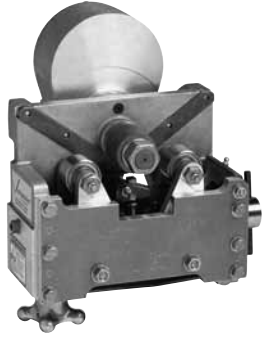


# Pipe Preparation Tools

## Cut Grooving Tools

### VG28GD (Gear Drive) \*



Includes tool set for grooving 4 – 6" standard steel pipe, crate, operating instructions, tool bit removal kit, 10" extension bar, depth stop adjustment tools, and one extra 2 – 3½" and 8" standard groove steel pipe tool bits.

**Capacities:** 2 – 8" steel (and other IPS) and 3 – 6" cast and ductile pipe (Additional bits required)

Tool Model	Part Number	Tool Weight/ Shipping Weight Lbs	Rental Per Month	Tool List Price
VG28GD (Gear Drive)	R000281AVG	37/56	\$1583.00	<b>\$13093.00</b>

\* NOTE: Victaulic Cut Grooving Tools require an external power source (see Power Mule on page 181).

#### VG28GD RATINGS

Pipe Material	Pipe Size/Schedule							
	2 50	2½ 65	3 80	3½ 90	4 100	5 125	6 150	8 200
Steel	40 – 80 *							
Stainless	40 – 80 *							
Aluminum	40 – 80 *							
Ductile Iron	Class 53 Min.							

\* 6/150 mm Schedule 8

#### VG28GD PARTS

Type Pipe	Type Groove	Pipe Size/ Tool Bit Marking	Part Numbers	Purchase Price Each
Steel (Aluminum Stainless and other IPS Metallic)	Standard	2 – 3½" Std.	RK02280003	<b>\$225.50</b>
		4 – 6" Std.	RK04280006	<b>225.50</b>
		8" Std.	RK08280008	<b>225.50</b>
	EndSeal	2 – 3½" ES	RK02280Z03	<b>225.50</b>
		4 – 6" ES	RK04280Z06	<b>225.50</b>
		8" ES	RK08280Z08	<b>225.50</b>
AWWA # Cast and Ductile Iron	Standard (Rigid)	3 – 6" CIR *	RK03280G06	<b>440.50</b>
	Flexible	3 – 6" CIF	RK03280E06	<b>440.50</b>

\* Requires Special Cast Iron Rigid Pipe Stops (Part No. R-016-280-AVG [2 required]).

NOTE: Special urethane covered Idler Roll (Part No. R-033-281-AVG) recommended for grooving glass lined pipe is available.

# Carbide Tipped Tool Bits supplied for grooving cast and ductile pipe have one edge **not** suitable for resharpening.

Thoroughly Read and Understand All Operating and Maintenance Instructions Before Attempting to Use any Victaulic Pipe Preparation Tools.