

## Fig. 181

## Adjustable Steel Yoke Pipe Roll

Size Range: 2 1/2" through 24"

Material: Cast iron roll; carbon steel yoke, roll rod and hex nuts

**Finish:** □ Plain or □ Galvanized

Service: For suspension of pipe from a single rod where horizontal movement may occur

because of expansion or contraction. **Maximum Temperature:** 450° F at roller

Approvals: Complies with Federal Specification A-A-1192A (Type 43), WW-H-171-E (Type 44),

ANSI/MSS SP-69 and MSS SP-58 (Type 43). **How to size:** If the roll is to support bare pipe, select the size directly from nominal pipe size (see below). If used with pipe covering protection saddle, see page 104 for size of pipe roll to be used.

**Ordering:** Specify pipe roll size, figure number, name and finish. Be certain to order oversized rolls when insulation and protection saddles are required.

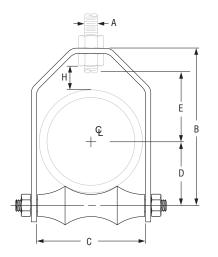




FIG. 181: LOADS (LBS) • WEIGHT (LBS) • DIMENSIONS (IN)									
Pipe Size	Max O.D. of Covering	Max Load	Weight	Rod Size A	В	C	D	Rod Take Out - E	Н
21/2	3	225	1.7		53/4	31/4	<b>1</b> <sup>15</sup> / <sub>16</sub>	27/8	<b>1</b> <sup>11</sup> / <sub>16</sub>
3	35/8	310	2.2	1/2	63/8	37//8	21/4	31//8	1%
3½	41/8	390	2.5		7	43//8	<b>2</b> %16	31/2	<b>1</b> <sup>11</sup> / <sub>16</sub>
4	411/16	475	3.2	5/8	7%16	4 <sup>15</sup> / <sub>16</sub>	213/16	35/8	1%
5	53/4	685	6.3		91//8	6	37/16	41/2	<b>1</b> 15/16
6	67//8	780	9.3	3/4	105/16	71//8	4	5	11//8
8	9		14.5		1211/16	91/4	51//8	61/8	2
10	11	965	18.8	7/8	151/16	111/4	63/8	71/4	21/16
12	13		27.7	78	<b>17</b> ½16	131/4	77/16	83/8	21/4
14	141/4	1,200	39.1	1	187//8	141/2	83//8	83/4	2
16	161/4		49.1		2013/16	16½	93/8	911/16	<b>1</b> <sup>15</sup> / <sub>16</sub>
18	181/4	1,400	57.8		23¾	18½	107/16	117/16	2 <sup>13</sup> / <sub>16</sub>
20	201/4	1,600	75.9	11/4	26	20½	11%	121/4	21/2
24	241/4	1,800	119.3	11/2	325/16	24%	13 <sup>15</sup> / <sub>16</sub>	15¾	<b>4</b> 3// <sub>8</sub>

DI/CI ROLL SIZING					
DI/CI Pipe Size	Fig. 181 Roller Size				
3	4				
4	5				
6	6				
8	8				
10	10				
12	14				
14	16				
16	18				
18	20				
20	24				

PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	☐ Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	