

MARKING & LAYOUT TOOLS

CHALK REELS

NEW IRWIN® STRAIT-LINE® *MACH6* Chalk Reel

From the company that invented the chalk reel in 1960, we bring you the fastest, toughest, most innovative reel in the industry – the IRWIN STRAIT-LINE Mach6. Designed with a powerful 6:1 gear system, this advanced chalk reel retrieves line up to 6X faster than traditional models. Its metal housing and handle, plus high performance line, provide extra strength for unrivaled durability. When speed, performance and reliability are crucial, depend on the Mach6 Chalk Reel. Only from IRWIN STRAIT-LINE.

Wide-Pronged Hook

- For stable anchoring and ability to snap lines at various angles



- Twisted polyester & nylon line resists fraying and breaking
- Absorbs chalk quickly for darker, sharper lines



6:1 Gear System

- 6:1 gear ratio saves time and money

Chalk Fill Cap

- Provides a large opening for filling reel

Larger Crank Handle Clutch

- Releases line without spinning

Diecast Metal Housing

- Provides greater impact resistance

EZ Access Door

- Allows for entry into the chalk reel - just remove 1 screw to change out the line

Longer Metal Handle

- For faster rewind and greater torque



Chalk Reels



64110



64310



2031318DS



2031314DS



2031311

Length	Description	Carded Stock #	Bulk Stock #
Reels			
50'	Aluminum Chalk Reel (1:1)	63950	–
100'	Aluminum Chalk Reel (1:1)	64110	64111
100'	Speed-Line Chalk Reel (3.5:1)	64310	64311
NEW 100'	Speed-Line Pro Chalk Reel (3.5:1)	2031318DS	2031321B
NEW 100'	Mach6 Chalk Reel (6:1)	2031314DS	2031317B
150'	Large Capacity Chalk Reel (2:1)	2031311	–
Combos			
100'	Aluminum Chalk Reel with 4 oz. Orange Chalk (1:1)	64497	–
100'	Aluminum Chalk Reel with 4 oz. Red Chalk (1:1)	64498	–
100'	Aluminum Chalk Reel with 4 oz. Blue Chalk (1:1)	64499	–
100'	Speed-Line Chalk Reel with 4 oz. Blue Chalk (3.5:1)	64494	–
100'	Speed-Line Chalk Reel with 4 oz. Red Chalk (3.5:1)	64495	–
NEW 100'	Speed-Line Pro Chalk Reel with 4 oz. Blue Chalk (3.5:1)	2031319DS	–
NEW 100'	Speed-Line Pro Chalk Reel with 4 oz. Red Chalk (3.5:1)	2031320DS	–
NEW 100'	Mach6 Chalk Reel with 4 oz. Blue Chalk (6:1)	2031315DS	–
NEW 100'	Mach6 Chalk Reel with 4 oz. Red Chalk (6:1)	2031316DS	–
Replacement Lines			
50'	Twisted Polyester Replacement Line	64550	–
100'	Twisted Polyester Replacement Line	64610	–
NEW 100'	Mach6 & Speed-Line Pro High Performance Replacement Line - Nylon/Polyester	2031333	–
NEW 150'	Large Capacity Chalk Reel Replacement Line	2031313	–