

## J995-J996 O.D. CONTROLLED SERVICE SADDLES

## Installation Instructions

- J995-J996 saddles are designed for use on PVC Pipe only.
- Make sure you have proper type and size saddle for your pipe.
- Clean pipe service thoroughly. Lubricate gasket surface.
- Jones J995 and J996 style saddles are not designed to bottom out when tightening. Over tightening can cause breakage. Tighten bolts and nuts evenly using the following torque guide.

2" - 5"	5 - 10 ft. lbs.
6" - 8"	12 - 18 ft. lbs.
10" - 12"	25 - 35 ft. lbs.

- 5. Saddle working pressure is 200 psi.
- Testing should be accomplished while services are exposed and prior to backfill/compaction.

## Phone: (800) 423-1323

By deviating from the above listed instructions, you will void any product warranty and release James Jones Company, LLC. and its affiliated entities from any and all liability associated with the installation or use of this product. For details on the product's warranty, terms, and conditions, please visit www.joneswaterproducts.com.

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