For Residential and Commercial Applications				
Job Name		Engineer / Architect		
Job Location		Wholesaler		
Submittal Date		Contractor		

44 Series Flare Tees / Flare Reducing Tees

Use: For use with fuel, oil, liquefied petroleum (LP) and natural gas lines. Designed for use with aluminum, copper, brass and welded steel tubing that can be flared

Design Features:

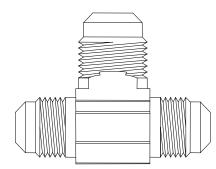
- Recommended for higher pressures than those covered by compression fittings
- Resist mechanical pull out
- Available in a broad range of sizes

Operating Specifications:

Temperature: -65°- 250° F at maximum operating pressures

Working Pressure: See chart below

Vibration: Good vibration resistance*





MAXIMUM WORKING PRESSURES											
Comico	Tube O.D.	Type of Tubing and Wall Thickness (Inches)									
Service Conditions		Copper – Dead Soft (Seamless)				Copper – Half Hard (Seamless)					
Conditions		.030"	.032"	.035"	.049"	.065"	.032"	.035"	.042"	.049"	.065"
	1/8	4300		5000			5000				
	3/16	2850		3300			3400				
	1/4	2100	2250	2500			2500				
C-f-t-	5/16		1800	2000			2000				
Safety Factor 4-1	3/8		1500	1650			1700	1850			
1 40101 4-1	1/2		1100	1250		2000	1250	1400			2600
	5/8			1000	1400	1800	1000			1500	2000
	3/4			850	1150	1500			1100		1700
	7/8									1100	1500
	1/8	2800		3350			3400				
	3/16	1900		2200			2250				
	1/4	1430	1500	1650			1700				
6.6.	5/16		1200	1300			1350				
Safety Factor 6-1	3/8		100	1100			1100	1200			
ractor 0-1	1/2		750	825		1550	850	925			1750
	5/8			650	930	1200	675			1000	1350
	3/4			550	775	1000			725		1100
	7/8									750	1000

This specification and all information contained herein is the confidential and exclusive property of BrassCraft Manufacturing, and shall not be disclosed to others without the written consent of BrassCraft. This specification must be returned to BrassCraft if requested.

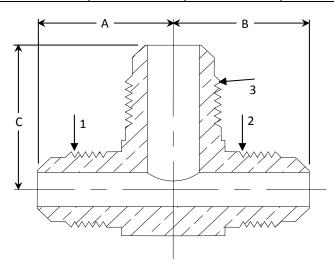


^{*}Recommend long flare nuts when greater vibration resistance is required

44 Series Flare Tees / Flare Reducing Tees

MATERIAL SPECIFICATIONS		
Fitting Body	C36000 brass	

PART DIMENSIONS (Inches)						
Model	Straight Threads (1)	Straight Threads (2)	Straight Threads (3)	DIM. A	DIM. B	рім. с
44-3	3/8-24	3/8-24	3/8-24	.73	.73	.73
44-4	7/16-20	7/16-20	7/16-20	.86	.86	.86
44-5	1/2-20	1/2-20	1/2-20	.86	.86	.86
44-6-6-8	5/8-18	5/8-18	3/4-16	1.07	1.07	1.20
44-6	5/8-18	5/8-18	5/8-18	1.04	1.04	1.04
44-8-6-6	3/4-16	5/8-18	5/8-18	1.20	1.07	1.07
44-8-6-8	3/4-16	5/8-18	3/4-16	1.20	1.07	1.20
44-8-8-6	3/4-16	3/4-16	5/8-18	1.20	1.20	1.07
44-8	3/4-16	3/4-16	3/4-16	1.20	1.20	1.20
44-10-6-6	7/8-14	5/8-18	5/8-18	1.39	1.04	1.14
44-10-10-8	7/8-14	7/8-14	3/4-16	1.39	1.39	1.26
44-10	7/8-14	7/8-14	7/8-14	1.39	1.39	1.39



Part Listing:

44-3	3/16" OD Tube, all three ends
44-3 B	3/16" OD Tube, all three ends, bulk
44-4	1/4" OD Tube, all three ends
44-4 B	1/4" OD Tube, all three ends, bulk
44-4WN	1/4" OD Tube, all three ends, flare nuts included
44-5	5/16" OD Tube, all three ends
44-5 B	5/16" OD Tube, all three ends, bulk
44-6-6-8	3/8" OD Tube x 3/8" OD Tube x 1/2" OD Tube
44-6-6-8 B	3/8" OD Tube x 3/8" OD Tube x 1/2" OD Tube, bulk
44-6	3/8" OD Tube, all three ends
44-6 B	3/8" OD Tube, all three ends, bulk

This specification and all information contained herein is the confidential and exclusive property of BrassCraft Manufacturing, and shall not be disclosed to others without the written consent of BrassCraft. This specification must be returned to BrassCraft if requested.



44 Series Flare Tees / Flare Reducing Tees

Part I	Listing (con't):	
	44-6WN	3/8" OD Tube, all three ends, flare nuts included
	44-8-6-6	1/2" OD Tube x 3/8" OD Tube x 3/8" OD Tube
	44-8-6-6 B	1/2" OD Tube x 3/8" OD Tube x 3/8" OD Tube, bulk
	44-8-6-6WN	1/2" OD Tube x 3/8" OD Tube x 3/8" OD Tube, flare nuts included
	44-8-6-8	1/2" OD Tube x 3/8" OD Tube x 1/2" OD Tube
	44-8-6-8 B	1/2" OD Tube x 3/8" OD Tube x 1/2" OD Tube, bulk
	44-8-8-6	1/2" OD Tube x 1/2" OD Tube x 3/8" OD Tube
	44-8-8-6 B	1/2" OD Tube x 1/2" OD Tube x 3/8" OD Tube, bulk
	44-8-8-6WN K25	1/2" OD Tube x 1/2" OD Tube x 3/8" OD Tube, flare nuts included, pack of 25
	44-8	1/2" OD Tube, all three ends
	44-8 B	1/2" OD Tube, all three ends, bulk
	44-8WN	1/2" OD Tube, all three ends, flare nuts included
	44-10-6-6	5/8" OD Tube x 3/8" OD Tube x 3/8" OD Tube
	44-10-10-8	5/8" OD Tube x 5/8" OD Tube x 1/2" OD Tube
	44-10-10-8 B	5/8" OD Tube x 5/8" OD Tube x 1/2" OD Tube, bulk
	44-10	5/8" OD Tube, all three ends
	44-10 B	5/8" OD Tube, all three ends, bulk
	44-10WN	5/8" OD Tube, all three ends, flare nuts included