

## 32004629-001, -002, -003, -004 Bonnet Adapter Kits FOR Q5020 GLOBE VALVE LINKAGES

### INSTALLATION INSTRUCTIONS

#### DESCRIPTION

The Bonnet Adapter Kits allow you to mount a Q5020 Globe Valve Linkage on some Siemens, Johnson, and Siebe globe valves. Each kit consists of a bonnet adapter and stem adapter.

#### INSTALLATION

##### When Installing this Product...

1. Read these instructions carefully. Failure to follow them could damage the product or cause a hazardous condition.
2. Check the ratings given in the instructions and on the product to make sure the product is suitable for your application.
3. Installer must be a trained, experienced service technician.

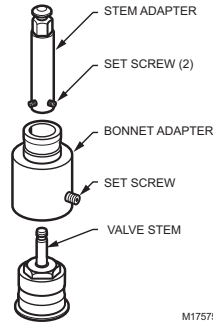
**Table 1. Valve/Adapter/Linkage Compatibility.**

Valve Series	Size (in.)	Kit	See Fig.	Linkage
Siemens Flowrite 599	1/2 to 3	32004629-001	1	Q5020A,B
Johnson Controls VG7000	1/2 and 3/4	32004629-002	2	Q5020D
	1 to 2	32004629-003	3	Q5020A,B,D
Siebe VB-7000	1/2 to 2	32004629-004	4	Q5020D

#### 32004629-001 Installation

Once the old actuator is removed, proceed as follows:

1. Place stem adapter on the valve stem.
2. Tighten the set screws.
3. Place the bonnet adapter on the existing valve bonnet.
4. Tighten the set screw.
5. Install the Q5020 according to the instructions provided with the linkage.



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**Fig. 1. 32004629-001 Installation.**



### 32004629-002 and -004 Installation

Once the old actuator is removed, proceed as follows:

1. Thread the bonnet adapter onto the valve until it bottoms out on the valve.
2. Thread the stem adapter onto the valve stem until it bottoms out.
3. Install the Q5020 according to the instructions provided with the linkage.

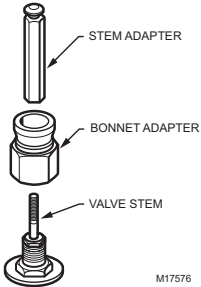


Fig. 2. 32004629-002 Installation.

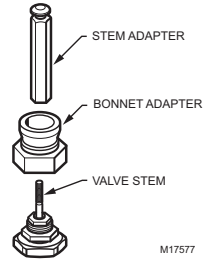


Fig. 4. 32004629-004 Installation.

### 32004629-003 Installation

Once the old actuator is removed, proceed as follows:

1. Thread the stem adapter onto the valve stem until it bottoms out.
2. Place the bonnet adapter on the existing valve bonnet.
3. Tighten the set screw.
4. Install the Q5020 according to the instructions provided with the linkage.

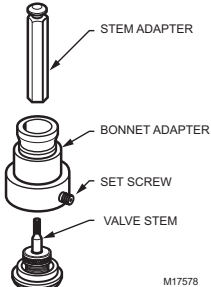


Fig. 3. 32004629-003 Installation.

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