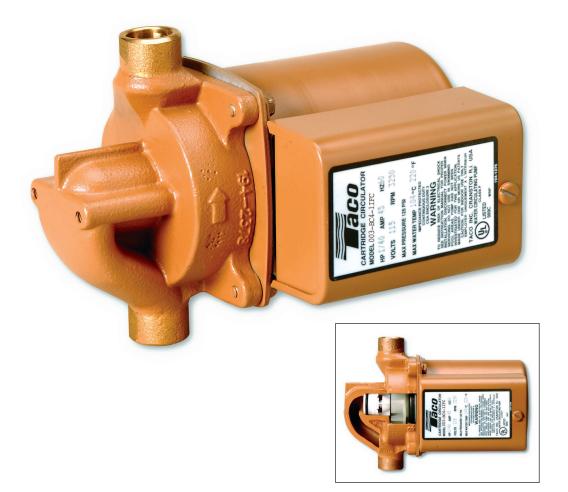
# Model 003-IFC™ Cartridge Circulator

The compact Taco 003-IFC with an Integral Flow Check is designed for circulating hot and chilled fresh water in open and closed loop applications. With its patented location at the impeller inlet, the IFC eliminates the added installation costs of a separate in-line flow check and improves system performance. The unique, replaceable cartridge contains all moving parts and is easy to service instead of replacing the entire unit. The self-lubricating, maintenance free design provides quiet, efficient operation and unmatched reliability.



**HYDRONIC COMPONENTS & SYSTEMS** 



©Taco Catalog #100-8.6 Supersedes: 05/24/02

Submittal Data # 101-082 Supersedes: 05/24/02

# Submittal Data Information Model 003-IFC™ Cartridge Circulator

#### **Features**

- Integral Flow Check (IFC) Patent# 5,664,939
   Prevents gravity flow
   Eliminates separate in-line flow check
   Reduces installed cost, easy to service
   Improved performance vs. In-line flow checks
- Unique replaceable cartridge-Field serviceable
- Unmatched reliability-Maintenance free
- · Quiet, efficient operation
- Direct drive-Low power consumption
- Self lubricating, No mechanical seal
- Standard high capacity output-Compact design
- Wide range of applications
- Bronze construction, 1/2", 3/4" Sweat connections

#### **Materials of Construction**

Casing (Volute): Bronze
Integral Flow Check:
Body, Plunger....Acetal
O-ring Seals.....Nitrile
Spring.....Stainless Steel

Stator Housing: Steel
Cartridge: Stainless Steel
Impeller: Non-Metallic
Shaft: Ceramic
Bearings: Carbon
O-Ring & Gaskets: EPDM

#### **Model Nomenclature**

BC – Bronze, Sweat, Panel Mount IFC – Integral Flow Check

**Variations:** 

PNP - Plumb n' Plug, Timer & Power Cord

#### **Performance Data**

Flow Range: 0 - 6 GPM Head Range: 0 - 4.5 Feet

Minimum Fluid Temperature: 40°F (4°C) Maximum Fluid Temperature: 220°F (104°C) Maximum Working Pressure: 125 psi Connection Sizes: 1/2", 3/4" Sweat



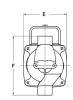
FOR INDOOR USE ONLY

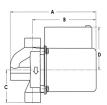
# **Application**

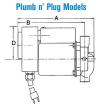
The 003-IFC with an Integral Flow Check (IFC) is designed for the circulation of hot or chilled fresh water in open or closed loop applications. The IFC feature eliminates separate in-line flow check, reduces installation costs and improves system performance. Typical uses include Domestic Hot Water Recirculation, Hydro-Air Fan Coil, Heat Recovery Units, Water Source Heat Pumps, and Potable Water applications. With its patented location at the impeller inlet, the IFC is easy to service without removing the entire unit from system piping. The unique, replaceable cartridge contains all of the moving parts and allows for easy service instead of replacing the entire circulator. Available with optional Plumb n' Plug Timer, Power Cord and Thermostat.

# **Pump Dimensions & Weights**

		Α		В		С		D		E		F		Ship Wt.	
Model	Conn.	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs.	Kg
003-BC4-1-IFC	1/2" Swt	6	152	4-7/8	124	2-3/16	56	2-15/16	75	3-5/16	84	4-3/8	Ш	6.0	2.7
003-BC4-IFC	3/4" Swt	6	152	4-7/8	124	2-3/16	56	2-15/16	75	3-5/16	84	4-3/8	111	6.0	2.7
003-BC4-2PNP	3/4" Swt	8-1/8	206	7	198	2-3/16	56	3-1/16	78	3-5/16	84	4-3/8	111	7.0	3.2
003-BC4-3PNP	1/2" Swt	8-1/8	206	7	198	2-3/16	56	3-1/16	78	3-5/16	84	4-3/8	Ш	7.0	3.2



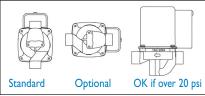




### **Electrical Data**

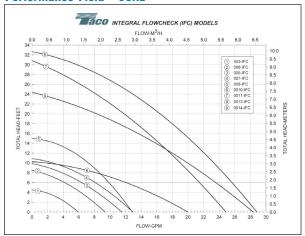
Model	Volts	Hz	Ph	Amps	RPM	HP				
All Models	115	60	60 I .45		3250	1/40				
Motor Type	Permanent Split Capacitor Impedance Protected									
Motor Options	220/50/	1, 220/6	0/1, 23	0/60/1, 100	/110/50/60	/I				

# **Mounting Positions**



Effective: 09/1/03

### **Performance Field - 60Hz**



### HYDRONIC COMPONENTS & SYSTEMS

