

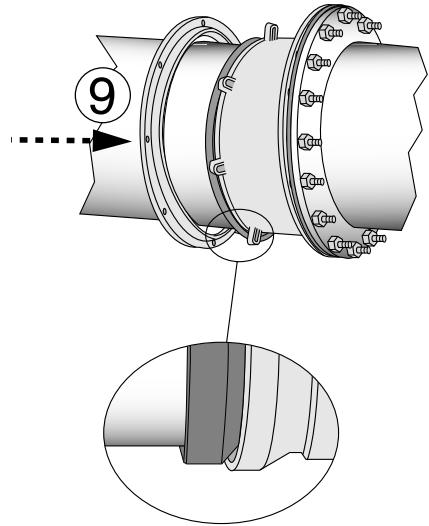


ROMAC
INDUSTRIES,
INC.

INSTALLATION INSTRUCTIONS

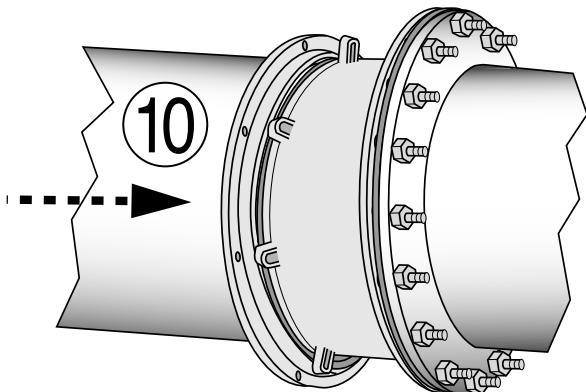
Style FC400 (continued from front)

Step 9 • Slide the ring gasket into position with the beveled edge engaging the flared end of the flanged coupling body.

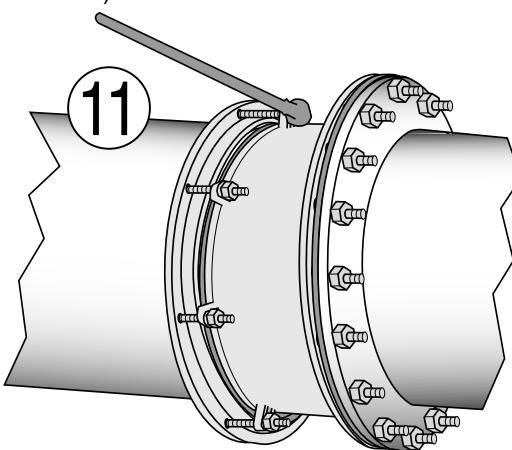


Make sure the beveled edge of the gasket engages the flared end of the flanged coupling body.

Step 10 • Slide the end ring into position against the gasket. Be sure to match weld in end ring with weld in body.



Step 11 • Insert the bolts through the end ring into the anchor loops and tighten. Bolt tightening should be done evenly, alternating to diametrically opposite positions to bring bolts to recommended tightness. (60-70 ft-lbs. for $5/8$ " bolts and 85-95 ft-lbs. for $3/4$ " bolts.)



STEP 12 • IF USING ANCHOR PINS

1. Remove Anchor Pins from flanged coupling body.
2. Slide the flanged coupling body onto the pipe end.
3. Position the flanged coupling against the mating flange. Assemble the flanged joint.
4. Thread a short pipe nipple into the threaded Anchor Pin hole. Using the largest drill bit that will fit into the pipe nipple, drill a center mark on the pipe. Do not drill through. Remove the pipe nipple.
5. Use a $5/16$ " diameter drill to drill through the center mark made in step 4.
6. Complete the hole by drilling through the pipe with drill size per the table below.
7. Install the Anchor Pins. Apply a suitable thread sealant and tighten to prevent leakage.

Pin Size	Thread Size	Drill Size for Pipe	Torque (ft-lbs.)
$7/8$ "	$3/4$ " NPT	$29/32$ "	80
1"	1" NPT	$1\ 1/32$ "	100

For best results, after pipe is pressurized check for leakage and re-torque as necessary.