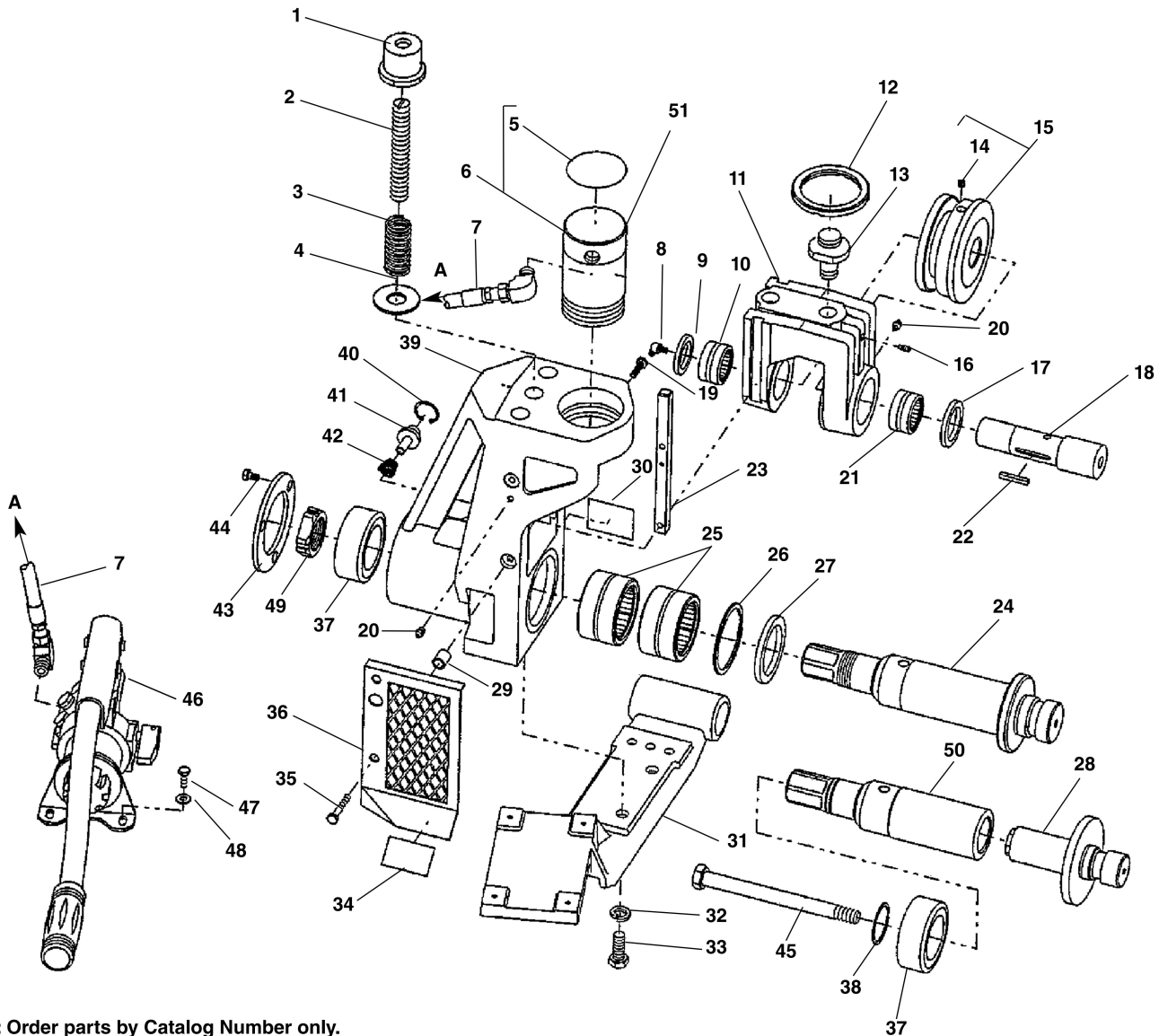
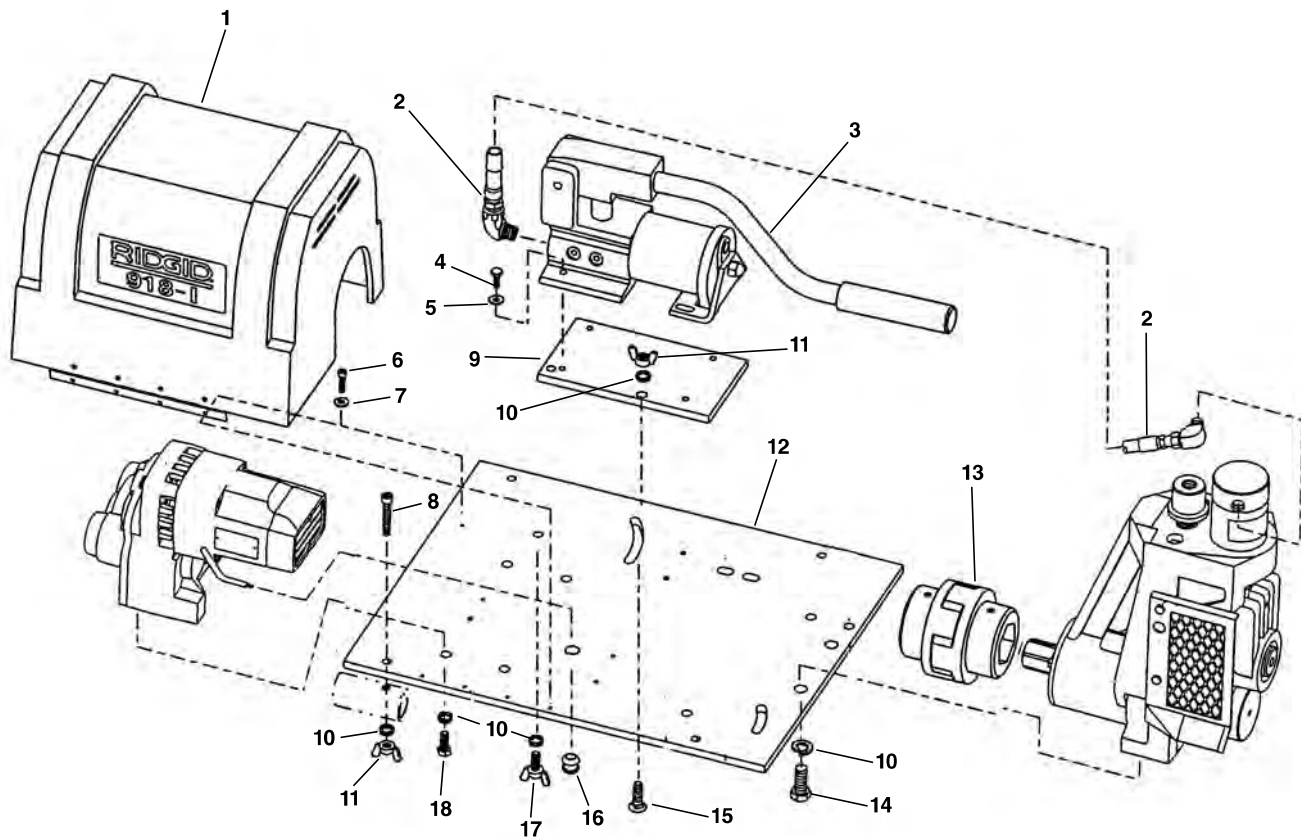




**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	49117	Depth Adjustment Nut	22	27002	Key, 3/16 Sq. x 1 5/16	36	49197	Guard (Incls. Ref. 29)
2	49112	Depth Rod	23	49107	Set of 2 Slide Keys	37	49127	Bearing
3	49122	Spring	24	51427	Drive Shaft, 2-6" Sch. 10 & 40	38	49192	Spiral Retaining Ring
4	60995	Flat Washer, 3/4"		51432	Drive Shaft Assy. - same as above and includes Ref. 37, 49	39	49057	Lower Roll Housing (Incls. Ref. 20)
5	49262	Label, Depth Adjustment				40	49177	Retaining Ring
6	49147	Hydraulic Cylinder		51817	Drive Shaft, 8-12" Sch 10, 8" Sch 40	41	49172	Lock Pin
7	49142	Hydraulic Hose		51812	Drive Shaft Assy. - same as above and includes Ref. 37, 49	42	44915	Spring
8	46915	Grease Fitting - 65 Deg.				43	49132	Retaining Plate
9	87695	Seal	25	87600	Roller Bearing (2)	44	60265	Hex Screw, 1/4" - 20 x 1/2" (3)
10	87710	Roller Bearing	26	49187	Spiral Retaining Ring	45	49667	Hex Bolt 5/8" - 11 x 7"
11	49062	Upper Roll Housing (Incls. Ref. 9, 10, 16, 17, 20, 21)	27	91000	Seal	46	61132	Hydraulic Pump
12	49152	Lock Ring	28	49157	Drive Roll, 1"	47	60005	Hex Screw, 1/4" - 20 x 3/4" (4)
13	49082	Piston Rod Coupling		49072	Drive Roll, 1 1/4" - 1 1/2"	48	27402	Flat Washer (4)
14	45192	Set Screw, 1/4" - 20 x 3/8"		51732	Drive Roll, Copper 2" - 6"	49	49607	Bearing Retaining Nut
15	49162	Groove Roll, 1"	29	49202	Set of 2 Spacers	50	49067	Drive Shaft - for 1", 1 1/4", 1 1/2" rolls and copper roll 2" - 6"
	49097	Groove Roll, 1 1/4" - 1 1/2"	30	49207	Label, Warning		49627	Drive Shaft Assy. - same as above and includes Ref. 37, 38, 45
	49217	Groove Roll 2" - 6" SC 10/40	31	48292	Mounting Base Kit - 300	51	35943	Repair Kit
	51822	Groove Roll, 8" - 12" Sch. 10, 8" Sch. 40		48392	Mounting Base Kit - 1822	Following Items Not Shown:		
	50127	Groove Roll, Copper 2" - 6"		48397	Mounting Base Kit - 1224		49087	T-Handle Hex Key, 1/8"
16	51723	Set Screw, 1/4" - 20 x 1/2"		48402	Mounting Base Kit - 535		49167	Coupling - 535/1822/1224
17	87690	Seal		60212	Mounting Base Kit - 1233/300		53987	Roll Storage Case
18	49102	Upper Roll Shaft (Incls. Ref. 8, 22)					54317	Box Wrench
19	49252	Hex Screw, 1/4" - 20 x 1" (2)	33	45500	Hex Screw, 1/2" x 1 1/4" (2)			
20	46860	Grease Fitting (4)	32	86445	Lock Washer, 1/2" (2)			
21	87610	Roller Bearing	34	49257	Label, Warning			
			35	49212	Hex Screw, 1/4" - 20 x 1 3/4" (2)			

Base Assembly



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Ref. No.	Catalog No.	Description
1	65557	Motor Shroud
2	49142	Hydraulic Hose Assembly – 115V, 230V
	61372	Hydraulic Hose Assembly – 100V
3	61132	Hydraulic Pump Complete
4	60005	Hex Screw, 1/4" - 20 x 3/4" (4)
5	44740	Lock Washer 1/4" (4)
6	40260	Screws #10 - 24 x 1/2" S.H.C.S. (5)
7	45365	Flat Washer, #10 (5)
8	58052	Hex Screw, 3/8" - 16 x 2 1/2" (4)
9	87527	Pump Mount Plate, 115V, 230V
	65552	Pump Mount Plate, 100V
10	40930	Lock Washer 3/8" (5)
11	45385	Wing Nut, 3/8" - 16" (5)
12	65577	Base Plate
13	65567	Drive Coupling
14	45500	Hex Screw, 1/2" - 13 x 1 1/4" (2)
15	61367	Plow Bolt
16	65112	Rubber Grommet
17	61362	Wing Screw, 3/8" - 16 x 3/4"
18	45470	Hex Screw 3/8" - 16 x 1"