

Front of Tag

RECOMMENDED CLAMPING BOLT TORQUE RANGE

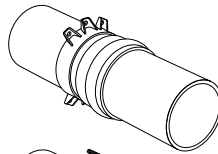
14" = 150 to 200 ft. lb.
16" = 150 to 200 ft. lb.
18" = 175 to 225 ft. lb.
20" = 200 to 250 ft. lb.
24" = 225 to 275 ft. lb.
30" = 250 to 300 ft. lb.
36" = 250 to 300 ft. lb.
42" = 250 to 300 ft. lb.
48" = 250 to 300 ft. lb.

For best results use low end of recommended torque range on DR41 and DR51 PVC Pipe.

1350 Installation Instructions / 14" - 48" PVC*

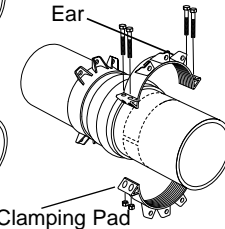
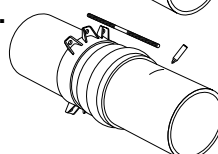
Refer to the Ford® website (www.fordmeterbox.com) for additional and most recent installation instructions and product information.

1.



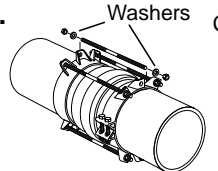
1. Assemble pipe bell joint. Slide 1350 Restrainer ring up the length of pipe until it seats against the back of the pipe bell. Make sure the beveled edge is facing bell.

2.

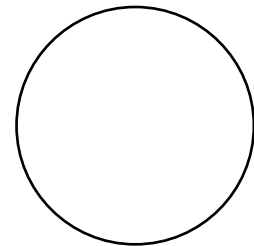


2. Use one of the rods (provided) as a guide, and mark a line on the pipe to position serrated restrainer. Leave sufficient threads on rod to fully engage nuts. Tighten clamping bolts on each side evenly, to recommended torque (see recommended clamping bolt torque range table), ensuring the gaps between pads on both sides remain even. A torque wrench is required to ensure proper torque.

3.



3. Connect 1300 to 1350 with all rods provided. Use one washer behind each ear, install nut behind washer and tighten retaining nuts hand-tight, then one revolution. **Do not over-tighten retaining nuts.**



* Contact Ford Meter Box for alternate pipeline materials, water pressure ratings and clamping bolt requirements.

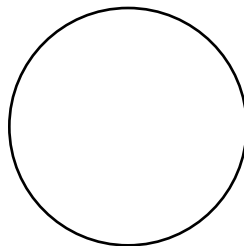
FORM # 91786-99



The Ford Meter Box Company, Inc., 775 Manchester Avenue, P.O. Box 443, Wabash, Indiana, USA 46992-0443
Telephone: 260-563-3171 FAX: 800-826-3487 Overseas FAX: 260-563-0167 www.fordmeterbox.com

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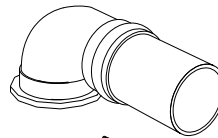
Back of Tag



1360 Installation Instructions / 14" - 48" PVC*

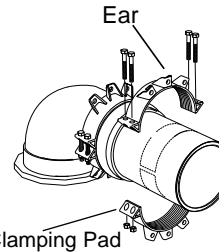
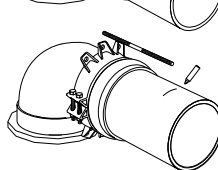
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1.



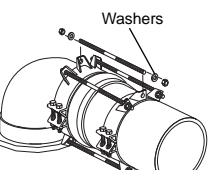
1. Assemble pipe and fitting joint.

2.



2. Assemble the split back up ring behind the gasket bump of the fitting. Use one of the rods (provided) as a guide to position serrated restrainer, and mark a line on the pipe. Leave sufficient threads on the rod ends to fully engage nuts. Tighten clamping bolts on each side evenly, to recommended torque (see recommended clamping bolt torque range table), ensuring the gaps between pads on both sides remain even. A torque wrench is required to ensure proper torque.

3.



3. Connect the two restraint rings with all rods provided. Place a washer behind the restrainer ears. Tighten all retaining nuts hand-tight, then one revolution. **Do not over-tighten retaining nuts.**

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