

INSERTS - MITERED

Mitered inserts are used to fabricate segmented ells. Our standard miter is 11 ¼°. Other mitered angles are available upon request.

MEGAMC® 1236 & TRACSTAR® 900

11 ¼° MITERED INSERTS, Set = 4 inserts & 1 template		
INSERTS	PIPE OD	SET
All inserts below fit in machine jaws: 36" OD (914mm)		
32" OD	32.00" (813mm)	3603526
800mm	31.50" (800mm)	3603523
30" OD	30.00" (762mm)	3603520
28" OD	28.00" (711mm)	3603529
26" OD	26.00" (660mm)	3606623
630mm	24.80" (630mm)	3606610
630mm Master	24.80 (630mm)	3606604
24" OD	24.00" (610mm)	3606613
24" DIPS	25.80" (655mm)	3606620
All inserts below require 630mm Master insert		
22" OD/560mm	22.00" (560mm)	2421229
20" DIPS	21.60" (549mm)	2421257
20" OD	20.00" (508mm)	2421217
500mm	19.68" (500mm)	2412014
18" DIPS	19.50" (495mm)	2421251
18" OD Master	18.00" (457mm)	2411708
18" OD	18.00" (457mm)	2421215
450mm	17.72" (450mm)	2421214
16" DIPS	17.40" (442mm)	2421245
420mm	16.53" (420mm)	2421266
All inserts below require 630mm & 18" OD Master inserts		
16" OD	16.00" (406mm)	2420619
400mm	15.75" (400mm)	2420618
14" DIPS	15.30" (389mm)	24206122
370mm	14.57" (370mm)	24206125
14" OD / 355mm	14.00" (355mm)	2420617
12" DIPS	13.20" (335mm)	24206110
12" IPS	12.75" (324mm)	2420615
315mm	12.40" (315mm)	2420614

BUTT FUSION INSERTS

See Replacement Parts & Accessories: page 13 for butt fusion inserts.

MEGAMC 1648 & TRACSTAR 1200

11 ¼° MITERED INSERTS, Set = 4 inserts & 1 template		
INSERTS	PIPE OD	SET
All inserts below fit in machine jaws: 48" OD (1,219mm)		
42" OD	42.00" (1,067mm)	4813115
36" OD	36.00" (914mm)	4813010
36" OD Master	36.00" (914mm)	4813006
All inserts below require 36" OD Master insert		
32" OD	32.00" (813mm)	3603526
800mm	31.50" (800mm)	3603523
30" OD	30.00" (762mm)	3603520
28" OD / 711mm	28.00" (711mm)	3603529
26" OD	26.00" (660mm)	3606623
24" DIPS	25.80" (655mm)	3606620
630mm	24.80" (630mm)	3606610
630mm Master	24.80" (630mm)	3606604
24" OD	24.00" (610mm)	3606613
All inserts below require 36" OD & 630mm Master inserts		
20" DIPS	21.60" (549mm)	2421257
20" OD	20.00" (508mm)	2421217
18" DIPS	19.50" (495mm)	2421251
18" OD	18.00" (457mm)	2421215
16" DIPS	17.40" (442mm)	2421245

Included in machine package

MEGAMC 2065 & 1600

11 ¼° MITERED INSERTS, Set = 4 inserts & 1 template		
INSERTS	PIPE OD	SET
All inserts below fit in machine jaws: 65.25" OD (1,657mm)		
63.51" OD Master	63.51" (1,613mm)	6312101
All inserts below require 63.51" OD Master insert		
48" IPS Master	48.00" (1,219mm)	6304506
All inserts below require 63.51" & 48" IPS Master inserts		
42" OD	42.00" (1,067mm)	4813115
36" OD	36.00" (914mm)	4813010
36" OD Master	36.00" (914mm)	4813006
900mm OD	35.43 (900mm)	4813016
All inserts below require 63.51" OD, 48" IPS & 36" OD Master inserts		
32" OD	32.00" (813mm)	3603526
800mm	31.50" (800mm)	3603523
30" OD	30.00" (762mm)	3603520
28" OD	28.00" (711mm)	3603529
26" OD	26.00" (660mm)	3606623
630mm	24.80" (630mm)	3606610
24" OD	24.00" (610mm)	3606613
24" DIPS	25.80" (655mm)	3606620

CUSTOMER/TECH SUPPORT

Whether you prefer email, discussion forums or a personal phone call, our technical services staff, along with our worldwide distributor network, are ready to assist with any technical issue on or off the jobsite.

(918) 831-9236 businesssupport@mcelroy.com

FACER BLADES FOR OLDER EQUIPMENT

MACHINE	APPLICABLE MODEL NUMBER	MODEL MANUFACTURE DATE	BLADE SET PART NUMBER	BLADE QUANTITY	BLADE SIZES
2CU	200101	Before 9/88	204802	4 Blades	1 3⁄8" x 15⁄32"
2 Butt	213101	Before 9/88	204802	4 Blades	1 3⁄8" x 15⁄32"
14	420001	Before 9/00	413702	4 Blades	2 1⁄4" x 31⁄32"
4CU	400101	Before 8/81	406902	4 Blades	2 1⁄4" x 15⁄32"
4CU	400101	After 8/81	413702	4 Blades	2 1⁄4" x 31⁄32"
28	800200	Before 3/88	803302	4 Blades	3 3⁄4" x 15⁄32"
	850100	3/88 -8/03	3615702, 3615702C		5" x 1 7⁄32"
Pit Bull® 28	A850400	Before 4/04	846702	4 Blades	5" x 31⁄32"
412	1200200	Before 1/88	1208002	6 Blades	5" x 15⁄32"
412 (IPS)	1200200	Before 5/97	3615702, 3615702C	4 Blades	5" x 1 7⁄32"
412 (DIPS)	1245000	Before 10/03	3615714, 3615714C	6 Blades	5 3⁄8" x 1 7⁄32"
TracStar® 412	T1200100	Before 1/05	T1208610, T1208610C	6 Blades	6 1⁄8" x 31⁄32"
18	1800900	Before 5/90	1804802	6 Blades	6 3⁄4" x 15⁄32"
618	1855600	Before 10/03	3615710, 3615710C	6 Blades	9" x 1 7⁄32"
			3615703, 3615703C		5" x 1 7⁄32"
TracStar 618	T1800100	Before 1/05	T1812603, T1812603C	6 Blades	4 5⁄8" x 31⁄32"
TracStar 500	T5000101	Before 1/02	T5005002, T5005002C	6 Blades	9 7⁄8" x 31⁄32"
TracStar 500 Series II	T5000102,3,6,7		T5005006, T5005006C	6 Blades	10 1⁄4" x 31⁄32"
TracStar 500 Series II (mm)	T5000104,5,8,9		T5005006, T5005006C	6 Blades	10 1⁄4" x 31⁄32"
Pit Bull 500	AT5034000		T5005006, T5005006C	6 Blades	10 1⁄4" x 31⁄32"
24	2400100	Before 1/88	3603698	6 Blades	9 3⁄8" x 15⁄32"
		Before 10/03	3615710, 3615710C	6 Blades	9" x 1 7⁄32"
MegaMc® 824	2400700	After 10/03	3615712		11" x 1 7⁄32"
MegaMc 1236	3600100	Before 1/89	3603699	6 - 9.38" Blades & 6 - 5" Blades	5" x 15⁄32"
TracStar 900	T9000100		3615707, 3615707C	6 Blades	15" x 1 7⁄32"

Part numbers ending in "C" = extended life blades