

CLEAT & CHEEK BENDERS

MODELS

18
24
30
DS24-20

Model 24 Cleat Bender
Shown with optional stand.



Model DS24-20
Cheek Bender



TENNSMITH'S cleat benders are manually operated tools that form uniform drive cleat edges on rectangular ductwork in seconds without set-up or adjustment. The upper handle forms the cleat and the lower handle opens the tool for easy removal of the material. Heavy cast iron and fabricated steel construction provides long life and trouble-free operation. A TENNSMITH cleat bender can save you time and money.

TENNSMITH'S cheek bender is a rugged tool built for increased productivity while getting the most consistent bends quickly. The Model DS24-20's two-way trunnion design holds the bending apron steady at the base of the bend ensuring accuracy throughout the length of the sheet.

<i>Cleat Benders</i>	<i>Model 18</i>	<i>Model 24</i>	<i>Model 30</i>
Maximum capacity, mild steel	20 gauge/1.0 mm	20 gauge/1.0 mm	20 gauge/1.0 mm
Maximum Bending	10 in./457 mm	24 in./610 mm	30 in./762 mm
Depth of drive cleat	1/2 in./12.7 mm	1/2 in./12.7 mm	1/2 in./12.7 mm
Dimensions, handles removed, LxWxH	25-1/2 x 12-1/2 x 12-1/2 in. 648 x 317.5 x 317.5 mm	32 x 10 x 11 in. 813 x 254 x 280 mm	38 x 10 x 11-1/2 in. 965 x 254 x 292 mm
Shipping Weight	63 lbs./29 kg	95 lbs./44 kg	150 lbs./59 kg

Available option: Heavy-duty fabricated stand.

This machine can be bench-mounted and adjusts for bends of 1/4 to 7/8 inches, 24 inches long. The TENNSMITH cheek bender handles mild steel to 20-gauge.

<i>Cheek Bender</i>	<i>DS24-20</i>
Capacity, mild steel	20 gauge/1.0 mm
Maximum bending	24 in./610 mm
Bend depth	1/4 in.-7/8 in. 6.35 mm-22.2 mm
Dimensions, handles removed, LxWxH	31 x 8-1/4 x 2-3/4 in. 788 x 216 x 70 mm
Shipping weight	80 lbs./37 kg