



B3871 R3



EP04 & EP05 Series Model 3871



SUBMERSIBLE EFFLUENT PUMPS



Goulds Water Technology

Wastewater

FEATURES

- EP04 Impeller: Thermoplastic semi-open design with pump out vanes for mechanical seal protection.
- EP05 Impeller: Thermoplastic enclosed design for improved performance.
- Casing and Base: Rugged thermoplastic design provides superior strength and corrosion resistance.
- Motor Housing: Cast iron for efficient heat transfer, strength, and durability.
- Motor Cover: Thermoplastic cover with integral handle and float switch attachment points.
- Power Cable: Severe duty rated oil and water resistant.
- Bearings: Upper and lower heavy duty ball bearing construction.

AGENCY LISTINGS



Tested to UL 778 and CSA 22.2 108 Standards By Canadian Standards Association File #LR38549

APPLICATIONS

Specifically designed for the following uses:

- Effluent systems
- Homes
- Farms
- Heavy duty sump
- Water transfer
- Dewatering

SPECIFICATIONS

- Solids handling capability: ¾" maximum.
- Capacities: up to 60 GPM.
- Total heads: up to 31 feet.
- Discharge size: 1½" NPT.
- Mechanical seal: carbon-rotary/ceramic-stationary, BUNA-N elastomers.
- Temperature: 104° F (40° C) continuous 140° F (60° C) intermittent.
- Class B Insulation
- Fasteners: 300 series stainless steel.
- Capable of running dry without damage to components.

Motor:

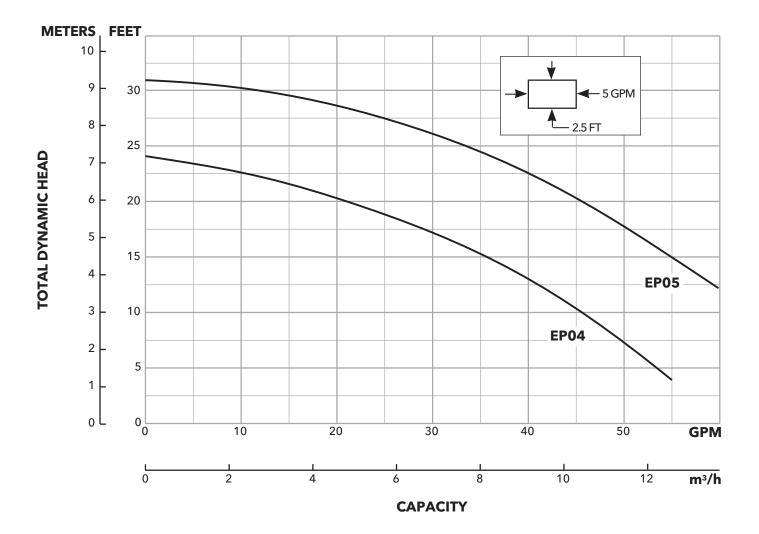
- EP04 Single phase: 0.4 HP, 115 or 230 V, 60 Hz, 1550 RPM, built in overload with automatic reset.
- EP05 Single phase: 0.5 HP, 115 V or 230V, 60 Hz, 1550 RPM, built in overload with automatic reset.
- Power cord: 10 foot standard length, 16/3 SJTW with three prong grounding plug. Optional 20 foot length, 16/3 SJTW with three prong grounding plug (standard on EP05).
- Fully submerged in high grade turbine oil for lubrication and efficient heat transfer.

Available for automatic and manual operation. Automatic models include Mechanical Float Switch assembled and preset at the factory.

PERFORMANCE RATINGS

Total Head	Gallons Per Minute				
(ft. of water)	EP04	EP05			
5	53	-			
10	46	62			
15	36	55			
20	21	46			
25	0	33			
30	-	11			

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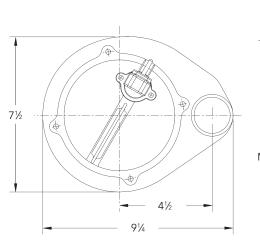


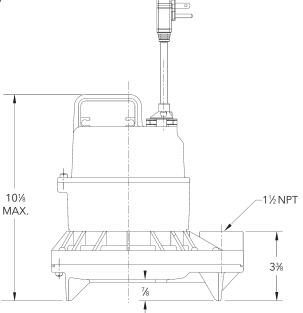
MODEL INFORMATION

Order Number	НР	Volts	Amps	Minimum Circuit Breaker	Phase	Float Switch Style	Cord Length	Discharge Connection	Minimum On Level		Minimum Basin Diameter	Solids	Shipping Weight Ibs.kg
EP0411F		115	12	20	1	Plug / No Switch		1½"	Manual	Manual	15"	3⁄4"	20/9.1
EP0411AC	4	115				Piggyback / Wide-Angle			12"	6"			21/9.5
EP0412	.4	220) 6	10		Plug / No Switch	10'		Manual	Manual			20/9.1
EP0412F		230				Plug / No Switch			Manual	Manual			20/9.1
EP0511F		115 13	20		Plug / No Switch	- 20'		Manual	Manual]		22 / 10	
EP0511AC			13	20		Piggyback / Wide-Angle			12"	6"			23 / 10.4
EP0512F		230	6.5	10		Plug / No Switch			Manual	Manual			22 / 10

DIMENSIONS

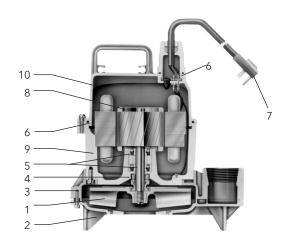
(All dimensions are in inches. Do not use for construction purposes.)





COMPONENTS

Item No.	Description			
1	Impeller			
2	Base			
3	Pump casing			
4	Mechanical seal			
5	Ball bearings			
6	O-rings			
7	Power cord			
8	Oil filled motor			
9	Motor housing/stator assembly			
10	Motor cover			





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