



ITEM	DESCRIPTION	REQ'D	MATERIAL	A.S.T.M.	
22	CAP CHAIN	3	STEEL		ELECTRO GALV
23	CHAIN HOOK	1	STEEL		ELECTRO GALV
24	UPPER BARREL	1	CAST IRON	A-126	CLASS B
25	SAFETY STEM COUPLING	1	STAINLESS STEEL	A-890	1.5% SILICON MAX
26	SAFETY FLANGE BOLT	8	STEEL	A-307	ELECTROGALV. GR.
27	SAFETY FLANGE GASKET	1	CELLULOSE		
28	SAFETY FLANGE	1	CAST IRON	A-126	CLASS B
29	COTTER PIN	2	STAINLESS STEEL	A-276	302
30	CLEVIS PIN	2	STAINLESS STEEL	A-276	305
31	LOWER STEM	1	CARBON STEEL	A-576	GRADE 1144
32	LOWER BARREL	1	CAST IRON	A-126	CLASS B
33	STEM PIN	1	STAINLESS STEEL	A-276	302
34	DRAIN VALVE FACING	2	H.D. POLYETHYLENE		LS 5660-00
35	DRAIN VALVE FACING SCREW	4	STAINLESS STEEL	A-276	302
36	UPPER VALVE PLATE	1	BRONZE	B-584	ALLOY C8983
37	BOTTOM SEAT O-RING	1	RUBBER	D-2000	BUNA N
38	DRAIN RING	1	BRONZE	B-584	ALLOY 844
39	SEAT RING	1	BRONZE	B-584	ALLOY C8983
40	DRAIN RING HOUSING	1	CAST IRON	A-126	CLASS B
41	MAIN VALVE	1	RUBBER	D-2000	NATURAL
42	LOWER VALVE PLATE	1	CAST IRON	A-126	CLASS B
43	LOCK WASHER	1	STAINLESS STEEL	A-276	302

* NOT SHOWN

NOTE: SIZE AND STYLE OF OPERATING NUT, SHOE SIZE, AND
THREADING OF NOZZLES IS PER CUSTOMER SPECS.

A/R (MILLIMETER)		TOLERANCES — MACHINING		THIRD ANGLE PROJECTION	
INCH		UNLESS OTHERWISE NOTED			
INITIAL RELEASE		BREAK EDGES		FINISH SURFACES	
DRP/R	JEH 7-19-01	MACH. 506/018			
CHK/R					
APP	JMG 7-19-01	FRACTIONS		DECIMALS	
		±1/64		2 PL ±.025 3 PL ±.010	
				ANGLES ±1°	
E.O. NUMBER		SEE TABLE		STK. NO.	
		MAYL DESCR.		REVISION	
		5 1/4" M25 SUPER CENTURION "200" TWO PUMPER NOZZLES		NUMBER C FH 105 SHEET 1 OF 1	

C	REVISE ITMES 1, 4, 14, 36, &39	JMG			11-8-13
B	REVISE MATL ON ITEMS #11 & 31	ANC			2-24-12
A	REVISE ITEMS # 11 & 31	ANC			11-20-09
REV	DESCRIPTION	REF	SWTN	CHK'S	APP DATE