

Gray Metal South, Inc.



Mission Statement

Our present and continued objectives are to supply our distributors with a product line that is ever consistent in exceptional quality, and delivered expeditiously at a fair market price. We will always aspire to build partnerships with our customers, employees and suppliers by pledging a system of conduct that enthusiastically embraces values that foster trust, loyalty and long standing relationships. We commit to doing this by making the following pledges:

To Our Customer...

We pledge to continually invest in new automation and improvement techniques so we can provide you with a top quality product to allow you to remain competitive in the marketplace and to always keep our word to you. We promise to make changes and developments in products that reflect the changes and demands that arise in the marketplace. Above all, we promise service to you that represents our true level of appreciation for the opportunity to be your supplier.

To Our Employees...

We pledge to provide each employee a safe environment to work in and to recognize each individual accomplishment of exceptional service. We promise to reward service and achievement with equitable market wages and benefits. We also pledge to use hiring practices of merit from within to assure that no individual talent or dedication goes unrecognized.

To Our Suppliers...

We pledge to always remain loyal to your products and services considering we, too, are kept competitive and serviced with appreciation.

To Our Environment...

We pledge to always act responsibly to our environment and to be pro-active and not re-active.

To Our Competitors...

To always compete with integrity, fairness and honesty.

And finally we make this pledge to ourselves...

We promise ourselves and each other to always support the Gray principles of good business ethics, superior product service and quality and dedication to achieve excellence in whatever we do.

Gray Metal South, Inc.

GRAND OPENING & DEDICATION OF HUMBOLDT, TN FACILITY

Opportunity is defined as “A favorable or advantageous combination of circumstances”. The Gray family has had the good fortune to recognize, create and seize upon opportunities for over a century now. These opportunities have not come to them without the dedicated support of family, friends, employees and community. We stand here today because several people believed in themselves, their future and each other. The Gray corporate family history dates back to the early 1900’s. Malcolm E. Gray, founder of Rochester Can Company would begin what would become a century long commitment to the sheet metal industry. Malcolm was a prolific inventor, most notably recognized for his creation of the five day work week in 1922. His dedication to manufacturing was an inspiration to his brother, William H. Gray, who started a copper gutter hanger company, of which he held a patent on, under the company name of William Gray & Sons. William H. Gray would then later begin his transition into manufacturing of furnace pipe and fittings, incorporating in 1932 under the name, Gray Metal Products. Gray Metal’s modest beginnings would take place at what has become affectionately referred to as “Carleton Street” by our family. His son, William J. Gray, would continue on in his father’s footsteps, learning the business so that one day he, too, could pass it on to his son; our father, Richard E. Gray Sr. This would begin what can be defined today as our family’s legacy.

When our father inherited Gray Metal Products in 1974, he would immediately recognize the priceless value of our mother’s own inherent talent. This would prove to parallel his own love and dedication to the business. Together, they would grow the business by dedicating long hours, with immeasurable sacrifice, working alongside employees; no task beneath them. Our parents would turn Carleton Street into a learning institution, imparting on each of us a sense of self, direction and confidence; creating what would one day be the foundations necessary for our own success and contributions to the family legacy.

The growth and expansion efforts of Gray Metal Products came with opportunities for all of us to flourish in our own way. Our mother and father have been instrumental in all of our opportunities, encouraging us and believing in us at times more than we probably believed in ourselves. Our father was, in particular, the biggest enthusiast we had. He embraced and encouraged every dream, every goal and every step forward. He unified us in a single direction and gave us a feeling of independence and a sense of accomplishment. He knew when to let go and when to step in. His love of what he did was contagious and inspirational. Today, from its’ modest beginnings at Carleton Street, the Gray Family collectively owns six manufacturing locations with substantial distribution in 30 states. It is for this reason, on this day, February 15 2008, that we give honorable mention to our mother, Carole L. Gray and dedicate this business endeavor to our truest enthusiast, Richard E. Gray Sr., who believed in his family enough to create opportunity.

Gray Metal South, Inc.



Malcolm E. Gray



William H. Gray

Gray Metal Products, Inc.



1900

Malcolm E. Gray was a prolific inventor and held patents on several products; however his most significant contribution was the implementation and national recognition of the five day work week. Malcolm announced to his family on Christmas day, 1921 that he would soon begin the 5 day week for his employees. He made that formal on January 2, 1922.

1932 - William H. Gray, brother of Malcolm E. Gray founded Gray Metal Products, Inc. with operations at 30 Carleton Street, Rochester, NY with a warehousing facility located in the Rochester suburb of Webster, NY. Customer base was originally sheet metal contractors sold in the state of New York. William H. Gray is awarded several patents related to the gutter industry. Sons William J. Gray and Donald Gray would work along with their father William H. Gray.

1969 - Richard E. Gray Sr. convinces his father William J. Gray to purchase a Slear and add on a Coil room to Carleton Street for steel processing, thereby changing the factory from a Sheet fed plant to a Coil fed plant. This strategy would set the stage for full scale manufacturing and expansion efforts throughout the Northeast.

1980/1981 - Carleton Street location is sold to Rochester Museum of Natural Science and complete production and operations are relocated to an industrial complex located at 166 Norman Street in Rochester.

1908 - Rochester Can Company is formed by Malcolm E. Gray. During his tenure at Rochester Can Company, the business grew to several hundred employees manufacturing over 500 products under the trade name "Iron Horse," including army trench helmets during World War I.

On June 30, 1930, Malcolm resigned from the presidency and became chairman of the firm's board of directors. He left management of day to day operations to his two sons-in-law, Rodney Sage Hatch and William Easton.

1955 - Control of Gray Metal Products goes to brothers William J. and Donald. During this time, William J. Gray would recognize the value of shipping to HVAC wholesale distributors and discontinue contractor direct sales. This would widen distribution channels and open up greater volume opportunities throughout New York. Eventually, William would buy out his brother Donald entirely and gain exclusive control over the business. Also during this time, William's youngest son, Richard E. Gray Sr. would mentor under his father's guidance in the business.

1974 - William J. Gray passes on and control of Gray Metal Products, Inc. goes to (son) Richard E. Gray Sr. & (daughter-in-law) Carole L. Gray. Shortly thereafter, expansion into the hardware market would necessitate the need for another addition to Carleton Street for warehouse space.

COMPANY TIMELINE



William J. Gray



Richard E. Gray Sr.



1989 - Gray Flex Systems, a full line manufacturer of insulated flexible duct, is founded by William R. Gray of Rochester, NY. Business operations are temporarily relocated to Woodland, NC and eventually relocated permanently to Coats, NC in 1992.



1991 - The Gray family acquires a small competitor by the name of Nova Industries out of West Point, Virginia, renaming the company Gray Metal South, Inc. Current principal owners and operators are Marguerite A. Gray & Joseph E. Gray.



1998 - Snap-Rite is founded by William R. Gray out of Coats, North Carolina. Operations are relocated to Lake Park, Georgia in January 2000.

2006 - Majority interest in Gray Metal Products is passed on to Carole L. Gray after the passing of Richard E. Gray Sr, with sons Richard E. Gray Jr. and Martin E. Gray acting as managing principals.

2014

1997 - Out growing their Norman St. facility in Rochester, NY. Gray Metal Products, Inc., purchases a 300,000+ square foot facility, sitting on 30+ acres of land in Avon, NY. While still maintaining their Norman St. facility for additional warehousing space.

1997 - Gray Metal South sells their West Point, Virginia based location and relocates to Dunn, North Carolina to a new 85,000 square foot facility. Necessary expansions of 31,600 square feet are made in 2000, 33,200 square feet in 2005 and 85,000 square feet in 2007. Total production and warehouse space is currently at 235,000 square feet in the Dunn, North Carolina location.

2000 - Snap-Rite acquired a competitor by the name of Automated Ductwork Manufacturing (ADM) out of Cleveland, Ohio on February 15th, 2000.

2007 - Gray Metal South, Inc. Opens their second facility, in Humboldt, TN. The facility is an 138,000+ square foot, State-of-the-Art manufacturing facility sitting on 17 acres of land, that will provide ample property for future expansions. The official operations start on February 15, 2008.

Gray Metal South, Inc.

GRAY METAL PLANT



- 1. Gray Metal South operates their own fleet of tractor-trailers for quick, direct to your door deliveries.
- 2. Gray Metal South stretch wraps all products and never ships loose boxes unless requested by the distributor. Pipe is loaded on end on wooden pallets to significantly reduce the possibility of damage in transit. If requested, the pipe can be shipped horizontally in metal racks as shown in the photograph. Some sizes of pipe are available in corrugated boxes and must be specified by adding the letter B to the end of the part number. Additional charges may apply. Boxed pipe cannot be shipped in metal racks.
- 3. Elbows can be shipped straight to better utilize warehouse space or shipped turned if the distributor prefers.
- 4. Pallets unload as easy as they load with a hand operated pallet jack. Trucks are packed efficiently and tightly to help assure every order is filled completely and eliminating product damage during shipments.

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PRODUCT RETURN POLICY

Please apply the following guidelines to any products requested to be returned for credit:

1. Specialty products made (non-stock items) will not be accepted for return under any circumstances.
2. Standard products will be considered for return if they are returned in the original carton. Management will take into consideration the number of inventory turns the product has in deciding whether they will accept the product back. If cartons are damaged from the outside after remaining in the customer warehouse for any length of time, it will be assumed the damage occurred at the customer location and not as a result of shipping or vendor negligence and therefore considered not valid.
3. Product authorized for return must have a valid return authorization number.
4. A restocking charge will be applied to all returns resulting from excess inventory or customer error in ordering. When Gray Metal has made the error, the return will be handled automatically and the customer will be given the option of the correct product being shipped out prepaid, regardless of minimums being met or a credit may be requested.
5. Product shipped that was damaged in transit will be able to be returned and exchanged when reported within 24 hours of receipt.

SHORTAGE/OVERAGE POLICY - 48 HOUR RULE

Gray Metal South requires any shortages or overages be reported within 48 hours of delivery.

Gray Metal South, Inc.

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Wind Band Vent Cap	351	35
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GALVANIZED PIPE

GAUGE	300		336		448		301		301120	
	24"	QTY	36"	QTY	48"	QTY	60"	QTY	120"	QTY
30	3- 8	25	3	10			3	5	3- 8	5
	9- 12	12					4- 12	10	10	PTO
28	14	12	14-16	10	14 & 16	10	14	10	4	5
	3	12								
26	4- 8	25	16- 20	10	4- 20	10	3	5		
	9- 20	12								
24	3- 16	12					4- 18	10		
	4- 24	12	16- 24	10	4- 24	10	5- 14	10		

Pipe is preassembled for 3" x 120" and 4" x 120" sizes only. It is available in metal racks or on wooden pallets. With a B suffix the pipe can be shipped in a corrugated box. Additional charges may apply. Corrugated boxed pipe cannot be shipped in metal racks.



ROUND PLUG

SMALL END **309**

12 PER BOX 10 PER BOX

3" - 8"

16"

20 PER BOX PACKAGED TO ORDER

10" - 14"

9", 18", 20"



ROUND CAP

LARGE END **310**

12 PER BOX 10 PER BOX

3" - 8"

16"

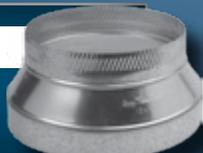
20 PER BOX PACKAGED TO ORDER

10" - 14"

9", 18" - 20"

REDUCER/CRIMPED

311 SEE CHART
REDUCER 311



60" GALVANIZED PIPE SHOWN ASSEMBLED

301 SEE CHART
GALVANIZED PIPE

60" GALVANIZED PIPE SHOWN UNASSEMBLED

301 **301B** SAME PIPE IN A
SEE CHART CORRUGATED BOX.
GALVANIZED ADDITIONAL CHARGES
PIPE MAY APPLY.



SLEEVE CONNECTOR **SCCC** CLICK CLICK

75 PER BOX 40 PER BOX

6"

7", 8", 9"

30 PER BOX

PTO

10", 12", 14", 16"

18", 20"

PIPES & ACCESSORIES CONTINUED

311P PLAIN REDUCER/INCREASER

SIZE	QTY
4x3	24
5x3	12
5x4	24
6x5	24
6x4	24
6x3	12
7x6	24
7x3, 4	12
7x5	24
8x6, 5, 4	24
9x8, 7, 6	12
10x6, 7, 9	12
10x8	24
12x10	12
12x9	6
12x8	12
12x6	6
14x12	12
14x10	6
14x8	12
16x14, 12, 10	6
18x16, 14	6
18x12	6
20x18	6
24x18, 20, 22	PTO

311 CRIMPED REDUCER

SIZE	QTY
4x3	24
5x4	24
5x3	12
6x4	24
6x5, 3	12
7x6, 5	24
7x4, 3	12
8x6	24
8x5, 4	12
9x8, 7, 6	12
10x9	12
10x8	12
10x7	12
10x6	24
12x10	12
12x9	6
12x8	12
12x6	6
14x12	12
14x10	6
14x8	12
16x14, 12, 10	6
18x16, 14	6
18x12	6
20x18	6
24x18, 20, 22	PTO



24" GALVANIZED PIPE

SEE CHART **300**
GALVANIZED PIPE



PLAIN REDUCER
INCREASER

SEE CHART
PLAIN REDUCER/
INCREASER 311P

311P

312 INCREASER

SIZE	QTY
3x4	12
4x5	12
3x5	12
5x6	12
4x6	12
3x6	12
6x7	12
4x7	12
6x8	12
8x9	12
8x10	12
10x12	12
12x14	12

INCREASER

312 SEE CHART
INCREASER 312



GALVANIZED DRAW BAND

SCREW TYPE

316 12 PER BOX PACKAGED TO ORDER
4", 5" 6" - 18"



GALVANIZED DRAW BAND

316S SNAP TYPE

12 PER BOX PACKAGED TO ORDER
4", 5" 6" - 18"



SC SLEEVE CONNECTOR

12 PER BOX **SC**
4", 5", 7", 9", 10" & 12"

6 PER BOX 24 PER BOX 36 PER BOX
14" - 18" 8" 6"



ROUND DAMPER SECTION

24 PER BOX PTO **325**
6", 7", 8" 4", 5", 9", 10", 12", 14" 16"



ROUND DAMPER

314

50 PER BOX 30 PER BOX
4", 6" 7", 8"

20 PER BOX 10 PER BOX PACKAGED TO ORDER
10", 12" 14", 16" 5", 9", 18", 20"



GALVANIZED ADJUSTABLE

THIMBLE

315

PACKAGED TO ORDER
6" - 9"



24" ALUMINUM PIPE

800
25 PER BOX
3" & 4"



90° ALUMINUM ELBOW

12 PER BOX **802**
3", 4"



ELBOWS, ANGLES, TEES & WYES

ADJUSTABLE TURNED ELBOW

302

SEE CHART
ADJUSTABLE ELBOW
AVAILABLE BOXED
OR UNBOXED



ADJUSTABLE STRAIGHT ELBOW

302ST

SEE CHART
ADJUSTABLE ELBOW

INSET - BOX



ELBOWS, ANGLES, TEES & WYES CONTINUED

ADJUSTABLE ELBOW

GAUGE	#302	QTY	#302ST	QTY
30	3- 12	12	4,6,7,8	12
			10- 12	6
28	3- 9			
	10	PTO		
	12	12		
	14	8	14	4
26	16	PTO		
	3- 12	12	4- 8	12
	14	8	10- 12	6
	16	4	14- 16	4
	18- 20	PTO		
24	3- 12	12		
	14	8		
	16	4		
	18- 24	PTO		

ADJUSTABLE ELBOW WITH ADHESIVE

302A

12 PER BOX

6 PER BOX

4", 5", 6", 7", 8"

10"

SHIPPED STRAIGHT
NOT TURNED



45° ADJUSTABLE ANGLE

303

SEE CHART
ADJUSTABLE ANGLE



ADJUSTABLE ANGLE

GAUGE	#303	QTY
30	4- 8	24
	9- 12	PTO
26	3, 5, 7- 16	PTO
	4, 6	24
24	5, 7- 12	PTO
	6	24
	14	8

26 GAUGE 24" TALL TEE

304-24

2 PER BOX

6 PER BOX

12"

6", 7", 8"

4 PER BOX

12 PER BOX

9", 10"

3", 4", 5"



30 GAUGE GALVANIZED CORRUGATED ELBOW

12 PER BOX

302C

3"- 6"



REDUCING TEE

305

PACKAGED TO ORDER



STUB WYE TEE

306CC

SEE CHART
STUB WYE TEE



ELBOWS, ANGLES, TEES & WYES CONTINUED

3051

INCREASING TEE

PACKAGED TO ORDER



26 GAUGE

304EZ

EZFLOW® TEE

2 PER BOX

4 PER BOX

14" - 16"

9", 10" & 12"

6 PER BOX

10 PER BOX

3" - 4" : 6" : 8"

7"

12 PER BOX

PACKAGED TO ORDER

5"

18" - 20"

TAPERED FLUE TEE

W/ FULL FLOW WYE

PACKAGED TO ORDER 306



WYE BRANCH

307

SEE CHART
WYE BRANCH



306CC STUB WYE TEE

SIZE	QTY	SIZE	QTY
4x3x3	36	10x6x6	8
4x4x4	24	10x7x7	6
5x4x3	24	10x8x6	8
5x4x4	30	10x8x7	6
6x3x3	30	10x8x8	7
6x4x4	30	10x9x4,5,7, 8, 9	6
6x5x5	24	12x10x10	3
6x6x6	12	12x10x6, 7	6
7x4x4	24	12x10x8	6
7x5x5	18	12x10x9, 10	3
7x6x4, 5	18	12x12x6	4
7x6x6	12	12x12x8	6
7x7x5	12	12x8x8	4
8x6x4	18	12x9x7, 8	6
8x6x5	12	12x9x9	4
8x6x6	12	12x10x10	2
8x7x4, 5	12	14x10x8	3
8x7x6, 7	10	14x10x10	2
8x8x6, 8	10	14x12x10	2
9x7x5, 6, 7	8	14x12x6, 7, 8, 9	2
9x8x4, 5	10	14x12x12	PTO
9x8x6	8	14x14x8	2
9x8x7, 8	8	14x14x10, 12	2
10x10x6, 7, 8	6	14x8x8	2
		20x18x18	PTO

WYE BRANCH

SIZE	BOX QTY
------	---------

4x3x3	12
4x4x4	12
5x4x3	12
6x4x4	12
6x6x6	12
7x5x5	12
8x6x6	12
8x8x8	6
9x7x7	12
9x8x6	6
9x8x8	6
10x10x10	4
10x6x6	6
10x7x7	6
10x8x6	4
10x8x8	6
12x10x10	4
12x12x12	4
12x8x8	6
14x10x10	4
14x12x12	4
14x14x14	2
16x12x12	2
16x14x14	2
16x16x16	2
18x14x14	2
18x16x16	2
20x16x16	PTO
20x18x18	PTO

*ALL OTHER SIZES PACKAGED TO ORDER

REGISTER BOOTS



STRAIGHT BOOT 110R

SEE CHART
STANDARD BOOTS



**STRAIGHT BOOT
W/ FLANGE** 110RF



**STRAIGHT BOOT
W/ PLASTER FRAME** 110RPF

111A

45° ADJUSTABLE BOOT

12 PER BOX

PACKAGE TO ORDER

10"x4"x6"

10"x3"x6"

12"x2"x6"

14"x3"x8"

12"x4"x6"



112R

CENTER END BOOT

SEE CHART
STANDARD BOOTS



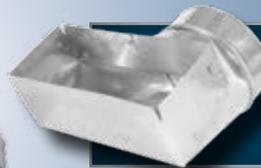
CENTER END BOOT W/ FLANGE

112RF



90° BOOT 113R

SEE CHART
STANDARD BOOTS



90° ADJUSTABLE BOOT 113A

**90° BOOT
W/ FLANGE** 113RF



**EXTENDED
ANGLE BOOT**

113REA



**REGISTER BOX
NO FLANGE** 33I
PACKAGE TO ORDER



**90° BOOT
W/ PLASTER FRAME**

113RPF



STANDARD BOOTS					
#110R	QTY	#112R	QTY	#113R	QTY
8X4X4	12	8X4X6	12	8X4X6	12
8X4X5	12	8X4X5	12	8X4X5	12
8X4X6	12	8X4X4	12	8X4X4	12
10X2X6	12	10X2X7	12	10X2X7	12
10X2X5	12	10X2X4	12	10X2X4	12
10X2X4	12	10X2X6	12	10X2X6	12
10X4X6	24	10X2X5	12	10X2X5	12
10X4X5	12	10X4X8	12	10X4X8	12
10X4X8	12	10X4X7	12	10X4X7	12
10X4X7	12	10X4X4	12	10X4X4	12
10X4X4	12	10X4X6	12	10X4X6	12
10X6X8	12	10X4X5	12	10X4X5	12
10X6X7	12	10X6X8	12	10X6X8	12
10X6X5	12	10X6X7	12	10X6X7	12
10X6X6	12	10X6X5	12	10X6X5	12
12X6X6	12	10X6X6	12	10X6X6	12
12X2X6	12	12X2X6	12	12X2X6	12
12X2X5	24	12X2X5	12	12X2X5	12
12X2X7	12	12X2X8	12	12X2X8	12
12X4X8	12	12X2X7	12	12X2X7	12
12X4X7	12	12X4X5	12	12X4X5	12
12X4X5	12	12X4X6	12	12X4X8	12
12X4X6	12	12X4X8	12	12X4X7	12
12X6X8	12	12X4X7	12	12X4X6	12
12X6X7	12	12X6X8	12	12X6X8	12
12X8X8	12	12X6X7	12	12X6X7	12
14X8X8	12	12X6X6	12	12X6X6	12
14X2X8	12	14X2X8	12	12X8X8	10
14X2X7	12	14X2X7	12	14X2X8	12
14X2X6	12	14X2X6	12	14X2X7	12
14X4X8	12	14X4X8	12	14X4X8	12
14X4X7	12	14X4X7	12	14X4X7	12
14X4X6	12	14X4X6	12	14X4X6	12
14X6X6	12	14X6X8	12	14X6X8	12
14X6X7	12	14X6X7	12	14X6X7	10
14X6X8	10	14X6X6	12	14X6X6	12
14X6X9	10	14X8X8	10		
14X8X10	8				
14X8X7	12				
14X8X9	12				
16X6X8	10				
16X6X9	10				
16X8X10	10				

INSULATED CEILING OUTLETS & REGISTER BOXES



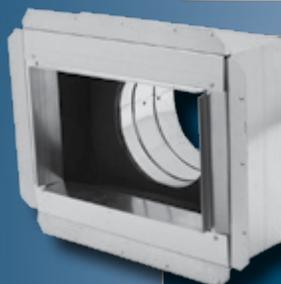
CENTER
END BOOT
W/ R6 OR R4
INSULATION

SEE CHARTS **112IN4** **112IN4**
112IN6 **112IN6**



INSULATED SIDE
MOUNT BOOT
W/ R6 OR R4
INSULATION

SEE CHARTS **113IN4** **113IN4**
113IN6 **113IN6**



INSULATED BOX
W/ FLANGE 4" OR 6"
DEEP W/ R4, R6 OR R8
INSULATION

SEE CHARTS **3404F** **3404F** **3406F**
3406F **3408F**



INSULATED BOX
W/ COLLAR NO FLANGE
4" OR 6" DEEP W/ R4, R6
OR R8 INSULATION

SEE CHARTS **3404NF** **3404NF** **3406NF**
3406NF **3408NF**



INSULATED BOX NO
COLLAR NO FLANGE
4" OR 6" DEEP W/ R4, R6
OR R8 INSULATION

3404NF **3404NF** **3406NF**
3406NF **3408NF**

112IN4

SIZE	BOX QTY
6x6x5	PTO
6x6x6	PTO
8x4x4	20
8x4x5	16
8x8x6	PTO
8x8x7	PTO
10x6x6	12
10x10x7	PTO
10x10x8	PTO
12x6x6	12
12x6x7	9
12x6x8	6
12x8x8	PTO
12x8x9	PTO
12x12x9	PTO
12x12x10	PTO
14x6x8	6
14x6x9	PTO
14x14x10	PTO
14x14x12	PTO
16x6x8	PTO

113RPF

SIZE	BOX QTY
8x4x5	PTO
10x4x5, 6, 7	12
10x6x6, 7	12
10x6x8	PTO
12x4x3	12
12x4x7	10
12x6x6	PTO
12x6x7	8
12x6x8	PTO
14x4x8	PTO

INSULATED CEILING OUTLETS & REGISTER BOXES **CONTINUED**

112IN6

SIZE	BOX QTY
6x6x5	PTO
6x6x6	PTO
8x4x4	20
8x4x5	16
8x8x6	PTO
8x8x7	PTO
10x6x6	12
10x10x7	PTO
10x10x8	PTO
12x6x6	12
12x6x7	9
12x6x8	6
12x8x8	PTO
12x8x9	PTO
12x12x9	PTO
12x12x10	PTO
14x6x8	6
14x6x9	PTO
14x14x10	PTO
14x14x12	PTO
16x6x8	PTO

113IN4, 113IN6

SIZE	BOX QTY
6x6x5	12
6x6x6	PTO
8x4x4	PTO
8x4x5	12
8x8x5	PTO
8x8x6	PTO
8x8x7	PTO
10x6x5	PTO
10x6x6	12
10x10x6	PTO
10x10x7	8
10x10x8	6
12x6x6	PTO
12x6x7	9
12x6x8	6
12x8x8	PTO
12x8x9	PTO
12x12x9	PTO
12x12x10	PTO
14x6x8	6
14x6x9	PTO
14x14x10	PTO
14x14x12	PTO
16x6x8	PTO

3404NF-6

SIZE	BOX QTY
6x6x4	24
6x6x5	24
6x6x6	18
8x4x4	PTO
8x4x5	20
8x8x4	PTO
8x8x5	12
8x8x6	12
8x8x7	12
8x8x8	PTO
10x10x8	8
10x6x5	12
10x6x6	12
10x6x7	12
12x6x6	10
12x6x7	12
12x6x8	10
12x8x8	PTO
12x8x9	PTO
14x6x8	9
14x6x9	PTO
14x8x9	PTO
16x6x8	PTO
16x6x9	PTO
10x10x7	8
12x12x10	6

3404F-4 & 3406F-4

SIZE	BOX QTY
10x4x4	12
10x6x4	10
10x6x5	10
10x6x7	8
10x6x8	8
12x4x4	8
12x4x7	8
12x4x8	8
12x4x6	8
12x6x6	8
12x6x7	8
12x6x8	8
14x6x8	8
10x6x6	10
8X4X5	16
10X6X6	10

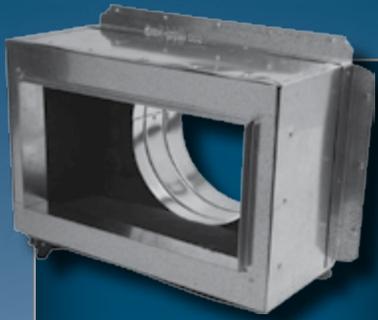
3404NF-4

SIZE	BOX QTY
6x6x4	PTO
6x6x5	PTO
6x6x6	PTO
8x4x5	24
8x8x6	PTO
8x8x7	PTO
8x8x8	PTO
10x10	PTO
10x6x6	20
10x8x7	PTO
12x12	PTO
12x6x6	10
12x6x7	12
12x6x8	12
12x8x8	PTO
12x8x9	PTO
14x6x8	12
16x6x8	PTO
16x6x9	PTO

INSULATED CEILING OUTLETS & REGISTER BOXES **CONTINUED**

3406TF-6 & 3408TF-6

SIZE	BOX QTY
6x6x4	PTO
6x6x5	12
6x6x6	PTO
8x4x5	PTO
8x8x6	9
8x8x7	PTO
10x6x5	PTO
10x6x6	10
10x6x7	10
12x6x6	10
12x6x7	9
12x6x8	12
12x8x8	PTO
12x8x9	PTO
14x6x8	PTO
14x6x9	PTO
14x8x9	PTO
16x6x8	PTO
10X10X8	8



TOP FLANGE

INSULATED BOX

3406TF-6

SEE CHART
3406TF-6

3408TF-6



3604FS

3606FS

3608FS

SLANT TOP BOOT

W/ FLANGE & R4, R6

OR R8 INSULATION

SEE CHART
3604FS
3606FS
3608FS

3404F-6 & 3406F-6 & 3408F-6

SIZE	BOX QTY
6x6x4	PTO
6x6x5	PTO
6x6x6	18
8x4x5	12
8x8x6	PTO
8x8x7	PTO
8x8x8	PTO
10x10x7	PTO
10x10x8	PTO
10x6x6	12
12x12x8	PTO
12x12x9	PTO
12x6x6	PTO
12x6x7	10
12x6x8	10
12x8x8	PTO
12x8x9	PTO
14x6x8	9
14x6x9	PTO
16x6x8	PTO
16x6x9	PTO

3406NF-4 & 3408NF-6

SIZE	BOX QTY
6x6x4	PTO
6x6x5	PTO
6x6x6	PTO
8x4x5	24
8x8x6	PTO
8x8x7	PTO
8x8x8	PTO
10x10	PTO
10x6x6	20
10x8x7	PTO
12x12	PTO
12x6x6	10
12x6x7	12
12x6x8	12
12x8x8	PTO
12x8x9	PTO
14x6x8	12
16x6x8	PTO
16x6x9	PTO

**INSULATED BOOT W/
FLANGE & ANGLE W/ R4, R6
OR R8 INSULATION**

3604FA

3606FA

3608FA

8 PER BOX **12"x6"x7"**

**PACKAGE
TO ORDER**

8"x4"x4"

10"x6"x5"

12"x4"x7"

8"x4"x5"

10"x6"x6"

12"x6"x6"

10"x4"x6"

10"x6"x7"

12"x6"x7"

10"x6"x4"

12"x4"x6"

14"x6"x8"



**INSULATED SLANT
TOP BOX NO FLANGE**

3604NFS 3606NFS 3608NFS

PACKAGE TO ORDER

10"x6"x6" | 12"x6"x7" | 14"x6"x8" | 8"x4"x5"

3406NF-6

SIZE	BOX QTY
6x6	PTO
6x6x4	PTO
6x6x5	24
6x6x6	18
8x4x4	PTO
8x4x5	20
8x8	PTO
8x8x5	12
8x8x6	12
8x8x7	12
8x8x8	PTO
10x10	10
10x6x5	12
10x6x6	12
10x6x7	12
12x6x6	10
12x6x7	12
12x6x8	10
12x8x8	PTO
12x8x9	PTO
14x6x8	9
14x6x9	PTO
14x8x9	PTO
16x6x8	PTO
16x6x9	PTO

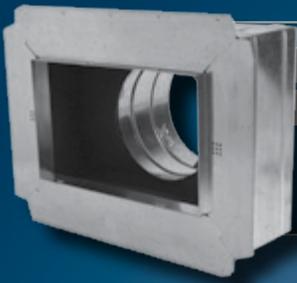
3404F-6

SIZE	BOX QTY
10x10x7	PTO
10x10x8	PTO
10x6x6	12
12x12x8	PTO
12x12x9	PTO
12x6x6	9
12x6x7	10
12x6x8	10
12x8x8	PTO
12x8x9	PTO
14x6x8	9
14x6x9	PTO
16x6x8	PTO
16x6x9	PTO
6x6x4	PTO
6x6x5	PTO
6x6x6	18
8x4x5	16
8x8x6	PTO
8x8x7	PTO
8x8x8	PTO

3604FS, 3606FS, 3608FS

SIZE	BOX QTY
6x6x6	PTO
8x4x5	12
10x4x4	PTO
10x4x5	PTO
10x4x6	PTO
10x4x7	PTO
10x6x4	PTO
10x6x5	12
10x6x6	12
10x6x7	PTO
10x6x8	PTO
12x4x6	PTO
12x4x7	PTO
12x4x8	PTO
12x6x6	PTO
12x6x7	PTO
12x6x8	PTO
14x4x8	PTO
14x6x8	15

INSULATED CEILING OUTLETS & REGISTER BOXES **CONTINUED**



**INSULATED BOOT W/ FLANGE &
COLLAR W/ R6 OR R8 INSULATION**

SEE CHART **3606F**
3608F

3606F

3608F



**RETURN
INSULATED BOX
NO FLANGE
W/ R6 OR R8
INSULATION**

SEE CHART
3900

3900



**INSULATED BOX
W/ FLANGE &
DUCTBOARD
BACKING W/ R6 OR
R8 INSULATION**

SEE CHART
3800F

3800F

3800F

SIZE BOX QTY

10x10	12
10x4	PTO
10x6	18
10x8	PTO
12 1/2 x 12 1/2	8
12x10	PTO
12x12	8
12x4	PTO
12x6	15
12x8	PTO
14 1/2 x 14 1/2	5
14x14	5
14x20	PTO
14x6	15
14x8	PTO
16 1/2 x 16 1/2	4
16x16	5
18 1/2 x 18 1/2	4
18x18	4
20 1/2 x 20 1/2	4
20x20	4
20x25	4
20x30	PTO
6x4	PTO
8x4	PTO
8x6	PTO
8x8	10

3900

SIZE BOX QTY

12 1/4 x 12 1/4 x 8 1/4	PTO
14 1/4 x 14 1/4 x 8 1/4	PTO
14 1/4 x 20 1/4 x 8 1/4	PTO
14 1/4 x 20 1/4 x 6	PTO
14 1/4 x 24 1/4 x 8 1/4	PTO
14 1/4 x 30 1/4 x 8 1/4	PTO
16 1/4 x 20 1/4 x 6	PTO
20 1/4 x 20 1/4 x 8 1/4	PTO
20 1/4 x 25 1/4 x 8 1/4	PTO
20 1/4 x 25 1/4 x 6	PTO

3606F & 3608F

SIZE BOX QTY

10x10x5	PTO
10x10x6	PTO
10x10x7	PTO
10x4x4	12
10x4x5	12
10x4x6	12
10x6x4	10
10x6x5	10
10x6x6	10
10x6x7	8
10x6x8	8
12x12x8	6
14x14x10	PTO
14x14x12	PTO
14x4x6	6
14x6x7	6
14x6x8	6
14x8x8	PTO
6x6x6	PTO
8x4x4	16
8x4x5	16
8x4x6	12

RADIATION DAMPER BOOTS & BOXES



**RADIATION DAMPER BOOT
EXTENDED ANGLE
W/ FLANGE**

113REAFD

SEE CHART **113REAFD**



**EXTENDED ANGLE
RADIATION DAMPER
BOOT**

113READ

SEE CHART **113READ**



**TOP MOUNT
INSULATED
RADIATION
DAMPER BOX
W/ FLANGE
W/ R4, R6 OR R8
INSULATION**

210

PACKAGE TO ORDER



**SIDE MOUNT
INSULATED
RADIATION
DAMPER BOX
W/ FLANGE
W/ R4, R6 & R8**

PACKAGE TO ORDER

213

113REAFD

SIZE	BOX QTY
8x4x4	12
8x4x5	12
10x4x4	12
10x4x5	12
10x4x6	12
10x4x7	PTO
10x6x4	12
10x6x5	12
10x6x6	12
10x6x7	PTO
10x6x8	PTO
12x4x6	12
12x4x8	PTO
12x6x6	8
12x6x7	8
12x6x8	8
12x12x8	PTO
14x6x8	6
14x6x9	6

113READ

SIZE	BOX QTY
8x4x4	12
10x4x4	12
10x4x5	12
10x4x6	12
10x6x5	12
10x6x6	12
10x6x7	PTO
12x4x8	PTO
12x6x7	8
12x6x8	8
14x6x8	6
14x6x9	6

INSULATED WYE PANELS & ENDS



**END PANEL - INSULATED
TRIANGLE END PANELS**

307INEND

PACKAGE TO ORDER
AVAILABLE IN R4 & R6

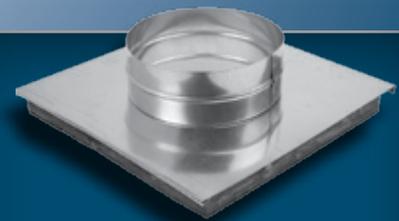


INSULATED TRIANGLE WYE

307IN4

307IN6

PACKAGE TO ORDER



**SQUARE INSULATED SIDE
PANEL WITH COLLAR**

307INPANEL

PACKAGE TO ORDER
AVAILABLE IN R4 & R6

TAKEOFFS - AIR TITE



AIR TITE ADHESIVE COLLAR

12 PER BOX 6 PER BOX 400A
 4"- 9" 10"- 16"
 4 PER BOX PACKAGE TO ORDER
 18"- 20" 22"



AIR TITE ADHESIVE COLLAR W/ DAMPER

400AD
 12 PER BOX 6 PER BOX 4 PER BOX
 4"- 9" 10"- 16" 18"- 20"



AIR TITE ADHESIVE COLLAR W/ SCOOP & DAMPER

400ASD
 12 PER BOX 6 PER BOX 4 PER BOX
 4"- 9" 10"- 16" 18"- 20"



AIR TITE ADHESIVE COLLAR W/ SCOOP

400AS
 12 PER BOX 6 PER BOX
 4"- 9" 10"- 16"



AIR TITE SADDLE /PIPE TAKEOFF

406A
 12 PER BOX 6 PER BOX
 4"- 5" 7"- 9" 10"- 14"
 24 PER BOX 4 PER BOX
 6" 16"- 20"



AIR TITE SADDLE /PIPE W/DAMPER

406AD
 12 PER BOX 6 PER BOX 4 PER BOX
 4"- 9" 10"- 14" 16"- 18"



AIR TITE SADDLE /PIPE W/SCOOP

406AS
 12 PER BOX 6 PER BOX 4 PER BOX
 4"- 9" 10"- 14" 16"



AIR TITE SADDLE /PIPE W/SCOOP & DAMPER

406ASD
 4 PER BOX 6 PER BOX
 16" 10"- 14"
 12 PER BOX PACKAGE TO ORDER
 4"- 9" 18"- 20"



*DETAIL

PROTECTIVE PAPER
 PEELED BACK



CONICAL AIR TITE FITTING

408A
 PACKAGE TO ORDER



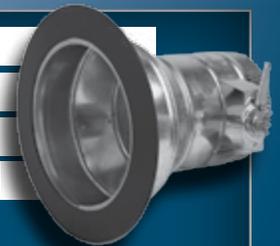
CONICAL AIR TITE FITTING W/DAMPER

408AD
 PACKAGE TO ORDER

CONICAL AIR TITE FITTING W/DAMPER & QUADRANT

STANDOFF 408ADQ

PACKAGE TO ORDER
 MODEL 408ADH AVAILABLE WITH AN
 ECONOMY STANDOFF



CONICAL AIR TITE FITTING W/SCOOP & DAMPER

408ASD
 PACKAGE TO ORDER



TAKEOFFS - SHEETMETAL

TOP TAKEOFF 1 INCH RISE

24 PER BOX **6"** **161**

12 PER BOX **4", 5", 7" & 8"**

PACKAGED TO ORDER **9" & UP**



SIDE TAKEOFF **163**

4 PER BOX **12"**

6 PER BOX **10"**

12 PER BOX **5" - 8"**

PACKAGED TO ORDER **4"**



ADHESIVE TOP TAKEOFF

12 PER BOX **161A**

5" - 8"

PACKAGED TO ORDER

9" & UP



SIDE TAKEOFF W/ ADHESIVE & DAMPER & 6" COLLAR

165AD PACKAGED TO ORDER

6", 8", 10" & 12"



TOP TAKEOFF W/ ADHESIVE & DAMPER

161AD

12 PER BOX **5" - 8"**



HIGH EFFICIENCY SIDE TAKEOFF W/ ADHESIVE & QUADRANT STANDOFF DAMPER

165ADQ

12 PER BOX 6 PER BOX

4", 5", 6"

9"

10 PER BOX 5 PER BOX 2 PER BOX

7"

10"

14", 16"

9 PER BOX 3 PER BOX PACKAGED TO ORDER

8"

12"

18", 20"



STANDOFF W/ DAMPER

165DH

12 PER BOX

6"



SIDE TAKEOFF BELOW JOIST

PACKAGED TO ORDER **176**

10" x 3"

12" x 3"



ADJUSTABLE TAKEOFF 1 INCH RISE

181

12 PER BOX **4" - 8"**

PACKAGED TO ORDER **9" & UP**



COLD AIR BOOT

189SD

PACKAGED TO ORDER

20" x 8", 24" x 8"



ROUND TO ROUND ADJUSTABLE TAKEOFF

201

12 PER BOX

5" - 8"



TAKEOFFS - DUCT BOARD



FIBERGLASS TAKEOFF 1 INCH RISE

12 PER BOX **161FG**

4", 5", 7", 8"

PACKAGED TO ORDER

10"



FIBERGLASS TAKEOFF

1 INCH RISE

12 PER BOX

5" - 8"

161FGE



FIBERGLASS TAKEOFF 1 INCH RISE

181FG

12 PER BOX 5" - 8"

4 PER BOX 10"

SPIN FITTINGS - METAL



SPIN FITTING (METAL) **400M**

12 PER BOX

6" - 8"

PACKAGE TO ORDER

4" - 5" | 9" - 16"



INSET



SPIN FITTING W/ DAMPER

(METAL) **401M**

12 PER BOX

6" - 8"

PACKAGE TO ORDER

5" | 10" - 14"



SPIN FITTING W/ SCOOP

(METAL) **402M**

PACKAGE TO ORDER

6", 8", 10" - 14"



SPIN FITTING W/SCOOP

& DAMPER (METAL) **403M**

12 PER BOX 6" - 8"

PACKAGE TO ORDER

4" | 10" - 18"



CONICAL SPIN REDUCER (METAL)

PACKAGE TO ORDER

411



SPIN FITTING W/ SCOOP

& DAMPER WITH "H" STANDOFF (METAL) **403MH**

12 PER BOX 6" - 8"

PACKAGE TO ORDER

4" | 10" - 18"



CONICAL SPIN REDUCER W/ SCOOP & DAMPER (METAL)

PACKAGE TO ORDER

411SD



CONICAL SPIN REDUCER (METAL)

PACKAGE TO ORDER

411D

SPIN FITTINGS - DUCTBOARD



SPIN FITTING (DUCTBOARD)

400D

12 PER BOX **6", 8"**

PACKAGE TO ORDER **5" | 9"- 12" | 16"- 18"**



INSET



SPIN FITTING WITH DAMPER (DUCTBOARD)

401D

12 PER BOX **6"- 8"**

PACKAGE TO ORDER **5"**



SPIN FITTING WITH SCOOP (DUCTBOARD)

402D

12 PER BOX **6"- 8"**

PACKAGE TO ORDER **4" 5", 9"- 16"**



SPIN FITTING W/ SCOOP & DAMPER (DUCTBOARD)

403D

12 PER BOX **6"- 8"**

PACKAGE TO ORDER **4"- 6" | 9"- 16"**

METAL STARTING COLLARS



A COLLAR 6" LONG, SMALL END

313FG

4 PER BOX **20"**

6 PER BOX **18"**

10 PER BOX **16"**

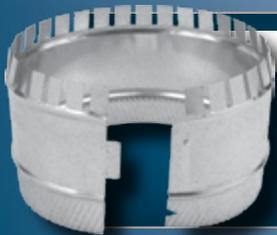
12 PER BOX **3", 14"**

18 PER BOX **10"- 12"**

24 PER BOX **8"- 9"**

36 PER BOX **4"- 7"**

PACKAGE TO ORDER **22"- 24"**



FLEX DUCT METAL STARTING COLLAR W/ CLICK CLICK

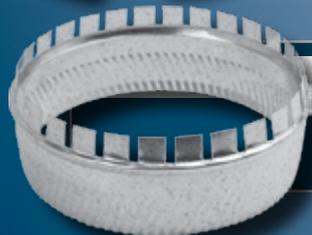
313FGCC

75 PER BOX **5"- 6"**

40 PER BOX **7"- 9"**

30 PER BOX **10"- 16"** PACKAGE TO ORDER **18"- 20"**

INSET



A COLLAR SMALL END

313SE

24 PER BOX **4"**

50 PER BOX **5"- 6"**

12 PER BOX **7"- 18"**

4 PER BOX **20"**



STRAIGHT STARTING COLLAR WITH DAMPER

326

6 PER BOX **18"**

10 PER BOX **16"**

12 PER BOX **12"- 14"**

18 PER BOX **10"**

24 PER BOX **4"- 9"** PACKAGE TO ORDER **3" | 22"**

DUCTBOARD STARTING COLLARS



TAB COLLAR FOR 1 AND 1½ INCH DUCTBOARD

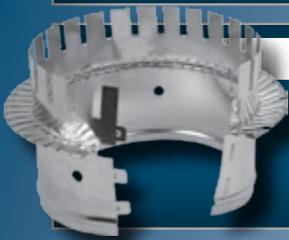
404D

4 PER BOX **20"** 6 PER BOX **18"** 8 PER BOX **16"** 10 PER BOX **14"** 12 PER BOX **8", 12"**
 18 PER BOX **10"** 24 PER BOX **4", 5", 6", 7" & 9"** PACKAGE TO ORDER **22"**

404D2

TAB COLLAR FOR 2 INCH DUCTBOARD

6 PER BOX **18"** 8 PER BOX **16"** 10 PER BOX **14"**
 12 PER BOX **8", 12"** 18 PER BOX **10"** 24 PER BOX **4", 5", 6", 7" & 9"**



DUCTBOARD - CLICK CLICK COLLAR - UNASSEMBLED

404DCC

12 PER BOX **20"** 14 PER BOX **18"** 16 PER BOX **12"-16"** 24 PER BOX **9"-10"**
 30 PER BOX **8"** 40 PER BOX **5", 7"** 50 PER BOX **6"** 60 PER BOX **4"**

405D

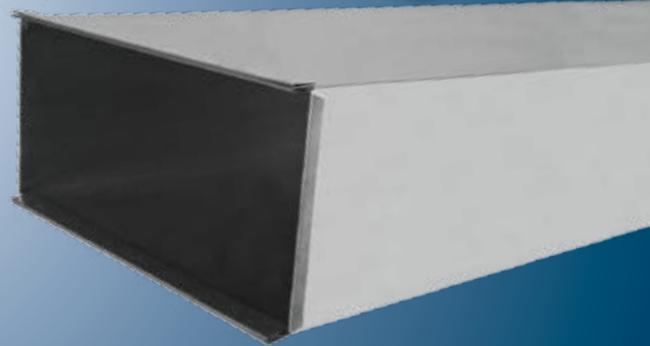
TAB COLLAR WITH DAMPER (DUCTBOARD)

4 PER BOX **20"** 6 PER BOX **18"** 8 PER BOX **16"**
 10 PER BOX **14"** 12 PER BOX **8", 10", 12"** 24 PER BOX **5", 6", 7" & 9"**



TRUNK DUCT & FITTINGS

ALL TRUNK DUCT IS EMBOSSED WITH THE SIZE



SLIDE / DRIVE SHORT WAY TRUNK ELBOW

120SD

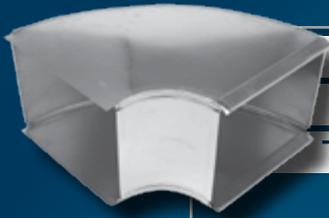
2 PER BOX **24"x8"** 4 PER BOX **8"x8" thru 12"x8"** 6 PER BOX **14"x8"** PACKAGED TO ORDER **22"x8", 26"x8" thru 30"x8"**
16"x8" thru 20"x8" **10"x10" thru 24"x10"**



SLIDE / DRIVE SHORT WAY TRUNK ANGLE

121SD

4 PER BOX **8"x8", 10"x8", 24"x8"** 6 PER BOX **14"x8"** PACKAGED TO ORDER **22"x8", 26"x8" thru 30"x8"**
14"x8" thru 20"x8" **10"x10" thru 24"x10"**



**SLIDE / DRIVE
LONG WAY
TRUNK ELBOW**

2 PER BOX **122SD**

18"x8"-20"x8"

4 PER BOX

8"x8" thru 16"x8"
24"x8"

PACKAGED TO ORDER

22"x8", 26"x8" thru 32"x8"
10"x10" thru 28"x10"



**SLIDE / DRIVE
LONG WAY TRUNK ANGLE**

2 PER 4 PER **123SD**

8"x8"
10"x8"
14"x8"
22"x8"

12"x8" 18"x8"
16"x8" 24"x8"

PACKAGED TO ORDER

6 PER
20"x8"

26"x8" thru 32"x8"
10"x10" thru 28"x10"



SLIDE / DRIVE TRUNK DUCT

ALL SIZES AVAILABLE IN 48", 60" AND 96" LENGTHS **125SD**

10 PER BOX

8"x8" thru 12"x8"
10"x10" thru 12"x10"

6 PER BOX

14" x 8" thru 24" x 8"
14" x 10" thru 24" x 10"

PACKAGED TO ORDER

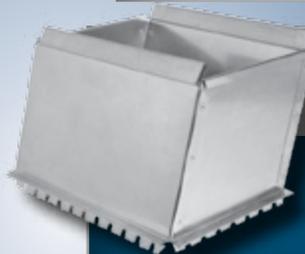
26"x8" through 36"x8"
26"x10" through 36"x10"
12"x12"
14"x12"
14"x14"
20"x12"
24"x12"

**SLIDE / DRIVE
STARTING COLLAR**

141SD

PACKAGED TO ORDER

8"x8" - 36"x8"

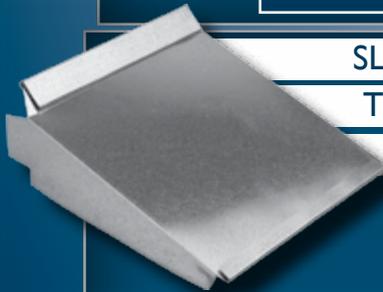


**SLIDE / DRIVE
OFFSET COLLAR**

151SD

PACKAGED TO ORDER

8"x8" - 36"x8"



**SLIDE / DRIVE
TRUNK REDUCER
& INCREASER**

200SD REDUCER

12 PER BOX
2" - 8"

PACKAGED TO ORDER
2"x10" - 6"x10"

210SD INCREASER

PACKAGED TO ORDER 2" - 8"



TRUNK REDUCER

4 PER BOX **190**

ALL OTHER
SIZES
PACKAGED
TO ORDER

8"x8" - 12"x8"
12"x10" - 14"x10"
14"x12" - 16"x12"
16"x4"
20"x16"x8"
24"x20"x8"



**CENTER TRANSITION
STARTING COLLAR WITH
SLIDE / DRIVE**

81CSD

PACKAGED TO ORDER

ALL SIZES

TRUNK DUCT ACCESSORIES



TRUNK DAMPER

184

PACKAGED TO ORDER

ALL SIZES

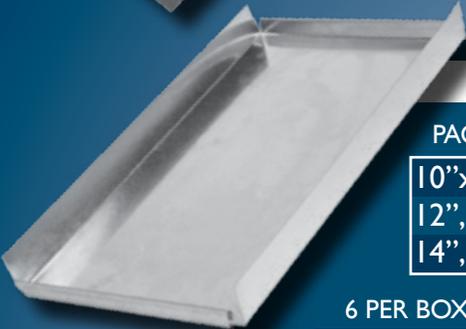


TRUNK HANGER

185

PACKAGED TO ORDER

ALL SIZES



SET IN CAP

187

PACKAGED TO ORDER

10"×10" - 30"×10"
12", 20", 24"×12"
14", 24"×14"

2 PER BOX
24"×8"

6 PER BOX
12", 14", 16", 20"

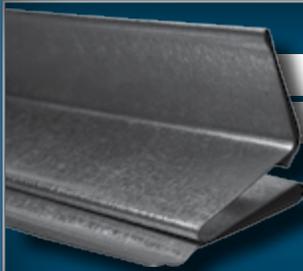
4 PER BOX
8"×8" - 32"×8"
8", 10"×8"



S CLEAT

324

25 PER BOX
48", 60", 120"



**STANDING
S CLEAT**

324S

10 PER BOX
60" & 120"



DRIVE CLEAT

DRIVE

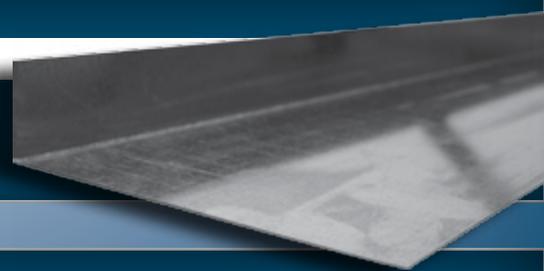
100 PER BOX **8"**

25 PER BOX
60" & 120"

1" X 4" - 48" STARTER

DUCT STARTER

PACKAGED TO ORDER



PERFORATED ¾" X 100' STRAPPING

PACKAGED TO ORDER

P STRAP

SOLID 1" X 100' STRAPPING (24 & 26 GAUGE)

SOLID 1½" X 100' STRAPPING (24 & 26 GAUGE)

STRAP

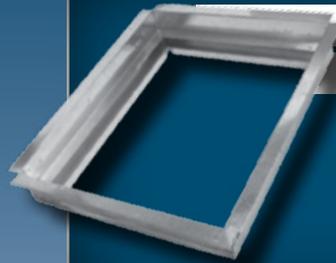




PLENUM CHAMBER

188

SHOWN ASSEMBLED –
SHIPPED KNOCKED DOWN
WITH 4 SIDES & A TOP
PACKAGED TO ORDER



FILTER RACK

W/ FLANGE

189FRF

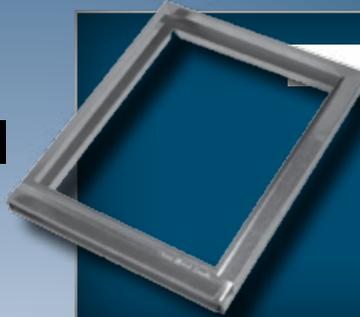
PACKAGED TO ORDER

16"×25"	20"×20"
16"×20"	_____



ADJUSTABLE PLENUM **188ADJ**

* PLENUM PANEL ONLY SHOWN
* SHIPPED KNOCKED DOWN
WITH 4 SIDES AND A TOP.
PACKAGED TO ORDER



FILTER RACK

189FR

PACKAGED TO ORDER

14"×20"	20"×20"
16"×20"	20"×25"
16"×25"	_____



INSULATED BOX W/ FILTER RACK

317FR

PACKAGED TO ORDER



SUPPORT BOX

317FC

MADE TO ORDER
PACKAGED TO ORDER



SUPPORT BOX W/ FILTER RACK & DOOR

317FCD

MADE TO ORDER
PACKAGED TO ORDER



COLD AIR PANEL

12 PER BOX

323

17"×30"

PACKAGED TO ORDER

32"×30"



INSULATED BLANK

PAN **317INS**

PACKAGED TO ORDER

PLENUM PANEL

PANEL ONLY

PACKAGED TO ORDER



INSULATED PLENUM BOX

388

SHOWN ASSEMBLED –
SHIPPED KNOCKED DOWN
WITH 4 SIDES & A TOP
PACKAGED TO ORDER

PLENUMS & PANS CONTINUED



STACK HEAD L-SHAPED STACKHEAD CLOSET BOX

PACKAGED TO ORDER

14"x20"	20"x20"
16"x20"	20"x25"
16"x25"	20"x30"

101



DRAIN PAN

191

SHOWN WITH
3/4" PVC FITTING
PACKAGED TO ORDER



RETURN AIR BOX

189SB

PACKAGED TO ORDER

10"x38"



FUNNEL PAN SQUARE TO ROUND

318

PACKAGED
TO ORDER

ALL LABELED WITH SIZE

COLD AIR FRAME

CAF

PACKAGED TO ORDER

12"x6"	30"x6"
14"x6"	
14"x8"	

12 PER BOX

24"x6"



BLIND

BOX

BB

PACKAGED TO ORDER



TOP OUTLET DIFFUSER BOX

320T

2 PER BOX

14"x14"x10", 12"

4 PER BOX

8"x8"x5"

12"x12"x8", 10"

8 PER BOX

6"x6"x4", 5", 6"

8"x8"x6", 7", 8"

10 PER BOX

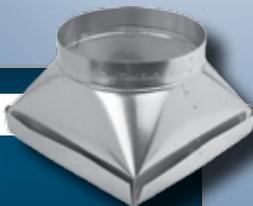
10"x6"x4", 5", 6", 7"

OTHER SIZES : PACKAGED TO ORDER

DIFFUSER BOX

320

PACKAGED TO ORDER



COLD AIR DROP KIT

189SDK

KIT IS SHOWN ASSEMBLED, SHIPS UNASSEMBLED. EACH KIT CONSISTS OF ONE COLD AIR BOOT WITH 1" FILTER RACK, TWO 36" LENGTHS OF TRUNK DUCT WITH S CLEATS, ONE 141 STARTING COLLAR, SIX DRIVE CLEATS. SHIPPED ONE SET PER CARTON. MUST SHOW DUCT SIZE IN FRONT OF THE PART NUMBER WHEN ORDERING



BLANK

PAN

317

PACKAGED TO ORDER



SIDE OUTLET

DIFFUSER BOX

8 PER BOX **320S**

6"x6"x4", 6"
8"x8"x7"

OTHER SIZES: PACKAGED TO ORDER



318 MHB

MOBILE HOME

BOX **MHB**

SEE CHART

MOBILE HOME BOX



EMERGENCY

DRAIN PAN

12 PER BOX **EDP**

3"x6"x3"



317 MHB

MOBILE

HOME BOX

MHB

Same sizes are available
as the 318 MHB.
All are PTO.

SEE CHART

317 MOBILE HOME BOX

318 MOBILE HOME BOX

SIZE	BOX QTY	SIZE	BOX QTY
20x24x18	PTO	16, 14x20, 14x18	3
12x20x12	PTO	16x20x16	PTO
12x20x14	3	16x20x14	3
12x12x12	4	20 ¹ / ₄ x20 ¹ / ₄ x18	3
12x24x12	3	20 ¹ / ₄ x25 ¹ / ₄ x20	2
12x20x16	3	20x20x16, 18, 20	3
14x20 ¹ / ₄ x14	3	20 ¹ / ₄ x30 ¹ / ₄ x16	PTO
14x20x12	3	20 ¹ / ₄ x20 ¹ / ₄ x14, 16	3
14x20x14	PTO	20x25x16	2
14x20x16	3	20x30x16	PTO
14x24x14	PTO	20x25x20	3
14x14x6, 12, 24	3	20 ¹ / ₄ x14 ¹ / ₄ x16	3
14x20x6	PTO	20 ¹ / ₄ x25 ¹ / ₄ x16	2
18x24x14	PTO	20x20x14	PTO
14x25x14	PTO	24 ¹ / ₄ x30 ¹ / ₄ x18	PTO
16x24x16	3		

WALL STACK & FITTINGS



STACK HEAD

101

12 PER BOX

10"x3 1/4"x6"

PACKAGED TO ORDER

14"x3 1/4"x6"	12"x3 1/4"x4"
14"x3 1/4"x8"	12"x3 1/4"x6"
12"x2 1/4"x6"	10"x3 1/4"x4"



SIDEWALL STACK HEAD

104

PACKAGED TO ORDER

10"x3"x6"	12"x3"x6"
12"x3"x4"	14"x3"x6"

WALL STACK REDUCER

105

PACKAGED TO ORDER



STRAIGHT STACK BOOT

110S

12 PER BOX

8"x3 1/4"x6"	12"x3 1/4"x5", 6", 7", 8"
10"x3 1/4"x4", 5", 6"	14"x2 1/4"x6"
10"x2 1/4"x6", 7"	14"x3 1/4"x6", 7", 8"
12"x2 1/4"x6"	



CENTER END STACK BOOT

112S

12 PER BOX

10"x3 1/4"x5", 6"
12"x3 1/4"x5", 6", 7"
14"x3 1/4"x8"

PACKAGED TO ORDER

10"x2 1/4"x5"	12"x3 1/4"x8"
---------------	---------------



90° STACK BOOT

113S

12 PER BOX

10"x2 1/4"x6", 7"	12"x2 1/4"x6"
10"x3 1/4"x7"	12"x3 1/4"x5", 6", 7", 8"
10"x3 1/4"x4", 5", 6", 8"	14"x3 1/4"x7", 8"



STACK DAMPER

116

PACKAGED TO ORDER

10"x2 1/4", 3 1/4"	14"x2 1/4", 3 1/4"
12"x2 1/4", 3 1/4"	



SHORT WAY

STACK ELBOW

120

12 PER BOX 10"x3 1/4"

PACKAGED TO ORDER

12"x3 1/4"	10"x2 1/4"	14"x2 1/4"
14"x3 1/4"	12"x2 1/4"	



SET IN END CAP

117SET

PACKAGED TO ORDER

10"x2 1/4", 3 1/4"	14"x2 1/4", 3 1/4"
12"x2 1/4", 3 1/4"	

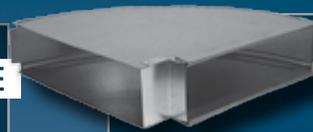
WALL STACK & FITTINGS CONTINUED



SHORT WAY STACK ANGLE

PACKAGED TO ORDER **121**

10"x2 1/4"	12"x3 1/4"
10"x3 1/4"	14"x2 1/4"
12"x2 1/4"	14"x3 1/4"



LONG WAY STACK ELBOW

6 PER BOX **10"x3 1/4"** **122**

PACKAGED TO ORDER

10"x2 1/4"	14"x2 1/4"
12"x2 1/4"	14"x3 1/4"
12"x3 1/4"	—



WALL STACK **124 & 124S**

(SHOWN ASSEMBLED, SHIPPED UNASSEMBLED)

6 PER BOX **10"x3 1/4"x36"**

5 PER BOX

10", 12", 14"x2 1/4", 3 1/4"

LENGTHS:

24", 36", 48", 60" & 96"

PACKAGED TO ORDER

12"x3 1/4"x96" **14"x3 1/4"x96"**

124S CONTAINS OPTIONAL SEALANT



LONG WAY STACK ANGLE

6 PER BOX **123**

12"x3 1/4"

PACKAGED TO ORDER

10"x2 1/4"	14"x2 1/4"
10"x3 1/4"	14"x3 1/4"
12"x2 1/4"	—

OVAL PIPE AND FITTINGS



ONE PIECE VERTICAL

OVAL ELBOW **502-0**

12 PER BOX **5"-8"**



ONE PIECE VERTICAL

OVAL ANGLE **503-0**

12 PER BOX **5"-7"**



ROUND TO OVAL END BOOT

12 PER BOX **5"-7"** **504-0**



60" OVAL PIPE **500-0 & 500-0S**

5 PER BOX **5"-8"**



100" OVAL PIPE **501-0 & 501-0S**

5 PER BOX **5"-8"** 500-0S & 501-0S CONTAIN OPTIONAL SEALANT



4-PIECE FLAT

OVAL ELBOW **502-OF**

12 PER BOX **5"-7"**



ROUND TO OVAL 90° BOOT

12 PER BOX **5"-7"** 16 PER BOX **6"** **505-0**

OVAL PIPE AND FITTINGS CONTINUED



OVAL STACK HEAD 507-0
SEE CHART 507-0



STRAIGHT STARTER STACK COLLAR

PACKAGED TO ORDER 141

12"x3 1/4"
14"x3 1/4"
10," 12", 14"x2 1/4"

4 PER BOX 10"x3 1/4"



**ROUND TO OVAL
STRAIGHT BOOT** 506-0
12 PER BOX

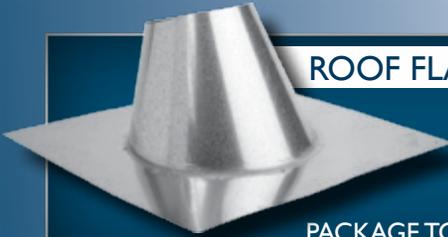


507OD DOUBLE OVAL STACKHEAD
12 PER BOX
10"x6"x5", 6", 4" | 12"x6"x7"

507-0

SIZE	BOX QTY
8x6x4, 5, 6	12
10x4x5, 6, 7	12
10x6x4, 5, 6, 7	12
12x4x6, 7	12
12x6x5, 6, 7	12
14x6x7	12

VENTING AND ROOF PRODUCTS



ROOF FLASHING 1200
6 PER BOX
4", 5", 6" & 8"
PACKAGE TO ORDER 10"



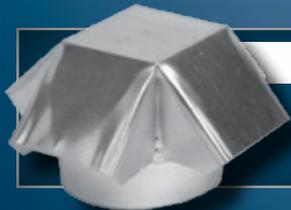
TALL FLASHING 1212
PACKAGE TO ORDER
4"-8", 10"



TALL FLASHING CAP 1227
PACKAGE TO ORDER



TALL FLASHING CAP 1251
PACKAGE TO ORDER



CHIMNEY CAP 327
12 PER BOX 3"- 8"



OLD STYLE SHANTY CAP
ROUND 327OFF
PACKAGE TO ORDER 327OFF W/SCREEN IS ALSO AVAILABLE



VERTICAL DRAFT DIVERTER

PACKAGE TO ORDER **3"-10"** 350



WIND BAND VENT CAP 351

PACKAGE TO ORDER **3"-12"**

AVAILABLE WITH BIRD SCREEN-PART NUMBER 351S

3" X 50' VINYL DRYER HOSE

3X50-HOSE

4" X 50' VINYL DRYER HOSE

4X50-HOSE



PACKAGE TO ORDER

8" ALUMINUM ROOF JACK

PACKAGE TO ORDER 806

7"x7" | 10"x10"



FOUNDATION VENT W/ SCREEN & CAULK

FV

PACKAGE TO ORDER **4", 6" & 8"**



GNV GOOSE NECK VENT

15 PER BOX **4"**

PACKAGE TO ORDER **7"**



6" ADJUSTABLE ROUND DIFFUSERS (ALSO IN 8")

25 PER BOX **6"** **6-DIFF**

10 PER BOX **8"**



8" ALUMINUM ROOF JACK

12 PER BOX **RV**



ALUMINUM DRYER VENT KIT

804

PACKAGE TO ORDER **4"**



ALUMINUM WALL CAP 805

PACKAGE TO ORDER **10" x 3 1/4"**



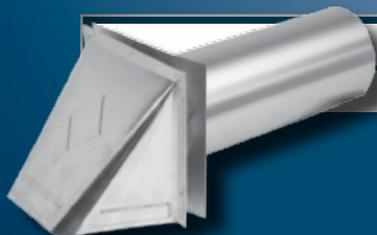
ALUMINUM DRYER VENT HOOD

807

12 PER BOX **3" & 4"**

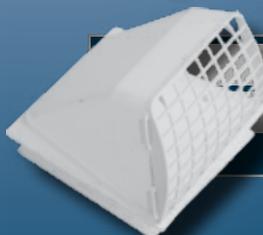
6 PER BOX **6"**

PACKAGE TO ORDER **5", 7", 8"**



WHITE ULTRA FLOW HOOD

NO TAIL WHB



* 3" & 4" DIAMETERS COME WITH 10" TAIL, ALL OTHER DIAMETERS COME WITH 3" TAIL.

VENTING AND ROOF PRODUCTS CONTINUED



WHITE ULTRA FLOW HOOD WITH 6" TAIL

24 PER BOX **3" & 4"** **WHAB6**



WHITE LOUVER FACE PLATE

12 PER BOX **3", 4", 5" & 6"** **WLB**

BROWN LOUVER FACE PLATE

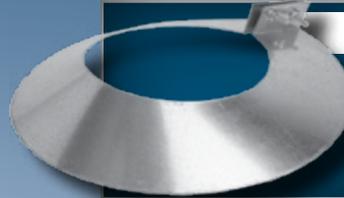
12 PER BOX **3" & 4"** **BLB**



FRESH AIR INTAKE

PACKAGE TO ORDER **329**

4", 5", 6", 8", 10" & 12"



STORM COLLAR **335**

12 PER BOX **3"-8"**

PACKAGE TO ORDER **10"**

BLACK PIPE, ELBOWS & ACCESSORIES

* ALL BLACK IS 24 GAUGE



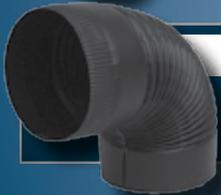
24" BLACK STOVE PIPE **600**

12 PER BOX **4"-9"**



BLACK ADJUSTABLE ELBOW **602**

12 PER BOX **4"-8"** 4 PER BOX **9"**



BLACK CORRUGATED ELBOW

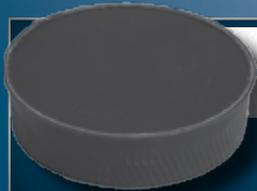
12 PER BOX **5"-8"** **602C**



BLACK CAP LARGE END WITH NO CRIMP

603LE

12 PER BOX **5"-8"**



BLACK SMALL END PLUG WITH CRIMP

603SE

12 PER BOX **6"-8"**



BLACK TEE **604**

12 PER BOX **5" & 7"**

6 PER BOX **4", 6" & 8"** 4 PER BOX **9"**



BLACK TRIM COLLAR

12 PER BOX **4"-8"** **605**



BLACK CONNECTOR CRIMP BOTH ENDS **606**

12 PER BOX **5"x6" | 7"x6" | 8"x6", 8"**

10 PER BOX **6"x6"**

BLACK PIPE, ELBOWS & ACCESSORIES **CONTINUED**

607LE BLACK SLIP JOINT

12 PER BOX 6", 7" & 8"



ROUND TO OVAL BLACK BOOT

610 PACKAGE TO ORDER 7"x7"

12 PER BOX 6"x6" | 7"x6" | 8"x8"



BLACK COAL HOD WITH SHOVEL

6 PER BOX BHOD

* ALSO AVAILBLE GALVANIZED - PART GHOD



BLACK REDUCER OR INCREASER

611

12 PER BOX

6"x5" | 7"x6" | 8"x6", 7"

612 12 PER BOX 5"x6" | 7"x8" | 6"x7", 8"



CAST IRON DAMPER

CID

12 PER BOX 4", 5" & 7"

24 PER BOX 8" 48 PER BOX 6"



BLACK ADJUSTABLE

6 "TO 8" FLUESTOP

12 PER BOX

N/A



STAINLESS PRODUCTS

36" STAINLESS PIPE

900

ALL MODELS PACKAGE TO ORDER

INSET

4"-12"

12" 900A

18" 900C

24" 900B

48" 901



STAINLESS INCREASER

/REDUCER - PLAIN

911P

PACKAGE TO ORDER

6"x3", 4", 5"

7"x3", 4", 5"

8"x5", 6", 7"

9"x6", 7", 8"

10"x7", 8", 9"

12"x8", 9", 10"

14"x9", 10", 12"



STAINLESS PRODUCTS CONTINUED



STAINLESS 90° ELBOW 902

PACKAGE TO ORDER 4"-12"

STAINLESS TEE

910 CAP LE

PACKAGE TO ORDER

4"-12"



STAINLESS SHANTY RAIN CAP

PACKAGE TO ORDER 4"-12" 927

904 **STAINLESS TEE**

PACKAGE TO ORDER 4"-12"

ACCESSORIES

NAIL PLATE 16 GAUGE (16 HOLES)

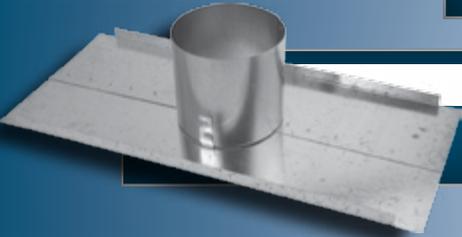
PACKAGE TO ORDER 3"x18"

3X18NAILPLATE



ROUND PLASTER FRAME

8 PER BOX 12" 442

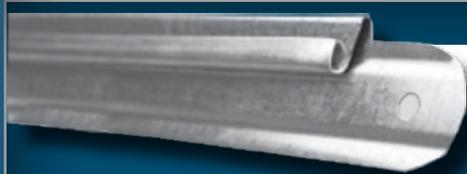


BOOT RAILS

18BOOTRAILS

26BOOTRAILS

100 PER BOX 18" & 26"



FHA STRAP -

NAILGUARD

1 1/2"x12"

12-FHA STRAP

PACKAGE TO ORDER 12"



LINE COVER

PACKAGE TO ORDER

- 4" x 4" x 4" x 96"
- 4" x 5" x 4" x 96"
- 4" x 6" x 4" x 96"
- 5" x 5" x 5" x 96"



4X4X4-96LINECOVER

4X6X4-96LINECOVER

4X5X4-96LINECOVER

5X5X5-96LINECOVER

CANSTOCK

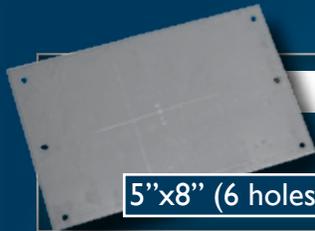
2X2CANSTOCK

1 1/2X10CANSTOCK

25 PER BOX

1 1/2"x2"x10' & 2"x2"x10'





NAIL PLATE

PACKAGE TO ORDER

5"x8" (6 holes)

5X8-NAILPLATE



HEATER STAND

MADE TO ORDER

PACKAGE TO ORDER



U CHANNEL

1X1X60-26UCHAN

PACKAGE TO ORDER

1"x1"x60"-26

PF

PLASTER FRAME

25 PER BOX

16", 24" & 26"



OUR HUMBLE BEGINNINGS



ROCHESTER NY
ORIGINAL PLANT



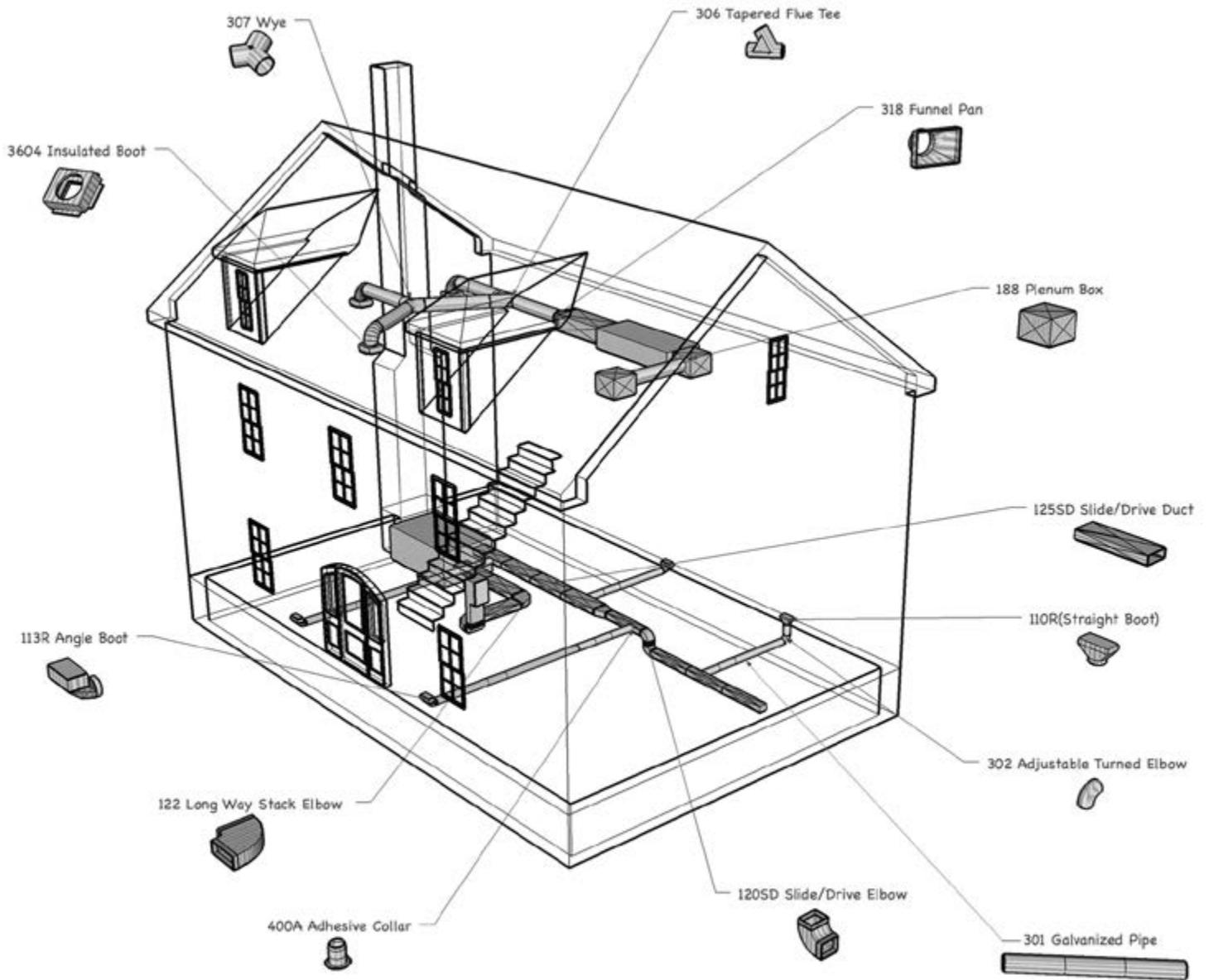
WEST POINT ,VA



DUNN NC







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April 2013