Telepneumatic

Pneumatic Products

Airline Accessories

Catalog MRO-6T/USA

Parker Hannifin Corporation

A global, Fortune 300 company with sales of $8 billion and over 400,000 customers in 46 countries, Parker Hannifin is the world's leading supplier of motion control components and system solutions serving the industrial, mobile, and aerospace markets.

Excellence is imprinted on our corporate DNA. We are the only manufacturer offering customers a choice of hydraulic, pneumatic, electromechanical, or computer motion control.

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Parker's team of highly qualified applications engineers, product development engineers, and system specialists can turn pneumatic, structural extrusion, and electromechanical products into an integrated system solution. And our Selectable Levels of Integration™ program provides the components, subsystems, and controlled motion systems for the level of integration you choose.

Parker consistently raises the bar for its manufacturing plants and distributors, measuring its delivery to customer request date.

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Parker boasts the industry's largest global distribution network, with more than 8,600 distributors worldwide. With factories located strategically on five continents, we can maintain matchless on-time delivery rates.

Expect industry's fastest response and delivery by customer request date when you contact Parker or one of its distributors. Plus, Parker's army of pneumatic engineers works hand-in-hand with you and your local distributors during the design process to ensure the best products, services, and application performance.

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Parker world headquarters in Cleveland

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- Downloadable catalogs
- 3D design files
- Training materials
- Product configuration software
- RFQ capabilities

24/7 Emergency Breakdown Referrals

The Parker product information center is available any time of the day or night at 1-800-C-Parker. Our operators will connect you with on-call representatives who will identify replacement parts or services for all motion technologies. Talk to a real person!

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Global Pneumatics, Warning, Offer of Sale

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Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Notes

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Flow Controls & Accessories

A Flow Controls and Accessories

Control Panel Products (Human / Machine Dialog)

B Control Panel Products

Sensing (Pneumatic Control Components)

C Sensing

"LV" / "EZ" (Lockout Valves)

D "LV" / "EZ"

Ball Valves / Plug Valves / Drain Cocks

E Ball Valves / Plug Valves

Safety Blow Guns

F Safety Blow Guns

Fittings & Hose

G Fittings and Hose

Fittings & Tubing

H Fittings and Tubing

Quick Couplings

J Quick Couplings

Safety Guide, Offer of Sale

K

AIR PREPARATION UNITS

Symbol	Description
	FILTER / SEPARATOR with manual drain
	FILTER / SEPARATOR with automatic drain
	OIL REMOVAL FILTER
	AUTOMATIC DRAIN
	LUBRICATOR less drain
	LUBRICATOR with manual drain
	LUBRICATOR with automatic filling
	AIR LINE PRESSURE REGULATOR adjustable, relieving
	AIR LINE PRESSURE REGULATOR pilot controlled, relieving
	FILTER / REGULATOR (piggyback) Manual Drain Relieving (With Gauge)
	FILTER / REGULATOR (piggyback) Auto Drain Relieving
	AIR LINE COMBO F-R-L simplified

PNEUMATIC VALVES

Symbol	Description
	CHECK
	FLOW CONTROL
	RELIEF VALVE

PNEUMATIC VALVES (Cont'd)

Symbol	Description
	2-POSITION 2-WAY
	2-POSITION 3-WAY
	2-POSITION 4-WAY
	2-POSITION, 4-WAY 5-PORTED
	3-POSITION, 4-WAY, APB ports closed, center pos.
	3-POSITION, 4-WAY, CE 5-PORTED cylinder ports open to exhaust in center position
	3-POSITION, 4-WAY, PC 5-PORTED pressure ports open to exhaust in center position
	QUICK EXHAUST
	SHUTTLE

VALVE ACTUATORS

Symbol	Description
	MANUAL general symbol
	PUSH BUTTON
	LEVER
	PEDAL OR TREADLE
	MECHANICAL cam, toggle, etc.
	SPRING
	DETENT line indicates which detent is in use

VALVE ACTUATORS (Cont'd)

Symbol	Description
	SOLENOID
	INTERNAL PILOT SUPPLY
complete simplified	REMOTE PILOT SUPPLY
	AND / OR COMPOSITE solenoid and pilot or manual override
	AND / OR COMPOSITE solenoid and pilot or manual override and pilot

LINES AND FUNCTIONS

Symbol	Description
	solid line – MAIN LINE
	dashed line – PILOT LINE
	dotted line – EXHAUST OR DRAIN LINE
	center line – ENCLOSURE OUTLINE
	LINES CROSSING (90° intersection not necessary)
	LINES JOINING (90° intersection not necessary)
	LINES JOINING
	FLOW DIRECTION hydraulic medium
	FLOW DIRECTION gaseous medium
	ENERGY SOURCE
	LINE WITH FIXED RESTRICTION
	LINE WITH ADJUSTABLE RESTRICTION
	FLEXIBLE LINE
	PLUGGED PORT, TEST STATION, POWER TAKE-OFF
connected / disconnected	QUICK DISCONNECT WITHOUT CHECKS
connected / disconnected	QUICK DISCONNECT WITH CHECKS
connected / disconnected	QUICK DISCONNECT WITH ONE CHECK

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Saving Money and Space by Sizing Your Valves Properly
This catalog gives you a flow rating (Cv) for each valve in the Parker Hannifin line. You can "plug" *your* requirements into the following simple formula, and determine the Cv needed to do the job. By not oversizing, you'll save space and money, and you'll ensure the valve you select will do the job.

Converting the Job Requirements Into Cv (Capacity Co-efficient).

$$\mathbf{C}v = \frac{\text{Cylinder Area (Sq. In.) (See Table 1)} \times \text{Cylinder Stroke (In.)} \times \text{Compression Factor (Table 2)} \times \text{"A" (Table 2)}}{\text{Stroke Time (sec.)} \times 28.8}$$

Let's work through an example:

We want to extend a $3^1/_4$" bore cylinder which has a 12" stroke in one second, and we have a supply pressure of 80 PSI to do the work. Here's what we know:

Cylinder Area for a 3-1/4" Bore, from Table 1 ..... 8.30 sq. in.

Cylinder Stroke ..... 12 in.

Stroke Time Required in Seconds ..... 1 sec.

Compression Factor at 80 PSI, from Table 2 ..... 6.4

"A" Constant for 80 PSI, from Table 2 ..... .048

Substituting in the formula, we have:

$$\mathbf{C}_V = \frac{8.30 \times 12 \times 6.4 \times .048}{1 \times 28.8} = 1.06$$

Any valve, therefore, which has a Cv of *at least* 1.06, will extend our cylinder the specified distance in the required time.

Choosing the Valve "Series"
Your next step is to choose a basic valve design to do the job. For a quick guide to valve designs, see Table 3.

Having selected the basic valve design, consult the Capacity Co-efficient (Cv) tables which describe the individual valve capacities.

Selecting the Valve Model, Options and Accessories
Having determined Cv, series, port size, flow-path configuration (pre-determined by circuit design), and actuation method, you're ready to choose the *exact* valve model number.

Read the pertinent catalog pages; note the exact model numbers, options and accessories you want. Then phone or write your Parker Hannifin air valve distributor. They will give you prompt, accurate service.

Note: Need circuit design help? Contact your local Parker Hannifin distributor. They are backed up by our regional Sales Engineers and offices. Between them, you'll find answers to all of your questions.

Table 1

Effective Square-Inch Areas for Standard-Bore-Size Cylinders

Bore Size	Cylinder Area (Sq. In.)	Bore Size	Cylinder Area (Sq. In.)
3/4"	.44	4"	12.57
1"	.79	4-1/2"	15.90
1-1/8"	.99	5"	19.64
1-1/4"	1.23	6"	28.27
1-1/2"	1.77	7"	38.48
1-3/4"	2.41	8"	50.27
2"	3.14	10"	78.54
2-1/2"	4.91	12"	113.10
3-1/4"	8.30	14"	153.94
3-5/8"	10.32		

Table 2

Compression Factors and "A" Constants

Inlet Pressure (PSIG)	Compression Factor	"A" Constants for Various Pressure Drop*		
		2 PSI △P	5 PSI △P	10 PSI △P
10	1.6	.152	.103	—
20	2.3	.126	.084	.065
30	3.0	.111	.073	.055
40	3.7	.100	.065	.048
50	4.4	.091	.059	.044
60	5.1	.085	.055	.040
70	5.7	.079	.051	.037
80	6.4	.075	.048	.035
90	7.1	.071	.046	.033
100	7.8	.068	.044	.032
110	8.5	.065	.042	.030
120	9.2	.063	.040	.029
130	9.9	.061	.039	.028
140	10.6	.058	.037	.027
150	11.2	.057	.036	.026
160	11.9	.055	.035	.025
170	12.6	.053	.034	.024
180	13.3	.052	.033	.024
190	14.0	.051	.032	.023
200	14.7	.050	.032	.023

Note: Use "A" constant at 5 PSI △P for most applications. On very critical applications, use "A" at 2 PSI △P. You will find in many cases, a 10 PSI △P is not detrimental, and can save money and mounting space.

* Tabulated values are the solution of $\frac{1}{22.48}\sqrt{\frac{GT}{(P_1 - P_2)\,P_2}}$ where T is for 68°F and G =1 for Air.

Table 3

Characteristics of the Major Valve Designs

A. Poppet 3-Way and 4-Way	1. High flow capacities 2. Minimum lubrication requirements 3. Fast response 4. Self-cleaning poppet seats 5. Pressures of 15 to 150 PSIG (modifications for vacuum to 250 PSIG)
B. Spool Valves (WCS) 3-Way and 4-Way	1. Low friction 2. Lower operating pressures 3. Fast response 4. Less wear 5. Long Cycle Life - Under pressure, radial expansion of the seal occurs to maintain sealing contact with the valve bore 6. Non-Lube Service - No lubrication required for continuous valve shifting 7. Bi-Directional Spool Seals - Common spool used for any pressure, including vacuum
C. Packed Bore 4-Way	1. Wide range of flow capacities 2. Wide range of flow-path configurations 3. Pilot-operated models available 4. Pressures of vacuum to 150 PSIG
D. Rotary Or Reciprocating Disc 4-Way, manually operated	1. Inexpensive 2. Versatility in manual actuation

Cv – Capacity Co-efficients (sometimes called Flow Factors). Each flow path through the valve has its own Cv value. All Cv ratings for each valve cataloged on this page are listed on the front side of this sheet.

$$\mathbf{Cv} = \frac{Q}{22.48}\sqrt{\frac{GT}{(P_1 - P_2)\,P_2}}$$

Q = Flow in Standard Cubic Feet per minute (14.7 PSIA at 60°F)
P_1 = Inlet Absolute Pressure (gauge pressure + 14.7)
P_2 = Outlet Absolute Pressure (gauge pressure + 14.7)
Note: P_2 must be greater than .53 x P_1
G = Specific Gravity of flowing medium (Air, G =1)
T = Absolute Temperature of Air (460 + °F.)

Cv = Q x "A" (Table 2)

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Flow Controls & Accessories

A

Section A

Flow Control Valves
- "FCM701 & FCM703 Series" A2
- "FC800 & FC806 Series" A3-A4
- PWRA & PWRE A5-A7
- "3251" Series A8
- "337" Series A9
- "3250" Series A10-A11
- "338" Series A12

Check Valves
- "339" & "3047" Series Check Valve A13
- "VC" Series Check Valve A14

Tank Valves & Air Chucks A15
"EM" Series Exhaust Mufflers A16
Muffler / Flow Controls A16
Breather Vents A17
"ES" Series Silencer A17
ASN Air Line Silencer A18
P6M Air Line Silencer A19
Muffler-Reclassifier ECS A20
Automatic Drip Leg Drain & Relief Valve A21
Relief Valves - Diaphragm Type A22
Shuttle Valves & Quick Exhaust A23-A25
Pressure Switches A26-A28
Drain Valves A29-A30

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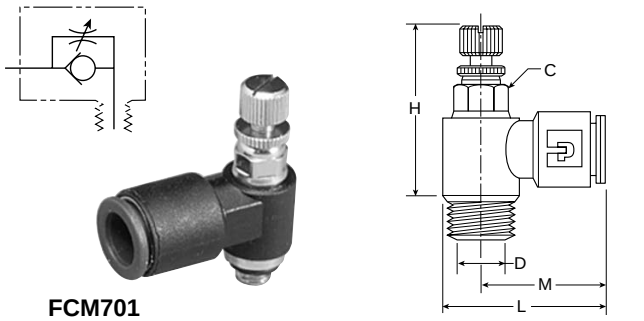
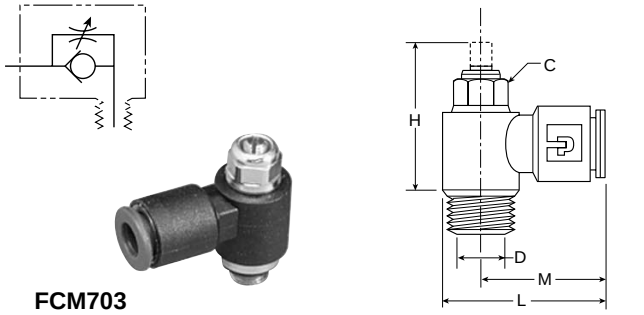
A



FCM701



FCM703

General Information

Miniature right angle flow controls provide meter out control of exhaust air from an air cylinder while providing full flow in the reverse direction. The 10-32 male thread can be used to mount directly to cylinder ports. The inlet ports are available in 5-32 or 1/4" instant tube fittings. The adjustment screw is captive and discourages tampering.

This compact flow control saves space and reduces the number of fittings involved in making the connection. Plumbing can be oriented 360° about the cylinder port.

Valve Specifications

Maximum Operating Pressure.....145 PSIG (10 bar, 1000 kPa) max.

Temperature Range*..... 0°F to 140°F (-18°C to 60°C)

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Component Materials

Body ..... Polyamide

Mounting Thread..... Brass

Dimensions

Miniature Exhaust Flow Control FCM701

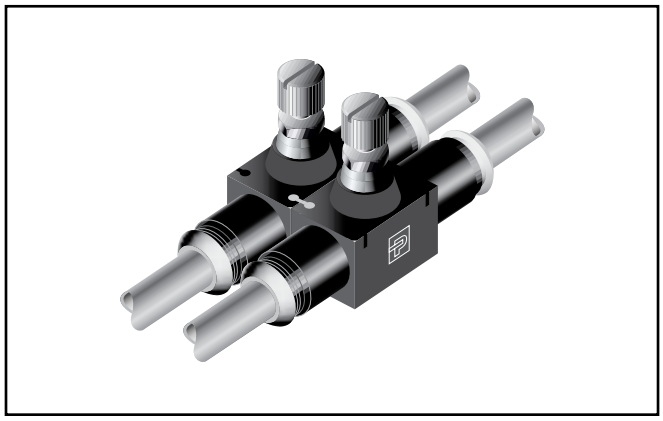
Composite Body

Part No.	Tube Size	Thread Size	C Hex (mm)	H Closed	H Open	L	M	Flow Dia. D	Adjusted Flow (SCFM)	Free Flow (SCFM)
FCM701-5/32-0	5/32	10-32	6	0.925	1.023	0.846	0.669	0.080	5.23	2.90
FCM701-5/32-2	5/32	1/8	7	1.000	1.083	0.935	0.708	0.100	8.41	6.32
FCM701-4-0	1/4	10-32	6	0.925	1.023	0.885	0.708	0.080	9.94	3.86
FCM701-4-2	1/4	1/8	7	1.000	1.083	0.957	0.730	0.100	10.56	5.08
FCM701-4-4	1/4	1/4	8	1.083	1.180	1.013	0.748	0.160	18.79	10.79

Knobless Miniature Exhaust Flow Control FCM703

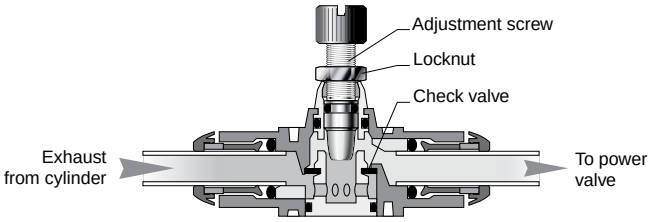
Composite Body

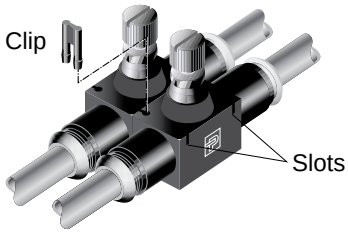
Part No.	Tube Size	Thread Size	C Hex (mm)	H Closed	H Open	L	M	Flow Dia. D	Adjusted Flow (SCFM)	Free Flow (SCFM)
FCM703-5/32-0	5/32	10-32	6	0.650	0.787	0.846	0.669	0.080	7.43	4.76
FCM703-4-2	1/4	1/8	7	0.708	0.860	0.956	0.730	0.100	12.08	5.86
FCM703-4-4	1/4	1/4	8	0.826	0.964	1.013	0.748	0.160	19.55	10.89



General Information

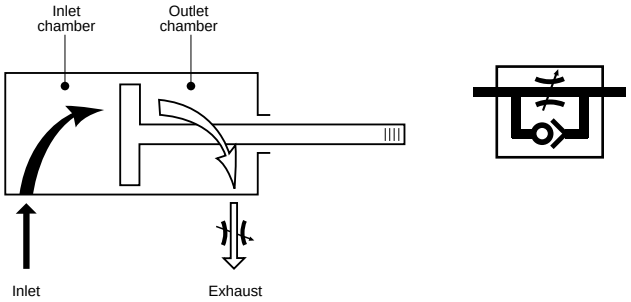
It is sometimes impossible to mount a flow control directly on the port of the cylinder, either due to lack of space or because of the need for remote adjustment of the flow control. To resolve this problem in-line flow controls are designed to mount on the piping between the directional valve and the cylinder or can be mounted on the control panel next to other control units.





Designed to be Versatile

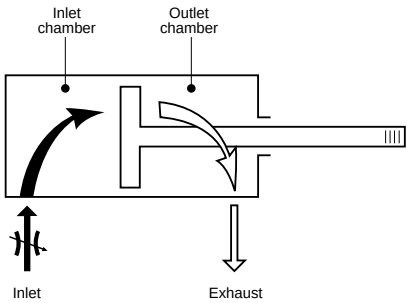
Parker In-Line Flow Controls are unidirectional flow control valves. Intake air flows freely through the flow control; exhaust air is metered out through a specially designed adjustment screw. An arrow on the body of the valve indicates the direction of controlled flow. Since it is a tube to tube connection, our in-line flow controls may be installed as a meter in or a meter out device. Parker in-line flow controls can be easily added to existing circuitry. Simply splice it into the cylinder port line. In-line flow controls may be used individually or, they may be stacked together using two joining clips, supplied standard with each valve. Panel mounting is accomplished by using the through holes in the molded body.



Flow regulation on the exhaust port

Adjustment Characteristics

Control is achieved through a finely threaded special adjustment screw. The special shaped adjustment screw produces a more linear flow control than ordinary tapered screws. With the use of a locking nut, the in-line flow control may be secured in its final setting. Settings are maintained even under adverse conditions such as vibration. A captive adjustment screw prevents loss or dangerous blow out.



Flow regulation on the inlet port

Full Flow in Both Directions

Intake capacity is always slightly greater than the full open exhaust capacity, enabling maximum variation of speeds between outward and return strokes.

A

Advantages

- Assembly in Banks
- Panel Mounting
- Allows other Function Fittings to be Mounted on a Cylinder
- Space Saving
- Weight Saving
- Flexibility

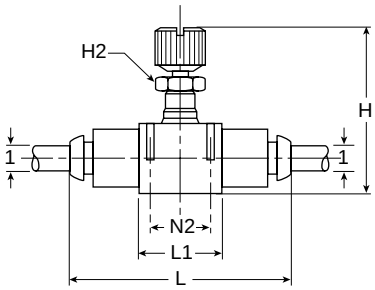
Valve Specifications

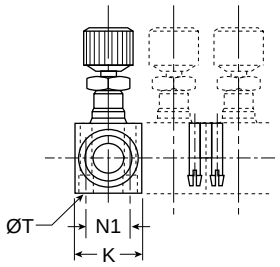
Maximum Working Pressure..... 145 PSI
Operating Temperature ..... 5° to 150°F
Body Material.....High Resistance Polyamide
Adjustment Screw Material.....Brass

Dimensions

FC800 In-Line Flow Control with Push-in Connection

Part No.	1 ØD	H Min.	H Max.	L	L1	K	N1	N2	T	Orifice	H2 (mm)
FC800-5/32	5/32	1.15	1.31	1.52	.59	.47	.31	.43	.09	.12	5
FC800-4	1/4	1.54	1.74	2.11	.90	.66	.43	.66	.12	.16	8
FC800-6	3/8	2.03	2.38	2.96	1.29	.94	.62	1.01	.16	.31	14
FC800-8	1/2	2.24	2.63	3.35	1.37	1.09	.78	1.07	.16	.39	14

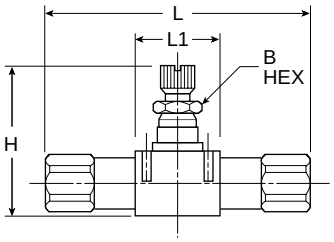


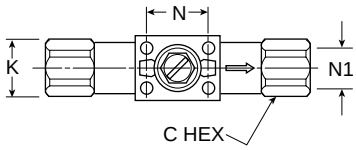


Supplied with 2 clips

FC806 Threaded In-Line Flow Control

Part No.	Thread Size	B Hex (mm)	C Hex (mm)	H Closed	H Open	L	L1	K	N	N1
FC806-2	1/8	13	8	1.56	1.75	2.70	.91	.67	.67	.43
FC806-4	1/4	16	11	1.73	1.97	3.27	1.02	.73	.79	.49
FC806-6	3/8	22	14	2.05	2.40	3.82	1.30	.94	1.02	.63
FC806-8	1/2	24	14	2.26	2.66	4.76	1.38	1.10	1.08	.79





Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

General Description

Flow Control – PWRE (Thermoplastic)

These rugged flow controllers enhance the performance of pneumatic cylinders by precise control of piston motion in both directions. They allow full inlet flow to the cylinder while providing fine adjustment of the exhaust flow.

Right angle construction provides for convenient mounting where the cylinder is best controlled . . . at the cylinder port.

PWRA

The PWRA series is made of zinc alloy, built for rugged applications and is available in sizes ranging from 1/8" through 1/2" with cylinder port fittings in either NPT or BSP. Tubing connections are offered either as instant fittings (fractional or metric) or threaded fittings (NPT or BSP). To prevent unwanted drift due to shock or vibration, these devices are fitted with adjustment locking nuts.

PWRE

The PWRE series has a thermoplastic body with brass fittings giving lighter weight and lower profile than its metal counterpart to the left. These flow controls are supplied with instant tube fittings (fractional or metric) and NPT or BSP cylinder port fittings.

Valve Specifications

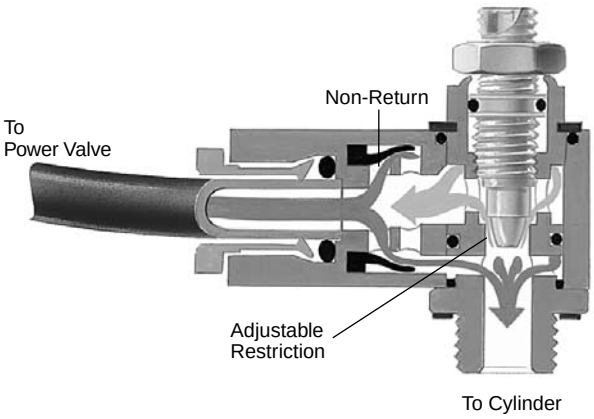
Maximum Operating Pressure..... 145 PSIG (10 bar)

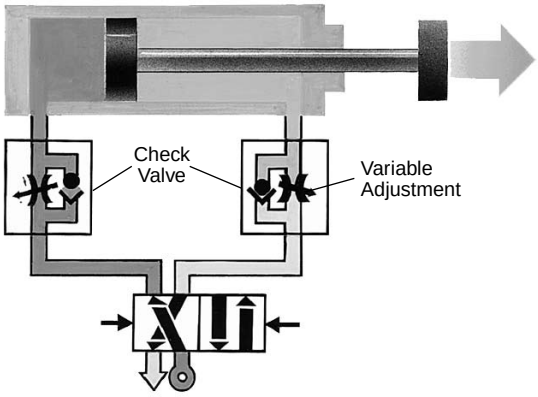
Operating Temperature ..... 0° to 140°F* (-18°C to 60°F)

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Flow

No of Turns	Exhaust (Screw Open)	Inlet (Screw Closed)
12	1.8 SCFM	1.8 SCFM





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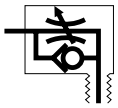
A

For Cylinder Mounting
(Can also be mounted in Threshold Sensor Banjo)

With Instant Tube Fittings

with Allen key adjustment and locknut

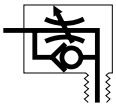
PWRA3469

Symbol	BSP Cylinder Port Thread	BSP Connection for Tube	BSP Catalog Number	NPT Cylinder Port Thread	NPT Connection for Tube	NPT Catalog Number
	1/8"	6mm	PWRA1468	1/8"	1/4"	PWRA3468
		8mm	PWRA1488			
	1/4"	6mm	PWRA1469	1/4"	1/4"	PWRA3469
	3/8"	8mm	PWRA1483	—	—	—
	1/2"	12mm	PWRA1412	1/2"	1/2"	PWRA3412

With Threaded Connection

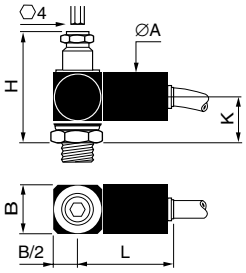
with Allen key adjustment and locknut

PWRA3833

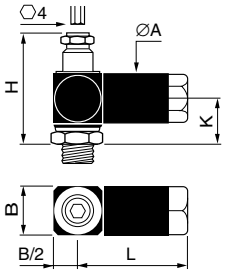
Symbol	BSP Cylinder Port Thread	BSP Connection Tapped Thread	BSP Catalog Number	NPT Cylinder Port Thread	NPT Connection Tapped Thread	NPT Catalog Number
	1/8"	1/8"	PWRA1888	—	—	—
	1/4"	1/4"	PWRA1899	1/4"	1/4"	PWRA3899
	3/8"	3/8"	PWRA1833	3/8"	3/8"	PWRA3833
	1/2"	1/2"	PWRA1822	1/2"	1/2"	PWRA3822

Dimensions: Inches (mm)

PWRA14••/34••



PWRA18••/38••



	Adjustment*	Flow**	ØA	B	K	H	L
PWRA1468/3468	10	15.9	0.67" (17)	0.71" (18)	0.67" (17)	1.77" (45)	1.26" (32)
PWRA1488	14	23.0	0.87" (22)	0.83" (21)	0.83" (21)	2.17" (55)	1.54" (39)
PWRA1469/3469	14	26.5	0.87" (22)	0.83" (21)	0.83" (21)	2.17" (55)	1.54" (39)
PWRA1483	14	61.8	1.06" (27)	1.10" (28)	1.02" (26)	2.36" (60)	1.97" (50)
PWRA1412/3412	20	97.1	1.22" (31)	1.30" (33)	1.38" (35)	3.03" (77)	2.60" (66)
PWRA1888	10	15.9	0.67" (17)	0.71" (18)	0.67" (17)	1.77" (45)	1.44" (36.5)
PWRA1899/3899	14	31.8	0.87" (22)	0.83" (21)	0.83" (21)	2.17" (55)	.71" (43.5)
PWRA1833/3833	14	68.9	1.06" (27)	1.10" (28)	1.02" (26)	2.36" (60)	2.19" (55.5)
PWRA1822/3822	20	97.1	1.22" (31)	1.30" (33)	1.38" (35)	3.03" (77)	2.48" (63)

* Number of turns (4mm Allen key)
** SCFM at 90 PSI with screw closed

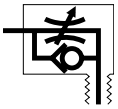
For Cylinder Mounting
(Can also be mounted in Threshold Sensor Banjo)

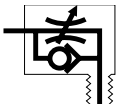
PWRE14457

PWRE14697

With Instant Tube Fittings

with Allen key adjustment and fine thread friction locking

	BSP			NPT		
Symbol	**Cylinder Port Thread**	**Connection for Tube**	**Catalog Number**	**Cylinder Port Thread**	**Connection for Tube**	**Catalog Number**
	M5	4mm	PWRE1445	10-32 UNF	5/32"	PWRE14457
					10-32 UNF	PWRE14557
	1/8"	4mm	PWRE1448	1/8"	5/32"	PWRE14487
		6mm	PWRE1468		1/4"	PWRE14687
	1/4"	6mm	PWRE1469	1/4"	1/4"	PWRE14697
	3/8"	8mm	PWRE1483	3/8"	3/8"	PWRE14937
Reverse Flow	M5	4mm	PWRE1145	10-32UNF	5/32"	PWRE11457



Component Materials

Body ..... Polyamide

Mounting Thread ..... Brass

General Information

Miniature right angle flow controls provide meter out control of exhaust air from an air cylinder while providing full flow in the reverse direction. The M5 (10-32) male thread can be used to mount directly to cylinder ports. The inlet ports are available in M5 (10-32) male or 5/32" instant tube fitting. The adjustment screw is captive and discourages tampering.

This compact flow control saves space and reduces the number of fittings involved in making the connection. Plumbing can be oriented 360° about the cylinder port.

Flow

No of Turns	Exhaust (Screw Open)	Inlet (Screw Closed)
12	1.8 SCFM	1.8 SCFM

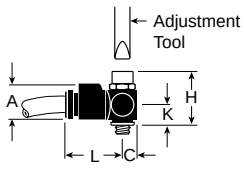
Valve Specifications

Maximum Operating Pressure..... 145 PSIG (10 bar)

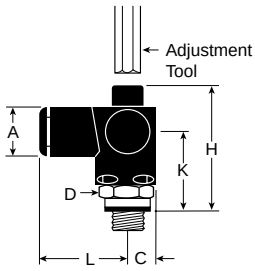
Operating Temperature ..... 0° to 140°F* (-18°C to 60°F)

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Dimensions: Inches (mm)



PWRE1445•/1145•



PWRE14••

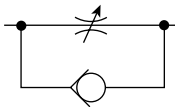
	Adjustment	# Turns	Flow*	ØA	C	D Hex.	K	H	L
PWRE1445/14457 PWRE1145/11457 PWRE14557	3mm screwdriver	12	1.8	0.43" (11)	0.16" (4)	5/16" (8)	0.28" (7.2)	0.67" (17)	0.83" (21)
PWRE1448/14487	3mm Allen key	14	10.2	0.55" (14)	0.31" (8)	9/16" (14)	0.94" (23.8)	1.77" (45)	0.94" (24)
PWRE1468/14687	3mm Allen key	14	23.0	0.55" (14)	0.31" (8)	9/16" (14)	0.94" (23.8)	1.77" (45)	0.94" (24)
PWRE1469/14697	4mm Allen key	18	23.0	0.63" (16)	0.41" (10.5)	11/16" (17)	1.04" (26.5)	1.94" (49.3)	1.06" (27)
PWRE1483/14937	4mm Allen key	18	47.7	0.79" (20)	0.45" (11.5)	7/8" (22)	1.17" (29.8)	2.24" (56.8)	1.30" (33)

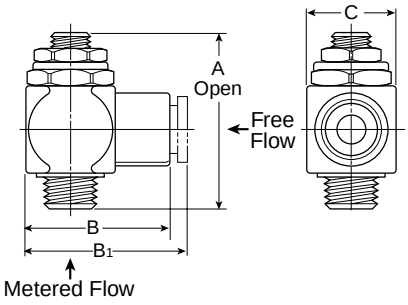
* SCFM at 90 PSI with screw closed

A

Shown with Threaded Inlet

Shown with Prestolok Inlet Fitting





Application

The Right Angle Flow Control is an ideal solution to cylinder speed control where space is at a premium. Costly fittings, connections and piping expenses can be eliminated because the valve can rotate 360°, the piping alignment can be in any direction. The 1/8" model can be rotated after final assembly.

Operation

Install by threading male end directly into cylinder port. The free-flow and metered-flow direction is automatically predetermined. Free-flow direction is into cylinder and metered-flow is out of the cylinder. Flow is adjusted with an Allen wrench and locked with nut.

Right Angle Flow Control also available with Prestolok fittings on inlet port to accommodate 5/32 - 3/8 tube sizes. This allows for quick connection and eliminates need for separate tube fitting.

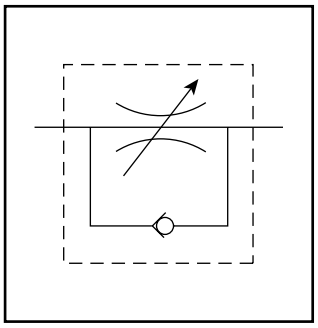
Valve Specifications

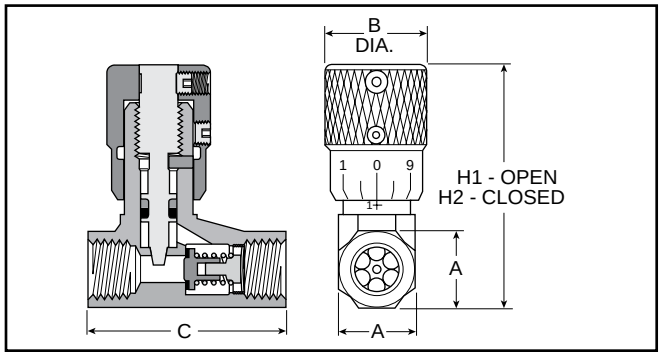
Body ..... Brass
Plunger ..... Brass and Acetal
Seals ..... Buna N
Temperature Range ..... 0°F to 140°F (-18°C to 60°C)
Pressure Rating ..... 125 PSIG (863 kPa) max.

Model Selection Information and Dimensions

Model Number	Thread (NPT) Male	Thread (NPT) Female	A		B		C		Weight		Cv	
			Inches	mm	Inches	mm	Inches	mm	oz.	kg.	Adjusted Flow	Free Flow
03251 0125	1/8	1/8	1.74	44	1.18	30	0.67	17	2.0	0.9	0.26	0.20
03251 0250	1/4	1/4	1.99	51	1.40	36	0.91	23	4.5	2.0	0.75	0.68
03251 0375	3/8	3/8	2.28	58	1.71	43	1.06	27	7.0	3.2	0.84	0.72
03251 0500	1/2	1/2	2.69	68	1.98	53	1.26	32	11.0	5.0	1.64	1.41
With Prestolok Fittings	**Thread (NPT)**	**Tube Size**	**A**		**B_1**		**C**		**Weight**		**Cv**	
03251 1215	1/8	5/32	1.74	44	1.18	30	0.67	17	2.0	0.9	0.19	0.16
03251 1225	1/8	1/4	1.74	44	1.18	30	0.67	17	2.0	0.9	0.28	0.22
03251 2525	1/4	1/4	1.99	51	1.40	36	0.91	23	4.5	2.0	0.51	0.44
03251 2538	1/4	3/8	1.99	51	1.40	36	0.91	23	4.5	2.0	0.62	0.53
03251 3838	3/8	3/8	2.28	58	1.71	43	1.06	27	7.0	3.2	0.78	0.65

⚠ ***CAUTION:*** If it is possible that the ambient temperature may fall below freezing, the medium must be moisture-free to prevent internal damage or unpredictable behavior.





General Information

The "337" Series Flow Control Valves meter flow of air in one direction and allow free flow in the reverse direction.

The "337" Series valves are manufactured with a fine tapered needle providing precise flow control, even at low flow rates. The perimeter of the adjustment knob features numerical micrometer position markings providing a visual indication of the setting. Once the desired flow is selected, a set screw can be tightened to maintain the setting.

These valves are available with NPTF ports in 1/8", 1/4", 3/8", 1/2", and 3/4" sizes. This series is recommended for pneumatic service.

Valve Specifications

Maximum Operating Pressure..... 250 PSI
Cracking pressure for
return check poppet –..... 1 to 2 PSIG

Operating Temperature .....Standard: 0° to 180°F*
Extended Temperature..... 0° to 300°F* (consult factory)

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Component Materials

Body Material.....Brass
Needle .....Stainless Steel
Check Seal ..... Urethane
Needle Seals.....Buna N
(Fluorocarbon optional – consult factory)
Knob .....Aluminum
Spring.....Stainless Steel
Retainer..... Zinc- Plated Steel
Set Screw.....Steel

Model Selection and Dimensions

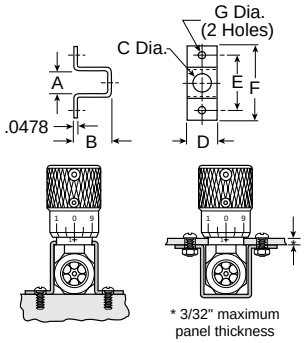
Port Size	Model	Flow (SCFM†)		Dimensions					Service Kit
		Adj.	Free Flow	A	B	C	H1	H2	
1/8"	**00337 1000**	15	32	9/16"	0.75	1.47	2.03	1.81	00337 8000
1/4"	**00337 1001**	28	75	11/16"	0.75	1.47	2.28	2.03	00337 8001
3/8"	**00337 1002**	59	139	7/8"	0.88	2.31	2.84	2.53	00337 8002
1/2"	**00337 1003**	126	183	1-3/16"	1.06	3.25	3.62	3.22	00337 8003
3/4"	**00337 1004**	140	327	1-3/8"	1.06	3.25	3.72	3.31	00337 8004

† At 100 PSIG inlet pressure with full pressure drop.

Mounting Bracket Model Selection and Dimensions

Port Size	Mounting Bracket Model No.	Dimensions						
		A	B	C	D	E	F	G
1/8"	**00337 8100**	0.66	0.66	0.505	0.75	1.38	1.88	0.22
1/4"	**00337 8101**	0.75	0.89	0.505	0.75	1.50	2.00	0.22
3/8"	**00337 8102**	0.94	1.12	0.630	1.25	1.75	2.31	0.27
1/2"	**00337 8103**	1.25	1.62	0.755	1.75	2.06	2.62	0.27
3/4"	**00337 8104**	1.44	1.72	0.755	1.75	2.25	2.81	0.27

Mounting Bracket



Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

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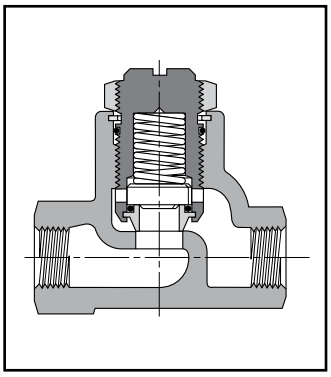
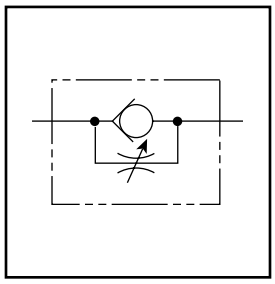
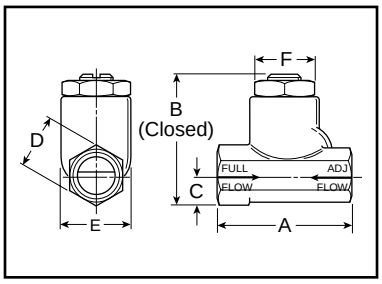






Application

The “3250” Series Flow Control Valves are specifically designed to accurately meter the flow of air in one direction and allow free flow in the opposite direction. The “3250” Series Flow Control Valves are also suitable for low pressure hydraulic service.

Operation

When air is moving in the free flow direction through the valve, it forces the poppet off its seat and unrestricted air flow is permitted.

When air is moving in the metered direction through the valve, air pressure and the force of the poppet spring causes the poppet to close. Flow must then be through the orifice that is controlled by the metering screw. Opening this screw allows more flow; closing it, less flow.

Technical Specifications

Body ..... Brass
Port Size ..... 1/8", 1/4", 3/8", 1/2", 3/4"
Internal Components ..... Brass, Stainless Steel
Seals ..... Buna N
Operating Temperature ..... Standard: 0°F to 180°F
Extended Options: 0°F to 300°F

Operating Pressures:
Air ..... 250 PSIG
Hydraulic ..... 250 PSIG

Valve will operate mounted in any position.
Lock nut on metering screw prevents change in setting during operation.

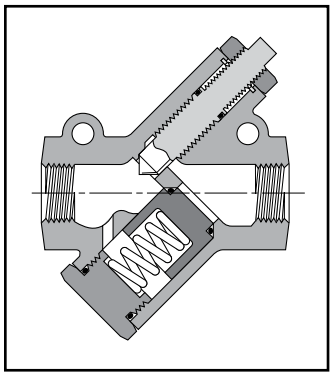
Flow Rating (SCFM)

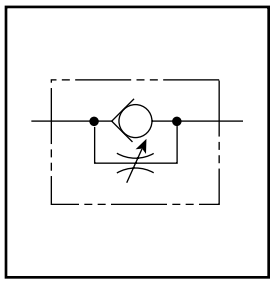
Flow Path	Valve Port Size				
	1/8"	1/4"	3/8"	1/2"	3/4"
Maximum Flow in Metered Direction	70	130	220	295	420
Maximum Flow in Free Flow Direction	60	120	205	346	615

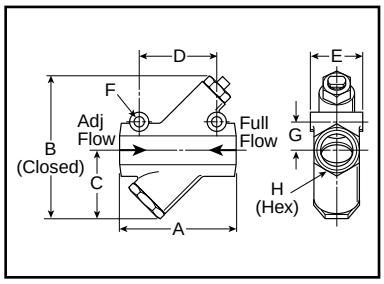
Model Selection Information and Dimensions

Model Number	03250 0119		03250 0219		03250 0319		03250 0419		03250 0519	
Port Size NPTF	1/8"		1/4"		3/8"		1/2"		3/4"	
	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
A	1.75	45	2.33	59	2.66	68	3.11	79	3.56	90
B	1.56	40	1.97	50	2.44	62	3.06	78	3.69	94
C	0.37	9	0.44	11	0.56	14	0.75	19	0.88	22
D	0.62	16	0.75	19	1.00	25	1.25	32	1.50	38
E	0.81	21	1.09	28	1.38	35	1.63	41	2.00	51
F	0.68	17	0.94	24	1.19	30	1.38	35	1.75	44

A







Application

These extra large flow control valves have been developed to provide effective flow settings for large diameter cylinders and for other similar air applications. Each valve has a fine screw adjustment allowing precise settings which are secured by a sturdy lock nut.

Operation

Large internal port passages coupled with unique soft seal poppet and inline design provide maximum full flow capacity and minimum pressure drop in the free flow direction. Their cone shaped brass metering valve will provide consistent cylinder speed by regulating cylinder exhaust.

Technical Specifications

Body ..... Cast Aluminum

Port Size ..... 1", 1-1/4", 1-1/2"

Internal Components ..... Brass, Aluminum

Seals ..... Buna N, Urethane

Spring ..... Stainless Steel

Operating Temperature:
Standard ..... -40°F to 180°F
Extended Options ..... -40°F to 350°F

Operating Pressures:
Maximum Air ..... 250 PSIG

Flow Capacity In Full Flow Direction

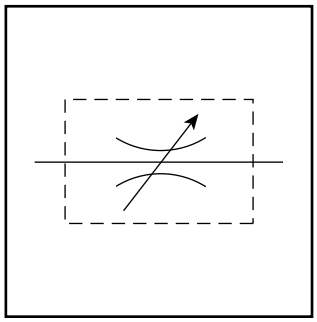
Port Size (NPTF)	Max. Flow (Needle Open)		Model Number
	SCFM**	C_V	
1	1000	12.3	**03250 1000**
1-1/4	1200	13.8	**03250 1250**
1-1/2	1800	17.5	**03250 1500**

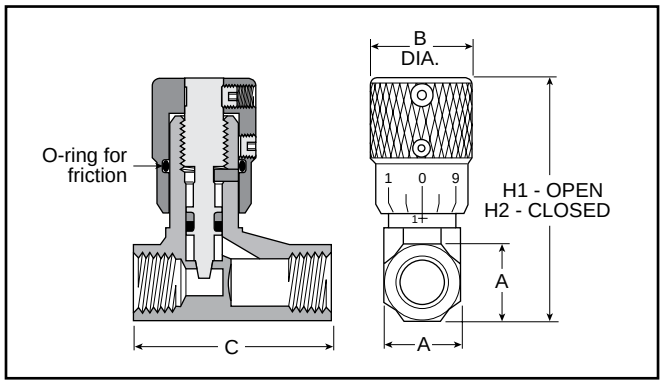
** At 100 PSIG inlet pressure with full pressure drop.

Model Selection Information and Dimensions

Model Number	03250 1000		03250 1250		03250 1500	
Port Size NPTF	1"		1-1/4"		1-1/2"	
	Inches	mm	Inches	mm	Inches	mm
A	5.00	127	5.00	127	5.88	149
B	6.50	165	6.50	165	8.00	203
C	3.00	76	3.00	76	3.75	95
D	3.25	83	3.25	83	3.50	89
E	2.25	57	2.25	57	2.50	64
F	.39	10	.39	10	.39	10
G	1.31	33	1.31	33	1.50	38
H	2.13	54	2.13	54	2.38	60

A





General Information

“338” Series needle valves bi-directionally meter the flow of air through the valve.

This series features a fine tapered needle providing precise flow of air in both directions. Numerical micrometer position markings are stamped on the perimeter of the adjustment knob which provide a visual indication of the setting. Once the desired flow is selected, a set screw can be tightened to maintain the setting.

These valves are available with NPTF ports in 1/8", 1/4", 3/8" 1/2" and 3/4" sizes. This series is recommended for pneumatic service

Valve Specifications

Maximum Operating Pressure.....250 PSIG (Air)

Operating Temperature .....Standard: 0° to 180°F*
Extended Temperature..... 0°F to 300°F* (Consult factory)

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Component Materials

Body Material.....Brass

Internal Components.....Stainless Steel / Brass

Seals..... Nitrile (Fluorocarbon optional – consult factory)

Model Selection and Dimensions

Model Number	Port Size	Dimensions					Kit
		A	B	C	H1	H2	
00338 1100	1/8"	9/16"	0.75	1.47	2.03	1.81	00337 8000
00338 1101	1/4"	11/16"	0.75	1.47	2.28	2.03	00337 8001
00338 1102	3/8"	7/8"	0.88	2.31	2.84	2.53	00337 8002
00338 1103	1/2"	1-3/16"	1.06	3.25	3.62	3.22	00337 8003
00338 1104	3/4"	1-3/8"	1.06	3.25	3.72	3.31	00337 8004

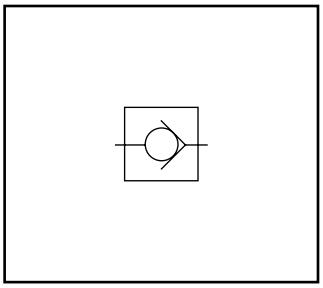
Performance Data – Flow

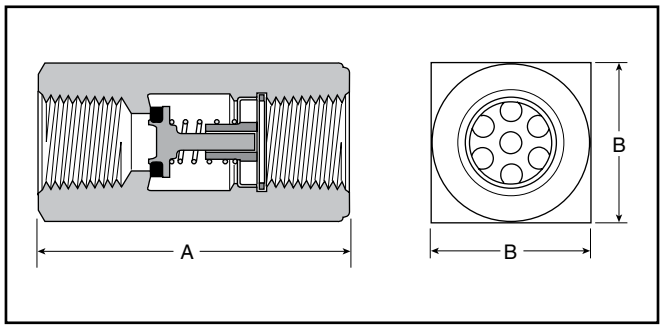
Model Number	Port Size	Flow (SCFM†)
00338 1100	1/8"	15
00338 1101	1/4"	28
00338 1102	3/8"	59
00338 1103	1/2"	126
00338 1104	3/4"	140

† At 100 PSIG inlet pressure with full pressure drop.

A

"339" Series – 1/8" to 3/4" Ports





General Information

"339" Series check valves allow free flow in one direction and provide positive checked (zero flow) in the reverse direction. These valves are available with NPTF ports in 1/8", 1/4", 3/8", 1/2" & 3/4" sizes. This series is recommended for pneumatic service.

Valve Specifications

Maximum Operating Pressure:
250 PSIG
Cracking Pressure: 1 to 2 PSIG

Operating Temperature:
Standard: 0° to 180° F*
Extended Temperature Option: 0°F to 300°F*

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Component Materials

Body Material..... Brass

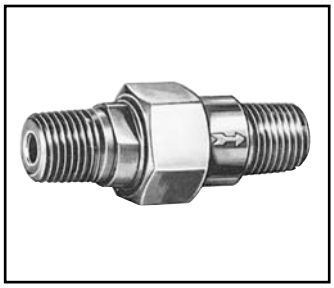
Internal Components.....Brass / Stainless Steel / Zinc-Plated Steel

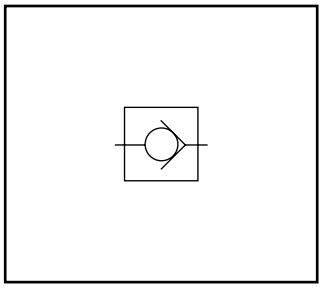
Seals..... Urethane (standard), Fluorocarbon (optional – consult factory)

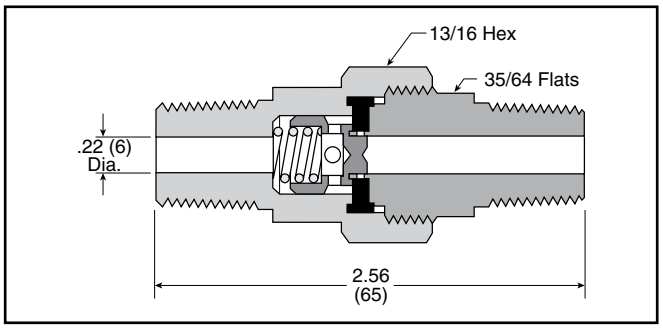
Model Selection and Dimensions

Model Number	Port Size	Flow† (SCFM)	Dimensions		Service Kit
			A	B	
00339 3000	1/8"	35	1.22	0.56	00337 8000
00339 3001	1/4"	75	1.34	0.69	00337 8001
00339 3002	3/8"	143	2.00	0.88	00337 8002
00339 3003	1/2"	162	2.56	1.19	00337 8003
00339 3004	3/4"	323	2.66	1.38	00337 8004

"3047" – 1/4" Male Pipe







General Information

"3047" Series check valves allow free flow in one direction and provide positive checked (zero flow) in the reverse direction. This valve is available with a male 1/4" NPTF connection and is recommended for pneumatic service.

Valve Specifications

Maximum Operating Pressure:
250 PSIG
Cracking Pressure: 1 to 2 PSIG

Operating Temperature:
Standard: 0° to 180° F*

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Component Materials

Body Material.....Brass

Internal Components.....Brass / Stainless Steel

Seals.....Nitrile

Model Selection

Model Number	Pipe Thread	Flow† (SCFM)
03047 0099	1/4"	30

† At 100 PSIG inlet pressure with full pressure drop.

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

A

"VC" – Check Valve

General Information

Push-to-Connect check valves that ensures protection against reversal of flow. The valves have an arrow molded into the body to indicate the direction of flow. Valves are designed for connection with either thermoplastic or soft metal tubing and are intended for use with liquids only.

Valve Specifications

Working Pressure:
Up to 150 PSI depending on tubing being used

Temperature Range:
+34°F (1° C) to +150°F (65°C)

Cracking Pressure: 1/3 PSI

Assembly Instructions

1. Cut tubing squarely, be certain the tubing is clean and free of debris.
2. Insert tubing into check valve until it bottoms. A slight twisting motion will ease the insertion. Pull on tubing to verify it is properly retained in the fitting.
3. To disassemble, simply push in the release button against the body and remove the tubing

Component Materials

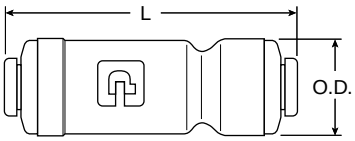
Body ..... Acetal

O-ring ..... EPDM

Metal Grip Edge ..... 300 Stainless

Model Selection and Dimensions

Part No.	Tube Size	L	O.D.
A4VC4-MG	1/4	2.00	0.66
A5VC5-MG	5/16	2.10	0.70
A6VC6-MG	3/8	2.15	0.80

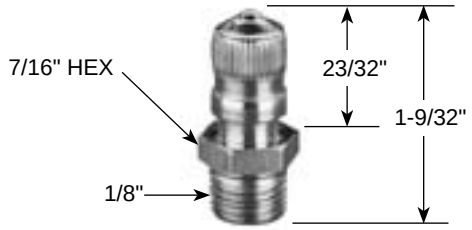


Tank Valves

For tanks, steel barrels, compressors and other pneumatic containers where a dependable automatic air valve is needed. Equipped with standard valve core and sealing cap. Maximum operating pressure is 185 PSIG. Temperature range is -40°F to 220°F.

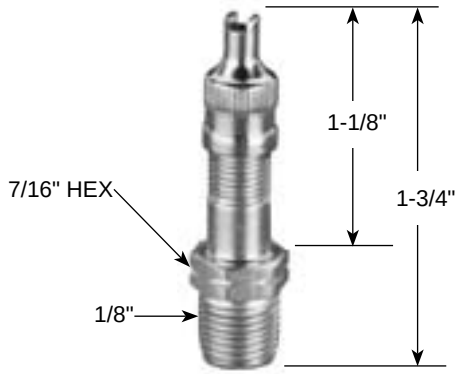
Model No. 09166 0060

Has a 1/8" pipe thread at bottom for minimum protrusion. N/P finish, dome shaped cap.
Packed 25 to a box.



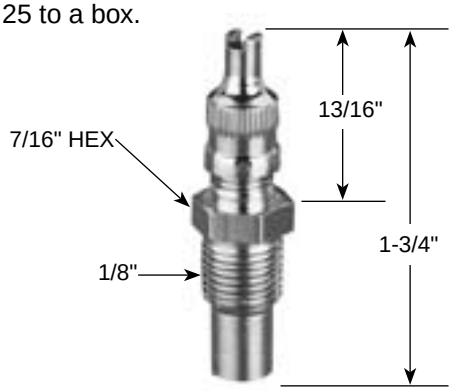
Model No. 00645 0060

A 1/8" pipe thread at bottom permits maximum protrusion. N/P finish, screwdriver type cap.
Packed 25 to a box.



Model No. 01468 0006

Has a 1/8" pipe thread part way up the stem which allows for minimum protrusion. N/P finish, has screwdriver type cap.
Packed 25 to a box.



Air Chucks

For regular airlines.

Model No. 05499 0000

Ball-foot air chuck, 1/4" female port.
Packed 10 to a box.

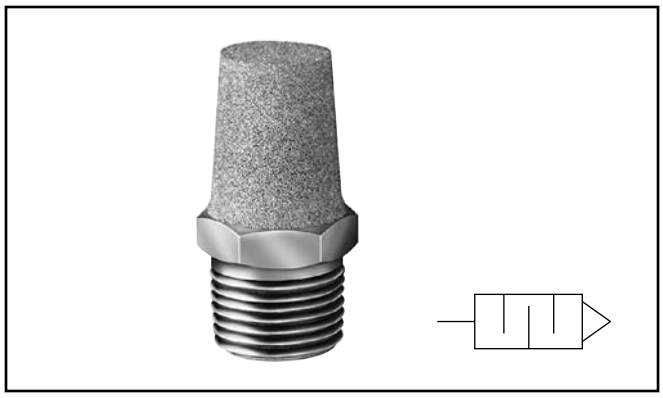
Model No. 06739 0000

Ball-foot air chuck with clip. Fits standard valve mouth. Saves holding on by hand. Has 1/4" port for connecting to hose.
Packed 10 to a box.

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

A

"EM" Series – Sintered Bronze Muffler / Filters



General Description

Muffler / filters effectively reduce air exhaust noises to an industry accepted level with minimum flow restriction. They protect valves, impact wrenches, screw drivers and other air tools by preventing dirt and other foreign matter from entering the system. Non-corrosive. Can be cleaned with many common solvents.

Specifications

Maximum Operating Pressure.....250 PSIG (Air)

Operating Temperature ..... 0° to 300°F*

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Model Number	Pipe Thread	Overall Length	Hex Size
EM12	1/8"	1.00	7/16"
EM25	1/4"	1.32	9/16"
EM37	3/8"	1.54	11/16"
EM50	1/2"	1.85	7/8"
EM75	3/4"	2.29	1-1/6"
EM100	1"	2.91	1-5/16"
EM125	1-1/4"	3.25	1-11/16"
EM150	1-1/2"	3.69	2"

Muffler / Flow Controls

General Description

Muffler / flow controls provide an acceptable exhaust noise level and effectively meter exhaust. Installed in valve exhaust ports, they control cylinder piston speeds throughout a wide range. The adjusting screw cannot be accidently blown out, can be locked to maintain setting. Brass and bronze construction. Clean with commonly used solvents.

Specifications

Maximum Operating Pressure.....250 PSIG (Air)

Operating Temperature ..... 0° to 300°F*

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Model Number	Pipe Thread	Overall Length	Hex Size
04502 0002	1/8"	1.15	9/16"
04504 0004	1/4"	1.42	1/2"
04506 0060	3/8"	1.49	11/16"
04508 0080	1/2"	1.77	7/8"
04512 0012	3/4"	1.98	1-1/16"
04516 0016	1"	2.15	1-5/16"

Breather Vents

NOTE: Breather vents should not be used as exhaust mufflers.

General Description

These low silhouette versions of the muffler / filter are useful where space is a problem and / or to prevent contamination. Use for vacuum relief or pressure equalization in gear boxes, oil tanks, reservoirs, etc. Non-corrosive.

Specifications

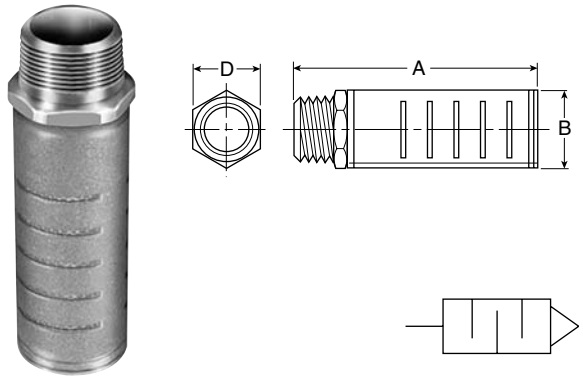
Maximum Operating Pressure.....150 PSIG (Air)

Operating Temperature ..... 0° to 300°F*

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Model Number	Pipe Thread	Overall Length	Hex Size
04702 0002	1/8"	0.44	7/16"
04704 0004	1/4"	0.63	9/16"
04706 0006	3/8"	0.75	11/16"
04708 0008	1/2"	0.88	7/8"
04712 0012	3/4"	1.00	1-1/6"
04716 0016	1"	1.31	1-5/16"
04720 0020	1-1/4"	1.41	1-11/16"
04724 0024	1-1/2"	1.50	2"

"ES" Series – Silencer



General Description

These low silhouette versions of the muffler / filter are useful where space is a problem and / or to prevent contamination. Use for vacuum relief or pressure equalization in gear boxes, oil tanks, reservoirs, etc. Non-corrosive.

The silencer is designed to give superior performance in noise control with a minimum effect on air efficiency. "Trimline" design allows location in the tightest places without extra plumbing and fittings. Fits directly into the exhaust port of more than 90% of present commercial valves. Slotted body permits rapid discharge of air without undesirable back pressure. Unique nylon screen element resists dirt buildup or clogging.

Specifications

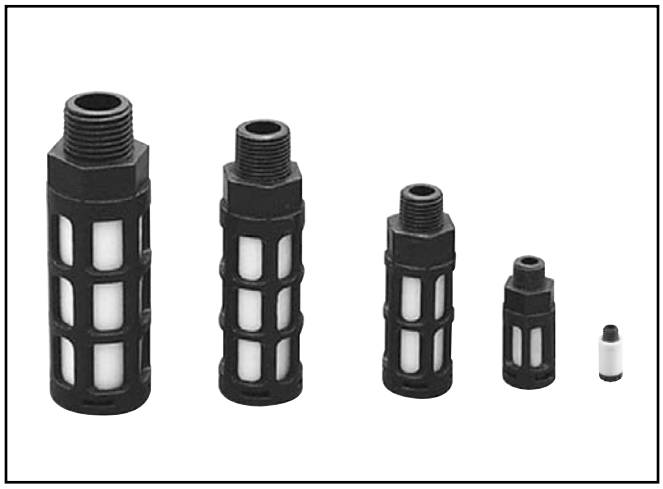
Maximum Operating Pressure.....250 PSIG (Air)

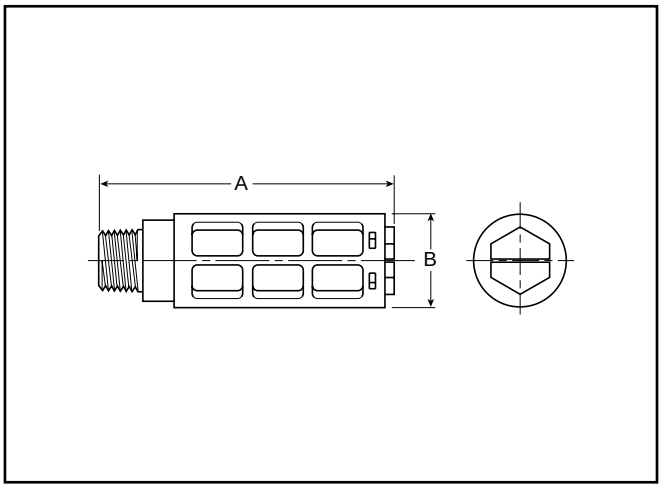
Operating Temperature ..... 0° to 300°F*

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Model Numbers		Pipe Thread	Flow SCFM @ 100 PSIG Inlet	Dimensions		
NPTF	BSPT (R)			A	B	D
ES12MC	**ESB12MC**	1/8"	115	1.85	0.81	0.63
ES25MC	**ESB25MC**	1/4"	129	1.85	0.81	0.63
ES37MC	**ESB37MC**	3/8"	219	3.31	1.26	1.00
ES50MC	**ESB50MC**	1/2"	549	3.31	1.26	1.00
ES75MC	**ESB75MC**	3/4"	893	4.56	2.01	1.62
ES100MC	**ESB100MC**	1"	1,013	4.56	2.01	1.62
ES125MC	**ESB125MC**	1-1/4"	1,486	5.69	2.88	—
ES150MC	**ESB150MC**	1-1/2"	1,580	5.69	2.88	—

A





Features

- Compact
- Lightweight
- Easy to Install
- Excellent Noise Reduction
- Protects Components from Contamination
- NPT and BSPT Threads Available

Part Number		Thread Size	A (mm)	B (mm)	Maximum Flow (SCFM) 100 PSIG Inlet	Sound Pressure Level (dBA)	
NPT	BSPT					20 PSIG Inlet	100 PSIG Inlet
AS-5		M5	0.43 (11)	0.32 (8)	15	69	79
ASN-6	AS-6	1/8"	1.57 (40)	0.63 (16)	51	69	81
ASN-8	AS-8	1/4"	2.56 (65)	0.83 (21)	124	67	84
ASN-10	AS-10	3/8"	3.35 (85)	0.98 (25)	247	83	98
ASN-15	AS-15	1/2"	3.74 (95)	1.18 (30)	370	69	96

Application

The plastic silencer is designed to give excellent noise reduction with a minimum effect on air efficiency. The "Trimline" design allows for locating the silencer in the tightest places without extra plumbing or fittings. Fits directly into the exhaust port of most commercial valves. Open surface area of element allows for rapid discharge of air without undesirable back pressure.

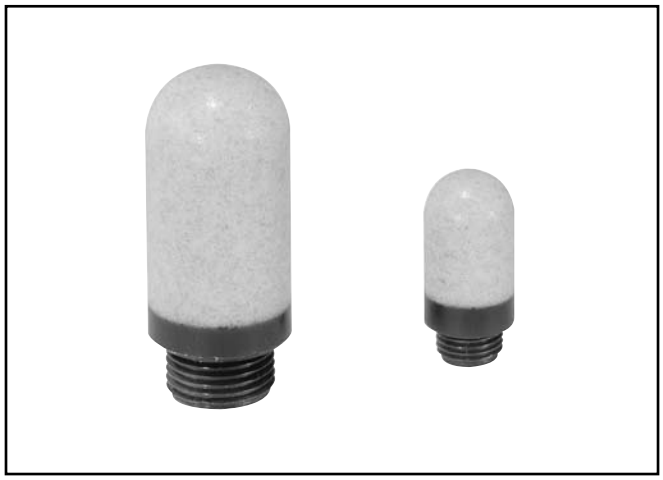
Specifications

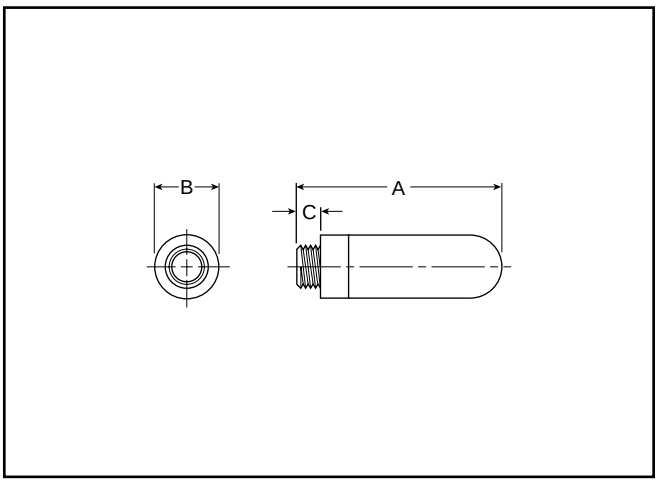
Pressure Rating.....0 to 150 PSIG (0 to 10 bar, 0 to 1034 kPa)

Temperature Rating .....14°F to 140°F (-10°C to 60°C)

Body .....Acetal (Plastic)

Element ..... Polyethylene





Features

- All Plastic Ultra Light Weight Versions
- High Noise Level Reduction
- Low Back Pressure Generation

Application

The plastic silencer is designed to give excellent noise reduction with a minimum effect on air efficiency. The "Trimline" design allows for locating the silencer in the tightest places without extra plumbing or fittings. Fits directly into the exhaust port of most commercial valves. Open surface area of element allows for rapid discharge of air without undesirable back pressure.

Port Thread	A	Diameter B	C	Weight (grams)	Part Number
M5	0.91 (23)	0.26 (6,5)	0.16 (4)	0.01	**P6M-PAC5**
G1/8	1.14 (29)	0.55 (14)	0.24 (6)	0.02	**P6M-PAB1**
G1/4	1.34 (34)	0.67 (17)	0.24 (6)	0.04	**P6M-PAB2**
G3/8	2.36 (60)	0.98 (25)	0.35 (9)	0.06	**P6M-PAB3**
G1/2	2.52 (64)	0.98 (25)	0.43 (11)	0.10	**P6M-PAB4**
G3/4	5.51 (140)	1.50 (38)	0.55 (14)	0.50	**P6M-PAB6**
G1	6.30 (160)	1.89 (48)	0.79 (20)	0.62	**P6M-PAB8**

Specifications

Pressure Rating..... 0 to 246 PSIG
(0 to 17 bar, 0 to 1700 kPa)

Temperature Rating

Plastic .....14°F to 176 °F (-10°C to 80°C)
Metal.....14°F to 165 °F (-10°C to 74°C)

Efficiency 92%

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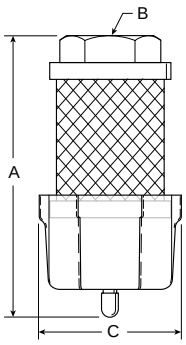
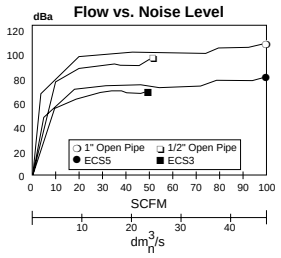
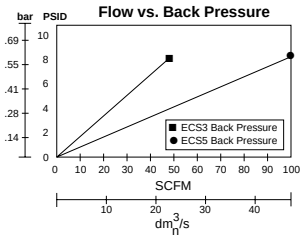


Dimensions:

Model	A	B	C
ECS3	5.30 (135 mm)	1/2" NPT	2.57 (65 mm)
ECS5	7.30 (185mm)	1" NPT	2.57 (65mm)

Performance Characteristics





Features

The ECS (Muffler-Reclassifier) eliminates unwanted oil mist and reduces exhaust noise from pneumatic valves, cylinders and air motors.

- 99.97% Oil Removal Efficiencies
- 25 dBA Noise Attenuation
- 1/2" NPT and 1" NPT
- Disposable Units
- Continuous or Plugged Drain Option
- Metal Retained Construction
- Fast Exhaust Time

Improve Overall Plant Environment

Exhaust oil mist and noise pollution have a direct impact on worker productivity.

Oil aerosol mist from lubricators and compressors is pervasive and enters the industrial plant environment through the exhaust ports of valves, cylinders and air motors. This rapidly expanding exhaust also produces sudden and excessive noise.

The ECS (Muffler-Reclassifier) is 99.97% efficient at removing the oil aerosols. The ECS also acts as a silencer to lower the dBA levels below O.S.H.A. requirements.

The result is a cleaner, quieter environment which equates to greater work productivity and safety.

Operation

Compressor oils and lubricating oils are exhausted from valves, cylinders and air motors into the ECS. Oil aerosols are “coalesced” into larger droplets and gravity pulls them into the attached drain sump. The sump can then be drained manually or by using a 1/4" ID plastic tube drain. The air flowing into the ECS is also muffled or silenced as it enters the inside of the ECS and passes through the filter media into the atmosphere.

Proven Technology

The ECS units are constructed from the same materials that go into our oil removal coalescing filter elements.

The seamless design insures media uniformity and strength. This proven technology provides high coalescing efficiency with low pressure drop.

The filter media is supported by cylindrical perforated steel retainers both inside and out. These retainers, fully plated for excellent corrosion resistance, give the ECS units high rupture strength in either flow direction. These filters can also be used as high efficiency inlet or bypass filters for vacuum pumps, or breather elements to protect the air above critical process liquids.

ECS3 / ECS5

The ECS solves two problems inherent in compressed air exhaust from valves, cylinders and air motors - oil mist removal and noise abatement.

The ECS will improve your industrial plant environment, thereby improving worker productivity.

Specifications

Maximum Operating Temperature ..... 125°F (52°C)

Maximum Line Pressure..... 100 PSIG (6.8 bar)

Ordering Information

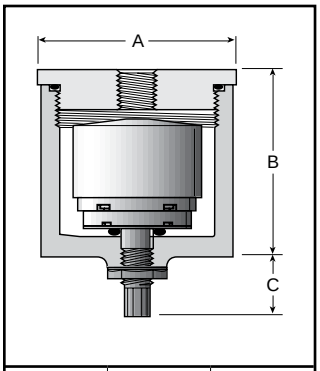
ECS	3	*

Size
3 1/2 inch
5 1 inch

Engineering Level
* Will be entered at factory.

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Automatic Drip Leg Drain



A	B	C
2.50	2.37	0.87
64 mm	60 mm	22 mm

Features

- Auto drain ported 1/8" to pipe away liquid.
- Drain has manual override.
- Easily serviced without tool.
- 20-250 PSIG range.
- Compact size.

Specifications

Housing & Cap.....Aluminum

Port Threads..... 1/4" - 1/2" Top
1/8" Drain

Pressure and Temperature Ratings:
Metal Bowl..... 20 to 250 PSIG (0 to 17.2 bar)
32°C to 175°F (0°C to 80°C)

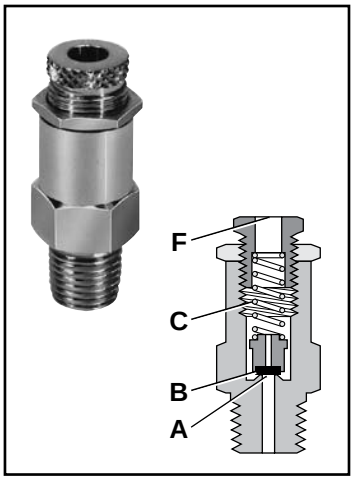
Seals.....Buna N

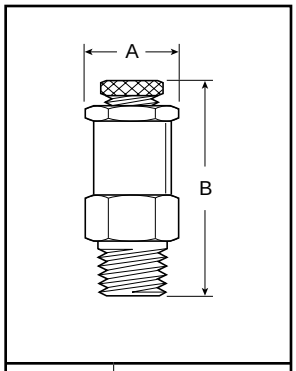
Ordering Information

Consists of Drip Leg Drain Housing WITH Auto Drain.

Model No.	Size
06D1NA	1/4"
06D3NA	1/2"

Relief Valve





A	B
0.75 Hex	1.88 - 2.25
19 mm	47.8 - 57.2 mm

Features

- Large relief capacity in a compact size.
- Lightweight aluminum construction with resilient seat.

Application

The RV01A1N Pop Off Relief Valve is designed to protect against excessive pressure buildup in a pneumatic circuit or system.

Operation*

With the relief valve mounted in a reservoir or system, the force of system pressure at **(A)** is offset by the force of spring **(C)** acting on poppet seat **(B)**. At pressures lower than the setting, the poppet seat **(B)** is held against the body at **(A)** effecting a seal. As pressure approaches set point, the poppet begins to vent until set point is reached, at which time the poppet seat **(B)** lifts off the body at **(A)** allowing the excess pressure to vent to atmosphere at **(F)**. When the excess pressure has been vented, the spring **(C)** acts on the poppet seat **(B)** forcing it to seat on the body at **(A)**, sealing off the flow of air.

Specification

Body & Adjusting Screw .....Aluminum

Locking Nut .....Steel

Seat.....Nitrile

Spring.....Steel

Poppet ..... Plastic

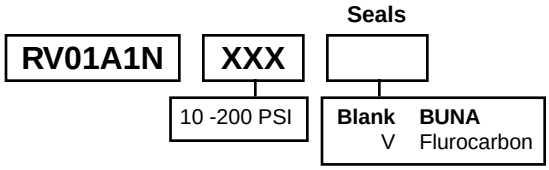
Operating Temperature .....32°F to 200°F (0°C to 93°C)

Port Threads..... 1/4 Inch Male

Relief Range ..... 10 to 200 PSIG (.7 to 14 bar)
with standard spring.

* Ref: 1RV100B Installation & Service Instructions

Ordering Information



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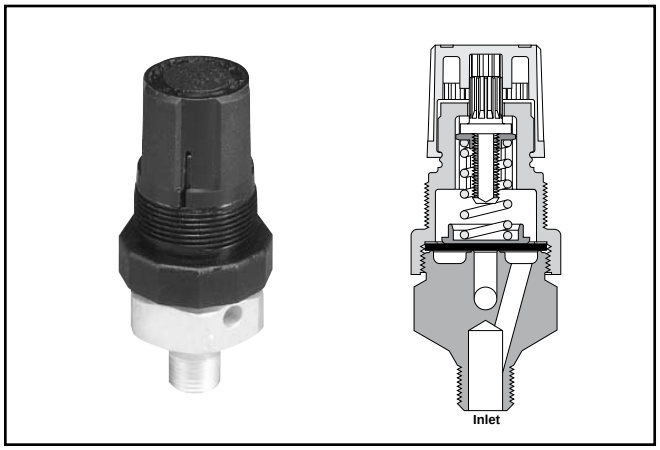
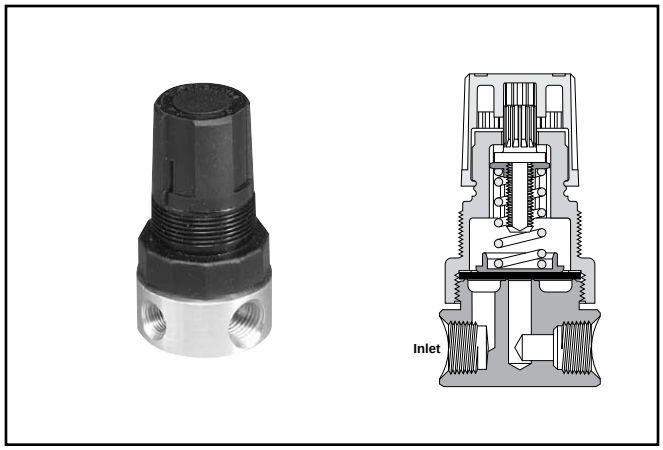
Pneumatic Division
Richland, Michigan

A

130 Relief Valve



134 Relief Valve



Features

- Compact, sensitive diaphragm-type relief valve.
- Push-pull, locking knob.
- Knob and top work the same as a miniature regulator.
- 130 has lightweight aluminum construction.
- 134 has a brass body, captured exhaust and is an inline type with 3 inlet ports and 1 outlet port.

Applications

- Designed to protect against excessive pressure buildup in a pneumatic circuit or system.
- For use where gradual proportional relief is required.

Operation

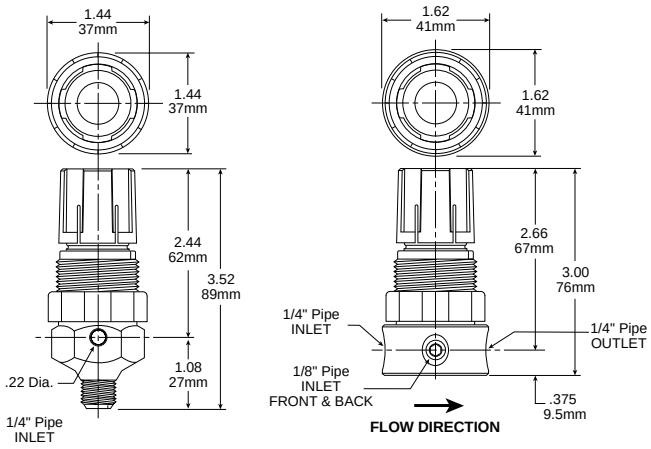
- Turn relief valve knob clockwise for maximum pressure.
- Set pressure going into relief valve at desired pressure.
- Turn relief valve knob counter-clockwise until exhaust starts to bleed.
- Turn relief valve knob clockwise until exhaust stops bleeding. Push to lock knob.

Ordering Information

Relief Valve	Spring Range			
	0-15 PSIG	0-25 PSIG	0-50 PSIG	0-100 PSIG
130	130-02AA 130-02AAP*	130-02A 130-02AP*	130-02B 130-02BP*	130-02C 130-02CP*
134	134-02AA 134-02AAP*	134-02A 134-02AP*	134-02B 134-02BP*	134-02C 134-02CP*

* Panel mount nut included.

Dimensions



130 **134**

Relief Valve Kits

Bonnet Assembly Kit PCKR364Y
Panel Mount Nut PR05X51

Specifications

Relief Range ..... 0 to 100 PSIG (0 to 6.9 bar)
Maximum Inlet Pressure ..... 300 PSIG (20.7 bar)
Operating Temperature ..... 40°F to 120°F (4°C to 49°C)
Port Threads:
130 ..... 1/4" Pipe Male Only
134 ..... Inlet Port – Two 1/8" & One 1/4" Pipe
Outlet Port – 1/4" Pipe

Materials of Construction

Adjusting Knob ..... Polypropylene
Adjusting Screw ..... Zinc-plated Steel
Body ..... Aluminum (130); Brass (134)
Diaphragm / Disc ..... Buna-N
Nut ..... Chromated Steel
Spring Cage ..... Acetal
Spring ..... Zinc-plated Steel

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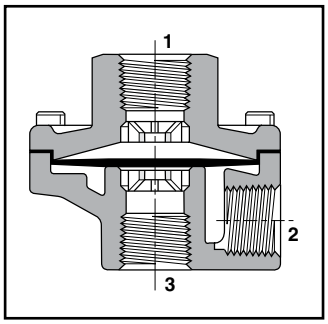
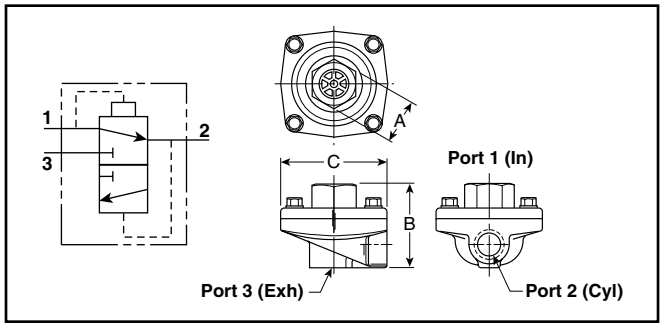
Pneumatic Division
Richland, Michigan





General Information

Quick exhaust valves provide rapid exhaust of control air when placed between control valve and actuator. They can also be used as shuttle valves. Diaphragm materials are available in urethane, Nitrile, Fluorocarbon, and PTFE to meet a wide variety of operating conditions.

Valve Specifications

Operating Pressure (Air)

Maximum:
150 PSIG
200 PSIG for Model No. 0R37TB (PTFE diaphragm)

Minimum:
3 PSIG
50 PSIG for Model No. 0R37TB (PTFE diaphragm)

Operating Temperature:
Urethane: 0°F to 180°F* (-18°C to 80°C)
Nitrile: 0°F to 180°F* (-18°C to 80°C)
Fluorocarbon: 0°F to 400°F* (-18°C to 205°C)
PTFE: 0°F to 500°F* (-18°C to 260°C)

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Component Materials

Body Material..... Die cast aluminum

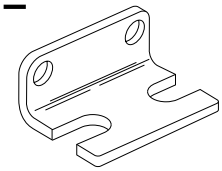
Static Seals.....Nitrile standard with urethane (Others see below)

Diaphragm ..... Standard – Urethane
Optional – Fluorocarbon, PTFE, or Nitrile (Depending on size)

Mounting Bracket Kit – No. 03640 8100

(Including body screws)

For "0R12" and "0R25" sizes with 7/8" "A" Dimension.



Model Selection, Performance Data and Dimensions

Port 1	Port 2	Port 3	Flow (SCFM†)	Model Number NPTF	Model Number BSPP "G"	A	B	C	Service Kit No.
STANDARD URETHANE DIAPHRAGMS (Nitrile static seals)									
1/4"	1/4"	3/8"	150	**0R25NB**	0RB25NB	1" Hex	2.06	2.44	03340 0105
	3/8"	3/8"	240	**0R25PB**	—	1" Hex	2.06	2.44	03340 0105
3/8"	3/8"	3/8"	240	**0R37B**	0RB37B	1" Hex	2.06	2.44	03340 0105
1/2"	1/2"	1/2"	450	**0R50B**	0RB50B	1-1/2" Hex	2.88	3.38	03475 0109
3/4"	3/4"	3/4"	550	**0R75B**	0RB75B	1-1/2" Hex	2.88	3.38	03475 0109
NITRILE DIAPHRAGMS (Nitrile static seals)									
1/8"	1/8"	1/8"	70	**0R12B**	0RB12B	7/8" Sq.	1.75	1.88	03640 8000
	1/8"	1/4"	70	**0R12NB**	0RB12NB	7/8" Sq.	1.75	1.88	03640 8000
1/4"	1/4"	1/4"	90	**0R25B**	0RB25B	7/8" Sq.	1.75	1.88	03640 8000
	1/4"	3/8"	90	0R25NFB	0RB25NFB	7/8" Sq.	1.75	1.88	03340 8000
3/8"	3/8"	3/8"	240	0R37FB	0RB37FB	1" Hex	2.06	2.44	03340 8000
3/4"	3/4"	3/4"	550	0R75FB	0RB75FB	1-1/2" Hex	2.88	3.38	03475 9000
FLUOROCARBON DIAPHRAGMS for extended temperature operation (Fluorocarbon static seals)									
1/8"	1/8"	1/8"	70	0R12VB	0RB12VB	7/8" Sq.	1.75	1.88	03650 8000
	1/8"	1/4"	70	0R12NVB	0RB12NVB	7/8" Sq.	1.75	1.88	03650 8000
1/4"	1/4"	1/4"	90	0R25VB	0RB25VB	7/8" Sq.	1.75	1.88	03650 8000
3/8"	3/8"	3/8"	240	0R37VB	0RB37VB	1" Hex	2.06	2.44	03340 0319
1/2"	1/2"	1/2"	450	0R50VB	0RB50VB	1-1/2" Hex	2.88	3.38	03475 0120
3/4"	3/4"	3/4"	550	0R75VB	0RB75VB	1-1/2" Hex	2.88	3.38	03475 0120
PTFE DIAPHRAGMS for higher pressure and temperature (Fibre static seals)									
3/8"	3/8"	3/8"	240	0R37TB	0RB37TB	1" Hex	2.06	2.44	03340 0504

† At 100 PSIG inlet pressure with full pressure drop.

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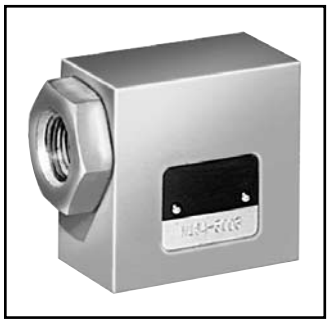

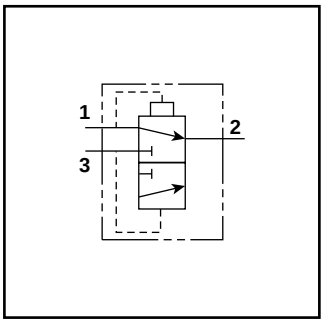

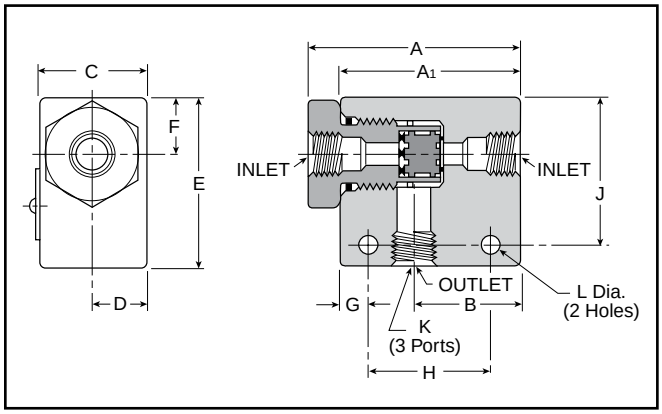

General Information

Shuttle valves determine a single pneumatic output from two separate inputs. If pressure is applied to both ports simultaneously, the valve will select the port with the higher pressure.

Valve Specifications

Maximum Operating Pressure.....200 PSIG Maximum
3 PSIG Minimum: Differential Pressure

Operating Temperature .....0° to 160°F*

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Component Materials

Body Material.....Aluminum
Internal Components..... Aluminum
Seals.....Nitrile

Model Selection and Dimensions

Model Number	Port Size	Dimensions											
		A	A1	B	C	D	E	F	G	H	J	K	L
N164 1001	1/8"	N/A	1.62	0.81	0.62	0.31	1.00	0.281	0.312	1.00	0.75	1/8 - 27	0.219
N164 2003	1/4"	2.50	2.12	1.25	1.25	0.62	2.00	0.67	0.265	1.25	1.35	1/4 - 18	0.219
N164 3003	3/8"	2.50	2.12	1.25	1.25	0.62	2.00	0.67	0.265	1.25	1.35	3/8 - 16	0.219

Performance Data – Flow

Model Number	Port Size	Flow (Cv)
N164 1001	1/8"	0.32
N164 2003	1/4"	1.65
N164 3003	3/8"	2.02

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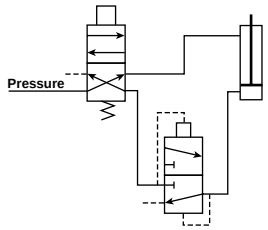
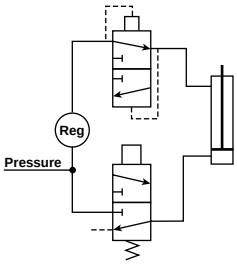
Pneumatic Division
Richland, Michigan

Typical "Quick Exhaust Valve" Applications



Rapid Retraction – Double Acting Cylinder

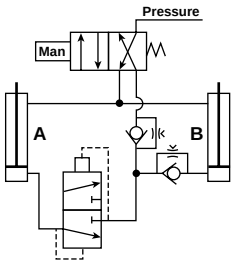
In this circuit, air is exhausted through a Quick Exhaust Valve that is **close coupled** to the cap end of the cylinder. Because the Quick Exhaust Valve has a greater exhaust capacity than the four-way Control Valve, increased cylinder speed can be accomplished with a smaller and less expensive control valve.



Dual Pressure Actuation of Double Acting Cylinder

This circuit utilizes a Quick Exhaust Valve and a three-way Control Valve to permit rapid extension of the cylinder at a high pressure. nder life.

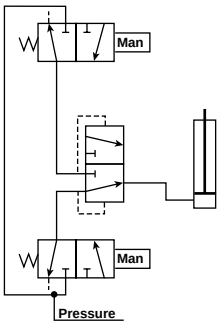
NOTE: Line pressure must be 3 or 4 times greater than rod end pressure. Effective working pressure is the differential between the cap and rod end.



Bi-Directional Control of Two Double Acting Cylinders

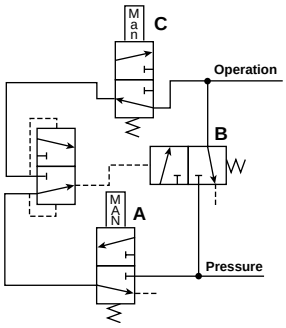
This circuit provides maximum control with a minimum of valving. A large four-way Control Valve is not needed to permit the rapid retraction of Cylinder A, as the Quick Exhaust Valve performs this function. The extension of Cylinders A and B and retraction of Cylinder B are controlled by Speed Control Valves.

Typical "Shuttle Valve" Applications



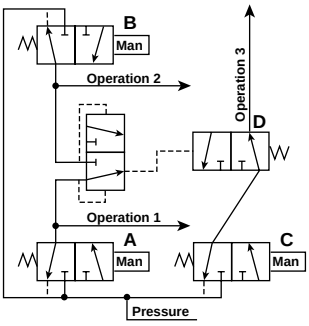
"OR" Circuit

The most common application of the Shuttle Valve is the "OR" Circuit. Here a cylinder or other work device can be actuated by either control valve. The valves can be manually or electrically actuated and located in any position.



Memory Circuit

This circuit enables continuous operation once initiated. Pressure is delivered to the circuit when Valve A is actuated. This allows pressure to pass through the shuttle valve actuating Valve B. Pressure then flows through Valve B and also the other side of the shuttle valve which holds Valve B open for continuous operation. To unlock the circuit, Valve C must be opened to exhaust the circuit and allow Valve B to return to its normally closed position.

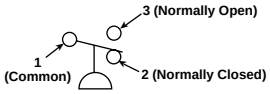


Interlock

This circuit prevents the occurrence of a specific operation while one or another operation takes place. When either Valve A or B is actuated to perform operation 1 or 2, Valve D is shifted to the closed position and prevents operation 3 from occurring.

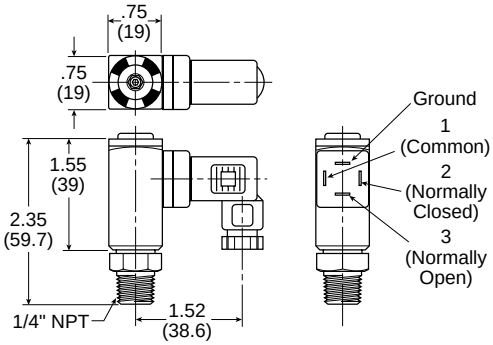
A

Pressure Switch – P01909



Features:

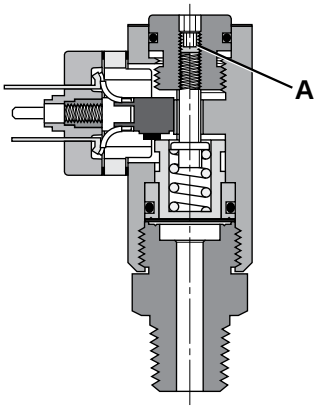
- Inline mounting
- Dial indicator for easy pressure setting
- 5 amp rated snap action micro switch
- Heavy duty Aluminum components
- Compact size
- DIN 43650HCM connector
- IP65 Rated
- Field adjustable 30-150 PSIG
- +/- 2% repeatability
- Single pole/Double throw switch



Operation

The pressure switch monitors the air pressure in your pneumatic system. When the pressure in your system either drops below or exceeds the set point pressure, an electrical output is given.

Using a 0.125" (3mm) hex wrench, turn the adjusting screw **(A)** clockwise to increase the pressure set point and counterclockwise to decrease the pressure setting. One complete revolution of the adjusting screw covers the complete adjustment range of 30 to 150 PSIG (2 to 10 bar).



Definitions and Terminology

Repeatability — Accuracy is the maximum allowable set point deviation of a single pressure or temperature switch under one given set of environmental and operational conditions.

Single Pole Double Throw (SPDT) Switching element — A SPDT switching element has one normally open, one normally closed and one common terminal. Three terminals mean that the switch can be wired with the circuit either normally open (NO), or normally closed (NC), or both.

Dead Band — The dead band, sometimes referred to as “differential” or “hysterisis”, is the change in pressure between actuation and deactuation set points.

Kits and Accessories

Bushing 1/4" to 3/8" 209P-6-4
Bushing 1/4" to 1/2" 209P-8-4

Specifications

Electrical ..... 5 AMP, 12/24VDC, 125/250VAC
Maximum Inlet Pressure ..... 300 PSIG (20 bar)
Mechanical Life ..... 10^6 at standard operating conditions
Electrical Connection ..... DIN 43650HCM
Electrical Protection IP65
Repeatability ..... ±2% at 70°F (20°C) Ambient
Temperature Range ..... -40°F to 180°F (-40°C to 80°C)
Weight ..... 0.13 lb. (0.06 Kg)

Materials of Construction

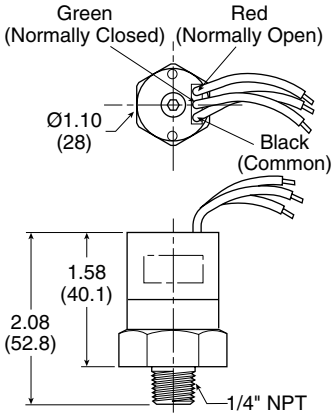
Diaphragm ..... Nitrile
Housing ..... Anodized Aluminum

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Pressure Switch – P01908

Features:

- Inline mounting
- 5 amp rated snap action micro switch
- Brass body
- Compact size
- Flying leads electrical connection
- IP65 Rated
- Field adjustable 25-100 PSIG
- +/- 2% repeatability
- Single pole/Double throw switch

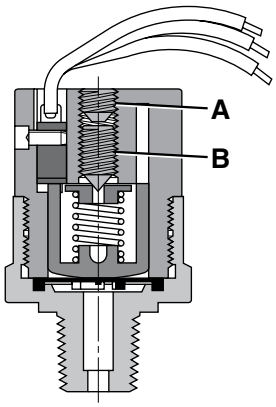


Operation

The pressure switch monitors the air pressure in your pneumatic system. When the pressure in your system either drops below or exceeds the set point pressure, an electrical output is given.

Remove screw **(A)** from the top of the switch. Using a 0.125" (3mm) hex wrench, turn the adjusting screw **(B)** clockwise to increase the pressure set point and counterclockwise to decrease the pressure setting, replace screw **(A)**. Adjustment range of 25 to 100 PSIG (1.7 to 7.5 bar).

Standard electrical circuit
Black..... Common
Green..... Normally Closed
Red..... Normally Open



Definitions and Terminology

Repeatability — Accuracy is the maximum allowable set point deviation of a single pressure or temperature switch under one given set of environmental and operational conditions.

Single Pole Double Throw (SPDT) Switching element — A SPDT switching element has one normally open, one normally closed and one common terminal. Three terminals mean that the switch can be wired with the circuit either normally open (NO), or normally closed (NC), or both.

Dead Band — The dead band, sometimes referred to as “differential” or “hysterisis”, is the change in pressure between actuation and deactuation set points.

Kits and Accessories

Bushing 1/4" to 3/8" 209P-6-4
Bushing 1/4" to 1/2" 209P-8-4

Specifications

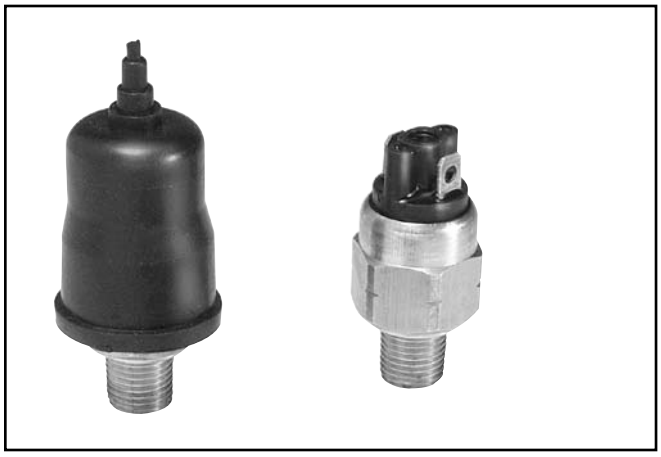
Electrical ..... 5 AMP, 12/24VDC, 125/250VAC
Maximum Inlet Pressure ..... 300 PSIG (20 bar)
Mechanical Life ..... $2x10^6$ at 75 PSIG (5 bar)
Electrical Connection ..... 18" Flying Leads
Electrical Protection IP65
Repeatability ..... ±2% at 70°F (20°C) Ambient
Temperature Range ..... -40°F to 180°F (-40°C to 80°C)
Weight ..... 0.23 lb. (0.11 Kg)

Materials of Construction

Diaphragm ..... Nitrile
Housing ..... Brass

A

Mobile Pressure Switch
P04159 – Normally Closed
P04160 – Normally Open



Features:

- Inline Mounting
- 4 Amp Rated Snap Action Micro Switch
- Brass Body
- Compact Size
- Spade Electrical Connection
- Field Adjustable 15 to 150 PSIG
- Rubber Boot Protection
- ±5% Repeatability @ 70°F (20°C) Ambient Temperature
- Temperature Range -40°F to 220°F (-40°C to 105°C)

Applications

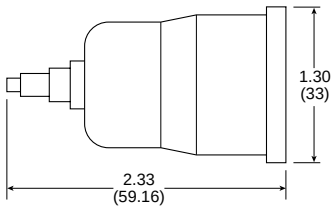
These Pressure Switches are intended for use in mobile, general-purpose, compressed air systems. Product is suitable for all trailer air-ride systems, truck suspension systems, associated bus door systems, and electro-pneumatic operations. The performance requirements and reliability are suitable for the extreme cold weather environment of North American winters.

Operation

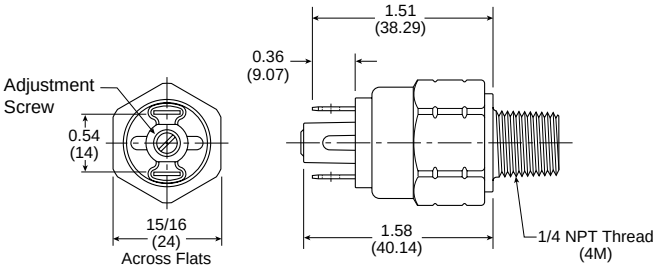
The pressure switch monitors air pressure and provides an electrical output when the pressure drops below or exceeds an adjustable preset pressure.

Adjust the pressure switch using a flat head screwdriver; turn adjustment screw clockwise to increase set point or counterclockwise to decrease set point.

Dimensions



Rubber Boot



Kits and Accessories

Rubber Boot P04161

Specifications

Switch Position
P04159 ..... Normally Closed
P04160 ..... Normally Open

Electrical Rating 100VA

Electrical Life ..... 4 Amp in Rush @ 12VDC >2,000,000 Cycles

Maximum Inlet Pressure ..... 300 PSIG (20 bar)

Mechanical Life ..... >2 x 10^6 @ 75 PSIG (5 bar)

Electrical Connection ..... 1/4 x 1/32 Spade

Electrical Protection ..... Rubber Boot

Repeatability ..... ±5% @ 70°F (20°C)

Ambient & Medium Temperature Range ..... -40°F to 220°F (-40°C to 105°C)

Weight ..... 0.14 lb. (0.06 Kg)

Materials of Construction

Diaphragm ..... Kapton

Housing ..... Brass

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Pneumatic Division
Richland, Michigan

Automatic Electrical Drain Valve WDV3-G

WDV3-G

The WDV3 Electrical Drain is designed to remove condensate from compressors, compressed air dryers and receivers up to any size, type or manufacturer.

The WDV3 offers true installation simplicity and it is recognized as the most reliable and best performing condensate drain worldwide. The large orifice in the direct acting valve, combined with its sophisticated timer module ensure many years of trouble-free draining of condensate.

Benefits

- Does Not Air-Lock During Operation.
- Compressed Air Systems Up to Any Size.
- Also Available In Stainless Steel.
- The Direct Acting Valve Is Serviceable.
- Suitable for All Types of Compressors.
- TEST (Micro-Switch) Feature.
- High Time Cycle Accuracy.
- Large (4.5mm) Valve Orifice.

Ordering Information

	Family	Voltage	Pipe Size	Valve Material	Pressure
WDV3 –	G	1	2	B	L

Family
G General

Voltage
1 120V AC
2 230V AC

Pipe Size
2 1/4" General
3 3/8" General
4 1/2" General

Valve Material
B Brass

Pressure
L 230 PSIG (16 bar)

Specifications

Operating Pressure..... 230 PSIG (15,9 bar)

Ambient Operating Range Temperature:
34° to 130°F (1,1° to 54°C)

Coil Insulation
Class H .....340°F (171,1°C)

Voltages
AC 115, 230/50-60

Timer:
Open Time ..... .5 to 10 sec., Adjustable
Cycle Time..... .5 sec. to 45 min., Adjustable

Maximum Current Rating .....4mA Max.

Port Size..... 1/4, 3/8, 1/2 NPT

Weight ..... 1.8 lb. (0,8 kg)

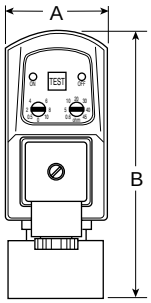
Materials of Construction

Valve Body .....Brass / Stainless Steel

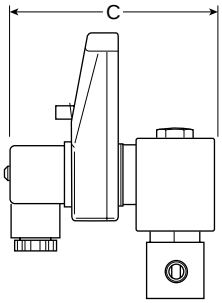
Enclosure (NEMA 4)..... ABS Plastic

Internal Parts .....Brass / Stainless Steel

Sealing Material..... FPM (Fluorocarbon)



Front View



Side View

Model Selection and Dimensions

Model Number	A	B	C
WDV3-G**BL	1.73 (44)	4.53 (115)	3.46 (88)

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Pneumatic Division
Richland, Michigan

A

Zero Loss Drain – WDV2

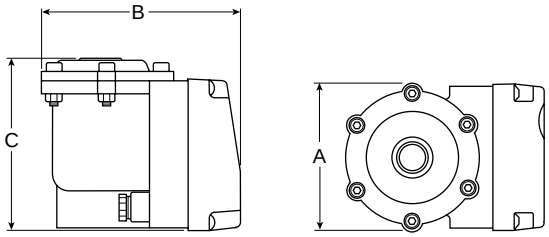
WDV2-425

Features

- Zero Air Loss.
- Automatically Self-Adjusting for Voltages from 110 to 230V.
- Sensor Device with No Moving Parts.
- Sophisticated Electronic Controls.
- Alarm with Remote Contacts.
- Large Inlet Port to Eliminate Clogging.
- Manual Push-to-Test Button.
- Automatically Clears Slugs.

Benefits

- Energy Efficient.
- World-Wide Applications.
- Long Life.
- High Reliability.
- Versatility, Early Warning.
- Low Maintenance.
- On Demand Operation.
- Maintenance Free.



Model Selection and Dimensions

Model Number	A	B	C
WDV2-425	3.23 (82)	4.61 (117)	4.65 (118)

Specifications

Drain Volume ..... 0.01 Gallons / Cycle
Maximum Fluid Temperature ..... 150°F (60°C)
Voltage ..... 110 to 240V, 50/60 Hz
Inlet Ports (2) ..... 1/2" NPT
Outlet Ports (1) ..... 5/16" (8mm) I.D. Hose

Operating Conditions

Ambient Temperature ..... 33° to 140°F (0° to 60°C)
Maximum Operating Pressure ..... 232 PSIG (16 bar)

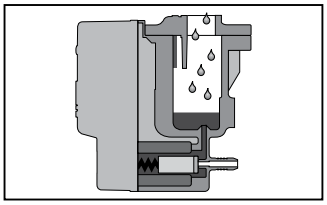
The WDV2 Electronic Demand Drain Valves, with zero air loss, are suitable for all compressed air system applications from aftercoolers to filters to receivers to refrigerated dryers. These drain valves activate automatically and are both reliable and economical.

Alarm Mode

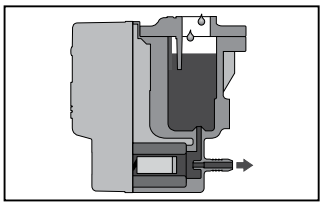
Should the drain fail to discharge due to an excessive volume of condensate or blocked outlet piping, an alarm condition is activated. During the alarm condition, the drain cycles continuously in an attempt to remove the excess condensate. At the same time, the volt free alarm contacts change state and the normally green power LED flashes to indicate a problem. When the excess condensate or blockage has been cleared, the drain will resume normal operation.

Operation

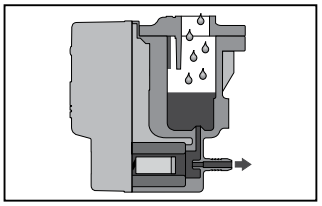
1. Upon power up, the outlet valve is closed and sensor is constantly monitoring for presence of liquid.



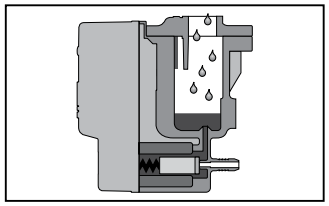
2. When condensate is detected by the sensor, the outlet valve is opened for a pre-set time.



3. The condensate is discharged from the outlet port, due to the system pressure acting on the top of the liquid.



4. The outlet valve is closed after a pre-set time has expired. The opening time has been calculated to always ensure a small amount of liquid remains in bowl. This liquid acts as a seal, preventing air loss.



Level monitoring and discharge operation are continuous.

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Richland, Michigan

Control Panel Products

Human / Machine Dialog

Section B

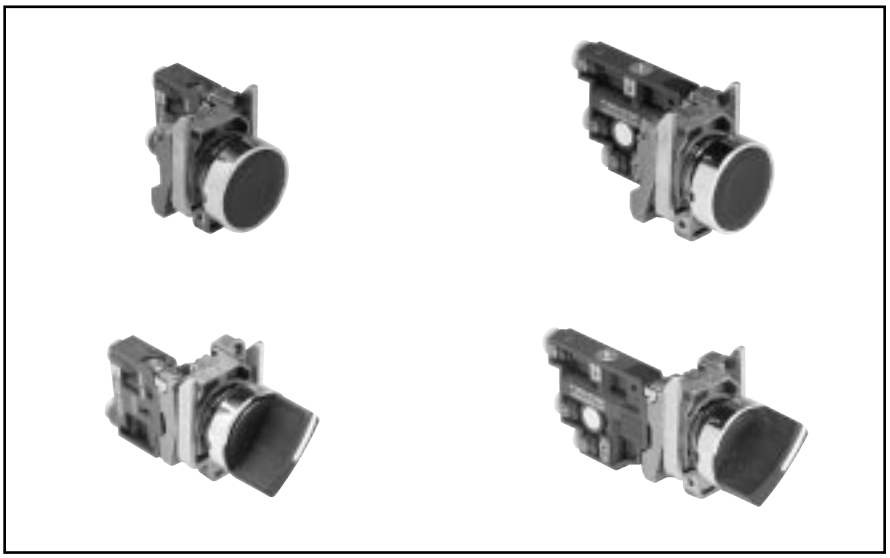
B

Basic Features B2-B3
Push Button, Selector Switches with Bodies B4
Push Buttons B5
Selector Switches B6
Valve Bodies & Accessories B7
Dimensions & Assembly B8
Legend Plates, Specifications B9
Mounting B10
Visual Indicators 22mm (7/8") B11
Rotary Selector Switches, 22mm (7/8") B12
Joystick Operators B13
Foot Pedal Operated Switches B14
Two-Hand Controls B15-B16

BOLD ITEMS ARE MOST POPULAR.

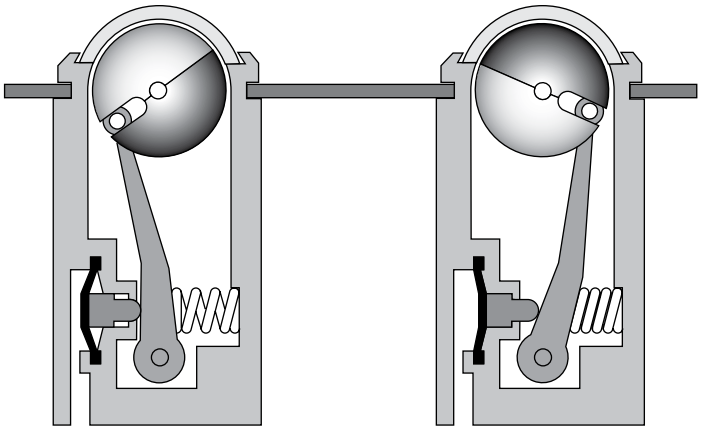
B

HUMAN-MACHINE DIALOG requires devices such as push buttons and selector switches to provide command inputs. A wide variety of these devices is available to meet most application needs. Both pneumatic and electrical switch bodies are available to match system technology. All of these devices use the 22 mm (7/8") mounting standard.



PNEUMATIC VISUAL INDICATORS

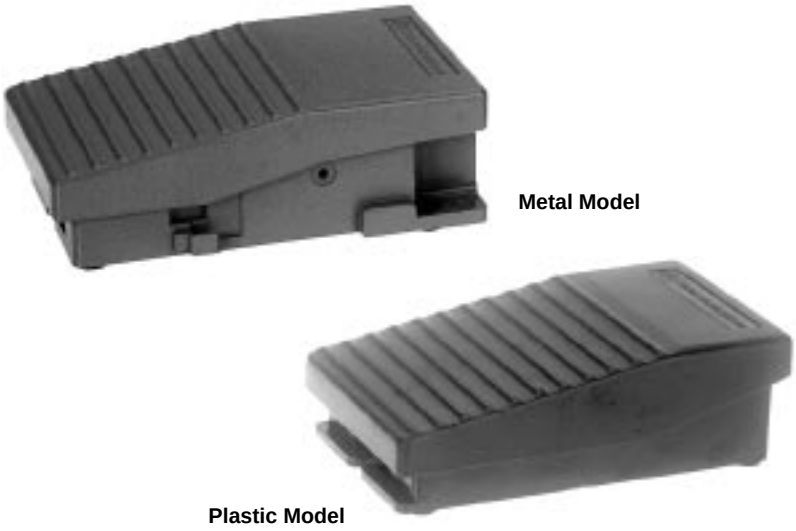
An indicator ball is rotated by a pneumatic input, changing the visible color. The ball sits behind a clear plastic window, providing a wide field of view. The visual indicators are available in five brightly colored Day-Glow paints for increased visibility. Like push buttons and selector switches, visual indicators use the 22mm (7/8") mounting standard.



Unactuated State **Actuated State**

FOOT PEDAL SWITCHES

When the application requires the use of foot pedals, these devices can be used to initiate a cycle or a step within a cycle. A metal foot pedal is available with protective guard.



Metal Model

Plastic Model

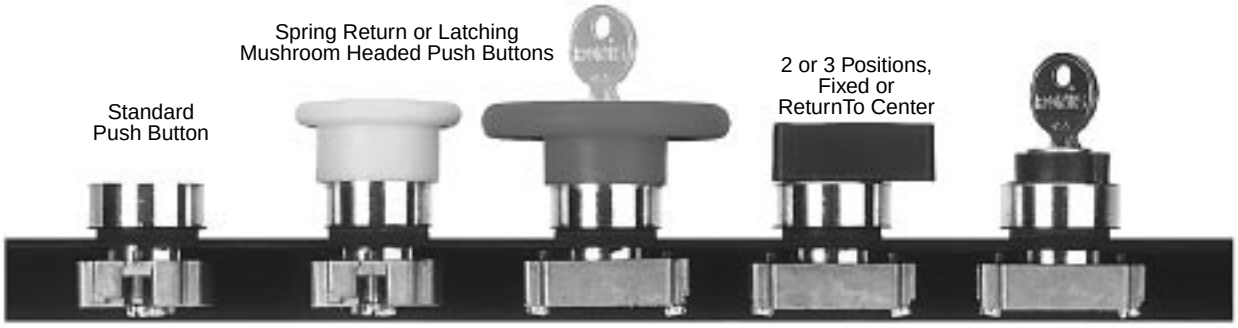
MODULAR PNEUMATIC / ELECTRIC PUSH BUTTONS

As with electrical contact switches, pneumatic valve modules can be mounted on a number of different operating heads.

- Pneumatic normally non passing (NNP) is equivalent to electrical normally open (N.O.).
- Pneumatic normally passing (NP) is equivalent to electrical normally closed (N.C.).

Note: Electrical switches can be stacked, but the rear connection on pneumatic switches prevents stacking. Therefore, when mixing electrical and pneumatic switch bodies on the same operator, the pneumatic switch must be mounted last.

PXBB3911 **PXBB4932** **PXBB4931**



B

With 3/2 Valve Bodies 5/32" Instant Straight Connections

Flush Push Buttons

PXBB3111BA2

PXBB4131BA2

Part Number	Color	Function	Type of Switching*
PXBB3111BA2	Black	Spring Return	NNP
PXBB3111BA3	Green		
PXBB3111BA4	Red		
PXBB3251BA2	Black	Spring Return	NNP+NP
PXBB4131BA2	Black	Spring Return	Single Universal 3-Way
PXBB4131BA3	Green		
PXBB4131BA4	Red		
PXBB4231BA2	Black	Spring Return	Dual Universal 3-Way

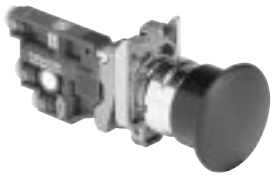
* Type of switching: Universal 3-way: valve can be connected either as NP or NNP as required by connecting the primary air supply to port 1 or port 3.

Note: Mount up to three valves on mounting ring.

Mushroom Head Push Buttons

(40mm Diameter)

PXBB3111BC2



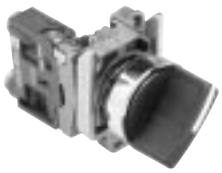
PXBB4131BC2

Part Number	Color	Function	Type of Switching*
PXBB3111BC2	Black	Spring Return	NNP
PXBB3111BT4	Red	Push-Pul	
PXBB3121BT4	Red	Push-Pull	NP
PXBB4131BC2	Black	Spring Return	Single Universal 3-Way
PXBB4131BT4	Red	Push-Pull	

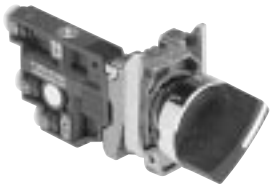
* Type of switching: Universal 3-way: valve can be connected either as NP or NNP as required by connecting the primary air supply to port 1 or port 3.

Note: Mount up to three valves on mounting ring.

Selector Switches



PXBB3111BD2



PXBB4131BD2

Part Number	Color	Function	Type of Switching*
PXBB3111BD2	Black	2 Maintained	NNP
PXBB3211BD2	Black	Positions with	NNP+NNP
PXBB3251BD2	Black	Std. Handle	NNP+NP
PXBB3211BD3	Black	3 Maintained Positions with Std. Handle	NNP+NNP
PXBB3251BD3	Black		NNP+NP
PXBB3211BJ5	Black	3 Positions, Spring Return to Center with Long Handle	NNP+NNP
PXBB4131BD2	Black	2 Maintained Positions with Std. Handle	Single Universal 3-Way
PXBB4231BD2	Black	2 Maintained Positions with Std. Handle	Dual Universal 3-Way
PXBB4231BD3	Black	3 Maintained Positions with Std. Handle	Dual Universal 3-Way
PXBB4231BJ5	Black	3 Maintained Positions with Long Handle	Dual Universal 3-Way

* Type of switching: Universal 3-way: valve can be connected either as NP or NNP as required by connecting the primary air supply to port 1 or port 3.

BOLD ITEMS ARE MOST POPULAR

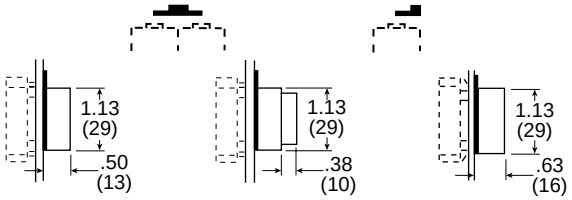
For Use With PXBB Valve Bodies and ZBE Electrical Switch Bodies

Push Buttons

ZB4BA4

ZB4BL2

ZB4BP2



Flush Extended Booted

Plastic Head ZB5**	Metal Head ZB4*			
Part Number	**Part Number**	**Color**	**Function**	**Description**
ZB5AA2	**ZB4BA2**	Black	Spring Return	Flush
ZB5AA3	**ZB4BA3**	Green		
ZB5AA4	**ZB4BA4**	Red		
—	ZB4BA5	Yellow		
—	ZB4BA6	Blue		
ZB5AL2	**ZB4BL2**	Black	Spring Return	Extended
ZB5AL3	**ZB4BL3**	Green		
ZB5AL4	**ZB4BL4**	Red		
—	ZB4BL5	Yellow		
—	ZB4BP2	Black	Spring Return	Booted
—	ZB4BP3	Green		
—	ZB4BP4	Red		

* ZB4*** Model Numbers are Metal Head Operators

** ZB5*** Model Numbers are Plasticl Head Operators

Push / Push Buttons

ZB4BH02

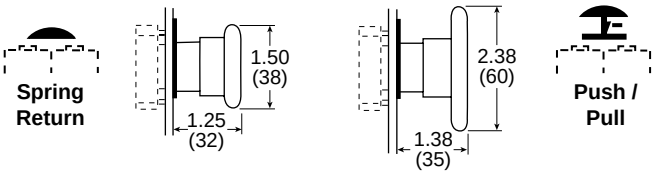
Part Number*	Color	Function	Description
ZB4BH02	Black	Detent 2-Position	Flush
ZB4BH03	Green		
ZB4BH04	Red		

* ZB4**** Model Numbers are Metal Head Operators

Mushroom Head Push Buttons

ZB4BC2

ZB4BR2



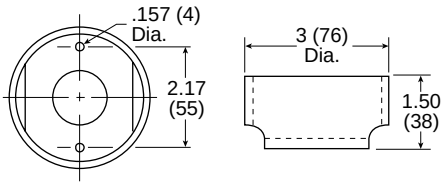
Part Number*	Color	Function	Description
ZB4BC2	Black	Spring Return	Ø 40mm Head
ZB4BC3	Green		
ZB4BC4	Red		
ZB4BT2	Black	Latching Push-Pull	
ZB4BT4	Red		
ZB4BR2	Black	Spring Return	Ø 60mm Head
ZB4BR3	Green		
ZB4BR4	Red		

* ZB4*** Model Numbers are Metal Head Operators

Mounting Accessories

ZB2BZ19

ZB5AZ905



Part Number	Color	Description
ZB2BZ19	Black Plastic	Guard for 60mm Mushroom Heads
ZB5AZ905	—	Plastic Head (ZB5) Mounting Nut Tightening Tool

BOLD ITEMS ARE MOST POPULAR

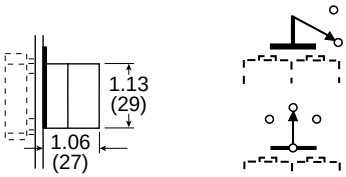
B

For Use With PXBB Variable Composition Switch Bodies

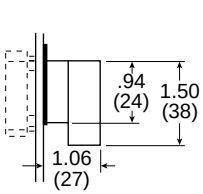
Selector Switches

ZB4BD3

ZB4BJ3



Standard Selector

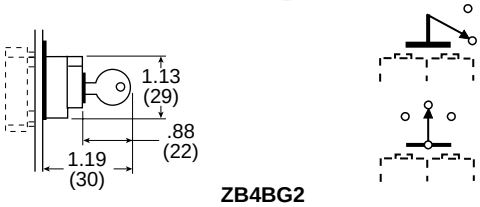


Knob Lever

Standard Black Handle		
Part Number*	**Description**	**Function**
ZB4BD2	Maintained	2-Positions
ZB4BD4	Spring Return from Right to Left	
ZB4BD3	Maintained	3-Positions
ZB4BD5	Spring Return to Center from Left and Right	
ZB4BD7	Maintained Right Spring Return from Left to Center	3-Positions
ZB4BD8	Maintained Left Spring Return from Right to Center	3-Positions
Long Black Handle		
ZB4BJ2	Maintained	2-Positions
ZB4BJ4	Spring Return from Right to Left	
ZB4BJ3	Maintained	3-Positions
ZB4BJ5	Spring Return to Center from Left and Right	

* ZB4*** Model Numbers are Metal Head Operators

Key Operated Selectors



ZB4BG2

Key Operated		
Part Number*	**Key Withdrawal**	**Function**
ZB4BG2	Left	2 Maintained
ZB4BG4	Left and Right	Positions
ZB4BG3	Center	3 Maintained
ZB4BG5	Left and Right	Positions
ZB4BG7	Center	3 Positions 2 Spring Return to Center
* ZB4*** Model Numbers are Metal Head Operators		

Mushroom Head Push Buttons with Key Select

ZB4BS24

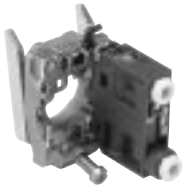
Part Number*	Color	Function	Description
ZB4BS54	Red	Latching Turn to Release	Ø 40mm Head
ZB4BS14	Red	Key Latching	
ZB4BS64	Red	Latching Turn to Release	Ø 60mm Head
ZB4BS24	Red	Key Latching	

* ZB4**** Model Numbers are Metal Head Operators

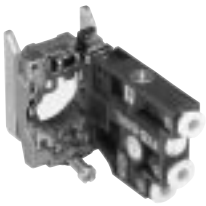
BOLD ITEMS ARE MOST POPULAR

For Use With 22mm (7/8") Metal Operating Heads 5/32" Instant Connections

3/2 Valve Bodies with Mounting Ring



PXBB3111B



PXBB4131B

Part Number	Connections	Function	Type of Switching*
PXBB3111B	5/32" Instant	3/2	NNP
PXBB3121B	5/32" Instant	3/2	NP
PXBB4131B	5/32" Instant	3/2	Universal 3-Way

Note: • Mount up to 3 valves on mounting ring for push buttons.
• Mount up to 2 valves on mounting ring for selector switches, Valves **cannot** be mounted in center position.

Specifications

Air Quality –
Standard Shop Air, Lubricated or Dry.....40 µm Filtration

Flow –
PXBB3• ..... Cv=.08
PXBB4• ..... Cv=.18

Materials –
Body..... Polyamide
Operating Head..... Zinc Alloy & Plastic

Operating Positions..... All Positions

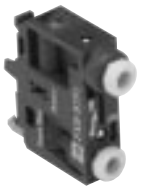
Operating Pressure –
PXBB3• ..... 15 to 115 PSIG (1 to 9 bar)
PXBB4• ..... 15 to 145 PSIG (1 to 10 bar)

Ports .....5/32" Instant for Semi-Rigid Nylon or Polyurethane Tube

Temperature –
Operating .....5°F to 140°F (-15°C to + 60°C)

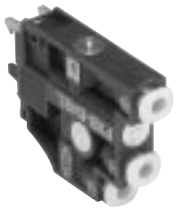
B

Additional Valve Bodies



PXBB3911

PXBB4932



PXBB4931

Part Number	Connections	Function	Type of Switching*
PXBB3911	5/32" Instant Straight	3/2	NNP
PXBB3912	5/32" Instant Swivel		
PXBB3921	5/32" Instant Straigh	3/2	NP
PXBB3922	5/32" Instant Swivel		
PXBB4931	5/32" Instant Straight	3/2	Universal 3-Way
PXBB4932	5/32" Instant Swivel		

BOLD ITEMS ARE MOST POPULAR

Replacement Valve Bodies for PXBB1 and PXBB2 Push Button Valve Series

PXBB1911

PXBB1922

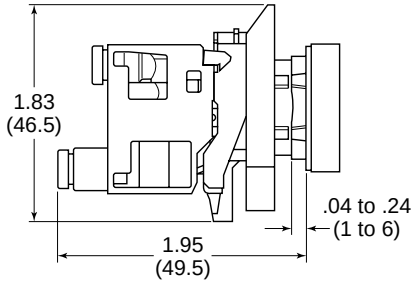
PXBB2911

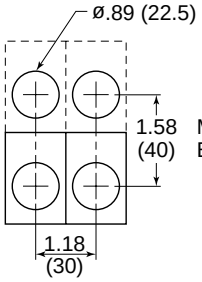
Part Number 1/16" ID Body	Part Number 1/8" ID Body	Connec-tions	Function	Type of Swit-ching*
PXBB1911	PXBB2911	5/32" Instant Straight	3/2	NNP
PXBB1912	—	5/32" Instant Swivel		
PXBB1915	PXBB2915	10-32 UNF Threaded		
PXBB1921	PXBB2921	5/32" Instant Straight	3/2	NP
PXBB1922	—	5/32" Instant Swivel		
PXBB1925	PXBB2925	10-32 UNF Threaded		
PXBB1911SE	—	5/32" Instant Straight	2/2	NNP NP
PXBB1921SE	—	5/32" Instant Swivel		

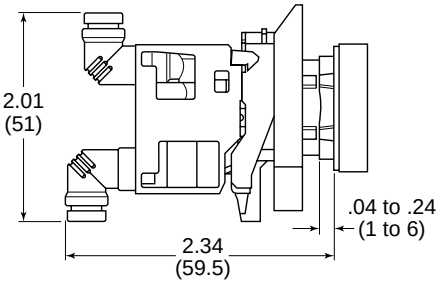
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

B

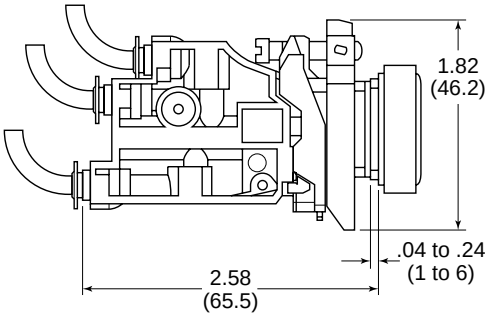
PXB-B3 Dimensions





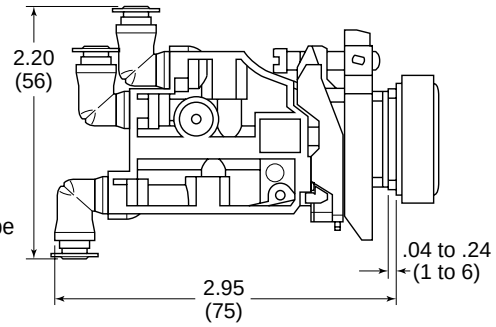


PXB-B4 Dimensions



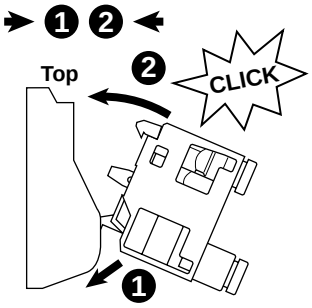
Tube Bending Radius
For PXBB3 and PXBB4

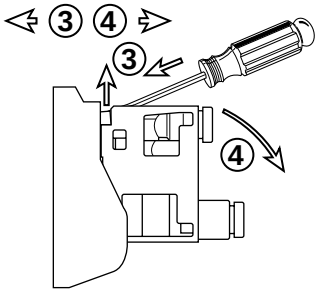
- 4 mm O.D. x 2 mm I.D. Tube = Minimum 0.39 (10) Radius
- 4 mm O.D. x 2.7 mm I.D. Tube = Minimum 0.59 (15) Radius



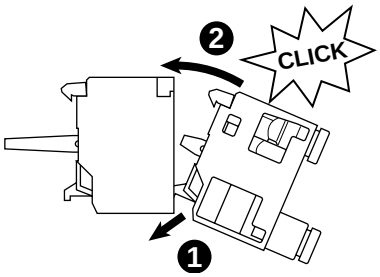
Assembly

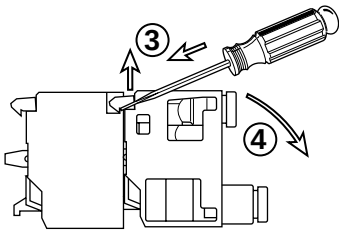
Assembling PXB Valves On Mounting Block





Assembling PXB Valves On the Back of the Electrical Contact





For Push Buttons and Visual Indicators

Legend Plates for PXBB Devices (22mm)

ZBY••••

Part Number	Description		
Without Text For Customer Engraving			
ZBY2101	Black / Red Background (White Letters)		
ZBY4101	Yellow / White Background (Black Letters)		
With Text For Push Buttons			
ZBY2303	Start		
ZBY2304	Stop		
ZBY2305	Forward		
ZBY2306	Reverse		
ZBY2307	Up		
ZBY2308	Down		
ZBY2309	Right		
ZBY2310	Left		
ZBY2311	On		
ZBY2312	Off		
ZBY2313	Open		
ZBY2314	Close		
ZBY2321	Inch		
ZBY2323	Reset		
ZBY2326	Power On		
ZBY2327	Slow		
ZBY2328	Fast		
ZBY2330	Emergency Stop		
ZBY2334	Run		
With Text For 2-Position Selectors			
ZBY2367	Off		On
With Text For 3-Position Selectors			
ZBY2387	Hand	Off	Auto

Blank Legend Plates for Inscription

For PXBB Devices *(2 lines of 11 characters maximum)*

Please indicate the required text when ordering.
(Allow 3 weeks for delivery)

Part Number	Description
ZBY2002	Black Background / White Letters

For 22mm Visual Indicators Only

2 lines of 11 characters maximum

Please indicate the required text when ordering.
(Allow 3 weeks for delivery)

Part Number	Description
ZB2BY2002	Black Background / White Letters

B

Accessories

ZBE101

Electrical Switch Bodies

When combined with pneumatic valves ,these contact blocks allow different forms of power to be provided from a single push button. Can be mounted with both types of valves PXBB3 / PXBB4.

Electrical Specification: 240V, 10Amp

Part Number	Type of Contact
ZBE101	Normally Open (NO)
ZBE102	Normally Closed (NC)

Note: Plastic Mounting Ring ZB5AZ009 to be used with ZB5 Plastic Operating Heads.
Metal Mounting Ring ZB4BZ009 to be used with ZB4 Metal Operating Heads.

Metal: ZB4BZ009

Plastic: ZB5AZ009

Mounting Ring for Valve Bodies, Switch Bodies and Operating Heads

To make up a complete push button with one to three switching elements with 5/32" instant connections, use this mounting block and select the operating heads and bodies in this Section.

Part Number	Description
ZB4BZ009	Metal Mounting Ring
ZB5AZ009	Plastic Mounting Ring

To make up a complete selector switch with one or two switching elements with 5/32" instant connections, use this mounting block and select the operating heads and bodies in this Section.

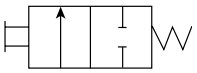
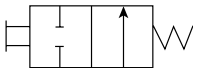
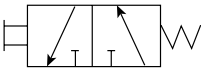
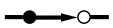
Part Number	Description
ZB4BZ009	Metal Mounting Ring
ZB5AZ009	Plastic Mounting Ring

Note: To release push button from mounting ring, pull lever on top of mounting ring up and remove push button operator. To assemble push button operator to mounting ring, align arrows and snap into place.

BOLD ITEMS ARE MOST POPULAR

B

Functionality Explanation

Fluid Power			Universal Description	Electrical	
Function	Symbol			Function	Symbol
Normally Closed (N.C.)	2-Way 	3-Way	Normally Non-Passing (NNP)	Normally Open (N.O.)	
Normally Open (N.O.)	2-Way 	3-Way 	Normally Passing (NP)	Normally Closed (N.C.)	

Type of Switching: Universal 3-Way: Valve can be connected either as NP or NNP as required by connecting the primary air supply to port 1 or port 3.

NP
3 2

NNP
1 2

NNP: Normally Non-Passing.

NP: Normally Passing.

NNP + NNP: Double Switch Body, Both Normally Non-Passing.

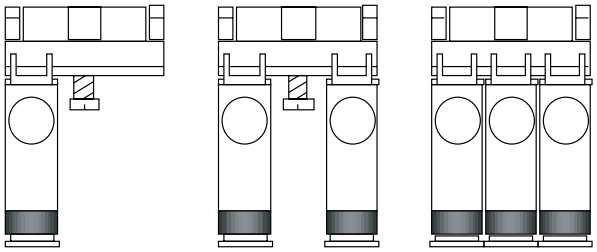
NNP + NP: Normally Non passing and Normally-Passing.

NP + NP: Both Normally Passing.

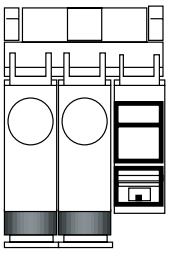
Combination of Output Devices On a Single Mounting Block

Up to 3 output devices (valves or electrical contacts) can be mounted side by side on 1 mounting block.

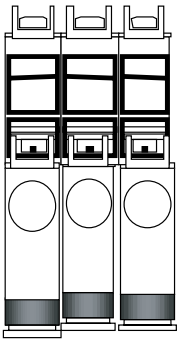
Note: The central position can only be activated by push button heads.



Electrical Contacts and Valves can be Combined Either Side by Side, or by Mounting the Valve on the Back of the Electrical Contact.

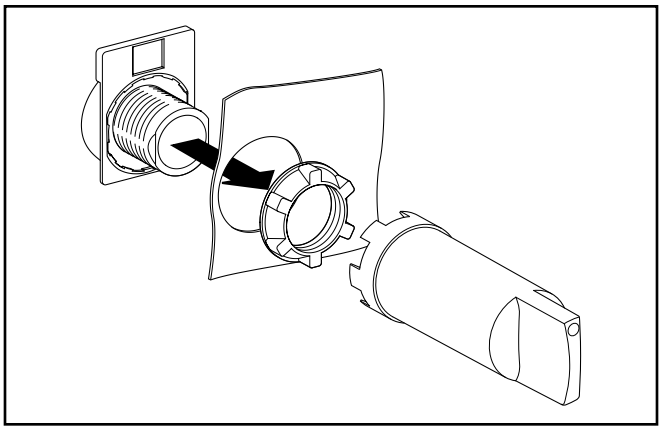


Side by Side Combination

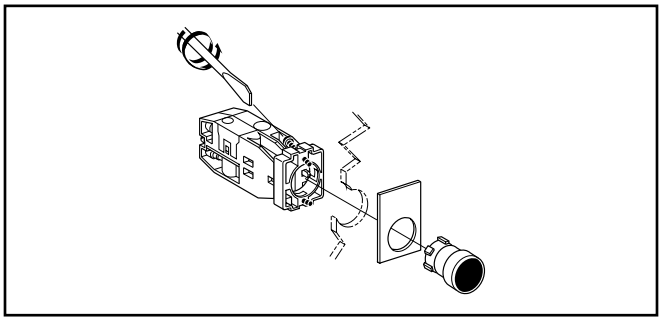


Combination by Mounting Valves On the Back of the Electrical Contact

Assembling Output Devices and Heads On ZB5 Series Mounting Block



Mounting

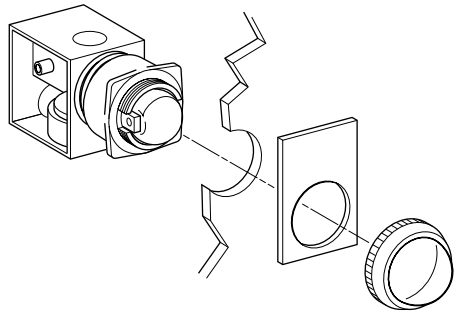


Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

With 5/32" Instant Connections

22mm Visual Indicators

PXVF131



Mounting

Black Plastic Bezel		
Part Number "ON" Indicator	**Part Number "OFF" Indicator**	**Color**
PXVF131	**PXVF1213**	Green
PXVF141	**PXVF1214**	Red
PXVF151	**PXVF1215**	Yellow
PXVF161	**PXVF1216**	Blue
PXVF111	**PXVF1211**	White

Notes:

- The Pneumatic Indicators are black in one position and colored in the other. The colored position corresponds either to the presence of a pressure ("ON" Indicator) or the absence of pressure ("OFF" Indicator).
- For Legend Plates, see page B9.

Specifications

Air Quality –
Standard Shop Air, Lubricated or Dry, 40µm Filtration

Materials –
Body..... Polyamide
Operating Head..... Zinc Alloy & Plastic

Number of Operations with Dry Air at 90 PSI (6 bar) and 68°F (20°C) - Frequency 1 Hz..... 1 million Operations
Mushroom Head ..... 300,000 Operations

Operating Positions..... All Positions

Operating Pressure ..... 15 to 115 PSIG (1 to 8 bar)

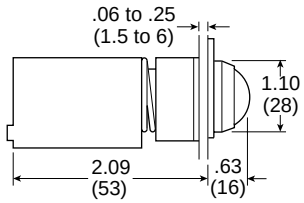
Ports –
Standard .....5/32" Instant for Semi- Rigid Nylon or Polyurethane Tube
10-32 UNF Available

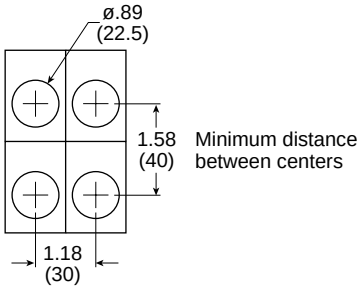
Temperature –
Operating .....32°F to 122°F (0°C to + 50°C)
Storage ..... -22°F to 140°F (-30°C to +60°C)

B

Dimensions

PXVF1• •





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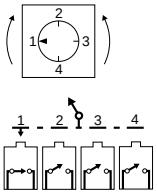
Richland, Michigan

B

With 5/32" Instant Connections, 1/16" I.D. Internal Orifice

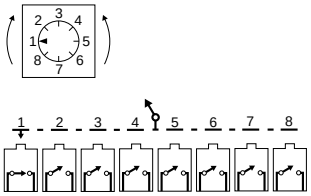
4-Positions, 4-Outputs 3/2



PXBDD104

Without Mechanical Stop		
Part Number	**Operating Head**	**Type of Switching***
PXBDD104	Black Handle with 2.5" x 2.5" (64 x 64 mm) Legend Plate, Red or Black Background	NNP

8-Positions, 8-Outputs 3/2



PXBDD508

Without Mechanical Stop		
Part Number	**Operating Head**	**Type of Switching***
PXBDD508	Black Handle with 2.5" x 2.5" (64 x 64 mm) Legend Plate, Red or Black Background	NNP

Specifications

Air Quality –
Standard Shop Air, Lubricated or Dry, 40µm Filtration

Materials –
Body..... Polyamide
Operating Head..... Zinc Alloy & Plastic

Minimum Operating Force ..... 9.4 Lb (42 N)

Number of Operations with Dry Air at 90 PSI (6 bar) and 68°F (20°C) - Frequency 1 Hz..... 1 million Operations
Mushroom Head ..... 300,000 Operations

Operating Positions..... All Positions

Operating Pressure ..... 15 to 115 PSIG (1 to 8 bar)

Ports –
Standard: 5/32" Instant for Semi- Rigid Nylon or Polyurethane Tube

10-32 UNF Available.

Temperature –
Operating .....32°F to 122°F (0°C to + 50°C)
Storage ..... -22°F to 140°F (-30°C to +60°C)

Notes:

These Rotary Switches operate in either direction. They come assembled with switch PXBB1921 (Normally Passing). All switches are held in the actuated non-passing position except the one associated with a given dial position, which is in the unactuated Normally Passing position.

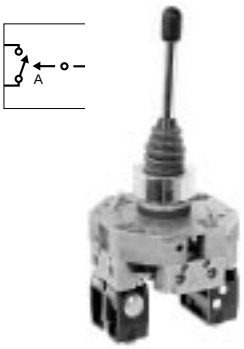
Example of Operation: Rotation from Position 1 to Position 2:

- Switch 1 changes from unactuated Normally Passing to actuated non-passing.
- Switch 2 changes from actuated non-passing to unactuated Normally Passing.

Units will accept all switch bodies shown earlier in this Section, but care must be taken in selecting switch type.

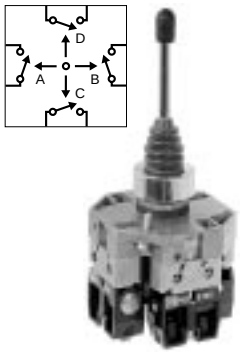
With 5/32" Instant Connections, 1/16" I.D. Internal Orifice

2-Position Unit



PXBGA8211

4-Position Unit



PXBGA8411

Note: These Joystick Operators come assembled with switch type PXBB1911, but will accept all Switch Bodies shown later in this Section.

Part Number	Position	Function	Type of Switching*	Operating Head
PXBGA8211	2	Maintained Position in Each Direction	NNP	Chrome Plated Lever with Protective Bellows 1.6" x 2.5"
PXBGA8411	4			
PXBGA8221	2	Spring Return in Each Direction	NNP	(40 x 64 mm) Legend Plate Red or Black Background
PXBGA8421	4			

* NNP: Normally Non-Passing.

Specifications

Air Quality –
Standard Shop Air, Lubricated or Dry, 40µm Filtration

Flow at 90 PSI (6 bar) in SCFM (l/mn ANR) 1.8 (50)

Materials –
Body..... Polyamide
Operating Head..... Zinc Alloy & Plastic

Nominal Bore Ø in Inches (mm)..... 1/16" (1.5)

Number of Operations with Dry Air at 90 PSI (6 bar) and 68°F (20°C) - Frequency 1 Hz..... 1 million Operations

Operating Angle..... 18°

Operating Positions..... All Positions

Operating Pressure ..... 15 to 115 PSIG (1 to 8 bar)

Operating Torque ..... 59.5 oz-in (420 mNm)

Ports –
Standard: 5/32" Instant for Semi- Rigid Nylon or Polyurethane Tube

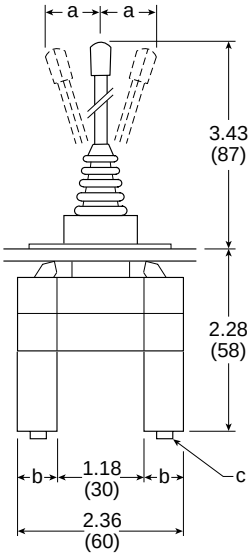
10-32 UNF Available.

Temperature –
Operating ..... 32°F to 122°F (0°C to + 50°C)
Storage ..... -22°F to 140°F (-30°C to +60°C)

B

Dimensions

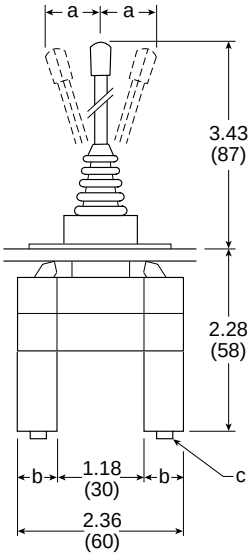
PXBGA82••



	inch	mm
a*	1.57	40
b	.59	15
c	5/32 Dia.	4 Dia.

* In both directions

PXBGA84••



	inch	mm
a*	1.57	40
b	.59	15
c	5/32 Dia.	4 Dia.

* In all 4 directions

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

B

Standard Duty 1/6" I.D. Valves with 5/32" Instant Connections

Protective Guard

PXPEM510

Part Number	Function	Material	Type of Switching*
PXPEM510	High resistance protective guard, with interlock mechanism to prevent accidental operation by a falling object.	Metal	NNP

Foot Switches Without Protective Guard

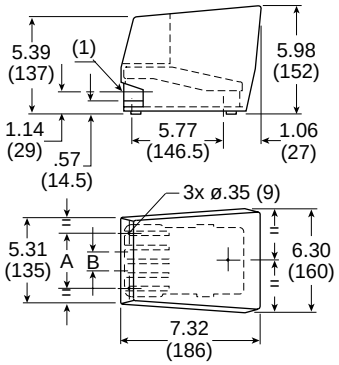
PXPEA110

Part Number	Function	Material	Type of Switching*
PXPEA110	Spring Return	Plastic	NNP
PXPEM110	Spring Return	Metal	NNP

⚠ **CAUTION:**
This valve shall not be used to actuate a punch press. Do not use this valve on punch presses or press brakes. See OSHA 1910.217.

Dimensions

PXPEM510



(1) 2 mounting ports for adaptors for conduit fittings

(2) 7° operating angle

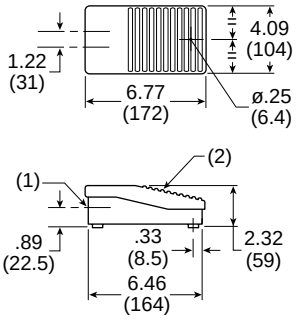
	inch	mm
a	3.53	940
b	1.22	31

Notes: These Foot Pedal Operators come assembled with switch PXBB1921 (Normally Passing). With the pedal in the unoperated position, the switch is in the actuated non-passing position. With the pedal actuated, the switch is in the unactuated Normally Passing position.

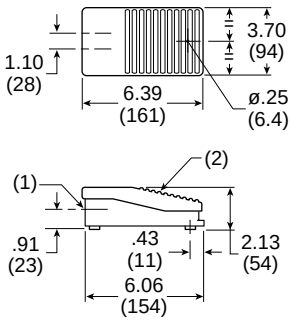
Units will accept all switch bodies shown earlier in this Section, but care must be taken in selecting switch type.

Dimensions

PXPEM110



PXPEA110



(1) .825" diameter thru hole

(2) 6° operating angle

Specifications

Air Quality –
Standard Shop Air, Lubricated or Dry, 40µm Filtration

Flow at 90 PSI (6 bar) in SCFM (l/mn ANR) 1.8 (50)

Materials –
Body..... Polyamide
Operating Head..... Zinc Alloy & Plastic

Nominal Bore Ø in Inches (mm)..... 1/16" (1.5)

Number of Operations with Dry Air at 90 PSI (6 bar) and 68°F (20°C) - Frequency 1 Hz..... 1 million Operations

Operating Positions..... All Positions

Operating Pressure ..... 15 to 115 PSIG (1 to 8 bar)

Ports –
5/32" Instant for Semi-Rigid Nylon or Polyurethane Tube

Temperature –
Operating ..... 32°F to 122°F (0°C to + 50°C)
Storage ..... -22°F to 140°F (-30°C to + 60°C)

* NNP: Normally Non-Passing.

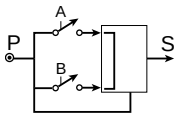
Features

- The pre-assembled two-hand control enclosure occupies both hands of an operator by requiring nearly simultaneous operation of two pushbuttons
- Poppet – snap-acting (no spools)
- Same air as in cylinders – Filtration: 40 micron
- No lubrication required

PXPC111

Part Number	Connections
PXPC111	5/32" Instant

Operation



- Output "S" will appear only if "A" and "B" are simultaneously operated (within .5 seconds or less of each other).
- If the operator actuates only one pushbutton, either "A" or "B", or if both "A" and "B" are actuated but at an interval greater than .5 seconds, output "S" will not appear.
- Output "S" is regenerated by supply "P". Output "S" will therefore disappear if supply "P" is cut off.
- Output "S" will disappear if either "A" or "B" is released.
- If output "S" disappears for any reason, "A" and "B" must be nearly simultaneously actuated to again provide output "S".
- Since output "S" is regenerated it appears sharply, at full force (snap-acting), and is quickly exhausted upon deactivation. In addition the module is not affected by the length or diameter of tubing used for output "S".

General Characteristics

Operating Pressure .....40 to 120 PSI (3 to 8 bar)

Permissible Fluids –
Air or neutral gas 40 micron filtration, lubricated or dry

Flow at 90 PSI (6 bar) ..... 7 SCFM (200 l/mn ANR)

Operating Temperature ..... -5°F to 140°F (-15°C to 60°C)
Below 40°F (5°C), an air dryer is required

Storage Temperature ..... -40°F to 160°F (-40°C to 70°C)

Number of operations with dry air at 90 PSI (6 bar), 68°F (20°C), frequency 1 Hz ..... 1 Million Operations

Vibration resistance –
Conforms to section 19-2 of bureau Véritas regulations (November 1987)

Materials –
Body..... Glass Filled Nylon
Operating Head ..... Zinc Alloy and Plastic

Connections:..... 5/32" instant

Mounting

Approvals:

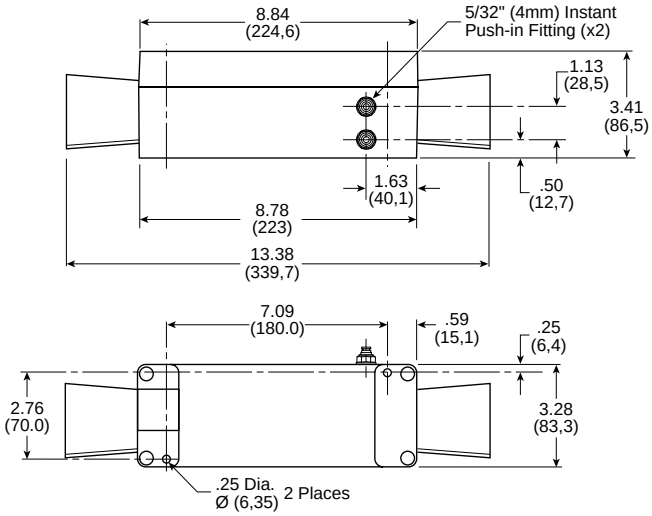
- In accordance with European Standard EN 574 - September 1996
- Conforms to the model that has obtained CE Type Test Certificate No. 02526 520 4631 0397

⚠WARNING

These devices should NOT be used in any application involving rotary clutch presses. Two hand control modules do not of themselves insure the safety of any machine. Users and original equipment manufacturers are responsible for making sure that installations meet all relevant safety regulations.

Dimensions

Inches (mm)



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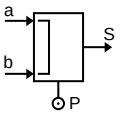
B

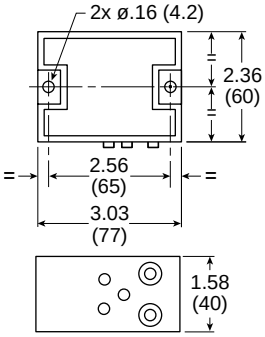
Two-Hand Control Module



PXPA11

Part Number	Connections
PXPA11	5/32" Instant

Dimensions



PXPA11

Specifications

Air Quality –
Standard Shop Air, Lubricated or Dry, 40µm Filtration
Flow at 90 PSI (6 bar) in SCFM (l/mn ANR) 7 (200)
Materials –
Body..... Polyamide
Operating Head..... Zinc Alloy & Plastic
Nominal Bore Ø in Inches (mm)..... 7/64" (2.5)
Number of Operations with Dry Air at 90 PSI (6 bar) and 68°F (20°C) - Frequency 1 Hz ..... 1 million Operations
Operating Positions..... All Positions
Operating Pressure ..... 40 to 115 PSIG (3 to 8 bar)
Ports –
5/32" Instant for Semi-Rigid Nylon or Polyurethane Tube
Temperature –
Operating ..... 32°F to 122°F (0°C to + 50°C)
Storage ..... -22°F to 140°F (-30°C to + 60°C)
Vibration resistance:
Conforms to section 19-2 of bureau Véritas regulations (November 1987)

⚠ WARNING

These devices should NOT be used in any application involving rotary clutch presses. Two hand control modules do not of themselves insure the safety of any machine. Users and original equipment manufacturers are responsible for making sure that installations meet all relevant safety regulations.

Notes: These two-hand control modules provide an output signal upon nearly concurrent operation of two pushbuttons.

Two-Hand Control Module Guard

PPRL15

Part Number	Base Component
PPRL15	PXPC111

Two Hand Repair Parts

Part Number	Quantity Required	Description
PXPA11	1	Control Module
PXBB3111B	2	Valve Body & Mounting Ring
ZB4BR*	2	Push Button
PPRL15	2	Control Module Guard

* 2 = Black, 3 = Green, 4 = Red

Sensing

Pneumatic Control Components

Section C

C

Basic Features – Pneumatic Sensors C2

Limit Switches

3/2 Miniature Limit Switches C3-C4

3/2 Compact Limit Switches C5-C6

“K” Series – Standard Duty Limit Switches.....C7-C10

“J” Series – Heavy Duty Limit Switches.....C11-C13

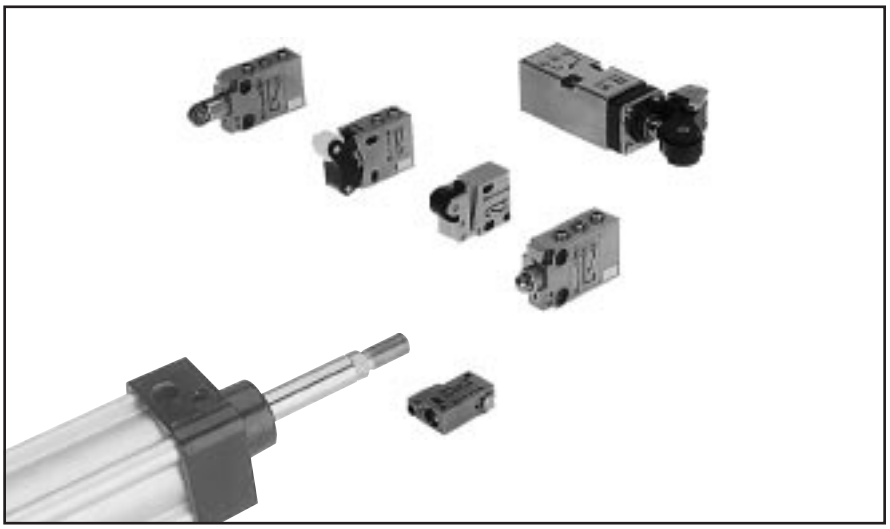
PWBA Blocking Valves.....C14-C15

Threshold Sensors C16-C18

To achieve the sensing or feedback function, pneumatic sensors can be:

- Limit Switches in a Variety of Sizes and Configurations
- Pressure Switches with Many Adjustable Ranges
- Components Designed Specifically for Pneumatic Technology using Pressure Variation, Air Bleed or Blocking for Detection.

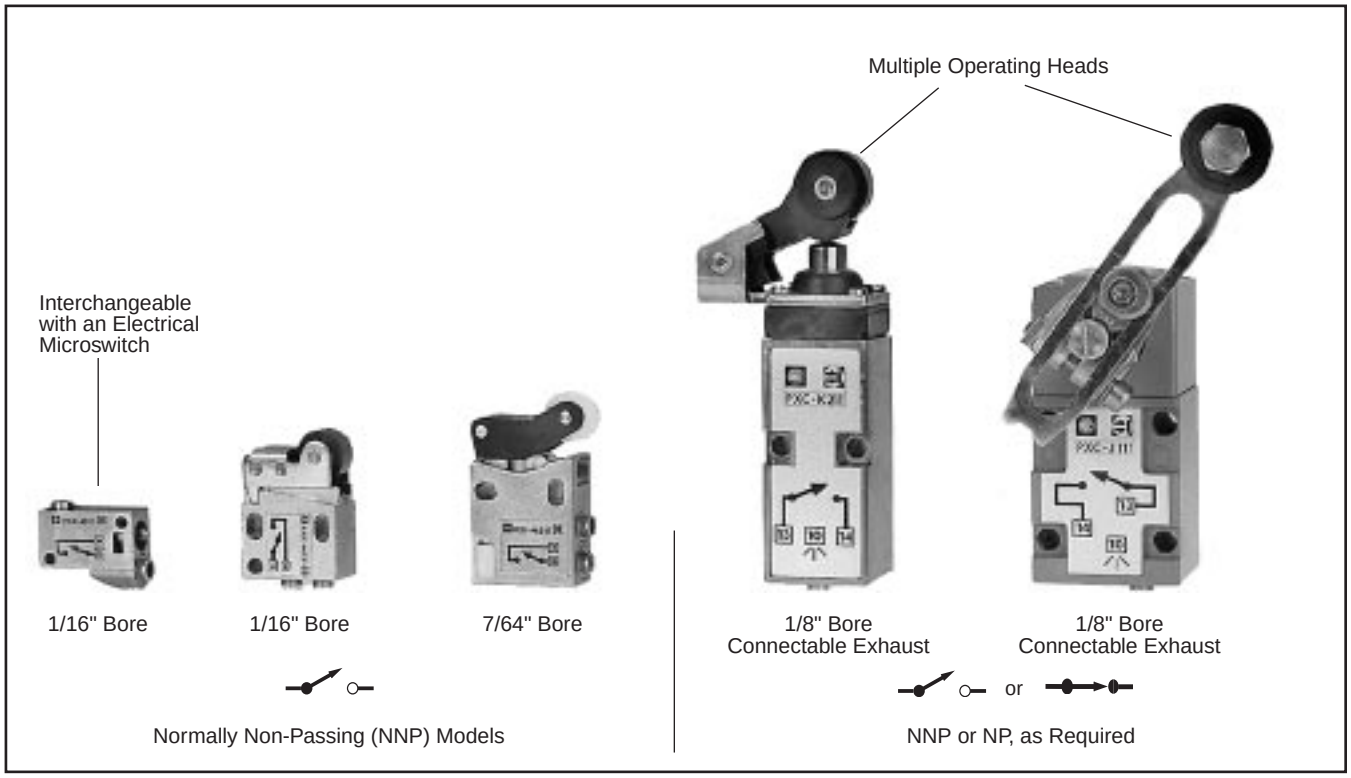
A wide variety of pneumatic sensors are available to suit any application requirement.



C

PNEUMATIC LIMIT SWITCHES

Pneumatic limit switches are non-passing (NNP) or passing (NP) when actuated by a moving part. The various operating levers, bore dimensions and functions are given below.



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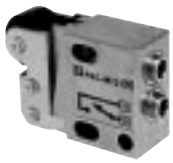
Direct Acting Limit Switches

1/16" I.D. Internal Orifice

PXCM111



PXCM121

Part Number	Connection	Actuator	Type of Switching*
PXCM111	5/32" Instant	Steel Plunger Operating Levers Available (See Below)	NNP
PXCM115	10-32 UNF		
PXCM121	5/32" Instant	Plastic Roller	NNP
PXCM125	10-32 UNF		

7/64" I.D. Internal Orifice

PXCM521

Part Number	Connection	Actuator	Type of Switching*
PXCM521	5/32" Instant	Plastic Roller	NNP

Actuators For Steel Plunger

PXCZ11

Use with PXCM11*

Part Number	Actuator
PXCZ11	Plastic Roller
PXCZ12	Plastic Roller, One Way Trip

* NNP: Normally Non-Passing.

Specifications

Air Quality –
Standard Shop Air, Lubricated or Dry, 40µm Filtration

Flow SCFM (Nl/min) –
PXCM111 ..... 2.2 (60)
PXCM121 ..... 3.0 (85)
PXCM521 ..... 8.8 (250)

Materials –
Body ..... Zinc Alloy
Poppets ..... Polyurethane
Seals ..... Nitrile (Buna N)

Maximum Operating Frequency ..... 5 Hz

Nominal Bore Ø –
PXCM111, PXCM121 ..... 1/16" (1.5 mm)
PXCM521 ..... 7/64" (2.5 mm)

Number of Operations with Dry Air at 90 PSI (6 bar) and 68°F (20°C) – Frequency 1 Hz ..... 10 Million

Operating Positions ..... All Positions

Operating Pressure ..... 40 to 115 PSIG (3 to 8 bar)

Ports –
5/32" Instant for Semi-Rigid Nylon or Polyurethane Tube
10-32 UNF Available

Temperature –
Operating ..... 32°F to 122°F (0°C to + 50°C)
Storage ..... -22°F to 140°F (-30°C to + 60°C)

C

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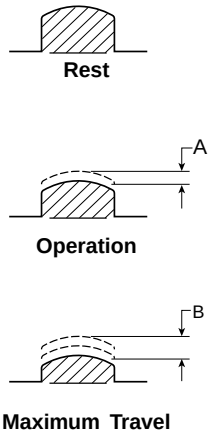
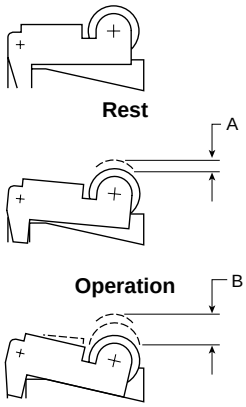
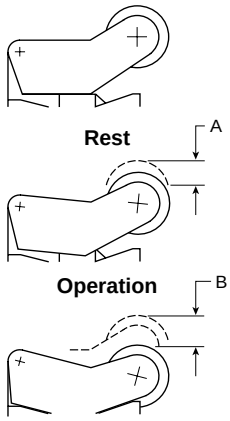
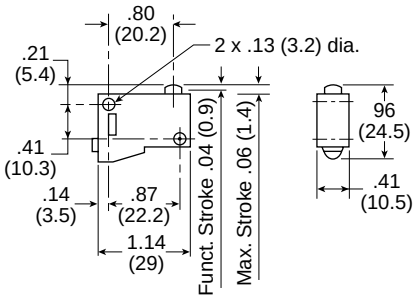
C

Operator Specifications

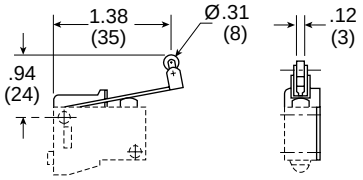
	PXCM111	PXCM121	PXCM521
Differential Travel at 90 PSI (6 bar)	.006" (0.15 mm)	.012" (0.3 mm)	.020" (0.5 mm)
Maximum Travel (B) at 90 PSIG (6 bar)	.055" (1.4 mm)	.126" (3.2 mm)	.228" (5.8 mm)
Minimum Pre-Travel (A) at 90 PSIG (6 bar)	.035" (0.9 mm)	.079" (2 mm)	.087" (2.2 mm)
Minimum Operating Force at 90 PSI (6 bar)	2.5 lb (11 N)	1.0 lb (4.5 N)	1.6 lb (7 N)
Operating Diagram			

Dimensions

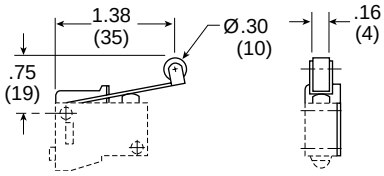
PXCM111



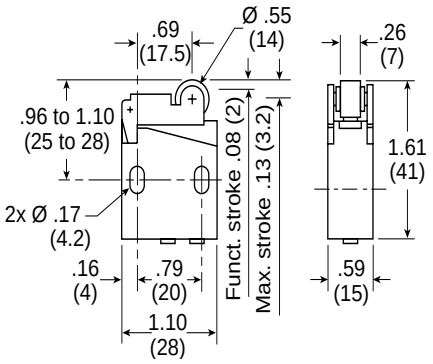
PXCZ12



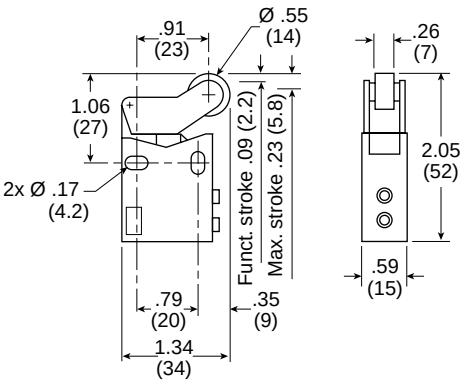
PXCZ11



PXCM121, PXCM131



PXCM521



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Pilot Operated Compact Limit Switches

5/32" Instant Connections
Pipeable Exhaust Port
7/64" I.D. Internal Orifice

PXCM601A110

PXCM601A102

PXCM601A103

Part Number	Actuator	Type of Switching*
PXCM601A110	Steel Plunger Operating Levers Available (See Below)	NNP
PXCM601A102	Steel Roller Plunger	
PXCM601A103	90° Steel Roller Plunger	

Specifications

Air Quality –
Standard Shop Air, Lubricated or Dry, 40µm Filtration

Flow SCFM (Nl/min) 8.8 (250)

Materials –
Body ..... Zinc Alloy
Poppets ..... Polyurethane
Seals ..... Nitrile (Buna N)

Maximal Operating Frequency ..... 5 Hz

Nominal Bore Ø ..... 7/64" (2.5 mm)

Number of Operations with Dry Air at 90 PSI (6 bar) and 68°F (20°C) – Frequency 1 Hz ..... 10 Million

Operating Positions ..... All Positions

Operating Pressure ..... 40 to 115 PSIG (3 to 8 bar)

Ports –
5/32" Instant for Semi-Rigid Nylon or Polyurethane Tube

Temperature –
Operating ..... 32°F to 122°F (0°C to + 50°C)
Storage ..... -22°F to 140°F (-30°C to + 60°C)

C

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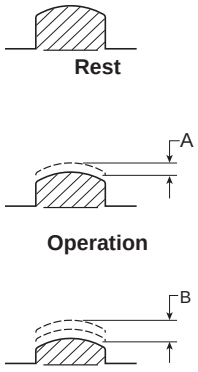
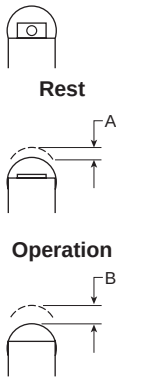
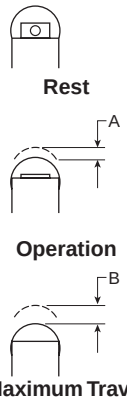
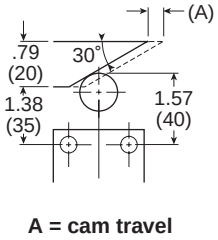
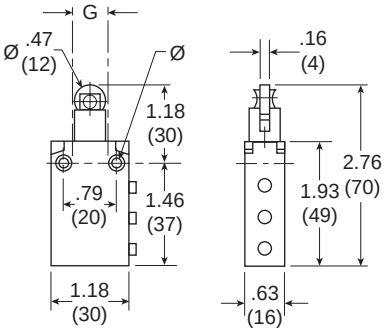
C

Operator Specifications

	PXCM601A110	PXCM601A102	PXCM601A103	PXCM601A110 + XCMZ24
Differential Travel at 90 PSI (6 bar)	.012" (0.3 mm)	.008" (0.2 mm)	.020" (0.5 mm)	.047" (1.2 mm) (A)
Maximum Travel (B) at 90 PSIG (6 bar)	.197" (5 mm)	.197" (5 mm)	.197" (5 mm)	—
Minimum Pre-Travel (A) at 90 PSIG (6 bar)	.066" (1.7 mm)	.066" (1.7 mm)	.066" (1.7 mm)	.370" (9.4 mm) (A)
Minimum Operating Force at 90 PSI (6 bar)	5.4 lbf (24 N)	5.2 lbf (23 N)	5.2 lbf (23)	4.3 lbf (19)
Operating Diagram				

Dimensions

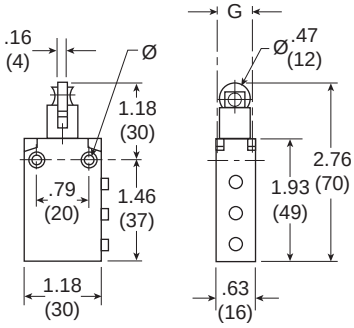
PXCM601A102



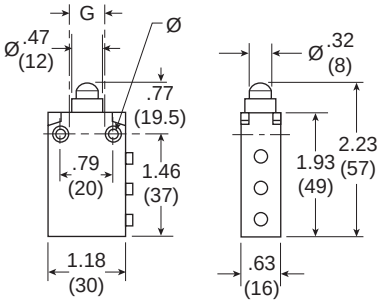
Ø:
2 mounting holes Ø .17" (4.3)
2 countersunk Ø .32" (8.2)
depth 4 mm

G:
top mounting holes, 2 x M5
.71" (18 mm) centers

PXCM601A103



PXCM601A110



Limit Switches

Plunger Operated

5/32" Instant Connections
Pipeable Exhaust Port
1/8" I.D. Internal Orifice

PXCK21101 **PXCK21102** **PXCK21121** **PXCK21106**

Complete Assemblies		
Part Number	**Actuator**	**Type of Switching***
PXCK21101	Steel Plunger	NNP
PXCK22101		NP
PXCK21102	Steel Roller Plunger	NNP
PXCK22102		NP
PXCK21121	Plastic Roller Plunger	NNP
PXCK22121		NP
PXCK21106	Cats Whisker	NNP
PXCK22106		NP

Roller Operated

5/32" Instant Connections
Pipeable Exhaust Port
1/8" I.D. Internal Orifice

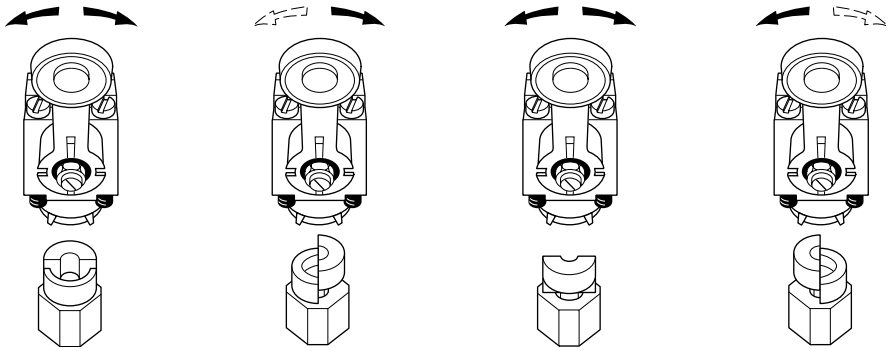
PXCK2110031 **PXCK2110041**

With Die Cast Rotary Operating Head and Operating Lever - Complete Assemblies		
Part Number	**Actuator**	**Type of Switching***
PXCK2110031	Fixed Delrin Roller Lever Multi-Function Head Actuates: - From Right and Left - From Right - From Left	NNP
PXCK2210031		NP
PXCK2110041	Adjustable Delrin Roller Lever Multi-Function Head Actuates: - From Right and Left - From Right - From Left	NNP
PXCK2210041		NP

NNP: Normally Non-Passing

NP: Normally Passing

Field Conversion of Rotary Operating Head



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C

Separate Pneumatic Switch Bodies

PXCK211

Part Number	Actuator	Type of Switching*
PXCK211	For Use with ZCK Series Operating Heads	NNP
PXCK221		NP

Pneumatic Switch Bodies with Rotary Heads

PXCK21100

Part Number	Actuator	Type of Switching*
PXCK21100	Multi-Function Head Actuates: - From Right and Left - From Right - From Left	NNP
PXCK22100		NP

Operating Heads
For Use With PXCK Switch Bodies

ZCKG00

Part Number	Actuator	Description
Rotary Operated		
ZCKG00	—	Die Cast Zinc
Plunger Operated		
ZCKD02	Roller Plunger	Plunger Operated
ZCKD06	Whisker	
ZCKD10	Rod Plunger	
ZCKD21	Delrin Roller Lever On Plunger	
ZCKD23	Steel Roller Lever On Plunger	

Operating Levers for Rotary Heads

ZCKY81

ZCKY91

For Use With Rotary Head ZCKG00		
Part Number	**Actuator**	**Description**
ZCKY51	Steel 1/8" Square	Rod Levers
ZCKY52	Fiberglas 1/8" Dia. Round	
ZCKY81	Plastic Spring Rod Lever	
ZCKY91	Metal Spring Rod Lever	
ZCKY11	Delrin Roller Lever	Roller Levers
ZCKY13	Steel Roller Lever	
ZCKY41	Adjust. Delrin Roller Lever	
ZCKY43	Adjust. Steel Roller Lever	

Specifications

Air Quality –
Standard Shop Air, Lubricated or Dry, 40µm Filtration

Flow SCFM (Nl/min) 7.4 (210)

Materials –
Body ..... Zinc Alloy
Poppets ..... Polyurethane
Seals ..... Nitrile (Buna N)

Maximal Operating Frequency ..... 5 Hz

Nominal Bore Ø ..... 1/8" (3 mm)

Number of Operations with Dry Air at 90 PSI (6 bar) and 68°F (20°C) – Frequency 1 Hz ..... 10 Million

Operating Positions ..... All Positions

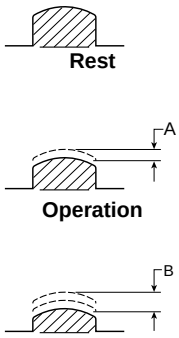
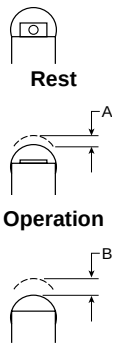
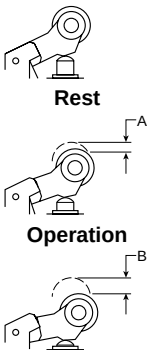
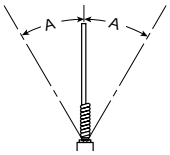
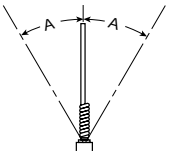
Operating Pressure ..... 40 to 115 PSIG (3 to 8 bar)

Ports –
5/32" Instant for Semi-Rigid Nylon or Polyurethane Tube

Temperature
Operating ..... 32°F to 122°F (0°C to + 50°C)
Storage ..... -22°F to 140°F (-30°C to +60°C)

C

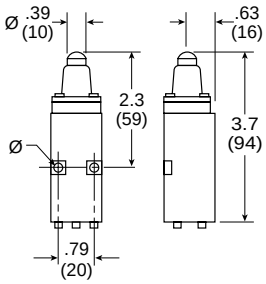
Operator Specifications

	PXCK2••01	PXCK2••02	PXCK2••03	PXCK2••06	PXCK2••00 + Actuator
Differential Angle	—	—	—	12°	3°
Differential Travel	.008" (0.2 mm)	.008" (0.2 mm)	.008" (0.2 mm)		
Maximum Angle of Travel	—	—	—	—	80°
Maximum Travel (B) at 90 PSIG (6 bar)	.020" (0.5 mm)	.020" (0.5 mm)	.020" (0.5 mm)	—	—
Minimum Pre-Travel (A) at 90 PSIG (6 bar)	.087" (2.2 mm)	.087" (2.2 mm)	.102" (2.6 mm)	—	—
Minimum Operating Force at 90 PSI (6 bar)	3.6 lbf (16N)	4.5 lbf (20N)	3.4 lbf (15N)	—	—
Minimum Operating Torque at 90 PSI (6 bar)	—	—	—	17.0 oz in (120mNm	29.8 oz in (210mNm)
Operating Angle	—	—	—	35°	31° (Minimum Lever Travel Including Pre-Travel Required For Operation)
Operating Diagram					

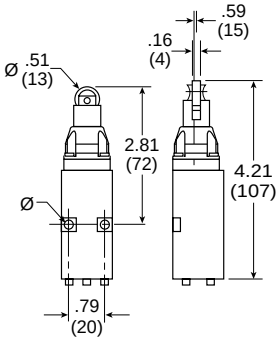
C

Dimensions

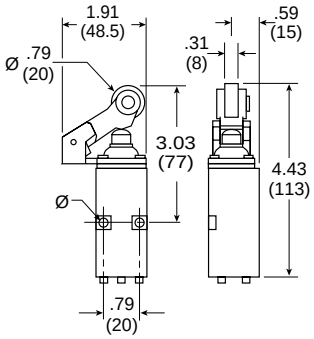
PXCK21101, PXCK22101



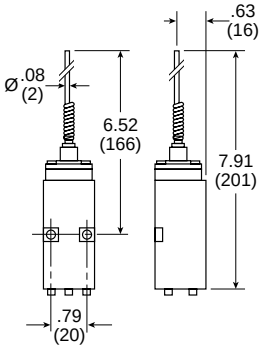
PXCK21102, PXCK22102



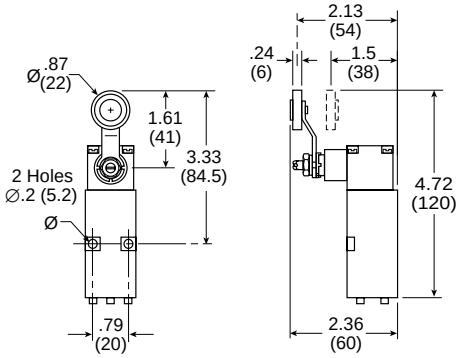
PXCK21121, PXCK22121



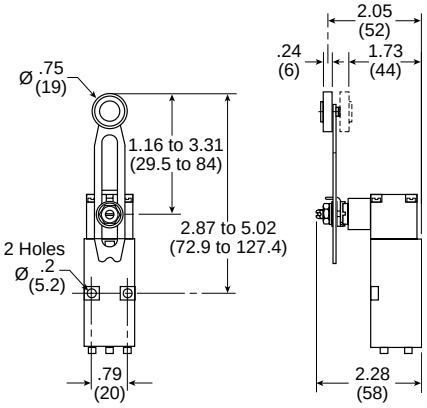
PXCK21106, PXCK22106



PXCK2110531, PXCK2210531

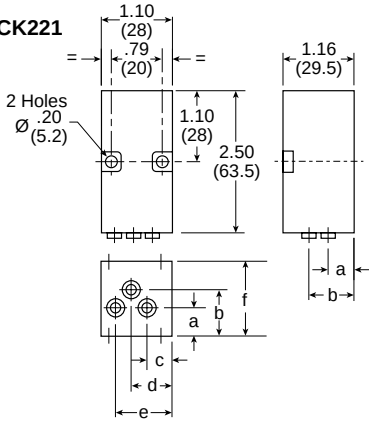


PXCK2110541, PXCK2210541



Pneumatic Switch Bodies

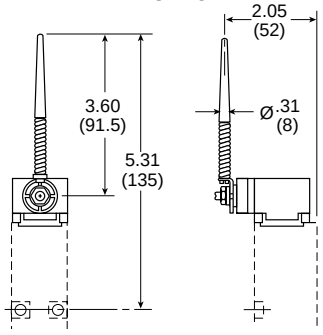
PXCK211, PXCK221



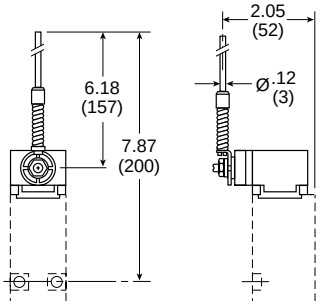
	inch	mm
a	.39	10
b	.77	19.5
c	.35	9
d	.61	15.5
e	.87	22
r	1.66	29.5

Rotary Heads with Operating Levers

ZCKY81



ZCKY91



Switch Bodies Only

PXCJ117

Part Number	Type of Switching*
PXCJ117	NNP
PXCJ127	NP

Switch Bodies with Rotary Head

PXCJ11701

Part Number	Direction of Actuation	Type of Switching*
PXCJ11701	Right & Left, Spring Return	NNP
PXCJ11705	Right or Left, Spring Return	
PXCJ12701	Right & Left, Spring Return	NP
PXCJ12705	Right or Left, Spring Return	

C

Operating Levers for Rotary Heads

ZC2JY11

ZC2JY31

ZC2JY81

ZC2JY91

Die Cast Zinc. For Use With PXCJ Switch Bodies		
Part Number	**Operator**	**Description**
ZC2JY11	Delrin Roller	Spring Return
ZC2JY13	Steel Roller	
ZC2JY21	Offset Delrin Roller	
ZC2JY81	Plastic Spring Rod	
ZC2JY91	Metal Spring Rod	
ZC2JY31	Delrin Roller	Adjustable Roller
ZC2JY41	Offset Delrin Roller	
ZC2JY51		Rod Lever
ZC2JY71	Single Track, Delrin Roller	Fork Lever
ZC2JY61	Double Track, Delrin Rollers	

NNP: Normally Non-Passing

NP: Normally Passing

Top Plunger & Rotary Operating Heads

ZC2JE70

ZC2JE01

Die Cast Zinc. For Use With PXCJ Switch Bodies		
Top Plunger Type		
Part Number	**Operation**	**Description**
ZC2JE61	Top Push	Spring Return
ZC2JE62	Top Roller Push	
ZC2JE63	Side Push	
ZC2JE70	Cat's Whisker	
Rotary Type		
ZC2JE01	From Left & Right	Spring Return
ZC2JE02	Counterclockwise From Right	
ZC2JE03	Clockwise From Left	
ZC2JE05	From Left or Right	
ZC2JE09	Maintained Positions	

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Specifications

Air Quality –
Standard Shop Air, Lubricated or Dry, 40µm Filtration

Flow SCFM (Nl/min) 7.4 (210)

Materials –
Body ..... Zinc Alloy
Poppets ..... Polyurethane
Seals ..... Nitrile (Buna N)

Maximal Operating Frequency ..... 5 Hz

Nominal Bore Ø ..... 1/8" (3 mm)

Number of Operations with Dry Air at 90 PSI (6 bar) and 68°F (20°C) – Frequency 1 Hz ..... 10 Million

Operating Positions ..... All Positions

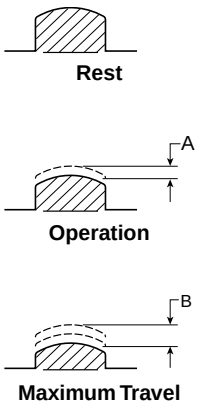
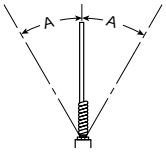
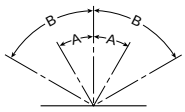
Operating Pressure ..... 40 to 115 PSIG (3 to 8 bar)

Ports ..... 1/8" NPT

Temperature –
Operating ..... 32°F to 122°F (0°C to + 50°C)
Storage ..... -22°F to 140°F (-30°C to +60°C)

C

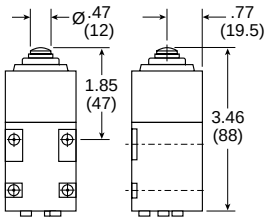
Operator Specifications

	ZC2JE61	ZC2JE62	ZC2JE70	ZC2JE01	ZC2JE05
Differential Angle	—	5°	5°	2°	2°
Differential Travel at 90 PSI (6 bar)	.008" (0.2 mm)	—	—	—	—
Maximum Angle of Travel	—	—	—	75°	75°
Maximum Travel (B) at 90 PSIG (6 bar)	228" (5.8 mm)	—	—	—	—
Minimum Pre-Travel (A) at 90 PSIG (6 bar)	.059" (1.5 mm)	—	—	—	—
Minimum Operating Force at 90 PSI (6 bar)	3.6 lbf (16N)	—	—	—	—
Minimum Operating Torque at 90 PSI (6 bar)	7.1 oz in (50Nm)	35.4 oz in (250Nm)	35.4 oz in (250Nm)	35.4 oz in (250Nm)	—
Operating Angle (Minimum Lever Travel Including Pre-Travel Required For Operation)	—	23°	23°	12°	12°
Operating Diagram					

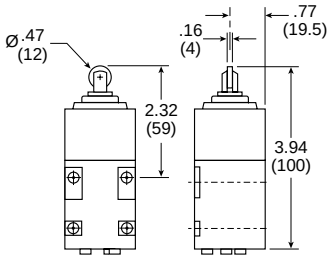
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Switch Body With Plunger Heads

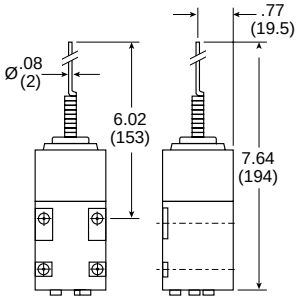
With ZC2JE61



With ZC2JE62

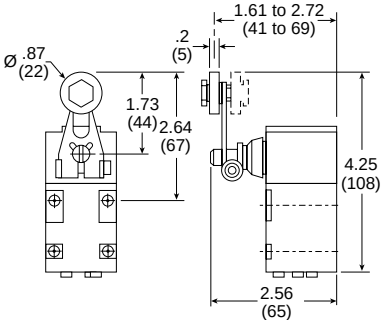


With ZC2JE70

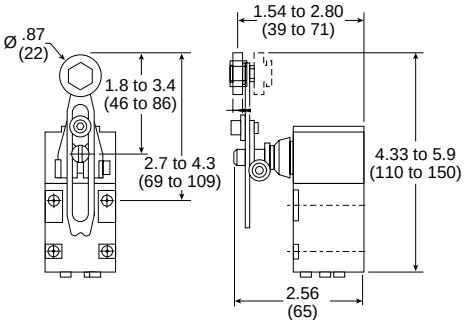


Switch Body With Rotary Heads and Operating Levers

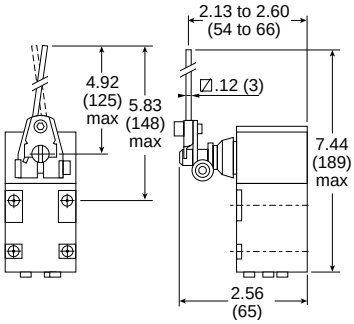
With ZC2JY11



With ZC2JY31

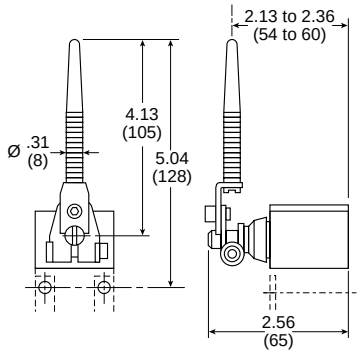


With ZC2JY51

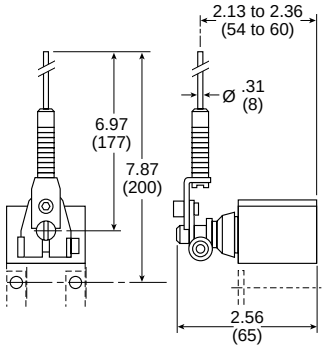


Rotary Heads With Operating Levers

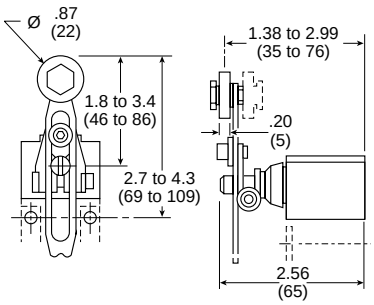
ZC2JY81



ZC2JY91

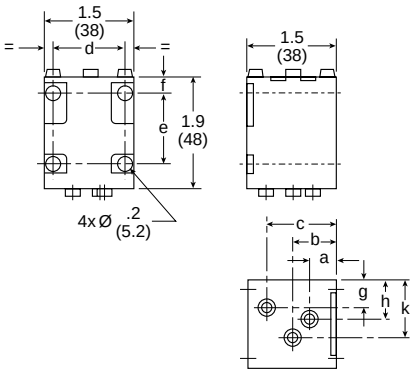


ZC2JY41



Pneumatic Switch Bodies

PXCJ117, PXCJ127



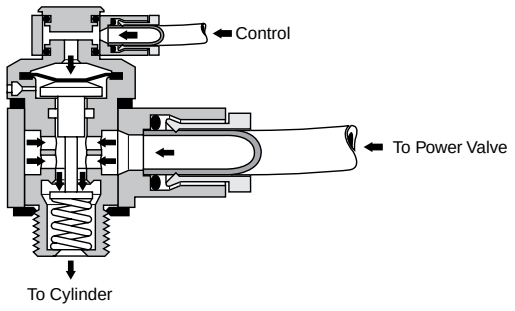
	inch	mm
a	.47	12
b	.75	19
c	1.16	29.5
d	1.14 to 1.18	29 to 30
e	1.18	30
f	.28	7
g	.43	11
h	.51	13
k	.94	24

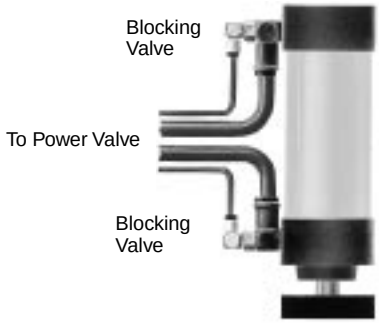
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

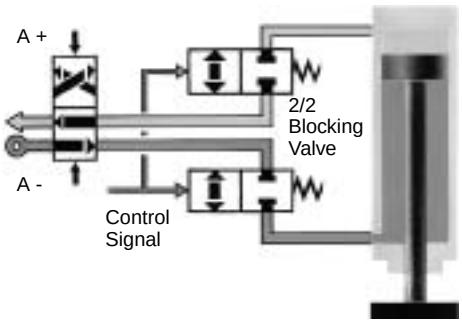
Blocking Valves

The blocking valve is a single acting spring return 2/2 valve in a fitting format. The device requires a pneumatic pilot signal to open, which allows free flow of air, gas or liquid to pass. As long as a pilot signal is present, the device will remain open. When the pilot signal is removed, the internal spring will close the blocking valve, bubble tight. The blocking valve is oil serviceable and rated to 150 PSI.

These devices have two primary design uses: (1) to prevent unwanted gravity induced motion in cylinders during shut down procedures or during periods of lost supply pressure and (2) freezing the cylinder position by using a blocking valve at each end of the cylinder. Application needs such as tool or work piece protection, horizontal indexing or inspection stops are often satisfied by these devices.







PWBA General Characteristics

Operating Pressure	0 to 150 PSI
Permissible Fluids	Air or neutral gas, 50 µm filtration, lubricated or not
Operating Temperature	5° to 140°F (-15° to 60°C)
Storage Temperature	-40° to 160°F (-40° to 70°C)
Flow	See page C15
Mechanical Life	10 Million
Maximum Operating Frequency	10Hz
Material: Body	Zinc alloy
Mounting Screw	Brass
Maximum Mounting Torque: 10-32 UNF and M5	88 inch pounds
1/8"	70 inch pounds
1/4"	105 inch pounds
3/8"	265 inch pounds
1/2"	310 inch pounds
Adjustment	N/A
Adjustment Locking	N/A

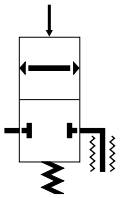
Piloting and De-Piloting Pressure

Blocking Valve Sizes	**Pilot with Operating Pressure of:**			
	30 PSI	**60 PSI**	**90 PSI**	**120 PSI**
1/8" BSP or NPT	33 PSI	40 PSI	45 PSI	50 PSI
1/4" BSP or NPT	33 PSI	40 PSI	45 PSI	50 PSI
3/8" BSP or NPT	35 PSI	40 PSI	45 PSI	50 PSI
1/2" BSP or NPT	45 PSI	50 PSI	55 PSI	60 PSI
Blocking Valve Sizes	**Depilot with Operating Pressure of:**			
	30 PSI	**60 PSI**	**90 PSI**	**120 PSI**
1/8" BSP or NPT	20 PSI	25 PSI	30 PSI	34 PSI
1/4" BSP or NPT	20 PSI	25 PSI	30 PSI	34 PSI
3/8" BSP or NPT	20 PSI	25 PSI	30 PSI	34 PSI
1/2" BSP or NPT	25 PSI	30 PSI	34 PSI	40 PSI

For Cylinder Mounting
(Can also be mounted in Threshold Sensor Banjo)

With Instant Tube Fittings

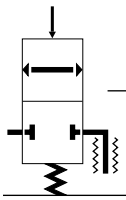
PWBA3469



BSP					NPT			
Symbol	Connection for Pilot	Cylinder Port Thread (Male)	Connection for Tube	Catalog Number	Connection for Pilot	Cylinder Port Thread (Male)	Connection for Tube	Catalog Number
	4mm Tube	1/8"	6mm	PWBA1468	5/32" Tube	1/8"	1/4"	PWBA3468
		1/4"	6mm	PWBA1469		1/4"	1/4"	PWBA3469
		1/4"	8mm	PWBA1489				
		3/8"	8mm	PWBA1483		3/8"	3/8"	PWBA3493
		3/8"	10mm	PWBA1493				
		1/2"	12mm	PWBA1412		1/2"	1/2"	PWBA3412

With Threaded Connections and Tube Pilot Port

PWBA3833



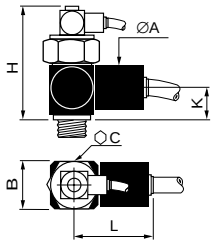
BSP					NPT			
Symbol	Connection for Pilot	Cylinder Port Thread (Male)	Connection from Valve (Female)	Catalog Number	Connection for Pilot	Cylinder Port Thread (Male)	Connection from Valve (Female)	Catalog Number
	4mm Tube	1/8"	1/4"	PWBA1898	5/32" * Tube	1/8"	1/8"	PWBA3888
		1/4"	1/4"	PWBA1899		1/4"	1/4"	PWBA3899
	M5 Female	3/8"	3/8"	PWBA1833	5/32" * Tube	3/8"	3/8"	PWBA3833
		1/2"	1/2"	PWBA1822		1/2"	1/2"	PWBA3822

* Instant fitting

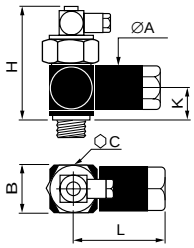
With Threaded Connections and Threaded Pilot Port

NPT			
Connection for Pilot	Cylinder Port Thread (Male)	Connection from Valve	Catalog Number
1/8" pipe	1/8"	1/8"	PWBA3788
	1/4"	1/4"	PWBA3799
	3/8"	3/8"	PWBA3733
	1/2"	1/2"	PWBA3722

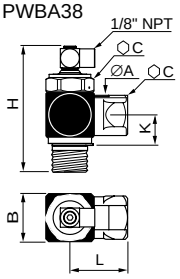
PWBA14/34



PWBA18/38



PWBA38



Dimensions: Inches (mm)

	Flow*	ØA	B	C	K	H	L
PWBA1468/3468	14.8	0.86" (22)	0.82" (21)	0.94" (24)	0.53" (13.5)	2.32" (59)	1.54" (39)
PWBA1469/3469 PWBA1489	19.4	0.86" (22)	0.82" (21)	0.94" (24)	0.53" (13.5)	2.09" (53)	1.54" (39)
PWBA1483 PWBA1493/3493	45.9	1.06""(27)	1.10" (28)	0.94" (24)	0.55" (14)	2.09" (53)	1.98" (50)
PWBA1412/3412	81.2	1.22" (31)	1.30" (33)	1.30" (33)	0.94" (24)	2.59" (66)	2.59" (66)
PWBA1898/3888	14.8	0.86" (22)	0.82" (21)	0.94" (24)	0.53" (13.5)	2.32" (59)	1.71" (43.5)
PWBA1899/3899	19.4	0.86" (22)	0.82" (21)	0.94" (24)	0.53" (13.5)	2.09" (53)	1.71" (43.5)
PWBA1833/3833	45.9	1.06" (27)	1.10" (28)	0.94" (24)	0.55" (14)	2.09" (53)	2.18" (55)
PWBA1822/3822	81.2	1.22" (31)	1.30" (33)	1.30" (33)	0.94" (24)	2.59" (66)	2.47" (63)
PWBA38887	14.8	0.75" (19)	0.87" (22)	0.83" (21)	0.67" (17)	2.20" (56)	1.73" (44)
PWBA38997	19.4	0.75" (19)	0.87" (22)	0.83" (21)	0.67" (17)	2.20" (56)	1.73" (44)
PWBA38337	45.9	1.06" (27)	1.18" (30)	1.06" (27)	0.91" (23)	2.64" (67)	1.42" (36)
PWBA38227	81.2	1.06" (27)	1.18" (30)	1.06" (27)	0.91" (23)	2.64" (67)	1.42" (36)

*SCFM at 90 PSI

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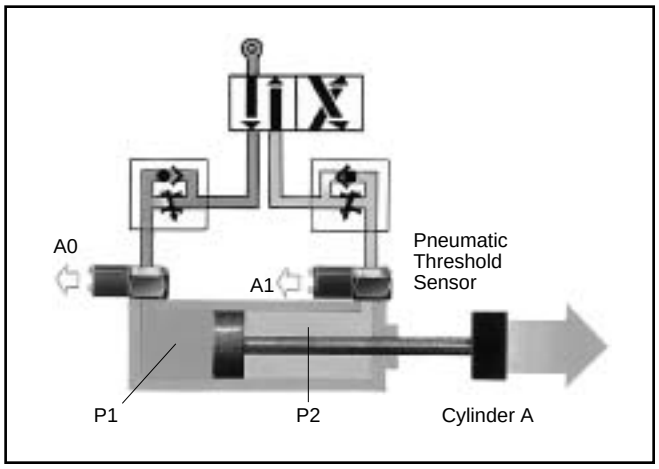
C

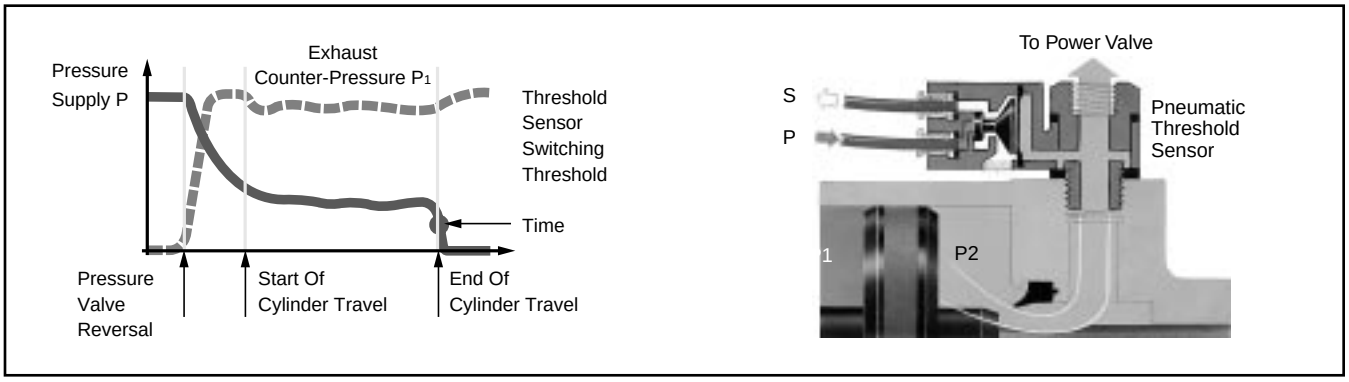
General Description

Threshold Sensors – PWS

The plug-in threshold sensors provide feedback information on pneumatic cylinder status in one of three possible outputs . . . pneumatic, electric, or electronic. Mounted into the cylinder port, these devices monitor the back pressure of the cylinder's exhaust. When the cylinder's piston stops, the back pressure rapidly drops and the threshold sensor provides the desired output. Ideal for variable stroke applications such as robotics where other sensor type devices such as limit switches are impractical, these devices provide a signal whenever the cylinder stops motion.

The threshold sensor consists of two complementary sub assemblies (1) the banjo fitting and (2) the plug-in sensor element. In all cases, the sensor is easily plugged into the banjo fitting and locked in place with a spring clip. The banjo fitting is designed to accept (piggy backed) other functional fittings such as flow controls or blocking valves. Simply select the sensor based on the type feedback signal that best fits the application.





PWS General Characteristics

Operating Pressure	0 to 150 PSI
Permissible Fluids	Air or neutral gas, 50 µm filtration, lubricated or not
Operating Temperature	5° to 140°F (-15° to 60°C)
Storage Temperature	-40° to 160°F (-40° to 70°C)
Flow	N/A
Mechanical Life	10 Million
Maximum Operating Frequency	10Hz
Material: Body	Thermoplastic
Mounting Screw	Brass
Maximum Mounting Torque: 10-32 UNF and M5	88 inch pounds
1/8"	70 inch pounds
1/4"	105 inch pounds
3/8"	265 inch pounds
1/2"	310 inch pounds
Adjustment	N/A
Adjustment Locking	N/A

Piloting and De-Piloting Pressure

Threshold Sensors	Pilot with Operating Pressure of 90 PSI	Depilot with Operating Pressure of 90 PSI
PWSP111	64 PSI	6 PSI
PWSM1012	15 PSI	9 PSI
PWSE101 and PWSE111	10 PSI	7 PSI

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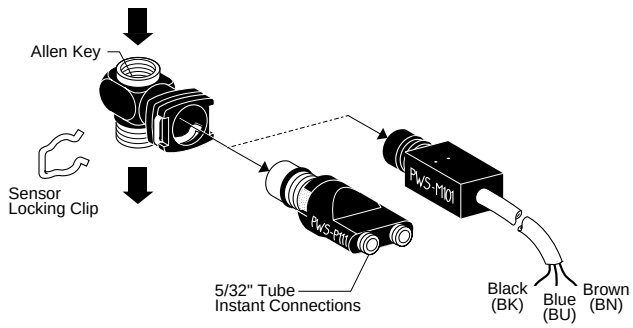


Mounting

Banjo fittings in 10-32 to 1/2" pipe sizes are designed to be installed directly into actuator ports (up to 5" bore cylinders). The banjo fitting can accommodate other functional fittings and components such as right angle flow control valves or blocking valves. Banjo fittings screw into actuators using an Allen wrench or 5/16" hex head wrench for 10-32 size. Electrical or pneumatic feedback element snaps into place using a locking clip.

Model Selection

Banjo Sockets (with Sensor Clip)		
Port Size	**Model Number**	**Wrench**
10-32	**PWSB1557**	5/16" Hex
1/8"	**PWSB1887**	3/16" Allen
1/4"	**PWSB1997**	5/16" Allen
3/8"	**PWSB1337**	3/8" Allen
1/2"	**PWSB1227**	1/2" Allen

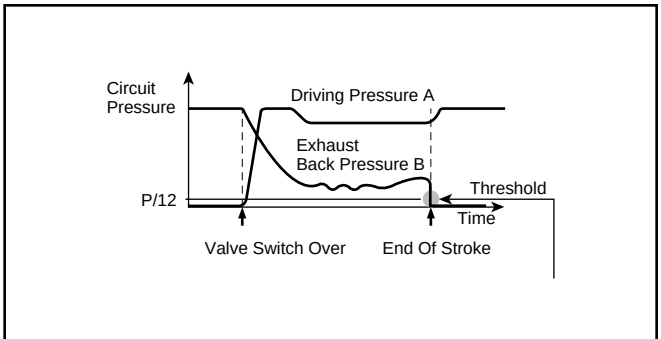
Plug-in Sensors		
Output	**Model Number**	**Connection**
Pneumatic	**PWSP111**	5/32" push-in
Electrical	**PWSM1012**	3-wire cable (6 ft)

Operation

Pneumatic sensors have a continuous pressure signal applied to the sensor device. Electrical sensors have a continuous electrical signal applied to the sensor device. The threshold sensor assembly mounted directly into the cylinder Port provides an output signal S, which can be pneumatic or electrical, when the falling back pressure in the exhausting chamber of the cylinder reaches the operating threshold (approximately 6-9 PSIG). (The device is a normally passing device. The output is only on when there is nearly zero pressure at the cylinder.)

Application

The threshold sensor provides electrical or pneumatic feedback information on pneumatic (air) cylinder status. These devices monitor the back pressure of the cylinder's exhausting chamber. When the cylinder stops, the back pressure drops and the threshold sensor provides the desired output. Ideal for variable stroke applications. The banjo fitting and the feedback element are two separate subassemblies, giving the user flexibility between electrical and pneumatic outputs as feedback.



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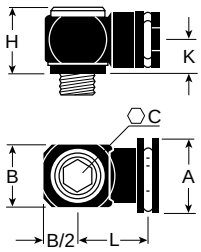
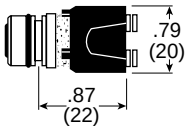
C

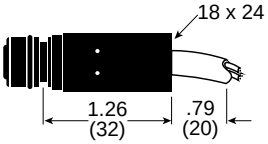
Dimensions



Banjo Socket



PWSP111



PWSM1012

Model	A	B	C	H	K	L
PWSB1557	.98 (25)	.43 (11)	5/16" Hex	.79 (20)	.40 (10)	.67 (17)
PWSB1887	.98" (25)	.63 (16)	3/16" Allen	.71 (18)	.40 (10)	.79 (20)
PWSB1997	.98 (25)	.83 (21)	5/16" Allen	.71 (18)	.40 (10)	.87 (22)
PWSB1337	.98 (25)	1.10 (28)	3/8" Allen	.79 (20)	.47 (12)	.98 (25)
PWSB1227	.98 (25)	1.30 (33)	1/2" Allen	.93 (24)	.55 (14)	1.02 (26)

inches
(mm)

Specifications

Operating Pressure ..... 0 to 150 PSIG (0 to 10 bar)

Temperature Range .....5°F to 140°F (-15°C to 60°C)

⚠ ***CAUTION:*** **If it is possible that the ambient temperature may fall below freezing, the medium must be moisture free to prevent internal damage or unpredictable behavior.**

Maximum Operating Frequency ..... 10 Hz

Pilot Pressure (PWSP111) ..... >64 PSIG (4.4 bar)

Threshold Pressure ..... 6 to 9 PSIG (.4 to .6 bar)

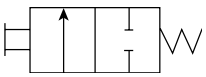
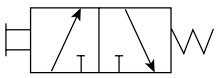
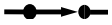
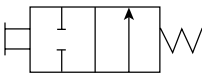
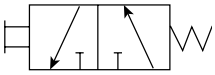
Output Flow Rate (PWSP111) .....3 SCFM at 90 PSIG

Current Rating (PWSM1012) –
5 VA, 250 VAC
5W, 48 VAC

Materials –
Body ..... Thermoplastic
Mounting Screw & Threads ..... Brass

Life Expectancy –
10 million cycles with dry air at 90 PSIG, 68°F, and 1 Hz operating frequency

Voltage Range (PWSM1012) –
12 - 240 VAC
12 - 48 VDC

Universal Description	Electrical		Fluid Power		
	Function	Symbol	Function	Symbol	
Normally Non-Passing (NNP)	Normally Open (N.O.)		Normally Closed (N.C.)	2-Way 	3-Way 
Normally Passing (NP)	Normally Closed (N.C.)		Normally Open (N.O.)		

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“LV” & “EZ” Series

Lockout Valves, 3-Way, 3-Port, 2-Position

Section D

www.parker.com/pneu/lv

D

“LV” Series

Basic Features D2
Applications D2
Mounting D2
Dimensions D2

“LV” Series Technical Information

Operation D3
Specifications D3
Ordering Information D3

“EZ” Series

Basic Features D4
Applications D4
Mounting D4
Dimensions D4

“EZ” Series Technical Information

Operation D5
Specifications D5
Ordering Information D5

Flow & Safety Standards D6

Bold Items are Most Popular.

Parker Hannifin Corporation
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Richland, Michigan

"LV" Series

Features

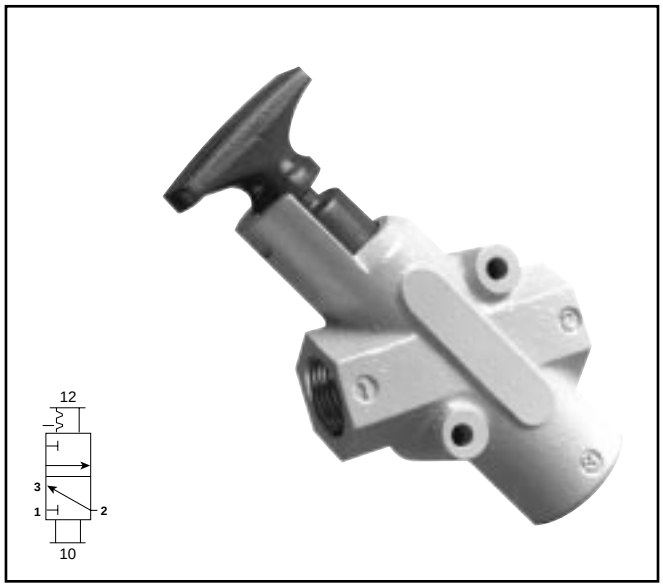
- Used in systems for compliance with OSHA Standard 29 CFR Part 1910
- 3/8 inch to 1-1/4 inch Pipe Sizes
- Cv's from 6.0 to 14
- 3/4 and 1-1/4 inch Exhaust Ports available
- Rugged Cast Aluminum Alloy Body
- Inline or Surface Mountable
- Safety Yellow and Red for High Visibility
- Detented Spool
- Exhaust Port Threaded for Installation of Silencer or Line for Remote Exhausting

Applications

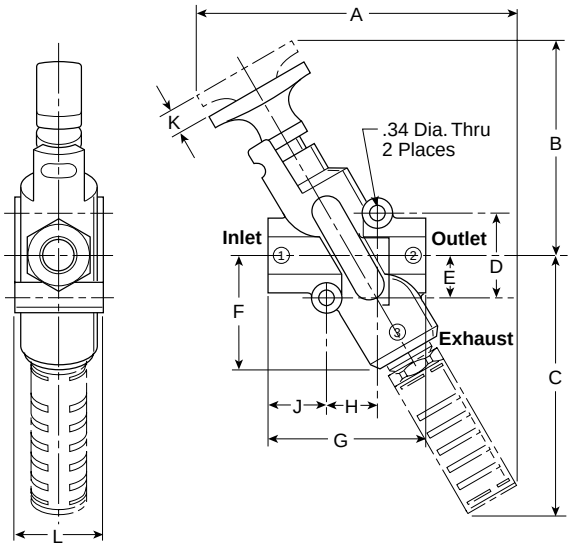
Lockout valves are installed in pneumatic drop legs, or individual pneumatic control lines (see Figure 1).
In accordance with OSHA procedures, lockout valves are used during maintenance and service procedures of pneumatically (air) operated equipment. Prior to servicing, the red handle is pressed inward, blocking pressure and relieving all downstream air pressure.
A padlock is installed through the locking hasp, Preventing accidental actuation during the maintenance procedure. Following maintenance, the padlock is removed and the red handle is pulled outward, returning air pressure to the system.
(For complete Lockout / Tagout procedures, consult OSHA Standard 29 CFR Part 1910 in U.S. Federal Register/Vol. 54 No. 169, Friday, September 1, 1989 / Page 36644.)

Mounting

Valves can be inline mounted or surface mounted using the two 11/32" mounting holes provided in the valve body. Mount valves in plain view with the handle oriented for accessibility.



Dimensions



LV Series Valve shown with optional ES Series Silencer. For more information refer to Flow Controls & Accessories Section.

LV Series, 3/4" Exhaust Port Inches (mm)

A	B	C	D	E	F
7.67 (195)	5.49 (139)	5.92 (150)	1.25 (32)	1.22 (31)	3.08 (78)
G	**H**	**J**	**K**	**L**	
4.22 (107)	2.25 (57)	1.44 (37)	0.74 (19)	2.00 (51)	

LV Series, 1-1/4" Exhaust Port Inches (mm)

A	B	C	D	E	F
10.06 (256)	6.64 (169)	8.32 (211)	1.50 (38)	1.33 (34)	3.92 (100)
G	**H**	**J**	**K**	**L**	
5.36 (136)	2.88 (73)	1.80 (46)	0.99 (25)	2.27 (58)	

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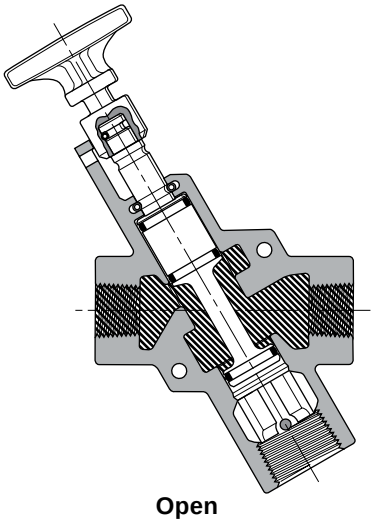
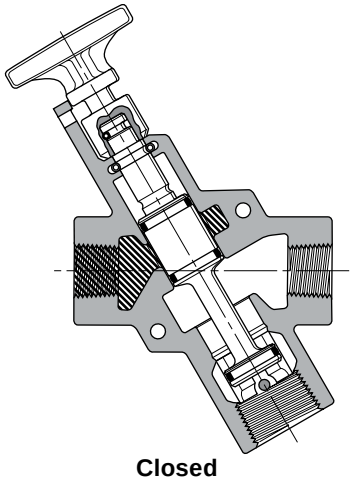
Operation

Normal Machine Operation – Valve Open
With the handle pulled outward. Inlet Port 1 is open to outlet Port 2. Exhaust Port 3 is blocked.

Lockout Operation – Valve Closed
With the handle pushed inward. Inlet Port 1 is blocked. Outlet Port 2 is open to Exhaust Port 3.



Open



Closed

D

Specifications

Operating Pressure Range:
0 to 250 PSIG (0 to 1725 kPa)

Operating Temperature Range (Ambient):
32°F to 160°F (0°C to 71°C)

Lubrication:
For best results and service life, use clean, moisture free, lubricated air.

Recommended Lubricant:
F442 Oil

Materials of Construction

Body ..... Cast Aluminum Alloy

Handle .....3/4" Exhaust Port - Cast Aluminum Alloy
1-1/4" Exhaust Port - Plastic

Spool ..... Aluminum

Seals .....Carboxylated Nitrile

Detent Spring.....Stainless Steel

Grease .....Magnalube G†

LV Series Model Number Index

Basic Series	Port Size	Thread Type	Port Size	Design Level
LV	6	N	A	B

Port Size (Inlet & Outlet Ports 1 & 2)

3	3/8" *
4	1/2" *
6	3/4" *‡
8	1" ‡
A	1-1/4" ‡

* Available with 3/4" Exhaust Port.

‡ Available with 1-1/4" Exhaust Port.

Thread Type (Ports 1, 2 & 3)

N	NPT
B	BSPP (G)

Port Size (Exhaust Port 3)

6	3/4"
A	1-1/4"

Design Level

B	Current

† Trademark Magnalube

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"EZ" Series

Features

- Combines Lockout and Soft-Start Functions in a Single Unit
- Used in systems for compliance with OSHA Standard 29 CFR Part 1910
- 3/8 inch to 1-1/4 inch Pipe Sizes
- Cv's from 3.7 to 13.7
- 3/4 and 1-1/4 inch: Exhaust Ports available
- Rugged Cast Aluminum Alloy Body
- Exhaust Port Threaded for Installation of Silencer or Line for Remote Exhausting
- Inline or Surface Mountable

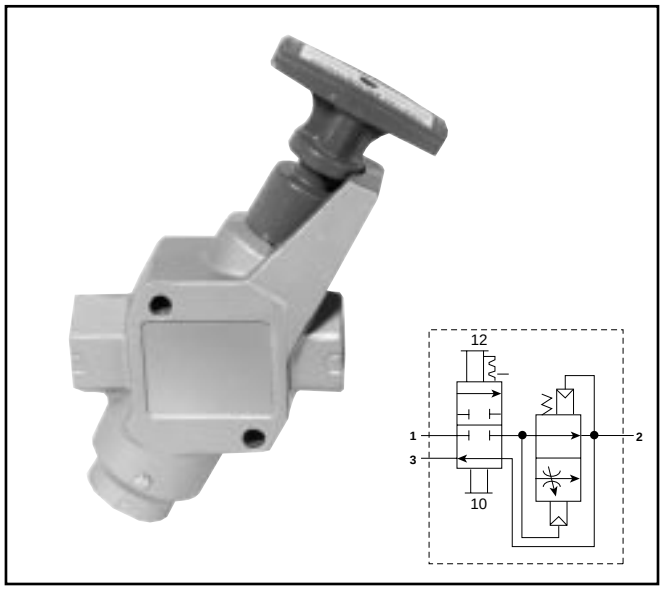
D

Applications

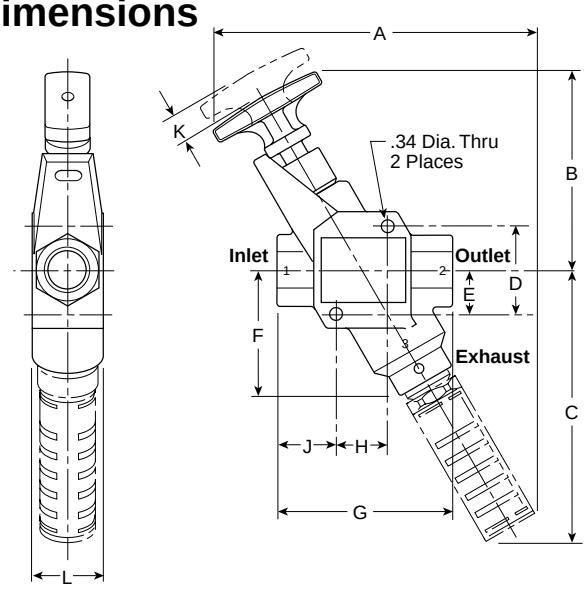
EZ valves are installed in pneumatic drop legs, or individual pneumatic control lines (see Figure 1). In accordance with OSHA procedures, EZ valves are used during maintenance and service procedures of pneumatically (air) operated equipment. Prior to servicing, the blue handle is pressed inward, blocking pressure and relieving all downstream air pressure. A padlock is installed through the locking hasp, preventing accidental actuation during the maintenance procedure. Following maintenance, the padlock is removed and the blue handle is pulled outward, gradually returning air pressure to the system. (For complete Lockout / Tagout procedures, consult OSHA Standard 29 CFR Part 1910 in U.S. Federal Register/Vol. 54 No. 169, Friday, September 1, 1989 / Page 36644.)

Mounting

Valves can be inline mounted or surface mounted using the two 11/32" mounting holes provided in the valve body. Mount valves in plain view with the handle oriented for accessibility.



Dimensions



EZ Series Valve shown with optional ES Series Silencer. For more information refer to Flow Controls & Accessories Section.

EZ Series, 3/4" Exhaust Port **Inches (mm)**

A	B	C	D	E	F
6.26 (159)	5.78 (147)	6.25 (159)	2.20 (56)	1.10 (28)	2.97 (75)
G	**H**	**J**	**K**	**L**	
4.36 (111)	1.32 (34)	1.44 (37)	0.80 (20)	2.02 (51)	

EZ Series, 1-1/4" Exhaust Port **Inches (mm)**

A	B	C	D	E	F
7.32 (186)	6.63 (168)	7.63 (194)	2.74 (70)	1.37 (35)	3.95 (100)
G	**H**	**J**	**K**	**L**	
5.50 (140)	1.74 (44)	1.92 (49)	1.00 (25)	2.26 (57)	

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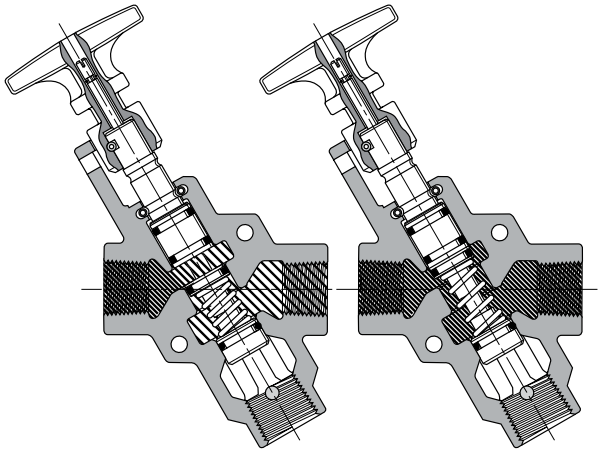
Operation

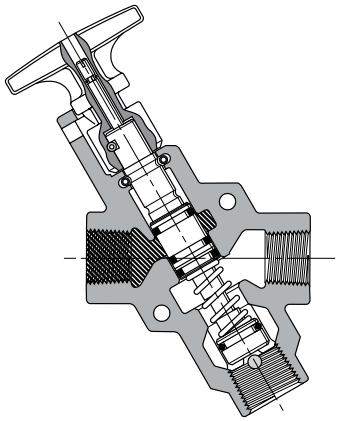
Normal Machine Operation – Valve Open
When the blue handle is pulled outward, the adjustable needle valve (accessed through the top of the handle) setting determines the rate of pressure buildup. When downstream pressure reaches the full flow described in the specifications below, Inlet Port 1 is open to outlet Port 2. Exhaust Port 3 is blocked.

Lockout Operation – Valve Closed
When the blue handle is pushed inward, the Inlet Port 1 is blocked. Downstream air is exhausted through Exhaust Port 3.



Open
Pressure Building Up

Open
Full Flow



Closed

D

Specifications

Operating Pressure Range:
30 to 150 PSIG (2 to 10 bar)
Open to Full Flow: Inlet Pressure - 25 PSIG (1.7 bar)

Operating Temperature Range (Ambient):
40°F to 175°F (4°C to 80°C)

Lubrication:
For best results and service life, use clean, moisture free, lubricated air.

Recommended Lubricant:
F442 Oil

Materials of Construction

Body ..... Cast Aluminum Alloy
Handle ..... Plastic
Spool ..... Aluminum
Seals ..... Carboxylated Nitrile
Detent Spring ..... Stainless Steel
Grease ..... Magnalube G†

EZ Combination EEZ-On Series Model Number Index

Basic Series	Port Size	Thread Type	Design Level	Port Size
EZ	03	N	B	A

Port Size (Inlet & Outlet Ports 1 & 2)	
03	3/8" *
04	1/2" *
06	3/4" *‡
08	1" ‡
0A	1-1/4" ‡

Thread Type (Ports 1, 2 & 3)	
N	NPT
B	BSPP (G)
R	BSPT (R)

Design Level	
B	Current

Port Size (Exhaust Port 3)	
6	3/4"
A	1-1/4"

Notes:
* Available with 3/4" Exhaust Port.
‡ Available with 1-1/4" Exhaust Port.

† Trademark Magnalube

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Flow

Model	1 to 2 Cv	2 to 3 Cv
LV3N6B	6.00	8.00
LV4N6B	7.10	8.30
LV6N6B	8.60	9.50
LV6NAB	13.00	12.00
LV8NAB	13.00	14.00
LVANAB	20.00	14.00

Model	1 to 2 Cv	2 to 3 Cv
EZ03NB6	3.79	3.78
EZ04NB6	5.31	3.77
EZ06NBA	6.01	9.25
EZ08NBA	11.18	8.13
EZ0ANBA	13.74	8.03

Schematic

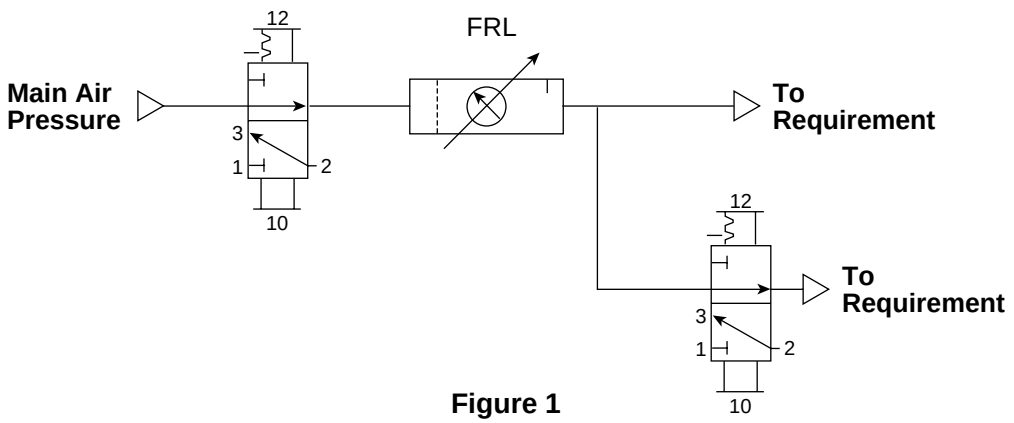

Figure 1
Lockout Valves Shown In The Passing Condition

Friday, September 1, 1989 the Occupational Safety and Health Administration (OSHA) passed a standard, 29CFR Part 1910, requiring certain lockout and / or tagout procedures for the control of a hazardous energy source. This standard addresses practices and procedures that are necessary to disable the release of potentially hazardous energy while maintenance and servicing activities are being performed. Tagout refers to the use of tags to warn workers when equipment using potentially hazardous energy is being serviced. Lockout is the procedure which ensures that all power to a piece of equipment is isolated, locked or blocked and dissipated using a method that cannot be readily removed to bypassed. Dissipation means stored energy at the equipment is brought to a neutral state. This standard is expected to save 120 lives and prevent 60,000 accidents a year. This OSHA Standard became effective October 31, 1989.

A typical application (Figure 1) shows a main lockout valve mounted in the main drop leg, before the split to machine functions. Additional lockout valves can be used to isolate individual control lines. Before servicing, the valve can be actuated and locked to isolate downstream from pressure, and exhaust downstream to atmosphere thus making equipment safe for maintenance.

To reference this standard see the U.S. Federal Register / Vol. 54, No. 169 / Friday, September 1, 1989 / Page 36644. For copies of this standard, contact U.S. Department of Labor, Occupational Safety and Health Administration, Office of Publication, Room N3101, Washington, DC 20210, (202) 523-9667.

Ball Valves

1/4" to 2", 2-Way
1/4" to 1", 2-Way Vented

Plug Valves

1/8" to 1/4" Pipe Size

Section E

www.parker.com/pneu/ball

E

Ball Valve Series 500
- Basic Features E2
- Part Numbers & Dimensions E3-E4

Ball Valve Series 520
- Basic Features E6
- Part Numbers & Dimensions E7

Ball Valve Series 708 / 709
- Basic Features E8
- Part Numbers & Dimensions E9

Ball Valve Series 200 / 608 / 609
- Basic Features E10
- Part Numbers & Dimensions E11

Plug Valve / Drain Cock
- Basic Features E12
- Part Numbers & Dimensions E13

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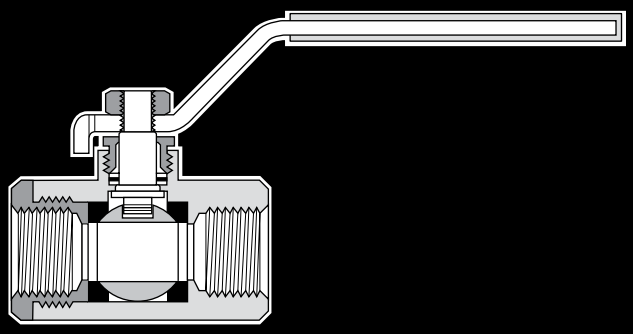
Pneumatic Division
Richland, Michigan



Brass Ball Valves Series 500

Advantages

Parker's forged body ball valve provides extended service life and resists failure caused by severe temperature applications. Optimum flow design assures maximum system efficiency. Highly inert PTFE seats and seals provide resistance to chemical corrosion. Parker also provides a blow-out proof stem, chrome plated brass ball and a specially designed handle enabling increased turning leverage for ease of opening and closing. Parker's ball valve can be readily identified assuring high quality engineering and reliability. This economical ball valve is available in female pipe sizes. Parker's ball valve bodies are machined from high quality CA 377 forgings.

E

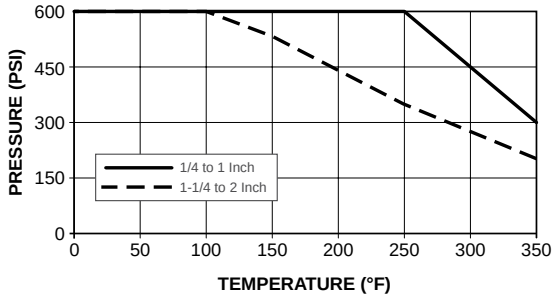
Applications

Parker's industrial ball valve product line is intended for general purpose use. Please be aware that ball valves are intended for use in the fully open or closed positions. Depending on application conditions, throttling of the valve may result in premature seal failure and/or inability to turn the valve handle.

For use as fuel line shutoffs for gasoline and diesel powered over the highway, off highway, and construction equipment vehicles. Water and air service lines on capital equipment and plant design plumbing that require total shutoff capability.

Working Pressure and Temperature

Saturated steam service up to 150 PSI and 400°F
Vacuum, 29 Inches of Mercury
Vented up to 250 PSI



Operating Instructions

Quarter turn is "ON" or "OFF".
(Provides positive stop action for full shutoff.)

NOTE: PERIODICALLY CHECK THE ADJUSTABLE PACKING NUT AND TIGHTEN AS REQUIRED.

Style	Type	Material	Size	Options
V	**500**	**P**	**4**	**00**
Style	V – Valve			
	VP – Valve, Padlocking Handle			
	VV – Valve, Vented			
	VVP – Valve, Vented, Padlocking Handle			
Type	500 – Female / Female PTF Ports			
Material	P – Brass PN – Nickle Plated			
Size	4 - 1/4"			
	6 - 3/8"			
	8 - 1/2"			
	12 - 3/4"			
	16 - 1"			
Options	04 - Tee handle			

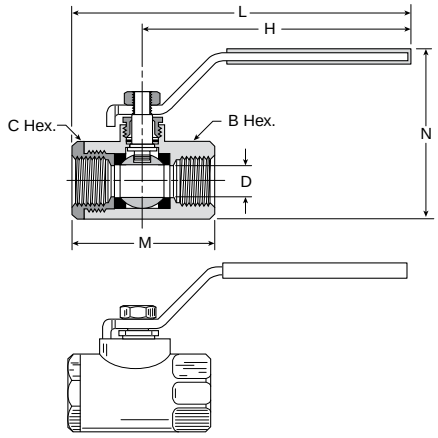
Style	Type	Material	Size
V	**500**	**P**	**20**
Style	V – Valve		
	VP – Valve, Padlocking Handle		
Type	500 – Female / Female PTF Ports		
Material	P – Brass		
Size	20 – 1-1/4"		
	24 – 1-1/2"		
	32 – 2"		

Flow Data

Valve Size	C_v
1/4	4.0
3/8	5.8
1/2	12.0
3/4	35.0
1	54.0
1-1/4	57.0
1-1/2	92.0
2	224.0

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

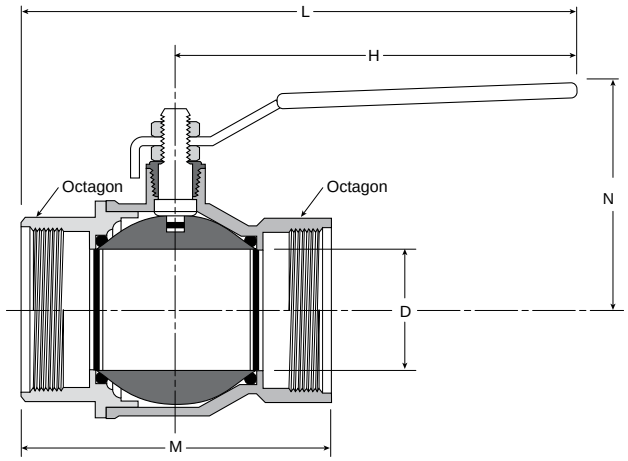
XV500P Female-Female Pipe Ends



Part No.	Pipe Thread [PTF]	B Hex.	C Hex.	H	L	M	N	Flow Dia. D
XV500P-4	1/4	15/16	15/16	3.96	4.90	2.03	2.47	0.375
XV500P-6	3/8	15/16	15/16	3.96	4.90	2.03	2.47	0.375
XV500P-8	1/2*	1-1/16	1-1/16	3.96	5.00	2.20	2.58	0.500
XV500P-12†	3/4**	1-1/4	1-5/16	3.96	5.25	2.42	2.81	0.685
XV500P-16†	1**	1-1/2	1-9/16	3.96	5.34	2.75	3.08	0.875

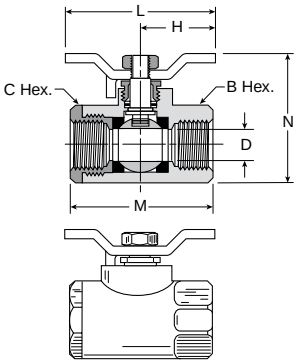
*PTF special short
**PTF special extra short
† Available in Full Flow Panel Mount, see XV508P Series

XV500P-20, XV500P-24, XV500P-32 Female - Female Pipe Ends



Part No.	Pipe Thread [PTF]	Octagon	H	L	M	N	Dia. D
XV500P-20	1-1/4	1.93	6.22	8.05	3.66	3.01	1.18
XV500P-24	1-1/2	2.13	6.22	8.23	4.02	3.25	1.50
XV500P-32	2	2.69	6.22	8.58	4.76	3.52	1.89

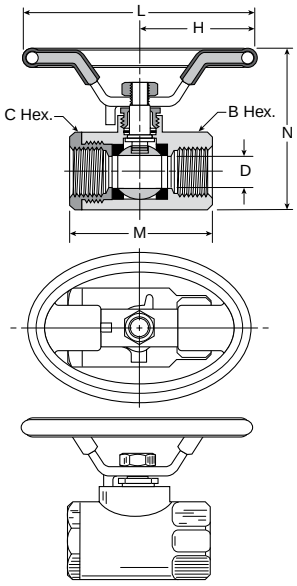
XV500P-X-04 Tee Handle, Female Pipe Ends



Part No.	Pipe Thread	B Hex.	C Hex.	H	L	M	N	Flow Dia. D
XV500P-4-04	1/4	15/16	15/16	1.25	2.50	2.03	1.87	.375
XV500P-6-04	3/8	15/16	15/16	1.25	2.50	2.03	1.87	.375
XV500P-8-04	1/2*	1-1/16	1-1/16	1.25	2.50	2.20	1.98	.500
XV500P-12-04	3/4**	1-1/4	1-5/16	1.25	2.50	2.42	2.20	.685
XV500P-16-04	1**	1-1/2	1-9/16	1.25	2.50	2.75	2.48	.875

E

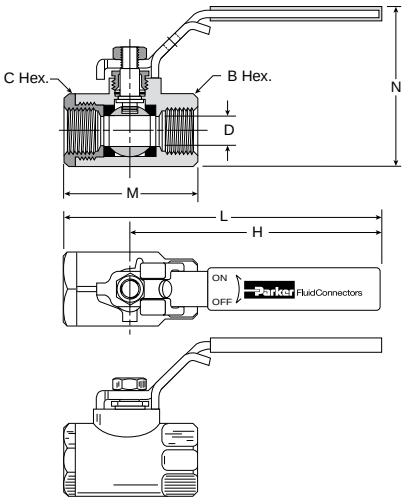
XV500P-X-21 Oval Handle, Female Pipe Ends



Part No.	Pipe Thread	B Hex.	C Hex.	H	L	M	N	Flow Dia. D
XV500P-4-21	1/4	15/16	15/16	1.74	3.49	2.03	2.38	.375
XV500P-6-21	3/8	15/16	15/16	1.74	3.49	2.03	2.38	.375
XV500P-8-21	1/2*	1-1/16	1-1/16	1.74	3.49	2.20	2.49	.500
XV500P-12-21	3/4**	1-1/4	1-5/16	1.74	3.48	2.42	2.71	.685
XV500P-16-21	1**	1-1/2	1-9/16	1.74	3.48	2.75	2.99	.875

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

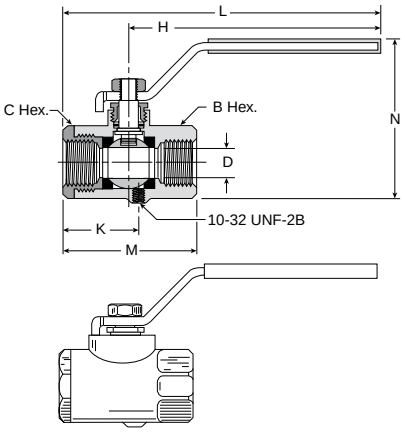
XVP500P Locking Handle, Female Pipe Ends



Part No.	Pipe Thread	B Hex.	C Hex.	H	L	M	N	Flow Dia. D
XVP500P-4	1/4	15/16	15/16	3.96	4.90	2.03	2.47	0.375
XVP500P-6	3/8	15/16	15/16	3.96	4.90	2.03	2.47	0.375
XVP500P-8	1/2*	1-1/16	1-1/16	3.96	5.00	2.20	2.58	0.500
XVP500P-12	3/4**	1-1/4	1-5/16	3.96	5.25	2.42	2.81	0.685
XVP500P-16	1**	1-1/2	1-9/16	3.96	5.34	2.75	3.08	0.875
For use with 5/16" Dia. shank lock; 0.33 Dia.								
XVP500P-20	1-1/4	1-15/16	1-15/16	6.22	8.05	3.66	4.04	1.180
XVP500P-24	1-1/2	2-1/8	2-1/8	6.22	8.23	4.02	4.52	1.500
XVP500P-32	2	2-11/16	2-11/16	6.22	8.60	4.76	5.07	1.890
For use with 9/32" Dia. shank lock; 0.31 Dia.								

*PTF special short
**PTF special extra short

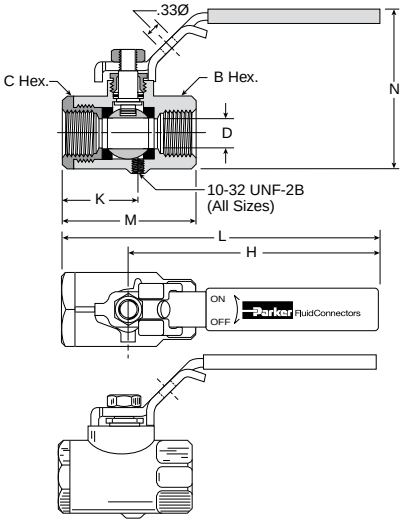
XVV500P Vented, Female Pipe Ends



Part No.	Pipe Thread [PTF]	B Hex.	C Hex.	K	H	L	M	N	Flow Dia. D
XVV500P-4	1/4	15/16	15/16	1.11	3.96	4.90	2.03	2.47	0.375
XVV500P-6	3/8	15/16	15/16	1.11	3.96	4.90	2.03	2.47	0.375
XVV500P-8	1/2*	1-1/16	1-1/16	1.23	3.96	5.00	2.20	2.58	0.500
XVV500P-12	3/4**	1-1/4	1-5/16	1.45	3.96	5.25	2.42	2.81	0.685
XVV500P-16	1**	1-1/2	1-9/16	1.58	3.96	5.34	2.75	3.08	0.875

*PTF special short
**PTF special extra short

XVVP500P OSHA 29 CFR Part 1910 Vented, Locking Handle, Female Pipe Ends

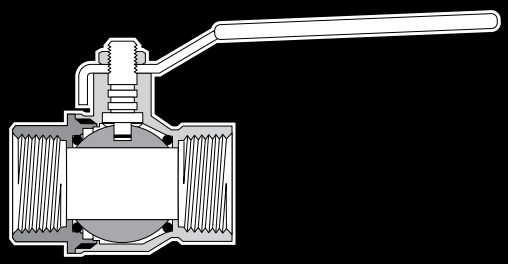


Part No.	Pipe Thread	B Hex.	C Hex.	K	H	L	M	N	Flow Dia. D
XVVP500P-4	1/4	15/16	15/16	1.11	3.96	4.90	2.03	2.47	0.375
XVVP500P-6	3/8	15/16	15/16	1.11	3.96	4.90	2.03	2.47	0.375
XVVP500P-8	1/2*	1-1/16	1-1/16	1.23	3.96	5.00	2.20	2.58	0.500
XVVP500P-12	3/4**	1-1/4	1-5/16	1.45	3.96	5.25	2.42	2.81	0.685
XVVP500P-16	1**	1-1/2	1-9/16	1.58	3.96	5.34	2.75	3.08	0.875
For use with 5/16" Dia. shank lock									

*PTF special short
**PTF special extra short

E

E



Brass Ball Valves Series 520

Advantages

Parker's forged body ball valve provides extended service life and resists failure caused by severe temperature applications. Full flow design assures maximum system efficiency. Highly inert PTFE seats provide resistance to chemical corrosion. Two Viton o-rings at the stem provide maximum safety with no maintence. The blow-out proof stem, chrome plated brass ball and a specially designed handle enable increased turning leverage for ease of opening and closing. Parker's ball valve can be readily identified, assuring high quality engineering and reliability. This economical ball valve is available in female pipe sizes.

E

Applications

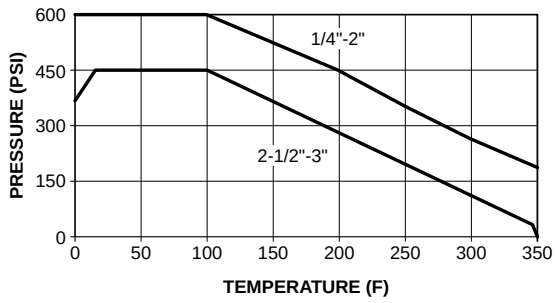
Parker's industrial ball valve product line is intended for general purpose use. Please be aware that ball valves are intended for use in the fully open or closed positions. Depending on application conditions, throttling of the valve may result in premature seal failure and/or inability to turn the valve handle.
For use as shutoffs for highway, off highway, and construction equipment vehicles. Water and air service lines on capital equipment and plant design plumbing that require total shutoff capability.

Working Pressure and Temperature

Saturated steam service up to 150 PSI and 350° F
Vacuum, 29 Inches of Mercury

Operating Instructions

Quarter turn is "ON" or "OFF".
(Provides positive stop action for full shutoff.)



Style	Type	Material	Size	Options
V	**520**	**P**	**4**	**00**
Style	V – Valve			
Type	520 – Female / Female PTF Ports			
Material	P – Brass			
Size	4 - 1/4"			
	6 - 3/8"			
	8 - 1/2"			
	12 - 3/4"			
	16 - 1"			
	20 - 1-1/4"			
	24 - 1-1/2"			
	32 - 2"			

U.L. Listed

U.L. Category	Description
YSDT	LP-Gas Shut-off Valves
YRBX	Flammable Liquid Shut-off Valves
YRPV	Gas Shut-off Valves
YQNZ	Compressed Gas Shut-off Valves

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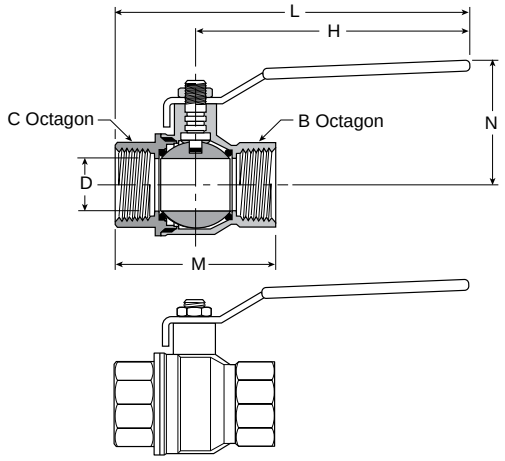
Richland, Michigan

Brass Ball Valve XV520P



Part No.	Pipe Thread	B Octagon	C Octagon	H	L	M	N	Flow Dia. D
XV520P-4	1/4-18	.79	.79	3.94	4.83	1.77	1.50	.310
XV520P-6	3/8-18	.79	.79	3.94	4.83	1.77	1.50	.400
XV520P-8	1/2-14	.98	.98	3.94	5.10	2.32	1.69	.600
XV520P-12	3/4-14	1.22	1.22	4.72	5.98	2.52	1.97	.790
XV520P-16	1-11.5	1.57	1.57	4.72	6.32	3.19	2.13	1.000
XV520P-20	1-1/4	1.93	1.93	6.22	8.05	3.66	2.82	1.250
XV520P-24	1-1/2	2.13	2.13	6.22	8.23	4.02	3.06	1.570
XV520P-32	2	2.69	2.69	6.22	8.58	4.76	3.33	2.000
XV520P-40	2-1/2	3.35	3.35	10.04	13.11	6.14	5.20	2.520
XV520P-48	3	3.89	3.89	10.04	13.52	6.97	5.51	3.000

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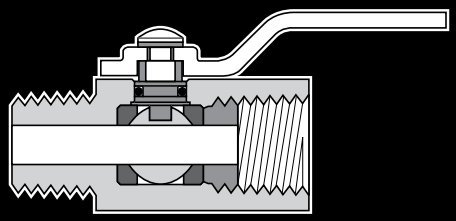
Pneumatic Division
Richland, Michigan



Micro Ball Valve Series 708 / 709

Advantages

The Parker Micro-Valve is designed to be used in confined and hard to reach applications. This miniature 2 way valve has a barstock body for extended service life and is offered with either male / female or female / female pipe ends. Features of the MV708 / 709 valves include chrome plate ball, PTFE seats, nitrile stem seal and a low profile chrome plated steel handle.

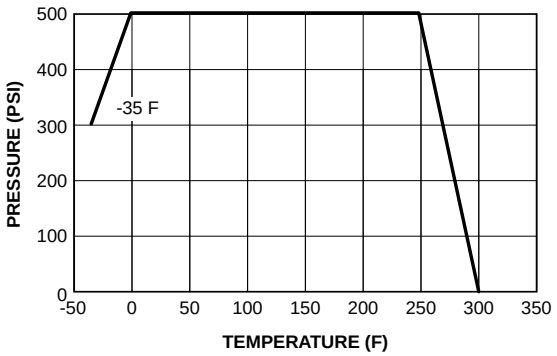
Applications

Parker's industrial ball valve product line is intended for general purpose use. Please be aware that ball valves are intended for use in the fully open or closed positions. Depending on application conditions, throttling of the valve may result in premature seal failure and / or inability to turn the valve handle.

Working Pressure and Temperatures

These valves are designed and built for use at pressures and temperatures within the stated ranges. Consult the factory for any use outside of these ranges.

Vacuum to 29 inches Hg



Operating Instructions

Quarter turn is "ON" or "OFF".
(Provides positive stop action for full shutoff.)

Style	Type	Size
MV	708	4
	709	
Style	MV – Mini Valve	
Type	708 – Male / Female	
	709 – Female / Female	
Size	4 - 1/4"	

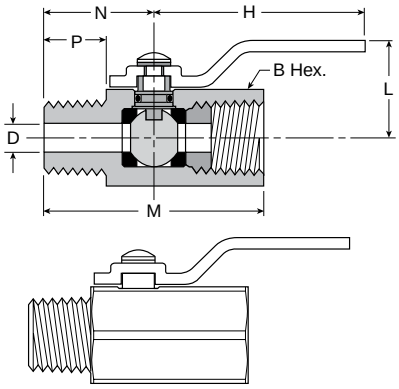
Flow Data

Valve Size	MV708 Cv	MV709 Cv
1/4	.95	.95

E

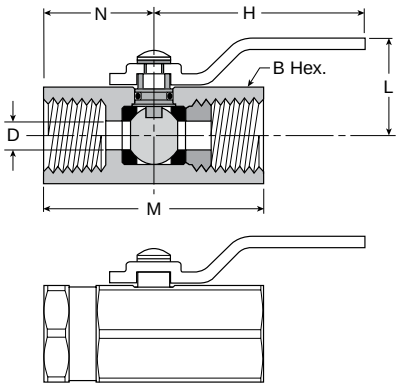
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

MV708 Male-Female Pipe Ends, Mini Ball Valve



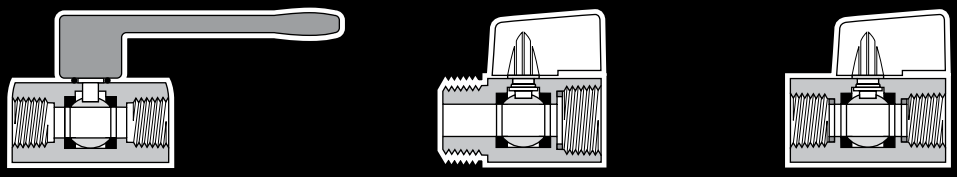
Part No.	Pipe Thread	B Hex.	H	L	M	N	P	Flow Dia. D
MV708-4	1/4	11/16	1.52	.70	1.57	.79	.50	.210

MV709 Female Pipe Ends, Mini Ball Valve



Part No.	Pipe Thread	B Hex.	H	L	M	N	Flow Dia. D
MV709-4	1/4	11/16	1.52	.70	1.57	.76	.210

E



Mini Ball Valves Series 200 / 608 / 609

Advantages

The Parker Mini-Valve is to be used in confined and hard to reach applications. The Brass extruded body allows for extended service life and is chrome plated as standard. Features of the MV608/609 valves include blowout proof stem, hard chrome plate ball, PTFE seats, viton stem seals, and standard yellow handle. MV200 valve features a black lever handle. This economical ball valve is available in 1/8",1/4", 3/8" and 1/2" sizes.

E

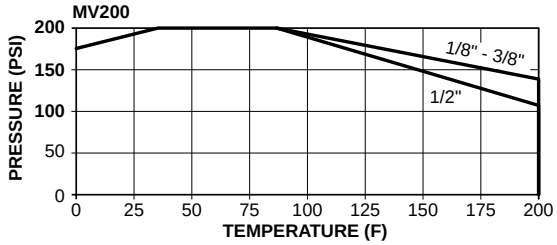
Applications

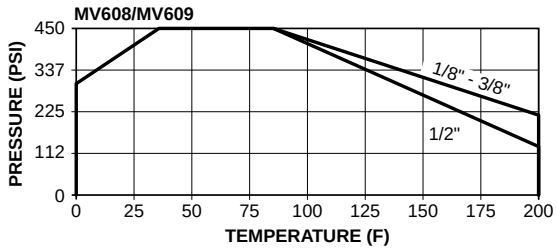
Parker's industrial ball valve product line is intended for general purpose use. Please be aware that ball valves are intended for use in the fully open or closed positions. Depending on application conditions, throttling of the valve may result in premature seal failure and/or inability to turn the valve handle.

For use on water and air service lines on capital equipment and plant design plumbing that require total shutoff capability.

Working Pressure and Temperatures

These valves are designed and built for use at pressures and temperatures within the stated ranges. Consult the factory for any use outside of these ranges.





Operating Instructions

Quarter turn is "ON" or "OFF".
(Provides Positive stop action for full shutoff.)

Style	Type	Size
MV	608	2
	609	
Style	MV – Mini Valve	
Type	608 – Male / Female	
	609 – Female / Female	
Handle Color	MV200 Features Black Lever Handle MV608, MV609 Features Yellow Wedge Lever Handle	
Size	2 - 1/8"	
	4 - 1/4"	
	6 - 3/8	
	8 - 1/2	

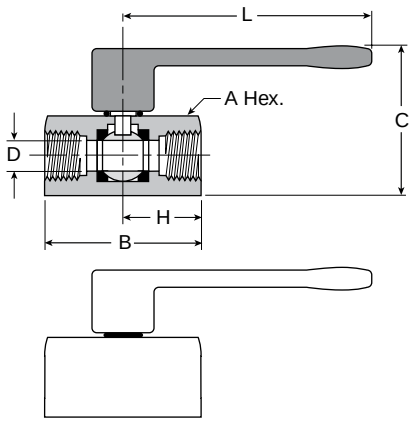
Style	Type	Size
MV	200	2
Style	MV – Mini Valve	
Type	200 – Female / Female Lever Handle	
Size	2 - 1/8"	
	4 - 1/4"	
	6 - 3/8	
	8 - 1/2	

Flow Data

Valve Size	MV200 Cv	MV608 Cv	MV609 Cv
1/8	1.3	1.2	1.4
1/4	4.0	5.8	4.3
3/8	3.7	3.9	3.6
1/2	5.8	5.6	6.0

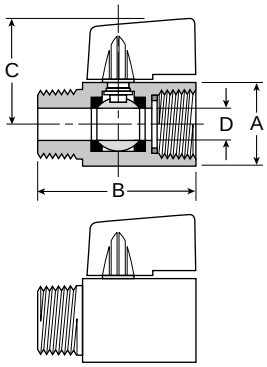
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

MV200Female Pipe Ends, Lever Handle, Mini Ball Valve



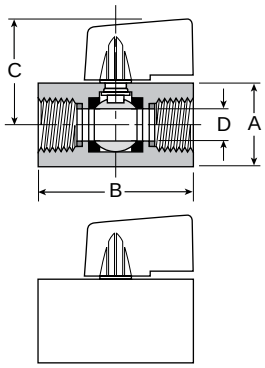
Part No.	Pipe Thread	A Hex.	B	C	H	L	Flow Dia. D
MV200-2	1/8	.83	1.71	1.20	.91	2.83	.31
MV200-4	1/4	.83	1.71	1.20	.91	2.83	.31
MV200-6	3/8	.83	1.71	1.20	.91	2.83	.31
MV200-8	1/2	.98	2.11	1.28	1.10	2.83	.39

MV608 Male-Female Pipe Ends, Compact Handle, Mini Ball Valve



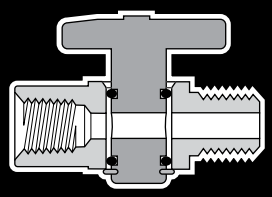
Part No.	Pipe Thread	A Hex.	B	C	Flow Dia. D
MV608-2	1/8	.83	1.72	1.12	.240
MV608-4	1/4	.83	1.72	1.12	.300
MV608-6	3/8	.83	1.72	1.22	.315
MV608-8	1/2	.98	2.11	1.20	.380

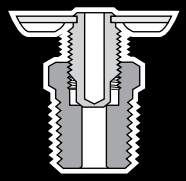
MV609 Female Pipe Ends, Compact Handle, Mini Ball Valve



Part No.	Pipe Thread	A Hex.	B	C	Flow Dia. D
MV609-2	1/8	.83	1.72	1.12	.240
MV609-4	1/4	.83	1.72	1.12	.300
MV609-6	3/8	.83	1.72	1.12	.300
MV609-8	1/2	.98	2.11	1.20	.380
MV609-6-4	3/8 x 1/4	.83	1.72	1.12	.300

E





Plug Valves Series PV & Drain Cocks Series DC

E

Plug Valve Advantages

Compact design features internal nitrile seals and a one-piece extruded brass body, offering compatibility with a wide range of media. The one-piece stem/handle combination is constructed of glass reinforced acetal copolymer. Parker plug valves feature 1/4 turn shutoff allowing for ease of operation. All plug valves are 100% leak tested and are certified to be leak free to one SCCM.

Drain Cock Advantages

Both external-seat and internal-seat drain cocka are manufactured to the highest quality standards. Hand-tightening provides a metal-to-metal seal.

Materials

Extruded Bodies: CA 360

Stem / Handle: Acetal Copolymer

O-Rings: Nitrile (other compounds available)

Stop Pin: 420SS

Spiral Ring: 302SS

Temperature and Working Pressure Ranges

From -40° to +175°F at 250 PSI maximum.

Applications

Manufactured for use with air, water, oil and certain other fluids. Contact factory for special fluid requirements.

Installation Instructions

To assure sealability and reliable performance, the valve must be installed so that the flow media travels in the direction of the arrow on the valve handle.

Nomenclature

Part numbers are constructed from symbols that identify the style and size of the fitting. The first series of numbers and letters identifies the style and type fitting. The second series of numbers describes the size.

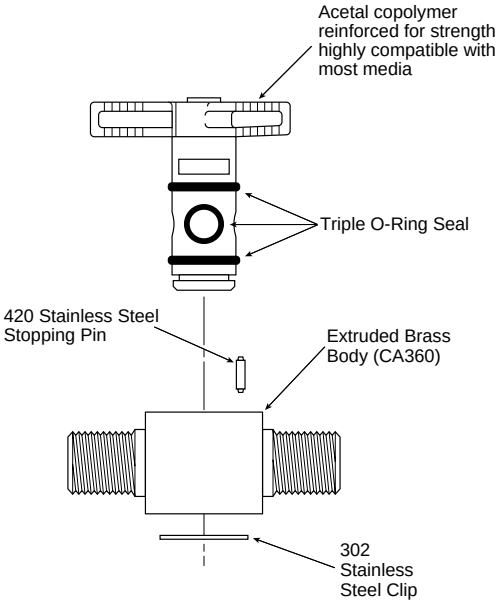
Example: PV 607 2

Plug Valve
Male to Male
1/8" (2/16) Male

Example: DC 602 2

Drain Cock
INternal Seal
1/8" (2/16) Male

Plug Valve Features



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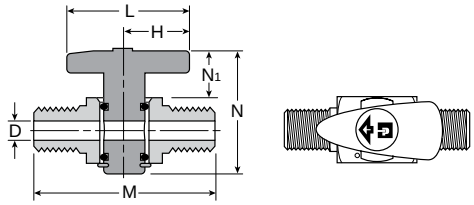
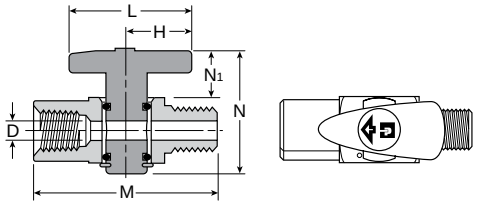
Pneumatic Division
Richland, Michigan

PV607 Male Pipe to Male Pipe Plug Valve



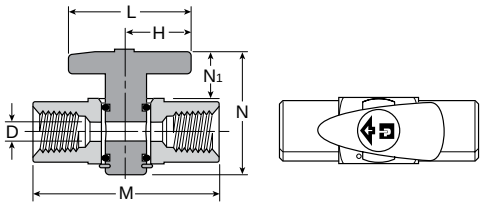
Part No.	Pipe Thread	H	L	M	N	N1	Flow Dia. D
PV607-2	1/8	0.67	1.34	1.66	1.38	0.51	0.200
PV607-4	1/4	0.67	1.34	2.02	1.38	0.51	0.200

PV608 Female Pipe to Male Pipe Plug Valve



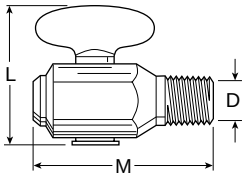
Part No.	Pipe Thread	H	L	M	N	N1	Flow Dia. D
PV608-2	1/8	0.67	1.34	1.67	1.38	0.51	0.200
PV608-4	1/4	0.67	1.34	2.06	1.38	0.51	0.200

PV609 Female Pipe to Female Pipe Plug Valve



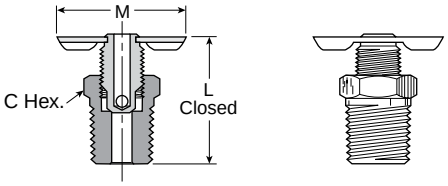
Part No.	Pipe Thread	H	L	M	N	N1	Flow Dia. D
PV609-2	1/8	0.67	1.34	1.68	1.38	0.51	0.200
PV609-4	1/4	0.67	1.34	2.10	1.38	0.51	0.200

DCR601 Drain Cock
(Temperature Range: -30° to +250° F)



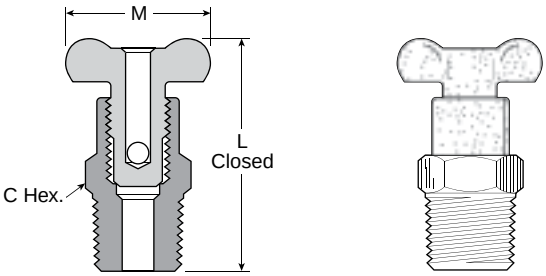
Part No.	Pipe Thread	L	M	Flow Dia. D
DCR601-4	1/4	1.41	1.73	.188

DC602 Internal Seal Drain Cock
(Temperature Range: -65° to +250° F)



Part No.	Pipe Thread	C Hex.	L	M
DC602-2	1/8	13/32	0.92	1.25
DC602-4	1/4	9/16	0.94	1.25

DC603 Drain Cock
(Temperature Range: -65° to +250° F)



Part No.	Pipe Thread	C Hex.	L	M
DC603-2	1/8	1/2	1.41	1.00
DC603-4	1/4	5/8	1.54	1.16
DC603-6	3/8	11/16	1.63	1.16

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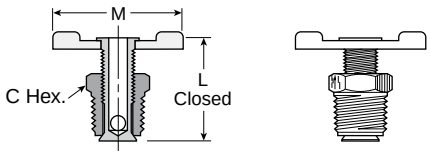
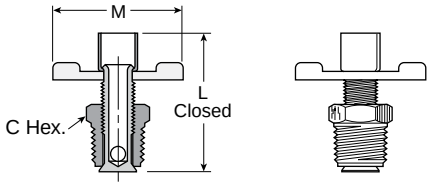
DC604 External Seal Drain Cock
(Temperature Range: -25° to +250° F)



Part No.	Pipe Thread	C Hex.	L	M
DC604-2*	1/8	7/16	0.85	1.25
DC604-4	1/4	9/16	1.00	1.38
DC604-6*	3/8	11/16	1.22	1.68

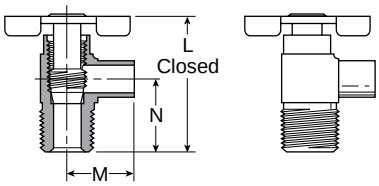
*When assembled handle wings are down facing

DC606 External Seal Drain Cock
(Temperature Range: -65° to +250° F)



Part No.	Pipe Thread	C Hex.	L	M
DC606-4	1/4-18	9/16	1.50	1.38

DC607 Bib Drain Valve
(Temperature Range: -65° to +250° F)



Part No.	Hose Size	Pipe Thread	Flow	L	M	N
DC607-4	3/8	1/4	0.31	1.32	0.67	0.71

E

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Pneumatic Division
Richland, Michigan

Safety Blow Guns

Section F

F

Brass Nozzle & Aspirator Blow Guns F2
Vortec FLO-GAIN & Self Regulating Blow Guns.....F3
Pistol Grip Blow Guns F4
Blow Gun Accessories F5
Replacement Parts.....F6

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Richland, Michigan

O.S.H.A. Certification — All safety blow guns conform to the requirements of Compressed Air Standards as currently described in the U.S. Bureau of Labor Standards, paragraph 1910.242, when pressurized at the inlet to a maximum of 100 PSIG. Conform to current O.S.H.A. Directive No. 100-1.

Brass Nozzle Blow Guns

Contoured lever or button control both provide a natural, comfortable grip even when used with gloves. Finger guard and hang-up hook for finger protection and quick safe storage. Die cast zinc body, painted finish.

Lever Operated

Part Number	Inlet Port	SCFM Rating*
00475 0010	1/4"	20

Button Operated

Part Number	Inlet Port	SCFM Rating*
00470 0010	1/4"	20

*Based on 100 PSIG inlet pressure.

F

Aspirator Blow Guns

Dual air shield provides wide fan of air to reduce chip blow back. Secondary shielding is provided by four radial holes for close in work. Aspirator nozzle gives heavy duty chip blowing performance without exceeding legal limits. Pressure relieves to safe limits if nozzle is blocked. Finger guard and hang-up hook offer desirable finger protection and quick secure storage. Die cast zinc body, painted finish.

Lever Operated

Part Number	Inlet Port	SCFM Rating*
00475 0474	1/4"	74.5

Button Operated

Part Number	Inlet Port	SCFM Rating*
00470 0474	1/4"	74.5

*Based on 100 PSIG inlet pressure.

Vortec FLO-GAIN Blow Guns

A quiet Vortec FLO-GAIN nozzle is combined with a high performance blow gun. Compressed air attains sonic velocity through an adjustable slot and attaches to the exterior surface of the cone shaped nozzle. Settings are shown on a micrometer dial. Sound level of 80 dBA with 80 PSIG inlet. Finger guard and hang-up hook offers desirable finger protection and quick secure storage.
Die cast zinc body, painted finish.

Lever Operated

Part Number	Inlet Port	SCFM Rating*
00475 0900	1/4"	70+

Button Operated

Part Number	Inlet Port	SCFM Rating*
00470 0900	1/4"	70+

*Based on 100 PSIG inlet pressure.

Self-Regulating Blow Gun

Designed with integral self-regulating pressure reducing valve for automatic shut-off when nozzle is blocked. Prevents air pressure buildup over 30 PSIG in compliance with U.S. Dept. of Labor standards.

Air shield aids in protecting the operator against blow back of flying chips of dirt. Designed to operate at less than 90 dBA to comply with government regulations.
Die cast zinc body, painted finish.

May be used with nozzle extensions on page C5.

Lever Operated

Part Number	Inlet Port	SCFM Rating*
00475 2900	1/4"	10

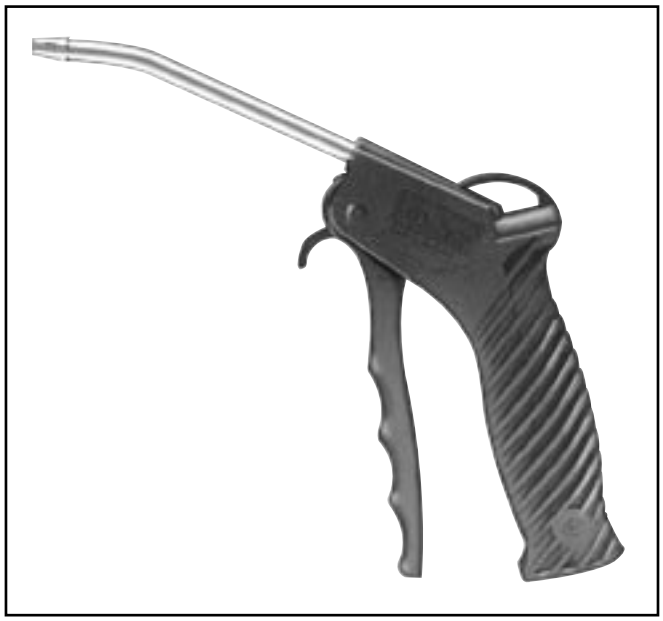
Performance Data

Inlet Pressure	Blocked Pressure	Sound Level
70 PSIG	17.0 PSIG	79 dBA
100 PSIG	21.0 PSIG	83 dBA
175 PSIG	28.0 PSIG	87 dBA

*Based on 100 PSIG inlet pressure.

Pistol Grip Blow Gun

Pistol grip is easy to aim for quick and efficient cleaning. Ideal for all shop housekeeping purposes. Lightweight and easy to handle. Easy trigger action features instant spring adjustment for controlled air. Get the amount of air where you want it with no restrictions, no cut-offs! Makes for a convenient connection for overhead or underbench floor
air use.



Part Number	Inlet Port	Rated Pressure	Temperature Range	OSHA Rated
BG441-NBL	1/4"	175 PSI	120° F	No

F

Brass Nozzle
Model No. 00470 7020

General purpose nozzles are supplied as standard on 00470 0010, 00475 0010 and 07184 1000 blow guns. Conform to the requirements of the Williams Steiger Occupational Safety and Health Act of 1970, paragraph 1910.242 when fitted with blow guns pressurized at the inlet to a maximum of 100 PSIG. Conform to O.S.H.A. Directive 100-1.

Aspirator Nozzle
Model No. 00474 1000

Protect against personal injury by relieving pressure if the nozzle end is blocked. Develop exceptionally high flow rates which insure effective cleaning. Conform to the requirements of the Williams Steiger Occupational Safety and Health Act of 1970, paragraphs 1910.95 and 1910.242 when fitted with blow guns pressurized at the inlet to a maximum of 100 PSIG. Conform to O.S.H.A. Directive 100-1.

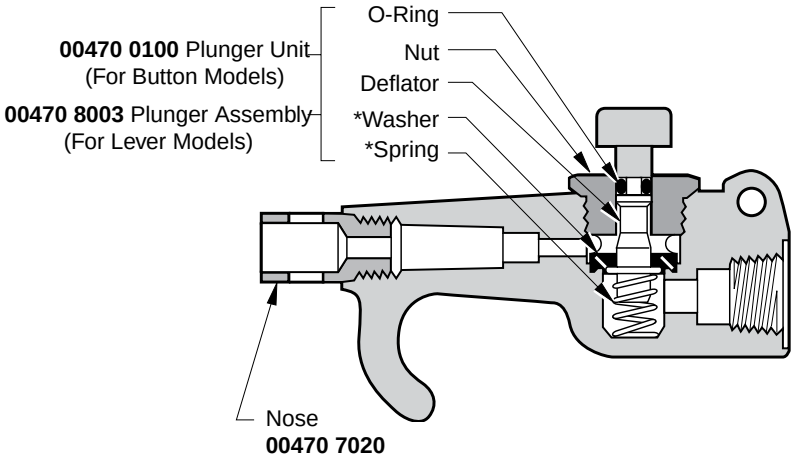
U.S. Patent No. 3,647,142

FLO-GAIN Nozzle
Model No. W1110 0900

This FLO-GAIN nozzle is the most widely used of the transvector products for industrial blow off. Compressed air attains sonic velocity through an adjustable slot and attaches to the cone shaped exterior surface of the nozzle. Induction and entrainment take place outside the nozzle. Factory slot setting is .008 inch, but is adjustable from closed to .012 inch. A micrometer dial allows adjustment without the use of shims or gauges.

Must be used with filtered air.

470 and 475 Series Blow Guns



* Contained in Service Kit No. **00470 0090**

F

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Fittings & Hose

Section G

G

Push-on Hose Fittings

Basic Features G2

Part Numbers & Dimensions G3-G5

General Purpose Hose G6-G7

Selection Guide G8-G9

Chemical Compatibility Guide (GPH) G10-G11

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Pneumatic Division
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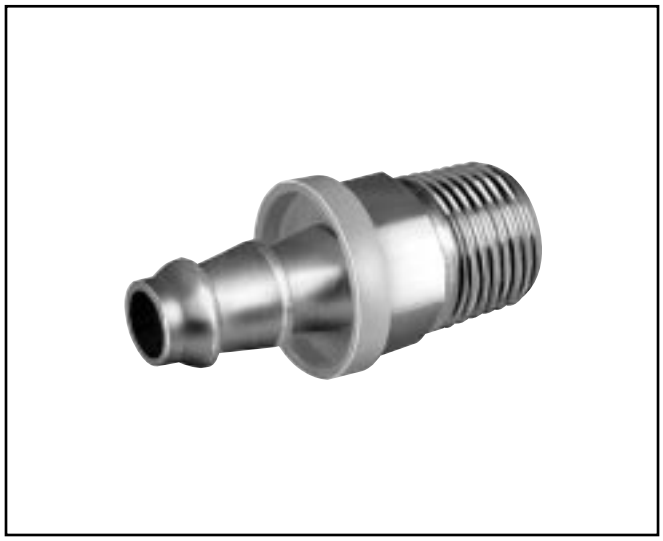
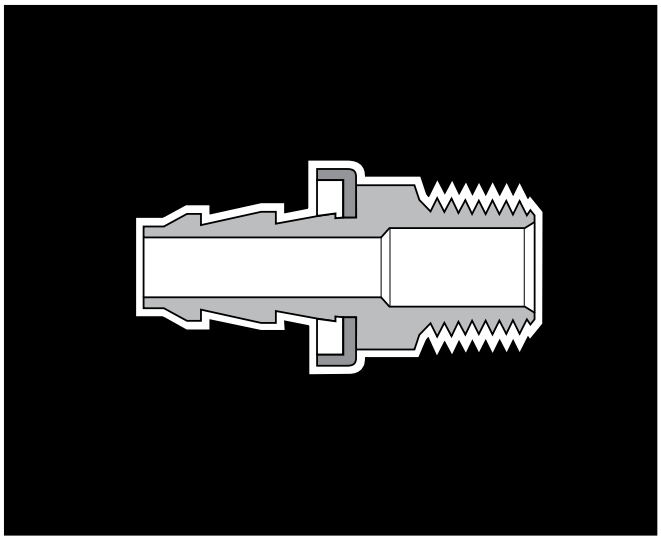




Advantages
Push-on Hose Fittings are machined from the highest quality brass or stainless steel. The barbs are specifically engineered to work in conjunction with the I.D. and braid angle of Push-on Hose, ensuring a tight connection **without clamps.**

Assembly
Push-on Hose Fittings are designed only for use with Push-on Hose. Do not use with any other style or manufacturer of hose.

Assembly Instructions:
1. Cut hose cleanly and squarely to length.
2. Lubricate hose I.D. and barbs with light oil or soapy water.
3. Push the hose onto the fitting until it bottoms against the yellow stop ring. This ensures that all of the barbs are engaged with the hose and will also help keep the end of the hose from fraying.
4. ⚠ **CAUTION: Use of clamps may damage sealing integrity of Hose and Fitting Assembly.**

Temperature Range
-40°F to 180°F (-40°C to 82°C)

Limited by media through hose assembly.

Pressure Range
Limited by hose I.D.

Nomenclature
Part numbers are constructed from symbols that identify the style, size and material of the fitting.

Example:

301 82 – 4 – 4 B

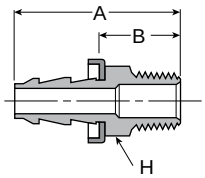
- Male Connector
- Push-on Series
- Pipe Thread Size (4/16) 1/4" Pipe
- Hose I.D. Size (4/16) 1/4" I.D.
- Brass Material (Blank Steel)

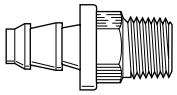
G

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

30182 Push-on Hose Barb to Male Pipe

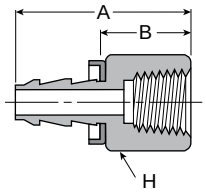
# Part No.	Thread Inch		Hose Size Inch		A Inch	A mm	H Inch	B Inch	B mm
30182-2-4B	1/8 x 27	-2	1/4	-4	1.39	35	7/16	.64	16
30182-4-4B	1/4 x 18	-4	1/4	-4	1.57	40	9/16	.82	21
30182-4-6B	1/4 x 18	-4	1/4	-4	1.78	45	9/16	.88	22
30182-6-6B	3/8 x 18	-6	3/8	-6	1.78	45	11/16	.88	22
30182-8-6B	1/2 x 14	-8	3/8	-6	2.03	52	7/8	1.13	29
30182-6-8B	3/8 x 18	-6	1/2	-8	1.93	49	11/16	.88	22
30182-8-8B	1/2 x 14	-8	1/2	-8	2.18	55	7/8	1.13	29
30182-12-8B	3/4 x 14	-12	1/2	-8	2.21	56	1-1/16	1.16	29
30182-8-10B	1/2 x 14	-8	5/8	-10	2.58	66	7/8	1.13	29
30182-12-12B	3/4 x 14	-12	3/4	-12	2.61	66	1-1/16	1.16	29

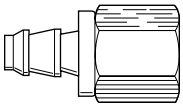




30282 Push-on Hose Barb to Male Pipe

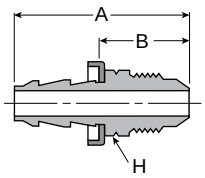
# Part No.	Thread Inch		Hose Size Inch		A Inch	A mm	H Inch	B Inch	B mm
30282-4-4B	1/4 x 18	-4	1/4	-4	1.56	40	3/4	.81	21
30282-6-6B	3/8 x 18	-6	3/8	-6	1.82	46	7/8	.92	23
30282-8-8B	1/2 x 14	-8	1/2	-8	2.16	55	1-1/16	1.11	28

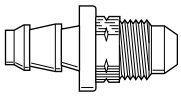




30482 Push-on Hose Barb to Male SAE 45°

# Part No.	Thread Inch			Hose Size Inch		A Inch	A mm	H Inch	B Inch	B mm
30482-4-4B	1/4	7/16 x 20	-4	1/4	-4	1.51	38	7/16	0.76	19
30482-5-4B	5/16	1/2 x 20	-5	1/4	-4	1.61	41	9/16	0.86	22
30482-6-6B	3/8	5/8 x 18	-6	3/8	-6	1.84	47	5/8	0.94	24
30482-8-8B	1/2	3/4 x 16	-8	1/2	-8	2.15	55	3/4	1.1	28





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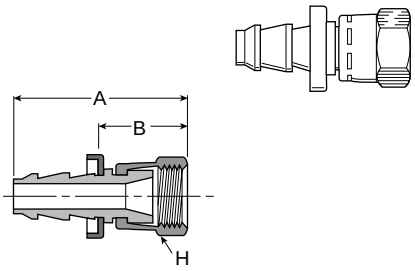
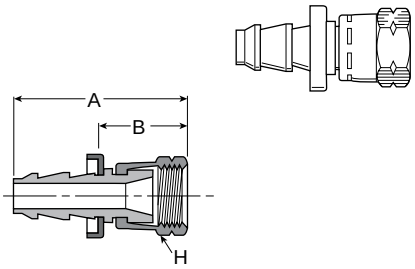
30682 Push-on Hose Barb to Female SAE JIC 37° Swivel

# Part No.	Thread Inch			Hose Size Inch		A Inch	A mm	H Inch	B Inch	B mm
30682-4-4B	1/4	7/16 x 20	-4	1/4	-4	1.52	39	9/16	0.77	20
30682-5-4B	5/16	1/2 x 12	-5	1/4	-4	1.58	40	5/8	0.83	21
30682-6-6B	3/8	9/16 x 18	-6	1/4	-4	1.61	41	11-16	0.86	22
30682-8-6B	1/2	3/4 x 16	-8	3/8	-6	1.87	47	7/8	0.97	25
30682-8-8B	1/2	3/4 x 16	-8	1/2	-8	2.02	51	7/8	0.97	25
30682-10-8B	5/8	7/8 x 14	-10	1/2	-8	2.14	54	1	1.09	28
30682-10-10B	5/8	7/8 x 14	-10	5/8	-10	2.54	65	1	1.09	28
30682-12-12B	3/4	1-1/16 x 12	-12	3/4	-12	2.65	67	1-1/4	1.2	30



30882 Push-on Hose Barb to Female SAE 45° Swivel

# Part No.	Thread Inch			Hose Size Inch		A Inch	A mm	H Inch	B Inch	B mm
30882-4-4B	1/4	7/16 x 20	-4	1/4	-4	1.52	39	9/16	0.76	19
30882-5-4B	5/16	1/2 x 20	-5	1/4	-4	1.58	40	5/8	0.83	21
30882-6-6B	3/8	5/8 x 18	-6	3/8	-6	1.81	46	3/4	0.91	23
30882-8-6B	1/2	3/4 x 16	-8	3/8	-6	1.87	47	7/8	0.97	25
30882-8-8B	1/2	3/4 x 16	-8	1/2	-8	2.02	51	7/8	0.97	25
30882-10-8B	5/8	7/8 x 14	-10	1/2	-8	2.14	54	1	1.09	28
30882-10-10B	5/8	7/8 x 14	-10	5/8	-10	2.54	65	1	1.09	28
30882-12-12B	3/4	1-1/16 x 14	-12	3/4	-12	2.65	67	1-1/4	1.19	30



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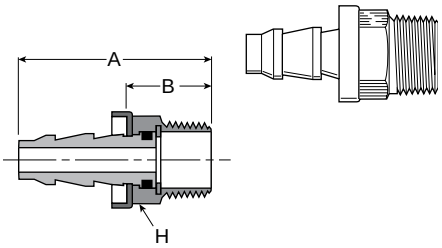
31382 Push-on Hose Barb to Male Pipe Swivel

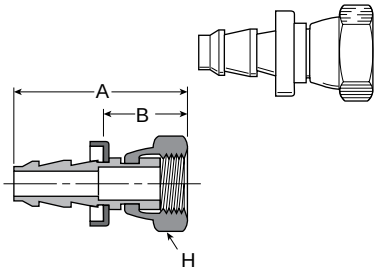
# Part No.	Thread Inch		Hose Size Inch		A Inch	A mm	H Inch	B Inch	B mm
31382-4-4	1/4 x 18	-4	1/4	-4	1.6	41	9/16	.85	22
31382-6-6	3/8 x 18	-6	3/8	-6	1.79	45	11/16	.89	23
31382-8-8*	1/2 x 14	-8	1/2	-8	2.2	56	7/8	1.15	29

* Steel



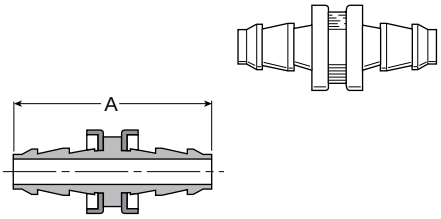
37G82 Push-on Hose Barb to Female Pipe (NPSM) Swivel with Gasket

# Part No.	Gasket	Thread Inch		Hose Size Inch		A Inch	A mm	H Inch	B Inch	B mm
37G82-4-4	07G-4	1/4- 18	-4	1/4	-4	1.55	39	11/16	0.80	20
37G82-4-6	07G-4	1/4- 18	-4	3/8	-6	1.7	43	11/16	0.80	20
37G82-6-6	07G-6	3/8- 18	-6	3/8	-6	1.75	44	7/8	0.85	22
37G82-8-8	07G-8	1/2- 14	-8	1/2	-8	2.07	53	1	1.02	26
37G82-8-10	07G-8	1/2- 14	-8	5/8	-10	2.47	63	1	1.02	26
37G82-12-12	07G-12	3/4- 14	-12	3/4	-12	2.54	65	1-1/4	1.09	28



38282 Push-on Hose Barb Union

# Part No.	Hose Size Inch		A Inch	A mm
38282-4-4B	1/4	-4	1.80	46
38282-6-6B	3/8	-6	2.15	55
38282-8-8B	1/2	-8	2.51	64



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Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Construction

Inner tube of oil resistant Nitrile based synthetic rubber, a single fiber braid or a two spiral fiber reinforcement and an oil and weather resistant, Neoprene or "PKR" synthetic rubber MSHA accepted, cover. The hose cover is furnished in **gray** as standard.

Application and Temperature Range

Widely used for shop air systems and general industrial, maintenance and automotive applications. Low pressure service hose for use with: Petroleum based hydraulic fluids and lubricating oils, and antifreeze solutions within a temperature range of -40°F to +212°F (-40°C to +100°C). Water, water / oil emulsion, and water / glycol hydraulic fluids up to +185°F (+85°C). Air up to +158°F (+70°C).

Water Service

Water, water/oil emulsion, and water/glycol hydraulic fluids up to +185°F (+85°C). Air up to +158°F (+70°C).

Fitting Recommendations

Use only with Push-on Hose Fittings and Quick Couplers with Push-lock Hose Barb.

Note: Push-Lok hose is recommended for vacuum applications but not for cooling lines in air conditioners and heat pumps, nor for hydraulic applications where extreme pulsations are encountered. Push-Lok is not recommended for any fuel.

Nomenclature

Part numbers are constructed from symbols that identify the style and size of the hose. Numbers identify the hose I.D. in 1/16's of an inch.

Example:

801 – 4 – GRA – *

801 Series
Size 1/4" I.D. (4/16)
Color
Length

G

Push-on Hose 801

#	Hose I.D.		Hose O.D.		Working Pressure		Burst Pressure		Minimum Bend Radius		Weight		Vacuum Rating	
Part No.	Inch	mm	Inch	mm	PSI	MPa	PSI	MPa	Inch	mm	lbs/ft	kg/m	Inches of Hg	kPa
801-4	1/4	6,3	0.50	12,7	250	1,7	1000	6,8	2-1/2	65	0.09	0,13	28	95
801-6	3/8	10	0.63	15,9	250	1,7	1000	6,8	3	75	0.11	0,16	28	95
801-8	1/2	12,5	0.78	19,8	250	1,7	1000	6,8	5	125	0.18	0,27	28	95
801-10	5/8	16	0.91	23,0	250	1,7	1000	6,8	6	150	0.19	0,28	15	51
801-12	3/4	19	1.03	26,2	250	1,7	1000	6,8	7	180	0.24	0,36	15	51
801-16	1	25	1.28	32,6	175	1,2	700	4,8	10	250	0.37	0,55	15	51

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Synthetic Rubber Hose Reel (RL) or Box (BX) Footage

Hose Type	I.D.	Approx. Reel Size (Feet)	Maximum Number of Lengths on Reel	Minimum Feet of Hose in Each Length	Hose Box (BX) Footage (Feet)
Push-on 801-4	1/4"	500 ± 50	4	50	50
Push-on 801-6	3/8"	370 ± 37	4	50	50
Push-on 801-8	1/2"	240 ± 24	3	50	50
Push-on 801-10	5/8"	250 ± 25	3	50	50
Push-on 801-12	3/4"	200 ± 20	3	50	50
Push-on 801-16	1"	150 ± 15	3	50	50

⚠ **DANGER:** Failure or improper selection or improper use of hose, fittings, or related accessories can cause death, personal injury and property damage.

Possible consequences of failure or improper selection or improper use of hose, fittings or related accessories include but are not limited to:

- Fittings thrown off at high speed.
- High velocity fluid discharge.
- Explosion or burning of the conveyed fluid.
- Electrocution from high voltage electric power lines or other sources of electricity.
- Contact with suddenly moving or falling objects that are to be held in position or moved by the conveyed fluid.
- Dangerously whipping hose.
- Contact with conveyed fluids that may be hot, cold, toxic or otherwise injurious.
- Sparking or explosion caused by static electricity buildup.
- Sparking or explosion while paint or flammable liquid spraying.

Before selecting or using any hose or fittings or related accessories, it is important that you read and follow the instructions in the Guide below.

1.0 GENERAL INSTRUCTIONS

1.1 Scope: This guide provides instructions for selecting and using (including assembling, installing, and maintaining) hose (including all rubber and/or plastic products commonly called “hose” or “tubing”), fittings (including all products commonly called “fittings” or “couplings” for attachment to hose), and related accessories (including crimping and swaging machines and tooling). This guide is a supplement to and is to be used with, the specific publications for the specific hose, fittings and related accessories that are being considered for use.

1.2 Fail-Safe: Hose and hose assemblies can and do fall without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of the hose or hose assembly will not endanger persons or property.

1.3 Distribution: Provide a copy of this guide to each person that is responsible for selecting or using hose and fitting products. Do not select or use hose and fittings without thoroughly reading and understanding this guide as well as the specific publications for the products considered or selected.

1.4 User Responsibility: Due to the wide variety of operating conditions and uses for hose and fittings, the manufacturer and its distributors do not represent or warrant that any particular hose or fitting is suitable for any specific and use system. This guide does not analyze all technical parameters that must be considered in selecting a product. The user, through their own analysis and testing, are solely responsible for:

- Making the final selection of the hose and fitting.
- Assuring that the user’s requirements are met and that the use presents no health or safety hazards.
- Providing all appropriate health and safety warnings on the equipment on which the hose and fittings are used.

1.5 Additional Questions: Consult the supplier if you have any additional questions or require additional information.

2.0 HOSE AND FITTING SELECTION INSTRUCTIONS

2.1 Electrical Conductivity: Certain applications require that a hose be nonconductive to prevent electrical current flow. Other applications require the hose to be sufficiently conductive to drain off static electricity. Extreme care must be exercised when selecting hose and fittings for these or any other applications in which electrical conductivity or nonconductivity is a factor.

For applications that require hose to be electrically nonconductive, including but not limited to applications near high voltage electric lines, only special nonconductive hose can be used. The manufacturer of the equipment in which the nonconductive hose is to be used must be consulted to be certain that the hose and fittings that are selected are proper for the application. Do not use any hose or fitting for any such application requiring nonconductive hose, including but not limited to applications near high voltage electric lines, unless (I) the application is expressly approved in the technical publication for the product, (II) the hose is both orange color and marked “nonconductive”, and (III) the manufacturer of the equipment on which the hose is to be used specifically approves the particular hose and fitting for such use.

The manufacturer does not supply any hose or fittings for conveying paint in airless paint spraying or similar applications, and hose and fittings must not be so used. A special hose and fitting assembly is required for this application, to avoid static electricity buildup. If the proper hose and fitting assembly is not used for this application, static electricity can build up and cause a spark that may result in an explosion and/or fire.

The electrical conductivity or nonconductivity of hose and fittings is dependent upon many factors and may be susceptible to change. These factors include but are not limited to the various materials used to make the hose and the fittings, manufacturing methods (including moisture control), how the fittings contact the hose, age and amount of deterioration or damage or other changes, moisture content of the hose at any particular time, and other factors.

2.2 Pressure: Hose selection must be made so that the published maximum recommended working pressure of the hose is equal to or greater than the maximum system pressure. Surge pressures in the system higher than the published maximum recommended working pressure will cause failure or shorten hose life. Do not confuse burst pressure or other pressure values with working pressure and do not use burst pressure or other pressure values for this purpose.

2.3 Suction: Hoses used for suction applications must be selected to ensure that the hose will withstand the vacuum and pressure of the system. Improperly selected hose may collapse in suction application.

2.4 Temperature: Be certain that fluid and ambient temperatures, both steady and transient, do not exceed the limitations of the hose. Care must be taken when routing hose near hot objects such as manifolds.

2.5 Fluid Compatibility: Hose selection must assure compatibility of the hose tube, cover, reinforcement, and fittings with the fluid media used. See the fluid compatibility chart in the publication for the product being considered or used.

2.6 Permeation: Permeation (that is, see page through the hose) will occur from inside the hose to outside when hose is used with gases, liquid and gas fuels, and refrigerants (including but not limited to such materials as helium, fuel, oil, natural gas, or freon). This permeation may result in high concentrations of vapors which are potentially flammable, explosive, or toxic, and in loss of fluid. Dangerous explosions, fires, and other hazards can result when using the wrong hose for such applications. The system designer must take into account the fact that this permeation will take place and must not use hose if this permeation could be hazardous. The system designer must take into account all legal, government, insurance, or any other special regulations which govern the use of fuels and refrigerants. Never use a hose even though the fluid compatibility is acceptable without considering the potential hazardous effects that can result from permeation through the hose assembly.

Permeation of moisture from outside the hose to inside the hose will also occur in hose assemblies, regardless of internal pressure. If this moisture permeation would have detrimental effects (particularly but not limited to refrigeration and air conditioning systems), incorporation of sufficient drying capacity in the system or other appropriate system safeguards should be selected and used.

2.7 Size: Transmission of power by means of pressurized fluid varies with pressure and rate of flow. The size of the components must be adequate to keep pressure losses to a minimum and avoid damage due to heat generation or excessive fluid velocity.

2.8 Routing: Attention must be given to optimum routing to minimize inherent problems (kinking or flow restriction due to hose collapse). Freon® is a registered trademark of the E.I. DuPont De Nemours Co., Inc.

2.9 Environment: Care must be taken to ensure that the hose and fittings are either compatible with or protected from the environment (that is, surrounding conditions) to which they are exposed. Environmental conditions include but are not limited too ultraviolet radiation, sunlight, heat, ozone, moisture, water, salt water, chemicals, and air pollutants that can cause degradation and premature failure.

2.10 Mechanical Loads: External forces can significantly reduce hose life or cause failure. Mechanical loads which must be considered include excessive flexing, twist, kinking, tensile or side loads, bend radius, and vibration. Use of swivel type fittings or adapters may be required to ensure no twist is put into the hose. Applications must be tested prior to hose selection.

2.11 Physical Damage: Care must be taken to protect hose from wear, snagging and cutting, which can cause premature hose failure.

2.13 Length: When establishing a proper hose length, motion absorption, hose length changes due to pressure, and hose and machine tolerances must be considered.

2.14 Specifications and Standards: When selecting hose and fittings, government, industry, and manufacturer specifications and recommendations must be reviewed and followed as applicable.

2.15 Hose Cleanliness: Hose components may vary in cleanliness levels. Care must be taken to ensure that the assembly selected has an adequate level of cleanliness for the application.

2.16 Fire Resistant Fluids: Some fire resistant fluids require the same hose as petroleum oil. Some use a special hose, while a few fluids will not work with any hose at all. See instructions 2.5 and 1.5. The wrong hose may fail after a very short service. In addition, all liquids may burn fiercely under certain conditions, and leakage may be hazardous.

2.17 Radiant Heat: Hose can be heated to destruction without contact, by such nearby items as hot manifolds or molten metal. The same heat source may then initiate a fire. This can occur despite the presence of cool air around the hose.

2.18 Welding and Brazing: Heating of plated parts, including hose fittings and adapters, above 450°F (232°C) such as during welding, brazing, or soldering may emit deadly gases.

2.19 Radiation: Radiation affects all materials used in hose assemblies. Since the long term effects may be unknown, do not expose hose assemblies to radiation.

3.0 HOSE AND FITTING ASSEMBLY AND INSTALLATION INSTRUCTIONS

3.1 Pre-Installatlon Inspection: Prior to installation, a careful examination of the hose must be performed. All components must be checked for correct style, size, catalog number, and length. In addition, the hose must be examined for cleanliness, obstructions, blisters, cover looseness, or any other viable detects.

3.2 Hose and Fitting Assembly: Do not assemble fittings onto a hose that is not specifically listed by the manufacturer for that fitting unless authorized in writing by the chief engineer. Do not assemble one manufacturer's fitting on another manufacturer's hose.

The published instructions must be followed for assembling fittings on the hose. These instructions are provided in the fitting catalog for the specific fitting being used.

3.3 Related Accessories: Do not crimp or swage any hose or fitting with anything but the proper listed swage or crimp machine, and dies, and in accordance with published instructions. Do not crimp or swage one manufacturer's hose fitting with another's crimp or swage die unless authorized in writing by their chief engineer.

3.4 Parts: Do not use any hose fitting part (including but not limited to socket, shell, nipple, or insert) except with the correct mating parts, in accordance with instructions, unless authorized in writing by the chief engineer of the appropriate manufacturer.

3.5 Reusable/Permanent: Do not reuse any reusable hose product that has blown or pulled off a hose. Do not reuse a permanent (that is, crimped or swaged) hose fitting or any part thereof.

3.6 Minimum Bend Radius: Installation of a hose at less than the minimum listed bend radius may significantly reduce the hose life. Particular attention must be given to preclude sharp bending at the hose/fitting juncture.

3.7 Twist Angle and Orientation: Hose installations must be such that relative motion of machine components does not produce twisting.

3.8 Securement: In many applications, it may be necessary to restrain, protect, or guide the hose to protect it from damage by unnecessary flexing, pressure surges, and contact with other mechanical components. Care must be taken to ensure such restraints do not introduce additional stress or wear points.

3.9 Proper Connection of Ports: Proper physical installation of the hose requires a correctly installed port connection while ensuring that no twist or torque is transferred to the hose.

3.10 External Damage: Proper installation is not complete without ensuring that tensile loads, side loads, kinking, flattening, potential abrasion, thread damage, or damage to sealing surfaces are corrected or eliminated. See instruction 2.10.

3.11 System Checkout: All air entrapment in hydraulic lines must be eliminated, all systems must be pressurized to the maximum system pressure and checked for proper function and freedom from leaks. Personnel must stay out of potential hazardous areas while testing and using.

4.0 HOSE AND FITTING MAINTENANCE INSTRUCTIONS

4.1 Visual Inspection Hose/Fitting: Any of the following conditions require immediate shut down and replacement of the hose assembly

- Fitting slippage on hose.
- Damaged, cut or abraded cover (any reinforcement exposed).
- Hard, stiff, heat cracked, or charred hose.
- Cracked, damaged, or badly corroded fittings.
- Leaks at fitting or in hose.
- Kinked, crushed, flattened or twisted hose.
- Blistered, soft, degraded, or loose cover.

4.2 Visual Inspection All Other: The following items must be tightened, repaired or replaced as required:

- Leaking port conditions.
- Remove excess dirt buildup.
- Clamps, guards, shields.
- System fluid level, fluid type and any air entrapment.

4.3 Functional Test: Operate the system at maximum operating pressure and check for possible malfunctions and freedom from leaks. Personnel must avoid potential hazardous areas while testing and using.

4.4 Replacement Intervals: Specific replacement intervals must be considered based on previous service life, government or industry recommendations, or when failure could result in unacceptable downtime, damage, or injury risk. See instructions 1.2.

Media	GPH
Acetaldehyde	P
Acetic Acid	G
Acetone	P
Acetylene	(2)
Air (4)	G
Alcohols (Menthanol-Ethanol) (6)	G
Ammonium Chloride	G
Ammonium Hydroxide	L
Anhydrous Ammonia (2)	P
Aniline	L
Animal Oils (6)	G
Aromatic Hydrocarbons	P
Asphalt	G
Baygon (Insecticide)	—
Beer	G
Benzene	L
Brake Fluid (DOT #3)	P
Butane (2) (4)	G
Butter (6)	G
Calcium Chloride Solutions	L
Carbon Dioxide (4)	G
Carbon Monoxide (4)	G
Carbon Tetrachloride	L
Castor Oil	G
Chlorinated Hydrocarbon Base Fluids	P
Chlorinated Petroleum Oil	—
Chlorinated Solvents	L
Chlorine Gas, Dry	G
Chlordane (Insecticide)	—
Chloroform	P
Chromic Acid	G
Citric Acid Solutions	G
Crude Petroleum Oil	G
Cyclohexane (2)	—
Cygon (Insecticide)	—
Diazinon (Insecticide)	—
Diesel Fuel (2)	L
Diester Oils	—
Enamels	L
Ethanol (6)	L
Ethers	L
Ethylene Glycol (to 150°F)	G
Ethylene Oxide	—
Fatty Acid	G
Formaldehyde	G
Formic Acid	G
Freon 12 (5)	G
Freon 22 (5)	G
Fruit Juices (6)	G
Fuel Oil (2)	L

Media	GPH
Gas (Oil) (2)	G
Gas (Natural) (4)	(2)
Gasoline (Aromatic and Non-Aromatic) (2)	L
Glue	(3)
Glycerine	G
Glycol to 150°F	G
Greases	G
Heptachlor (Insecticide)	—
Hexane (2)	L
Houghto Safe—600 Series	
(Hydraulic Fluid/Water Glycol)	G
Houghto Safe—1000 Series	
(Phosphate Ester Base)	G
Hydraulic Fluid—Petroleum Base	G
Hydraulic Fluid—Phosphate Ester Base	G
Hydraulic Fluid—Water Glycol Base	G
Hydraulic Oil	L
Hydrochloric Acid	—
Hydrofluoric Acid	L
Hydrogen Gas (2) (4)	G
Hydrolube	
(Hydraulic Fluid/Water Glycol Base)	G
IRUS 902	
(Hydraulic Fluid/Water-Oil Emulsion)	G
Isocyanates	—
Isooctane (2)	L
Isopropyl Alcohol	—
Kerosene (2)	L
Ketones	P
Lacquer Solvents	P
Lactic Acid	G
Lime	G
Lindol	
(Hydraulic Fluid/Phosphate Esters)	—
Linseed Oil	G
LP-Gas	(2)
Lubricating Oils (Diester Base)	—
Lubricating Oils (Petroleum Base)	G
Malathion (Insecticide)	—
Magnesium Hydroxide	G
Magnesium Salts	G
Mercury	G
Meropa Oil (Sulphur Base)	—
Methane	(2)
Methanol	P
Methoxychlor (Insecticide)	—
Methyl Alcohol	P
Methylene Chloride	L
Methyl Ethyl Keytone (MEK)	P
Methyl Ethyl Keytone Peroxide (MEKP)	—

Ratings Code (1)

G — Good to excellent. Little or no swelling, tensile or surface changes. Preferred choice.

L — Marginal or conditional. Noticeable effects but not necessarily indicating lack of serviceability. Further testing suggested for specific application. Very long term effects such as stiffening or potential for crazing should be evaluated.

P — Poor or unsatisfactory. Not recommended without extensive and realistic testing.

— — Not tested.

NOTE: For Footnotes (1), (2), (3), (4), (5), (6) & (7), See Page J12.

Media	GPH
Methyl Isobutyl Keytone (MIBK)	P
Milk (6)	G
Mineral Oil	G
Mineral Spirits	P
Motor Oils	G
Naphtha	P
Natural Gas (4)	(2)
Nitric Acid	G
Nitrobenzene	P
Nitrogen Gas (4)(5)	G
Oil	G
Oil of Turpentine	G
Oleic Acid	L
OS 45 Hydraulic Fluid (Silicate Ester Base)	—
Oxygen Gas (4) (5) (6)	G
Ozone	G
Paint Solvents (Oil Base) (7)	P
Paints (Oil Base) (7)	P
Pentane (2)	L
Perchloric Acid	L
Perchlorethylene	L
Petroleum Ether	P
Petroleum Oils	G
Phenols	L
Phosphate Esters (Above 150°F)	P
Phosphate Esters (to 150°F)	P
Polyol Esters	P
Potassium Hydroxide, 50%	L
Propane (4) (5)	(2)
Propylene Glycol	L
Pydraul F-9, 150,160 (to 135°)	P
Pydraul 312 C, 625 (to 135°F)	P
Quintolubric 822 Fluid	—
Salt Water	(3)
Sevin (Insecticide in Water)	—
Silicone Grease	—

Media	GPH
Silicone Oil	—
Skydrol 500, 7000	P
Soap Solutions	G
Soda Water (6)	G
Sodium Borate	G
Sodium Carbonate	(3)
Sodium Chloride Solutions	G
Sodium Hydroxide, 50%	L
Sodium Hypochlorite	L
Steam	P
Stoddard Solvent	L
Straight Synthetic Oils (Phosphate Ester and Phosphate Ester Base)	P
Chlorinated Hydrocarbon Base	—
Sulphur	G
Sulphur Hexafluoride Gas (4) (5)	—
Sulphuric Acid	P
Toluene	P
Toluol	P
Transmission Fluid	—
Trichloroethylene	L
Trisodium Phosphate Solutions	G
Turpentine	G
Ucon (Hydraulic Fluid — Water Glycol Base)	G
Varnish	P
Vinegar (6)	G
Water (to 135°F) (6)	G
Water (Above 135°F) (6)	L
Water Glycols (to 135°F)	G
Water Glycols (Above 135°F)	G
Water in Oil Emulsions (to 135°F)	G
Water in Oil Emulsions (Above 135°F)	L
Whiskey (6)	G
Wood Oil	G
Xylene	P
Zinc Chloride	G

G

Ratings Code (1)

G — Good to excellent. Little or no swelling, tensile or surface changes. Preferred choice.
L — Marginal or conditional. Noticeable effects but not necessarily indicating lack of serviceability. Further testing suggested for specific application. Very long term effects such as stiffening or potential for crazing should be evaluated.
P — Poor or unsatisfactory. Not recommended without extensive and realistic testing.
— — Not tested.

(1) The Chemical Compatibility Guides are simplified rating tabulations based on immersion tests at 75°F. Higher temperatures tend to reduce ratings. **Since final selection depends on pressure, media and ambient temperature and other factors not known to Parker Hannifin Corporation, no performance guarantee is expressed or implied.** Ratings do not imply compliance with specialized codes such as FDA, NSF, AGA or UL and do not cover possible fluid discoloration, taste or odor effects. For conveying foodstuffs use FDA sanctioned materials, and for potable water use NSF approved materials. For chemicals not listed, or for advice on particular applications, please consult the supplier.

(2) Hose applications for these fluids must take into account legal and insurance regulations. This does not imply AGA or UL compliance.

(3) Satisfactory at some concentrations and temperatures, unsatisfactory in others.

(4) For high pressure gases, the cover should be pinpricked and the pressure must not be released quickly. Chain or restrain the hose to prevent personal injury in the event of damage or failure.

(5) Chemical compatibility **does not** imply low permeation rates. Consult the supplier for a recommendation for your specific requirements.

(6) Does not imply NSF or FDA compliance.

(7) Chemical compatibility does not imply acceptability for use in **airless paintspray** applications. These applications require a special **conductive** hose.

Notes

G

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Fittings & Tubing

Section H

Prestomatic Fittings.....H2-H10
Poly-Tite Fittings.....H11-H19
Prestolok.....H20-H42
Dubl-Barb® H43-H47
Hose Barb H48-H51
Global Connectors.....H52-H59
TrueSeal™.....H60-H70
Pipe Fittings.....H71-H77
Brass Metric Adapters.....H78-H82
FS Hose & Fittings H83-H86
Polyethylene Tubing.....H87-H88
Nylon Tubing.....H89-H90
Polyurethane Tubing H91
Burst Pressure / Temperature Charts.....H92-H93
Chemical Compatibility Guide
Brass.....H94-H95
Thermoplastic H96-H97
Tubing H98-H99
Approvals..... H100
Technical Information.....H101-H102

H

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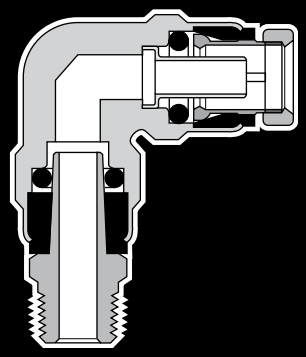
Pneumatic Division
Richland, Michigan



Prestomatic Air Brake Push-In Fittings

Advantages

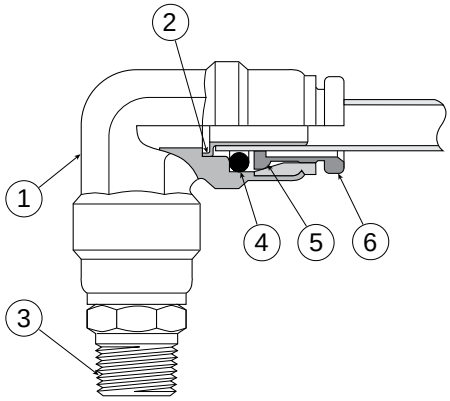
Patented design of sizes 5/32" and above meet SAE J2494 and D.O.T. FMVSS 571.106 air brake performance specifications.. No special tools are needed to assemble. Just bottom the tubing in the fitting body for a positive seal. Stainless steel tube support in sizes 1/4” and above assures maximum flow and performance requirements of SAE J1131. 1/8” Prestomatic† is designed for use in pressure protected air accessory lines that are isolated from the air brake system.

Application

Use with Parker Parflex SAE J844 type A & B nylon tubing. Designed for all D.O.T. truck and trailer applications. Consult the factory with any questions regarding special product applications. Prior to use, all applications should be carefully tested through the range of conditions which may be encountered.

Features

1. All brass body.
2. Stainless steel tube support assures maximum flow and performance characteristics.
3. Elbows and tees are available in swivel or rigid dryseal pipe threads. Swivels are designed for alignment purposes only.
4. Lubricated O-Ring Seal (Buna N) insures a quick, easy and positive seal.
5. Innovative Collet design insures positive grip on tubing.
6. Release Button offers quick and easy disconnections.



Technical Data

- Working pressure from vacuum to 250 PSI.
- Working temperature from -40° F to +200°F
  Note: See tubing manufacturer’s recommendations for pressure and temperature limitations.
- Buna N (Nitrile) O-Rings.

Nomenclature

Part numbers are constructed from symbols that identify the style and size of the fitting. The first series of numbers and letters identify the style and type of fitting. The Prestomatic series 1/4” and above has a stainless steel tube support and is designated with a “PMT” suffix. The Prestomatic series in sizes 1/8”, 5/32”, and 3/16” does not have a tube support and is designated with a “PM” suffix.

Example	**68**	**PMT**	**6**	**4**
Male Connector				
Air Brake Push-in Fitting				
3/8” (6/16) Tube Size				
1/4” (4/16) Pipe Thread				

Special Fittings

Fitting configurations and/or sizes other than those shown in the catalog can be furnished. It is suggested that a print or sketch be submitted with the inquiry. Price and delivery for non-stock items furnished on request for specified quantities.

† U.S. Patent No. 5,683,120

Assembly Instructions

1. Cut tubing squarely–maximum of 15° angle allowable.
- Use of Parker tube cutter PTC-001 is recommended.

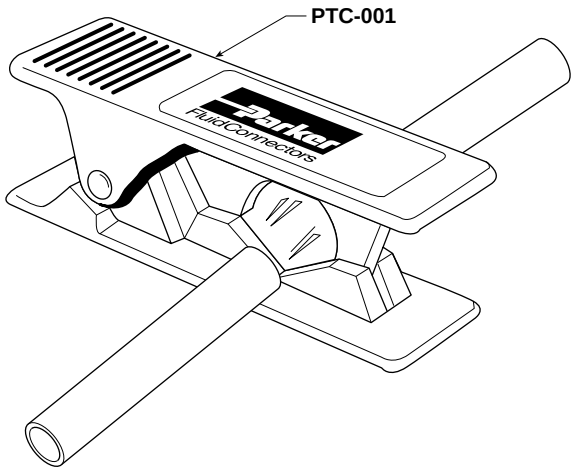
2. Check that port or mating part is clean and free of debris.

3. Insert tubing into fitting until it bottoms.
- Push twice to verify that tubing is inserted past collet and O-Ring.

4. Pull on tubing to verify it is fully inserted.

5. To disassemble, simply press release button, hold against body, and pull tubing out of fitting.

Note: In order to pass hot pull requirements of SAE J1131 a stainless steel tube support must be present in the end of the fitting before final fitting assembly.

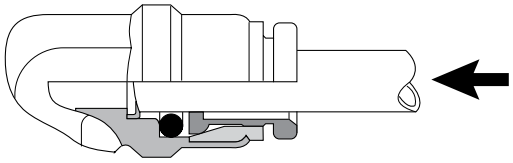


Tubing Nomenclature

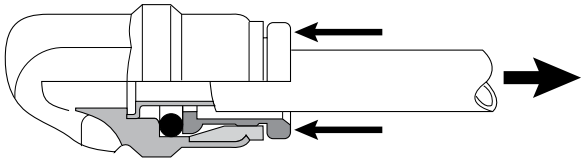
*PFT – 4A – GRN – 1000

Hose or Tubing Size	Color	Length (Feet)
4A	GRN	
6B	BLU	
8B	BLK	
10B	YEL	
	ORG	
	RED	
	Etc.	

** Order from Parker Parflex Division*



Insert Tubing until it Bottoms



Depress Button to remove Tubing

H

† U.S. Patent No. 5,683,120

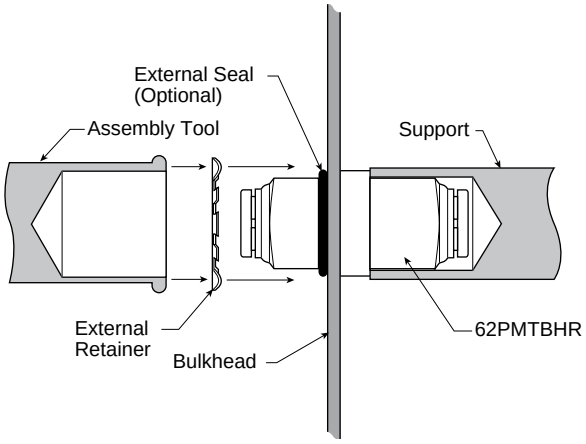
Prestomatic† Retaining Ring Bulkhead Unions

Prestomatic† retaining ring bulkhead unions feature a unique design that provides the user with an economical method to install and assemble a union connection through a bulkhead.

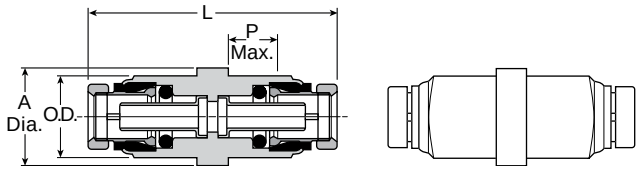
The retaining ring bulkhead unions feature a smaller envelope size than standard bulkhead union connectors and do not require a wrench to mount or assemble in cramped areas.

The external seal feature provides a moisture barrier and can also prevent external contamination from entering into an enclosed area.

To install, simply support the bulkhead union from behind and apply the external seal. Then push the external retainer against the external seal with an assembly tool and you have a reliable bulkhead connection in a confined area.

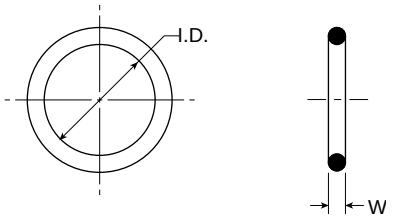


62PMTBHR Retaining Ring Bulkhead



Part No.	Tube Size	O.D.	Rec. Hole Size	P Max.	L	A Dia.
62PMTBHR-4	1/4	0.500	0.512	0.26	1.53	0.625
62PMTBHR-6	3/8	0.750	0.762	0.36	1.92	0.875
62PMTBHR-8	1/2	0.875	0.887	0.43	2.15	1.000
62PMTBHR-10	5/8	1.000	1.012	0.62	2.54	1.250

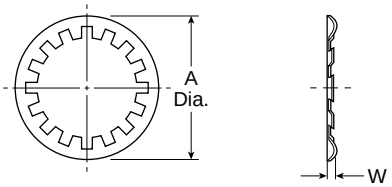
ES* External Seal



Part No.	Tube Size	Bulkhead Union O.D.	A Dia.	W
ES-50	1/4	0.500	0.489	0.07
ES-75	3/8	0.750	0.739	0.07
ES-87	1/2	0.875	0.864	0.07

*Material is Nitrite (Buna N), 70 Durometer

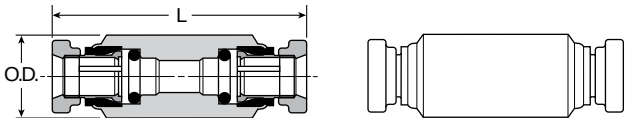
ERHD* External Retainer



Part No.	Tube Size	Bulkhead Union O.D.	A Dia.	W
ERHD-50	1/4	0.500	0.83	0.05
ERHD-75	3/8	0.750	1.08	0.05
ERHD-87	1/2	0.875	1.20	0.05
ERHD-100	5/8	1.000	1.33	0.05

*Material Carbon Spring Steel

62PM Union

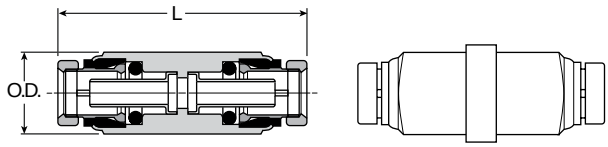


Part No.	Tube Size	L	O.D.
62PM-2	1/8	1.60	0.406
62PM-5/32	5/32	1.60	0.406
62PM-3	3/16	1.35	0.440

*Material is Nitrite (Buna N), 70 Durometer

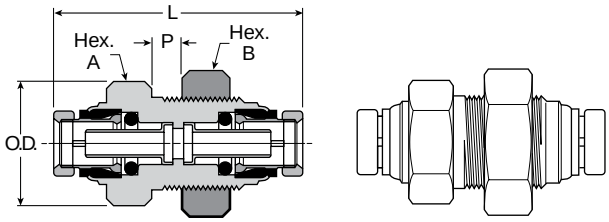
† U.S. Patent No. 5,683,120

62PMT Union



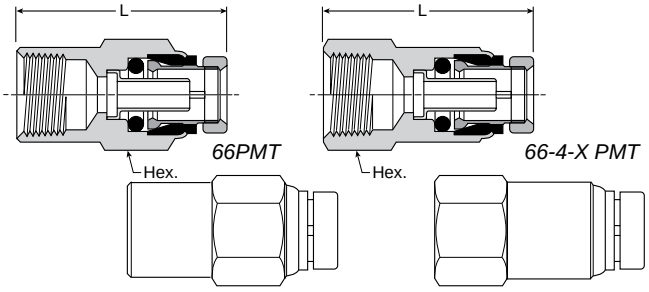
Part No.	Tube Size	L	O.D.
62PMT-4	1/4	1.48	0.50
62PMT-4-2	1/4 - 1/8	1.48	0.50
62PMT-6	3/8	1.87	0.75
62PMT-6-4	3/8 - 1/4	1.68	0.75
62PMT-8	1/2	2.03	0.88
62PMT-10	5/8	2.42	1.00

62PMTBH Bulkhead Union



Part No.	Tube Size	O.D.	L	P Max.	A Hex.	B Hex.	Bulkhead Hole Dia.
62PMTBH-4	1/4	0.56	1.69	0.25	11/16	3/4	9/16
62PMTBH-6	3/8	0.88	1.93	0.44	1-1/16	1-1/16	7/8
62PMTBH-8	1/2	1.00	2.02	0.58	1-1/4	1-1/4	1
62PMTBH-10	5/8	1.12	2.92	0.81	1-1/4	1-3/8	1-1/8

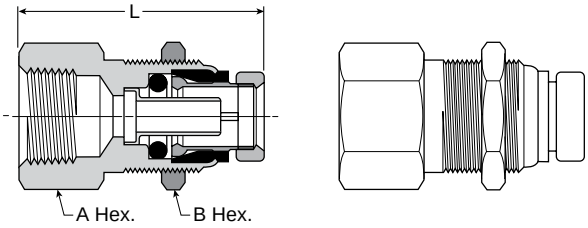
66PMT Female Connector



Part No.	Tube Size	Pipe Thread	L	Hex.
66PMT-4-2	1/4	1/8	1.22	9/16
66PMT-4-4	1/4	1/4	1.43	11/16
66PMT-6-2	3/8	1/8	1.37	3/4
66PMT-6-4	3/8	1/4	1.58	3/4
66PMT-6-6	3/8	3/8	1.62	13/16
66PMT-8-4	1/2	1/4	1.69	7/8
66PMT-8-6	1/2	3/8	1.68	7/8
66PMT-8-8	1/2	1/2	1.91	1

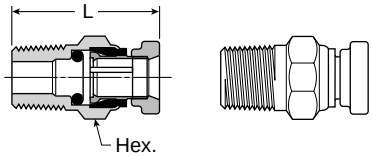
† U.S. Patent No. 5,683,120

66PMTBH Bulkhead Female Connector



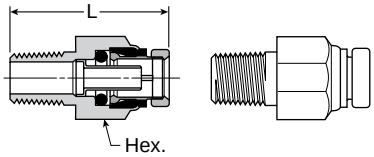
Part No.	Tube Size	Pipe Thread	L	A Hex.	B Hex.	Bulkhead Hole Dia.
66PMTBH-4-4	1/4	1/4	1.62	11/16	3/4	9/16
66PMTBH-6-6	3/8	3/8	1.87	1.06	1.06	7/8
66PMTBH-8-8	1/2	1/2	2.02	1-1/4	1-1/4	1

68PM Male Connector



Part No.	Tube Size	Pipe Thread	L	Hex.
68PM-2-1	1/8	116	0.93	3/8
68PM-2-2	1/8	1/8	0.88	7/16
68PM-5/32-1	5/32	1/16	0.95	3/8
68PM-5/32-2	5/32	1/8	0.74	7/16
68PM-5/32-4	5/32	1/4	0.99	9/16
68PM-3-1	3/16	1/16	0.95	7/16
68PM-3-2	3/16	1/8	0.92	7/16
68PM-3-4	3/16	1/4	1.10	9/16

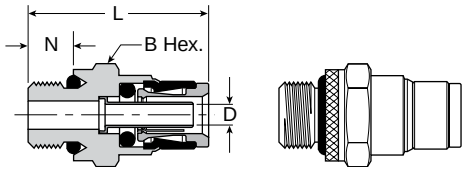
68PMT Male Connector



Part No.	Tube Size	Pipe Thread	L	Hex.
68PMT-4-2	1/4	1/8	1.06	1/2
68PMT-4-4	1/4	1/4	1.19	9/16
68PMT-4-6	1/4	3/8	1.27	3/4
68PMT-6-2	3/8	1/8	1.37	3/4
68PMT-6-4	3/8	1/4	1.43	3/4
68PMT-6-6	3/8	3/8	1.33	3/4
68PMT-6-8	3/8	1/2	1.38	7/8
68PMT-8-4	1/2	1/4	1.72	7/8
68PMT-8-6	1/2	3/8	1.52	7/8
68PMT-8-8	1/2	1/2	1.44	7/8
68PMT-10-6	5/8	3/8	1.88	1
68PMT-10-8	5/8	1/2	1.88	1
68PMT-12-8	3/4	1/2	2.03	1-3/16
68PMT-12-12	3/4	3/4	2.03	1-1/8

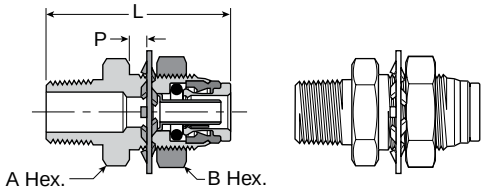
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

68PMT-X-M Male Connector to Metric Adapter



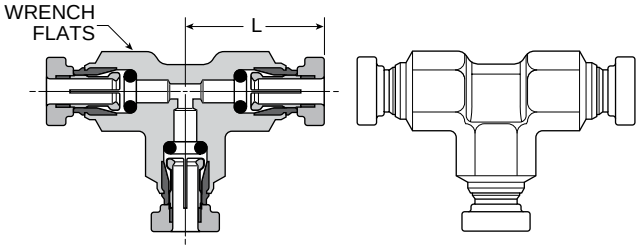
Part No.	Tube Size	Metric Thread	L	B Hex.	N
68PMT-4-M12	1/4	M12x1.5	1.19	11/16	0.29
68PMT-4-M16	1/4	M16x1.5	1.29	7/8	0.39
68PMT-6-M12	3/8	M12x1.5	1.40	3/4	0.29
68PMT-6-M16	3/8	M16x1.5	1.35	7/8	0.39
68PMT-6-M22	3/8	M22x1.5	1.23	1-1/16	0.40
68PMT-8-M12	1/2	M12x1.5	1.45	7/8	0.29
68PMT-8-M16	1/2	M16x1.5	1.52	7/8	0.39
68PMT-8-M22	1/2	M22x1.5	1.31	1-1/16	0.37
68PMT-10-M16	5/8	M16x1.5	1.78	1	0.39

68PMTBH Bulkhead Male Connector



Part No.	Tube Size	Pipe Thread	L	P Max.	A Hex.	B Hex.	Bulkhead Hole Dia.
68PMTBH-6-8	3/8	1/2	2.37	0.33	1-1/4	1-1/4	1
68PMTBH-8-8	1/2	1/2	2.38	0.33	1-1/4	1-1/4	1

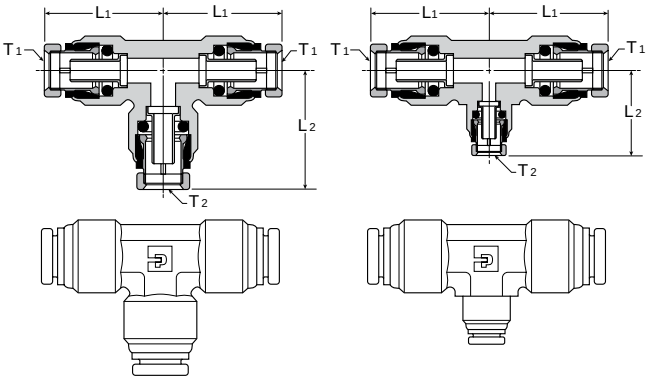
164PM Union Tee



Part No.	Tube Size	L	Wrench Flats
164PM-2	1/8	0.81	0.42
164PM-5/32	5-32	0.71	0.42

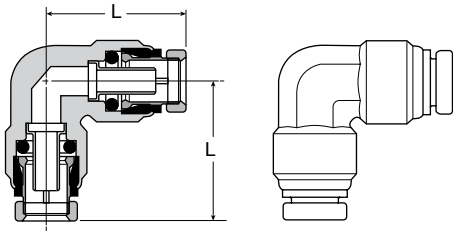
† U.S. Patent No. 5,683,120

164PMT Union Tee



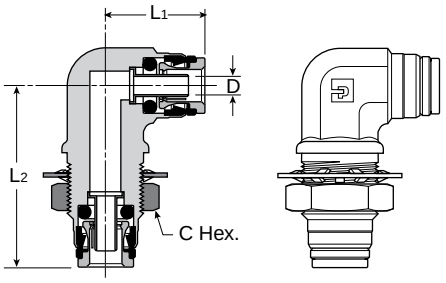
Part No.	Tube 1 Size	Tube 2 Size	L_1	L_2
164PMT-4	1/4	1/4	0.85	0.85
164PMT-6	3/8	3/8	1.21	1.21
164PMT-6-6-5/32	3/8	5/32	1.22	0.85
164PMT-6-6-4	3/8	1/4	1.21	0.93
164PMT-8	1/2	1/2	1.27	1.27
164PMT-10	5/8	5/8	1.63	1.62

165PMT Union Elbow



Part No.	Tube Size	L
165PMT-4	1/4	0.85
165PMT-6	3/8	1.11
165PMT-8	1/2	1.24
165PMT-10	5/8	1.57

165PMTBH Union Bulkhead Elbow



Part No.	Tube Size	L_1	L_2	C Hex.	Flow Dia. D	Bulkhead Hole Dia.
165PMTBH-6-8	1/2	1.29	2.45	1-1/4	0.34	1

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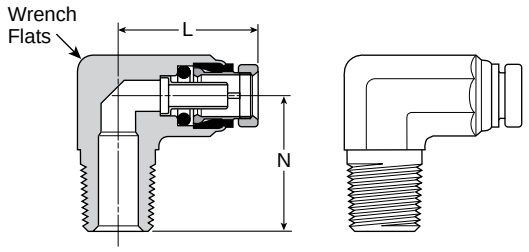
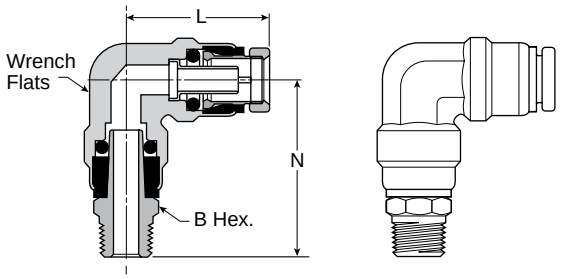
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

169PMNS Male Elbow Non-Swivel



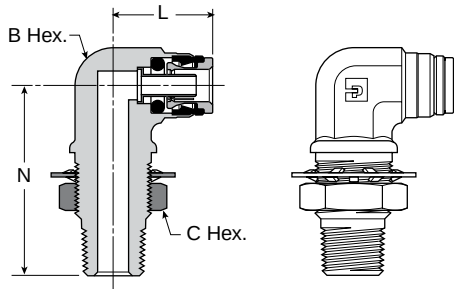
Part No.	Tube Size	Pipe Thread	L	N	Wrench Flats
169PMNS-2-2	1/8	1/8	0.86	0.68	3/8
169PMNS-5/3-2	5-32	1/8	0.88	0.68	3/8
169PMNS-3-2	3/16	1/8	0.75	0.67	3/8
169PMNS-3-4	3/16	1/4	0.74	0.93	1/2

169PMT Male Elbow Swivel 90°



Part No.	Tube Size	Pipe Thread	B Hex.	L	N	Wrench Flats
169PMT-4-2	1/4	1/8	7/16	0.84	1.21	13/32
169PMT-4-4	1/4	1/4	9/16	0.84	1.43	13/32
169PMT-4-6	1/4	3/8	11/16	0.84	1.43	13/32
169PMT-6-2	3/8	1/8	9/16	1.11	1.41	9/16
169PMT-6-4	3/8	1/4	9/16	1.11	1.58	9/16
169PMT-6-6	3/8	3/8	11/16	1.11	1.58	9/16
169PMT-6-8	3/8	1/2	7/8	1.11	1.79	9/16
169PMT-8-4	1/2	1/4	5/8	1.27	1.73	11/16
169PMT-8-6	1/2	3/8	3/4	1.27	1.81	11/16
169PMT-8-8	1/2	1/2	7/8	1.27	1.96	11/16
169PMT-10-6	5/8	3/8	3/4	1.53	2.03	7/8
169PMT-10-8	5/8	1/2	7/8	1.53	2.18	7/8

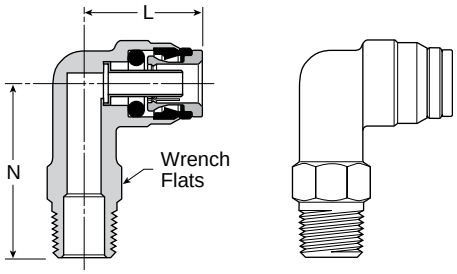
169PMTBH Male Elbow Bulkhead



Part No.	Tube Size	Pipe Thread	L	N	B Hex.	C Hex.	Bulkhead Hole Dia.
169PMTBH-6-8	3/8	1/2	1.19	2.50	1-1/4	7/8	1
169PMTBH-8-8	1/2	1/2	1.29	2.50	1-1/4	7/8	1

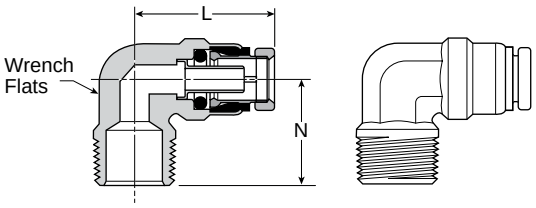
† U.S. Patent No. 5,683,120

169PMTL Male Elbow Long Non-Swivel 90°



Part No.	Tube Size	Pipe Thread	L	N	Wrench Flats
169PMTL-6-4	3/8	1/4	1.06	1.63	9/16
169PMTL-6-6	3/8	3/8	1.19	2.50	7/8
169PMTL-6-8	3/8	1/2	1.19	2.50	7/8
169PMTL-8-8	1/2	3/8	1.22	2.50	7/8
169PMTL-10-8	5/8	3/8	1.46	2.50	7/8

169PMTNS Male Elbow Non-Swivel 90°



Part No.	Tube Size	Pipe Thread	L	N	Wrench Flats
169PMTNS-4-2	1/4	1/8	0.84	0.72	1/2
169PMTNS-4-4	1/4	1/4	0.84	0.90	1/2
169PMTNS-4-6	1/4	3/8	0.84	1.06	1/2
169PMTNS-6-2	3/8	1/8	1.05	0.75	9/16
169PMTNS-6-4	3/8	1/4	1.05	0.94	9/16
169PMTNS-6-6	3/8	3/8	1.05	0.94	3/4
169PMTNS-6-8	3/8	1/2	1.12	1.26	11/16
169PMTNS-8-4	1/2	1/4	1.17	1.06	11/16
169PMTNS-8-6	1/2	3/8	1.22	1.06	11/16
169PMTNS-8-8	1/2	1/2	1.22	1.26	11/16
169PMTNS-10-6	5/8	3/8	1.46	1.11	7/8
169PMTNS-10-8	5/8	1/2	1.46	1.32	7/8
169PMTNS-12-8	3/4	1/2	1.81	1.44	1

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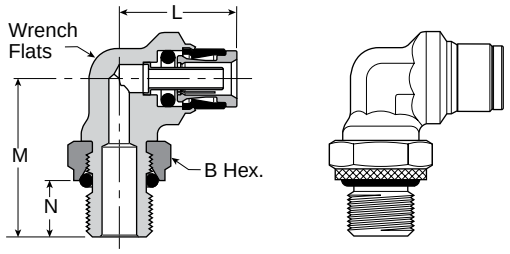
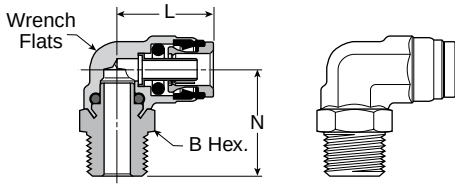
169PMTNS-X-M
Male Elbow Non-Swivel to Metric Adapter



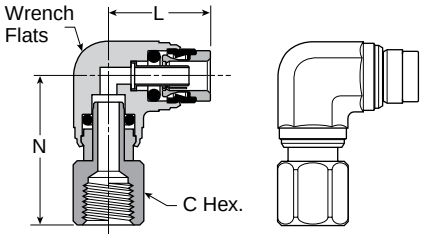
Part No.	Tube Size	Pipe Thread (mm)	L	M	N	Wrench Flats (mm)	B Hex. (mm)
169PMTNS-4-M12	1/4	M12x1.5	0.84	1.11	0.37	10	17
169PMTNS-4-M16	1/4	M16x1.5	0.96	1.27	0.41	11	24
169PMTNS-4-M22	1/4	M22x1.5	1.09	1.53	0.41	16	30
169PMTNS-6-M12	3/8	M12x1.5	1.10	1.15	0.66	16	17
169PMTNS-6-M16	3/8	M16x1.5	1.23	1.27	0.41	19	24
169PMTNS-8-M12	1/2	M12x1.5	1.21	1.31	0.37	16	17
169PMTNS-8-M16	1/2	M16x1.5	1.26	1.34	0.41	16	24
169PMTNS-8-M22	1/2	M22x1.5	1.26	1.59	0.41	19	30
169PMTNS-12-M22	3/4	M22x1.5	1.77	1.59	0.41	27	30

169PMTR Male Elbow Positional Swivel 90°



Part No.	Tube Size	Pipe Thread	B Hex.	L	N	Wrench Flats
169PMTR-4-4	1/4	1/4	9/16	0.84	1.13	1/2
169PMTR-6-6	3/8	3/8	3/4	1.12	1.19	9/16
169PMTR-10-8	5/8	1/2	7/8	1.54	1.50	7/8

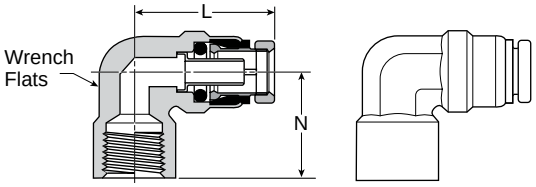
170PMT Female Elbow Swivel 90°



Part No.	Tube Size	Pipe Thread	L	N	C Hex.	Wrench Flats
170PMT-4-2	1/4	1/8-27	0.84	1.18	1/2	1/2

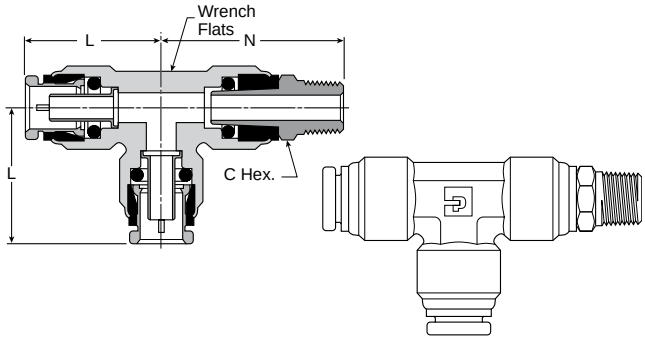
† U.S. Patent No. 5,683,120

170PMTNS Female Elbow Non-Swivel 90°



Part No.	Tube Size	Pipe Thread	L	N	Wrench Flats
170PMTNS-4-2	1/4	1/8	.84	0.56	11/16
170PMTNS-4-4	1/4	1/4	1.00	0.67	11/16
170PMTNS-6-2	3/8	1/8	1.12	0.64	9/16
170PMTNS-6-4	3/8	1/4	1.25	1.00	11/16
170PMTNS-6-6	3/8	3/8	1.25	1.00	13/16
170PMTNS-8-4	1/2	1/4	1.25	0.75	11/16
170PMTNS-8-6	1/2	3/8	1.32	0.88	11/16
170PMTNS-8-8	1/2	1/2	1.70	0.98	1

171PMT Male Run Tee Swivel 90°



Part No.	Tube Size	Pipe Thread	L	N	C Hex.	Wrench Flats
171PMT-4-2	1/4	1/8	0.85	1.25	7/16	1/2
171PMT-4-4	1/4	1/4	0.85	1.48	9/16	1/2
171PMT-6-2	1/4	3/8	0.85	1.43	11/16	1/2
171PMT-6-4	3/8	1/4	1.21	1.83	9/16	5/8
171PMT-6-6	3/8	3/8	1.21	1.83	11/16	5/8
171PMT-8-4	1/2	1/4	1.27	1.74	5/8	7/8
171PMT-8-6	1/2	3/8	1.27	1.83	3/4	7/8
171PMT-8-8	1/2	1/2	1.27	1.99	7/8	7/8

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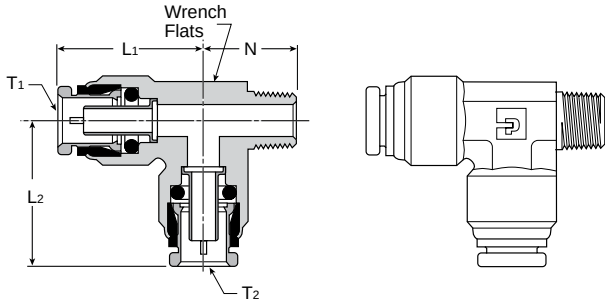
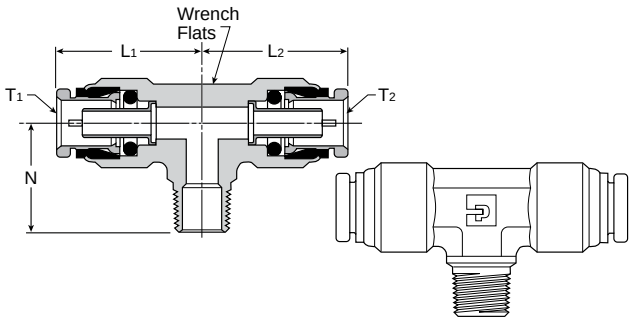
171PMTNS Male Run Tee Non-Swivel 90°



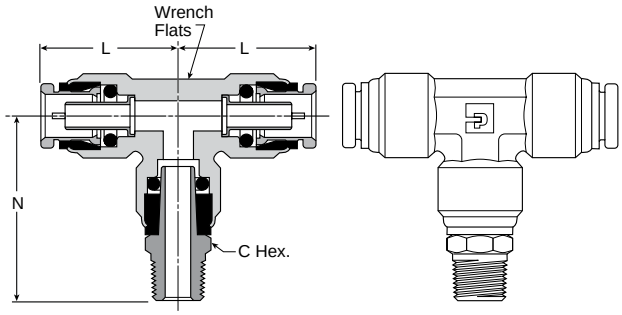
Part No.	Tube 1 Size	Tube 2 Size	Pipe Thread	L_1	L_2	N	Wrench Flats
171PMTNS-4-2	1/4	1/4	1/8	0.91	0.91	0.77	15/32
171PMTNS-4-4	1/4	1/4	1/4	0.91	0.91	0.94	15/32
171PMTNS-4-6-4	1/4	3/8	1/4	0.93	1.21	0.97	5/8
171PMTNS-6-4	3/8	3/8	1/4	1.21	1.21	0.97	5/8
171PMTNS-6-4-4	3/8	1/4	1/4	1.21	0.93	0.97	5/8
171PMTNS-6-4-6	3/8	1/4	3/8	1.22	0.97	0.93	5/8
171PMTNS-6-6	3/8	3/8	3/8	1.21	1.21	0.97	5/8
171PMTNS-6-8	3/8	3/8	1/2	1.17	1.17	1.26	5/8
171PMTNS-8-4	1/2	1/2	1/4	1.28	1.28	1.06	7/8

172PMTNS Male Branch Tee Non-Swivel



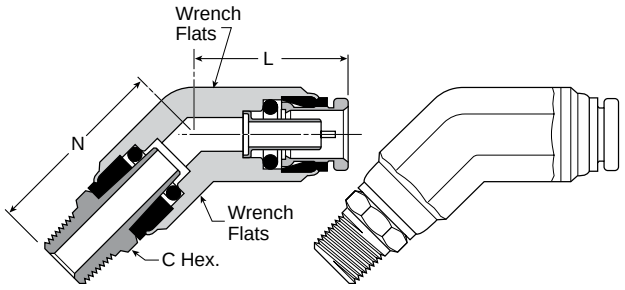
Part No.	Tube 1 Size	Tube 2 Size	Pipe Thread	L_1	L_2	N	Wrench Flats
172PMTNS-4-2	1/4	1/4	1/8	0.91	0.91	0.78	1/2
172PMTNS-6-4	3/8	3/8	1/4	1.21	1.21	0.97	5/8
172PMTNS-6-4-4	3/8	1/4	1/4	1.21	0.93	0.97	5/8
172PMTNS-6-6	3/8	3/8	3/8	1.21	1.21	0.97	5/8
172PMTNS-6-8	3/8	3/8	1/2	1.17	1.17	1.26	7/8
172PMTNS-8-6	1/2	1/2	3/8	1.28	1.28	1.06	7/8
172PMTNS-8-6-8	1/2	3/8	1/2	1.25	1.25	1.25	7/8
172PMTNS-8-8	1/2	1/2	1/2	1.34	1.34	1.25	7/8

172PMT Male Branch Tee Swivel



Part No.	Tube Size	Pipe Thread	L	N	C Hex.	Wrench Flats
172PMT-4-2	1/4	1/8	0.85	1.25	7/16	1/2
172PMT-4-4	1/4	1/4	0.85	1.43	9/16	1/2
172PMT-6-2	3/8	1/8	1.22	1.66	9/16	5/8
172PMT-6-4	3/8	1/4	1.22	1.83	5/8	5/8
172PMT-6-6	3/8	3/8	1.22	1.83	3/4	5/8
172PMT-8-4	1/2	1/4	1.27	1.73	5/8	7/8
172PMT-8-6	1/2	3/8	1.27	1.79	3/4	7/8
172PMT-8-8	1/2	1/2	1.27	1.97	7/8	7/8

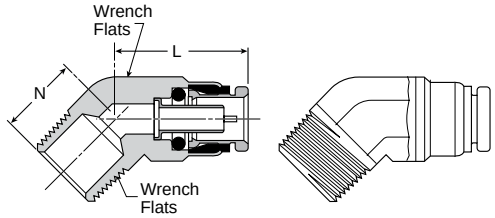
179PMT Male Elbow Swivel 45°



Part No.	Tube Size	Pipe Thread	L	N	C Hex.	Wrench Flats
179PMT-4-2	1/4	1/8	0.79	1.16	7/16	9/16
179PMT-4-4	1/4	1/4	0.89	1.46	9/16	9/16
179PMT-6-2	3/8	1/8	0.99	1.44	5/8	3/4
179PMT-6-4	3/8	1/4	0.99	1.61	5/8	3/4
179PMT-6-6	3/8	3/8	0.99	1.61	5/8	3/4
179PMT-8-4	1/2	1/4	1.20	1.70	5/8	7/8
179PMT-8-6	1/2	3/8	1.20	1.78	3/4	7/8
179PMT-8-8	1/2	1/2	1.20	1.93	7/8	7/8

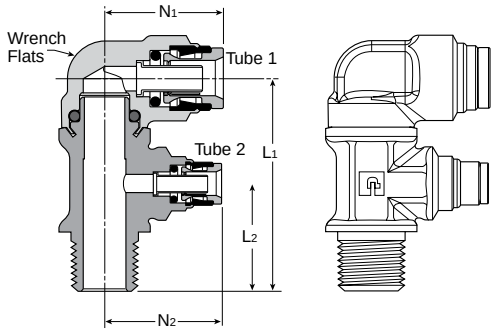
† U.S. Patent No. 5,683,120

179PMTNS Male Elbow Non-Swivel 45°



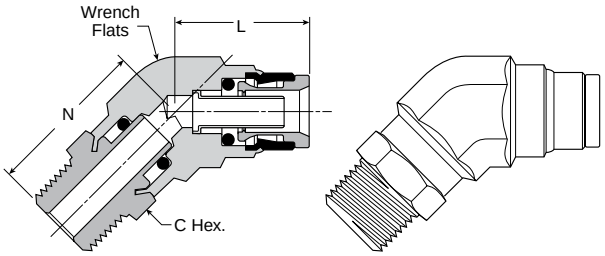
Part No.	Tube Size	Pipe Thread	L	N	Wrench Flats
179PMTNS-4-2	1/4	1/8	0.80	0.56	9/16
179PMTNS-4-4	1/4	1/4	0.80	0.75	9/16
179PMTNS-6-2	3/8	1/8	0.99	0.55	3/4
179PMTNS-6-4	3/8	1/4	0.99	0.73	3/4
179PMTNS-6-6	3/8	3/8	0.99	0.73	3/4
179PMTNS-8-4	1/2	1/4	1.28	0.81	13/16
179PMTNS-8-6	1/2	3/8	1.28	0.81	13/16
179PMTNS-8-8	1/2	1/2	1.28	1.06	13/16
179PMTNS-10-6	5/8	3/8	1.22	0.88	1-1/16
179PMTNS-10-8	5/8	1/2	1.22	1.00	1-1/16
179PMTNS-12-8	3/4	1/2	1.41	1.25	1-1/16

189PMTR Dual Port 90° Male Elbow Positional



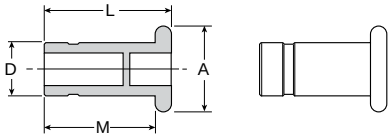
Part No.	Tube 1 Size	Tube 2 Size	Pipe Thread	L_1	L_2	N_1	N_2	Wrench Flats
189PMTR-6-4-6	3/8	1/4	3/8	2.12	1.05	1.21	1.19	11/16
189PMTR-6-6-4	3/8	3/8	1/4	2.06	0.98	1.12	1.20	9/16
189PMTR-6-6-6	3/8	3/8	3/8	2.06	0.98	1.12	1.20	9/16
189PMTR-10-6-6	5/8	1/4	3/8	2.18	1.05	1.54	1.19	7/8
189PMTR-10-6-8	5/8	3/8	3/8	2.31	1.12	1.54	1.18	7/8

179PMTR Male Elbow Positional Swivel 45°



Part No.	Tube Size	Pipe Thread	L	N	C Hex.	Wrench Flats
179PMTR-4-4	1/4	1/4	0.79	1.18	9/16	9/16
179PMTR-8-8	1/2	1/2	1.17	1.35	7/8	7/8

639PM / 639PMT Push-To-Connect Fitting Plug



Part No.	Tube Size	L	M	A	D
639PM-5/32BL	5/32	1.09	1.00	0.39	0.156
639PMT-4	1/4	1.14	0.96	0.48	0.250
639PMT-6	3/8	1.33	1.15	0.67	0.375
639PMT-8	1/2	1.33	1.15	0.81	0.500

Specify color when ordering Black (BL) or Blue (BU), example 639PMT-4BU
Note: use appropriate PM / PMT style connection as determined by part number.

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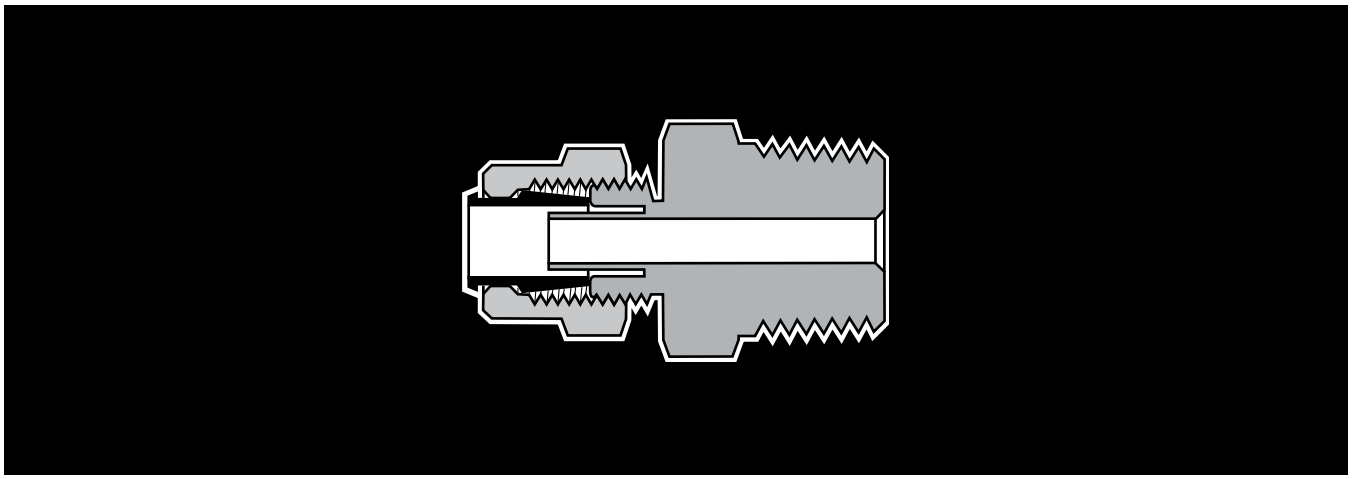
† U.S. Patent No. 5,683,120

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan



Advantages

A compact brass compression fitting designed to speed any installation. Body, nut and sleeve are furnished preassembled, ready for installation. An exclusive acetal copolymer sleeve holds plastic tubing where it belongs, even when the system pressure exceeds the tubing burst point. P fitting sleeves have superior resilience to resist creeping and stress caused from compression. The black acetal copolymer sleeve also resists ultra-violet ray attack and has excellent dimensional stability. P fitting nuts will rotate around the sleeve as it tightens to prevent twisting and weakening of the plastic tubing. P fittings can be assembled and disassembled repeatedly.

Materials

Bodies and Nuts: CA377, CA360, CA345, 316 Stainless Steel

Plastic Sleeves: Acetal Copolymer

O-rings: Buna N on chrome plated couplings, fluorocarbon on stainless steel couplings.

Applications

Use with Parker or other high-quality thermoplastic tubing for pneumatic instrumentation circuits, lubricant and coolant lines, and applications with other gases and liquids. For use with soft metal tubing and nylon thermoplastic tubing, use brass sleeve and nut assembly 61PB.

Working Pressure and Temperature Ranges

Up to 150 PSI from 0° to 150°F with thermoplastic tubing. Up to 300 PSI from 0° to 175°F with soft metal tubing.

Assembly Instructions

Polyethylene, polyproplene and vinyl tubing:

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Insert tube end until it bottoms in the fitting and tighten knurl / hex nut finger tight – plus one wrench turn.

Copper, aluminum and nylon tubing:
Brass sleeves are recommended. Insert tube until it bottoms in the P fitting and tighten one wrench turn past finger-tight.

Maximum allowable metal tube wall thickness for use with P fittings: 1/8”, 3/16”, O.D. — no limitation, 1/4” O.D. — .035” 5/16”, 3/8”, 1/2” O.D. — .049”.

Nomenclature

Part numbers are constructed from symbols that identify the style and size of the fitting. The first series of numbers and letters identifies the style and type fitting. The second series of numbers describes the size

Example: **66 P -4 -2**

- Female Connector (Tube to female pipe) — 66
- P Fitting — P
- 1/4” (4/16) Tube O.D. — -4
- 1/8” (2/16) Pipe Thread — -2

Sizes

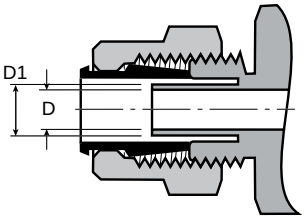
Tube sizes are determined by the number of sixteenths of an inch in the tube O.D.

Special Fittings

Fitting configurations and/or sizes other than those shown in the catalog can be furnished. It is suggested that a print or sketch be submitted with the inquiry.

Tube Support O.D.

Tube Size Inches	*D1 Tube Support O.D.
1/4	.168
5/16	.185
3/8	.248
1/2	.373



*Note: No tube support for sizes 1/8” and 3/16”.

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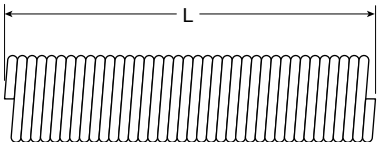
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

56PSG Spring Guard



Part No.	Tube Size	L
56PSG-4	1/4	3.00
56PSG-5	5/16	3.00
56PSG-6	3/8	3.00

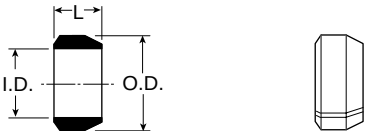
59P Plastic Cap

Part No.	Tube Size	A	L
59P-4	1/4	0.247	0.50
59P-5	5/16	0.307	0.53
59P-6	3/8	0.372	0.56
59P-8	1/2	0.497	0.63

60P Acetal Plastic Sleeve

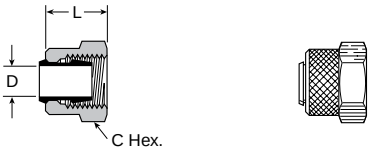
Part No.	Tube Size	A	D	L
60P-4	1/4	0.334	0.261	0.338
60P-5	5/16	0.405	0.321	0.340
60P-6	3/8	0.465	0.381	0.367
60P-8	1/2	0.628	0.514	0.399

60PB Sleeve



Part No.	L	O.D.	I.D.
60PB-2	0.187	0.265	0.130
60PB-3	0.187	0.322	0.192
60PB-4	0.187	0.336	0.255
60PB-5	0.187	0.400	0.318
60PB-6	0.218	0.460	0.382
60PB-8	0.250	0.620	0.507

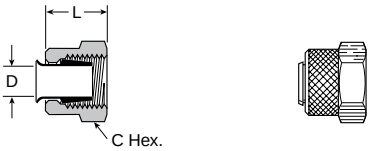
61P Nut and Sleeve Assembly



Part No.	Tube Size	Straight Thread	C Hex	D	L
61P-2*	1/8	5/16-24	3/8	0.130	0.34
61P-3*	3/16	3/8-24	7/16	0.192	0.37
61P-4	1/4	3/8-24	7/16	0.261	0.38
61P-5	5/16	7/16-24	1/2	0.321	0.34
61P-6	3/8	1/2-24	9/16	0.380	0.38
61P-8	1/2	11/16-20	3/4	0.514	0.44

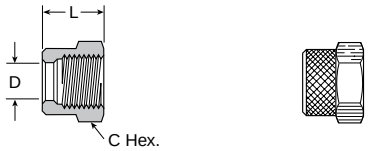
*Brass Sleeve

61PB Nut and Sleeve Assembly



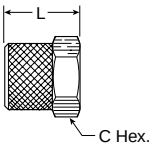
Part No.	Tube Size	Straight Thread	C Hex.	D	L
61PB-4	1/4	3/8-24	7/16	0.255	0.38
61PB-5	5/16	7/16-24	1/2	0.318	0.34
61PB-6	3/8	1/2-24	9/16	0.382	0.38
61PB-8	1/2	11/16-20	3/4	0.507	0.44

61PN Nut



Part No.	Tube Size	Straight Thread	C Hex.	L
61PN-2	1/8	5/16-24	3/8	0.34
61PN-3	3/16	3/8-24	7/16	0.37
61PN-4	1/4	3/8-24	7/16	0.38
61PN-5	5/16	7/16-24	1/2	0.34
61PN-6	3/8	1/2-24	9/16	0.38
61PN-8	1/2	11/16-20	3/4	0.44

61PSGN Nut Only, for Use with Spring Guard



Part No.	Tube Size	L	C Hex.
61PSGN-4	1/4	0.625	0.437
61PSGN-5	5/16	0.625	0.500
61PSGN-6	3/8	0.656	0.562

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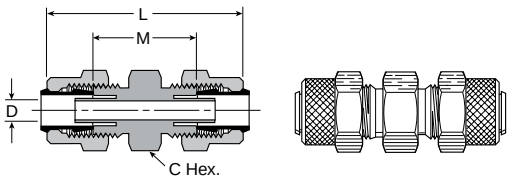
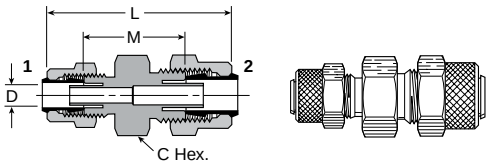
62P Union



Part No.	Tube Size	Straight Thread	C Hex.	L	M	Flow Dia. D
62P-2*	1/8	5/16-24	5/16	1.08	0.64	0.094
62P-3*	3/16	3/8-24	3/8	1.16	0.73	0.125
62P-4	1/4	3/8-24	3/8	1.17	0.96	0.125
62P-5	5/16	7/16-24	7/16	1.16	0.96	0.144
62P-6	3/8	1/2-24	1/2	1.23	0.99	0.204
62P-8	1/2	11/16-20	11/16	1.47	1.24	0.323

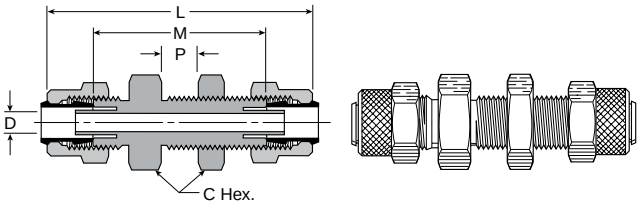
*Brass Sleeve, No Tube Support

62P Union Reducer



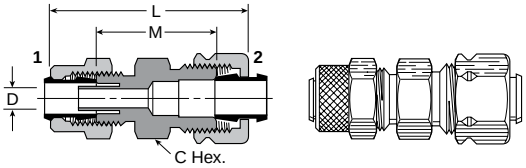
Part No.	1 Tube Size	2 Tube Size	1 Straight Thread	2 Straight Thread	C Hex.	L	M	Flow Dia. D
62P-6-4	1/4	3/8	3/8-24	1/2-24	1/2	1.22	0.99	0.125

62PBH Bulkhead Union



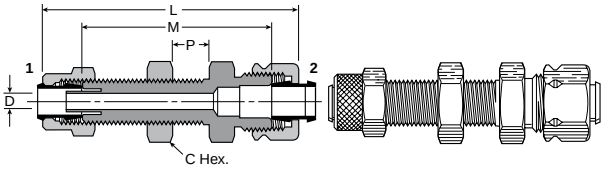
Part No.	Tube Size	Straight Thread	C Hex.	P Max.	L	M	Bulkhead Hole Dia.	Flow Dia. D
62PBH-4	1/4	3/8-24	9/16	0.38	1.75	1.53	3/8	0.125
62PBH-5	5/16	7/16-24	5/8	0.38	1.71	1.52	7/16	0.144
62PBH-6	3/8	1/2-24	11/16	0.47	1.89	1.65	1/2	0.204
62PBH-8	1/2	11/16-20	7/8	0.63	2.28	2.05	11/16	0.323

62PCA Union (Tube to Compress-Align Fitting)



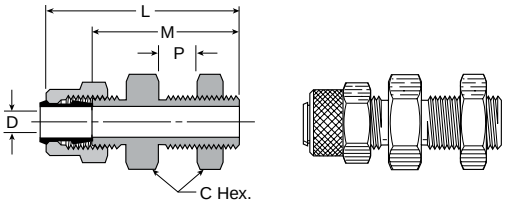
Part No.	Tube Size	1 Straight Thread	2 Straight Thread	C Hex.	L	M	Flow Dia. D
62PCA-4	1/4	3/8-24	7/16-24	7/16	1.25	0.89	0.125
62PCA-5	5/16	7/16-24	1/2-24	1/2	1.30	0.92	0.144
62PCA-6	3/8	1/2-24	9/16-24	9/16	1.37	0.98	0.204

62PCABH Bulkhead Union
(Tube to Compress Align Fitting)



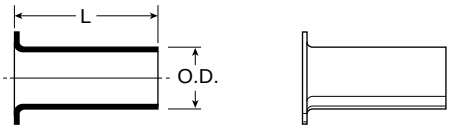
Part No.	Tube Size	1 Straight Thread	2 Straight Thread	C Hex.	P Max.	L	M	Bulk-head Hole Dia.	Flow Dia. D
62PCABH-4	1/4	3/8-24	7/16-24	9/16	0.38	1.81	1.45	3/8	0.125
62PCABH-6	3/8	1/2-24	9/16-24	11/16	0.47	2.03	1.64	1/2	0.204

62PTBH Bulkhead Union (Straight Through)



Part No.	Tube Size	Straight Thread	C Hex.	P Max.	L	M	Bulkhead Hole Dia.	Flow Dia. D
62PTBH-4	1/4	3/8-24	9/16	0.31	1.19	0.93	3/8	0.260
62PTBH-5	5/16	7/16-24	5/8	0.31	1.19	0.93	7/16	0.323
62PTBH-6	3/8	1/2-24	11/16	0.34	1.26	0.99	1/2	0.387

63PT Brass Insert



Part No.	Tube Size	L	O.D.
63PT-2-16	1/8	0.46	0.080
63PT-2-32	1/8	0.31	0.061
63PT-3-25	3/16	0.45	0.135
63PT-3-40	3/16	0.52	0.095

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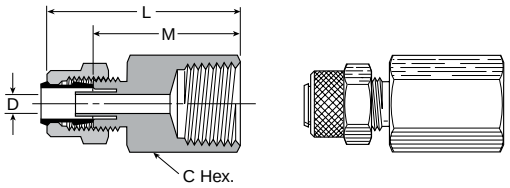
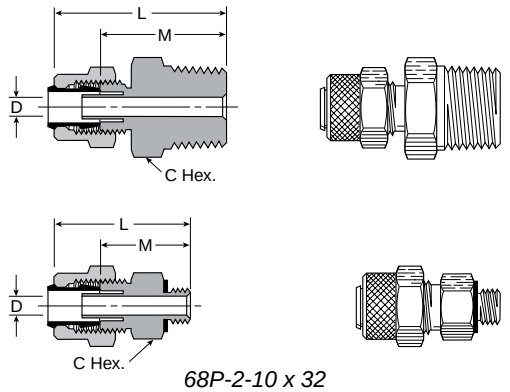
66P Female Connector



Part No.	Tube Size	Pipe Thread	Straight Thread	C Hex.	L	M	Flow Dia. D
66P-2-2*	1/8	1/8	5/16-24	9/16	0.97	0.75	0.094
66P-3-2*	3/16	1/8	3/8-24	9/16	1.00	0.78	0.125
66P-3-4*	3/16	1/4	3/8-24	11/16	1.18	0.96	0.125
66P-4-2	1/4	1/8	3/8-24	1/2	0.97	0.86	0.125
66P-4-4	1/4	1/4	3/8-24	5/8	1.18	1.07	0.125
66P-5-2	5/16	1/8	7/16-24	1/2	0.97	0.86	0.144
66P-6-4	3/8	1/4	1/2-24	5/8	1.18	1.07	0.204
66P-8-6	1/2	3/8	11/16-20	13/16	1.31	1.20	0.323

*Brass Sleeve, No Tube Support

68P Male Connector

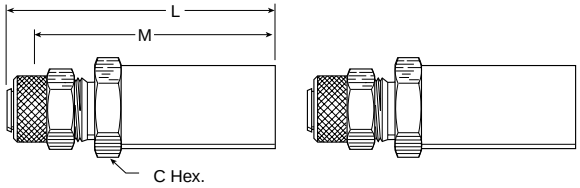


68P-2-10 x 32

Part No.	Tube Size	Pipe Thread	Straight Thread	C Hex.	L	M	Flow Dia. D
68P-2-1*	1/8	1/16	5/16-24	11/32	1.00	0.78	0.094
68P-2-2*	1/8	1/8	5/16-24	7/16	0.99	0.77	0.094
68P-3-1	3/16	1/16	3/8-24	7/16	1.09	0.84	0.094
68P-3-2*	3/16	1/8	3/8-24	7/16	1.06	0.84	0.125
68P-3-4*	3/16	1/4	3/8-24	9/16	1.25	1.03	0.125
68P-4-1	1/4	1/16	3/8-24	3/8	1.06	0.95	0.125
68P-4-2	1/4	1/8	3/8-24	7/16	1.06	0.95	0.125
68P-4-4	1/4	1/4	3/8-24	9/16	1.25	1.14	0.125
68P-4-6	1/4	3/8	3/8-24	11/16	1.28	1.17	0.125
68P-5-2	5/16	1/8	7/16-24	7/16	1.05	0.95	0.144
68P-5-4	5/16	1/4	7/16-24	9/16	1.24	1.14	0.144
68P-6-2	3/8	1/8	1/2-24	1/2	1.10	0.98	0.204
68P-6-4	3/8	1/4	1/2-24	9/16	1.29	1.17	0.204
68P-6-6	3/8	3/8	1/2-24	11/16	1.29	1.17	0.204
68P-8-4	1/2	1/4	11/16-20	11/16	1.46	1.29	0.320
68P-8-6	1/2	3/8	11/16-20	11/16	1.37	1.29	0.323
68P-2-10 x 32*	1/8	10-32	5/16-24	3/8	0.86	0.64	0.094
68P-4-10 x 32	1/4	10-32	3/8-24	3/8	0.86	0.75	0.094

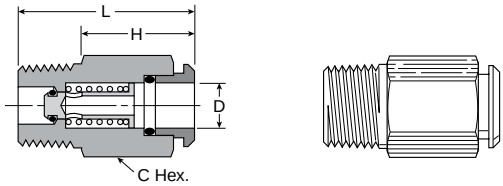
*Brass Sleeve, No Tube Support

97P Tube End Reducer



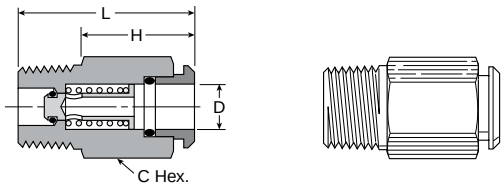
Part No.	Tube Size	C Hex.	L	M
97P-4-6	3/8 x 1/4	0.437	1.718	1.625
97P-6-8	1/2 x 3/8	0.562	1.875	1.781

391P Pipe Coupler Body (Chrome Plated)



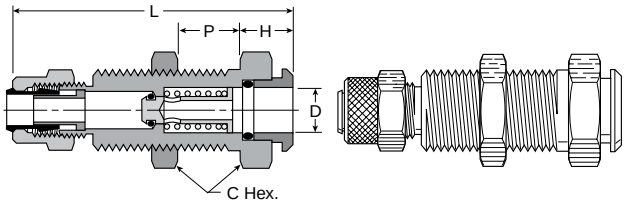
Part No.	D Insert Dia.	Pipe Thread	C Hex.	H	L
391P-4-2	1/4	1/8	1/2	0.91	1.29
391P-4-4	1/4	1/4	9/16	0.73	1.29
391P-6-4	3/8	1/4	5/8	0.85	1.41

391PSS Pipe Coupler Body (Stainless Steel)



Part No.	D Insert Dia.	Pipe Thread	C Hex.	H	L
391PSS-4-2	1/4	1/8	0.500	0.900	1.271
391PSS-4-4	1/4	1/4	0.562	0.710	1.271
391PSS-6-4	3/8	1/4	0.625	0.840	1.400

392P Bulkhead Coupler Body (Chrome Plated)



Part No.	Tube Size	D Insert Dia.	Straight Thread	C Hex.	P Max.	H	L	Bulkhead Hole Dia.
392P-4-4	1/4	1/4	1/2-24	5/8	0.84	0.39	2.13	1/2
392P-6-6	3/8	3/8	11/16-24	13/16	0.93	0.37	2.01	11/16

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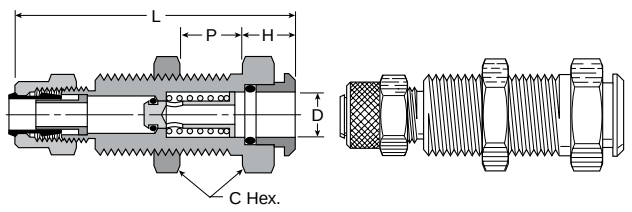
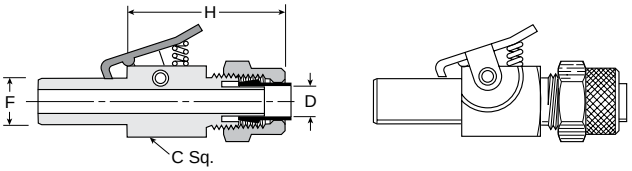
392PSS Bulkhead Coupler Body (Stainless Steel)



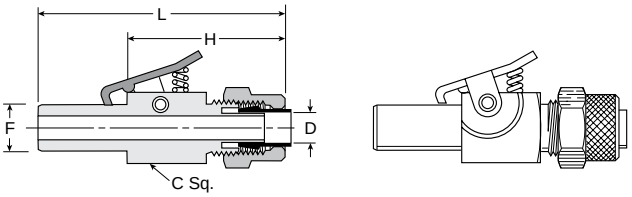
Part No.	Tube Size	D Insert Dia.	Straight Thread	C Hex.	P Max.	H	L	Bulkhead Hole Dia.
392PSS-4-4	1/4	1/4	1/2-24	0.625	0.84	0.28	2.03	1/2
392PSS-6-6	3/8	3/8	11/16-24	0.812	0.93	0.31	2.20	11/16

393P Through Type Insert (Chrome Plated)



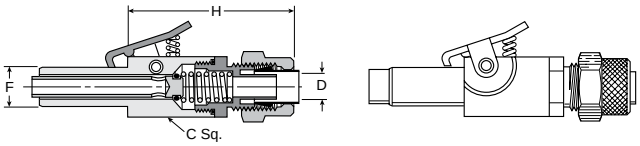
Part No.	Tube Size	F Insert Dia.	Straight Thread	C Square	H	Flow Dia. D
393P-4-4	1/4	1/4	3/8-24	7/16	1.12	0.125
393P-6-6	3/8	3/8	1/2-24	1/2	1.34	0.203

393PSS Through Type Insert (Stainless Steel)

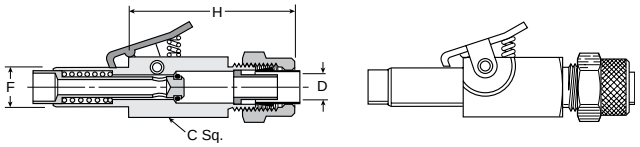


Part No.	Tube Size	F Insert Dia.	L	C Square	H	Flow Dia. D
393PSS-4-4	1/4	1/4	1.677	0.500	0.99	0.125
393PSS-6-6	3/8	3/8	2.030	0.500	1.27	0.203

393PD Shut-off Type Insert (Chrome Plated)



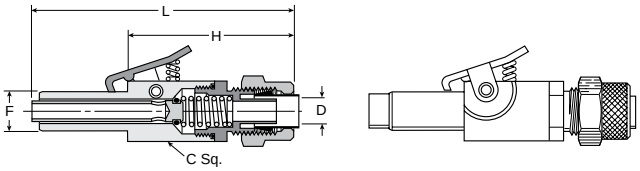
393PD-4-4



393PD-6-6

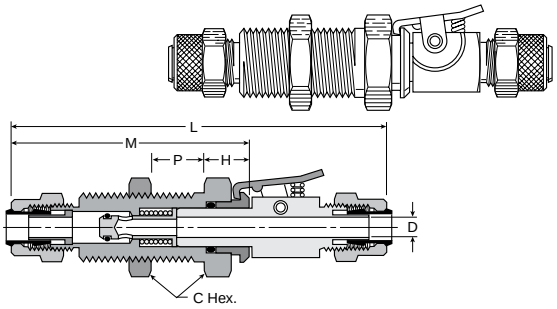
Part No.	Tube Size	F Insert Dia.	Straight Thread	C Square	H	Flow Dia. D
393PD-4-4	1/4	1/4	3/8-24	7/16	1.61	0.110
393PD-6-6	3/8	3/8	1/2-24	1/2	1.45	0.187

393PDSS Shut-off Type Insert (Stainless Steel)



Part No.	Tube Size	F Insert Dia.	L	C Square	H	Flow Dia. D
393PDSS-4-4	1/4	1/4	2.46	0.500	1.62	0.116
393PDSS-6-6	3/8	3/8	2.60	0.500	1.67	0.157

394P Single End Shut-off Bulkhead Quick Coupler (Chrome Plated)



Part No.	Tube Size	Straight Thread	C Hex.	P Max.	H	L	M	Bulk-head Hole Dia.	Flow Dia. D
394P-4-4	1/4	1/2 - 24	5/8	0.84	0.39	3.28	2.13	1/2	0.125
394P-6-6	3/8	11/16-24	13/16	0.93	0.37	3.41	2.01	11/16	0.203

H

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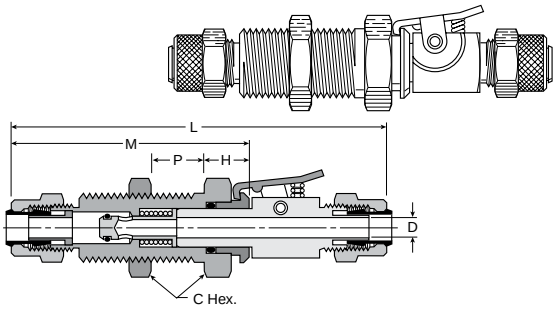
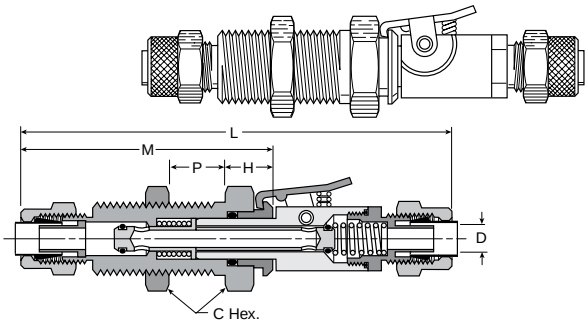
394PSS Single End Shut-off Bulkhead Quick Coupler (Stainless Steel)

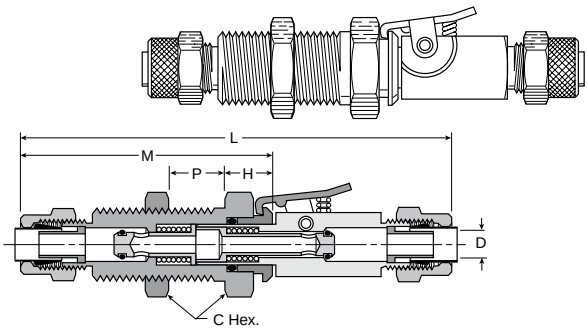


Part No.	Tube Size	Straight Thread	C Hex.	P Max.	H	L	M	Flow Dia. D
394PSS-4-4	1/4	1/2 - 24	0.625	0.84	0.31	3.05	2.06	0.125
394PSS-6-6	3/8	11/16-24	0.812	0.93	0.34	3.50	2.23	0.203

394PD Double End Shut-off Bulkhead Quick Coupler (Chrome Plated)



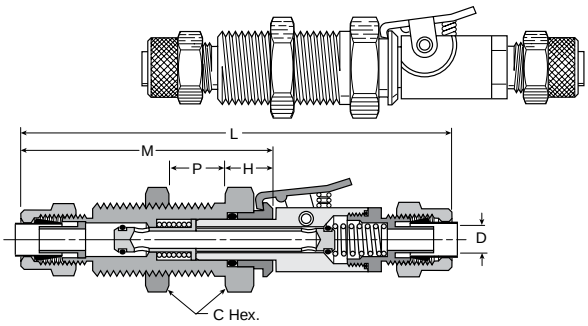
394PD-4-4



394PD-6-6

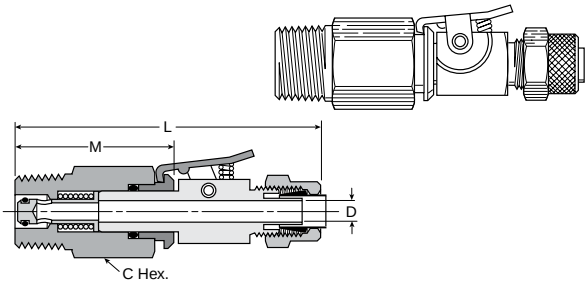
Part No.	Tube Size	Straight Thread	C Hex.	P Max.	H	L	M	Bulk-head Hole Dia.	Flow Dia. D
394PD-4-4	1/4	1/2-24	5/8	0.84	0.39	3.77	2.13	1/2	0.125
394PD-6-6	3/8	11/16-24	13/16	0.93	0.47	3.48	2.01	11/16	0.204

394PDSS Double End Shut-off Bulkhead Quick Coupler (Stainless Steel)



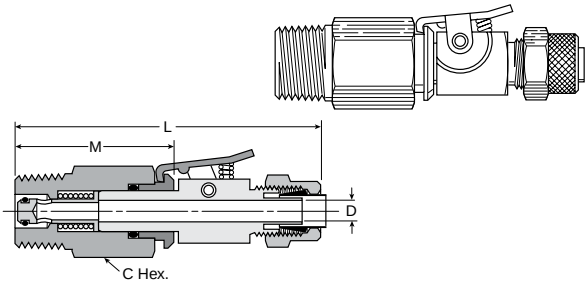
Part No.	Tube Size	Straight Thread	C Hex.	P Max.	H	L	M	Flow Dia. D
394PDSS-4-4	1/4	1/2-24	0.625	0.84	0.32	3.69	2.67	0.125
394PDSS-6-6	3/8	11/16-24	0.812	0.93	0.34	3.91	2.24	0.204

398P Single End Shut-off Pipe Connector Quick Coupler (Chrome Plated)



Part No.	Tube Size	Pipe Thread	Straight Thread	C Hex.	L	M	Flow Dia. D
398P-4-2	1/4	1/8	3/8-24	1/2	2.45	1.32	0.125
398P-4-4	1/4	1/4	3/8-24	9/16	2.45	1.32	0.125
398P-6-4	3/8	1/4	1/2-24	5/8	2.80	1.46	0.203

398PSS Single End Shut-off Pipe Connector Quick Coupler (Stainless Steel)



Part No.	Tube Size	Pipe Thread	Straight Thread	C Hex.	L	M	Flow Dia. D
398PSS-4-2	1/4	1/8	3/8-24	0.500	2.30	1.32	0.125
398PSS-4-4	1/4	1/4	3/8-24	0.562	2.30	1.32	0.125
398PSS-6-4	3/8	1/4	1/2-24	0.625	2.70	1.46	0.203

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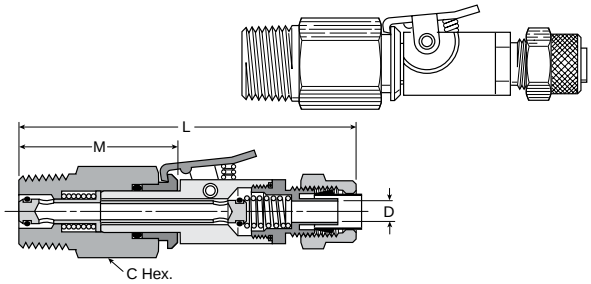
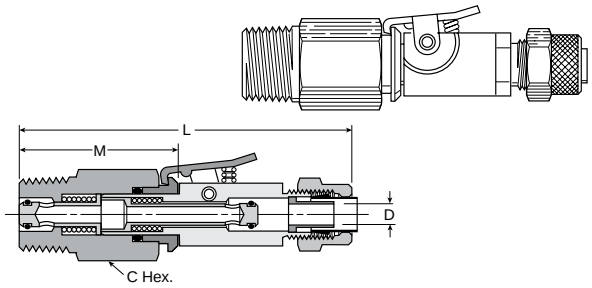
398PD Double End Shut-off Pipe Connector Quick Coupler (Chrome Plated)



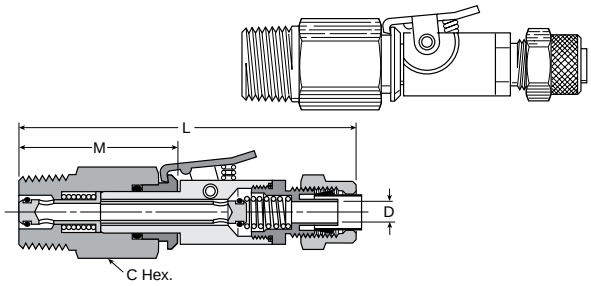
394PD-4-X



394PD-6-4

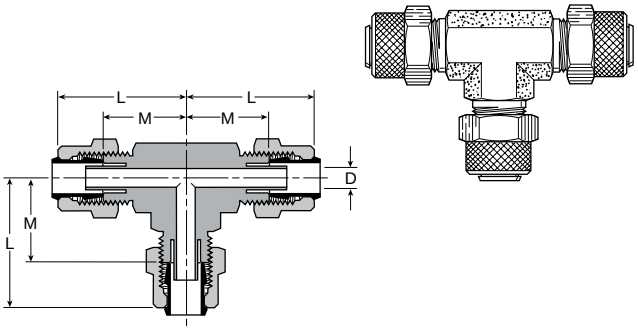
Part No.	Tube Size	Pipe Thread	Straight Thread	C Hex.	L	M	Flow Dia. D
398PD-4-2	1/4	1/8	3/8-24	1/2	2.93	1.31	0.125
398PD-4-4	1/4	1/4	3/8-24	9/16	2.93	1.32	0.125
398PD-6-4	3/8	1/4	1/2-24	5/8	2.88	1.43	0.204

398PDSS Double End Shut-off Pipe Connector Quick Coupler (Stainless Steel)



Part No.	Tube Size	Pipe Thread	Straight Thread	C Hex.	L	M	Flow Dia. D
398PDSS-4-2	1/4	1/8	3/8-24	0.500	2.93	1.31	0.125
398PDSS-4-4	1/4	1/4	3/8-24	0.562	2.93	1.31	0.125
398PDSS-6-4	3/8	1/4	1/2-24	0.625	3.10	1.43	0.125

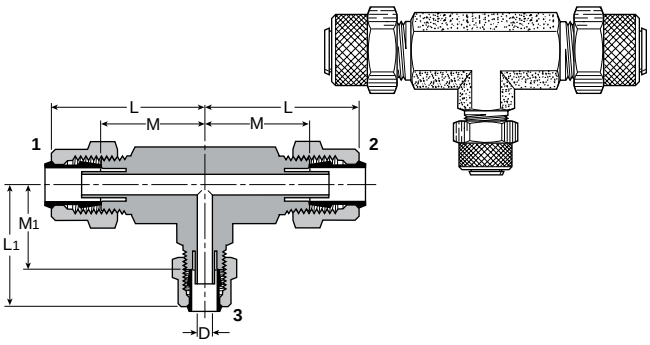
164P-264P Union Tee



Part No.	Tube Size	Straight Thread	L	M	Flow Dia. D
164P-2*	1/8	5/16-24	0.83	0.61	0.094
264P-3*	3/16	3/8-24	0.83	0.61	0.125
164P-4	1/4	3/8-24	0.84	0.73	0.125
164P-5	5/16	7/16-24	0.83	0.73	0.144
164P-6	3/8	1/2-24	0.98	0.86	0.203
164P-8	1/2	11/16-20	1.12	1.04	0.323

*Brass Sleeve, No Tube Support

164P Union Tee Combination Size



Part No.	1 Tube Size	2 Tube Size	3 Tube Size	L	L1	M	M1	Flow Dia. D
164P-6-4	3/8	3/8	1/4	0.98	0.90	0.86	0.79	0.125

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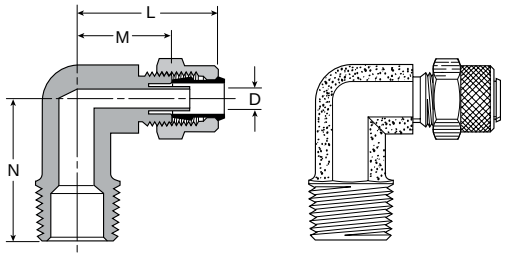
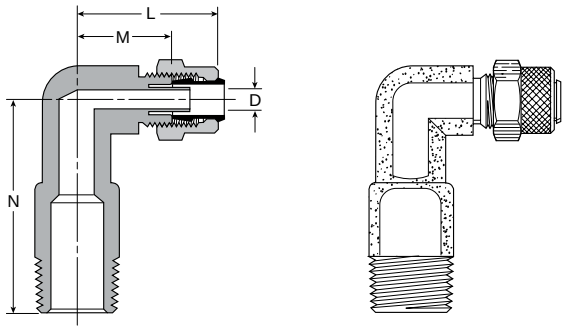
169P-269P Male Elbow



Part No.	Tube Size	Pipe Thread	Straight Thread	L	M	N	Flow Dia. D
169P-2-1	1/8	1/16	5/16-24	0.88	0.63	0.69	0.094
269P-2-2*	1/8	1/8	5/16-24	0.83	0.61	0.67	0.094
169P-3-1	3/16	1/16	3/8-24	0.88	0.63	0.69	0.094
169P-3-2*	3/16	1/8	3/8-24	0.83	0.61	0.69	0.125
169P-3-4*	3/16	1/4	3/8-24	0.85	0.63	0.94	0.125
169P-4-1	1/4	1/16	3/8-24	0.92	0.58	0.67	0.130
169P-4-2	1/4	1/8	3/8-24	0.84	0.73	0.75	0.121
169P-4-4	1/4	1/4	3/8-24	0.90	0.79	0.92	0.125
169P-4-6	1/4	3/8	3/8-24	0.93	0.84	1.08	0.125
169P-5-2	5/16	1/8	7/16-24	0.87	0.73	0.68	0.144
169P-6-2	3/8	1/8	1/2-24	0.93	0.81	0.73	0.203
169P-6-4	3/8	1/4	1/2-24	0.98	0.86	1.05	0.203
169P-6-6	3/8	3/8	1/2-24	0.98	0.86	1.08	0.203
169P-8-6	1/2	3/8	11/16-20	1.12	1.04	1.13	0.323

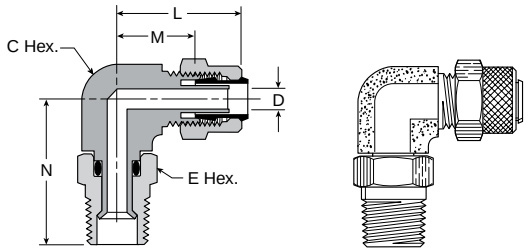
*Brass Sleeve, No Tube Support

169LP Long Male Elbow



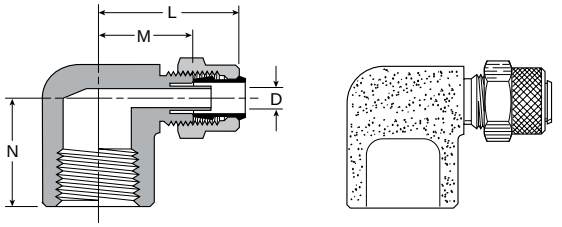
Part No.	Tube Size	Pipe Thread	Straight Thread	L	M	N	Flow Dia. D
169LP-4-4	1/4	1/4	3/8-24	0.90	0.79	1.38	0.125

169PS Male Elbow Swivel



Part No.	Tube Size	Pipe Thread	C Hex.	E Hex.	L	M	N	Flow Dia. D
169PS-4-2	1/4	1/8	3/8	7/16	0.812	0.594	0.862	0.121
169PS-4-4	1/4	1/4	9/16	9/16	0.906	0.688	1.218	0.125
169PS-6-2	3/8	1/8	7/16	7/16	0.875	0.625	0.904	0.203
169PS-6-4	3/8	1/4	9/16	9/16	0.937	0.685	1.218	0.203
169PS-6-6	3/8	3/8	9/16	11/16	0.859	0.602	1.190	0.203
169PS-8-6	1/2	3/8	1/2	11/16	1.031	0.782	1.218	0.323

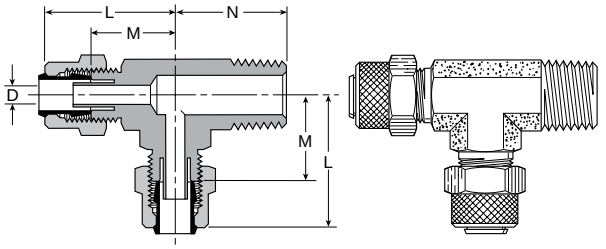
170P Female Elbow



Part No.	Tube Size	Pipe Thread	Straight Thread	L	M	N	Flow Dia. D
170P-2-2*	1/8	1/8	5/16-24	0.91	0.69	0.56	0.094
170P-3-2*	3/16	1/8	3/8-24	0.91	0.69	0.56	0.125
170P-4-2	1/4	1/8	3/8-24	0.90	0.79	0.56	0.125
170P-4-4	1/4	1/4	3/8-24	1.00	0.89	0.69	0.125
170P-6-4	3/8	1/4	1/2-24	1.01	0.89	0.69	0.204
170P-8-6	1/2	3/8	11/16-20	1.19	1.11	1.13	0.323

*Brass Sleeve, No Tube Support

171P Male Run Tee



Part No.	Tube Size	Pipe Thread	Straight Thread	L	M	N	Flow Dia. D
171P-2-2*	1/8	1/8	5/16-24	0.82	0.60	0.67	0.094
171P-3-2*	3/16	1/8	3/8-24	0.82	0.60	0.67	0.125
171P-4-2	1/4	1/8	3/8-24	0.84	0.73	0.72	0.125
171P-4-4	1/4	1/4	3/8-24	0.92	0.81	0.92	0.125
171P-5-2	5/16	1/8	7/16-24	0.83	0.73	0.72	0.144
171P-6-4	3/8	1/4	1/2-24	0.98	0.86	1.03	0.203
171P-8-6	1/2	3/8	11/16-20	1.12	1.04	1.13	0.323

*Brass Sleeve, No Tube Support

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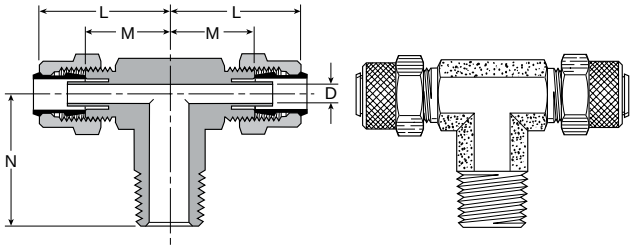
Pneumatic Division
Richland, Michigan

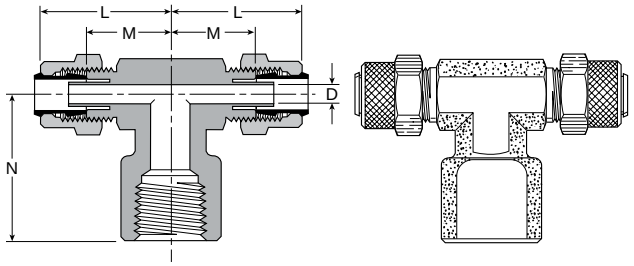
172P Male Branch Tee



Part No.	Tube Size	Pipe Thread	Straight Thread	L	M	N	Flow Dia. D
172P-2-2*	1/8	1/8	5/16-24	0.82	0.60	0.67	0.094
172P-3-2*	3/16	1/8	3/8-24	0.82	0.60	0.67	0.125
172P-4-2	1/4	1/8	3/8-24	0.84	0.73	0.72	0.125
172P-4-4	1/4	1/4	3/8-24	0.92	0.81	0.92	0.125
172P-5-2	5/16	1/8	7/16-24	0.83	0.73	0.72	0.144
172P-6-2	3/8	1/8	1/2-24	0.88	0.86	0.74	0.204
172P-6-4	3/8	1/4	1/2-24	0.98	0.86	1.03	0.204
172P-8-6	1/2	3/8	11/16-20	1.12	1.04	1.13	0.323

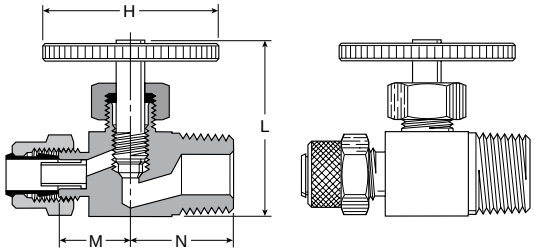
*Brass Sleeve, No Tube Support

177P Female Branch Tee



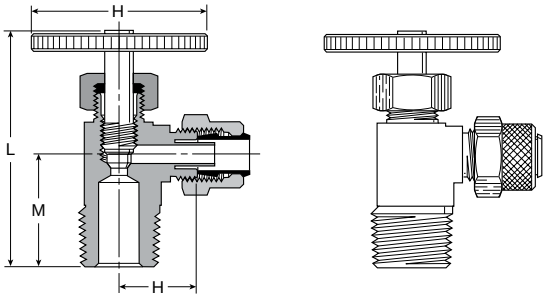
Part No.	Tube Size	Pipe Thread	Straight Thread	L	M	N	Flow Dia. D
177P-4-2	1/4	1/8	3/8-24	0.92	0.81	0.88	0.125
177P-4-4	1/4	1/4	3/8-24	0.92	0.81	1.03	0.125
177P-4-6	1/4	3/8	3/8-24	1.03	0.92	1.13	0.125

NV311P Needle Valve



Part No.	Tube Size	Pipe Thread	H	L Open	L Closed	M	N
NV311P-4-2	1/4	1/8	1.06	1.36	1.16	0.64	0.63
NV311P-4-4	1/4	1/4	1.06	1.38	1.18	0.64	0.72
NV311P-6-4	3/8	1/4	1.06	1.38	1.18	0.64	0.72

NV312P Angle Needle Valve



Part No.	Tube Size	Pipe Thread	H	L Open	L Closed	M	N
NV312P-4-2	1/4	1/8	1.06	1.70	1.50	0.63	0.68
NV312P-4-4	1/4	1/4	1.06	2.07	1.82	0.71	0.86
NV312P-6-4	3/8	1/4	1.06	2.00	1.75	0.74	0.86

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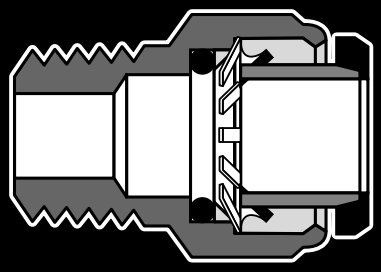


Prestolok Fittings

Advantages

Ready-to-use compact one-piece fitting for use with most thermoplastic tubing. This fitting is specially designed for low pressure circuits where fast assembly, disassembly and reassembly is important. No special tools are needed for assembly; just insert the tubing until it bottoms. Prestolok is designed to be used with no tube support. Radial claws on the stainless steel grab ring grip the tubing securely to provide retention. Brass Male pipe threads come standard with a white acrylic sealant pre-applied ("W" prefix) swivels are featured on all male pipe threaded shapes for installation in tight places and for precise positioning. Prestolok should not be used for live swivel applications. The outside diameter of the tubing to be used with the fitting is marked on the release button.

Materials

Prestolok Nickel Plated Bodies: CA377, CA360, CA345

Prestolok Composite Bodies: Glass Filled Nylon

O-Ring: Nitrile (other compounds available on request)

Release Button: Polyacetal

Grab Ring: Stainless Steel

Recommended Tubing

Prestolok nickel plated and composite fittings are designed to be used with the following Parker Hannifin Parflex Division tubing.

Tubing Series	Tubing Material
E	Linear Low Density Polyethylene
PP	Polypropylene
N	Plasticized Polyamide (Nylon)
NR	Unplasticized Polyamide (Rigid Nylon)
U	Polyurethane 90 Durometer Shore A
HU	Polyurethane 95 Durometer Shore A

Other materials for Prestolok nickel plated fittings: Polyurethane 85 Durometer Shore A

CAUTION: All current manufacturers of 85A PU tubing do not approve the use of push-to-connect fittings with their product.

Testing has shown acceptable use with certain O.D – I.D. combinations. Applications and service conditions vary and therefore the use of a tube support may be required for any 85A PU tubing.

The following commercially available O.D. – I.D. 85A tubing sizes require the use of a tube support regardless of application.

5/32" – 3/32"	3/16" – 1/8"	1/4" - .170"	1/4" – 3/16"
5/16" – 1/4"	3/8" – 5/16"	1/2" – 3/8"	

Working Pressure and Temperature Ranges

Prestolok	Zero to 200°F at up to 300 PSI depending on tubing being used.
Prestolok Composite	Zero to 150°F at up to 150 PSI depending on tubing being used

Vacuum applications are dependent upon temperature and type of tubing used.

Assembly Instructions

1. Cut thermoplastic tubing squarely, using Parker Tube Cutter PTC-001. Be certain the port or mating part is clean and free of debris.
2. Insert tubing into fitting until it bottoms. A slight twisting motion will ease the insertion. Pull on tubing to verify it is properly retained in the fitting.
3. To disassemble, simply push the release button against the body and remove tubing.

Nomenclature

Part numbers are constructed from symbols that identify the style and size of the fitting. The first series of numbers and letters identify the style and type fitting. The second series of numbers describe the size.

Example: W 68 PL 4 2

- W: White Acrylic / Thread Sealant
- 68: Male Connector
- PL: Prestolok
- 4: 1/4" (4/16) Tube O.D.
- 2: 1/8" (2/16) Pipe Thread

Sizes

Tube sizes are determined by the number of sixteenths of an inch in the tube O.D.

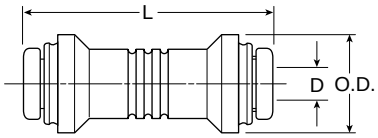
Metric Fittings

Metric fittings are available in Catalog 3550.
Thread types: BSPT and BSPP Sizes: 1/8-1/2.
Tube sizes: 4MM-14MM.

Specials

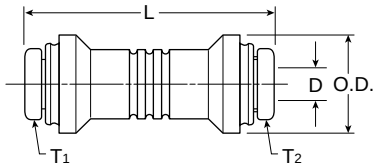
Fitting configurations and/or sizes other than those shown in the catalog can be furnished. It is suggested that a print or sketch be submitted with the inquiry.

32PL Equal Union (Composite Body)



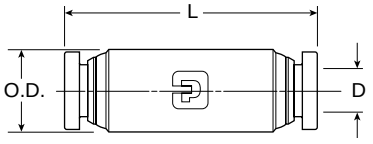
Part No.	Tube Size	O.D.	L	Flow Dia. D
32PL-2	1/8	0.51	1.32	0.09
32PL-5/32	5/32	0.51	1.32	0.12
32PL-3	3/16	0.59	1.37	0.16
32PL-4	1/4	0.59	1.37	0.19
32PL-5	5/16	0.67	1.49	0.25
32PL-6	3/8	0.82	1.76	0.31

32PL Unequal Union (Composite Body)



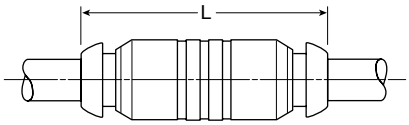
Part No.	Tube 1 Size	Tube 2 Size	O.D.	L	Flow Dia. D
32PL-5/32-2	5/32	1/8	0.51	1.32	0.09
32PL-4-2	1/4	1/8	0.59	1.37	0.09
32PL-5-4	5/16	1/4	0.67	1.47	0.19
32PL-6-4	3/8	1/4	0.82	1.75	0.19

62PLP Union (Nickle Plated)



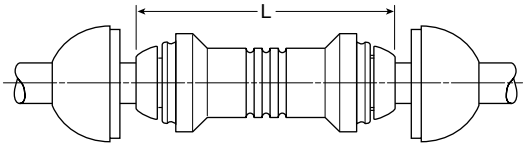
Part No.	Tube Size	O.D.	L	Flow Dia. D
62PLP-2	1/8	0.375	1.40	0.094
62PLP-3	3/16	0.437	1.41	0.156
62PLP-5/32	5/32	0.375	1.41	0.125
62PLP-4	1/4	0.500	1.43	0.188
62PLP-5	5/16	0.562	1.65	0.250
62PLP-6	3/8	0.625	1.66	0.312
62PLP-8	1/2	0.750	1.82	0.375

HPB Equal Union



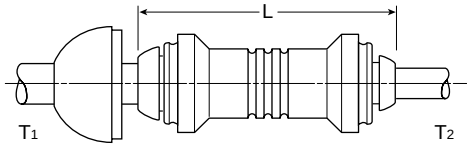
Part No.	Tube Size (mm)	L (mm)
HPB-4	4	33.0
HPB-5	5	34.5
HPB-6	6	36.0
HPB-8	8	38.0
HPB-10	10	48.0
HPB-12	12	48.0
HPB-14	14	54.0

HPK Equal Union



Part No.	Tube Size (mm)	L (mm)
HPK-4	4	33.5
HPK-6	6	37.0
HPK-8	8	39.0
HPK-10	10	48.0
HPK-12	12	49.0
HPK-14	14	54.0

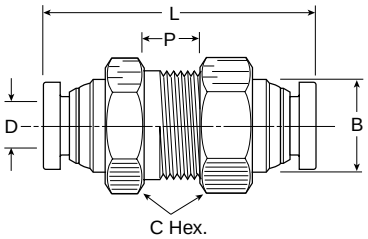
HPK Unequal Union



Part No.	Tube 1 Size (mm)	Tube 1 Size (mm)	L (mm)
HPK6-4	4	4	36.0
HPK8-4	8	4	38.0
HPK8-6	8	6	39.0
HPK10-6	10	6	47.0
HPK10-8	10	8	47.0
HPK12-10	12	10	49.5

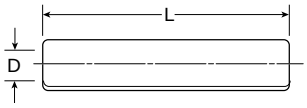
H

62PLPBH Bulkhead Union



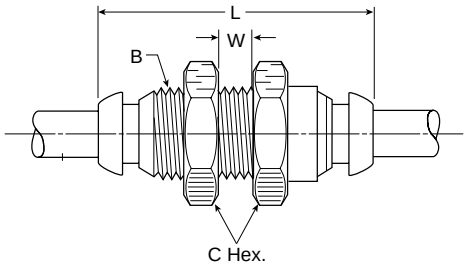
Part No.	Tube Size	B	C Hex.	P Max.	L	D
62PLPBH-2	1/8	7/16	9/16	0.39	1.40	0.094
62PLPBH-5/32	5/32	7/16	9/16	0.39	1.41	0.125
62PLPBH-4	1/4	9/16	11/16	0.29	1.43	0.188
62PLPBH-5	5/16	5/8	3/4	0.60	1.65	0.250
62PLPBH-6	3/8	3/4	7/8	0.54	1.66	0.312
62PLPBH-8	1/2	7/8	1	0.66	2.04	0.375

63PL Double Male Union



Part No.	Tube Size	L	D
63PL-2	1/8	1.49	0.078
63PL-5/32	5/32	1.49	0.106
63PL-4	1/4	1.61	0.188
63PL-5	5/16	1.61	0.236
63PL-6	3/8	2.00	0.295
63PL-8	1/2	2.22	0.374

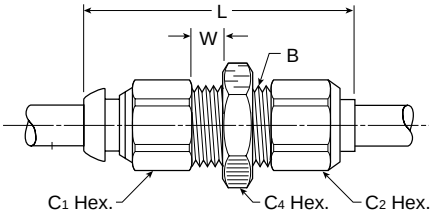
WPB Bulkhead Union



Part No.	Tube Size (mm)	B Thread (mm)	C Hex. (mm)	L (mm)	W (mm)	Bulkhead Hole Dia. (mm)
WPB4	4	M11x0.75	16	33	6	11
WPB6	6	M13x1	19	35	6	13
WPB8	8	M16x1.25	22	36	6	16
WPB10	10	M18x1	22	43	8	18
WPB12	12	M23x1.5	27	46	10	23
WPB14	14	M24x1.5	30	52	10	24

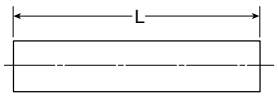
Jam nut is supplied loose in box.

WBMPB Mixed Bulkhead Union



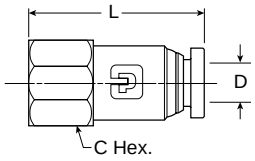
Part No.	Tube 1 Size (mm)	Tube 1 Size (mm)	B Thread (mm)	C_1 Hex. (mm)	C_2 Hex. (mm)	C_4 Hex. (mm)	L (mm)	W (mm)	Bulkhead Hole Dia. (mm)
WBMPB4	4	4	M8x1	10	10	12	34	5	11
WBMPB6	6	6	M10x1	12	10	12	37	5	13
WBMPB8	8	8	M12x1	14	14	16	39	5	16
WBMPB10	10	10	M14x1	17	17	19	45	5	18
WBMPB12	12	12	M16x1	22	19	22	49	5	23
WBMPB14	14	14	M18x1	24	22	22	52	7	24

BPK Double Male Union



Part No.	Tube Size (mm)	L
BPK4	4	38
BPK6	6	41
BPK8	8	41
BPK10	10	51
BPK12	12	54
BPK14	14	55

66PLP Female Connector (Nickle Plated)



Part No.	Tube Size	B Thread (NPTF)	L	Flow Dia. D
66PLP-2-2	1/8	1/8	1.17	0.094
66PLP-3-2	3/16	1/8	1.13	0.156
66PLP-5/32-2	5/32	1/8	1.17	0.125
66PLP-5/32-4	5/32	1/4	1.38	0.125
66PLP-4-2	1/4	1/8	1.17	0.188
66PLP-4-4	1/4	1/4	1.38	0.188
66PLP-5-2	5/16	1/8	1.25	0.250
66PLP-5-4	5/16	1/4	1.45	0.250
66PLP-6-4	3/8	1/4	1.46	0.312
66PLP-6-6	3/8	3/8	1.51	0.312

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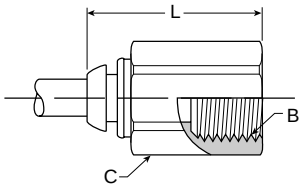
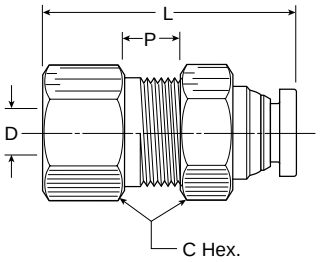
G4PB Female Connector BSPP



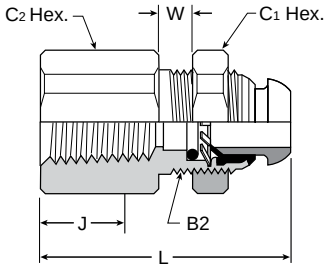
Part No.	Tube Size (mm)	Thread (BSPP)	C Hex. (mm)	L (mm)
G4PB4-1/8	4	1/8	14	26.0
G4PB6-1/8	6	1/8	14	27.5
G4PB6-1/4	6	1/4	17	33.0
G4PB8-1/8	8	1/8	17	29.0
G4PB8-1/4	8	1/4	17	33.0

66PL BH Female Bulkhead (Nickle Plated)



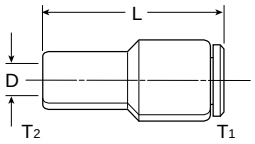
Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	P Max.	L	Flow Dia. D	Bulkhead Hole Dia. (mm)
66PLBH-5/32-4	5/32	1/8	11/16	0.19	1.39	0.125	1/2
66PLBH-4-4	1/4	1/8	11/16	0.24	1.35	0.188	9-16
66PLBH-6-6	3/8	1/4	1	0.22	1.47	0.312	7/8
66PLBH-8-6	1/2	1/8	1-1/4	0.35	1.56	0.344	1

WG4PB Bulkhead Union Female BSPP



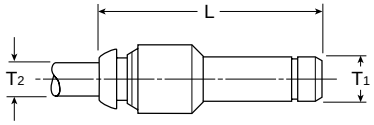
Part No.	Tube Size (mm)	Thread (BSPP)	B2	C_1 Hex. (mm)	C_2 Hex. (mm)	J (mm)	L (mm)	W (mm)
WG4PB4-1/8	4	G1/8	M1x0.75	14	14	8	25.0	6
WG4PB6-1/8	6	G1/8	M13x1	17	17	8	25.0	6
WG4PB6-1/4	6	G1/4	M13x1	17	19	12	29.5	6
WG4PB8-1/8	8	G1/8	M15x1.25	19	17	8	25.0	6
WG4PB8-1/4	8	G1/4	M15x1.25	19	19	12	30.0	6
WG4PB10-3/8	10	G3/8	M18x1	22	22	12	34.0	8
WG4PB12-3/8	12	G3/8	M23x1.25	27	24	12	35.0	10
WG4PB12-1/2	12	G1/2	M23x1.25	27	27	14	40.0	10

67PPL Tube End Reducer



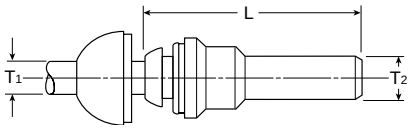
Part No.	Tube 1 Size	Tube 2 Size	L	Flow Dia. D
67PPL-2-5/32	1/8	5/32	1.76	0.120
67PPL-2-4	1/8	1/4	1.48	0.078
67PPL-5/32-4	5/32	1/4	1.32	0.125
67PPL-5/32-5	5/32	5/16	1.31	0.125
67PPL-5/32-6	5/32	3/8	1.64	0.125
67PPL-4-5	1/4	5/16	1.65	0.220
67PPL-4-6	1/4	3/8	1.76	0.220
67PPL-4-8	1/4	1/2	1.77	0.220
67PPL-5-6	5/16	3/8	1.81	0.220
67PPL-6-8	3/8	1/2	2.02	0.315

TRPB Tube End Reducer



Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	L (mm)
TRPB6-4	6	4	40.0
TRPB6-4	8	4	39.5
TRPB8-6	8	6	41.5
TRPB10-4	10	4	37.0
TRPB10-6	10	6	43.0
TRPB10-8	10	8	47.5
TRPB12-6	12	6	38.0
TRPB12-8	12	8	44.0
TRPB12-10	12	10	52.0
TRPB14-8	14	8	41.0
TRPB14-10	14	10	51.0
TRPB14-12	14	12	55.0

TR2PK Tube End Reducer



Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	L (mm)
TR2PK6-4	6	4	38
TR2PK6-4	8	4	36
TR2PK8-6	8	6	39
TR2PK10-4	10	4	41
TR2PK10-6	10	6	43
TR2PK10-8	10	8	47
TR2PK12-6	12	6	36
TR2PK12-8	12	8	38
TR2PK12-10	12	10	48
TR2PK14-8	14	8	39
TR2PK14-10	14	10	42
TR2PK14-12	14	12	51

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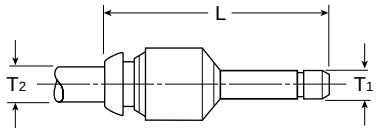
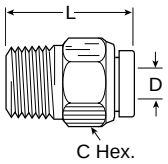
TEPB Tube End Expander



Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	L (mm)
TEPB4-6	4	6	39.0

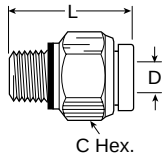
W68PLP Male Connector (Nickle Plated)



Part No.	Tube Size	Pipe Thread	C Hex.	L	Flow Dia. D
W68PLP-2-1	1/8	1/16	3/8	0.79	0.094
W68PLP-2-2	1/8	1/8	7/16	0.79	0.094
W68PLP-2-4	1/8	1/4	9/16	1.02	0.094
W68PLP-3-2	3/16	1/8	7/16	0.85	0.141
W68PLP-3-4	3/16	1/4	9/16	1.01	0.156
W68PLP-5/32-1	5/32	1/16		0.88	0.940
W68PLP-5/32-2	5/32	1/8	7/16	0.80	0.125
W68PLP-5/32-4	5/32	1/4	9/16	1.03	0.125
W68PLP-4-1	1/4	1/16	1/2	1.07	0.141
W68PLP-4-2	1/4	1/8	1/2	0.89	0.188
W68PLP-4-4	1/4	1/4	9/16	1.00	0.188
W68PLP-4-6	1/4	3/8	3/4	1.04	0.188
W68PLP-5-2	5-16	1/8	9/16	1.18	0.234
W68PLP-5-4	5-16	1/4	9/16	1.04	0.250
W68PLP-5-6	5/16	3/8	11/16	1.04	0.250
W68PLP-6-2	3/8	1/8	5/8	1.21	0.234
W68PLP-6-4	3/8	1/4	5/8	1.08	0.312
W68PLP-6-6	3/8	3/8	11/16	1.02	0.312
W68PLP-6-8	3/8	1/2	7/8	1.289	0.312
W68PLP-8-4	1/2	1/4	13/16	1.44	0.344
W68PLP-8-6	1/2	3/8	13/16	1.24	0.344
W68PLP-8-8	1/2	1/2	7/8	1.35	0.375
68PLP-5/32-4LT*	5/32	1/4-28	7/16	0.88	0.093

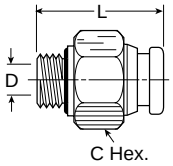
*SAE-LT Threads

68PLP-X-10x32 Male Connector (Nickle Plated)



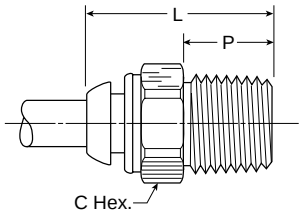
Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	L	Flow Dia. D
68PLP-2-0	1/8	10x32	3/8	0.92	0.094
68PLP-5/32-0	5/32	10x32			
68PLP-4-0	1/4	10x32	1/2	0.96	0.094

PLHBF4-B Male Connector BSPP



Part No.	Tube Size	Pipe Thread BSPP	C Hex.	L	Flow Dia. D
3-1/8PLHBF4-B	3/16	1/8-28	11/16	0.96	0.156
3-1/4PLHBF4-B	3/16	1/4-19	3/4	0.97	0.156
4-1/8PLHBF4-B	1/4	1/8-28	11/16	1.13	0.188
4-1/4PLHBF4-B	1/4	1/4/19	3/4	1.13	0.188
4-3/8PLHBF4-B	1/4	3/8-19	7/8	1.13	0.188
6-1/4PLHBF4-B	3/8	1/4-19	3/4	1.26	0.256
6-3/8PLHBF4-B	3/8	3/8-19	7/8	1.26	0.312
6-1/2PLHBF4-B	3/8	1/2-14	1-1/16	1.26	0.312
8-3/8PLHBF4-B	1/2	3/8-19	7/8	1.41	0.452
8-1/2PLHBF4-B	1/2	1/2-14	1-1/16	1.37	0.452

FPB Male Connector NPT



Part No.	Tube Size (mm)	Pipe Thread NPT	C Hex. (mm)	L (mm)	P (mm)	Int. Hex. (mm)
W68PLP-5/32-2	4	1/8-27	7/16”	21.7	9.7	—
W68PLP-5/32-4	4	1/4-18	9/16”	28.1	14.2	—
FPB6-1/8	6	1/8-27	14	26.0	10.1	4
FPB6-1/4	6	1/4-18	14	28.5	14.6	4
FPB10-1/4	10	1/4-18	19	40.0	14.6	8
FPB10-3/8	10	3/8-18	19	34.0	14.6	8
FPB12-3/8	12	3/8-18	22	36.5	14.6	10

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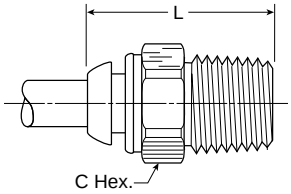
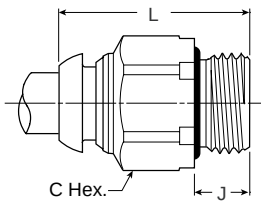
Richland, Michigan

F3PB Male Connector BSPT



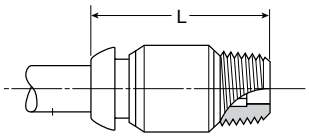
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	L (mm)
F3PB4-1/8	4	1/8	12	20.5
F3PB4-1/4	4	1/4	14	23.0
F3PB5-1/8	5	1/8	11	22.5
F3PB5-1/4	5	1/4	14	28.5
F3PB6-1/8	6	1/8	14	24.0
F3PB6-1/4	6	1/4	14	24.0
F3PB8-1/8	8	1/8	17	28.0
F3PB8-1/4	8	1/4	17	28.5
F3PB8-3/8	8	3/8	17	26.5
F3PB10-1/4	10	1/4	19	35.5
F3PB10-3/8	10	3/8	19	33.0
F3PB10-1/2	10	1/2	22	31.0
F3PB12-1/4	12	1/4	22	36.5
F3PB12-3/8	12	3/8	22	36.0
F3PB12-1/2	12	1/2	22	36.0
F3PB14-3/8	14	3/8	24	39.0
F3PB14-1/2	14	1/2	24	37.0

F4PB Compact Male Connector BSPP



Part No.	Tube Size (mm)	Thread BSPP	C Hex. (mm)	J (mm)	L (mm)
F4PB4-1/8	4	1/8	13	6	21.7
F4PB4-1/4	4	1/4	16	9	23.2
F4PB6-1/8	6	1/8	13	6	25.3
F4PB6-1/4	6	1/4	16	9	26.0
F4PB8-1/8	8	1/8	14	6	27.4
F4PB8-1/4	8	1/4	16	9	27.4
F4PB8-3/8	8	3/8	20	9	28.0
F4PB10-1/4	10	1/4	17	9	35.4
F4PB10-3/8	10	3/8	20	9	31.4
F4PB10-1/2	10	1/2	24	12	30.3
F4PB12-1/4	12	1/4	20	9	36.0
F4PB12-3/8	12	3/8	20	9	35.7
F4PB12-1/2	12	1/2	24	12	34.1
F4PB14-3/8	14	3/8	22	9	38.3
F4PB14-1/2	14	1/2	24	12	37.4

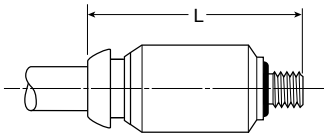
F23PB Male Connector BSPT



Part No.	Tube Size (mm)	Thread BSPT	L (mm)
F23PB4-1/8	4	1/8	21
F23PB6-1/8	6	1/8	24
F23PB6-1/4	6	1/4	28
F23PB8-1/8	8	1/8	28
F23PB8-1/4	8	1/4	28

This fitting has been designed for use where space is at a premium. It is assembled using the internal hexagon and an allen key.

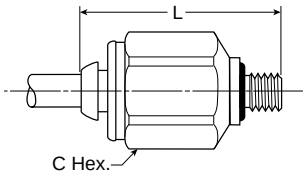
F28PB Male Connector Metric Straight Thread



Part No.	Tube Size (mm)	Straight Thread (mm)	L (mm)
F28PB4M3	4	M3x0.5	24
F28PB4M5	4	M5x0.8	26
F28PB6M5	6	M5x0.8	26

This fitting has been designed for use where space is at a premium. It is assembled using the internal hexagon and an allen key.

F8PB Male Connector Metric Straight Thread



Part No.	Tube Size (mm)	Straight Thread (mm)	C Hex. (mm)	L (mm)
F8PB4M5	4	M3x0.8	12	25.5
F8PB4M10	4	M10x1	14	24.0
F8PB6M5	6	M5x0.8	14	26.0
F8PB6M10	6	M10x1	14	28.0
F8PB6M12	6	M12x1.5	17	30.0
F8PB8M12	8	M12x1.5	17	30.0
F8PB8M16	8	M16x1.5	22	28.0
F8PB8M22	6	M22x1.5	27	30.0

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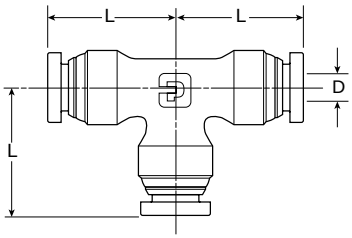
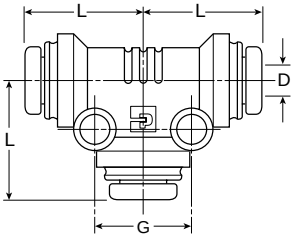
164PLP Union Tee (Nickle Plated)



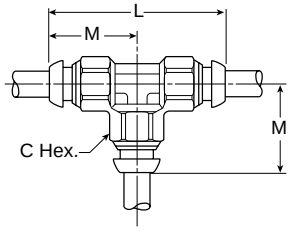
Part No.	Tube Size	L	Flow Dia. D
164PLP-2	1/8	0.74	0.094
164PLP-5/32	5/32	0.77	0.125
164PLP-3	3/16	0.82	0.156
164PLP-4	1/4	0.85	0.188
164PLP-5	5/16	0.97	0.250
164PLP-6	3/8	1.01	0.250
164PLP-8	1/2	1.15	0.375

364PL Union Tee (Composite Body)



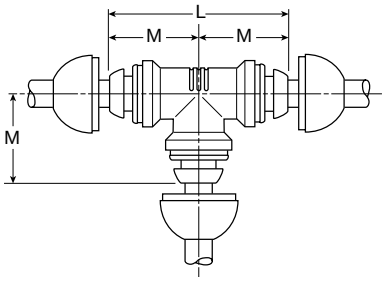
Part No.	Tube Size	Mounting Hole Dia.	L	G	Flow Dia. D
364PL-2	1/8	0.13	0.71	0.52	0.094
364PL-5/32	5/32	0.13	0.71	0.64	0.156
364PL-3	3/16	0.17	0.76	0.52	0.125
364PL-4	1/4	0.17	0.76	0.64	0.188
364PL-5	5/16	0.17	0.84	0.71	0.250
364PL-6	3/8	0.17	1.04	0.83	0.250
364PL-8	1/2	0.17	1.30	0.91	0.375

JPB Union Tee



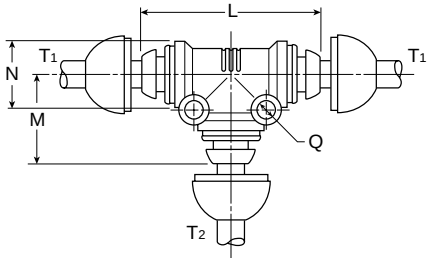
Part No.	Tube Size (mm)	C Hex. (mm)	L (mm)	M (mm)
JPB4	4	10	36	18
JPB5	5	12	41	21
JPB6	6	12	40	20
JPB8	8	14	44	22
JPB10	10	17	56	28
JPB12	12	22	60	30
JPB14	14	25	68	34

JPK Equal Tee



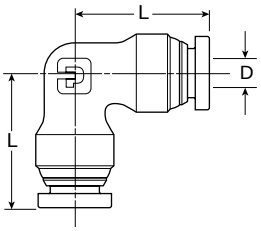
Part No.	Tube Size (mm)	L (mm)	M (mm)
JPK4	4	36	18.0
JPK6	6	41	20.5
JPK8	8	45	22.5
JPK10	10	57	28.5
JPK12	12	60	30.0
JPK14	14	67	33.5

JPK Unequal Tee



Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	L (mm)	M (mm)	N (mm)	Q (mm)
JPK6-6-4	6	4	41	21.5	15	17.0
JPK8-8-6	8	6	45	22.5	17	19.0
JPK10-10-8	10	8	57	28.5	21	23.5
JPK12-12-10	12	10	60	30.5	23	25.5
JPK4-4-6	4	6	43	20.5	15	17.0
JPK6-6-8	6	8	45	22.5	17	19.0
JPK8-8-10	8	10	57	28.5	21	23.5
JPK10-10-12	10	12	61	30.5	23	25.5

165PLP Union Elbow (Nickle Plated)



Part No.	Tube Size	L	Flow Dia. D
165PLP-2	1/8	0.74	0.094
165PLP-5/32	5/32	0.77	0.125
165PLP-3	3/16	0.82	0.156
165PLP-4	1/4	0.85	0.188
165PLP-5/32	5/32	0.97	0.250
165PLP-6	3/8	1.01	0.312
165PLP-8	1/2	1.15	0.375

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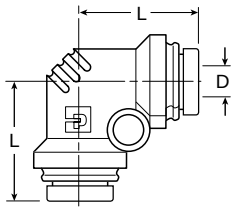
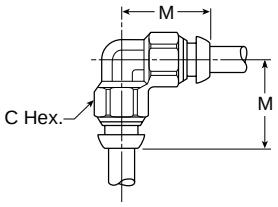
365PL Union Elbow (Composite Body)



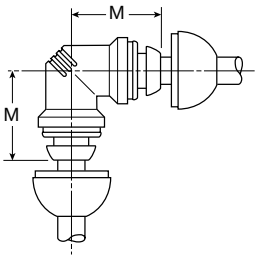
Part No.	Tube Size	Mounting Hole Dia.	L	Flow Dia. D
365PL-2	1/8	0.13	0.71	0.094
365PL-5/32	5/32	0.13	0.71	0.125
365PL-3	3/16	0.17	0.76	0.156
365PL-4	1/4	0.17	0.76	0.188
365PL-5	5/16	0.17	0.84	0.250
365PL-6	3/8	0.17	1.04	0.312
365PL-8	1/2	0.17	1.03	0.344

EPB 90°Union Elbow



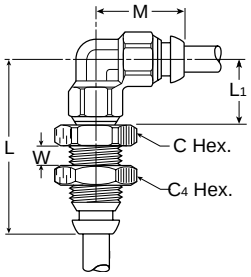
Part No.	Tube Size (mm)	C Hex. (mm)	M (mm)
EPB4	4	10	18.0
EPB5	5	12	20.5
EPB6	6	12	20.0
EPB8	8	14	22.0
EPB10	10	17	28.0
EPB12	12	22	30.0
EPB14	14	25	34.0

EPK Equal Elbow



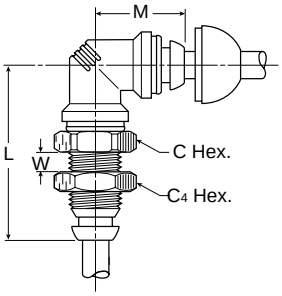
Part No.	Tube Size (mm)	M (mm)
EPK4	4	18.0
EPK6	6	20.5
EPK8	8	22.5
EPK10	10	28.5
EPK12	12	30.0
EPK14	14	33.5

WE6PB Adjustable Bulkhead Union Elbow



Part No.	Tube Size (mm)	Thread (mm)	C Hex. (mm)	C4 Hex. (mm)	L (mm)	L1 (mm)	M (mm)	W (mm)	Bulkhead Hole Dia. (mm)
WE6PB4	4	M11x0.75	14	16	41	18.0	18.0	6	11
WE6PB6	6	M13x1	17	17	45	19.5	20.5	6	13
WE6PB8	8	M15x1.25	19	19	57	21.5	22.5	6	15
WE6PB10	10	M18x1	22	22	60	22.8	28.5	8	18
WE6PB12	12	M23x1.5	27	27	43	30.0	30.0	10	23

WE6PK 90° Adjustable Bulkhead Union Elbow



Part No.	Tube Size (mm)	Straight Thread (mm)	C Hex. (mm)	C4 Hex. (mm)	L (mm)	M (mm)	W (mm)	Bulkhead Hole Dia. (mm)
WE6PK4	4	M11x0.75	14	16	37	18.0	6	11
WE6PK6	6	M13x1	17	17	39	20.5	6	13
WE6PK8	8	M15x1.25	19	19	43	22.5	6	15
WE6PK10	10	M18x1	22	22	54	28.5	8	18
WE6PK12	12	M23x1.5	27	27	59	30.0	10	23

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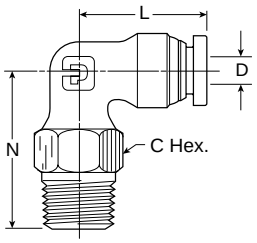
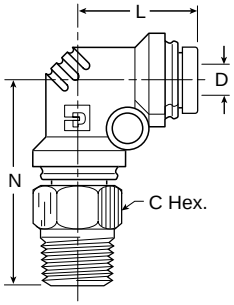
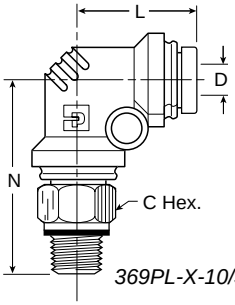
W169PLP Male Elbow Swivel 90° (Nickle Plated)



Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	L	N	Flow Dia. D
W169PLP-2-2	1/8	1/8	7/16	0.74	0.92	0.094
169PLP-2-0	1/8	10-32	3/8	0.74	0.74	0.094
W169PLP-2-4	1/8	1/4	9/16	0.74	1.10	0.094
W169PLP-3-2	3/16	1/8	7/16	0.82	0.92	0.156
W169PLP-5/32-2	5/32	1/8	7/16	0.77	0.92	0.125
W169PLP-5/32-4	5/32	1/4	9/16	0.77	1.10	0.125
169PLP5/32-0	5/32	10-32	3/8	0.85	0.74	0.188
W169PLP-4-2	1/4	1/8	7/16	0.85	0.92	0.188
W169PLP-4-4	1/4	1/4	9/16	0.85	1.10	0.188
W169PLP-4-6	1/4	3/8	11/16	0.85	1.19	0.188
169PLP-4-0	1/4	10-32	3/8	0.85	0.74	0.188
W169PLP-5-2	5/16	1/8	9/16	0.97	1.02	0.250
W169PLP-5-4	5/16	1/4	9/16	0.97	1.24	0.250
W169PLP-6-2	3/8	1/8	9/16	1.01	1.02	0.312
W169PLP-6-4	3/8	1/4	9/16	1.01	1.24	0.312
W169PLP-6-6	3/8	3/8	11/16	1.01	1.24	0.312
W169PLP-6-8	3/8	1/2	7/8	1.01	1.48	0.312
W169PLP-8-4	1/2	1/4	9/16	1.15	1.28	0.375
W169PLP-8-6	1/2	3/8	11/16	1.15	1.31	0.375
W169PLP-8-8	1/2	1/2	7/8	1.15	1.52	0.375

W369PL Male Elbow Swivel 90° (Composite Body)

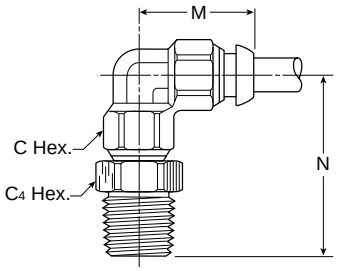




369PL-X-10/32

Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	Mounting Hole Dia.	L	N	Flow Dia. D
W369PL-2-1	1/8	1/16	3/8	0.13	0.71	1.08	0.078
W369PL-2-2	1/8	1/8	7/16	0.13	0.71	1.14	0.078
369PL-2-10x32	1/8	10-32	3/8	0.13	0.71	0.94	0.078
W369PL-2-4	1/8	1/4	9/16	0.13	0.71	1.32	0.078
W369PL-3-2	3/16	1/8	7/16	0.17	0.76	1.20	0.147
W369PL-3-4	3/16	1/4	9/16	0.17	0.76	1.44	0.147
W369PL-5/32-2	5/32	1/8	7/16	0.13	0.74	1.14	0.094
W369PL-5/32-4	5/32	1/4	9/16	0.13	0.74	1.32	0.094
369PL5/32-10x32	5/32	10-32	3/8	0.13	0.74	0.94	0.094
W369PL-4-1	1/4	1/16	7/16	0.17	0.76	1.20	0.094
W369PL-4-2	1/4	1/8	7/16	0.17	0.76	1.20	0.172
W369PL-4-4	1/4	1/4	9/16	0.17	0.76	1.38	0.172
W369PL-4-6	1/4	3/8	11/16	0.17	0.76	1.42	0.172
369PL-4-10x32	1/4	10-32	7/16	0.17	0.76	1.05	0.094
W369PL-5-2	5/16	1/8	9/16	0.17	0.84	1.23	0.234
W369PL-5-4	5/16	1/4	9/16	0.17	0.84	1.46	0.234
W369PL-6-2	3/8	1/8	9/16	0.17	1.04	1.48	0.234
W369PL-6-4	3/8	1/4	5/8	0.17	1.04	1.66	0.234
W369PL-6-6	3/8	3/8	11/16	0.17	1.04	1.66	0.297
W369PL-6-8	3/8	1/2	7/8	0.17	1.04	1.85	0.297
W369PL-8-4	1/2	1/4	3/4	0.17	1.03	1.80	0.314
W369PL-8-6	1/2	3/8	3/4	0.17	1.03	1.80	0.375
W369PL-8-8	1/2	1/2	7/8	0.17	1.03	1.99	0.375

C6PB Adjustable Male Elbow NPT



Part No.	Tube Size (mm)	Pipe Thread (NPT)	C Hex. (mm)	C_4 Hex. (mm)	M (mm)	N (mm)
C6PB6-1/4	6	1/4-18	12	14	20	36.0
C6PB6-3/8	6	3/8-18	12	19	20	36.5
C6PB10-1/4	10	1/4-18	17	16	28	41.5
C6PB10-3/8	10	3/8-18	17	19	28	41.5
C6PB12-3/8	12	3/8-18	17	19	30	44.0
C6PB12-1/2	12	1/2-14	22	22	30	47.5

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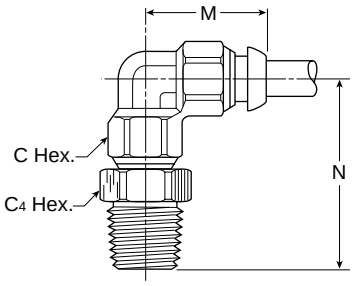
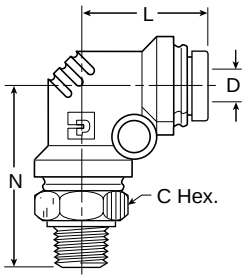
C63PB Adjustable Male Elbow BSPT



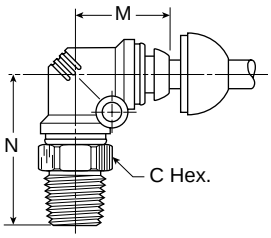
Part No.	Tube Size (mm)	Pipe Thread (NPTF)	C Hex. (mm)	M (mm)	N (mm)	Flow Dia. D (mm)
C63PB4-1/8	4	1/8	10	10	18	26.5
C63PB4-1/4	4	1/4	10	14	18	30.0
C63PB6-1/8	6	1/8	12	11	20	28.0
C63PB6-1/4	6	1/4	12	14	20	31.0
C63PB8-1/8	8	1/8	14	14	22	30.0
C63PB8-1/4	8	1/4	14	14	22	33.0
C63PB8-3/8	8	3/8	14	17	22	34.5
C63PB10-1/4	10	1/4	17	17	28	40.0
C63PB10-3/8	10	3/8	17	17	28	39.0
C63PB12-1/4	12	1/4	22	19	30	42.0
C63PB12-3/8	12	3/8	22	19	30	41.0
C63PB12-1/2	12	1/2	22	22	30	44.5
C63PB14-3/8	14	3/8	25	22	34	46.0
C63PB14-1/2	14	1/2	25	22	34	48.5

PLE2BF4-K Male Elbow BSPP (Composite Body)



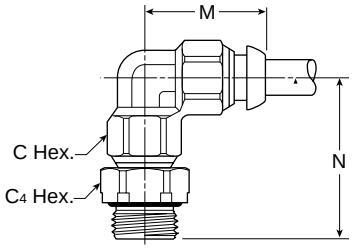
Part No.	Tube Size	Pipe Thread (BSPP)	Mounting Hole Dia.	C Hex.	L	N	Flow Dia. D
3-1/8PLE2BF4-K	3/16	1/8-28	11/16	0.17	0.76	1.17	0.147
3-1/4PLE2BF4-K	3/16	1/4-19	3/4	0.17	0.76	1.31	0.147
4-1/8PLE2BF4-K	1/4	1/8-28	11/16	0.17	0.76	1.06	0.177
4-1/4PLE2BF4-K	1/4	1/4-19	3/4	0.17	0.76	1.31	0.172
4-3/8PLE2BF4-K	1/4	3/8-19	7/8	0.17	0.76	1.31	0.182
6-1/4PLE2BF4-K	3/8	1/4-19	3/4	0.17	1.04	1.57	0.297
6-3/8PLE2BF4-K	3/8	3/8-19	7/8	0.17	1.04	1.68	0.297
6-1/2PLE2BF4-K	3/8	1/2-14	1-1/16	0.17	1.04	1.83	0.297
8-3/8PLE2BF4-K	1/2	3/8-19	7/8	0.17	1.03	1.63	0.344
8-1/2PLE2BF4-K	1/2	1/2-14	1-1/16	0.17	1.03	1.78	0.344

C63PK Adjustable Male Elbow BSPT



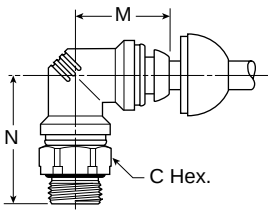
Part No.	Tube Size (mm)	Thread (BSPT)	C Hex. (mm)	M (mm)	N (mm)
C63PK4-1/8	4	1/8	10	18.0	25.5
C63PK4-1/4	4	1/4	14	18.0	29.0
C63PK6-1/8	6	1/8	11	20.5	27.0
C63PK6-1/4	6	1/4	14	20.5	30.5
C63PK8-1/8	8	1/8	14	22.5	29.5
C63PK8-1/4	8	1/4	14	22.5	32.5
C63PK8-3/8	8	3/8	17	28.5	40.0
C63PK10-1/4	10	1/4	17	28.5	40.0
C63PK10-3/8	10	3/8	17	28.5	39.0
C63PK12-1/4	12	1/4	19	30.0	41.5
C63PK12-3/8	12	3/8	19	30.0	41.0
C63PK12-1/2	12	1/2	22	30.0	44.5
C63PK14-3/8	14	3/8	22	33.5	45.5
C63PK14-1/2	14	1/2	22	33.5	48.0

C64PB Adjustable Male Elbow BSPP



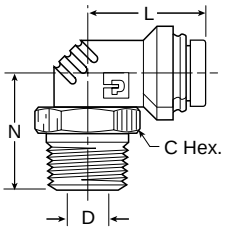
Part No.	Tube Size (mm)	Thread (BSPP)	C Hex. (mm)	C4 Hex. (mm)	M (mm)	N (mm)
C64PB4-1/8	4	1/8	10	14	18	26.5
C64PB4-1/4	4	1/4	10	19	18	31.5
C64PB6-1/8	6	1/8	12	14	20	30.0
C64PB6-1/4	6	1/4	12	19	20	33.0
C64PB8-1/8	8	1/8	14	14	22	30.0
C64PB8-1/4	8	1/4	14	19	22	35.0
C64PB8-3/8	8	3/8	14	22	22	36.0
C64PB10-1/4	10	1/4	17	19	28	39.0
C64PB10-3/8	10	3/8	17	22	28	40.0
C64PB12-1/4	12	1/4	22	19	30	41.0
C64PB12-3/8	12	3/8	22	22	30	42.0
C64PB14-3/8	14	3/8	25	22	34	46.0
C64PB14-1/2	14	1/2	25	27	34	50.5

C64PK Adjustable Male Elbow BSPP



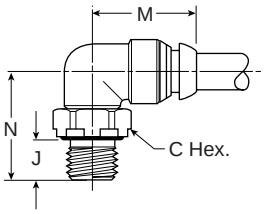
Part No.	Tube Size (mm)	Thread (BSPP)	C Hex. (mm)	M (mm)	N (mm)
C64PK4-1/8	4	1/8	14	18.0	25.5
C64PK4-1/4	4	1/4	19	18.0	30.5
C64PK6-1/8	6	1/8	14	20.5	27.0
C64PK6-1/4	6	1/4	19	20.5	32.0
C64PK8-1/8	8	1/8	14	22.5	29.0
C64PK8-1/4	8	1/4	19	22.5	34.0
C64PK8-3/8	8	3/8	22	22.5	35.0
C64PK10-1/4	10	1/4	19	28.5	39.0
C64PK10-3/8	10	3/8	22	28.5	40.0
C64PK12-1/4	12	1/4	19	30.0	40.5
C64PK12-3/8	12	3/8	22	30.0	41.5
C64PK14-3/8	14	3/8	22	33.5	45.0
C64PK14-1/2	14	1/2	27	33.5	49.5

W369PLC Compact Male Elbow



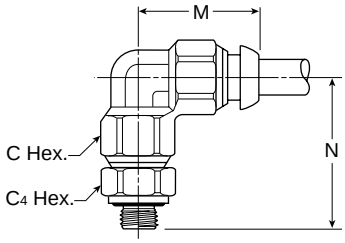
Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	L	N	Flow Dia. D
W369PLC-2-2	1/8	1/8	7/16	0.81	0.71	0.08
W369PLC-5/32-2	5/32	1/8	7/16	0.83	0.71	0.08
W369PLC-5/32-4	5/32	1/4	9/16	0.83	0.89	0.08
W369PLC-3-2	3/16	1/8	7/16	0.86	0.81	0.08
W369PLC-4-2	1/4	1/8	7/16	0.86	0.81	0.08
W369PLC-5-4	5/16	1/4	9/16	0.94	0.97	0.11
W369PLC-6-4	3/8	1/4	5/8	1.13	1.07	0.20
W369PLC-6-6	3/8	3/8	3/4	1.13	1.15	0.20

C64SPB Adjustable Male Elbow BSPP



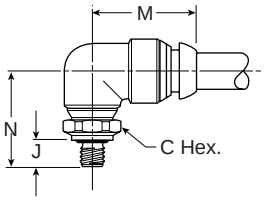
Part No.	Tube Size (mm)	Thread (BSPP)	C Hex. (mm)	J (mm)	M (mm)	N (mm)
C64SPB4-1/8	4	1/8	13	6	17	18.0
C64SPB6-1/8	6	1/8	13	6	22	18.0
C64SPB6-1/4	6	1/4	16	9	22	21.5
C64SPB8-1/8	8	1/8	13	6	25	18.0
C64SPB8-1/4	8	1/4	16	9	25	21.0
C64SPB8-3/8	8	3/8	19	9	25	21.0
C64SPB10-1/4	10	1/4	16	9	30	23.0
C64SPB10-3/8	10	3/8	19	9	30	23.0
C64SPB12-1/4	12	1/8	16	9	32	24.0
C64SPB12-3/8	12	3/8	19	9	32	24.0
C64SPB12-1/2	12	1/2	24	12	32	29.0

C68PB Adjustable Male Elbow Metric Straight Thread



Part No.	Tube Size (mm)	Straight Thread (mm)	C Hex. (mm)	C4 Hex. (mm)	M (mm)	N (mm)
C68PB4M3	4	M3x0.5	10	10	18	23.0
C68PB4M5	4	M5x0.8	10	10	18	24.5
C68PB6M5	6	M5x0.8	12	11	20	25.5

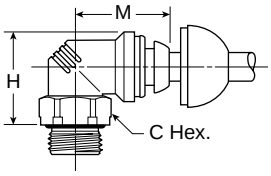
C68SPB Compact Adjustable Male Elbow Metric Straight Thread



Part No.	Tube Size (mm)	Straight Thread (mm)	C Hex. (mm)	C4 Hex. (mm)	M (mm)	N (mm)
C68SPB4M5	4	M5x0.8	12.5	5	17	18
C68SPB6M5	6	M5x0.8	12.5	5	17	18

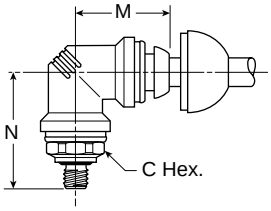
H

C64SPK Compact Adjustable Male Elbow BSPP



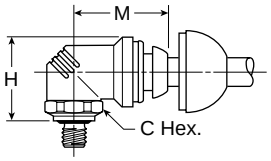
Part No.	Tube Size (mm)	Thread (BSPP)	C Hex. (mm)	H (mm)	M (mm)
C64SPK4-1/8	4	1/8	14	16.7	20.5
C64SPK4-1/4	4	1/4	19	17.4	20.5
C64SPK6-1/8	6	1/8	14	17.9	23.0
C64SPK6-1/4	6	1/4	19	19.4	23.0
C64SPK8-1/8	8	1/8	14	18.9	25.0
C64SPK8-1/4	8	1/4	19	20.4	25.0
C64SPK8-3/8	8	3/8	22	21.9	25.0

C68PK Adjustable Male Elbow Metric Straight Thread



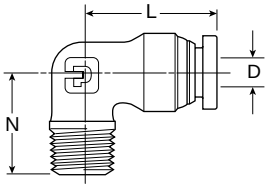
Part No.	Tube Size (mm)	Thread (BSPP)	C Hex. (mm)	M (mm)	N (mm)
C68PK4M3	4	M3x0.5	10	18.0	22.0
C68PK4M5	4	M5x0.8	10	18.0	23.5
C68PK6M5	6	M5x0.8	11	20.5	25.0
C68PK8M12	8	M12x1.5	17	22.5	35.0
C68PK8M16	8	M16x1.5	22	22.5	35.0
C68PK8M22	8	M22x1.5	27	22.5	39.0
C68PK10M12	10	M12x1.5	17	30.0	40.0

C68SPK Compact Adjustable Male Elbow Metric Straight Thread



Part No.	Tube Size (mm)	Thread (BSPP)	C Hex. (mm)	H (mm)	M (mm)
C68SPK4M53	4	M5x0.8	10	15.5	20.5

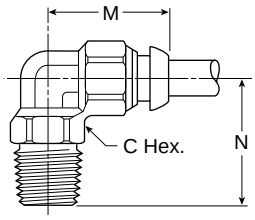
W169PLPNS Male Elbow 90° (Nickle Plated)



Part No.	Tube Size	Pipe Thread (NPTF)	L	N	Flow Dia. D
W169PLPNS-2-2	1/8	1/8	0.74	0.67	0.094
W169PLPNS5/32-2	5/32	1/8	0.77	0.67	0.125
W169PLPNS5/32-4	5/32	1/4	0.77	0.87	0.125
W169PLPNS-4-2	1/4	1/8	0.85	0.67	0.188
W169PLPNS-4-4	1/4	1/4	0.85	0.87	0.188
W169PLPNS-5-2	5/16	1/8	0.97	0.75	0.250
W169PLPNS-5-4	5/16	1/4	0.97	0.94	0.250
W169PLPNS-6-4	3/8	1/4	1.01	0.94	0.312
W169PLPNS-6-6	3/8	3/8	1.01	1.01	0.312
W169PLPNS-6-8	3/8	1/2	1.01	1.27	0.312
W169PLPNS-8-6	1/2	3/8	1.15	1.00	0.375
W169PLPNS-8-8	1/2	1/2	1.15	1.27	0.375
169PLPNS-5/32-4LT*	5/32	1/4-28	0.60	0.48	0.090

* SAE-LT Threads

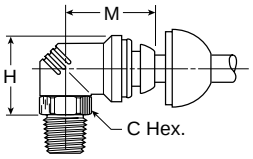
C3PB Compact Elbow BSPT



Part No.	Tube Size (mm)	Thread (BSPT)	C Hex. (mm)	M (mm)	N (mm)
C3PB4-1/8	4	1/8	14	18	21
C3PB6-1/8	6	1/8	14	20	21
C3PB6-1/4	6	1/4	14	20	21
C3PB8-1/8	8	1/8	14	22	23
C3PB8-1/4	8	1/4	14	22	23
C3PB10-1/4	10	1/4	17	28	26
C3PB10-3/8	10	3/8	17	28	26
C3PB12-3/8	12	3/8	17	30	27
C3PB12-1/2	12	1/2	17	30	31
C3PB14-3/8	14	3/8	20	34	30
C3PB14-1/2	14	1/2	20	34	33

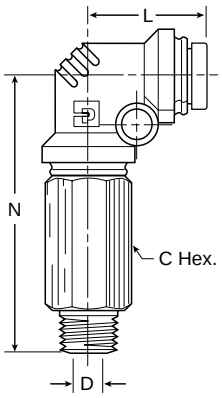
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

C63SPK Adjustable Male Elbow BSPT



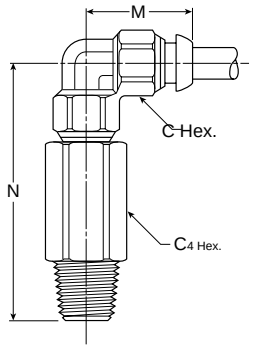
Part No.	Tube Size (mm)	Thread (BSPT)	C Hex. (mm)	H (mm)	M (mm)
C63SPK4-1/8	4	1/8	10	14.5	20.5
C63SPK4-1/4	4	1/4	14	14.5	20.5
C63SPK6-1/8	6	1/8	11	16.5	23.0
C63SPK6-1/4	6	1/4	14	16.0	23.0
C63SPK8-1/8	8	1/8	14	19.5	25.0
C63SPK8-1/4	8	1/4	14	18.5	25.0
C63SPK8-3/8	8	3/8	17	18.5	25.0
C63SPK10-1/4	10	1/4	17	23.0	31.0
C63SPK10-3/8	10	3/8	17	22.5	31.0
C63SPK10-1/2	10	1/2	22	24.0	31.0

W369PLX Male Elbow Swivel 90° (Composite Body)



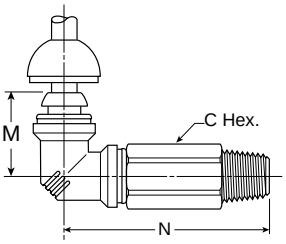
Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	Mounting Hole Dia.	L	N	Flow Dia. D
W369PLX-2-2	1/8	1/8	7/16	0.13	0.70	1.74	.078
W369PLX-2-4	1/8	1/4	9/16	0.13	0.70	1.74	.078
W369PLX-3-2	3/16	1/8	7/16	0.17	0.76	1.88	.147
W369PLX-3-4	3/16	1/4	9/16	0.17	0.76	1.88	.147
W369PLX-3-6	3/16	3/8	11/16	0.17	0.76	1.88	.147
W369PLX-4-2	1/4	1/8	7/16	0.17	0.76	1.88	.172
W369PLX-4-4	1/4	1/4	9/16	0.17	0.76	1.88	.170
W369PLX-4-6	1/4	3/8	11/16	0.17	0.76	1.88	.172
369PLX-5/32-0	5/32	10-32	3/8	0.13	0.73	1.54	.094
W369PLX-5/32-2	5/32	1/8	7/16	0.13	0.73	1.54	.094
W369PLX-5/32-4	5/32	1/4	9/16	0.13	0.73	1.54	.094
W369PLX-5-2	5/16	1/8	9/16	0.17	0.84	1.99	.234
W369PLX-5-4	5/16	1/4	9/16	0.17	0.84	1.99	.234
W369PLX-5-6	5/16	3/8	11/16	0.17	0.84	1.99	.234
W369PLX-6-4	3/8	1/4	5/8	0.17	1.04	2.56	.234
W369PLX-6-6	3/8	3/8	11/16	0.17	1.04	2.56	.297
W369PLX-6-8	3/8	1/2	7/8	0.17	1.04	2.56	.297
W369PLX-8-4	1/2	1/4	3/4	0.17	1.03	2.80	.314
W369PLX-8-6	1/2	3/8	3/4	0.17	1.03	2.80	.344
W369PLX-8-8	1/2	1/2	7/8	0.17	1.03	2.80	.344

C63LPB Adjustable Extended Male Elbow BSPT



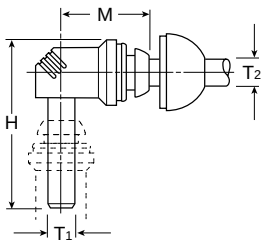
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	C4 Hex. (mm)	M (mm)	N (mm)
C63LPB4-1/8	4	1/8	10	10	18	42.0
C63LPB4-1/4	4	1/4	10	14	18	46.0
C63LPB6-1/8	6	1/8	12	11	20	45.5
C63LPB6-1/4	6	1/4	12	14	20	49.5
C63LPB8-1/8	8	1/8	14	14	22	50.0
C63LPB8-1/4	8	1/4	14	14	22	52.5

C63LPK Adjustable Male Elbow BSPT



Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	M (mm)	N (mm)
C63LPK4-1/8	4	1/8	10	18.0	41.0
C63LPK4-1/4	4	1/4	14	18.0	45.0
C63LPK6-1/8	6	1/8	11	20.5	45.0
C63LPK6-1/4	6	1/4	14	20.5	49.0
C63LPK8-1/8	8	1/8	14	22.5	49.5
C63LPK8-1/4	8	1/4	14	22.5	52.0

T2ESPK Compact Plug-In Elbow



Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	H (mm)	M (mm)
T2ESPK4	4	4	20.5	31
T2ESPK6	6	6	23.0	36
T2ESPK4-6	4	6	23.0	33
T2ESPK8	8	8	25.0	38

H

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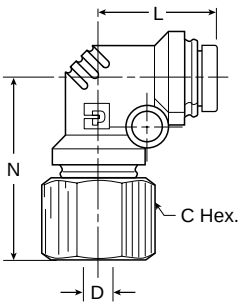
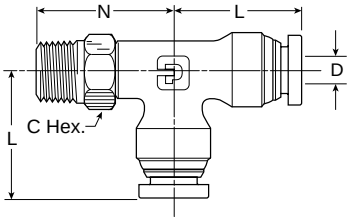
370PL Female Elbow Swivel (Composite Body)



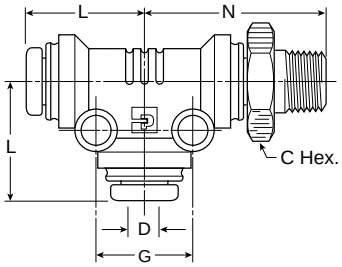
Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	Mounting Hole Dia.	L	N	Flow Dia. D
370PL-2-2	1/8	1/8	9/16	0.13	0.71	1.01	0.078
370PL-5/32-2	5/32	1/8	9/16	0.13	0.73	1.01	0.094
370PL-5/32-4	5/32	1/4	3/4	0.13	0.73	1.23	0.094
370PL-4-10x32	1/4	10x32	7/16	0.17	0.76	1.02	0.159
370PL-4-2	1/4	1/8	9/16	0.17	0.76	1.07	0.174
370PL-4-4	1/4	1/4	3/4	0.17	0.76	1.29	0.174
370PL-5-4	5/16	1/4	3/4	0.17	0.84	1.37	0.234
370PL-6-4	3/8	1/4	3/4	0.17	1.04	1.57	0.297
370PL-8-6	1/2	3/8	7/8	0.17	1.03	1.57	0.344

W171PLP Male Run Tee Swivel (Nickle Plated)



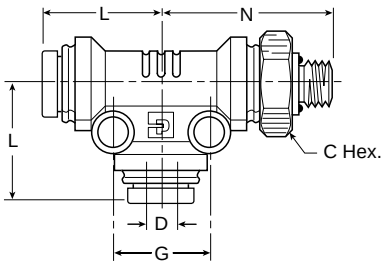
Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	L	N	Flow Dia. D
W171PLP-2-2	1/8	1/8	7/16	0.74	0.92	0.094
W171PLP-5/32-2	5/32	1/8	7/16	0.77	0.92	0.125
W171PLP-4-2	1/4	1/8	7/16	0.85	0.92	0.188
W171PLP-4-4	1/4	1/4	9/16	0.85	1.10	0.188
W171PLP-4-6	1/4	3/8	11/16	0.85	1.24	0.188
W171PLP-5-2	5/16	1/8	9/16	0.97	1.02	0.250
W171PLP-5-4	5/16	1/4	9/16	0.97	1.24	0.250
W171PLP-6-4	3/8	1/4	9/16	1.01	1.24	0.250
W171PLP-6-6	3/8	3/8	11/16	1.01	1.24	0.250
W171PLP-8-6	1/2	3/8	11/16	1.15	1.31	0.375
W171PLP-8-8	1/2	1/2	7/8	1.15	1.52	0.375

W371PL Male Run Tee Swivel (Composite Body)



Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	Mounting Hole Dia.	L	N	G	Flow Dia. D
W371PL-2-1	1/8	1/16	3/8	0.13	0.71	1.08	0.52	.078
W371PL-2-2	1/8	1/8	7/16	0.13	0.71	1.14	0.52	.078
W371PL-2-4	1/8	1/4	9/16	0.13	0.71	1.32	0.52	.078
371PL-2-10x32	1/8	10-32	3/8	0.13	0.71	0.94	0.52	.078
W371PL-3-2	3/16	1/8	7/16	0.17	0.76	1.20	0.64	.147
W371PL-3-4	3/16	1/4	9/16	0.17	0.76	1.43	0.64	.147
W371PL-5/32-2	5/32	1/8	7/16	0.13	0.71	1.14	0.52	.094
W371PL-5/32-4	5/32	1/4	9/16	0.13	0.71	1.32	0.52	.094
371PL5/32-10x32	5/32	10-32	3/8	0.13	0.71	0.94	0.52	.094
W371PL-4-1	1/4	1/16	7/16	0.17	0.76	1.20	0.64	.094
W371PL-4-2	1/4	1/8	7/16	0.17	0.76	1.20	0.64	.172
W371PL-4-4	1/4	1/4	9/16	0.17	0.76	1.38	0.64	.172
371PL-4-10x32	1/4	10-32	7/16	0.13	0.76	1.05	0.64	.094
W371PL-4-6	1/4	3/8	11/16	0.17	0.76	1.42	0.64	.172
W371PL-5-2	5/16	1/8	9/16	0.17	0.84	1.28	0.71	.234
W371PL-5-4	5/16	1/4	9/16	0.17	0.84	1.46	0.71	.234
W371PL-6-2	3/8	1/8	9/16	0.13	1.04	1.48	0.83	.234
W371PL-6-4	3/8	1/4	5/8	0.17	1.04	1.66	0.83	.297
W371PL-6-6	3/8	3/8	11/16	0.17	1.04	1.66	0.83	.297
W371PL-6-8	3/8	1/2	7/8	0.13	1.04	1.85	0.83	.297
W371PL-8-4	1/2	1/4	3/4	0.17	1.30	2.07	0.99	.314
W371PL-8-6	1/2	3/8	3/4	0.17	1.30	2.07	0.99	.344
W371PL-8-8	1/2	1/2	7/8	0.17	1.30	2.26	0.99	.344

PRL2BF4-K Male Run Tee Swivel BSPP (Composite Body)



Part No.	Tube Size	Pipe Thread (BSPP)	C Hex.	Mounting Hole Dia.	L	N	G	Flow Dia. D
3-1/4PLR2BF4-K	3/16	1/4-19	3/4	0.17	0.76	1.31	0.64	0.147
4-1/8PLR2BF4-K	1/4	1/8-28	11/16	0.17	0.76	1.06	0.64	0.177
4-1/4PLR2BF4-K	1/4	1/4-19	3/4	0.17	0.76	1.31	0.64	0.172
6-1/4PLR2BF4-K	3/8	1/4-19	3/4	0.17	1.04	1.56	0.83	0.296
6-3/8PLR2BF4-K	3/8	3/8-19	7/8	0.17	1.04	1.68	0.83	0.296
8-3/8PLR2BF4-K	1/2	3/8-19	7/8	0.17	1.30	1.90	0.99	0.344
8-1/2PLR2BF4-K	1/2	1/2-19	1-1/16	0.17	1.30	2.05	0.99	0.344

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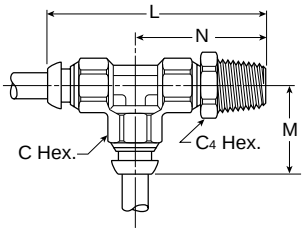
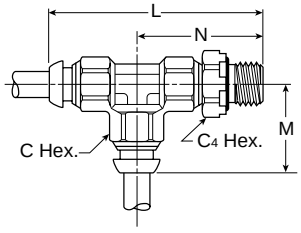
Pneumatic Division
Richland, Michigan

R63PB Swivel Male Run Tee BSPT



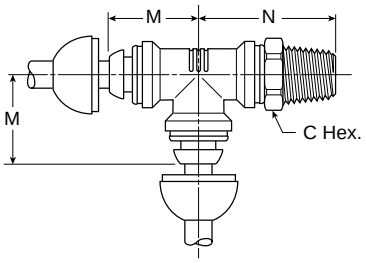
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	C4 Hex. (mm)	L (mm)	M (mm)	N (mm)
R63PB4-1/8	4	1/8	10	10	44.5	18	26.5
R63PB4-1/4	4	1/4	10	14	48.0	18	30.0
R63PB6-1/8	6	1/8	12	11	48.0	20	28.0
R63PB6-1/4	6	1/4	12	14	51.0	20	31.0
R63PB8-1/8	8	1/8	14	14	52.0	22	30.0
R63PB8-1/4	8	1/4	14	14	55.0	22	33.0
R63PB8-3/8	8	3/8	14	17	56.5	22	34.5
R63PB10-1/4	10	1/4	17	17	68.0	28	40.0
R63PB10-3/8	10	3/8	17	17	67.0	28	39.0
R63PB12-1/4	12	1/4	22	19	72.0	30	42.0
R63PB12-3/8	12	3/8	22	19	71.0	30	41.0
R63PB12-1/2	12	1/2	22	22	74.5	30	44.5
R63PB14-3/8	14	3/8	25	22	80.0	34	46.0
R63PB14-1/2	14	1/2	25	22	82.5	34	48.5

R64PB Swivel Male Branch Run Tee BSPP



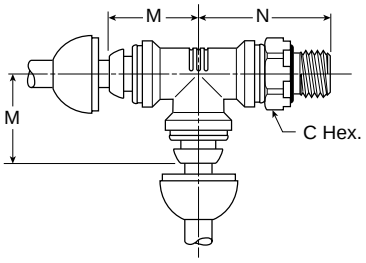
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	C4 Hex. (mm)	L (mm)	M (mm)	N (mm)
R64PB4-1/8	4	1/8	10	14	6	44.5	18
R64PB4-1/4	4	1/4	10	19	9	49.5	18
R64PB6-1/8	6	1/8	12	14	6	50.0	20
R64PB6-1/4	6	1/4	12	19	9	53.0	20
R64PB8-1/8	8	1/8	14	14	6	52.0	22
R64PB8-1/4	8	1/4	14	19	9	57.0	22
R64PB8-3/8	8	3/8	14	22	9	58.0	22
R64PB10-1/4	10	1/4	17	19	9	67.0	28
R64PB10-3/8	10	3/8	17	22	9	68.0	28
R64PB12-1/4	12	1/4	22	19	9	71.0	30
R64PB12-3/8	12	3/8	22	22	9	72.0	30
R64PB14-3/8	14	3/8	25	22	9	80.0	34
R64PB14-1/2	14	1/2	25	27	12	84.5	34

R63PK Adjustable Male Run Tee BSPT



Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	M (mm)	N (mm)
R63PK4-1/8	4	1/8	10	18.0	25.5
R63PK4-1/4	4	1/4	14	18.0	29.0
R63PK6-1/8	6	1/8	11	20.5	27.0
R63PK6-1/4	6	1/4	14	20.5	30.5
R63PK8-1/8	8	1/8	14	22.5	29.5
R63PK8-1/4	8	1/4	14	22.5	32.5
R63PK8-3/8	8	3/8	17	22.5	34.0
R63PK10-1/4	10	1/4	17	28.5	40.0
R63PK10-3/8	10	3/8	17	28.5	39.0
R63PK12-1/4	12	1/4	19	30.0	41.5
R63PK12-3/8	12	3/8	19	30.0	41.0
R63PK12-1/2	12	1/2	22	30.0	44.5
R63PK14-3/8	14	3/8	22	33.5	45.5
R63PK14-1/2	14	1/2	22	33.5	48.0

R64PK Adjustable Male Run Tee BSPP



Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	M (mm)	N (mm)
R64PK4-1/8	4	1/8	14	18.0	25.5
R64PK4-1/4	4	1/4	19	18.0	30.5
R64PK6-1/8	6	1/8	14	20.5	27.0
R64PK6-1/4	6	1/4	19	20.5	32.0
R64PK8-1/8	8	1/8	14	22.5	29.0
R64PK8-1/4	8	1/4	19	22.5	34.0
R64PK8-3/8	8	3/8	22	22.5	35.0
R64PK10-1/4	10	1/4	19	28.5	39.0
R64PK10-3/8	10	3/8	22	28.5	40.0
R64PK12-1/4	12	1/4	19	30.0	40.5
R64PK12-3/8	12	3/8	22	30.0	41.5
R64PK14-3/8	14	3/8	22	33.5	45.0
R64PK14-1/2	14	1/2	27	33.5	49.5

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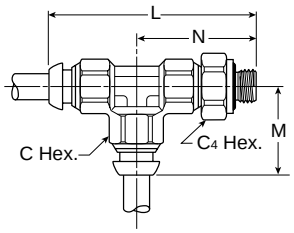
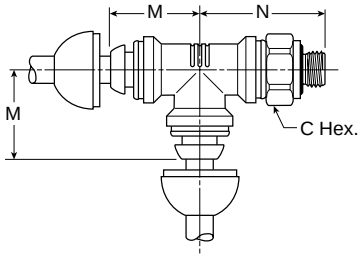
R68PB Adjustable Male Run Tee Metric Straight Thread



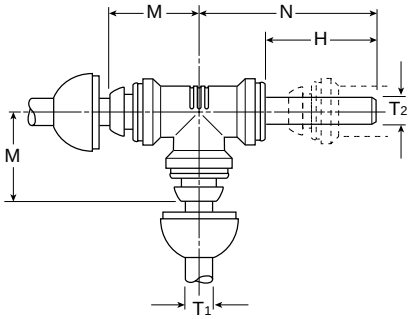
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	C4 Hex. (mm)	L (mm)	M (mm)	N (mm)
R68PB4M3	4	M3x0.5	10	10	41.0	18	23.0
R68PB4M5	4	M5x0.8	10	10	42.5	18	24.5
R68PB6M5	6	M5x0.8	12	11	45.5	20	25.5

R68PK Adjustable Male Run Tee Metric Straight Thread



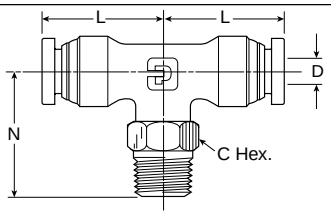
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	M (mm)	N (mm)
R68PK4M3	4	M3x0.5	10	18.0	22.0
R68PK4M5	4	M5x0.8	10	18.0	23.5
R68PK6M5	6	M5x0.8	11	20.5	25.0
R68PK8M12	8	M12x1.5	17	22.5	35.0
R68PK8M16	8	M16x1.5	22	22.5	35.0
R68PK8M22	8	M22x1.5	27	22.5	39.0

T2JJPK Plug-In Run Tee



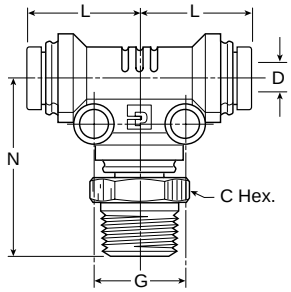
Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	Mounting Hole Dia. (mm)	H (mm)	M (mm)	N (mm)
T2JJPK4	4	4	3.2	19.5	18.0	33.5
T2JJPK6	6	6	4.2	21.0	20.5	36.5
T2JJPK8	8	8	4.2	22.0	22.5	39.5

W172PLP Male Branch Tee Swivel (Nickle Plated)



Part No.	Tube Size	Pipe Thread NPT	C Hex.	L	N	Flow Dia. D
W172PLP-2-2	1/8	1/8	7/16	0.74	0.92	0.094
W172PLP-3-2	3/16	1/8	7/16	0.82	0.92	0.156
W172PLP-5/32-2	5/32	1/8	7/16	0.77	0.92	0.125
W172PLP-4-2	1/4	1/8	7/16	0.85	0.92	0.188
W172PLP-4-4	1/4	1/4	9/16	0.85	1.10	0.188
W172PLP-4-6	1/4	3/8	11/16	0.85	1.10	0.188
W172PLP-5-2	5/16	1/8	9/16	0.97	1.02	0.250
W172PLP-5-4	5/16	1/4	9/16	0.97	1.24	0.250
W172PLP-6-4	3/8	1/4	9/16	1.01	1.24	0.250
W172PLP-6-6	3/8	3/8	11/16	1.01	1.24	0.250
W172PLP-8-4	1/2	1/4	9/16	1.15	1.30	0.375
W172PLP-8-6	1/2	3/8	11/16	1.15	1.31	0.375
W172PLP-8-8	1/2	1/2	7/8	1.15	1.52	0.375

W372PL Male Branch Tee Swivel (Composite Body)



Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	Mounting Hole Dia.	L	N	G	Flow Dia. D
W372PL-2-1	1/8	1/16	3/8	0.13	0.71	1.08	0.52	0.078
W372PL-2-2	1/8	1/8	7/16	0.13	0.71	1.14	0.52	0.078
W372PL-2-4	1/8	1/4	9/16	0.13	0.71	1.32	0.52	0.078
372PL-2-10X32	1/8	10-32	3/8	0.13	0.71	.94	0.52	0.078
W372PL-3-2	3/16	1/8	7/16	0.17	0.76	1.20	0.64	0.147
W372PL-3-4	3/16	1/4	9/16	0.17	0.76	1.40	0.64	0.147
W372PL-5/32-2	5/32	1/8	7/16	0.13	0.71	1.14	0.52	0.094
W372PL-5/32-4	5/32	1/4	9/16	0.13	0.68	1.32	0.52	0.094
372PL5/32-10x32	5/32	10-32	3/8	0.13	0.70	.94	0.52	0.094
W372PL-4-1	1/4	1/16	7/16	0.17	0.76	1.20	0.64	0.094
W372PL-4-2	1/4	1/8	7/16	0.17	0.76	1.20	0.64	0.172
W372PL-4-4	1/4	1/4	9/16	0.17	0.76	1.38	0.64	0.172
372PL-4-10x32	1/4	10-32	7/16	0.17	0.76	1.05	0.64	0.094
W372PL-4-6	1/4	3/8	11/16	0.17	0.76	1.42	0.64	0.172
W372PL-5-2	5/16	1/8	9/16	0.17	0.84	1.23	0.71	0.234
W372PL-5-4	5/16	1/4	9/16	0.17	0.84	1.23	0.71	0.234
W372PL-6-2	3/8	1/8	9/16	0.17	1.04	1.48	0.83	0.234
W372PL-6-4	3/8	1/4	5/8	0.17	1.04	1.66	0.83	0.297
W372PL-6-6	3/8	3/8	11/16	0.17	1.04	1.66	0.83	0.297
W372PL-6-8	3/8	1/2	7/8	0.17	1.04	1.85	0.83	0.297
W372PL-8-4	1/2	1/4	3/4	0.17	1.30	2.07	0.99	0.314
W372PL-8-6	1/2	3/8	3/4	0.17	1.30	2.07	0.99	0.344
W372PL-8-8	1/2	1/2	7/8	0.17	1.30	2.26	0.99	0.344

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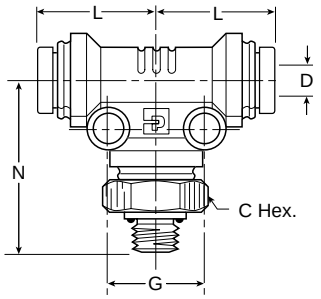
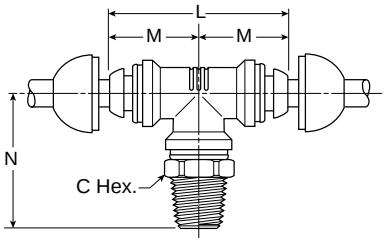
PLS2BF4-K Male Branch Tee Swivel BSPP
(Composite Body)



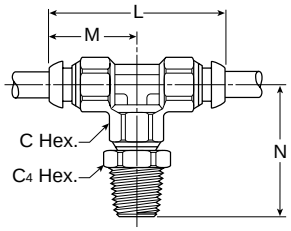
Part No.	Tube Size	Thread (BSPP)	C Hex.	Mounting Hole Dia.	L	N	G	Flow Dia. D
3-1/8PLS2BF4-K	3/16	1/8-28	11/16	0.17	0.76	1.05	0.64	0.147
3-1/4PLS2BF4-K	3/16	1/4-19	3/4	0.17	0.76	1.31	0.64	0.147
4-1/8PLS2BF4-K	1/4	1/8-28	11/16	0.17	0.76	1.06	0.64	0.177
4-1/4PLS2BF4-K	1/4	1/4-19	3/4	0.17	0.76	1.31	0.64	0.172
6-1/4PLS2BF4-K	3/8	1/4-19	3/4	0.17	1.04	1.56	0.83	0.296
6-3/8PLS2BF4-K	3/8	3/8-19	7/8	0.17	1.04	1.68	0.83	0.296
6-1/2PLS2BF4-K	3/8	1/2-14	1-1/16	0.17	1.04	1.83	0.83	0.297
8-3/8PLS2BF4-K	1/2	3/8-19	7/8	0.17	1.30	1.90	0.99	0.344

S63PK Adjustable Male Branch Tee BSPT



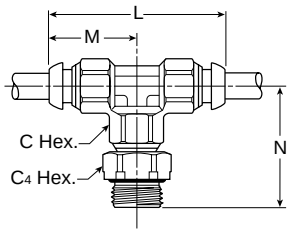
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	M (mm)	N (mm)
S63PK4-1/8	4	1/8	10	18.0	25.5
S63PK4-1/4	4	1/4	14	18.0	29.0
S63PK6-1/8	6	1/8	11	18.0	29.0
S63PK6-1/4	6	1/4	14	20.5	30.5
S63PK8-1/8	8	1/8	14	22.5	29.5
S63PK8-1/4	8	1/4	14	22.5	32.5
S63PK8-3/8	8	3/8	17	22.5	34.0
S63PK10-1/4	10	1/4	17	28.5	40.0
S63PK10-3/8	10	3/8	17	28.5	39.0
S63PK12-1/4	12	1/4	19	30.0	41.5
S63PK12-3/8	12	3/8	19	30.0	41.0
S63PK12-1/2	12	1/2	22	30.0	44.5
S63PK14-3/8	14	3/8	22	33.5	45.5
S63PK14-1/2	14	1/2	22	33.5	48.0

S63PB Swivel Male Branch Tee BSPT



Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	C_4 Hex. (mm)	L (mm)	M (mm)	N (mm)
S63PB4-1/8	4	1/8	10	10	36	18	26.5
S63PB4-1/4	4	1/4	10	14	36	18	30.0
S63PB6-1/8	6	1/8	12	11	40	20	28.0
S63PB6-1/4	6	1/4	12	14	40	20	31.0
S63PB8-1/8	8	1/8	14	14	44	22	30.0
S63PB8-1/4	8	1/4	14	14	44	22	33.0
S63PB8-3/8	8	3/8	14	17	44	22	34.5
S63PB10-1/4	10	1/4	17	17	56	28	40.0
S63PB10-3/8	10	3/8	17	17	56	28	39.0
S63PB12-1/4	12	1/4	22	19	60	30	42.0
S63PB12-3/8	12	3/8	22	19	60	30	41.0
S63PB12-1/2	12	1/2	22	22	60	30	44.5
S63PB14-3/8	14	3/8	25	22	68	34	46.0
S63PB14-1/2	14	1/2	25	22	68	34	48.5

S64PB Swivel Male Branch Tee BSPT



Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	C_4 Hex. (mm)	L (mm)	M (mm)	N (mm)
S64PB4-1/8	4	1/8	10	14	36	18	26.5
S64PB4-1/4	4	1/4	10	19	36	18	31.5
S64PB6-1/8	6	1/8	12	14	40	20	30.0
S64PB6-1/4	6	1/4	12	19	40	20	33.0
S64PB8-1/8	8	1/8	14	14	44	22	30.0
S64PB8-1/4	8	1/4	14	19	44	22	35.0
S64PB8-3/8	8	3/8	14	22	44	22	36.0
S64PB10-1/4	10	1/4	17	19	56	28	39.0
S64PB10-3/8	10	3/8	17	22	56	28	40.0
S64PB12-1/4	12	1/4	22	19	60	30	41.0
S64PB12-3/8	12	3/8	22	22	60	30	42.0
S64PB14-3/8	14	3/8	25	22	68	34	46.0
S64PB14-1/2	14	1/2	25	27	68	34	50.5

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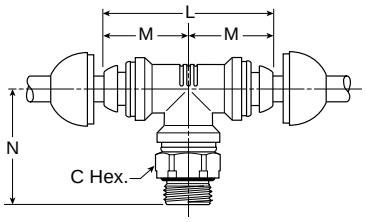
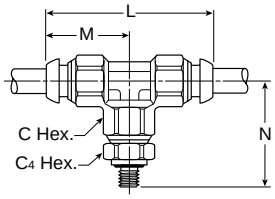
S64PK Adjustable Male Branch Tee BSPP



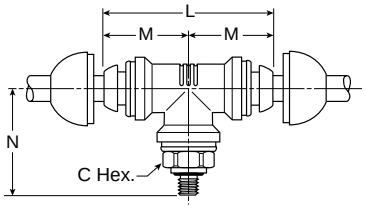
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	M (mm)	N (mm)
S64PK4-1/8	4	1/8	14	18.0	25.5
S64PK4-1/4	4	1/4	19	18.0	30.5
S64PK6-1/8	6	1/8	14	20.5	27.0
S64PK6-1/4	6	1/4	19	20.5	32.0
S64PK8-1/8	8	1/8	14	22.5	29.0
S64PK8-1/4	8	1/4	19	22.5	34.0
S64PK8-3/8	8	3/8	22	22.5	35.0
S64PK10-1/4	10	1/4	19	28.5	39.0
S64PK10-3/8	10	3/8	22	28.5	40.0
S64PK12-1/4	12	1/4	19	30.0	40.5
S64PK12-3/8	12	3/8	22	30.0	41.5
S64PK14-3/8	14	3/8	22	33.5	45.0
S64PK14-1/2	14	1/2	27	33.5	49.5

S68PB Adjustable Male Branch Tee Metric Straight Thread



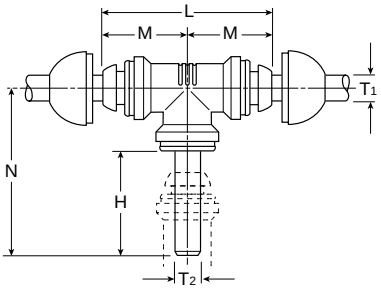
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	C_4 Hex. (mm)	L (mm)	M (mm)	N (mm)
S68PB4M3	4	M3x0.5	10	10	36	18	23.0
S68PB4M5	4	M5x0.8	10	10	36	18	24.5
S68PB6M5	6	M5x0.8	12	11	40	20	25.5

S68PK Adjustable Male Branch Tee Metric Straight Thread



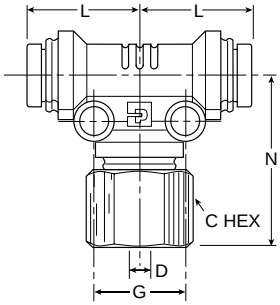
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	M (mm)	N (mm)
S68PK4M3	4	M3x0.5	10	18.0	22.0
S68PK4M5	4	M5x0.8	10	18.0	23.5
S68PK6M5	6	M5x0.8	11	20.5	25.0
S68PK8M12	8	M12x1.5	17	22.5	35.0
S68PK8M16	8	M16x1.5	22	22.5	35.0
S68PK8M22	8	M22x1.5	27	22.5	39.0

T2JPK Plug-In Branch Tee



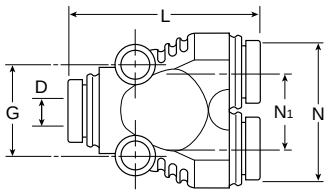
Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	Mounting Hole Dia. (mm)	H (mm)	M (mm)	N (mm)
T2JPK4	4	4	3.2	19.5	18.0	33.5
T2JPK6	6	6	4.2	21.0	20.5	36.5
T2JPK8	8	8	4.2	22.0	22.5	39.5

377PL Female Branch Tee Swivel (Composite Body)



Part No.	Tube Size	Pipe Thread (NPTF)	C Hex.	Mounting Hole Dia.	L	N	G	Flow Dia. D
377PL-2-2	1/8	1/8	9/16	0.17	0.71	1.01	0.52	0.078
377PL-5/32-2	5/32	1/8	9/16	0.13	0.71	1.01	0.52	0.094
377PL-5/32-4	5/32	1/4	3/4	0.13	0.71	1.23	0.52	0.094
377PL-4-2	1/4	1/8	9/16	0.17	0.76	1.07	0.64	0.176
377PL-4-4	1/4	1/4	3/4	0.17	0.76	1.29	0.64	0.176
377PL-5-4	5/16	1/4	3/4	0.17	0.84	1.37	0.71	0.234
377PL-6-4	3/8	1/4	3/4	0.17	1.04	1.57	0.83	0.298
377PL-8-6	1/2	3/8	7/8	0.17	1.30	1.84	0.99	0.344

362PL Union Y Connector (Composite Body)



Part No.	Tube Size	Mounting Hole Dia.	L	N	N_1	G	Flow Dia. D
362PL-2	1/8	0.13	1.37	0.92	0.41	0.57	0.130
362PL-5/32	5/32	0.13	1.36	0.92	0.41	0.57	0.160
362PL-3	3/16	0.17	1.49	1.13	0.53	0.67	0.200
362PL-4	1/4	0.17	1.49	1.13	0.53	0.67	0.260
362PL-5	5/16	0.17	1.46	1.21	0.54	0.72	0.320
362PL-6	3/8	0.17	1.88	1.53	0.71	0.76	0.380

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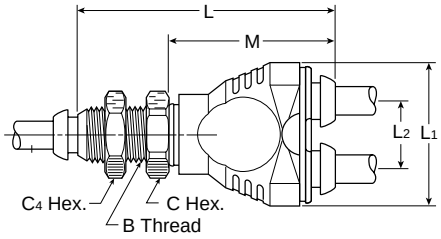
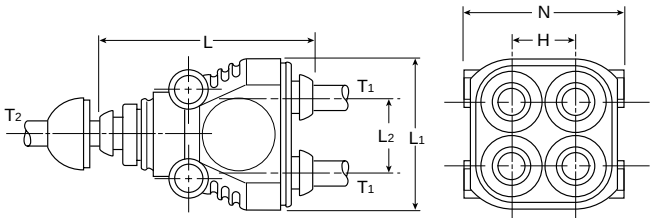
WYJ6PK Adjustable Male Bulkhead Y Connector



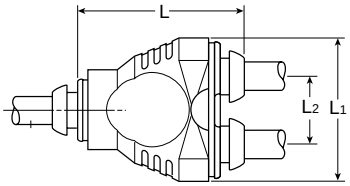
Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	C4 Hex. (mm)	L (mm)	L1 (mm)	L2 (mm)	M (mm)
WYJ6PK4	4	M11x0.75	14	16	46	22	11.0	27
WYJ6PK6	6	M13x1	17	17	54	30	13.5	35
WYJ6PK8	8	M15x1.25	19	19	64	30	13.5	35

YJ5PK Union Double Y Connector



Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	Mounting Hole Dia. (mm)	H (mm)	L (mm)	N (mm)
YJ5PK6-4	6	4	4.2	22.5	38	9.5
YJ5PK4	4	4	3.2	22.5	35	9.5

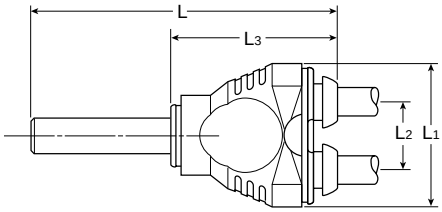
YJPK Union Y Connector



Part No.	Tube Size (mm)	L (mm)	L1 (mm)	L2 (mm)
YJPK4*	4	31	22	11.0
YJPK6*	6	40	30	13.5
YJPK8*	8	40	30	13.5

* Fittings not suitable for use with protective cap.

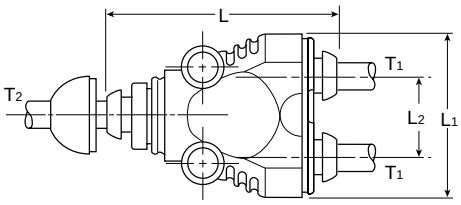
YJ2PK Plug-In Y Connector



Part No.	Tube Size (mm)	L (mm)	L1 (mm)	L2 (mm)	L3 (mm)
YJ2PK4*	4	46.5	22	11.0	11.0
YJ2PK6*	6	56.0	30	13.5	13.5
YJ2PK8*	8	57.0	30	13.5	13.5

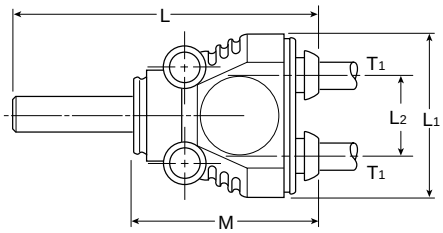
* Fittings not suitable for use with protective cap.

YJPK Unequal Union Y Connector



Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	Mounting Hole Dia. (mm)	L (mm)	L1 (mm)	L2 (mm)
YJPK4-4-6	4	6	4.2	40	30	13.5
YJPK6-6-8	6	8	4.2	40	30	13.5
YJPK8-8-10	8	10	4.2	40	31	13.6

YJ52PK Union Double Y Connector



Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	Mounting Hole Dia. (mm)	L (mm)	L1 (mm)	L2 (mm)	m (mm)
YJ52PK6-4	6	4	3.2	52	22.5	9.5	31

H

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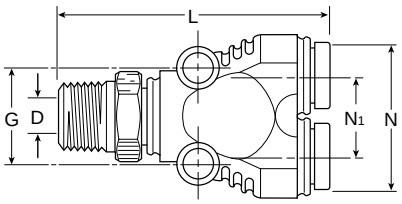
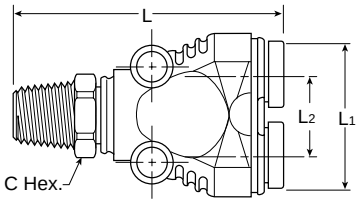
W368PL Union Y Male Connector



Part No.	Tube Size	Pipe Size	Mounting Hole Dia. (mm)	G	L	N	N1	Flow Dia. D
W368PL-2-2	1/8	1/8	0.13	0.57	1.81	0.92	0.41	0.080
W368PL-2-4	1/8	1/4	0.13	0.57	1.98	0.92	0.41	0.080
368PL5/32-10x32	5/32	10-32	0.13	0.57	1.60	0.92	0.41	0.090
W368PL-5/32-2	5/32	1/8	0.13	0.57	1.80	0.92	0.41	0.090
W368PL-5/32-4	5/32	1/4	0.13	0.57	1.98	0.92	0.41	0.090
368PL-3-10x32	3/16	10-32	0.17	0.67	1.77	1.13	0.53	0.094
W368PL-3-2	3/16	1/8	0.17	0.67	1.92	1.13	0.53	0.150
W368PL-3-4	3/16	1/4	0.17	0.67	2.16	1.13	0.53	0.150
W368PL-3-6	3/16	3/8	0.17	0.67	2.16	1.13	0.53	0.147
368PL-4-10x32	1/4	10-32	0.17	0.67	1.78	1.13	0.53	0.090
W368PL-4-2	1/4	1/8	0.17	0.67	1.93	1.13	0.53	0.172
W368PL-4-4	1/4	1/4	0.17	0.67	2.11	1.13	0.53	0.170
W368PL-4-6	1/4	3/8	0.17	0.67	2.15	1.13	0.53	0.170
W368PL-5-2	5/16	1/8	0.17	0.72	1.87	1.20	0.54	0.230
W368PL-5-4	5/16	1/4	0.17	0.72	2.10	1.20	0.54	0.230
W368PL-5-6	5/16	3/8	0.17	0.72	2.10	1.20	0.54	0.234
W368PL-6-4	3/8	1/4	0.17	0.76	2.50	1.53	0.71	0.300
W368PL-6-6	3/8	3/8	0.17	0.76	2.50	1.53	0.71	0.300

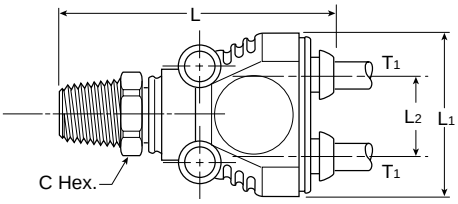
YJ63PK Adjustable Male Y Connector BSPT



Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	L (mm)	L1 (mm)	L2 (mm)
YJ63PK4-1/8*	4	1/8	10	38.5	22	11.0
YJ63PK4-1/4*	4	1/4	14	42.0	22	11.0
YJ63PK6-1/8*	6	1/8	11	51.5	30	13.5
YJ63PK6-1/4*	6	1/4	14	50.0	30	13.5
YJ63PK8-1/8*	8	1/8	14	47.0	30	13.5
YJ63PK8-1/4*	8	1/4	14	50.0	30	13.5

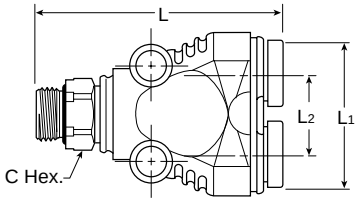
*Fittings not suitable for use with protective cap.

YJ563PK Union Double Y Connector Adjustable Male BSPT



Part No.	Tube Size (mm)	Thread BSPT	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	L1 (mm)	L2 (mm)
YJ563PK4-1/8	4	1/8	3.2	10	42.5	22.5	9.5
YJ563PK4-1/4	4	1/4	3.2	14	46.0	22.5	9.5

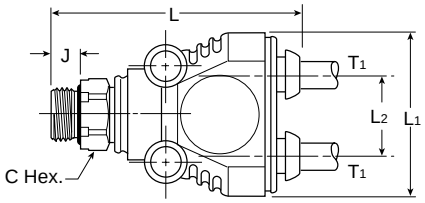
YJ64PK Adjustable Male Y Connector BSPP



Part No.	Tube Size (mm)	Thread BSPP	C Hex. (mm)	L (mm)	L1 (mm)	L2 (mm)
YJ64PK4-1/8*	4	1/8	14	38.5	22	11.0
YJ64PK4-1/4*	4	1/4	19	43.5	22	11.0
YJ64PK6-1/8*	6	1/8	14	46.5	30	13.5
YJ64PK6-1/4*	6	1/4	19	51.5	30	13.5
YJ64PK8-1/8*	8	1/8	14	46.5	30	13.5
YJ64PK8-1/4*	8	1/4	19	51.5	30	13.5

*Fittings not suitable for use with protective cap.

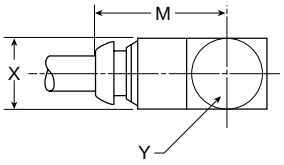
YJ564PK Union Double Y Connector Adjustable Male BSPP



Part No.	Tube Size (mm)	Thread BSPP	Mounting Hole Dia. (mm)	C Hex. (mm)	J (mm)	L (mm)	L1 (mm)	L2 (mm)
YJ564PK4-1/8	4	1/8	3.2	14	6	42.5	22.5	9.5
YJ564PK4-1/4	4	1/4	3.2	19	9	47.5	22.5	9.5

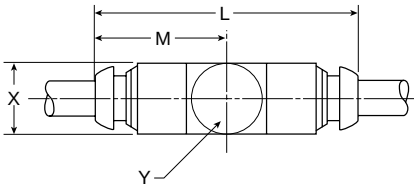
H

CORPB Single Banjo, Body Only



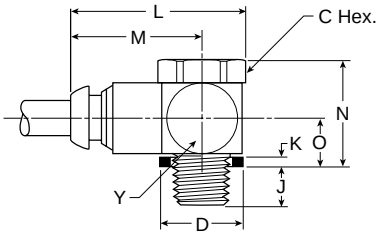
Part No.	Tube Size (mm)	Part No. Single Bolt	Part No. Stacking Bolt	M (mm)	X (mm)	Y (mm)
CORPB4-5	4	SC8UM5-4	SC8UDM5-4	19.0	10	10
CORPB4-10	4	SC4U1/8-4	SC4UD1/8-4	22.5	14	14
CORPB6-10	6	SC4U1/8-4	SC4UD1/8-4	23.0	14	14
CORPB6-13	6	SC4U1/4-6	SC4UD1/4-6	24.5	14	17
CORPB8-10	8	SC4U1/8-4	SC4UD1/8-4	24.0	14	14
CORPB8-13	8	SC4U1/4-6	SC4UD1/4-6	25.5	14	17
CORPB10-17	10	SC4U3/8-10	SC4UD3/8-10	32.0	17	22

CORPB Double Banjo, Body Only



Part No.	Tube Size (mm)	Part No. Single Bolt	Part No. Stacking Bolt	L (mm)	M (mm)	X (mm)	Y (mm)
CORPB4D5	4	SC8UM5-4	SC8UDM5-4	38	19.0	10	10
CORPB4D10	4	SC4U1/8-4	SC4UD1/8-4	45	22.5	14	14
CORPB6D10	6	SC4U1/8-4	SC4UD1/8-4	46	23.0	14	14
CORPB6D13	6	SC4U1/4-6	SC4UD1/4-6	49	24.5	14	17
CORPB8D10	8	SC4U1/8-4	SC4UD1/8-4	48	24.0	14	14

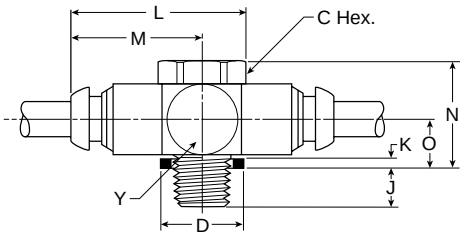
COR8PB / COR4PB Single Banjo Assembled



Part No.	Tube Size (mm)	Thread BSPP	C Hex. (mm)	D (mm)	J (mm)	K (mm)	L (mm)	M (mm)	N (mm)	O (mm)	Y (mm)
COR8PB4M5	4	M5x0.8	8	8.2	4.5	1.0	24.0	19.0	13.5	6.0	10
COR4PB4-1/8	4	1/8	14	14.4	6.0	1.5	29.5	22.5	19.5	8.5	14
COR4PB6-1/8	6	1/8	14	14.4	6.0	1.5	30.0	23.0	19.5	8.5	14
COR4PB6-1/4	6	1/4	17	18.4	9.0	2.0	33.0	24.5	21.0	9.0	17
COR4PB8-1/8	8	1/8	14	14.4	6.0	1.5	31.0	34.0	19.5	8.5	14
COR4PB8-1/4	8	1/4	17	18.4	9.0	2.0	34.0	25.5	21.0	9.0	17
COR4PB10-3/8	10	3/8	22	21.6	9.0	2.5	43.0	32.0	25.5	11.0	22

These parts are delivered complete with sealing washer.

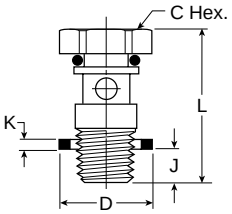
COR8PB / COR4PB Double Banjo Assembled



Part No.	Tube Size (mm)	Thread BSPP	C Hex. (mm)	D (mm)	J (mm)	K (mm)	L (mm)	M (mm)	N (mm)	O (mm)	Y (mm)
COR8PB4DM5	4	M5x0.8	8	8.2	4.5	1.0	38	19.0	13.5	6.0	10
COR4PB4D1/8	4	1/8	14	14.4	6.0	1.5	45	22.5	19.5	8.5	14
COR4PB6D1/8	6	1/8	14	14.4	6.0	1.5	46	23.0	19.5	8.5	14
COR4PB6D1/4	6	1/4	17	18.4	9.0	2.0	49	24.5	21.0	9.0	17
COR4PB8D1/8	8	1/8	14	14.4	6.0	1.5	48	24.0	19.5	8.5	14

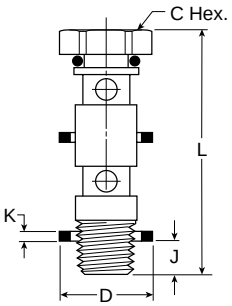
These parts are delivered complete with sealing washer.

SC8U / SC4U Single Banjo Bolt with Seals BSPP



Part No.	Thread BSPP	C Hex. (mm)	D (mm)	J (mm)	K (mm)	L (mm)
SC8UM5-4	M5x0.8	8	8.2	4.5	1.0	18.5
SC4U1/8-4	1/8	14	14.4	6.0	1.5	25.5
SC4U1/4-6	1/4	17	18.4	9.0	2.0	30.0
SC4U3/8-10	3/8	22	21.6	9.0	2.5	34.5

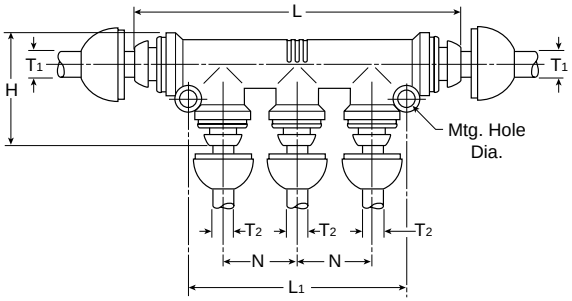
SC8UD / SC4UD Single Banjo Bolt with Seals BSPP



Part No.	Thread BSPP	C Hex. (mm)	D (mm)	J (mm)	K (mm)	L (mm)
SC8UDM5-4	M5x0.8	8	8.2	4.5	1.0	29.5
SC4UD1/8-4	1/8	14	14.4	6.0	1.5	41.0
SC4UD1/4-6	1/4	17	18.4	9.0	2.0	46.0

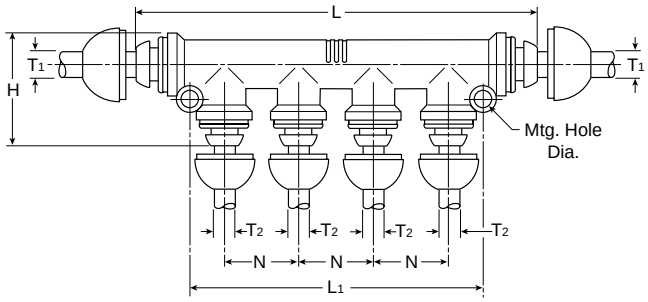
H

J5PK Multiple Tee



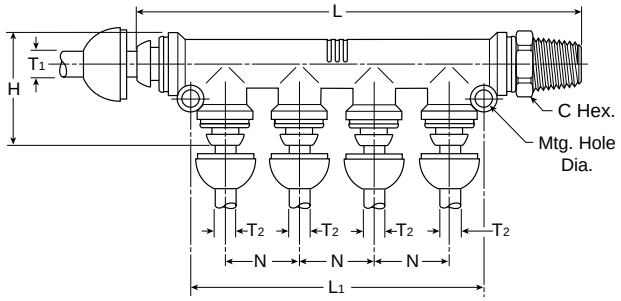
Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	Mounting Hole (mm)	H (mm)	L (mm)	L1 (mm)	N (mm)
J5PK6-4	6	4	4.2	27	78	52	18
J5PK8-4	8	4	4.2	28	80	52	18
J5PK8-6	8	6	4.2	30	80	52	18
J5PK10-6	10	6	4.2	33	90	52	18

J6PK Multiple Tee



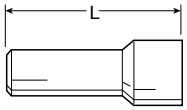
Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	Mounting Hole (mm)	H (mm)	L (mm)	L1 (mm)	N (mm)
J6PK6-4	6	4	4.4	27	96	70	18
J6PK8-4	8	4	4.4	28	98	70	18
J6PK8-6	8	6	4.4	30	98	70	18
J6PK10-6	10	6	4.4	33	108	70	18

J663PK Adjustable Male Multiple Tee BSPT



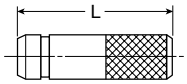
Part No.	Tube 1 Size (mm)	Tube 2 Size (mm)	Mtg. Hole (mm)	Thread BSPT	C Hex. (mm)	H (mm)	L (mm)	L1 (mm)	N (mm)
J663PK6-4-1/4	6	4	4.4	1/4	14	27	106.5	70	18

639PL Plug



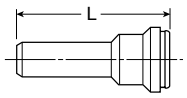
Part No.	Tube 1 Size (mm)	L (mm)
639PL-2	1/8	1.30
639PL-5/32	5/32	1.30
639PL-4	1/4	1.34
639PL-5	5/16	1.28
639PL-6	3/8	1.50
639PL-8	1/2	1.59

FNPB Plug



Part No.	Tube 1 Size (mm)	L (mm)
FNPB4	4	27
FNPB6	6	27
FNPB8	8	30
FNPB10	10	30
FNPB12	12	35
FNPB14	14	36

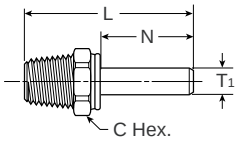
FNPK Plug



Part No.	Tube 1 Size (mm)	L (mm)
FNPK4	4	34.5
FNPK6	6	35.0
FNPK8	8	35.0
FNPK10	10	42.0
FNPK12	12	41.0
FNPK14	14	40.0

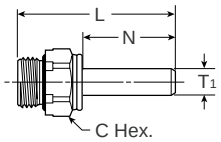
H

T23FPK Tube End Male Adaptor BSPT



Part No.	Tube Size (mm)	Thread BSPT	C Hex. (mm)	L (mm)	N (mm)
T23FPK4-1/8	4	1/8	12	36	19.5
T23FPK4-1/4	4	1/4	14	40	19.5
T23FPK6-1/8	6	1/8	14	40	21.0
T23FPK6-1/4	6	1/4	14	40	21.0
T23FPK8-1/8	8	1/8	17	45	22.0
T23FPK8-1/4	8	1/4	17	46	22.0
T23FPK8-3/8	8	3/8	17	44	22.0
T23FPK10-1/4	10	1/4	19	57	27.0
T23FPK10-3/8	10	3/8	19	55	27.0
T23FPK10-1/2	10	1/2	22	52	27.0

T24FPK Tube End Male Adaptor BSPP

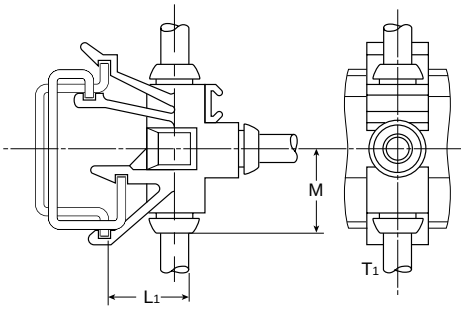


Part No.	Tube Size (mm)	Thread BSPP	C Hex. (mm)	J (mm)	L (mm)	N (mm)
T24FPK4-1/8	4	1/8	14	6	38	19.0
T24FPK4-1/4	4	1/4	16	9	38	19.5
T24FPK6-1/8	6	1/8	14	6	41	21.0
T24FPK6-1/4	6	1/4	16	9	41	20.5
T24FPK8-1/8	8	1/8	14	6	45	22.0
T24FPK8-1/4	8	1/4	16	9	45	22.0
T24FPK8-3/8	8	3/8	19	9	45	22.0
T24FPK10-1/4	10	1/4	19	9	57	27.0
T24FPK10-3/8	10	3/8	19	9	51	26.0
T24FPK10-1/2	10	1/2	27	12	50	27.0

Protective Cap

Part No.	1
C4*	4
C6*	6
C8*	8
C10*	10
C12*	12
C14*	14

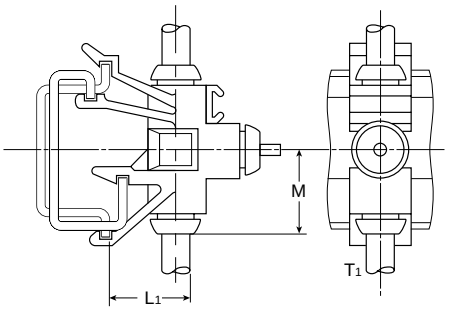
J3PK Manifold for 3 Tubes



Part No.	Tube Size (mm)	L1 (mm)	M (mm)
J3PK4	4	14	16
J3PK6	6	15	18
J3PK8	8	15	29

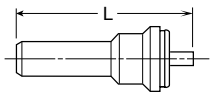
*Add the following code, corresponding to the chosen color W: white; BU: blue; G: green; R: red; Y: yellow; BL: black. Example: cap red suitable for tube 4mm: C4R. In case of no color specification, we will deliver yellow cap (standard color).

HS3PK Manifold for 2 Tubes and Pressure Indicator



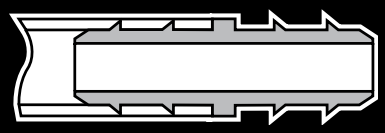
Part No.	Tube Size (mm)	L1 (mm)	M (mm)
HS3PK4	4	14	16
HS3PK6	6	15	18
HS3PK8	8	15	29

TS2PK Pressure Indicator



Part No.	Tube Size (mm)	L (mm)
TS2PK4	4	36
TS2PK6	6	37
TS2PK8	8	36

H



Dubl-Barb® Fittings

Advantages

Compact one-piece, push-on barbed fitting for a quick, economical way to connect polyethylene tubing. In addition to the styles shown, custom Dubl-Barb® fittings to meet your exact requirements are available. Machined from CA 360 or CA 345 brass.

Applications

Because of the many available variations in qualities of polyethylene tubing, DUBL-BARB® fittings are recommended for use with Parker Parflex® polyethylene tubing (or an equal grade). Parker Parflex® tubing is highly resistant to environmental stress cracking which is necessary for long life when coupled with expansion fittings.

Working Pressure and Temperature Ranges

In tube sizes 1/4 to 3/8 working pressures up to 150 psi are practical at temperatures ranging from -65° to +90°F on tube size 1/2 working pressures up to 100 psi at temperatures ranging from -65° to +75°F.

Assembly Instructions

Simply push tube over the two barbs — be sure tubing is cut squarely.

Nomenclature

Part numbers are constructed from symbols that identify the style and size of the fitting. The first series of numbers and letters identifies the style and type fitting. The second series of numbers describes the size.

Example: **231** **-8** **-6**

- Run Tee (tube to male pipe) — 231
- 1/2" (8/16) Tube O.D. — -8
- 3/8" (6/16) Pipe Thread — -6

Sizes

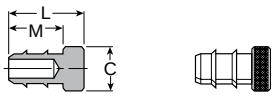
Tube sizes are determined by the numbers of sixteenths of an inch in the tube O.D.

Special Fittings

Fitting configurations and/or sizes other than those shown in the catalog can be furnished. It is suggested that a print or sketch be submitted with the inquiry.

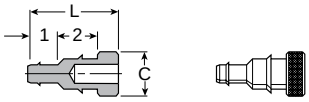
H

20 Plug



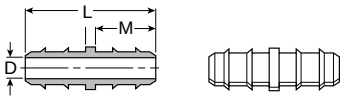
Part No.	Tube O.D.	Tube I.D.	C Dia.	L	M
20-4	1/4	0.170	0.290	0.56	0.41
20-6	3/8	0.250	0.390	0.68	0.44
20-8	1/2	0.377	0.577	0.81	0.56

20 Plug Adapter



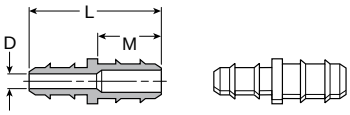
Part No.	Tube 1 O.D.	Tube 1 I.D.	Tube 2 O.D.	Tube 2 I.D.	C Dia.	L
20-4-5/32	5/32	0.096	1/4	0.170	0.290	0.65

22 Union



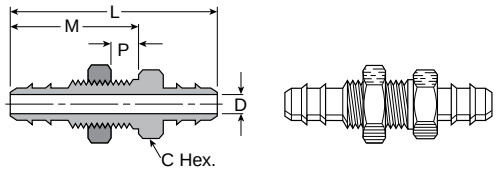
Part No.	Tube O.D.	Tube I.D.	L	M	Flow Dia. D
22-5/32	5/32x5/32	0.096x0.096	0.59	0.28	0.062
22-4	1/4x1/4	0.170x0.170	0.84	0.41	0.120
22-6	3/8x3/8	0.250x0.250	0.94	0.44	0.187
22-8	1/2x1/2	0.375x0.375	1.19	0.56	0.312

22 Union Reducer



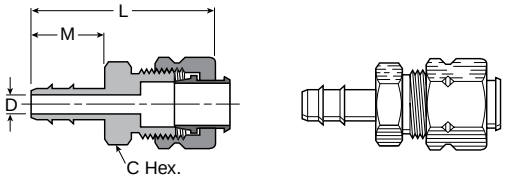
Part No.	Tube O.D.	Tube I.D.	L	M	Flow Dia. D
22-4-5/32	1/4x5/32	0.170x0.096	0.72	0.41	0.062
22-4-6	1/4x3/8	0.170x0.250	0.88	0.44	0.120
22-4-8	1/4x1/2	0.170x0.375	1.06	0.56	0.120
22-6-8	3/8x1/2	0.250x0.375	1.06	0.56	0.187

22BH Bulkhead Union



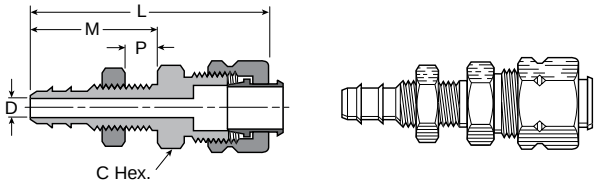
Part No.	Tube O.D.	Tube I.D.	Straight Thread	C Hex.	P Max.	L	M	Flow Dia. D	Blkd. Hole Dia.
22BH-4-4	1/4	0.170	5/16-24	7/16	0.219	1.38	0.78	0.120	5/16
22BH-6-6	3/8	0.250	3/8-24	9/16	0.375	1.63	1.00	0.187	3/8

22CA Union



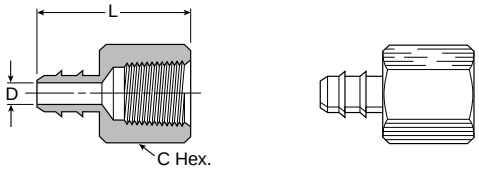
Part No.	Tube O.D.	Tube I.D.	CA Tube	C Hex.	L	M	Flow Dia. D
22CA-4-4	1/4	0.170	1/4	7/16	1.15	0.41	0.120

22CABH Union



Part No.	Tube O.D.	Tube I.D.	CA Tube	Std. Thd.	C Hex.	P Max.	L	M	Flow Dia. D	Blkd. Hole Dia.
22CABH-4-4	1/4	0.170	1/4	5/16-24	7/16	0.219	1.53	0.78	0.120	5/16
22CABH-6-6	3/8	0.250	3/8	3/8-24	9/16	0.375	1.87	1.00	0.187	3/8

26 Female Connector



Part No.	Tube O.D.	Tube I.D.	Pipe Thread	C Hex.	L	Flow Dia. D
26-5/32-2	5/32	0.096	1/8	1/2	0.79	0.062
26-4-2	1/4	0.170	1/8	1/2	0.91	0.120
26-6-2	3/8	0.250	1/8	1/2	0.93	0.187
26-6-4	3/8	0.250	1/4	11/16	1.06	0.187

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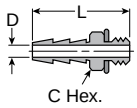
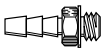
27 Male Connector

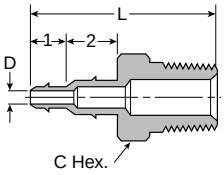


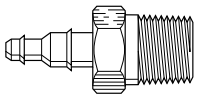


Part No.	Tube O.D.	Tube I.D.	Pipe Thread	C Hex.	L	Flow Dia. D
27-1*	1/8	0.062	10-32 UNF	1/4	0.61	0.052
27-2*	1/4	0.125	10-32 UNF	1/4	0.74	0.093

*For vinyl tubing only.

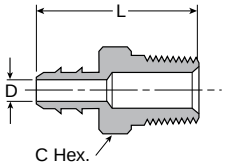
28 Barb to Pipe Adapter

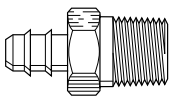




Part No.	Tube O.D. 1	Tube I.D. 1	Tube O.D. 2	Tube I.D. 2	Pipe Thread	C Hex.	F	Flow Dia. D
28-4-5/32-2	5/32	0.096	1/4	0.170	1/8	7/16	1.07	0.062

28 Male Connector

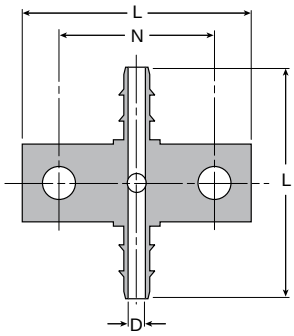


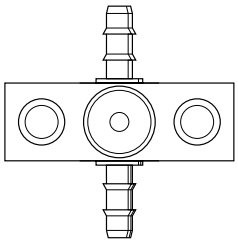


Part No.	Tube O.D.	Tube I.D.	Pipe Thread	C Hex.	L	Flow Dia. D
28-5/32-2	5/32	0.096	1/8	7/16	0.84	0.062
28-4-1	1/4	0.170	1/16	11/32	0.93	0.120
28-4-2	1/4	0.170	1/8	7/16	0.97	0.120
28-4-4	1/4	0.170	1/4	9/16	1.09	0.120
28-4-10x32*	1/4	.170	10-32	1/4	0.71	0.093
28-6-2	3/8	0.250	1/8	7/16	1.00	0.187
28-6-4	3/8	0.250	1/4	9/16	1.13	0.187
28-8-4	1/2	0.375	1/4	9/16	1.25	0.312
28-8-6	1/2	0.375	3/8	11/16	1.28	0.312
28-8-8	1/2	0.375	1/2	7/8	1.44	0.312

* Straight Thread

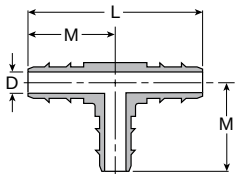
220 Adapter Tee

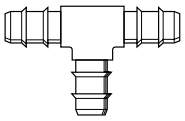




Part No.	Tube O.D.	Tube I.D.	Pipe Thread	L	M	Flow Dia. D
220-4-2	1/4	0.170	1/8	1.50	1.00	0.120

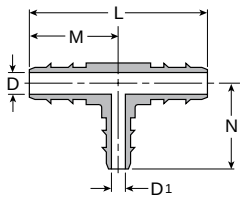
224 Union Tee

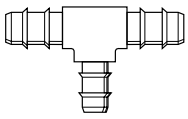




Part No.	Tube O.D.	Tube I.D.	L	M	Flow Dia. D
224-5/32	5/32	0.096	1.00	0.50	0.062
224-4	1/4	0.170	1.25	0.63	0.120
224-6	3/8	0.250	1.38	0.69	0.187
224-8	1/2	0.375	1.63	0.81	0.312

224 Union Tee (Combination Sizes)





Part No.	Tube O.D.	Tube I.D.	L	M	N	Flow Dia. D	Flow Dia. D_1
224-4-4-5/32	1/4x5/32	0.170x0.096	1.25	0.63	0.50	0.120	0.062
224-6-6-5/32	3/8x5/32	0.250x0.096	1.38	0.69	0.50	0.187	0.062
224-6-6-4	3/8x1/4	0.250x0.170	1.38	0.69	0.62	0.187	0.120
224-8-8-4	1/2x1/4	0.375x0.170	1.62	0.81	0.65	0.312	0.120
224-8-8-6	1/2x3/8	0.375x0.250	1.62	0.81	0.69	0.312	0.187

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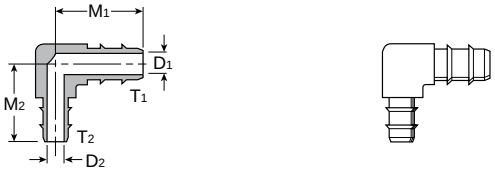
225 Union Elbow

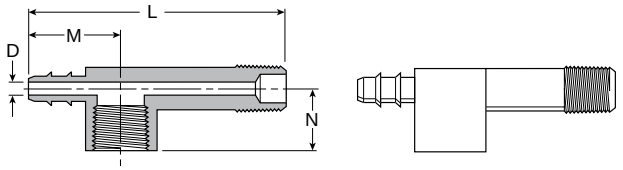
Part No.	Tube O.D.	Tube I.D.	L	M	Flow Dia. D
225-5/32	5/32	0.096	0.50	0.50	0.062
225-4-4	1/4	0.170	0.63	0.63	0.120
225-6-6	3/8	0.250	0.69	0.69	0.187
225-8-8	1/2	0.375	0.81	0.81	0.312

225 Union Elbow Combination Size



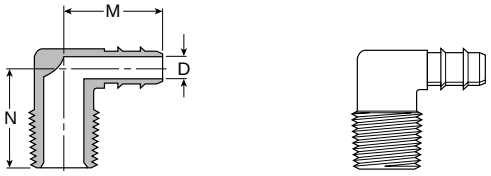
Part No.	Tube 1 O.D.	Tube 1 I.D.	Tube 2 O.D.	Tube 2 I.D.	M_1	M_2	Flow Dia. D_1	Flow Dia. D_2
225-4-5/32	1/4	0.170	5/32	0.096	0.63	0.50	0.120	0.062

228 Gauge Tee



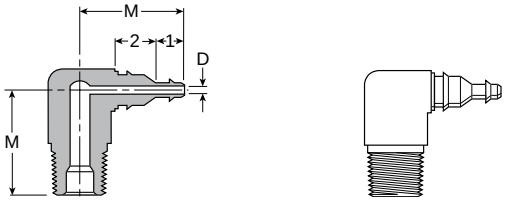
Part No.	Tube O.D.	Tube I.D.	Pipe Thread	L	M	N	Flow Dia. D
228-4-2	1/4	0.170	1/8	1.91	0.66	0.44	0.120

229 Male Elbow



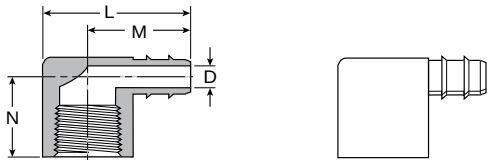
Part No.	Tube O.D.	Tube I.D.	Pipe Thread	M	N	Flow Dia. D
229-5/32-2	5/32	0.096	1/8	0.56	0.63	0.062
229-4-1	1/4	0.170	1/16	0.62	0.60	0.120
229-4-2	1/4	0.170	1/8	0.69	0.63	0.120
229-4-4	1/4	0.170	1/4	0.72	0.72	0.120
229-6-2	3/8	0.250	1/8	0.69	0.69	0.187
229-6-4	3/8	0.250	1/4	0.75	0.75	0.187
229-8-4	1/2	0.375	1/4	0.94	0.74	0.312
229-8-6	1/2	0.375	3/8	0.94	0.81	0.312

229 Barb Adapter Elbow 90°



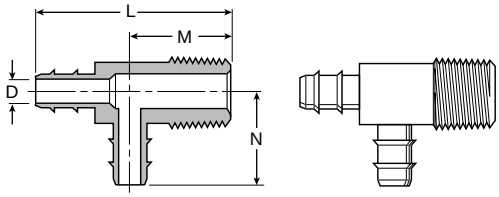
Part No.	Tube O.D. 1	Tube I.D. 1	Tube O.D. 2	Tube I.D. 2	Pipe Thread	M	Flow Dia. D
229-4-5/32-2	5/32	0.096	1/4	0.170	1/8	0.78	0.062

230 Female Elbow



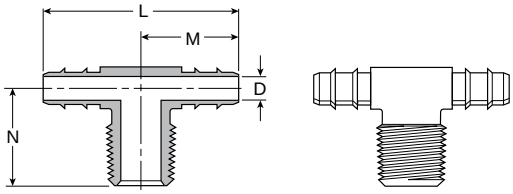
Part No.	Tube O.D.	Tube I.D.	Pipe Thread	L	M	N	Flow Dia. D
230-4-2	1/4	0.170	1/8	0.91	0.66	0.44	0.120
230-6-4	3/8	0.250	1/4	1.12	0.78	0.63	0.187

231 Male Run Tee



Part No.	Tube O.D.	Tube I.D.	Pipe Thread	L	M	N	Flow Dia. D
231-4-2	1/4	0.170	1/8	1.28	0.66	0.69	0.120
231-6-2	3/8	0.250	1/8	1.38	0.69	0.69	0.187
231-6-4	3/8	0.250	1/4	1.44	0.75	0.75	0.187

232 Male Branch Tee



Part No.	Tube O.D.	Tube I.D.	Pipe Thread	L	M	N	Flow Dia. D
232-4-1	1/4	0.170	1/16	1.33	0.66	0.65	0.120
232-4-2	1/4	0.170	1/8	1.38	0.69	0.66	0.120
232-6-2	3/8	0.250	1/8	1.38	0.69	0.69	0.187
232-6-4	3/8	0.250	1/4	1.50	0.75	0.75	0.187

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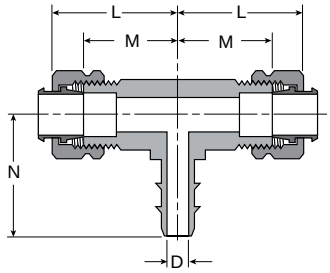
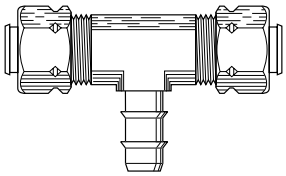
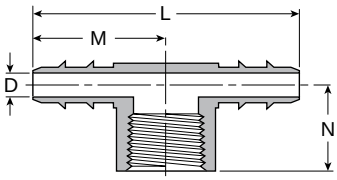
233 Tee

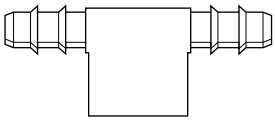




Part No.	Tube O.D.	Tube I.D.	Comp. Tube	L	M	N	Flow Dia. D
233-4-4-4	1/4	0.170	1/4	0.73	0.53	0.74	0.120
233-6-6-4	1/4	0.170	3/8	0.87	0.59	0.80	0.120

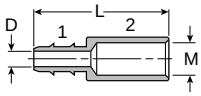
237 Female Branch Tee

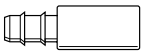




Part No.	Tube O.D.	Tube I.D.	Pipe Thread	L	M	N	Flow Dia. D
237-5/32-2	5-32	0.096	1/8	1.06	0.53	0.44	0.062
237-4-2	1/4	0.170	1/8	1.34	0.67	0.49	0.120

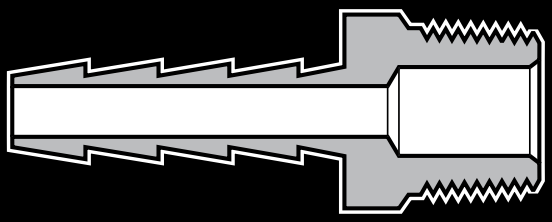
238 Solder Connector





Part No.	Tube O.D. 1	Tube I.D. 2	L	M	Flow Dia. D
238-4-4	1/4	0.170	0.91	0.254	0.120

H



Hose Barb Fittings

Advantages

All Parker hose barb fitting pipe threads are made to Dryseal standards. Connectors, unions, nuts and extruded elbows and tees are machined from CA 360 and CA 345 brass rod.

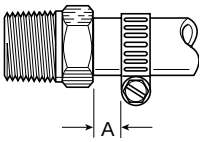
Temperature and Working Pressure Ranges

From -40°F to 160°F at 150 PSI maximum.

Note: These fittings are intended for use with 97HC hose clamp, similar type clamp or a crimped ferrule.

Assembly Instructions

1. Cut hose cleanly and squarely to length.
2. Slide clamp on hose.
3. Lubricate hose. Push hose on fitting until hose bottoms against stop ring or hex.
4. Position hose clamp as shown below and secure with a screwdriver or wrench. Maintain "A" dimension noted below for proper clamp positioning.



Hose Size	Hose Clamp	A
3/16"	97 HC-3	1/4"
1/4"	97 HC-3	1/4"
5/16"	97 HC-6	1/4"
3/8"	97 HC-6	1/8"
1/2"	97 HC-8	1/8"
5/8"	97 HC-12	1/8"
3/4"	97 HC-12	1/8"

Nomenclature

Part numbers are constructed from symbols that identify the style and size of the fitting. The first series of numbers and letters identifies the style and type fitting. The second series of numbers describes the size.

Example: 125 HBL -6 -4

- 125 — Hose Barb to Male Pipe
- HBL — Hose Barb
- -6 — 3/8" (6/16) Hose I.D.
- -4 — 1/4" (4/16) NPTF / PTF

Sizes

Pipe sizes are determined by the number of sixteenths of an inch in the pipe size.

Special Fittings

Fitting configurations and/or sizes other than those shown in the catalog can be furnished. It is suggested that a print or sketch be submitted with the inquiry.

H

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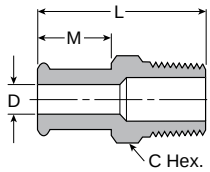
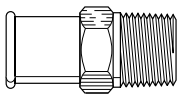
Pneumatic Division
Richland, Michigan

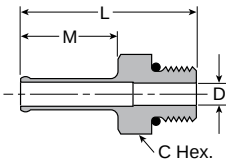
68HB Beaded Hose Barb to Male Pipe

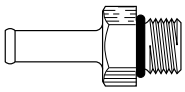




Part No.	I.D. Hose Size	Pipe Thread	C Hex.	L	M	Flow Dia. D
68HB-6-6	3/8	3/8	11/16	1.53	0.78	0.281
68HB-8-4	1/2	1/4	5/8	1.56	0.78	0.375
68HB-8-6	1/2	3/8	11/16	1.53	0.78	0.406
68HB-8-8	1/2	1/2	7/8	1.73	0.78	0.406
68HB-10-6	5/8	3/8	3/4	1.62	0.88	0.501
68HB-10-8	5/8	1/2	7/8	1.92	0.88	0.501
68HB-12-8	3/4	1/2	7/8	1.98	0.88	0.564
68HB-12-12	3/4	3/4	1-1/16	2.04	0.97	0.625
68HB-16-12	1	3/4	1-1/8	2.12	1.00	0.750
68HB-16-16	1	1	1-3/8	2.31	1.00	0.812

685HB Beaded Hose Barb to SAE Straight Thread

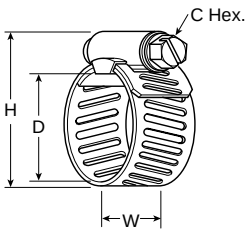




Part No.	I.D. Hose Size	Straight Thread	C Hex.	L	M	Flow Dia. D
685HB-6-6	1/4	7/16-20	9/16	1.40	0.78	0.18
685HB-6-4	3/8	7/16-20	9/16	1.39	0.78	0.18
685HB-8-8	1/2	3/4-16	7/8	1.48	0.78	0.40
685HB-10-8	5/8	3/4-16	7/8	1.56	0.78	0.40
685HB-12-8	3/4	3/4-16	7/8	1.75	0.97	0.40
685HB-12-12	3/4	1-1/16-12	1-1/4	1.82	0.97	0.62
685HB-16-8	1	3/4-16	1-1/8	1.79	0.97	0.40
685HB-16-12	1	1-1/16-12	1-1/4	1.99	0.97	0.62

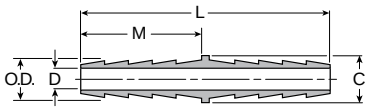
Note: Fluorocarbon O-ring is Standard.

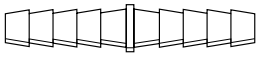
97HC Steel Worm Drive Clamp

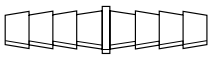


Part No.	D Max.	D Min.	C Hex.	H Max.	W
97HC-3	0.62	0.25	0.25	1.00	0.31
97HC-6	0.87	0.38	0.31	1.40	0.50
97HC-8	1.00	0.44	0.31	1.53	0.50
97HC-12	1.25	0.50	0.31	1.80	0.50

122HBL Hose Mender





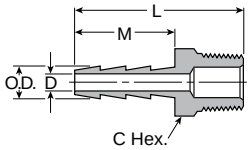


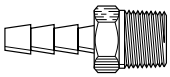
**3 Barb design*

Part No.	I.D. Hose Size	C Dia.	L	M	O.D.	Flow Dia. D
122HB-3*	3/16	5/16	1.44	0.69	0.227	0.125
122HBL-4	1/4	3/8	2.00	0.97	0.290	0.187
122HBL-5	5/16	7/16	2.00	0.97	0.353	0.250
122HBL-6	3/8	1/2	2.00	0.97	0.415	0.281
122HBL-8	1/2	5/8	2.00	0.97	0.530	0.375
122HBL-12	3/4	7/8	2.00	0.97	0.7.90	0.562

*3 Barb design.

125HB Hose Barb to Male Pipe





Part No.	I.D. Hose Size	Pipe Thread	C Hex.	L	M	O.D.	Flow Dia. D
125HB-2-2	1/8	1/8	7/16	1.07	.50	.185	.093
125HB-3-2	3/16	1/8	7/16	1.25	.69	.227	.125
125HB-3-4	3/16	1/4	9/16	1.44	.69	.227	.125

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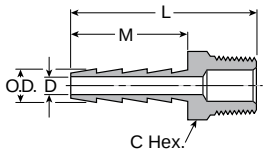
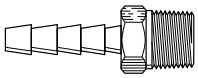
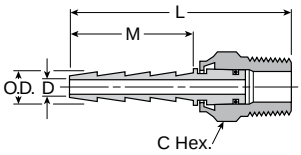
125HBL Hose Barb to Male Pipe

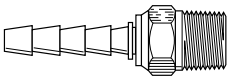




Part No.	I.D. Hose Size	Pipe Thread	C Hex.	L	M	O.D.	FLow Dia. D
125HBL-4-2	1/4	1/8	7/16	1.54	0.97	0.290	0.187
125HBL-4-4	1/4	1/4	9/16	1.72	0.97	0.290	0.187
125HBL-4-6	1/4	3/8	11/16	1.77	0.97	0.290	0.187
125HBL-5-2	5/16	1/8	7/16	1.54	0.97	0.353	0.250
125HBL-5-4	5/16	1/4	9/16	1.72	0.97	0.353	0.250
125HBL-5-6	5/16	3/8	11/16	1.77	0.97	0.353	0.250
125HBL-6-2	3/8	1/8	7/16	1.54	0.97	0.415	0.281
125HBL-6-4	3/8	1/4	9/16	1.72	0.97	0.415	0.281
125HBL-6-6	3/8	3/8	11/16	1.77	0.97	0.415	0.281
125HBL-6-8	3/8	1/2	7/8	1.97	0.97	0.415	0.281
125HBL-8-4	1/2	1/4	9/16	1.72	0.97	0.530	0.375
125HBL-8-6	1/2	3/8	11/16	1.77	0.97	0.530	0.375
125HBL-8-8	1/2	1/2	7/8	1.97	0.97	0.530	0.375
125HBL-8-12	1/2	3/4	1-1/16	1.98	0.97	0.530	0.375
125HBL-10-6	5/8	3/8	11/16	1.77	0.97	0.645	0.468
125HBL-10-8	5/8	1/2	7/8	1.97	0.97	0.645	0.468
125HBL-10-12	5/8	3/4	1-1/16	1.98	0.97	0.645	0.468
125HBL-12-8	3/4	1/2	7/8	1.97	0.97	0.790	0.562
125HBL-12-12	3/4	3/4	1-1/16	1.98	0.97	0.790	0.562
125HBL-16-12	1	3/4	1-1/16	2.18	1.17	1.020	0.750
125HBL-16-16	1	1	1-3/8	2.36	1.17	1.020	0.875

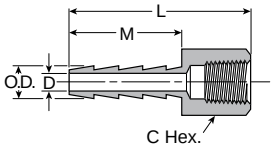
125HBLSV Male Swivel Hose Barb

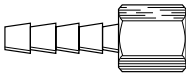




Part No.	I.D. Hose Size	Pipe Thread	C Hex.	L	M	O.D.	Flow Dia. D
125HBLSV-4-4	1/4	1/4	11/16	2.14	0.97	0.290	0.187
125HBLSV-6-4	3/8	1/4	11/16	2.14	0.97	0.415	0.250
125HBLSV-6-6	3/8	3/8	11/16	2.14	0.97	0.415	0.250
125HBLSV-8-8	1/2	1/2	7/8	2.48	0.97	0.530	0.375

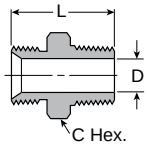
126HBL Hose Barb to Female Pipe

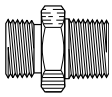




Part No.	I.D. Hose Size	Pipe Thread	C Hex.	L	M	O.D.	Flow Dia. D
126HBL-4-2	1/4	1/8	1/2	1.47	0.97	0.290	0.187
126HBL-4-4	1/4	1/4	11/16	1.58	0.97	0.290	0.187
126HBL-5-4	5/16	1/4	11/16	1.58	0.97	0.353	0.250
126HBL-6-2	3/8	1/8	1/2	1.47	0.97	0.415	0.281
126HBL-6-4	3/8	1/4	11/16	1.58	0.97	0.415	0.281
126HBL-6-6	3/8	3/8	13/16	1.63	0.97	0.415	0.281
126HBL-8-6	1/2	3/8	13/16	1.59	0.97	0.530	0.375
126HBL-8-8	1/2	1/2	1	1.73	0.97	0.530	0.375
126HBL-12-8	3/4	3/4	1-1/4	1.92	0.97	0.790	0.562

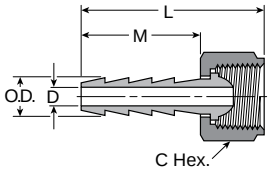
127HB Ball End Joint Adapter to Male Pipe
(For use with 128HBLSV)

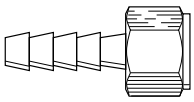




Part No.	Pipe Thread (NPSM)	Pipe Thread	C Hex.	L	Flow Dia. D
127HB-4-2	1/4	1/8	9/16	0.91	0.219
127HB-4-4	1/4	1/4	9/16	1.10	0.281
127HB-6-4	3/8	1/4	11/16	1.10	0.312
127HB-6-6	3/8	3/8	11/16	1.15	0.406
127HB-8-6	1/2	3/8	7/8	1.25	0.406
127HB-8-8	1/2	1/2	7/8	1.50	0.531

128HBLSV Hose Barb to Swivel Female Ball End
(Must be used with 127HP Adapter)





Part No.	I.D. Hose Size	Pipe Thread (NPSM)	C Hex.	L	M	O.D.	Flow Dia. D
128HBLSV-4-4	1/4	1/4	5/8	1.50	0.97	0.290	0.187
128HBLSV-5-4	5/16	1/4	5/8	1.50	0.97	0.353	0.250
128HBLSV-6-4	3/8	1/4	5/8	1.63	0.97	0.415	0.250
128HBLSV-6-6	3/8	3/8	3/4	1.50	0.97	0.415	0.281
128HBLSV-8-8	1/2	1/2	29/32	1.52	0.97	0.530	0.375

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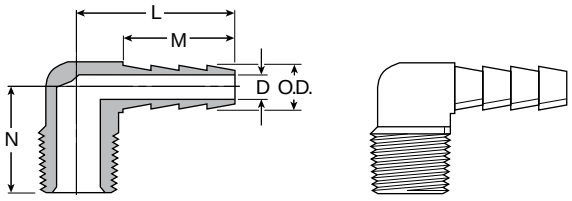
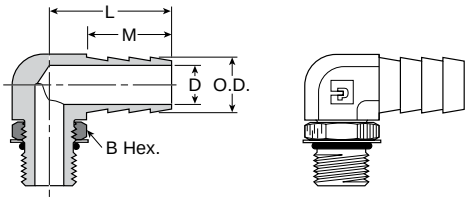
129HB Hose Barb 90° Elbow to Male Pipe



Part No.	I.D. Hose Size	Pipe Thread	L	M	N	O.D.	Flow Dia. D
129HB-3-2	3/16	1/8	0.97	0.69	0.66	0.227	0.173
129HB-4-2	1/4	1/8	1.04	0.76	0.66	0.290	0.187
129HB-4-4	1/4	1/4	1.06	0.76	0.86	0.290	0.187
129HB-4-6	1/4	3/8	1.30	0.76	0.84	0.290	0.187
129HB-5-2	5/16	1/8	1.06	0.76	0.66	0.353	0.234
129HB-5-4	5/16	1/4	1.12	0.76	0.84	0.353	0.234
129HB-5-6	5/16	3/8	1.19	0.76	0.84	0.353	0.234
129HB-6-2	3/8	1/8	1.32	0.97	0.94	0.415	0.281
129HB-6-4	3/8	1/4	1.32	0.97	0.94	0.415	0.281
129HB-6-6	3/8	3/8	1.50	0.97	1.06	0.415	0.281
129HB-6-8	3/8	1/2	1.52	0.97	1.25	0.415	0.281
129HB-8-4	1/2	1/4	1.53	0.97	1.06	0.530	0.375
129HB-8-6	1/2	3/8	1.53	0.97	1.06	0.530	0.375
129HB-8-8	1/2	1/2	1.53	0.97	1.25	0.530	0.375
129HB-12-12	3/4	3/4	1.33	0.79	1.27	0.790	0.562

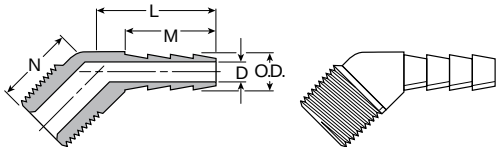
1295HB Hose Barb Elbow to SAE Straight Thread



Part No.	I.D. Hose Size	Straight Thread	B Hex.	L	M	O.D.	Flow Dia. D
1295HB-6-6	3/84	9/16-18	11-16	1.10	1.11	0.410	0.270

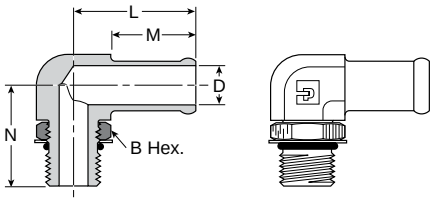
Note: Fluorocarbon o-ring is standard

139HB Hose Barb 45° Elbow to Male Pipe



Part No.	I.D. Hose Size	Pipe Thread	L	M	N	O.D.	Flow Dia. D
139HB-4-2	1/4	1/8	0.91	0.76	0.68	0.290	0.187
139HB-4-4	1/4	1/4	1.00	0.76	0.68	0.290	0.187
139HB-6-4	3/8	1/4	1.00	0.76	0.68	0.415	0.281

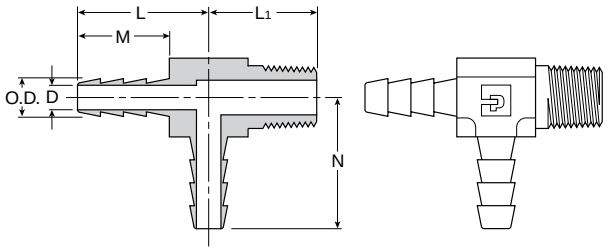
1695HB Beaded Hose Barb Elbow to SAE Straight Thread



Part Number	Hose Size	Straight Thread	B Hex.	L	M	N	Flow Dia. D
1695HB-6-4	3/8	7/16-20	9/16	1.09	0.78	1.10	0.18
1695HB-8-6	1/2	9/16-18	9/16	1.10	0.78	1.11	0.30
1695HB-8-8	1/2	3/4-16	7/8	1.28	0.78	1.47	0.40
1695HB-10-8	5/8	3/4-16	7/8	1.47	0.88	1.47	0.40
1695HB-10-10	5/8	7/8-14	1	1.41	0.88	1.60	0.50
1695HB-12-8	3/4	3/4-16	7/8	1.47	0.97	1.47	0.40
1695HB-12-10	3/4	7/8-14	1	1.60	0.97	1.62	0.50
1695HB-12-12	3/4	1 1/16-12	1	1.60	0.97	1.64	0.62
1695HB-16-12	1	1 1/16-12	1 1/4	1.60	0.97	1.75	0.60

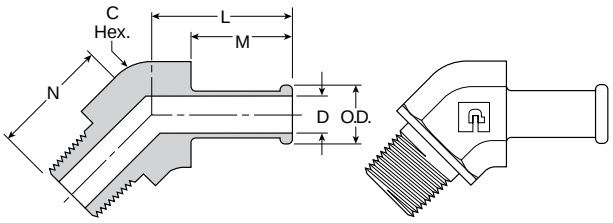
Note: Fluorocarbon o-ring is standard

171HB Hose Barb Tee to Male Pipe



Part No.	I.D. Hose Size	Pipe Thread	L	L_1	M	N	O.D.	Flow Dia. D
171HB-4-4	1/4	1/4	1.10	0.85	0.76	1.10	0.290	0.187

179HB Beaded Hose Barb Elbow to SAE Straight Thread 1695HB



Part No.	I.D. Hose Size	Pipe Thread NPTF	C Hex.	L	M	N	O.D.	Flow Dia. D
179HB-6-4	3/8	1/4-18	0.75	1.09	0.78	0.93	0.45	0.28
179HB-6-6	3/8	3/8-18	0.75	1.09	0.78	0.93	0.45	0.28
179HB-10-8	5/8	1/2-14	0.81	1.19	0.78	1.13	0.70	0.50
179HB-12-8	3/4	1/2-14	0.81	1.19	0.78	1.13	0.83	0.56

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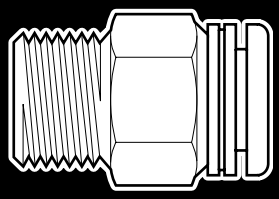


Global Connect Fittings

Advantages

Ready-to-use compact one piece fitting for use with most thermoplastic tubing. This fitting was designed to meet the needs of the motion control industry where fast assembly, disassembly and reassembly is important. No special tools needed for tube assembly, just insert the tubing until it bottoms. Global Connect is designed to be used without a tube support to provide full flow through the tubing. The grab ring design of Global Connect grips the tubing securely to provide retention. Global Connect straight fittings have a nickel plated brass body and shaped fittings have a composite body with nickel plated brass components. Global Connect external pipe threads come with a pre-applied white PCTFE sealant. Positional external pipe threaded ends are featured on shapes for installation in compact areas and for precise positioning.

Global Connect fittings should not be used for live swivel applications.

Materials

- Global Connect Straights: Brass, Nickel Plated
- Global Connect Shape Bodies: Polyamide
- Ellipse Button: Acetal Copolymer
- Grab Ring Stainless Steel
- O-Ring: Nitrile
- Sealant: PCTFE

Applications

Use with Parker Parflex series “U” and “HU” polyurethane tubing and series “N” nylon tubing. Global Connect was designed as an economical alternative for pneumatic applications that do not require the higher pressure capacity of the Prestolok fittings.

Consult the factory with any questions regarding special product applications. All applications should be carefully tested through the range of conditions which may be encountered prior to use.

Working Pressure and Temperature Range

32° to 140°F at up to 150 PSI depending on tubing being used.

Vacuum applications are dependent upon temperature and type of tubing used.

Assembly Instructions

1. Cut thermoplastic tubing squarely, using Parker Tube Cutter PTC-001. Be certain the port or mating part is clean and free of debris.
2. Insert tubing into fitting until it bottoms. A slight twisting motion will ease the insertion. Pull on tubing to verify it is properly retained in the fitting.
3. To disassemble, simply push the elliptical button against the body and remove tubing.

Nomenclature

Part numbers are constructed from symbols that identify the style and size of the fitting. The first series of numbers and letters identify the style and type fitting. The second series of numbers describe the size.

Note: 0 indicates 10-32 UNF Thread

Example: W 369 GC -4 -2

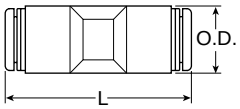
- W — White PCTFE Thread Sealant
- 369 — Male Elbow
- GC — Global Connect
- -4 — 1/4" (4/16) Tube O.D.
- -2 — 1/8" (2/16) Pipe Thread

Sizes

Tube sizes are determined by the number of sixteenths of an inch in the tube O.D.

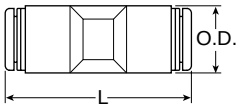
H

32GC Union



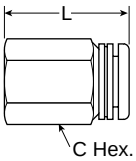
Part No.	Tube Size	O.D.	L
32GC-2	1/8	0.433	1.299
32GC-5/32	5/32	0.433	1.300
32GC-3	3/16	0.512	1.535
32GC-4	1/4	0.560	1.570
32GC-5	5/16	0.610	1.614
32GC-6	3/8	0.728	1.890
32GC-8	1/2	0.866	2.362

HGC Union (Metric)



Part No.	Tube Size (mm)	O.D. (mm)	L (mm)
HGC4	4	11.00	33.00
HGC6	6	13.00	39.00
HGC8	8	15.50	41.00
HGC10	10	18.50	48.00
HGC12	12	22.00	60.00

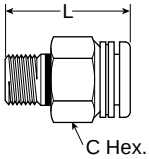
66GC Female Connector



Part No.	Tube Size	Pipe Thread	C Hex.	L
66GC-3-2	3/16	1/8	1/2	1.12
66GC-4-2	1/4	1/8	1/2	1.11
66GC-4-4	1/4	1/4	5/8	1.31
66GC-5/32-2	5/32	1/8	1/2	1.07
66GC-5/32-4	5/32	1/4	5/8	1.26
66GC-5-2	5/16	1/8	9/16	1.17
66GC-5-4	5/16	1/4	5/8	1.33
66GC-6-4	3/8	1/4	13/16	1.40
66GC-6-6	3/8	3/8	13/16	1.45

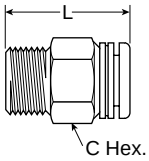
All dimensions are preliminary and could change during final production.

68GC Male Connector



Part No.	Tube Size	Pipe Thread	C Hex.	L
68GC-2-0	1/8	10-32	1/2	0.925
68GC-5/32-0	5/32	10-32	1/2	0.913
68GC-3-0	3/16	10-32	9/16	0.898
68GC-4-0	1/4	10-32	9/16	0.898

W68GC Male Connector



Part No.	Tube Size	Pipe Thread	C Hex.	L
W68GC-2-1	1/8	1/16	1/2	0.945
W68GC-2-2	1/8	1/8	1/2	0.945
W68GC-2-4	1/8	1/4	9/16	1.150
W68GC-5/32-1	5/32	1/16	1/2	0.937
W68GC-5/32-2	5/32	1/8	1/2	0.937
W68GC-5/32-4	5/32	1/4	9/16	1.142
W68GC-3-2	3/16	1/8	9/16	0.980
W68GC-3-4	3/16	1/4	9/16	1.181
W68GC-4-1	1/4	1/16	9/16	1.134
W68GC-4-2	1/4	1/8	9/16	0.980
W68GC-4-4	1/4	1/4	9/16	1.181
W68GC-4-6	1/4	3/8	13/16	1.185
W68GC-5-2	5/16	1/8	5/8	1.340
W68GC-5-4	5/16	1/4	5/8	1.357
W68GC-5-6	5/16	3/8	13/16	1.347
W68GC-6-2	3/8	1/8	13/16	1.319
W68GC-6-4	3/8	1/4	13/16	1.437
W68GC-6-6	3/8	3/8	13/16	1.437
W68GC-6-8	3/8	1/2	15/16	1.630
W68GC-8-4	1/2	1/4	15/16	1.555
W68GC-8-6	1/2	3/8	15/16	1.547
W68GC-8-8	1/2	1/2	15/16	1.724

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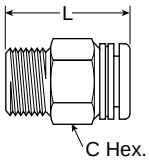
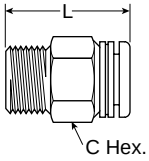
Richland, Michigan

F3GC Male Connector BSPT (Metric)



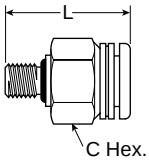
Part No.	Tube Size (mm)	BSPT Thread	C Hex. (mm)	L (mm)
F3GC4-1/8	4	1/8	12	21.0
F3GC4-1/4	4	1/4	14	18.5
F3GC6-1/8	6	1/8	14	22.0
F3GC6-1/4	6	1/4	14	22.8
F3GC8-1/8	8	1/8	17	26.0
F3GC8-1/4	8	1/4	17	23.5
F3GC8-3/8	8	3/8	17	22.6
F3GC10-1/4	10	1/4	21	31.5
F3GC10-3/8	10	3/8	21	29.0
F3GC10-1/2	10	1/2	22	28.0
F3GC12-1/4	12	1/4	22	33.8
F3GC12-3/8	12	3/8	22	31.8
F3GC12-1/2	12	1/2	22	33.8

F4GC Male Connector BSPP (Metric)



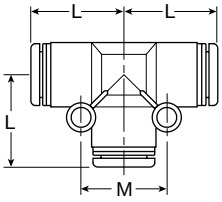
Part No.	Tube Size (mm)	BSPP Thread	C Hex. (mm)	L (mm)
F4GC4-1/8	4	1/8	12	22.0
F4GC4-1/4	4	1/4	14	20.0
F4GC6-1/8	6	1/8	14	27.5
F4GC6-1/4	6	1/4	14	27.0
F4GC8-1/8	8	1/8	17	28.8
F4GC8-1/4	8	1/4	17	28.8
F4GC8-3/8	8	3/8	21	28.8
F4GC10-1/4	10	1/4	21	37.0
F4GC10-3/8	10	3/8	21	34.0
F4GC10-1/2	10	1/2	24	36.0
F4GC12-1/4	12	1/4	22	37.7
F4GC12-3/8	12	3/8	22	33.7
F4GC12-1/2	12	1/2	24	35.7

F8GC Male Connector for Metric Thread



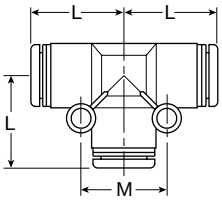
Part No.	Tube Size (mm)	Metric Thread	C Hex. (mm)	L (mm)
F8GC4M5	4	M5	12	22.0
F8GC6M5	6	M5	14	27.5
F8GC6M10	6	M10	14	25.0
F8GC6M12	6	M12	17	26.5
F8GC8M12	8	M12	17	28.3
F8GC8M16	8	M16	21	29.8

364GC Union Tee



Part No.	Tube Size	Mounting Hole Dia.	L	M
364GC-2	1/8	*	0.689	*
364GC-5/32	5/32	*	0.689	*
364GC-3	3/16	0.138	0.748	0.63
364GC-4	1/4	0.150	0.820	0.72
364GC-5	5/16	0.173	0.906	0.81
364GC-6	3/8	0.165	1.110	0.92
364GC-8	1/2	0.165	1.134	1.04

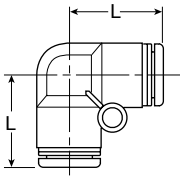
JGC Union Tee (Metric)



Part No.	Tube Size (mm)	Mounting Hole Dia. (mm)	L (mm)	M (mm)
JGC4	4	*	17.50	*
JGC6	6	18.80	16.00	3.50
JGC8	8	23.00	20.60	4.40
JGC10	10	28.50	23.40	4.20
JGC12	12	29.00	26.30	4.20

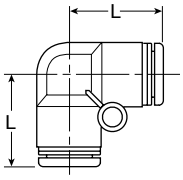
All dimensions are preliminary and could change during final production. *Note 1/8”, 5/32’ and 4mm sizes do not have mounting holes.

365GC Union Elbow



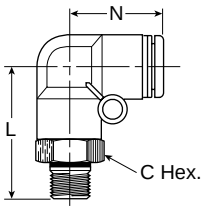
Part No.	Tube Size	Mounting Hole Dia.	L
365GC-2	1/8	*	0.65
365GC-5/32	5/32	*	0.65
365GC-3	3/16	0.130	0.76
365GC-4	1/4	0.130	0.76
365GC-5	5/16	0.170	0.87
365GC-6	3/8	0.157	1.13
365GC-8	1/2	0.170	1.24

EGC Union Elbow (Metric)



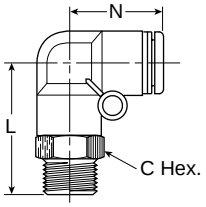
Part No.	Tube Size (mm)	Mounting Hole Dia. (mm)	L (mm)
EGC4	4	*	16.50
EGC6	6	3.50	19.30
EGC8	8	4.30	22.00
EGC10	10	4.00	28.70
EGC12	12	4.40	31.50

369GC Male Elbow



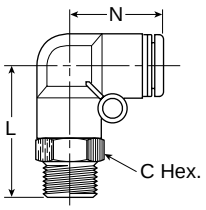
Part No.	Tube Size	Thread UNF	Mounting Hole Dia.	C Hex.	L	N
369GC-2-0	1/8	10-32	*	1/2	0.96	0.650
369GC-5/32-0	5/32	10-32	*	1/2	0.96	0.650
369GC-3-0	3/16	10-32	.138	9/16	1.09	0.760
369GC-4-0	1/4	10-32	.138	9/16	1.09	0.760

W369GC Male Elbow



Part No.	Tube Size	Pipe Thread	Mounting Hole Dia.	C Hex.	L	N
W369GC-2-1	1/8	1/16	*	1/2	1.09	0.650
W369GC-2-2	1/8	1/8	*	1/2	1.10	0.650
W369GC-2-4	1/8	1/4	*	9/16	1.30	0.650
W369GC-5/32-1	5/32	1/16	*	1/2	1.09	0.650
W369GC-5/32-2	5/32	1/8	*	1/2	1.10	0.650
W369GC-5/32-4	5/32	1/4	*	9/16	1.30	0.650
W369GC-3-2	3/16	1/8	0.138	9/16	1.47	0.760
W369GC-3-4	3/16	1/4	0.138	9/16	1.43	0.760
W369GC-4-2	1/4	1/8	0.138	9/16	1.47	0.760
W369GC-4-4	1/4	1/4	0.138	9/16	1.43	0.760
W369GC-4-6	1/4	3/8	0.138	13/16	1.44	0.760
W369GC-5-2	5/16	1/8	0.169	5/8	1.26	0.866
W369GC-5-4	5/16	1/4	0.169	5/8	1.46	0.866
W369GC-5-6	5/16	3/8	0.169	13/16	1.50	0.866
W369GC-6-2	3/8	1/8	0.158	13/16	1.52	1.130
W369GC-6-4	3/8	1/4	0.158	13/16	1.72	1.130
W369GC-6-6	3/8	3/8	0.158	13/16	1.72	1.130
W369GC-6-8	3/8	1/2	0.158	15/16	1.94	1.130
W369GC-8-4	1/2	1/4	0.173	15/16	1.88	1.240
W369GC-8-6	1/2	3/8	0.173	15/16	1.89	1.240
W369GC-8-8	1/2	1/2	0.173	15/16	2.07	1.240

C63GC Male Elbow BSPT (Metric)



Part No.	Tube Size (mm)	BSPT Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	N (mm)
C63GC4-1/8	4	1/8	*	12	24.9	16.5
C63GC4-1/4	4	1/4	*	14	24.9	16.5
C63GC4-3/8	4	3/8	*	17	27.9	16.5
C63GC6-1/8	6	1/8	3.5	14	27.7	13.0
C63GC6-1/4	6	1/4	3.5	14	29.7	13.0
C63GC6-3/8	6	3/8	3.5	17	31.7	13.0
C63GC8-1/8	8	1/8	4.3	17	29.0	22.0
C63GC8-1/4	8	1/4	4.3	17	31.0	22.0
C63GC8-3/8	8	3/8	4.3	17	33.0	22.0
C63GC8-1/2	8	1/2	4.3	22	35.0	22.0
C63GC10-1/4	10	1/4	4.0	21	36.5	28.7
C63GC10-3/8	10	3/8	4.0	21	37.5	28.7
C63GC10-1/2	10	1/2	4.0	22	40.5	28.7
C63GC12-1/4	12	1/4	4.4	22	40.7	31.5
C63GC12-3/8	12	3/8	4.4	22	41.7	31.5
C63GC12-1/2	12	1/2	4.4	22	43.7	31.5

All dimensions are preliminary and could change during final production. *Note 1/8”, 5/32’ and 4mm sizes do not have mounting holes.

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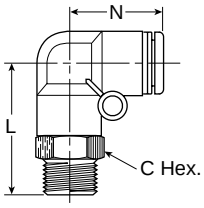
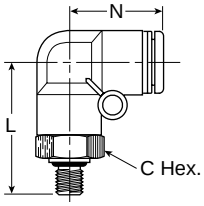
Pneumatic Division
Richland, Michigan

C64GC Male Elbow BSPP (Metric)



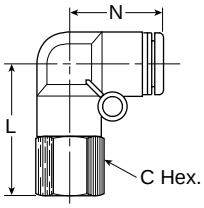
Part No.	Tube Size (mm)	BSPP Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	N (mm)
C64GC4-1/8	4	1/8	*	12	26.9	16.5
C64GC4-1/4	4	1/4	*	17	30.9	16.5
C64GC4-3/8	4	3/8	*	21	32.9	16.5
C64GC6-1/8	6	1/8	3.5	14	29.3	13.0
C64GC6-1/4	6	1/4	3.5	17	33.3	13.0
C64GC6-3/8	6	3/8	3.5	21	33.3	13.0
C64GC8-1/8	8	1/8	4.3	17	30.0	22.0
C64GC8-1/4	8	1/4	4.3	17	34.0	22.0
C64GC8-3/8	8	3/8	4.3	21	34.0	22.0
C64GC8-1/2	8	1/2	4.3	24	36.0	22.0
C64GC10-1/4	10	1/4	4.0	21	40.5	28.7
C64GC10-3/8	10	3/8	4.0	21	40.5	28.7
C64GC10-1/2	10	1/2	4.0	24	42.5	28.7
C64GC12-1/4	12	1/4	4.4	22	41.7	31.5
C64GC12-3/8	12	3/8	4.4	22	41.7	31.5
C64GC12-1/2	12	1/2	4.4	24	45.7	31.5

C68GC Male Elbow Metric Thread



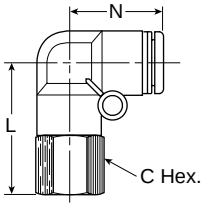
Part No.	Tube Size (mm)	Metric Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	N (mm)
C68GC4M5	4	M5	•	12	26.9	16.5
C68GC4M6	4	M6	•	12	26.9	16.5
C68GC6M5	6	M5	3.5	14	29.3	19.3
C68GC6M6	6	M6	3.5	14	29.3	19.3

370GC Female Elbow



Part No.	Tube Size	Pipe Thread	Mounting Hole Dia.	C Hex.	L	N
370GC-2-2	1/8	1/8	*	1/2	0.98	0.650
370GC-2-4	1/8	1/4	*	5/8	1.14	0.650
370GC-5/32-2	5/32	1/8	*	1/2	0.98	0.650
370GC-5/32-4	5/32	1/4	*	5/8	1.14	0.650
370GC-3-4	3/16	1/4	0.138	9/16	1.23	0.760
370GC-4-2	1/4	1/8	0.138	9/16	1.08	0.760
370GC-4-4	1/4	1/4	0.138	5/8	1.23	0.760
370GC-4-6	1/4	3/8	0.138	13/16	1.27	0.760
370GC-5-2	5/16	1/8	0.173	5/8	1.14	0.866
370GC-5-4	5/16	1/4	0.173	5/8	1.30	0.866
370GC-6-2	3/8	1/8	0.157	13/16	1.36	1.130
370GC-6-4	3/8	1/4	0.157	13/16	1.52	1.130
370GC-6-6	3/8	3/8	0.157	13/16	1.56	1.130
370GC-6-8	3/8	1/2	0.157	15/16	1.70	1.130
370GC-8-6	1/2	3/8	0.173	15/16	1.68	1.240
370GC-8-8	1/2	1/2	1.730	15/16	2.27	1.240

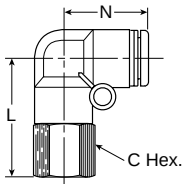
CF63GC Female Elbow BSPT (Metric)



Part No.	Tube Size (mm)	BSPT Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	N (mm)
CF63GC4-1/8	4	1/8	*	12	24.5	16.5
CF63GC4-1/4	4	1/4	*	17	25.9	16.5
CF63GC4-3/8	4	3/8	*	21	26.4	16.5
CF63GC6-1/8	6	1/8	3.5	14	28.8	19.3
CF63GC6-1/4	6	1/4	3.5	17	28.8	19.3
CF63GC6-3/8	6	3/8	3.5	21	28.8	19.3
CF63GC8-1/8	8	1/8	4.3	17	31.0	22.0
CF63GC8-1/4	8	1/4	4.3	17	31.0	22.0
CF63GC8-3/8	8	3/8	4.3	21	32.0	22.0
CF63GC8-1/2	8	1/2	4.3	22	32.0	22.0
CF63GC10-1/4	10	1/4	4.0	21	36.5	28.7
CF63GC10-3/8	10	3/8	4.0	21	37.5	28.7
CF63GC10-1/2	10	1/2	4.0	24	37.5	28.7
CF63GC12-1/4	12	1/4	4.4	22	40.7	31.5
CF63GC12-3/8	12	3/8	4.4	22	40.7	31.5
CF63GC12-1/2	12	1/2	4.4	24	51.2	31.5

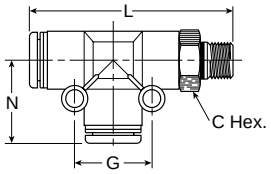
All dimensions are preliminary and could change during final production. *Note 1/8”, 5/32’ and 4mm sizes do not have mounting holes.

CF68GC Female Elbow (Metric)



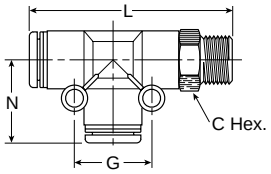
Part No.	Tube Size (mm)	Metric Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	N (mm)
CF68GC4M5	4	M5	*	12	23.0	16.5
CF68GC4M6	4	M6	*	12	23.0	16.5
CF68GC6M5	6	M5	3.5	14	25.3	19.3
CF68GC6M6	6	M6	3.5	14	25.3	19.3

371GC Male Run Tee Swivel



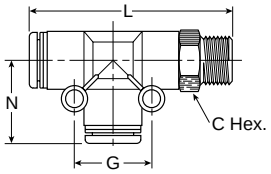
Part No.	Tube Size	Thread UNF	Mounting Hole Dia.	C Hex.	L	N	G
371GC-5/32-0	5/32	10-32	*	1/2	1.71	0.689	*
371GC-4-0	1/4	10-32	0.138	9/16	1.81	0.740	0.63

W371GC Male Run Tee Swivel



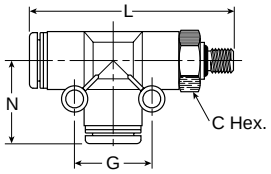
Part No.	Tube Size	Thread UNF	Mounting Hole Dia.	C Hex.	L	N	G
W371GC-2-1	1/8	1/16	*	1/2	1.86	0.689	*
W371GC-2-2	1/8	1/8	*	1/2	1.86	0.689	*
W371GC-2-4	1/8	1/4	*	9/16	2.06	0.689	*
W371GC-5/32-1	5/32	1/16	*	1/2	1.85	0.689	*
W371GC-5/32-2	5/32	1/8	*	1/2	1.85	0.689	*
W371GC-5/32-4	5/32	1/4	*	9/16	2.05	0.689	*
W371GC-3-2	3/16	1/8	0.138	9/16	1.94	0.740	0.630
W371GC-3-4	3/16	1/4	0.138	9/16	2.15	0.740	0.630
W371GC-4-2	1/4	1/8	0.138	9/16	1.94	0.740	0.630
W371GC-4-4	1/4	1/4	0.138	9/16	2.15	0.740	0.630
W371GC-4-6	1/4	3/8	0.138	13/16	2.19	0.740	0.630
W371GC-5-2	5/16	1/8	0.173	5/8	2.21	0.906	0.811
W371GC-5-4	5/16	1/4	0.173	5/8	2.41	0.906	0.811
W371GC-5-6	5/16	3/8	0.173	13/16	2.46	0.906	0.811
W371GC-6-2	3/8	1/8	0.165	13/16	2.61	1.122	0.921
W371GC-6-4	3/8	1/4	0.165	13/16	2.80	1.122	0.921
W371GC-6-6	3/8	3/8	0.165	13/16	2.81	1.122	0.921
W371GC-6-8	3/8	1/2	0.165	15/16	3.03	1.122	0.921
W371GC-8-4	1/2	1/4	0.165	15/16	2.89	1.142	1.035
W371GC-8-6	1/2	3/8	0.165	15/16	2.90	1.142	1.035
W371GC-8-8	1/2	1/2	0.165	15/16	3.12	1.142	1.035

R63GC Male Run Tee BSPT (Metric)



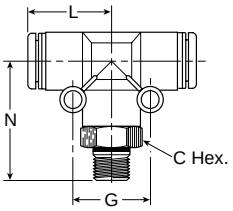
Part No.	Tube Size (mm)	BSPT Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	N (mm)	G (mm)
R63GC4-1/8	4	1/8	*	12	43.9	17.5	*
R63GC4-1/4	4	1/4	*	14	45.9	17.5	*
R63GC4-3/8	4	3/8	*	17	47.9	17.5	*
R63GC6-1/8	6	1/8	3.5	14	46.3	18.8	16.0
R63GC6-1/4	6	1/4	3.5	14	48.3	18.8	16.0
R63GC6-3/8	6	3/8	3.5	17	50.3	18.8	16.0
R63GC8-1/8	8	1/8	4.4	17	53.2	23.0	20.6
R63GC8-1/4	8	1/4	4.4	17	55.2	23.0	20.6
R63GC8-3/8	8	3/8	4.4	17	57.2	23.0	20.6
R63GC8-1/2	8	1/2	4.4	22	59.2	23.0	20.6
R63GC10-1/4	10	1/4	4.2	21	64.2	28.5	23.4
R63GC10-3/8	10	3/8	4.2	21	65.2	28.5	23.4
R63GC10-1/2	10	1/2	4.2	22	68.2	28.5	23.4
R63GC12-1/4	12	1/4	4.2	22	67.0	29.0	26.3
R63GC12-3/8	12	3/8	4.2	22	68.0	29.0	26.3
R63GC12-1/2	12	1/2	4.2	22	70.0	29.0	26.3

R68GC Male Run Tee Metric Thread



Part No.	Tube Size (mm)	BSPT Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	N (mm)	G (mm)
R68GC4M5	4	M5	*	12	46.0	17.5	*
R68GC4M6	4	M6	*	12	46.0	17.5	*
R68GC6M5	6	M5	3.5	14	48.3	18.8	16.0
R68GC6M6	6	M6	3.5	14	48.3	18.8	16.0

372GC Male Branch Tee Swivel



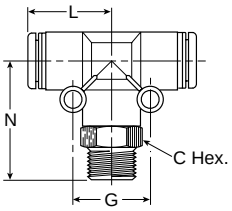
Part No.	Tube Size	Pipe Thread	Mounting Hole Dia.	C Hex.	L	N	G
372GC-2-0	1/8	10-32	*	1/2	1.32	1.00	*
372GC-5/32-0	5/32	10-32	*	1/2	1.32	1.00	*
372GC-4-0	1/4	10-32	0.138	9/16	1.38	1.04	0.63

All dimensions are preliminary and could change during final production. *Note 1/8”, 5/32’ and 4mm sizes do not have mounting holes.

H

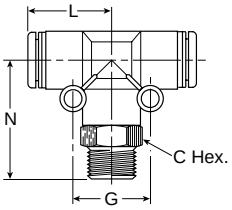
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

W372GC Male Branch Tee Swivel



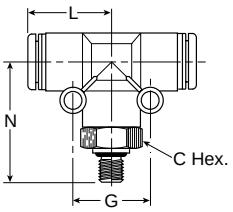
Part No.	Tube Size	Pipe Thread	Mounting Hole Dia.	C Hex.	L	N	G
W372GC-2-2	1/8	1/8	*	1/2	1.36	1.14	*
W372GC-2-4	1/8	1/4	*	9/16	1.56	1.34	*
W372GC-5/32-2	5/32	1/8	*	1/2	1.36	1.14	*
W372GC-3-2	3/16	1/8	0.138	9/16	1.44	1.17	0.630
W372GC-3-4	3/16	1/4	0.138	9/16	1.62	1.38	0.630
W372GC-4-2	1/4	1/8	0.138	9/16	1.44	1.17	0.630
W372GC-4-4	1/4	1/4	0.138	9/16	1.62	1.38	0.630
W372GC-4-6	1/4	3/8	0.138	13/16	1.64	1.42	0.630
W372GC-5-2	5/16	1/8	0.173	5/8	1.61	1.31	0.811
W372GC-5-4	5/16	1/4	0.173	5/8	1.82	1.51	0.811
W372GC-5-6	5/16	3/8	0.173	13/16	1.81	1.56	0.811
W372GC-6-2	3/8	1/8	0.165	13/16	1.88	1.50	0.921
W372GC-6-4	3/8	1/4	0.165	13/16	2.04	1.70	0.921
W372GC-6-6	3/8	3/8	0.165	13/16	2.04	1.71	0.921
W372GC-6-8	3/8	1/2	0.165	15/16	2.27	1.93	0.921
W372GC-8-4	1/2	1/4	0.165	15/16	2.15	1.74	1.035
W372GC-8-6	1/2	3/8	0.165	15/16	2.16	1.74	1.035
W372GC-8-8	1/2	1/2	0.165	15/16	2.36	1.96	1.035

S63GC Male Branch Tee BSPT (Metric)



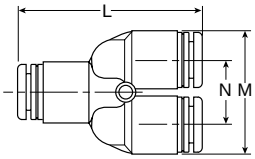
Part No.	Tube Size (mm)	BSPT Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	N (mm)	G (mm)
S63GC4-1/8	4	1/8	*	12	35.0	26.0	*
S63GC4-1/4	4	1/4	*	14	35.0	28.0	*
S63GC4-3/8	4	3/8	*	17	35.0	30.0	*
S63GC6-1/8	6	1/8	3.5	14	37.6	26.8	16.0
S63GC6-1/4	6	1/4	3.5	14	37.6	28.8	16.0
S63GC6-3/8	6	3/8	3.5	17	37.6	30.8	16.0
S63GC8-1/8	8	1/8	4.4	17	46.0	30.2	20.6
S63GC8-1/4	8	1/4	4.4	17	46	32.2	20.6
S63GC8-3/8	8	3/8	4.4	17	46	34.2	20.6
S63GC8-1/2	8	1/2	4.4	22	46	36.2	20.6
S63GC10-1/4	10	1/4	4.2	21	57	36.2	23.4
S63GC10-3/8	10	3/8	4.2	21	57	37.2	23.4
S63GC10-1/2	10	1/2	4.2	22	57	40.2	23.4
S63GC12-1/4	12	1/4	4.2	22	58	38.0	26.3
S63GC12-3/8	12	3/8	4.2	22	58	39.0	26.3
S63GC12-1/2	12	1/2	4.2	22	58	41.0	26.3

S68GC Male Branch Tee Metric Thread



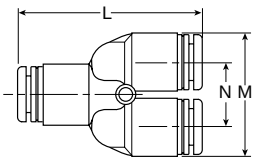
Part No.	Tube Size (mm)	BSPT Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	N (mm)	G (mm)
S68GC4M5	4	M5	*	12	35.0	28.0	*
S68GC4M6	4	M6	*	12	35.0	28.0	*
S68GC6M5	6	M5	3.5	14	37.6	28.8	16.0
S68GC6M6	6	M6	3.5	14	37.6	28.8	16.0

362GC Union Y Connector



Part No.	Tube Size	Mounting Hole Dia.	L	M	N
362GC-2	1/8	0.118	1.358	0.421	0.846
362GC-5/32	5/32	0.118	1.358	0.421	0.846
362GC-3	3/16	0.129	1.417	0.531	1.063
362GC-4	1/4	0.150	1.450	0.561	1.100
362GC-5	5/16	0.150	1.693	0.591	1.201
362GC-6	3/8	0.165	1.969	0.728	1.457
362GC-8	1/2	0.173	2.256	0.807	1.646

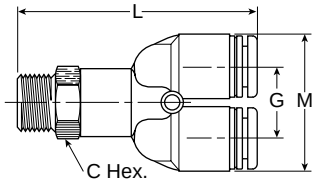
YJGC Union Y Connector (Metric)



Part No.	Tube Size (mm)	Mounting Hole Dia. (mm)	L (mm)	M (mm)	N (mm)
YJGC4	4	3.0	34.5	21.5	10.7
YJGC6	6	3.4	36.0	27.0	13.5
YJGC8	8	3.8	43.0	30.5	15.0
YJGC10	10	4.2	50.8	37.0	18.5
YJGC12	12	4.4	57.8	41.5	20.5

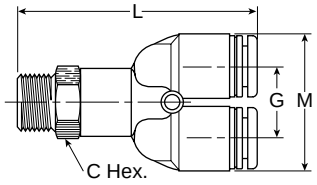
All dimensions are preliminary and could change during final production. *Note 1/8”, 5/32’ and 4mm sizes do not have mounting holes.

W368GC Union Y Male Connector



Part No.	Tube Size	Pipe Thread	Mounting Hole Dia.	C Hex.	L	G	M
W368GC-2-2	1/8	1/8	0.118	1/2	1.84	0.433	0.854
W368GC-2-4	1/8	1/4	0.118	9/16	2.04	0.433	0.854
W368GC-3-2	3/16	1/8	0.134	9/16	1.89	0.531	1.063
W368GC-3-4	3/16	1/4	0.134	9/16	2.09	0.531	1.063
W368GC-5/32-2	5/32	1/8	0.118	1/2	1.83	0.433	0.854
W368GC-5/32-4	5/32	1/4	0.118	9/16	2.03	0.433	0.854
W368GC-4-2	1/4	1/8	0.134	9/16	1.89	0.531	1.063
W368GC-4-4	1/4	1/4	0.134	9/16	2.09	0.531	1.063
W368GC-4-6	1/4	3/8	0.134	13/16	2.10	0.531	1.063
W368GC-5-2	5/16	1/8	0.150	5/8	2.07	0.590	1.201
W368GC-5-4	5/16	1/4	0.150	5/8	2.28	0.590	1.201
W368GC-6-2	3/8	1/8	0.165	13/16	2.36	0.728	1.457
W368GC-6-4	3/8	1/4	0.165	13/16	2.57	0.728	1.457
W368GC-6-6	3/8	3/8	0.165	13/16	2.57	0.728	1.457
W368GC-6-8	3/8	1/2	0.173	15/16	2.79	0.728	1.457
W368GC-8-4	1/2	1/4	0.173	15/16	2.91	0.807	1.654
W368GC-8-6	1/2	3/8	0.173	15/16	2.92	0.807	1.654
W368GC-8-8	1/2	1/2	0.173	15/16	3.11	0.807	1.654

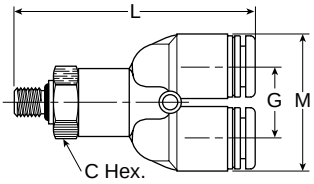
YJ63GC Union Y Male Connector BSPT (Metric)



Part No.	Tube Size (mm)	BSPT Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	G (mm)	M (mm)
YJ63GC4-1/8	4	1/8	3.0	12	43.4	11.0	21.5
YJ63GC4-1/4	4	1/4	3.0	14	45.4	11.0	21.5
YJ63GC4-3/8	4	3/8	3.0	17	47.4	11.0	21.5
YJ63GC6-1/8	6	1/8	3.4	14	44.2	13.5	27.0
YJ63GC6-1/4	6	1/4	3.4	14	46.2	13.5	27.0
YJ63GC6-3/8	6	3/8	3.4	17	48.2	13.5	27.0
YJ63GC8-1/8	8	1/8	3.8	17	50.0	15.0	30.5
YJ63GC8-1/4	8	1/4	3.8	17	52.0	15.0	30.5
YJ63GC8-3/8	8	3/8	3.8	17	54.0	15.0	30.5
YJ63GC8-1/2	8	1/2	3.8	22	56.0	15.0	30.5
YJ63GC10-1/4	10	1/4	4.2	21	58.3	18.5	37.0
YJ63GC10-3/8	10	3/8	4.2	21	59.3	18.5	37.0
YJ63GC10-1/2	10	1/2	4.2	22	62.3	18.5	37.0
YJ63GC12-1/4	12	1/4	4.4	22	66.8	20.5	41.5
YJ63GC12-3/8	12	3/8	4.4	22	67.8	20.5	41.5
YJ63GC12-1/2	12	1/2	4.4	22	69.8	20.5	41.5

All dimensions are preliminary and could change during final production.

YJ68GC Union Y Male Connector Metric Thread



Part No.	Tube Size (mm)	Metric Thread	Mounting Hole Dia. (mm)	C Hex. (mm)	L (mm)	G (mm)	M (mm)
YJ68GC4M5	4	M5	3.0	12	43.4	11.0	21.5
YJ68GC4M6	4	M6	3.0	12	43.4	11.0	21.5
YJ68GC6M5	4	M5	3.4	14	44.2	13.5	27.0
YJ68GC6M6	6	M6	3.4	14	44.2	13.5	27.0

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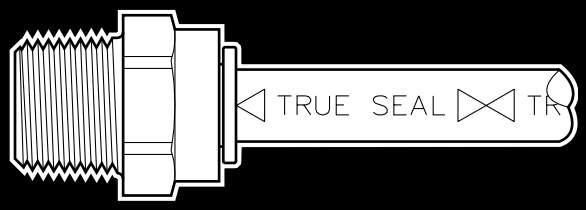

TrueSeal™ Thermoplastic Push-In Fittings

The patented* TrueSeal™ push-to-connect thermoplastic fittings are light weight, Field Attachable, and connect to plastic tubing without the use of tools.

Features

- All components in TrueSeal™ fittings are manufactured from FDA compliant materials and are NSF-51 listed for contact with food.
- Gray acetal TrueSeal™ fittings meet NSF-61 requirements for drinking water (potable water) system components.
- All-plastic body designs offer reduced weight, eliminate rust, corrosion, and system contamination in applications where metal components cannot be tolerated.
- Collets are offered in either a patented all-plastic design for use with flexible tubing or with a metal grip edge made from 300 series stainless steel for use on all tubing including copper.
- Extra deep tube seat in fitting body provides support to reduce side-load leakage.
- Elastomer o-ring seal provides positive compression on tubing O.D. in vacuum or pressure applications.
- Removable collet design permits o-ring replacement in the field. Collets are available in colors for easy color coding of systems.
- Tube stem adapters provide a wide range of tube-to-port jump size potential and allow elbows and tees to swivel for positive tube routing alignment. Connections made with metal gripper collets, may require tube stems to be replaced upon reconnection.

Applications

TrueSeal™ fittings find wide acceptance in water conditioning, filtration, and reverse osmosis industries and on water, soft drink, beer, wine, and condiment dispensing equipment. Industrial applications range from vacuum to low-pressure hydraulic and pneumatic systems on robotics, air logic, packaging / filling equipment, and conveyors. Ink and dye transfer, lubrication and cooling lines on presses, machine tools, ion implanting devices—all rely on TrueSeal™.

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Standard Materials

Materials	Fitting Color	O-ring
Acetal	Gray	EPDM
Polypropylene	White	EPDM
Kynar®	Natural	Fluorocarbon

Black nitrile o-rings and colored collets in black, white, red, blue, green, yellow and orange are also available. Consult Division.
KYNAR® is a registered trademark of Atochem North America, Inc.
*U.S. Patent 5,584,513

Note: Provide adequate fail-safe mechanisms such as leakage detection sensors, automatic shut-off controls or other industry and code appropriate fail-safe devices in the design of your water-handling appliance to protect against personal injury and property damage. Plastic fittings containing an o-ring have a finite life depending on the environment, media and severity of the application. Frequent inspections and replacement of the fitting when anomalies are found is recommended.

How to Order

A 4 MC 4 - MG - V

- V: O-Ring Materials (BLANK = Reference Standard Materials, EPDM = Ethylene Propylene, N = Nitrile, V = Fluorocarbon)
- MG: "MG" = Metal Gripper Collet
- 4: End termination size
- MC: Body Style
- 4: Tube O.D. in sixteenths of an inch
- A: Fitting body material (A = Acetal, PP = Polypropylene, F = Kynar (PVDF))

Working Pressure

TrueSeal™ fittings are rated for the pressures listed below or at 1/4 (one-fourth) of the rated burst pressure of the tubing being used (whichever is less).

Fitting Size	Acetal	Polypropylene	Kynar®
1/4"	300	150	300
5/16"	300	——	
3/8"	300	150	300
1/2"	250	150	—
Temp. Range	-20°F (-29°C) to 180°F (85°C)	-20°F (-29°C) to 225°F (110°C)	-20°F (-29°C) to 275°F (135°C)

- These pressure ratings are based on tests conducted with Series NR tubing at 73°F.
- Actual working pressures will be lower at elevated temperatures. Consult division.
- Meets pressure integrity tests of NSF-53 and NSF-58

Tubing

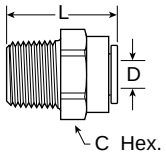
Parker TrueSeal™ fittings with all plastic collets can be used with the following tubing materials: polyethylene, polypropylene, nylon, vinyl, fluoropolymer, and polyurethane (3/8" and 1/2" polyurethane and all sizes of vinyl should use tube supports). TrueSeal™ fittings with metal gripper collets can be used with tubing listed above and soft copper tubing. For stainless steel or glass tubing or all other metal tubing, consult factory.

Tube Sizes	O.D. Tolerance	Insertion Depth
5/32"	±.005"	9/16"
1/4"	±.005"	11/16"
5/16"	±.005"	13/16"
3/8"	±.005"	3/4"
1/2"	±.005"	7/8"

Assembly Instructions

1. Cut tubing square and clean. (Use a Parker plastic tube cutter, Part No. PTC.)
2. Mark from end of tube the length of insertion (see table above).
3. Push tube into the fitting until it bottoms out.
4. To remove, depress collet and pull tubing out.
5. Use TrueSealant™ (Part No. PTS) on threads.

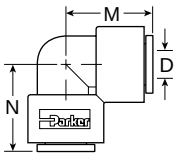
MC Male Connector Tube-to-Pipe



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	NPTF Thread Size	C Hex.	L Overall Length	D Thru Hole Min.
A4MC2-MG	PP4MC2	F4MC2	1/4	1/8	11/16	1.28	0.175
A4MC4-MG	PP4MC4	F4MC4	1/4	1/4	11/16	1.14	0.175
A4MC6-MG	PP4MC6	F4MC6	1/4	3/8	11/16	1.18	0.175
A5MC2-MG	—	—	5/16	1/8	13/16	1.46	0.175
A5MC4-MG	—	—	5/16	1/4	13/16	1.41	0.188
A5MC6-MG	—	—	5/16	3/8	13/16	1.27	0.188
A6MC2-MG	—	F6MC2	3/8	1/8	13/16	1.46	0.175
A6MC4-MG	PP6MC4	F6MC4	3/8	1/4	13/16	1.41	0.250
A6MC6-MG	PP6MC6	F6MC6	3/8	3/8	13/16	1.27	0.250
A6MC8-MG	—	F6MC8	3/8	1/2	15/16	1.45	0.250
A8MC6-MG	PP8MC6	—	1/2	3/8	15/16	1.65	0.360
A8MC8-MG	PP8MC8	—	1/2	1/2	15/16	1.46	0.375

For nonstandard plastic collet, remove -MG suffix.

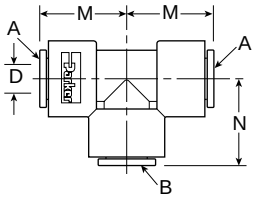
EU Union Elbow Tube-to-Tube



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	M	N	D Thru Hole Min.
A4EU4-MG	PP4EU4	F4EU4	1/4	0.87	0.87	0.175
A5EU4-MG	—	—	5/16-1/4	1.052	0.90	0.175
A5EU5-MG	—	—	5/16	1.02	1.02	0.188
A6EU4-MG	PP6EU4	F6EU4	3/8-1/4	1.02	0.90	0.212
A6EU5-MG	—	—	3/8-5/16	1.02	1.02	0.175
A6EU6-MG	PP6EU6	F6EU6	3/8	1.02	1.02	0.250
A8EU6-MG	—	—	1/2-3/8	1.20	1.20	0.250
A8EU8-MG	PP8EU8	—	1/2	1.20	1.20	0.375

For nonstandard plastic collet, remove -MG suffix.

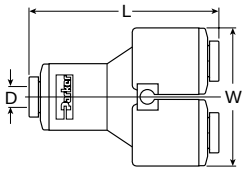
TU Union Tee Tube-to-Tube



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D. Tube A Run	Nom. Tube O.D. Tube B Stem	M	N	D Thru Hole Min.
A4TU4-MG	PP4TU4	F4TU4	1/4	1/4	0.81	0.85	0.175
A5TU5-MG	—	—	5/16	5/16	1.02	1.02	0.188
A6TU4-MG	PP6TU4	F6TU4	3/8	1/4	1.02	1.03	0.175
A6TU6-MG	PP6TU6	F6TU6	3/8	3/8	1.02	1.02	0.290
A8TU8-MG	PP8TU8	—	1/2	1/2	1.20	1.20	0.375

For nonstandard plastic collet, remove -MG suffix.

WY Union Y Tube-to-Tube



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D. Inlet Tube A Run	Nom. Tube O.D. Outlet Tube B Stem	L	W	D Thru Hole Min.
A5WY5-MG	—	—	5/16	5/16	2.250	1.75	0.190
A6WY4-MG	—	—	3/8	1/4	2.100	1.43	0.190
A6WY5-MG	—	—	3/8	5/16	2.200	1.75	0.190
A6WY6-MG	—	—	3/8	3/8	2.175	1.75	0.250

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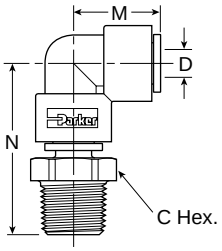
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

MES Male Elbow Swivel (Tube-to-Pipe)

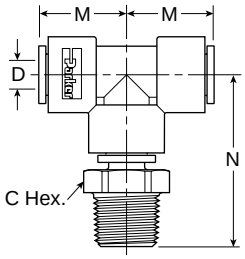


Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	NPTF Thread Size	C Hex	M	N	D Thru Hole Min.
A4MES2-MG	PP4MES2	F4MES2	1/4	1/8	9/16	0.87	1.60	0.175
A4MES4-MG	PP4MES4	F4MES4	1/4	1/4	11/16	0.87	1.71	0.175
A4MES6-MG	PP4MES6	F4MES6	1/4	3/8	13/16	0.90	1.91	0.212
A5MES2-MG	—	—	5/16	1/8	9/16	1.02	1.78	0.188
A5MES4-MG	—	—	5/16	1/4	11/16	1.02	1.90	0.188
A5MES6-MG	—	—	5/16	3/8	13/16	1.02	1.90	0.188
A6MES2-MG	—	F6MES2	3/8	1/8	9/16	1.02	1.65	0.175
A6MES4-MG	PP6MES4	F6MES4	3/8	1/4	13/16	1.02	1.90	0.250
A6MES6-MG	PP6MES6	F6MES6	3/8	3/8	13/16	1.02	1.90	0.250
A8MES4-MG	—	—	1/2	1/4	13/16	1.20	2.10	0.240
A8MES6-MG	PP8MES6	—	1/2	3/8	13/16	1.20	2.10	0.375
A8MES8-MG	PP8MES8	—	1/2	1/2	1	1.20	2.32	0.375

*Part consists of elbow union and tube stem adaptor.

Note: Assemblies with metal gripper collets are permanent.
Assemblies with plastic collets can be taken apart.

MTS Male Tee Swivel (Tube-to-Pipe)

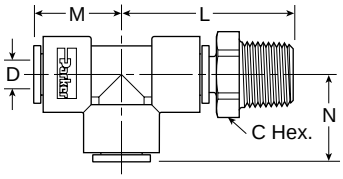


Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	NPTF Thread Size	C Hex	M	N	D Thru Hole Min.
A4MTS2-MG	PP4MTS2	F4MTS2	1/4	1/8	9/16	0.81	1.60	0.175
A4MTS4-MG	PP4MTS4	F4MTS4	1/4	1/4	11/16	0.81	1.71	0.175
A5MTS2-MG	—	—	5/16	1/8	9/16	1.02	1.78	0.188
A5MTS4-MG	—	—	5/16	1/4	11/16	1.02	1.90	0.188
A5MTS6-MG	—	—	5/16	3/8	13/16	1.02	1.90	0.188
A6MTS2-MG	—	F6MTS2	3/8	1/8	9/16	1.02	1.75	0.175
A6MTS4-MG	PP6MTS4	F6MTS4	3/8	1/4	13/16	1.02	1.90	0.250
A6MTS6-MG	PP6MTS6	F6MTS6	3/8	3/8	13/16	1.02	1.90	0.250
A8MTS4-MG	—	—	1/2	1/4	13/16	1.20	2.10	0.240
A8MTS6-MG	PP8MTS6	—	1/2	3/8	13/16	1.20	2.10	0.375
A8MTS8-MG	PP8MTS8	—	1/2	1/2	1	1.20	2.32	0.375

*Part consists of tee union and tube stem adaptor.

Note: Assemblies with metal gripper collets are permanent.
Assemblies with plastic collets can be taken apart.

MRS Male Run Swivel (Tube-to-Pipe)

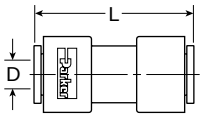


Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	NPTF Thread Size	C Hex	L	M	N	D Thru Hole Min.
A4MRS2-MG	PP4MRS2	F4MRS2	1/4	1/8	9/16	1.55	0.81	0.85	0.175
A4MRS4-MG	PP4MRS4	F4MRS4	1/4	1/4	11/16	1.67	0.81	0.85	0.175
A5MRS2-MG	—	—	5/16	1/8	9/16	1.78	1.02	1.02	0.188
A5MRS4-MG	—	—	5/16	1/4	11/16	1.90	1.02	1.02	0.188
A5MRS6-MG	—	—	5/16	3/8	13/16	1.90	1.02	1.02	0.188
A6MRS4-MG	PP6MRS4	F6MRS4	3/8	1/4	13/16	1.90	1.02	1.02	0.250
A6MRS6-MG	PP6MRS6	F6MRS6	3/8	3/8	13/16	1.90	1.02	1.02	0.250
A8MRS4-MG	—	—	1/2	1/4	13/16	2.10	1.20	1.20	0.240
A8MRS6-MG	PP8MRS6	—	1/2	3/8	13/16	2.10	1.20	1.20	0.375
A8MRS8-MG	PP8MRS8	—	1/2	1/2	1	2.32	1.20	1.20	0.375

*Part consists of tee union and tube stem adaptor.

Note: Assemblies with metal gripper collets are permanent.
Assemblies with plastic collets can be taken apart.

UC Union Connector (Tube-to-Pipe)

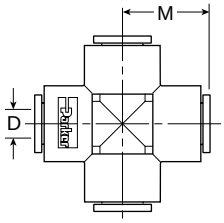


Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluo-rocarbon Seal	Nom. Tube O.D.	L Overall Length	D Thru Hole Min.
A4UC4-MG	PP4UC4	F4UC4	1/4	1.49	0.175
A5UC4-MG	—	—	5/16-1/4	1.70	0.175
A5UC5-MG	—	—	5/16	1.70	0.188
A6UC4-MG	PP6UC4	F6UC4	3/8-1/4	1.70	0.175
A6UC5-MG	—	—	3/8-5/16	1.70	0.188
A6UC6-MG	PP6UC6	F6UC6	3/8	1.70	0.250
A8UC5-MG	—	—	1/2-5/16	1.90	0.188
A8UC6-MG	PP8UC6	—	1/2-3/8	1.90	0.250
A8UC8-MG	PP8UC8	—	1/2	1.91	0.375

For nonstandard plastic collet, remove -MG suffix.

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

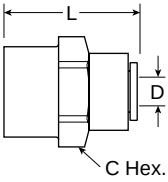
CU Cross Union (Tube-to-Pipe)



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	M	D Thru Hole Min.
A4CU4-MG	—	—	1/4	0.91	0.175
A6CU6-MG	—	—	3/8	1.08	0.250

For nonstandard plastic collet, remove -MG suffix.

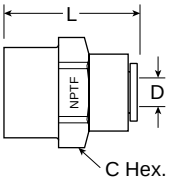
FA Faucet Adapter (Tube-to-Faucet)



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	UNS-2B Thread Size	C Hex	L Overall Length	D Thru Hole Min.
A4FA7-MG	PP4FA7	F4FA7	1/4	7/16-24	23/32	1.32	0.190
A5FA7-MG	—	—	5/16	7/16-24	13/16	1.41	0.190
A6FA7-MG	PP6FA7	F6FA7	3/8	7/16-24	13/16	1.41	0.190

For nonstandard plastic collet, remove -MG suffix.

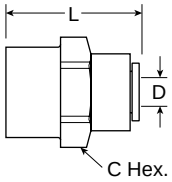
FC Female Connector (Tube-to-Pipe)



Gray Acetal EPDM Seal	White Polypropyl-ene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	NPTF Thread Size	C Hex	L Overall Length	D Thru Hole Min.
A4FC2-MG	PP4FC2	F4FC2	1/4	1/8	11/16	1.20	.175
A4FC4-MG	PP4FC4	F4FC4	1/4	1/4	23/32	1.32	.175
A5FC4-MG	—	—	5/16	1/4	13/16	1.41	.188
A5FC6-MG	—	—	5/16	3/8	1	1.50	.188
A6FC4-MG	PP6FC4	F6FC4	3/8	1/4	13/16	1.41	.250
A6FC6-MG	PP6FC6	F6FC6	3/8	3/8	1	1.50	.250
A6FC8-MG	—	—	3/8	1/2	1-1/8	1.52	.250
A8FC6-MG	PP8FC6	—	1/2	3/8	1-1/8	1.60	.375
A8FC8-MG	PP8FC8	—	1/2	1/2	1-1/8	1.75	.375

For nonstandard plastic collet, remove -MG suffix.

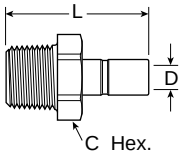
FF 45° Female Flare (Tube-to-Pipe)



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	UNF-2B Thread Size	C Hex	L Overall Length	D Thru Hole Min.
A4FF4-MG	PP4FF4	F4FF4	1/4	7/16-20	23/32	1.32	0.190
A6FF4-MG	—	F6FF4	3/8	7/16-20	13/16	1.41	0.190
A6FF6-MG	PP6FF6	F6FF6	3/8	5/8-18	1	1.50	0.250

For nonstandard plastic collet, remove -MG suffix.

TMC Tube Stem Adapter (Tube Stem-to-Pipe)



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	NPTF Thread Size	C Hex	L Overall Length	D Thru Hole Min.
A4TMC2	PP4TMC2	F4TMC2	1/4	1/8	9/16	1.44	0.175
A4TMC4	PP4TMC4	F4TMC4	1/4	1/4	11/16	1.56	0.175
A5TMC2	—	—	5/16	1/8	9/16	1.5	0.188
A5TMC4	—	—	5/16	1/4	11/16	1.67	0.188
A5TMC6	—	—	5/16	3/8	13/16	1.67	0.188
A6TMC4	PP6TMC4	F6TMC4	3/8	1/4	13/16	1.70	0.250
A6TMC6	PP6TMC6	F6TMC6	3/8	3/8	13/16	1.70	0.250
A8TMC4	—	—	1/2	1/4	13/16	1.82	0.240
A8TMC6	PP8TMC6	—	1/2	3/8	13/16	1.82	0.375
A8TMC8	PP8TMC8	—	1/2	1/2	1	2.04	0.375

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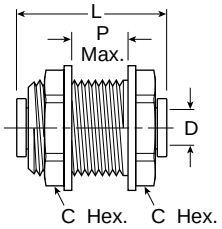
Richland, Michigan

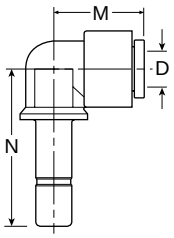
BU Bulkhead Union (Tube-to-Tube)



Gray Acetal EPDM Seal	White Polypro-pylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	C1 Hex	C2 Hex	L Overall Length	P Max. Wall Thk.	D Thru Hole Min.	Bulk-head Hole Drill Size
A4BU4-MG	PP4BU4	F4BU4	1/4	15/16	15/16	1.50	0.50	0.175	7/8
A5BU5-MG	—	—	5/16	1-1/16	1-1/16	1.75	0.62	0.188	1
A6BU4-MG	PP6BU4	—	3/8-1/4	1-1/16	1-1/16	1.75	0.62	0.175	1
A6BU6-MG	PP6BU6	F6BU6	3/8	1-1/16	1-1/16	1.75	0.62	0.250	1
A8BU8-MG	—	—	1/2	1-1/4	1-1/4	2.04	0.70	0.375	1-1/8

For nonstandard plastic collet, remove -MG suffix.

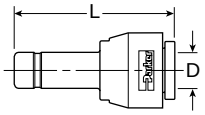
TEU Tube Elbow Union (Tube-to-Tube Stem)



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	Tube Stem O.D.	M	N	D Thru Hole Min.
A4TEU4-MG	PP4TEU4	F4TEU4	1/4	1/4	.84	1.21	0.125
A4TEU6-MG	—	F4TEU6	1/4	3/8	.84	1.35	0.125
A5TEU5-MG	—	—	5/16	5/16	1.03	1.40	0.188
A6TEU4-MG	—	F6TEU4	3/8	1/4	1.03	1.29	0.125
A6TEU6-MG	PP6TEU6	F6TEU6	3/8	3/8	1.03	1.64	0.250
A8TEU8-MG	PP8TEU8	—	1/2	1/2	1.21	1.64	0.380

For nonstandard plastic collet, remove -MG suffix.

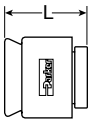
RD Tube Reducer (Tube-to-Tube Stem)



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	Tube Stem O.D.	L	D Thru Hole Min.
A4RD5-MG	PP4RD5	—	1/4	5/16	1.62	0.18
A4RD6-MG	PP4RD6	—	1/4	3/8	1.62	0.18
A5RD6-MG	—	—	5/16	3/8	1.78	0.25
A5RD8-MG	—	—	5/16	1/2	1.90	0.25
A6RD8-MG	—	—	3/8	1/2	1.90	0.25

For nonstandard plastic collet, remove -MG suffix.

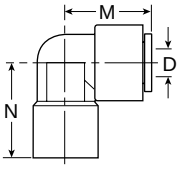
CAP Tube Cap



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluorocarbon Seal	Nom. Tube O.D.	L Overall Length
A4CAP-MG	PP4CAP	F4CAP	1/4	0.77
A6CAP-MG	PP6CAP	—	3/8	0.88

For nonstandard plastic collet, remove -MG suffix.

FE Female Elbow (Tube-to-Pipe)



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	NPTF Thread Size	M	N	D Thru Hole Min.
A4FE4-MG	—	—	1/4	1/4	0.84	1.00	0.18
A6FE4-MG	—	—	3/8	1/4	1.03	1.00	0.25
A6FE6-MG	—	—	3/8	3/8	1.03	1.00	0.25

For nonstandard plastic collet, remove -MG suffix.

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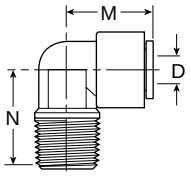
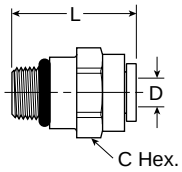
ME Male Elbow (Tube-to-Pipe)



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	NPTF Thread Size	M	N	D Thru Hole Min.
A4ME2-MG	PP4ME2	F4ME2	1/4	1/8	0.84	0.94	0.175
A4ME4-MG	PP4ME4	F4ME4	1/4	1/4	0.84	0.94	0.175
A4ME6-MG	PP4ME6	F4ME6	1/4	3/8	0.84	1.04	0.175
A5ME4-MG	—	—	5/16	1/4	1.03	1.08	0.175
A5ME6-MG	—	—	5/16	3/8	1.03	1.06	0.188
A6ME4-MG	PP6ME4	F6ME4	3/8	1/4	1.03	1.08	0.250
A6ME6-MG	PP6ME6	F6ME6	3/8	3/8	1.03	1.06	0.250

For nonstandard plastic collet, remove -MG suffix.

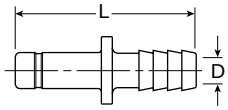
ST Straight Thread (Tube-to-Male O-ring Boss)



Gray Acetal EPDM Seal	White Polypropylene EPDM Seal	Natural Kynar Fluoro-carbon Seal	Nom. Tube O.D.	UNF-2B Thread Size	C Hex	L Overall Length	D Thru Hole Min.
A6ST9-MG	—	F6ST9 (+)	3/8	9/16-18	13/16	1.39	0.250

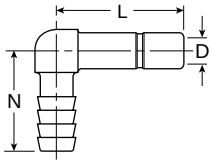
For nonstandard plastic collet, remove -MG suffix.

TCB Tube-to-Barb Connector



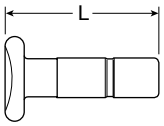
Gray Acetal	White Polypropylene	Natural Kynar	Tube Stem O.D.	Tube I.D.	L Overall Length	D Thru Hole Min.
A4TCB4	PP4TCB4	F4TCB4	1/4	1/4	1.67	0.140
A6TCB4	—	F6TCB4	3/8	1/4	1.82	0.140
A6TCB6	PP6TCB6	F6TCB6	3/8	3/8	1.98	0.250
A8TCB6	—	—	1/2	3/8	2.10	0.250
A8TCB8	—	—	1/2	1/2	2.10	0.375

TEB - Tube Elbow Barb Connector



Gray Acetal	White Polypropylene	Natural Kynar	Tube Stem O.D.	Tube I.D.	M	N	D Thru Hole Min.
A4TEB4	PP4TEB4	F4TEB4	1/4	1/4	0.89	1.00	0.140
A6TEB6	PP6TEB6	F6TEB6	3/8	3/8	1.34	1.21	0.250
A8TEB8	—	—	1/2	1/2	1.30	1.30	0.390

TPL Plug



Gray Acetal	White Polypropylene	Natural Kynar	Fitting Size	L Overall Length
A4TPL	PP4TPL	F4TPL	1/4	0.88
A6TPL	PP6TPL	F6TPL	3/8	1.45
A8TPL	PP8TPL	—	1/2	1.50

H

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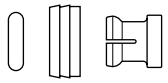
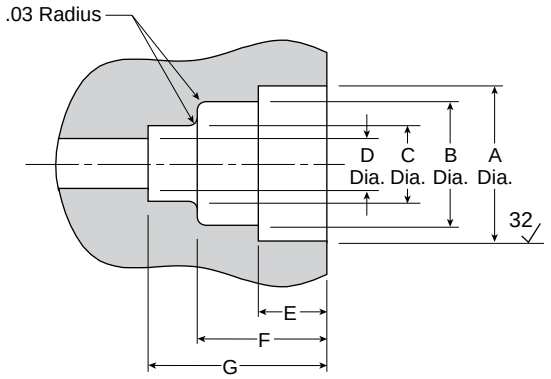
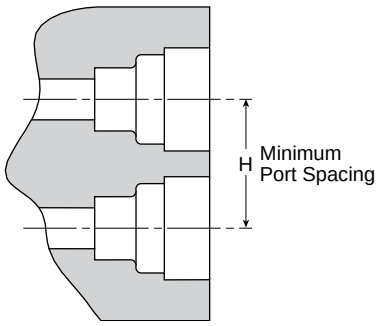
TSC Cartridge Insert



Part Number with EPDM Seal	Nom. Tube O.D.	A* Dia. ±002	B Dia. ±003	C Dia. ±003	D Dia. Min.	E Depth ±002	F Depth ±002	G Depth ±002	H* Centerline of Ports Minimum
ATSC4-MG	1/4	.528	.421	.260	.19	.230	.435	.600	.670
ATSC6-MG	3/8	.632	.545	.385	.31	.280	.455	.705	.790
ATSC8-MG	1/2	.774	.668	.510	.41	.315	.510	.810	1.250





All sizes in inches

Parker TrueSeal™ Cartridge Inserts:

Allow you to machine or mold a tube connection into your equipment or components. By using cartridge inserts, you will reduce your material and assembly costs, reduce potential leak paths, and give your equipment a new, clean profile by eliminating the need for threaded connections. TSC Cartridge Inserts consist of 1 o-ring, 1 cartridge, and 1 collet.

*Cartridge inserts are rated at 300 psi in ports dimensioned as above and having Noryl as the receiving material. Other materials may have different ratings and require different port dimensions. Consult the Brass Products Division when using polypropylene, unfilled polypropylene, ABS or Nylon.

NORYL® is a registered trademark of the General Electric Co.

Assembly Instructions:

Step 1 Machine or mold the receiving orifice as per the above dimensions.

Step 2 Place the cartridge insert squarely onto the prepared port opening making sure that the barbs of the cartridge are going into the hole and the lettering on the face of the cartridge is visible.

Step 3 Using a rubber mallet or press, insert the cartridge into the first gland orifice until its face is flush with the top surface of the port.

Step 4 Insert the o-ring into the cartridge and seat it evenly into the second gland orifice.

Step 5 Insert the collet into the cartridge opening.

Step 6 Insert tubing.

H

Polypropylene Ball Valves

For proven leak-free performance, specify Polypropylene Ball Valves. Their corrosion-resistant, all-plastic design makes them ideal for water filtration units, coffee and beverage machines and a wide variety of other fluid applications. Polypropylene material meets all FDA and NSF-51 requirements for food contact.

Features / Benefits:

- Precision molded, all-plastic design is leak free and corrosion resistant.
- Polypropylene material offers a wider chemical acceptance range, as well as a wide temperature range.
- Bi-directional flow maximizes productivity.
- Full flow design reduces pressure drop across the valve.
- Special o-ring seal ensures a reliable leak-tight connection.
- TrueSeal™ connection reduces potential leaks.

Advantages:

- Reduce costs—Built-in TrueSeal™ connection eliminates the need for a secondary fitting.
- Save space—Low-profile design allows for easy assembly and access where space is at a premium.

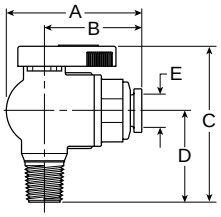
Specifications:

- Temperature range: 0°F to 225°F (-18°C to 107°C).
- O-ring seal material: Nitrile.
- NSF-51 listed.
- Pressure rated to 150 PSI with a 600 PSI burst pressure. Actual working pressures with be lower at elevated temperatures.

Assembly Instructions:

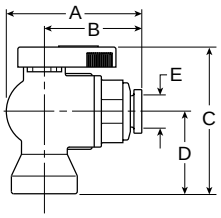
1. Inspect the mating threads for debris or damage. Remove any old fluoropolymer tape or sealant on previously used threads. If threads are damaged, replace with new adapter before proceeding.
2. Apply 2 to 3 wraps of fluoropolymer tape, Parker TrueSealant™ or an NSF/FDA approved silicon sealant. Do not user Plumbers Putty or Pipe Dope. These chemically react with plastic materials and could cause a failure.
3. Align ball valve to mating thread to ensure cross threading does not occur.
4. Screw ball valve onto mating thread 3 to 5 turns. This should be sufficient to properly seal the threads.
5. Pressurize system and check for leaks.

VME Valve Male Elbow



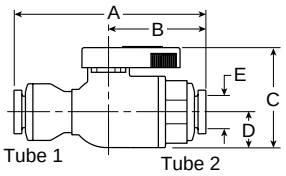
Part Number	Nom. Tube O.D.	NPTF Thread Size	A	B	C	D	E Thru Hole Min.
PP4VME2-MG (+)	1/4	1/8	1.74	1.21	2.00	1.10	0.19
PP4VME4-MG	1/4	1/4	1.74	1.21	2.18	1.28	0.19
PP4VME6-MG	1/4	3/8	1.74	1.21	2.18	1.28	0.19
PP4VME8-MG (+)	1/4	1/2	1.74	1.21	2.37	1.47	0.19
PP6VME2-MG (+)	3/8	1/8	1.85	1.32	2.00	1.10	0.25
PP6VME4-MG	3/8	1/4	1.85	1.32	2.18	1.28	0.25
PP6VME6-MG	3/8	3/8	1.85	1.32	2.18	1.28	0.25
PP6VME8-MG	3/8	1/2	1.85	1.32	2.37	1.47	0.25

VFE Valve Female Elbow



Part Number	Nom. Tube O.D.	NPTF Thread Size	A	B	C	D	E Thru Hole Min.
PP4VFE2-MG (+)	1/4	1/8	1.74	1.21	1.82	0.92	0.19
PP4VFE4-MG	1/4	1/4	1.74	1.21	2.05	1.15	0.19
PP4VFE6-MG	1/4	3/8	1.74	1.21	2.18	1.28	0.19
PP6VFE2-MG (+)	3/8	1/8	1.85	1.32	1.82	0.92	0.25
PP6VFE4-MG	3/8	1/4	1.85	1.32	2.05	1.15	0.25
PP6VFE6-MG	3/8	3/8	1.85	1.32	2.18	1.28	0.25

VUC Valve Union Connector



Part Number	1 Tube Size	2 Tube Size	A	B	C	D	E Thru Hole Min.
PP4VUC4-MG	1/4	1/4	2.55	1.22	1.0	0.5	0.19
PP4VUC6-MG	1/4	3/8	2.55	1.22	1.0	0.5	0.19
PP6VUC4-MG	3/8	1/4	2.57	1.30	1.4	0.5	0.19
PP6VUC6-MG	3/8	3/8	2.67	1.32	1.4	0.5	0.25

(+) Non Standard.

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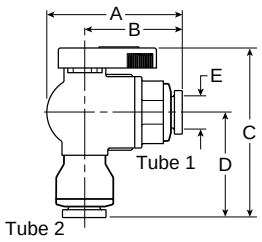
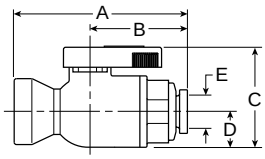
Richland, Michigan

VEU Valve Elbow Union



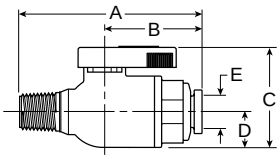
Part Number	1 Tube Size	2 Tube Size	A	B	C	D	ØE Thru Hole Min.
PP4VEU4-MG	1/4	1/4	1.75	1.22	2.33	1.42	0.19
PP4VEU6-MG	1/4	3/8	1.75	1.22	2.33	1.42	0.11
PP6VEU4-MG	3/8	1/4	1.83	1.30	2.32	1.40	0.19
PP6VEU6-MG	3/8	3/8	1.85	1.32	2.34	1.44	0.25

VFC Valve Female Connector



Part Number	Nom. Tube O.D.	NPTF Thread Size	A	B	C	D	ØE Thru Hole Min.
PP4VFC2-MG	1/4	1/8	2.04	1.21	1.4	0.5	0.19
PP4VFC4-MG	1/4	1/4	2.27	1.21	1.4	0.5	0.19
PP4VFC6-MG	1/4	3/8	2.40	1.21	1.4	0.5	0.19
PP6VFC2-MG	3/8	1/8	2.15	1.32	1.4	0.5	0.25
PP6VFC4-MG	3/8	1/4	2.38	1.32	1.4	0.5	0.25
PP6VFC6-MG	3/8	3/8	2.51	1.32	1.4	0.5	0.25

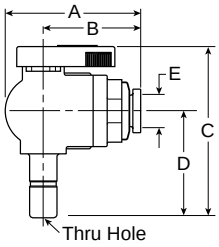
VMC Valve Male Connector



Part Number	Nom. Tube O.D.	NPTF Thread Size	A	B	C	D	ØE Thru Hole Min.
PP4VMC2-MG (+)	1/4	1/8	2.22	1.21	1.4	0.5	0.19
PP4VMC4-MG	1/4	1/4	2.40	1.21	1.4	0.5	0.19
PP4VMC6-MG	1/4	3/8	2.40	1.21	1.4	0.5	0.19
PP4VMC8-MG (+)	1/4	1/2	2.59	1.21	1.4	0.5	0.19
PP6VMC2-MG (+)	3/8	1/8	2.33	1.32	1.4	0.5	0.25
PP6VMC4-MG	3/8	1/4	2.51	1.32	1.4	0.5	0.25
PP6VMC6-MG	3/8	3/8	2.51	1.32	1.4	0.5	0.25
PP6VMC8-MG (+)	3/8	1/2	2.70	1.32	1.4	0.5	0.25

(+) Non Standard.

VTEU Valve Tube Elbow Union



Part Number	Nom. Tube O.D.	Stem	A	B	C	D	ØE Thru Hole Min.
PP4VTEU6-MG	1/4	3/8	1.75	1.22	2.43	1.50	0.17
PP6VTEU6-MG	3/8	3/8	1.83	1.30	2.43	1.50	0.25

H

Cold Water Supply Valve

(Patent No. 6,213,149)

Parker's water supply valve is intended for use with Point Of Use water appliances requiring a cold water supply such as POU faucets, instant hot water faucets, reverse osmosis systems and water filtration systems. The Parker TrueSeal™ Cold Water Supply Valve is designed for temporary cold water shut-off to a POU appliance to change filters, tanks or when servicing the appliance — all while maintaining full water flow to the sink or water basin above. When the POU system is removed from service, the Parker TrueSeal™ Cold Water Supply Valve is to be removed also.

TrueSeal™ Cold Water Supply Valves are for cold water service at temperatures above freezing to 125°F ambient. Not for use in hot water service applications.

Features / Benefits:

- Fast, easy installation.
- No pierced lines or saddle hookups.
- Optimum flow to the faucet - full flow porting.
- No need to pierce the supply line.
- Connects 3/8" OD tubing directly to valve.
- 1/2" NPT connections available.
- Excellent resistance to chlorine and other chemicals.
- Integrated handle for easy on/off operation.
- Visual indicator shows open/closed position.

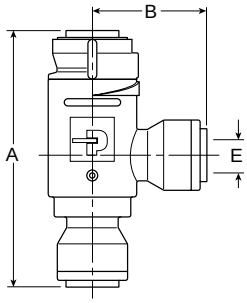
Specifications:

- NSF Standard 51 listed.
- Pressure rating: 150 PSI with a 600 PSI burst pressure.
- Design factor: 4:1
- O-ring seal material: EPDM.
- Meets the pressure integrity test of NSF-53 and NSF-58.

Applications:

- Reverse osmosis systems.
- Under sink filtration systems.
- POU faucets.
- Water supply valves are intended for cold water service at temperatures from above freezing to 125°F ambient.
- NOT for use in hot water service applications.

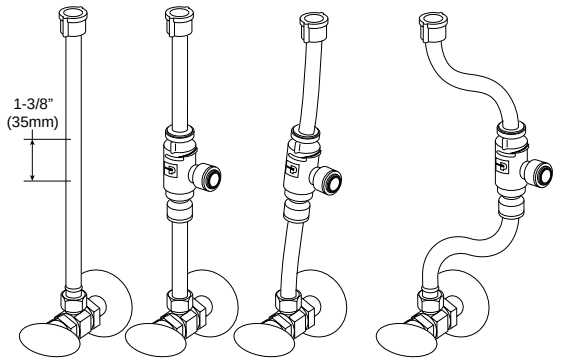
VTU Water Supply Valve



White Polypropylene	Nom. Tube O.D.	A	B	D Thru Hole Min.
PP6VTU6-MG	3/8	2.92	1.30	0.30

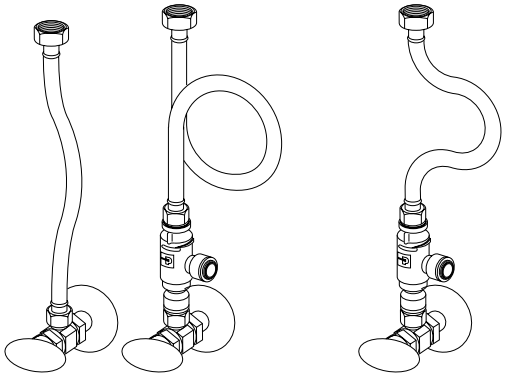
TrueSeal™ Cold Water Supply Valve Assembly Instructions

Installation on Existing Tubing Assembly



✓ CORRECT ✓ ✗ INCORRECT ✗

Installation on Existing Hose Assembly



✓ CORRECT ✓ ✗ INCORRECT ✗

For Installation with 3/8" Plastic Tubing:

1. Shut off water at the chrome or brass valve.
2. Disconnect existing tube assembly.
3. Cut out a 1-3/8" (35 mm) section near the center of the existing tubing. Cut the tube squarely and remove any burrs.
4. Place an insertion depth mark 3/4" (19 mm) from the end of each cut on the tubing to be reused. Refer to "TrueSeal Assembly Instructions," Steps 2 and 3, for tubing assembly (reverse side).
5. Reconnect tube assembly with new valve.
6. Make sure new valve is closed before opening water valve. Open valve in Step 1 and check for leaks.
7. Insert 3/8" tubing from water appliance into side port.
8. Open new valve by turning pointer to large end of flow indicator.

For Installation with Flexible Hose:

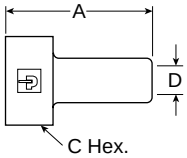
1. Shut off water at the chrome or brass valve.
2. Disconnect one end of existing hose assembly.
3. Place the appropriate adapters on the chrome or brass valve and the hose end.
4. Tighten adapter on chrome or brass valve finger tight plus 1/2 turn. Do not over tighten.
5. Push tube portion of adapters into top and bottom of valve until bottomed out. Hose should not be kinked. A longer hose assembly might be required if a gently loop cannot be made.
6. Make sure new valve is closed before opening water valve. Pointer will be at the small end of triangle flow indicator. Open valve in Step 1 and check for leaks.
7. Insert 3/8" tubing form water appliance into side port.
8. Open new valve by turning pointer to large end of flow indicator.

Water Supply Valve Kits

Part No.	Connects to:	Kit Contains
WSV4-Kit	1/4" Compression Valve	AW6TAF7-MG, AW6TFA7-MG, PP6VTU6-MG
WSV6-Kit	3/8" Compression Valve	AW6TAF9-MG, AW6TFA9-MG, PP6VTU6-MG
WSV8-Kit	1/2" NPSM Faucet Stem	AW6TAF8-MG, AW6TFA8-MG, PP6VTU6-MG

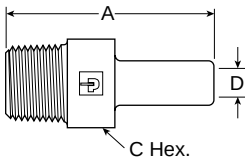
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

TFA Tube Faucet Adapter (Female Thread)



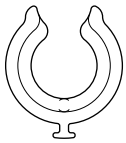
White Acetal	Tube Stem O.D.	Thread Size	A	C Hex	D Min.
AW6TFA7-MG	3/8	7/16-24	1.25	0.69	0.17
AW6TFA8-MG	3/8	1/4-14 NPSM	1.45	1.06	0.22
AW6TFA9-MG	3/8	9/16-24	1.25	0.75	0.22

TAF Tube Faucet Adapter (Male Thread)



White Acetal	Tube Stem O.D.	Thread Size	A	C Hex	D Min.
AW6TAF7-MG	3/8	7/16-24	1.41	0.50	0.22
AW6TAF8-MG	3/8	1/4-14 NPSM	1.65	0.88	0.22
AW6TAF9-MG	3/8	9/16-24	1.45	0.63	0.22

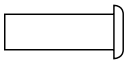
SC Safety Clip (Patent No. 6,065,779)



Part Number	Part Number	For Nominal Tube O.D.
SC-4	SC-4-B	1/4
SC-5	SC-5-B	5/16
SC-6	SC-6-B	3/8
SC-8	SC-8-B	1/2

Standard color is black or blue. Other colors available upon request.

TS Tube Supports



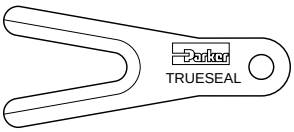
Nylon Part Number	Polypropylene Part Number
N4TS3	P4TS3
N5TS3	P5TS3
N6TS4	P6TS4
N8TS6	P8TS6

To be used with soft durometer tubing.

PTS Pipe Thread Sealant

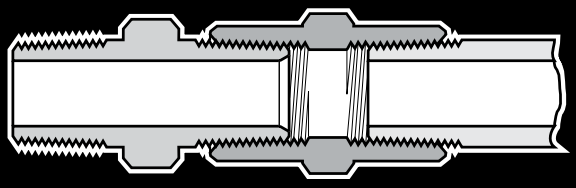
NSF-51listed silicone.

AQRT - Quick Release Tool



Makes disconnection of tube adapters and tubing a breeze.

H



Pipe Fittings

Advantages

All pipe fitting threads are made to Dryseal standards. Connectors, unions, nuts and extruded elbows and tees are machined from CA 360 or CA 345 brass rod; forged elbows and tees are machined from CA 377 brass.

Approvals

Meets functional requirements of the SAE J530, and SAE J531.

Applications

Use with brass, copper, or iron pipe. Manufactured for low and medium pressure line connection work.

Temperature and Working Pressure Ranges

From -65°F to 250°F at 1000 PSI.

Vibration

Fair resistance to vibration and pipe movement depending upon conditions.

Nomenclature

Part numbers are constructed from symbols that identify the style and size of the fitting. The first series of numbers and letters identifies the style and type fitting. The second series of numbers describes the size.

Example	2	214	P	-2	-2
Forging (1)					
Extrusion (2)					
45° Street Elbow					
Pipe					
1/8" (2/16) Pipe Thread					
1/8" (2/16) Pipe Thread					

Sizes

Pipe sizes are determined by the number of sixteenths of an inch in the pipe size.

Special Fittings

Fitting configurations and/or sizes other than those shown in the catalog can be furnished. It is suggested that a print or sketch be submitted with the inquiry.

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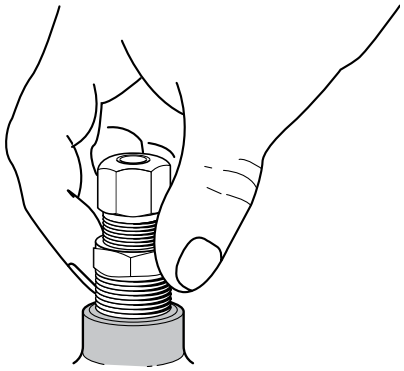
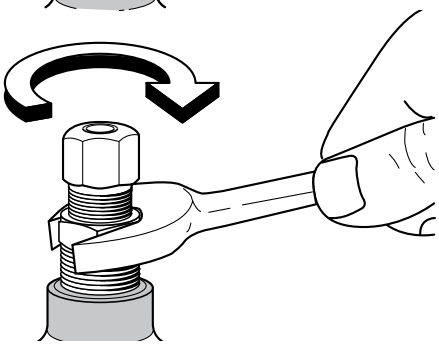
Pipe Thread Assembly Guide (Turns Method) for Dryseal Threads with Pre-applied Vibra Seal

Straight Fittings

1. Tighten external thread into the internal thread.
2. Tighten an additional 2 revolutions with a wrench up to 1/2 inch male pipe thread. Above 1/2 inch, 1-1/2 to 2-1/2 revolutions.



Finger Tight

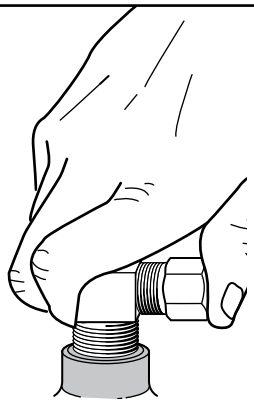


Wrench Tight

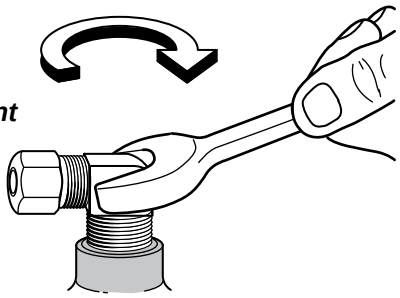
Elbow or Tee Fittings

1. Tighten external thread into the internal thread.
2. Tighten an additional 1 to 1-1/2 revolutions with a wrench.
3. Tighten fitting, Clockwise, to Align with Tubing (never counter clockwise).

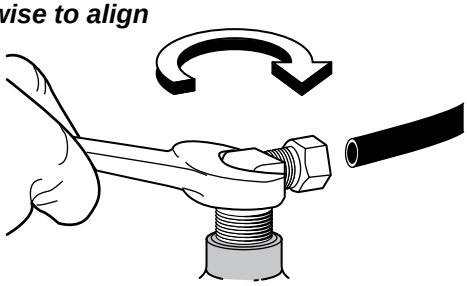
   Note: To minimize the possibility of a leaking threaded joint after assembling male to female pipe threads, neither end should be backed out (loosened) once the assembly has been made.



Finger Tight

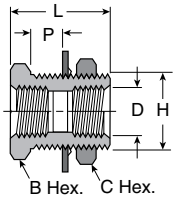


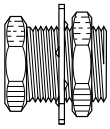
Wrench Tight



Clockwise to align

207ACBH Anchor Connector

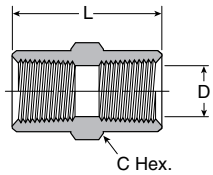


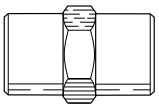


Part No.	Female Pipe Thread	Straight Thread	B Hex.	C Hex.	Bulk-head Hole Dia. H	L	P Max.	Flow Dia. D
207ACBH-2	1/8	5/8-18	7/8	15/16	5/8	1.50	0.89	0.339
207ACBHS-2	1/8	5/8-18	7/8	15/16	5/8	0.96	0.35	0.339
207ACBH-4	1/4	3/4-16	1	1-1/8	3/4	1.50	0.81	0.441
207ACBHS-4	1/4	3/4-16	1	1	3/4	0.94	0.26	0.441
207ACBH-6	3/8	1-14	1-1/8	1-1/4	1	1.31	0.62	0.571
207ACBH-8	1/2	1-1/8-14	1-1/4	1-3/8	1-1/8	1.50	0.75	0.703
207ACBH-12	3/4	1-5-16-14	1-1/2	1-1/2	1-5/16	1.50	0.65	0.906
207ACBH-16*	3/4	1-5/8-14	2	2	1-5/8	1.68	1.00	1.140

* Lock Washer Not Available

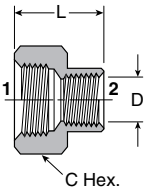
207P Coupling

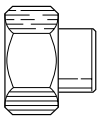




Part No.	Pipe Thread	C Hex.	L	Flow Dia. D
207P-2	1/8	9/16	0.75	0.339
207P-4	1/4	3/4	1.12	0.441
207P-6	3/8	7/8	1.12	0.571
207P-8	1/2	1-1/16	1.50	0.703
207P-12	3/4	1-3/8	1.53	0.906

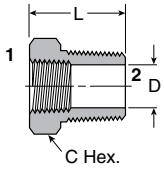
208P Reducer Coupling

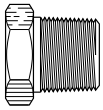




Part No.	1 Pipe Thread	2 Pipe Thread	C Hex.	L	Flow Dia. D
208P-4-2	1/4	1/8	3/4	0.97	0.339
208P-6-4	3/8	1/4	7/8	1.16	0.441
208P-8-4	1/2	1/4	1-1/16	1.28	0.441
208P-8-6	1/2	3/8	1-1/16	1.38	0.571
208P-12-6	3/4	3/8	1-3/8	1.32	0.571
208P-12-8	3/4	1/2	1-3/8	1.50	0.703

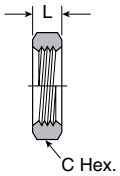
209P Bushing





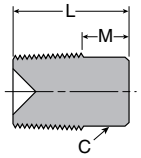
Part No.	1 Pipe Thread	2 Pipe Thread	C Hex.	L	Flow Dia. D
209P-4-2	1/8	1/4	9/16	0.75	0.339
209P-6-2	1/8	3/8	11/16	0.75	0.339
209P-6-4	1/4	3/8	11/16	0.75	0.441
209P-8-2	1/8	1/2	7/8	1.00	0.339
209P-8-4	1/4	1/2	7/8	1.00	0.441
209P-8-6	3/8	1/2	7/8	1.00	0.571
209P-12-2	1/8	3/4	1-1/8	1.00	0.339
209P-12-4	1/4	3/4	1-1/8	1.00	0.441
209P-12-6	3/8	3/4	1-1/8	1.00	0.571
209P-12-8	1/2	3/4	1-1/8	1.00	0.703
209P-16-8	1/2	1	1-3/8	1.31	0.703
209P-16-12	3/4	1	1-3/8	1.31	0.906

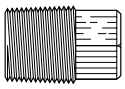
210P Lock Nut



Part No.	Pipe Thread	C Hex.	L
210P-2	1/8 NPSL	11/16	0.19
210P-4	1/4 NPSL	7/8	0.25
210P-6	3/8 NPSL	1	0.25
210P-8	1/2 NPSL	1-1/8	0.25

211P Square-head Plug



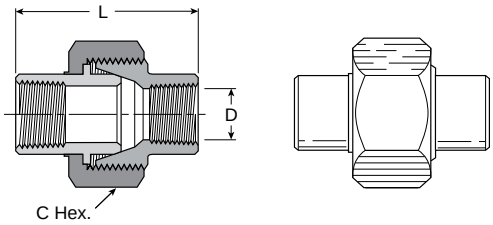


Part No.	Pipe Thread	C Square	L	M
211P-2	1/8	9/32	.59	.25
211P-4	1/4	3/8	.80	.29
211P-6	3/8	15/32	.80	.32
211P-8	1/2	9/16	1.07	.39
211P-12	3/4	5/8	1.14	.45

H

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

212P Union

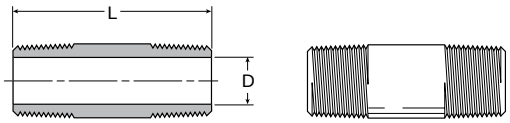


Part No.	Pipe Thread	C Hex.	L	Flow Dia. D
212P-4	1/4	1-3/16	1.54	0.441
212P-6	3/8	1-1/4	1.76	0.571

213P Cap

Part No.	Pipe Thread	C Hex.	L
213P-2	1/8	9/16	0.50
213P-4	1/4	11/16	0.63
213P-6	3/8	13/16	0.63
213P-8	1/2	1-1/16	0.87
213P-12	3/4	1-1/4	0.89

215PNL Long Nipple

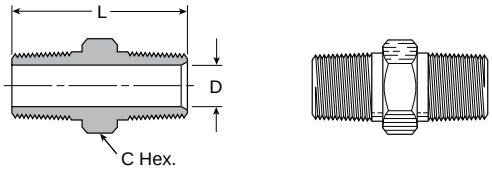


Part No.	Pipe Thread	L	Flow Dia. D
215PNL-2-15	1/8	1-1/2	0.250
215PNL-4-15	1/4	1-1/2	0.375
215PNL-6-15	3/8	1-1/2	0.500
215PNL-8-15	1/2	1-1/2	0.625
215PNL-2-20	1/8	2	0.250
215PNL-4-20	1/4	2	0.375
215PNL-6-20	3/8	2	0.500
215PNL-8-20	1/2	2	0.625
215PNL-2-25	1/8	2-1/2	0.250
215PNL-4-25	1/4	2-1/2	0.375
215PNL-6-25	3/8	2-1/2	0.500
215PNL-8-25	1/2	2-1/2	0.625
215PNL-2-30	1/8	3	0.250
215PNL-4-30	1/4	3	0.375
215PNL-6-30	3/8	3	0.500
215PNL-8-30	1/2	3	0.625
215PNL-2-35	1/8	3-1/2	0.250
215PNL-4-35	1/4	3-1/2	0.375
215PNL-6-35	3/8	3-1/2	0.500
215PNL-8-35	1/2	3-1/2	0.625

215PN Close Nipple

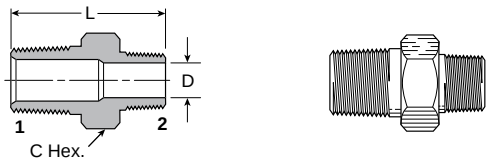
Part No.	Pipe Thread	L	Flow Dia. D
215PN-2	1/8	0.75	0.281
215PN-4	1/4	0.88	0.375
215PN-6	3/8	1.00	0.500
215PN-8	1/2	1.13	0.625
215PN-12	3/4	1.31	0.750

216P Hex Nipple



Part No.	Pipe Thread	C Hex.	L	Flow Dia. D
216P-2	1/8	7/16	0.97	0.220
216P-4	1/4	9/16	1.38	0.314
216P-6	3/8	11/16	1.41	0.440
216P-8	1/2	7/8	1.81	0.564
216P-12	3/4	1-1/16	1.81	0.752

216P Reducers



Part No.	1 Pipe Thread	2 Pipe Thread	C Hex.	L	Flow Dia. D
216P-4-2	1/4	1/8	9/16	1.19	0.220
216P-6-2	3/8	1/8	11/16	1.22	0.220
216P-6-4	3/8	1/4	11/16	1.41	0.314
216P-8-4	1/2	1/4	7/8	1.62	0.314
216P-8-6	1/2	3/8	7/8	1.62	0.440
216P-12-8	3/4	1/2	1-1/16	1.80	0.564

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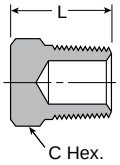
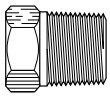
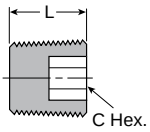
218P Hex-head Plug





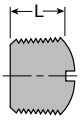
Part No.	Pipe Thread	C Hex.	L
218P-2	1/8	7/16	0.560
218P-4	1/4	9/16	0.747
218P-6	3/8	11/16	0.780
218P-8	1/2	7/8	0.970
218P-12	3/4	1-1/16	1.054

219P Countersunk Hex-head Plug



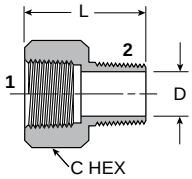
Part No.	Pipe Thread	C Hex.	L
219P-2	1/8	3/16	0.30
219P-4	1/4	1/4	0.46
219P-6	3/8	5/16	0.46
219P-8	1/2	3/8	0.61
219P-12	3/4	9/16	0.62

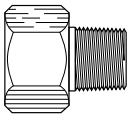
220P Slotted Head Plug



Part No.	Pipe Thread	L
220P-2	1/8	0.31
220P-4	1/4	0.42
220P-6	3/8	0.43

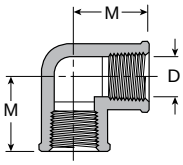
222P Adapter

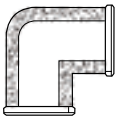




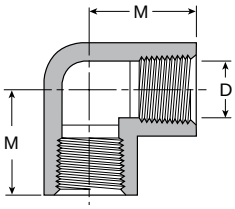
Part No.	1 Pipe Thread	2 Pipe Thread	C Hex.	L	Flow Dia. D
222P-2-2	1/8	1/8	9/16	0.88	.220
222P-4-2	1/4	1/8	3/4	1.06	.220
222P-4-4	1/4	1/4	3/4	1.25	.314
222P-6-2	3/8	1/8	7/8	1.10	.220
222P-6-4	3/8	1/4	7/8	1.25	.314
222P-6-6	3/8	3/8	7/8	1.25	.440
222P-8-4	1/2	1/4	1	1.47	.314
222P-8-6	1/2	3/8	1-1/16	1.47	.440
222P-8-8	1/2	1/2	1-1/16	1.66	.564
222P-12-6	3/4	3/8	1-3/8	1.50	.440
222P-12-8	3/4	1/2	1-3/8	1.69	.564
222P-12-12	3/4	3/4	1-3/8	1.69	.752

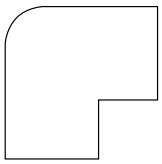
1200P-2200P Union Elbow 90°.





1200P





2200P

Part No.	Pipe Thread	M	Dia. D
1200P-2-2	1/8	.56	0.329
2200P-2-2	1/8	.55	0.339
1200P-4-4	1/4	.81	0.441
2200P-4-4	1/4	.78	0.441
1200P-6-6	3/8	.84	0.571
2200P-6-6	3/8	.84	0.571
2200P-8-8	1/2	1.07	0.703

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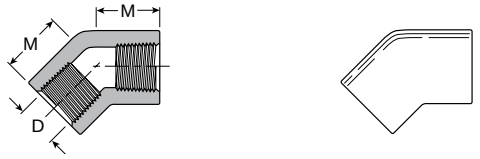
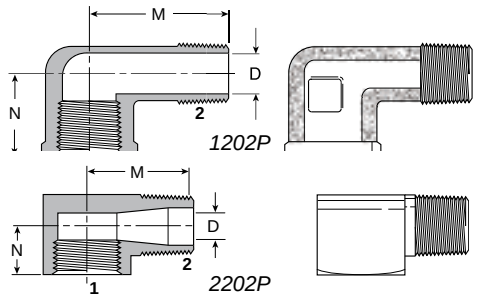
1201P- 2201P Female Elbow 45°



Part No.	Pipe Thread	M	Flow Dia. D
2201P-2-2	1/8	0.43	0.339
1201P-8-8	1/2	0.89	0.703

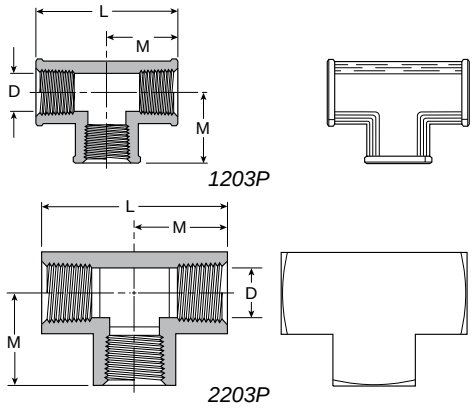
1202P-2202P Street Elbow 90°



Part No.	1 Pipe Thread	2 Pipe Thread	M	N	Flow Dia. D
1202P-2-2	1/8	1/8	0.81	0.56	0.22
2202P-2-2	1/8	1/8	0.62	0.48	0.22
2202PA-2-2*	1/8	1/8	0.66	0.48	0.22
2202P-4-2	1/4	1/8	0.72	0.45	0.23
1202P-4-4	1/4	1/4	1.08	0.69	0.31
2202P-4-4	1/4	1/4	0.91	0.45	0.34
2202PA-4-4*	1/4	1/4	0.91	0.72	0.31
2202P-4-6	1/4	3/8	0.97	0.78	0.43
1202P-6-4	3/8	1/4	1.25	0.78	0.31
1202P-6-6	3/8	3/8	1.25	0.78	0.42
2202P-6-6	3/8	3/8	0.98	0.54	0.41
2202PA-6-6*	3/8	3/8	0.97	0.78	0.43
1202P-6-8	3/8	1/2	1.53	1.01	0.56
1202P-8-6	1/2	3/8	1.25	0.97	0.42
2202P-8-8	1/2	1/2	1.25	1.03	0.56
2202P-12-8	3/4	1/2	1.39	1.10	0.56
2202P-12-12	3/4	3/4	1.39	1.10	0.75

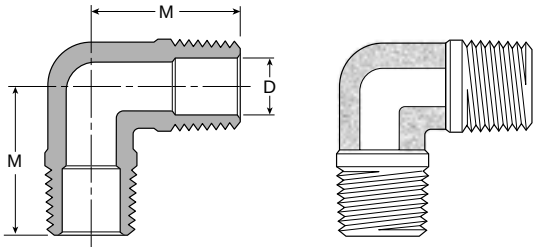
* Meets SAE dimensions.

1203P-2203P Union Tee



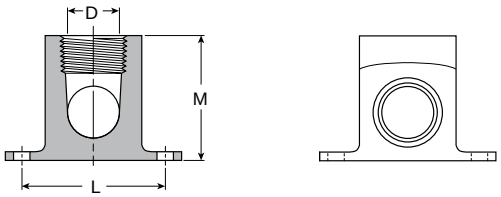
Part No.	Pipe Thread	L	M	Flow Dia. D
1203P-2	1/8	1.12	0.56	0.339
2203P-2	1/8	1.06	0.53	0.339
1203P-4	1/4	1.38	0.69	0.441
2203P-4	1/4	1.52	0.76	0.441
2203P-6	3/8	1.68	0.84	0.571
1203P-8	1/2	2.14	1.07	0.703
2203P-8	1/2	2.14	1.07	0.703
2203P-12	3/4	2.28	1.14	0.906

1204P Male Elbow



Part No.	Pipe Thread	M	Flow Dia. D
1204P-2	1/8	0.71	0.220
1204P-4	1/4	1.09	0.312
1204P-6	3/8	1.09	0.408
1204P-8	1/2	1.41	0.502

2200PDE Drop-ear Elbow 90°



Part No.	Pipe Thread	L	M	Dia. D
2200PDE-2	1/8	1.38	1.00	0.339

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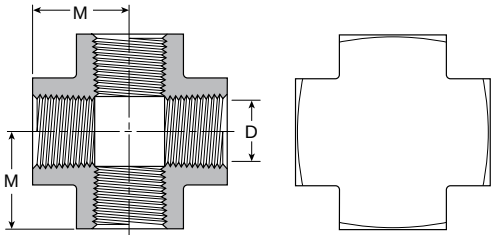
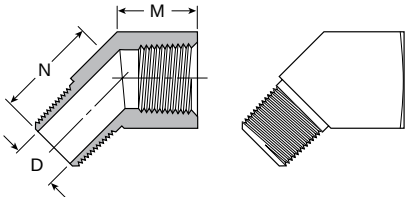
2205P Cross



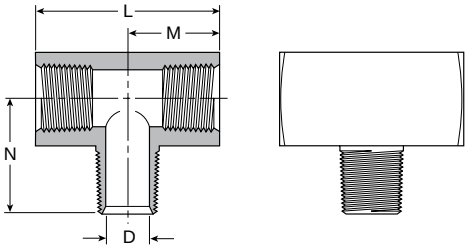
Part No.	Pipe Thread	M	Flow Dia. D
2205P-2	1/8	0.53	0.339
2205P-4	1/4	0.75	0.441
2205P-6	3/8	0.81	0.571
2205P-8	1/2	1.07	0.703
2205P-12	3/4	1.14	0.906

2214P 45° Street Elbow



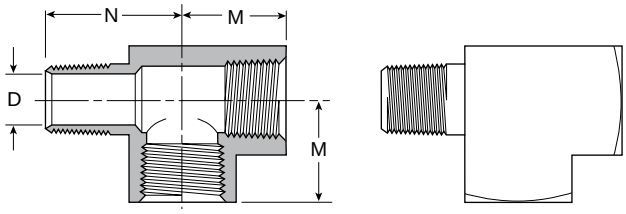
Part No.	Pipe Thread	M	N	Flow Dia. D
2214P-2-2	1/8	.38	.50	.220
2214P-4-4	1/4	.54	.70	.314
2214P-6-6	3/8	.54	.78	.440
2214P-8-8	1/2	.73	1.00	.564

2224P Male Branch Tee



Part No.	Pipe Thread	L	M	N	Flow Dia. D
2224P-2	1/8	1.06	.53	.66	.220
2224P-4	1/4	1.52	.76	.91	.314
2224P-6	3/8	1.68	.84	.97	.440
2224P-8	1/2	2.18	1.09	1.25	.564
2224P-12	3/4	2.32	1.16	1.38	.752

2225P Street Tee



Part No.	Pipe Thread	M	N	Flow Dia. D
2225P-2	1/8	.53	.66	.220
2225P-4	1/4	.76	.91	.314
2225P-6	3/8	.84	.98	.440
2225P-8	1/2	1.07	1.26	.564
2225P-12	3/4	1.14	1.38	.752

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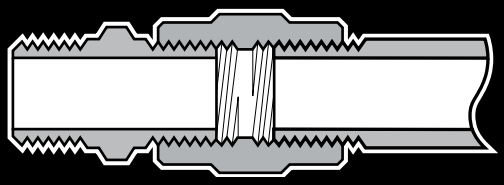


Parker Brass Metric Adapters

Advantages

To simplify the installation of pneumatic systems, Parker supplies a comprehensive range of adapters for NPT, BSPP, and BSPT pipe threads. Pipe nipples, pipe connectors, reducing connectors, pipe thread reducers, bulkhead female unions, elbows, tees, crosses and hex head plugs.

Parker brass adapters are produced from forgings and extrusions to meet exacting requirements. The hot forging process increases the density of the material, refines the grain structure and improves material strength.

Applications

Use with brass, copper, or iron pipe. Manufactured for low- and medium-pressure line connection work.

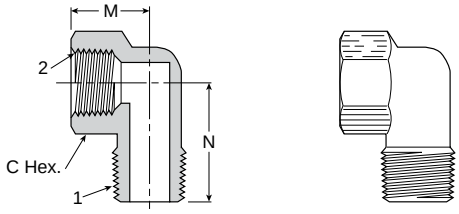
Working Pressure and Temperature Ranges

From -65° to +250° at 1000 psi.

Vibration

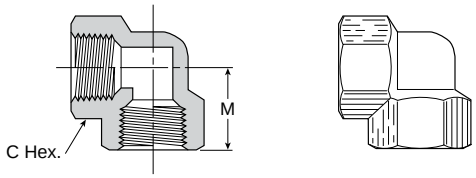
Fair resistance to vibration and pipe movement depending upon conditions.

CD43 90° Elbow Male-Female (BSPT-BSPP)



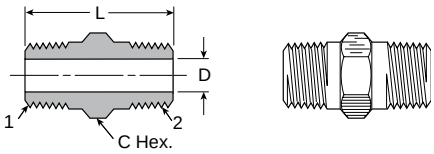
Part No.	BSPT 1	BSPP 2	C Hex. (mm)	M (mm)	N (mm)
1/8CD43B	1/8	1/8	14	14	20
1/4CD43B	1/4	1/4	17	18	25
3/8CD43B	3/8	3/8	22	19	29
1/2CD43B	1/2	1/2	27	24	37

DD44 90° Elbow (BSPP)



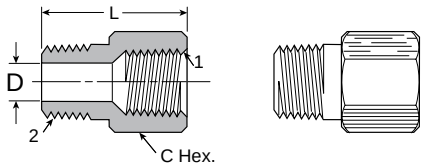
Part No.	BSPP	C Hex. (mm)	M (mm)
1/8DD44B	1/8	14	15
1/4DD44B	1/4	17	18
3/8DD44B	3/8	22	22
1/2DD44B	1/2	27	29

F3HF Hex Nipple NPTF (BSPT)



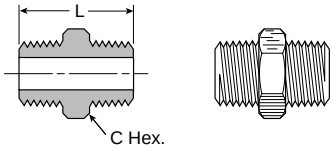
Part No.	NPTF 1	BSPT 2	C Hex.	L	Flow Dia. D
1/8F3HF-B	1/8	1/8	7/16	1.07	0.22
1/4F3HF-B	1/4	1/4	9/16	1.58	0.31
3/8F3HF-B	3/8	3/8	11/16	1.16	0.44
1/2F3HF-B	1/2	1/2	7/8	2.01	0.56

F3HG Adapter NPTF Male (BSPT)



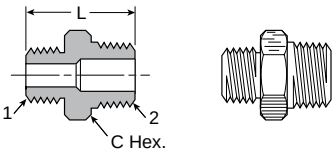
Part No.	NPTF 1	BSPT 2	C Hex.	L	Flow Dia. D
1/8F3HG-B	1/8	1/8	9/16	0.93	0.22
1/4F3HG-B	1/4	1/4	3/4	1.35	0.31
3/8F3HG-B	3/8	3/8	7/8	1.35	0.44
1/2F3HG-B	1/2	1/2	1-1/16	1.76	0.56

FF33 Pipe Nipple (BSPT)



Part No.	BSPP	C Hex. (mm)	L (mm)
1/8FF33B	1/8	10	19
1/4FF33B	1/4	14	27
3/8FF33B	3/8	17	28
1/2FF33B	1/2	22	36
3/4FF33B	3/4	27	40
1FF33B	1	36	46

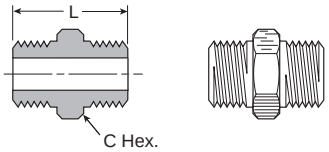
FF33 Unequal Pipe Nipple (BSPT)



Part No.	BSPT 1	BSPT 2	C Hex. (mm)	L (mm)
1/8x1/4FF33B	1/8	1/4	14	23
1/8x3/8FF33B	1/8	3/8	17	24
1/8x1/2FF33B	1/8	1/2	22	28
1/4x3/8FF33B	1/4	3/8	17	28
1/4x1/2FF33B	1/4	1/2	22	31
3/8x1/2FF33B	3/8	1/2	22	32
3/8x3/4FF33B	3/8	3/4	27	35
1/2x3/4FF33B	1/2	3/4	27	38
3/4x1FF33B	3/4	1	36	43

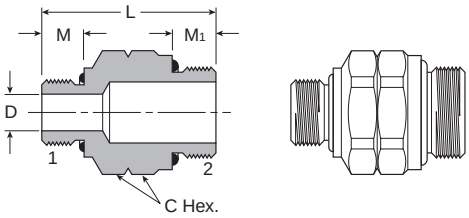
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

FF44 Pipe Nipple (BSPP)



Part No.	BSPP	C Hex. (mm)	L (mm)
1/8FF44B	1/8	14	19
1/4FF44B	1/4	17	22
3/8FF44B	3/8	22	24
1/2FF44B	1/2	27	31

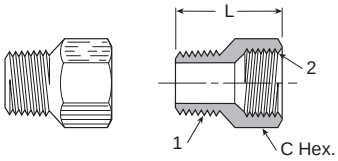
M16M22F8UHA8UB
Metric Straight Thread Union



Part No.	Metric Thd. 1	Metric Thd. 2	C Hex. (mm)	L (mm)	M (mm)	M1 (mm)	Flow Dia. D (mm)
M16M22F8UHA8UB	M16X1.5	M22X1.5	43	27	10	12.5	9

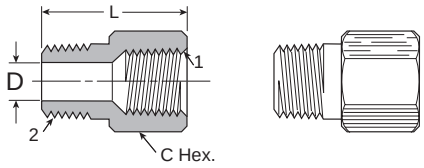
Note: Fluorocarbon o-ring is standard

FG43 Reducing Connector Female-Male (BSPP-BSPT)



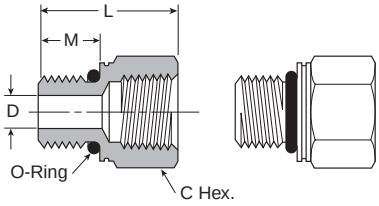
Part No.	BSPT 1	BSPP 2	C Hex. (mm)	L (mm)
1/4x1/8FG43B	1/8	1/4	17	23
3/8x1/8FG43B	1/8	3/8	22	25
3/8x1/4FG43B	1/4	3/8	22	28
1/2x1/8FG43B	1/8	1/2	27	29
1/2x1/4FG43B	1/4	1/2	27	32
1/2x3/8FG43B	3/8	1/2	27	31
3/4x1/2FG43B	1/2	3/4	32	39
1x3/4FG43B	3/4	1	41	38

FHG4 Adapter Male (NPTF-BSPP)



Part No.	BSPP 1	NPTF 2	C Hex.	L	Flow Dia. D
1/8FHG4-B	1/8	1/8	0.562	0.870	0.22
1/4FHG4-B	1/4	1/4	0.750	1.125	0.31
3/8FHG4-B	3/8	3/8	0.875	1.125	0.44
1/2FHG4-B	1/2	1/2	1.062	1.660	0.60

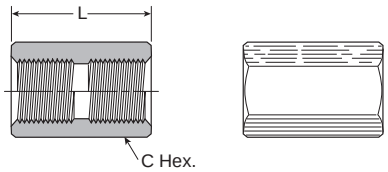
222P-X-MIX Pipe to Metric Adapter



Part No.	NPTF	Metric Thd. 1	C Hex.	L	M	Flow Dia. D
222P-2-MI10	1/8-27	M10 x 1.0	9/16	0.75	0.34	0.18
222P-2-MI14	1/8-27	M14 x 1.5	3/4	0.91	0.43	0.30
222P-4-MI12	1/4-18	M12 x 1.5	11/16	1.09	0.43	0.24
222P-6-MI16	3/8-18	M16 x 1.5	7/8	1.10	0.45	0.35
222P-6-MI22	3/8-18	M22 x 1.5	1-1/16	1.05	0.37	0.47
222P-8-MI27	1/2-14	M27 x 2.0	1-1/4	1.32	0.63	0.60

Note: Fluorocarbon o-ring is standard

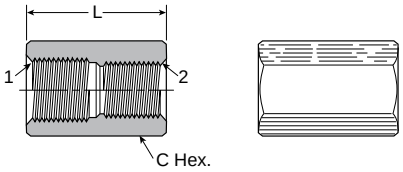
GG44 Pipe Connector (BSPP)



Part No.	BSPP	C Hex. (mm)	L (mm)
1/8GG44B	1/8	14	16
1/4GG44B	1/4	17	20
3/8GG44B	3/8	22	24
1/2GG44B	1/2	27	28
3/4GG44B	3/4	32	32
1GG44B	1	41	36

H

GG44 Pipe Connector (BSPP)



Part No.	BSPP 1	BSPP 2	C Hex. (mm)	L (mm)
1/8x1/4GG44B	1/8	1/4	17	18
1/8x3/8GG44B	1/8	3/8	22	20
1/8x1/2GG44B	1/8	1/2	27	22
1/4x3/8GG44B	1/4	3/8	22	22
1/4x1/2GG44B	1/4	1/2	27	24
3/8x1/2GG44B	3/8	1/2	17	26

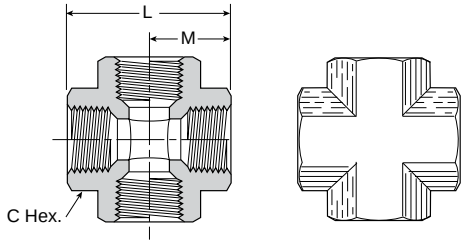
HHP3 Hollow Hex Head Plug (BSPT)

Part No.	BSPP	C Hex. (mm)	L (mm)
1/8HHP3B	1/8	5	8
1/4HHP3B	1/4	6	10
3/8HHP3B	3/8	8	11
1/2HHP3B	1/2	10	13

HP3 Hex Plug (BSPT)

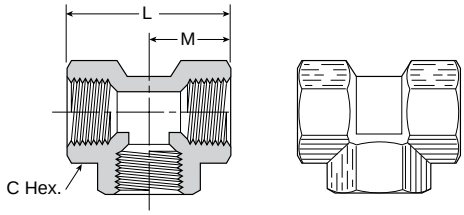
Part No.	BSPP	C Hex. (mm)	L (mm)
1/8HP3B	1/8	10	12
1/4HP3B	1/4	14	16
3/8HP3B	3/8	17	17
1/2HP3B	1/2	22	21
3/4HP3B	3/4	27	24
1HP3B	1	36	27

KMMOO4 Pipe Cross (BSPP)



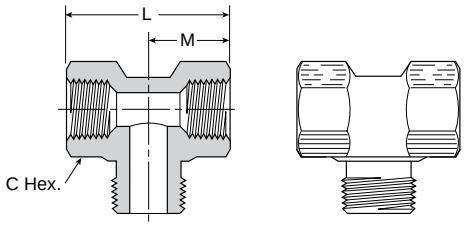
Part No.	BSPP	C Hex. (mm)	L (mm)	M (mm)
1/8KMMOO4B	1/8	14	29	14.5
1/4KMMOO4B	1/4	17	36	18.0
3/8KMMOO4B	3/8	22	44	22.0
1/2KMMOO4B	1/2	27	58	29.0

MMO444 Pipe Tee (BSPP)



Part No.	BSPP	C Hex. (mm)	L (mm)	M (mm)
1/8MMO444B	1/8	14	29	14.5
1/4MMO444B	1/4	17	36	18.0
3/8MMO444B	3/8	22	44	22.0
1/2MMO444B	1/2	27	58	29.0
3/4MMO444B	3/4	32	62	31.0
1MMO444B	1	40	85	42.5

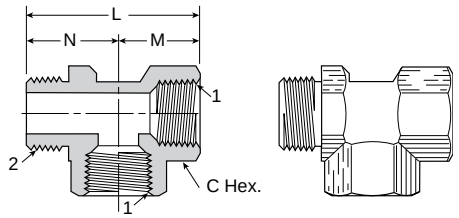
MMS443 Branch Tee
(Female BSPP - Male BSPT - Female BSPP)



Part No.	BSPP 1	BSPT 2	L	M	N
1/8MMS443B	1/8	1/8	29	14.5	17
1/4MMS443B	1/4	1/4	36	18.0	22
3/8MMS443B	3/8	3/8	48	24.0	25
1/2MMS443B	1/2	1/2	62	31.0	32

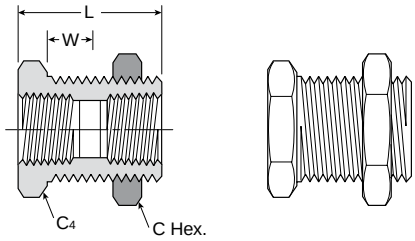
H

MRO434 Run Tee
(Female BSPP - Female BSPP - Male BSPT)



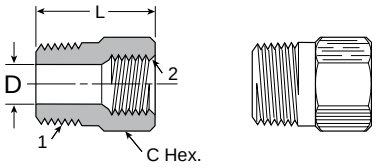
Part No.	BSPP 1	BSPT 2	C Hex. (mm)	L (mm)	M (mm)	N (mm)
1/8MRO434B	1/8	1/8	14	32	15	17
1/4MRO434B	1/4	1/4	17	40	18	22
3/8MRO434B	3/8	3/8	24	49	24	25
1/2MRO434B	1/2	1/2	30	63	31	32

WGG44 Bulkhead Female Union (BSPP)



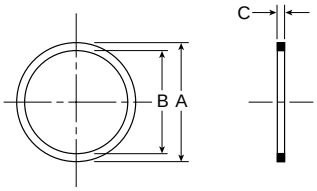
Part No.	BSPP	Straight Thread	C Hex. (mm)	C_4 (mm)	L (mm)	W (mm)
1/8WGG44B	1/8	M16x1.5	19	22	22	12
1/4WGG44B	1/4	M20x1.5	24	24	22	12
3/8WGG44B	3/8	M23x1.5	27	27	24	12
1/2WGG44B	1/2	M27x1.5	32	32	28	14
3/4WGG44B	3/4	M34x1.5	41	41	31	13
1WGG44B	1	M45x2	55	55	36	12

PTR34 Pipe Thread Reducer
(Male BSPT - Female BSPP)



Part No.	BSPT 1	BSPP 2	C Hex. (mm)	L (mm)
1/4x1/8PTR34B	1/4	1/8	14	16
3/8x1/8PTR34B	3/8	1/8	17	17
3/8x1/4PTR34B	3/8	1/4	17	17
1/2x1/8PTR34B	1/2	1/8	22	22
1/2x1/4PTR34B	1/2	1/4	22	22
1/2x3/8PTR34B	1/2	3/8	22	22
3/4x3/8PTR34B	3/4	3/8	27	23
3/4x1/2PTR34B	3/4	1/2	27	23
1x1/2PTR34B	1	1/2	36	27
1x3/4PTR34B	1	3/4	36	27

Copper Rings for BSPP



Part No.	BSPP	A (mm)	B (mm)	C (mm)
112-5-10	1/8	16.0	9.9	1.5
112-8-13	1/4	19.0	13.5	1.5
112-12-17	3/8	24.0	16.9	1.5
112-15-21	1/2	27.0	21.2	2.0

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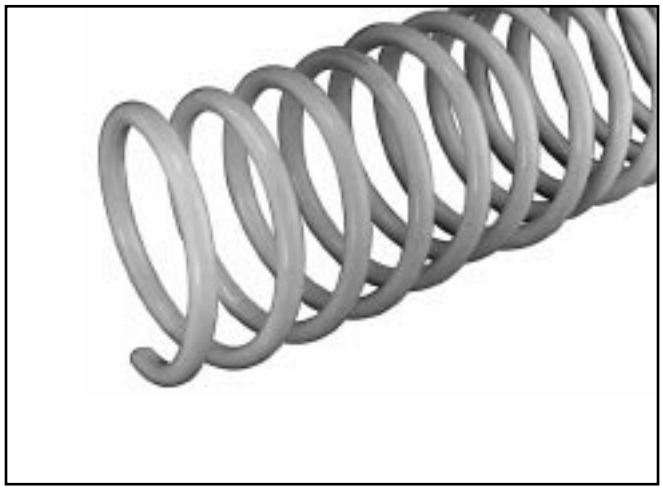
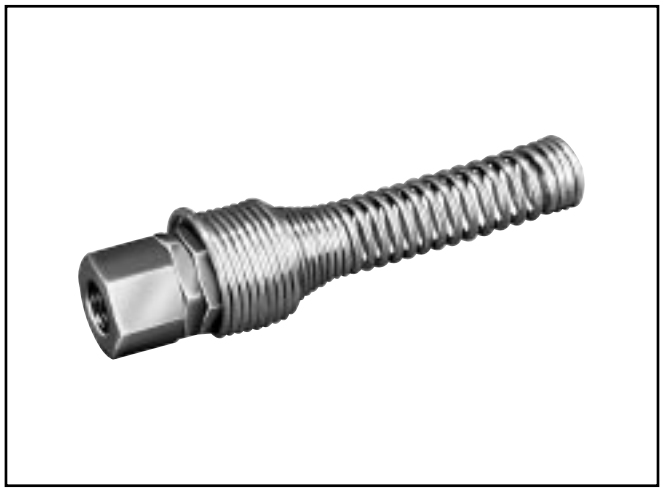


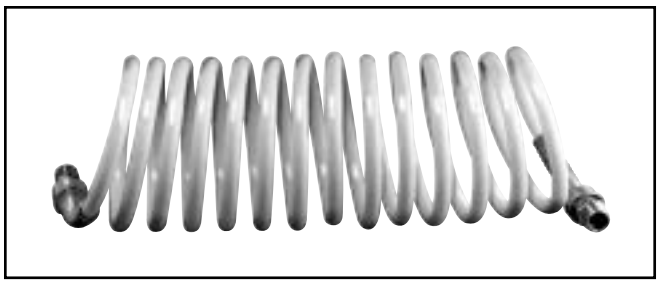


Advantages

FS self retracting air hose is manufactured from an extremely tough, abrasion resistant nylon. FS hose has excellent “memory” characteristics over a wide temperature range for long service life in the most rugged applications. The SAFETY YELLOW color of FS hose is highly desirable due to U.S. Government “OSHA” directives. Service temperature range from -40°F to 200°F.

Advantages

Fittings for FS hose are heavy duty brass construction with built in insert-supports. Fitting bodies are SAE standard sizes. Hose entry length into the fittings is the longest in the industry due to SAE body design and size standardization, assuring a strong grip on the hose.



Popular Stock Assemblies

Assembly Part No.	FS Hose I.D.	Total Length of Hose	Usable Length	Fitting End #1	Fitting End #2 (Live Swivel)
A0312-MC4-ML4	3/16”	12’	9’	1/4” MPT	1/4” MPT
A0325-MC4-ML4	3/16”	25’	18’	1/4” MPT	1/4” MPT
A0350-MC4-ML4	3/16”	50’	38’	1/4” MPT	1/4” MPT
A0412-MC4-ML4	1/4”	12’	9’	1/4” MPT	1/4” MPT
A0425-MC4-ML4	1/4”	25’	18’	1/4” MPT	1/4” MPT
A0450-MC4-ML4	1/4”	50’	38’	1/4” MPT	1/4” MPT
A0612-MC6-ML6	3/8”	12’	9’	3/8” MPT	3/8” MPT
A0625-MC6-ML6	3/8”	25’	18’	3/8” MPT	3/8” MPT
A0650-MC6-ML6	3/8”	50’	38’	3/8” MPT	3/8” MPT
A0812-MC8-ML8	1/2”	12’	9’	1/2” MPT	1/2” MPT
A0825-MC8-ML8	1/2”	25’	18’	1/2” MPT	1/2” MPT
A0850-MC8-ML8	1/2”	50’	38’	1/2” MPT	1/2” MPT

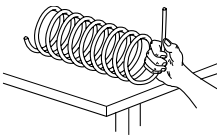
Bulk hose FS

Part No.	Hose I.D.	Average Wall Thick.	Hose Length	Master Carton Quantity	Coil Min. I.D.	Coil Max. O.D.	Maximum Working Pressure psi*
FS-03-100	3/16”	.023	100’	600’	2.0	2.5	170
FS-04-100	1/4”	.030	100’	600’	3.0	3.7	170
FS-06-100	3/8”	.045	100’	400’	4.5	5.5	170
FS-08-100	1/2”	.062	100’	400’	6.5	7.8	170
FS-12-100	3/4”	.075	100’	100’	12.0	14.0	170

*Maximum working pressure listed at 75°F or lower and based on safety factor of 4:1 over burst.

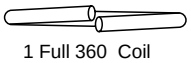
Measuring Bulk Hose

Measuring FS hose is quick and easy and may be accomplished by either of two accurate methods:

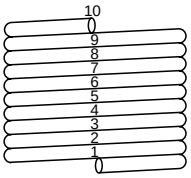


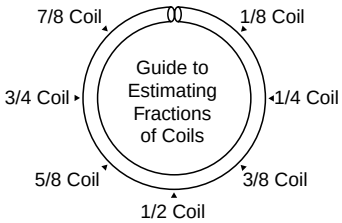
Position bulk length coils on work table extending away from you, cut-end up in 12:00 o'clock position.

1. Counting



1 Full 360 Coil
Etc.



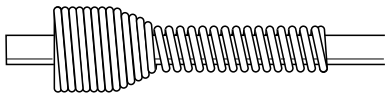


Total Length of hose	Number of Coils Needed to Obtain Required Net Extended Length +38%					
Feet	**Inches**	**3/16" I.D.**	**1/4" I.D.**	**3/8" I.D.**	**1/2" I.D.**	**3/4" I.D.**
3	36	5-1/8 coils	3-1/2 coils	2-1/4 coils	1-5/8 coils	7/8 coils
5	60	8-1/2 coils	5-3/4 coils	3-7/8 coils	2-5/8 coils	1-1/2 coils
7	84	12 coils	8-1/8 coils	5-3/8 coils	3-3/4 coils	2-1/8 coils
10	120	17-1/8 coils	11-1/2 coils	7-3/4 coils	5-3/8 coils	3 coils
12	144	20-1/2 coils	13-7/8 coils	9-1/4 coils	6-1/2 coils	3-1/2 coils
15	180	25-3/4 coils	17-3/8 coils	11-1/2 coils	8 coils	4-1/2 coils
16	192	27-3/8 coils	18-1/2 coils	12-3/8 coils	8-5/8 coils	4-3/4 coils
17	204	29-1/8 coils	19-5/8 coils	13-1/8 coils	9-1/8 coils	5 coils
18	216	30-7/8 coils	20-3/4 coils	13-7/8 coils	9-5/8 coils	5-3/8 coils
19	228	32-1/2 coils	22 coils	14-5/8 coils	10-1/4 coils	5-5/8 coils
20	240	34-1/4 coils	23-1/8 coils	15-3/8 coils	10-3/4 coils	6 coils
25	300	42-7/8 coils	28-7/8 coils	19-1/4 coils	13-3/8 coils	7-1/2 coils
30	360	51-3/8 coils	34-5/8 coils	23-1/8 coils	16-1/8 coils	8-7/8 coils
33	396	56-1/2 coils	38-1/8 coils	25-3/8 coils	17-3/4 coils	9-3/4 coils
50	600	85-5/8 coils	57-3/4 coils	38-1/2 coils	26-7/8 coils	14-7/8 coils

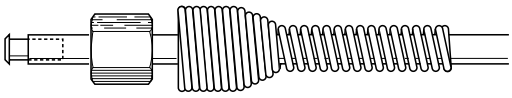
2. Division Into Even Numbers of Lengths

Bulk retracted lengths of FS hose are always exactly 100 feet long when shipped from the factory. Some diameter expansion of the coils may have occurred in shipment due to temperature and storage conditions. This may appear to have shortened a given 100' retracted length slightly in relation to other 100' retracted lengths in the same master carton. The shorter appearance should not be mistaken for an actual shortage in extended length. A bulk retracted length may be easily divided into smaller lengths by first measuring the tightly retracted length in inches, and dividing by 4 to determine the cut off length for 25', by 3 for 33 feet, by 8 for 12-1/2 feet, etc. Pieces should be tagged with their proper length before returning to storage.

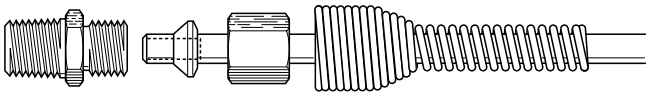
Assembly Instructions



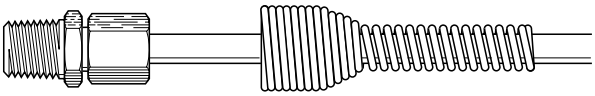
1. Cut end of hose as square as possible. Disassemble fitting and install spring guard on hose with larger coiled end of spring toward end of hose.



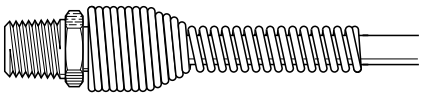
2. Install nut on hose, insert brass tube support.



3. Slip plastic ferrule over hose, with thin, tapered end toward end of hose.

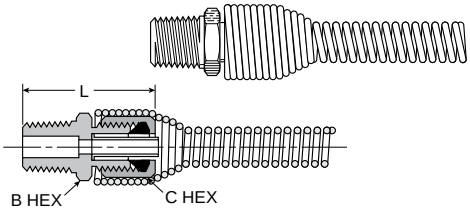


4. Push hose into fitting body, until hose bottoms in fitting and slide nut and ferrule assembly up to engage thread and tighten hand-tight. Add 1-1/2 to 2 turns with a wrench.



5. Insert assembled fitting into spring guard. Assembly is now complete.

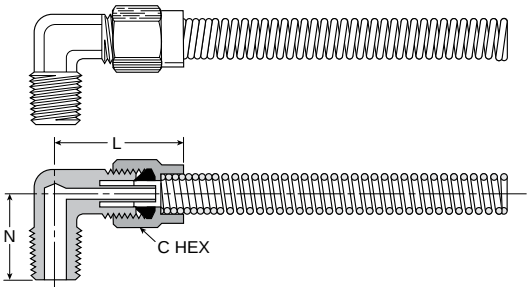
MC Male Connector



Part No.	Hose I.D.	End Type	End Size	B Hex	C Hex	L	Box Qty.
MC-03-2	3/16	MPT-Straight	1/8 MPT	9/16	1/2	1-3/8	20
MC-03-4	3/16	MPT-Straight	1/4 MPT	9/16	1/2	1-9/16	20
MC-04-2	1/4	MPT-Straight	1/8 MPT	9/16	9/16	1-3/8	20
MC-04-4	1/4	MPT-Straight	1/4 MPT	9/16	9/16	1-9/16	20
MC-06-6	3/8	MPT-Straight	3/8 MPT	11/16	13/16	1-13/16	20
MC-08-6	1/2	MPT-Straight	3/8 MPT	7/8	15/16	2-1/8	20
MC-08-8	1/2	MPT-Straight	1/2 MPT	7/8	15/16	2-1/8	20
MC-12-12*	3/4	MPT-Straight	3/4 MPT	1-1/4	1-3/8	2-1/4	10

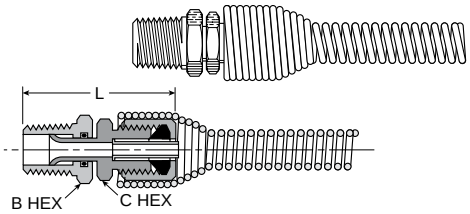
*No Spring Guard Required

ME Male Elbow



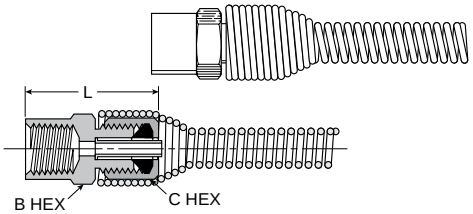
Part No.	Hose I.D.	End Type	End Size	C Hex	N	N	Box Qty.
ME-03-4	3/16	90° Male Elbow	1/4 MPT	9/16	1-1/4	15/16	20
ME-04-4	1/4	90° Male Elbow	1/4 MPT	9/16	1-13/16	15/16	20
ME-06-6	3/8	90° Male Elbow	3/8 MPT	13/16	1-9/16	1-1/8	20
ME-08-8	1/2	90° Male Elbow	1/2 MPT	15/16	1-3/4	1-3/8	20

ML Live Male Pipe Swivel



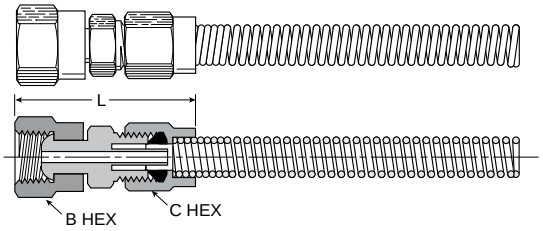
Part No.	Hose I.D.	End Type	End Size	B Hex	C Hex	L	Box Qty.
ML-03-4	3/16	MPT Live Swivel	1/4 MPT	9/16	1/2	1-11/16	20
ML-04-4	1/4	MPT Live Swivel	1/4 MPT	9/16	9/16	1-9/16	20
ML-06-6	3/8	MPT Live Swivel	3/8 MPT	3/4	13/16	1-7/8	20
ML-08-8	1/2	MPT Live Swivel	1/2 MPT	7/8	15/16	2-3/8	20

FC Female Connector



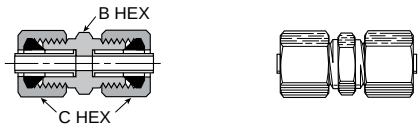
Part No.	Hose I.D.	End Type	End Size	B Hex	C Hex	L	Box Qty.
FC-04-4	1/4	Female Pipe FPT	1/4 FPT	11/16	9/16	1-9/16	10
FC-06-6	3/8	Female Pipe FPT	3/8 FPT	13/16	13/16	1-3/4	10

FL Female Pipe Swivel



Part No.	Hose I.D.	End Type	End Size	B Hex	C Hex	L	Box Qty.
FL-04-4	1/4	Female NPSM 30° Swivel	1/4 NPSM	5/8	9/16	1-3/4	20
FL-06-6	3/8	Female NPSM 30° Swivel	3/8 NPSM	3/4	9/16	2-1/8	10

UC Union Connector



Part No.	Hose I.D.	End Type	End Size	B Hex	C Hex	L	Box Qty.
UC-04-4	1/4	Union Connector	1/4 x 1/4 I.D. Hose	1/2	9/16	1-7/8	10
UC-06-6	3/8	Union Connector	3/8 x 3/8 I.D. Hose	11/16	1316	2-5/16	10

H

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Replacement Parts

FN Brass Nuts

Hose Part No.	I.D.	Box Qty.
FN-03	3/16	20
FN-04	1/4	20
FN-06	3/8	20
FN-08	1/2	20
FN-12	3/4	10

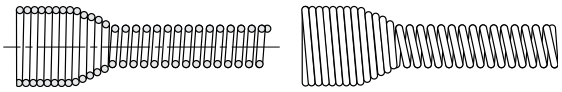
FR Plastic Ferrule

Hose Part No.	I.D.	Box Qty.
FR-03	3/16	50
FR-04	1/4	50
FR-06	3/8	30
FR-08	1/2	20
FR-12	3/4	10

TS Tube Support

Hose Part No.	I.D.	Box Qty.
TS-03	3/16	100
TS-04	1/4	100
TS-06	3/8	100
TS-08	1/2	100
TS-12	3/4	100

SG Steel Spring Guard



Hose Part No.	I.D.	Box Qty.
SG-03	3/16	20
SG-04	1/4	20
SG-06	3/8	20
SG-08	1/2	20

H

Advantages
Chemical resistant, flexible, low cost, eight colors, five tube sizes and choice of reel lengths.

Construction
Flexible polyethylene thermoplastic tubing is extruded from high molecular weight resin for increased dimensional stability, uniformity and long-term strength. Its resistance to environmental stress cracking greatly exceeds that of ordinary polyethylene tubing as measured by ASTM D-1693, (10% IGEPAL).

Applications & Approvals
Polyethylene tubing is available in black as well as seven coding colors as recommended by the Instrument Society of America. Black (EB) tubing contains an ultra-violet inhibitor which is recommended for use in sunlit areas. Ingredients of natural and color tubing (except black) listed below meet FDA requirements for food contact applications. All tubing conforms to ASTM D-1248, Type I, Class A, Category 4, Grade E5.

Temperature Range
Suggested operating temperature range is -80°F to 150°F (-62°C to 66°C).

Fitting Recommendation
- Brass fittings

Nomenclature
Part numbers are constructed from symbols that identify the style and size of the fitting. Letters identify style and material. Numbers identify size in 1/16's of an inch.

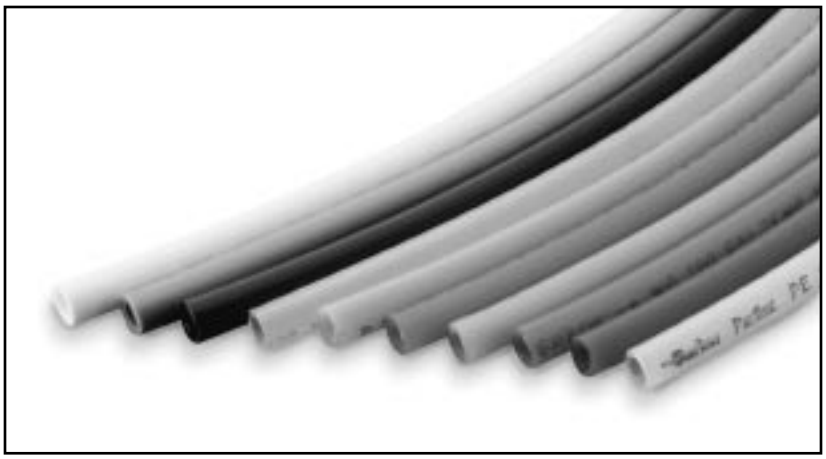
Example:

E - 6 4 - Y - 0500

Polyethylene
3/8" (6/16) Tube O.D.
1/4" (4/16) Tube I.D.
Color, Yellow
Reel Footage

E Instrument Grade Tubing

Part Number	Color	O.D.	I.D.	Wall	Reel Length Feet	Working Pressure psi at 73°F	Min. Burst psi at 73°F	Min. Bend Radius Inches	Weight Per 100 Feet
E-43-0100	Natural	1/4	.170	.040	100	120	625	1	1.1
E-43-0500	Natural	1/4	.170	.040	500	120	625	1	1.1
E-43-1000	Natural	1/4	.170	.040	1000	120	625	1	1.1
EB-43-0100	Black	1/4	.170	.040	100	120	625	1	1.1
EB-43-0500	Black	1/4	.170	.040	500	120	625	1	1.1
EB-43-1000	Black	1/4	.170	.040	1000	120	625	1	1.1
E-43-R-0100	Red	1/4	.170	.040	100	120	625	1	1.1
E-43-R-0500	Red	1/4	.170	.040	500	120	625	1	1.1
E-43-B-0100	Blue	1/4	.170	.040	100	120	625	1	1.1
E-43-B-0500	Blue	1/4	.170	.040	500	120	625	1	1.1
E-43-O-0500	Orange	1/4	.170	.040	500	120	625	1	1.1
E-43-Y-0500	Yellow	1/4	.170	.040	500	120	625	1	1.1
E-43-P-0500	Purple	1/4	.170	.040	500	120	625	1	1.1
E-43-G-0500	Green	1/4	.170	.040	500	120	625	1	1.1
E-53-0500	Natural	5/16	.187	.062	500	145	800	1-1/8	2.1
EB-53-0500	Black	5/16	.187	.062	500	145	800	1-1/8	2.1
E-64-0100	Natural	3/8	.250	.062	100	125	675	1-1/4	2.5
E-64-0500	Natural	3/8	.250	.062	500	125	675	1-1/4	2.5
EB-64-0100	Black	3/8	.250	.062	100	125	675	1-1/4	2.5
EB-64-0500	Black	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-R-0500	Red	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-B-0500	Blue	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-O-0500	Orange	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-Y-0500	Yellow	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-P-0500	Purple	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-G-0500	Green	3/8	.250	.062	500	125	675	1-1/4	2.5
E-86-0100	Natural	1/2	.375	.062	100	90	425	2-1/2	3.6
EB-86-0100	Black	1/2	.375	.062	100	90	425	2-1/2	3.6
E-108-0100	Natural	5/8	.500	.062	100	70	325	4	4.6
EB-108-0100	Black	5/8	.500	.062	Coil	70	325	4	4.6



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Pneumatic Division
Richland, Michigan

FRPE Flame Resistant Tubing

Part Number	Color	O.D.	I.D.	Wall	Reel Length Feet	Working Pressure psi at 73°F	Min. Burst psi at 73°F	Min. Bend Radius Inches	Weight Per 100 Feet
FRPE2.5-0500	Black	5/32	.096	.030	500	225	900	1/2	.56
FRPE4-0250	Black	1/4	.170	.040	250	160	650	3/4	1.24
FRPE4-0500	Black	1/4	.170	.040	500	160	650	3/4	1.24
FRPE4-1000	Black	1/4	.170	.040	1000	160	650	3/4	1.24
FRPE6-0250	Black	3/8	.250	.062	250	195	780	1-1/2	2.90
FRPE6-0500	Black	3/8	.250	.062	500	195	780	1-1/2	2.90
FRPE8-0250	Black	1/2	.375	.062	250	135	540	1-3/4	4.05

Construction & Approvals

Flame resistant polyethylene is manufactured from a distinctively formulated compound which meets the UL94 V-2 flame classification. It also meets the flame spread, fuel contribution and smoke density requirements of the ASTM E84-81a tunnel test.

Applications

Parker series FRPE tubing is the preferred product for pneumatic control applications in the heating - ventilating - air conditioning - energy conservation industry. It is also suitable for use in petrochemical plants, petroleum refineries, pulp and paper mills, mines, steel mills and other industries where protection against intermittent flame and hot sparks is necessary.

Temperature Range

Suggested operating temperature range is -85°F to 150°F (-65°C to +66°C).

H

Nomenclature

Order by tubing part number and name.

Example:

FR PE 4 - 0500

Flame Resistant — FR
Polyethylene — PE
1/4" (4/16) Tube O. D. — 4
Reel Footage — 0500

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Advantages

Flexible nylon tubing is carefully made from high-grade, abrasion-resistant, heat-and light-stabilized nylon. Resistance to stress-cracking greatly exceeds that of ordinary nylon tubing. Extremely low level water absorption.

Chemical-resistant nylon tubing has the additional benefits of better flexibility, lighter weight and resistance to flexural fatigue.

Colors

Available in natural (NN) and black (NB). Black tubing is recommended for use outdoors and in sunlit areas.

Temperature Range

Operating temperatures, depending upon conditions, are -65°F to 200°F (-54°C to 93°C) continuous.

Fitting Recommendations

• Brass fittings

Nomenclature

Order by tubing part number and name.

Example:

N N - 2 - 016

Nylon

Color Natural

1/8" (2/16) Tube O. D.

Wall Thickness (in thousandths of an inch)

N Flexible Tubing

Nylon Part No.	Color	Nom. Tube O.D.	Nom. Tube I.D.	Average Wall Thick.	*Min. Burst Pressure at 73°F psi	Min. Bend Radius Inches	Std. Reel Length Feet
NN-2-016	Natural	1/8	.093	.016	1000	1/4	250
NB-2-016	Black	1/8	.093	.016	1000	1/4	250
NN-2-031	Natural	1/8	.064	.031	2000	1/4	250
NB-2-031	Black	1/8	.064	.031	2000	1/4	250
NN-2.5-025	Natural	5/32	.106	.025	1200	1/2	250
NB-2.5-025	Black	5/32	.106	.025	1200	1/2	250
NN-3-025	Natural	3/16	.138	.025	1000	5/8	250
NB-3-025	Black	3/16	.138	.025	1000	5/8	250
NN-3-046	Natural	3/16	.096	.046	2000	7/16	250
NB-3-046	Black	3/16	.096	.046	2000	7/16	250
NN-4-035	Natural	1/4	.180	.035	1000	7/8	250
NB-4-035	Black	1/4	.180	.035	1000	7/8	250
NN-4-040	Natural	1/4	.170	.040	1250	7/8	250
NB-4-040	Black	1/4	.170	.040	1250	7/8	250
NN-4-062	Natural	1/4	.127	.062	2000	1/2	250
NB-4-062	Black	1/4	.127	.062	2000	1/2	250
NN-5-040	Natural	5/16	.233	.040	1250	1-1/8	250
NB-5-040	Black	5/16	.233	.049	1250	1-1/8	250
NN-6-050	Natural	3/8	.275	.050	1250	1-1/8	250
NB-6-050	Black	3/8	.275	.050	1250	1-1/8	250
NN-6-093	Natural	3/8	.190	.093	2000	3/4	250
NB-6-093	Black	3/8	.190	.093	2000	3/4	250
NN-8-062	Natural	1/2	.375	.062	1000	1-1/4	250
NB-8-062	Black	1/2	.375	.062	1000	1-1/4	250
NN-8-124	Natural	1/2	.253	.124	2000	1	250
NB-8-124	Black	1/2	.253	.124	2000	1	250

*Suggested working pressure is 1/4 of burst pressure.

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Pneumatic Division
Richland, Michigan

Advantages
Series NR semi-rigid nylon tubing offers better chemical resistance than series N, good resistance to high ambient temperature and low moisture absorption. NR has a high tensile strength which will give excellent coupling retention in high pressure, temperature and vibration environments.

Construction
Parker series NR tubing is manufactured from a semi-rigid nylon II material. The tubing does not contain plasticizers.

Applications & Approvals
NR tubing is specified for machine tool lubricating systems, marine control systems, process lines for chemicals and oils and other applications requiring a high quality nylon tube.

Temperature Range
The recommended operating temperature range for service at rated pressures with compatible fluids is -60°F to 200°F (-51°C to 93°C).

Fitting Recommendations
• Brass fittings

Nomenclature
Order by tubing part number and name.

Example:

N B R 2 016

- Nylon — N
- Color, Black — B
- Rigid — R
- 1/8" (2/16) Tube O.D. — 2
- Wall Thickness (in thousandths of an inch) — 016

NR Semi-rigid High Strength Tubing

Nylon Part No.	Color	Nom. Tube O.D.	Nom. Tube I.D.	Average Wall Thick.	*Min. Burst Pressure at 73°F psi	Min. Bend Radius Inches	Std. Reel Length Feet
NNR-2-017	Natural	1/8	.091	.017	1700	1/2	500
NBR-2-017	Black	1/8	.091	.017	1700	1/2	500
NNR-2-026	Natural	1/8	.073	.026	2500	3/8	500
NBR-2-026	Black	1/8	.073	.026	2500	3/8	500
NNR-3-024	Natural	3/16	.140	.024	1700	3/4	500
NBR-3-024	Black	3/16	.140	.024	1700	3/4	500
NNR-3-039	Natural	3/16	.110	.039	2500	5/8	500
NBR-3-039	Black	3/16	.110	.039	2500	5/8	500
NNR-4-035	Natural	1/4	.180	.035	1700	1	250
NBR-4-035	Black	1/4	.180	.035	1700	1	250
NNR-4-050	Natural	1/4	.150	.050	2500	7/8	250
NBR-4-050	Black	1/4	.150	.050	2500	7/8	250
NNR-5-040	Natural	5/16	.233	.040	1700	1-1/2	250
NBR-5-040	Black	5/16	.233	.040	1700	1-1/2	250
NNR-6-048	Natural	3/8	.279	.048	1700	1-3/4	250
NBR-6-048	Black	3/8	.279	.048	1700	1-3/4	250
NNR-6-075	Natural	3/8	.225	.075	2500	1-1/2	250
NBR-6-075	Black	3/8	.225	.075	2500	1-1/2	250
NNR-8-062	Natural	1/2	.376	.062	1500	2-3/8	250
NBR-8-062	Black	1/2	.376	.062	1500	2-3/8	250
NNR-8-075	Natural	1/2	.350	.075	2200	2-1/2	250
NBR-8-075	Black	1/2	.350	.075	2200	2-1/2	250

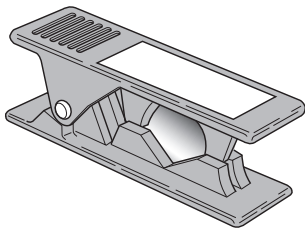
*Suggested working pressure is 1/4 of burst pressure.

PTC Plastic Tube Cutter
Part No. PTC-001
An easy to handle razor/edged tube cutter, closes automatically, assuring clean and square cuts.

May be used with polyethylene, polypropylene, nylon and other plastic tubing.

How To Use

Insert plastic tube to desired length, allow tube cutter to close, then apply pressure until tube snaps off.



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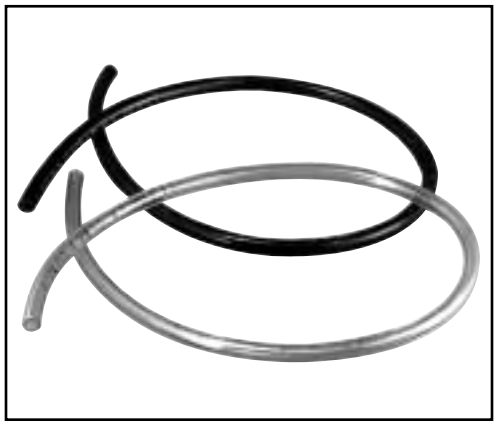

Advantages

Polyurethane tubing is a high quality, precision-made tubing used in a wide range of demanding and critical applications.

Polyether based, polyurethane tubing occupies a unique position among polymers, sharing the best properties of both rubber and plastic. Urethane exhibits the elongation and recovery characteristics of rubber and the chemical resistance associated with plastics. The tubing is tough, strong, kink-resistant and abrasion resistant, yet it's flexible and easy to assemble onto designated fittings.

- Tough
- Flexible
- Broad Temperature Range
- Eight Colors
- Abrasion Resistant
- Chemical Resistant

Applications & Approvals

Polyurethane tubing is used for a wide variety of applications. Typical usage includes air tools, robotics, pneumatic logic and actuation systems, analytical instrumentation, vacuum equipment, pressure measurement apparatus, semi-conductor equipment manufacturers and a variety of medical and laboratory applications.

Temperature Range

Suggested operating temperatures, depending upon conditions are 0°F to 200°F (-18°C to 93°C).

Fitting Recommendations

- Thermoplastic fittings
- Brass fittings

Nomenclature

Order by tubing part number and name.

Example:

U - 2 1 - BLK - 0250

Polyurethane

1/8" (2/16) Tube O.D.

1/6" (1/16) Tube I.D.

Color - Black

Reel Length in Feet

U Polyether Base Tubing

Part No.*	Nom. Tube O.D.	Nom. Tube I.D.	Wall Thick.	Working** Pressure (PSI)	Burst Pressure (PSI)	Reel Length Feet
U-21-0500	1/8	1/16	1/32	125	375	500
U-21-0250						250
U-42-0500	1/4	1/8	1/16	125	375	500
U-42-0250						250
U-64-0250	3/8	1/4	1/16	125	375	250
U-64-0100						100 (coil)
U-86-0250	1/2	3/8	1/16	85	255	250
U-86-0100						100 (coil)

* Colors: Clear-Blank, Black-BLK, Green-GRN, Red-RED, Yellow-YEL, Blue-BLU, Orange-ORG, Gray-GRA

** Based on a full 4:1 safety factor.

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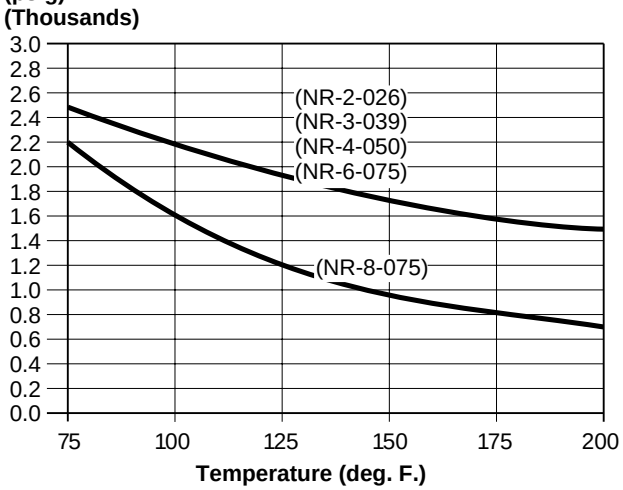
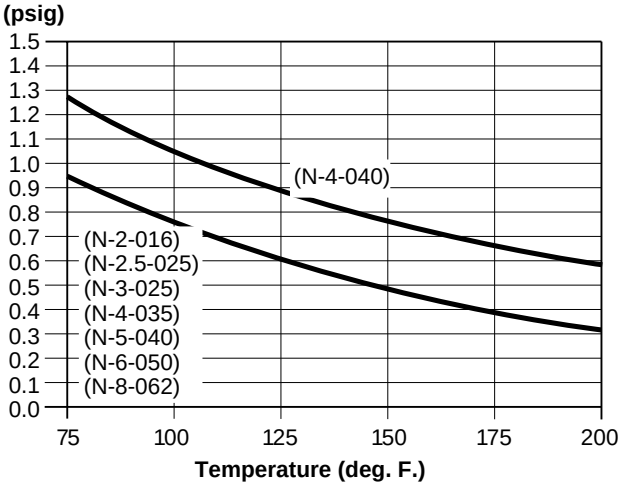
Nylon Semi-Rigid Tubing

NR Series (NNR, NBR)
1/8 thru 1/2 O.D. Inches



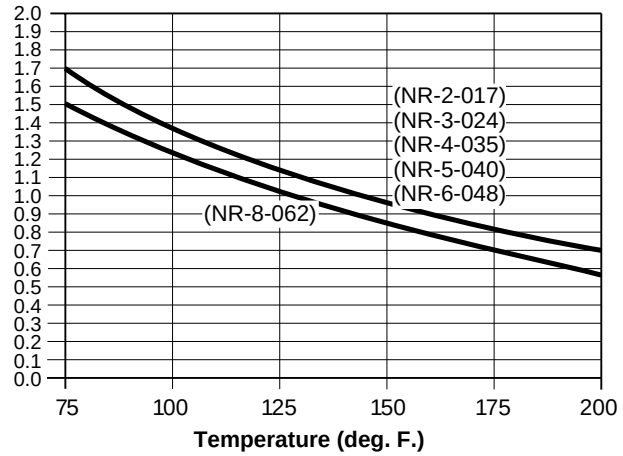
Nylon Flexible Tubing

N Series (NN, NB)
1/8 thru 1/2 O.D. Inches



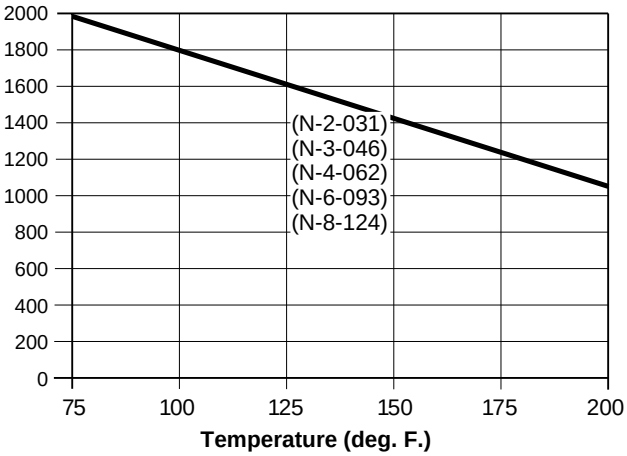
Nylon Semi-Rigid Tubing

NR Series (NNR, NBR)
1/8 thru 1/2 O.D. Inches



Nylon Flexible Tubing

N Series
1/8 thru 1/2 O.D. Inches



Suggested working pressures are 1/4 of burst pressure at system operating temperature.

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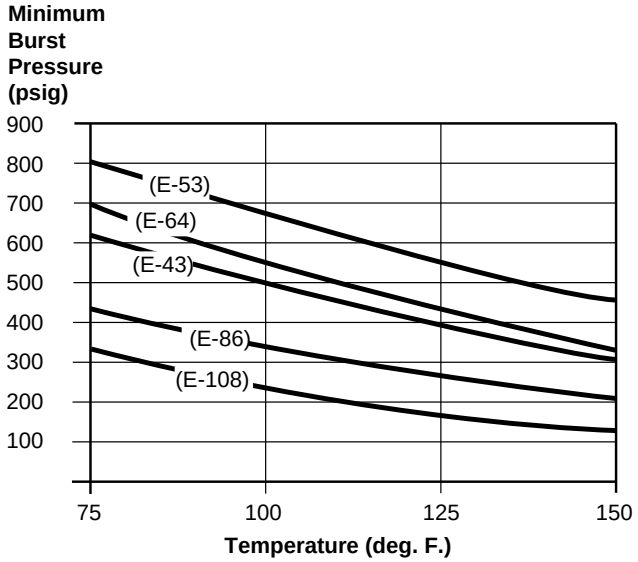
Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

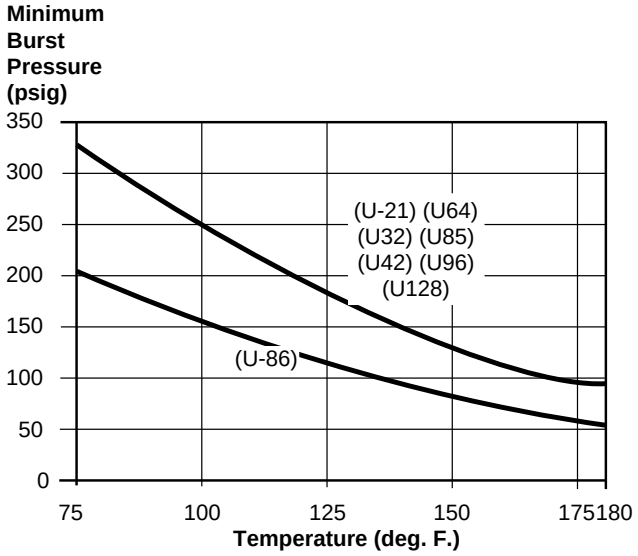
Polyethylene Tubing

Laboratory Grade E Series
1/4 thru 5/8 O.D. Inches



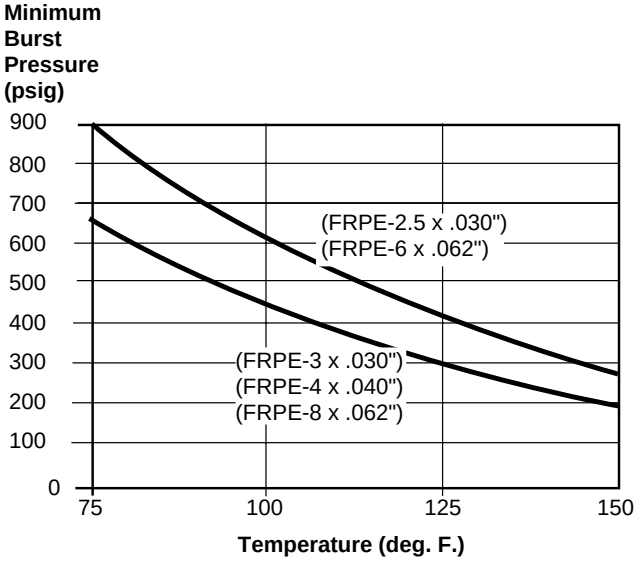
Polyurethane Tubing

"U" Series Polyether Base 4
1/8 thru 1/4 O.D. Inches



Polyethylene Tubing

Flame Resistant FRPE Series
1/4 thru 5/8 O.D. Inches



Suggested working pressure of polyethylene is 1/3 of burst pressure at system operating temperature.

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Chemical Compatibility Guide
Brass Fittings

	All Brass Body Fittings (Except Prestolok) Rating	Prestolok Fitting Rating
Acetic Acid	4	4
Acetic Anhydride	4	4
Acetone	1	4
Alum	4	4
Aluminum Chloride	4	4
Aluminum Sulfate	4	4
Ammonium Hydroxide	4	4
Ammonium Chloride	4	4
Ammonium Nitrate	4	4
Ammonium Sulfate	4	4
Amyl Acetate	2	4
Aniline	3	4
Aniline Dyes	3	4
Asphalt	1	2
Barium Chloride	4	4
Beer	2	4
Beet Sugar Syrups	2	2
Benzoic Acid	2	4
Black Liquor, Sulfate Process	4	4
Bleaching Powder, Wet	4	4
Borax	1	2
Bordeaux Mixture	2	2
Boric Acid	2	2
Bromine, Dry	1	4
Bromine, Moist	4	4
Butyric Acid	3	4
Calcium Bisulfite	4	4
Calcium Chloride	4	4
Calcium Hydroxide	2	2
Calcium Hypochlorite	4	4
Cane Sugar Syrups	2	2
Carbolic Acid	2	4
Carbon Dioxide, Dry	1	1
Carbon Dioxide, Moist	3	3
Carbon Disulfide	1	4
Carbon Tetrachloride, Moist	4	4
Castor Oil	1	1
Chlorine, Dry	1	4
Chlorine, Moist	4	4
Chloracetic Acid	4	4
Chloroform, Dry	1	4

	All Brass Body Fittings (Except Prestolok) Rating	Prestolok Fitting Rating
Citric Acid	3	3
Coffee	1	4
Copper Chloride	4	4
Copper Sulfate	4	4
Corn Oil	2	2
Cottonseed Oil	2	2
Creosote	2	2
Crude Oil	3	3
Ethers	1	4
Ethyl Acetate	2	4
Ethyl Chloride	3	3
Ethylene Glycol	2	2
Ferric Chloride	4	4
Formaldehyde	3	3
Furfural	3	4
Gelatine	1	1
Glucose	1	1
Glycerine	1	1
Hydrobromic Acid	4	4
Hydrochloric Acid	4	4
Hydrocyanic Acid	4	4
Hydrofluoric Acid	4	4
Hydrofluosilicic Acid	4	4
Hydrogen Peroxide	3	4
Hydrogen Sulfide, Moist	3	4
Lacquers	1	4
Lacquer Solvents	1	4
Lactic Acid Cold	3	3
Lime	1	1
Lime-Sulfur	2	4
Linseed Oil	2	2
Magnesium Chloride	4	4
Magnesium Hydroxide	1	2
Magnesium Sulfate	3	3
Methyl Chloride, Dry	1	4
Milk	2	4
Nitric Acid	4	4
Nitrogen	1	1
Oleic Acid	3	3
Oxalic Acid	3	3
Palmitic Acid	3	3

H

Ratings Code

1 — SATISFACTORY
2 — FAIR
3 — RECOMMEND TESTING
4 — UNSATISFACTORY

Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

	All Brass Body Fittings (Except Prestolok) Rating	Prestolok Fitting Rating
Phosphoric Acid	4	4
Potassium Chloride	4	4
Potassium Cyanide	4	4
Potassium Dichromate, Acid	4	4
Potassium Hydroxide	3	3
Potassium Sulfate	2	2
Sea Water	3	3
Soap Solutions	2	2
Sodium Bicarbonate	3	3
Sodium Bisulfate	4	4
Sodium Bisulfite	4	4
Sodium Carbonate	2	2
Sodium Chloride	4	4
Sodium Cyanide	4	4
Sodium Hydroxide	3	3
Sodium Hypochlorite	4	4
Sodium Nitrate	3	3
Sodium Peroxide	4	4
Sodium Phosphate	2	2
Sodium Silicate	2	2

	All Brass Body Fittings (Except Prestolok) Rating	Prestolok Fitting Rating
Sodium Sulfite	4	4
Sodium Thiosulfate	2	2
Steam	3	4
Stearic Acid	3	3
Sulfur, Dry	1	4
Sulfur Chloride, Dry	1	4
Sulfur Dioxide, Dry	1	4
Sulfur Dioxide, Moist	4	4
Sulfur Trioxide, Dry	1	4
Sulfuric Acid	4	4
Sulfurous Acid	4	4
Tar	2	2
Tartaric Acid	3	3
Toluene	1	4
Trichloracetic Acid	4	4
Trichlorethylene, Dry	1	3
Trichlorethylene, Moist	3	3
Vinegar	4	4
Zinc Chloride	4	4
Zinc Sulfate	4	4

Ratings Code

1 — SATISFACTORY
2 — FAIR
3 — RECOMMEND TESTING
4 — UNSATISFACTORY

This brass compatibility chart is a ready reference for brass fittings with various media. It is intended as a guide to chemical compatibility and has been compiled from the best available sources. Many factors (concentration, temperature, intermittent or continuous exposure, etc.) have a bearing upon the suitability of any material and, therefore, no guarantee, expressed or implied, is made to compatibility in any specific set of circumstances.

Media	PB Polyethylene Rating	PB, Mini-PB Nylon Rating	Mini-PB Rating
Acetaldehyde	L	L	G
Acetates	G	L	G
Acetic Acid	G	L	G
Acetic Anhydride	G	P	G
Acetone	G	L	G
Acetyl Bromide	L	L	L
Acetyl Chloride	L	L	L
Air	G	G	G
Alcohols	G	G	G
Aluminum Salts	G	G	G
Ammonia	G	G	G
Amyl Acetate	G	L	G
Aniline	G	L	L
Animal Oils	G	G	L
Arsenic Salts	G	G	G
Aromatic Hydrocarbons	L	L	L
Barium Salts	G	G	G
Benzaldehyde	L	L	L
Benzene (Benzol)	L	L	L
Benzyl Alcohol	G	L	L
Bleaching Liquors	L	L	G
Boric Acid Solutions	G	G	G
Bromine	L	L	L
Butane	G	P	G
Butanol	G	G	G
Butyl Acetate	G	G	G
Calcium Salts	G	G	G

Media	PB Polyethylene Rating	PB, Mini-PB Nylon Rating	Mini-PB Rating
Carbon Dioxide	G	G	G
Carbon Disulfide	L	L	L
Carbon Tetrachloride	P	L	G
Caustic Potash	G	G	G
Caustic Soda	G	G	G
Chloracetic Acid	G	L	L
Chlorine (Dry)	L	L	L
Chlorine (Wet)	L	L	L
Chlorobenzene	L	L	L
Chloroform	L	L	G
Chromic Acid	L	P	L
Copper Salts	G	G	G
Cresol	L	L	L
Cyclohexanone	L	L	L
Ethers	L	L	G
Ethyl Acetate	G	L	G
Ethyl Alcohol	G	L	G
Ethylamine	G	L	L
Ethyl Bromide	L	L	L
Ethyl Chloride	L	L	L
Fatty Acids	L	G	L
Ferric Salts	G	G	G
Formaldehyde	G	L	G
Formic Acid	G	L	G
Freon	L	L	L
Gasoline	G	G	L

Ratings Code

G — Good to excellent. Little or no swelling, tensile or surface changes. Preferred choice.

L — Marginal or conditional. Noticeable effects but not necessarily indicating lack of serviceability. Further testing suggested for specific application. Very long term effects such as stiffening or potential for crazing should be evaluated.

P — Poor or unsatisfactory. Not recommended without extensive and realistic testing.

— — Not tested.

Media	PB Polyethylene Rating	PB, Mini-PB Nylon Rating	Mini-PB Polypropylene Rating
Glucose	G	G	G
Glycerine	G	G	G
Hydriodic Acid (Conc.)	G	P	G
Hydrochloric Acid	G	L	G
Hydrochloric Acid (Med. Conc.)	G	L	G
Hydrofluoric Acid	L	P	G
Hydrogen Peroxide (Conc.)	G	L	L
Hydrogen Peroxide (Dil.)	G	L	L
Hydrogen Sulfide	G	G	G
Iodine	G	G	G
Kerosene	L	G	L
Ketones	G	G	G
Lacquer Solvent	L	L	L
Lactic Acid	G	G	G
Lead Acetate	G	G	G
Linseed Oil	G	G	G
Magnesium Salts	G	G	G
Naphtha	L	G	L
Natural Gas	L	G	L
Nickel Salts	G	G	G
Nitric Acid (Conc.)	L	P	L
Nitric Acid (Dil.)	G	L	L
Nitrobenzene	L	L	G
Nitrogen Oxides	L	L	G
Nitrous Acid	L	L	G
Oils (Animal and Mineral)	L	G	L

Media	PB Polyethylene Rating	PB, Mini-PB Nylon Rating	Mini-PB Polypropylene Rating
Oils (Vegetable)	L	L	L
Oxygen	G	G	G
Perchloric Acid	G	P	L
Phenol	G	P	G
Potassium Salts	G	G	G
Pyridine	L	L	L
Silver Nitrate	G	G	G
Soap Solutions	G	G	G
Sodium Salts	G	G	G
Stearic Acid	L	G	L
Sulfur Chloride	L	L	L
Sulfuric Acid (Conc.)	G	P	G
Sulfuric Acid (Dil.)	G	G	G
Sulfurous Acid	G	L	L
Tannic Acid	G	G	G
Tanning Extracts	G	G	G
Titanium Salts	G	G	G
Toluene (Toluol)	L	L	L
Trichloracetic Acid	L	P	L
Trichlorethylene	L	G	L
Turpentine	L	G	L
Urea	G	G	G
Uric Acid	G	G	G
Water	G	G	G
Xylene (Xylol)	L	L	L
Zinc Chloride	G	G	G

Ratings Code

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Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan

Media	E "E" Series Polyethylene Rating	FRPE Flame Resistant Polyethylene Rating	N Nylon "N" Rating	NR Nylon "NR" Rating	U Polyurethane Rating
Acetaldehyde	L	—	L	G	L
Acetates	G	—	L	G	L
Acetic Acid	L	—	L	G	L
Acetic Anhydride	L	—	P	L	P
Acetone	G	L	L	G	P
Acetyl Bromide	L	—	L	—	—
Acetyl Chloride	L	—	L	—	—
Air	G	G	G	G	G
Alcohols	G	G	G	G	G
Aluminum Salts	G	G	G	G	G
Ammonia	G	L	G	G	G
Amyl Acetate	G	—	L	G	L
Aniline	L	—	L	L	P
Animal Oils	L	—	G	G	G
Arsenic Salts	G	G	G	G	G
Aromatic Hydrocarbons	P	P	L	G	G
Barium Salts	G	G	G	G	G
Benzaldehyde	P	P	L	G	L
Benzene (Benzol)	P	P	L	G	L
Benzyl Alcohol	P	P	L	L	L
Bleaching Liquors	G	—	L	L	L
Boric Acid Solutions	G	G	G	G	G
Bromine	L	—	L	P	P
Butane	L	—	P	G	P
Butanol	G	G	G	G	G
Butyl Acetate	G	G	G	G	L
Calcium Salts	G	G	G	G	G
Carbon Dioxide	G	G	G	G	G
Carbon Disulfide	L	—	L	G	L
Carbon Tetrachloride	P	P	L	L	L
Caustic Potash	G	—	G	G	G
Caustic Soda	G	—	G	G	G
Chloracetic Acid	L	—	L	L	P
Chlorine (Dry)	L	—	L	P	L
Chlorine (Wet)	L	—	L	P	L
Chlorobenzene	P	P	L	L	L
Chloroform	P	P	L	L	L
Chromic Acid	L	—	P	P	P
Copper Salts	G	G	G	G	G
Cresol	P	P	L	P	P
Cyclohexanone	L	—	L	G	P
Ethers	L	—	L	G	L
Ethyl Acetate	G	—	L	G	L
Ethyl Alcohol	G	G	L	G	G
Ethylamine	L	—	L	L	L
Ethyl Bromide	P	P	L	L	—
Ethyl Chloride	P	P	L	L	—
Fatty Acids	L	P	G	G	G
Ferric Salts	G	—	G	G	G
Formaldehyde	G	—	L	G	G
Formic Acid	L	G	L	P	P
Freon	L	—	L	G	L
Gasoline	P	P	G	G	L

Ratings Code

G — Good to excellent. Little or no swelling, tensile or surface changes. Preferred choice.

L — Marginal or conditional. Noticeable effects but not necessarily indicating lack of serviceability. Further testing suggested for specific application. Very long term effects such as stiffening or potential for crazing should be evaluated.

P — Poor or unsatisfactory. Not recommended without extensive and realistic testing.

— — Not tested.

Media	E "E" Series Polyethylene	FRPE Flame Resistant Polyethylene	N Nylon "N"	NR Nylon "NR"	U Polyurethane
Glucose	G	G	G	G	G
Glycerine	G	G	G	G	G
Hydriodic Acid	L	—	P	L	—
Hydrochloric Acid (Conc.)	L	—	L	L	L
Hydrochloric Acid (Med. Conc.)	L	—	L	G	L
Hydrofluoric Acid	L	—	P	P	P
Hydrogen Peroxide (Conc.)	L	—	L	G	G
Hydrogen Peroxide (Dil.)	L	—	L	G	G
Hydrogen Sulfide	G	—	G	G	P
Iodine	L	—	G	G	L
Kerosene	L	—	G	G	G
Ketones	G	—	G	G	P
Lacquer Solvent	L	—	L	L	—
Lactic Acid	G	—	G	G	G
Lead Acetate	G	—	G	G	G
Linseed Oil	L	—	G	G	G
Magnesium Salts	G	—	G	G	G
Naphtha	L	G	G	G	G
Natural Gas	L	—	G	G	G
Nickel Salts	G	—	G	G	G
Nitric Acid (Conc.)	P	G	P	P	P
Nitric Acid (Dil.)	P	P	L	L	P
Nitrobenzene	P	P	L	L	P
Nitrogen Oxides	L	—	L	L	—
Nitrous Acid	L	—	L	L	L
Oils (Animal and Mineral)	L	—	G	G	G
Oils (Vegetable)	L	—	L	G	G
Oxygen	G	G	G	G	G
Perchloric Acid	P	P	P	P	P
Phenol	P	P	P	P	P
Potassium Salts	G	G	G	G	G
Pyridine	L	—	L	L	P
Silver Nitrate	G	G	G	G	G
Soap Solutions	G	G	G	G	G
Sodium Salts	G	G	G	G	G
Stearic Acid	L	—	G	G	L
Sulfur Chloride	L	—	L	L	—
Sulfuric Acid (Conc.)	P	P	P	P	P
Sulfuric Acid (Dil.)	P	P	G	L	L
Sulfurous Acid	P	P	L	L	L
Tannic Acid	G	—	G	G	P
Tanning Extracts	G	—	G	G	P
Titanium Salts	G	G	G	G	G
Toluene (Toluol)	P	P	L	G	L
Trichloracetic Acid	L	—	P	P	P
Trichlorethylene	P	P	G	L	P
Turpentine	L	—	G	G	G
Urea	G	—	G	G	G
Uric Acid	G	—	G	G	G
Water	G	G	G	G	G
Xylene (Xylol)	P	P	L	G	G
Zinc Chloride	G	—	G	G	G

Ratings Code

G — Good to excellent. Little or no swelling, tensile or surface changes. Preferred choice.

L — Marginal or conditional. Noticeable effects but not necessarily indicating lack of serviceability. Further testing suggested for specific application. Very long term effects such as stiffening or potential for crazing should be evaluated.

P — Poor or unsatisfactory. Not recommended without extensive and realistic testing.

— — Not tested.

Products-
Government & Agency Approvals

Agency and Specifications	**Approved Products**
Flame Resistance: UL94V-2	**Tubing:** FRPE
Dry Food Contact: FDA, CFR21 Part 177.	**Tubing:** E **Fittings:** PB (Nylon & Polyethylene)
Potable Water, Liquid Foods: NSF Std. 14, 42, 53 NSF Std. 51	**Tubing:** N, P, U **Fittings:** PB (Nylon & Polyethylene)

⚠ **DANGER:** Failure or improper selection or improper use of hose, fittings, or related accessories can cause death, personal injury and property damage.

Possible consequences of failure or improper selection or improper use of hose, fittings or related accessories include but are not limited to:

- Fittings thrown off at high speed.
- High velocity fluid discharge.
- Explosion or burning of the conveyed fluid.
- Electrocution from high voltage electric power lines or other sources of electricity.
- Contact with suddenly moving or falling objects that are to be held in position or moved by the conveyed fluid.
- Dangerously whipping hose.
- Contact with conveyed fluids that may be hot, cold, toxic or otherwise injurious.
- Sparking or explosion caused by static electricity buildup.
- Sparking or explosion while paint or flammable liquid spraying.

Before selecting or using any hose or fittings or related accessories, it is important that you read and follow the instructions in the Guide below.

1.0 GENERAL INSTRUCTIONS

1.1 Scope: This guide provides instructions for selecting and using (including assembling, installing, and maintaining) hose (including all rubber and/or plastic products commonly called “hose” or “tubing”), fittings (including all products commonly called “fittings” or “couplings” for attachment to hose), and related accessories (including crimping and swaging machines and tooling). This guide is a supplement to and is to be used with, the specific publications for the specific hose, fittings and related accessories that are being considered for use.

1.2 Fail-Safe: Hose and hose assemblies can and do fall without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of the hose or hose assembly will not endanger persons or property.

1.3 Distribution: Provide a copy of this guide to each person that is responsible for selecting or using hose and fitting products. Do not select or use hose and fittings without thoroughly reading and understanding this guide as well as the specific publications for the products considered or selected.

1.4 User Responsibility: Due to the wide variety of operating conditions and uses for hose and fittings, the manufacturer and its distributors do not represent or warrant that any particular hose or fitting is suitable for any specific and use system. This guide does not analyze all technical parameters that must be considered in selecting a product. The user, through their own analysis and testing, are solely responsible for:

- Making the final selection of the hose and fitting.
- Assuring that the user’s requirements are met and that the use presents no health or safety hazards.
- Providing all appropriate health and safety warnings on the equipment on which the hose and fittings are used.

1.5 Additional Questions: Consult the supplier if you have any additional questions or require additional information.

2.0 HOSE AND FITTING SELECTION INSTRUCTIONS

2.1 Electrical Conductivity: Certain applications require that a hose be nonconductive to prevent electrical current flow. Other applications require the hose to be sufficiently conductive to drain off static electricity. Extreme care must be exercised when selecting hose and fittings for these or any other applications in which electrical conductivity or nonconductivity is a factor.

For applications that require hose to be electrically nonconductive, including but not limited to applications near high voltage electric lines, only special nonconductive hose can be used. The manufacturer of the equipment in which the nonconductive hose is to be used must be consulted to be certain that the hose and fittings that are selected are proper for the application. Do not use any hose or fitting for any such application requiring nonconductive hose, including but not limited to applications near high voltage electric lines, unless (I) the application is expressly approved in the technical publication for the product, (II) the hose is both orange color and marked “nonconductive”, and (III) the manufacturer of the equipment on which the hose is to be used specifically approves the particular hose and fitting for such use.

The manufacturer does not supply any hose or fittings for conveying paint in airless paint spraying or similar applications, and hose and fittings must not be so used. A special hose and fitting assembly is required for this application, to avoid static electricity buildup. If the proper hose and fitting assembly is not used for this application, static electricity can build up and cause a spark that may result in an explosion and/or fire.

The electrical conductivity or nonconductivity of hose and fittings is dependent upon many factors and may be susceptible to change. These factors include but are not limited to the various materials used to make the hose and the fittings, manufacturing methods (including moisture control), how the fittings contact the hose, age and amount of deterioration or damage or other changes, moisture content of the hose at any particular time, and other factors.

2.2 Pressure: Hose selection must be made so that the published maximum recommended working pressure of the hose is equal to or greater than the maximum system pressure. Surge pressures in the system higher than the published maximum recommended working pressure will cause failure or shorten hose life. Do not confuse burst pressure or other pressure values with working pressure and do not use burst pressure or other pressure values for this purpose.

2.3 Suction: Hoses used for suction applications must be selected to ensure that the hose will withstand the vacuum and pressure of the system. Improperly selected hose may collapse in suction application.

2.4 Temperature: Be certain that fluid and ambient temperatures, both steady and transient, do not exceed the limitations of the hose. Care must be taken when routing hose near hot objects such as manifolds.

2.5 Fluid Compatibility: Hose selection must assure compatibility of the hose tube, cover, reinforcement, and fittings with the fluid media used. See the fluid compatibility chart in the publication for the product being considered or used.

2.6 Permeation: Permeation (that is, see page through the hose) will occur from inside the hose to outside when hose is used with gases, liquid and gas fuels, and refrigerants (including but not limited to such materials as helium, fuel, oil, natural gas, or freon). This permeation may result in high concentrations of vapors which are potentially flammable, explosive, or toxic, and in loss of fluid. Dangerous explosions, fires, and other hazards can result when using the wrong hose for such applications. The system designer must take into account the fact that this permeation will take place and must not use hose if this permeation could be hazardous. The system designer must take into account all legal, government, insurance, or any other special regulations which govern the use of fuels and refrigerants. Never use a hose even though the fluid compatibility is acceptable without considering the potential hazardous effects that can result from permeation through the hose assembly.

Permeation of moisture from outside the hose to inside the hose will also occur in hose assemblies, regardless of internal pressure. If this moisture permeation would have detrimental effects (particularly but not limited to refrigeration and air conditioning systems), incorporation of sufficient drying capacity in the system or other appropriate system safeguards should be selected and used.

2.7 Size: Transmission of power by means of pressurized fluid varies with pressure and rate of flow. The size of the components must be adequate to keep pressure losses to a minimum and avoid damage due to heat generation or excessive fluid velocity.

2.8 Routing: Attention must be given to optimum routing to minimize inherent problems (kinking or flow restriction due to hose collapse). Freon® is a registered trademark of the E.I. DuPont De Nemours Co., Inc.

2.9 Environment: Care must be taken to ensure that the hose and fittings are either compatible with or protected from the environment (that is, surrounding conditions) to which they are exposed. Environmental conditions include but are not limited too ultraviolet radiation, sunlight, heat, ozone, moisture, water, salt water, chemicals, and air pollutants that can cause degradation and premature failure.

2.10 Mechanical Loads: External forces can significantly reduce hose life or cause failure. Mechanical loads which must be considered include excessive flexing, twist, kinking, tensile or side loads, bend radius, and vibration. Use of swivel type fittings or adapters may be required to ensure no twist is put into the hose. Applications must be tested prior to hose selection.

2.11 Physical Damage: Care must be taken to protect hose from wear, snagging and cutting, which can cause premature hose failure.

2.13 Length: When establishing a proper hose length, motion absorption, hose length changes due to pressure, and hose and machine tolerances must be considered.

2.14 Specifications and Standards: When selecting hose and fittings, government, industry, and manufacturer specifications and recommendations must be reviewed and followed as applicable.

2.15 Hose Cleanliness: Hose components may vary in cleanliness levels. Care must be taken to ensure that the assembly selected has an adequate level of cleanliness for the application.

2.16 Fire Resistant Fluids: Some fire resistant fluids require the same hose as petroleum oil. Some use a special hose, while a few fluids will not work with any hose at all. See instructions 2.5 and 1.5. The wrong hose may fail after a very short service. In addition, all liquids may burn fiercely under certain conditions, and leakage may be hazardous.

2.17 Radiant Heat: Hose can be heated to destruction without contact, by such nearby items as hot manifolds or molten metal. The same heat source may then initiate a fire. This can occur despite the presence of cool air around the hose.

2.18 Welding and Brazing: Heating of plated parts, including hose fittings and adapters, above 450°F (232°C) such as during welding, brazing, or soldering may emit deadly gases.

2.19 Radiation: Radiation affects all materials used in hose assemblies. Since the long term effects may be unknown, do not expose hose assemblies to radiation.

H

3.0 HOSE AND FITTING ASSEMBLY AND INSTALLATION INSTRUCTIONS

3.1 Pre-Installatlon Inspection: Prior to installation, a careful examination of the hose must be performed. All components must be checked for correct style, size, catalog number, and length. In addition, the hose must be examined for cleanliness, obstructions, blisters, cover looseness, or any other viable detects.

3.2 Hose and Fitting Assembly: Do not assemble fittings onto a hose that is not specifically listed by the manufacturer for that fitting unless authorized in writing by the chief engineer. Do not assemble one manufacturer's fitting on another manufacturer's hose.

The published instructions must be followed for assembling fittings on the hose. These instructions are provided in the fitting catalog for the specific fitting being used.

3.3 Related Accessories: Do not crimp or swage any hose or fitting with anything but the proper listed swage or crimp machine, and dies, and in accordance with published instructions. Do not crimp or swage one manufacturer's hose fitting with another's crimp or swage die unless authorized in writing by their chief engineer.

3.4 Parts: Do not use any hose fitting part (including but not limited to socket, shell, nipple, or insert) except with the correct mating parts, in accordance with instructions, unless authorized in writing by the chief engineer of the appropriate manufacturer.

3.5 Reusable/Permanent: Do not reuse any reusable hose product that has blown or pulled off a hose. Do not reuse a permanent (that is, crimped or swaged) hose fitting or any part thereof.

3.6 Minimum Bend Radius: Installation of a hose at less than the minimum listed bend radius may significantly reduce the hose life. Particular attention must be given to preclude sharp bending at the hose/fitting juncture.

3.7 Twist Angle and Orientation: Hose installations must be such that relative motion of machine components does not produce twisting.

3.8 Securement: In many applications, it may be necessary to restrain, protect, or guide the hose to protect it from damage by unnecessary flexing, pressure surges, and contact with other mechanical components. Care must be taken to ensure such restraints do not introduce additional stress or wear points.

3.9 Proper Connection of Ports: Proper physical installation of the hose requires a correctly installed port connection while ensuring that no twist or torque is transferred to the hose.

3.10 External Damage: Proper installation is not complete without ensuring that tensile loads, side loads, kinking, flattening, potential abrasion, thread damage, or damage to sealing surfaces are corrected or eliminated. See instruction 2.10.

3.11 System Checkout: All air entrapment in hydraulic lines must be eliminated, all systems must be pressurized to the maximum system pressure and checked for proper function and freedom from leaks. Personnel must stay out of potential hazardous areas while testing and using.

4.0 HOSE AND FITTING MAINTENANCE INSTRUCTIONS

4.1 Visual Inspection Hose/Fitting: Any of the following conditions require immediate shut down and replacement of the hose assembly

- Fitting slippage on hose.
- Damaged, cut or abraded cover (any reinforcement exposed).
- Hard, stiff, heat cracked, or charred hose.
- Cracked, damaged, or badly corroded fittings.
- Leaks at fitting or in hose.
- Kinked, crushed, flattened or twisted hose.
- Blistered, soft, degraded, or loose cover.

4.2 Visual Inspection All Other: The following items must be tightened, repaired or replaced as required:

- Leaking port conditions.
- Remove excess dirt buildup.
- Clamps, guards, shields.
- System fluid level, fluid type and any air entrapment.

4.3 Functional Test: Operate the system at maximum operating pressure and check for possible malfunctions and freedom from leaks. Personnel must avoid potential hazardous areas while testing and using.

4.4 Replacement Intervals: Specific replacement intervals must be considered based on previous service life, government or industry recommendations, or when failure could result in unacceptable downtime, damage, or injury risk. See instructions 1.2.

Quick Couplings

Section J

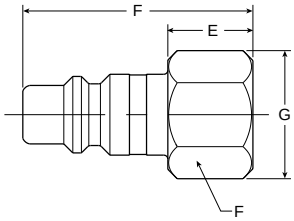
Industrial Interchange Nipples..... J2-J3
Sleevmatic Couplers..... J4-J6
Saflomatic Couplers J7-J8
Twist-Lock Quick Connect Couplings J9-J10
Economatic Quick Connect Couplings..... J11-J12

J

Industrial interchange nipples conform to MIL-C4109 and are for use with either Sleevmatic or Saflomatic couplers. The industrial interchange nipples are completely interchangeable with similar nipples manufactured by other quick coupling manufacturers conforming to A-A-59439 (formerly known as MIL-C-4109F), ANSI/(NFPA) T3.20.14-1990, or ISO6150-B requirements.

Hardened wear points and solid barstock construction provide long service life. Precision machined surfaces and hardened load-bearing areas resist the effects of mechanical shock in the most rugged applications.

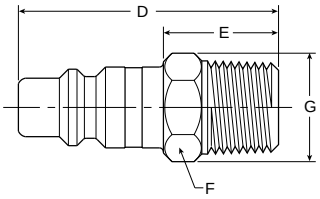
Female Pipe Thread



Body Size (Inches)	Part No. Steel	Thread Size	Overall Length D	Exposed Length* E	Hex Size F	Largest Diameter G
1/4	H1C	1/8-27	1.48	0.71	0.50	0.58
1/4	H3C	1/4-18	1.56	0.80	0.62	0.72
1/4	H3C-E	3/8-18	1.60	0.83	0.81	0.94
3/8	H1E	1/4-18	1.60	0.69	0.62	0.72
3/8	H3E	3/8-18	1.69	0.74	0.81	0.94
3/8	H3E-F	1/2-14	1.84	0.90	1.00	1.16
1/2	H1F	3/8-18	2.03	0.79	0.81	0.94
1/2	H3F	1/2-14	2.20	0.96	1.00	1.16
1/2	H3F-G	3/4-14	2.30	1.05	1.25	1.44
3/4	H3G-F	1/2-14	2.22	1.06	1.00	1.16
3/4	H3G	3/4-14	2.18	1.02	1.25	1.44
3/4	H3G-J	1-11½	2.41	1.25	1.63	1.80

* This dimension represents portion of nipple that is exposed when nipple is inserted in the coupler.

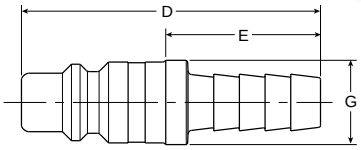
Male Pipe Thread



Body Size (Inches)	Part No. Steel	Thread Size	Overall Length D	Exposed Length E	Hex Size F	Largest Diameter G
1/4	H0C	1/8-27	1.68	0.92	0.50	0.58
1/4	H2C	1/4-18	1.66	0.89	0.56	0.65
1/4	H2C-E	3/8-18	1.90	1.14	0.69	0.80
3/8	H00E	1/8-27	1.68	0.73	0.62	0.72
3/8	H0E	1/4-18	1.90	0.95	0.62	0.72
3/8	H2E	3/8-18	1.90	0.95	0.69	0.80
3/8	H2E-F	1/2-14	2.03	1.09	0.88	1.02
1/2	H0F	3/8-18	2.20	0.96	0.69	0.79
1/2	H2F	1/2-14	2.35	1.09	0.88	1.01
1/2	H2F-G	3/4-14	2.40	1.16	1.06	1.22
3/4	H2G-F	1/2-14	2.32	1.16	1.00	1.16
3/4	H2G	3/4-14	2.28	1.12	1.06	1.22
3/4	H2G-J	1-11½	2.56	1.40	1.31	1.52

* This dimension represents portion of nipple that is exposed when nipple is inserted in the coupler.

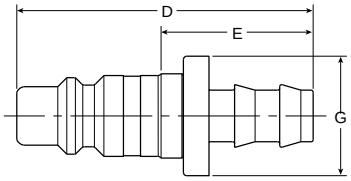
Standard Hose Barb



Body Size (Inches)	Part No. Steel	Hose I.D.	Overall Length D	Exposed Length* E	Largest Diameter G
1/4	H8C	1/4	1.72	0.95	0.46
1/4	H8C-D	5/16	1.96	1.20	0.50
1/4	H9C	3/8	1.96	1.20	0.50
3/8	H5E	3/8	1.85	0.90	0.59
3/8	H6E	1/2	2.09	1.14	0.68
1/2	H4F	3/8	2.36	1.12	0.66
1/2	H5F	1/2	2.36	1.12	0.66
1/2	H5F-G	3/4	2.95	1.71	0.87
3/4	H5G-F	1/2	2.47	1.31	0.93
3/4	H5G	3/4	3.00	1.84	0.93
3/4	H5G-J	1	3.24	2.08	1.24

* This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.

Push-Lok Hose Barb**



Body Size (Inches)	Part No. Steel	Hose I.D.	Overall Length D	Exposed Length* E	Largest Diameter G
1/4	H8CP	1/4	1.93	1.16	0.69
1/4	H9CP	3/8	2.08	1.31	0.86
3/8	H4EP	1/4	2.02	1.08	0.69
3/8	H5EP	3/8	2.17	1.23	0.88
3/8	H6EP	1/2	2.31	1.37	0.97
1/2	H4FP	3/8	2.52	1.27	0.88
1/2	H5FP	1/2	2.66	1.42	0.97
1/2	H6FP	1/2	2.95	1.71	1.14

* This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.

** Push-Lok hose barbs are designed for use with a push-lok hose and do not require clamps.

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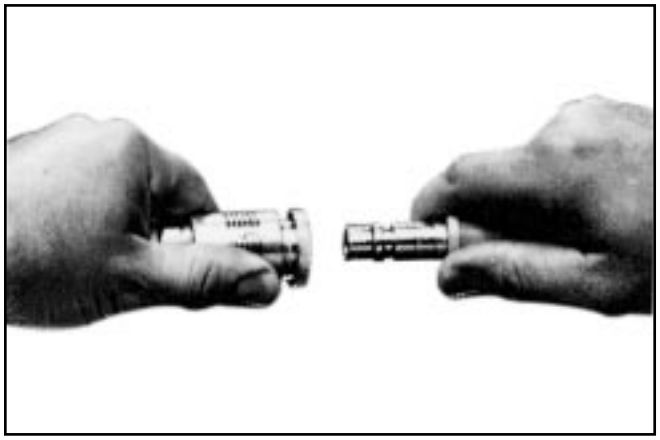
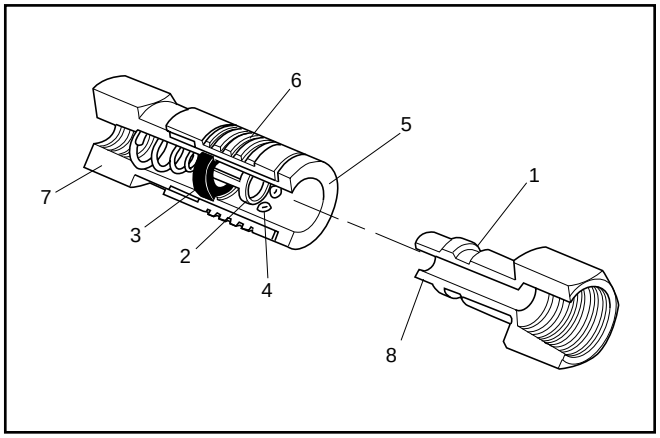
Pneumatic Division
Richland, Michigan





Operation

Sleeve type couplings are widely used to connect air and low-pressure fluid hose lines.

Their compact and economical design uses a ball locking mechanism consisting of captive steel balls that engage the locking groove on the mating nipple. As pictured, the sliding spring loaded sleeve on the coupler must be manually retracted in order to connect or disconnect the nipple. It is easy to do, but two hands are normally required.

Common applications include compressed air, water, grease, paint, limited vacuum and limited gases.

Features

1. Hardened wear points and solid barstock construction provide long life for these quality couplings. Precision machined surfaces resist the effects of mechanical shocks, even in rugged use.
2. Tubular valve with large flow passages delivers high air flows with minimal pressure drop for efficient performance.
3. Molded seals with high quality valve seats form a bubble tight seal for reliable sealing within rated working pressures. The tubular valve minimizes wear on the seal and prolongs seal life.
4. Ball locking mechanism with large numbers of steel or stainless steel locking balls improves resistance to wear, insures positive connections and provides accurate alignment. The ball locking also allows swiveling action that reduces hose torque.
5. Sleeve guard resists accidental disconnection by allowing the coupling to ride over obstructions without the sleeve being accidentally retracted. It also contributes to greater strength.
6. Knurling and grooves on sleeve provide gripping surfaces for ease of operation.
7. Wide range of sizes, materials and end terminations are available. Sleeve type quick couplings are offered with male pipe, female pipe, push-lok hose barb and standard hose barb ends. Materials offered are Nitrile, Ethylene, Propylene and Fluorocarbon for seals and brass or steel for metals.
8. Interchangeability. Sleevmatic couplers are used with industrial interchange nipples conforming to MIL-C4109.

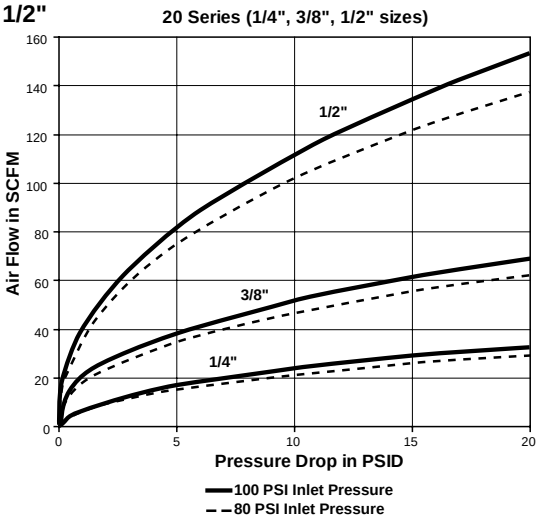
Specifications

	Body Size		
	1/4	**3/8**	**1/2**
Rated Pressure (psi)	300	300	300
Temperature Range			
Nitrile	-40°F to 250°F		
Ethylene Propylene	-65°F to 400°F		
Fluorocarbon	-30°F to 400°F		
Locking Device	4 Balls	8 Balls	8 Balls
Vacuum Data (inches Hg)*			
Disconnected (coupler only)	Not recommended		
Connected	27.4	27.4	27.4

* Couplings for vacuum service should be 100% tested – an extra cost service. Consult factory.

Performance

Sleevmatic
1/4", 3/8", 1/2"



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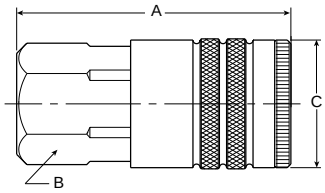
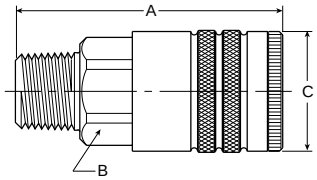
Pneumatic Division
Richland, Michigan

Female Pipe Thread



Body Size (Inches)	Part No. Brass	Part No. Steel	Thread Size	Overall Length A	Hex Size B	Largest Diameter C
1/4	B23A	—	1/8-27	1.83	0.75	0.90
1/4	B23	—	1/4-18	1.83	0.75	0.90
1/4	B23E	—	3/8-18	1.95	0.81	0.94
3/8	—	25C	1/4-18	2.22	0.88	1.06
3/8	—	25	3/8-18	2.28	0.88	1.06
3/8	—	25F	1/2-14	2.55	1.00	1.16
1/2	—	17E	3/8-18	2.74	1.00	1.19
1/2	—	17	1/2-14	2.96	1.00	1.19
1/2	—	17G	3/4-14	3.19	1.25	1.44

Male Pipe Thread



Body Size (Inches)	Part No. Brass	Part No. Steel	Thread Size	Overall Length A	Hex Size B	Largest Diameter C
1/4	B22A	—	1/8-27	1.89	0.75	0.90
1/4	B22	—	1/4-18	2.05	0.75	0.90
1/4	B22E	—	3/8-18	2.08	0.75	0.90
3/8	—	24C	1/4-18	2.36	0.88	1.06
3/8	—	24	3/8-18	2.39	0.88	1.06
3/8	—	24F	1/2-14	2.55	0.88	1.06
1/2	—	16E	3/8-18	2.93	1.00	1.19
1/2	—	16	1/2-14	3.08	1.00	1.19
1/2	—	16G	3/4-14	3.21	1.13	1.30

NOTE: To indicate Fluorocarbon seals, add the letter Y as a suffix to the catalog number of the coupler. To indicate Ethylene Propylene seals, add the letter W as a suffix to the catalog number of the coupler.
Example: B23AY or B23AW

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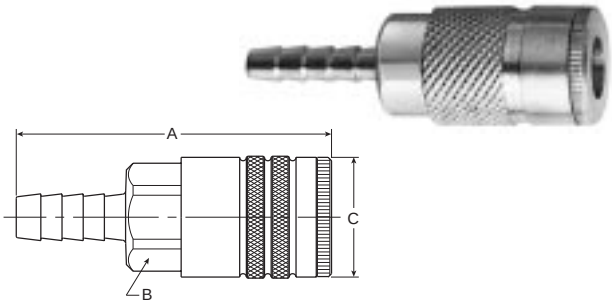
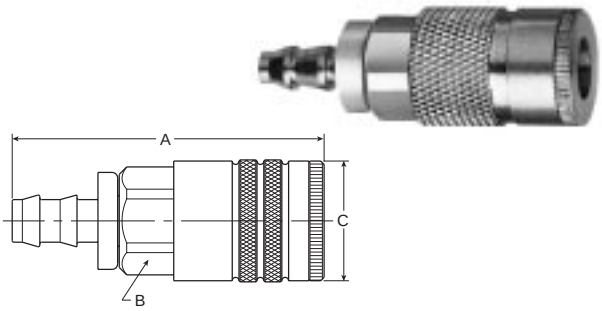
Pneumatic Division
Richland, Michigan

Standard Hose Barb



Body Size (Inches)	Part No. Brass	Part No. Steel	Hose I.D.	Overall Length A	Hex Size B	Largest Diameter C
1/4	B20-3B	—	1/4	2.49	0.75	0.90
1/4	B20-4B	—	5/16	2.49	0.75	0.90
1/4	B20-5B	—	3/8	2.49	0.75	0.90
3/8	—	24-5B	3/8	2.86	0.88	1.06
3/8	—	24-6B	1/2	3.08	0.88	1.06
1/2	—	16-5B	3/8	3.37	1.00	1.19
1/2	—	16-6B	1/2	3.62	1.00	1.19
1/2	—	16-7B	3/4	3.96	1.00	1.19

Push-Lok Hose Barb*



Body Size (Inches)	Part No. Brass	Part No. Steel	Hose I.D.	Overall Length A	Hex Size B	Largest Diameter C
1/4	B20-3BP	—	1/4	2.32	0.75	0.90
1/4	B20-5BP	—	3/8	2.47	0.75	0.90
3/8	—	24-5BP	3/8	2.88	0.88	1.06
1/2	—	16-5BP	3/8	3.35	1.00	1.19
1/2	—	16-6BP	1/2	3.46	1.00	1.19

* Push-Lok hose barbsd are designed for use with push-lok hose and do not require clamps.

NOTE: To indicate Fluorocarbon seals, add the letter Y as a suffix to the catalog number of the coupler. To indicate Ethylene Propylene seals, add the letter W as a suffix to the catalog number of the coupler.
Example: B20-3BY or B20-3BW

Repair Kits

Body Size	Nitrile	Fluorocarbon	Ethylene Propylene
1/4	21K	21KY	21KW
3/8	14K	—	14KW
1/2	16K	16KY	16KW

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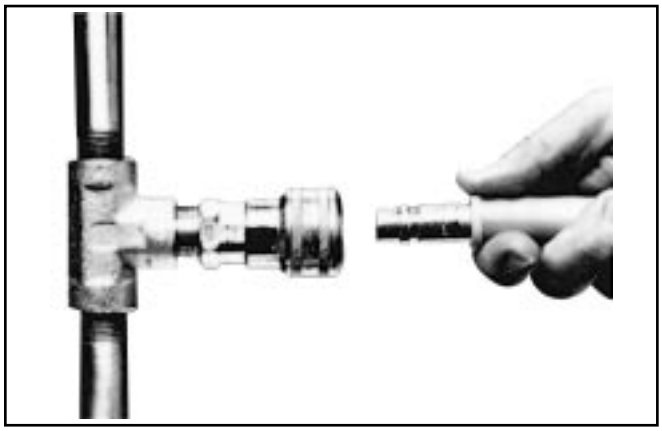
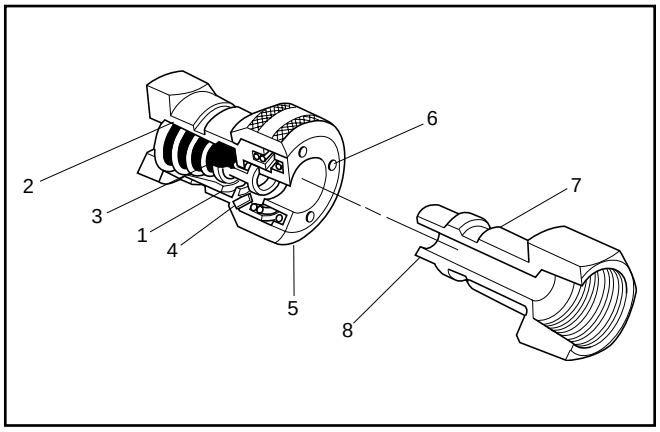
Pneumatic Division
Richland, Michigan





Operation

Push type couplings feature one-handed “automatic” connection by pushing the nipple into the coupler – provided the coupler half is firmly mounted.

The locking mechanism of Saflomatic push type couplers consists of pawls or pins which act directly on the sleeve, thereby causing the sleeve to automatically retract when the mating nipple is inserted. The sleeve must be manually retracted in order to remove the nipple.

Saflomatic couplings are push type “single shut off” couplings.

Common applications include compressed air, water, grease, paint, limited vacuum and limited gas.

Features

1. Saflomatic tubular valves with their large flow windows deliver high air flow with minimum pressure drop – for efficient performance of air tools and other actuators. The tubular valve also provides 360 degree seal support to prevent cold flow and bore constriction, thereby extending seal life.
2. Tapered flow recesses in the valve body provide maximum flow capability.
3. Precision molded seals with high quality valve seats for a bubble tight seal that assures reliable sealing within rated working pressures. The Saflomatic design with its 360° seal support gives maximum seal retention.
4. Locking pawls are of hardened stainless steel for a durable locking mechanism that provides good alignment and sideload resistance.
5. Push-to-connect design permits one-handed connection when the coupler half is rigidly mounted.
6. Back pressure vent holes allow easier connections especially with liquids.
7. Hardened wear points and solid barstock construction provide long life for these quality couplings. Precision machined surfaces resist the effects of mechanical shocks, even in rugged use.
8. Interchangeability. Saflomatic couplers are used with industrial interchange nipples conforming to MIL-C4109.

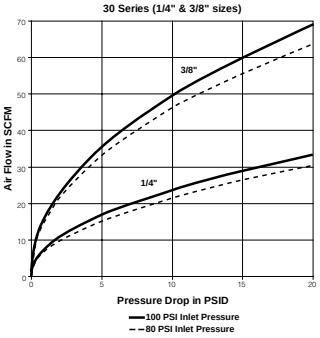
Specifications

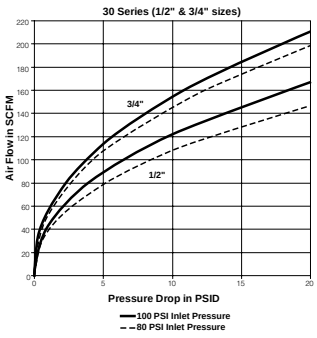
	Body Size			
	1/4	**3/8**	**1/2**	**3/4**
Rated Pressure (psi)	300	300	300	300
Temperature Range				
Nitrile	-40°F to 250°F			
Ethylene Propylene	-65°F to 400°F			
Fluorocarbon	-30°F to 400°F			
Locking Device	3 pawls	4 pawls	5 pawls	6 pawls
Vacuum Data (inches Hg)*				
Disconnected (coupler only)	Not recommended			
Connected	27.4	27.4	27.4	27.4

* Couplings for vacuum service should be 100% tested – an extra cost service. Consult factory.

Performance

Saflomatic
1/4" to 3/4"





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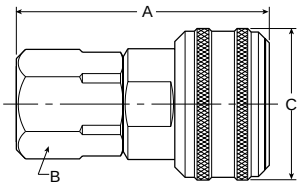
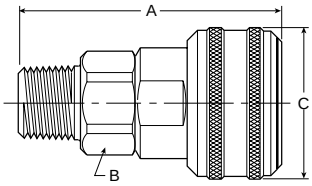
Female Pipe Thread



Body Size (Inches)	Part No. Brass	Thread Size	Overall Length A	Hex Size B	Largest Diameter C
1/4	B33A	1/8-27	1.96	0.75	1.20
1/4	B33	1/4-18	1.96	0.75	1.20
1/4	B33E	3/8-18	2.03	0.81	1.20
3/8	B35C	1/4-18	2.26	0.88	1.39
3/8	B35	3/8-18	2.33	0.88	1.39
3/8	B35F	1/2-14	2.57	1.00	1.39
1/2	B37E	3/8-18	2.76	1.00	1.52
1/2	B37	1/2-14	3.00	1.00	1.52
1/2	B37G	3/4-14	3.12	1.25	1.52
3/4	B39F	1/2-14	2.85	1.31	1.90
3/4	B39	3/4-14	2.99	1.31	1.90
3/4	B39J	1-11½	3.18	1.56	1.90

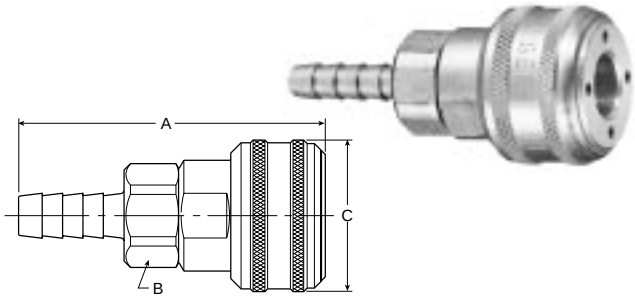
Male Pipe Thread



Body Size (Inches)	Part No. Brass	Thread Size	Overall Length A	Hex Size B	Largest Diameter C
1/4	B32A	1/8-27	2.03	0.75	1.20
1/4	B32	1/4-18	2.18	0.75	1.20
1/4	B32E	3/8-18	2.18	0.75	1.20
3/8	B34C	1/4-18	2.38	0.88	1.39
3/8	B34	3/8-18	2.44	0.88	1.39
3/8	B34F	1/2-14	2.57	0.88	1.39
1/2	B36E	3/8-18	2.92	1.00	1.52
1/2	B36	1/2-14	3.09	1.00	1.52
1/2	B36G	3/4-14	3.12	1.13	1.52
3/4	B38	3/4-14	2.95	1.31	1.90
3/4	B38J	1-11½	3.12	1.31	1.90

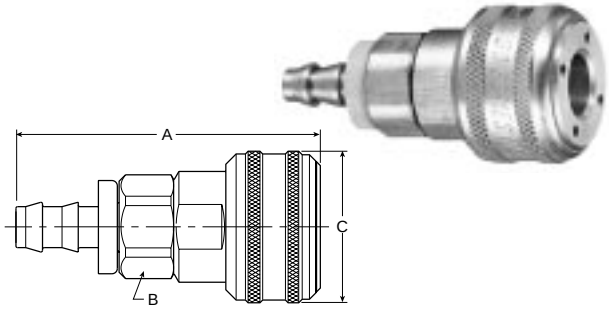
NOTE: To indicate Fluorocarbon seals, add the letter Y as a suffix to the catalog number of the coupler. To indicate Ethylene Propylene seals, add the letter W as a suffix to the catalog number of the coupler.
Example: B33AY or B33AW

Standard Hose Barb



Body Size (Inches)	Part No. Brass	Hose I.D.	Overall Length A	Hex Size B	Largest Diameter C
1/4	B30-3B	1/4	2.62	0.75	1.20
1/4	B30-4B	5/16	2.62	0.75	1.20
1/4	B30-5B	3/8	2.62	0.75	1.20
3/8	B34-5B	3/8	2.85	0.88	1.39
3/8	B34-6B	1/2	2.85	0.88	1.39
1/2	B36-6B	1/2	3.33	1.00	1.52
1/2	B36-7B	3/4	3.86	1.00	1.52
3/4	B38-7B	3/4	3.69	1.31	1.90
3/4	B38-8B	1	3.93	1.31	1.90

Push-Lok Hose Barb*



Body Size (Inches)	Part No. Brass	Hose I.D.	Overall Length A	Hex Size B	Largest Diameter C
1/4	B30-3BP	1/4	2.45	0.75	1.20
1/4	B30-5BP	3/8	2.60	0.75	1.20
3/8	B34-5BP	3/8	2.82	0.88	1.39
1/2	B36-6BP	1/2	3.46	1.00	1.52

* Push-Lok hose barbs are designed for use with push-lok hose and do not require clamps.

NOTE: To indicate Fluorocarbon seals, add the letter Y as a suffix to the catalog number of the coupler.
Example: B30-3BY

Repair Kits

Body Size	Nitrile	Fluorocarbon	Ethylene Propylene
1/4	21K	21KY	21KW
3/8	14K	14KY	14KW
1/2	16K	16KY	16KW
3/4	38K	38KY	38KW

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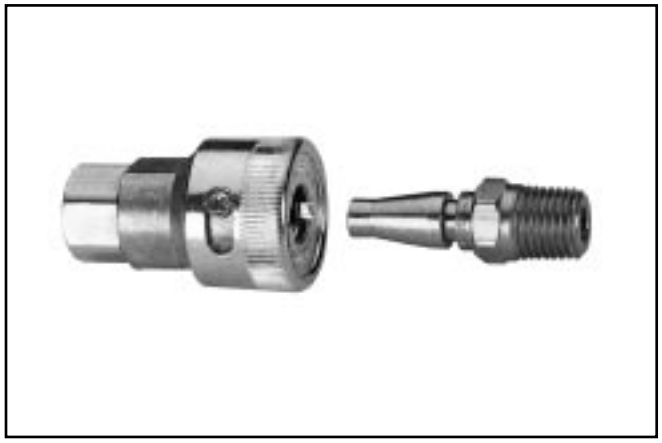


Features

- Engineered for speedy connections.
  Push in to lock . . . twist to unlock.
- Designed to protect against accidental uncoupling.
- 1/4 and 1/2 inch sizes available.

Application

Twist-Lock couplings are ideal for with air tools.

Operation

Push to connect. To disconnect – twist the coupler sleeve an 1/8 turn. Designed for compressed air use. Install couplers around your shop at strategic locations – on walls, work benches, columns, etc. Equip your pneumatic tools, etc. with mating nipples and simply plug into the couplers. Permits use of shorter, more manageable lengths of hose. Consult your distributor for other fluids.

Specifications

Body: Zinc

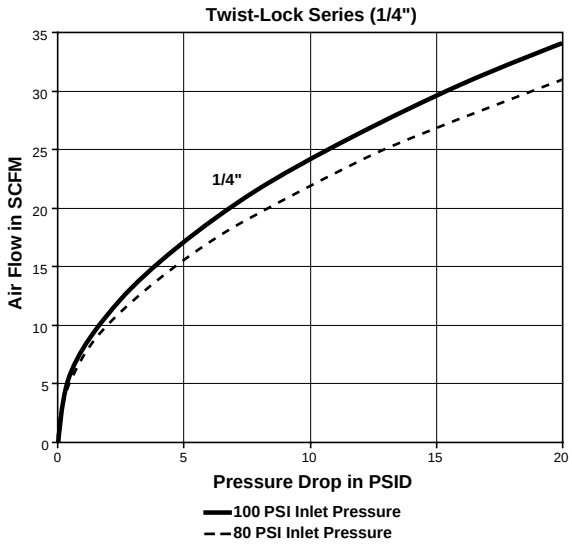
Sleeve and adapter: Zinc plated steel

Seals: Nitrile

Rated pressure: 300 PSI

Temperature:
-40°F to 250°F

Flow Chart



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Coupler
Female Thread

Part Number	Body Size	Pipe Thread	Overall Length	Maximum Diameter
TL-251-4FP	1/4	1/4-18 NPT	2.01	1.12
TL-501-6FP	1/2	3/8-18 NPT	2.55	1.50
TL-501-8FP	1/2	1/2-14 NPT	2.78	1.50
TL-501-12FP	1/2	3/4-14 NPT	2.41	1.50

Coupler
Male Thread

Part Number	Body Size	Pipe Thread	Overall Length	Maximum Diameter
TL-251-4MP	1/4	1/4-18 NPT	2.23	1.12
TL-251-6MP	1/4	3/8-18 NPT	2.23	1.12
TL-501-6MP	1/2	3/8-18 NPT	2.71	1.50
TL-501-8MP	1/2	1/2-14 NPT	2.88	1.50

Nipple
Male Thread

Part Number	Body Size	Pipe Thread	Overall Length
TL-254-2MP	1/4	1/8-27 NPT	1.65
TL-254-4MP	1/4	1/4-18 NPT	1.75
TL-504-4MP	1/2	1/4-18 NPT	1.87
TL-504-6MP	1/2	3/8-18 NPT	1.93
TL-504-8MP	1/2	1/2-14 NPT	2.16
TL-504-12MP	1/2	3/4-14 NPT	2.16

Nipple
Female Thread

Part Number	Body Size	Pipe Thread	Overall Length
TL-254-2FP	1/4	1/8-27 NPT	1.53
TL-254-4FP	1/4	1/4-18 NPT	1.81
TL-504-4FP	1/2	1/4-18 NPT	1.68
TL-504-6FP	1/2	3/8-18 NPT	1.84

Nipple
Standard Hose Barb

Part Number	Body Size	Hose I.D.	Overall Length
TL-254-4HB	1/4	1/4	1.83
TL-254-6HB	1/4	3/8	1.83
TL-504-4HB	1/2	1/4	2.31
TL-504-6HB	1/2	3/8	2.28
TL-504-8HB	1/2	1/2	2.28

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Description

Economatic couplings feature the tubular valve in a coupler body that interchanges with ARO 210 and similar design couplers and nipples. Economatic couplings are available only in 1/4" body size, but include 3/8" thread size. Economatic couplings have brass bodies with steel sleeves and valves for durability. Standard seal material is Nitrile.

Specifications

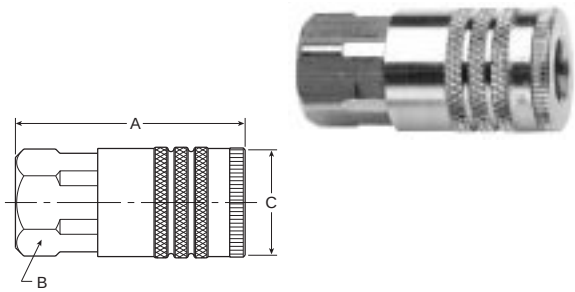
Body Size: 1/4"

Rated Pressure: 300 psi

Temperature Range (Standard Seals): -40°F to 250°F

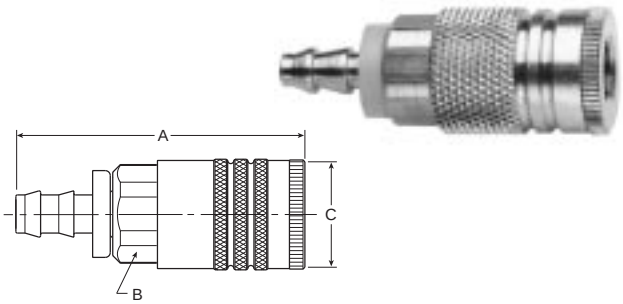
Locking Device: 4 balls

Couplers Female Pipe Thread



Body Size (Inches)	Part No. Brass	Thread Size	Overall Length A	Hex Size B	Largest Diameter C
1/4	B53	1/4-18 NPTF	1.83	0.75	0.90
1/4	B53E	3/8-18 NPTF	1.95	0.81	0.94

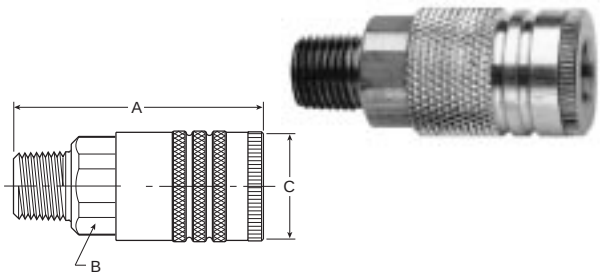
Couplers Push-Lok Hose Barb*



Body Size (Inches)	Part No. Brass	Hose I.D.	Overall Length A	Hex Size B	Largest Diameter C
1/4	B50-03BP	1/4	2.32	0.75	0.90
1/4	B50-05BP	3/8	2.47	0.75	0.90

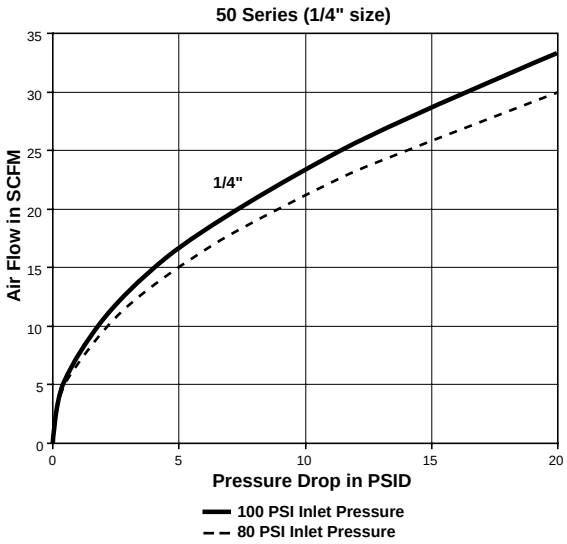
* Push-Lok hose barbs are designed for use with push-lok hose and do not require clamps.

Couplers Male Pipe Thread



Body Size (Inches)	Part No. Brass	Thread Size	Overall Length A	Hex Size B	Largest Diameter C
1/4	B52	1/4-18	2.05	0.75	0.90
1/4	B52E	3/8-18	2.08	0.75	0.90

Flow Chart



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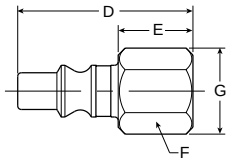
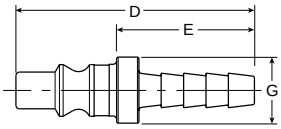
Nipples
Female Pipe Thread



Body Size (Inches)	Part No. Steel	Thread Size	Overall Length D	Exposed Length* E	Hex Size F	Largest Diameter G
1/4	A3C	1/4-18	1.47	0.66	0.62	0.72

* This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.

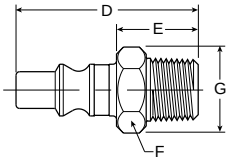
Nipples
Standard Hose Barb



Body Size (Inches)	Part No. Steel	Hose I.D.	Overall Length D	Exposed Length* E	Largest Diameter G
1/4	A8C	1/4	1.63	0.85	0.43

* This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.

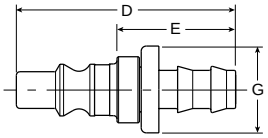
Nipples
Male Pipe Thread



Body Size (Inches)	Part No. Steel	Thread Size	Overall Length D	Exposed Length* E	Hex Size F	Largest Diameter G
1/4	A2C	1/4-18	1.62	0.82	0.56	0.65

* This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.

Nipples
Push-Lok Hose Barb**



Body Size (Inches)	Part No. Steel	Hose I.D.	Overall Length D	Exposed Length* E	Largest Diameter G
1/4	A8CP	1/4	1.65	0.87	0.43

* This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.

** Push-Lok barbs are designed for use with push-lok hose and do not require clamps.

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Safety Guide For Selecting And Using Pneumatic Division Products And Related Accessories

⚠ WARNING:

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF PNEUMATIC DIVISION PRODUCTS, ASSEMBLIES OR RELATED ITEMS ("PRODUCTS") CAN CAUSE DEATH, PERSONAL INJURY, AND PROPERTY DAMAGE. POSSIBLE CONSEQUENCES OF FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THESE PRODUCTS INCLUDE BUT ARE NOT LIMITED TO:

- Unintended or mistimed cycling or motion of machine members or failure to cycle
- Work pieces or component parts being thrown off at high speeds.
- Failure of a device to function properly for example, failure to clamp or unclamp an associated item or device.
- Explosion
- Suddenly moving or falling objects.
- Release of toxic or otherwise injurious liquids or gasses.

Before selecting or using any of these Products, it is important that you read and follow the instructions below.

1. GENERAL INSTRUCTIONS

1.1. Scope: This safety guide is designed to cover general guidelines on the installation, use, and maintenance of Pneumatic Division Valves, FRLs (Filters, Pressure Regulators, and Lubricators), Vacuum products and related accessory components.

1.2. Fail-Safe: Valves, FRLs, Vacuum products and their related components can and do fail without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of associated valves, FRLs or Vacuum products will not endanger persons or property.

1.3 Relevant International Standards: For a good guide to the application of a broad spectrum of pneumatic fluid power devices see: ISO 4414:1998, Pneumatic Fluid Power – General Rules Relating to Systems. See www.iso.org for ordering information.

1.4. Distribution: Provide a copy of this safety guide to each person that is responsible for selection, installation, or use of Valves, FRLs or Vacuum products. Do not select, or use Parker valves, FRLs or vacuum products without thoroughly reading and understanding this safety guide as well as the specific Parker publications for the products considered or selected.

1.5. User Responsibility: Due to the wide variety of operating conditions and applications for valves, FRLs, and vacuum products Parker and its distributors do not represent or warrant that any particular valve, FRL or vacuum product is suitable for any specific end use system. This safety guide does not analyze all technical parameters that must be considered in selecting a product. The user, through its own analysis and testing, is solely responsible for:

- Making the final selection of the appropriate valve, FRL, Vacuum component, or accessory.
- Assuring that all user's performance, endurance, maintenance, safety, and warning requirements are met and that the application presents no health or safety hazards.
- Complying with all existing warning labels and / or providing all appropriate health and safety warnings on the equipment on which the valves, FRLs or Vacuum products are used; and,
- Assuring compliance with all applicable government and industry standards.

1.6. Safety Devices: Safety devices should not be removed, or defeated.

1.7. Warning Labels: Warning labels should not be removed, painted over or otherwise obscured.

1.8. Additional Questions: Call the appropriate Parker technical service department if you have any questions or require any additional information. See the Parker publication for the product being considered or used, or call 1-800-CPARKER, or go to www.parker.com, for telephone numbers of the appropriate technical service department.

2. PRODUCT SELECTION INSTRUCTIONS

2.1. Flow Rate: The flow rate requirements of a system are frequently the primary consideration when designing any pneumatic system. System components need to be able to provide adequate flow and pressure for the desired application.

2.2. Pressure Rating: Never exceed the rated pressure of a product. Consult product labeling, Pneumatic Division catalogs or the instruction sheets supplied for maximum pressure ratings.

2.3. Temperature Rating: Never exceed the temperature rating of a product. Excessive heat can shorten the life expectancy of a product and result in complete product failure.

2.4. Environment: Many environmental conditions can affect the integrity and suitability of a product for a given application. Pneumatic Division products are designed for use in general purpose industrial applications. If these products are to be used in unusual circumstances such as direct sunlight and/or corrosive or caustic environments, such use can shorten the useful life and lead to premature failure of a product.

2.5. Lubrication and Compressor Carryover: Some modern synthetic oils can and will attack nitrile seals. If there is any possibility of synthetic oils or greases migrating into the pneumatic components check for compatibility with the seal materials used. Consult the factory or product literature for materials of construction.

2.6. Polycarbonate Bowls and Sight Glasses: To avoid potential polycarbonate bowl failures:

- Do not locate polycarbonate bowls or sight glasses in areas where they could be subject to direct sunlight, impact blow, or temperatures outside of the rated range.
- Do not expose or clean polycarbonate bowls with detergents, chlorinated hydro-carbons, keytones, esters or certain alcohols.
- Do not use polycarbonate bowls or sight glasses in air systems where compressors are lubricated with fire resistant fluids such as phosphate ester and di-ester lubricants.

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Pneumatic Division
Richland, Michigan

2.7. Chemical Compatibility: For more information on plastic component chemical compatibility see Pneumatic Division technical bulletins Tec-3, Tec-4, and Tec-5

2.8. Product Rupture: Product rupture can cause death, serious personal injury, and property damage.
- Do not connect pressure regulators or other Pneumatic Division products to bottled gas cylinders.
- Do not exceed the maximum primary pressure rating of any pressure regulator or any system component.
- Consult product labeling or product literature for pressure rating limitations.

3. PRODUCT ASSEMBLY AND INSTALLATION INSTRUCTIONS

3.1. Component Inspection: Prior to assembly or installation a careful examination of the valves, FRLs or vacuum products must be performed. All components must be checked for correct style, size, and catalog number. DO NOT use any component that displays any signs of nonconformance.

3.2. Installation Instructions: Parker published Installation Instructions must be followed for installation of Parker valves, FRLs and vacuum components. These instructions are provided with every Parker valve or FRL sold, or by calling 1-800-CPARKER, or at www.parker.com.

3.3. Air Supply: The air supply or control medium supplied to Valves, FRLs and Vacuum components must be moisture-free if ambient temperature can drop below freezing

4. VALVE AND FRL MAINTENANCE AND REPLACEMENT INSTRUCTIONS

4.1. Maintenance: Even with proper selection and installation, valve, FRL and vacuum products service life may be significantly reduced without a continuing maintenance program. The severity of the application, risk potential from a component failure, and experience with any known failures in the application or in similar applications should determine the frequency of inspections and the servicing or replacement of Pneumatic Division products so that products are replaced before any failure occurs. A maintenance program must be established and followed by the user and, at minimum, must include instructions 4.2 through 4.10.

4.2. Installation and Service Instructions: Before attempting to service or replace any worn or damaged parts consult the appropriate Service Bulletin for the valve or FRL in question for the appropriate practices to service the unit in question. These Service and Installation Instructions are provided with every Parker valve and FRL sold, or are available by calling 1-800-CPARKER, or by accessing the Parker web site at www.parker.com.

4.3. Lockout / Tagout Procedures: Be sure to follow all required lockout and tagout procedures when servicing equipment. For more information see: OSHA Standard – 29 CFR, Part 1910.147, Appendix A, The Control of Hazardous Energy – (Lockout / Tagout)

4.4. Visual Inspection: Any of the following conditions requires immediate system shut down and replacement of worn or damaged components:
- Air leakage: Look and listen to see if there are any signs of visual damage to any of the components in the system. Leakage is an indication of worn or damaged components.
- Damaged or degraded components: Look to see if there are any visible signs of wear or component degradation.
- Kinked, crushed, or damaged hoses. Kinked hoses can result in restricted air flow and lead to unpredictable system behavior.
- Any observed improper system or component function: Immediately shut down the system and correct malfunction.
- Excessive dirt build-up: Dirt and clutter can mask potentially hazardous situations.

Caution: Leak detection solutions should be rinsed off after use.

4.5. Routine Maintenance Issues:
- Remove excessive dirt, grime and clutter from work areas.
- Make sure all required guards and shields are in place.

4.6. Functional Test: Before initiating automatic operation, operate the system manually to make sure all required functions operate properly and safely.

4.7. Service or Replacement Intervals: It is the user's responsibility to establish appropriate service intervals. Valves, FRLs and vacuum products contain components that age, harden, wear, and otherwise deteriorate over time. Environmental conditions can significantly accelerate this process. Valves, FRLs and vacuum components need to be serviced or replaced on routine intervals. Service intervals need to be established based on:
- Previous performance experiences.
- Government and / or industrial standards.
- When failures could result in unacceptable down time, equipment damage or personal injury risk.

4.8. Servicing or Replacing of any Worn or Damaged Parts: To avoid unpredictable system behavior that can cause death, personal injury and property damage:
- Follow all government, state and local safety and servicing practices prior to service including but not limited to all OSHA Lockout Tagout procedures (OSHA Standard – 29 CFR, Part 1910.147, Appendix A, The Control of Hazardous Energy – Lockout / Tagout).
- Disconnect electrical supply (when necessary) before installation, servicing, or conversion.
- Disconnect air supply and depressurize all air lines connected to system and Pneumatic Division products before installation, service, or conversion.
- Installation, servicing, and / or conversion of these products must be performed by knowledgeable personnel who understand how pneumatic products are to be applied.
- After installation, servicing, or conversions air and electrical supplies (when necessary) should be connected and the product tested for proper function and leakage. If audible leakage is present, or if the product does not operate properly, do not put product or system into use.
- Warnings and specifications on the product should not be covered or painted over. If masking is not possible, contact your local representative for replacement labels.

4.9. Putting Serviced System Back into Operation: Follow the guidelines above and all relevant Installation and Maintenance Instructions supplied with the valve FRL or vacuum component to insure proper function of the system.

Notes

Offer of Sale

The items described in this document and other documents or descriptions provided by Parker Hannifin Corporation, its subsidiaries and its authorized distributors, are hereby offered for sale at prices to be established by Parker Hannifin Corporation, its subsidiaries and its authorized distributors. This offer and its acceptance by any customer ("Buyer") shall be governed by all of the following Terms and Conditions. Buyer's order for any such item, when communicated to Parker Hannifin Corporation, its subsidiaries or an authorized distributor ("Seller") verbally or in writing, shall constitute acceptance of this offer.

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2. Payment: Payment shall be made by Buyer net 30 days from the date of delivery of the items purchased hereunder. Amounts not timely paid shall bear interest at the maximum rate permitted by law for each month or portion thereof that the Buyer is late in making payment. Any claims by Buyer for omissions or shortages in a shipment shall be waived unless Seller receives notice thereof within 30 days after Buyer's receipt of the shipment.

3. Delivery: Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller's plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller's delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.

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6. Changes, Reschedules and Cancellations: Buyer may request to modify the designs or specifications for the items sold hereunder as well as the quantities and delivery dates thereof, or may request to cancel all or part of this order, however, no such requested modification or cancellation shall become part of the contract between Buyer and Seller unless accepted by Seller in a written amendment to this Agreement. Acceptance of any such requested modification or cancellation shall be at Seller's discretion, and shall be upon such terms and conditions as Seller may require.

7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitations, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

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If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgements resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.

11. Force Majeure: Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or labor disputes, acts, laws, rules or regulations of any government or government agency, fires, floods, delays or failures in delivery of carriers or suppliers, shortages of materials and any other cause beyond Seller's control.

12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

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Catalog MRO-6T/USA 05/07 IGS Printed in U.S.A.