

Storage Tanks

# FACTORY JACKETED AND INSULATED STORAGE TANKS

Large volume tanks are designed for storing potable water. Fitting locations of these custom-line tanks match the needs of normal installations plus those for the State Cer-Temp® 80 and Shure -Temp<sup>TM</sup> systems.

#### **FEATURES**

#### STANDARD SIZES

 From 140 to 2,500 gallons - State stocks vertical factory jacketed and insulated tanks from 140 gallons up to 1,000 gallons for fast delivery and retrofit applications. All stock tanks are glasslined with standard tank openings as shown on following pages. For custom or larger capacities, see our custom line tanks or consult your factory representatives.

#### ASME CODE CONSTRUCTION

All tanks are constructed to the requirements
of the ASME. ASME code tanks are available
in 125 or 150 psi working pressures (125 psi
working pressure - standard). Consult factory
for ASME code tanks with greater or lesser
working pressures, with special configurations or
materials.

#### INSULATION

Entire tank is insulated to meet ASHRAE 90.1.
 To meet ASHRAE 90.1 (current edition) depth of insulation cavity requires use of remote bulbtype tank temperature control and thermometer.
 Storage tanks meet R12.5 minimum thermal insulation requirements of the U.S. Department of Energy and current edition of ASHRAE/IESNA 90.1

#### **CABINET**

· Heavy gauge steel with high quality paint.

#### LININGS AND COATINGS

- Each lining and coating has particular capabilities and limitations. Please consult the factory for recommendations on the uses of linings for specific applications. Thorough investigation on the service life of steel tanks with protective coatings or linings has led to the recommendations of the following linings:
- · Glasslined (Standard) These are normally

stocked tanks for water storage up to 180°F, with glass lining to prevent corrosion and addition of rust to water. The glass lining was developed over many years of ceramic research for a wide variety of conditions.

- Cement A special formulation of cement provides excellent corrosion protection. Available on 200 gallon and larger sizes. A manhole is included for application of cement lining.
- Epoxy The application of specially formulated epoxy makes this lining suitable for cold or hot
- water storage. A manhole is included for application of epoxy lining. Available on 200 gallon and larger sizes.

### CATHODIC PROTECTION

 Tanks are furnished with anodes designed for maximum protection.

#### **ACCESSORIES**

 Tanks will be supplied with the fittings located as indicated on the drawings unless specified otherwise. A 12" X 16" manhole or 4" x 6" handhole is optional on glasslined tanks 36" diameter or less.

Attention: Significant changes have been made to models now manufactured in Lebanon, TN. Please note that this Spec Sheet refers to models manufactured in MeBee, SC and Lebanon, TN.



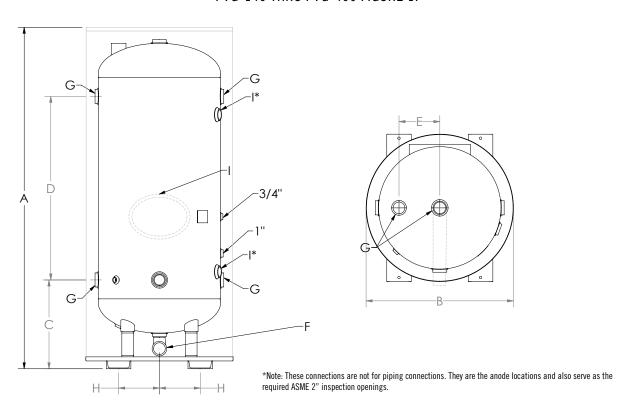


SOLID. STATE.



### Storage Tanks

### **STORAGE TANK SELECTION**PVG-140 THRU PVG-400 FIGURE 1.



**NOTE:** Inspection openings i.e., 4" x 6" handholes and 12" X 16" manholes, are optional on diameters 36" and below and are to be included with glasslined tanks only when specified.

- Other tanks to 72" diameter and 3500 gallon are available on special order.
- All openings Female Pipe Thread except as noted.
- "F" opening Male Pipe Thread.

Model Number	A	В	C	D	E	F	G	Н	"I" ASME Inspection Openings
PVG-0140-00VTA125	87	30	21 1/2	51	8	1 1/2	2 1/2	6 3/8	2"
PVG-0200-00VTA125	83	36	22	45	10	1 1/2	2 1/2	7 3/4	2"
PVG-0250-00VTA125	96	36	22	58	10	1 1/2	2 1/2	7 3/4	2"
PVG-0350-00VTA125	97	42	24 1/2	54	14	1 1/2	2 1/2	9 1/2	2"
PVG-0400-00VTA125	105	42	24 1/2	61	14	1 1/2	2 1/2	9 1/2	2"



### Storage Tanks

#### **DIMENSION AND SHIPPING WEIGHTS**

#### **VERTICAL ROUND JACKETED ASME**

Model Number	A	В	C	D	Gallons
PVG-500-00VSA125	91	46	25.75	2"	500
PVG-500-00VTA125	77	52	29.75	2"	500
PVG-600-00VTA125	88	52	29.75	2"	600
PVG-700-00VTA125	97	52	29.75	2"	700
PVG-750-00VTA125	100	52	29.75	2"	750
PVG-1000-00VTA125	124	52	29.75	2"	1000

#### **VERTICAL SQUARE JACKETED ASME**

Model Number	A	В	С	D	Gallons
PVG-1250-00VTA125	133	60	31.25	3"	1,250
PVG-1500-00VTA125	129	66	32.75	3"	1,500
PVG-1750-00VTA125	153	66	32.75	3"	1,750
PVG-2000-00VTA125	126	78	35.25	3"	2,000
PVG-2500-00VTA125	146.5	78	35.25	3"	2,500

The manway is standard on all cement and epoxy lined tanks.

**NOTE:** Inspection openings, i.e., handholes and manholes, are optional and are to be included with glasslined tanks only when specified.

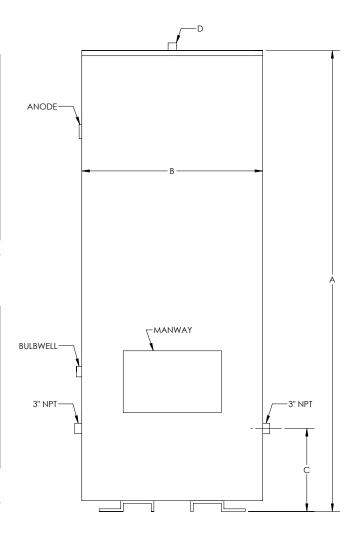
• All openings Female Pipe Thread except as noted.

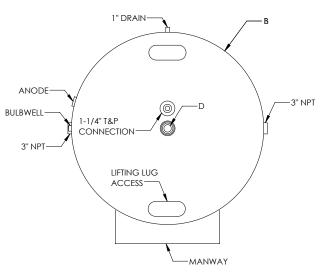
#### OPTIONAL

- 4"x6" handhole or 12" X 16" manhole on vessels 36" in diameter or less.
- $\bullet \ \mathsf{Additional} \ \mathsf{openings}$

### A CAUTION

All openings are shipped open and unused. Openings must be plugged or capped at time of installation except as noted.





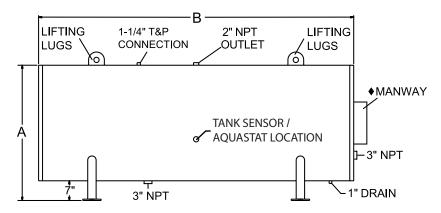


### Storage Tanks

#### DIMENSIONS AND SPECIFICATIONS FOR HORIZONTAL TANKS

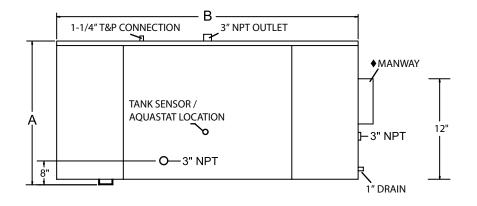
#### HORIZONTAL ROUND JACKETED ASME TANKS

Model Number	A	В	Diameter	Gallons
PVG-0250-00HTA125	41	87	34	250
PVG-0300-00HTA125	47	76	40	300
PVG-0400-00HTA125	53	76	46	400
PVG-0500-00HSA125	53	87	46	500
PVG-0500-00HTA125	59	77	52	500
PVG-0600-00HTA125	59	88	52	600
PVG-0700-00HTA125	59	97	52	700
PVG-0750-00HTA125	59	100	52	750
PVG-1000-00HTA125	59	124	52	1000



#### HORIZONTAL SQUARE JACKETED ASME TANKS

Model Number	A	В	Depth	Gallons
PVG-1250-00HTA125	68.5	134	60.25	1,250
PVG-1500-00HTA125	74.5	127	66.25	1,500
PVG-2000-00HTA125	86.5	127	78.25	2,000
PVG-2500-00HTA125	86.5	144	78.25	2,500





### Storage Tanks

#### LIMITED WARRANTY OUTLINES

GLASSLINED, CEMENT, EPOXY: If the tank should leak anytime during the first five years, under the terms of the warranty, State will repair or replace the tank; installation, labor and handling extra.

NOTE: THIS OUTLINE IS NOT A WARRANTY. For complete information, consult the written warranty or State. Warranty does not apply to product installed outside of the United States of America or its territorial possessions and Canada.

#### SAMPLE SPECIFICATION FOR CUSTOM-LINE STORAGE TANKS

When jacketed or insulated these models me	et R12.5 minimum thermal insulation requiremen	ts of the U.S. Department of E	ergy and current edition of ASHRAE/	IESNA 90.1.ASME storage
tank to be State Custom-Line model	Capacity to begallo	ns with a diameter of	inches. Tank(s) shall be constructe	d and stamped according to
	king pressure. Manhole (12 X 16), handhole (4x6)			
manufacturer(s) standard practice. Tank to b	e constructed of (carbon steel) Lin	ing shall be (glass, epoxy, cem	ent) . Tank(s) line	ed with (glass, cement, epoxy)
lining shall be equipped w	ith the number and size of magnesium anode roo ith ring base, (or	(s) sufficient to provide adequ		
SAMPLE SPECIFICATION FOR	R TANK HEATERS			
Tank heaters shall be Model No	3/4" OD 20 gauge copper "U" tubes. Heater	to have square fee	of heating surface to heat	gallons per hour
from degrees F to	degrees F with heating media of	psi_steam (or	degrees F boiler water). The e	element shall be constructed so
that the entire section can be removed from t	he tank for cleaning and inspection.		-	