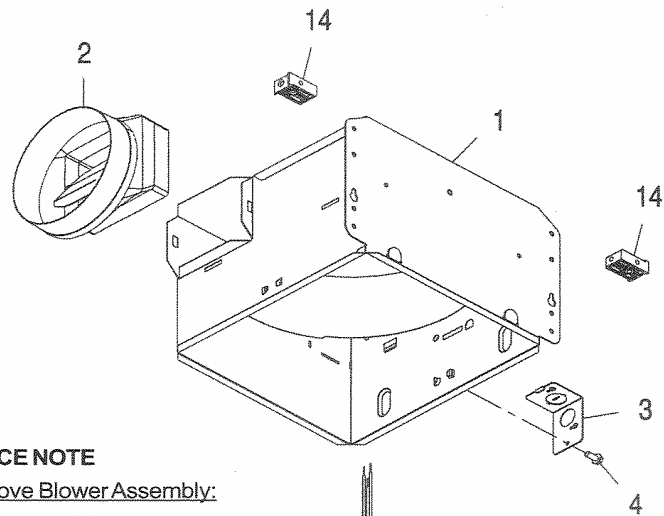




EFFECTIVE DATE	MODEL	PRODUCT GROUP
8 - 2004	QTXEN050 QTXEN080 QTXEN110 QTXEN150	FAN



SERVICE NOTE

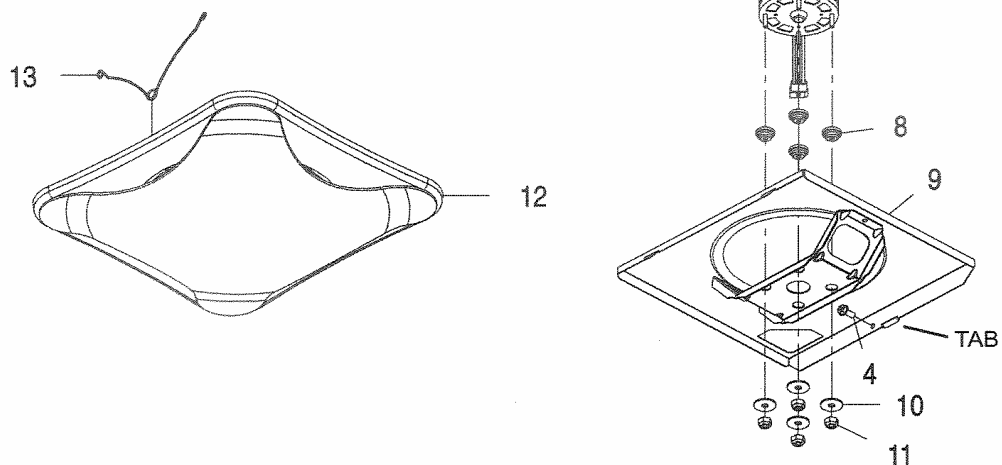
To remove Blower Assembly:

Unplug motor (7).

Remove screw (4) from motor plate (9) flange.

Find the single **TAB** on the motor plate (located next to the receptacle).

Push up near motor plate tab while pushing out on side of housing. Or insert a straight-blade screwdriver into slot in housing (next to tab) and twist screwdriver.



Ref. No.	Old Part Number	Description	Model Used On	New Part Number
1	97016466	Housing	All	S97016466
2	97016450	Duct Connector - 6"	All	S97016450
3	98010102	Wiring Plate	All	S98010102
4	99170245	Screw, #8-18 X .375 (2 req'd)	All	S99170245
5	97016583	Wire Panel/Harness Assembly	All	S97016583
6	99020284	Blower Wheel	All	S99020284
7	99080560	Motor	QTXEN050	S99080560
	99080562		QTXEN080	S99080562
	99080563		QTXEN110	S99080563
	99080565		QTXEN150	S99080565
8	99100491	Isolator (4 req'd)	All	S99100491
9	97016468	Motor Plate	All	S97016468
10	99250959	Washer #8 (4 req'd)	All	S99250959
11	99260558	Nut, Hex Lock #8-32 (4 req'd)	All	S99260558
*	97016587	Blower Assembly (includes no. 6 thru 11)	QTXEN050	S97016587
	97016588		QTXEN080	S97016588
	97016590		QTXEN110	S97016590
	97016591		QTXEN150	S97016591
12	97016460	Grille Assembly (includes no. 13)	All	S97016460
13	99140199	Grille Spring (2 req'd)	All	S99140199
14	99111293	Spacer (2 supplied)	All	S99111293