



INNERLYNX INSTALLATION INSTRUCTIONS



1. Center the pipe, cable or conduit in wall sleeve, casing or core drilled hole. Make sure the pipe will be adequately supported on both ends. Innerlynx are not intended to support the weight of the pipe.

2. Connect both ends of the belt assembly around the pipe.

3. Check to be sure all bolt heads are facing the installer. Extra slack or sag is normal. Do not remove links. **Note:** On smaller diameter pipe links may need to be stretched.

4. With a hand tool, pre tighten the belt assembly by giving each bolt about 2 turns.



5. Slide bolt assembly into annular space.

6. Start at 12 o'clock and tighten bolt until rubber begins to "bulge." Do not tighten any bolt more 4 turns at a time. Continue in clockwise manner until links have been uniformly compressed. (Approx. 2 to 4 rotations)

7. Make 2 or 3 more passes with 3 turns per bolt, tightening all bolts clockwise.

8. Installation complete. If the seal doesn't appear to be correct using the instructions provided, call **Advance Products & Systems, Inc. at 800-315-6009**

INNERLYNX CHECK LIST

1. Make sure Innerlynx assembly and pipe surfaces are free from dirt.
2. Made sure pipe is centered.
3. Check correct Innerlynx sizes and quantity with sizing chart.
4. Make sure pressure plates are all facing correct direction.
5. Check to make sure pipe is supported properly during backfill operations. **Note:** Innerlynx are not intended to support the weight of the pipe.

INNERLYNX DON'TS

1. **Do not** use power tools, air impacts, etc. on Innerlynx bolts.
2. **Do not** install the Innerlynx belt with pressure plates facing opposite directions.
3. **Do not** torque each bolt completely before moving on the next.
4. **Do not** install Innerlynx where obstruction such as weld beads may occur without consideration of the sealing requirements.
5. **Do not** use high-speed power tools on Innerlynx stainless steel bolts.