



1.0 PRODUCT DESCRIPTION

Available Sizes:

- ¾ – 12"/DN20 – DN300

Maximum Working Pressure:

- Fitting pressure ratings are equivalent to the pressure ratings of the coupling used to install them. Coupling pressure ratings are pipe wall thickness dependent.

Function:

- Connects pipe sections, provides change in direction, and adapts sizes or components.

All fittings are supplied with Victaulic Original Groove System (OGS) grooves. Fittings are exclusively for use with Victaulic couplings, valves, accessories and pipe which feature ends containing the Victaulic OGS groove profile

Codes and requirements:

- Support hanger spacing correspond to ASME B31.1 Power Piping Code and ASME B31.9 Building Services Piping Code

2.0 CERTIFICATION/LISTINGS



NOTES

- See Victaulic submittal [publication 10.01](#) for details
- See Victaulic submittal [publication 02.06](#) for potable water approvals if applicable.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

3.0 MATERIAL SPECIFICATIONS

Schedule 10S Material Specifications:

Note: Fittings are optionally available in Schedule 5S for 3 – 12"/80 - 300mm.

Elbows:

- Standard: Schedule 10S, Type 304L or 316L stainless steel roll grooved from material conforming to A 403/A 403M, or pipe conforming to ASTM A 312/A 312M, or sheet conforming to ASTM A 240/A 240M.
- Optional: 1 – 2 ½"/DN25 – 65 mm and 76.1 mm 90° and 45° Elbows available in Schedule 10S, Grade CF8M (Type 316 stainless steel) conforming to ASTM A 351/A 351M, A 743/A 743M and A 774/A 744M.

Tees & Reducing Tees:

- Standard: Schedule 10S, Type 304L or 316L stainless steel roll grooved from material conforming to A 403/A 403M, or pipe conforming to ASTM A 312/A 312M, or sheet conforming to ASTM A 240/A 240M.
- Optional: 1 ½ – 2 ½"/DN40 – 65 mm and 76.1mm Tees available in Schedule 10S, Grade CF8M (Type 316 stainless steel) conforming to ASTM A 351/A 351M, A 743/A 743M and A 774/A 744M.

Laterals, True Wyes, Crosses:

- Standard: Schedule 10S, Type 304L or 316L stainless steel roll grooved from material conforming to A 403/A 403M, or pipe conforming to ASTM A 312/A 312M, or sheet conforming to ASTM A 240/A 240M.

Adapter Nipples:

- Standard: Schedule 10S, Type 304L or 316L stainless steel roll grooved from material conforming to A 403/A 403M, or pipe conforming to ASTM A 312/A 312M, or sheet conforming to ASTM A 240/A 240M.

Concentric Reducers:

- Standard: 1 ½ x ¾ – 2 ½" x 2"/DN40 x DN20 – 65 mm x DN50 and 76.1 x 60.3 mm Schedule 10S, Grade CF8M (Type 316 stainless steel) conforming to ASTM A 351/A 351M, A 743/A 743M and A 774/A 744M.
- Standard: 3 x 1 – 12 x 10"/DN80 x DN25 – DN300 x DN250 Schedule 10S, Type 304L or 316L stainless steel roll grooved from material conforming to A 403/A 403M, or pipe conforming to ASTM A 312/A 312M, or sheet conforming to ASTM A 240/A 240M.

Eccentric Reducers:

- Standard: Schedule 10S, Type 304L or 316L stainless steel roll grooved from material conforming to A 403/A 403M, or pipe conforming to ASTM A 312/A 312M, or sheet conforming to ASTM A 240/A 240M.

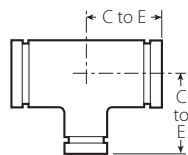
Caps:

- Standard: For use with Schedule 10S pipe, Schedule 10S, Grade CF8M (Type 316 stainless steel) conforming to ASTM A 351/A 351M, A 743/A 743M and A 774/A 744M.

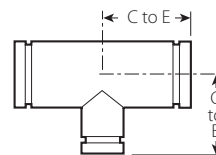
4.0 DIMENSIONS (Continued)

Reducing Tees

No. 425 SS



No. 425 SS



No. 425 SS

Nominal Size inches DN	Actual Outside Diameter inches mm	No. 425 SS Reducing Tee		
		C to E Run inches mm	C to E Branch inches mm	Approx. Weight Each lb kg
1 1/2 x 1 1/2 x 3/4 ¹ DN40 x DN40 x DN20	1.900 x 1.900 x 1.130 48.3 x 48.3 x 26.9	2.75 70	2.75 70	1.3 0.6
1 ¹ DN25	1.325 33.7	2.75 70	2.75 70	1.4 0.6
1 1/4 ¹ DN32	1.750 42.4	2.75 70	2.75 70	1.5 0.7
2 x 2 x 3/4 ¹ DN50 x DN50 x DN20	2.375 x 2.375 x 1.130 60.3 x 60.3 x 26.9	3.25 83	3.25 83	2.0 0.9
1 ¹ DN25	1.325 33.7	3.25 83	3.25 83	2.1 1.0
1 1/4 ¹ DN32	1.750 42.4	3.25 83	3.25 83	2.3 1.0
1 1/2 ¹ DN40	1.900 48.3	2.75 70	2.75 70	2.0 0.9
2 1/2 x 2 1/2 x 3/4 ¹ DN65 x DN65 x DN20	2.875 x 2.875 x 1.130 73.0 x 73.0 x 26.9	3.75 95	3.75 95	2.8 1.3
1 ¹ DN25	1.325 33.7	3.75 95	3.75 95	3.0 1.4
1 1/2 ¹ DN40	1.900 48.3	3.75 95	3.75 95	3.5 1.6
2 ¹ DN50	2.375 60.3	3.07 78	3.07 78	3.5 1.6
DN65 x DN65 x 60.3	2.875 x 2.875 x 60.3	3.75 95	3.75 95	3.5 1.6
3 x 3 x 3/4 ^(sw) DN80 x DN80 x DN20	3.500 x 3.500 x 1.130 88.9 x 88.9 x 26.9	4.25 108	4.25 108	4.0 1.8
1 ^(sw) DN25	1.325 33.7	4.25 108	4.25 108	4.1 1.9
1 1/4 ^(sw) DN32	1.750 42.4	4.25 108	4.25 108	4.2 1.9
1 1/2 ^(sw) DN40	1.900 48.3	4.25 108	4.25 108	4.3 2.0
2 DN50	2.375 60.3	3.77 96	3.23 82	3.1 1.4
2 1/2	2.875 73.0	3.77 96	3.23 82	3.1 1.4
DN65	3.500 88.9	3.77 96	3.23 82	3.1 1.4

¹ Cast fittings available in CF8M (Type 316 SS)

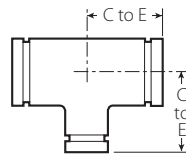
NOTE

- (sw) denotes segmentally welded

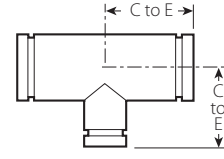
4.0 DIMENSIONS (Continued)

Reducing Tees

No. 425 SS



No. 425 SS



No. 425 SS

Nominal Size inches DN	Actual Outside Diameter inches mm	No. 425 SS Reducing Tee		
		C to E Run inches mm	C to E Branch inches mm	Approx. Weight Each Lbs. kg
4 DN100 x 4 DN100 x 1 ^(sw) DN25	4.500 114.3 x 4.500 114.3 x 1.325 33.7	5.00 127	5.00 127	5.0 2.3
		5.00 127	5.00 127	5.3 2.4
		5.00 127	5.00 127	5.6 2.5
		4.47 114	3.88 99	4.9 2.2
		4.47 114	3.82 97	4.9 2.2
		4.47 114	3.82 97	4.9 2.2
		4.47 114	3.88 99	4.9 2.2
		4.47 114	3.88 99	4.9 2.2
DN125 x DN125 x 88.9	139.7 x 139.7 x 88.9	5.28 134	4.38 111	6.85 3.1
		5.28 134	4.62 117	7.85 3.6
6 DN150 x 6 DN150 x 2 ^(sw) DN50	6.625 168.3 x 6.625 168.3 x 2.375 60.3	6.50 165	6.50 165	11.6 5.3
		6.50 165	6.50 165	12.1 5.5
		5.91 150	4.88 124	8.8 4.0
		5.91 150	5.12 130	9.5 4.3
		5.91 150	5.12 130	9.5 4.3
8 DN200 x 8 DN200 x 2 1/2 ^(sw) DN80	8.625 219.1 x 8.625 219.1 x 3.500 88.9	7.75 197	7.75 197	17.5 7.9
		7.75 197	7.75 197	18.0 8.2
		7.79 198	6.31 160	18.1 8.2
		7.79 198	6.62 168	18.5 8.4
		7.79 198	6.62 168	18.5 8.4

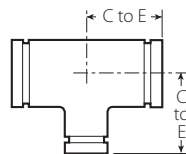
NOTE

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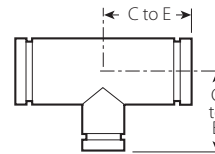
4.0 DIMENSIONS (Continued)

Reducing Tees

No. 425 SS



No. 425 SS



No. 425 SS

Nominal Size inches DN			Actual Outside Diameter inches mm			No. 425 SS Reducing Tee			
						C to E Run inches mm	C to E Branch inches mm	Approx. Weight Each lb kg	
10 DN250	x	10 DN250	x	10.750 323.9	x	3.500 88.9	9.00 229	9.00 229	29.0 13.2
		4 ^(sw) DN100				4.500 88.9	9.00 229	30.0 13.6	
		6 DN150				6.625 168.3	8.89 226	7.70 196	28.2 12.8
		8 DN200				8.625 219.1	8.89 226	8.59 218	31.3 14.2
		12 DN300				12.750 323.9	6.625 168.3	10.00 254	10.00 254
12 DN300	x	12 DN300	x	12.750 323.9	x	8.625 219.1	10.39 264	9.51 242	40.1 18.2
		10 DN250				10.750 273.0	10.39 264	9.89 251	47.6 21.6

NOTE

- (sw) denotes segmentally welded