

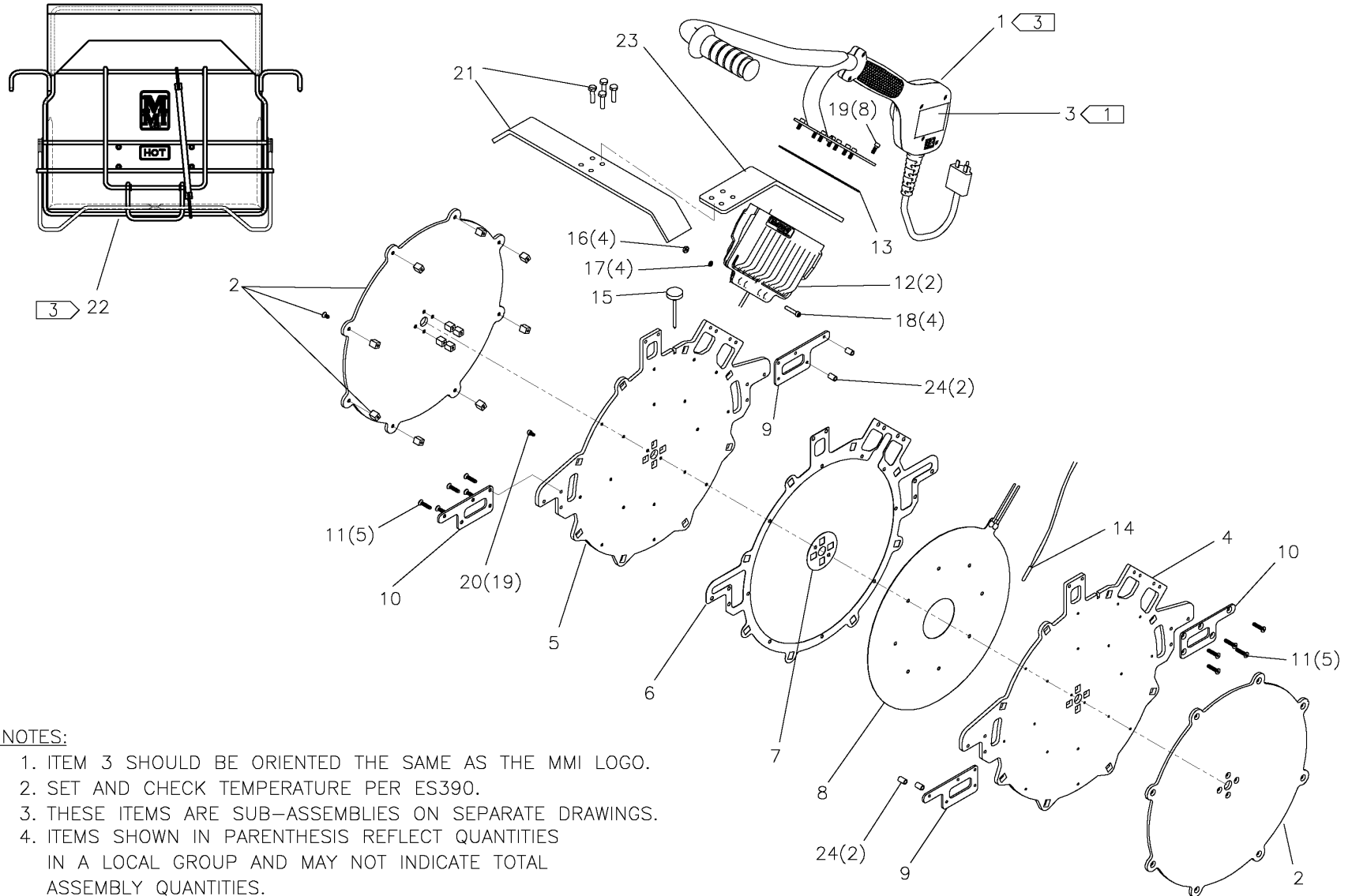


McElroy Manufacturing, Inc.
 The leader by design.
 Tulsa, Oklahoma U.S.A.

DRAWN: BWW	CHECK: TMT	APPRV'D: JRP	DATE: 04/04/02	SHT No: 2	REV No: H	PART No: 1855502
------------	------------	--------------	----------------	-----------	-----------	------------------

#618 HEATER ASSEMBLY (6"/12") 220-240V, 50/60Hz, 1Ph

NOTE: THIS DRAWING AND THE INFORMATION CONTAINED THEREIN IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF McElroy Manufacturing, Inc. THE DRAWING IS NOT TO BE REPRODUCED IN ANY MANNER, SUBMITTED OUTSIDE PARTIES FOR EXAMINATION, OR USED DIRECTLY OR INDIRECTLY FOR THE PURPOSES OTHER THAN THOSE FOR WHICH IT WAS FURNISHED WITHOUT WRITTEN PERMISSION OF McElroy Manufacturing, Inc.



NOTES:

1. ITEM 3 SHOULD BE ORIENTED THE SAME AS THE MMI LOGO.
2. SET AND CHECK TEMPERATURE PER ES390.
3. THESE ITEMS ARE SUB-ASSEMBLIES ON SEPARATE DRAWINGS.
4. ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.

McElroy Manufacturing Parts List

Part Number: 1855502 #618 (6"/12") 220-240V Heater Assembly



18 (6/12) 220-240v heater assy

Part Number 1855502 Component List

Item	Component	Description	Quantity	Unit	Price
1	1862601	8-18 220-240V Heater Handle/Controller Assembly	1.0	EA	250.00
2	A1242108	12 Heater Butt Plate Kit	1.0	EA	591.00
3	816397	Model 1855502 Part NO Label	1.0	EA	8.88
4	1242103	Right Heater Body	1.0	EA	459.00
5	1242104	Left Heater Body	1.0	EA	459.00
6	1242105	Heater O.d. Spacer	1.0	EA	30.74
7	1242106	Heater I.d. Spacer	1.0	EA	7.54
8	1242201	240V Mica/foil Heater Element	1.0	EA	480.00
9	1852014	Tapped Htr Guide Rod Sprt Bkt	2.0	EA	22.92
10	1852015	C'sunk Htr Guide Rod Sprt Bkt	2.0	EA	22.92
11	MAN00036	#10-32NFX7/8LG Fhscs SS	10.0	EA	0.67
12	1863102	Htr Terminal Enclosure Half	2.0	EA	37.69
13	1808102	Htr Gasket	1.0	EA	2.94
14	MKI00003	1X3/16 316SS 100OHM Plat Rtd	1.0	EA	71.26
15	MJK00002	2.5LG,150-650DEG F Thermometer	1.0	EA	35.77
16	MBA00004	#10-24NC Hex Nut Stl PL	4.0	EA	0.26
17	MBE00004	#10 Reg Splt Lck Washer Stl PL	4.0	EA	0.10
18	MAN00008	#10-24NCX1LG Shcs SS	4.0	EA	0.89
19	MAC00038	#10-24NCX3/4LG Shcs SS	8.0	EA	0.65

McElroy Manufacturing Parts List

Part Number: 1855502 #618 (6"/12") 220-240V Heater Assembly

20	MAN00023	#8-32NCX5/16LG Shcs SS	19.0 EA	0.49
21	A1818803	618(6/12) Stripper Bar Kit	1.0 EA	119.00
22	1835102	Heater Bag Assembly	1.0 EA	506.00
23	1863201	Stripper Bar Bracket	1.0 EA	121.00
24	MLN00402	#10 X 5/16OD X 1/2LG Spacer	4.0 EA	0.96

Please visit <http://fusion.mcelroy.com/parts> to purchase parts or for more information.

