

# 1 1/4" PVC Pipe Cutter

Item No. VC-0342

## Introduction

This manual provides the user with basic operating and safety instruction about this product.  
For your own safety, carefully read this manual before use and learn the potential hazards.  
This product is designed for one-handed cutting of plastic pipe with ratchet action.

## Capacity & Materials to be cut

Use this product only on the following materials and capacity.  
- Materials to be cut: PVC, CPVC, PE, PEX, ABS pipe  
Information for use on other materials, please contact your distributor or MCC customer service.

Cutting Capacity (Pipe O.D.)	up to 1 5/8" (42 mm)
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### ⚠ WARNING

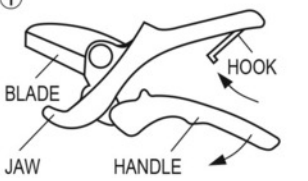
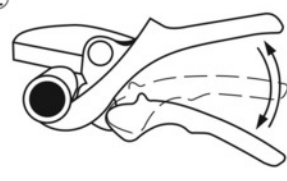
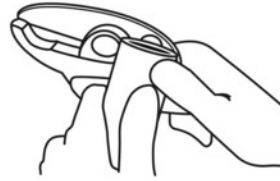
Sharp! Do not touch the blade or blade edge with fingers or hands.  
Wear protective gloves and glasses during operation or maintenance.  
Do not touch the ratchet gear while operating in order to avoid pinching your finger or hand.

### ⚠ CAUTION

Always check materials and diameter to be cut. Never cut materials other than as described.  
Do not twist the cutter or pipe while cutting otherwise it may cause damage to blade.  
Before cutting work, remove any mud or foreign objects on the pipe in order to avoid any damage to the blade.  
Do not hang the cutter only by a hook in order to prevent it from falling and breaking.  
Throwing, dropping, or any other rough handling of the cutter may cause breakage or damage to the cutter.  
For maximizing the tool life, maintain the cutter in good working condition and never operate the cutter with any damage.

## How to Operate

First clean the pipe to be cut, remove any objects on the pipe.

<p>①</p>  <p>Unhook the handles and open the handles &amp; blade. Tuck the hook into the handle while operating. Place a pipe in the jaw.</p>	<p>②</p>  <p>Keep ratcheting (open handle and close repeatedly) feeling each ratchet click until cut is completed. Wide open handle will release blade.</p>	<p>③</p>  <p>Reaming &amp; deburring can be done using the hole on the blade. This is only for outside edge of pipe.</p>
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To properly cut old pipes or pipe in cold temperature, warm up the pipe and cut very slowly to avoid cracking or shattering the pipe.

For thin wall PVC pipe such as Class 200, lightly squeeze the handles while rotating them up and down when the blade edge just starts cutting into the pipe. This helps the blade to penetrate the wall of pipe without deforming the pipe.

## Replacement Blade

Periodical replacement of blade prolongs the lifetime of tool. It becomes very economical in the long run by doing so.  
Use only the blade listed below.  
- Model No. VCE0342 (Replacement blade for VC-0342)

MCC Corporation [www.MCCinter.com](http://www.MCCinter.com)

US Sales Office

MCC USA INC. [www.MCCusainc.com](http://www.MCCusainc.com)



Distributor for your country/region

### ⚠ WARNING

This product can expose you to chemicals including Ethylbenzene, which is known to the State of California to cause cancer.  
For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).



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