



SPEED-TACK™



Fast Tack, High Yield Water Based Insulation Adhesive

SPEED-TACK is a fast tack, water based insulation adhesive engineered for **fast tacking, spray applications** where a quick, strong tack is needed. For use when the duct section is stored vertically before pinning. SPEED-TACK's tack time rivals that of solvent based adhesives. It offers exceptional strength, low viscosity, great coverage and low suspended solids.

SPEED-TACK PART NUMBERS

1-5-Gallon Pail (Cream)308589
1-55-Gallon Drum (Cream)308590

TECHNICAL DATA

ColorCream (wet or dry)
ConsistencyLow viscosity liquid
BaseSynthetic latex
SolventWater
Weight per Gallon8.7 lbs. (+/- 0.2)
Solids Content45% (+/-2%)
Viscosity15,000 - 17,000 cps
CoverageUp to 650 sq.ft. /gal. (sprayed)
Initial Tack Time2 minutes* (3 mils @ RT)
Dry Time (to touch)20 minutes* (3 mils @ RT)
Service Temperature-20°F to 200°F
Surface BurningFlame Spread 0, Smoke developed 5, (When tested in accordance with ASTM E-84)
Water ResistanceGood
Mildew ResistanceMold and mildew resistant
VOC70 g/l (less water)
Packaging5 gal. pails, 55 gal. drum
Freeze/Thaw StabilityPassed 5 cycles
Specification ComplianceASTM C-916, LEED Compliant SCAQMD Rule 1168

**For optimal coverage see Application Instruction Sheet, cylinder back label or cylinder shipping carton back label.*

STORAGE

Temperature45°F to 110°F (7.2°C to 44°C)
Shelf LifeOne year (unopened)
FlammabilityNon-flammable

APPLICATION

Temperature35°F to 110°F (1.7°C to 44°C)
MethodFor use in spray booth operations or specific areas when a high tack, water based adhesive is required. SPEED-TACK may be brush or roller applied to secure insulation to the substrate. Apply according to SMACNA specifications and local codes.
PreparationSurface must be dry, dirt, oil, moisture, & grease free.
Clean UpUN-TACK, Solvent or mineral spirits (Use safe handling practices.)

PRECAUTIONS

Inspect all winter shipments on arrival. Apply when temperatures will not fall below freezing. Do not apply this product in weather exposed areas, or where temperatures will exceed 160°F. Keep out of the reach of children. Review Material Safety Data Sheet for safety information prior to use.

For Industrial Professional Use Only.

