

RFCA (RESTRAINED FLANGED COUPLING ADAPTER)



MATERIAL SPECIFICATIONS

FLANGE BODY: Ductile (nodular) iron, meeting or exceeding ASTM A 536, Grade 65-45-12. Flange meets the dimensional requirements of ANSI Class 125 and 150 bolt circles.

GASKETS: Compounded for water and sewer service in accordance with ASTM D 2000 (Flange gasket is o-ring style, NBR standard). Other compounds available for petroleum, chemical, or high temperature service.

GLAND: Romac RomaGrip™. See page 8-6.

RESTRAINING BOLTS: 7/8 –9 roll thread, Ductile (nodular) iron, meeting or exceeding ASTM A 536.

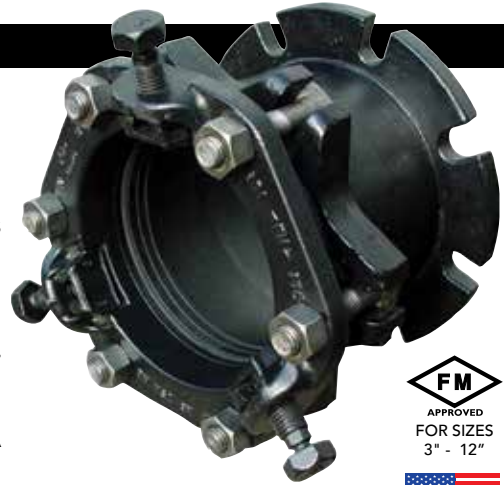
RESTRAINING LUGS: Ductile (nodular) iron, meeting or exceeding ASTM A 536. Heat treated using a proprietary process.

LUG LOCATORS: Polyurethane, a thermal plastic.

T-BOLTS AND NUTS: High strength low alloy steel T-head bolt. National coarse rolled thread and heavy hex nut. Steel meets AWWA C111 composition specifications. Stainless steel bolts and nuts available on request.

COATINGS: Shop coat applied to cast parts for corrosion protection in transit. Fusion bonded epoxy and Romabond Polyester available on request.

USE: Ductile Iron Pipe 3 - 24", cast iron pipe 3" - 24" (same OD's as ductile iron) and IPS size steel pipe 3 - 12" a minimum thickness per ASTM A53 std. weight class pipe.



NSF61 certified upon request.

**MEETS
AWWA C219**

FLANGED COUPLING

NOM. PIPE SIZE	GASKET RANGE	LENGTH	GLAND BOLTS QTY: SIZE	CATALOG NUMBER	LIST PRICE				WEIGHT (lbs.)
					SHOPCOAT w/STD. B&N	SHOPCOAT w/304 SS B&N	FUSION EPOXY w/STD. B&N	FUSION EPOXY w/304 SS B&N	
3"	3.50-3.96	8.00"	4: 5/8" x 3"	RFCA - 3.96	\$175.63	\$190.25	\$199.36	\$213.97	21
4"	4.50-4.80	9.00"	4: 3/4" x 3 1/2"	RFCA - 4.80	221.36	252.88	251.01	282.54	29
6"	6.63-6.90	9.25"	6: 3/4" x 3 1/2"	RFCA - 6.90	282.38	329.66	322.53	369.81	40
8"	8.63-9.05	9.25"	6: 3/4" x 3 1/2"	RFCA - 9.05	381.08	428.36	429.65	476.94	53
10"	10.75-11.10	10.25"	8: 3/4" x 3 1/2"	RFCA - 11.10	702.71	765.77	808.65	871.71	83
12"	12.75-13.20	10.25"	8: 3/4" x 3 1/2"	RFCA - 13.20	763.30	826.34	893.38	956.42	110
14"	15.30	11.70"	10: 3/4" x 4 1/2"	RFCA - 15.30	1,065.97	1,143.95	1,232.30	1,310.28	170
16"	17.40	11.70"	12: 3/4" x 4 1/2"	RFCA - 17.40	1,480.31	1,573.27	1,702.85	1,795.80	200
18"	19.50	11.80"	12: 3/4" x 4 1/2"	RFCA - 19.50	1,626.05	1,719.00	1,866.95	1,959.90	217
20"	21.60	11.80"	14: 3/4" x 4 1/2"	RFCA - 21.60	1,836.84	1,946.42	2,140.82	2,250.40	256
24"	25.80	12.00"	16: 3/4" x 5"	RFCA - 25.80	2,228.30	2,366.23	2,572.44	2,710.37	305

! Some initial axial movement may occur in lug style restraints as the lugs seat. Movement is directly related to the size of the piping system and the system pressure. In general terms movement of approximately 0.25" can be expected in restraints under 16". For larger sizes, movement of approximately 0.4" may be seen. If this is critical to your application please contact Romac Engineering for additional information.

TO ORDER: Specify catalog number.
EXAMPLE: For a 12" RFCA Order: **RFCA - 13.20**
NOTE: 3" - 12" special Romac gasket works on both steel and D.I. ODs.

! Not for use on PVC, HDPE pipe or plain-end mechanical joint fittings.
 For applications on PVC pipe, see page 4-7.