

---

## # 5 Paste Flux- How to Use

---

### **GENERAL INFORMATION:**

For clean sweat copper fittings, no pre-cleaning is necessary. Apply flux to tube and fittings. Heat and apply solid wire solder. For other applications, clean excessive dirt and corrosion. Apply flux, heat and solder. The term "sweat" is interchangeable with the term "soldering" and is used specifically with soldering copper tubing.

### **PASTE FLUX**

Paste fluxes require only a small amount applied to the whole joint. When flux is warm, the salts may come to the top or bottom of the container and need to be re-mixed prior to use. This does not affect the quality of the flux. This product is corrosive and can be irritating. To prevent corrosion, wash off excess flux after solder.

### **RESTRICTIONS AND CAUTIONS:**

Mix flux if separation occurs. **DO NOT USE ON ELECTRICAL PARTS.** To prevent corrosion, wash off excess flux after solder.

### **SAFETY INFORMATION:**

This product can be irritating. Use adequate ventilation; avoid contact with skin and eyes. Refer to Material Safety Data Sheet for further information.