HARDCAST
DUCT SEALANTS & INSULATION ADHESIVES

Contributes to LEED® Credit Requirements

Seal-Tack

Water- Based, Sunlight Resistant Lagging Insulation Adhesive With Improved UV Protection

Seal-Tack is engineered to coat foam insulation and to seal cut ends of fibrous glass duct liner and wrapped duct insulation. It provides exceptional vapor barrier characteristics for liquid chiller and steam piping insulation applications. Seal-Tack's exceptional strength, along with weather and sunlight resistance, provides application flexibility for both indoor and outdoor use.

PART NUMBERS

308609	1 Case w/4 1-Gallon Pails (White)
308608	1 5-Gallon Pail (White)

TECHNICAL DATA

Color	White; UV Protection
Consistency	Medium Viscosity Sealant
Base	Synthetic latex
Solvent	Water
Weight per Gallon	10.0 lbs. (+/- 0.5)
Solids Content	54% (+/- 2%)
Viscosity	10,000 – 20,000 cps
Coverage	Up to 200 sq ft/gal
Flexibility	Excellent
Dry Time (to touch)	30 minutes*
Service Temperature	10°F to 200°F
Surface Burning	Flame spread 10, Smoke developed 40, (When tested in accordance with ASTM E84)
Weather Resistance	Excellent
Mildew Resistance	Mold & Mildew resistant
VOC	<20 g/l (less water)
Packaging	1 gal. & 5 gal. pails

SPECIFICATION/STANDARDS COMPLIANCE

Property	Method	Results
VOC Limitation	SCAQMD Rule 1168	Pass

APPLICATION

Temperature	35°F to 110°F (1.7°C to 44°C)
Method	Brush, roller or spray apply to coat and seal cut edges of fiberglass and foam insulation. Apply according to SMACNA specifications and local codes.
Preparation	Surface must be dry and free of dirt, oil and grease.
Clean Up Wet	Soap and Water
Clean Up Dry	UN-TACK™ or Solvent (Use safe handling practices)
Painting	Only latex or epoxy paints

STORAGE

Temperature	35°F to 110°F (1.7°C to 44°C) DO NOT FREEZE
Shelf Life	One year (unopened)
Flammability	Non-flammable

PRECAUTIONS

Inspect all winter shipments upon arrival. Do not allow this product to freeze. Apply when temperatures will not fall below freezing for the next 36-48 hours. Do not apply this product where temperatures will exceed 200°F. Keep out of the reach children. Review Material Safety Data Sheet for complete safety information prior to use.

For Industrial Professional Use Only.

CARLISLE HVAC PRODUCTS

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