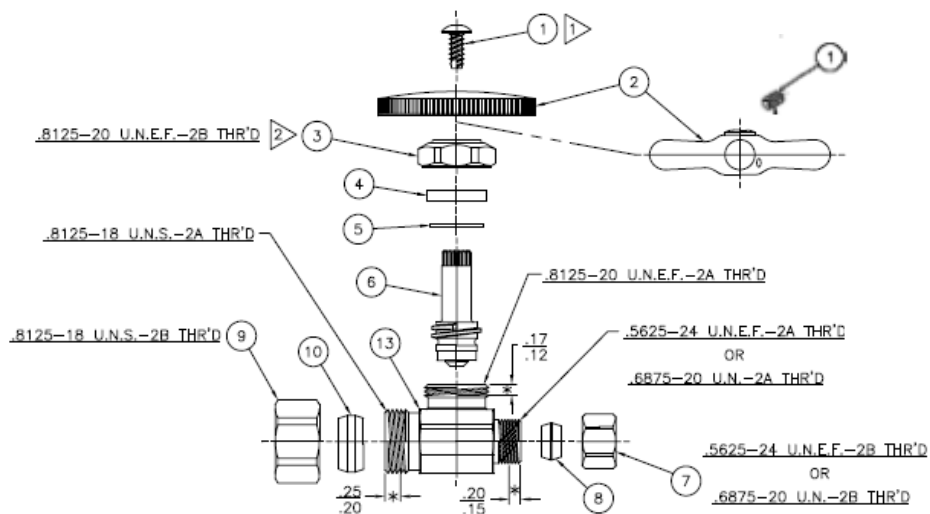


NOTES:

ASSEMBLY TO BUILD							
ITEM	DESCRIPTION	PN	SUB-ASM	ASM	ASM	ASM	ASM
			6-412	412	412X	413	413X
1	SCREW #10 X 3/8	32073		1		1	
	SCREW 6-32X1/8 SET HD	32000			1		1
2	OVAL HANDLE	50355		1		1	
	CROSS HANDLE	50356			1		1
3	BONNET NUT	50675	1	1	1	1	1
4	NYTRL BONNET PK	50350	1	1	1	1	1
5	WASHER PLASTIC	50664	1	1	1	1	1
6	STEM/WASHER ASM BRN	50663	1	1	1	1	1
	STEM/WASHER ASM WHT	50348					
7	3/8 OD OUTLET COMP NUT	50677	1	1	1		
	1/2 OD OUTLET COMP NUT	50676				1	1
8	3/8" OD OUTLET COMP SLV	50359	1	1	1		
	1/2" OD OUTLET COMP SLV	50353				1	1
9	5/8 OD INLET COMP NUT	50678	1	1	1	1	1
10	5/8" OD INLET COMP SLV	50362	1	1	1	1	1
13	STRAIGHT VALVE BODY	50670	1	1	1		
	STRAIGHT VALVE BODY	50374				1	1

COMPONENT TO USE



NOTES:

- > 1 BREAKAWAY TORQUE 6.5 ±3.5 IN-LB.
- > 2 BREAKAWAY TORQUE 25 ±10 IN-LB.
- > 3 BREAKAWAY TORQUE 20-35 IN-LB.
- 4. AREAS MARKED WITH * ARE TO BE FREE OF POWDER COAT.

412,413		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		BRASSTECH INCORPORATED 2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
NEXT ASSY	USED ON	FRACTIONS ±1/64"	DECIMALS .XX ± 0.010	ANGLES ±1/2°	STRAIGHT VALVE DWG NO. 412_413 REV D
APPLICATION		DO NOT SCALE DRAWING			
DRAWN	P.McQUADE	7/27/06	CHECKED	J.WOJTASZEK	7/27/06
MATERIAL	BRASS	APPROVED	J.WOJTASZEK	7/27/06	SCALE NONE
FINISH	ALL	REF.	SHEET 1 OF 1		

D	EO-0855	7/19/07	VV
	RELEASE	7/27/06	JW
ZONE	REV	REVISION DESCRIPTION	DATE