

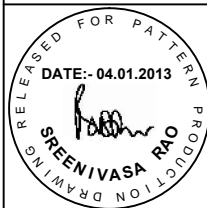
SIGMA
VB-2600S
INDIA, P #
HEAT NO.

SECTION A-A

Note:-

1. All the dimensions are in inches.
2. Material: Cast Iron as per ASTM A48 Class 30B.
3. Meet H20 Loading Standards.
4. Tolerance should be ± 0.0625 ", unless otherwise specified.
5. Refer Sigma QIP Doc.No : QA/QIP/MCC for manufacturing and inspection procedure.

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Rev	Date	Revision Record	Prepared	Approved
0	04.01.2013	Format Changed	KS4	SR1

All Radii & Fillets to be 0.12" (3mm) unless otherwise specified All Draft angles to be 2° unless otherwise specified on drawing	
Product Group :- MCC	
Coating:- PAINTED	
Type :- MCC SIZE AND CAST MARKS	
Product Description:- 5 1/4" VALVELID MARKED 'SEWER'	
Drawing Number :- VB-2600S	Rev :- 0

SIGMA	
CREAM RIDGE, NEW JERSEY	
DATE : 04.01.2013	DRAWN BY KS4/BASANTA DAS
DRAWING FOR: SUBMITTAL	CHECKED BY MSK/ASHISDEY
SCALE: NTS	SHEET NO: 1 OF 1
	APPROVED BY SR1