

Manual Ratchet Threaders

THREE-WAY PIPE THREADERS

- Each model cuts three thread sizes and uses 12-R ratchet threader dies.



Catalog No.	Model No.	Capacity		Dies Used	Weight	
		in.	mm		lb.	kg
36540	31-A NPT	½ - 1	12 - 25	RH Alloy - NPT	10	4.6
36550		½ - 1	12 - 25	RH High Speed - NPT		
36555		½ - 1	12 - 25	RH High Speed For Stainless Steel - NPT		
65320	31-A BSPT	½ - 1	12 - 25	RH Alloy BSPT		
36560	31-A NPSM	½ - 1	12 - 25	RH Alloy - NPSM		

EXPOSED RATCHET BOLT THREADER SETS

- No. 00-RB: Capacity 1/4"-1".
- All matched threader sets include button die heads, ratchet assembly (00-R) and ratchet handle. Button dies can be reversed to thread close to bolt shoulder or head.



Catalog No.	Model No.	Description	No. Die Heads Complete	Thread Type	Capacity Range		Weight	
					in.	mm	lb.	kg
36680	00-RB	Ratchet Bolt Threader	10	UNC	¼ - 1	6 - 25	20	9.1
36690			10	UNF	¼ - 1	6 - 25		

CARRYING CASES

- Helps keep die sets organized.



Catalog No.	Description	Thread Type	Length		Height		Weight	
			in.	mm	in.	mm	lb.	kg
38605	Metal Case		19 5/8	497	3 3/16	81	7 1/2	3.4
38610			19 1/8	485	3 3/16	81		
38615			25 5/8	650	6 7/32	158	7 3/4	3.51
38620			24 1/8	612	9 11/16	246		
38625	Metal Case (Holds 6 Die Heads)		25 7/8	657	6 1/2	165	13	5.9
97375	Metal Case (Holds 9 Die Heads)		24 3/8	619	10	254	15	6.8
21218	Plastic Case		25	635	14	355	6	2.72

Cases contain no die heads

See page 4.12

