

# Power Threading Machines

## MODEL 535A AUTOMATIC THREADING MACHINE (CONTINUED)

Catalog No.	Model No.	Description	Die Head	RPM	Voltage		Phase	Motor Type	Amp Draw	Power	Weight	
					V	Hz					lb.	kg
84097	535A	½" - 2" NPT Automatic Chuck Machine	811A	16/46/58	120	60	1	Induction	18	2 HP	350	159
91142		Automatic Chuck Machine Only - No Die Head or Dies		16/46/58	120	60	1	Induction	18	2 HP	340	155
91322		½" - 2" NPT Automatic Chuck Machine	816/817	16/46/58	120	60	1	Induction	18	2 HP	360	163

### Standard Equipment

Catalog No.	Model No.	Description	84097 535A	91142 535A	91322 535A
74012	—	Extreme Performance Thread Cutting Oil	I	I	I
97065	811A	NPT Die Head Quick-Open R.H.	I		
47765	—	½" - ¾" Pipe Dies for use in Universal Die Heads (Nos. 504A, 711, 713, 811A, 815A, 816, 817 and 842)	I		I
47770	—	1" - 2" Pipe Dies for use in Universal Die Heads (Nos. 504A, 711, 713, 811A, 815A, 816, 817 and 842)	I		I
42365	341	REAMER	I	I	I
42390	820	Wheel-Type Cutter	I	I	I
41185	E1032	Wheel, Cutter	I	I	I
46030	—	Key, Hex ⅜	I	I	I
46015	—	Key, Hex ⅝	I	I	I
84537	816	Die Head			I
84532	817	Die Head			I

### Model 535A Machine Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
42365	341	341 Reamer	6 ¾	3.2
42390	820	Wheel-Type Cutter	8 ½	3.9
92457	100A	Universal Leg & Tray Stand	75	34.5
92462	150A	Universal Wheel & Tray Stand	103	46.7
92467	200A	Universal Wheel & Cabinet Stand	104	47.2
51005	819	Nipple Chuck Complete, ½" - 2" NPT	10 ½	4.8
35867	839	Adapter Kit for Model 1822/535A Machine	16 ½	7.5
97882	535A	Kit 141 on 535 Auto Chuck with High-Clearance Carriage	12	5.4
12138		Left Hand Threading Kit	2 ½	1.2
42485	4U	4 Heads	8 ½	3.9
42490	6U	6 Heads	12 ½	
97065	811A	NPT Die Head Quick-Open R.H.		5.7
97075	815A	815A ⅛" - 2" NPT Die Head, Self-Opening, RH	13	5.9
23282	842	Universal Die Head LH		
97070	811A	815A 1/8" - 2" NPT Die Head, Self-Opening, RH	12 ½	5.7
97080	815A	815A 1/8"-2" BSPT Self-Opening Die Head	13	5.9
97045	531	Bolt Die Head Quick-Open R.H./L.H. ¼"-1"	7 ½	3.4
97050	532	Bolt Die Head Quick-Open R.H./L.H. 1 ⅛"-2"	9	4.1
84537	816	⅛" - ¾" Semi-Automatic Die Head		
84532	817	½" - 2" Semi-Automatic Die Head	13	5.9
68160	819	Nipple Chuck ½"-2" BSPT	10 ½	4.8
23297	856	British Universal	12 ½	5.7

Note: Mono Die Heads available 1/8", 1/4", 3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2", 2". All Die Heads are through-head oiling.



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