ANNULAR CUTTERS

HIGH SPEED STEEL ANNULAR CUTTERS

OVERVIEW

Dual alternating tooth geometry and thin-wall construction help MILWAUKEE's High Speed Steel Annular Cutter cut up to 15% faster than the competition. With 20% thinner walls, the cutter displaces less material for the same size hole, giving you fast, burr-free holes in anything from sheet metal to thick steel plate. MILWAUKEE's proprietary high-speed steel with three hardness zones minimizes breakage and helps the bit last longer. It comes with a 3/4" Weldon shank, which is ideal for use with most small magnetic drill presses and large magnetic drill presses with the correct arbor.



FEATURES

- 15% Faster Cutting: Thinner wall construction displaces less material
- Long Lasting: Proprietary steel with three hardness zones reduces breakage and extends bit life
- Versatile Design: One retractable pilot pin works for all 1" sizes and another works for all 2" sizes

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Diameter	Depth	Shank	Material	Part No.		
1/2"	1"	3/4" Weldon	1	49-59-0500		
9/16"	1"	3/4" Weldon	1	49-59-0562 49-59-0625 49-59-0687 49-59-0750 49-59-0812 49-59-0875 49-59-0937 49-59-1000 49-59-1125 49-59-1125		
5/8"	1"	3/4" Weldon	1	49-59-0625		
11/16"	1"	3/4" Weldon	1	49-59-0687		
3/4"	1"	3/4" Weldon	1	49-59-0750		
13/16"	1"	3/4" Weldon	1	49-59-0812		
7/8"	1"	3/4" Weldon	1	49-59-0875		
15/16"	1"	3/4" Weldon	1	49-59-0937		
1"	1"	3/4" Weldon	1	49-59-1000		
1-1/16"	1"	3/4" Weldon	1	49-59-1062		
1-1/8"	1"	3/4" Weldon	1	49-59-1125		
1-3/16"	1"	3/4" Weldon	1	49-59-1187		
1-1/4"	1"	3/4" Weldon	1	49-59-1250		
1-5/16"	1"	3/4" Weldon	1	49-59-1312		
1-3/8"	1"	3/4" Weldon	1	49-59-1375		
1-7/16"	1"	3/4" Weldon	1	49-59-1437		
1-1/2"	1"	3/4" Weldon	1	49-59-1500		
1-9/16"	1"	3/4" Weldon	1	49-59-1562		
1-5/8"	1"	3/4" Weldon	I	49-59-1625		

Diameter	Cutting Depth	Shank	Material	Part No.	
1-11/16"	1"	3/4" Weldon	1	49-59-1687	
1-3/4"	1"	3/4" Weldon	I	49-59-1750	
1-13/16"	1"	3/4" Weldon	I	49-59-1812	
1-7/8"	1"	3/4" Weldon	I	49-59-1875	
1-15/16"	1"	3/4" Weldon	I	49-59-1937	
2"	1"	3/4" Weldon	I	49-59-2000	
2-1/16"	1"	3/4" Weldon	I	49-59-2006	
2-1/8"	1"	3/4" Weldon	I	49-59-2012	
2-3/16"	1"	3/4" Weldon	I	49-59-2018	
2-1/4"	1"	3/4" Weldon	I	49-59-2025	
1/2"	2"	3/4" Weldon	I	49-59-2050	
9/16"	2"	3/4" Weldon	I	49-59-2056	
5/8"	2"	3/4" Weldon	I	49-59-2063	
11/16"	2"	3/4" Weldon	I	49-59-2069	
3/4"	2"	3/4" Weldon	I	49-59-2075	
13/16"	2"	3/4" Weldon	I	49-59-2081	
7/8"	2"	3/4" Weldon	I	49-59-2089	
15/16"	2"	3/4" Weldon	1	49-59-2094	
1"	2"	3/4" Weldon	1	49-59-2100	

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Diameter	Cutting Depth	- I Snank i Materi		Part No.	
1-1/16"	2"	3/4" Weldon	I	49-59-2106	
1-1/8"	2"	3/4" Weldon	I	49-59-2113	
1-3/16"	2"	3/4" Weldon	I	49-59-2119	
1-1/4"	2"	3/4" Weldon	I	49-59-2125	
1-5/16"	2"	3/4" Weldon	1	49-59-2131	
1-3/8"	2"	3/4" Weldon	1	49-59-2138	
1-7/16"	2"	3/4" Weldon	I	49-59-2144	
1-1/2"	2"	3/4" Weldon	1	49-59-2150	
1-9/16"	2"	3/4" Weldon	1	49-59-2156	
1-5/8"	2"	3/4" Weldon	I	49-59-2163	

Diameter	Cutting Depth	Shank	Shank Material Par		
1-11/16"	2"	3/4" Weldon	1	49-59-2169	
1-3/4"	2"	3/4" Weldon	I	49-59-2175	
1-13/16"	2"	3/4" Weldon	1	49-59-2181	
1-7/8"	2"	3/4" Weldon	1	49-59-2188	
1-15/16"	2"	3/4" Weldon	1	49-59-2194	
2"	2"	3/4" Weldon	1	49-59-2200	
2-1/16"	2"	3/4" Weldon	1	49-59-2206	
2-1/8"	2"	3/4" Weldon	1	49-59-2212	
2-3/16"	2"	3/4" Weldon	I	49-59-2218	
2-1/4"	2"	3/4" Weldon	I	49-59-2225	

HIGH SPEED STEEL ANNULAR CUTTER SETS

HIGH SPEED STEEL ANNULAR CUTTER SETS

Description		Cutting Depth	Shank	Includes	Part No.
E SERVER	6 Pc Annular Cutter Set	1"	3/4" Weldon	(1) 9/16" Annular Cutter (1) 5/8" Annular Cutter (1) 11/16" Annular Cutter (1) 13/16" Annular Cutter (1) 15/16" Annular Cutter (1) 1-1/16" Annular Cutter (1) Retractable Pilot Pin	49-22-8400
WASHING AND	9 Pc Annular Cutter Set	2"	3/4" Weldon	(1) 1/2" Annular Cutter (1) 9/16" Annular Cutter (1) 5/8" Annular Cutter (1) 11/16" Annular Cutter (1) 3/4" Annular Cutter (1) 13/16" Annular Cutter (1) 7/8" Annular Cutter (1) 15/16" Annular Cutter (1) 1-1/16" Annular Cutter (2) Retractable Pilot Pins	49-22-8410