

**SELFEED BITS**

**OVERVIEW**

MILWAUKEE® Selffeed Drill Bits deliver speed and endurance for repetitive drilling of large holes. Designed for any trade that demands wood cutting for installing pipe and conduit, Selffeed bits feed into work without pressure and provide faster boring of clean, accurate holes. The bits have improved balance with reduced runout, while the hex shank provides a secure gripping surface for the drill chuck. Every MILWAUKEE® Selffeed Drill Bit is coated with a rust inhibitor. Built to last and designed to perform, these Selffeed Bits are resharpenable so you can keep them cutting like new. Two feed screws are included.



**FEATURES**

- **Faster, More Accurate Drilling:** Center feed screw pilots the bit and allows the bit to pull through fast
- **Clean Holes:** Inside cutting plane shaves the hole radius for clean, smooth holes without pressure
- **Long-lasting Performance:** Bits are resharpenable and include two removable, replaceable feed screws


**SELFEED BITS**

Description	Packaging	Part No.
Selffeed Bit 1"	Clamshell	48-25-1002
Selffeed Bit 1-1/8"	Clamshell	48-25-1122
Selffeed Bit 1-1/4"	Clamshell	48-25-1252
Selffeed Bit 1-3/8"	Clamshell	48-25-1372
Selffeed Bit 1-1/2"	Clamshell	48-25-1502
Selffeed Bit 1-3/4"	Clamshell	48-25-1752
Selffeed Bit 2"	Clamshell	48-25-2002



Description	Packaging	Part No.
Selffeed Bit 2-1/8"	Clamshell	48-25-2122
Selffeed Bit 2-1/4"	Clamshell	48-25-2252
Selffeed Bit 2-9/16"	Clamshell	48-25-2562
Selffeed Bit 3"	Carton	48-25-3001
Selffeed Bit 3-5/8"	Carton	48-25-3621
Selffeed Bit 4-1/8"	Carton	48-25-4125
Selffeed Bit 4-5/8"	Carton	48-25-4621

**SELFEED BIT KITS**

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Description	Includes	Part No.
 7 Pc Plumber's Selffeed Bit Kit	(1) Extension (1) 7/8" Auger Bit (1) 1-1/8" Auger Bit (1) 1-1/4" Auger Bit (1) 1-1/2" Auger Bit (1) 1-3/4" Selffeed Bit (1) 2-1/8" Selffeed Bit (1) 2-9/16" Selffeed Bit (1) 5-1/2" One-Piece Shank and Coupling (1) Carrying Case	49-22-0065

**SELFEED BIT KITS**

Description	Includes	Part No.
 7 Pc Contractor's Selffeed Bit Kit	(1) Extension (1) 1" Selffeed Bit (1) 1-1/8" Selffeed Bit (1) 1-1/4" Selffeed Bit (1) 1-1/2" Selffeed Bit (1) 1-3/4" Selffeed Bit (1) 2-1/8" Selffeed Bit (1) 2-9/16" Selffeed Bit (1) 5-1/2" One-Piece Shank and Coupling (1) Carrying Case	49-22-0130
 4 Pc Contractor's Selffeed Bit Kit	(1) Extension (1) 1-3/8" Selffeed Bit (1) 1-1/2" Selffeed Bit (1) 2-1/8" Selffeed Bit (1) 2-9/16" Selffeed Bit (1) 5-1/2" One-Piece Shank and Coupling (1) Carrying Case	49-22-0135

**SELFEED BIT ACCESSORIES**

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Description	Part No.
1/8" Hex Key for up to 2-9/16" Selffeed Bits	49-96-0060
5/32" Hex Key for 3" & Larger Selffeed Bits	49-96-0070
Feed and Set Screw Accessory Set	48-25-6000
Feed and Set Screw Kit	48-25-7000

Description	Part No.
Feed Screw Coarse Thread	48-28-6870
Feed Screw Single Ended	48-28-6880
Replaceable Shank for 3" & Larger Selffeed Bits	48-07-0201

**SWITCHBLADE™ SELFEED BITS**

**OVERVIEW**

The MILWAUKEE® SWITCHBLADE™ Selffeed Bits drill up to 12% faster and deliver up to 2X longer life. Designed for any trade that demands repetitive cutting of large holes in wood, SWITCHBLADE™ Selffeed Bits allow you to remove and replace blades rather than resharpen. You get a new bit with every quick, convenient change of the hardened steel blade, and less downtime on the job. An aggressive feed screw design enables the bit to pull through quickly for faster drilling. Built to last and designed to perform, SWITCHBLADE™ Selffeed Bits deliver more holes for the money.



**FEATURES**

- **Superior Performance:** Blades are easily replaced to provide a new bit on demand
- **Faster Drilling:** Aggressive feed screw design allows the bit to pull through wood faster
- **Longer Bit Life:** Replaceable blades are made of hardened steel
- **Easy Size Reference:** Bit and blades are engraved for quick and easy size identification