



ROLLMAX™
ROLLED EROSION CONTROL

Specification Sheet

VMax® C350® Turf Reinforcement Mat

DESCRIPTION

The composite turf reinforcement mat (C-TRM) shall be a machine-produced mat of 100% coconut fiber matrix incorporated into permanent three-dimensional turf reinforcement matting. The matrix shall be evenly distributed across the entire width of the matting and stitch bonded between super heavy duty UV-stabilized nettings with 0.50 x 0.50 in. (1.27 x 1.27 cm) openings, an ultra heavy duty UV-stabilized, dramatically corrugated (crimped) intermediate netting with 0.5 x 0.5 in. (1.27 x 1.27 cm) openings, and covered by a super heavy duty UV-stabilized nettings with 0.50 x 0.50 in. (1.27 x 1.27 cm) openings. The middle corrugated netting shall form prominent closely spaced ridges across the entire width of the mat. The three nettings shall be stitched together on 1.50 in. (3.81 cm) centers with UV-stabilized polypropylene thread to form permanent three-dimensional turf reinforcement matting. All mats shall be manufactured with colored thread stitched along both outer edges as an overlap guide for adjacent mats.

The C350 shall meet Type 5A, B and C specification requirements established by the Erosion Control Technology Council (ECTC) and Federal Highway Administration's (FHWA) *FP-03 Section 713.18*.

Material Content

Material	Description	Weight
Matrix	100% Coconut Fiber	0.5 lb/sy (0.27 kg/sm)
Netting	Top and Bottom, UV-Stabilized Polypropylene	8 lb/1000 sf (3.91 kg/100 sm)
	Middle, Corrugated UV-Stabilized Polypropylene	24 lb/1000 sf (11.7 kg/100 sm)
Thread	Polypropylene, UV Stable	

Standard Roll Sizes

Property	6.5 ft (2.0 m)	8 ft (2.44 m)
Width	6.5 ft (2.0 m)	8 ft (2.44 m)
Length	55.5 ft (16.9 m)	90 ft (27.4 m)
Weight ± 10%	37 lbs (16.8 kg)	74 lbs (33.6 kg)
Thread	40 sy (33.4 sm)	80 sy (66.8 sm)



Index Property	Test Method	Typical
Thickness	ASTM D6525	0.73 in. (18.54 mm)
Resiliency	ASTM D6524	90%
Density	ASTM D792	0.917 g/cm ³
Mass/Unit Area	ASTM D6566	18.36 oz/sy (624 g/sm)
UV Stability	ASTM D4355/ 1000 HR	80%
Porosity	ECTC Guidelines	99%
Stiffness	ASTM D1388	0.24 in.-lb (275990 mg-cm)
Light Penetration	ASTM D6567	7.2%
Tensile Strength - MD	ASTM D6818	585.8 lbs/ft (8.70 kN/m)
Elongation - MD	ASTM D6818	45.3%
Tensile Strength - TD	ASTM D6818	687.6 lbs/ft (10.20 kN/m)
Elongation - TD	ASTM D6818	19.5%
Biomass Improvement	ASTM D7322	380%

Design Permissible Shear Stress

	Short Duration	Long Duration
Phase 1 Unvegetated	3.2 psf (153 Pa)	3.0 psf (144 Pa)
Phase 2 Partially Veg.	10.0 psf (480 Pa)	10.0 psf (480 Pa)
Phase 3 Fully Veg.	12.0 psf (576 Pa)	10.0 psf (480 Pa)
Unvegetated Velocity	10.5 fps (3.2 m/s)	
Vegetated Velocity	20 fps (6.0 m/s)	

Slope Design Data: C Factors

Slope Length (L)	Slope Gradients (S)		
	≤ 3:1	3:1 – 2:1	≥ 2:1
≤ 20 ft (6 m)	0.0005	0.015	0.043
20-50 ft	0.018	0.031	0.050
≥ 50 ft (15.2 m)	0.035	0.047	0.057

Roughness Coefficients – Unveg.

Flow Depth	Manning's n
≤ 0.50 ft (0.15 m)	0.041
0.50 – 2.0 ft	0.040-0.013
≥ 2.0 ft (0.60 m)	0.012



Western Green
4609 E. Boonville-New Harmony Rd.
Evansville, IN 47725

nagreen.com
800-772-2040

©2019, North American Green is a registered trademark from Western Green. Certain products and/or applications described or illustrated herein are protected under one or more U.S. patents. Other U.S. patents are pending, and certain foreign patents and patent applications may also exist. Trademark rights also apply as indicated herein. Final determination of the suitability of any information or material for the use contemplated, and its manner of use, is the sole responsibility of the user. Printed in the U.S.A.