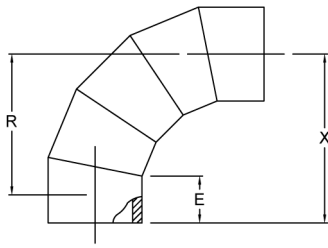


IPS 5-Segment 90 Elbow (1/4 Bend)



Size [inch]	Part No.	R [inch]	X [inch]	E [inch]	SDR 7		SDR 9	
					WPR [psi]	Weight [lbs]	WPR [psi]	Weight [lbs]
2		12.7	14.4	4.0	250	2	200	2
3		13.2	15.0	4.0	250	5	200	4
4		13.7	15.5	4.0	250	9	200	8
6		14.7	18.5	6.0	250	22	200	18
8		16.0	20.2	6.5	250	40	200	32
10		17.0	21.2	6.5	250	64	200	53
12		19.1	24.6	8.0	250	103	200	84
14		21.0	26.2	8.0	250	132	200	106
16		24.0	28.8	8.0	250	185	200	151
18		27.0	31.4	8.0	250	254	200	207
20		30.0	34.0	8.0	250	335	200	270
22		33.0	36.6	8.0	250	430	200	347
24		36.0	39.2	8.0	250	538	200	437
26		48.0	51.0	10.0			200	517
28		49.0	52.0	10.0			200	699
30		52.0	54.6	10.0				
32		54.0	56.4	10.0				
34		55.0	57.4	10.0				
36		58.0	60.0	10.0				
42		63.0	70.7	16.0				
48		72.0	78.4	16.0				
54		81.0	86.3	16.0				

Size [inch]	SDR 11		SDR 17		SDR 21		SDR 26		SDR 32.5	
	WPR [psi]	Weight [lbs]	WPR [psi]	Weight [lbs]	WPR [psi]	Weight [lbs]	WPR [psi]	Weight [lbs]	WPR [psi]	Weight [lbs]
2	160	1.5	105	1.5						
3	160	4	105	4						
4	160	7	105	7						
6	160	15	105	15						
8	160	27	105	19						
10	160	43	105	30						
12	160	72	105	46						
14	160	88	105	60						
16	160	125	105	84						
18	160	174	105	118						
20	160	225	105	153						
22	160	292	105	196						
24	160	364	105	247						
26	160	485	105	328						
28	160	587	105	390						
30	160	714	105	483						
32	160	847	105	570						
34	160	996	105	668						
36	160	1176	105	792						
42			105	1215	80	990				
48					80	1402	65	1140		
54							65	1788	50	1436