



## **Load Hugger BASICS**

*Lift-All Load Hugger* cargo control and load securement products are of the highest quality. They offer the van and flatbed operator a wide variety of options to meet Department of Transportation and CVSA requirements.\*

## Features, Advantages and Benefits

### **Promotes Safety**

- · Flexible, conforms to and controls the load
- Ratchet assembly allows easy adjustment
- All hooks and chain assemblies equal or exceed strength of webbing
- Meet all DOT (Department of Transportation) and CVSA (Commercial Vehicle Safety Alliance) regulations.

### Saves Money

- Soft and wide does not damage costly cargo
- Large selection choose the capacity that's right for the load carried

#### Saves Time

- · Light weight, easy to handle
- Large selection of end fastenings, winches and ratchets make choosing and using the correct assembly easy

## **Inspection Criteria**

Remove from service if any of the following are visible:

- Cuts, holes, surface abrasion or crushed areas
- Burns or chemical damage
- Separation of load carrying stitch pattern
- Hardware, fittings or tensioning devices which are broken, bent, twisted, cracked, or have nicks and gouges
- Knotted webbing
- Splices or other makeshift repairs
- Damaged loop ends

See illustrations of damaged webbing on page 40 & 41; damaged chain and hooks on page 109 and 110.

#### **Definitions**

Working Load Limit: The maximum load that may routinely be applied to an assembly or component in straight tension.

Ultimate Strength: The load at which an assembly or component will fail in testing.

Department of Transportation Regulations 393, 102(b) use Ultimate Breaking Strength to calculate the number of tiedown assemblies required to secure a load.

*Lift-All* publishes Ultimate Strength for this purpose only. For safety, we recommend that only Working Load Limits be used for your calculations.

#### **Environmental Considerations**

- Nylon and polyester are seriously degraded at temperatures above 200° F.
- Prolonged exposure to Ultraviolet light adversely affects nylon and polyester. Tie down straps become bleached and stiff when exposed to sunlight or arc welding.
- Many acids, alkalis and chemicals have an adverse effect on nylon and polyester. See chart on page 24.

### **Safe Operating Practices**

- Inspect tie down straps and all hardware when load is first being secured.
- Re-tighten tie downs periodically during run.
- Never use Load Huggers for anything other than securing cargo. Do not use for lifting loads or towing vehicles.
- Load should be securely blocked and stabilized before tensioning the straps.
- Never exceed rated capacities.
- Use caution when tossing straps and chain anchor assemblies over a load.
- Check installation of portable winches ratchet pawl must be at top of toothed wheel and bolts tight against the rub rail.
- · Weld-on winches should not be cracked.
- Corner protectors and wear pads must be used to protect Load Huggers from edges and abrasion.
- All hardware must be in line with direction of pull to achieve full strength.
- \* CVSA Commercial Vehicle Safety Alliance Phone: 202-775-1623 Fax: 202-775-1624 www.cvsa.org



## **WEB SELECTION**

Two **styles** of webbing are available for our 2"-4" ratchet assemblies and winch straps: **Standard yellow** and **Hi-Vis** *Tuff-Edge*.

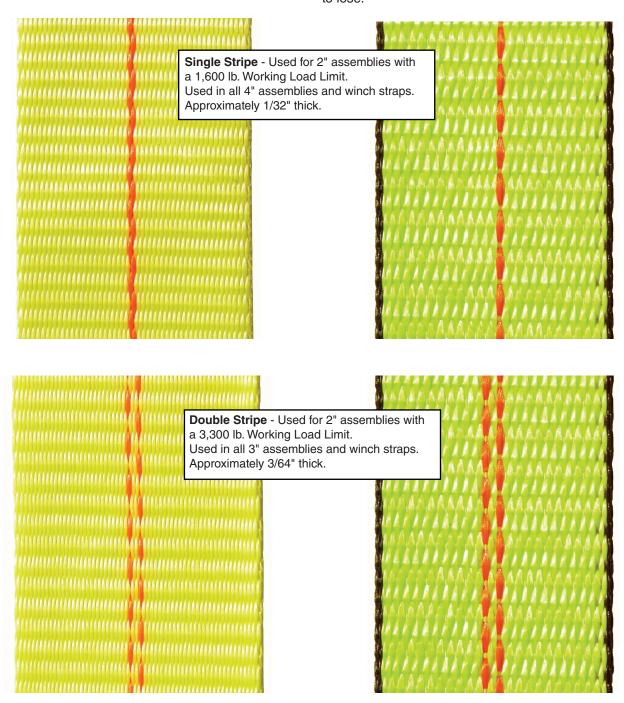
Two strength classes are available for 2" assemblies: Single Stripe and Double Stripe.

## **Standard Polyester Tiedown Webbing**

This webbing offers exceptional value for everyday use.

## Hi-Vis Tuff-Edge Polyester Tiedown Webbing

The brightness of our new **Hi-Vis** *Tuff-Edge* tiedowns makes them more visible, easier to locate and harder to lose.



## **RATCHET ASSEMBLIES**

#### Type A Assemblies

One piece (endless) assembly for use without end fittings. Length measured from ratchet mandrel to end of webbing.



## Type B Assemblies

Two piece assemblies with one fixed length of webbing and one adjustable length of webbing. Numerous end fittings are available to handle any requirements. (See following pages)

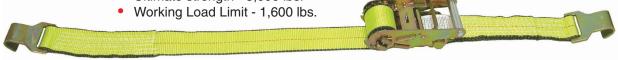
## **Series 1,000**

- 1" wide polyester webbing
- Ultimate strength 2,100 lbs. \*



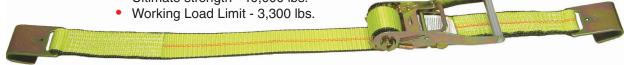
## **Series 5,000**

- 2" wide polyester webbing
- Ultimate strength 5,000 lbs.



#### **Series 10,000**

- 2" wide polyester webbing
- Ultimate strength 10,000 lbs.



## Series 15,000

- 3" or 4" wide polyester webbing
- Ultimate strength 15,000 lbs.



## Type B Measurement

Fixed end is approximately 16" long for 2" assemblies and 18" long for 1", 3" and 4" assemblies. Chain Anchor adds another 14" to fixed end length.



FIXED END LENGTH-



<sup>\*</sup> When using flat hooks in Series 1,000, ultimate strength is 1,000 lbs., working load limit is 330 lbs.



## **1" TIEDOWN ASSEMBLIES**

|  | Series 1,000  |                          |                          |               |  |  |
|--|---|--------------------------|--------------------------|---------------|--|--|
| Webbing<br>Ultimate Strength * (lbs.)<br>Working Load Limit (lbs.) | 1" Wide Polyester<br>2,100 with Ratchet** / 1,000 with Cam<br>700 with Ratchet** / 330 with Cam |                          |                          |               |  |  |
| Working Load Limit (155.)  | Buckle  | Part No.<br>10 Ft. Lgth. | Part No.<br>15 Ft. Lgth. | Weight (lbs.) |  |  |
| Flat Hook **   | Ratchet   | 60102                    | 6A102                    | 1.1           |  |  |
|  | Cam   | 60110                    | 6A110                    | .7            |  |  |
| Stamped Snap Hook  | Ratchet   | 60104                    | 6A104                    | 1.5           |  |  |
|  | Cam   | 60113                    | 6A113                    | 1.0           |  |  |
| U-Hook   | Ratchet   | 60101                    | 6A101                    | 1.1           |  |  |
|  | Cam   | 60109                    | 6A109                    | .7            |  |  |
| Hook & Keeper  | Ratchet   | 60105                    | 6A105                    | 1.5           |  |  |
|  | Cam   | 60114                    | 6A114                    | 1.1           |  |  |
| Open Hook (PE Coated or Zinc Plated)                               | Ratchet<br>PE Hook  | 60103                    | 6A103                    | 1.7           |  |  |
|  | Ratchet<br>ZP Hook  | 60106                    | 6A106                    | 1.6           |  |  |
| March Warren   | Cam<br>PE Hook  | 60111                    | 6A111                    | 1.3           |  |  |
| (PE Coated Hook shown)   | Cam<br>ZP Hook  | 60112                    | 6A112                    | 1.2           |  |  |
| Type A (Endless)   | Ratchet   | 60107                    | 6A107                    | .9            |  |  |
| (Series 1,000 Cam Buckle shown)                                    | Cam   | 60108                    | 6A108                    | .5            |  |  |

Note: Because end terminations vary proportionally with size, check with Lift-All if critical dimensions are required. Non-standard lengths available upon request.

<sup>\*</sup> Ultimate strength of assembly when new.

\*\* Exception: When used with Flat Hooks, 1" Ratchet Assembly rating is 1,000 lbs.

ULTIMATE STRENGTH and 330 lbs. WORKING LOAD LIMIT.



Our popular 1" Ratchet Tiedown with PE coated Open Hooks is available in 15 foot lengths in a 16 piece display box (Part No. 6A103B)



# **RATCHET ASSEMBLIES**

|  |        | Series 5,000                                  |                       | Series 10,000                                  |                      |                       |                  |
|--|--------|---|-----------------------|--|----------------------|-----------------------|------------------|
| Webbing<br>Ultimate Strength *<br>Working Load Limit |        | 2" Wide Polyester<br>5,000 lbs.<br>1,600 lbs. |                       | 2" Wide Polyester<br>10,000 lbs.<br>3,300 lbs. |                      |                       |                  |
| g _caa   | Length | Standard<br>Part No.                          | Tuff-Edge<br>Part No. | Weight<br>(lbs.)                               | Standard<br>Part No. | Tuff-Edge<br>Part No. | Weight<br>(lbs.) |
| Flat Hook  | 27'    | 60501   | TE60501               | 4.6  | 61001                | TE61001               | 5.8              |
| (Series 10,000 shown)                                | 30'    | 60502   | TE60502               | 4.8  | 61002                | TE61002               | 6.0              |
| Stamped Triangle                                     | 27'    | 60503   | TE60503               | 4.2  | 61003                | TE61003               | 5.2              |
| (Series 5,000 shown)                                 | 30'    | 60504   | TE60504               | 4.4  | 61004                | TE61004               | 5.4              |
| Stamped Snap Hook                                    | 27'    | 60505   | TE60505               | 4.6  | 61005                | TE61005               | 6.2              |
| (Series 10,000 shown)                                | 30'    | 60506   | TE60506               | 4.8  | 61006                | TE61006               | 6.4              |
| Twisted Snap Hook                                    | 27'    | 60507   | TE60507               | 5.2  | 61007                | TE61007               | 5.6              |
| (Series 10,000 shown)                                | 30'    | 60508   | TE60508               | 5.4  | 61008                | TE61008               | 5.8              |
| Forged Snap Hook                                     | 27'    | 60509   | TE60509               | 5.8  | 61009                | TE61009               | 6.4              |
| (Series 10,000 shown)                                | 30'    | 60510   | TE60510               | 6.0  | 61010                | TE61010               | 6.6              |
| D-Ring   | 27'    | 60511   | TE60511               | 4.2  |                      |                       |                  |
|  | 30'    | 60512   | TE60512               | 4.4  |                      |                       |                  |
| U-Hook   | 27'    | 60513   | TE60513               | 4.6  | 26422                | TE26422               | 5.8              |
|  | 30'    | 60514   | TE60514               | 4.8  | 26423                | TE26423               | 6.0              |
| Hook & Keeper  | 27'    | 60515   | TE60515               | 4.8  |                      |                       |                  |
|  | 30'    | 60516   | TE60516               | 5.0  |                      |                       |                  |
| Chain Anchor   | 27'    |   |                       |  | 61013                | TE61013               | 13.0             |
| Section 1  | 30'    |   |                       |  | 61014                | TE61014               | 13.2             |
| Type A (Endless)                                     | 27'    | 60517   | TE60517               | 3.8  | 61011                | TE61011               | 4.4              |
| (Series 5,000 Ratchet Buckle shown)                  | 30'    | 60518   | TE60518               | 4.0  | 61012                | TE61012               | 4.6              |

Note: Because end terminations vary proportionally with size, check with *Lift-All* if critical dimensions are required. Non-standard lengths available upon request.

<sup>\*</sup> Ultimate strength of assembly when new.





## **RATCHET ASSEMBLIES**

|  |        | Series 15,000        |  |               |  |                       |               |
|--|--------|----------------------|--|---------------|--|-----------------------|---------------|
| Webbing<br>Ultimate Strength *<br>Working Load Limit   |        | 1                    | ide Polyeste<br>5,000 lbs.<br>5,000 lbs. | r             | 4" Wide Polyester<br>15,000 lbs.<br>5,000 lbs. |                       |               |
|  | Length | Standard<br>Part No. | Tuff-Edge<br>Part No.                    | Wt.<br>(lbs.) | Standard<br>Part No.                           | Tuff-Edge<br>Part No. | Wt.<br>(lbs.) |
| Flat Hook  | 27'    | 20482                | TE20482                                  | 12.8          | 26424  | TE26424               | 13.6          |
|  | 30'    | 20483                | TE20483                                  | 13.2          | 26425  | TE26425               | 14.0          |
| Forged Triangle  | 27'    | 20484                | TE20484                                  | 14.0          | 26430  | TE26430               | 14.8          |
| The second secon | 30'    | 20485                | TE20485                                  | 14.4          | 26431  | TE26431               | 15.2          |
| Chain Grab Hook  | 27'    | 20486                | TE20486                                  | 13.4          | 26426  | TE26426               | 14.2          |
|  | 30'    | 20487                | TE20487                                  | 13.8          | 26427  | TE26427               | 14.6          |
| Chain Anchor Assembly  | 27'    | 20488                | TE20488                                  | 16.8          | 26432  | TE26432               | 17.6          |
|  | 30'    | 20489                | TE20489                                  | 17.2          | 26433  | TE26433               | 18.0          |
| U-Hook   | 27'    | 20494                | TE20494                                  | 13.0          | 26436  | TE26436               | 13.8          |
|  | 30'    | 20495                | TE20495                                  | 13.2          | 26437  | TE26437               | 14.2          |
| 7 in. Sewn Eye   | 27'    | 20490                | TE20490                                  | 11.0          | 26428  | TE26428               | 11.8          |
|  | 30'    | 20491                | TE20491                                  | 11.4          | 26429  | TE26429               | 12.2          |
| Type A (Endless)   | 27'    | 20492                | TE20492                                  | 10.6          | 26434  | TE26434               | 11.4          |
|  | 30'    | 20493                | TE20493                                  | 11.0          | 26435  | TE26435               | 11.8          |

## **WEAR PADS AND CORNER PROTECTORS**

## **Sliding Sleeve**

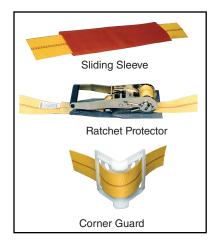
- Double walled tubular product
- Specify length when ordering
- Protects Load Hugger webbing from abrasion and helps resist cutting

## **Ratchet Protector**

A sewn fabric pad used to protect surface finish of cargo and ratchet mechanism. Specify with order.

## Corner Guard - Part #CG

A movable, rust-proof copolymer corner guard. Protects Load Hugger from sharp edges. Tough enough to be used with either chain or webbing. For other wear pad options, see pages 14-17 in the Wear Pad section.



## WINCH STRAP ASSEMBLIES AND WINCHES

# Series 12,000, *Load Huggers* 3 & 4 inch Wide Polyester Winch Assemblies

- Load Hugger Winch Straps are made for securely mounted winches on flat bed trucks and trailers.
- Ultimate strength 15,000 lbs.
- Working load limit 5,000 lbs.
- Standard assemblies in 3" or 4" widths and 27' or 30' lengths
- Wear pads and corner protectors extend life of Load Huggers (see page 123)
- To order non-standards specify width, length, and end fitting

Winches must be properly installed with ratchet pawl on top of toothed wheel to help prevent accidental disengagement.



**Standard Winch** #61222 For 3" & 4" *Load Hugger Winch Straps* -7.8 lbs.

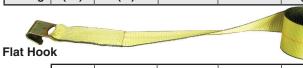


Portable Winch #61221 For 3" & 4" Load Hugger Winch Straps - 8.8 lbs.



**36" Winch Bar** #61223 For use with 61221 and 61222 - 4.8 lbs.

# End Width Length Standard Part No. Assembly Weight (ft.) Assembly Standard Part No. Assembly Weight (lbs.)



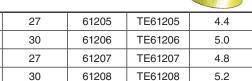
| 4 | 27 | 61201 | TE61201 | 4.0 |
|---|----|-------|---------|-----|
| 4 | 30 | 61202 | TE61202 | 4.6 |
| 3 | 27 | 61203 | TE61203 | 4.4 |
| 3 | 30 | 61204 | TE61204 | 4.8 |



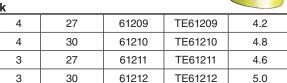
4

3

3





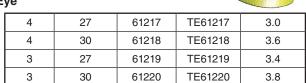




**Chain Anchor** 

| 4 | 27 | 61213 | TE61213 | 6.0 |
|---|----|-------|---------|-----|
| 4 | 30 | 61214 | TE61214 | 6.6 |
| 3 | 27 | 61215 | TE61215 | 6.4 |
| 3 | 30 | 61216 | TE61216 | 6.8 |







| 4 | 27 | 61225 | TE61225 | 4.2 |
|---|----|-------|---------|-----|
| 4 | 30 | 61226 | TE61226 | 4.8 |
| 3 | 27 | 61227 | TE61227 | 4.6 |
| 3 | 30 | 61228 | TE61228 | 5.0 |

## **E-TRACK AND VAN INTERIOR ASSEMBLIES**

To order non-standard interior van restraint assemblies specify:

- Overall length
- Fixed Length
- · Cam buckle or ratchet buckle
- Spring loaded E-Track, 3 piece E-Track or any of the end fittings listed in Series 5,000 Load Huggers (page 108) may be attached

| Standard E-Track Straps                              | Stan-<br>dard<br>Part No. | Tuff-<br>Edge*<br>Part No. | Wt.<br>(lbs.) |
|--|---------------------------|----------------------------|---------------|
| 2" x 12' Cam Buckle/Spring E Track Fittings - Yellow | 60805                     | TE60805                    | 1.6           |
| 2" x 16' Cam Buckle/Spring E Track Fittings - Gray   | 60806                     | TE60806                    | 1.7           |
| 2" x 20' Cam Buckle/Spring E Track Fittings - Blue   | 60807                     | TE60807                    | 1.8           |
| 2" x 12' Ratchet/Spring E Track Fittings - Yellow    | 60808                     | TE60808                    | 2.0           |
| 2" x 16' Ratchet/Spring E Track Fittings - Gray      | 60809                     | TE60809                    | 2.1           |
| 2" x 20' Ratchet/Spring E Track Fittings - Blue      | 60810                     | TE60810                    | 2.2           |

\*Tuff-Edge web is yellow for all lengths.

Ultimate Assembly Strength: 2,500 lbs. with Cam Buckle

3,000 lbs. with Ratchet

Working load limit: 800 lbs. with Cam Buckle

1,000 lbs. with Ratchet Buckle

Van interior restraint assemblies are only as strong as the anchor or track to which they are attached.

E-Track only works with E-Track fittings



Cam Buckle and 3 Piece E-Track Fitting



Spring Loaded E-Track Fitting (standard)



Tie Off Strap



Horizontal E-Track #60801 12 Ga. Steel - Primed 10 ft. Sections - 17 lbs.



Vertical E-Track #60802 12 Ga. Steel - Primed 10 ft. Sections - 17 lbs.

**Note:** E-Track can be cut into lengths suitable for UPS shipments.

## **TIE DOWN CHAIN AND BINDERS**



Tiedown Chain - Boomers (Grab hook each end)

| Tiedown Chain - Boomers<br>(Grab hook each end) | Standard<br>Part No. | Wt.<br>(lbs.) |
|---|----------------------|---------------|
| 5/16 x 20' G-70 Yellow Dichromate-Welded Hooks  | 16001                | 21.0          |
| 3/8 x 20' G-43 Self-colored-Welded Hooks        | 16002                | 32.0          |
| 5/16 x 20' G-70 Yellow Dichromate-Clevis Hooks  | 16005                | 21.0          |
| 3/8 x 20' G-43 Self-colored-Clevis Hooks        | 16006                | 32.0          |
| Load Binders                                    |                      |               |
| 5/16 - 3/8 Lever Style                          | 16004I               | 8.0           |
| 5/16 - 3/8 Ratchet Style                        | 16003I               | 12.0          |



Load Binders

Load Huggers