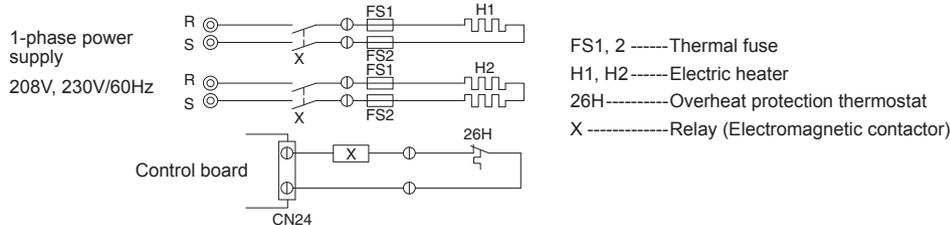
The length of the electrical wiring for the CN24RELAY-KIT-CM3 is 2 meters (6-1/2 ft).

For longer lengths, up to no more than 10 m (32ft), use sheathed 2-core cable.

Control cable type : CVV, CVS, CPEV or equivalent.

Cable size : 0.5 mm² ~ 1.25 mm² (16 to 22 AWG)

(2) Recommended circuit



2 Wiring Restrictions

The length of cable connecting the heater adapter to the circuit board of the indoor unit must be no more than 10 meters (32ft).

Any cable longer than 10 meters (32ft) could cause improper operation.

Use a transit relay when extending the wiring.

3 Control specifications and DIP Switch settings

* Table 1 shows how the field-installed heater is controlled. Select the desired operation in the table below, and set the DIP S/W on the outdoor and indoor units as shown in Table 1. Table 2 shows Heater Control patterns #A and B.

Table.1

Outdoor unit setting	Condition of outdoor unit		Ducted unit (PEFY-NMSU-E, PEFY-NMH(S)U-E, PVFY, PEFY-NMAU-E, PFFY-NEMU-E, PFFY-NRMU-E)		NON ducted unit (PL/PK/PC/PM)
DIP S/W OFF In the case of: • TGMU: S/W5-2 OFF • THMU/YHMU/TJMU/YJMU: S/W5-10 OFF • TKMU/YKMU: SW4: 932 OFF • PUMY: S/W4-4 OFF	Applies to ALL Condenser unit models. N/A		DIP S/W3-4 OFF (Indoor unit)	Heater control #A (defrost/error: Heater OFF)	Heater control #A (defrost/error: Heater ON)*1
DIP S/W ON In the case of: • TGMU: S/W5-2 ON • THMU/YHMU /TJMU/YJMU: S/W5-10 ON • TKMU/YKMU: SW4: 932 ON • PUMY: S/W4-4 ON	Applies to ONLY Air Cooled Condenser unit models that have OA sensor. <p>Condition of O/U</p> <p>Normal drive Defrost drive H/P drive H/P stop</p> <p>a b c d Outdoor temp.</p> <p>Parameters a/b/c/d are set by Maintenance Tool.</p>	Normal drive	Heater OFF		
		Defrost drive H/P drive H/P stop	DIP S/W3-4 OFF (Indoor unit)	Heater control #A (defrost/error: Heater OFF)	
		DIP S/W3-4 ON (Indoor unit)*2	Heater control #B (defrost/error: Heater ON)	Heater control #B (defrost/error: Heater ON)*1	

*1 DIP S/W3-4 setting on NON ducted unit is used for Vane Control function. DIP S/W3-4 setting is not required.

*2 For ducted units when S/W3-4 is ON, heater is ON in defrost mode.

*3 Heater On signal can not be output in the following cases for safety reasons.

External Heater Adapter CN24RELAY-KIT-CM3

- Return air temperature sensor fault (Error code: 5101)
- Indoor unit fan operation error (Error code: 4109)
- Transmission error (Error code: 6***, 7***)
- When heating mode is prohibited
- When demand control or capacity save is set to 0%
- During refrigerant recovery mode on PUMY system
- For a few minutes when change from thermo OFF to ON or ON to OFF in R2/WR2 system

Table.2

Heater control #A	Heater control #B
Heater OFF Inlet air temp. \geq set temp. Heater ON Inlet air temp. $<$ set temp. -4°F (2°C)	Heater OFF Inlet air temp. \geq set temp. Heater ON Inlet air temp. $<$ set temp. -1.8°F (1°C)
Note: <For heater> The value "4°F (2°C)" is modifiable from 1.8°F (1°C) to 9°F (5°C) by maintenance tool.	

Note:

- (1) On the ducted model units (except the Fresh air intake type), turning on the heater with the fan setting set to OFF requires that the DIP S/W and connectors on the indoor units*1 are set on site.

*1: DIP SW3-4, CN24, and CN4Y (or CN22)

Table.3 Fan control in defrost

Pattern	Duct unit (PEFY-NMSU-E, PEFY-NMH(S)U-E, PEFY-NMAU-E, PFFY-NEMU-E, PFFY-NRMU-E, PVFY)		
	CN4Y or CN22 for FAN control (YU25)	DIP S/W3-4 (Indoor unit)	Fan speed in defrost (Heater)
1	Unplugged	OFF	Stop (Heater OFF)
2		ON	See Table.4 (Heater ON)
3	Plugged	OFF	Stop (Heater OFF)
4		ON	Stop (Heater ON)

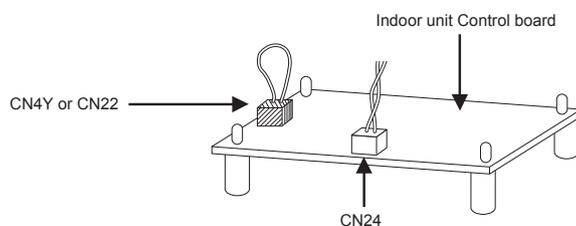
Table.4 Fan speed setting in defrost

SW3-1	SW1-7	SW1-8	Fan speed *1
OFF	OFF	OFF	Very low
OFF	ON	OFF	Low
OFF	OFF	ON	Remote controller setting
OFF	ON	ON	Stop (Remote controller setting *2)
ON	ON	ON	Stop (Remote controller setting *2)

*1: The fan operates at the same speed settings as shown in this table during the Heating Thermo-OFF mode.

*2: If Pattern 2 in the table above is selected for fan control, the fan will follow the remote controller setting.

<Image>



- (2) On the Fresh air intake type units, the heater cannot be turned on when the fan setting set to OFF.

- (3) Non-ducted models do not require the settings as described in Section (1) above.

- Reference (not applicable to the ducted models)

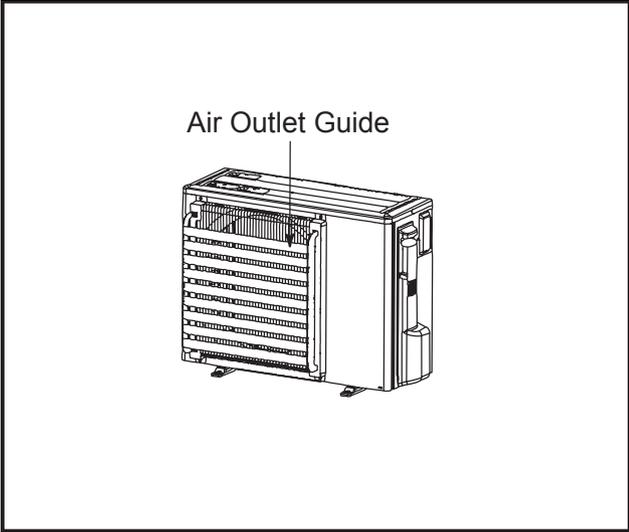
Pattern	NON ducted unit (PLFY/PKFY/PCFY/PMFY)		
	CN4Y or CN22 for FAN control (YU25)*1	DIP S/W (Indoor unit)	Fan in defrost
1	N/A	N/A	Stop (Heater ON)

*1: Refer to Section 5 "Dipswitch Setting" for further information.

- (4) Back-up heating will not operate when the heater turns on during demand control.

- (5) This is applicable only to the R410A series. Make the settings for the following dip switches on the outdoor unit control board before turning on the power.

Figure



Descriptions

A part to change air direction from outdoor unit. Can also be used to prevent short cycles.

Applicable Models

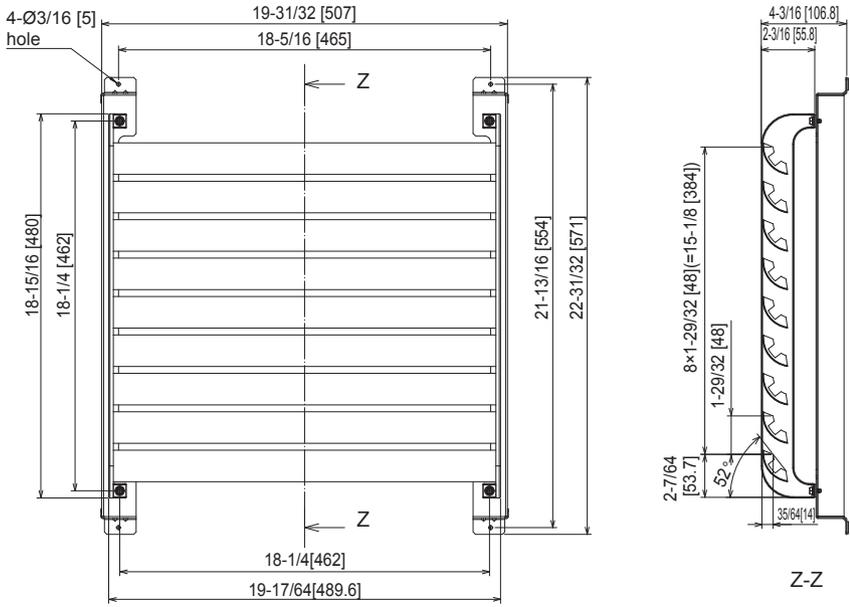
- PUY-AK12/18NL
 - PUZ-AK12/18NL
- only 1 piece required

Specifications

Exterior	Color (Munsell)	Ivory (3.0Y 7.8/1.1)
	Material/surface treatment	Alloy hot-dip zinc-coated carbon steel sheet/Acrylic resin coating
Weight		2.8kg
Air outlet direction		Changeable between up, down or sideways
Accessory name x Qty. <Material/Surface treatment>		Screw (M5x10) x 4 (Iron/Zinc nickel alloy plated) Screw (M4x12) x 4 (Iron/Zinc nickel alloy plated)

Dimensions

Unit: inch [mm]



⚠ CAUTION

When the outdoor unit is installed in front of a store or in a passage, this air outlet guide is used to change the discharge direction of hot air (during cooling) or cold air (during heating) from the outdoor unit. Upward, downward and sideways directions are possible. This guide is also effective to protect the winds may blow against the discharge outlet.

Note the followings when installing this guide:

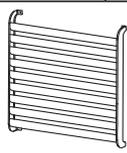
- 1) Be sure not to use "upward discharge" in a place where snowing is possible. Snow may accumulate in the guard, which could damage the fan, etc.
- 2) Attaching this unit will decrease the performance (by 2-3%) and increase noise from outdoor unit (by approx. 1-2 dB).
- 3) Do not use "upward discharge" when there are any obstacles at the back and on both sides of outdoor unit (air is taken in from top of unit): This could cause a short cycle.
- 4) To eliminate the influence of external wind, be sure to install the unit with its back facing to wall.
- 5) Do not install this unit in a place where wind directly blows to the back of the unit.

How to Use / How to Install

Note that two sets of this product are necessary for RP100, RP125, RP140.

1 Accessories

Make sure that this package has the following parts as well as the installation sheet:

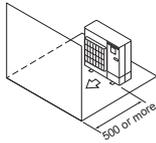
①Air outlet guide	1	②Support	2	③Attachment screw 5×10	4	④Attachment screw 4×12	4
							

2 Requirements of installation space [Unit:mm]

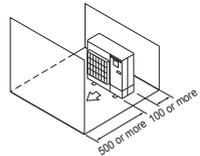
● Secure the necessary surrounding space shown below and select a place with less obstacles, to prevent a short cycle.

- 1) Surrounding space needed when installing one unit
 • Do not use "upward discharge" in cases of figures (3) and (5) below.

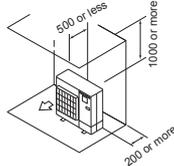
(1) Obstacle at front (open at back, sides and top)



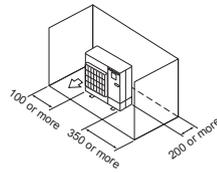
(2) Obstacles at back and front (open at sides and top)



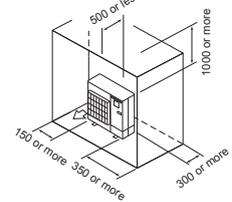
(3) Obstacles at back and top (open at front and sides)



(4) Obstacles at back, and sides (open at front and top)

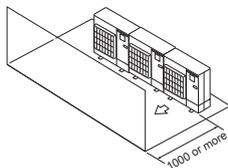


(5) Obstacles at back, sides and top (open at front)

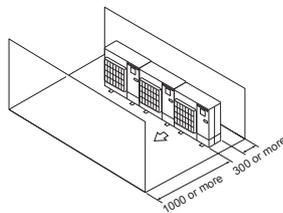


- 2) Surrounding space needed when installing multiple units
 • When installing units horizontally in a series, leave at least 350 mm space between units.
 • Do not use "upward discharge" in case of figure (3) below.

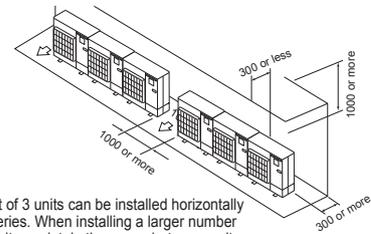
(1) Obstacle at front (open at back, sides and top)



(2) Obstacles at back and front (open at sides and top)

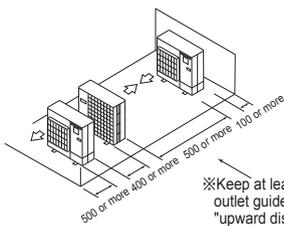


(3) Obstacles at back and top (open at front and sides)



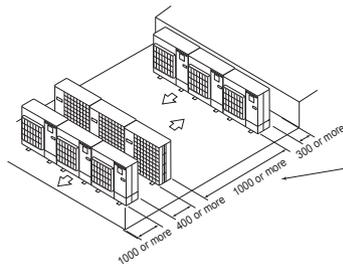
※Limit of 3 units can be installed horizontally in series. When installing a larger number of units, maintain the space between units shown above.

(4) Installing units, one in each row



※Keep at least 1000 when using outlet guide in directions other than "upward discharge".

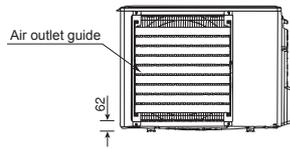
(5) Installing multiple units in multiple rows



※Keep at least 2000 when using outlet guide in directions other than "upward discharge".

3 Installation Complete Diagrams

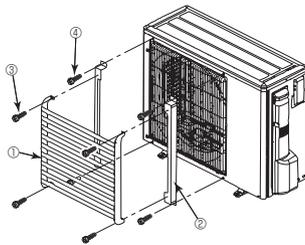
809W × 300D × 630H(mm)
Outdoor unit



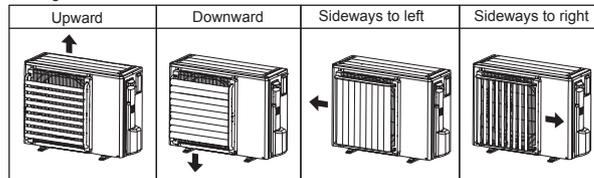
4 Installation Method

• Four blowout directions can be selected: Check the orientation of blowout vane, and attach the blowout guide in the direction that matches the situation at local site.

- (1) Make a frame by fixing 2 supports ② on the outdoor unit with 4 screws ③.
- (2) Fix the air outlet guide ① to the supports mounted on the outdoor unit with 4 screws ③.

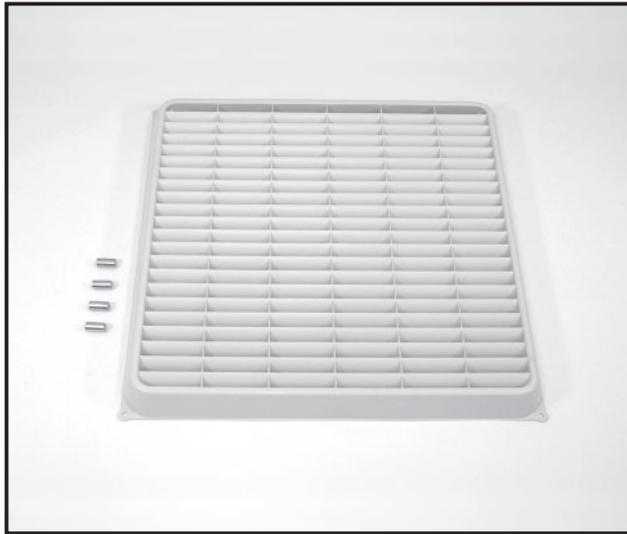


<Setting blow-off direction>





Photo



Descriptions

A part to change air direction from outdoor unit.
Can also be used to prevent short cycles.

Applicable Models

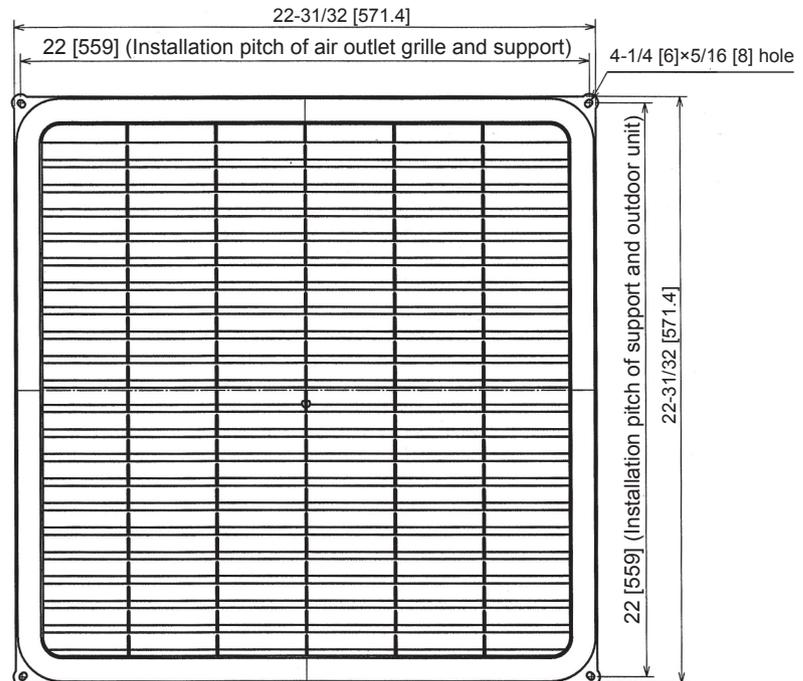
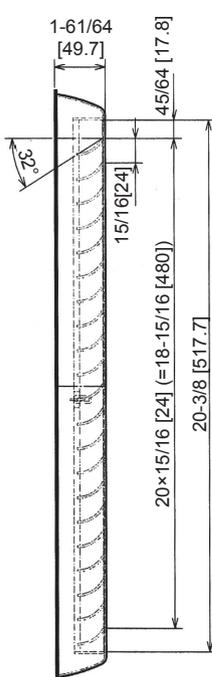
- PUY-AH24/30NL
- PUZ-AH24/30NL

Specifications

Exterior	Color (Munsell)	Ivory (3.0Y 7.8/1.1)
	Material	Air outlet grille: PP resin
Weight		1.2kg
Air outlet direction		Changeable between up, down or sideways
Accessory name x Qty. <Material/Surface treatment>		Washer faced screw (M5x35) x 4 (Iron wire (SWCH18A)/Zinc nickel plated)

Dimensions

Unit: inch [mm]



⚠ CAUTION

* Air Guide prevents reverse rotation of outdoor unit fan when it enters low speed rotation mode with fan controller being operated. It is also used for protection of fan when strong winds, such as a typhoon, wind blowing through tall buildings, etc., directly strike the air outlet. In addition, installation of this product is necessary when cooling operation is to be performed in outdoor temperature of -5°C or lower (down to -15°C).

Note the followings when installing this guide:

- 1) Be sure not to use "upward discharge" in a place where snowing is possible. Snow may accumulate in the guard, which could damage the fan, etc.
- 2) Attaching this unit will decrease the performance (by 2-3%) and increase noise from outdoor unit (by approx. 1-2 dB).
- 3) Do not use "upward discharge" when there are any obstacles at the back and on both sides of outdoor unit (air is taken in from top of unit): This could cause a short cycle.
- 4) To eliminate the influence of external wind, be sure to install the unit with its back facing to wall.
- 5) Do not install this unit in a place where wind directly blows to the back of the unit.

How to Use / How to Install

2-fan type outdoor unit

1 Checking provided parts

Make sure that this package has the following parts as well as the installation sheet:

① Air Discharge guide × 1 	② Support × 2 (For the upper and lower sides) ※PAC-SG58SG-E (Screw hole × 6) 	③ Support × 2 (For right and left) PAC-SG58SG-E (Screw hole × 2) 	④ Attachment screw × 4 PAC-SG58SG-E (5 × 10) PAC-SG59SG-E (5 × 35) 	⑥ Spacer × 4 ※PAC-SG59SG-E 
			⑤ Attachment screw × 8 PAC-SG58SG-E (4 × 10) 	

2 Checking Installation Space

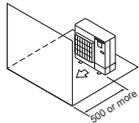
(In the following diagrams, dimensions in parentheses are for 2 fan type models. Dimensions not in parentheses are common for all series models. Unit: mm)

● Secure the necessary surrounding space shown below and select a place with less obstacles, to prevent a short cycle.

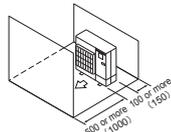
1) Surrounding space needed when installing one unit

• Do not use "upward discharge" in cases of figures (3) and (5) below.

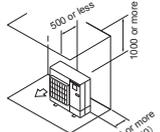
(1) Obstacle at front
(open at back, sides and top)



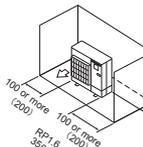
(2) Obstacles at back and front
(open at sides and top)



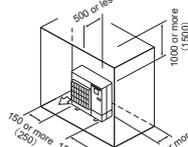
(3) Obstacles at back and top
(open at front and sides)



(4) Obstacles at back, and sides
(open at front and top)



(5) Obstacles at back, sides
and top (open at front)

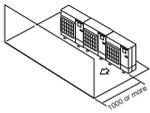


2) Surrounding space needed when installing multiple units

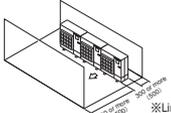
• When installing units horizontally in a series, leave at least 350 mm space between units for RP2.5, 60 type or lower models, and at least 10 mm for RP1.6, 60 type or higher models.

• Do not use "upward discharge" in case of figure (3) below.

(1) Obstacle at front
(open at back, sides and top)

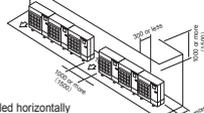


(2) Obstacles at back and front
(open at sides and top)

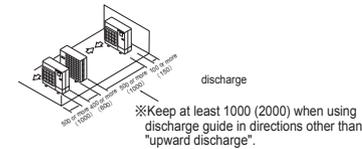


※Limit of 3 units can be installed horizontally in series. When installing a larger number of units, maintain the space between units shown above.

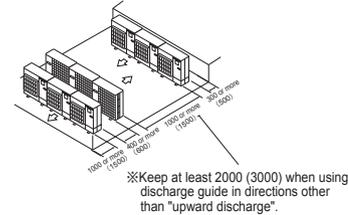
(3) Obstacles at back and top
(open at front and sides)



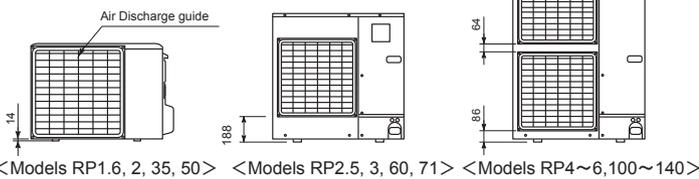
(4) Installing units, one in each row



(5) Installing multiple units in multiple rows



3 Installation Complete Diagrams



4 Installation Method

For RP1.6, 2, 35, 50 :

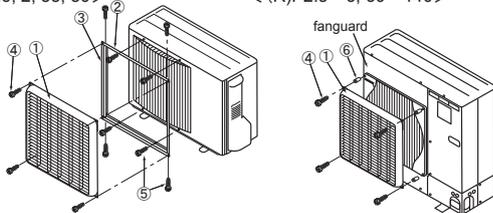
- 1) Fix the two supports (2) and two supports (3), using four screws (5) to make a frame.
- 2) Attach the assembled supports to the outdoor unit using four screws (5), and then attach blowout guide (1) to the support (2), using four screws (4).
 - Four blowout directions can be selected: Check the orientation of blowout vane, and attach the blowout guide in the direction that matches the situation at local site.

For (R)P2.5~6, 60~140: (Two sets of support and blowout guide are necessary for two-fan type models.)

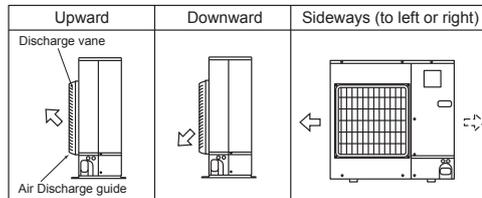
- 1) Remove the 4 screws that hold the existing fan guard.
- 2) Fit the 4 spacers (6) into the hole in fan guard, and then use the 4 screws (4) to install the provided blowout guide (1) to the outdoor unit above the existing fan guard.
 - The four blowout directions can be selected: Check the orientation of blowout vane, and install the blowout guide in the direction that matches the circumstance at local site.

<RP1.6, 2, 35, 50>

<(R)P2.5~6, 60~140>

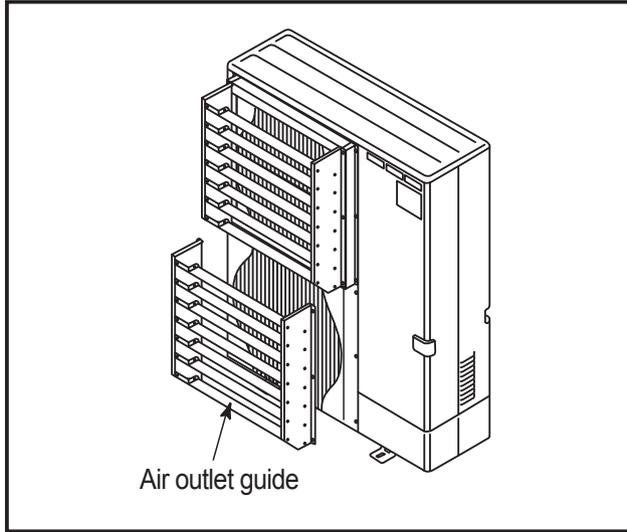


<Setting blow-off direction>





Figure



Descriptions

A part to change air direction from outdoor unit.
Can also be used to prevent short cycles.

Applicable Models

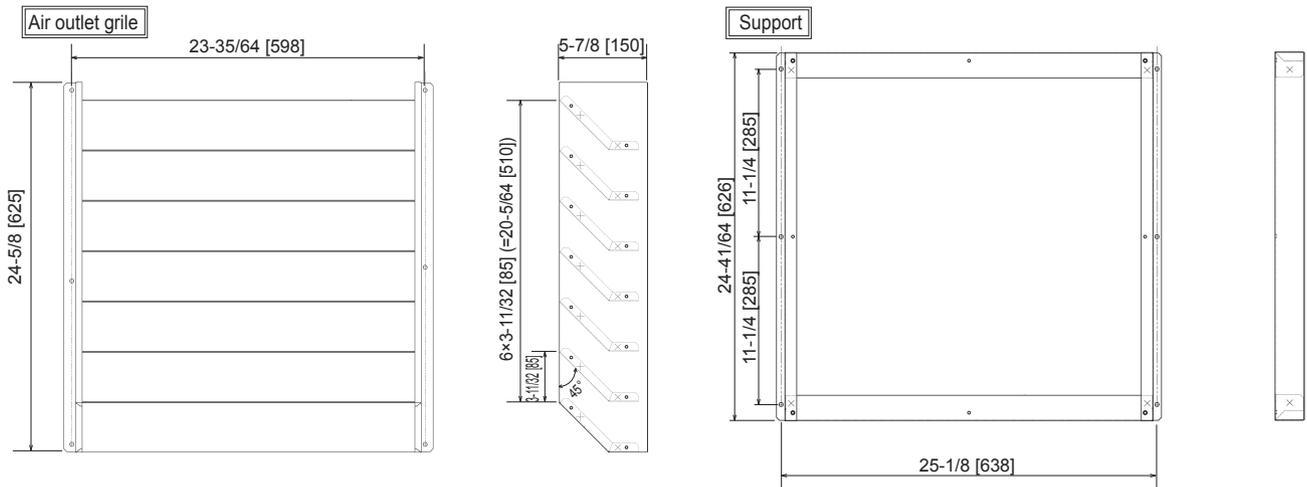
- PUY-AK36/42/48/60NL
- PUZ-AK36/42/48/60NL
- SUZ-AK48/60NL
- PUZ-AK24/30/36/42/48NLHZ
- SUZ-AK24/30/36/48NLHZ

Specifications

Exterior	Color (Munsell)	Ivory (3.0Y 7.8/1.1)
	Material	Air outlet grille: Alloy hot-dip zinc-coated carbon steel sheet
Weight		7kg
Air outlet direction		Changeable between up, down or sideways
Accessory name x Qty. <Material/Surface treatment>		Washer faced screw (M5x15) x 12 (Iron wire (SWCH18A)/Zinc nickel plated) Washer x 12, Spring washer x 12

Dimensions

Unit: inch [mm]



CAUTION

* Air Guide prevents reverse rotation of outdoor unit fan when it enters low speed rotation mode with fan controller being operated. It is also used for protection of fan when strong winds, such as a typhoon, wind blowing through tall buildings, etc., directly strike the air outlet. In addition, installation of this product is necessary when cooling operation is to be performed in outdoor temperature of -5°C or lower (down to -15°C).

Note the followings when installing this guide:

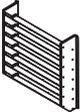
- 1) Be sure not to use "upward discharge" in a place where snowing is possible. Snow may accumulate in the guard, which could damage the fan, etc.
- 2) Attaching this unit will decrease the performance (by 2-3%) and increase noise from outdoor unit (by approx. 1-2 dB).
- 3) Do not use "upward discharge" when there are any obstacles at the back and on both sides of outdoor unit (air is taken in from top of unit): This could cause a short cycle.
- 4) To eliminate the influence of external wind, be sure to install the unit with its back facing to wall.
- 5) Do not install this unit in a place where wind directly blows to the back of the unit.

How to Use / How to Install

2-fan type outdoor unit

1 Checking provided parts

Make sure that this package has the following parts as well as the installation sheet:

①Air Discharge guide	1	②Support	1	③Screw(5×15)	12	④Washer	12	⑤Spring washer	12
									

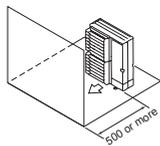
2 Checking Installation Space (Unit: mm)

● Secure the necessary surrounding space shown below and select a place with less obstacles, to prevent a short cycle.

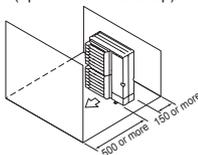
1) Surrounding space needed when installing one unit

• Do not use "upward discharge" in cases of figures (3) and (5) below.

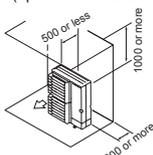
(1) Obstacle at front
(open at back, sides and top)



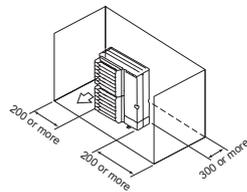
(2) Obstacles at back and front
(open at sides and top)



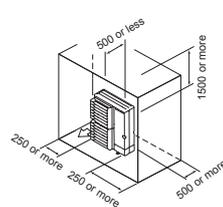
(3) Obstacles at back and top
(open at front and sides)



(4) Obstacles at back, and sides
(open at front and top)



(5) Obstacles at back, sides and top (open at front)

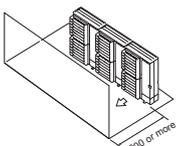


2) Surrounding space needed when installing multiple units

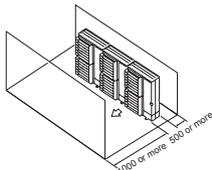
• When installing units horizontally in a series, leave at least 10 mm space between units.

• Do not use "upward discharge" in case of figure (3) below.

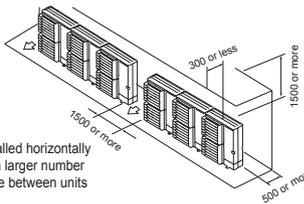
(1) Obstacle at front
(open at back, sides and top)



(2) Obstacles at back and front
(open at sides and top)

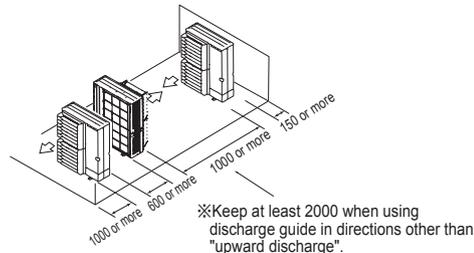


(3) Obstacles at back and top
(open at front and sides)

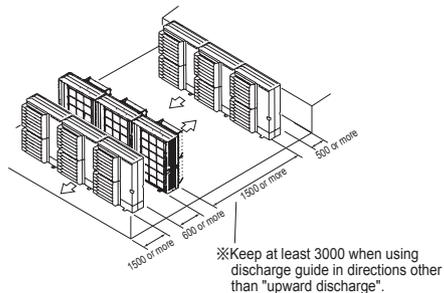


※Limit of 3 units can be installed horizontally in series. When installing a larger number of units, maintain the space between units shown above.

(1) Installing units, one in each row



(2) Installing multiple units in multiple rows

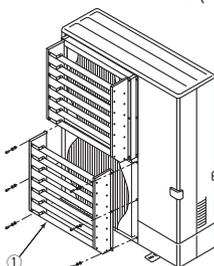
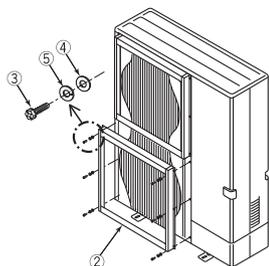


3 Installation Method

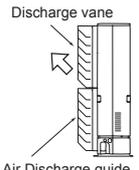
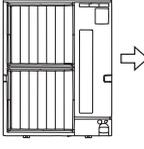
• 4 blowout directions can be selected: Check the orientation of blowout vane, and attach the blowout guide in the direction that matches the situation at local site.

(1) Attach the support ② to the outdoor unit using the washers ④, spring washers ⑤ and screws ③ (at the 6 points) on the existing fan guard

(2) Set the orientation of the blowout vane of the discharge guide ① to the desired direction and install the vane to the outdoor unit using the washers ④, spring washers ⑤ and screws ③ (at 6 points).

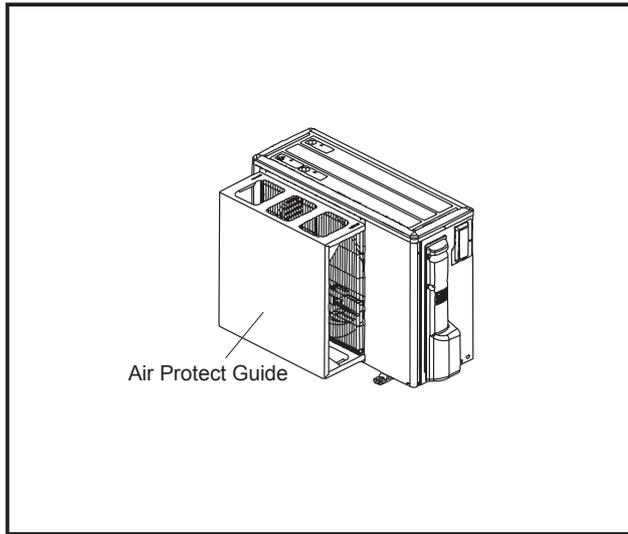


< Setting blow-off direction >

Upward	Downward	Sideways (to left or right)
 <p>Discharge vane</p> <p>Air Discharge guide</p>		



Figure



Air Protect Guide

Descriptions

Enables operation even when the outside temperature is low. Protect the unit from cold wind.

Applicable Models

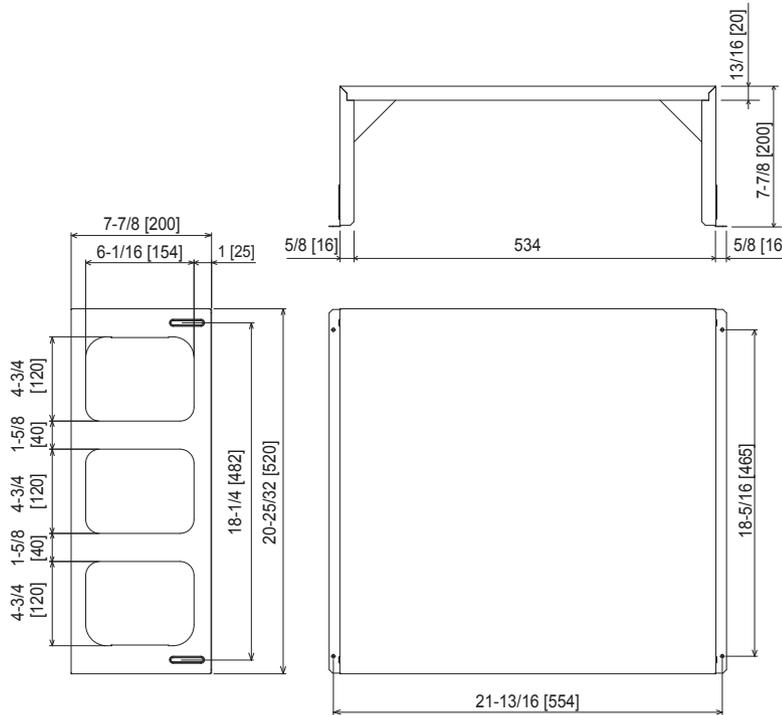
- PUY-AK12/18NL
 - PUZ-AK12/18NL
- only 1 piece required

Specifications

Exterior	Color (Munsell)	Ivory (3.0Y 7.8/1.1)
	Surface treatment	Acrylic resin coating
	Material	Alloy hot-dip zinc-coated carbon steel sheet
Weight		3.4kg
Accessory name x Qty.		Mounting screw (4x10) x 4 Spring washer x 4

Dimensions

Unit: inch [mm]



CAUTION

* This Air protect prevents reverse rotation of outdoor unit fan when it enters low speed rotation mode with fan controller being operated. It is also used for protection of fan when strong winds, such as a typhoon, wind blowing through tall buildings, etc., directly strike the air outlet. In addition, installation of this product is necessary when cooling operation is to be performed in outdoor temperature of -5°C or lower (down to -15°C).

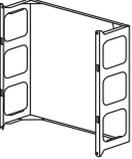
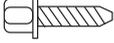
Pay attention to the following points when installing this product:

- 1) To eliminate the effects of external wind, be sure to install this unit with back surface facing wall side.
- 2) Do not install this unit in orientation or site where wind directly blows at the back of the unit.
- 3) Installing of this product will reduce the capacity of the unit (approx. 2 or 3%) and increase the noise of outdoor unit (approx. 1 or 2dB)
- 4) Do not use this product where there is any obstacle at either side or above the outdoor unit (discharge air will be blocked): This may cause a short cycle.

How to Use / How to Install

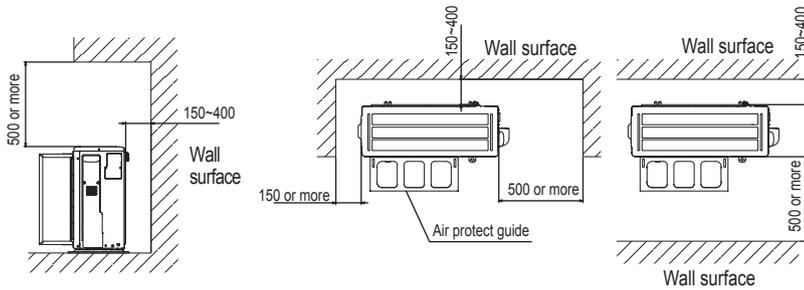
1 Accessories

Make sure that all the following parts, in addition to this manual, are in this box.

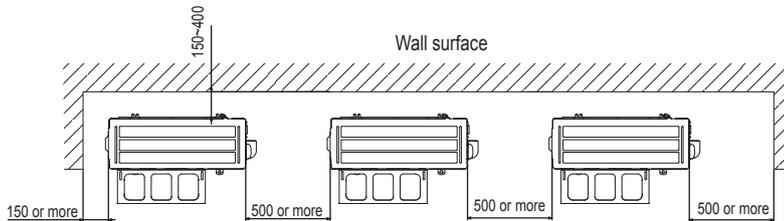
① Air protect guide	1	② Mounting screw 4×16	4	③ Washer	4	④ Spring washer	4
							

2 Requirements of installation space [Unit: mm]

(1) One unit installation:

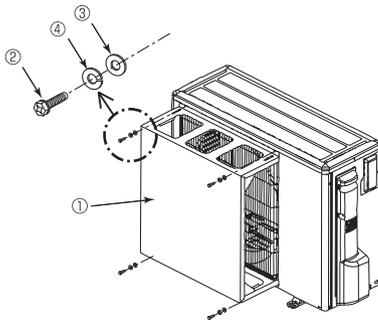


(2) Multiple unit installation: *Installation of multiple units in series must be no more than five units.



3 Installation procedure

(1) Install the air protect guide ① on the outdoor unit using washers ③, spring washers ④ and screws ②.





Photo



Descriptions

Enables operation even when the outside temperature is low. Protect the unit from cold wind.

Applicable Models

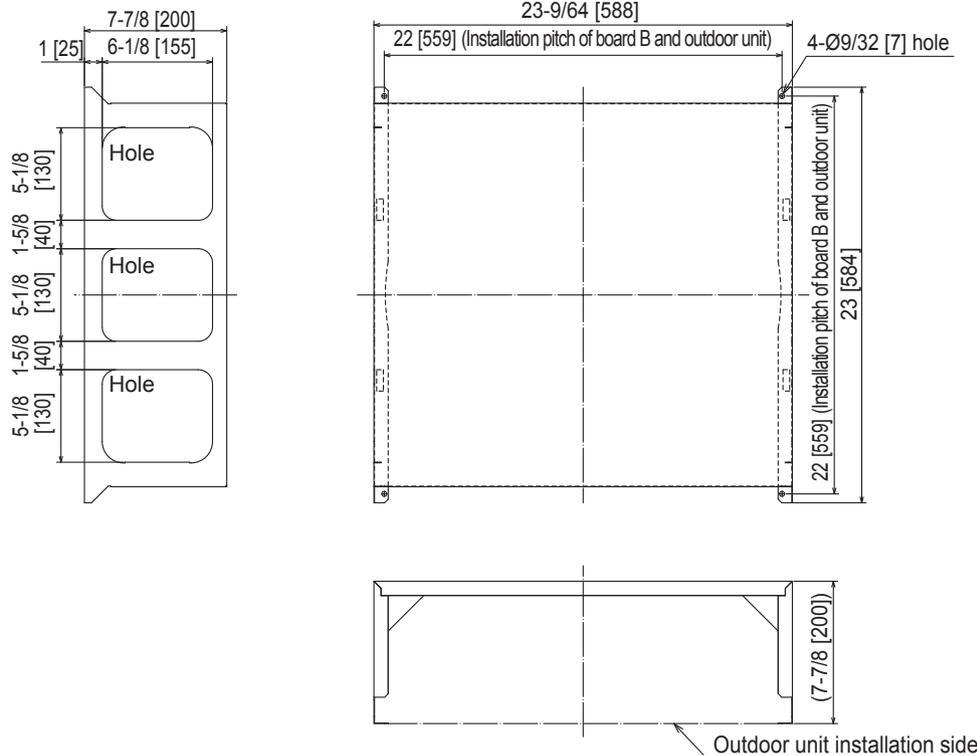
- PUY-AH24/30NL
- PUZ-AH24/30NL

Specifications

Exterior	Color (Munsell)	Ivory (3.0Y 7.8/1.1)
	Surface treatment	Acrylic resin coating
	Material	Alloy hot-dip zinc-coated carbon steel sheet
Weight		3.3kg
Accessory name x Qty. <Material/Surface treatment>		Washer faced screw (M5x15) x 4 <Iron wire (SWCH18A)/Zinc nickel plated>

Dimensions

Unit: inch [mm]



⚠ CAUTION

* Air Guide prevents reverse rotation of outdoor unit fan when it enters low speed rotation mode with fan controller being operated. It is also used for protection of fan when strong winds, such as a typhoon, wind blowing through tall buildings, etc., directly strike the air outlet. In addition, installation of this product is necessary when cooling operation is to be performed in outdoor temperature of -5°C or lower (down to -15°C).

Note the followings when installing this guide:

- 1) Be sure not to use "upward discharge" in a place where snowing is possible. Snow may accumulate in the guard, which could damage the fan, etc.
- 2) Attaching this unit will decrease the performance (by 2-3%) and increase noise from outdoor unit (by approx. 1-2 dB).
- 3) Do not use "upward discharge" when there are any obstacles at the back and on both sides of outdoor unit (air is taken in from top of unit): This could cause a short cycle.
- 4) To eliminate the influence of external wind, be sure to install the unit with its back facing to wall.
- 5) Do not install this unit in a place where wind directly blows to the back of the unit.

How to Use / How to Install

Package air-conditioner Optional parts Installation Manual for Air Guide

Always observe for safety

- Carefully read this section 「Always observe for safety」, and securely install the optional parts.
- Be sure to observe the cautions described here: They include critical contents for safety.
- The following indications show the classifications for danger, and possible consequences following incorrect handling.

⚠ WARNING	Incorrect handling could lead to death or serious injury.
⚠ CAUTION	Incorrect handling could lead to injury or damage to house and household articles.

- After installation, perform a test run and make sure that there is no abnormality, and ask your customer to keep this installation sheet with the instruction manual at all times. Also ask the customer to transfer these manuals to a new user if the user changes.

⚠ WARNING

<p>Ask the dealer or specialist for installation.</p> <ul style="list-style-type: none"> ● If installed incorrectly by user, water leak, electric shock, fire, etc. could result. 	<p>Carefully install the panel according to this installation sheet.</p> <ul style="list-style-type: none"> ● Incorrect installation could cause water leak, electric shock, fire, etc.
--	--

Before performing installation (moving) and electrical work

⚠ CAUTION

<p>Do not place polyethylene bags in reach of young children.</p> <ul style="list-style-type: none"> ● Putting them over the head will block breathing passages, which could result in suffocation. 	<p>If electrical work is necessary, use only specified electric wires adapted with current capacity.</p> <ul style="list-style-type: none"> ● Use of unsuitable wire could cause electric leak, overheating or fire.
<p>Securely apply heat-insulation to refrigerant pipe so that no condensation occurs.</p> <ul style="list-style-type: none"> ● If heat-insulation is inadequate, condensation could occur on the surface of pipes and dewdrops could accumulate on ceiling, floor or important goods. 	<p>Securely perform drain piping work according to the installation manual so that no condensation occurs.</p> <ul style="list-style-type: none"> ● If piping work is incorrect, water leak may occur and ceiling, furniture, etc may get wet.

This Air Guide prevents reverse rotation of outdoor unit fan when it enters low speed rotation mode with fan controller being operated. It is also used for protection of fan when strong winds, such as in a typhoon, wind blowing through tall buildings, etc., directly strike the at air outlet.

In addition, installation of this product is necessary when cooling operation is to be performed in outside-air temperature of -5°C or lower (down to -15°C).

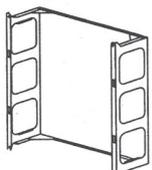
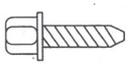
Pay attention to the following points when installing this product:

- 1) To eliminate the effects of external wind, be sure to install this unit with back surface facing wall side.
- 2) Do not install this unit in orientation or site where wind directly blows at the back of the unit.
- 3) Installing of this product will reduce the capacity of the unit (approx. 2 or 3%) and increase the noise of outdoor unit (approx. 1 or 2dB).
- 4) Do not use this product where there is any obstacle at either side or above the outdoor unit (discharged air will be blocked). This may cause a short cycle.

When 2-fan type outdoor unit is used, note that two sets of this product will be necessary.

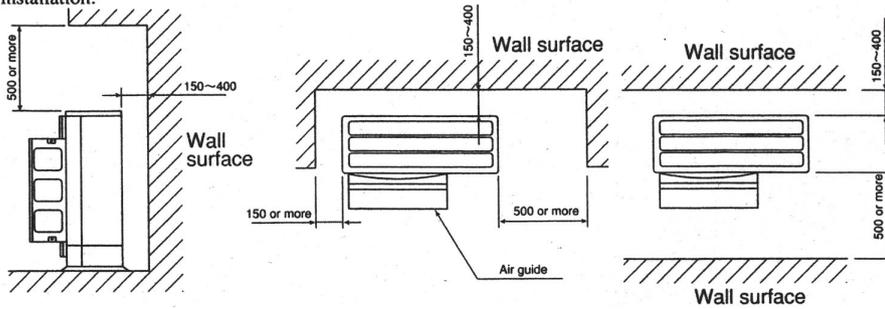
1 Checking parts

Make sure that all the following parts, in addition to this manual, are in this box:

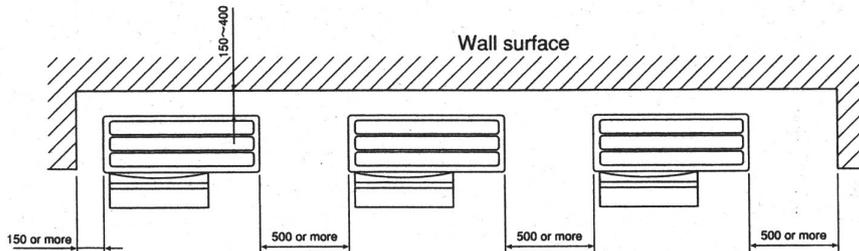
① Air Guide	1	② Mounting screw 5×15	4	③ Washer	4	④ Spring washer	4
							

2 Requirements of space for installation

(1) One unit installation:

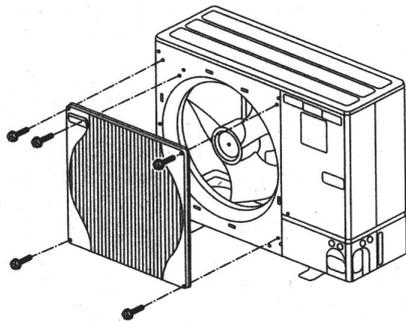


(2) Multiple unit installation: ※ Installation of multiple units in series must be no more than five units.

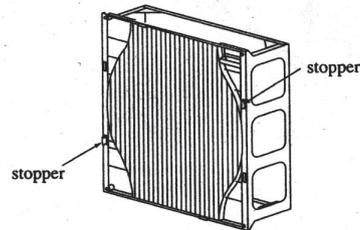


3 Installation procedure

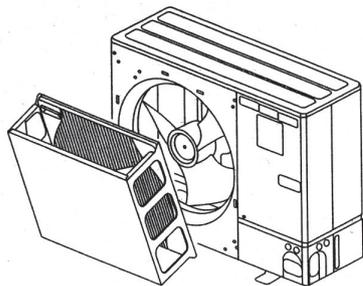
(1) Remove the fan guard fixing screws (five screws on circumference), and then remove the fan guard.



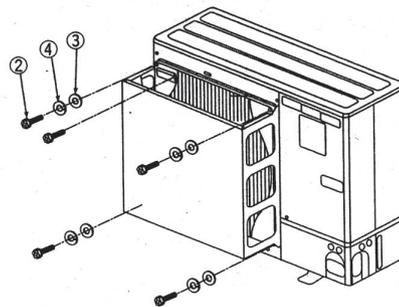
(2) Insert the fan guard stoppers into the square holes on the air guide.



(3) Insert the stoppers (four locations) of the fan guard into the installation holes on the outdoor unit.



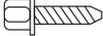
(4) Install the air guide on the outdoor unit using washers (3), spring washers (4) and screws (2).
* Use existing screws for handle section.



How to Use / How to Install

1 Checking parts

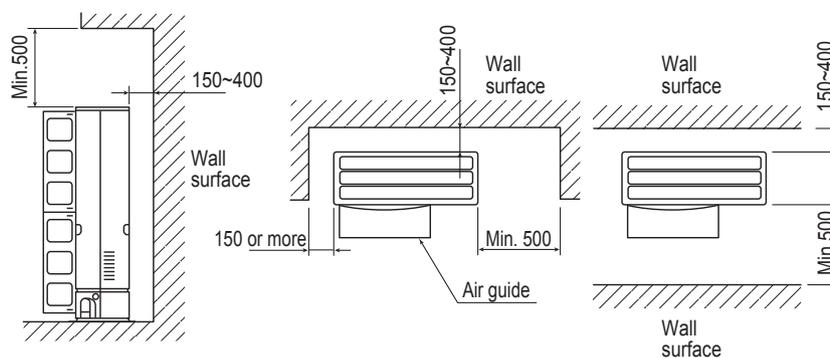
Make sure that all the following parts, in addition to this manual, are in this box:

①Air Guide	1	②Mounting screw (5×15)	6	③Washer	6	④Spring washer	6
							

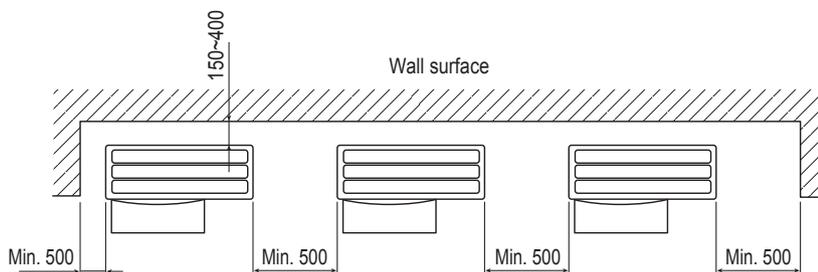
2 Requirements of space for installation

(Unit : mm)

(1)One unit installation

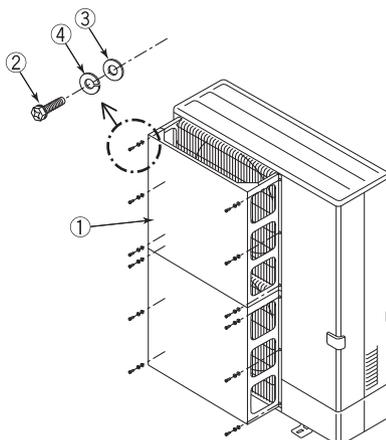


(2)Multiple unit installation : Installation of multiple units in series must be no more than 5 units.

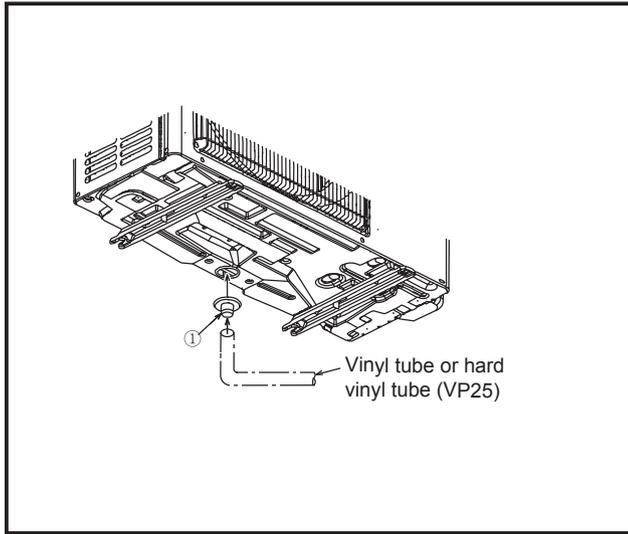


3 Installation procedure

(1)Install the air guide ① on the outdoor unit using washers ③, spring washers ④ and screws ②.



Figure



Descriptions

Cap the unnecessary holes on the outdoor unit (bottom) and centralize the drainage when using a drain pipe.

Applicable Models

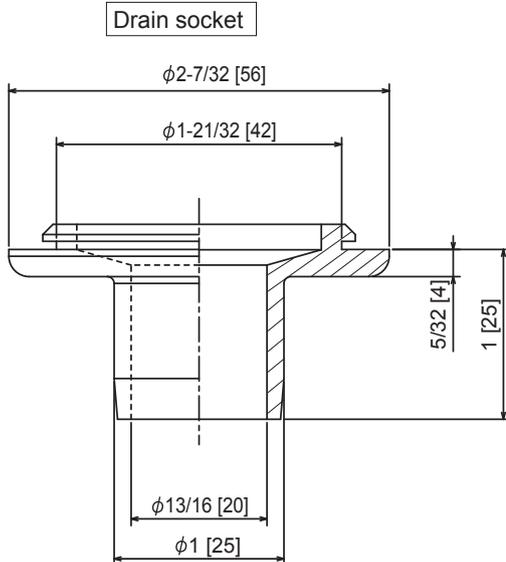
- PUY-AK12/18NL
- PUZ-AK12/18NL

Specifications

Drain pipe	PVC VP-25 or vinyl hose (ID: 25mm)
Operating conditions	No freezing allowed (Never to be used in cold climates)
Material	EPT rubber
Component	Drain socket x 1

Dimensions

Unit: inch [mm]



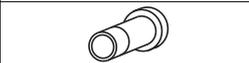
The outdoor unit is provided with several holes for drainage at the bottom to make it easier. The drain socket is used to close the unnecessary holes and centralize when using the drain tube at the installation place.

Do not use the drain socket in cold areas. The drain tube can be frozen.

* Condensation could drop through the part fitting holes in the bottom of the outdoor unit. Use the centralized drain pan to completely prevent condensation dropping.

1. Accessory

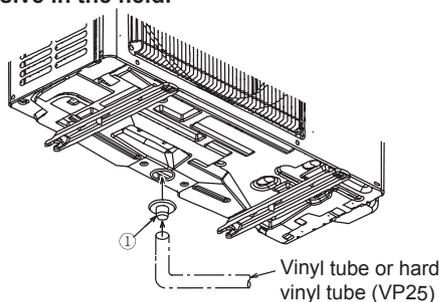
① Drain socket.....1 pc



Be aware that the part shown to the left is put in the package together with the installation manual.

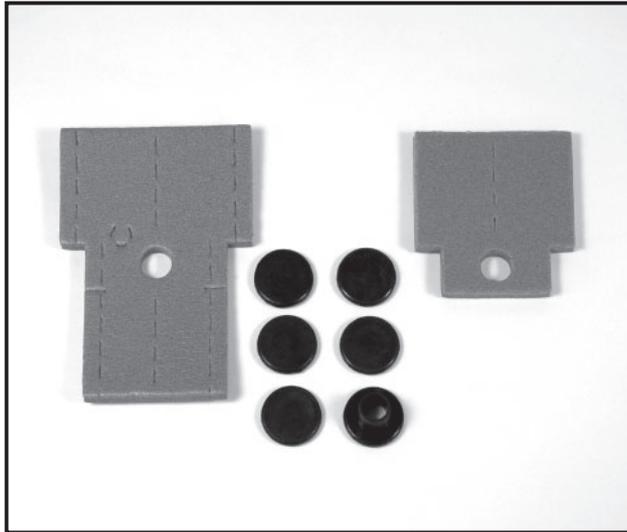
2. Installation procedure ☆ Prepare the adhesive in the field.

- (1) Glue the drain socket ① to the hole that is used to the drainage at the bottom of the unit with the glue (Prepare in the field).
- (2) Insert a vinyl tube of which inner diameter 25 mm available commercially or a hard vinyl tube VP25 to the drain socket ①.





Photo



Descriptions

Cap the unnecessary holes on the outdoor unit (bottom) and centralize the drainage when using a drain pipe.

Applicable Models

- PUY-AH24/30NL
- PUZ-AH24/30NL
- PUY-AK36/42/48/60NL
- PUZ-AK36/42/48/60NL
- SUZ-AK48/60NL
- PUZ-AK24/30/36/42/48NLHZ
- SUZ-AK24/30/36/48NLHZ

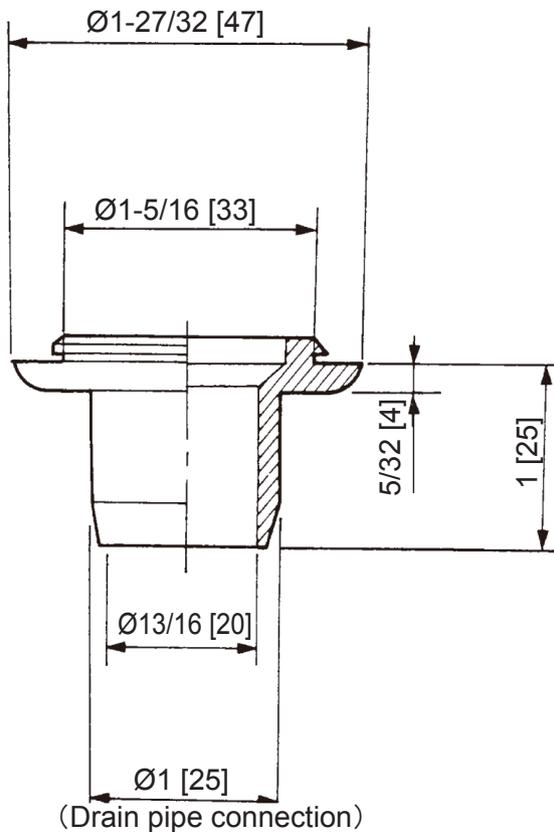
Specifications

Drain pipe	PVC VP-25 or vinyl hose (ID: 25mm)
Operating conditions	No freezing allowed (Never to be used in cold climates)
Material	EPT rubber
Component	Drain socket x 1, Drain cap x 5 Heat insulator x 2 (1 large and 1 small insulator), Band x 8

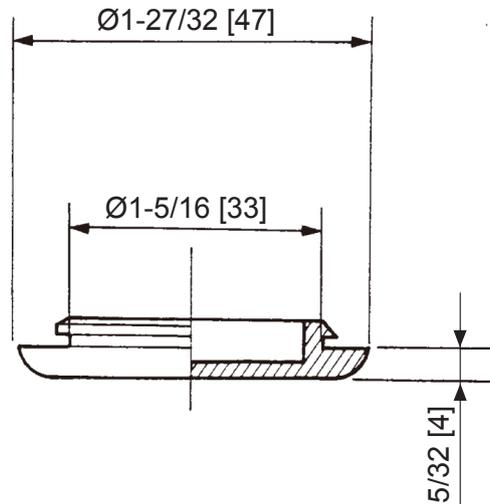
Dimensions

Unit: inch [mm]

Drain socket



Drain cap



How to Use / How to Install

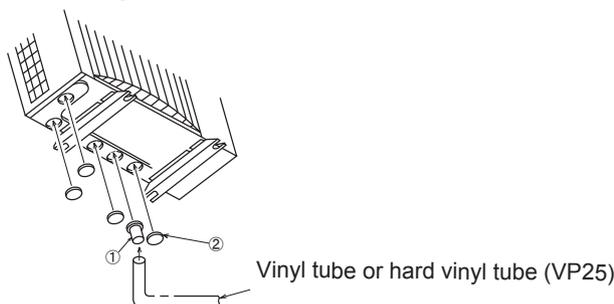
1 Accessory

Make sure that the following parts are put in the package.

① Drain socket 1 pcs	② Drain cap 5 pcs	
		
③ Insulation part (for liquid pipe) 1 pc	④ Insulation part (for gas pipe) 1 pc	⑤ Band 8 pcs
 Small size	 Large size	

2. Installation method for drain unit ☆ Prepare the adhesive in the field.

- Glue the drain socket ① to the hole that is used to centralize the drainage among several holes at the bottom of the unit with the glue (Prepare in the field).
- Glue the drain caps ② to close all the other unnecessary holes with the glue (Prepare in the field).
 <Note> Apply the glue securely, as the glue (Prepare in the field) will work as seal to prevent water from leaking.
 <Note> Use the adhesive for the rubber and metal.
 <Recommended product> Supper X series made by CEMEDINE CO., Ltd.
- Insert a vinyl tube of which inner diameter 25 mm available commercially or a hard vinyl tube VP25 to the drain socket ①.

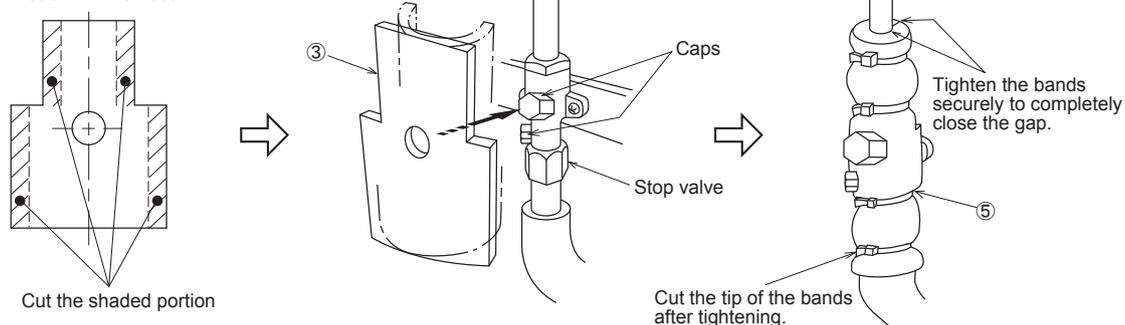


3. Installation method for insulation parts

Install the insulation parts to stop valve of the outdoor unit.
 ※The insulation parts should be installed after the tube has been connected to the unit.
 ※Some units are provided with a check valve near stop valve. In this case,

- cut the insulation parts ③ and ④ so that they will fit the stop valve properly.
- Install the insulation part ③ with 2 holes to the liquid pipe side so that the holes fit the valve caps and cover the stop valve entirely.
 - Fix the insulation part ③ securely with bands ⑤.
- Install the other insulation part ④ to the gas pipe side with the same procedure.

• Cut both ends of the insulation part ⑤ for gas tube side for the model RP71 or less.





Photo



Descriptions

A drain pan for the drain water generated from the outdoor unit.

Applicable Models

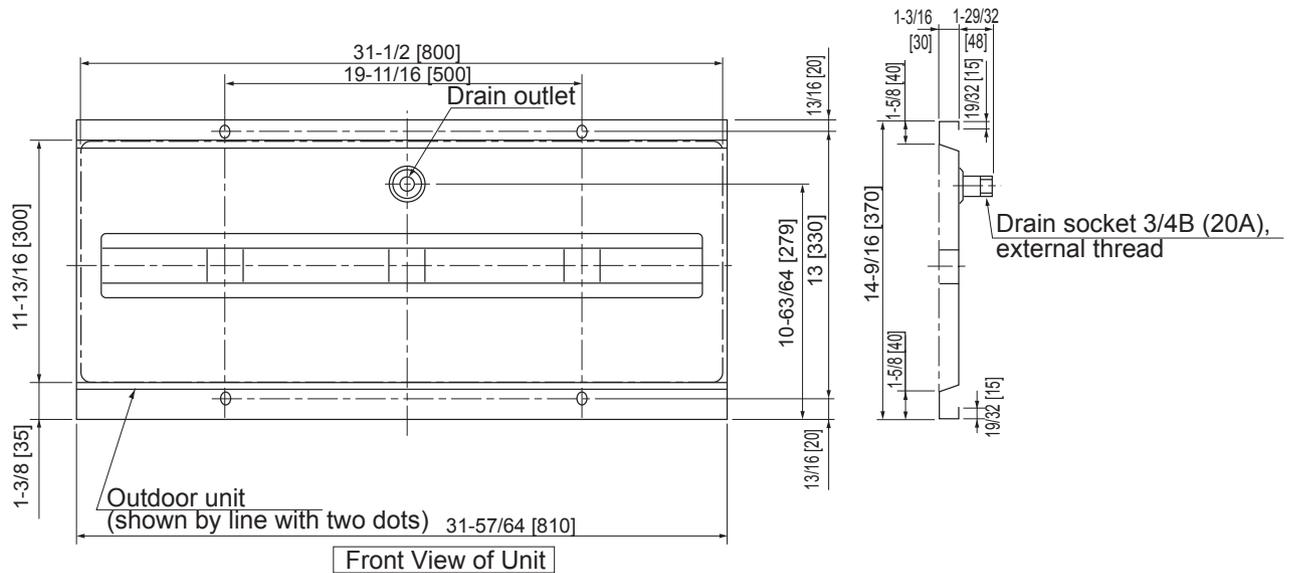
- PUY-AK12/18NL
- PUZ-AK12/18NL

Specifications

Drain outlet size		R3/4 screw (20A)
Exterior	Color (Munsell)	Ivory (3.0Y 7.8/1.1)
	Surface treatment	Acrylic resin coating
	Material	Alloy hot-dip zinc-coated carbon steel sheet (t1.6)
Weight		6.3kg
Mounting bolt (locally prepared)		M10 (or W3/8), length: 48 mm or less extrusion from drain pan's under surface

Dimensions

Unit: inch [mm]

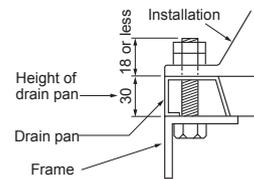
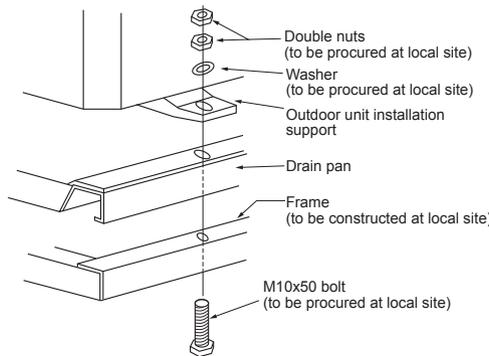
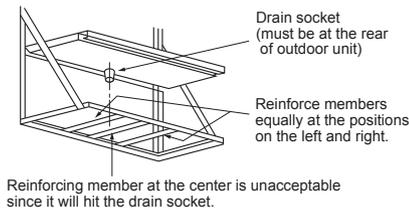
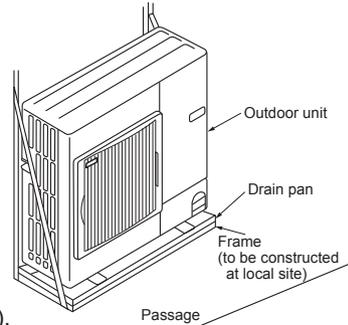


How to Use / How to Install

1 Installation Method

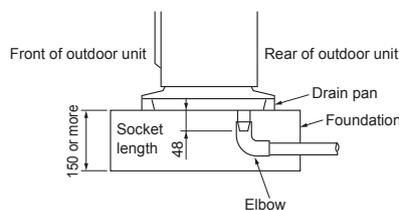
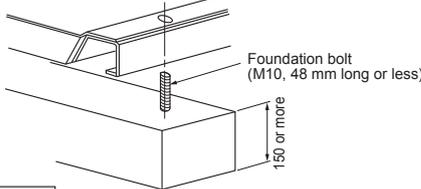
(1) When installing on installation frame

- 1) The installation frame must have structure and strength that can sufficiently support the outdoor unit and drain pan. Securely install the outdoor unit and drain pan so that they cannot fall or drop as a result of earthquake, strong wind, etc.
- 2) The drain socket of drain pan is at the center in the longitudinal direction. When constructing the installation frame, be careful that no part of the frame interferes with the socket.
- 3) The drain pan is tightened with the outdoor unit. Punch approx. $\phi 13$ holes in the installation frame at pitches to install the outdoor unit.
- 4) Fix the frame, drain pan and outdoor unit together to join them firmly (at the 4 points). The bolt length must be no more than 60 mm.



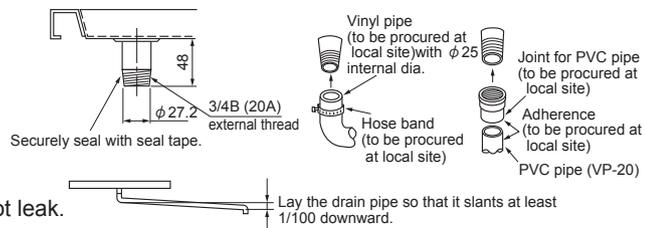
(2) When installing on foundation

- Since concentrated drain disposal is necessary, make the foundation at least 150 mm high measured from the ground as shown in the figure below. If it is less than 150 mm, drain piping will not be possible because the drain socket protrudes 48 mm.



2 Drain Piping

- (1) When connecting steel pipe: Connect 3/4B internally threaded pipe.
- (2) When connecting vinyl pipe (soft): Use a $\phi 25$ mm internal dia. pipe, and fix the connected section with a hose band, etc.
- (3) When connecting PVC pipe (hard): Use VP-20 and connect with a joint for PVC pipe.
 - ※ In all cases, seal the socket threaded section securely with a seal tape, etc., and make sure that water does not leak.



3 Refrigerant Piping ※For PAC-SG64DP-E only

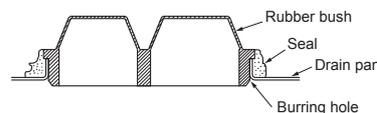
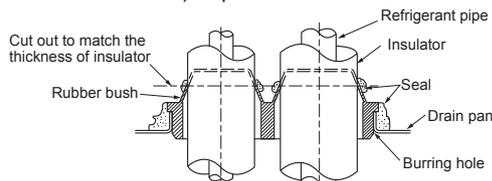
- The refrigerant pipe can be laid in from four directions: front, right, rear and bottom. When laying, be sure to perform the following:

(1) Piping from the bottom:

Cut out the rubber bush to match the thickness of refrigerant pipe insulator. Pass the refrigerant pipe through the rubber bush and fit it into the burring hole. Seal it with adhesive that is equivalent to Cemedyne 366 (to be procured at local site) to prevent water leak.

(2) Piping from other directions:

Block the burring hole of the bottom piping section in the drain pan with rubber bush. Seal it with adhesive that is equivalent to Cemedyne 366 (to be procured at local site) to prevent water leak.





Photo



Descriptions

A drain pan for the drain water generated from the outdoor unit.

Applicable Models

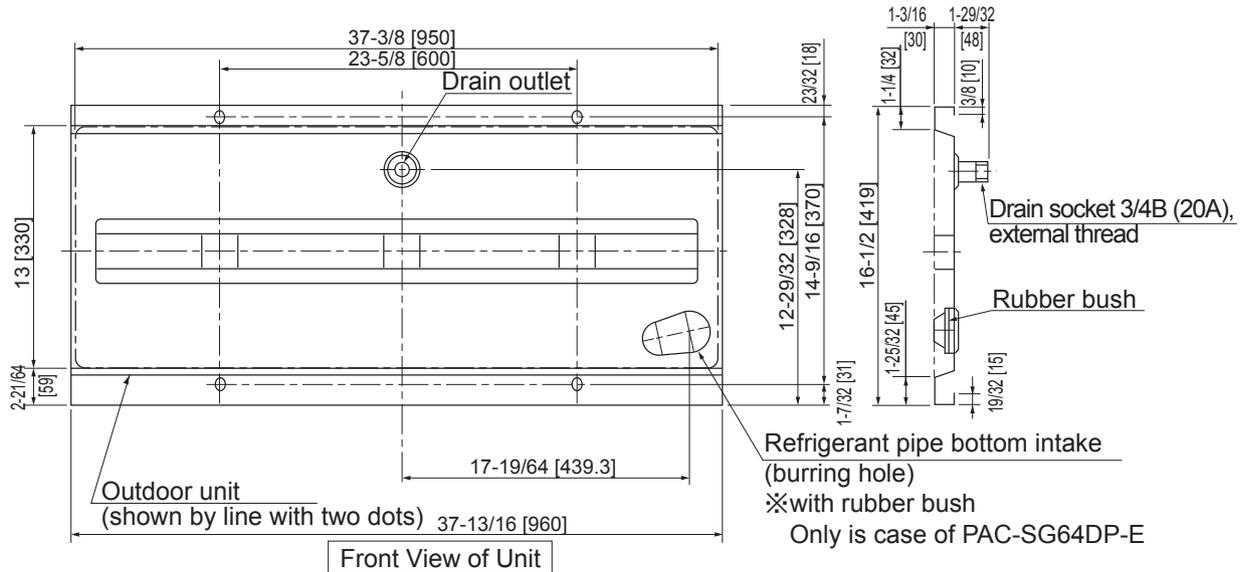
- PUY-AH24/30NL
- PUZ-AH24/30NL

Specifications

Drain outlet size		R3/4 screw (20A)
Exterior	Color (Munsell)	Ivory (3.0Y 7.8/1.1)
	Surface treatment	Acrylic resin coating
	Material	Alloy hot-dip zinc-coated carbon steel sheet (t1.6)
Weight		7.8kg
Mounting bolt (locally prepared)		M10 (or W3/8), length: 60 mm or less extrusion from drain pan's under surface

Dimensions

Unit: inch [mm]

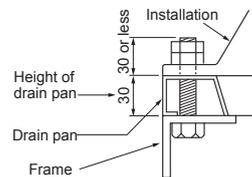
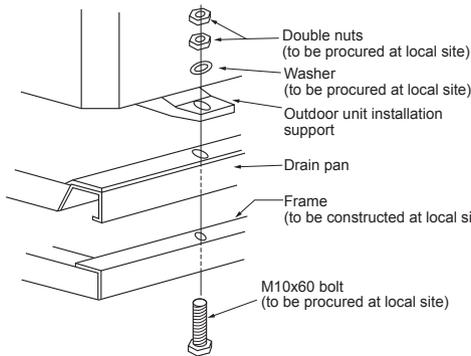
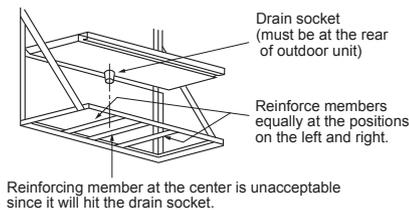
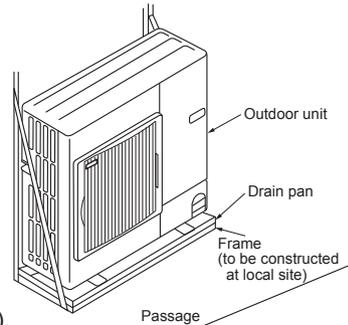


How to Use / How to Install

1 Installation Method

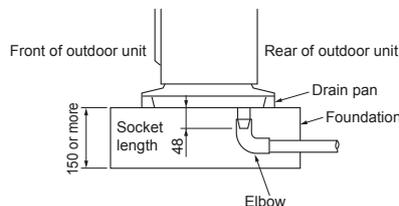
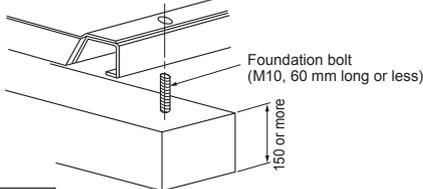
(1) When installing on installation frame

- 1) The installation frame must have structure and strength that can sufficiently support the outdoor unit and drain pan. Securely install the outdoor unit and drain pan so that they cannot fall or drop as a result of earthquake, strong wind, etc.
- 2) The drain socket of drain pan is at the center in the longitudinal direction. When constructing the installation frame, be careful that no part of the frame interferes with the socket.
- 3) The drain pan is tightened with the outdoor unit. Punch approx. $\phi 13$ holes in the installation frame at pitches to install the outdoor unit.
- 4) Fix the frame, drain pan and outdoor unit together to join them firmly (at the 4 points). The bolt length must be no more than 60 mm.



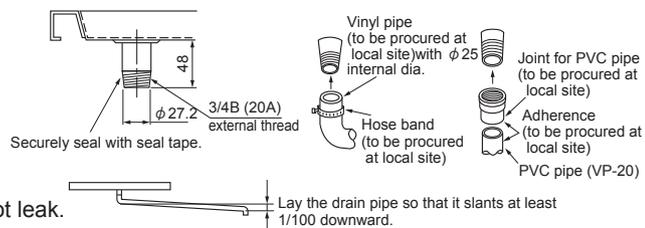
(2) When installing on foundation

- Since concentrated drain disposal is necessary, make the foundation at least 150 mm high measured from the ground as shown in the figure below. If it is less than 150 mm, drain piping will not be possible because the drain socket protrudes 48 mm.



2 Drain Piping

- (1) When connecting steel pipe: Connect 3/4B internally threaded pipe.
- (2) When connecting vinyl pipe (soft): Use a $\phi 25$ mm internal dia. pipe, and fix the connected section with a hose band, etc.
- (3) When connecting PVC pipe (hard): Use VP-20 and connect with a joint for PVC pipe.
 - ※ In all cases, seal the socket threaded section securely with a seal tape, etc., and make sure that water does not leak.



3 Refrigerant Piping ※For PAC-SG64DP-E only

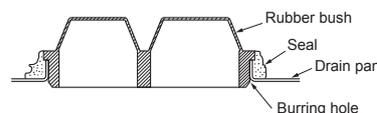
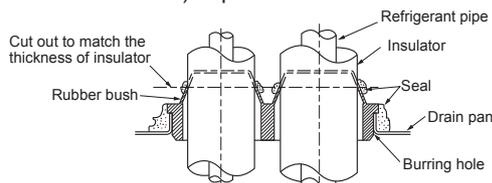
● The refrigerant pipe can be laid in from four directions: front, right, rear and bottom. When laying, be sure to perform the following:

(1) Piping from the bottom:

Cut out the rubber bush to match the thickness of refrigerant pipe insulator. Pass the refrigerant pipe through the rubber bush and fit it into the burring hole. Seal it with adhesive that is equivalent to Cemedyne 366 (to be procured at local site) to prevent water leak.

(2) Piping from other directions:

Block the burring hole of the bottom piping section in the drain pan with rubber bush. Seal it with adhesive that is equivalent to Cemedyne 366 (to be procured at local site) to prevent water leak.





Photo



Descriptions

A drain pan for the drain water generated from the outdoor unit.

Applicable Models

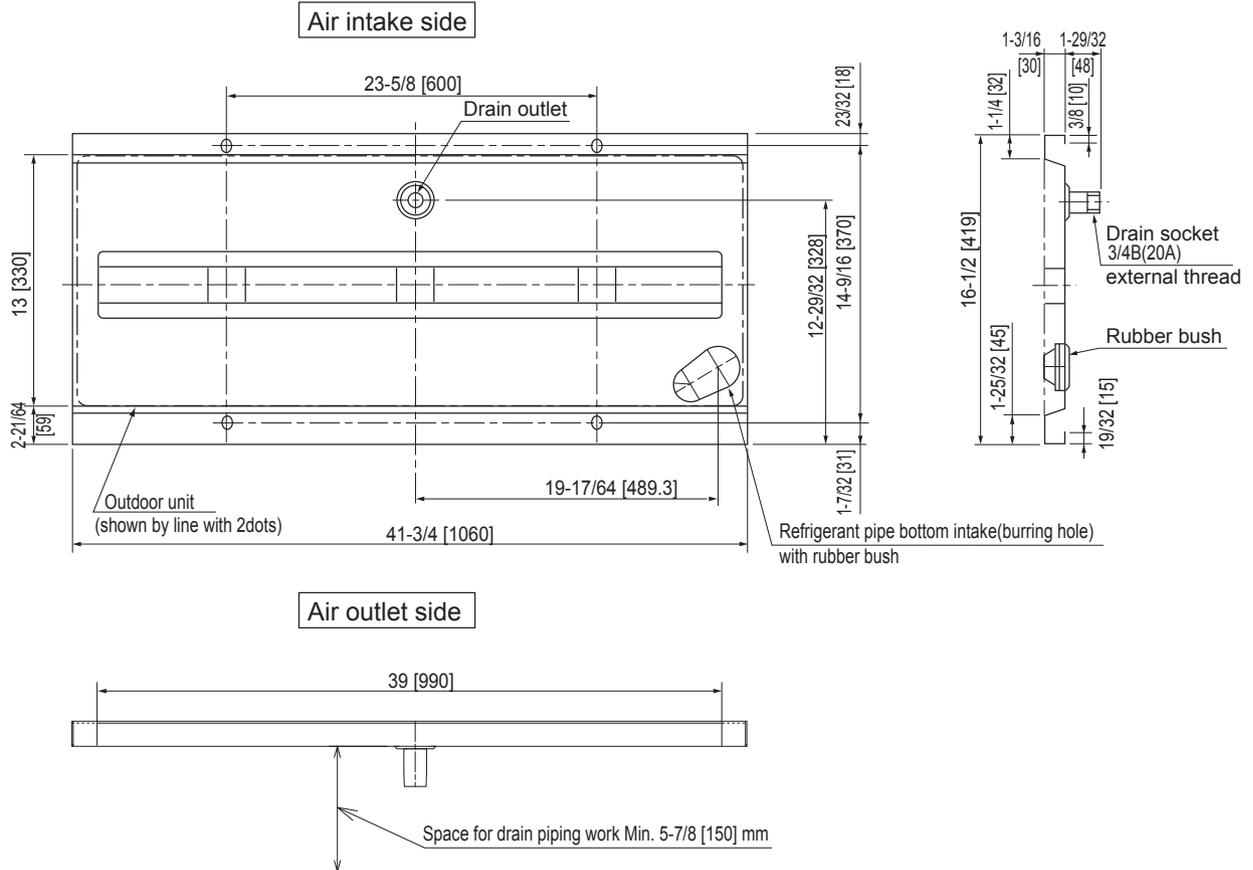
- PUY-AH24/30NL
- PUZ-AH24/30NL
- PUY-AK36/42/48/60NL
- PUZ-AK36/42/48/60NL
- SUZ-AK48/60NL
- PUZ-AK24/30/36/42/48NLHZ
- SUZ-AK24/30/36/48NLHZ

Specifications

Drain outlet size		R3/4 screw (20A)
Exterior	Color (Munsell)	Ivory (3.0Y 7.8/1.1)
	Surface treatment	Acrylic resin coating
	Material	Alloy hot-dip zinc-coated carbon steel sheet (t1.6)
Weight		8.8kg
Mounting bolt (locally prepared)		M10 (or W3/8), length: 60 mm or less extrusion from drain pan's under surface

Dimensions

Unit: inch [mm]

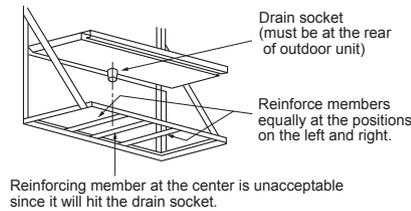
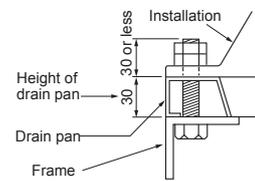
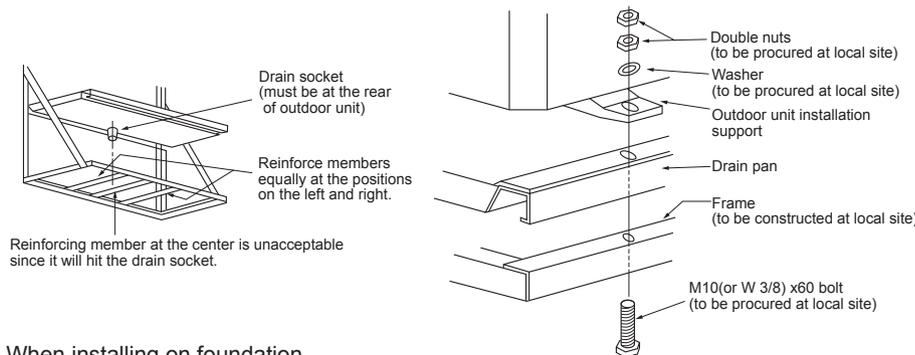
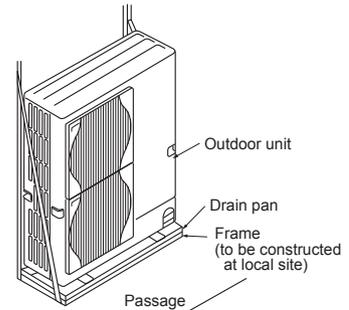


How to Use / How to Install

1 Installation Method

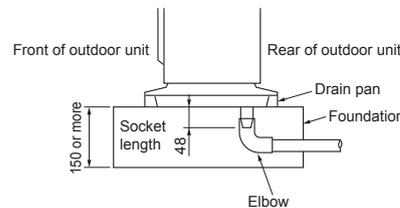
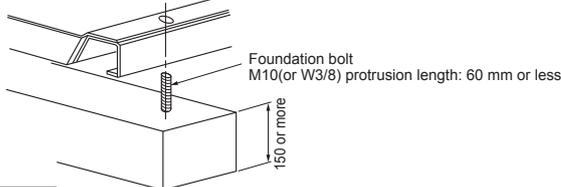
(1) When installing on installation frame

- 1) The installation frame must have structure and strength that can sufficiently support the outdoor unit and drain pan. Securely install the outdoor unit and drain pan so that they cannot fall or drop as a result of earthquake, strong wind, etc.
- 2) The drain socket of drain pan is at the center in the longitudinal direction. When constructing the installation frame, be careful that no part of the frame interferes with the socket.
- 3) The drain pan is tightened with the outdoor unit. Punch approx. $\phi 13$ holes in the installation frame at pitches to install the outdoor unit.
- 4) Fix the frame, drain pan and outdoor unit together to join them firmly (at the 4 points). The bolt length must be no more than 60 mm.



(2) When installing on foundation

- Since concentrated drain disposal is necessary, make the foundation at least 150 mm high measured from the ground as shown in the figure below. If it is less than 150 mm, drain piping will not be possible because the drain socket protrudes 48 mm.



2 Drain Piping

(1) When connecting steel pipe:

Connect 3/4B internally threaded pipe.

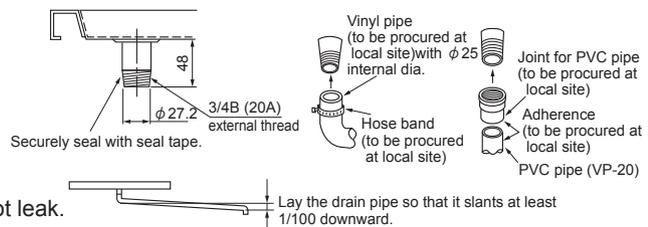
(2) When connecting vinyl pipe (soft):

Use a $\phi 25$ mm internal dia. pipe, and fix the connected section with a hose band, etc.

(3) When connecting PVC pipe (hard):

Use VP-20 and connect with a joint for PVC pipe.

※ In all cases, seal the socket threaded section securely with a seal tape, etc., and make sure that water does not leak.



3 Refrigerant Piping

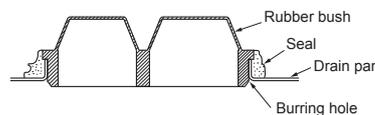
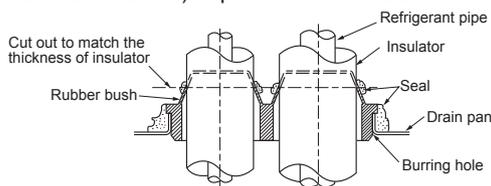
● The refrigerant pipe can be laid in from four directions: front, right, rear and bottom. When laying, be sure to perform the following:

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(2) Piping from other directions:

Block the burring hole of the bottom piping section in the drain pan with rubber bush. Seal it with adhesive that is equivalent to Cemedyne 366 (to be procured at local site) to prevent water leak.





Descriptions

A-control Mr. SLIM models can be connected to "M-NET" through optional M-NET converter so that they can be monitored / controlled effectively and meticulously.

Applicable Models

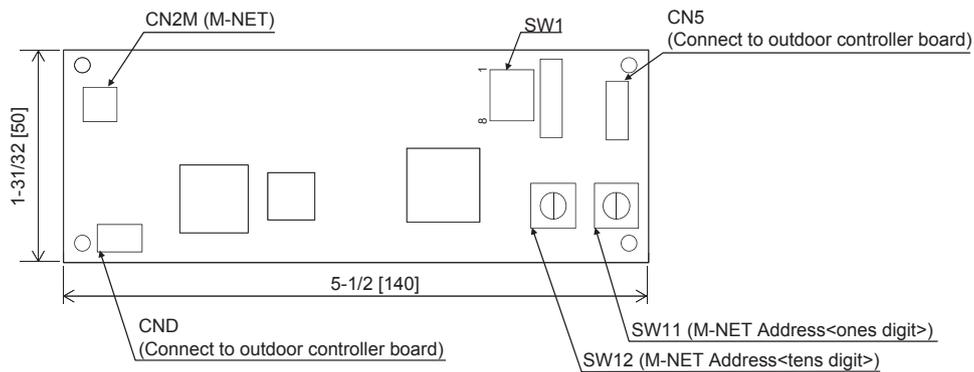
- PUY-AK12/18NL
- PUZ-AK12/18NL

Specifications

Power	Supplied from control board
Power consumption	0.6W (at 5V DC, 12V DC)
Operating conditions	Mounted inside the electrical utility box of outdoor unit. (Temperature: -20 to 60°C , humidity: 90% or less (no condensation))
Weight	0.3kg

Dimensions

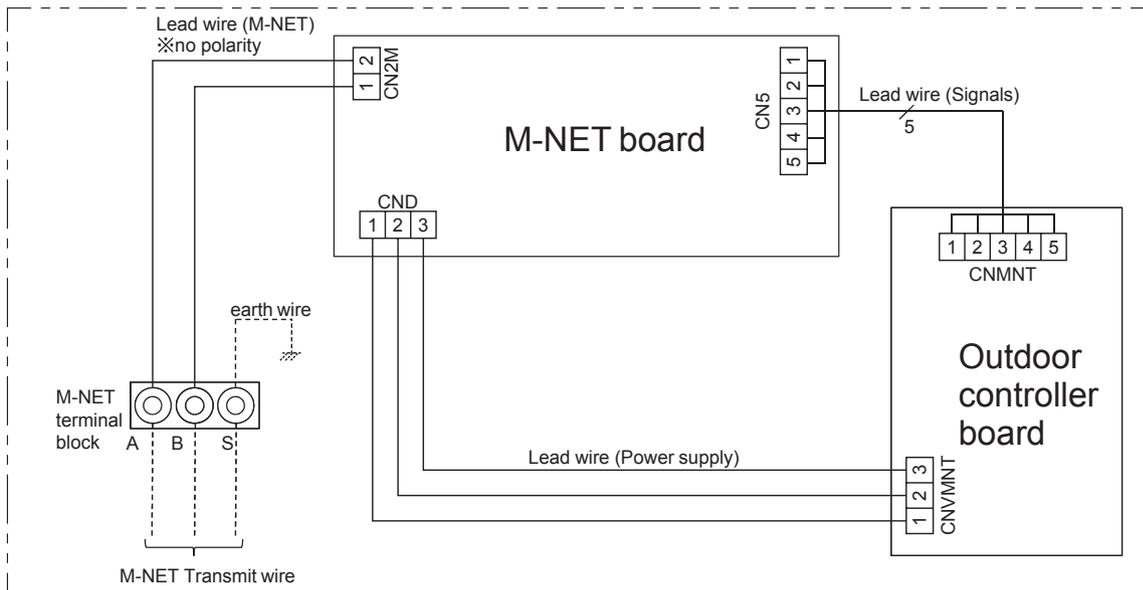
Unit: inch [mm]



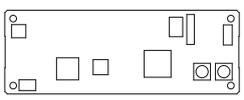
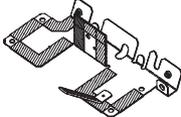
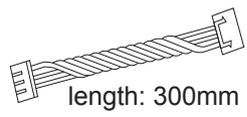
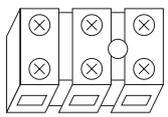
How to Use / How to Install

1. Wiring diagram

The electrical box of outdoor unit.



2. Parts list

No.	Description	Figure	Q'ty	No.	Description	Figure	Q'ty
①	M-NET board (with insulation sheets and supports)		1	⑦	Lead wire (5 wires) for signals	 length: 280mm	1
②	Mounting plate (M-NET board)		1	⑧	Lead wire (3 wires) for power supply	 length: 300mm	1
③	Screw (M4×8)		2	⑨	Lead wire (M-NET)	 length: 280mm	1
④	Terminal block (M-NET)		1	⑩	Earth wire and screw (M4×8)		1 each
⑤	Terminal screw (M3×20)		1	⑪	Cable tie		2
⑥	Label		1				

3. Switch setting

■ M-NET address setting

Make M-NET setting and refrigerant address setting on only outdoor unit.

There is no address settings for outdoor unit and remote controller like City Multi system.

The M-NET address setting for taking into centralized control system should be done only to the outdoor unit.

The address set number should be 1-50 same as for City Multi indoor unit and make set in order of number for the same group.

	A control slim	City Multi (M-NET)
Indoor unit	—	1~50
Outdoor unit	1~50	51~100
Remote controller	—	101~150
System controller	201~250	
Group remote controller	201~250	

The setting should be done by rotary switches SW11 (ones digit) and SW12 (tens digit) on M-NET board of the outdoor unit. (Factory settings are all zero.)

[Example]

M-NET address No.		1	2	50
Switch setting	SW11 (ones digit)			
	SW12 (tens digit)			



Descriptions

A-control Mr. SLIM models can be connected to "M-NET" through optional M-NET converter so that they can be monitored / controlled effectively and meticulously.

Applicable Models

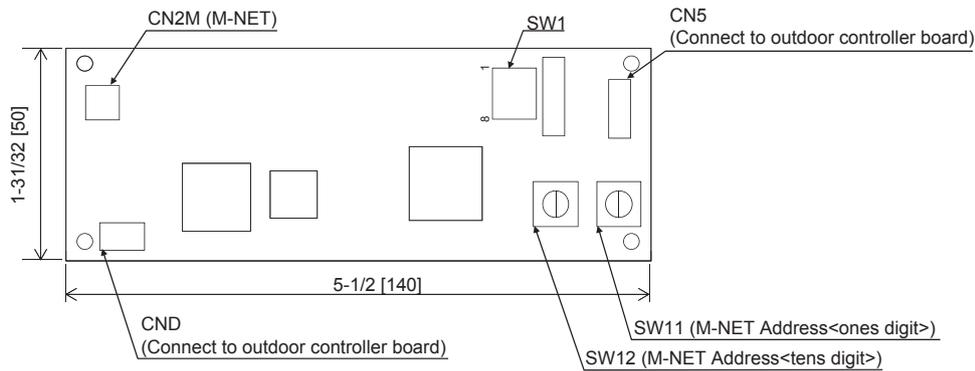
- PUY-AH24/30NL
- SUZ-AK48/60NL
- PUZ-AH24/30NL
- PUZ-AK24/30/36/42/48NLHZ
- PUY-AK36/42/48/60NL
- SUZ-AK24/30/36/48NLHZ
- PUZ-AK36/42/48/60NL

Specifications

Power	Supplied from control board
Power consumption	0.6W (at 5V DC, 12V DC)
Operating conditions	Mounted inside the electrical utility box of outdoor unit. (Temperature: -20 to 60°C, humidity: 90% or less (no condensation))
Weight	0.3kg

Dimensions

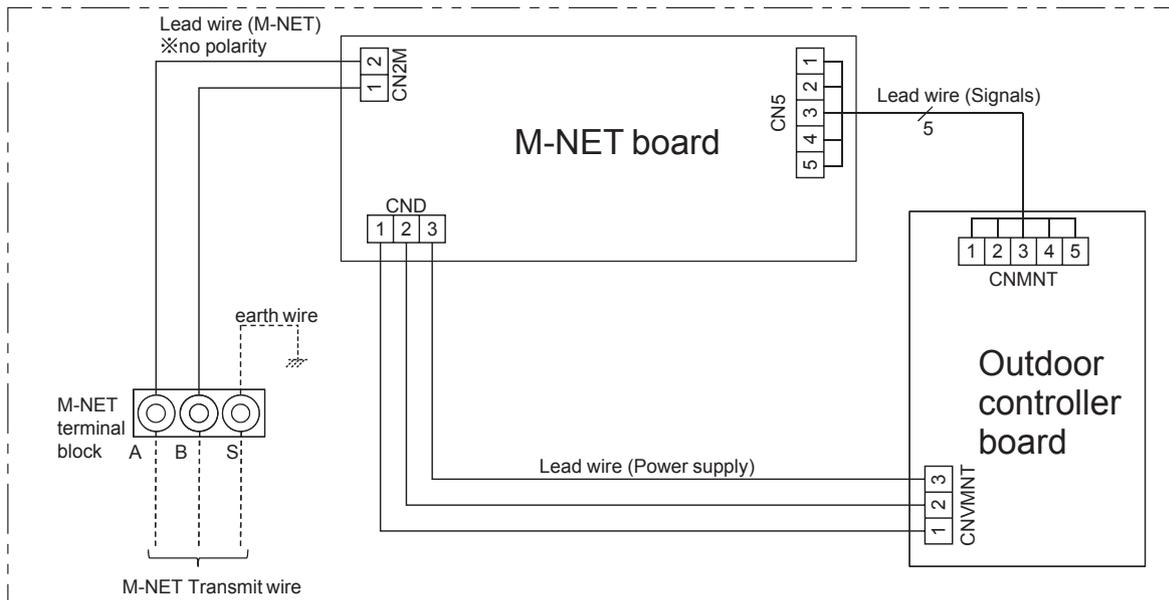
Unit: inch [mm]



How to Use / How to Install

1. Wiring diagram

The electrical box of outdoor unit.



2. Parts List

No	Description	Figure	Q'ty	No	Description	Figure	Q'ty	
①	M-NET board (with insulation sheets and supports)		1	⑨	Lead wire-B (5 wires)		1	
②	Plate (For mounting circuit board)		1	⑩	Lead wire-C (3 wires)		1	
③	Insulation sheets S, M, L		S	1	⑪	Lead wire-D (2 wires)		1
			M	1				
			L	1				
④	Screw (M4×8)		2	⑫	Ground wire and screw (M4×8)		1each	
⑤	Terminal block (M-NET)		1	⑬	Pull tight		2	
⑥	Terminal screw (M3×20)		1	⑭	Plate 2 (For mounting circuit board)		1	
⑦	Label		1	⑮	Plate 3 (For mounting circuit board)		1	
⑧	Lead wire-A (5 wires)		1					

3. Switch setting

■ M-NET address setting

Make M-NET setting and refrigerant address setting on only outdoor unit.

There is no address settings for outdoor unit and remote controller like City Multi system.

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Remote controller	—	101~150
System controller	201~250	
Group remote controller	201~250	

The setting should be done by rotary switches SW11 (ones digit) and SW12 (tens digit) on M-NET board of the outdoor unit. (Factory settings are all zero.)

[Example]

M-NET address No.		1	2	~	50
Switch setting	SW11 (ones digit)				
	SW12 (tens digit)				



Photo



Descriptions

This item is used to display operation and self-diagnosis state.

Applicable Models

- PUY-AK12/18NL
- PUZ-AK12/18NL
- PUY-AH24/30NL
- PUZ-AH24/30NL
- PUY-AK36/42/48/60NL
- PUZ-AK36/42/48/60NL
- SUZ-AK48/60NL
- PUZ-AK24/30/36/42/48NLHZ
- SUZ-AK24/30/36/48NLHZ

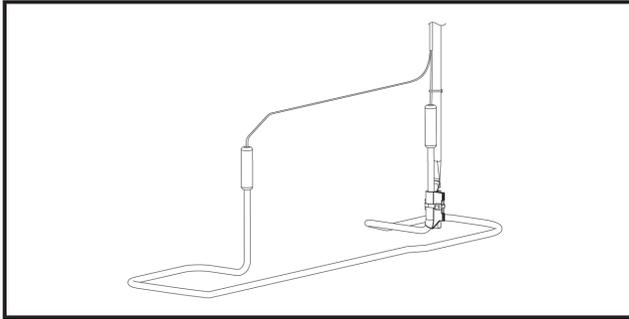
Specifications

Power	5V DC (supplied from outdoor unit control board)
Temperature	-20 to 60°C, Humidity: 90% RH or less (no condensation)
External dimensions	69 (W) x 91 (H) x 27 (D) (mm), excluding lead wires
Weight	0.05kg

How to Use / How to Install

- Notes on Use
 - Before installing / removing a control / service tool, make sure that the main power to this unit is turned OFF.
 - The connector for control / service tool has a lock. Connection / removal of the connector must be done with the locking lever pressed.
- How to Use
 1. Connect the control / service tool connector to the [CNM] connector on the outdoor unit control board.
 2. Operating the control / service tool's DIP switch "SW2" causes "LED1" to display the operation state and inspection code description using 2-digit value and symbols. "SW2" setting varies with the unit to be connected. For details of the display content, refer to the appropriate service handbook.
 3. After the control / service tool has been used, remove it from the outdoor unit control board.

Figure



Descriptions

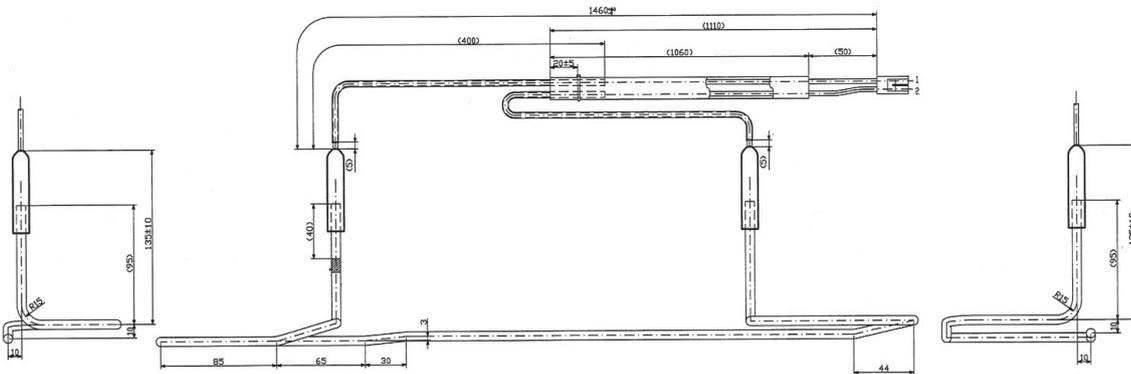
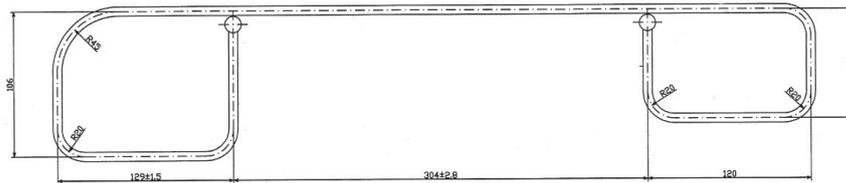
- This product is designed for prevention of ice on the bottom of the outdoor unit heat exchanger and the clogged drain hole caused by freezing in severe winter.
- To drain properly, a drain socket and a concentrated drain pan are not allowed to be used with this product.

Applicable Models

- PUZ-AH24/30NL

Dimensions

Unit: inch [mm]



Specifications

Components

① Base heater	1	② Base heater support	1	③ Screws 4×10	4	④ Cable ties	3	⑤ Fasteners	2	⑥ Spec label	1
							required: 2 spare: 1		required: 1 spare: 1		

How to Use / How to Install

1 Preparation

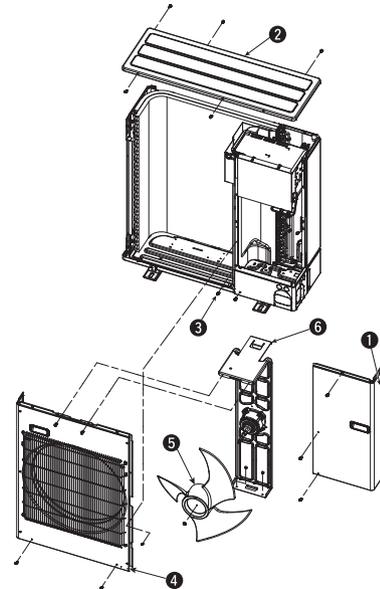
It is easier to mount the base heater before installing the outdoor unit.

- Make sure that the main power supply to the unit is OFF.
- Do not lose the removed screws. Many screws will be removed to install the base heater.
- Eliminate dust, dirt, etc.

2 Preparation for mounting the base heater

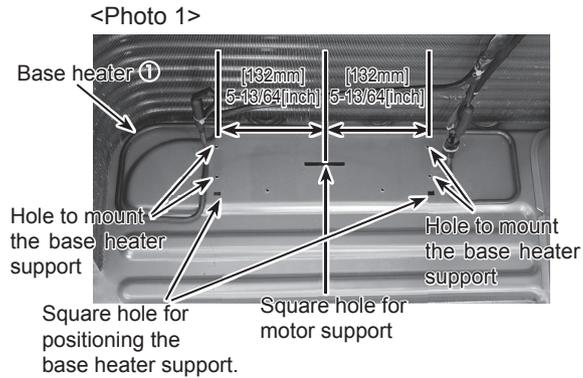
Before mounting the base heater, follow the procedures below to remove some parts from the outdoor unit.

- 1 Removal of service panel
Remove 3 screws on the front. Slide the service panel downward to remove it.
- 2 Removal of top panel
Remove 2 screws on the front and 3 screws on the back. Lift the top panel up to remove it.
- 3 Removal of cover panel
Remove 2 screws for the cover panel.
- 4 Removal of front panel
Remove 5 screws on the front. Slide the front panel upward, and pull it toward you.
- 5 Removal of fan
Remove the mounting nut for the fan. Pull the fan toward you to remove it.
- 6 Removal of motor support
Disconnect the connector of the fan motor, and remove 2 screws for the motor support. Lift motor support up to remove it.



4 Mounting the base heater

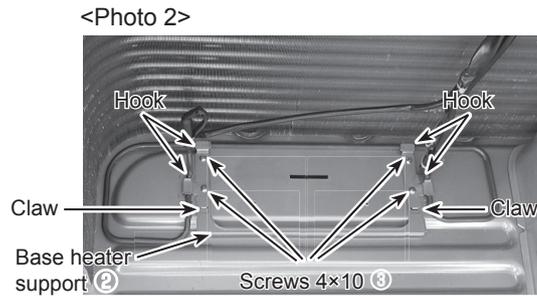
- Temporarily place the base heater ① on the base so that the square hole for the motor support on the base comes to the center of the base heater ①.
<Photo 1>



5 Mounting the base heater support

Place the base heater support ② as shown in the right photo.

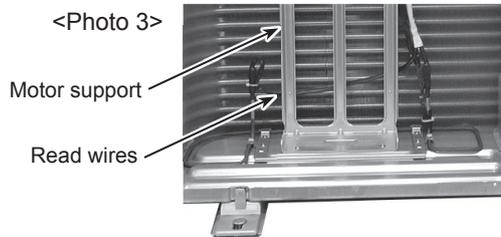
- Insert the 2 claws on the base heater support into the square holes on the base. <Photo 2>
- Fix the base heater with the 4 hooks on the base heater support. <Photo 2>
- Fix them with the screws 4×10 ③. <Photo 2>



6 Mounting the motor support

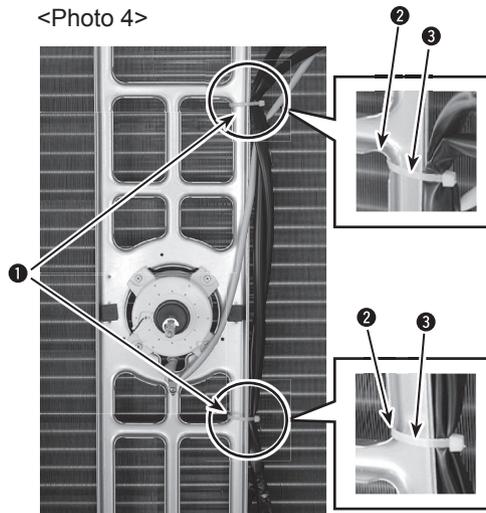
Mount the motor support.

- Pass the lead wires through the back of the motor support. <Photo 3>
- Make sure that the lead wires are not caught between the bottom of the motor support and the base.
- Fix the motor support with 2 screws.



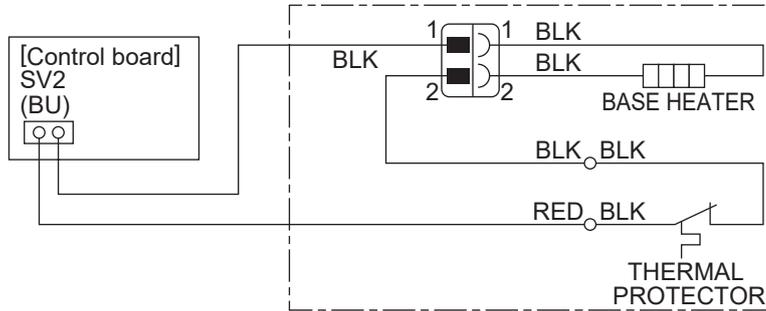
7 Securing the lead wires

- Fix the lead wires of the base heater to the motor support with the cable tie ④ at the position shown in the photo 4.
- Cable ties should be tied at the corners of the motor support so that they do not shift after bundling.
- Pass the lead wires through the cable clip on top of the separator and point it at the electrical box.
- Secure the lead wires so they will not interfere with the propeller fan.



8 Connecting the lead wires

Connect the lead wires according to the following wiring diagram.

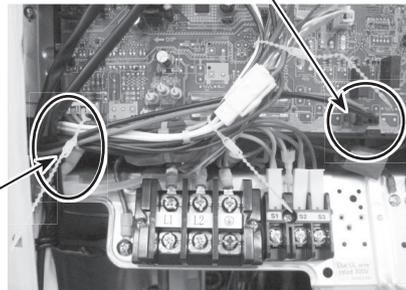


Connector of the base heater

9 Securing the lead wires

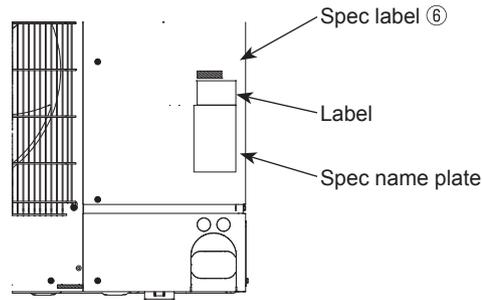
After connecting the lead wires, bundle the lead wires together and secure them with the fastener ⑤.

Bundle the lead wires together using the fastener ⑤.



10 Attaching the spec label

Attach the spec label ⑥ above the label on the service panel.



11 Reinstallation

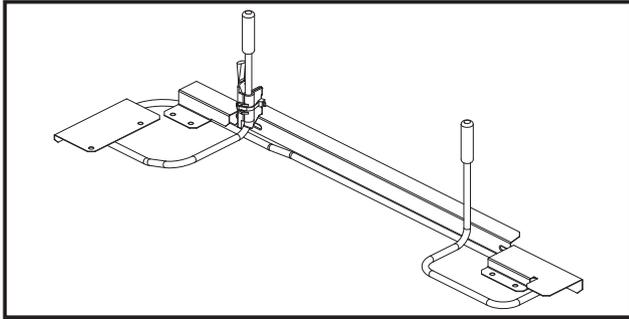
Make sure that the installation of the base heater and connections of the lead wires have been completed according to this installation sheet. Install the removed parts in the reverse order of removal.

- Tighten the propeller fan with a torque of $5.7 \pm 0.3 \text{ N}\cdot\text{m}$ [$4.2 \pm 0.2 \text{ ft}\cdot\text{lbs}$] ($57 \pm 3 \text{ kgf}\cdot\text{cm}$).
- Rotate the propeller fan and make sure that the base heater and the lead wires do not interfere with the movement of propeller fan.

! WARNING

Mount the outer panels securely. Incomplete installation may result in electric shock and fire caused by dust, water, etc.

Figure



Descriptions

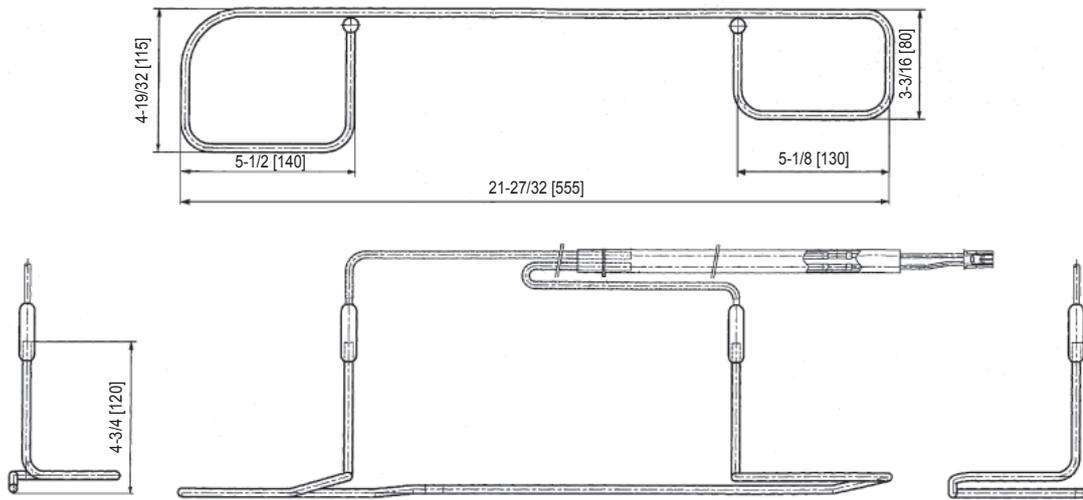
- This product is designed for prevention of ice on the bottom of the outdoor unit heat exchanger and the clogged drain hole caused by freezing in severe winter.
- To drain properly, a drain socket and a concentrated drain pan are not allowed to be used with this product.

Applicable Models

- PUZ-AK36/42/48/60NL
- SUZ-AK48/60NL

Dimensions

Unit: inch [mm]



Specifications

Components

This package includes the following parts besides this installation sheet.

① base heater	1	② heater supports	2	③ screws 4×10	8	④ cable tie	2	⑤ fasteners	2
⑥ spec label	1	⑦ base heater cover(1) *	1	⑧ base heater cover(2) *	1	* Used solely with the outdoor unit mounted with a two-row heat exchanger.			

How to Use / How to Install

1 Preparation

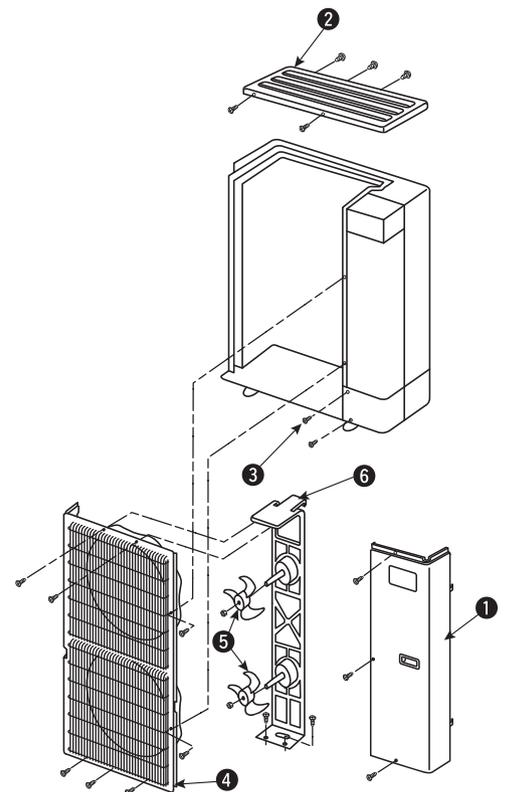
It is easier to mount the base heater before installing the outdoor unit.

- Make sure that the main power supply to the unit is OFF.
- Do not lose the removed screws. Many screws will be removed to install the base heater.
- Eliminate dust, dirt, etc.

2 Preparation for mounting the base heater

Before mounting the base heater, follow the procedures below to remove some parts from the outdoor unit.

- ➊ Removal of service panel
Remove 3 screws on the front. Slide the service panel downward to remove it.
- ➋ Removal of top panel
Remove 2 screws on the front and 3 screws on the back. Lift the top panel up to remove it.
- ➌ Removal of screws for cover panel
Remove 2 screws for the cover panel.
- ➍ Removal of front panel
Remove 7 screws on the front. Slide the front panel upward, and pull it toward you.
- ➎ Removal of fan
Remove the mounting screws for the fan. Pull the fan toward you to remove it.
- ➏ Removal of motor support
Disconnect the connector of the fan motor, and remove 2 mounting screws for the motor support. Slightly pull the motor support toward you and lift it up to remove it.

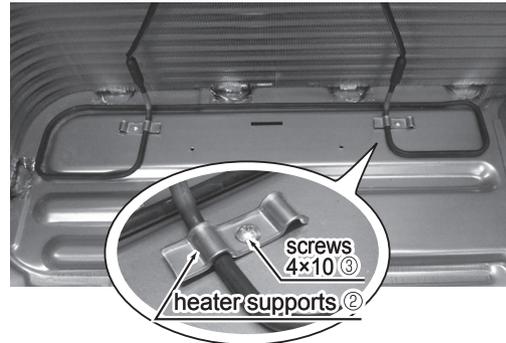
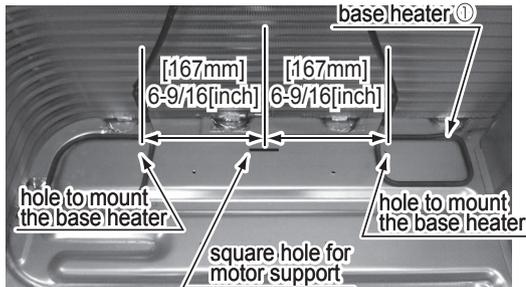


3 Mounting the base heater

- Temporarily place the base heater ① on the base so that the square hole for the motor support on the base comes to the center of the base heater ①.
(See photo below.)



- Fix the base heater ① with the heater supports ② and the screws 4×10 ③.

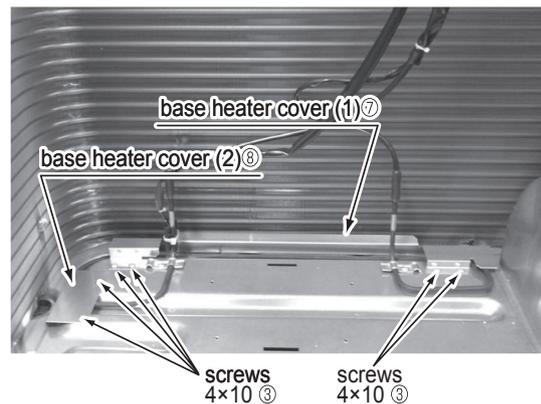


4 Mounting the base heater cover

Place the base heater covers ⑦, ⑧ as shown in the right photo.

Fix them with the screws 4×10 ③.

- Make sure to install the base heater covers ⑦, ⑧ in the outdoor unit mounted with a two-row heat exchanger. The base heater covers ⑦, ⑧ cannot be installed in the outdoor unit mounted with a three-row heat exchanger.



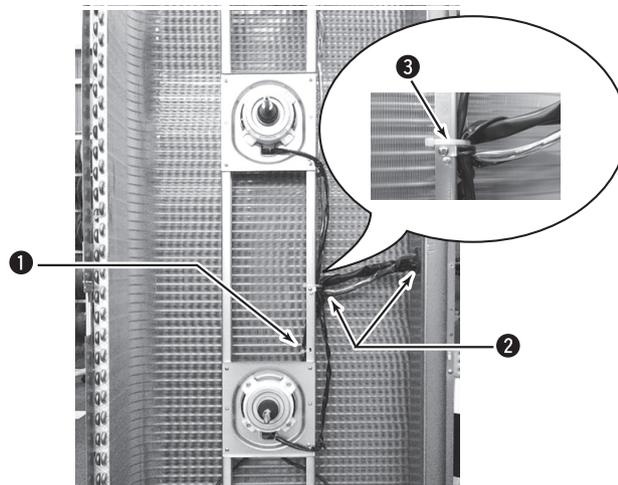
5 Mounting the base heater support

Mount the motor support.

- Make sure that the lead wire is not caught between the bottom of the motor support and the base.

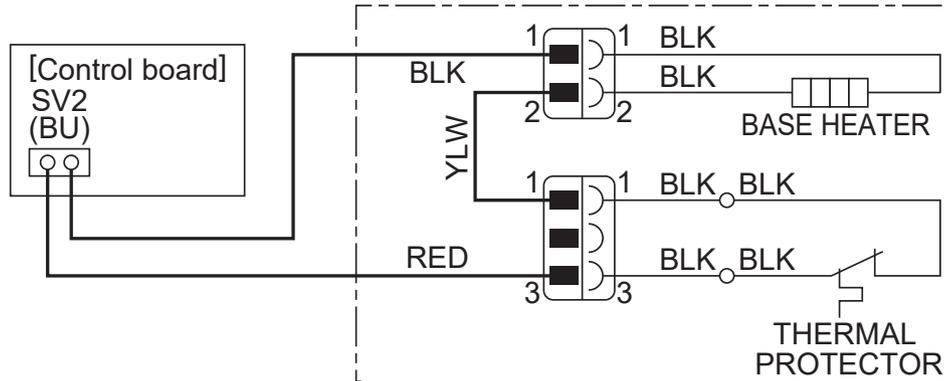
6 Securing the lead wires

- Fix the lead wires of the base heater to the motor support with a cable tie ④ at the position shown in the picture.
 - Bundle the lead wires of the base heater and the fan motor together with clamps.
 - Fix the lead wires with a cable tie ④.
 - Pass the lead wires through the circular hole on the separator toward the electrical box.
- Secure the lead wires so they will not interfere with the propeller fan.



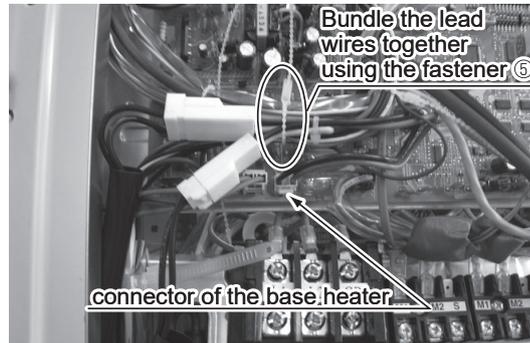
Wiring diagram

Connect the lead wires according to the following wiring diagram.



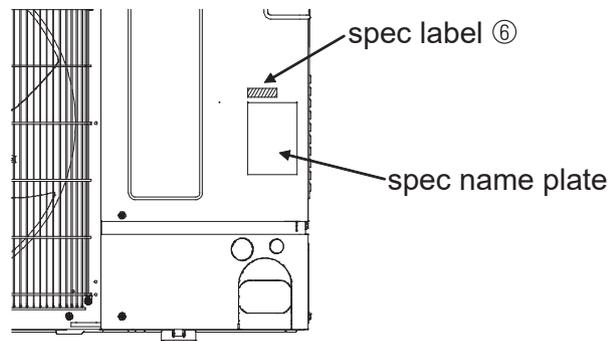
7 Securing the lead wires

After connecting the lead wires, bundle the extra lead wires together and secure them with the fastener ⑤.



8 Attaching the spec label

Attach the spec label ⑥ above the spec name plate on the service panel.



9 Reinstallation

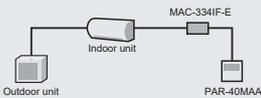
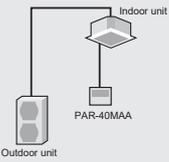
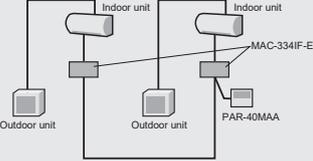
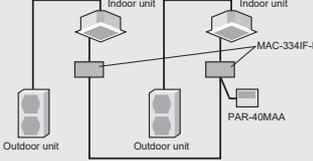
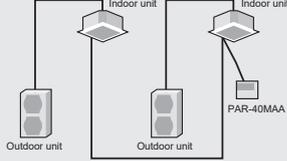
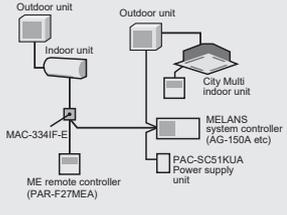
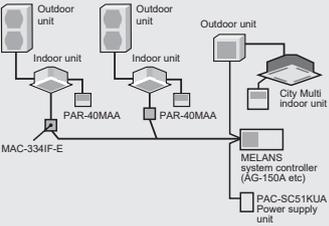
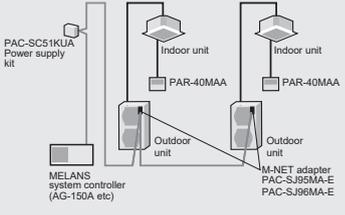
Make sure that the installation of the base heater and connections of the lead wires have been completed according to this installation sheet. Install the removed parts in the reverse order of removal.

- Tighten the propeller fan with a torque of $5.7 \pm 0.3 \text{ N} \cdot \text{m}$ [$4.2 \pm 0.2 \text{ ft} \cdot \text{lbs}$] ($57 \pm 3 \text{ kgf} \cdot \text{cm}$).
- Rotate the propeller fan and make sure that the base heater and the lead wires do not interfere with the movement of propeller fan.

⚠ WARNING

Mount the outer panels securely. Incomplete installation may result in electric shock and fire caused by dust, water, etc.

T8-1.MAJOR SYSTEM CONTROL

	System Examples		
Indoor Unit	M Series Indoor Unit	S Series	P Series Indoor Unit
Outdoor Unit	M Series and MXZ Series Outdoor	S Series and MXZ Series Outdoor	P Series Outdoor
 <p>PAR-40MAA Control PAR-42MAAUB Control</p>			
Details	<ul style="list-style-type: none"> Wired remote controller can be connected to indoor unit 	Standard equipment (for indoor units compatible with wired remote controllers)	
Major Optional Parts Required	<ul style="list-style-type: none"> MAC-334IF-E (Interface) PAR-40MAA (Wired remote controller) 	<ul style="list-style-type: none"> PAR-40MAA (Wired remote controller) 	
 <p>System Group Control</p>			
Details	<ul style="list-style-type: none"> One remote controller can control plural air conditioners with the same settings simultaneously. One remote controller can control up to 16 refrigerant systems. (When connected to a MXZ unit, MAC-334IF-E is counted as one system.) Up to two remote controller can be connected. 		
Major Optional Parts Required	<ul style="list-style-type: none"> MAC-334IF-E (Interface) PAR-40MAA (Wired remote controller) 	<ul style="list-style-type: none"> PAR-40MAA (Wired remote controller) 	
 <p>M-NET Connections</p>			
Details	<ul style="list-style-type: none"> Group of air conditioners can be controlled by MELANS system controller (M-NET). <p>Note: When connecting to M-NET, the reduction control for the power failure automatic recovery does not operate and it will take 3 minutes to restart.</p>		
Major Optional Parts Required	<ul style="list-style-type: none"> MAC-334IF-E (M-NET Interface) MELANS System controller PAC-SC51KUA (power supply unit) 	<ul style="list-style-type: none"> PAC-SJ19MA-E/PAC-SF83M/PAC-SJ95MA-E/ PAC-SJ96MA-E (M-NET converter) MELANS System controller PAC-SC51KUA (power supply unit) 	

T8-2.OTHERS

For M Series Indoor Units (New A-control Models Only)

	System Examples	Connection Details	Control Details	Major Optional Parts Required
1 Remote On/Off Operation • Air conditioner can be started/stopped remotely. (1) and (2) can be used in combination)		Connect the interface to the air conditioner. Then connect the locally purchased remote controller to the terminal in the interface.	On/Off operation is possible from a remote location.	<ul style="list-style-type: none"> • MAC-334IF-E (Interface) • Parts for circuit such as relay box, lead wire, etc. (to be purchased locally)
2 Remote Display of Operation Status • The On/Off status of air conditioners can be confirmed remotely. (1) and (2) can be used in combination)		Connect the interface to the air conditioner. Then connect the locally purchased remote controller to the terminal in the interface.	The operation status (On/Off) or error signals can be monitored from a remote location.	<ul style="list-style-type: none"> • MAC-334IF-E (Interface) • Parts for circuit to be purchased locally (DC power source needed) • External power source (12V DC) is required when using MAC-334IF-E.

For P Series and S Series Indoor Units

	System Examples		Details	Major Optional Parts Required
	Wired remote controller	Wireless remote controller		
A 2-remote Controller Control With two remote controllers, control can be performed locally and remotely from two locations.	<p>* Set "Main" and "Sub" remote controllers.</p> <p>(Example of 1 : 1 system)</p>	<p>* When using wired and wireless remote controllers</p> <p>(Example of Simultaneous Twin)</p>	<ul style="list-style-type: none"> • Up to two remote controllers can be connected to one group. • Both wired and wireless remote controllers can be used in combination. 	<ul style="list-style-type: none"> • Wired Remote Controller PAR-40MAA • Wireless Remote Controller PAR-FL32MA • Wireless Remote Controller Kit for PCA PAR-SL93B-E
B Operation Control by Level Signal Air conditioner can be started/stopped remotely. In addition, On/Off operation by local remote controller can be prohibited/permitted.	<p>(Example of 1 : 1 system x 2)</p>	<p>(Example of 1 : 1 system x 2)</p>	<ul style="list-style-type: none"> • Operation other than On/Off (e.g., adjustment of temperature, fan speed, and airflow) can be performed even when remote controller operation is prohibited. • Timer control is possible with an external timer. 	<ul style="list-style-type: none"> • Adapter for remote On/Off PAC-SE55RA-E • Relay box (to be purchased locally) • Remote control panel (to be purchased locally)
C Operation Control by Pulse Signal	<p>(Example of 1 : 1 system x 2)</p>	<p>(Example of 1 : 1 system x 2)</p>	<ul style="list-style-type: none"> • The pulse signal can be turned On/Off. • Operation/emergency signal can be received at a remote location. 	<ul style="list-style-type: none"> • Connector cable for remote display PAC-SA88HA-E / PAC-725AD-E (10 pcs. x PAC-SA88HA-E) • Relay box (to be purchased locally) • Remote control panel (to be purchased locally)
D Remote Display of Operating Status Operating status can be displayed at a remote location.	<p>(Example of 1 : 1 system)</p>	<p>(Example of Simultaneous Twin)</p>	<ul style="list-style-type: none"> • Operation/emergency signal can be received at a remote location (when channeled through the PAC-SF40RM-E → no-voltage signal, when channeled through the PAC-SA88HA-E → DC 12V signal). 	<ul style="list-style-type: none"> • Remote display panel (to be purchased locally) • Connector cable for remote display PAC-SA88HA-E / PAC-725AD-E (10 pcs. x PAC-SA88HA-E) • Relay box (to be purchased locally) • Remote operation adapter PAC-SF40RM-E *Unable to use with wireless remote controller
E Timer Operation Allows On/Off operation with timer *For control by an external timer, refer to [B] Operation Control by Level Signal.	<p>(Example of 1 : 1 system)</p>		<ul style="list-style-type: none"> • Weekly Timer: On/Off and up to 8 pattern temperatures can be set for each calendar day. (Initial setting) • On/Off Timer: On/Off can be set once each within 72 hr in intervals of 5-minute units. • Auto-off Timer: Operation will be switched off after a certain time elapse. Set time can be changed from 30 min. to 4 hr. at 10 min. intervals. <p>*Simple Timer and Auto-off Timer cannot be used at the same time.</p>	Standard functions of PAR-40MAA

mitsubishi electric corporation

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