



## SHORT FORM SPECIFICATION

### HIGH-DENSITY POLYETHYLENE WATER AND SEWER PIPE

#### SCOPE

This specification designates general requirements for ½" through 63" High-Density Polyethylene (HDPE) PE 3408/3608/4710 for the Municipal and Industrial Water and Sewer Distribution Systems.

#### MATERIALS

JM Eagle™ HDPE water pipe is manufactured with premium, highly engineered 4710 resin that provides maximum performance benefits to service all of today's municipal and industrial water needs. They are formulated with a minimum of 2% carbon black for maximum protection against UV rays for added assurance. Our PE 4710 HDPE material conforms to ASTM D3350 with the cell classification of 445574C, and is listed with The Plastics Pipe Institute (PPI). Please contact JM Eagle's Polyethylene department for PE 100 pipe availability.



#### STANDARD LAYING LENGTHS

The standard laying length of HDPE pressure water pipe is 40/50 feet. Smaller size pipe 6" and under can be extruded at continuous coil lengths by request. Longer lengths provide convenience in installation and allow for significant cost savings in labor and equipment.

#### INSTALLATION DESIGN

HDPE pipe provides effortless installation utilizing the newest technology available today. Our pipe can be joined by various heat fusion methods (see installation guide) such as electrofusion, socket fusion, butt fusion and saddle fusion. Mechanical connections can also be applied to HDPE pipe. HDPE pipe can also operate in other advanced applications such as Pipeline Rehabilitation, Slip Lining and Horizontal and Directional Drilling.

#### IRON PIPE SIZE (I.P.S.)/DUCTILE IRON PIPE SIZE (D.I.P.S.) OUTER DIAMETER

JM Eagle™ HDPE pipe is available in both I.P.S. and D.I.P.S. sizes for your convenience and can be connected directly without the use of adaptors or complicated procedures.



#### APPLICATIONS

JM Eagle™ HDPE pipe is versatile and can be used in a wide range of applications covering all piping markets. Our pipe has been utilized in pressure water systems, sewer and wastewater, Geo-Thermal, mining, rehabilitation, and irrigation.



# DIMENSIONS AND WEIGHTS

## SUBMITTAL AND DATA SHEET

### HDPE IRON PIPE SIZE (I.P.S.) PRESSURE PIPE

TABLE 4

ANSI/NSF-61, 14 LISTED

PE 4710		DR 7 (333 psi)			DR 9 (250 psi)			DR 11 (200 psi)		
PIPE SIZE	AVG. O.D.	MIN. T.	AVG. I.D.	WEIGHT LB/FT	MIN. T.	AVG. I.D.	WEIGHT LB/FT	MIN. T.	AVG. I.D.	WEIGHT LB/FT
1/2	0.840	0.120	0.586	0.12	0.093	0.643	0.10	0.076	0.679	0.08
3/4	1.050	0.150	0.732	0.19	0.117	0.802	0.15	0.095	0.849	0.12
1	1.315	0.188	0.916	0.29	0.146	1.005	0.23	0.120	1.061	0.20
1-1/4	1.660	0.237	1.158	0.46	0.184	1.270	0.37	0.151	1.340	0.31
1-1/2	1.900	0.271	1.325	0.61	0.211	1.453	0.49	0.173	1.533	0.41
2	2.375	0.339	1.656	0.95	0.264	1.815	0.77	0.216	1.917	0.64
3	3.500	0.500	2.440	2.06	0.389	2.675	1.66	0.318	2.826	1.39
4	4.500	0.643	3.137	3.40	0.500	3.440	2.75	0.409	3.633	2.30
5-3/8	5.375	0.768	3.747	4.85	0.597	4.109	3.92	0.489	4.338	3.29
5	5.563	0.795	3.878	5.20	0.618	4.253	4.20	0.506	4.490	3.52
6	6.625	0.946	4.619	7.36	0.736	5.065	5.96	0.602	5.349	4.99
7	7.125	0.976	5.056	8.52	0.792	5.446	6.89	0.648	5.751	5.78
8	8.625	1.232	6.013	12.48	0.958	6.594	10.09	0.784	6.963	8.46
10	10.750	1.536	7.494	19.40	1.194	8.219	15.68	0.977	8.679	13.14
12	12.750	1.821	8.889	27.28	1.417	9.746	22.07	1.159	10.293	18.49
14	14.000	2.000	9.760	32.90	1.556	10.107	26.61	1.273	11.301	22.30
16	16.000	2.286	11.154	42.97	1.778	12.231	34.75	1.455	12.915	29.12
18	18.000	2.571	12.549	54.37	2.000	13.760	43.97	1.636	14.532	36.84
20	20.000	2.857	13.943	67.13	2.222	15.289	54.28	1.818	16.146	45.49
22	22.000	3.143	15.337	81.23	2.444	16.819	65.68	2.000	17.76	55.05
24	24.000	3.429	16.732	96.67	2.667	18.346	78.18	2.182	19.374	65.52
26	26.000	—	—	—	2.889	19.875	91.75	2.364	20.988	76.90
28	28.000	—	—	—	3.111	21.405	106.40	2.545	22.605	89.15
30	30.000	—	—	—	3.333	22.934	122.13	2.727	24.219	102.35
32	32.000	—	—	—	—	—	—	2.909	25.833	116.46
34	34.000	—	—	—	—	—	—	3.091	27.447	131.48
36	36.000	—	—	—	—	—	—	3.273	29.061	147.41

I.D. : Inside Diameter  
 O.D. : Outside Diameter  
 T. : Wall Thickness

For data, sizes, or classes not reflected in these charts, please contact JM Eagle™ for assistance.  
 For availability of pipe approved for FM 1613, please contact your JM Eagle representative.



# DIMENSIONS AND WEIGHTS

## SUBMITTAL AND DATA SHEET

(CONTINUED)

HDPE IRON PIPE SIZE (I.P.S.) PRESSURE PIPE (continued)

TABLE 4

ANSI/NSF-61, 14 LISTED

PE 4710		DR 13.5 (160 psi)			DR 17 (125 psi)			DR 19 (111 psi)		
PIPE SIZE	AVG. O.D.	MIN. T.	AVG. I.D.	WEIGHT LB/FT	MIN. T.	AVG. I.D.	WEIGHT LB/FT	MIN. T.	AVG. I.D.	WEIGHT LB/FT
1/2	0.840	—	—	—	—	—	—	—	—	—
3/4	1.050	0.078	0.885	0.10	—	—	—	—	—	—
1	1.315	0.097	1.109	0.16	—	—	—	—	—	—
1-1/4	1.660	0.123	1.399	0.26	—	—	—	—	—	—
1-1/2	1.900	0.141	1.601	0.34	—	—	—	—	—	—
2	2.375	0.176	2.002	0.53	0.140	2.078	0.43	—	—	—
3	3.500	0.259	2.951	1.16	0.206	3.063	0.94	0.184	3.110	0.84
4	4.500	0.333	3.794	1.91	0.265	3.938	1.55	0.237	3.998	1.39
5-3/8	5.375	0.398	4.531	2.73	0.316	4.705	2.21	0.283	4.775	1.99
5	5.563	0.412	4.690	2.92	0.327	4.870	2.36	0.293	4.942	2.13
6	6.625	0.491	5.584	4.15	0.390	5.798	3.35	0.349	5.885	3.02
7	7.125	0.528	6.006	4.80	0.419	6.237	3.88	0.375	6.330	3.49
8	8.625	0.639	7.270	7.03	0.507	7.550	5.68	0.454	7.663	5.12
10	10.750	0.796	9.062	10.92	0.632	9.410	8.82	0.566	9.550	7.95
12	12.750	0.944	10.749	15.36	0.750	11.160	12.41	0.671	11.327	11.19
14	14.000	1.037	11.802	18.52	0.824	12.253	14.98	0.737	12.438	13.49
16	16.000	1.185	13.488	24.19	0.941	14.005	19.55	0.842	14.215	17.61
18	18.000	1.333	15.174	30.61	1.059	15.755	24.75	0.947	15.992	22.29
20	20.000	1.481	16.860	37.79	1.176	17.507	30.53	1.053	17.768	27.52
22	22.000	1.630	18.544	45.75	1.294	19.257	36.86	1.158	19.545	33.30
24	24.000	1.778	20.231	54.44	1.412	21.007	43.99	1.263	21.322	39.63
26	26.000	1.926	21.917	63.89	1.529	22.759	51.61	1.368	23.100	46.51
28	28.000	2.074	23.603	74.09	1.647	24.508	59.87	1.474	24.875	53.94
30	30.000	2.222	25.289	85.04	1.765	26.258	68.74	1.579	26.653	61.92
32	32.000	2.370	26.976	96.76	1.882	28.010	78.18	1.684	28.430	70.45
34	34.000	2.519	28.660	109.26	2.000	29.760	88.28	1.790	30.205	79.54
36	36.000	2.667	30.346	122.49	2.118	31.510	98.98	1.895	31.983	89.17
42	42.000	3.111	35.404	166.70	2.471	36.761	134.72	2.211	37.314	121.37
48	48.000	3.556	40.462	217.76	2.824	42.013	175.97	2.526	42.644	158.52
54	54.000	—	—	—	3.177	47.265	222.67	2.842	47.975	200.63

\* For data, sizes, or classes not reflected in these charts, please contact JM Eagle™ for assistance.



# DIMENSIONS AND WEIGHTS

## SUBMITTAL AND DATA SHEET

(CONTINUED)

HDPE IRON PIPE SIZE (I.P.S.) PRESSURE PIPE (continued)

TABLE 4

ANSI/NSF-61, 14 LISTED

PE 4710		DR 21 (100 psi)			DR 26 (80 psi)			DR 32.5 (63 psi)		
PIPE SIZE	AVG. O.D.	MIN. T.	AVG. I.D.	WEIGHT LB/FT	MIN. T.	AVG. I.D.	WEIGHT LB/FT	MIN. T.	AVG. I.D.	WEIGHT LB/FT
3	3.500	0.167	3.146	0.77	0.135	3.214	0.63	0.108	3.271	0.51
4	4.500	0.214	4.046	1.27	0.173	4.133	1.03	0.138	4.207	0.83
5-3/8	5.375	0.256	4.832	1.81	0.207	4.936	1.48	0.165	5.025	1.19
5	5.563	0.265	5.001	1.94	0.214	5.109	1.58	0.171	5.200	1.27
6	6.625	0.315	5.957	2.74	0.255	6.084	2.24	0.204	6.193	1.81
7	7.125	0.339	6.406	3.18	0.274	6.544	2.59	0.219	6.661	2.09
8	8.625	0.411	7.754	4.66	0.332	7.921	3.80	0.265	8.063	3.06
10	10.750	0.512	9.665	7.24	0.413	9.874	5.90	0.331	10.048	4.77
12	12.750	0.607	11.463	10.17	0.490	11.711	8.30	0.392	11.919	6.69
14	14.000	0.667	12.586	12.28	0.538	12.859	10.00	0.431	13.086	8.08
16	16.000	0.762	14.385	16.03	0.615	14.696	13.07	0.492	14.957	10.54
18	18.000	0.857	16.183	20.28	0.692	16.533	16.54	0.554	16.826	13.36
20	20.000	0.952	17.982	25.03	0.769	18.370	20.43	0.615	18.696	16.48
22	22.000	1.048	19.778	30.31	0.846	20.206	24.72	0.677	20.565	19.95
24	24.000	1.143	21.577	36.06	0.923	22.043	29.42	0.738	22.435	23.72
26	26.000	1.238	23.375	42.32	1.000	23.880	34.53	0.800	24.304	27.86
28	28.000	1.333	25.174	49.07	1.077	25.717	40.05	0.862	26.173	32.33
30	30.000	1.429	26.971	56.36	1.154	27.554	45.98	0.923	28.043	37.09
32	32.000	1.542	28.730	64.11	1.231	29.390	52.31	0.985	29.912	42.22
34	34.000	1.619	30.568	72.36	1.308	31.227	59.06	1.046	31.782	47.63
36	36.000	1.714	32.366	81.12	1.385	33.064	66.22	1.108	33.651	53.42
42	42.000	2.000	37.760	110.43	1.615	38.576	90.08	1.292	39.261	72.68
48	48.000	2.286	43.154	144.25	1.846	44.086	117.68	1.477	44.869	94.95
54	54.000	2.571	48.549	182.51	2.077	49.597	148.95	1.662	50.477	120.20
63	63.000	3.000	56.640	248.46	2.423	57.863	202.73	1.938	58.891	163.53

\* For custom DR, perforated pipe, please contact JM Eagle™ PE sales at (800) 621-4404 for availability.

\* All dimensions are in inches unless noted otherwise.

I.D. : Inside Diameter  
 O.D. : Outside Diameter  
 T. : Wall Thickness