BOLTS, NUTS, PINS & U-BOLTS

Fig. 137: Standard U-bolt

U-Bolts

Size Range: 1/2" through 36"

Material: Carbon steel U-bolt and four finished hex nuts

Finish: 🖵 Plain or 🖵 Galvanized

Service: Recommended for support, or guide of heavy loads; often employed in power, process plant and marine service. **Approvals:** Complies with Federal Specification A-A-1192A (Type 24), *WW-H-171-E (Type 24)*, ANSI/MSS SP-69 and MSS SP-58 (Type 24). **Ordering Fig. 137:** Specify pipe size x rod size (e.g., $6 \times \frac{5}{8}$), figure number, name. U-bolt will be furnished with longer tangents D or with longer threads E if so required and ordered. If hex nuts are not required, specify "without hex nuts". **Ordering Fig. 137:** Specify figure number name, material specification, dimensions A, B, C, D, and E, and "with hex nuts" or

Ordering Fig. 1375: Specify figure number, name, material specification, dimensions A, B, C, D, and E, and "with hex nuts" or "without hex nuts".

Note: The acceptability of galvanized coatings at temperatures above 450°F is at the discretion of the end user





*When the combination of a normal load and a side load occurs, a straight line interaction formula may be used to determine if the Fig. 137 is still within the allowable stress range:

Pn/Pna + Ps/Psa ≤ 1

Where:

- Pn = actual applied normal load; Pna = allowable normal load for the Fig. 137;
- Ps = actual applied side load;

Psa = allowable side load for the Fig. 137

Nuts must be snug tight in installation to achieve side loads shown.

Pipe Size	Rod Size A	Max Normal Load		650° F Max Side	Wt.	В	C	D	E	F
		650° F	750° F	Load						
1/2	1⁄4	580	454	145	0.11	¹⁵ ⁄16	1 ³ ⁄16	231/4 21/8	2 ⁵ /16	
3/4					0.12	11/8	13%		21/8	27/32
1					0.12	13%	1%			2 ³ /32
11⁄4					0.28	1 ¹¹ /16	2 ¹ / ₁₆	21/8		2 ¹ /32
1 ½	3⁄8	1,460	1,144	365	0.30	2	23/8	3	21/2	2 ¹ /16
2					0.33	27/16	2 ¹³ ⁄16	31⁄4		2/16
2 ½	1/2	2,700	2,114	675	0.73	2 ¹⁵ /16	3 ⁷ /16	33⁄4		25/16
3					0.78	3 %16	4 ¹ / ₁₆	4 4 ¹ / ₄ 3		21/4
31⁄2					0.84	4 ¹ / ₁₆	4%16		3	
4					0.90	4%16	5 ¹ ⁄16	4 ¹ / ₂	4½ 5	
5					1.0	55/8	61/8	5		27/3
6	5/8	4,320	3,382	1,080	2.0	63/4	73/8	61/8	33/4	2 ¹³ /10
8		4,520	0,002		2.3	8 ³ ⁄4	9 ³ / ₈	71/8	U /4	
10	3⁄4	6,460	5,060	1,615	4.9	101/8	115/8	83/8	4	3
12	7⁄8	9,960	7,016	2,490	7.7	121/8	13¾	95/8	-	31/4
14					8.3	141/8	15	101/4	4 ¹ / ₄	
16					9.2	161/8	17	111/4	7/4	
18	1	11,800	9,240	_	13.5	181/8	19½	125/8	43⁄4	35%
20					14.6	201//8	21 1⁄8	13%		
24					16.9	24 ¹ / ₈	25½	15%		
30					19.1	301/8	311/%	185⁄8		
36					23.2	361/8	371/8	215%		

Loads, weights and dimensions shown do not apply for Fig. 137S. Max load rating for carbon steel is 2 x max load rating for rod size "A". Max load rating for stainless steel is 0.85 times the maximum stated load ratings listed above.

APPROVAL STAMP
Approved
Approved as noted
Not approved
Remarks: