IMPORTANT: As of 07-24-12, manufacturer's installation instructions have changed.
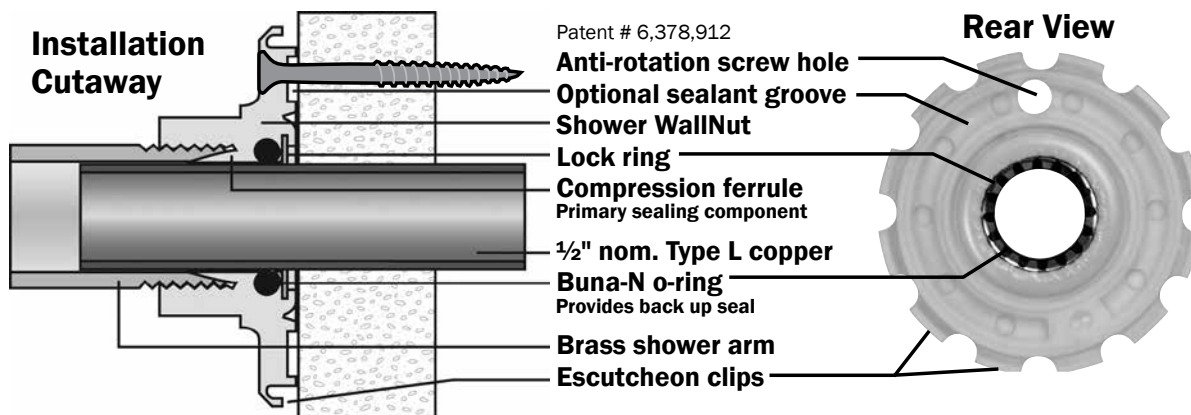## Please read entire instruction sheet throughly before installing this product.

Shower WallNut™
Shower Arm Adapter

Installation Cutaway

Patent # 6,378,912

Rear View

Anti-rotation screw hole
Optional sealant groove
Shower WallNut
Lock ring
Compression ferrule
Primary sealing component
½" nom. Type L copper
Buna-N o-ring
Provides back up seal
Brass shower arm
Escutcheon clips

Escutcheon finishes available
Chrome • Polished Brass
White Enamel • Satin Nickel
Oil Rubbed Bronze

24110 South Peculiar Drive
Peculiar, Missouri 64078
P 1.800.821.3944
F 1.800.758.5950

UPC®

Sioux Chief

Shower WallNut™ System Installation Instructions

REQUIRED COMPONENTS FOR A WARRANTED INSTALLATION

Sioux Chief's **Shower WallNut System** carries a 25-Year Warranty only when all of the following Sioux Chief components are used and installed per manufacturer's instructions:

1. Sioux Chief copper stub out ell or preformed copper shower riser

3. Shower WallNut Shower Arm Adapter

2. Strong Arm Bracket with WallNut Lock Block

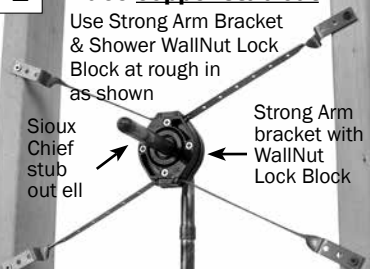### Accessories

Shower Arm Tool
307-625
Patent # 6,460,432

Removal Tool
307-616

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1 Brace copper stub out

Use Strong Arm Bracket & Shower WallNut Lock Block at rough in as shown

Sioux Chief stub out ell

Strong Arm bracket with WallNut Lock Block

2 Sand the stub out surface

After installing finish wall, sand the entire stub out surface back to the finished wall

3 Cut off the stub out

Cut off stub out leaving exactly 1½" to finished wall

4 Install Shower WallNut
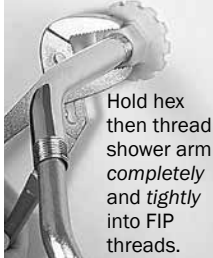
Push Shower WallNut over stub out and against wall

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5 Cinch-back (using shower arm tool)

Insert nose & hold tube firmly
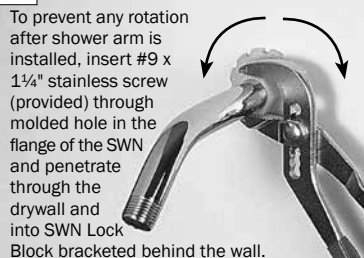
Swing shower arm tool, levering off pliers

or Cinch-back (using pliers)

Insert nose & hold tube firmly

Swing second pair, levering off first pair

6 Install shower arm

PIPE DOPE

DO NOT use thread sealant or Teflon® tape on Shower WallNut end of shower arm. Use brass shower arms only.

Hold hex then thread shower arm completely and tightly into FIP threads.

7 Straighten shower arm

To prevent any rotation after shower arm is installed, insert #9 x 1¼" stainless screw (provided) through molded hole in the flange of the SWN and penetrate through the drywall and into SWN Lock Block bracketed behind the wall.

8 Install escutcheon

Firmly push deep escutcheon onto Shower WallNut until it snaps and locks into place