

REPLACEMENT PARTS & ACCESSORIES



BUTT FUSION HEATER

1LC through TracStar® 500 feature microprocessor-control and dial thermometer to monitor temperature.

MACHINE	VOLTAGE REQUIREMENTS	PLUG TYPE ❶	PART NUMBER
Mini-Mc®	100-120V, 50/60Hz, 1Ph	A	CTS00702
	220-240V, 50/60Hz, 1Ph	C	CTS00703
1LC	100-120V, 50/60Hz, 1Ph	A	CTS20101
	220-240V, 50/60Hz, 1Ph	C	CTS20001
2LC, 2CU	100-120V, 50/60Hz, 1Ph	A	A215505
	220-240V, 50/60Hz, 1Ph	C	A215506
Pit Bull® 14	100-120V, 50/60Hz, 1Ph	A	A424317
		C	A424318
	220-240V, 50/60Hz, 1Ph	M	424319
Pit Bull 26	100-120V, 50/60Hz, 1Ph	A	707701
	220-240V, 50/60Hz, 1Ph	C	707601
Acrobat™ 180	100-120V, 50/60Hz, 1Ph	A	707701
	220-240V, 50/60Hz, 1Ph	M	707602
DynaMc® HP & EP, Pit Bull, Rolling, TracStar® 28	100-120V, 50/60Hz, 1Ph	A	848709 ❸
	220-240V, 50/60Hz, 1Ph	C	848803 ❸
DynaMc HP & EP, Pit Bull, Rolling, TracStar 250	220-240V, 50/60Hz, 1Ph	C	T2501002 ❸
DynaMc HP & EP, Pit Bull, Rolling, TracStar 412	220-240V, 50/60Hz, 1Ph	C	1242112 ❸
Pit Bull, Rolling, TracStar 618	220-240V, 50/60Hz, 1Ph	C	1855502 ❸ (6" IPS-12" DIPS)
			1852019 ❸ (12" IPS-18" OD)
TracStar 500	220-240V, 50/60Hz, 1Ph	N/A	T5048001

❶ See **Reference** section for plug types

❷ Heater stands also hold facer

❸ Includes heater stand



BUTT FUSION HEATER PLATES

Set of plates with anti-stick coating required for butt fusion. Kit includes plates, attaching screws and wrench.

MACHINE	PART NUMBER
2LC, 2CU	A215701
Pit Bull 14	A425201
Pit Bull 26, Acrobat 180	A707901
DynaMc HP & EP, Pit Bull, Rolling, TracStar 28	A848706
DynaMc HP & EP, Pit Bull, Rolling, TracStar 250	AT2501101
DynaMc, Pit Bull, Rolling, TracStar 412	A1242108
	A1242108 (6" IPS - 12" DIPS) A1852013 (12" IPS - 18" OD)
Pit Bull, Rolling, TracStar 618	A1852013 (12" IPS - 18" OD)
TracStar 500 Series 3	AT5048011
TracStar 630, MegaMc® 824	A2428506
TracStar 900, MegaMc 1236	A3617201
TracStar 1200, MegaMc 1648	A6311805
MegaMc 2065, 1600	A6311805 (20" - 48" OD)
	A6512701 (48" - 65" OD)
Talon™ 2000	7805013



HEATER STAND/SLING

Holds heater for easier carrying and protection. Helps maintain constant temperature.

MACHINE	PART NUMBER
Mini-Mc, 1LC	CTS08301
2LC, 2CU ❷	218301
Pit Bull 14 ❷	433104
Pit Bull 26, Acrobat 180	712001
DynaMc, Pit Bull, Rolling, TracStar 28 & 250	821802
2x8, 3x8, 4x8 Split Heaters	
DynaMc, Pit Bull, Rolling, TracStar 412 & 618	1234202
6x10 Split Heater	
8x14 Split Heater	1835102
TracStar 500	T5008313
TracStar 630, MegaMc 824 ❷	T2409101
TracStar 900, MegaMc 1236 ❷	T9027301
TracStar 1200, MegaMc 1648 ❷	T4829801



SPLIT HEATER

Split heaters are used for fusing the outer pipe of a dual-containment system. Split heaters open enough to go around the inner pipe so that an outer pipe can be heated and fused. All heaters have durable anti-stick coatings.



The first character of the heater name (i.e. 2x8) represents the maximum IPS size of the inner pipe for the heater application. The second character represents the maximum IPS size of the outer pipe. Outer pipe wall thickness is limited to a maximum of DR 11.

HEATER NAME	MACHINE RANGE	HEATER ID/OD	INPUT	OUTPUT	PART NUMBER
1x4, 2x4	14	3.19"/ 5.38"	120V	800 Watt	425601
2x5, 2x6	28	3.87"/8.62"	120V	1,574 Watt	829801
2x6, 3x6, 2x7, 3x7, 2x8, 3x8	28	5.00"/10.25"	120V	1,754 Watt	829501
2x8, 3x8, 4x8	28 412 ❹	6.00"/10.25"	120V	1,754 Watt	829901
4x10, 5x10, 6x10	412 618 ❹	7.75"/12.50"	240V	2,200 Watt	1238801
6x12, 7x12, 6x14, 7x14, 8x12, 8x14	618	9.94"/14.75"	240V	2,800 Watt	1239201

❹ Guide-rod bracket kits required for adaptation to this size machine.

GUIDE ROD BRACKET ADAPTER KIT

DESCRIPTION	PART NUMBER
4x8 Split Heater to 412 fusion machine	A1239301
6x10 Split Heater to 618 fusion machine	A1839301



MANUAL MACHINE STAND

The Manual Fusion Machine Stand makes working with the 14, 2LC and 26 much easier. This stand expands to a comfortable operator level. The height corresponds to the McElroy pipe stands, PolyPorter® and PolyHorse® for easy pipe loading into the machine. When you are finished, it folds for easy storage and has wheels for transporting your machine to the next site.



FEATURES

- Designed for use with the 14, 2LC and 26 fusion machines
- Compatible with McElroy pipe stands, PolyHorse and PolyPorter
- Locks in both folded and open positions
- More comfortable working height
- Wheels for easy transportation
- Folds for easy storage

DESCRIPTION	PART NUMBER
Manual Machine Stand	439001

REPLACEMENT PARTS & ACCESSORIES



TRACSTAR® HEATER CADDY

Allows the heater and heater bag frame to attach to a TracStar vehicle.

MACHINE	PART NUMBER
28, 250, 412, 618	AT1818602
28, 250 (built between 9/2010 – 10/2016)	AT808902
28, 250 (built before 9/2010)	AT808901
412, 618 (built before 9/2010)	AT1818601



HEAT SHIELD

For fusing two materials with different melt rates. Shields the faster melt rate materials from over-melting.

MACHINE	PART NUMBER
2LC, 2CU	203004
Pit Bull® 14, Sidewinder®	203005
Rolling, Pit Bull, DynaMc®, TracStar 28 & 250	203006
Rolling, Pit Bull, DynaMc, TracStar 412	203007
Rolling, Pit Bull, DynaMc, TracStar 618	203009



DIGITAL PYROMETER

Accurately check surface temperatures of heater.

TEMPERATURE RANGE	PART NUMBER
-100+600° Fahrenheit	A218804

TRACSTAR CARRIAGE CONVERSION KIT

For attaching a TracStar Series 1 carriage to a Series 2 vehicle.

MACHINE	PART NUMBER
TracStar 630, 900 and MegaMc® 824, 1236	AT2421801



ELECTRIC FACER

Used to face pipe ends to be fused.

MACHINE	VOLTAGE REQUIREMENTS	PLUG TYPE ❶	PART NUMBER
Mini-Mc®	N/A	N/A	CTS15014 (ratchet)
			CTS01701 (knurled)
1LC			CTS17601
2LC, 2CU			216101
Pit Bull 14	100-120V, 50/60Hz, 1Ph	A	433701
	200-240V, 50/60Hz, 1Ph	C	433702
		M	433704
Pit Bull 26	100-120V, 50/60Hz, 1Ph	A	709601
	200-240V, 50/60Hz, 1Ph	M	711601
Acrobat™ 180	100-120V, 50/60Hz, 1Ph	A	709601
	220-240V, 50/60Hz, 1Ph	M	711602
DynaMc 28 HP & EP	100-120V, 50/60Hz, 1Ph	A	899301
	220-240V, 50/60Hz, 1Ph	M	899401
DynaMc 250 HP & EP	100-120V, 50/60Hz, 1Ph	A	900801
	220-240V, 50/60Hz, 1Ph	M	900901
DynaMc 412	100-120V, 50/60Hz, 1Ph	A	1275101
	220-240V, 50/60Hz, 1Ph	M	1275201



FACER STAND

Provides a convenient place to protect and store your facer out of the dirt and mud.

MACHINE	PART NUMBER
2LC, 2CU ❹	218301
Pit Bull 14 ❹	433104
Pit Bull 26, Acrobat 180	711801
DynaMc, Pit Bull, Rolling, TracStar 28 & 250	T801101
DynaMc, Pit Bull, Rolling, TracStar 412	T1201101
Pit Bull, Rolling, TracStar 618	T1801101
TracStar 500	T5004701
TracStar 630, MegaMc® 824 ❹	T2409101
TracStar 900, MegaMc 1236 ❹	T9027301
TracStar 1200, MegaMc 1648 ❹	T4829801

❶ See **Reference** section for plug types

❹ Facer stands also hold heater