OXYFUEL - COMPONENTS

BRAZING & MULTI-FLAME HEATING NOZZLES

Exclusive "Optimized" nozzles are designed for "optimum" performance in largest choice of types and sizes, plus uniformity of tip orifice and size for all series. TurboTorch® offers a complete range of nozzles, tips and albeits with a size for auony application including; brazing, beating, and wolding. Each complete page to be its series are application including; brazing, beating, and wolding.

BRAZING HEATING

elbows with a size for every application including: brazing, heating and welding. Each complete nozzle has its own built-in spiral mixer, designed for its unique tip size and flame characteristic, and is individually swaged to insure proper alignment for uniform flame, sizing and free-flow contour. Orifice sizes are common for all series – regardless of nozzle series (300FC, 100FC, J), flame characteristic or fuel gas used. This uniformity of orifice sizes simplifies nozzle selection and eliminates chances of ordering the wrong size when changing from one type of nozzle to another.

Brazing Nozzles - J Series - Light Duty

URBOTORCH

| Model | Part No. | Tip Size | Copper Tub | ing Capacity | Handles | |
|-----------|-----------|----------|-------------|--------------|----------|-------------------------|
| 00-W-J-CS | 0387-0039 | 00 | 1/8" - 3/4" | (3-19 mm) | 103-01FP | |
| 0-W-J-CS | 0387-0040 | 0 | 1/4" - 1" | (6-25 mm) | 103-01FP | |
| 1-W-J-CS | 0387-0041 | 1 | 1/4" - 1¼" | (6-31 mm) | 103-01FP | |
| 2-W-J-CS | 0387-0042 | 2 | 1/2" - 1½" | (12-38 mm) | 103-01FP | J Series Brazing Nozzle |
| 3-W-J-CS | 0387-0043 | 3 | 3/4" - 1¾" | (19-44 mm) | 103-01FP | |
| 4-W-J | 0325-0044 | 4 | 3/4" - 2" | (19-51 mm) | 103-01FP | |

Multi-Flame Heating Nozzles J Series - Light Duty

| Model | Part No. | Handle | BTU per hour | | |
|----------------------|-----------|----------------------|-----------------|-----|-------------------------|
| VMA-J-15 Clamshell | 0325-0109 | 103-01FP, J-28, J-40 | - | 6 | |
| 2-MFA-J Box | 0325-0104 | 103-01FP, J-28, J-40 | 4,410 - 13,230 | 117 | |
| 4-MFA-J Box | 0325-0105 | 103-01FP, J-28, J-40 | 8,820 - 29,400 | 11 | J Series Heating Nozzle |
| 6-MFA-J CS Clamshell | 0387-0077 | 103-01FP, J-28, J-40 | 20,580 - 58,800 | | |

Brazing Nozzles - 100 Series - Medium Duty

| Model | Part No. | Tip Size | Copper Tub | oing Capacity | Handles |
|------------|-----------|----------|--------------|---------------|-----------------|
| 000-W-1-CS | 0387-0028 | 000 | 1/8" - 1/2" | (3-12 mm) | 100FP, 103-01FP |
| 00-W-1-CS | 0387-0029 | 00 | 1/8" - 3/4" | (3-19 mm) | 100FP, 103-01FP |
| 0-W-1-CS | 0387-0030 | 0 | 1/4" - 1" | (6-25 mm) | 100FP, 103-01FP |
| 1-W-1-CS | 0387-0031 | 1 | 1/4" - 11⁄4" | (6-31 mm) | 100FP, 103-01FP |
| 2-W-1-CS | 0387-0032 | 2 | 1/2" - 1½" | (12-38 mm) | 100FP, 103-01FP |
| 3-W-1 | 0387-0033 | 3 | 3/4" - 1¾" | (19-44 mm) | 100FP, 103-01FP |
| 4-W-1 | 0387-0034 | 4 | 3/4" - 2" | (19-51 mm) | 100FP, 103-01FP |

Multi-Flame Heating Nozzles 100 Series - Medium Duty

| Model | Part No. | Handle | BTU per hour | 1 |
|--------------------|-----------|-----------------|-----------------|----|
| VMA-1-15 Clamshell | 0324-0114 | 100FC,101-01FP | 14,700 - 44,000 | 10 |
| 2-MFA-1 Box | 0324-0108 | 100FC, 101-01FP | 4,410 - 13,230 | 1 |

Brazing Nozzles - 300 Series - Heavy Duty

| Model | Part No. | Tip Size | Copper Tub | ing Capacity | Handles |
|-------|-----------|----------|-------------|--------------|------------|
| W-00 | 0387-0019 | 00 | 1/8" - 3/4" | (3-19 mm) | 300 Series |
| W-0 | 0387-0020 | 0 | 1/4" - 1" | (6-25 mm) | 300 Series |
| W-1 | 0387-0021 | 1 | 1/4" - 1¼" | (6-31 mm) | 300 Series |
| W-2 | 0387-0022 | 2 | 1/2" - 1½" | (12-38 mm) | 300 Series |
| W-3 | 0387-0023 | 3 | 3/4" - 1¾" | (19-49 mm) | 300 Series |
| W-4 | 0387-0024 | 4 | 3/4" - 2" | (19-51 mm) | 300 Series |

Multi-Flame Heating Nozzles 300 Series - Heavy Duty

| Model | Part No. | Handle | BTU per hour |
|----------|-----------|--------|------------------|
| 4-MFA-CS | 0387-0060 | 300 | 8,820 - 29,400 |
| 6-MFA-CS | 0387-0061 | 300 | 20,580 - 58,800 |
| 8-MFA-CS | 0387-0062 | 300 | 44,100 - 117,600 |



100 Series Brazing Nozzle







300 Series Heating Nozzle