

		••				
63mm -	225mm	(2"	IPS -	8"	DIPS)	

		2" IPS - 8" DIPS	(63mm - 225mm)				63mm - 225mm	(2" IPS - 8" DIPS)		
MODELS	Star	ndard	Combina	ation Unit 🕕		Standard			Combination Unit	0
Input Voltage	120V, 60Hz, 1Ph	240V, 60Hz, 1Ph	120V, 60Hz, 1Ph	240V, 60Hz, 1Ph	120V, 60Hz, 1Ph	240V, 50Hz	240V, 60Hz	120V, 50Hz	240V, 50Hz	240V, 60Hz
High Force	A860805	A860806	A860801	A860808	A866007	A866001	A866009	A866008	A866002	A866010
Medium Force	N/A				N/A N/A					
Low Force	Low Force A860810 N/A N/A		A866005	A866003	N/A	A866006	A866004	N/A		

WEIGHT 3			WEIGHT ③	
Machine	575 lbs (2	260.8 Kg)	260.8 Kg	(575 lbs)
4-Jaw Carriage	265 lbs (120.2 Kg)	311 lbs (141.1 Kg)	112 Kg (247 lbs)	133 Kg (293 lbs)
3-Jaw Carriage	142 lbs (64.4 Kg)	188 lbs (85.3 Kg)	56.2 Kg (124 lbs)	77.1 Kg (170 lbs)
Facer	37 lbs (:	16.8 Kg)	20 Kg ((44 lbs)
Heater	21 lbs ((9.5 Kg)	12.2 Kg	(27 lbs)
Spreader Bar/Lifting Sling	N,	/A	N/A	
TIANDVIII ICC			HVDDAIIIICC	

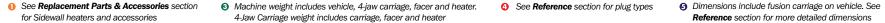
HIDRAULICS		HTDRAULICS	
Maximum System Pressure	1,200 PSI (82.7 BAR)	82.7 BAR (1,200 PSI)	
Hydraulic Reservoir Cap.	5 Gallons (18.92 Liters)	18.92 Liters (5 Gallons)	
POWER		POWER	

I OWLIN					I OWLIN					
Min. Power Req.	3.4 kV	A, 3.2 kW @ 120V	/ 3.5 kVA , 3.2 kW	@ 240V		3.4 kV/	A, 3.2 kW @ 120V/	3.5 kVA , 3.2 kW @	240V	
Plug Type 4	A	С	Α	С	A	M	С	А	M	С
Heater		1,750) Watt				3,000) Watt		
Facer		Hydr	aulic				Hydr	aulic		
Electric Motor		1.5	HP				1.5	HP		

ENGINE		ENGINE
Engine Type		
Fuel Type		
Fuel Tank Capacity	N/A	N/A
Operational Tank Cap.		
Starting System		

CHASSIS & MOBILITY CH		CHASSIS & MOBILITY		
Front Axle	Articulating	Articulating		
Brake	Mechanical	Mechanical		
Tires	High-floatation inflatable tires	High-floatation inflatable tires		
Transportation	Pulled via towing ring	Pulled via towing ring		
Lifting	N/A	N/A		
DIMENSIONS 6		DIMENSIONS •		
Length	65.5" (1,664mm)	1,664mm (65.5")		
Width	38" (965mm)	965mm (38")		
Height	49.5" (1,257mm)	1,257mm (49.5")		
INCLUDES		INCLUDES		
	Fusion machine, 8" IPS inserts, facer, butt fusion heater and insulated	Fusion machine, facer, butt fusion heater and insulated heater stand		

for Sidewall heaters and accessories



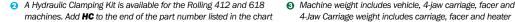
heater stand

Reference section for more detailed dimensions





	ROLLING 4" IPS - 12" DIPS (11		ROLLING 618 ② 6" IPS - 18" OD (160mm - 450mm)			
MODELS						
	Gas-powered	Electric-powered	Gas-powered	Electric-powered		
Input Voltage	N/A A1248101	220-240V, 50/60Hz, 3Ph	N/A A1900101	220-240V, 50/60Hz, 3Ph		
High Force		A1248104	A1869101	A1869104		
Medium Force	A1248102	A1248105	A1869102	A1869105		
Low Force	A1248103	A1248106	A1869103	A1869106		
WEIGHT 3			WEIGHT ⊙			
Machine	1,225 lbs (556 Kg)	915 lbs (415 Kg)	1,335 lbs (606 Kg)	1,100 lbs (498 Kg)		
4-Jaw Carriage	442 lbs (20	0.5 Kg)	605 lbs (274	1.4 Kg)		
3-Jaw Carriage	282 lbs (12	28 Kg)	548 lbs (248	3.6 Kg)		
Facer	62 lbs (28	.1 Kg)	91 lbs (41.	3 Kg)		
Heater	24 lbs (10	.9 Kg)	34 lbs (15.	4 Kg)		
Spreader Bar/Lifting Sling	6.2 lbs (2.	8 Kg)	6.2 lbs (2.8	8 Kg)		
HYDRAULICS			HYDRAULICS			
Maximum System Pressure	1,200 PSI (8	32.74 BAR)	1,200 PSI (8	2.74 BAR)		
Hydraulic Reservoir Cap.	6 Gallons (22.	71 Liters)	6 Gallons (22.7	71 Liters)		
POWER			POWER			
Minimum Power Req.	N/A, Self-Contained Gasoline	6.2 kVA , 5.8 kW	N/A, Self-Contained Gasoline	8.0 kVA , 7.4 kW		
Plug Type 🕢	N/A	F	N/A			
Heater	3,000	Watt	3,000 Watt			
Facer	Hydra		Hydra			
Electric Motor	N/A	ЗНР	N/A	5HP		
ENGINE			ENGINE			
Engine Type	18 HP Air Cooled V-Twin	N/A	18 HP Air Cooled V-Twin			
Fuel Type	Gasoline		Gasoline			
Fuel Tank Capacity	5 Gallons (18.92 Liters)		5 Gallons (18.92 Liters)	N/A		
Operational Tank Cap.	8 Hours		8 Hours	,		
Starting System	Electric		Electric			
			FLECTDICAL			
ELECTRICAL AC Output	2 receptacles, 1 @ 120V, 1 @ 240V	1 receptacle @ 240V	ELECTRICAL 2 receptacles, 1 @ 120V, 1 @ 240V	1 receptacle @ 240V		
		1.000padio 6 2 101		2.000ptd010 & 2.10V		
CHASSIS & MOBILITY			CHASSIS & MOBILITY			
Front Axle	Articul		Articulating			
Brake	Mechan		Mechanical			
Tires	High-floatation		High-floatation inflatable tires			
Transportation	Pulled via to		Pulled via towing ring			
Lifting	Lift points and lift	ing assembly	Lift points and li	rting assembly		
DIMENSIONS 6			DIMENSIONS 6			
Length	85" (2,159mm)		85" (2,159mm) 83" (2,108mm)			
Width	49" (1,2		50" (1,270mm)			
Height	46 (1,16	58mm)	57" (1,44	48mm)		
INCLUDES			INCLUDES			
	Fusion machine, facer, heat		Fusion machine, facer, 12" IPS - 18" OD heater,			
	12" IPS butt fusion inser	ts and lifting assembly	insulated heater stand and lifting assembly			



for plug types

 A Hydraulic Clamping Kit is available for the Rolling 412 and 618
 Machine weight includes vehicle, 4-jaw carriage, facer and heater.
 See Reference section
 Dimensions include fusion carriage on vehicle. See Reference section for more detailed dimensions

