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# **SERIES WFT**

FLOAT & THERMOSTATIC STEAM TRAP INSTALLATION INSTRUCTIONS

**INSTRUCTION PART NO. 2251800** 

**REVISION D** 

### Installation

- 1. Before installing the trap, blow out piping thoroughly to remove loose scale and dirt. Use pipe dope or teflon tape sparingly when attaching the trap to the pipe. Observe the pressure limitation shown on the trap label.
- 2. Install the trap below the equipment being drained in a location easily accessible for maintenance and inspection. Be certain to install with flow in direction indicated on diagram.
- 3. Install a drip pocket to keep dirt away from the trap.
- 4. Discharge piping should be amply sized to avoid excessive back pressures.
- 5. To provide for easy maintenance and service, install a block valve on each side of the trap and install a strainer ahead of the inlet connection.
- 6. All valves should be full ported to achieve the rated capacity of the trap.
- 7. If discharge piping is to be elevated, be certain that the available differential pressure is adequate to permit proper drainage. Remember, two feet of lift equals approximately one psig.

#### MAX. OPERATING PRESSURES

WFT-15 15 PSIG
WFT-30 30 PSIG
WFT-75 75 PSIG
WFT-125 125 PSIG
WFT-175 175 PSIG
WFT-250 250 PSIG

## TROUBLESHOO

1. Trap does not discharge.

**PROBLEM** 

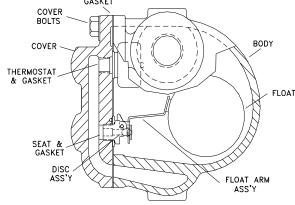
a) Damaged float.

**CAUSE** 

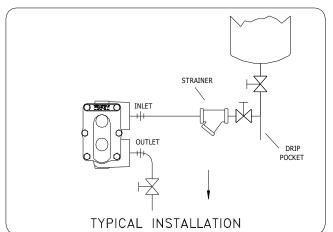
- b) Operating pressure too high.
- 2. Trap does not close.
- a) Dirt lodged on valve disc or thermostat seat area.
- b) Worn out internals; damaged thermostat.

# GASKET

TRAP MAY NOT EXACTLY MATCH THIS ILLUSTRATION



**PMO** 250 PSIG **PMA** 250 PSIG up to 450°F 450°F @ 250 PSIG TMO Sat. Steam Temp TMA



### ORDERING SPARE PARTS

Specify the description of the part. Indicate the Model Number, Size, and Operating Pressure, which are shown on the name plate.

Typical Specification: Cover & Gasket for 2" WFT-125 steam trap

#### **ACTION**

- a) Replace float.
- b) Install trap suitable for operating pressure.
- a) Clean trap; replace thermostat; install strainer
- b) Replace internals or thermostat; be sure to match model no. and pressure

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