



MUNICIPAL PRODUCT SPECIFICATION

ASTM F679/IB PVC Gravity Sewer Pipe | Gasketed Integral Bell

NAPCO's ASTM F679 Gasketed Integral Bell PVC Pipe product line is manufactured to meet the needs of modern municipal waste water systems, storm water drainage systems, and other non-pressure applications. With top quality raw materials and modern processing technology, our ASTM F679 pipe meets all industry standards in addition to our own rigorous quality control requirements.

Our F679 pipe utilizes Rieber style gaskets throughout the entire product offering to create a leak-free joint.



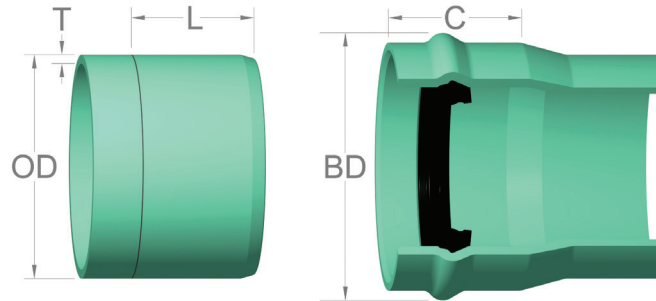
Short Form Specification	
Pipe Standard:	ASTM F679
Diameter Std.:	PSM – 18", 21", 24", 27" CIOD – 30", 36"
Nominal Sizes:	18", 21", 24", 27", 30", 36"
Classes & Pipe Stiffness:*	PS 46 – 46 psi PS 115 – 115 psi
Pressure Ratings:	Not rated for pressure applications
Lay Length:	14' or 20'
Color:	Green
Pipe Compound:	ASTM D1784 Cell Class 12454 or 12364
Pipe Joint Std.:	ASTM D3212
Max. Angular Joint Deflection:‡	1°
Gasket Standard:	ASTM F477
Gasket Material Offerings:	SBR
Certifications:	None
Installation Std.:	ASTM D2321

*ASTM F679 does not classify pipe in terms of Dimension Ratio (SDR or DR), but rather in Pipe Stiffness (PS) ratings.

‡See Installation Guide for more information.



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F679/IB PIPE DIMENSIONS & PERFORMANCE

Nom. Size	Outside Diameter (OD)	Class	Pipe Stiffness (psi)	Min. Wall Thickness (T)	Internal Diameter (ID)	Approx. Bell Diameter (BD)	Bell Depth (C)	Insertion Mark (L)
18"	18.701	PS 46	46	0.499	17.703	21.000	9.500	8.500
		PS 115	115	0.671	17.359			
21"	22.047	PS 46	46	0.588	20.871	24.500	10.250	9.250
		PS 115	115	0.791	20.465			
24"	24.803	PS 46	46	0.661	23.481	27.500	11.000	10.000
		PS 115	115	0.889	23.025			
27"	27.953	PS 46	46	0.745	26.463	31.000	12.250	11.250
		PS 115	115	1.002	25.949			
30"	32.000	PS 46	46	0.853	30.294	36.000	15.125	14.125
		PS 115	115	1.145	29.710			
36"	38.300	PS 46	46	1.021	36.258	42.625	19.125	18.125
		PS 115	115	1.373	35.554			

Notes:

1. These dimensions are for estimating purposes only. All dimensions are in inches unless otherwise specified.
2. Pipe Stiffness determined using ASTM D2412 at 5% deflection. This is a property that defines the pipe's ability to resist external loading.
3. Internal diameter calculated using nominal outside diameter and minimum wall thickness.
4. Dimension given for Approx. Bell Diameter (BD) is for highest pipe stiffness.