

REPLACEMENT PARTS & ACCESSORIES



FACER BLADES

Includes blades, mounting screws and wrench.

| MACHINE | STANDARD | EXTENDED LIFE | CARBIDE |
|--|--|------------------|-------------------|
| Mini-Mc® | CTS06803 | N/A | N/A |
| 1LC | CTS21302 | | |
| 2LC, 2CU | 205702 | | |
| Pit Bull® 14 | 413702 | | |
| Pit Bull 26, Acrobat™ 180 | 710602 | | |
| DynaMc®, Pit Bull, Rolling, TracStar® 28 & 250 | T1208602 | T1208602C | T1208602T |
| DynaMc, Pit Bull, Rolling, TracStar 412 | 4.63" – must be repositioned for different pipe sizes | | |
| | T1208603 | T1208603C | T1208603T |
| | 6.13" – spans the entire facer range without repositioning | | |
| Pit Bull, Rolling, TracStar 618 | 4.63" – must be repositioned for different pipe sizes | | |
| | T1208603 | T1208603C | T1208603T |
| | 9.12" – spans the entire facer range without repositioning | | |
| TracStar 500 | T1812602 | T1812602C | N/A |
| | T5005006 | T5005006C | T5005007T |
| TracStar 630, MegaMc® 824 | 9" – must be repositioned for different pipe sizes | | |
| | 3615710 | 3615710C | 3615703T ⓘ |
| | 11" – spans the entire facer range without repositioning | | |
| TracStar 900, MegaMc 1236 | 3615712 | 3615712C | N/A |
| | 15" – must be repositioned for different pipe sizes | | |
| TracStar 1200, MegaMc 1648 | 3615707 | 3615707C | 3615703T ⓘ |
| | 3615708 | 3615708C | 3615708T ⓘ |
| MegaMc 2065 & 1600 | 3615708 | 3615708C | N/A |
| Talon™ 2000 | MJQ00572 (Set of 32) | N/A | N/A |
| | MJQ00515 (Set of 64) | | |

ⓘ 5" carbide blades

ⓘ See **Reference** section for plug types



MINI-MC FACER INSERT SET

Facer insert sets must be selected for each pipe size. Compatible with either facer.

| PIPE SIZE | OD | PART NUMBER |
|---------------|-------|-----------------|
| 1" IPS | 1.32" | CTS15017 |
| 1" CTS | 1.13" | CTS15019 |
| ¾" IPS / 27mm | 1.05" | CTS15020 |
| ¾" CTS | 0.88" | CTS15021 |
| ½" IPS | 0.84" | CTS15022 |
| ½" CTS | 0.63" | CTS15018 |
| 34mm | 1.34" | CTS15030 |
| 32mm | 1.26" | CTS15028 |
| 25mm | 0.98" | CTS15026 |
| 20mm | 0.79" | CTS15024 |



HYDRAULIC POWER UNIT

Portable hydraulic power units for Acrobat, DynaMc and Pit Bull fusion machines.

| DESCRIPTION | INPUT VOLTAGE | PLUG TYPE ⓘ | PART NUMBER |
|--------------|------------------------|-------------|-----------------|
| Acrobat HPU | 120V, 50/60Hz, 1Ph | A | 718804 |
| | 220-240V, 50/60Hz, 1Ph | M | 718803 |
| DynaMc HPU | 120V, 60Hz, 1Ph | A | 1272701 |
| | 220-240V, 50/60Hz, 1Ph | C | 1272702 |
| | 220-240V, 50/60Hz, 1Ph | M | 1272703 |
| Pit Bull HPU | 100V, 50/60Hz, 1Ph | B | 1272704 |
| | 220-240V, 60Hz, 1Ph | G | T1810901 |
| | 220-240V, 50/60Hz, 3Ph | D | T1810902 |



HIGH PRESSURE CLAMPING KIT

Retrofit kit for the MegaMc 2065 with a high pressure clamping kit for higher fusion pressures and greater clamping force.

| DESCRIPTION | PART NUMBER |
|----------------------------|-----------------|
| High pressure clamping kit | A6325001 |

FOR AUTO MACHINES ONLY



TRACSTAR® AUTO PENDANT

User interface for TracStar Autos.

| MACHINE | PART NUMBER |
|----------------------------|-----------------|
| All TracStar Auto machines | T5007112 |



TRACSTAR AUTO CONTROL BOX

Control box for quick replacement.

| MACHINE | PART NUMBER |
|---------------------------------|-----------------|
| TracStar 28, 250, 412, 618 Auto | T5001810 |
| TracStar 500 Auto | T5001811 |
| TracStar 630, 900 Auto | T5001813 |



TRACSTAR AUTO IN-DITCH EXTENSION KIT

Set of four, 25' hydraulic extension hoses, extension cable and pendant strap required for automated in-ditch fusion.

| MACHINE | PART NUMBER |
|---------------------------------|-----------------|
| TracStar 28, 250, 412, 618 Auto | T5002003 |
| TracStar 500 Auto | T5002007 |
| TracStar 630, 900 Auto | T9002006 |



THE COACH® MDA (MOBILE DATA ACCESSORY)

Enables automatic upload of fusion joint data to DataLogger® Vault™ on all Coach-controlled auto machines. Requires cellular connection. For Pendant 1 TracStar models only.

| MACHINE | PART NUMBER |
|---------------------------------------|-----------------|
| TracStar Auto machines with Pendant 1 | T5037301 |



USB THUMB DRIVE ADAPTER

Used for downloading fusion records from the TracStar Auto. For Pendant 1 TracStar models only.

| MACHINE | PART NUMBER |
|---------------------------------------|------------------|
| TracStar Auto machines with Pendant 1 | AT5040101 |



TRACSTAR® AUTO HEATER

Heater for use with TracStar Auto machines.

| MACHINE | VOLTAGE | PART NUMBER |
|-------------------|------------------------|--|
| TracStar 28 Auto | 220-240V, 50/60Hz, 1Ph | T809801 |
| TracStar 250 Auto | 220-240V, 50/60Hz, 1Ph | T2513001 |
| TracStar 412 Auto | 220-240V, 50/60Hz, 1Ph | |
| TracStar 618 Auto | 220-240V, 50/60Hz, 1Ph | T1821001 (6" IPS – 12" DIPS) |
| | | T1821001 (12" IPS – 18" OD) |
| TracStar 500 Auto | 220-240V, 50/60Hz, 1Ph | T5048001 |



DYNAMC® AUTO POWER BOX ASSEMBLY

Power unit for use with all DynaMc Auto machines.

| VOLTAGE | PART NUMBER |
|-------------------|----------------|
| 110-120V, 50/60Hz | 1267302 |
| 220-240V, 50/60Hz | 1269402 |



DYNAMC AUTO OPERATOR CONTROL BOX

Control Box for use with all DynaMc Auto machines.

| DESCRIPTION | PART NUMBER |
|-------------------------|----------------|
| DynaMc Auto control box | 1266702 |



DYNAMC AUTO HEATER ASSEMBLY

Heater for use with DynaMc Auto machines.

| MACHINE | VOLTAGE | PART NUMBER |
|-----------------|------------------------|----------------|
| DynaMc 250 Auto | 110-120V, 50/60Hz, 1Ph | 889201 |
| | 220-240V, 50/60Hz, 1Ph | 889101 |
| DynaMc 412 Auto | 110-120V, 50/60Hz, 1Ph | 1256001 |
| | 220-240V, 50/60Hz, 1Ph | 1260101 |

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HYDRAULIC CLAMPING RETROFIT KIT

Increase productivity by eliminating manual cranking of knobs.

| MACHINE | PART NUMBER |
|----------------------------------|------------------|
| Pit Bull®, Rolling, TracStar 412 | A1262301 |
| Pit Bull, Rolling, TracStar 618 | A1870301 |
| TracStar 500 Series II | AT5044801 |
| TracStar 500 Series II Auto | AT5045201 |



25' HEATER EXTENSION CORD

For use with non-auto machines when fusing in-ditch.

| MACHINE | VOLTAGE REQUIREMENT | PLUG TYPE ⓘ | PART NUMBER |
|---|---------------------|-------------|----------------|
| DynaMc, Pit Bull, Rolling, TracStar 412 & 618 | 240V, 1Ph, 15A | C | 1219002 |



25' HYDRAULIC EXTENSION HOSES

Set of four 25' hydraulic extension hoses required for in-ditch fusion. Extension hoses are included with Pit Bull HPU.

| MACHINE | PART NUMBER |
|---|----------------|
| DynaMc, Pit Bull, Rolling, TracStar 28, 250, 412, 618 | 1219105 |



IN-DITCH EXTENSION KIT

Set of hydraulic extension hoses and cable. Required for in-ditch fusion.

| MACHINE | PART NUMBER |
|-----------------------------|-----------------|
| TracStar 500 | T5002006 |
| TracStar 630 & 900 | T9002007 |
| TracStar 1200, MegaMc® 1648 | T4829501 |

TOP LOADING ACCESSORY KIT

For use when lifting heater and facer in 3- or 4-jaw configurations due to space constraints. Includes heater and facer stands, stripper bars, handles and brackets.

| MACHINE | PART NUMBER |
|---------------|------------------|
| TracStar 500 | AT5058401 |
| TracStar 1200 | T4829801 |



STUB END HOLDER

Stub end holders are designed to hold various sizes of stub end fittings for fusion to the end of a pipe. See **Productivity Tools** section for more information.

| MACHINE | MANUAL CLAMP | SELF-CENTERING |
|--|----------------|----------------|
| Pit Bull 14 | 410601 | N/A |
| DynaMc, Pit Bull, Rolling, TracStar 28 & 250 | N/A | 885001 |
| DynaMc, Pit Bull, Rolling, TracStar 412 | | 1270101 |
| Pit Bull, Rolling, TracStar 618 & 500 | | 1879101 |
| TracStar 630, MegaMc 824 | 2419501 | N/A |
| TracStar 900, MegaMc 1236 | 3606901 | 3655501 |
| TracStar 1200, MegaMc 1648 | 4812601 | N/A |
| MegaMc 2065, 1600 | 6315501 | |



TEST CAP

Quick and easy air pressure testing of polyethylene pipe. See **Quality Assurance Tools** section for more information.

| PIPE SIZE | PART NUMBER |
|-----------|---------------|
| ½" CTS | TP-301 |
| ½" IPS | TP-302 |
| ¾" CTS | TP-303 |
| ¾" IPS | TP-304 |
| 1" CTS | TP-305 |
| 1" IPS | TP-306 |
| 1¼" CTS | TP-307 |
| 1¼" IPS | TP-308 |
| 1½" IPS | TP-309 |
| 2" IPS | TP-310 |



TORQUE WRENCH ADAPTER

Attach a torque wrench to a Pit Bull 14 or 26 when a specified interfacial pressure is required. Refer to the McCal® app to determine correct torque.

| MACHINE | PART NUMBER |
|----------|---------------|
| ½" Drive | 410802 |
| ¾" Drive | 713901 |

ⓘ See **Reference** section for plug types

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